Air Slide Table

MXJ Series

MXH
MXS
MXQ□
MXQ
MXF
MXW
MXJ
MXP
MXY
MTS

RoHS
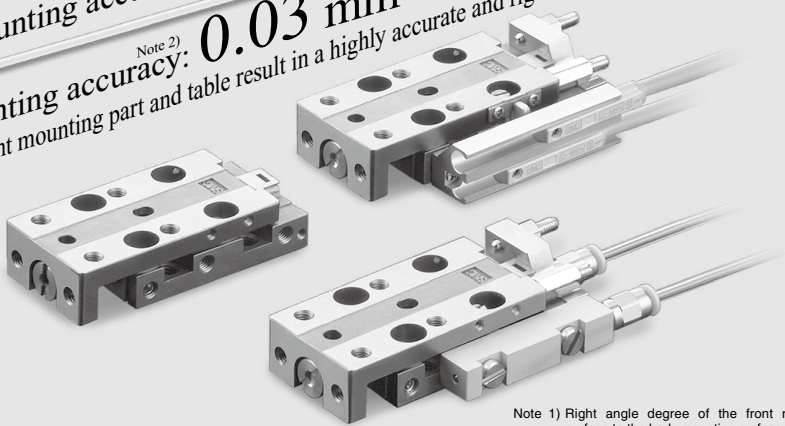
Height: 10 mm/Width: 20 mm/Length: 43 mm (MXJ4)

Traveling parallelism: 0.005 mm

Front mounting accuracy: Note 1) 0.01 mm

Top mounting accuracy: Note 2) 0.03 mm

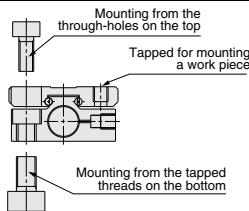Integrated front mounting part and table result in a highly accurate and rigid top and front mounting surface.

Note 1) Right angle degree of the front mounting surface to the body mounting surface
Note 2) Parallelism of the top mounting surface to the body mounting surface

---

M3 or M4 size screws are used for body mounting.
(Except for MXJ4 top mounting)
Prevents damage to the screws when mounting

Model	MXJ4	MXJ6	MXJ8
Threads for through-hole mounting on the top	M2.5	M3	M3
Threads for tap mounting on the bottom	M3	M4	M4

Mounting from the through-holes on the top

Tapped for mounting a work piece

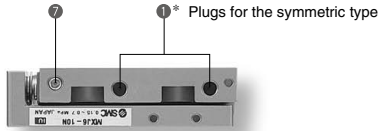Mounting from the tapped threads on the bottom

Auto switch mountable in two rows
• Auto switches can be mounted in two rows for all models in the range of **MXJ4 to MXJ8**.
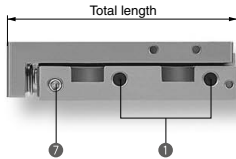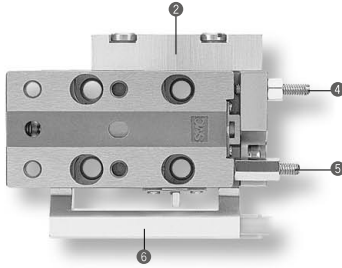• Two auto switches can be mounted with a 5 mm or longer stroke.

Auto switch

D-□

-X□

SMC

①* Plugs for the symmetric type

① Piping port
② Axial piping plate
③ Axial piping port
④ Retraction end stroke adjuster
⑤ Extension end stroke adjuster
⑥ Switch rail
⑦ Vacuum port (clean specifications)

Height
Width
Auto switch

Total length

❸Axial Piping

Wiring and piping can be aligned in the same direction.

Symmetric Type

Piping ports are provided both on the right and left sides. Switch rails and axial piping plates are interchangeable between the right and left side.


Symmetric type   Standard type

Rail switch
Axial piping plate

(mm)

Model	Total length	Width	Height
MXJ4	43	20	10
MXJ6	43	22	11
MXJ8	45	26	13

Note) Values of stroke 10 mm.
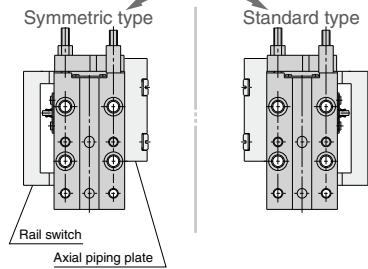
Variations

Model		Bore size (mm)	Standard stroke (mm)				Adjuster option			Piping option
Standard type	Symmetric type		5	10	15	20	Extension end	Retraction end	Both ends	Axial piping type
MXJ4	MXJ4L	4.5	●	●	—	—	●	●	●	●
MXJ6	MXJ6L	6	●	●	●	—	●	●	●	●
MXJ8	MXJ8L	8	●	●	●	●	●	●	●	●

Clean Specification
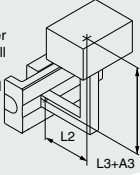
Clean specification products are available with no dimensional changes. The same options are available as for standard products.

MXQ / MXS

MXJ

Theoretical output (N) *
Stroke (mm)

MXQ

MXJ

Height (mm)
Allowable moment (N·m)
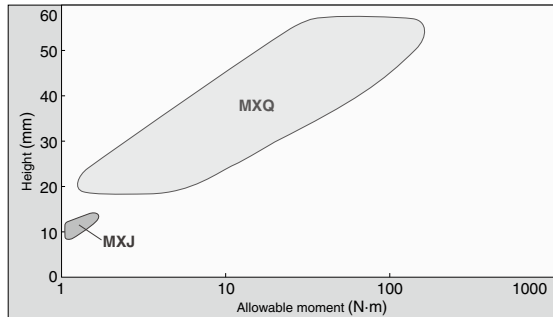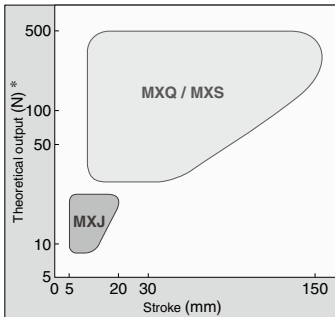
* Operating pressure: 0.5 MPa when operating direction is OUT.

OUT ← ▭ → IN

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MXJ *Series*
Model Selection

Procedure	Formula/Data	Selection Example

❶ Operating Conditions

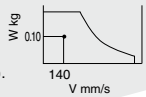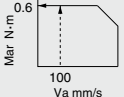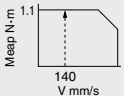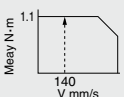Enumerate the operating conditions considering the mounting position and workpiece configuration.

• Model to be used
• Type of cushion
• Mounting orientation
• Average operating speed Va (mm/s)
• Load mass W (kg)
• Overhang (mm)

Cylinder: MXJ6-10
Cushion: Rubber bumper
Mounting: Horizontal wall mounting
Average operating speed : Va = 100 mm/s
Load mass: W = 0.1 kg
L2 = 40 mm
L3 = 50 mm

L2
L3+A3

❷ Load Weight

Find the collision speed V (mm/s).

Confirm that the load mass W (kg) does not exceed the value in the graph.

$V = \underset{*}{1.4} \cdot Va$ ∗ Correction factor (Reference value)
Graph (1)

V = 1.4 x 100 = 140

Confirm that V = 140 and W = 0.1 do not exceed the values in Graph (1).

Applicable because it does not exceed the value in Graph (1).

W kg
0.10
140
V mm/s

❸ Load Factor

3-1 Load Factor of Static Moment

Find the static moment M (N·m).

Find the allowable static moment Ma (N·m).

Find the load factor of the static moment.

M = W x 9.8 (Ln + An)/1000
Corrected value of moment center position distance An: Table (1)

Pitch, Yaw moment: Graph (2)
Roll moment: Graph (3)

$\alpha_1 = M/Ma$

Examine Mr.
Mr = 0.1 x 9.8(40 + 3)/1000 = 0.042
A2 = 3
Obtain Mar = 0.6 from Va = 100 in Graph (3).

0.6
Mar N·m
100
Va mm/s

$\alpha_1 = 0.042/0.6 = 0.07$

3-2 Load Factor of Dynamic Moment

Find the dynamic moment Me (N·m).

Find the allowable dynamic moment Mea (N·m) from graph.

Find the load factor of the dynamic moment.

Me = 1/3 · We x 9.8 (Ln + An)/1000
mass equivalent to impact We = δ·W·V
δ: Bumper coefficient
    Rubber bumper: 4/100
    Metal stopper: 16/100
Corrected value of moment center position distance An: Table (1)

Pitch, Yaw moment: Graph (2)

$\alpha_2 = Me/Mea$

Examine Mep.
Mep = 1/3 x 0.56 x 9.8 (40+3)/1000 = 0.078
We = 4/100 x 0.1 x 140 = 0.56
A3 = 3
Obtain Meap = 1.1 from V = 140 in Graph (2).
$\alpha_2 = 0.078/1.1 = 0.07$

1.1
Meap N·m
140
V mm/s

Examine Mey.
Mey = 1/3 x 0.56 x 9.8 x (50+11)/1000 = 0.116
We = 0.56
A3 = 11
Obtain Meay = 1.1 from V = 140 in Graph (2).
$\alpha_2' = 0.116/1.1=0.1$

1.1
Meay N·m
140
V mm/s

3-3 Sum of Load Factors

Possible to use if the sum of the load factors does not exceed 1.

$\alpha_1 + \alpha_2 < 1$

$\alpha_1 + \alpha_2 + \alpha_2' =$
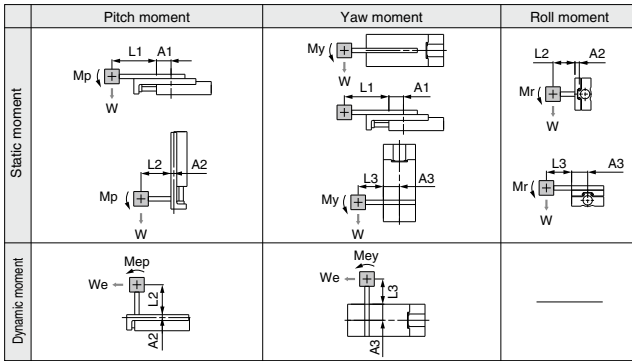Applicable because
0.07 + 0.07 + 0.1 = 0.24 < 1

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MXJ *Series*

Fig. (1) Overhang: Ln (mm), Correction Value of Moment Center Position Distance: An (mm)

	Pitch moment	Yaw moment	Roll moment
Static moment			
Dynamic moment			

Note) Static moment: Moment generated by gravity
Dynamic moment: Moment generated by impact when colliding with stopper

Fig. (2) Allowable Static Load: F(N)

Graph (1) Load Mass: W

MXJ4

Load mass W kg — Collision speed V mm/s (Average operating speed x 1.4)
Rubber bumper / Metal stopper

MXJ6

Load mass W kg — Collision speed V mm/s (Average operating speed x 1.4)
Rubber bumper / Metal stopper

MXJ8

Load mass W kg — Collision speed V mm/s (Average operating speed x 1.4)
Rubber bumper / Metal stopper

Graph (2) Allowable Moment Pitch Moment: Map, Meap Yaw Moment: May, Meay

Allowable static moment Ma N·m / Allowable dynamic moment Mea N·m
Average operating speed Va mm/s
Collision speed V mm/s
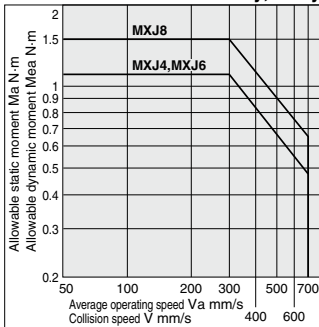
Note) Use the average operating speed when calculating static moment.
Use the collision speed when calculating dynamic moment.(refer to page 307.)

Graph (3) Allowable Moment Roll Moment: Mar

Allowable static moment Ma N·m
Average operating speed Va mm/s
Collision speed V mm/s

Table (1) Correction Value of Moment Center Position Distance: An (mm)

Model	Corrected value of moment center position distance (Refer to Fig. 2.)		
	A1	A2	A3
MXJ4	10	3	10
MXJ6	10	3	11
MXJ8	12	4	13

Table (2) Max. Allowable Load Mass: Wmax (kg)

Model	Max. allowable load mass	
	Rubber bumper	Metal stopper
MXJ4	0.1	0.08
MXJ6	0.2	0.14
MXJ8	0.35	0.25

The above value represents the maximum value for each allowable load mass. For the maximum allowable load mass for each piston speed, please refer to Graph (1).

Table (4) Allowable Static Load: F (N)

Model	Allowable static load
MXJ4	300
MXJ6	300
MXJ8	500

The above value represents the applicable load at the position where the moment does not work at the time of stop. Factors such as impact, etc. are not in consideration with the value.

Table (3) Maximum Allowable Moment: Mmax (N·m)

Model	Pitch/Yaw moment: Mpmax/Mymax	Roll moment: Mrmax
MXJ4	1.1	0.6
MXJ6	1.1	0.6
MXJ8	1.5	1.0

The above value represents the maximum value of allowable moment. For the maximum allowable moment for each piston speed, please refer to Graph (2) and (3).
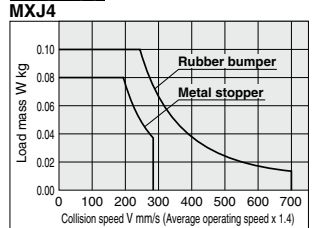
Symbol

Symbol	Definition	Unit	Symbol	Definition	Unit
An (n = 1 to 3)	Corrected value of moment center position distance	mm	**F**	Allowable static load	N
Ln (n = 1 to 3)	Overhang	mm	**V**	Collision speed (Average operating speed x 1.4)	mm/s
M (Mp, My, Mr)	Static moment (pitch, yaw, roll)	N·m	**Va**	Average operating speed	mm/s
Ma (Map, May, Mar)	Allowable static moment (pitch, yaw, roll)	N·m	**W**	Load mass	kg
Me (Mep, Mey)	Dynamic moment (pitch, yaw)	N·m	**Wa**	Mass equivalent to impact	kg
Mea (Meap, Meay)	Allowable dynamic moment (pitch, yaw)	N·m	**Wmax**	Max. allowable load mass	kg
Mmax (Mpmax, Mymax, Mrmax)	Max. allowable moment (pitch, yaw, roll)	N·m	**α**	Load factor	—

SMC

Air Slide Table
MXJ Series
ø4, ø6, ø8

(RoHS)

How to Order

MXJ 6☐ – 10☐☐☐ – M9BW☐ – ☐

- **Symmetric type**

Nil	Standard
L	Symmetric

- **Functional option**

Nil	Without option
P	Axial piping type

- **Mode to Order** Refer ro page 310 for details.

- **Auto switch**

Nil	Without auto switch (Built-in magnet)

*For the aplicable auto switch models, refer to the table below.

- **Number of auto switches**

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

- **Bore size (Standard stroke (mm))**

Symbol	Bore size	Stroke
4	4.5	5, 10
6	6	5, 10, 15
8	8	5, 10, 15, 20

- **Adjuster option**

Nil	Without adjuster
CS	Metal stopper on extension end
CT	Metal stopper on retraction end
C	Metal stopper on both ends

- **Switch rail**

Nil	With magnet and switch rail
N	Without magnet and switch rail

Note) Use an optional stepped positioning pin (see page 311) because the positioning pin hole of this product goes through.

Applicable Auto Switches/Refer to pages 1119 through to 1245 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage DC	Load voltage AC	Auto switch model Perpendicular	Auto switch model In-line	Lead wire length (m) 0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load
Solid state auto switch	—	Grommet	Yes	3-wire(NPN)	5 V	—	M9NV	M9N	●	●	●	○	○	IC circuit
				3-wire(PNP)	12 V		M9PV	M9P	●	●	●	○	○	IC circuit
				2-wire	12 V		M9BV	M9B	●	●	●	○	○	—
				3-wire(NPN)	5 V		F8N		●	—	●	○		IC circuit
				3-wire(PNP)	12 V		F8P	—	●	—	●	○	—	IC circuit
				2-wire	12 V		F8B		●	—	●	○		Relay, PLC
	Diagnostic indication (2-color indicator)			3-wire(NPN)	24 V		5 V	M9NWV	M9NW	●	●	●	○	○	IC circuit
				3-wire(PNP)	12 V		M9PWV	M9PW	●	●	●	○	○	IC circuit
				2-wire	12 V		M9BWV	M9BW	●	●	●	○	○	—
	Water resistant (2-color indicator)			3-wire(NPN)	5 V		M9NAV*1	M9NA*1	○	○	●	○	○	IC circuit
				3-wire(PNP)	12 V		M9PAV*1	M9PA*1	○	○	●	○	○	IC circuit
				2-wire	12 V		M9BAV*1	M9BA*1	○	○	●	○	○	—
Reed auto switch	—	Grommet	Yes	3-wire (Equiv. to NPN)	5 V	—	A96V	A96	●	—	●	—	—	IC circuit —
			—	2-wire	24 V	12 V 100 V 5 V, 12 V 100 V or less	A93V*2 A90V	A93 A90	● ●	● —	● ●	● —	— —	Relay, PLC IC circuit

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m·········· Nil (Example) M9NW
　　　　　　　　　　　　1 m·········· M (Example) M9NWM
　　　　　　　　　　　　3 m·········· L (Example) M9NWL
　　　　　　　　　　　　5 m·········· Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

* Refer to page 321 for applicable auto switches in addition to those listed above.
* For details on auto switches with a pre-wired connector, refer to page 1192 and 1193.
* Auto switches are shipped together (not assembled).

⚠ Caution
When an auto switch is not mounted properly, it can cause a malfunction. Refer to page 321 "Auto Switch Mounting".
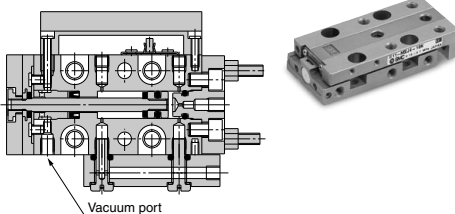
Clean Series

11 – MXJ☐ Standard model no.

- **Clean Series**
  11: Vacuum type * External dimensions are identical to the standard model.

Model

Model	Adjuster option	Grade	Intake flow L/min (ANR)*
11-MXJ4(L)	Without adjuster	Grade 3 (Class 100 or equivalent)	1
	Metal stopper	Grade 4 (Class 1000 or equivalent)	
11-MXJ6(L)	Without adjuster	Grade 3 (Class 100 or equivalent)	
	Metal stopper	Grade 4 (Class 1000 or equivalent)	
11-MXJ8(L)	Without adjuster	Grade 3 (Class 100 or equivalent)	
	Metal stopper	Grade 4 (Class 1000 or equivalent)	

* Reference value

Vacuum port

Intensive vacuum suction prevents the particles from discharging inside a clean room.

For details about the clean series, refer to "Pneumatic Clean Series" catalog (CAT.E02-23).

SMC

MXJ Series

Specifications

Model	MXJ4	MXJ6	MXJ8
Bore size (mm)	4.5	6	8
Piping port size	M3 x 0.5		
Fluid	Air		
Action	Double acting		
Operating pressure	0.15 to 0.7 MPa		
Proof pressure	1.05 MPa		
Ambient and fluid temperature	−10 to 60°C		
Operating speed range (Average operating speed) Note)	50 to 500 mm/s (Metal stopper: 50 to 200 mm/s)		
Cushion	Rubber bumper (Metal stopper: Without cushion)		
Lubrication	Non-lube		
Stroke adjusting range (metal stopper)	Both ends each 0 to 5 mm		
Auto switch	Reed auto switch (2-wire, 3-wire) Solid state auto switch (2-wire, 3-wire) 2-color indicator solid state auto switch (2-wire, 3-wire)		
Stroke length tolerance	$^{+1}_{\ 0}$ mm		

Note) Average operating speed: Speed that the stroke is divided by a period of time from starting the operation to reaching the end.

Symbol	Specifications
-X39	Fluororubber seals
-X42	Anti-corrosive guide unit
-X45	EPDM seals

Standard Stroke

Model	Standard stroke (mm)
MXJ4	5, 10
MXJ6	5, 10, 15
MXJ8	5, 10, 15, 20

Option

Adjuster option	Metal stopper	Extension end (CS)	Stroke adjustment range 0 to 5 mm
		Retraction end (CT)	
		Both ends (C)	
Functional option	Axial piping type (P)		Stroke adjuster is mountable on the axial piping.

Theoretical Output

OUT ← | IN →

(N)

Model	Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm^2)	Operating pressure (MPa)					
					0.2	0.3	0.4	0.5	0.6	0.7
MXJ4	4.5	2	OUT	16	3	5	6	8	10	11
			IN	13	3	4	5	6	8	9
MXJ6	6	3	OUT	28	6	8	11	14	17	20
			IN	21	4	6	8	11	13	15
MXJ8	8	4	OUT	50	10	15	20	25	30	35
			IN	38	8	11	15	19	23	26

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm^2)

Moisture Control Tube IDK Series

When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.
Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to **the IDK series in the Best Pneumatics No. 6.**

SMC

Weight

Basic Type (Without switch rail) MXJ□□-□□N

(g)

Model	Standard stroke (mm)				Additional weight of adjuster option	
	5	10	15	20	Extension end	Retraction end
MXJ4	40	40	—	—	2	6
MXJ6	50	50	55	—	2	8
MXJ8	70	70	90	90	2	12

Axial Piping Type (Without switch rail) MXJ□□-□□PN

(g)

Model	Standard stroke (mm)				Additional weight of adjuster option	
	5	10	15	20	Extension end	Retraction end
MXJ4	50	50	—	—	2	6
MXJ6	60	60	65	—	2	8
MXJ8	85	85	110	110	2	12

Additional Weight of Switch Rail

(g)

Model	Standard stroke (mm)			
	5	10	15	20
MXJ4	5	5	—	—
MXJ6	5	5	6	—
MXJ8	5	5	7	7

| MXH |
| MXS |
| MXQ□ |
| MXQ |
| MXF |
| MXW |
| **MXJ** |
| MXP |
| MXY |
| MTS |

Table Accuracy

| B side parallelism to A side	0.03 mm
B side traveling parallelism to A side	0.005 mm
C side perpendicularity to A side	0.01 mm
M dimension tolerance	± 0.05 mm
Radial clearance (μm)	0 Note)
Non-rotating table accuracy (deg)	0 Note)

Note) In theory, radial clearance and non-rotating table accuracy are zero by the preloaded specification. However, in some actual cases, a moment can be applied and can cause deflection in an individual part. Therefore, refer to the table displacement amount on page 312.
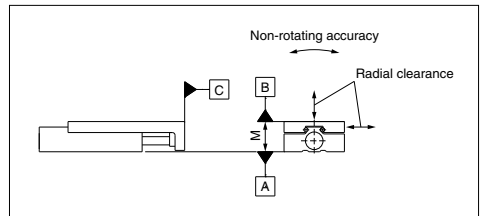
## Optional Specifications

Rail assembly for mounting auto switch

When auto switch is mounted on air slide table without rail (MXJ□-□N), this assembly is used.
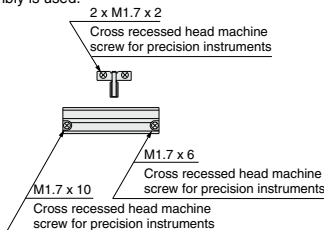
Applicable size	Switch rail part no.	Note
MXJ4-5	MXJ-AD4-10	With magnet and mounting screw
MXJ4-10	MXJ-AD4-10	
MXJ6-5	MXJ-AD6-10	
MXJ6-10	MXJ-AD6-10	
MXJ6-15	MXJ-AD6-15	
MXJ8-5	MXJ-AD6-10	
MXJ8-10	MXJ-AD6-10	
MXJ8-15	MXJ-AD8-20	
MXJ8-20	MXJ-AD8-20	

Stepped positioning pin
MXJ-LP
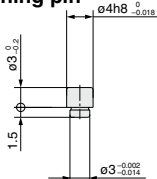
Use the optional stepped positioning pin that is provided because the positioning pin hole for the table is a through hole.
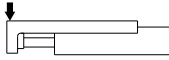
Stepped Positioning Pin

Part no.	Note
MXJ-LP	Common for all models

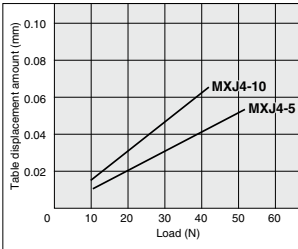| D-□ |
| -X□ |

MXJ *Series*

Table Deflection (Reference Values)

Table displacement due to pitch moment load

Table displacement when loads are applied to the section marked with the arrow at the full stroke.

Table displacement due to yaw moment load

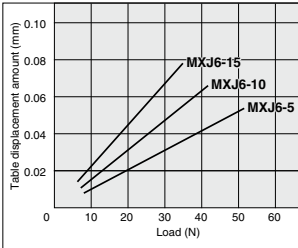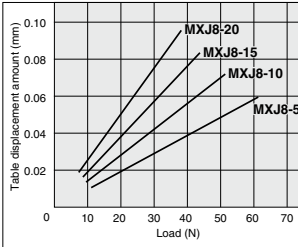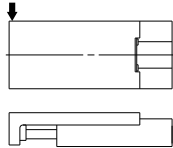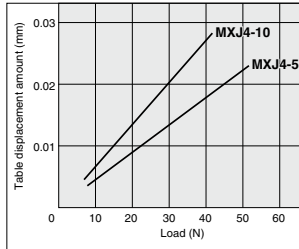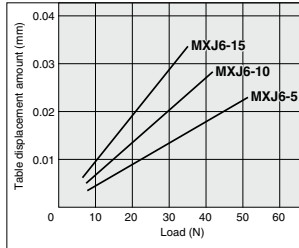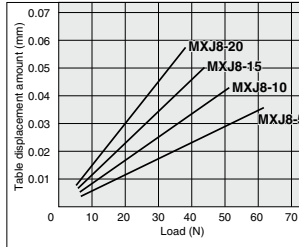Table displacement when loads are applied to the section marked with the arrow at the full stroke.
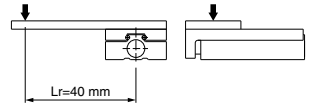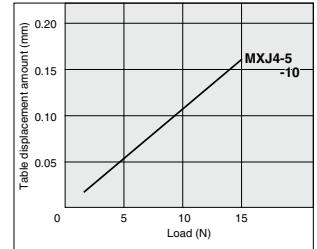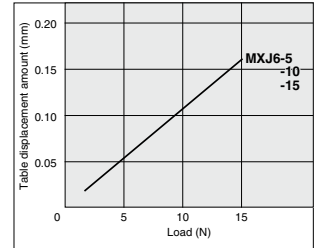
Table displacement due to roll moment load

Table displacement when loads are applied to the section marked with the arrow with the slide table retracted.
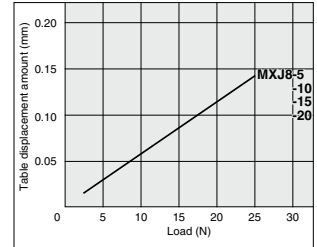
Lr=40 mm

MXJ4
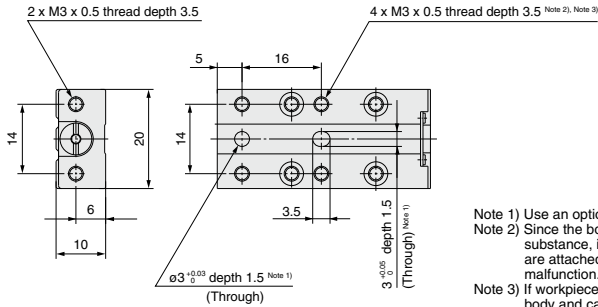

MXJ4

MXJ4

MXJ6

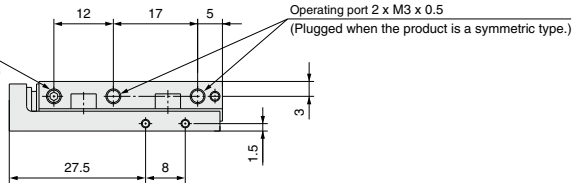## MXJ6

MXJ6

MXJ8

MXJ8

MXJ8

⊕SMC

Dimensions   Note) In the MXJ4, there is no change in total length by stroke.

Basic type (Without switch rail)
MXJ4-□□□N

Operating port 2 x M3 x 0.5
(Plugged when the product is a symmetric type.)

Vacuum port M3 x 0.5 (Plugged when the product is a symmetric type.)
(Not plugged in the case of the clean series)

12   17   5

27.5   8

3

1.5

| MXH |
| MXS |
| MXQ□ |
| MXQ |
| MXF |
| MXW |
| **MXJ** |
| MXP |
| MXY |
| MTS |

2 x M3 x 0.5 thread depth 3.5

4 x M3 x 0.5 thread depth 3.5 Note 2), Note 3)

5   16

14   20

6

10

14

3.5

$3^{+0.05}_{0}$ depth 1.5 (Through) Note 1)

ø3 $^{+0.03}_{0}$ depth 1.5 Note 1)
(Through)

Note 1) Use an optional stepped positioning pin. (See page 311.)
Note 2) Since the body and table are constructed with a magnetic substance, it becomes magnetized when magnets, etc. are attached to them, and this may cause the auto switch malfunction.
Note 3) If workpiece holding bolts are used, they can touch the body and cause malfunctions, etc.
Refer to the Specific Product Precautions.

2 x M1.7 x 0.35 thread depth 1.5

42.5

27.5   8   1.5

9.5   3

Vacuum port M3 x 0.5 (Plugged when the product is not a symmetric type.)
(Not plugged in the case of the clean series)

Operating port 2 x M3 x 0.5
(Plugged when the product is not a symmetric type.)

12   17   5

37

43

ø3 $^{+0.03}_{0}$ depth 1.5

17   11

17

A

14

3.5

A

4 x M3 x 0.5

$3^{+0.05}_{0}$ depth 1.5

2.5   3   ø2.5   ø4.8

A-A

| D-□ |
| -X□ |

313

MXJ Series

Dimensions

With stroke adjuster
With adjuster on both ends
MXJ4-□C□N

End plate

0.5 Note)

8

3
4
Max. 6.5
Width across flats 4.5

8

14.5

Max. 7

0.5 Note)

2 x M2.5 x 0.45

With adjuster on extension end
MXJ4-□CSN

With adjuster on retraction end
MXJ4-□CTN
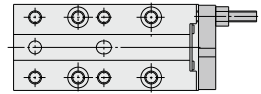
Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.

Axial piping
MXJ4-□□PN

Axial piping plate
In the case of a symmetric type,
it is located on the opposite surface.

6
3
8
4
4
4
0.5 Note)

Operating port 2 x M3 x 0.5

With switch rail
MXJ4

2 x M2.5 x 0.45 thread depth 2.2
Do not use in the mounting of body.

3.5

10
5
10
7.3
9.6

Switch rail
In the case of a symmetric type,
it is located on the opposite surface.

Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.

When all the available options are mounted (switch rail, stroke adjuster, with axial piping).

Standard type
MXJ4-□CP

Symmetric type
MXJ4L-□CP
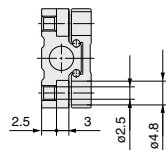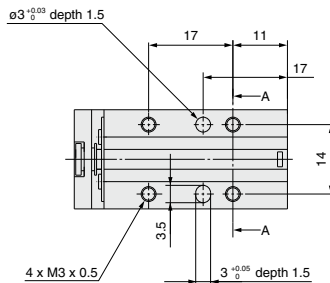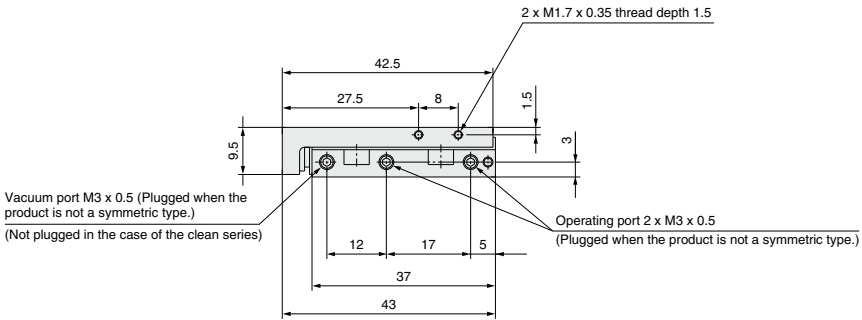
SMC

Dimensions

Basic type (Without switch rail)
MXJ6-☐☐☐N

Vacuum port M3 x 0.5 (Plugged when the product is a symmetric type.)
(Not plugged in the case of the clean series)

12   J   I

3

Operating port 2 x M3 x 0.5
(Plugged when the product is a symmetric type.)

4

1.5

K   8

2 x M3 x 0.5 thread depth 3.5

5   16   4 x M3 x 0.5 thread depth 3.5 Note 2), Note 3)

15   22

15

6

11

3.5

$3^{+0.05}_{0}$ depth 1.5 Note 1)
(Through)

$\varnothing 3^{+0.03}_{0}$ depth 1.5 Note 1)
(Through)

Note 1) Use an optional stepped positioning pin. (See page 311.)
Note 2) Since the body and table are constructed with a magnetic substance, it becomes magnetized when magnets, etc. are attached to them, and this may cause the auto switch malfunction.
Note 3) If workpiece holding bolts are used, they can touch the body and cause malfunctions, etc.
Refer to the Specific Product Precautions.

M

K   8

2 x M1.7 x 0.35 thread depth 2

1.5

10.5

4

Vacuum port M3 x 0.5 (Plugged when the product is not symmetric type.)
(Not plugged in the case of the clean series)

3

12   J   I

Operating port 2 x M3 x 0.5
(Plugged when the product is not a symmetric type.)

Z

ZZ

H   G

$\varnothing 3^{+0.03}_{0}$ depth 2.5

GA

A

15

A

3.5

4 x M4 x 0.7 $3^{+0.05}_{0}$ depth 2.5

3.3

ø3.3

ø5.8

3.5   3

A-A

Model	G	GA	H	I	J	K	M	Z	ZZ
MXJ6-5	11	17	17	5	17	27.5	42.5	37	43
MXJ6-10	11	17	17	5	17	27.5	42.5	37	43
MXJ6-15	13	22	20	7	20	31.5	47.5	42	48

MXH
MXS
MXQ☐
MXQ
MXF
MXW
MXJ
MXP
MXY
MTS

D-☐
-X☐

SMC

MXJ Series

Dimensions

With stroke adjuster
With adjuster on both ends
MXJ6-□C□N

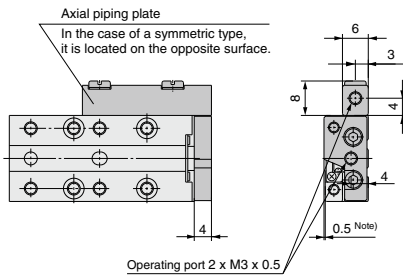**With adjuster on extension end**
MXJ6-□CS□N

With adjuster on retraction end
MXJ6-□□CTN

Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.
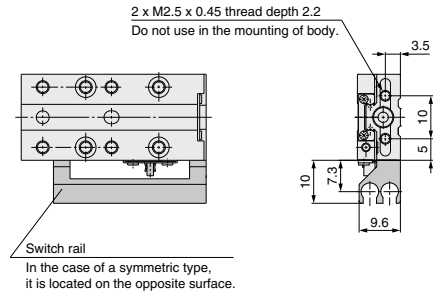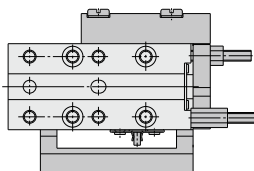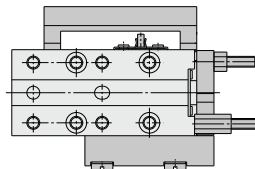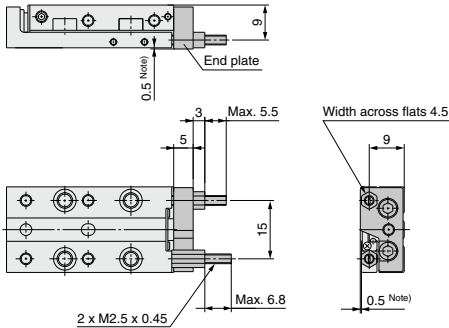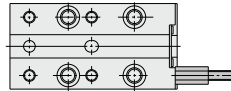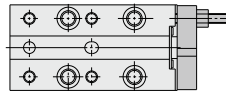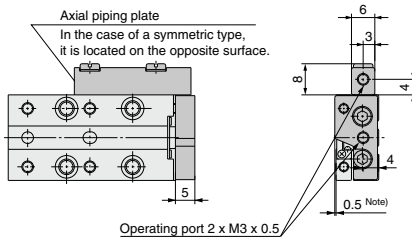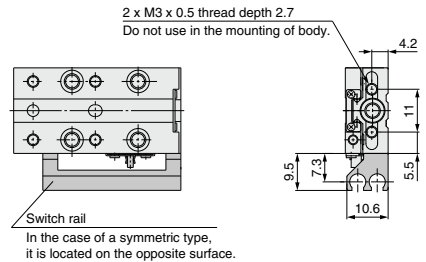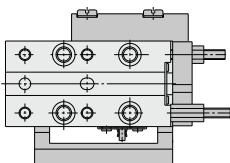
Axial piping
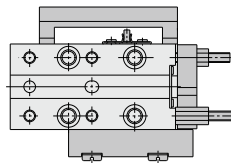**MXJ6-□□PN**

With switch rail
MXJ6

Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.

When all the available options are mounted (switch rail, stroke adjuster, with axial piping)
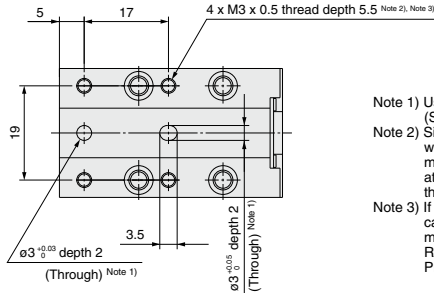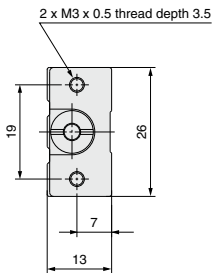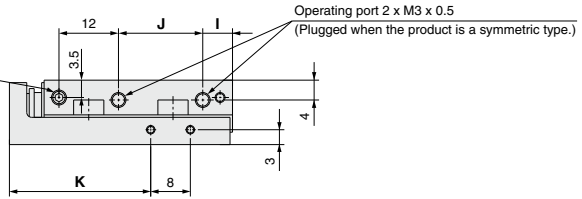
Standard type
MXJ6-□CP

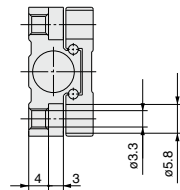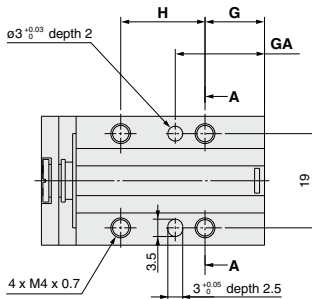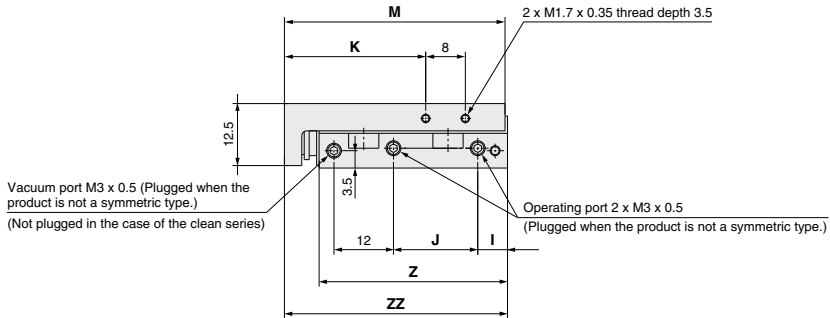**Symmetric type**
MXJ6L-□CP

SMC

Dimensions

Basic type (Without switch rail)
MXJ8-□□□N

Vacuum port M3 x 0.5 (Plugged when the product is a symmetric type.)
(Not plugged in the case of the clean series)

12

J

I

3.5

Operating port 2 x M3 x 0.5
(Plugged when the product is a symmetric type.)

4

3

K

8

2 x M3 x 0.5 thread depth 3.5

5

17

4 x M3 x 0.5 thread depth 5.5 Note 2), Note 3)

19

26

19

$\emptyset 3 ^{+0.03}_{0}$ depth 2
(Through) Note 1)

3.5

$\emptyset 3 ^{+0.03}_{0}$ depth 2
(Through) Note 1)

7

13

Note 1) Use an optional stepped positioning pin.
(See page 311.)
Note 2) Since the body and table are constructed
with a magnetic substance, it becomes
magnetized when magnets, etc. are
attached to them, and this may cause
the auto switch malfunction.
Note 3) If workpiece holding bolts are used, they
can touch the body and cause
malfunctions, etc.
Refer to the Specific Product
Precautions.

M

K

8

2 x M1.7 x 0.35 thread depth 3.5

12.5

3.5

Vacuum port M3 x 0.5 (Plugged when the
product is not a symmetric type.)
(Not plugged in the case of the clean series)

12

J

I

Operating port 2 x M3 x 0.5
(Plugged when the product is not a symmetric type.)

Z

ZZ

$\emptyset 3 ^{+0.03}_{0}$ depth 2

H

G

GA

A

19

A

3.5

4 x M4 x 0.7

$3 ^{+0.05}_{0}$ depth 2.5

$\emptyset 3.3$

$\emptyset 5.8$

4

3

A-A

Model	G	GA	H	I	J	K	M	Z	ZZ
MXJ8-5	12	18	17	6	17	28.5	44.5	38	45
MXJ8-10	12	18	17	6	17	28.5	44.5	38	45
MXJ8-15	19	28	20	8	25	39.5	54.5	48	55
MXJ8-20	19	28	20	8	25	39.5	54.5	48	55

MXH

MXS

MXQ□

MXQ

MXF

MXW

MXJ

MXP

MXY

MTS

D-□

-X□

SMC

MXJ Series

Dimensions

With stroke adjuster
With adjuster on both ends
MXJ8-□C□N

0.2

10

0.2

3
Max. 5
6

19

2 x M3 x 0.5
Max. 5

Width across flats 5
Hexagon socket
width across flats 1.5
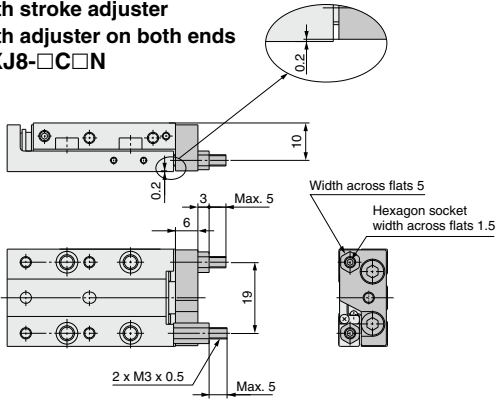
With adjuster on extension end
MXJ8-□CS□N
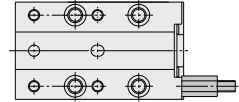
With adjuster on retraction end
MXJ8-□CTN
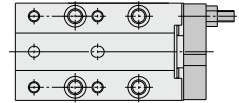
Axial piping
MXJ8-□□PN
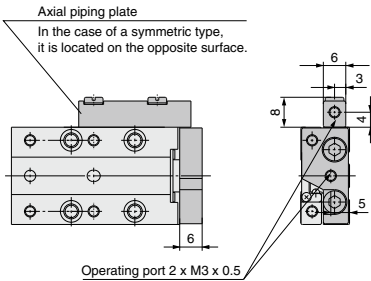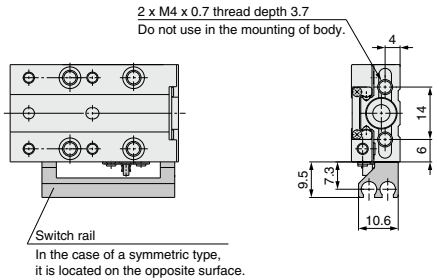
Axial piping plate
In the case of a symmetric type,
it is located on the opposite surface.

6
3
8
4
5
6

Operating port 2 x M3 x 0.5

With switch rail
MXJ8

2 x M4 x 0.7 thread depth 3.7
Do not use in the mounting of body.

4
14
6
9.5
7.3
10.6

Switch rail
In the case of a symmetric type,
it is located on the opposite surface.

When all the available options are mounted (switch rail, stroke adjuster, with axial piping)

Standard type
MXJ8-□CP

Symmetric type
MXJ8L-□CP

SMC

Construction

With magnet and rail

Axial piping type

With stroke adjuster

**Without stroke adjuster.
With adjuster on
extension end**
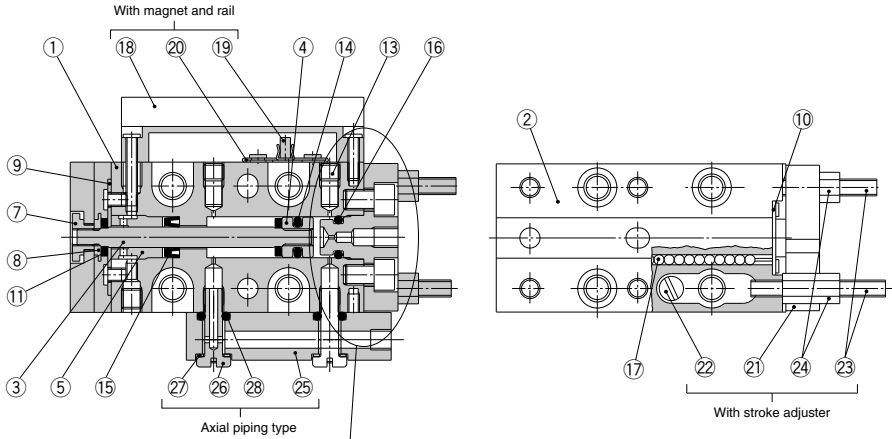
MXH
MXS
MXQ□
MXQ
MXF
MXW
MXJ
MXP
MXY
MTS

Component Parts

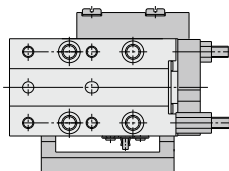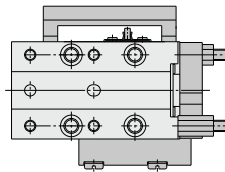| No.	Description	Material	Note
1	Body	Martensitic stainless steel Note)	Heat treated
2	Table	Martensitic stainless steel Note)	Heat treated
3	Rod	Stainless steel	
4	Piston	Brass	Electroless nickel plated
5	Rod cover	Resin	
6	Head cap	Resin	
7	Floating bushing A	Stainless steel	
8	Floating bushing B	Stainless steel	
9	Roller stopper A	Stainless steel	
10	Roller stopper B	Stainless steel	
11	Rod bumper	Polyurethane	
12	Plate	Stainless steel	
13	Plug	Steel + Fluorine	Zinc chromated
14	Piston seal	NBR	
15	Rod seal	NBR	
16	O-ring	NBR	
17	Steel balls	High carbon chrome bearing steel	

Note) Use caution because the martensitic stainless steel is inferior in
corrosiveness when compared with austenitic stainless steel.

With Magnet, Rail

No.	Description	Material	Note
18	Switch rail	Aluminum alloy	Hard anodized
19	Magnet	—	
20	Magnet holder	Stainless steel	

With Stroke Adjuster

No.	Description	Material	Note
21	End plate	Stainless steel	
22	Stopper pin	Steel	Heat treated, Trivalent chromated
23	Adjustment bolt	Steel	Heat treated Note) , Zinc chromated
24	Adjustment nut	Steel	Zinc chromated

Note) Only the MXJ8 series is heat treated.

Axial Piping Type

No.	Description	Material	Note
25	Axial piping plate	Aluminum alloy	Hard anodized
26	Stud	Brass	Electroless nickel plated
27	Gasket	Stainless steel + NBR	
28	O-ring	NBR	

D-□

-X□

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MXJ Series
Auto Switch Mounting

Auto Switch Proper Mounting Position (Detection at Stroke End)

Reed auto switch	Solid state auto switch
D-A9□	D-M9□
	D-M9□W
	D-M9□A

Lead wire, in-line entry

∗ Figures in the table above are used as a reference when mounting the auto switches for stroke end detection.
　In the case of actually setting the auto switches, adjust them after confirming their operation.

Reed Auto Switch: D-A9□ (mm)

Model	A				B				C			
	Stroke				Stroke				Stroke			
	5	10	15	20	5	10	15	20	5	10	15	20
MXJ4	9	4	—	—	14	14	—	—	0.5	0.5	—	—
MXJ6	9	4	3	—	14	14	18	—	0.5	0.5	-0.5	—
MXJ8	9	4	10	5	14	14	25	25	-0.5	-0.5	0.5	0.5

Solid State Auto Switch, 2-Color Indicator Solid State Auto Switch: D-M9□, D-M9□W, D-M9□A (mm)

Model	A				B				C			
	Stroke				Stroke				Stroke			
	5	10	15	20	5	10	15	20	5	10	15	20
MXJ4	13	8	—	—	18	18	—	—	4.5	4.5	—	—
MXJ6	13	8	7	—	18	18	22	—	4.5	4.5	3.5	—
MXJ8	13	8	14	9	18	18	29	29	3.5	3.5	4.5	4.5

Reed auto switch	Solid state auto switch
D-A9□V	D-M9□V
	D-M9□WV
	D-M9□AV
	D-F8□

Lead wire, perpendicular entry

∗ Figures in the table above are used as a reference when mounting the auto switches for stroke end detection. In the case of actually setting the auto switches, adjust them after confirming their operation.
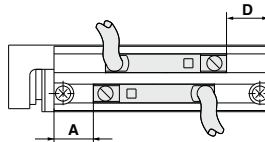
Reed Auto Switch: D-A9□V (mm)

Model	A				D			
	Stroke				Stroke			
	5	10	15	20	5	10	15	20
MXJ4	9	4	—	—	1.5	1.5	—	—
MXJ6	9	4	3	—	1.5	1.5	2.5	—
MXJ8	9	4	10	5	2.5	2.5	1.5	1.5

Solid State Auto Switch, 2-Color Indicator Solid State Auto Switch: D-M9□V, D-M9□WV, D-M9□AV (mm)

Model	A				D			
	Stroke				Stroke			
	5	10	15	20	5	10	15	20
MXJ4	13	8	—	—	5.5	5.5	—	—
MXJ6	13	8	7	—	5.5	5.5	6.5	—
MXJ8	13	8	14	9	6.5	6.5	5.5	5.5

Solid State Auto Switch: D-F8□ (mm)

Model	A				D			
	Stroke				Stroke			
	5	10	15	20	5	10	15	20
MXJ4	11	6	—	—	3.5	3.5	—	—
MXJ6	11	6	5	—	3.5	3.5	4.5	—
MXJ8	11	6	12	7	4.5	4.5	3.5	3.5

SMC

Operating Range

(mm)

Auto switch model	Applicable bore size (mm)		
	ø4	ø6	ø8
D-A9□/A9□V	4	4	4
D-F8□	2	2	2
D-M9□/M9□V **D-M9□W/M9□WV** **D-M9□A/M9□AV**	2	2.5	2.5

∗ Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately ±30% dispersion). It may vary substantially depending on an ambient environment.
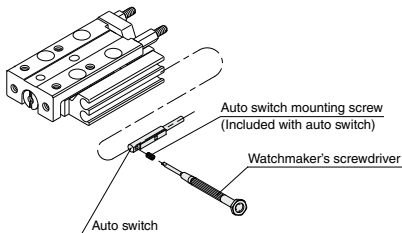
Auto Switch Mounting

⚠Caution

Auto Switch Mounting Tool
• When tightening the auto switch mounting screw (included with auto switch), use a watchmaker's screwdriver with a handle about 5 to 6 mm in diameter.

Tightening Torque

Tightening Torque of Auto Switch Mounting Screw (N·m)

Auto switch model	Tightening torque
D-F8□ **D-A9□(V)**	0.10 to 0.20
D-M9□(V) **D-M9□W(V)** **D-M9□A(V)**	0.05 to 0.15

Auto switch mounting screw (Included with auto switch)

Watchmaker's screwdriver

Auto switch

When using the following solid state auto switches (D-M9□(V), M9□W(V), F8□), mount them in the illustrated direction. The lower slot is for extension end detection.

• Lead wire, in-line entry (D-M9□, M9□W, M9□A)

Extension end   Retraction end

Upper slot
Lower slot

• Lead wire, perpendicular entry (D-M9□V, M9□WV, M9□AV, F8□)

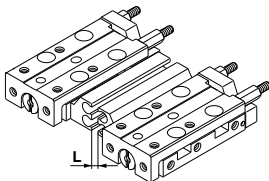Extension end   Retraction end

Upper slot
Lower slot

Caution on handling symmetric type

⚠Caution

1. Maintain a minimum space if standard type and symmetric type are used side by side.
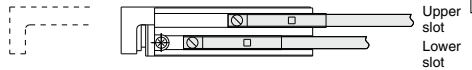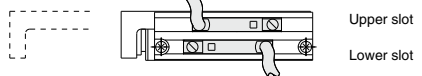If the space is insufficient, it may cause auto switches to malfunction.

L

L Dimension

Without shielding plate	8 mm
With shielding plate	3 mm

Placing in the shield plate (0.2 to 0.3 mm iron plate) between the products allows the distance to be smaller.

Other than the applicable auto switches listed in "How to Order", the following auto switches can be mounted.
∗ Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) and a solid state auto switch (D-F8) are also available. Refer to pages 1136 and 1137 for details.

MXH
MXS
MXQ□
MXQ
MXF
MXW
MXJ
MXP
MXY
MTS

D-□
-X□

🅂SMC

321

MXJ *Series*
Made to Order:Individual Specifications

Please contact SMC for detailed dimensions, specifications and lead times.

1 Fluororubber Seal

Symbol
-X39

MXJ | Standard model no. | — X39

● Fluororubber seal

Change the materials for the piston seal, rod seal and O-rings to fluororubber.

Specifications

Type	Fluororubber seal
Bore size (mm)	4.5, 6, 8
Seal material	Fluororubber

∗ Dimensions other than the above is the same as the standard type.

2 Anti-corrosive Specifications for Guide Unit

Symbol
-X42

MXJ | Standard model no. | — X42

● Anti-corrosive specifications for guide unit

Martensitic stainless steel is used for the table and body. Use this treatment if more effective anti-corrosive measures are necessary. Anti-corrosive treatment is applied to the table and body.

Specifications

Type	Anti-corrosive guide unit
Bore size (mm)	4.5, 6, 8
Surface treatment	Special anti-corrosive treatment (2)

∗ 1 Dimensions other than the above is the same as the standard type.
∗ 2 The special anti-corrosive treatment turns the table and body black.

3 EPDM Seal

Symbol
-X45

MXJ | Standard model no. | — X45

● EPDM seal

Change the materials for the piston seal, rod seal and O-rings to EPDM.

Specifications

Type	EPDM seal
Bore size (mm)	4.5, 6, 8
Seal material	EPDM
Grease	PTFE grease

∗ Dimensions other than the above is the same as the standard type.

⚠ Warning
Precautions

Be aware that smoking cigarettes, etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

SMC

Selection

⚠ Caution

1. Operate loads within the range of the operating limits.

Select the model considering maximum loading weight and allowable moment. For details, refer to "Model Selection" on pages 307 and 308. When actuator is used outside of operating limits, eccentric loads on guide will be in excess of this causing vibration on guide, inaccuracy, and shortened life.

2. If intermediate stops by external stopper is done, avoid ejection.

If lurching occurs, damage can result. When making an inermediate stop with an external stopper to be followed by continued forward movement, first supply pressure to momentarily reverse the table, then retract the intermediate stopper, and finally apply pressure to the opposite port to operate the table again.

3. Do not use it in such a way that excessive external force or impact force could work on it.

This could result in damage.

Mounting

⚠ Caution

1. Do not scratch or dent on the mounting side of body, table and end plate.

The damage will result in a decrease in parallelism, vibration of guide and an increase in moving part resistance.

2. Do not scratch or dent on the forward side of the rail or guide.

This could result in looseness and increased operating resistance, etc.
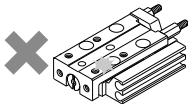
Mounting

⚠ Caution

3. Do not apply excessive power and load when work is mounted.

If the external force more than the allowable moment were applied, looseness of the guide unit or increased operating resistance could take place.

4. Flatness of mounting surface should be 0.02 mm or less.

Poor parallelism of the workpiece mounted on the body, the base, and other parts can cause vibration in the guide unit and increased operating resistance, etc.

5. Select the proper connection with the load which has external support and/or guide mechanism on the outside, and align it properly.

6. Avoid contact with the body during operation.

Hands, etc. may get caught in the stroke adjuster. Install a cover as a safety measure if there are instances to be near the slide table during operation.

7. Keep away from objects which are influenced by magnets.

Since a body has magnets built-in, do not allow close contact with magnetic disks, magnetic cards or magnetic tapes. Data may be erased.
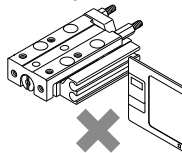
**8. Do not attach magnets to the body and table section.**

Since the body and table are constructed with a magnetic substance, it becomes magnetized when magnets, etc.
are attached to them, and this may cause malfunction of auto switches, etc.

9. When mounting the body, use appropriate length of screws and do no exceed the maximum tightening torque.
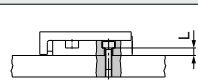
Tightening with a torque above the limit could malfunction. Whereas tightening insufficiently could result in misalignment or come to a drop.

1. Body tapped			
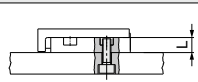
Model	Bolt	Maximum tightening torque (N·m)	Maximum screw-in depth L (mm)
MXJ4	M3 x 0.5	1.14	5
MXJ6	M4 x 0.7	2.7	6
MXJ8	M4 x 0.7	2.7	6

2. Through-hole		

Model	Bolt	Maximum tightening torque (N·m)	L (mm)
MXJ4	M2.5 x 0.45	0.65	2.5
MXJ6	M3 x 0.5	1.14	3.5
MXJ8	M3 x 0.5	1.14	4

10. Use the below speed controllers and fittings.

If other speed controllers and fittings are used, they can interfere with the mounting surface.

| Model	Side piping port	Axial piping port	Vacuum port
MXJ4	AS1200-M3	AS1200-M3	Miniature fittings M3 series
MXJ6	AS1200-M3	AS1201F-M3	
MXJ8	AS1201F-M3 AS1301F-M3	AS1301F-M3	
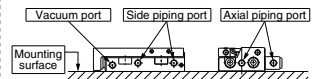
MXJ *Series*
Specific Product Precautions 2

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Mounting

⚠ Caution

1. Front mounting
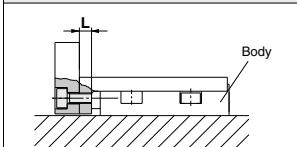
⚠**Caution** To prevent the workpiece holding bolts from touching the guide block, use bolts that are at least shorter than the maximum screw-in depth. If longer bolts are used, they can touch the guide and cause a malfunction.

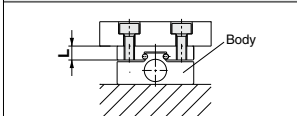| Model	Bolt	Maximum tightening torque (N·m)	Maximum screw-in depth L (mm)
MXJ4	M3 x 0.5	1.14	3.5
MXJ6	M3 x 0.5	1.14	3.5
MXJ8	M3 x 0.5	1.14	3.5

2. Top mounting

⚠**Caution** To prevent the workpiece holding bolts from touching the guide block, use bolts that are at least shorter than the maximum screw-in depth. If longer bolts are used, they can touch the guide and cause a malfunction.

Model	Bolt	Maximum tightening torque (N·m)	Maximum screw-in depth L (mm)
MXJ4	M3 x 0.5	1.14	4
MXJ6	M3 x 0.5	1.14	4
MXJ8	M3 x 0.5	1.14	5.5

1. Use a stepped positioning pin that is provided optionally because the positioning pin hole for the table is through.
(Refer to page 311.)

Operating Environment

⚠ Caution

1. Do not use in an environment, where the product could be exposed to liquids such as cutting oil, etc.

Using in an environment where the product could be exposed to cutting oil, coolant, oil, etc. could result in looseness, increased operating resistance, air leakage, etc.

2. Do not use in an environment, where the product could be exposed directly to foreign materials such as powder dust, blown dust, cutting chips, spatter, etc.

This could result in looseness, increased operating resistance, air leakage, etc.
Contact us regarding use in this kind of environment.

3. Do not use in direct sunlight.

4. When there are heat sources in the surrounding area, block off them off.

When there are heat sources in the surrounding area, radiated heat may cause the product's temperature to rise and exceed the operating temperature range. Block off the heat with a cover, etc.

5. Do not subject it to excessive vibration and/or impact.

Contact us regarding use in this kind of environment, since this can cause damage or a malfunction.

6. Be careful about the corrosion resistance of the linear guide.

Be careful that the body and table use martensitic stainless steel, which is inferior to austenitic stainless steel in terms of corrosion resistance. Rust may result especially in an environment that allows water drops from condensation to stay on the surface.

Caution on Adjuster Option

Stroke Adjuster

⚠ Caution

1. Refer to the below table for lock nut tightening torque.

Insufficient torque will cause a decrease in the positioning accuracy.

Model	Thread size	Tightening torque (N·m)
MXJ4	M2.5 x 0.45	0.36
MXJ6	M2.5 x 0.45	0.36
MXJ8	M3 x 0.5	0.63

2. When sroke adjuster is adjusted, do not hit the table with a wrench, etc.

This could result in looseness.

SMC

⚠

MXJ *Series*
Specific Product Precautions 3

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.
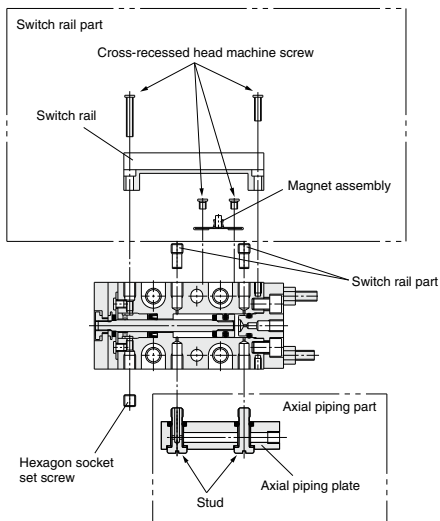
Caution on replacing standard type to symmetric type, and vice versa

⚠ Caution

Switch rail, axial piping plate and port location can be changed symmetrically. In the event of replacing them, secure with the tightening torque below.

Thread	Thread size	Tightening torque (N·m)
Cross-recessed head machine screw	M1.7 x 0.35	0.1
Stud	M3 x 0.5	0.3
Dedicated plug	M3 x 0.5	0.3
Hexagon socket set screw	M3 x 0.5	0.3

∗ No need to applying sealant to the dedicated plug, and stud when exchanging.

Switch rail part

Cross-recessed head machine screw

Switch rail

Magnet assembly

Switch rail part

Hexagon socket set screw

Axial piping part

Stud

Axial piping plate

MXH

MXS

MXQ☐

MXQ

MXF

MXW

MXJ

MXP

MXY

MTS

D-☐

-X☐