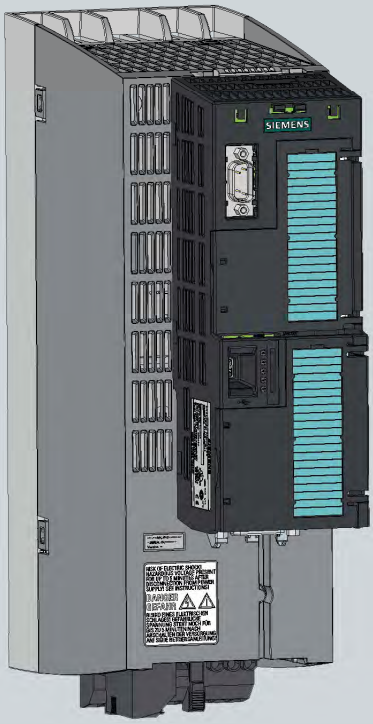
SINAMICS G120

Control Units CU250S-2

List Manual · 01/2013



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SINAMICS G120
Control Units CU250S-2

List Manual

Valid for

Control Units	Firmware version
CU250S-2 USS	4.6
CU250S-2 CAN	4.6
CU250S-2 DP	4.6
CU250S-2 PN	4.6

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Safety notices

This Manual contains information which you must observe to ensure your own personal safety as well as to avoid material damage. The notices referring to your personal safety are highlighted in the manual by a warning triangle; notices that relate to material damage only have no warning triangle. The notices shown below are graded according to the level of danger (from most to least hazardous):

Danger

Indicates that death or serious injury **will** result if proper precautions are not taken.

Warning

Indicates that death or serious injury **may** result if proper precautions are not taken.

Caution

With a warning triangle, indicates that minor injury **may** result if proper precautions are not taken.

Caution

Without a warning triangle, indicates that material damage may result if proper precautions are not taken.

Notice

Indicates that an undesirable result or state may occur if the corresponding instructions are not observed.

If more than one level of danger is simultaneously applicable, the warning notice for the highest level is used. A warning on a warning triangle indicating possible personal injury may also include a warning relating to material damage.

Qualified personnel

The associated device/system may only be installed and operated in conjunction with this documentation. The equipment/system may only be commissioned and operated by **qualified personnel**. For the purpose of the safety information in this documentation, a “qualified person” is someone who is authorized to energize, ground, and tag equipment, systems, and circuits in accordance with established safety procedures.

Proper Use of Siemens Products

Note the following:

Warning

Siemens products are only permitted to be used for the applications specified in the catalog and in the associated technical documentation. If third-party products and components are to be used, they must be recommended or approved by Siemens. To ensure proper and safe operation of these products, they must be correctly transported, stored, set up, mounted, installed, commissioned, operated, and maintained. The permissible environmental conditions must be maintained. Information in the associated documentation must be observed.

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Parameters 1

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1.1 Overview of parameters

1.1.1 Explanation of the parameter list

Basic structure of parameter descriptions

The data in the following example has been chosen at random. The table below contains all the information that can be included in a parameter description. Some of the information is optional.

The parameter list (See Chapter 1.2) is structured as follows:

- - - - - - - - - - - - - - - - - - - Start of example -

pxxxx[0...n] **BICO: Long parameter name / short parameter name**

CU variants,	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
Control type	**Can be changed:** C(x), U, T	**Scaling:** p2002	**Dyn. index:** CDS, p0170
	Unit group: 6_2	**Unit selection:** p0505	**Function diagram:** 8070
	Min	**Max**	**Factory setting**
	0.00 [Nm]	10.00 [Nm]	0.00 [Nm]

Description: Text

Values:
0: Name and meaning of value 0
1: Name and meaning of value 1
2: Name and meaning of value 2
etc.

Recommendation: Text

Index:
[0] = Name and meaning of index 0
[1] = Name and meaning of index 1
[2] = Name and meaning of index 2
etc.

Bit array:

Bit	Signal name	1 signal	0 signal	FP
00	Name and meaning of bit 0	Yes	No	8060
01	Name and meaning of bit 1	Yes	No	-
02	Name and meaning of bit 2	Yes	No	8052
	etc.			

Dependency: Text
See also: pxxxx, rxxxx
See also: Fxxxxx, Axxxxx

Danger: **Warning:** **Caution:** Safety notices with a warning triangle

Caution: **Notice:** Safety notices without a warning triangle

Note: Information which might be useful.

- - - - - - - - - - - - - - - - - - - End of example -

The individual pieces of information are described in detail below.

pxxxx[0...n] Parameter number

The parameter number is made up of a "p" or "r", followed by the parameter number and the index or bit array (optional).

Examples of representation in the parameter list:

- p... Adjustable parameters (read and write)
- r... Display parameters (read-only)
- p0918 Adjustable parameter 918
- p2051[0...13] Adjustable parameter 2051, indices 0 to 13
- p1001[0...n] Adjustable parameter 1001, indices 0 to n (n = configurable)
- r0944 Display parameter 944
- r2129.0...15 Display parameter 2129 with bit array from bit 0 (smallest bit) to bit 15 (largest bit)

Other examples of the notation in the documentation:

- p1070[1] Adjustable parameter 1070, index 1
- p2098[1].3 Adjustable parameter 2098, index 1 bit 3
- p0795.4 Adjustable parameter 795, bit 4

The following applies to adjustable parameters:

The parameter value as delivered is specified under "Factory setting" with the relevant unit in square brackets. The value can be adjusted within the range defined by "Min" and "Max".

The term "linked parameterization" is used in cases where changes to adjustable parameters affect the settings of other parameters.

Linked parameterization can occur, for example, as a result of the following actions and parameters:

- Setting PROFIBUS telegram (BICO interconnections)

  p0922
- Setting component lists

  p0230, p0300, p0301, p0400
- Calculate and pre-assign automatically

  p0340, p3900
- Restoring factory settings

  p0970

The following applies to display parameters:

The fields "Min", "Max" and "Factory setting" are specified with a dash "-" and the relevant unit in square brackets.

Note:

The parameter list can contain parameters that are not visible in the expert lists of the respective commissioning software (e.g. parameters for trace functions).

BICO technology: Long parameter name / short parameter name

The following abbreviations can appear in front of the BICO parameter name:

- BI: Binector Input
  This parameter is used for selecting the source of a digital signal.
- BO: Binector Output
  This parameter is available as a digital signal for interconnection with other parameters.
- CI: Connector Input
  This parameter is used for selecting the source of an "analog" signal.
- CO: Connector Output
  This parameter is available as an "analog" signal for interconnection with other parameters.
- CO/BO: Connector/Binector Output
  This parameter is available as an "analog" and digital signal for interconnection with other parameters.

Note:

A BICO input (BI/CI) cannot be interconnected with just any BICO output (BO/CO, signal source).
When interconnecting a BICO input using the commissioning software, only the corresponding possible signal sources are listed.

Function diagrams 1020 ... 1030 explain the symbols for BICO parameters and how to deal with BICO technology.

CU variants, control mode

Specifies the Control Unit (CU) for which the parameter is valid. If no CU is listed, then the parameter is valid for all variants.

The control mode is set to servo or vector using a DIP switch on the CU.

The following information relating to "CU" and "Control mode" can be displayed under the parameter number:

Table 1-1 Information in the "CU/PM variants" field

CU/PM variants	Significance
	All Control Units have this parameter.
CU250S_S	CU250S-2, servo control mode and USS fieldbus interface
CU250S_S_CAN	CU250S-2 with servo control mode and CAN interface and
CU250S_S_DP	CU250S-2 with servo control mode and PROFIBUS interface
CU250S_S_PN	CU250S-2 with servo control mode and PROFINET interface
CU250S_V	CU250S-2, vector control mode and USS fieldbus interface
CU250S_V_CAN	CU250S-2 with vector control mode and CAN interface and
CU250S_V_DP	CU250S-2 with vector control mode and PROFIBUS interface
CU250S_V_PN	CU250S-2 with vector control mode and PROFINET interface

Access level

Specifies the minimum access level required to be able to display and change the relevant parameter. The required access level can be set using p0003.

The system uses the following access levels:

- 1: Standard (not adjustable, included in p0003 = 3)
- 2: Extended (not adjustable, included in p0003 = 3)
- 3: Expert
- 4: Service
  Parameters with this access level are password protected.

Note:

Parameter p0003 is CU-specific (available on the Control Unit).

A higher access level will also include the functions of the lower levels.

Calculated

Specifies whether the parameter is influenced by automatic calculations.

p0340 determines which calculations are to be performed:

- p0340 = 1 includes the calculations from p0340 = 2, 3, 4, 5.
- p0340 = 2 calculates the motor parameters (p0350 ... p0360, p0625).
- p0340 = 3 includes the calculations from p0340 = 4, 5.
- p0340 = 4 only calculates the controller parameters.
- p0340 = 5 only calculates the controller limits.

Note:

For p3900 > 0, p0340 = 1 is also called automatically.

After p1900 = 1, 2, p0340 = 3 is also called automatically.

Parameters with a reference to p0340 after "Calculated", depend on the Power Module being used and the motor. In this case, the values at "Factory setting" do not correspond to the actual values because these values are calculated during the commissioning. This also applies to the motor parameters.

Data type

The information on the data type can consist of the following two items (separated by a slash):

- First item

  Data type of the parameter.

- Second item (for binector or connector input only)

  Data type of the signal source to be interconnected (binector/connector output).

Parameters can have the following data types:

• Integer8	I8	8-bit integer
• Integer16	I16	16-bit integer
• Integer32	I32	32-bit integer
• Unsigned8	U8	8 bits without sign
• Unsigned16	U16	16 bits without sign
• Unsigned32	U32	32 bits without sign
• FloatingPoint32	Float	32-bit floating point number

Depending on the data type of the BICO input parameter (signal sink) and BICO output parameter (signal source), the following combinations are possible when creating BICO interconnections:

Table 1-2 Possible combinations of BICO interconnections

	BICO input parameter			
	CI parameter			**BI parameter**
BICO output parameter	**Unsigned32 / Integer16**	**Unsigned32 / Integer32**	**Unsigned32 / FloatingPoint32**	**Unsigned32 / Binary**
CO: Unsigned8	x	x	–	–
CO: Unsigned16	x	x	–	–
CO: Unsigned32	x	x	–	–
CO: Integer16	x	x	r2050	–
CO: Integer32	x	x	–	–
CO: FloatingPoint32	x	x	x	–
BO: Unsigned8	–	–	–	x
BO: Unsigned16	–	–	–	x
BO: Unsigned32	–	–	–	x
BO: Integer16	–	–	–	x
BO: Integer32	–	–	–	x
BO: FloatingPoint32	–	–	–	–
Legend:	x: BICO interconnection permitted –: BICO interconnection not permitted			

Changeable

The "-" sign indicates that the parameter can be changed in any object state and that the change will be effective immediately.

The information "C(x), T, U" ((x): optional) means that the parameter can be changed only in the specified drive unit state and that the change will not take effect until the unit switches to another state. One or more states are possible.

The following states may be specified:

- C(x) Commissioning C: **C**ommissioning

  Drive commissioning is in progress (p0010 > 0).

  Pulses cannot be enabled.

  The parameter can only be changed in the following drive commissioning settings (p0010 > 0):

  C: Changeable for all settings p0010 > 0.

  C(x): Only changeable for the settings p0010 = x.

  A modified parameter value does not take effect until the device commissioning mode is exited with p0010 = 0.

- U Operation U: R**u**n
  Pulses are enabled.
- T Ready T: Ready **t**o run
  The pulses are not enabled and the status "C(x)" is not active.

Scaling

Specification of the reference variable with which a signal value is automatically converted for a BICO interconnection.

The following reference variables are available:

- p2000 ... p2006: Reference speed, reference voltage, etc.
- PERCENT: 1.0 = 100 %
- 4000H: 4000 hex = 100 %

Dyn. index (dynamic index)

For parameters with a dynamic index [0...n], the following information is specified here:

- Data set (if available).
- Parameter for the number of indices (n = number - 1).

The following information can be contained in this field:

- "CDS, p0170" (Command Data Set, CDS count)
  Example:
  p1070[0] → main setpoint [command data set 0]
  p1070[1] → main setpoint [command data set 1], etc.
- "DDS, p0180" (Drive Data Set, DDS count)
- "EDS, p0140" (Encoder Data Set, EDS count)
- "MDS, p0130" (Motor Data Set, MDS count)
- "PDS, p0120" (Power unit Data Set, PDS count)

Data sets can only be created and deleted when p0010 = 15.

Note:

Information on the data sets can be taken from the following references:

- *Operating Instructions* SINAMICS G120 Frequency Converter with CU250S-2 Control Units (Servo).
- *Operating Instructions* SINAMICS G120 Frequency Converter with CU250S-2 Control Units (Vector).

Unit group and unit selection

The standard unit of a parameter is specified in square brackets after the values for "Min", "Max", and "Factory setting".

For parameters where the unit can be switched over, the specifications for "Unit group" and "Unit selection" determine the group to which this parameter belongs and with which parameter the unit can be changed over.

Example:

Unit group: 7_1, unit selection: p0505

The parameter belongs to unit group 7_1 and the unit can be switched over using p0505.

All the potential unit groups and possible unit selections are listed below.

Table 1-3 Unit group (p0100)

Unit group	Unit selection for p0100 =			Reference value for %
	0	1	2	
7_4	Nm	lbf ft	Nm	-
14_6	kW	hp	kW	-
25_1	kg m^2	lb ft^2	kg m^2	-
27_1	kg	lb	kg	-
28_1	Nm/A	lbf ft/A	Nm/A	-

Table 1-4 Unit groups (p0349)

Unit group	Unit selection for p0349 =		Reference value for %
	1	2	
15_1	mH	%	$\frac{1000 \cdot p0304}{2 \cdot \pi \cdot \sqrt{3} \cdot p0305 \cdot p0310}$
16_1	Ohm	%	$\frac{p0304}{\sqrt{3} \cdot p0305}$

Table 1-5 Unit group (p0505)

Unit group	Unit selection for p0505 =				Reference value for %
	1	2	3	4	
2_1	Hz	%	Hz	%	p2000
3_1	rpm	%	rpm	%	p2000
5_1	Vrms	%	Vrms	%	p2001
5_2	V	%	V	%	p2001
5_3	V	%	V	%	p2001

Table 1-5 Unit group (p0505), continued

Unit group	Unit selection for p0505 =				Reference value for %
	1	2	3	4	
6_2	Arms	%	Arms	%	p2002
6_5	A	%	A	%	p2002
7_1	Nm	%	lbf ft	%	p2003
7_2	Nm	Nm	lbf ft	lbf ft	-
14_5	kW	%	hp	%	r2004
14_10	kW	kW	hp	hp	-
21_1	°C	°C	° F	° F	-
21_2	K	K	° F	° F	-
39_1	$1/s^2$	%	$1/s^2$	%	p2007

Table 1-6 Unit group (p0595)

Unit group	Unit selection for p0595 =		Reference value for %
	Value	Unit	
9_1	The values that can be set and the technological units are shown in p0595 (See Chapter 1.2).		

Function diagram

The parameter is included in this function diagram. The structure of the parameter function and its relationship with other parameters is shown in the specified function diagram.

Parameter values

Min	Minimum value of the parameter [unit]
Max	Maximum value of the parameter [unit]
Factory setting	Value when shipped [unit] In the case of a binector/connector input, the signal source of the default BICO interconnection is specified. A non-indexed connector output is assigned the index [0]. A different value may be displayed for certain parameters (e.g. p1800) during first commissioning. Reason: The setting for these parameters is determined by the operating environment of the Control Unit (e.g. by the device type, or power unit).

Description

Explanation of the function of a parameter

Values

Lists the possible values of a parameter.

Recommendation

Information about recommended settings.

Index

The name and meaning of each individual index is specified for indexed parameters.

The following applies to the values (Min, Max, Factory setting) for indexed adjustable parameters:

- Min, Max:

  The adjustment range and unit apply to all indices.

- Factory setting:

  When all indices have the same factory setting, index 0 is specified with the unit to represent all indices.

  When the indices have different factory settings, they are all listed individually with the unit.

Bit array

For parameters with bit arrays, the following information is provided about each bit:

- Bit number and signal name
- Meaning for signal states 1 and 0
- Function diagram (FP) (optional).
  The signal is shown on this function diagram.

Dependency

Conditions that must be fulfilled in conjunction with this parameter. Also includes special effects that can occur between this parameter and others.

Where necessary, "See also:" indicates the following information:

- List of other relevant parameters to be considered.
- List of faults and alarms to be considered.

Safety notices

Important information that must be observed to avoid the risk of physical injury or material damage.

Information that must be observed to avoid any problems.

Information that the user may find useful.

Danger — The description of this safety notice can be found at the beginning of this manual (see **Safety notices**).

Warning — The description of this safety notice can be found at the beginning of this manual (see **Safety notices**).

Caution — The description of this safety notice can be found at the beginning of this manual (see **Safety notices**).

Caution — The description of this safety notice can be found at the beginning of this manual (see **Safety notices**).

Notice — The description of this safety notice can be found at the beginning of this manual (see **Safety notices**).

Note — Information that the user may find useful.

1.1.2 Number ranges of parameters

Note:

The following number ranges represent an overview for all of the parameters available for the SINAMICS drive family.

The parameters for the product described in this List Manual are described in detail in Chapter 1.2.

Parameters are grouped into the following number ranges:

Table 1-7 Number ranges for SINAMICS

Range		Description
from	to	
0000	0099	Display and operation
0100	0199	Commissioning
0200	0299	Power unit
0300	0399	Motor
0400	0499	Encoder
0500	0599	Technology and units, motor-specific data, probes
0600	0699	Thermal monitoring, maximum current, operating hours, motor data, central probe
0700	0799	Control Unit terminals, measuring sockets
0800	0839	CDS, DDS data sets, motor changeover
0840	0879	Sequence control (e.g. signal source for ON/OFF1)
0880	0899	ESR, parking, control and status words
0900	0999	PROFIBUS/PROFIdrive
1000	1199	Setpoint channel (e.g. ramp-function generator)
1200	1299	Functions (e.g. motor holding brake)
1300	1399	U/f control
1400	1799	Control modes
1800	1899	Gating unit
1900	1999	Power unit and motor identification
2000	2009	Reference values
2010	2099	Communication (fieldbus)
2100	2139	Faults and alarms
2140	2199	Signals and monitoring
2200	2359	Technology controller
2360	2399	Staging, hibernation

Table 1-7 Number ranges for SINAMICS, continued

Range		Description
from	**to**	
2500	2699	Position control (LR) and basic positioning (EPOS)
2700	2719	Reference values, display
2720	2729	Load gearbox
2800	2819	Logic operations
2900	2930	Fixed values (e.g. percentage, torque)
3000	3099	Motor identification results
3100	3109	Real time clock (RTC)
3110	3199	Faults and alarms
3200	3299	Signals and monitoring
3400	3659	Infeed closed-loop control
3660	3699	Voltage Sensing Module (VSM), Braking Module internal
3700	3779	Advanced Positioning Control (APC)
3780	3819	Synchronization
3820	3849	Friction characteristic curve
3850	3899	Functions (e.g. long stator)
3900	3999	Management
4000	4599	Terminal Board, Terminal Module (e.g. TB30, TM31)
4600	4699	Sensor Module
4700	4799	Trace
4800	4849	Function generator
4950	4999	OA application
5000	5169	Spindle diagnostics
5400	5499	System droop control (e.g. shaft generator)
5500	5599	Dynamic grid support (solar)
5600	5613	PROFIenergy
5900	6999	SINAMICS GM/SM/GL/SL
7000	7499	Parallel connection of power units
7500	7599	SINAMICS SM120
7700	7729	External signals
7770	7789	NVRAM, system parameters
7800	7839	EEPROM read/write parameters
7840	8399	Internal system parameters
8400	8449	Real time clock (RTC)
8500	8599	Data and macro management

Table 1-7 Number ranges for SINAMICS, continued

Range		Description
from	**to**	
8600	8799	CAN bus
8800	8899	Communication Board Ethernet (CBE), PROFIdrive
8900	8999	Industrial Ethernet, PROFINET, CBE20
9000	9299	Topology
9300	9399	Safety Integrated
9400	9499	Parameter consistency and storage
9500	9899	Safety Integrated
9900	9949	Topology
9950	9999	Diagnostics, internal
10000	10199	Safety Integrated
11000	11299	Free technology controller 0, 1, 2
20000	20999	Free function blocks (FBLOCKS)
21000	25999	Drive Control Chart (DCC)
50000	53999	SINAMICS DC MASTER (DC current control)
61000	61001	PROFINET

1.2 List of parameters

Product: SINAMICS G120S, Version: 4601800, Language: eng
Objects: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN, CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

r0002 Drive operating display / Drv op_display

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Integer16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	250	-

Description: Operating display for the drive.

Value:
0: Operation - everything enabled
10: Operation - set "enable setpoint" = "1" (p1142)
12: Operation - RFG frozen, set "RFG start" = "1" (p1141)
13: Operation - set "enable RFG" = "1" (p1140)
14: Operation - MotID, excit. running
15: Operation - open brake (p1215)
16: Operation - withdraw braking with OFF1 using "ON/OFF1" = "1"
17: Operation - braking with OFF3 can only be interrupted with OFF2
18: Operation - brake on fault, remove fault, acknowledge
19: Operation - DC braking active (p1230, p1231)
21: Ready for operation - set "Operation enable" = "1" (p0852)
22: Ready for operation - de-magnetizing running (p0347)
31: Ready for switching on - set "ON/OFF1" = "0/1" (p0840)
35: Switching on inhibited - carry out first commissioning (p0010)
41: Switching on inhibited - set "ON/OFF1" = "0" (p0840)
42: Switching on inhibited - set "OC/OFF2" = "1" (p0844, p0845)
43: Switching on inhibited - set "OC/OFF3" = "1" (p0848, p0849)
45: Switching on inhibited - rectify fault, acknowledge fault, STO
46: Switching on inhibited - exit comm mode (p0010)
70: Initialization
200: Wait for booting/partial booting
250: Device signals a topology error

Dependency: Refer to: r0046

Notice: For several missing enable signals, the corresponding value with the highest number is displayed.

Note: OC: Operating condition
RFG: Ramp-function generator
COMM: Commissioning
MotID: Motor data identification

r0002 Drive operating display / Drv op_display

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Integer16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	250	-

Description: Operating display for the drive.

Value:
0: Operation - everything enabled
10: Operation - set "enable setpoint" = "1" (p1142, p1152)
11: Operation - set "enable speed controller" = "1" (p0856)
12: Operation - RFG frozen, set "RFG start" = "1" (p1141)
13: Operation - set "enable RFG" = "1" (p1140)
14: Oper. - MotID, excit. running and/or brake opens, SS2, STOP C
15: Operation - open brake (p1215)

16: Operation - withdraw braking with OFF1 using "ON/OFF1" = "1"
17: Operation - braking with OFF3 can only be interrupted with OFF2
18: Operation - brake on fault, remove fault, acknowledge
19: Operation - armature short-circ./DC brake act. (p1230, p1231)
21: Ready for operation - set "Operation enable" = "1" (p0852)
22: Ready for operation - de-magnetizing running (p0347)
23: Ready for operation - set "Infeed operation" = "1" (p0864)
31: Ready for switching on - set "ON/OFF1" = "0/1" (p0840)
35: Switching on inhibited - carry out first commissioning (p0010)
41: Switching on inhibited - set "ON/OFF1" = "0" (p0840)
42: Switching on inhibited - set "OC/OFF2" = "1" (p0844, p0845)
43: Switching on inhibited - set "OC/OFF3" = "1" (p0848, p0849)
44: Switching on inhibited - connect 24 V to terminal EP (hardware)
45: Switching on inhibited - rectify fault, acknowledge fault, STO
46: Switching on inhibited - exit comm mode (p0009, p0010)
60: Drive object de-activated/not operational
70: Initialization
200: Wait for booting/partial booting
250: Device signals a topology error

Dependency: Refer to: r0046

Notice: For several missing enable signals, the corresponding value with the highest number is displayed.

Note: OC: Operating condition
EP: Enable Pulses
RFG: Ramp-function generator
COMM: Commissioning
MotID: Motor data identification
SS2: Safe Stop 2
STO: Safe Torque Off

p0003 Access level / Acc_level

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: C, U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
3	4	3

Description: Sets the access level to read and write parameters.

Value: 3: Expert
4: Service

Note: A higher set access level also includes the lower one.
Access level 3 (experts):
Expert know-how is required for these parameters (e.g. BICO parameterization).
Access level 4 (service):
For these parameters, it is necessary that authorized service personnel enter the appropriate password (p3950).

p0010 Drive commissioning parameter filter / Drv comm. par_filt

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2800, 2818

Min	Max	Factory setting
0	95	1

Description: Sets the parameter filter to commission a drive.
Setting this parameter filters out the parameters that can be written into in the various commissioning steps.

Value: 0: Ready
1: Quick commissioning
2: Power unit commissioning
3: Motor commissioning

4: Encoder commissioning
5: Technological application/units
11: Function modules
15: Data sets
17: Basic positioner commissioning
25: Position control commissioning
29: Only Siemens int
30: Parameter reset
39: Only Siemens int
49: Only Siemens int
95: Safety Integrated commissioning

Dependency: Refer to: r3996

Note: The drive can only be powered up outside the drive commissioning (inverter enable). To realize this, this parameter must be set to 0.

By setting p3900 to a value other than 0, the quick commissioning is completed, and this parameter is automatically reset to 0.

Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.

p0014 Buffer memory mode / Buf mem mode

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the mode for the buffer memory.

Value:
0: Save in a non-volatile fashion (RAM)
1: Buffer memory active (non-volatile)
2: Clear buffer memory

Dependency: If p0014 = 1, changes in the same parameter, as well as in following parameters will not be copied to the buffer memory:

Refer to: p0040, p0251, p0340, p0578, p0650, p0802, p0803, p0804, p0952, p0969, p0970, p0971, p0972, p1900, p1910, p1960, p2111, p3900, p3981, p8608, p8611

Refer to: A01066, A01067

Notice: For p0014 = 2, entries in the buffer memory are lost and cannot be retrieved.

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: The parameter is not influenced by setting the factory setting.

Re p0014 = 0:

Parameter changes are saved in the volatile memory (RAM).

Non-volatile storage from RAM to ROM is carried out in the following cases:

- p0971 = 1
- change from p0014 = 0 to 1

Re p0014 = 1:

With this setting, alarm A01066 followed by alarm A01067 can occur if parameters are continually changed via a fieldbus system.

Parameter changes are entered in the volatile memory (RAM) and also in the non-volatile buffer memory.

In the following cases, the entries in the buffer memory are transferred into the ROM and then the buffer memory is cleared:

- p0971 = 1
- power down/power up the Control Unit
- change p0014 = 1 to 0

Re p0014 = 2:

The procedure to clear the entries in the buffer memory is initiated.

p0014 is automatically set to 0 after the entries have been cleared.

p0015 Macro drive unit / Macro drv unit

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C, C(1) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	999999	0

Description: Runs the corresponding macro files.

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

When executing a specific macro, the corresponding programmed settings are made and become active.

Note: Macros available as standard are described in the technical documentation of the particular product.

The parameter is not influenced by setting the factory setting.

p0015 Macro drive unit / Macro drv unit

CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C, C(1) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	999999	7

Description: Runs the corresponding macro files.

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

When executing a specific macro, the corresponding programmed settings are made and become active.

Note: Macros available as standard are described in the technical documentation of the particular product.

The parameter is not influenced by setting the factory setting.

p0015 Macro drive unit / Macro drv unit

CU250S_V
CU250S_V_CAN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C, C(1) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	999999	12

Description: Runs the corresponding macro files.

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

When executing a specific macro, the corresponding programmed settings are made and become active.

Note: Macros available as standard are described in the technical documentation of the particular product.

The parameter is not influenced by setting the factory setting.

r0018 Control Unit firmware version / CU FW version

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	4294967295	-

Description: Displays the firmware version of the Control Unit.

Dependency: Refer to: r0197, r0198

Note: Example:

The value 1010100 should be interpreted as V01.01.01.00.

r0020 Speed setpoint smoothed / n_set smth

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 5020, 6799
Min - [rpm]	**Max** - [rpm]	**Factory setting** - [rpm]

Description: Displays the currently smoothed speed setpoint at the input of the speed controller or U/f characteristic (after the interpolator).

Dependency: Refer to: r0060

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The speed setpoint is available smoothed (r0020) and unsmoothed (r0060).

r0021 CO: Actual speed smoothed / n_act smooth

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 6799
Min - [rpm]	**Max** - [rpm]	**Factory setting** - [rpm]

Description: Displays the smoothed actual value of the motor speed.

For U/f control and when slip compensation is deactivated (see p1335), the synchronous speed to the output frequency is shown in r0021.

Dependency: Refer to: r0022, r0063

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

For U/f control, the mechanical speed calculated from the output frequency and the slip is shown in r0063[2] even if slip compensation is deactivated.

r0022 Speed actual value rpm smoothed / n_act rpm smooth

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 6799
Min - [rpm]	**Max** - [rpm]	**Factory setting** - [rpm]

Description: Displays the smoothed actual value of the motor speed.

r0022 is identical to r0021, however, it always has units of rpm and contrary to r0021 cannot be changed over.

For U/f control and when slip compensation is deactivated (see p1335), the synchronous speed to the output frequency is shown in r0022.

Dependency: Refer to: r0021, r0063

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

For U/f control, the mechanical speed calculated from the output frequency and the slip is shown in r0063[2] even if slip compensation is deactivated.

r0024 Output frequency smoothed / f_outp smooth

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1690, 5300, 5730, 6799
Min - [Hz]	**Max** - [Hz]	**Factory setting** - [Hz]

Description: Displays the smoothed converter frequency.

Dependency: Refer to: r0066

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The output frequency is available smoothed (r0024) and unsmoothed (r0066).

r0025 CO: Output voltage smoothed / U_outp smooth

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2001	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1690, 5730, 6799
Min - [Vrms]	**Max** - [Vrms]	**Factory setting** - [Vrms]

Description: Displays the smoothed output voltage of the power unit.

Dependency: Refer to: r0072

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The output voltage is available smoothed (r0025) and unsmoothed (r0072).

r0026 CO: DC link voltage smoothed / Vdc smooth

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2001	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 5730, 8750, 8850, 8950
Min - [V]	**Max** - [V]	**Factory setting** - [V]

Description: Displays the smoothed actual value of the DC link voltage.

Dependency: Refer to: r0070

Notice: When measuring a DC link voltage < 200 V, for the Power Module (e.g. PM340) a valid measured value is not supplied. In this case, when an external 24 V power supply is connected, a value of approx. 24 V is displayed in the display parameter.

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).

r0026 CO: DC link voltage smoothed / Vdc smooth

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2001	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 6799
Min - [V]	**Max** - [V]	**Factory setting** - [V]

Description: Displays the smoothed actual value of the DC link voltage.

Dependency: Refer to: r0070

Notice: When measuring a DC link voltage < 200 V, for the Power Module (e.g. PM240) a valid measured value is not supplied. In this case, when an external 24 V power supply is connected, a value of approx. 24 V is displayed in the display parameter.

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).

r0026 sets itself to the lower value of the pulsating DC link voltage.

r0027 CO: Absolute actual current smoothed / I_act abs val smth

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** 5730, 6799, 8850, 8950

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the smoothed absolute actual current value.

Dependency: Refer to: r0068

Notice: This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The absolute current actual value is available smoothed (r0027) and unsmoothed (r0068).

r0027 CO: Absolute actual current smoothed / I_act abs val smth

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** 5730, 6799, 8850, 8950

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the smoothed absolute actual current value.

Dependency: Refer to: r0068

Notice: This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.

Note: Smoothing time constant = 300 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The absolute current actual value is available smoothed (r0027) and unsmoothed (r0068).

r0028 Modulation depth smoothed / Mod_depth smth

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** 5730, 6799, 8950

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the smoothed actual value of the modulation depth.

Dependency: Refer to: r0074

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The modulation depth is available smoothed (r0028) and unsmoothed (r0074).

r0029 Current actual value field-generating smoothed / Id_act smooth

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 6799
Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays the smoothed field-generating actual current.

Dependency: Refer to: r0076

Note: Smoothing time constant = 300 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The field-generating current actual value is available smoothed (r0029) and unsmoothed (r0076).

r0030 Current actual value torque-generating smoothed / Iq_act smooth

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 6799
Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays the smoothed torque-generating actual current.

Dependency: Refer to: r0078

Note: Smoothing time constant = 300 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The torque-generating current actual value is available smoothed (r0030) and unsmoothed (r0078).

r0031 Actual torque smoothed / M_act smooth

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2003	**Dyn. index:** -
Units group: 7_1	**Unit selection:** p0505	**Func. diagram:** 5730, 6799
Min - [Nm]	**Max** - [Nm]	**Factory setting** - [Nm]

Description: Displays the smoothed torque actual value.

Dependency: Refer to: r0080

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The torque actual value is available smoothed (r0031) and unsmoothed (r0080).

r0032 CO: Active power actual value smoothed / P_actv_act smth

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** r2004	**Dyn. index:** -
Units group: 14_10	**Unit selection:** p0505	**Func. diagram:** 5730
Min - [kW]	**Max** - [kW]	**Factory setting** - [kW]

Description: Displays the smoothed actual value of the active power.

Dependency: Refer to: r0082

Notice: This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.

Note: Significance for the drive: Power output at the motor shaft

The active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).

r0032 CO: Active power actual value smoothed / P_actv_act smth

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** r2004	**Dyn. index:** -
	Units group: 14_10	**Unit selection:** p0505	**Func. diagram:** 5730, 6799, 8750, 8850, 8950
	Min - [kW]	**Max** - [kW]	**Factory setting** - [kW]

Description: Displays the smoothed actual value of the active power.

Dependency: Refer to: r0082

Notice: This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.

Note: Power delivered at the motor shaft.

The active power is available smoothed (r0032 with 100 ms) and unsmoothed (r0082).

r0033 Torque utilization smoothed / M_util smooth

	Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 8012
	Min - [%]	**Max** - [%]	**Factory setting** - [%]

Description: Displays the smoothed torque utilization as a percentage.

The torque utilization is obtained from the required smoothed torque in reference to the torque limit, scaled using p2196.

Dependency: This parameter is only available for vector control. For U/f control r0033 = 0 %.

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The torque utilization is available smoothed (r0033) and unsmoothed (r0081).

For M_set total (r0079) > 0, the following applies:

- Required torque = M_set total
- Actual torque limit = M_max upper effective (r1538)

For M_set total (r0079) <= 0, the following applies:

- Required torque = - M_set total
- Actual torque limit = - M_max lower effective (r1539)

For the actual torque limit = 0, the following applies: r0033 = 100 %

For the actual torque limit < 0, the following applies: r0033 = 0 %

r0034 CO: Motor utilization / Motor utilization

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 8017
	Min - [%]	**Max** - [%]	**Factory setting** - [%]

Description: Displays the motor utilization from motor temperature model 1 (I2t) or 3.

Dependency: The motor utilization is only determined for permanent-magnet synchronous motors when the motor temperature model 1 (I2t) or 3 is activated.

For motor temperature model 1 (I2t) (p0612.0 = 1), the following applies:

- r0034 = (motor model temperature - 40 K) / (p0605 - 40 K) * 100 %

For motor temperature model 3 (p0612.2 = 1), the following applies:

- r0034 = (motor model temperature - p5397) / (p5398 - p5397) * 100 %

Refer to: p0611, p0612, p0615

Notice: After the drive is switched on, the system starts to determine the motor temperature with an assumed model value. This means that the value for the motor utilization is only valid after a stabilization time.

Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
For r0034 = -200.0 %, the following applies:
The value is invalid (e.g. the motor temperature model is not activated or has been incorrectly parameterized).

r0034 CO: Motor utilization / Motor utilization

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8017

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the motor utilization from motor temperature model 1 (I2t).

Dependency: The motor utilization is only determined for permanent-magnet synchronous motors when the motor temperature model 1 (I2t) is activated.
For motor temperature model 1 (I2t) (p0612.0 = 1), the following applies:
- r0034 = (motor model temperature - 40 K) / (p0605 - 40 K) * 100 %
Refer to: p0611, p0612, p0615

Notice: After the drive is switched on, the system starts to determine the motor temperature with an assumed model value. This means that the value for the motor utilization is only valid after a stabilization time.

Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
For r0034 = -200.0 %, the following applies:
The value is invalid (e.g. the motor temperature model is not activated or has been incorrectly parameterized).

r0035 CO: Motor temperature / Mot temp

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2006	**Dyn. index:** -
Units group: 21_1	**Unit selection:** p0505	**Func. diagram:** 7008, 8016, 8017

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the actual temperature in the motor.

Note: For r0035 not equal to -200.0 °C, the following applies:
- this temperature display is valid.
- a KTY sensor is connected.
- for induction motors, the thermal motor model is activated (p0601 = 0).
For r0035 equal to -200.0 °C, the following applies:
- this temperature display is not valid (temperature sensor error).
- A PTC sensor or bimetallic NC contact is connected.
- for synchronous motors, the thermal motor model is activated (p0601 = 0).

r0036 CO: Power unit overload I2t / PU overload I2t

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8014

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the power unit overload determined using the I2t calculation.
A current reference value is defined for the I2t monitoring of the power unit. It represents the current that can be conducted by the power unit without any influence of the switching losses (e.g. the continuously permissible current of the capacitors, inductances, busbars, etc.).

If the I2t reference current of the power unit is not exceeded, then an overload (0 %) is not displayed.
In the other case, the degree of thermal overload is calculated, whereby 100% results in a trip.

Dependency: Refer to: p0290, p0294
Refer to: F30005

r0037[0...19] CO: Power unit temperatures / PU temperatures

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2006	**Dyn. index:** -
Units group: 21_1	**Unit selection:** p0505	**Func. diagram:** 8014

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the temperatures in the power unit.

Index:
[0] = Inverter maximum value
[1] = Depletion layer maximum value
[2] = Rectifier maximum value
[3] = Air intake
[4] = Interior of power unit
[5] = Inverter 1
[6] = Inverter 2
[7...10] = Reserved
[11] = Rectifier 1
[12] = Reserved
[13] = Depletion layer 1
[14] = Depletion layer 2
[15] = Depletion layer 3
[16] = Depletion layer 4
[17] = Depletion layer 5
[18] = Depletion layer 6
[19] = Reserved

Notice: Only for internal Siemens troubleshooting.

Note: The value of -200 indicates that there is no measuring signal.
r0037[0]: Maximum value of the inverter temperatures (r0037[5...10]).
r0037[1]: Maximum value of the depletion layer temperatures (r0037[13...18]).
r0037[2]: Maximum value of the rectifier temperatures (r0037[11...12]).
The maximum value is the temperature of the hottest inverter, depletion layer, or rectifier.
r0037[2, 3, 6, 11, 14...18] is only relevant for chassis power units.

r0038 Power factor smoothed / Cos phi smooth

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 6799, 8850, 8950

Min	Max	Factory setting
-	-	-

Description: Displays the smoothed actual power factor. This refers to the electrical power of the basic fundamental signals at the converter output terminals.

Notice: For infeed units, the following applies:
For active powers < 25 % of the rated power, this does not provide any useful information.

Note: Smoothing time constant = 300 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.

r0039[0...2] Energy display / Energy displ

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min - [kWh]	**Max** - [kWh]	**Factory setting** - [kWh]

Description: Displays the energy values at the output terminals of the power unit.

Index: [0] = Energy balance (sum)
[1] = Energy drawn
[2] = Energy fed back

Dependency: Refer to: p0040

Note: Re index 0:
Sum of the energy drawn and energy that is fed back.

p0040 Reset energy consumption display / Energy cons reset

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min 0	**Max** 1	**Factory setting** 0

Description: Setting to reset the display in r0039 and r0041.
Procedure:
Set p0040 = 0 --> 1
The displays are reset and the parameter is automatically set to zero.

Dependency: Refer to: r0039

r0041 Energy consumption saved / Energy cons saved

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min - [kWh]	**Max** - [kWh]	**Factory setting** - [kWh]

Description: Displays the saved energy referred to 100 operating hours.

Dependency: Refer to: p0040

Note: This display is used for a fluid-flow machine.
The flow characteristic is entered into p3320 ... p3329.
For an operating time of below 100 hours, the display is interpolated up to 100 hours.

p0045 Display values smoothing time constant / Disp_val T_smooth

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 6714, 8012
Min 0.00 [ms]	**Max** 10000.00 [ms]	**Factory setting** 4.00 [ms]

Description: Sets the smoothing time constant for the following display values:
r0063[1], r0068[1], r0080[1], r0082[1].

r0046.0...31 CO/BO: Missing enable sig / Missing enable sig

Access level: 1	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2634

Min	Max	Factory setting
-	-	-

Description: Displays missing enable signals that are preventing the closed-loop drive control from being commissioned.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	OFF1 enable missing	Yes	No	-
01	OFF2 enable missing	Yes	No	-
02	OFF3 enable missing	Yes	No	-
03	Operation enable missing	Yes	No	-
04	Armature short-circuit / DC braking enable missing	Yes	No	7014, 7016
05	STOP2 enable missing	Yes	No	-
06	STOP1 enable missing	Yes	No	-
08	Safety enable missing	Yes	No	-
09	Infeed enable missing	Yes	No	-
10	Ramp-function generator enable missing	Yes	No	-
11	Ramp-function generator start missing	Yes	No	-
12	Setpoint enable missing	Yes	No	-
16	OFF1 enable internal missing	Yes	No	-
17	OFF2 enable internal missing	Yes	No	-
18	OFF3 enable internal missing	Yes	No	-
19	Pulse enable internal missing	Yes	No	-
20	Armature short-circuit/DC braking internal enable missing	Yes	No	7014, 7016
21	STOP2 enable internal missing	Yes	No	-
22	STOP1 enable internal missing	Yes	No	-
25	Function bypass active	Yes	No	-
26	Drive inactive or not operational	Yes	No	-
27	De-magnetizing not completed	Yes	No	-
28	Brake open missing	Yes	No	-
29	Cooling unit ready signal missing	Yes	No	-
30	Speed controller inhibited	Yes	No	-
31	Jog setpoint active	Yes	No	-

Dependency: Refer to: r0002

Note: The value r0046 = 0 indicates that all enable signals for this drive are present.

Bit 00 = 1 (enable signal missing), if:

- the signal source in p0840 is a 0 signal.
- there is a "switching on inhibited".

Bit 01 = 1 (enable signal missing), if:

- the signal source in p0844 or p0845 is a 0 signal.

Bit 02 = 1 (enable signal missing), if:

- the signal source in p0848 or p0849 is a 0 signal.

Bit 03 = 1 (enable signal missing), if:

- the signal source in p0852 is a 0 signal.

Bit 04 =1 (armature short-circuit active), if:

- the signal source in p1230 has a 1 signal

Bit 05, Bit 06: Being prepared

Bit 08 = 1 (enable signal missing), if:

- safety functions have been enabled and STO is active.

STO selected via terminals:

- the pulse enable via terminal EP is missing (booksize: X21, chassis: X41), or the signal source in p9620 is for a 0 signal.

STO selected via PROFIsafe or TM54F:
- A safety-relevant signal is present with a STOP A response.
Bit 09 = 1 (enable signal missing), if:
- the signal source in p0864 is a 0 signal.
Bit 10 = 1 (enable signal missing), if:
- the signal source in p1140 is a 0 signal.
Bit 11 = 1 (enable signal missing) if the speed setpoint is frozen, because:
- the signal source in p1141 is a 0 signal.
- the speed setpoint is entered from jogging and the two signal sources for jogging, bit 0 (p1055) and bit 1 (p1056) have a 1 signal.
Bit 12 = 1 (enable signal missing), if:
- the signal source in p1142 is a 0 signal.
- When activating the function module "basic positioner" (r0108.4 = 1), the signal source in p1142 is set to a 0 signal.
Bit 16 = 1 (enable signal missing), if:
- there is an OFF1 fault response. The system is only enabled if the fault is removed and was acknowledged and the "switching on inhibited" withdrawn with OFF1 = 0.
Bit 17 = 1 (enable signal missing), if:
- commissioning mode is selected (p0009 > 0 or p0010 > 0).
- there is an OFF2 fault response.
- the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
Bit 18 = 1 (enable signal missing), if:
- OFF3 has still not been completed or an OFF3 fault response is present.
Bit 19 = 1 (internal pulse enable missing), if:
- synchronization is running between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle.
Bit 20 =1 (internal armature short-circuit active), if:
- the drive is not in the state "S4: Operation" or "S5x" (refer to function diagram 2610).
- the internal pulse enable is missing (r0046.19 = 0).
Bit 21 = 1 (enable signal missing), if:
The pulses have been enabled and the speed setpoint has still not been enabled, because:
- the holding brake opening time (p1216) has still not expired.
- the motor has still not been magnetized (induction motor).
- the encoder has not been calibrated (U/f vector and synchronous motor)
Bit 22: Being prepared
Bit 26 = 1 (enable signal missing), if:
- the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
- All power units of a parallel connection are deactivated (p0125, p0895).
Bit 27 = 1 (enable signal missing), if:
- de-magnetizing has still not been completed (only for vector).
Bit 28 = 1 (enable signal missing), if:
- the holding brake is closed or has still not been opened.
Bit 29 = 1 (enable signal missing), if:
- the cooling unit ready signal via binector input p0266[1] missing.
Bit 30 = 1 (speed controller inhibited), if one of the following reasons is present:
- A 0 signal is available via binector input p0856.
- the function generator with current input is active.
- the measuring function "current controller reference frequency characteristic" is active.
- the pole position identification is active.
- motor data identification is active (only certain steps).
Bit 31 = 1 (enable signal missing), if:
- the speed setpoint from jog 1 or 2 is entered.

r0047 Identification status / Ident status

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 1	**Calculated:** -	**Data type:** Integer16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	104	-

Description: Displays the currently executed steps or the first step after the enable for the motor identification and pole position identification routines.

Value:

0: No measurement
1: PolID: Wait for brake closing time
2: PolID: Measurement step 1
3: PolID: Measurement step 2
4: PolID: Measurement step 3
5: PolID: Measurement step 4
6: PolID: Measurement stage 2
7: PolID: Measurement evaluation
8: PolID: Measurement end
11: MotID: Inductance measurement, step 1
12: MotID: Inductance measurement, step 2
13: MotID: Inductance measurement evaluation
14: MotID: Resistance measurement evaluation
15: MotID: Fine synchronization step 1
16: MotID: Fine synchronization step 2
17: MotID: Fine synchronization step 3
18: MotID: Fine synchronization end
20: MotID: Rotating inductance measurement step 1
21: MotID: Rotating inductance measurement step 2
22: MotID: Rotating inductance measurement step 3
23: MotID: Rotating inductance measurement step 4
24: MotID: Rotating Inductance measurement evaluation
25: MotID: Rotating Inductance measurement end
30: MotID: Induction motor measurement step 1
31: MotID: Induction motor measurement step 2
32: MotID: Induction motor measurement step 3
33: MotID: Induction motor measurement step 4
34: MotID: Induction motor measurement step 5
35: MotID: Induction motor measurement step 6
36: MotID: Induction motor measurement step 7
37: MotID: Induction motor measurement step 8
38: MotID: Induction motor measurement step 9
40: MotID: Commutating angle step 1
41: MotID: Commutating angle step 2
42: MotID: Commutating angle step 3
43: MotID: Commutating angle step 4
45: MotID: Commutating angle rotating step 1
46: MotID: Commutating angle rotating step 2
47: MotID: Commutating angle rotating step 3
48: MotID: Commutating angle rotating complete
50: MotID: kT determination step 1
51: MotID: kT determination step 2
52: MotID: kT determination step 3
53: MotID: kT determination evaluation
54: MotID: kT determination end
60: MotID: Reluctance constant measurement step 1
61: MotID: Reluctance constant measurement step 2
62: MotID: Reluctance constant measurement step 3
63: MotID: Reluctance constant measurement end
70: MotID: Moment of inertia measurement step 1
71: MotID: Moment of inertia measurement step 2

72: MotID: Moment of inertia measurement step 3
73: MotID: Moment of inertia measurement end
80: MotID: Magnetizing inductance measurement step 1
81: MotID: Magnetizing inductance measurement step 2
82: MotID: Magnetizing inductance measurement step 3
83: MotID: Magnetizing inductance measurement evaluation
84: MotID: Magnetizing inductance measurement end
90: MotID: Saturation characteristic. step 1
91: MotID: Saturation characteristic. step 2
92: MotID: Saturation characteristic. step 3
93: MotID: Saturation characteristic evaluation 1
94: MotID: Saturation characteristic evaluation 2
95: MotID: Saturation characteristic end
96: MotID: Converter model step 1
97: MotID: Converter model step 2
98: MotID: Converter model step 3
99: MotID: Converter model step 4
100: PolID: Motion-based step 1
101: PolID: Motion-based step 2
102: PolID: Motion-based step 3
103: PolID: Motion-based step 4
104: PolID: Motion-based step 5

r0047 Motor data identification and speed controller optimization / MotID and n_opt

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	300	-

Description: Displays the actual status for the motor data identification (stationary measurement) and the speed/velocity controller optimization (rotating measurement).

Value:
0: No measurement
115: Measurement q leakage inductance (part 2)
120: Speed controller optimization (vibration test)
140: Calculate speed controller setting
150: Measurement moment of inertia
170: Measurement magnetizing current and saturation characteristic
195: Measurement q leakage inductance (part 1)
200: Rotating measurement selected
220: identification leakage inductance
230: Identification rotor time constant
240: Identification stator inductance
250: Identification stator inductance LQLD
270: Identification stator resistance
290: Identification valve lockout time
300: Stationary measurement selected

Note: Re r0047 = 300:
This value is also displayed if encoder calibration p1990 is selected.

r0049[0...3] Motor data set/encoder data set effective / MDS/EDS effective

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8565

Min	Max	Factory setting
-	-	-

Description: Displays the effective Motor Data Set (MDS) and the effective Encoder Data Sets (EDS).

Index: [0] = Motor Data Set MDS effective
[1] = Encoder 1 Encoder Data Set EDS effective

[2] = Encoder 2 Encoder Data Set EDS effective
[3] = Reserved

Dependency: Refer to: p0187, p0188

Note: Value 99 means the following: No encoder assigned (not configured).

r0050.0...1 CO/BO: Command Data Set CDS effective / CDS effective

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8560

Min	Max	Factory setting
-	-	-

Description: Displays the effective Command Data Set (CDS).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	CDS eff. bit 0	ON	OFF	-
01	CDS eff. bit 1	ON	OFF	-

Dependency: Refer to: p0810, p0811, r0836

Note: The Command Data Set selected using a binector input (e.g. p0810) is displayed using r0836.

r0051.0...1 CO/BO: Drive Data Set DDS effective / DDS effective

Access level: 2	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the effective Drive Data Set (DDS).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DDS eff. bit 0	ON	OFF	-
01	DDS eff. bit 1	ON	OFF	-

Dependency: Refer to: p0820, p0821, r0837

Note: When selecting the motor data identification routine and the rotating measurement, the drive data set changeover is suppressed.

r0052.0...15 CO/BO: Status word 1 / ZSW 1

Access level: 2	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and connector output for status word 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Rdy for switch on	Yes	No	-
01	Ready	Yes	No	-
02	Operation enabled	Yes	No	-
03	Fault present	Yes	No	-
04	Coast down active (OFF2)	No	Yes	-
05	Quick Stop active (OFF3)	No	Yes	-
06	Switching on inhibited active	Yes	No	-
07	Alarm present	Yes	No	-
08	Deviation setpoint/actual speed	No	Yes	-
09	Control request	Yes	No	-
10	Maximum speed reached	Yes	No	-
11	I, M, P limit reached	No	Yes	-
12	Motor holding brake open	Yes	No	-

	13	Alarm motor overtemperature	No	Yes	-
	14	Motor rotates forwards	Yes	No	-
	15	Alarm drive converter overload	No	Yes	-

Caution: p2080 is used to define the signal sources of the PROFIdrive status word interconnection.

Note: Re bit 03:

This signal is inverted if it is interconnected to a digital output.

Re r0052:

The status bits have the following sources:

Bit 00: r0899 Bit 0

Bit 01: r0899 Bit 1

Bit 02: r0899 Bit 2

Bit 03: r2139 Bit 3 (or r1214.10 for p1210 > 0)

Bit 04: r0899 Bit 4

Bit 05: r0899 Bit 5

Bit 06: r0899 Bit 6

Bit 07: r2139 Bit 7

Bit 08: r2197 Bit 7

Bit 09: r0899 Bit 7

Bit 10: r2197 Bit 6

Bit 11: r0056 Bit 13 (negated)

Bit 12: r0899 Bit 12

Bit 13: r2135 Bit 14 (negated)

Bit 14: r2197 Bit 3

Bit 15: r2135 Bit 15 (negated)

r0053.0...11 CO/BO: Status word 2 / ZSW 2

PM240
PM250
PM260
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and BICO output for status word 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DC braking active	Yes	No	-
01	|n_act| > p1226 (n_standstill)	Yes	No	-
02	|n_act| > p1080 (n_min)	Yes	No	-
03	I_act >= p2170	Yes	No	-
04	|n_act| > p2155	Yes	No	-
05	|n_act| <= p2155	Yes	No	-
06	|n_act| >= r1119 (n_set)	Yes	No	-
07	Vdc <= p2172	Yes	No	-
08	Vdc > p2172	Yes	No	-
09	Ramp-up/ramp-down completed	Yes	No	-
10	Technology controller output at the lower limit	Yes	No	-
11	Technology controller output at the upper limit	Yes	No	-

Caution: p2081 is used to define the signal sources of the PROFIdrive status word interconnection.

Note: The following status bits are displayed in r0053:

Bit 00: r1239 Bit 8

Bit 01: r2197 Bit 5 (negated)

Bit 02: r2197 Bit 0 (negated)
Bit 03: r2197 Bit 8
Bit 04: r2197 Bit 2
Bit 05: r2197 Bit 1
Bit 06: r2197 Bit 4
Bit 07: r2197 Bit 9
Bit 08: r2197 Bit 10
Bit 09: r1199 Bit 2 (negated)
Bit 10: r2349 Bit 10
Bit 11: r2349 Bit 11

r0053.0...11 CO/BO: Status word 2 / ZSW 2

PM240
PM340
CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and BICO output for status word 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DC braking active	Yes	No	-
04	|n_act| > p2155	Yes	No	-
05	|n_act| <= p2155	Yes	No	-
08	Vdc > p2172	Yes	No	-
09	Ramp-up/ramp-down completed	Yes	No	-
10	Technology controller output at the lower limit	Yes	No	-
11	Technology controller output at the upper limit	Yes	No	-

Caution: p2081 is used to define the signal sources of the PROFIdrive status word interconnection.

Note: The following status bits are displayed in r0053:
Bit 00: r1239 Bit 8
Bit 04: r2197 Bit 2
Bit 05: r2197 Bit 1
Bit 08: r2197 Bit 10
Bit 09: r1199 Bit 2 (negated)
Bit 10: r2349 Bit 10
Bit 11: r2349 Bit 11

r0054.0...15 CO/BO: Control word 1 / STW 1

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays control word 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	ON/OFF1	Yes	No	-
01	OC / OFF2	Yes	No	-
02	OC / OFF3	Yes	No	-
03	Operation enable	Yes	No	-
04	Ramp-function generator enable	Yes	No	-

05	Continue ramp-function generator	Yes	No	-
06	Speed setpoint enable	Yes	No	-
07	Acknowledge fault	Yes	No	-
08	Jog bit 0	Yes	No	3030
09	Jog bit 1	Yes	No	3030
10	Master ctrl by PLC	Yes	No	-
11	Direction reversal (setpoint)	Yes	No	-
13	Motorized potentiometer raise	Yes	No	-
14	Motorized potentiometer lower	Yes	No	-
15	CDS bit 0	Yes	No	-

Note: The following control bits are displayed in r0054:

Bit 00: r0898 Bit 0
Bit 01: r0898 Bit 1
Bit 02: r0898 Bit 2
Bit 03: r0898 Bit 3
Bit 04: r0898 Bit 4
Bit 05: r0898 Bit 5
Bit 06: r0898 Bit 6
Bit 07: r2138 Bit 7
Bit 08: r0898 Bit 8
Bit 09: r0898 Bit 9
Bit 10: r0898 Bit 10
Bit 11: r1198 Bit 11
Bit 13: r1198 Bit 13
Bit 14: r1198 Bit 14
Bit 15: r0836 Bit 0

r0055.0...15 CO/BO: Supplementary control word / Suppl STW

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays supplementary control word.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Fixed setpoint bit 0	Yes	No	-
01	Fixed setpoint bit 1	Yes	No	-
02	Fixed setpoint bit 2	Yes	No	-
03	Fixed setpoint bit 3	Yes	No	-
04	DDS selection bit 0	Yes	No	-
05	DDS selection bit 1	Yes	No	-
08	Technology controller enable	Yes	No	-
09	DC braking enable	Yes	No	-
11	Droop enable	Yes	No	-
12	Torque control active	Yes	No	-
13	External fault 1 (F07860)	No	Yes	-
15	CDS bit 1	Yes	No	-

Note: The following control bits are displayed in r0055:

Bit 00: r1198 Bit 0
Bit 01: r1198 Bit 1
Bit 02: r1198 Bit 2
Bit 03: r1198 Bit 3
Bit 04: r0837 Bit 0
Bit 05: r0837 Bit 1
Bit 08: r2349 Bit 0 (negated)
Bit 09: r1239 Bit 11

Bit 11: r1406 Bit 11
Bit 12: r1406 Bit 12
Bit 13: r2138 Bit 13 (negated)
Bit 15: r0836 Bit 1

r0056.1...15 CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2526

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the closed-loop control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	De-magnetizing completed	Yes	No	-
04	Magnetizing completed	Yes	No	2701
08	Field weakening active	Yes	No	-
14	Vdc_max controller active	Yes	No	-
15	Vdc_min controller active	Yes	No	-

Note: Re bit 04:
The bit is immediately set after power-on
Exception:
For an induction motor with brake (except for p1215 = 2), the bit is only set when 60% of the reference flux is reached.

r0056.0...15 CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the closed-loop control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Initialization completed	Yes	No	-
01	De-magnetizing completed	Yes	No	-
02	Pulse enable present	Yes	No	-
03	Soft starting present	Yes	No	-
04	Magnetizing completed	Yes	No	-
05	Voltage boost when starting	Active	Inactive	6300
06	Acceleration voltage	Active	Inactive	6300
07	Frequency negative	Yes	No	-
08	Field weakening active	Yes	No	-
09	Voltage limit active	Yes	No	6714
10	Slip limit active	Yes	No	6310
11	Frequency limit active	Yes	No	-
12	Current limiting controller voltage output active	Yes	No	-
13	Current/torque limiting	Active	Inactive	6060
14	Vdc_max controller active	Yes	No	6220, 6320
15	Vdc_min controller active	Yes	No	6220, 6320

r0056.0...13 CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl

PM250
PM260
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the closed-loop control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Initialization completed	Yes	No	-
01	De-magnetizing completed	Yes	No	-
02	Pulse enable present	Yes	No	-
03	Soft starting present	Yes	No	-
04	Magnetizing completed	Yes	No	-
05	Voltage boost when starting	Active	Inactive	6300
06	Acceleration voltage	Active	Inactive	6300
07	Frequency negative	Yes	No	-
08	Field weakening active	Yes	No	-
09	Voltage limit active	Yes	No	6714
10	Slip limit active	Yes	No	6310
11	Frequency limit active	Yes	No	-
12	Current limiting controller voltage output active	Yes	No	-
13	Current/torque limiting	Active	Inactive	6060

r0060 CO: Speed setpoint before the setpoint filter / n_set before filt.

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 2701, 2704, 5020, 6030, 6799

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the actual speed setpoint at the input of the speed controller or U/f characteristic (after the interpolator).
Dependency: Refer to: r0020
Note: The speed setpoint is available smoothed (r0020) and unsmoothed (r0060).

r0061[0...1] CO: Actual speed unsmoothed / n_act unsmoothed

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1580, 4710, 4715

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the unsmoothed actual speed values sensed by the encoders.
Index: [0] = Encoder 1
[1] = Encoder 2

r0061[0...2] CO: Actual speed unsmoothed / n_act unsmoothed

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4715

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the unsmoothed actual speed values sensed by the encoders.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

r0062 CO: Speed setpoint after the filter / n_set after filter

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1700, 6030, 6031

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Display and connector output for the speed setpoint after the setpoint filters.

r0063 CO: Speed actual value / n_act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1580, 1590, 4710, 5300

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the actual speed actual value for speed control.

Dependency: Refer to: r0021, r0022

Note: In encoderless operation, the speed actual value is calculated and can be smoothed using p1451.
For operation with encoder, r0063 is smoothed with p1441.
The speed actual value is available smoothed (r0021) and unsmoothed (r0061).

r0063[0...2] CO: Speed actual value / n_act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1680, 4715

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the actual speed of the closed-loop speed control and the U/f control.
For U/f control and when slip compensation is deactivated (see p1335), the synchronous speed to the output frequency is shown in r0063[0].

Index: [0] = Unsmoothed
[1] = Smoothed with p0045
[2] = Calculated from f_set - f_slip

Dependency: Refer to: r0021, r0022

Note: The speed actual value r0063[0] is additionally displayed - smoothed with p0045 - in r0063[1].
The speed (r0063[2]) calculated from the output frequency and slip can only be compared with the speed actual value (r0063[0]) in the steady-state.

r0064 CO: Speed controller system deviation / n_ctrl system dev

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 5040, 6040
Min	**Max**	**Factory setting**
- [rpm]	- [rpm]	- [rpm]

Description: Displays the actual system deviation of the speed controller.

r0065 Slip frequency / f_Slip

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: 2_1	**Unit selection:** p0505	**Func. diagram:** 1710, 6310, 6727, 6730, 6732
Min	**Max**	**Factory setting**
- [Hz]	- [Hz]	- [Hz]

Description: Displays the slip frequency for induction motors (ASM).

r0066 CO: Output frequency / f_outp

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: 2_1	**Unit selection:** p0505	**Func. diagram:** 1690, 6310, 6730, 6731, 6799
Min	**Max**	**Factory setting**
- [Hz]	- [Hz]	- [Hz]

Description: Display and connector output for the output frequency of the power unit.

Dependency: Refer to: r0024

Note: The output frequency is available smoothed (r0024) and unsmoothed (r0066).
For vector control and operation with encoder (p0400 > 0), the following applies:
The parameter value corresponds to the actual encoder speed.

r0067 CO: Output current maximum / I_outp max

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 6300, 6640, 6724
Min	**Max**	**Factory setting**
- [Arms]	- [Arms]	- [Arms]

Description: Displays the maximum output current of the power unit.

Dependency: The maximum output current is determined by the parameterized current limit and the motor and converter thermal protection.
Refer to: p0290, p0640

r0068 CO: Absolute current actual value / I_act abs val

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 5730, 7017, 8014, 8017, 8850, 8950
Min	**Max**	**Factory setting**
- [Arms]	- [Arms]	- [Arms]

Description: Displays actual absolute current.

Dependency: Refer to: r0027

Notice: For A_INF, S_INF the following applies:
The value is updated with the current controller sampling time.
The following applies for SERVO:
The value is updated with a sampling time of 1 ms.

Note: Absolute current value = sqrt(Iq^2 + Id^2)
The absolute current actual value is available smoothed (r0027) and unsmoothed (r0068).

r0068[0...1] CO: Absolute current actual value / I_act abs val

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
	Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 1690, 6714, 6799, 7017, 8014, 8017, 8018
	Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays actual absolute current.

Index: [0] = Unsmoothed
[1] = Smoothed with p0045

Dependency: Refer to: r0027

Notice: The value is updated with the current controller sampling time.

Note: Absolute current value = sqrt(Iq^2 + Id^2)
The absolute value of the current actual value is available smoothed (r0027 with 300 ms, r0068[1] with p0045) and unsmoothed (r0068[0]).

r0069[0...6] Phase current actual value / I_phase act value

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
	Units group: 6_5	**Unit selection:** p0505	**Func. diagram:** 1630, 5730, 6714, 6730, 6731, 8850, 8950
	Min - [A]	**Max** - [A]	**Factory setting** - [A]

Description: Displays the measured actual phase currents as peak value.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W
[3] = Phase U offset
[4] = Phase V offset
[5] = Phase W offset
[6] = Total U, V, W

Note: In indices 3 ... 5, the offset currents of the 3 phases, which are added to correct the phase currents, are displayed.
The sum of the 3 corrected phase currents is displayed in index 6.

r0069[0...6] CO: Phase current actual value / I_phase act value

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
	Units group: 6_5	**Unit selection:** p0505	**Func. diagram:** 1630, 5730, 6714, 6730, 6731, 8850, 8950
	Min - [A]	**Max** - [A]	**Factory setting** - [A]

Description: Displays the measured actual phase currents as peak value.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W
[3] = Phase U offset
[4] = Phase V offset

[5] = Phase W offset
[6] = Total U, V, W

Note: In indices 3 ... 5, the offset currents of the 3 phases, which are added to correct the phase currents, are displayed.
The sum of the 3 corrected phase currents is displayed in index 6.

r0070 CO: Actual DC link voltage / Vdc act val

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_2 | **Unit selection:** p0505 | **Func. diagram:** 6723, 6724, 6730, 6731, 6799

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Displays the measured actual value of the DC link voltage.
Dependency: Refer to: r0026
Notice: When measuring a DC link voltage < 200 V, for the Power Module (e.g. PM240) a valid measured value is not supplied. In this case, when an external 24 V power supply is connected, a value of approx. 24 V is displayed in the display parameter.
Note: The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).

r0071 Maximum output voltage / U_output max

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 1710, 6300, 6640, 6722, 6723, 6724, 6725, 6727

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the maximum output voltage.
Dependency: The maximum output voltage depends on the actual DC link voltage (r0070) and the maximum modulation depth (p1803).
Note: As the (driven) motor load increases, the maximum output voltage drops as a result of the reduction in DC link voltage.

r0072 CO: Output voltage / U_output

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 1630, 6730, 6731, 6799

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the actual output voltage of the power unit.
Dependency: Refer to: r0025
Note: The output voltage is available smoothed (r0025) and unsmoothed (r0072).

r0073 Maximum modulation depth / Modulat_depth max

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6723, 6724

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the maximum modulation depth.
Dependency: Refer to: p1803

r0074 CO: Modulat_depth / Modulat_depth

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 5730, 6730, 6731, 6799, 8940, 8950
Min - [%]	**Max** - [%]	**Factory setting** - [%]

Description: Displays the actual modulation depth.

Dependency: Refer to: r0028

Note: For space vector modulation, 100% corresponds to the maximum output voltage without overcontrol.
Values above 100 % indicate an overcontrol condition - values below 100% have no overcontrol.
The phase voltage (phase-to-phase, rms) is calculated as follows:(r0074 x r0070) / (sqrt(2) x 100 %).
The modulation depth is available smoothed (r0028) and unsmoothed (r0074).

r0075 CO: Current setpoint field-generating / Id_set

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 1630, 5714, 5722, 6714
Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays the field-generating current setpoint (Id_set).

Note: This value is irrelevant for the U/f control mode.

r0076 CO: Current actual value field-generating / Id_act

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 1630, 1710, 5714, 5730, 6714, 6799
Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays the field-generating current actual value (Id_act).

Dependency: Refer to: r0029

Note: This value is irrelevant for the U/f control mode.
The field-generating current actual value is available smoothed (r0029) and unsmoothed (r0076).

r0077 CO: Current setpoint torque-generating / Iq_set

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 1630, 1774, 5714, 6710, 6714, 6719
Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays the torque/force generating current setpoint.

Note: This value is irrelevant for the U/f control mode.

r0078[0...1] CO: Current actual value torque-generating / Iq_act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 1630, 5714, 5730

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the torque-generating current actual value (Iq_act).

Index: [0] = Unsmoothed
[1] = Smoothed with p0045

Dependency: Refer to: r0030, p0045

Note: These values are irrelevant for the U/f control mode.
The torque-generating current actual value is available smoothed (r0030 with 100 ms, r0078[1] with p0045) and unsmoothed (r0078[0]).

r0078 CO: Current actual value torque-generating / Iq_act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 1710, 6310, 6714, 6799

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the torque-generating current actual value (Iq_act).

Dependency: Refer to: r0030

Note: This value is irrelevant for the U/f control mode.
The torque-generating current actual value is available smoothed (r0030 with 300 ms) and unsmoothed (r0078).

r0079[0...1] CO: Torque setpoint total / M_set total

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 5610, 8012

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Display and connector output for the torque setpoint at the output of the speed controller (before clock cycle interpolation).

Index: [0] = Unsmoothed
[1] = Smoothed with p0045

r0079 CO: Torque setpoint / M_set

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1700, 1710, 6030, 6060, 6710, 8012

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Display and connector output for the torque setpoint at the output of the speed controller.

r0080 CO: Torque actual value / M_act

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** p2003	**Dyn. index:** -
CU250S_S_DP	**Units group:** 7_1	**Unit selection:** p0505	**Func. diagram:** 5730
CU250S_S_PN			

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Display and connector output for actual torque value.
Dependency: Refer to: r0031
Note: The value is available smoothed (r0031) and unsmoothed (r0080).

r0080[0...1] CO: Torque actual value / M_act

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** p2003	**Dyn. index:** -
CU250S_V_DP	**Units group:** 7_1	**Unit selection:** p0505	**Func. diagram:** 6714, 6799
CU250S_V_PN			

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Display and connector output for actual torque value.
Index: [0] = Unsmoothed
[1] = Smoothed with p0045
Dependency: Refer to: r0031, p0045
Note: The value is available smoothed (r0031 with 100 ms, r0080[1] with p0045) and unsmoothed (r0080[0]).

r0081 CO: Torque utilization / M_Utilization

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** PERCENT	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 8012
CU250S_S_PN			

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the torque utilization as a percentage.
The torque utilization is obtained from the required smoothed torque referred to the torque limit.
Dependency: Refer to: r0033
Note: The torque utilization is available smoothed (r0033) and unsmoothed (r0081).
The torque utilization is obtained from the required torque referred to the torque limit as follows:
- Positive torque: r0081 = (r0079 / r1538) * 100 %
- Negative torque: r0081 = (-r0079 / -r1539) * 100 %

r0081 CO: Torque utilization / M_Utilization

CU250S_V	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** PERCENT	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 8012
CU250S_V_PN			

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the torque utilization as a percentage.
The torque utilization is obtained from the required smoothed torque referred to the torque limit.
Dependency: This parameter is only available for vector control. For U/f control r0081 = 0 %.
Refer to: r0033

Note: The torque utilization is available smoothed (r0033) and unsmoothed (r0081).
The torque utilization is obtained from the required torque referred to the torque limit as follows:
- Positive torque: r0081 = (r0079 / r1538) * 100 %
- Negative torque: r0081 = (-r0079 / -r1539) * 100 %

r0082[0...2] CO: Active power actual value / P_act

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** r2004 **Dyn. index:** -
Units group: 14_5 **Unit selection:** p0505 **Func. diagram:** 5730

Min	Max	Factory setting
- [kW]	- [kW]	- [kW]

Description: Displays the instantaneous active power.
Index: [0] = Unsmoothed
[1] = Smoothed with p0045
[2] = Electric power
Dependency: Refer to: r0032
Note: The mechanical active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).

r0082[0...2] CO: Active power actual value / P_act

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** r2004 **Dyn. index:** -
Units group: 14_5 **Unit selection:** p0505 **Func. diagram:** 6714, 6799

Min	Max	Factory setting
- [kW]	- [kW]	- [kW]

Description: Displays the instantaneous active power.
Index: [0] = Unsmoothed
[1] = Smoothed with p0045
[2] = Electric power
Dependency: Refer to: r0032
Note: The mechanical active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).

r0083 CO: Flux setpoint / Flex setp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** PERCENT **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 5722

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the flux setpoint.

r0083 CO: Flux setpoint / Flex setp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** PERCENT **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 5722

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the flux setpoint.

r0084 CO: Flux actual value / Flux act val

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 5722
	Min - [%]	**Max** - [%]	**Factory setting** - [%]

Description: Displays the flux actual value.

r0084[0...1] CO: Flux actual value / Flux act val

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 6730, 6731
	Min - [%]	**Max** - [%]	**Factory setting** - [%]

Description: Displays the flux actual value.

Index: [0] = Unsmoothed
[1] = Smoothed

r0087 CO: Actual power factor / Cos phi act

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min -	**Max** -	**Factory setting** -

Description: Displays the actual active power factor.
This value refers to the electrical power of the basic fundamental signals at the output terminals of the converter.

r0089[0...2] Actual phase voltage / U_phase act val

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2001	**Dyn. index:** -
	Units group: 5_3	**Unit selection:** p0505	**Func. diagram:** 6719
	Min - [V]	**Max** - [V]	**Factory setting** - [V]

Description: Displays the actual phase voltage.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

Note: The values are determined from the transistor power-on duration.

r0093 CO: Pole position angle electrically scaled / Pole pos el scale

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2005	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 4710
	Min - [°]	**Max** - [°]	**Factory setting** - [°]

Description: Displays the scaled electrical pole position angle.

Dependency: Refer to: r0094, p0431, r1778

Notice: When the pole position angle (r0093) is output via test socket Tx (x = 0, 1, 2) to adjust the encoder (to determine the angular commutation offset) the test socket being used must be parameterized as follows:
p0771[x] = r0093
p0777[x] = 0 %
p0778[x] = 0 V
p0779[x] = 400 %
p0780[x] = 4 V
p0783[x] = 0 V
p0784[x] = 0
For p1821 = 1 (counter-clockwise direction of rotation) the following applies:
In order to adjust the encoder using the EMF method, the value, determined using the oscilloscope, must be inverted and then entered in p0431.

Note: For operation with encoder and pulse suppression, the following applies:
- the value is generated from r0094 + 180 °.
- this angle can be used to adjust the encoders of synchronous motors.
For pulse enable, the following applies:
- the value indicates the transformation angle used by the control + 180 °.
- this value is, contrary to r0094, also applicable (provides information) for encoderless operation and after a pole position identification routine.

r0094 CO: Transformation angle / Transformat_angle

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2005 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1580, 1680, 1690, 4710, 6714, 6730, 6731, 6732

Min	Max	Factory setting
- [°]	- [°]	- [°]

Description: Displays the transformation angle.

Dependency: Refer to: r0093, p0431, r1778

Note: The transformation angle corresponds to the electrical commutation angle.
If no pole position identification is carried out (p1982), and the encoder is adjusted, the following applies:
The encoder supplies the value and indicates the electrical angle of the flux position (d axis).

r0094 CO: Transformation angle / Transformat_angle

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2005 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [°]	- [°]	- [°]

Description: Displays the transformation angle.

Dependency: Refer to: r0093, p0431, r1778

Note: The transformation angle corresponds to the electrical commutation angle.

p0100 IEC/NEMA mot stds / IEC/NEMA mot stds

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Defines whether the motor and drive converter power settings (e.g. rated motor power, p0307) are expressed in [kW] or [hp].

Depending on the selection, the rated motor frequency (p0310) is either set to 50 Hz or 60 Hz.

For p0100 = 0, 2, the following applies: The power factor (p0308) should be parameterized.

For p0100 = 1, the following applies: The efficiency (p0309) should be parameterized.

Value:
0: IEC-Motor (50 Hz, SI units)
1: NEMA motor (60 Hz, US units)
2: NEMA motor (60 Hz, SI units)

Dependency: If p0100 is changed, all of the rated motor parameters are reset. Only then are possible unit changeovers made.

The units of all motor parameters are changed that are involved in the selection of IEC or NEMA (e.g. r0206, p0307, r0333, r0334, p0341, p0344, r1969).

Refer to: r0206, p0210, p0300, p0304, p0305, p0307, p0308, p0309, p0310, p0311, p0314, p0320, p0322, p0323, p0335, r0337, p1800

Note: The parameter value is not reset when the factory setting is restored (p0010 = 30, p0970).

p0108[0...23] Function modules / Fct_module

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: The currently set function modules are displayed in index 0 and can be changed using p0010.

Index:
[0] = Function modules
[1...23] = Only Siemens int

Bit field:

Bit	Signal name	1 signal	0 signal	FP
02	Closed-loop speed/torque control	Activated	Not activated	-
03	Cl-loop pos ctrl	Activated	Not activated	-
04	Basic positioner	Activated	Not activated	-
08	Extended setpoint channel	Activated	Not activated	-
13	Safety rotary axis	Activated	Not activated	-
15	Encoder	Activated	Not activated	-
16	Technology controller	Activated	Not activated	-
17	Extended messages/monitoring	Activated	Not activated	-
18	Free function blocks	Activated	Not activated	-
27	DC brake	Activated	Not activated	-
28	Compound brake	Activated	Not activated	-
29	Dynamic brake	Activated	Not activated	-
30	Vdc_min controller	Activated	Not activated	-
31	Vdc_max controller	Activated	Not activated	-

Dependency: Refer to: p0010

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning.

p0108[0...23] Function modules / Fct_module

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: The currently set function modules are displayed in index 0 and can be changed using p0010.

Index:
[0] = Function modules
[1...23] = Only Siemens int

Bit field:

Bit	Signal name	1 signal	0 signal	FP
02	Closed-loop speed/torque control	Activated	Not activated	-
03	Cl-loop pos ctrl	Activated	Not activated	-

04	Basic positioner	Activated	Not activated	-
08	Extended setpoint channel	Activated	Not activated	-
13	Safety rotary axis	Activated	Not activated	-
15	Encoder	Activated	Not activated	-
16	Technology controller	Activated	Not activated	-
17	Extended messages/monitoring	Activated	Not activated	-
18	Free function blocks	Activated	Not activated	-
25	Power Module 230	Activated	Not activated	-
26	F3E power unit	Activated	Not activated	-
27	DC brake	Activated	Not activated	-
28	Compound brake	Activated	Not activated	-
29	Dynamic brake	Activated	Not activated	-
30	Vdc_min controller	Activated	Not activated	-
31	Vdc_max controller	Activated	Not activated	-

Dependency: Refer to: p0010

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning.

p0124[0...n] CU detection via LED / CU detection LED

Access level: 3 **Calculated:** - **Data type:** Unsigned8

Can be changed: U, T **Scaling:** - **Dyn. index:** PDS

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Identification of the Control Unit using an LED.

Note: While p0124 = 1, the READY LED flashes green/orange or red/orange with 2 Hz at the appropriate Control Unit.

p0133[0...n] Motor configuration / Motor config

Access level: 2 **Calculated:** - **Data type:** Unsigned16

Can be changed: C(1, 3) **Scaling:** - **Dyn. index:** MDS

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Configuration of the motor when commissioning the motor.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Motor connection type	Delta	Star	-
01	Motor 87 Hz operation	Yes	No	-

Dependency: For standard induction motors (p0301 > 10000), bit 0 is automatically preassigned the connection type of the selected data set.

For p0100 > 0 (60 Hz rated motor frequency), it is not possible to select bit 1.

Refer to: p0304, p0305, p1082

Note: Re bit 0:

When changing the bits, the rated motor voltage p0304 and the rated motor current p0305 are automatically converted to the selected connection type (star or delta connection).

Re bit 1:

Operation with 87 Hz is only possible in the delta connection type. When selected, the maximum speed p1082 is automatically preassigned for a maximum output frequency of 87 Hz.

p0140 Number of Encoder Data Sets (EDS) / EDS count

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned8

Can be changed: C(4) **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	1	1

Description: Sets the number of Encoder Data Sets (EDS).

Note: When parameterizing the drive with "no encoder" there must be at least one encoder data set (p0140 >= 1).

p0140 Number of Encoder Data Sets (EDS) / EDS count

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
2	2	2

Description: Sets the number of Encoder Data Sets (EDS).

Note: When parameterizing the drive with "no encoder" there must be at least one encoder data set (p0140 >= 1).

p0142[0...n] Encoder component number / Encoder comp_no

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** 4704

Min	Max	Factory setting
0	199	0

Description: This parameter is used to assign the encoder data set to an encoder.

This assignment is made using the unique component number that was assigned when parameterizing the topology.

Only component numbers can be entered into this parameter that correspond to an encoder.

Note: If the encoder evaluation and encoder are integrated (motor with DRIVE-CLiQ), then their component numbers are identical.

For an SMC, different component numbers are assigned for the SMC (p0141) and the (actual) encoder (p0142).

p0165 Activate/de-activate filter module / FM act/deact

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(4), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	2	1

Description: Setting for activating/de-activating the filter module.

Value:
0: De-activate component
1: Activate component
2: Component de-activate and not present

Dependency: Refer to: r0166

Refer to: A01314, A01317

Note: The activation of a component can be rejected if the component was inserted for the first time.

In this case, it is only possible to activate the component when the pulses for all of the drive objects are inhibited.

Re value = 0, 2:

When a component is deactivated it no longer outputs any errors.

If value = 0:

The component was completely commissioned and is deactivated using this value. It can be removed from the DRIVE-CLiQ without any error.

If value = 1:

The component must be available for error-free operation.

If value = 2:

A component in a project generated offline and set to this value must never be inserted in the actual topology from the very start.

r0166 Filter module active/inactive / FM act/inact

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	-

Description: Displays the "active/inactive" state of a filter module.

Value:
0: Component inactive
1: Component active

Dependency: Refer to: p0165

p0170 Number of Command Data Sets (CDS) / CDS count

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(15) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8560

Min	Max	Factory setting
2	4	2

Description: Sets the number of Command Data Sets (CDS).

Dependency: Refer to: p0010, r3996

Notice: When the data sets are created, short-term communication interruptions may occur.

Note: It is possible to toggle between command parameters (BICO parameters) using this data set changeover.

p0180 Number of Drive Data Sets (DDS) / DDS count

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(15) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8565

Min	Max	Factory setting
1	4	1

Description: Sets the number of Drive Data Sets (DDS).

Dependency: Refer to: p0010, r3996

Notice: When the data sets are created, short-term communication interruptions may occur.

p0184 Encoder interface with pulse encoder / Enc_IF with PE

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the encoder interface used as the pulse encoder.
0: No pulse encoder used
1: Encoder interface 1 used for pulse encoder
2: Encoder interface 2 used for pulse encoder

Dependency: Refer to: p0400

p0187[0...n] Encoder 1 encoder data set number / Enc 1 EDS number

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** 1580, 8570

Min	Max	Factory setting
0	99	0

Description: Assign a drive data set (= index) the corresponding encoder data set (EDS) for encoder 1.
The value corresponds to the number of the assigned encoder data set.
Example:
Encoder data set 0 should be assigned to encoder 1 in drive data set 2.
--> p0187[2] = 0

Note: A value of 99 means that no encoder has been assigned to this drive data set (not configured).

p0188[0...n] Encoder 2 encoder data set number / Enc 2 EDS number

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** 1580, 8570

Min	Max	Factory setting
0	99	99

Description: Assign a drive data set (= index) the corresponding encoder data set (EDS) for encoder 2.
The value corresponds to the number of the assigned encoder data set.
Example:
Encoder data set 1 should be assigned to encoder 2 in drive data set 2.
--> p0188[2] = 1

Note: A value of 99 means that no encoder has been assigned to this drive data set (not configured).

p0188[0...n] Encoder 2 encoder data set number / Enc 2 EDS number

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** 1580, 8570

Min	Max	Factory setting
0	99	1

Description: Assign a drive data set (= index) the corresponding encoder data set (EDS) for encoder 2.
The value corresponds to the number of the assigned encoder data set.
Example:
Encoder data set 1 should be assigned to encoder 2 in drive data set 2.
--> p0188[2] = 1

Note: A value of 99 means that no encoder has been assigned to this drive data set (not configured).

r0197[0...1] Bootloader version / Bootloader vers

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the bootloader version.
Index 0:
Displays the bootloader version.

Index 1:
Displays the bootloader version 3 (for CU320-2 and CU310-2)
Value 0 means that boot loader 3 is not available.

Dependency: Refer to: r0018, r0198

Note: Example:
The value 1010100 should be interpreted as V01.01.01.00.

r0198[0...1] BIOS/EEPROM data version / BIOS/EEPROM vers

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the BIOS and EEPROM data version.
r0198[0]: BIOS version
r0198[1]: EEPROM data version

Dependency: Refer to: r0018, r0197

Note: Example:
The value 1010100 should be interpreted as V01.01.01.00.

p0199[0...24] Drive object name / DO name

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	65535	0

Description: Freely assignable name for a drive object.
In the commissioning software, this name cannot be entered using the expert list, but is specified in the configuration assistant. The object name can be subsequently modified in the Project Navigator using standard Windows resources.

Note: The parameter is not influenced by setting the factory setting.

r0200[0...n] Power unit code number actual / PU code no. act

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** PDS
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the unique code number of the power unit.

Note: r0200 = 0: No power unit data found

p0201[0...n] Power unit code number / PU code no

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(2)	**Scaling:** -	**Dyn. index:** PDS
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	65535	0

Description: Sets the actual code number from r0200 to acknowledge the power unit being used.
When commissioned for the first time, the code number is automatically transferred from r0200 into p0201.

Note: The parameter is used to identify when the drive is being commissioned for the first time.
The power unit commissioning can only be exited (p0201 = r0200), if the actual and acknowledged code numbers are identical (p0010 = 2).
When the code number is changed, the connection voltage (p0210) is checked and, if necessary, adjusted.

r0203[0...n] Actual power unit type / PU actual type

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** PDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
2	400	-

Description: Displays the type of power unit found.

Value:
2: MICROMASTER 440
3: MICROMASTER 411
4: MICROMASTER 410
5: MICROMASTER 436
6: MICROMASTER 440 PX
7: MICROMASTER 430
100: SINAMICS S
101: SINAMICS S (value)
102: SINAMICS S (combi)
103: SINAMICS S120M (distributed)
112: PM220 (SINAMICS G120)
113: PM230 (SINAMICS G120)
114: PM240 (SINAMICS G120)
115: PM250 (SINAMICS G120 / S120)
116: PM260 (SINAMICS G120)
118: SINAMICS G120 Px
120: PM340 (SINAMICS S120)
130: PM250D (SINAMICS G120D)
133: SINAMICS G120C
135: SINAMICS PMV40
136: SINAMICS PMV60
137: SINAMICS PMV80
138: SINAMICS G110M
150: SINAMICS G
151: PM330 (SINAMICS G120)
200: SINAMICS GM
250: SINAMICS SM
260: SINAMICS MC
300: SINAMICS GL
350: SINAMICS SL
400: SINAMICS DCM

Note: For parallel circuit configurations, the parameter index is assigned to a power unit.

r0204[0...n] Power unit hardware properties / PU HW property

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** PDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the properties supported by the power unit hardware.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Device type	DC/AC device	AC/AC device	-
01	RFI filter available	Yes	No	-
02	Active Line Module available	Yes	No	-
03	Smart Line Module available	Yes	No	-

04	Basic Line Module available with thyristor bridge	Yes	No	-
05	Basic Line Module available with diode bridge	Yes	No	-
06	Liquid cooling with cooling unit (chassis PU)	Yes	No	-
07	F3E regenerative feedback into the line supply	Yes	No	-
08	Internal Braking Module	Yes	No	-
09	Different cooling type supported	Yes	No	-
12	Safe Brake Control (SBC) supported	No	Yes	-
13	Safety Integrated supported	Yes	No	-
14	Internal LC output filter	Yes	No	-
15	Line voltage	1-phase	3-phase	-

Note: For parallel circuit configurations, the parameter index is assigned to a power unit.

r0204[0...n] Power unit hardware properties / PU HW property

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** PDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the properties supported by the power unit hardware.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	RFI filter available	Yes	No	-
07	F3E regenerative feedback into the line supply	Yes	No	-
08	Internal Braking Module	Yes	No	-
12	Safe Brake Control (SBC) supported	No	Yes	-
13	Safety Integrated supported	Yes	No	-
14	Internal LC output filter	Yes	No	-
15	Line voltage	1-phase	3-phase	-

p0205 Power unit application / PU application

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Integer16
Can be changed: C(1, 2) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: The duty cycles can be overloaded provided that the drive converter is operated with its base load current before and after the overload. This is based on a load duty cycle of 300 s.

Value:
0: Load duty cycle with high overload for vector drives
1: Load duty cycle with low overload for vector drives

Dependency: Refer to: r3996

Notice: The parameter value is not reset when the factory setting is restored (see p0010 = 30, p0970).

When the power unit use is changed, short-term communication interruptions may occur.

Note: When the parameter is changed, all of the motor parameters (p0305 ... p0311), the technological application (p0500) and the control mode (p1300) are pre-assigned according to the selected application. The parameter has no influence when calculating the thermal overload.

p0205 can only be changed to the settings that are saved in the power unit EEPROM.

r0206[0...4] Rated power unit power / PU P_rated

CU250S_S	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** 14_6	**Unit selection:** p0100	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
- [kW]	- [kW]	- [kW]

Description: Displays the rated power unit power for various load duty cycles.

Index:
[0] = Rated value
[1] = Reserved
[2] = Reserved
[3] = S1 cont duty cyc
[4] = S6 load duty cycle

r0206[0...4] Rated power unit power / PU P_rated

CU250S_V	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** 14_6	**Unit selection:** p0100	**Func. diagram:** -
CU250S_V_PN			

Min	Max	Factory setting
- [kW]	- [kW]	- [kW]

Description: Displays the rated power unit power for various load duty cycles.

Index:
[0] = Rated value
[1] = Load duty cycle with low overload
[2] = Load duty cycle with high overload
[3] = Reserved
[4] = Reserved

Dependency:
IECdrives (p0100 = 0): Units kW
NEMA drives (p0100 = 1): Units hp
Refer to: p0100, p0205

r0207[0...4] Rated power unit current / PU PI_rated

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 8014
CU250S_S_PN			

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the rated power unit power for various load duty cycles.

Index:
[0] = Rated value
[1] = Reserved
[2] = Reserved
[3] = S1 cont duty cyc
[4] = S6 load duty cycle

r0207[0...4] Rated power unit current / PU PI_rated

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8014

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the rated power unit power for various load duty cycles.

Index:
[0] = Rated value
[1] = Load duty cycle with low overload
[2] = Load duty cycle with high overload
[3] = Reserved
[4] = Reserved

Dependency: Refer to: p0205

r0208 Rated power unit line supply voltage / PU U_rated

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the rated line supply voltage of the power unit.
r0208 = 400 : 380 - 480 V +/-10 %
r0208 = 500 : 500 - 600 V +/-10 %
r0208 = 690 : 660 - 690 V +/-10 %

r0209[0...4] Power unit maximum current / PU I_max

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8750, 8850, 8950

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the maximum output current of the power unit.

Index:
[0] = Catalog
[1] = Reserved
[2] = Reserved
[3] = S1 load duty cycle
[4] = S6 load duty cycle

r0209[0...4] Power unit maximum current / PU I_max

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8750, 8850, 8950

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the maximum output current of the power unit.

Index:
[0] = Catalog
[1] = Load duty cycle with low overload
[2] = Load duty cycle with high overload
[3] = Reserved
[4] = Reserved

Dependency: Refer to: p0205

p0210 Drive unit line supply voltage / V_connect

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(2), T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1 [V]	63000 [V]	400 [V]

Description: Sets the drive unit supply voltage (rms value of the phase-to-phase line supply voltage).

Dependency: Set p1254, p1294 (automatic detection of the Vdc switch-on levels) = 0.

The switch-in thresholds of the Vdc_max controller are then directly determined using p0210.

Warning: In the case of regenerative power units (PM250, PM260), the regenerative power limit for U/f control current limitation control is calculated as a proportion of the supply voltage p0210. Therefore, p0210 should not be set to a value higher than the actual line voltage.

Caution: If the line supply voltage is higher than the entered value, the Vdc controller may be automatically de-activated in some cases to prevent the motor from accelerating. In this case, an appropriate alarm is output.

Note: Setting ranges for p0210 as a function of the rated power unit voltage:

U_rated = 230 V:

- p0210 = 200 ... 240 V

U_rated = 400 V:

- p0210 = 380 ... 480 V

U_rated = 500 V:

- p0210 = 500 ... 600 V

U_rated = 690 V:

- p0210 = 660 ... 690 V

The pre-charging switch-in threshold for the DC link voltage (Vdc) is calculated from p0210:

Vdc_pre = p0210 * 0.82 * 1.35

The undervoltage thresholds for the DC link voltage (Vdc) are calculated from p0210 as a function of the rated power unit voltage:

U_rated = 400 V:

- U_min = p0210 * 0.78 > 360 V

U_rated = 500 V:

- U_min = p0210 * 0.76

U_rated = 690 V:

- U_min = p0210 * 0.74 > 450 V

p0219 Braking resistor braking power / R_brake P_brake

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(1, 2), T	**Scaling:** -	**Dyn. index:** -
Units group: 14_6	**Unit selection:** p0100	**Func. diagram:** -

Min	Max	Factory setting
0.00 [kW]	20000.00 [kW]	0.00 [kW]

Description: Sets the braking power of the connected braking resistor.

Dependency: Refer to: p1127, p1240, p1280, p1531

Note: When setting a value for the braking power, the following calculations are made:

- p1240, p1280: Vdc_max control is deactivated.
- p1531 = - p0219: the power limit when generating is set (limited to - p1530).
- The minimum ramp-down time is calculated (p1127) as a function of p0341, p0342 and p1082 (not for vector control with speed encoder).

If the parameter is reset again to zero, then the Vdc_max controller is reactivated and the power limit as well as the ramp-down time are recalculated.

p0230 Drive filter type motor side / Drv filt type mot

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Integer16
Can be changed: C(1, 2) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	4	0

Description: Sets the type of the filter at the motor side.

Value:
0: No filter
1: Motor reactor
2: dv/dt filter
3: Sine-wave filter Siemens
4: Sine-wave filter third-party

Dependency: The following parameters are influenced using p0230:
p0230 = 1:
--> p0233 (power unit, motor reactor) = filter inductance
p0230 = 3:
--> p0233 (power unit, motor reactor) = filter inductance
--> p0234 (power unit sine-wave filter capacitance) = filter capacitance
--> p0290 (power unit overload response) = inhibit pulse frequency reduction
--> p1082 (maximum speed) = Fmax filter / pole pair number
--> p1800 (pulse frequency) >= nominal pulse frequency of the filter
--> p1802 (modulator modes) = space vector modulation without overcontrol
p0230 = 4:
--> p0290 (power unit overload response) = inhibit pulse frequency reduction
--> p1802 (modulator modes) = space vector modulation without overcontrol
The user must set the following parameters according to the data sheet of the sine-wave filter and also the user must check whether they are permitted.
--> p0233 (power unit, motor reactor) = filter inductance
--> p0234 (power unit sine-wave filter capacitance) = filter capacitance
--> p1082 (maximum speed) = Fmax filter / pole pair number
--> p1800 (pulse frequency) >= nominal pulse frequency of the filter
Refer to: p0233, p0234, p0290, p1082, p1800, p1802

Note: The parameter cannot be changed if the power unit (e.g. PM260) is equipped with an internal sine-wave filter.
if a filter type cannot be selected, then this filter type is not permitted for the Motor Module.
p0230 = 1:
Power units with output reactor are limited to output frequencies of 150 Hz.
p0230 = 3:
Power units with sine-wave filter are limited to output frequencies of 200 Hz.

r0231[0...1] Power cable length maximum / Cable length max

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [m]	- [m]	- [m]

Description: Displays the maximum permissible cable lengths between the drive unit and motor.

Index: [0] = Unshielded
[1] = Shielded

Note: The display value is used to provide information for service and maintenance.

p0233 Power unit motor reactor / PU mot reactor

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(2), U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.000 [mH]	1000.000 [mH]	0.000 [mH]

Description: Enter the inductance of a filter connected at the power unit output.

Dependency: This parameter is automatically pre-set when you select a filter via p0230 if a SIEMENS filter is defined for the power unit.

Refer to: p0230

Note: When exiting the quick commissioning using p3900 = 1, the parameter value is set to the value of the defined SIEMENS filter or to zero. For this reason, the parameter value of a third-party filter only has to be entered outside the commissioning phase (p0010 = 0) and then the controller calculation (p0340 = 3) is carried out.

The parameter cannot be changed if the power unit (e.g. PM260) is equipped with an internal sine-wave filter.

p0234 Power unit sine-wave filter capacitance / PU sine filter C

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(2), U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.000 [µF]	1000.000 [µF]	0.000 [µF]

Description: Enters the capacitance of a sine-wave filter connected at the power unit output.

Dependency: This parameter is automatically pre-set when you select a filter via p0230 if a SIEMENS filter is defined for the power unit.

Refer to: p0230

Note: The parameter value includes the sum of all of the capacitances of a phase connected in series (phase - ground).

When exiting the quick commissioning using p3900 = 1, the parameter value is set to the value of the defined SIEMENS filter or to zero. For this reason, the parameter value of a third-party filter only has to be entered outside the commissioning phase (p0010 = 0).

The parameter cannot be changed if the power unit (e.g. PM260) is equipped with an internal sine-wave filter.

r0238 Internal power unit resistance / PU R internal

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the internal resistance of the power unit (IGBT and line resistance).

p0249 Power unit cooling type / PU cool type

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Integer16
Can be changed: C(1, 2) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the cooling type for booksize compact power units.

This therefore defines whether for these power units, the internal air cooling is shut down and instead, the "Cold-Plate" cooling type is used.

Value: 0: Air cooling int
1: Cold-Plate

Note: For booksize compact power units, there is a 4 at the 5th position in the Order No.
The parameter is irrelevant for all other power unit types.

p0251[0...n] Operating hours counter power unit fan / PU fan t_oper

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** PDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [h]	4294967295 [h]	0 [h]

Description: Displays the power unit fan operating hours.
The number of hours operated can only be reset to 0 in this parameter (e.g. after a fan has been replaced).

Dependency: Refer to: p0252
Refer to: A30042

p0252 Maximum operating time power unit fan / PU fan t_oper max

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [h]	100000 [h]	40000 [h]

Description: Sets the maximum operating time of the power unit fan.
The pre-alarm (warning) is output 500 hours before this set value.
The monitoring is de-activated with p0252 = 0.

Dependency: Refer to: p0251

Note: For chassis units, the maximum operating time in the power unit parameter is set to 50000 via the factory setting.

p0255[0...7] Power unit contactor monitoring time / PU cont t_monit

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-1 [ms]	65535 [ms]	[0] 0 [ms] [1] 0 [ms] [2] -1 [ms] [3] -1 [ms] [4...7] 0 [ms]

Description: Sets the monitoring time for internal monitoring of the contactor feedback contacts.
For a value 0.0 or negative values, the particular monitoring is deactivated.
Re index 0 ... 3:
Is used to monitor the delay time between the control and feedback signals of the particular contactor.
Re index 4 ... 7:
Is used for simultaneity monitoring for a parallel connection. After a contactor has been opened or closed, this checks whether, after the monitoring time has expired, all contactors of the parallel connection have assumed the same state.
Re Index 2, 3:
The value -1.0 means that the particular opening time is taken from Index 0 or 1.

Index: [0] = Pre-charging contactor closing time
[1] = Bypass contactor closing time

[2] = Pre-charging contactor opening time
[3] = Bypass contactor opening time
[4] = Simultaneity pre-charging contactor closing time
[5] = Simultaneity bypass contactor closing time
[6] = Simultaneity pre-charging contactor opening time
[7] = Simultaneity bypass contactor opening time

Dependency: Refer to: F05118, F05119

Notice: Re index 4 ... 7:
The simultaneity monitoring is only activate after parameter save and POWER ON.

Note:
- This parameter is only effective for chassis power units with 3 AC line connection and line contactors.
- The simultaneity monitoring can only be activated for a parallel connection.
- The feedback signal input of an open bypass contactor must be displayed in r0256 = 0.
- The feedback signal input of an open pre-charging contactor must be displayed in r0256 = 1.
- Determining practical monitoring times can be supported by a tracing r0256.

For power unit firmware version less than 4.6, the following applies:
There are no separate monitoring times for the delay time between opening and closing. In this case, the maximum of the opening time and closing time is effective.

p0287[0...1] Ground fault monitoring thresholds / Gnd flt threshold

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	100.0 [%]	[0] 6.0 [%] [1] 16.0 [%]

Description: Sets the shutdown thresholds for the ground fault monitoring.
The setting is made as a percentage of the maximum current of the power unit (r0209).

Index: [0] = Threshold at which pre-charging starts
[1] = Threshold at which pre-charging stops

Dependency: Refer to: p1901
Refer to: F30021

Note: This parameter is only relevant for chassis power units.

r0289 CO: Maximum power unit output current / PU I_outp max

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the actual maximum output current of the power unit taking into account derating factors.

p0290 Power unit overload response / PU overld response

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8014

Min	Max	Factory setting
0	1	0

Description: Sets the response to a thermal overload condition of the power unit.
The following quantities can result in a response to thermal overload:
- heat sink temperature (r0037[0])
- chip temperature (r0037[1])
- power unit overload I2T (r0036)

Possible measures to avoid thermal overload:

- reduce the output current limit r0289 and r0067 (for closed-loop speed/velocity or torque/force control) or the output frequency (for U/f control) indirectly via the output current limit and the intervention of the current limiting controller).

- reduce the pulse frequency (only for vector control).

A reduction, if parameterized, is always realized after an appropriate alarm is output.

Value:
0: Reduce output current or output frequency
1: No reduction shutdown when overload threshold is reached

Dependency: For a thermal power unit overload, an appropriate alarm or fault is output, and r2135.15 or r2135.13 set.

Refer to: r0036, r0037, p0108, p0230, r2135

Refer to: A05000, A05001, A07805

Caution: If the thermal overload of the power unit is not sufficiently reduced by the actions taken, the drive is always shut down. This means that the power unit is always protected irrespective of the setting of this parameter.

Note: The setting p0290 = 0 is only practical if the load decreases with decreasing speed (e.g. for applications with variable torque such as for pumps and fans).

Under overload conditions, the current and torque limit are reduced, and therefore the motor is braked and forbidden speed ranges (e.g. minimum speed p1080 and suppression [skip] speeds p1091 ... p1094) can be passed through.

p0290 Power unit overload response / PU overld response

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8014

Min	Max	Factory setting
0	3	2

Description: Sets the response to a thermal overload condition of the power unit.

The following quantities can result in a response to thermal overload:

- heat sink temperature (r0037.0)

- chip temperature (r0037.1)

- power unit overload I2T (r0036)

Possible measures to avoid thermal overload:

- reduce the output current limit r0289 and r0067 (for closed-loop speed or torque control) or the output frequency (for U/f control) indirectly via the output current limit and the intervention of the current limiting controller).

- reduce the pulse frequency.

A reduction, if parameterized, is always realized after an appropriate alarm is output.

Value:
0: Reduce output current or output frequency
1: No reduction shutdown when overload threshold is reached
2: Reduce I_output or f_output and f_pulse (not using I2t)
3: Reduce the pulse frequency (not using I2t)

Dependency: If a sine-wave filter is parameterized as output filter (p0230 = 3, 4), then only responses can be selected without pulse frequency reduction (p0290 = 0, 1).

For a thermal power unit overload, an appropriate alarm or fault is output, and r2135.15 or r2135.13 set.

Refer to: r0036, r0037, p0230, r2135

Refer to: A05000, A05001, A07805

Caution: If the thermal overload of the power unit is not sufficiently reduced by the actions taken, the drive is always shut down. This means that the power unit is always protected irrespective of the setting of this parameter.

Note: The setting p0290 = 0, 2 is only practical if the load decreases with decreasing speed (e.g. for applications with variable torque such as for pumps and fans).

Under overload conditions, the current and torque limit are reduced, and therefore the motor is braked and forbidden speed ranges (e.g. minimum speed p1080 and suppression [skip] speeds p1091 ... p1094) can be passed through.

For p0290 = 2, 3, the I2t overload detection of the power unit does not influence the responses.

When the motor data identification routine is selected, p0290 cannot be changed.

p0292[0...1] Power unit temperature alarm threshold / PU T_alrm thresh

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0 [°C]	25 [°C]	[0] 5 [°C] [1] 15 [°C]

Description: Sets the alarm threshold for power unit overtemperatures. The value is set as a difference to the tripping (shut-down) temperature.
Drive:
If this threshold is exceeded, an overload alarm is generated and the system responds as parameterized in p0290.
Infeed:
When the threshold value is exceeded, only an overload alarm is output.

Index: [0] = Heat sink temperature
[1] = Power semiconductor (chip) temperature

Dependency: Refer to: r0037, p0290
Refer to: A05000

p0294 Power unit alarm with I2t overload / PU I2t alrm thresh

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8014

Min	Max	Factory setting
10.0 [%]	100.0 [%]	95.0 [%]

Description: Sets the alarm threshold for the I2t power unit overload.
Drive:
If this threshold is exceeded, an overload alarm is generated and the system responds as parameterized in p0290.
Infeed:
When the threshold value is exceeded, only an overload alarm is output.

Dependency: Refer to: r0036, p0290
Refer to: A07805

Note: The I2t fault threshold is 100 %. If this value is exceeded, fault F30005 is output.

p0294 Power unit alarm with I2t overload / PU I2t alrm thresh

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8014

Min	Max	Factory setting
10.0 [%]	100.0 [%]	95.0 [%]

Description: Sets the alarm threshold for the I2t power unit overload.
If this threshold is exceeded, an overload alarm is generated and the system responds as parameterized in p0290.

Dependency: Refer to: r0036, p0290
Refer to: A07805

Note: The I2t fault threshold is 100 %. If this value is exceeded, fault F30005 is output.

p0295 Fan run-on time / Fan run-on time

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [s]	600 [s]	0 [s]

Description: Sets the fan run-on time after the pulses for the power unit have been canceled.

Note: - Under certain circumstances, the fan can continue to run for longer than was set (e.g. as a result of the excessively high heat sink temperature).
- For values less than 1 s, a 1 s run on time for the fan is active.

p0295 Fan run-on time / Fan run-on time

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [s]	600 [s]	0 [s]

Description: Sets the fan run-on time after the pulses for the power unit have been canceled.

Note: - Under certain circumstances, the fan can continue to run for longer than was set (e.g. as a result of the excessively high heat sink temperature).
- For values less than 1 s, a 1 s run on time for the fan is active.

r0296 DC link voltage undervoltage threshold / Vdc U_lower_thresh

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Threshold to detect a DC link undervoltage.
If the DC link voltage falls below this threshold, the drive unit is tripped due to a DC link undervoltage condition.

Dependency: Refer to: F30003

Note: The value depends on the device type and the selected device rated voltage (p0210).
For booksize drive units, the following applies:
The undervoltage threshold can be reduced with p0278.

r0296 DC link voltage undervoltage threshold / Vdc U_lower_thresh

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Threshold to detect a DC link undervoltage.
If the DC link voltage falls below this threshold, the drive unit is tripped due to a DC link undervoltage condition.

Dependency: Refer to: F30003

r0297 DC link voltage overvoltage threshold / Vdc U_upper_thresh

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 8750, 8760, 8850, 8864, 8950, 8964
	Min - [V]	**Max** - [V]	**Factory setting** - [V]

Description: If the DC link voltage exceeds the threshold specified here, the drive unit is tripped due to DC link overvoltage.

Dependency: Refer to: F30002

r0297 DC link voltage overvoltage threshold / Vdc U_upper_thresh

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 8750, 8760, 8850, 8864, 8950, 8964
	Min - [V]	**Max** - [V]	**Factory setting** - [V]

Description: If the DC link voltage exceeds the threshold specified here, the drive unit is tripped due to DC link overvoltage.

Dependency: Refer to: F30002

p0300[0...n] Motor type selection / Mot type sel

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 1	**Calculated:** -	**Data type:** Integer16
	Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min 0	**Max** 10001	**Factory setting** 0

Description: Selects the motor type or start to read in the motor parameters for a motor with DRIVE-CLiQ (p0300 = 10000).

The following applies for p0300 < 10000: The first digit of the parameter value always defines the general motor type and corresponds to the third-party motor belonging to a motor list:

1 = Rotating induction motor

2 = Rotating synchronous motor

The type information must be entered to filter motor-specific parameters and to optimize the operating characteristics and behavior. For example, for synchronous motors, power factor (p0308) is neither used nor displayed (in the BOP/AOP)

Value:

0: No motor
1: Induction motor (rotating)
2: Synchronous motor (rotating, permanent-magnet)
10: 1LE1 standard induction motor series
13: 1LG6 standard induction motor series
17: 1LA7 standard induction motor series
19: 1LA9 standard induction motor series
100: 1LE1 standard induction motor
104: 1PH4 induction motor
107: 1PH7 induction motor
108: 1PH8 induction motor
200: 1PH8 synchronous motor
237: 1FK7 synchronous motor
10000: Motor with DRIVE-CLiQ
10001: Motor with DRIVE-CLiQ 2nd data set

Dependency: When the motor type is changed, the code number in p0301 may be reset to 0.

If p0300 is changed during quick commissioning (p0010 = 1), then the matching technological application (p0500) is automatically pre-assigned. This does not occur when commissioning the motor (p0010 = 3). If p0300 = 10000 is written for a parameter download, p0500 is pre-assigned with DRIVE-CLiQ corresponding to the motor type.

Refer to: p0301

Caution: If a catalog motor is selected (p0300 >= 100) and an associated motor code number (p0301), then the parameters that are associated with this list cannot be changed (write protection). The write protection is canceled if the motor type p0300 is set to a non-Siemens motor that matches p0301 (e.g. p0300 = 2 for p0301 = 2xxxx). Write protection is automatically canceled when the results of motor data identification are copied to the motor parameters.

The motor type of a catalog motor corresponds to the upper three digits of the code number or the following assignment (if the particular motor type is listed):

Type/code number ranges

100 / 100xx, 110xx, 120xx, 130xx, 140xx, 150xx

104 / 104xx, 114xx, 124xx

108 / 108xx, 118xx, 128xx, 138xx, 148xx, 158xx

200 / 200xx, 210xx, 220xx

237 / 237xx, 247xx, 257xx

Note: With p0300 = 10000, for a motor with DRIVE-CLiQ, the motor parameters are automatically downloaded, with p0300 = 10001, the motor parameters of a second data set (if available).

If a motor type has not been selected (p0300 = 0), then the drive commissioning routine cannot be exited.

A motor type with a value above p0300 >= 100 describes motors for which a motor parameter list exists.

Motor types with a value below p0300 < 100 correspond to the selection of a third-party motor. When appropriately selected, this means that the motor parameters are pre-assigned the settings for a third-party motor.

This also applies for parameters for a motor with DRIVE-CLiQ. In this case p0300 can only be set to p0300 = 10000 or 10001 (read motor parameters) or to the corresponding non-Siemens motor (first digit of the motor code number) in order to be able to cancel the write protection.

p0300[0...n] Motor type selection / Mot type sel

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16

Can be changed: C(1, 3) | **Scaling:** - | **Dyn. index:** MDS

Units group: - | **Unit selection:** - | **Func. diagram:** 6310

Min	Max	Factory setting
0	10001	0

Description: Selects the motor type or starts to read in the motor parameters for a motor with DRIVE-CLiQ (p0300 = 10000 or 10001, if there is a second data set).

For p0300 < 10000 the following applies:

The first digit of the parameter value always defines the general motor type and corresponds to the third-party motor belonging to a motor list:

1 = Rotating induction motor

2 = Rotating synchronous motor

The type information must be entered to filter motor-specific parameters and to optimize the operating characteristics and behavior. For example, for synchronous motors, power factor (p0308) is neither used nor displayed (in the BOP/AOP).

Value:

0: No motor
1: Induction motor (rotating)
2: Synchronous motor (rotating, permanent-magnet)
10: 1LE1 standard induction motor series
13: 1LG6 standard induction motor series
17: 1LA7 standard induction motor series
19: 1LA9 standard induction motor series
100: 1LE1 standard induction motor
104: 1PH4 induction motor
107: 1PH7 induction motor
108: 1PH8 induction motor
10000: Motor with DRIVE-CLiQ
10001: Motor with DRIVE-CLiQ 2nd data set

Dependency: When selecting a motor type from the 1LA7 series, parameters p0335, p0626, p0627, and p0628 of the thermal motor model are pre-assigned as a function of p0307 and p0311.

When the motor type is changed, the code number in p0301 may be reset to 0.

Caution: If a catalog motor is selected (p0300 >= 100) and an associated motor code number (p0301), then the parameters that are associated with this list cannot be changed (write protection). The write protection is canceled if the motor type p0300 is set to a non-Siemens motor that matches p0301 (e.g. p0300 = 1 for p0301 = 1xxxx). Write protection is automatically canceled when the results of motor data identification are copied to the motor parameters.

The motor type of a catalog motor corresponds to the upper three digits of the code number or the following assignment (if the particular motor type is listed):

Type/code number ranges

100 / 100xx, 110xx, 120xx, 130xx, 140xx, 150xx

104 / 104xx, 114xx, 124xx

108 / 108xx, 118xx, 128xx, 138xx, 148xx, 158xx

237 / 237xx, 247xx, 257xx

Note: Motor without DRIVE-CLiQ: Once the Control Unit has been powered up for the first time or if the factory settings have been defined accordingly, the motor type is pre-configured as induction motor (p0300 = 1).

With p0300 = 10000, for a motor with DRIVE-CLiQ, the motor parameters are automatically downloaded, with p0300 = 10001, the motor parameters of a second data set (if available).

If a motor type has not been selected (p0300 = 0), then the drive commissioning routine cannot be exited.

A motor type with a value above p0300 >= 100 describes motors for which a motor parameter list exists.

Motor types with a value below p0300 < 100 correspond to the selection of a third-party motor. When appropriately selected, this means that the motor parameters are pre-assigned the settings for a third-party motor.

This also applies for parameters for a motor with DRIVE-CLiQ. In this case p0300 can only be set to p0300 = 10000 or 10001 (read motor parameters) or to the corresponding non-Siemens motor (first digit of the motor code number) in order to be able to cancel the write protection.

p0301[0...n] Motor code number selection / Mot code No. sel

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16

Can be changed: C(1, 3) | **Scaling:** - | **Dyn. index:** MDS

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: The parameter is used to select a motor from a motor parameter list.

When changing the code number (with the exception to the value 0), all of the motor parameters are pre-assigned from the internally available parameter lists.

Dependency: Code numbers can only be selected for motor types that correspond to the motor type selected in p0300. For 1PH2, 1PH4, 1PH7, 1PM4, 1PM6, 1FT6 motors, code numbers are also possible, whose fourth decimal position is greater by a value of 1 or 2 than the matching motor type in p0300. For 1FE1 motors, the third decimal position can be higher by a value of 1.

Refer to: p0300

Note: The motor code number can only be changed if the matching catalog motor was first selected in p0300.

For a motor with DRIVE-CLiQ, p0301 cannot be changed. In this case, p0301 is automatically written to the code number of the motor parameter read in (r0302) if p0300 is set to 10000.

When selecting a catalog motor (p0300 >= 100), drive commissioning can only be exited if a code number is selected.

If, for direct drives, the motor code number (p0301) is changed, this does not automatically result in the angular commutation offset being determined (p0431).

p0301[0...n] Motor code number selection / Mot code No. sel

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(1, 3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: The parameter is used to select a motor from a motor parameter list.

When changing the code number (with the exception to the value 0), all of the motor parameters are pre-assigned from the internally available parameter lists.

Dependency: Code numbers can only be selected for motor types that correspond to the motor type selected in p0300.

Refer to: p0300

Note: The motor code number can only be changed if the matching catalog motor was first selected in p0300.

When selecting a catalog motor (p0300 >= 100), drive commissioning can only be exited if a code number is selected.

r0302[0...n] Motor code number of motor with DRIVE-CLiQ / Mot code mot w/ DQ

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the motor code number from the saved motor data from a motor with DRIVE-CLiQ.

Note: Drive commissioning can only be exited if the code number that was downloaded (r0302) matches the stored code number (p0301). If the numbers differ, then the motor data set should be re-loaded using p0300 = 10000.

The motor data are always expected from the first encoder that is assigned to the drive data sets (refer to p0187 = encoder 1) data set number.

The value is not updated cyclically but only on specific events (e.g. update DRIVE-CLiQ device).

r0302 = 0: No motor with DRIVE-CLiQ found

r0303[0...n] Motor with DRIVE-CLiQ status word / Motor w DQ ZSW

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the automatic motor parameter sensing of a motor with DRIVE-CLiQ.

Motor parameter sensing takes place in the following events if the SMI is connected to the Motor Module and the encoder is activated (p0145):

- Warm restart
- downloading projects.
- POWER ON (off/on).
- where p0300 = 10000, 10001.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Motor data set selected	MDS1	MDS0	-
01	Motor connection type	Delta	Star	-
02	Windings can be changed	Yes	No	-
03	Windings can be changed number	2	0	-

Dependency: Refer to: p0300

Note: SMI: SINAMICS Sensor Module Integrated

p0304[0...n] Rated motor voltage / Mot U_rated

Access level: 1	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** 6300, 6724
Min	**Max**	**Factory setting**
0 [Vrms]	20000 [Vrms]	0 [Vrms]

Description: Sets the rated motor voltage (rating plate).

Dependency: Refer to: p0349

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When the parameter value is entered the connection type of the motor (star-delta) must be taken into account.

Once the Control Unit has booted for the first time or if the factory settings have been restored, the parameter is pre-assigned to match the power unit.

p0305[0...n] Rated motor current / Mot I_rated

Access level: 1	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** 6300
Min	**Max**	**Factory setting**
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the rated motor current (rating plate).

Dependency: Refer to: p0349

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0305 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is pre-assigned accordingly.

Note: When the parameter value is entered the connection type of the motor (star-delta) must be taken into account.

Once the Control Unit has booted for the first time or if the factory settings have been restored, the parameter is pre-assigned to match the power unit.

p0306[0...n] Number of motors connected in parallel / Motor qty

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1	**Calculated:** -	**Data type:** Unsigned8
Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
1	50	1

Description: Sets the number (count) of motors that can be operated in parallel using one motor data set.

Depending on the motor number entered, internally an equivalent motor is calculated.

The following should be observed in motors connected in parallel:

The following rating plate data should only be entered for one motor:

- resistances and inductances: p0350 ... p0361
- currents: p0305, p0320, p0323, p0325, p0329
- power ratings: p0307
- masses/moments of inertia: p0341, p0344

All other parameters take into account the replacement/equivalent motor (e.g. r0331, r0333).

Dependency: Refer to: r0331, r0370, r0373, r0374, r0376, r0377, r0382

Caution: The motors to be connected in parallel must be of the same type and size (same order no. (MLFB)).

The mounting regulations when connecting motors in parallel must be carefully maintained!

The number of motors set must correspond to the number of motors that are actually connected in parallel.

After changing p0306, it is imperative that the control parameters are adapted (e.g. using automatic calculation with p0340 = 1, p3900 > 0).

For synchronous motors connected in parallel with p1300 >= 20, be following applies:

- the individual motors must be mechanically coupled with one another and the EMF must be aligned to one another.

For induction motors that are connected in parallel, but which are not mechanically coupled with one another, then the following applies:

- an individual motor must not be loaded beyond its stall point.

Notice: If p0306 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is appropriately pre-assigned.

Note: Only operation with U/f characteristic makes sense if more than 10 identical motors are connected in parallel.

p0307[0...n] Rated motor power / Mot P_rated

Access level: 1	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
Units group: 14_6	**Unit selection:** p0100	**Func. diagram:** -

Min	Max	Factory setting
0.00 [kW]	100000.00 [kW]	0.00 [kW]

Description: Sets the rated motor power (rating plate).

Dependency: IECdrives (p0100 = 0): Units kW

NEMA drives (p0100 = 1): Units hp

NEMA drives (p0100 = 2): Unit kW

Refer to: p0100

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: Once the Control Unit has booted for the first time or if the factory settings have been restored, the parameter is pre-assigned to match the power unit.

p0308[0...n] Rated motor power factor / Mot cos_phi_rated

Access level: 1	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.000	1.000	0.000

Description: Sets the rated motor power factor (cos phi, rating plate).

For a parameter value of 0.000, the power factor is internally calculated and displayed in r0332.

Dependency: This parameter is only available for p0100 = 0, 2.

Refer to: p0100, p0309, r0332

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

Once the Control Unit has booted for the first time or if the factory settings have been restored, the parameter is pre-assigned to match the power unit.

p0309[0...n] Rated motor efficiency / Mot eta_rated

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	99.9 [%]	0.0 [%]

Description: Sets the rated motor efficiency (rating plate).

For a parameter value of 0.0, the power factor is internally calculated and displayed in r0332.

Dependency: This parameter is only available for NEMA motors (p0100 = 1).

Refer to: p0100, p0308, r0332

Note: The parameter is not used for synchronous motors.

p0310[0...n] Rated motor frequency / Mot f_rated

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1, 3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: Sets the rated motor frequency (rating plate).

Dependency: The number of pole pairs (r0313) is automatically re-calculated when the parameter is changed (together with p0311), if p0314 = 0.

If p0310 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly.

Refer to: p0311, r0313, p0314

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0310 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

Note: For synchronous motors, the parameter is not required and must therefore be pre-assigned zero. For p0310 = 0, it is not possible to calculate the pole pair; instead, it must be entered in p0314.

p0310[0...n] Rated motor frequency / Mot f_rated

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1, 3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.00 [Hz]	650.00 [Hz]	0.00 [Hz]

Description: Sets the rated motor frequency (rating plate).

Dependency: The number of pole pairs (r0313) is automatically re-calculated when the parameter is changed (together with p0311), if p0314 = 0.

The rated frequency is restricted to values between 1.00 Hz and 650.00 Hz.

Refer to: p0311, r0313, p0314

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0310 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

Note: Once the Control Unit has been booted up for the first time or if the factory settings have been defined accordingly, the parameter is defined in accordance with the power unit.

p0311[0...n] Rated motor speed / Mot n_rated

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1, 3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]

Description: Sets the rated motor speed (rating plate).

For p0311 = 0, the rated motor slip of induction motors is internally calculated and displayed in r0330.

It is especially important to correctly enter the rated motor speed for vector control and slip compensation for U/f control.

Dependency: If p0311 is changed and for p0314 = 0, the pole pair (r0313) is re-calculated automatically.
Refer to: p0310, r0313, p0314

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0311 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

Note: Once the Control Unit has been booted up for the first time or if the factory settings have been defined accordingly, the parameter is defined in accordance with the power unit.

p0312[0...n] Rated motor torque / Mot M_rated

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3) | **Scaling:** - | **Dyn. index:** MDS
Units group: 7_4 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]

Description: Sets the rated motor torque (rating plate).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

p0312[0...n] Rated motor torque / Mot M_rated

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]

Description: Sets the rated motor torque (rating plate).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

r0313[0...n] Motor pole pair number, actual (or calculated) / Mot PolePairNo act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 5300

Min	Max	Factory setting
-	-	-

Description: Displays the number of motor pole pairs. The value is used for internal calculations.
r0313 = 1: 2-pole motor
r0313 = 2: 4-pole motor, etc.

Dependency: For p0314 > 0, the entered value is displayed in r0313.
For p0314 = 0, the pole pair number (r0313) is automatically calculated from the rated frequency (p0310) and the rated speed (p0311).
Refer to: p0310, p0311, p0314

Note: For the automatic calculation, the pole pair number is set to the value of 2 if the rated speed or the rated frequency is zero.

r0313[0...n] Motor pole pair number, actual (or calculated) / Mot PolePairNo act

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 5300
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the number of motor pole pairs. The value is used for internal calculations.

r0313 = 1: 2-pole motor

r0313 = 2: 4-pole motor, etc.

Dependency: For p0314 > 0, the entered value is displayed in r0313.

For p0314 = 0, the pole pair number (r0313) is automatically calculated from the rated power (p0307), rated frequency (p0310) and rated speed (p0311).

Refer to: p0307, p0310, p0311, p0314

Note: For the automatic calculation, the pole pair number is set to the value of 2 if the rated speed or the rated frequency is zero.

p0314[0...n] Motor pole pair number / Mot pole pair No.

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 1	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	4000	0

Description: Sets the motor pole pair number.

p0314 = 1: 2-pole motor

p0314 = 2: 4-pole motor, etc.

Dependency: For p0314 = 0, the pole pair number is automatically calculated from the rated frequency (p0310) and the rated speed (p0311) and displayed in r0313.

Notice: If p0314 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

For induction motors, the value need only be input if the rated data of a generator is entered therefore resulting in a negative rated slip. In this case, the number of pole pairs in r0313 is too low by 1 and must be manually corrected.

p0314[0...n] Motor pole pair number / Mot pole pair No.

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	255	0

Description: Sets the motor pole pair number.

p0314 = 1: 2-pole motor

p0314 = 2: 4-pole motor, etc.

Dependency: For p0314 = 0, the pole pair number is automatically calculated from the rated frequency (p0310) and the rated speed (p0311) and displayed in r0313.

Notice: If p0314 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly.

For induction motors, the value need only be input if the rated data of a generator is entered therefore resulting in a negative rated slip. In this case, the number of pole pairs in r0313 is too low by 1 and must be manually corrected.

p0316[0...n] Motor torque constant / Mot kT

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1, 3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 28_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Nm/A]	400.00 [Nm/A]	0.00 [Nm/A]

Description: Sets the torque constant of the synchronous motor.
p0316 = 0: The torque constant is calculated from the motor data.
p0316 > 0: The selected value is used as torque constant.

Dependency: Refer to: r0334, r1937

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

p0316[0...n] Motor torque constant / Mot kT

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1, 3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 28_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Nm/A]	400.00 [Nm/A]	0.00 [Nm/A]

Description: Sets the torque constant of the synchronous motor.
p0316 = 0: The torque constant is calculated from the motor data.
p0316 > 0: The selected value is used as torque constant.

Dependency: Refer to: r0334

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

p0318[0...n] Motor stall current / Mot I_standstill

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8017

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the stall current for synchronous motors (p0300 = 2xx).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter is used for the I2t monitoring of the motor (refer to p0611).
This parameter is not used for induction motors (p0300 = 1xx).

p0318[0...n] Motor stall current / Mot I_standstill

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8017

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the stall current for synchronous motors (p0300 = 2xx).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

p0319[0...n] Motor stall torque / Mot M_standstill

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3) **Scaling:** - **Dyn. index:** MDS
Units group: 7_4 **Unit selection:** p0100 **Func. diagram:** -

Min	Max	Factory setting
0.00 [Nm]	100000.00 [Nm]	0.00 [Nm]

Description: Sets the standstill (stall) torque for rotating synchronous motors (p0300 = 2xx).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

This parameter value is not evaluated from a control-related perspective.

p0320[0...n] Motor rated magnetizing current/short-circuit current / Mot I_mag_rated

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5722

Min	Max	Factory setting
0.000 [Arms]	5000.000 [Arms]	0.000 [Arms]

Description: Induction motors:

Sets the rated motor magnetizing current.

For p0320 = 0.000 the magnetizing current is internally calculated and displayed in r0331.

Synchronous motors:

Sets the rated motor short-circuit current.

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The magnetization current p0320 for induction motors (not for catalog motors) is reset when quick commissioning is exited with p3900 > 0.

VECTOR:

If, for induction motors, the magnetizing current p0320 is changed outside the commissioning phase (p0010 > 0), then the magnetizing inductance p0360 is changed so that the EMF r0337 remains constant.

p0320[0...n] Motor rated magnetizing current/short-circuit current / Mot I_mag_rated

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5722

Min	Max	Factory setting
0.000 [Arms]	5000.000 [Arms]	0.000 [Arms]

Description: Induction motors:

Sets the rated motor magnetizing current.

For p0320 = 0.000 the magnetizing current is internally calculated and displayed in r0331.

Synchronous motors:

Sets the rated motor short-circuit current.

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The magnetizing current p0320 for induction motors is reset when quick commissioning is exited with p3900 > 0.

If, for induction motors, the magnetizing current p0320 is changed outside the commissioning phase (p0010 > 0), then the magnetizing inductance p0360 is changed so that the EMF r0337 remains constant.

p0322[0...n] Maximum motor speed / Mot n_max

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(1, 3) **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]

Description: Sets the maximum motor speed.

Dependency: Refer to: p1082

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0322 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

p0322[0...n] Maximum motor speed / Mot n_max

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(1, 3) **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]

Description: Sets the maximum motor speed.

Dependency: Refer to: p1082

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0322 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly.

p0323[0...n] Maximum motor current / Mot I_max

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(1, 3) **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5722

Min	Max	Factory setting
0.00 [Arms]	20000.00 [Arms]	0.00 [Arms]

Description: Sets the maximum permissible motor current (e.g. de-magnetizing current for synchronous motors).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0323 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

Note: The parameter has no effect for induction motors.

For synchronous motors, a value must always be entered for the maximum motor current.

p0323 is a motor data. The user-selectable current limit is entered into p0640.

p0323[0...n] Maximum motor current / Mot I_max

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 1	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 5722
	Min	**Max**	**Factory setting**
	0.00 [Arms]	20000.00 [Arms]	0.00 [Arms]

Description: Sets the maximum permissible motor current (e.g. de-magnetizing current for synchronous motors).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0323 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is pre-assigned accordingly.

Note: The parameter has no effect for induction motors.

The parameter has not effect for synchronous motors if a value of 0.0 is entered. The user-selectable current limit is entered into p0640.

p0324[0...n] Winding maximum speed / Winding n_max

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 1	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]

Description: Sets the maximum speed for the winding.

The following applies when calculating the maximum speed (p1082):

- for p0324 = 0 or p0532 = 0, p0322 is used.

- for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.

Dependency: Refer to: p0322, p0532, p1082

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: If p0324 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).

p0325[0...n] Motor pole position identification current 1st phase / Mot PolID I 1st ph

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.000 [Arms]	10000.000 [Arms]	0.000 [Arms]

Description: Sets the current for the 1st phase of the two-stage technique for pole position identification routine.

The current of the 2nd phase is set in p0329.

The two-stage technique is selected with p1980 = 4.

Dependency: Refer to: p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992

Refer to: F07995

Notice: When the motor code (p0301) is changed, it is possible that p0325 is not pre-assigned.

p0325 can be pre-assigned using p0340 = 3.

Note: The value is automatically pre-assigned for the following events:

- For p0325 = 0 and automatic calculation of the closed-loop control parameters (p0340 = 1, 2, 3).

- for quick commissioning (p3900 = 1, 2, 3).

p0325[0...n] Motor pole position identification current 1st phase / Mot PolID I 1st ph

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [Arms]	10000.000 [Arms]	0.000 [Arms]

Description: Sets the current for the 1st phase of the two-stage technique for pole position identification routine.
The current of the 2nd phase is set in p0329.
The two-stage technique is selected with p1980 = 4.

Dependency: Refer to: p0329, p1980, r1984, r1985, r1987
Refer to: F07969

Notice: When the motor code (p0301) is changed, it is possible that p0325 is not pre-assigned.
p0325 can be pre-assigned using p0340 = 3.

Note: The value is automatically pre-assigned for the following events:
- For p0325 = 0 and automatic calculation of the closed-loop control parameters (p0340 = 1, 2, 3).
- for quick commissioning (p3900 = 1, 2, 3).

p0326[0...n] Motor stall torque correction factor / Mot M_stall_corr

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
5 [%]	300 [%]	60 [%]

Description: Sets the correction factor for the stall torque/force at a 600 V DC link voltage.

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).
The reference value for this parameter is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356).
The following applies for firmware version 2.6 SP2 and higher:
If leakage inductances are changed for motor data identification, the value in p0326 is automatically adapted to maintain the stall torque.

p0326[0...n] Motor stall torque correction factor / Mot M_stall_corr

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
5 [%]	300 [%]	100 [%]

Description: Sets the correction factor for the stall torque/force at a 600 V DC link voltage.

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0327[0...n] Optimum motor load angle / Mot phi_load opt

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5722

Min	Max	Factory setting
0.0 [°]	135.0 [°]	90.0 [°]

Description: Sets the optimum load angle for synchronous motors with reluctance torque (e.g. 1FE motors).
SERVO: The load angle is measured at 1.5 x rated motor current.
VECTOR: The load angle is measured at the rated motor current.

Dependency: Refer to: r1947

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter has no significance for induction motors.
For synchronous motors without reluctance torque, a angle of 90 degrees must be set.
When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0327[0...n] Optimum motor load angle / Mot phi_load opt

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5722

Min	Max	Factory setting
0.0 [°]	135.0 [°]	90.0 [°]

Description: Sets the optimum load angle for synchronous motors with reluctance torque.
The load angle is measured at the rated motor current.

Dependency: Refer to: r1947

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter has no significance for induction motors.
For synchronous motors without reluctance torque, a angle of 90 degrees must be set.
When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0328[0...n] Motor reluctance torque constant / Mot kT_reluctance

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-1000.00 [mH]	1000.00 [mH]	0.00 [mH]

Description: Sets the reluctance torque constant for synchronous motors with reluctance torque (e.g. 1FE ... motors).
This parameter has no significance for induction motors.

Dependency: Refer to: r1939

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: For synchronous motors without reluctance torque, the value 0 must be set.

p0329[0...n] Motor pole position identification current / Mot PolID current

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the current for the pole position identification routine (p1980 = 1).
For a two-stage technique (p1980 = 4) , the current is set for the 2nd phase.
The current for the 1st phase is set in p0325.

Dependency: The following applies for vector drives:
If a maximum current (p0323) was not parameterized, then p0329 is limited to the rated motor current.
Refer to: p0325, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992
Refer to: F07995

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

p0329[0...n] Motor pole position identification current / Mot PolID current

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the current for the pole position identification routine (p1980 = 1).
For a two-stage technique (p1980 = 4) , the current is set for the 2nd phase.
The current for the 1st phase is set in p0325.

Dependency: If a maximum current (p0323) was not parameterized, then p0329 is limited to the rated motor current.
Refer to: p0325, p1980, r1984, r1985, r1987
Refer to: F07969

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

r0330[0...n] Rated motor slip / Mot slip_rated

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Hz]	- [Hz]	- [Hz]

Description: Displays the rated motor slip.

Dependency: The rated slip is calculated from the rated frequency, rated speed and number of pole pairs.
Refer to: p0310, p0311, r0313

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0331[0...n] Actual motor magnetizing current/short-circuit current / Mot I_mag_rtd act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 5722, 6722, 6724

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Induction motor:
Displays the rated magnetizing current from p0320.
For p0320 = 0, the internally calculated magnetizing current is displayed.
Synchronous motor:
Displays the rated short-circuit current from p0320.

Dependency: If p0320 was not entered, then the parameter is calculated from the rating plate parameters.

Note: In the case of multi-motor operation r0331 is increased by the factor p0306 compared to p0320.

r0331[0...n] Actual motor magnetizing current/short-circuit current / Mot I_mag_rtd act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 5722, 6722, 6724

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Induction motor:
Displays the rated magnetizing current from p0320.
For p0320 = 0, the internally calculated magnetizing current is displayed.
Synchronous motor:
Displays the rated short-circuit current from p0320.

Dependency: If p0320 was not entered, then the parameter is calculated from the rating plate parameters.

r0332[0...n] Rated motor power factor / Mot cos_phi_rated

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the rated power factor for induction motors.
For IEC motors, the following applies (p0100 = 0):
For p0308 = 0, the internally-calculated power factor is displayed.
For p0308 > 0, this value is displayed.
For NEMA motors, the following applies (p0100 = 1):
For p0309 = 0, the internally-calculated power factor is displayed.
For p0309 > 0, this value is converted into the power factor and displayed.

Dependency: If p0308 is not entered, the parameter is calculated from the rating plate parameters.

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0333[0...n] Rated motor torque / Mot M_rated

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 7_4 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the rated motor torque.

Dependency: IEC drives (p0100 = 0): unit Nm

NEMA drives (p0100 = 1): unit lbf ft

Note: For induction and reluctance motors, r0333 is calculated from p0307 and p0311.

For synchronous motors, r0333 is calculated from p0305, p0316, p0327 and p0328. The result can deviate from the input in p0312. If p0316 = 0, then r0333 = p0312 is displayed.

In the case of multi-motor operation r0333 is increased by the factor p0306 compared to the rated torque of an individual motor.

r0333[0...n] Rated motor torque / Mot M_rated

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 7_4 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the rated motor torque.

Dependency: IEC drives (p0100 = 0): unit Nm

NEMA drives (p0100 = 1): unit lbf ft

Note: For induction motors, r0333 is calculated from p0307 and p0311.

For synchronous motors, r0333 is calculated from p0305, p0316, p0327 and p0328.

r0334[0...n] Actual motor-torque constant / Mot kT act

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 28_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
- [Nm/A]	- [Nm/A]	- [Nm/A]

Description: Displays the torque constant of the synchronous motor used.

Dependency: IEC drives (p0100 = 0): unit Nm / A

NEMA drives (p0100 = 1): unit lbf ft / A

Refer to: p0316

Note: This parameter is not used for induction motors (p0300 = 1xx).

For synchronous motors, parameter r0334 = p0316 is displayed. For p0316 = 0, r0334 is calculated from p0305 and p0312.

r0334[0...n] Actual motor-torque constant / Mot kT act

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 28_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
- [Nm/A]	- [Nm/A]	- [Nm/A]

Description: Displays the torque constant of the synchronous motor used.

Dependency: IEC drives (p0100 = 0): unit Nm / A
NEMA drives (p0100 = 1): unit lbf ft / A

Note: This parameter is not used for induction motors (p0300 = 1xx).
For synchronous motors, parameter r0334 is calculated from p0305, p0307 and p0311.

p0335[0...n] Motor cooling type / Mot cool type

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1, 3), T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	128	0

Description: Sets the motor cooling system used.

Value:
0: Non-ventilated
1: Forced cooling
2: Liquid cooling
4: Non-ventilated and internal fan
5: Forced cooling and internal fan
6: Liquid cooling and internal fan
128: No fan

Dependency: For 1LA5 and 1LA7 motors (p0300), the parameter is pre-set as a function of p0307 and p0311.

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter influences the thermal 3-mass motor model.
1LA1 and 1LA8 motors are characterized by the fact that they have an internal rotor fan. This "internal cooling" lies within the motor frame and is not visible. Air is not directly exchanged with the motor ambient air.
For 1PQ8 motors, p0335 should be set to 5 as these motors are force-ventilated motors.
The setting p0335 = 128 applies for 1LA7 motors, frame size 56 (these are operated without a fan).

p0335[0...n] Motor cooling type / Mot cool type

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1, 3), T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	128	0

Description: Sets the motor cooling system used.

Value:
0: Non-ventilated
1: Forced cooling
2: Liquid cooling
128: No fan

Dependency: For 1LA7 motors (p0300), the parameter is pre-set as a function of p0307 and p0311.

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter influences the thermal 3-mass motor model.
1LA7 motors, frame size 56 are operated without fan.

r0336[0...n] Actual rated motor frequency / Mot f_rated act

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [Hz]	**Max** - [Hz]	**Factory setting** - [Hz]

Description: Displays the rated frequency of the motor.
For p0310 > 0, this value is displayed.

Dependency: Refer to: p0311, p0314

Note: For p0310 = 0 or for synchronous motors, the rated motor frequency r0336 is calculated from the rated speed and the pole pair number.
For p0310 > 0, this value is displayed (not for synchronous motors).

r0337[0...n] Rated motor EMF / Mot EMF_rated

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [Vrms]	**Max** - [Vrms]	**Factory setting** - [Vrms]

Description: Displays the rated EMF of the motor.

Note: EMF: Electromotive force

r0337[0...n] Rated motor EMF / Mot EMF_rated

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [Vrms]	**Max** - [Vrms]	**Factory setting** - [Vrms]

Description: Displays the rated EMF of the motor.

Note: EMF: Electromotive force

p0338[0...n] Motor limit current / Mot I_limit

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min 0.00 [Arms]	**Max** 10000.00 [Arms]	**Factory setting** 0.00 [Arms]

Description: Sets the motor limit current for synchronous motors (for a 600 V DC link voltage).
Using this current, the maximum torque is achieved at the rated speed (voltage limit characteristic).

Dependency: If p0338 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is appropriately pre-assigned. This is not the case when commissioning the motor (p0010 = 3).

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

r0339[0...n] Rated motor voltage / Mot U_rated

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [Vrms]	**Max** - [Vrms]	**Factory setting** - [Vrms]

Description: Displays the rated motor voltage.

Note: For induction motors (p0300 = 1xx) the parameter is set to p0304.

For synchronous motors, parameter r0339 = p0304 is displayed. If p0304 = 0, then r0339 is calculated from p0305 and p0316.

p0340[0...n] Automatic calculation motor/control parameters / Calc auto par

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: C(3), T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min 0	**Max** 5	**Factory setting** 0

Description: Setting to automatically calculate motor parameters and U/f open-loop and closed-loop control parameters from the rating plate data.

Value:
0: No calculation
1: Complete calculation
2: Calculation of equivalent circuit diagram parameters
3: Calculation of closed-loop control parameters
4: Calculation of controller parameters
5: Calculation of technological limits and threshold values

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

The following parameters are influenced using p0340:

The parameters designated with (*) are not overwritten for catalog motors (p0300 > 100).

p0340 = 1:

--> All of the parameters influenced for p0340 = 2, 3, 4, 5

--> p0341 (*)

--> p0342, p0344, p0600, p0640, p1082, p2000, p2001, p2002, p2003, p2005, p2007

p0340 = 2:

--> p0350 (*), p0354 (*), p0356 (*), p0358 (*), p0360 (*)

--> p0625 (matching p0350), p0626 ... p0628

p0340 = 3:

--> All of the parameters influenced for p0340 = 4, 5

--> p0325 (is only calculated for p0325 = 0)

--> p0348 (*) (is only calculated for p0348 = 0)

--> p0441, p0442, p0443, p0444, p0445 (only for 1FT6, 1FK6, 1FK7 motors)

--> p0492, p1082, p1980, p1319, p1326, p1327, p1612, p1752, p1755

p0340 = 4:

--> p1441, p1460, p1462, p1463, p1464, p1465, p1470, p1472, p1590, p1592, p1596, p1656, p1657, p1658, p1659, p1715, p1717

--> p1461 (for p0348 > p0322, p1461 is set to 100 %)

--> p1463 (for p0348 > p0322, p1463 is set to 400 %)

p0340 = 5:

--> p1037, p1038, p1520, p1521, p1530, p1531, p2140 ... p2142, p2148, p2150, p2155, p2161 ... p2164, p2175, p2177, p2194, p3820 ... p3829

Note: The calculation is not performed, if the power unit is deactivated.

p0340 = 1 contains the calculations of p0340 = 2, 3, 4, 5 without overwriting the motor parameters from the Siemens motor lists (p0301 > 0).

p0340 = 2 calculates the motor parameters (p0350 ... p0360), but only if it does involve a Siemens catalog motor (p0301 = 0).

p0340 = 3 contains the calculations of p0340 = 4, 5.

p0340 = 4 only calculates the controller parameters.

p0340 = 5 only calculates the controller limits.

When quick commissioning is exited using p3900 > 0, p0340 is automatically set to 1.

At the end of the calculations, p0340 is automatically set to 0.

p0340[0...n] Automatic calculation motor/control parameters / Calc auto par

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Integer16

Can be changed: C(3), T **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	5	0

Description: Setting to automatically calculate motor parameters and U/f open-loop and closed-loop control parameters from the rating plate data.

Value:
0: No calculation
1: Complete calculation
2: Calculation of equivalent circuit diagram parameters
3: Calculation of closed-loop control parameters
4: Calculation of controller parameters
5: Calculation of technological limits and threshold values

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

The following parameters are influenced using p0340:

p0340 = 1:

--> All of the parameters influenced for p0340 = 2, 3, 4, 5

--> p0341, p0342, p0344, p0612, p0640, p1082, p1231, p1232, p1333, p1349, p1611, p1654, p1726, p1825, p1828 ... p1832, p1909, p1959, p2000, p2001, p2002, p2003, p3927, p3928

p0340 = 2:

--> p0350, p0354 ... p0360

--> p0625 (matching p0350), p0626 ... p0628

p0340 = 3:

--> All of the parameters influenced for p0340 = 4, 5

--> p0346, p0347, p0622, p1320 ... p1327, p1582, p1584, p1616, p1755, p1756, p2178

p0340 = 4:

--> p1290, p1292, p1293, p1338, p1339, p1340, p1341, p1345, p1346, p1461, p1463, p1464, p1465, p1470, p1472, p1703, p1715, p1717, p1740, p1756, p1764, p1767, p1780, p1781, p1783, p1785, p1786, p1795

p0340 = 5:

--> p1037, p1038, p1520, p1521, p1530, p1531, p1574, p1802, p1803, p2140, p2142, p2148, p2150, p2157, p2159, p2161, p2162, p2163, p2164, p2170, p2175, p2177, p2179, p2194

Note: p0340 = 1 contains the calculations of p0340 = 2, 3, 4, 5.

p0340 = 2 calculates the motor parameters (p0350 ... p0360).

p0340 = 3 contains the calculations of p0340 = 4, 5.

p0340 = 4 only calculates the controller parameters.

p0340 = 5 only calculates the controller limits.

When quick commissioning is exited using p3900 > 0, p0340 is automatically set to 1.

At the end of the calculations, p0340 is automatically set to 0.

p0341[0...n] Motor moment of inertia / Mot M_mom of inert

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: 25_1	**Unit selection:** p0100	**Func. diagram:** 5042, 5210

Min	Max	Factory setting
0.000000 [kgm²]	100000.000000 [kgm²]	0.000000 [kgm²]

Description: Sets the motor moment of inertia (without load).

Dependency: IEC drives (p0100 = 0): unit kg m^2

NEMA drives (p0100 = 1): unit lb ft^2

The parameter value is included, together with p0342, in the rated starting time of the motor.

Refer to: p0342, r0345

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: p0341 * p0342 + p1498 influence the speed/torque pre-control in encoderless operation.

p0341[0...n] Motor moment of inertia / Mot M_mom of inert

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: 25_1	**Unit selection:** p0100	**Func. diagram:** 1700, 5042, 5210, 6030, 6031

Min	Max	Factory setting
0.000000 [kgm²]	100000.000000 [kgm²]	0.000000 [kgm²]

Description: Sets the motor moment of inertia (without load).

Dependency: IEC drives (p0100 = 0): unit kg m^2

NEMA drives (p0100 = 1): unit lb ft^2

The parameter value is included, together with p0342, in the rated starting time of the motor.

Refer to: p0342, r0345

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The product of p0341 * p0342 is used when the speed controller (p0340 = 4) is calculated automatically.

p0342[0...n] Ratio between the total and motor moment of inertia / Mot MomInert Ratio

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 5042, 5210

Min	Max	Factory setting
1.000	10000.000	1.000

Description: Sets the ratio between the total moment of inertia/mass (load + motor) and the intrinsic motor moment of inertia/mass (no load).

Dependency: This means that together with p0341, the rated starting (accelerating time) of the motor is calculated for a vector drive.

Refer to: p0341, r0345, p1498

Note: p0341 * p0342 + p1498 influence the speed/torque pre-control in encoderless operation.

p0342[0...n] Ratio between the total and motor moment of inertia / Mot MomInert Ratio

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 5042, 5210, 6030, 6031

Min	Max	Factory setting
1.000	10000.000	1.000

Description: Sets the ratio between the total moment of inertia/mass (load + motor) and the intrinsic motor moment of inertia/mass (no load).

Dependency: This means that together with p0341, the rated starting (accelerating time) of the motor is calculated for a vector drive.

Refer to: p0341, r0345, p1498

Note: The product of p0341 * p0342 is used when the speed controller (p0340 = 4) is calculated automatically.

r0343[0...n] Rated motor current identified / Mot I_rated ident

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	- [Arms]

Description: Displays the identified rated motor current.

p0344[0...n] Motor weight (for the thermal motor model) / Mot weight th mod

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** MDS
Units group: 27_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
0.0 [kg]	50000.0 [kg]	0.0 [kg]

Description: Sets the motor weight.

Dependency: IEC drives (p0100 = 0): unit kg

NEMA drives (p0100 = 1): unit lb

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter influences the thermal 3 mass model of the induction motor.

The parameter is not used for synchronous motors (p0300 = 2xx).

r0345[0...n] Nominal motor starting time / Mot t_start_rated

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [s]	- [s]	- [s]

Description: Displays the rated motor starting time.

This time corresponds to the time from standstill up to reaching the motor rated speed and the acceleration with motor rated torque (r0333).

Dependency: Refer to: r0313, r0333, r0336, p0341, p0342

p0346[0...n] Motor excitation build-up time / Mot t_excitation

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	20.000 [s]	0.000 [s]

Description: Sets the excitation build-up time of the motor.

This involves the delay time between enabling the pulses and enabling the ramp-function generator. The induction motor is magnetized during this time.

Caution: If there is insufficient magnetization under load or if the acceleration rate is too high, then an induction motor can stall (refer to the note).

Note: The parameter is calculated using p0340 = 1, 3.

For induction motors, the result depends on the rotor time constant (r0384). If this time is excessively reduced, this can result in an inadequate magnetizing of the induction motor. This is the case if the current limit is reached while building up magnetizing. For induction motors, the parameter cannot be set to 0 s (internal limit: 0.1 * r0384).

For permanent-magnet synchronous motors and vector control, the value depends on the stator time constant (r0386). Here, it defines the time to establish the current for encoderless operation immediately after the pulses have been enabled.

p0347[0...n] Motor de-excitation time / Mot t_de-excitat.

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	20.000 [s]	0.000 [s]

Description: Sets the de-magnetizing time (for induction motors) after the inverter pulses have been canceled.

The inverter pulses cannot be switched in (enabled) within this delay time.

Note: The parameter is calculated using p0340 = 1, 3.

For induction motors, the result depends on the rotor time constant (r0384).

if this time is shortened too much, then this can result in an inadequate de-magnetizing of the induction motor and in an overcurrent condition when the pulses are subsequently enabled (only when the flying restart function is activated and the motor is rotating).

p0348[0...n] Speed at the start of field weakening Vdc = 600 V / n_strt field weak

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 5722

Min	Max	Factory setting
0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]

Description: Sets the speed at the start of field weakening for a DC link voltage of 600 V.

Dependency: Refer to: p0320, r0331

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

p0349 System of units motor equivalent circuit diagram data / Unit_sys mot ESB

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(3) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
1	2	1

Description: Sets the actual system of units for motor equivalent circuit diagram data.

Value:
1: System of units, physical
2: System of units referred

Dependency: Refer to: p0304, p0305, p0310

Note: The reference parameter for resistances of the rated motor impedance Z = p0304 / (1.732 * p0305) is in the % units system.

Inductances are converted into a resistance using the factor 2 * Pi * p0310.

If a reference parameter (p0304, p305, p0310) is zero, then it is not possible to make a changeover to "referred" values (per unit values).

p0350[0...n] Motor stator resistance cold / Mot R_stator cold

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 16_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [ohm]	2000.00000 [ohm]	0.00000 [ohm]

Description: Sets the stator resistance of the motor at ambient temperature p0625 (phase value).

Dependency: Refer to: p0625, r1912

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The motor identification routine determines the stator resistance from the total stator resistance minus the cable resistance (p0352).

p0350[0...n] Motor stator resistance cold / Mot R_stator cold

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [ohm]	2000.00000 [ohm]	0.00000 [ohm]

Description: Sets the stator resistance of the motor at ambient temperature p0625 (phase value).

Dependency: Refer to: p0625, r1912

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The motor identification routine determines the stator resistance from the total stator resistance minus the cable resistance (p0352).

p0352[0...n] Cable resistance / R_cable

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: 16_1 **Unit selection:** p0349 **Func. diagram:** -

Min	Max	Factory setting
0.00000 [ohm]	120.00000 [ohm]	0.00000 [ohm]

Description: Resistance of the power cable between the Motor Module and motor.

Caution: The cable resistance should be entered prior to motor data identification. If it is used subsequently, the difference by which p0352 was changed must be subtracted from the stator resistance p0350 or motor data identification must be repeated.

Note: The parameter influences the temperature adaptation of the stator resistance.

The motor identification routine does not change the cable resistance. This is subtracted from the total measured stator resistance in order to calculate the stator resistance (p0350, p0352).

The cable resistance is reset when quick commissioning is exited with p3900 > 0.

p0352[0...n] Cable resistance / R_cable

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00000 [ohm]	120.00000 [ohm]	0.00000 [ohm]

Description: Resistance of the power cable between the power unit and motor.

Caution: The cable resistance should be entered prior to motor data identification. If it is used subsequently, the difference by which p0352 was changed must be subtracted from the stator resistance p0350 or motor data identification must be repeated.

Note: The parameter influences the temperature adaptation of the stator resistance.

The motor identification sets the cable resistance to 20% of the measured total resistance if p0352 is zero at the time that the measurement is made. If p0352 is not zero, then the value is subtracted from the measured total stator resistance to calculate stator resistance p0350. In this case, p0350 is a minimum of 10% of the measured value.

The cable resistance is reset when quick commissioning is exited with p3900 > 0.

If the stator resistance is available in a motor list, and if p0352 is still zero, then the cable resistance is generated from the difference between the measured value and list value.

p0353[0...n] Motor series inductance / Mot L_series

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: 15_1 **Unit selection:** p0349 **Func. diagram:** -

Min	Max	Factory setting
0.000 [mH]	1000000.000 [mH]	0.000 [mH]

Description: Sets the series inductance.

Note: For the automatic calculation with p0340 = 1 or 3, the calculation of p0348 is influenced by p0353 if p0348 was 0.

For the automatic calculation with p0340 = 1, 3 or 4, the calculation of p1715 is influenced by p0353.

The series inductance is reset when quick commissioning is exited with p3900 > 0.

The reference value for p0326 is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356).

p0354[0...n] Motor rotor resistance cold / damping resistance d axis / Mot R_r cold/R_D d

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 16_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [ohm]	300.00000 [ohm]	0.00000 [ohm]

Description: Sets the rotor/secondary section resistance of the motor at the ambient temperature p0625.

For separately-excited synchronous motors: Sets the damping resistance in the rotor direction (d-axis).

This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor data identification routine (p1910) (not for separately-excited synchronous motors).

Dependency: Refer to: p0625

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

The reference value for p0326 is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356).

p0354[0...n] Motor rotor resistance cold / Mot R_r cold

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6727

Min	Max	Factory setting
0.00000 [ohm]	300.00000 [ohm]	0.00000 [ohm]

Description: Sets the rotor/secondary section resistance of the motor at the ambient temperature p0625.

This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor data identification routine (p1910).

Dependency: Refer to: p0625

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter is not used for synchronous motors (p0300 = 2).

p0356[0...n] Motor stator leakage inductance / Mot L_stator leak.

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 15_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]

Description: Induction motor, separately-excited synchronous motor: Sets the rotor leakage inductance of the motor.

Synchronous motor: Sets the stator quadrature axis inductance of the motor.

This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

p0356[0...n] Motor stator leakage inductance / Mot L_stator leak.

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]

Description: Induction machine: sets the stator leakage inductance of the motor.

Synchronous motor: Sets the stator quadrature axis inductance of the motor.

This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: If the stator leakage inductance (p0356) for induction motors is changed outside the commissioning phase (p0010 > 0), the magnetizing inductance (p0360) is automatically adapted to the new EMF (r0337). You are then advised to repeat the measurement for the saturation characteristic (p1960).

For permanent-magnet synchronous motors (p0300 = 2), this is the non-saturated value and is, therefore, ideal for a low current.

p0357[0...n] Motor stator inductance d axis / Mot L_stator d

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]

Description: Sets the stator direct-axis inductance of the synchronous motor.

This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910).

Note: For permanent-magnet synchronous motors (p0300 = 2), this is the non-saturated value and is ideal for a low current.

p0358[0...n] Motor rotor leakage inductance / damping inductance d axis / Mot L_r leak / LDd

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 15_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]

Description: Sets the rotor/secondary section leakage inductance of the motor.

For separately-excited synchronous motors: Sets the damping inductance in the rotor direction (d-axis).

This value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910) (not for separately-excited synchronous motors).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

VECTOR:

If the rotor leakage inductance (p0358) for induction motors is changed outside the commissioning phase (p0010 > 0), then the magnetizing inductance (p0360) is automatically adapted to the new EMF (r0337). You are then advised to repeat the measurement for the saturation characteristic (p1960).

p0358[0...n] Motor rotor leakage inductance / Mot L_rot leak

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6727

Min	Max	Factory setting
0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]

Description: Sets the rotor/secondary section leakage inductance of the motor.

The value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: If the rotor leakage inductance (p0358) for induction motors is changed outside the commissioning phase (p0010 > 0), then the magnetizing inductance (p0360) is automatically adapted to the new EMF (r0337). You are then advised to repeat the measurement for the saturation characteristic (p1960).

p0360[0...n] Motor magnetizing inductance/magn. inductance d axis saturated / Mot Lh/Lh d sat

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 15_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	10000.00000 [mH]	0.00000 [mH]

Description: Sets the magnetizing inductance of the motor.

For separately-excited synchronous motors: Sets the saturated magnetizing inductance in the rotor direction (d-axis).

This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910) (not for separately-excited synchronous motors).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

p0360[0...n] Motor magnetizing inductance / Mot Lh

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6727

Min	Max	Factory setting
0.00000 [mH]	10000.00000 [mH]	0.00000 [mH]

Description: Sets the magnetizing inductance of the motor.

This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910).

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The parameter is not used for synchronous motors (p0300 = 2).

p0362[0...n] Motor saturation characteristic flux 1 / Mot saturat.flux 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 6723, 6726

Min	Max	Factory setting
10.0 [%]	300.0 [%]	60.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.
This parameter specifies the y coordinate (flux) for the 1st value pair of the characteristic.
Sets the first flux value of the saturation characteristic as a [%] referred to the rated motor flux (100 %).

Dependency: The following applies for the flux values:
p0362 < p0363 < p0364 < p0365
Refer to: p0366

Note: For induction motors, p0362 = 100 % corresponds to the rated motor flux.
When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0363[0...n] Motor saturation characteristic flux 2 / Mot saturat.flux 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 6723, 6726

Min	Max	Factory setting
10.0 [%]	300.0 [%]	85.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.
This parameter specifies the y coordinate (flux) for the 2nd value pair of the characteristic.
Sets the second flux value of the saturation characteristic as a [%] referred to the rated motor flux (100 %).

Dependency: The following applies for the flux values:
p0362 < p0363 < p0364 < p0365
Refer to: p0367

Note: For induction motors, p0363 = 100 % corresponds to the rated motor flux.
When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0364[0...n] Motor saturation characteristic flux 3 / Mot saturat.flux 3

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 6723, 6726

Min	Max	Factory setting
10.0 [%]	300.0 [%]	115.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.
This parameter specifies the y coordinate (flux) for the 3rd value pair of the characteristic.
Sets the third flux value of the saturation characteristic as a [%] referred to the rated motor flux (100 %).

Dependency: The following applies for the flux values:
p0362 < p0363 < p0364 < p0365
Refer to: p0368

Note: For induction motors, p0364 = 100 % corresponds to the rated motor flux.
When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0365[0...n] Motor saturation characteristic flux 4 / Mot saturat.flux 4

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6723, 6726

Min	Max	Factory setting
10.0 [%]	300.0 [%]	125.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.
This parameter specifies the y coordinate (flux) for the 4th value pair of the characteristic.
Sets the fourth flux value of the saturation characteristic as a [%] referred to the rated motor flux (100 %).

Dependency: The following applies for the flux values:
p0362 < p0363 < p0364 < p0365
Refer to: p0369

Note: For induction motors, p0365 = 100 % corresponds to the rated motor flux.
When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0366[0...n] Motor saturation characteristic I_mag 1 / Mot sat. I_mag 1

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6723, 6726

Min	Max	Factory setting
5.0 [%]	800.0 [%]	50.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.
This parameter specifies the x coordinate (magnetizing current) for the 1st value pair of the characteristic.
Sets the first magnetization current of the saturation characteristic in [%] with reference to the rated magnetization current (r0331).

Dependency: The following applies for the magnetizing currents:
p0366 < p0367 < p0368 < p0369
Refer to: p0362

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0367[0...n] Motor saturation characteristic I_mag 2 / Mot sat. I_mag 2

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6723, 6726

Min	Max	Factory setting
5.0 [%]	800.0 [%]	75.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.
This parameter specifies the x coordinate (magnetizing current) for the 2nd value pair of the characteristic.
Sets the second magnetization current of the saturation characteristic in [%] with reference to the rated magnetization current (r0331).

Dependency: The following applies for the magnetizing currents:
p0366 < p0367 < p0368 < p0369
Refer to: p0363

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0368[0...n] Motor saturation characteristic I_mag 3 / Mot sat. I_mag 3

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 6723, 6726

Min	Max	Factory setting
5.0 [%]	800.0 [%]	150.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.

This parameter specifies the x coordinate (magnetizing current) for the 3rd value pair of the characteristic.

Sets the third magnetization current of the saturation characteristic in [%] with reference to the rated magnetization current (r0331).

Dependency: The following applies for the magnetizing currents:

p0366 < p0367 < p0368 < p0369

Refer to: p0364

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0369[0...n] Motor saturation characteristic I_mag 4 / Mot sat. I_mag 4

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 6723, 6726

Min	Max	Factory setting
5.0 [%]	800.0 [%]	210.0 [%]

Description: The saturation characteristics (flux as a function of the magnetizing current) is defined using 4 points.

This parameter specifies the x coordinate (magnetizing current) for the 4th value pair of the characteristic.

Sets the fourth magnetization current of the saturation characteristic in [%] with reference to the rated magnetization current (r0331).

Dependency: The following applies for the magnetizing currents:

p0366 < p0367 < p0368 < p0369

Refer to: p0365

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

r0370[0...n] Motor stator resistance cold / Mot R_stator cold

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: 16_1	**Unit selection:** p0349	**Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the motor stator resistance at an ambient temperature (p0625).

The value does not include the cable resistance.

Dependency: Refer to: p0625

r0370[0...n] Motor stator resistance cold / Mot R_stator cold

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the motor stator resistance at an ambient temperature (p0625).
The value does not include the cable resistance.
Dependency: Refer to: p0625

r0372[0...n] Cable resistance / Mot R_cable

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the total cable resistance between power unit and motor, as well as the internal converter resistance.
Dependency: Refer to: r0238, p0352

r0373[0...n] Motor rated stator resistance / Mot R_stator rated

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 16_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the rated motor stator resistance at rated temperature (total of p0625 and p0627).
Dependency: Refer to: p0627
Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0373[0...n] Motor rated stator resistance / Mot R_stator rated

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the rated motor stator resistance at rated temperature (total of p0625 and p0627).
Dependency: Refer to: p0627
Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0374[0...n] Motor rotor resistance cold / damping resistance d axis / Mot R_r cold / RDd

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 16_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the rotor/secondary section resistance of the motor for the ambient temperature p0625.
For separately-excited synchronous motors: Displays the damping resistance in the rotor direction (d-axis).

Dependency: Refer to: p0625

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0374[0...n] Motor rotor resistance cold / Mot R_r cold

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the motor rotor resistance at an ambient temperature p0625.

Dependency: Refer to: p0625

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0376[0...n] Rated motor rotor resistance / Mot R_rotor rated

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 16_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the nominal rotor / secondary section resistance of the motor at the rated temperature.
The value is the sum of p0625 and p0628.

Dependency: Refer to: p0628

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0376[0...n] Rated motor rotor resistance / Mot R_rotor rated

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the nominal rotor resistance of the motor at the rated temperature.
The value is the sum of p0625 and p0628.

Dependency: Refer to: p0628

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0377[0...n] Motor leakage inductance total / Mot L_leak total

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** MDS
Units group: 15_1 **Unit selection:** p0349 **Func. diagram:** 6640

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Induction motor:
Displays the stator leakage inductance of the motor including the series inductance (p0353).
Synchronous motor:
Displays the stator quadrature axis inductance of the motor including the series inductance (p0353).

r0377[0...n] Motor leakage inductance total / Mot L_leak total

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the stator leakage inductance of the motor including the motor reactor (p0233).

r0378[0...n] Motor stator inductance d axis / Mot L_stator d

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the stator longitudinal inductance of the synchronous motor including the motor reactor (p0233).

r0382[0...n] Motor magnetizing inductance transformed / Lh d axis saturated / Mot L_m tr/Lhd sat

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** MDS
Units group: 15_1 **Unit selection:** p0349 **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the magnetizing inductance of the motor.
For separately-excited synchronous motors:
Displays the saturated magnetizing inductance in the rotor direction (d-axis).
Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0382[0...n] Motor magnetizing inductance transformed / Mot L_magn transf

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the magnetizing inductance of the motor.
Note: The parameter is not used for synchronous motors (p0300 = 2xx).

r0384[0...n] Motor rotor time constant / damping time constant d axis / Mot T_rotor/T_Dd

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6722

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the rotor time constant.

For separately-excited synchronous motors:

Displays the damping time constant to the rotor direction (d axis).

Note: The parameter is not used for synchronous motors.

The value is calculated from the total of the inductances on the rotor side (p0358, p0360) divided by the rotor/damping resistance (p0354). The temperature adaptation of the rotor resistance for induction motors is not taken into account.

r0384[0...n] Motor rotor time constant / damping time constant d axis / Mot T_rotor/T_Dd

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 6722

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the rotor time constant.

Note: The parameter is not used for synchronous motors.

The value is calculated from the total of the inductances on the rotor side (p0358, p0360) divided by the rotor resistance (p0354). The temperature adaptation of the rotor resistance for induction motors is not taken into account.

r0386[0...n] Motor stator leakage time constant / Mot T_stator leak

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the stator leakage time constant.

Note: The value is calculated from the total of all leakage inductances (p0233*, p0353, p0356, p0358) divided by the total of all motor resistances (p0350, p0352, p0354). The temperature adaptation of the resistances is not taken into account.

* only applies for VECTOR (r0107).

r0386[0...n] Motor stator leakage time constant / Mot T_stator leak

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the stator leakage time constant.

Note: The value is calculated from the total of all leakage inductances (p0233, p0356, p0358) divided by the total of all motor resistances (p0350, p0352, p0354). The temperature adaptation of the resistances is not taken into account.

p0391[0...n] Current controller adaptation starting point KP / I_adapt pt KP

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5714

Min	Max	Factory setting
0.00 [Arms]	6000.00 [Arms]	0.00 [Arms]

Description: Sets the starting point of the current-dependent current controller adaptation where the current controller gain p1715 is effective.

Dependency: Refer to: p0392, p0393, p1402, p1715

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: For p0393 = 100 % or p1402.2 = 0, the current controller adaptation is disabled and p1715 is effective over the entire range.

p0392[0...n] Current controller adaptation starting point KP adapted / I_adapt pt KP adap

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5714

Min	Max	Factory setting
0.00 [Arms]	6000.00 [Arms]	0.00 [Arms]

Description: Sets the starting point of the current-dependent current controller adaptation where the adapted current controller gain p1715 x p0393 is effective.

Dependency: Refer to: p0391, p0393, p1402, p1715

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: For p0393 = 100 % or p1402.2 = 0, the current controller adaptation is disabled and p1715 is effective over the entire range.

p0393[0...n] Current controller adaptation p gain adaptation / I_adapt Kp adapt

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 5714

Min	Max	Factory setting
0.00 [%]	1000.00 [%]	100.00 [%]

Description: Sets the factor for the current controller P gain in the adaptation range (current > p0392).
The value is referred to p1715.

Dependency: Refer to: p0391, p0392, p1402, p1715

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: For p0393 = 100 % or p1402.2 = 0, the current controller adaptation is disabled and p1715 is effective over the entire range.

r0395[0...n] Actual stator resistance / R_stator act

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: 16_1	**Unit selection:** p0349	**Func. diagram:** 6300, 6730, 6731, 6732
	Min - [ohm]	**Max** - [ohm]	**Factory setting** - [ohm]

Description: Displays the actual stator resistance (phase value).

The parameter value also contains the temperature-independent cable resistance.

Dependency: In the case of induction motors the parameter is also affected by the motor temperature model.

Refer to: p0350, p0352, p0620

Note: In each case, only the stator resistance of the active Motor Data Set is included with the stator temperature of the thermal motor model.

r0395[0...n] Actual stator resistance / R_stator act

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [ohm]	**Max** - [ohm]	**Factory setting** - [ohm]

Description: Displays the actual stator resistance (phase value).

The parameter value also contains the temperature-independent cable resistance.

Dependency: In the case of induction motors the parameter is also affected by the motor temperature model.

Refer to: p0350, p0352, p0620

Note: In each case, only the stator resistance of the active Motor Data Set is included with the stator temperature of the thermal motor model.

r0396[0...n] Actual rotor resistance / R_rotor act

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: 16_1	**Unit selection:** p0349	**Func. diagram:** 6730
	Min - [ohm]	**Max** - [ohm]	**Factory setting** - [ohm]

Description: Displays the actual rotor/secondary section resistance (phase value).

The parameter is affected by the motor temperature model.

Dependency: Refer to: p0354, p0620

Note: In each case, only the rotor resistance of the active Motor Data Set is included with the rotor temperature of the thermal motor model.

This parameter is not used for synchronous motors (p0300 = 2xx).

r0396[0...n] Actual rotor resistance / R_rotor act

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 6730
	Min - [ohm]	**Max** - [ohm]	**Factory setting** - [ohm]

Description: Displays the actual rotor resistance (phase value).

The parameter is affected by the motor temperature model.

Dependency: Refer to: p0354, p0620

Note: In each case, only the rotor resistance of the active Motor Data Set is included with the rotor temperature of the thermal motor model.
This parameter is not used for synchronous motors (p0300 = 2xx).

p0397[0...n] Angle magnetic decoupling maximum angle / Magn decpl max_ang

Access level: 4 **Calculated:** p0340 = 1,2 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.0 [°]	90.0 [°]	90.0 [°]

Description: Maximum angle when calculating the polynomial function to decouple the magnetic flux axes for permanent-magnet synchronous motors (see p0398, p0399).

p0398[0...n] Angle magn decoupling (cross saturation) coeff 1 / Magn decoupl C1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** p0340 = 1,2 **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-10.000000	10.000000	0.000000

Description: The magnetic cross coupling of the motor's d and q axes caused by saturation (current-dependent) leads to an angle offset affecting the axis system d'q'; this decouples the magnetic quantities.
The angle offset can be described as a 3rd order polynomial function of the load current consumed:
phiOffset = f(C1*iq + C3*iq^3)
This parameter is the coefficient C1; it describes the linear load impact effect.

p0399[0...n] Angle magn decoupling (cross saturation) coeff 3 / Magn decoupl C3

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** p0340 = 1,2 **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-10.000000	10.000000	0.000000

Description: The magnetic cross coupling of the motor's d and q axes caused by saturation (current-dependent) leads to an angle offset affecting the axis system d'q'; this decouples the magnetic quantities.
The angle offset can be described as a 3rd order polynomial function of the load current consumed:
phiOffset = f(C1*iq + C3*iq^3)
This parameter is the coefficient C3; it describes the cubic load impact effect.

p0400[0...n] Encoder type selection / Enc_typ sel

Access level: 1 **Calculated:** - **Data type:** Integer16
Can be changed: C(1, 4) **Scaling:** - **Dyn. index:** EDS, p0140
Units group: - **Unit selection:** - **Func. diagram:** 1580, 4704

Min	Max	Factory setting
0	10100	0

Description: Selects the encoder from the list of encoder types supported.

Value:
0: No encoder
202: DRIVE-CLiQ encoder AS20, singleturn
204: DRIVE-CLiQ encoder AM20, multiturn 4096
242: DRIVE-CLiQ encoder AS24, singleturn
244: DRIVE-CLiQ encoder AM24, multiturn 4096
1001: Resolver 1 speed
1002: Resolver 2 speed
1003: Resolver 3 speed

1004: Resolver 4 speed
2001: 2048, 1 Vpp, A/B C/D R
2002: 2048, 1 Vpp, A/B R
2003: 256, 1 Vpp, A/B R
2004: 400, 1 Vpp, A/B R
2005: 512, 1 Vpp, A/B R
2006: 192, 1 Vpp, A/B R
2007: 480, 1 Vpp, A/B R
2008: 800, 1 Vpp, A/B R
2010: 18000, 1 Vpp, A/B R distance-coded
2051: 2048, 1 Vpp, A/B, EnDat, Multiturn 4096
2052: 32, 1 Vpp, A/B, EnDat, Multiturn 4096
2053: 512, 1 Vpp, A/B, EnDat, Multiturn 4096
2054: 16, 1 Vpp, A/B, EnDat, Multiturn 4096
2055: 2048, 1 Vpp, A/B, EnDat, Singleturn
2081: 2048, 1 Vpp, A/B, SSI, Singleturn
2082: 2048, 1 Vpp, A/B, SSI, Multiturn 4096
2083: 2048, 1 Vpp, A/B, SSI, singleturn, error bit
2084: 2048, 1 Vpp, A/B, SSI, multiturn 4096, error bit
2110: 4000 nm, 1 Vpp, A/B R distance-coded
2111: 20000 nm, 1 Vpp, A/B R distance-coded
2112: 40000 nm, 1 Vpp, A/B R distance-coded
2151: 16000 nm, 1 Vpp, A/B, EnDat, resolution 100 nm
3001: 1024 HTL A/B R
3002: 1024 TTL A/B R
3003: 2048 HTL A/B R
3005: 1024 HTL A/B
3006: 1024 TTL A/B
3007: 2048 HTL A/B
3008: 2048 TTL A/B
3009: 1024 HTL A/B unipolar
3011: 2048 HTL A/B unipolar
3020: 2048 TTL A/B R, with sense
3081: SSI, Singleturn, 24 V
3082: SSI, Multiturn 4096, 24 V
3090: 4096, HTL, A/B, SSI, Singleturn
3109: 2000 nm, TTL, A/B R distance-coded
9999: User-defined
10000: Identify encoder
10050: Encoder with EnDat2.1 interface identified
10051: DRIVE-CLiQ encoder identified
10058: Digital encoder (absolute) identified
10059: Digital encoder (incremental) identified
10100: Identify encoder (waiting)

Dependency: Refer to: p0468

Caution: An encoder type with p0400 < 9999 defines an encoder for which there is an encoder parameter list. When selecting a catalog encoder (p0400 < 9999) the parameters from the encoder parameter list cannot be changed (write protection). To remove write protection, the encoder type should be set to a third-party encoder (p0400 = 9999).

Notice: If the encoder interface p0468[x] is reconfigured, the encoder configuration is reset p0400[x] = 0.

Note: The connected encoder can be identified by setting p0400 to 10000 or 10100. This assumes that the encoder supports this method, which is possible in the following cases: Motor with DRIVE-CLiQ, encoder with EnDat interface, DRIVE-CLiQ encoder.

The encoder data (e.g. pulse number p0408) can only be changed when p0400 = 9999.

When using an encoder with track A/B and zero pulse, as standard, fine synchronization is not set using a zero mark. If, for a synchronous motor, fine synchronization is to be realized using a zero mark, then the following must be executed:

- set p0400 to 9999
- set p0404.15 to 1

Prerequisite:

Coarse synchronization must be selected (e.g. pole position identification) and the zero pulse of the encoder must be either mechanically or electronically (p0431) adjusted to the pole position.

For p0400 = 10000 the following applies:

If an identification is not possible, then p0400 is set to 0.

For p0400 = 10100 the following applies:

If an identification is not possible, p0400 remains set to 10100 until it becomes possible.

p0401[0...n] Encoder type OEM selection / Enc type OEM sel

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Integer16

Can be changed: C(1, 4) **Scaling:** - **Dyn. index:** EDS, p0140

Units group: - **Unit selection:** - **Func. diagram:** 1580, 4704

Min	Max	Factory setting
0	32767	0

Description: Selects the encoder from the list of encoder types that the OEM supports.

Note: The connected encoder can be identified by p0400 = 10000. This means that the encoder must support this and is possible in the following cases: Motor with DRIVE-CLiQ, encoder with EnDat interface.

If an identification is not possible, then p0400 is set to 0.

The encoder data (e.g. pulse number p0408) can only be changed when p0400 = 9999.

Using p0400 = 20000, the encoder type can be selected from the list of OEM encoders using p0401.

p0402[0...n] Gearbox type selection / Gearbox type sel

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Integer16

Can be changed: C(1, 4) **Scaling:** - **Dyn. index:** EDS, p0140

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	10100	9999

Description: Selects the gearbox type to pre-set the inversion and the gearbox factor.

Measuring gear factor = motor or load revolutions / encoder revolutions.

Value:
1: Gearbox 1:1 not inverted
2: Gearbox 2:7 inverted
3: Gearbox 4:17 inverted
4: Gearbox 2:10 inverted
9999: Gearbox user-defined
10000: Identify gearbox
10100: Identify gearbox

Dependency: Refer to: p0410, p0432, p0433

Note: Re p0402 = 1:

Automatic setting of p0410 = 0000 bin, p0432 = 1, p0433 = 1.

Re p0402 = 2:

Automatic setting of p0410 = 0011 bin, p0432 = 7, p0433 = 2.

Re p0402 = 3:

Automatic setting of p0410 = 0011 bin, p0432 = 17, p0433 = 4.

Re p0402 = 4:

Automatic setting of p0410 = 0011 bin, p0432 = 10, p0433 = 2.

Re p0402 = 9999:

No automatic setting of p0410, p0432, p0433. The parameters should be manually set.

Re p0402 = 10000:

It is only possible to identify the gearbox type for a motor with DRIVE-CLiQ. Parameters p0410, p0432 and p0433 are set corresponding to the identified gearbox. If an identification is not possible, then p0402 is set to 9999.

p0404[0...n] Encoder configuration effective / Enc_config eff

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** 4010, 4704
Min -	**Max** -	**Factory setting** 0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Settings for the basic encoder properties.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Linear encoder	Yes	No	-
01	Absolute encoder	Yes	No	-
02	Multiturn encoder	Yes	No	-
03	Track A/B sq-wave	Yes	No	-
04	Track A/B sine	Yes	No	-
05	Track C/D	Yes	No	-
06	Hall sensor	Yes	No	-
08	EnDat encoder	Yes	No	-
09	SSI encoder	Yes	No	-
10	DRIVE-CLiQ encoder	Yes	No	-
11	Digital encoder	Yes	No	-
12	Equidistant zero mark	Yes	No	-
13	Irregular zero mark	Yes	No	-
14	Distance-coded zero mark	Yes	No	-
15	Commutation with zero mark (not ASM)	Yes	No	-
16	Acceleration	Yes	No	-
17	Track A/B analog	Yes	No	-
20	Voltage level 5 V	Yes	No	-
21	Voltage level 24 V	Yes	No	-
22	Remote sense (only SMC30)	Yes	No	-
23	Resolver excit.	Yes	No	-

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400).

When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: ZM: Zero mark

SMC: Sensor Module Cabinet

If a technique to determine the commutation information/data has not been selected (e.g. track C/D, Hall sensor), and the encoder pulse number is an integer multiple of the pole number, then the following applies:

The track A/B is adjusted to match the magnetic position of the motor.

Re bit 01, 02 (absolute encoder, multiturn encoder):

These bits can only be selected for EnDat encoders, SSI encoders or DRIVE-CLiQ encoders.

Re bit 10 (DRIVE-CLiQ encoder):

This bit is only used for the large-scale integrated DRIVE-CLiQ encoders that provide their encoder data directly in DRIVE-CLiQ format without converting this data. This bit is not, therefore, set for first-generation DRIVE-CLiQ encoders.

Re bit 12 (equidistant zero mark):

The zero marks occur at regular intervals (e.g. rotary encoder with 1 zero mark per revolution or linear encoder with constant zero mark distance).

The bit activates monitoring of the zero mark distance (p0424/p0425, linear/rotary) or in the case of the linear encoder with 1 zero mark and p0424 = 0 zero mark monitoring is activated.

Re bit 13 (irregular zero mark):

The zero marks occur at irregular intervals (e.g. a linear scale with only 1 zero mark in the traversing range). The zero mark distance is not monitored.

Re bit 14 (distance-coded zero mark):

The distance (clearance) between two or several consecutive zero marks allows the absolute position to be calculated.

Re bit 15 (commutation with zero mark):

Only applicable for synchronous motors.

The function can be de-selected by priority via p0430.23.

For distance-coded zero marks, the following applies:

The phase sequence of the C/D track (if available) must be the same as the phase sequence of the encoder (A/B track).

The phase sequence of the Hall signal (if available) must be the same as the phase sequence of the motor. Further, the position of the Hall sensor must be mechanically adjusted to the motor EMF.

The fine synchronization is only started after two zero marks have been passed.

p0405[0...n] Square-wave encoder track A/B / Sq-wave enc A/B

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** 4704

Min	Max	Factory setting
-	-	0000 1111 bin

Description: Settings for the track A/B in a square-wave encoder.

For square-wave encoders, p0404.3 must also be 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Signal	Bipolar	Unipolar	-
01	Level	TTL	HTL	-
02	Track monitoring	A/B <> -A/B	None	-
03	Zero pulse	Same as A/B track	24 V unipolar	-
04	Switching threshold	High	Low	-
05	Pulse/direction	Active	Inactive	-

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: Re bit 02:

When the function is activated, track monitoring can be de-activated by setting p0437.26.

Re bit 05:

When the function is activated, a frequency setpoint and a direction for traveling can be entered via an encoder interface.

p0407[0...n] Linear encoder grid division / Enc grid div

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** 4010, 4704

Min	Max	Factory setting
0 [nm]	250000000 [nm]	16000 [nm]

Description: Sets the grid division for a linear encoder.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: The lowest permissible value is 250 nm.

p0408[0...n] Rotary encoder pulse number / Rot enc pulse No.

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32

Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140

Units group: - | **Unit selection:** - | **Func. diagram:** 4010, 4704

Min	Max	Factory setting
0	16777215	2048

Description: Sets the number of pulses for a rotary encoder.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: The number of pole pairs for a resolver is entered here.

The smallest permissible value is 1 pulse.

p0410[0...n] Encoder inversion actual value / Enc inv act value

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16

Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140

Units group: - | **Unit selection:** - | **Func. diagram:** 4704, 4710, 4711, 4715

Min	Max	Factory setting
-	-	0000 bin

Description: Setting to invert actual values.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Invert speed actual value	Yes	No	4710, 4711, 4715
01	Invert position actual value	Yes	No	4704

Note: The inversion influences the following parameters:

Bit 00: r0061, r0063 (exception: encoderless control), r0094

Bit 01: r0482, r0483

p0411[0...n] Measuring gear configuration / Meas gear config

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32

Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140

Units group: - | **Unit selection:** - | **Func. diagram:** 4704

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for position tracking of a measuring gear.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Measuring gear activate position tracking	Yes	No	-
01	Axis type	Linear axis	Rotary axis	-
02	Measuring gear reset position	Yes	No	-
03	Meas. gearbox, activate pos. tracking for incremental encoders	Yes	No	-

Notice: For p0411.3 = 1 the following applies:

If position tracking is activated for incremental encoders, only the position actual value is stored. Axis or encoder motion is not detected when de-activated! Any tolerance window entered in p0413 has no effect.

Note: For the following events, the non-volatile, saved position values are automatically reset:

- when an encoder replacement has been identified.
- when changing the configuration of the Encoder Data Set (EDS).

p0412[0...n] Measuring gear absolute encoder rotary revolutions virtual / Abs rot rev

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** 4704

Min	Max	Factory setting
0	4194303	0

Description: Sets the number of rotations that can be resolved for a rotary encoder with activated position tracking of the measuring gear.

Dependency: This parameter is only of significance for an absolute encoder (p0404.1 = 1) with activated position tracking (p0411.0 = 1) and for an incremental encoder with activated position tracking (p0411.3 = 1).

Note: The resolution that is set must be able to be represented using r0483.

For rotary axes/modulo axes, the following applies:

p0411.0 = 1:

This parameter is pre-set with p0421 and can be changed.

p0411.3 = 1:

The parameter value is pre-set to the highest possible value. The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).

For linear axes, the following applies:

p0411.0 = 1:

This parameter is pre-assigned with p0421, expanded by 6 bits for multiturn information (maximum number of overflows) and cannot be changed.

p0411.3 = 1:

The parameter value is pre-set to the highest possible value. The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).

p0413[0...n] Measuring gear position tracking tolerance window / Pos track window

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00	4294967300.00	0.00

Description: Sets a tolerance window for position tracking.

After the system is powered up, the difference between the saved position and the actual position is determined, and depending on this, the following is initiated:

Difference within the tolerance window --> The position is reproduced as a result of the encoder actual value.

Difference outside the tolerance window --> An appropriate message is output.

Dependency: Refer to: F31501, F32501

Caution: Rotation, e.g. through a complete encoder range is not detected.

Note: The value is entered in integer (complete) encoder pulses.

For p0411.0 = 1, the value is automatically pre-assigned quarter of the encoder range.

Example:

Quarter of the encoder range = (p0408 * p0421) / 4

It is possible that the tolerance window may not be able to be precisely set due to the data type (floating point number with 23 bit mantissa).

p0414[0...n] Redundant coarse position value relevant bits (identified) / Relevant bits

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: C(4) **Scaling:** - **Dyn. index:** EDS, p0140
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	16	16

Description: Sets the number of relevant bits for the redundant coarse position value.

p0415[0...n] Gx_XIST1 Coarse position safe most significant bit (identified) / Gx_XIST1 safe MSB

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: C(4) **Scaling:** - **Dyn. index:** EDS, p0140
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	31	14

Description: Sets the bit number for the safe most significant bit (MSB) of the Gx_XIST1 coarse position.
Note: MSB: Most Significant Bit

p0418[0...n] Fine resolution Gx_XIST1 (in bits) / Enc fine Gx_XIST1

Access level: 3 **Calculated:** - **Data type:** Unsigned8
Can be changed: C(4) **Scaling:** - **Dyn. index:** EDS, p0140
Units group: - **Unit selection:** - **Func. diagram:** 4010, 4704

Min	Max	Factory setting
2	18	11

Description: Sets the fine resolution in bits of the incremental position actual values.
Note: The parameter applies for the following process data:
- Gx_XIST1
- Gx_XIST2 for reference mark or flying measurement

The fine resolution specifies the fraction between two encoder pulses. Depending on the physical measurement principle, an encoder pulse can be broken down into a different number of fractions (e.g. squarewave encoder: 2 bit = resolution 4, sin/cos encoder: Typical 11 bit = resolution 2048).

For a squarewave encoder, with the factory setting, the least significant bits have the value zero, i.e. they do not supply any useful information.

For especially high quality measuring systems, the fine resolution must be increased corresponding to the available accuracy.

p0419[0...n] Fine resolution absolute value Gx_XIST2 (in bits) / Enc fine Gx_XIST2

Access level: 3 **Calculated:** - **Data type:** Unsigned8
Can be changed: C(4) **Scaling:** - **Dyn. index:** EDS, p0140
Units group: - **Unit selection:** - **Func. diagram:** 4704, 4710

Min	Max	Factory setting
2	18	9

Description: Sets the fine resolution in bits of the absolute position actual values.
Dependency: Refer to: p0418
Note: This parameter applies to process data Gx_XIST2 when reading the absolute value.

p0421[0...n] Absolute encoder rotary multiturn resolution / Enc abs multiturn

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** 4704

Min	Max	Factory setting
0	65535	4096

Description: Sets the number of rotations that can be resolved for a rotary absolute encoder.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

p0422[0...n] Absolute encoder linear measuring step resolution / Enc abs meas step

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** 4704

Min	Max	Factory setting
0 [nm]	4294967295 [nm]	100 [nm]

Description: Sets the resolution of the absolute position for a linear absolute encoder.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: The serial protocol of an absolute encoder provides the position with a certain resolution , e.g. 100 nm. This value must be entered here.

p0423[0...n] Absolute encoder rotary singleturn resolution / Enc abs singleturn

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** 4704

Min	Max	Factory setting
0	1073741823	8192

Description: Sets the number of measuring steps per revolution for a rotary absolute encoder. The resolution refers to the absolute position.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

p0424[0...n] Encoder linear zero mark distance / Enc lin ZM_dist

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0 [mm]	65535 [mm]	20 [mm]

Description: Sets the distance between two zero marks for a linear encoder. This information is used for zero mark monitoring.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: For distance-coded zero marks, this means the basic distance.

p0425[0...n] Encoder rotary zero mark distance / Enc rot dist ZM

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** 4704, 8570

Min	Max	Factory setting
0	16777215	2048

Description: Sets the distance in pulses between two zero marks for a rotary encoder. This information is used for zero mark monitoring.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: For distance-coded zero marks, this means the basic distance.

p0426[0...n] Encoder zero mark differential distance / Enc ZM Dif_dist

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	65535	1

Description: Sets the differential distance with distance-coded zero marks [signal periods].

The value corresponds to jump displacement of "zero mark with interference".

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

p0427[0...n] Encoder SSI baud rate / Enc SSI baud rate

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0 [kHz]	65535 [kHz]	100 [kHz]

Description: Sets the baud rate for an SSI encoder.

Notice: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: SSI: Synchronous Serial Interface

p0428[0...n] Encoder SSI monoflop time / Enc SSI t_monoflop

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0 [µs]	65535 [µs]	30 [µs]

Description: Sets the minimum delay time between two data transfers of the absolute value for an SSI encoder.

Notice: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

p0429[0...n] Encoder SSI configuration / Enc SSI config

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min -	**Max** -	**Factory setting** 0000 0000 bin

Description: Sets the configuration for an SSI encoder.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Transfer code	Binary code	Gray code	-
02	Transfer absolute value twice	Yes	No	-
06	Data line during the monoflop time	High level	Low level	-

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: Re bit 06:

The quiescent signal level of the data line corresponds to the inverted, set level.

p0430[0...n] Sensor Module configuration / SM config

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min -	**Max** -	**Factory setting** 1110 0000 0000 1000 0000 0000 0000 0000 bin

Description: Sets the configuration of the Sensor Module.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
17	Burst oversampling	Yes	No	-
18	Continuous oversampling (reserved)	Yes	No	-
19	Safety position actual value sensing	Yes	No	-
20	Speed calculation mode (only SMC30)	Incremental diff	Flank time meas	-
21	Zero mark tolerance	Yes	No	-
22	Rot pos adapt	Yes	No	-
23	De-select commutation with zero mark	Yes	No	-
24	Commutation with selected zero mark	Yes	No	-
25	Switch off encoder voltage supply during parking	Yes	No	-
27	Extrapolate position values	Yes	No	-
28	Cubic correction	Yes	No	-
29	Phase correction	Yes	No	-
30	Amplitude correction	Yes	No	-
31	Offset correction	Yes	No	-

Notice: A bit-wise configuration is only possible if the corresponding property is also present in r0458.

Note: Re bit 17 (burst oversampling):

- if bit = 1, burst oversampling is switched on.

Re bit 18 (continuous oversampling):

- if bit = 1, continuous oversampling is switched on.

Re bit 19 (Safety position actual value sensing):

- if bit = 1, the Safety position actual value is transferred in the cyclic telegram.

Re bit 20 (speed calculation mode):

- if bit = 1, the speed is calculated via incremental difference without extrapolation.
- if bit = 0, the speed is calculated via edge time measurement with extrapolation. p0453 is effective in this mode.

Re bit 21 (zero mark tolerance):

- if bit = 1, a one-off zero mark distance error is tolerated. In the event of a defect, the fault F3x100/F3x101 does not appear, but alarm A3x400/A3x401 does.

Re bit 22 (rotor position adaptation):
- if bit = 1, the rotor position is corrected automatically. The correction speed is +/-1/4 encoder pulse per zero mark distance.

Re bit 23 (de-select commutation with zero mark):
- The bit should only be set for encoders that have not been adjusted.

Re bit 24 (commutation with selected zero mark):
- if bit = 1, the commutation position is corrected via a selected zero mark.

Re bit 25 (disconnect the encoder power supply on parking):
- if bit = 1, the encoder power supply is switched off on parking (0 V).
- if bit = 0, the encoder power supply is not switched off on parking, it is reduced from 24 V to 5 V.

Re bit 27 (extrapolate position values):
- if bit = 1, the extrapolation of the position values is activated.

Re bit 28 (cubic correction);
- if bit = 1, the cubic correction for track A/B sine is activated.

Re bit 29 (phase correction):
- if bit = 1, the phase correction for track A/B sine is activated.

Re bit 30 (amplitude correction):
- if bit = 1, the amplitude correction for track A/B sine is activated.

Re bit 31 (offset correction):
- if bit = 1, the offset correction for track A/B sine is activated.

p0431[0...n] Angular commutation offset / Ang_com offset

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-180.00 [°]	180.00 [°]	0.00 [°]

Description: Sets the angular commutation offset.

Dependency: The value is taken into account in r0094.
Refer to: r0094, r1778

Caution: When the firmware is upgraded from V2.3 to V2.4 or higher, the value must be reduced by 60° if all the following conditions are fulfilled:
- The motor is a synchronous motor (p0300 = 2, 2xx, 4, 4xx).
- The encoder is a resolver (p0404.23 = 1).
- The actual speed value is inverted (p0410.0 = 1).

Notice: The angular commutation offset cannot be generally taken from other drive systems. As a minimum - the sign of the offset determined for SIMODRIVE 611 digital and SIMODRIVE 611 universal must be reversed for SINAMICS (p0431 (SINAMICS) = -p1016 (SIMODRIVE)).

Note: Angular commutation offset, angular difference between electrical position of encoder and flux position.
For p0404.5 = 1 (track C/D) the following applies:
The angular offset in p0431 acts on track A/B, the zero mark on track C/D.
For p0404.6 = 1 (Hall sensor) the following applies:
The angular offset in p0431 acts on track A/B and the zero mark.

p0432[0...n] Gearbox factor encoder revolutions / Grbx_fact enc_rev

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
1	10000	1

Description: Sets the encoder revolutions for the gearbox factor of the encoder evaluation.
The gearbox factor specifies the ratio between the encoder shaft and motor shaft (for motor encoders) or between the encoder shaft and the load.

Dependency: This parameter can only be set for p0402 = 9999.
Refer to: p0402, p0410, p0433
Note: Negative gearbox factors should be implemented with p0410.

p0433[0...n] Gearbox factor motor/load revolutions / Grbx_fact mot_rev

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	10000	1

Description: Sets the motor and load revolutions for the gearbox factor of the encoder evaluation.
The gearbox factor specifies the ratio between the encoder shaft and motor shaft (for motor encoders) or between the encoder shaft and the load.
Dependency: This parameter can only be set for p0402 = 9999.
Refer to: p0402, p0410, p0432
Note: Negative gearbox factors should be implemented with p0410.

p0434[0...n] Encoder SSI error bit / Enc SSI error bit

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Sets the position and level of the error bit in the SSI protocol.
Notice: The bit may only be positioned before (p0446) or after (p0448) the absolute value in the SSI protocol.
Note: Value = dcba
ba: Position of the error bit in the protocol (0 ... 63).
c: Level (0: Low level, 1: High level).
d: Status of the evaluation (0: Off, 1: On with 1 error bit, 2: On with 2 error bits ... 9: On with 9 error bits).
For several error error bits, the following applies:
- the position specified under ba and the additional bits are assigned increasing consecutively.
- the level set under c applies to all error bits.
Example:
p0434 = 1013
--> The evaluation is switched in and the error bit is at position 13 with a low level.
p0434 = 1113
--> The evaluation is switched in and the error bit is at position 13 with a high level.

p0435[0...n] Encoder SSI alarm bit / Enc SSI alarm bit

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Sets the position and level of the alarm bit in the SSI protocol.
Notice: The bit may only be positioned before (p0446) or after (p0448) the absolute value in the SSI protocol.
Note: Value = dcba
ba: Position of the alarm bit in protocol (0 ... 63).
c: Level (0: Low level, 1: High level).
d: State of the evaluation (0: Off, 1: On).

Example:
p0435 = 1014
--> The evaluation is switched in and the alarm bit is at position 14 with a low level.
p0435 = 1114
--> The evaluation is switched in and the alarm bit is at position 14 with a high level.

p0436[0...n] Encoder SSI parity bit / Enc SSI parity bit

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Sets the position and parity of the parity bit in the SSI protocol.

Notice: The bit may only be positioned before (p0446) or after (p0448) the absolute value in the SSI protocol.

Note: Value = dcba
ba: Position of the parity bit in the protocol (0 ... 63).
c: Parity (0: even, 1: uneven).
d: State of the evaluation (0: Off, 1: On).
Example:
p0436 = 1015
--> The evaluation is switched in and the parity bit is at position 15 with even parity.
p0436 = 1115
--> The evaluation is switched in and the parity bit is at position 15 with uneven parity.

p0437[0...n] Sensor Module configuration extended / SM config ext

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0011 0000 0000 0000 0000 1000 0000 0000 bin

Description: Sets the extended configuration of the Sensor Module.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Data logger	Yes	No	-
01	Zero mark edge detection	Yes	No	-
02	Correction position actual value XIST1	Yes	No	-
04	Edge evaluation bit 0	Yes	No	-
05	Edge evaluation bit 1	Yes	No	-
06	Freeze the speed actual value for dn/dt errors	Yes	No	-
07	Accumulate uncorrected encoder pulses	Yes	No	-
11	Fault handling after PROFIdrive	Yes	No	-
12	Activate additional messages	Yes	No	-
13	Support absolute position for incremental encoder	Yes	No	4750
25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
26	Deselect track monitoring	Yes	No	-
28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
29	EnDat encoder initialization with high accuracy	Yes	No	-
31	Analog unipolar track monitoring	Yes	No	-

Dependency: Refer to: p0430, r0459

Note: A value of zero is displayed if an encoder is not present.

Re bit 00:

When the data logger (trace) is activated, in the case of a fault, data before and after the event are recorded (traced) and saved in files on the non-volatile memory medium. Experts can then evaluate this data.

Re bit 01:

If bit = 0, the zero mark is evaluated by ANDing tracks A and B and the zero mark.

For bit = 1, the zero mark is evaluated depending on the direction of rotation detected. For a positive direction of rotation, the positive edge of the zero mark is considered and for a negative direction of rotation, the negative edge of the zero mark.

Re bit 02:

If the bit is set, in the event of a deviation less than the tolerance window for the zero mark (p4681, p4682), the pulses per revolution are corrected. If the bit is not set, encoder fault F3x131 is triggered.

Re Bit 04 and Bit 05:

The actual hardware only supports 1x or 4x signal evaluation.

Bit 5/4 = 0/0: Signal evaluation per period, 4x.

Bit 5/4 = 1/0: Illegal setting.

Bit 5/4 = 0/1: Signal evaluation per period, 1x.

Bit 5/4 = 1/1: Illegal setting.

Re bit 06:

If the function is active, when dn/dt monitoring responds, the speed actual value is internally frozen for a time equivalent to two current controller clock cycles. The rotor position continues to be integrated. The actual value is then re-enabled after this time has expired.

Re bit 07:

If the bit is set, the encoder pulses which have not been corrected are added to p4688 at the zero mark.

Re bit 11:

If the bit is set, the Sensor Module checks within a certain time grid whether the fault cause is still present. This enables the Sensor Module to switch from the fault state to the operating state and provide valid actual values automatically. The faults are displayed until the user acknowledges them.

Re bit 12:

Additional fault messages can be activated for extended fault diagnostics.

Re bit 13:

When the bit is set, for an incremental encoder with zero mark, the absolute value in Gn_XIST2 can be requested via Gn_STW.13.

Re bit 26:

Track monitoring is de-activated for the square-wave encoders when the bit is set, even if the monitoring function is selected in p0405.2.

Re bit 28:

Monitoring of the difference between incremental and absolute position in the case of linear encoders.

Re bit 29:

When the bit is set, the EnDat encoder is initialized under a certain speed and, therefore, with high accuracy. If initialization at a higher speed is requested, fault F31151, F32151, or F33151 is output.

Re bit 31:

When monitoring is active, the levels of the individual track signals and the corresponding inverted track signals are monitored separately.

p0438[0...n] Squarewave encoder filter time / Enc t_filt

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [µs]	100.00 [µs]	0.64 [µs]

Description: Sets the filter time for a squarewave encoder.

The hardware of the squarewave encoder only supports the following values:

0: No filtering

0.04 µs

0.64 µs
2.56 µs
10.24 µs
20.48 µs

Dependency: Refer to: r0452

Notice: If the filter time is too long, the track signals A/B/R may be suppressed and the appropriate messages output.

Note: The most suitable filter time depends on the number of pulses and maximum speed of the square-wave encoder.
The filter time is automatically corrected to the next value when entering a non-specified value. In this case, no message is output.
The effective filter time is displayed in r0452.

p0439[0...n] Encoder ramp-up time / Enc ramp-up time

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0 [ms]	65535 [ms]	0 [ms]

Description: Sets the ramp-up time for the encoder.
The encoder supplies stable track signals once this time has elapsed.

Notice: This parameter is automatically pre-set for encoders from the encoder list (p0400).

p0440[0...n] Copy encoder serial number / Copy enc ser_no

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Copies the actual serial number of the encoder belonging to this Encoder Data Set (EDS) to p0441 ... p0445.
Example:
For p0440[0] = 1, the serial number of the encoder belonging EDS0 is copied to p0441[0] ... p0445[0].

Value:
0: No action
1: Transfer serial number

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464, p1990

Note: For encoders with serial number, encoder replacement is monitored in order to request angular commutation calibration (adjustment) for motor encoders and absolute calibration for direct measuring systems with absolute value data. The serial number, which from then onwards is used for monitoring purposes, can be transferred using p0440.
In the following cases, copying is automatically started in the following cases:
1.) When commissioning 1FT6, 1FK6, 1FK7 motors.
2.) When writing into p0431.
3.) For p1990 = 1.
p0440 is automatically set to 0 when the copying has been completed.
In order to permanently accept the copied values, it is necessary to save in a non-volatile fashion (p0977).

p0441[0...n] Encoder commissioning serial number part 1 / Enc comm ser_no 1

Access level: 4	**Calculated:** p0340 = 1	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Serial number part 1 of the encoder for the commissioning.

Dependency: Refer to: p0440, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464
Refer to: F07414

Note: A value of zero is displayed if an encoder is not present.

p0442[0...n] Encoder commissioning serial number part 2 / Enc comm ser_no 2

Access level: 4	**Calculated:** p0340 = 1	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: Serial number part 2 of the encoder for the commissioning.
Dependency: Refer to: p0440, p0441, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464
Refer to: F07414
Note: A value of zero is displayed if an encoder is not present.

p0443[0...n] Encoder commissioning serial number part 3 / Enc comm ser_no 3

Access level: 4	**Calculated:** p0340 = 1	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: Serial number part 3 of the encoder for the commissioning.
Dependency: Refer to: p0440, p0441, p0442, p0444, p0445, r0460, r0461, r0462, r0463, r0464
Refer to: F07414
Note: A value of zero is displayed if an encoder is not present.

p0444[0...n] Encoder commissioning serial number part 4 / Enc comm ser_no 4

Access level: 4	**Calculated:** p0340 = 1	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: Serial number part 4 of the encoder for the commissioning.
Dependency: Refer to: p0440, p0441, p0442, p0443, p0445, r0460, r0461, r0462, r0463, r0464
Refer to: F07414
Note: A value of zero is displayed if an encoder is not present.

p0445[0...n] Encoder commissioning serial number part 5 / Enc comm ser_no 5

Access level: 4	**Calculated:** p0340 = 1	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: Serial number part 5 of the encoder for the commissioning.
Dependency: Refer to: p0440, p0441, p0442, p0443, p0444, r0460, r0461, r0462, r0463, r0464
Refer to: F07414
Note: A value of zero is displayed if an encoder is not present.

p0446[0...n] Encoder SSI number of bits before the absolute value / Enc SSI bit before

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	65535	0

Description: Sets the number of bits before the absolute value in the SSI protocol.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: For example, error bit, alarm bit or parity bit can be positioned at these bits.

p0447[0...n] Encoder SSI number of bits absolute value / Enc SSI bit val

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	65535	25

Description: Sets the number of bits for the absolute value in the SSI protocol.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

p0448[0...n] Encoder SSI number of bits after the absolute value / Enc SSI bit after

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	65535	0

Description: Sets the number of bits after the absolute value in the SSI protocol.

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: For example, error bit, alarm bit or parity bit can be positioned at these bits.

p0449[0...n] Encoder SSI number of bits filler bits / Enc SSI fill bits

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	65535	1

Description: Sets the number of filler bits for double absolute value transfer in the SSI protocol.

Dependency: Refer to: p0429

Caution: This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note: This parameter is only of significance for p0429.2 = 1.

r0451[0...2] Commutation angle factor / Enc commut_factor

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4710

Min	Max	Factory setting
-	-	-

Description: Displays the relationship between the electrical and mechanical pole positions.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Note: A value of zero is displayed if an encoder is not present.

r0451[0...2] Commutation angle factor / Enc commut_factor

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4710

Min	Max	Factory setting
-	-	-

Description: Displays the relationship between the electrical and mechanical pole positions.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Note: A value of zero is displayed if an encoder is not present.

r0452[0...2] Squarewave encoder filter time display / Enc t_filt displ

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [µs]	- [µs]	- [µs]

Description: Displays the effective filter time for a squarewave encoder.
The filter time is set using p0438.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0438

Note: A value of zero is displayed if an encoder is not present.

r0452[0...2] Squarewave encoder filter time display / Enc t_filt displ

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [µs]	- [µs]	- [µs]

Description: Displays the effective filter time for a squarewave encoder.
The filter time is set using p0438.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0438

Note: A value of zero is displayed if an encoder is not present.

p0453[0...n] Pulse encoder evaluation zero speed measuring time / Enc_ev n_0 t_meas

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.10 [ms]	10000.00 [ms]	1000.00 [ms]

Description: Sets the measuring time for evaluating zero speed.
If no pulses are detected from track A/B during this time, a speed actual value of zero is output.

Dependency: Refer to: r0452

Note: This function is required for slow-running motors so that actual speeds close to zero can be output correctly.

r0455[0...2] Encoder configuration recognized / Enc config act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the detected encoder configuration.
In this case, the encoder must automatically support the function (e.g. encoder with EnDat interface).

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Linear encoder	Yes	No	-
01	Absolute encoder	Yes	No	-
02	Multiturn encoder	Yes	No	-
03	Track A/B sq-wave	Yes	No	-
04	Track A/B sine	Yes	No	-
05	Track C/D	Yes	No	-
06	Hall sensor	Yes	No	-
08	EnDat encoder	Yes	No	-
09	SSI encoder	Yes	No	-
10	DRIVE-CLiQ encoder	Yes	No	-
11	Digital encoder	Yes	No	-
12	Equidistant zero mark	Yes	No	-
13	Irregular zero mark	Yes	No	-
14	Distance-coded zero mark	Yes	No	-
15	Commutation with zero mark (not ASM)	Yes	No	-
16	Acceleration	Yes	No	-
17	Track A/B analog	Yes	No	-
20	Voltage level 5 V	Yes	No	-
21	Voltage level 24 V	Yes	No	-
22	Remote sense (only SMC30)	Yes	No	-
23	Resolver excit.	Yes	No	-

Dependency: Refer to: p0404

Note: ZM: Zero mark
This parameter is only used for diagnostics.
A value of zero is displayed if an encoder is not present.

Re bit 20, 21 (voltage level 5 V, voltage level 24 V):
The voltage level cannot be detected. Therefore, these bits are always set to 0.

r0455[0...2] Encoder configuration recognized / Enc config act

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the detected encoder configuration.
In this case, the encoder must automatically support the function (e.g. encoder with EnDat interface).

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Linear encoder	Yes	No	-
01	Absolute encoder	Yes	No	-
02	Multiturn encoder	Yes	No	-
03	Track A/B sq-wave	Yes	No	-
04	Track A/B sine	Yes	No	-
05	Track C/D	Yes	No	-
06	Hall sensor	Yes	No	-
08	EnDat encoder	Yes	No	-
09	SSI encoder	Yes	No	-
10	DRIVE-CLiQ encoder	Yes	No	-
11	Digital encoder	Yes	No	-
12	Equidistant zero mark	Yes	No	-
13	Irregular zero mark	Yes	No	-
14	Distance-coded zero mark	Yes	No	-
15	Commutation with zero mark (not ASM)	Yes	No	-
16	Acceleration	Yes	No	-
17	Track A/B analog	Yes	No	-
20	Voltage level 5 V	Yes	No	-
21	Voltage level 24 V	Yes	No	-
22	Remote sense (only SMC30)	Yes	No	-
23	Resolver excit.	Yes	No	-

Dependency: Refer to: p0404

Note: ZM: Zero mark
This parameter is only used for diagnostics.
A value of zero is displayed if an encoder is not present.
Re bit 20, 21 (voltage level 5 V, voltage level 24 V):
The voltage level cannot be detected. Therefore, these bits are always set to 0.

r0456[0...2] Encoder configuration supported / Enc_config supp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the encoder configuration supported by the Sensor Module.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-
	09	SSI encoder	Yes	No	-
	10	DRIVE-CLiQ encoder	Yes	No	-
	11	Digital encoder	Yes	No	-
	12	Equidistant zero mark	Yes	No	-
	13	Irregular zero mark	Yes	No	-
	14	Distance-coded zero mark	Yes	No	-
	15	Commutation with zero mark (not ASM)	Yes	No	-
	16	Acceleration	Yes	No	-
	17	Track A/B analog	Yes	No	-
	20	Voltage level 5 V	Yes	No	-
	21	Voltage level 24 V	Yes	No	-
	22	Remote sense (only SMC30)	Yes	No	-
	23	Resolver excit.	Yes	No	-

Dependency: Refer to: p0404

Note: ZM: Zero mark

This parameter is only used for diagnostics.

A value of zero is displayed if an encoder is not present.

r0456[0...2] Encoder configuration supported / Enc_config supp

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_V_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the encoder configuration supported by the Sensor Module.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-
	09	SSI encoder	Yes	No	-
	10	DRIVE-CLiQ encoder	Yes	No	-
	11	Digital encoder	Yes	No	-
	12	Equidistant zero mark	Yes	No	-
	13	Irregular zero mark	Yes	No	-
	14	Distance-coded zero mark	Yes	No	-
	15	Commutation with zero mark (not ASM)	Yes	No	-
	16	Acceleration	Yes	No	-
	17	Track A/B analog	Yes	No	-
	20	Voltage level 5 V	Yes	No	-
	21	Voltage level 24 V	Yes	No	-
	22	Remote sense (only SMC30)	Yes	No	-
	23	Resolver excit.	Yes	No	-

Dependency: Refer to: p0404
Note: ZM: Zero mark
This parameter is only used for diagnostics.
A value of zero is displayed if an encoder is not present.

r0458[0...2] Sensor Module properties / SM properties

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4704

Min	Max	Factory setting
-	-	-

Description: Sets the Sensor Module configuration.
Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Encoder data available	Yes	No	-
01	Motor data available	Yes	No	-
02	Temperature sensor connection available	Yes	No	-
03	Connection for PTC for motor with DRIVE-CLiQ also available	Yes	No	-
04	Module temperature available	Yes	No	-
05	Absolute encoder p0408/p0421 no power of 2	Yes	No	-
06	Sensor Module permits parking/unparking	Yes	No	-
07	Hall sensor can be combined with actual value inversion	Yes	No	-
08	Evaluation through several temperature channels possible	Yes	No	-
09	Encoder fault and its associated information available	Yes	No	-
10	Speed diagnostics in the Sensor Module	Yes	No	-
11	Configuring without park state possible	Yes	No	-
12	Extended functions available	Yes	No	-
13	Extended encoder fault handling	Yes	No	-
14	Extended singleturn/multiturn information available	Yes	No	-
15	Valuation figures available	Yes	No	-
16	Pole position identification	Yes	No	-
17	Burst oversampling	Yes	No	-
18	Continuous oversampling	Yes	No	-
19	Safety position actual value sensing	Yes	No	-
20	Extended speed calculation being used (only SMC30)	Yes	No	-
21	Zero mark tolerance	Yes	No	-
22	Rot pos adapt	Yes	No	-
23	Commutation with zero mark can be de-selected	Yes	No	-
24	Commutation with selected zero mark	Yes	No	-
25	Disconnection of encoder power supply on parking supported	Yes	No	-
26	Parking with temperature evaluation	Yes	No	-
27	SSI position value extrapolation	Yes	No	-
28	Cubic correction	Yes	No	-
29	Phase correction	Yes	No	-
30	Amplitude correction	Yes	No	-
31	Offset correction	Yes	No	-

Dependency: Refer to: p0437, p0600, p0601

Note: A value of zero is displayed if an encoder is not present.

Re bit 11:

When the property is set, the following parameters can be changed without the actual value in the encoder interface becoming invalid (state r0481.14 = 1 "parking encoder active"):

p0314, p0315, p0430, p0431, p0441, p0442, p0443, p0444, p0445

Re bit 12:

The extended functions can be configured using p0437.

Re bit 13:

Encoder faults can be acknowledged via Gn_STW.15.

Re bit 14:

Only for internal Siemens use.

Re bit 23:

When the property is set, commutation with zero mark can be de-selected using p0430.23.

Re bit 24:

If the property is set, commutation to the selected zero mark can be carried out.

r0458[0...2] Sensor Module properties / SM properties

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 4704

Min	Max	Factory setting
-	-	-

Description: Sets the Sensor Module configuration.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Encoder data available	Yes	No	-
01	Motor data available	Yes	No	-
02	Temperature sensor connection available	Yes	No	-
03	Connection for PTC for motor with DRIVE-CLiQ also available	Yes	No	-
04	Module temperature available	Yes	No	-
05	Absolute encoder p0408/p0421 no power of 2	Yes	No	-
06	Sensor Module permits parking/unparking	Yes	No	-
07	Hall sensor can be combined with actual value inversion	Yes	No	-
08	Evaluation through several temperature channels possible	Yes	No	-
09	Encoder fault and its associated information available	Yes	No	-
10	Speed diagnostics in the Sensor Module	Yes	No	-
11	Configuring without park state possible	Yes	No	-
12	Extended functions available	Yes	No	-
13	Extended encoder fault handling	Yes	No	-
14	Extended singleturn/multiturn information available	Yes	No	-
15	Valuation figures available	Yes	No	-
16	Pole position identification	Yes	No	-
17	Burst oversampling	Yes	No	-
18	Continuous oversampling	Yes	No	-
19	Safety position actual value sensing	Yes	No	-
20	Extended speed calculation being used (only SMC30)	Yes	No	-
21	Zero mark tolerance	Yes	No	-
22	Rot pos adapt	Yes	No	-

23	Commutation with zero mark can be de-selected	Yes	No	-
24	Commutation with selected zero mark	Yes	No	-
25	Disconnection of encoder power supply on parking supported	Yes	No	-
26	Parking with temperature evaluation	Yes	No	-
27	SSI position value extrapolation	Yes	No	-
28	Cubic correction	Yes	No	-
29	Phase correction	Yes	No	-
30	Amplitude correction	Yes	No	-
31	Offset correction	Yes	No	-

Dependency: Refer to: p0437, p0600, p0601

Note: A value of zero is displayed if an encoder is not present.

Re bit 11:

When the property is set, the following parameters can be changed without the actual value in the encoder interface becoming invalid (state r0481.14 = 1 "parking encoder active"):

p0314, p0315, p0430, p0431, p0441, p0442, p0443, p0444, p0445

Re bit 12:

The extended functions can be configured using p0437.

Re bit 13:

Encoder faults can be acknowledged via Gn_STW.15.

Re bit 14:

Only for internal Siemens use.

Re bit 23:

When the property is set, commutation with zero mark can be de-selected using p0430.23.

Re bit 24:

If the property is set, commutation to the selected zero mark can be carried out.

r0459[0...2] Sensor Module properties extended / SM prop ext

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the extended properties supported by the Sensor Module.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Data logger	Yes	No	-
01	Zero mark edge detection	Yes	No	-
02	Correction position actual value XIST1	Yes	No	-
04	Edge evaluation bit 0	Yes	No	-
05	Edge evaluation bit 1	Yes	No	-
06	Freeze the speed actual value for dn/dt errors	Yes	No	-
07	Accumulate uncorrected encoder pulses	Yes	No	-
09	Function p0426, p0439 supported	Yes	No	-
10	Pulse/direction interface	Yes	No	-
11	Fault handling after PROFIdrive	Yes	No	-
12	Activate additional messages	Yes	No	-
13	Absolute position for incremental encoder supported	Yes	No	-
14	Spindle functionality	Yes	No	-
15	Additional temperature sensor available	Yes	No	-
16	Internal encoder temperature available	Yes	No	-

25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
26	Track monitoring de-selection	Yes	No	-
28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
29	EnDat encoder initialization with high accuracy	Yes	No	-
31	Analog unipolar track monitoring	Yes	No	-

Dependency: Refer to: p0437

Note: A value of zero is displayed if an encoder is not present.

Re bit 09:

Parameter p0426 or p0439 has been modified. These functions are not supported by the connected Sensor Module.

r0459[0...2] Sensor Module properties extended / SM prop ext

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the extended properties supported by the Sensor Module.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Data logger	Yes	No	-
01	Zero mark edge detection	Yes	No	-
02	Correction position actual value XIST1	Yes	No	-
04	Edge evaluation bit 0	Yes	No	-
05	Edge evaluation bit 1	Yes	No	-
06	Freeze the speed actual value for dn/dt errors	Yes	No	-
07	Accumulate uncorrected encoder pulses	Yes	No	-
09	Function p0426, p0439 supported	Yes	No	-
10	Pulse/direction interface	Yes	No	-
11	Fault handling after PROFIdrive	Yes	No	-
12	Activate additional messages	Yes	No	-
13	Absolute position for incremental encoder supported	Yes	No	-
14	Spindle functionality	Yes	No	-
15	Additional temperature sensor available	Yes	No	-
16	Internal encoder temperature available	Yes	No	-
25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
26	Track monitoring de-selection	Yes	No	-
28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
29	EnDat encoder initialization with high accuracy	Yes	No	-
31	Analog unipolar track monitoring	Yes	No	-

Dependency: Refer to: p0437

Note: A value of zero is displayed if an encoder is not present.

Re bit 09:

Parameter p0426 or p0439 has been modified. These functions are not supported by the connected Sensor Module.

r0460[0...2] Encoder serial number part 1 / Enc ser_no 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 1 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0461, r0462, r0463, r0464

r0460[0...2] Encoder serial number part 1 / Enc ser_no 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 1 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0461, r0462, r0463, r0464

r0461[0...2] Encoder serial number part 2 / Enc ser_no 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 2 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0462, r0463, r0464

r0461[0...2] Encoder serial number part 2 / Enc ser_no 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 2 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0462, r0463, r0464

r0462[0...2] Encoder serial number part 3 / Enc ser_no 3

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 3 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0463, r0464

r0462[0...2] Encoder serial number part 3 / Enc ser_no 3

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_V_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 3 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0463, r0464

r0463[0...2] Encoder serial number part 4 / Enc ser_no 4

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 4 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0464

r0463[0...2] Encoder serial number part 4 / Enc ser_no 4

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_V_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 4 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0464

r0464[0...2] Encoder serial number part 5 / Enc ser_no 5

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 5 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463

r0464[0...2] Encoder serial number part 5 / Enc ser_no 5

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number part 5 of the appropriate encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463

r0465[0...27] Encoder 1 identification number/serial number / Enc1 ID_no/Ser_no

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the identification/serial number of encoder 1.
Index 0 = first character of the identification number
...
Index x = 20 hex (blank) --> separation between the identification number of serial number
Index x + 1 = 2F hex (slash) --> separation between the identification number of serial number
Index x + 2 = 20 hex (blank) --> separation between the identification number of serial number
Index x + 3 = first character of the serial number
...
Index y with contents = last character of the serial number

Dependency: Refer to: r0460, r0461, r0462, r0463, r0464

Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.

Note: The individual characters of the identification number/serial number are available coded as ASCII characters.

r0466[0...27] Encoder 2 identification number/serial number / Enc2 ID_no/Ser_no

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the identification/serial number of encoder 2.
Index 0 = first character of the identification number
...
Index x = 20 hex (blank) --> separation between the identification number of serial number
Index x + 1 = 2F hex (slash) --> separation between the identification number of serial number
Index x + 2 = 20 hex (blank) --> separation between the identification number of serial number
Index x + 3 = first character of the serial number
...
Index y with contents = last character of the serial number

Dependency: Refer to: r0460, r0461, r0462, r0463, r0464

Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.

Note: The individual characters of the identification number/serial number are available coded as ASCII characters.

r0467[0...27] Encoder 3 identification number/serial number / Enc3 ID_no/Ser_no

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the identification/serial number of encoder 3.
Index 0 = first character of the identification number
...
Index x = 20 hex (blank) --> separation between the identification number of serial number
Index x + 1 = 2F hex (slash) --> separation between the identification number of serial number
Index x + 2 = 20 hex (blank) --> separation between the identification number of serial number
Index x + 3 = first character of the serial number
...
Index y with contents = last character of the serial number

Dependency: Refer to: r0460, r0461, r0462, r0463, r0464

Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.

Note: The individual characters of the identification number/serial number are available coded as ASCII characters.

p0468[0...n] Encoder interface / Encoder interface

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(1, 4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	3	2

Description: Selecting the encoder interface.

Value:
0: No encoder
1: Terminal interface
2: D-SUB interface
3: DRIVE-CLiQ interface

Dependency: Refer to: p0400

Notice: If the encoder interface p0468[x] is reconfigured, the encoder configuration is reset p0400[x] = 0.

Note: If an encoder is connected via Drive-CLiQ, then this is set as motor encoder by the automatic commissioning function. As a consequence, the default value of p0468[0] changes to ENC_IF_DQ (value 3).

p0468[0...n] Encoder interface / Encoder interface

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1, 4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	3	[0] 1 [1] 2

Description: Selecting the encoder interface.

Value:
0: No encoder
1: Terminal interface
2: D-SUB interface
3: DRIVE-CLiQ interface

Dependency: Refer to: p0400

Notice: If the encoder interface p0468[x] is reconfigured, the encoder configuration is reset p0400[x] = 0.

Note: If an encoder is connected via Drive-CLiQ, then this is set as motor encoder by the automatic commissioning function. As a consequence, the default value of p0468[0] changes to ENC_IF_DQ (value 3).

r0470[0...2] Redundant coarse position value valid bits / Valid bits

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the valid bits of the redundant coarse position value.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

r0471[0...2] Redundant coarse position value fine resolution bits / Fine bit

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the number of valid bits for the fine resolution of the redundant coarse position value.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

r0472[0...2] Redundant coarse position value relevant bits / Relevant bits

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the number of relevant bits for the redundant coarse position value.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

r0474[0...2] Redundant coarse position value configuration / Red pos config

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the encoder configuration for the redundant coarse position value.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Incrementer	Yes	No	-
01	Encoder CRC least significant byte first	Yes	No	-
02	Redundant coarse position val. most significant bit left-aligned	Yes	No	-
04	Binary comparison not possible	Yes	No	-

r0475[0...2] Gx_XIST1 coarse position safe most significant bit / Gx_XIST1 safe MSB

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the bit number for the safe most significant bit (MSB) of the Gx_XIST1 coarse position.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Note: MSB: Most Significant Bit

r0477[0...2] CO: Measuring gear position difference / Meas gear pos diff

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the position difference before the measuring gear between powering down and powering up.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: F31501, F32501

Note: The increments are displayed in the format the same as r0483. The position difference should be read in encoder increments.

r0479[0...2] CO: Diagnostics encoder position actual value Gn_XIST1 / Diag Gn_XIST1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4704

Min	Max	Factory setting
-	-	-

Description: Displays the encoder actual position value Gn_XIST1 according to PROFIdrive for diagnostics.
In contrast to r0482, the value is updated in each DRIVE-CLiQ basic clock cycle and displayed with sign.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Caution: Following ramping-up or after a data set changeover, the new value is present at connector inputs which are interconnected to connector output r0479 and under certain circumstances take 100 ms to become available.
Reason:
These interconnections are updated in the background, unlike interconnections involving other connector outputs (e.g. CO: r0482).
The value is immediately available when non-cyclically reading r0479 (e.g. via the expert list).

r0479[0...2] CO: Diagnostics encoder position actual value Gn_XIST1 / Diag Gn_XIST1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4704

Min	Max	Factory setting
-	-	-

Description: Displays the encoder actual position value Gn_XIST1 according to PROFIdrive for diagnostics.
In contrast to r0482, the value is updated in each DRIVE-CLiQ basic clock cycle and displayed with sign.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Caution: Following ramping-up or after a data set changeover, the new value is present at connector inputs which are interconnected to connector output r0479 and under certain circumstances take 100 ms to become available.
Reason:
These interconnections are updated in the background, unlike interconnections involving other connector outputs (e.g. CO: r0482).
The value is immediately available when non-cyclically reading r0479 (e.g. via the expert list).

p0480[0...2] CI: Encoder control word Gn_STW signal source / Enc Gn_STW S_src

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1580, 4720, 4750

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the encoder control word Gn_STW according to PROFIdrive.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:
CI: p0480[0] = r2520[0], CI: p0480[1] = r2520[1] and CI: p0480[2] = r2520[2]

p0480[0...2] CI: Encoder control word Gn_STW signal source / Enc Gn_STW S_src

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4720, 4750

Min	Max	Factory setting
-	-	[0] 0 [1] 0 [2] 0

Description: Sets the signal source for the encoder control word Gn_STW according to PROFIdrive.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

p0480[0...2] CI: Encoder control word Gn_STW signal source / Enc Gn_STW S_src

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4720, 4750

Min	Max	Factory setting
-	-	[0] 2520[0] [1] 2520[1] [2] 2520[2]

Description: Sets the signal source for the encoder control word Gn_STW according to PROFIdrive.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

r0481[0...2] CO: Encoder status word Gn_ZSW / Enc Gn_ZSW

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010, 4704, 4730, 4750

Min	Max	Factory setting
-	-	-

Description: Displays the encoder status word Gn_ZSW according to PROFIdrive.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Function 1 active	Yes	No	-
01	Function 2 active	Yes	No	-
02	Function 3 active	Yes	No	-
03	Function 4 active	Yes	No	-
04	Value 1	Displayed in r0483	Not present	-
05	Value 2	Displayed in r0483	Not present	-
06	Value 3	Displayed in r0483	Not present	-
07	Value 4	Displayed in r0483	Not present	-
08	Measuring probe 1 deflected	Yes	No	-
09	Measuring probe 2 deflected	Yes	No	-
11	Encoder fault acknowledge active	Yes	No	9676

	13	Absolute value cyclically	Displayed in r0483	No	-
	14	Parking encoder active	Yes	No	-
	15	Encoder fault	Displayed in r0483	None	-

Notice: Information on Gn_STW/Gn_ZSW can, e.g. be found in the following literature:
SINAMICS S120 Function Manual Drive Functions

Note: Re bit 14:
Displays the acknowledgement for "activate parking encoder" (Gn_STW.14 = 1) or encoder position actual value (Gn_XIST1) invalid.
Re bit 14, 15:
r0481.14 = 1 and r0481.15 = 0 can have one of the following causes:
- the encoder is parked.
- the encoder is de-activated.
- the encoder is being commissioned.
- no parameterized encoder available.
- encoder data set is being changed over.

r0481.14 = 1 and r0481.15 = 1 has the following significance:
An encoder error has occurred and the encoder position actual value (Gn_XIST1) is invalid.

r0481[0...2] CO: Encoder status word Gn_ZSW / Enc Gn_ZSW

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 4010, 4704, 4730, 4750
CU250S_V_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the encoder status word Gn_ZSW according to PROFIdrive.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Function 1 active	Yes	No	-
01	Function 2 active	Yes	No	-
02	Function 3 active	Yes	No	-
03	Function 4 active	Yes	No	-
04	Value 1	Displayed in r0483	Not present	-
05	Value 2	Displayed in r0483	Not present	-
06	Value 3	Displayed in r0483	Not present	-
07	Value 4	Displayed in r0483	Not present	-
08	Measuring probe 1 deflected	Yes	No	-
09	Measuring probe 2 deflected	Yes	No	-
11	Encoder fault acknowledge active	Yes	No	9676
13	Absolute value cyclically	Displayed in r0483	No	-
14	Parking encoder active	Yes	No	-
15	Encoder fault	Displayed in r0483	None	-

Notice: Information on Gn_STW/Gn_ZSW can, e.g. be found in the following literature:
SINAMICS S120 Function Manual Drive Functions

Note: Re bit 14:
Displays the acknowledgement for "activate parking encoder" (Gn_STW.14 = 1) or encoder position actual value (Gn_XIST1) invalid.
Re bit 14, 15:
r0481.14 = 1 and r0481.15 = 0 can have one of the following causes:
- the encoder is parked.
- the encoder is de-activated.
- the encoder is being commissioned.

- no parameterized encoder available.
- encoder data set is being changed over.

r0481.14 = 1 and r0481.15 = 1 has the following significance:

An encoder error has occurred and the encoder position actual value (Gn_XIST1) is invalid.

r0482[0...2] CO: Encoder actual position value Gn_XIST1 / Enc Gn_XIST1

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1580, 1680, 4704, 4735, 4740, 4750
CU250S_S_PN			
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the encoder actual position value Gn_XIST1 according to PROFIdrive.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Note:
- this value is reset if necessary when the "parking encoder" (r0481.14) function is de-selected.
- in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1).
- The update time for the position control (EPOS) corresponds to the position controller clock cycle p0115[4].
- The update time in isochronous operation corresponds to the bus cycle time r2064[1].
- The update time in isochronous operation and with position control (EPOS) corresponds to the position controller clock cycle p0115[4].
- The update time in non-isochronous operation or without position control (EPOS) comprises the following:

Update time = 4 * least common multiple (LCM) of all current controller clock cycles (p0115[0]) in the drive group (infeed + drives). The minimum update time is 1 ms.

Example 1: infeed, servo

Update time = 4 * LCM(250 µs, 125 µs) = 4 * 250 µs = 1 ms

Example 2: infeed, servo, vector

Update time = 4 * LCM(250 µs, 125 µs, 500 µs) = 4 * 500 µs = 2 ms

r0482[0...2] CO: Encoder actual position value Gn_XIST1 / Enc Gn_XIST1

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1580, 1680, 4704, 4735, 4740, 4750
CU250S_V_PN			
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the encoder actual position value Gn_XIST1 according to PROFIdrive.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Note:
- this value is reset if necessary when the "parking encoder" (r0481.14) function is de-selected.
- in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1).
- The update time for the position control (EPOS) corresponds to the position controller clock cycle p0115[4].
- The update time in isochronous operation corresponds to the bus cycle time r2064[1].
- The update time in isochronous operation and with position control (EPOS) corresponds to the position controller clock cycle p0115[4].
- The update time in non-isochronous operation or without position control (EPOS) comprises the following:

Update time = 4 * least common multiple (LCM) of all current controller clock cycles (p0115[0]) in the drive group (infeed + drives). The minimum update time is 1 ms.

Example 1: infeed, servo

Update time = 4 * LCM(250 µs, 125 µs) = 4 * 250 µs = 1 ms

Example 2: infeed, servo, vector
Update time = 4 * LCM(250 µs, 125 µs, 500 µs) = 4 * 500 µs = 2 ms

r0483[0...2] CO: Encoder actual position value Gn_XIST2 / Enc Gn_XIST2

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1580, 1680, 4704, 4750
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the encoder actual position value Gn_XIST2 according to PROFIdrive.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Notice: The encoder position actual value must be requested using the encoder control word Gn_STW.13.

Note:
- in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1).
- if GxZSW.15 = 1 (r0481), then an error code with the following significance is located in Gx_XIST2 (r0483):

1: Encoder fault.
2: Possible position shift in Gx_XIST1.
3: Encoder parking not possible.
4: Cancellation, reference block search (e.g. reference mark not available or input terminal for external zero mark not set).
5: Cancellation, fetch reference value (e.g. illegal change from reference mark search to flying measurement).
6: Cancellation, flying measurement (e.g. input terminal for probe not set).
7: Cancellation, fetch measured value (e.g. illegal change from flying measurement to reference mark search).
8: Abort, absolute value transfer.
3841: Function not supported.
4097: Abort, reference mark search due to an initialization error.
4098: Abort, flying measurement due to an initialization error.
4099: Abort, reference mark search due to a measuring error.
4100: Abort, flying measurement due to a measuring error.

r0483[0...2] CO: Encoder actual position value Gn_XIST2 / Enc Gn_XIST2

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1580, 1680, 4704, 4750
CU250S_V_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the encoder actual position value Gn_XIST2 according to PROFIdrive.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Notice: The encoder position actual value must be requested using the encoder control word Gn_STW.13.

Note:
- in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1).
- if GxZSW.15 = 1 (r0481), then an error code with the following significance is located in Gx_XIST2 (r0483):

1: Encoder fault.
2: Possible position shift in Gx_XIST1.
3: Encoder parking not possible.
4: Cancellation, reference block search (e.g. reference mark not available or input terminal for external zero mark not set).
5: Cancellation, fetch reference value (e.g. illegal change from reference mark search to flying measurement).

6: Cancellation, flying measurement (e.g. input terminal for probe not set).
7: Cancellation, fetch measured value (e.g. illegal change from flying measurement to reference mark search).
8: Abort, absolute value transfer.
3841: Function not supported.
4097: Abort, reference mark search due to an initialization error.
4098: Abort, flying measurement due to an initialization error.
4099: Abort, reference mark search due to a measuring error.
4100: Abort, flying measurement due to a measuring error.

r0484[0...2] CO: Redundant coarse encoder position + CRC / Enc red pos+CRC

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the redundant coarse encoder position including CRC (Cyclic Redundancy Check).
Upper 16 bits:
CRC over the redundant coarse encoder position.
Lower 16 bits:
Redundant coarse encoder position.
On an SMx Sensor Module, the encoder coarse position count direction is opposite to r0482 (encoder actual value Gn_XIST1). The value contains 2 bit fine resolution.
With a DRIVE-CLiQ encoder, the encoder coarse position count direction is the same as r0482.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: The values are valid when the safety position actual value sensing is activated (p0430.19 = 1).
Refer to: p0430

Note: This absolute value does not change, contrary to r0482, when de-selecting the function "parking axis".

r0485[0...2] CO: Measuring gear encoder raw value incremental / Enc raw val incr

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the raw value of the incremental encoder actual value before the measuring gear.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

r0486[0...2] CO: Measuring gear encoder raw value absolute / Enc raw val abs

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the raw value of the absolute encoder actual value before the measuring gear.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

r0487[0...2] Diagnostic encoder control word Gn_STW / Enc Gn_STW

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1580, 4704, 4720, 4740

Min	Max	Factory setting
-	-	-

Description: Displays the encoder control word Gn_STW according to PROFIdrive for diagnostics.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Request function 1	Yes	No	-
01	Request function 2	Yes	No	-
02	Request function 3	Yes	No	-
03	Request function 4	Yes	No	-
04	Request command bit 0	Yes	No	-
05	Request command bit 1	Yes	No	-
06	Request command bit 2	Yes	No	-
07	Flying measurement mode/search for reference mark	Flying measurement	Reference marks	-
13	Request absolute value cyclic	Yes	No	-
14	Request parking encoder	Yes	No	-
15	Request acknowledge encoder fault	Yes	No	-

Notice: Information on Gn_STW/Gn_ZSW should be taken from the corresponding product documentation.

Note: The signal source for the encoder control word is set with p0480.

r0487[0...2] Diagnostic encoder control word Gn_STW / Enc Gn_STW

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1580, 4704, 4720, 4740

Min	Max	Factory setting
-	-	-

Description: Displays the encoder control word Gn_STW according to PROFIdrive for diagnostics.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Request function 1	Yes	No	-
01	Request function 2	Yes	No	-
02	Request function 3	Yes	No	-
03	Request function 4	Yes	No	-
04	Request command bit 0	Yes	No	-
05	Request command bit 1	Yes	No	-
06	Request command bit 2	Yes	No	-
07	Flying measurement mode/search for reference mark	Flying measurement	Reference marks	-
13	Request absolute value cyclic	Yes	No	-
14	Request parking encoder	Yes	No	-
15	Request acknowledge encoder fault	Yes	No	-

Notice: Information on Gn_STW/Gn_ZSW should be taken from the corresponding product documentation.

Note: The signal source for the encoder control word is set with p0480.

p0488[0...2] Measuring probe 1 input terminal / Meas probe 1 inp

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 4740

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal to connect probe 1.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0489, p0490, p0728

Notice:
To the terminal designation:
The first designation is valid for CU320, the second for CU310.
To select the values:
For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).

Note:
DI/DO: Bidirectional Digital Input/Output
The terminal must be set as input (p0728).
Refer to the encoder interface for PROFIdrive.
If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.

p0489[0...2] Measuring probe 2 input terminal / Meas probe 2 inp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 4740

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal to connect probe 2.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0488, p0490, p0728

Notice:
To the terminal designation:
The first designation is valid for CU320, the second for CU310.
To select the values:
For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).

Note:
DI/DO: Bidirectional Digital Input/Output
The terminal must be set as input (p0728).
Refer to the encoder interface for PROFIdrive.
If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.

p0489[0...2] Measuring probe 2 input terminal / Meas probe 2 inp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal to connect probe 2.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0488, p0490, p0728

Note: DI: Digital Input

p0490 Invert measuring probe or equivalent zero mark / Pr or ZM_equiv inv

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4740

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Setting to invert the digital input signals to connect a measuring probe or an equivalent zero mark.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
24	Reserved	Inverted	Not inverted	-
25	Reserved	Inverted	Not inverted	-
26	Reserved	Inverted	Not inverted	-
27	Reserved	Inverted	Not inverted	-

Dependency: Refer to: p0488, p0489, p0493, p0728

Notice:
To select the values:
For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).
To the terminal designation:
The first designation is valid for CU320, the second for CU310.

Note:
The terminal must be set as input.
When the measuring probe or the equivalent zero mark is inverted, this has no effect on the status displays of the digital inputs (r0721, r0722, r0723).
DI/DO: Bidirectional Digital Input/Output

p0491 Motor encoder fault response ENCODER / Fault resp ENCODER

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	5	0

Description: Sets the behavior for the ENCODER fault response (motor encoder).
This means, for example, if an encoder fault occurs, encoderless operation can be automatically selected with a shutdown behavior that can be selected.

Value:
0: Encoder fault results in OFF2
1: Enc fault results in encoderless oper. and oper. continues

2: Encoder fault results in encoderless operation and OFF1
3: Encoder fault results in encoderless operation and OFF3
4: Encoder fault results in DC braking
5: Enc fault results in encoderless op, operation continues, alarm

Dependency: The following parameters are relevant for encoderless operation.

Caution: For a value = 1, 2, 3, 5 the following applies:

- encoderless operation must have been started.

For a value = 1, the following applies:

- in spite of the motor encoder fault that has occurred, the motor continues to operate.

Note: For a value = 1, 2, 3, 5 the following applies:

- Refer to the status signal "encoderless operation due to a fault" (BO: r1407.13).
- If, when setting r1407.13, a different drive data set is selected (e.g. interconnection from p0820), then the open-loop or closed-loop control type p1300 of this data set must match that of the original data set (e.g. p1300 = 21). Encoderless closed-loop controlled operation is kept when changing over.

For a value = 4, the following applies:

- the value can only be set for all data sets when p1231 = 4
- DC braking must be commissioned (p1232, p1233, p1234).

For a value = 5, the following applies:

Same function as for value = 1. However, encoder faults are output as alarm and the message bit "Fault active" (r2139.3) is not set. The encoder fault has to be acknowledged via the encoder interface in order to resume operation with encoder.

p0492 Square-wave encoder maximum speed difference per sampling cycle / n_dif max/samp_cyc

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	0.00 [rpm]

Description: Sets the maximum permissible speed difference within the current controller sampling time for squarewave encoders.

When the value is exceeded, depending on p0491, either encoderless closed-loop speed/torque control is selected or the drive is powered down.

Dependency: Refer to: F31118, A31418, F32118, A32418

Note: For a value of 0.0, the speed change monitoring is disabled.

if the set maximum speed difference is only exceeded for one sampling time of the current controller, then an appropriate alarm is output. However, if the maximum speed difference is exceeded over several sampling times, then a corresponding fault is output.

p0492 Square-wave encoder maximum speed difference per sampling cycle / n_dif max/samp_cyc

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	0.00 [rpm]

Description: Sets the maximum permissible speed difference within the current controller sampling time for squarewave encoders.

When the value is exceeded, depending on p0491, either encoderless closed-loop speed/torque control is selected or the drive is powered down.

Dependency: Refer to: F31118, A31418, F32118, A32418

Note: For a value of 0.0, the speed change monitoring is disabled.

if the set maximum speed difference is only exceeded for one sampling time of the current controller, then an appropriate alarm is output. However, if the maximum speed difference is exceeded over several sampling times, then a corresponding fault is output.

The following applies for VECTOR:

The parameter is only pre-assigned when selecting p0340 = 1, 3.

The following applies for SERVO, VECTORMV:

The speed actual value used for the monitoring is a floating average between p0115[0] and p0115[1].

p0493[0...n] Zero mark selection input terminal / ZM_sel inp_term

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** EDS, p0140

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal for selecting the reference mark via BERO/switching signal when performing referencing with several zero marks.

The encoder interface supplies the position of the reference mark, which was detected immediately after the positive edge of the BERO signal.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Dependency: Refer to: p0490

Notice: For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: Refer to the encoder interface for PROFIdrive.

The terminal must be set as input (p0728).

For p0493 = 0 (factory setting) the following applies:

- there is no logic operation between the reference mark search and an input signal.

For p0493 > 0, the following applies:

- the positive edge of the input signal is evaluated. If the negative edge is to be evaluated, signal inversion must be parameterized via p0490.

- if a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0580, p0680, p2517, or p2518.

p0493[0...n] Zero mark selection input terminal / ZM_sel inp_term

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** EDS, p0140

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal for selecting the reference mark via BERO/switching signal when performing referencing with several zero marks.

The encoder interface supplies the position of the reference mark, which was detected immediately after the positive edge of the BERO signal.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Dependency: Refer to: p0490

Note: Refer to the encoder interface for PROFIdrive.
The terminal must be set as input (p0728).
For p0493 = 0 (factory setting) the following applies:
- there is no logic operation between the reference mark search and an input signal.
For p0493 > 0, the following applies:
- the positive edge of the input signal is evaluated. If the negative edge is to be evaluated, signal inversion must be parameterized via p0490.
- if a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0580, p0680, p2517, or p2518.

p0494[0...n] Equivalent zero mark input terminal / ZM_equiv input

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	27	0

Description: Selects the input terminal for connecting an equivalent zero mark (external encoder zero mark).

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Dependency: Refer to: p0490

Note: Refer to the encoder interface for PROFIdrive.
The terminal must be set as input.

p0496[0...2] Encoder diagnostic signal selection / Enc diag select

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	86	0

Description: Selects the trace signal to be output in r0497, r0498 and r0499 for encoder diagnostics.

Value:
0: Inactive
1: r0497: Mechanical revolution
10: r0498: Raw value track A, r0499: Raw value track B
11: r0498: Fine position X (-A/2), r0499: Fine position Y (-B/2)
12: r0498: Fine position Phi, r0499: -
13: r0498: Offset correction X, r0499: Offset correction Y
14: r0498: Phase correction X, r0499: Amplitude correction Y
15: r0498: Cubic correction X, r0499: Fine position X
16: r0498: oversampling channel A, r0499: oversampling channel B
17: r0498: fan-out amount, r0499: fan-out number
18: r0498: Oversampling angle, r0499: Oversampling amount
20: r0498: Raw value track C, r0499: Raw value track D
21: r0498: CD position X (-D/2), r0499: CD position Y (C/2)
22: r0498: CD position Phi, r0499: CD pos. Phi - mech. revolution
23: r0497: Zero mark status
24: r0498: Raw value track R, r0499: Zero mark status
25: r0498: Raw value track A, r0499: Raw value track R
30: r0497: Absolute position serial
31: r0497: Absolute position incremental
32: r0497: Zero mark position
33: r0497: Correction absolute position difference
40: r0498: Raw temperature, r0499: Temperature in 0.1 °C
41: r0498: Resistance in 0.1 Ohm, r0499: Temperature in 0.1 °C

42: r0497: Resistance 2500 Ohm
51: r0497: Absolute speed difference (dn/dt)
52: r0497: Xact1 corrected quadrants
60: Analog sensor: r0498: raw val chann. A, r0499: raw val chann. B
61: Analog sensor: r0498: fine pos chann. A,r0499: fine pos chann. B
62: Analog sensor: r0498: Fine pos before characteristic, r0499: -
70: Resolver: r0498: Transformation ratio, r0499: phase
80: Spindle: r0498: Sensor S1 (raw), r0499: Sensor S4 (raw)
81: Spindle: r0498: Sensor S5 (raw), r0499: -
85: Spindle: r0498: Sensor S1 (cal), r0499: Sensor S4 (cal)
86: Spindle: r0498: Sensor S5 (cal), r0499: -

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: r0497, r0498, r0499

Notice: The setting option depends on the following properties:
Sensor Module type, hardware version, firmware version (Sensor Module and Control Units), order number (last digit).
Not all combinations are supported.

Note: Re p0496 = 1: 360 ° <--> 2^32
Re p0496 = 10 (resolver): 2900 mV <--> 26214 dec
Re p0496 = 10 (int. resolver): 1300 mV <--> 11750 dec
Re p0496 = 10, 20 (sin/cos 1 Vpp, EnDat): 500 mV <--> 21299 dec
Re p0496 = 11 (resolver): 2900 mV <--> 13107 dec, internal processor offset is corrected
Re p0496 = 11 (int. resolver): 1300 mV <--> 5875 dec, internal processor offset is corrected
Re p0496 = 11, 21 (sin/cos 1 Vpp, EnDat): 500 mV <--> 10650 dec, internal processor offset is corrected
Re p0496 = 12: 180 ° fine position <--> 32768 dec
Re p0496 = 13 (resolver): 2900 mV <--> 13107 dec
Re p0496 = 13 (int. resolver): 1300 mV <--> 5875 dec
Re p0496 = 13 (sin/cos 1 Vpp, EnDat): 500 mV <--> 10650 dec
Re p0496 = 14: 1 ° <--> 286 dec, 100% <--> 16384 dec
Re p0496 = 15: 100 % <--> 16384 dec
Re p0496 = 16: (resolver): channel A: 2900 mV <--> 26214 dec, channel B: 2900 mV <--> 26214 dec
Re p0496 = 16 (int. resolver): channel A: 1300 mV <--> 11750 dec, channel B: 1300 mV <--> 11750 dec
Re p0496 = 16: (sin/cos 1 Vpp, EnDat) channel A: 500 mV <--> 21299 dec, channel B: 500 mV <--> 21299 dec
Re p0496 = 17 (resolver): absolute value: 2900 mV <--> 13107 dec, number: 1 ... 8
Re p0496 = 17 (int. resolver): absolute value: 1300 mV <--> 5875 dec, number: 1 ... 8
Re p0496 = 17 (sin/cos 1 Vpp, EnDat): absolute value 500 mV <--> 10650 dec, number: 1 ... 8
Re p0496 = 18 (resolver): angle: signal period <--> 2^16, absolute value: 2900 mV <--> 13107 dec
Re p0496 = 18 (int. resolver): angle: signal period <--> 2^16, absolute value: 1300 mV <--> 5875 dec
Re p0496 = 18 (sin/cos 1 Vpp, EnDat): angle: signal period <--> 2^16, absolute value: 500 mV <--> 10650 dec
Re p0496 = 22: 180 ° <--> 32768 dec
Re p0496 = 23, 24: r0497.31 (r0499.15) set for at least 1 current controller cycle when encoder zero mark detected
Re p0496 = 24, 25: 500 mV <--> 21299 dec
Re p0496 = 30: Rotary: 1 singleturn measuring step <--> 1 dec, linear: 1 measuring step <--> 1 dec
Re p0496 = 31: Absolute position, incremental in 1/4 encoder pulses
Re p0496 = 32: Zero mark position in 1/4 encoder pulses
Re p0496 = 33: counter offset absolute value in 1/4 encoder pulses
Re p0496 = 40: r0498 <--> (R_KTY/1 kOhm - 0.9) * 32768
Re p0496 = 42: 2500 Ohm <--> 2^32
Re p0496 = 51: 1 rpm <--> 1000 dec
Re p0496 = 52: In 1/4 encoder pulses
Re p0496 = 60: voltage, channel A in mV, voltage, channel B in mV
Re p0496 = 61: Channel A: encoder periods <--> 2^16, channel B: encoder periods <--> 2^16
Re p0496 = 62: encoder periods <--> 2^16

Re p0496 = 70: r: 100% <--> 10000 dec, phase: 180 ° <--> 18000 dec
Re p0496 = 80, 81, 85, 86: 1V <--> 1000 inc

r0497[0...2] CO: Encoder diagnostic signal double word / Enc diag DW

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the trace signal for encoder diagnostics (double word).
The signal to be output is selected in p0496.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0496, r0498, r0499

r0497[0...2] CO: Encoder diagnostic signal double word / Enc diag DW

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the trace signal for encoder diagnostics (double word).
The signal to be output is selected in p0496.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0496, r0498, r0499

r0498[0...2] CO: Encoder diagnostic signal low word / Enc diag low word

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Integer16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the trace signal for encoder diagnostics (low component).
The signal to be output is selected in p0496.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0496, r0497, r0499

r0498[0...2] CO: Encoder diagnostic signal low word / Enc diag low word

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the trace signal for encoder diagnostics (low component).
The signal to be output is selected in p0496.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0496, r0497, r0499

r0499[0...2] CO: Encoder diagnostic signal high word / Enc diag high word

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the trace signal for encoder diagnostics (high component).
The signal to be output is selected in p0496.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0496, r0497, r0498

r0499[0...2] CO: Encoder diagnostic signal high word / Enc diag high word

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the trace signal for encoder diagnostics (high component).
The signal to be output is selected in p0496.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0496, r0497, r0498

p0500 Technology application / Tec application

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1, 5), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
100	102	100

Description: Sets the technology application.
The parameter influences the calculation of open-loop and closed-loop control parameters that is e.g. initiated using p0578.

Value:
100: Standard drive (SERVO)
101: Feed drive (limit current limitation)
102: Spindle drive (rated current limitation)

Dependency: Refer to: p1520, p1521, p1530, p1531, p2000, p2175, p2177

Caution:

After changing over the technological application and then calculating the open-loop and closed-loop parameters, the behavior of the motor can have changed very significantly (e.g. the same setpoint results in a higher speed due to a different reference speed). For this reason extreme caution must be taken when the motor is started for the first time.

Note: The calculation of parameters dependent on the technology application can be called up as follows:
- when exiting quick commissioning using p3900 > 0
- when writing p0340 = 1, 3, 5
- when writing p0578 = 1

For p0500 = 100 and when the calculation is initiated, the following parameters are set:
- p1520/p1521 = rated motor torque (r0333)
- p1530/p1531= 2*pi*r0333*p0311 (rotary) or r0333*p0311 (linear)
- p2000 = rated motor speed (p0311) (only for p0340 = 1, p3900 > 0)
- p2175 = factory setting
- p2177 = factory setting

For p0500 = 101 and when the calculation is initiated, the following parameters are set:
- p1520/p1521 = torque at the maximum motor current (p0323)
- p1530/p1531= power at the maximum motor current (p0323) and rated motor speed (p0311)
- p2000 = rated motor speed (p0311) (only for p0340 = 1, p3900 > 0)
- p2175 = maximum value
- p2177 = 0.2 s

For p0500 = 102 and when the calculation is initiated, the following parameters are set:
- p1520/p1521 = rated motor torque (r0333)
- p1530/p1531= 2*pi*r0333*p0311 (rotary) or r0333*p0311 (linear)
- p2000 = maximum motor speed (p0322) if p0322 not equal to 0, otherwise rated motor speed (p0311) (only for p0340 = 1, p3900 > 0)
- p2175 = factory setting
- p2177 = factory setting

p0500 Technology application / Tec application

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1, 5), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: Sets the technology application.
The parameter influences the calculation of open-loop and closed-loop control parameters that is e.g. initiated using p0340 = 5.

Value:
0: Standard drive
1: Pumps and fans
2: Sensorless closed-loop control down to f = 0 (passive loads)
3: Pumps and fans, efficiency optimization

Notice: If the technological application is set to p0500 = 0 ... 3 during commissioning (p0010 = 1, 5, 30), the operating mode (p1300) is pre-set accordingly.

Note: The calculation of parameters dependent on the technology application can be called up as follows:
- when exiting quick commissioning using p3900 > 0
- when writing p0340 = 1, 3, 5

For p0500 = 0 and when the calculation is initiated, the following parameters are set:
- p1574 = 10 V
- p1750.2 = 0

- p1802 = 4 (SVM/FLB without overcontrol) (PM240: p1802 = 0, PM260: p1802 = 2)
- p1803 = 106 % (PM260: p1803 = 103 %)

For p0500 = 1 and when the calculation is initiated, the following parameters are set:
- p1574 = 2 V
- p1750.2 = 0
- p1802 = 4 (SVM/FLB without overcontrol) (PM240: p1802 = 0)
- p1803 = 106 % (PM260: p1803 = 103 %)

For p0500 = 2 and when the calculation is initiated, the following parameters are set:
- p1574 = 2 V (separately-excited synchronous motor: 4 V)
- p1750.2 = 1
- p1802 = 4 (SVM/FLB without overcontrol) (PM240: p1802 = 0)
- p1803 = 106 % (PM260: p1803 = 103 %)

For p0500 = 3 and when the calculation is initiated, the following parameters are set:
- p1574 = 2 V
- p1750.2 = 1
- p1802 = 4 (SVM/FLB without overcontrol) (PM240: p1802 = 0)
- p1803 = 106 % (PM260: p1803 = 103 %)

Re p1750:

The setting of p1750 is only relevant for induction motors.

p1750.2 = 1: Encoderless control of the induction motor is effective down to zero frequency.

This operating mode is possible for passive loads. These include applications where the load does not generate regenerative torque when breaking away and the motor comes to a standstill (zero speed) itself when the pulses are inhibited.

Re p1802 / p1803:

p1802 and p1803 are only changed, in all cases, if a sine-wave output filter (p0230 = 3, 4) has not been selected.

p0505 Selecting the system of units / Unit sys select

Access level: 1	**Calculated:** -	**Data type:** Integer16
Can be changed: C(5)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	4	1

Description: Sets the actual system of units.

Value:
1: SI system of units
2: System of units referred/SI
3: US system of units
4: System of units referred/US

Dependency: The parameter cannot be changed when master control is active.

Caution: If a per unit representation is selected and if the reference parameters (e.g. p2000) are subsequently changed, then the physical significance of several control parameters is also adapted at the same time. As a consequence, the control behavior can change (see p1576, p1621, p1744, p1752, p1755 and p1609, p1612, p1619, p1620).

Note: Reference parameter for the unit system % are, for example, p2000 ... p2004. Depending on what has been selected, these are displayed using either SI or US units.

p0528 Controller gain system of units / Ctrl_gain unit_sys

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: C(5)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the system of units for the controller gains.

Value: 0: Representation physical/% (p0505)
1: Representation no dimensions (referred)

Note: For p0528 = 0 (physical/%), the following applies:
Using p0505, the dependent parameters can be changed over between physical and % representation.
For SERVO (r0107) the following applies:
The parameter is pre-assigned a value of 0 and cannot be changed.

p0530[0...n] Bearing version selection / Bearing vers sel

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(1, 3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	104	0

Description: Sets the bearing version.
Corresponding to the bearing version entered, its code number (p0531) is automatically set.
0 = No selection
1 = Manual entry
101 = STANDARD
102 = PERFORMANCE
103 = HIGH PERFORMANCE
104 = ADVANCED LIFETIME

Dependency: Refer to: p0301, p0531, p0532, p1082

Caution: For p0530 = 101, 102, 103, 104, the maximum bearing speed (p0532) is write protected. Write protection is withdrawn with p0530 = 1.

Notice: If p0530 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3). The maximum speed of the bearing is factored into the limit for the maximum speed p1082.

Note: For a motor with DRIVE-CLiQ, p0530 can only be set to 1.

p0531[0...n] Bearing code number selection / Bearing codeNo sel

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Display and setting the code number of the bearing.
When setting p0301 and p0530 the code number is automatically preassigned and is write protected. The information in p0530 should be observed when removing write protection.

Dependency: Refer to: p0301, p0530, p0532, p1082

Notice: If p0531 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3). The maximum speed of the bearing is factored into the limit for the maximum speed p1082.

Note: p0531 cannot be changed on a motor with DRIVE-CLiQ.

p0532[0...n] Bearing maximum speed / Bearing n_max

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 1	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: C(1, 3)	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]

Description: Sets the maximum speed of the bearing.

The following applies when calculating the maximum speed (p1082):

- for p0324 = 0 or p0532 = 0, p0322 is used.

- for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.

Dependency: Refer to: p0301, p0322, p0324, p0530, p1082

Caution: This parameter is pre-assigned in the case of motors from the motor list (p0301) if a bearing version (p0530) is selected. When selecting a catalog motor, this parameter cannot be changed (write protection). The information in p0530 should be observed when removing write protection.

Notice: If p0532 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).

p0570 Inhibit list values effective number / Inhib list no

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned8
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	50	0

Description: Sets the number of parameters in the inhibit list p0571.

This number of parameters can be automatically excluded from the calculation of the motor and control parameters (see p0340, p0578), starting from index 0.

Note: Defines the number of entries in p0571 that should be taken into account.

The inhibit list is deactivated for a value of 0.

p0571[0...49] Inhibit list motor/closed-loop control parameter calculation / Inhib list calc

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	2142	0

Description: The inhibit list contains parameters that should be withdrawn from the automatic motor and closed-loop control parameter calculation (p0340, p0578).

Value:

0: No parameter
348: Speed at the start of field weakening Vdc = 600 V
600: Motor temperature sensor
640: Current limit
1082: Maximum speed
1441: Actual speed smoothing time
1460: Speed controller P gain
1462: Speed controller integral time
1470: Speed controller P gain encoderless
1472: Speed controller integral time encoderless
1520: Torque limit upper/motoring
1521: Torque limit lower/regenerative
1530: Power limit motoring

1531: Power limit regenerative
1590: Flux controller P gain
1592: Flux controller integral time
1656: Activates current setpoint filter
2141: Speed threshold 1
2142: Hysteresis speed 1

Note: p0570 defines the number of entries (starting at index 0) for which the inhibit should apply. p0572 can be used to define for which drive data sets the inhibit list should apply.

If a motor data set is entered into a parameter number, then this is not overwritten as soon as only one drive data set refers to the motor data set (p0186).

p0572[0...n] Activate/de-activate inhibit list / Inh_list act/deact

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Setting for activating/de-activating the inhibit list.

Depending on the setting, the parameters of the inhibit list (p0571) should be overwritten when calculating the motor and closed-loop control parameters for the particular drive data set (DDS).

Value: 0: No
1: Yes

Note: If value = 0:

The automatic calculation (p0340, p0578) also overwrites the parameters of the inhibit list (p0571).

If value = 1:

The automatic calculation (p0340, p0578) does not overwrite the parameters of the inhibit list (p0571).

p0573 Inhibit automatic reference value calculation / Inhibit calc

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Setting to inhibit the calculation of reference parameters (e.g. p2000) when automatically calculating the motor and closed-loop control parameters (p0340, p3900).

Value: 0: No
1: Yes

Notice: The inhibit for the reference value calculation is canceled when new motor parameters (e.g. p0305) are entered and only one drive data set exists (p0180 = 1). This is the case during initial commissioning.

Once the motor and control parameters have been calculated (p0340, p3900), the inhibit for the reference value calculation is automatically re-activated.

Note: If value = 0:

The automatic calculation (p0340, p3900) overwrites the reference parameters.

If value = 1:

The automatic calculation (p0340, p3900) does not overwrite the reference parameters.

p0573 Inhibit automatic reference value calculation / Inhibit calc

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Setting to inhibit the calculation of reference parameters (e.g. p2000) when automatically calculating the motor and closed-loop control parameters (p0340, p3900).

Value:
0: No
1: Yes

Notice: The inhibit for the reference value calculation is canceled when new motor parameters (e.g. p0305) are entered and only one drive data set exists (p0180 = 1). This is the case during initial commissioning.

Once the motor and control parameters have been calculated (p0340, p3900), the inhibit for the reference value calculation is automatically re-activated.

Note: If value = 0:

The automatic calculation (p0340, p3900) overwrites the reference parameters.

If value = 1:

The automatic calculation (p0340, p3900) does not overwrite the reference parameters.

p0578[0...n] Calculate technology-dependent parameters / Calc tec par

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Integer16
Can be changed: C(5), T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: This parameter is used to calculate all parameters that depend on the technology of the application (p0500).

All of the parameters are calculated that can also be determined using p0340 = 5.

Value:
0: No calculation
1: Complete calculation

Note: At the end of the calculations, p0578 is automatically set to 0.

p0580 Measuring probe input terminal / MT input terminal

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal for the measuring probe for speed actual value measurement.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Dependency: Refer to: p0581, p0728

Refer to: A07498

Note: DI/DO: Bidirectional Digital Input/Output

p0581 Measuring probe edge / MT edge

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the edge to evaluate the measuring probe signal for speed actual value measurement.
0: 0/1 edge
1: 1/0 edge

Dependency: Refer to: p0580

p0581 Measuring probe edge / MT edge

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the edge to evaluate the measuring probe signal for speed actual value measurement.
0: 0/1 edge
1: 1/0 edge

Dependency: Refer to: p0580

p0582 Measuring probe pulses per revolution / MT pulses per rev

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	12	1

Description: Sets the number of pulses per revolution (e.g. for disks with holes).

p0582 Measuring probe pulses per revolution / MT pulses per rev

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	12	1

Description: Sets the number of pulses per revolution (e.g. for disks with holes).

p0583 Measuring probe maximum measuring time / MT t_meas max

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.040 [s]	10.000 [s]	10.000 [s]

Description: Sets the maximum measuring time for the measuring probe.
If a new pulse is not received before the maximum measuring time has expired, then the speed actual value in r0586 is set to zero. This timer is re-started with the next pulse.

Dependency: Refer to: r0586

p0583 Measuring probe maximum measuring time / MT t_meas max

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.040 [s]	10.000 [s]	10.000 [s]

Description: Sets the maximum measuring time for the measuring probe.
If a new pulse is not received before the maximum measuring time has expired, then the speed actual value in r0586 is set to zero. This timer is re-started with the next pulse.

Dependency: Refer to: r0586

p0585 Measuring probe gear factor / Probe gear factor

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00000	1000.00000	1.00000

Description: Sets the BERO gear factor.
The measured speed is multiplied by the BERO gear factor and is displayed in r0586.

r0586 CO: Measuring probe speed actual value / MT n_act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed actual value measured using the BERO.

Dependency: Refer to: p0580, p0583

Note: For p0580 = 0 (no measuring probe), a value of zero is displayed here.

r0587 CO: Measuring probe measuring time measured / MT t_meas measured

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the time between the last two BERO pulses.
The measuring time is specified as 32-bit value with a resolution of 1/48 µs.
If a new pulse is not received before the maximum measured time in p0583 expires, then r0587 is set to the maximum measuring time.

Dependency: Refer to: p0580

Note: For p0580 = 0 (no measuring probe), a value of zero is displayed here.

r0588 CO: Measuring probe pulse counter / MT pulse counter

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the number of measuring pulses that have occurred (been received) up until now.

Dependency: Refer to: p0580

Note: After reaching 4294967295 (2^32 - 1), the counter starts again at 0.

r0589 Measuring probe delay time / MT t_delay

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the time since the last measuring pulse was detected.
The delay time is specified as 32-bit value with a resolution of 1/48 µs.
When a measuring pulse occurs (is received) the delay time is reset and is limited to the maximum measuring time in p0583.

Dependency: Refer to: p0580

Note: For p0580 = 0 (no measuring probe), a value of zero is displayed here.

p0595 Technological unit selection / Tech unit select

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(5) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
1	46	1

Description: Selects the units for the parameters of the technology controller.

For p0595 = 1, 2, the reference quantity set in p0596 is not active.

Value:

1: %
2: 1 referred no dimensions
3: bar
4: °C
5: Pa
6: ltr/s
7: m³/s
8: ltr/min
9: m³/min
10: ltr/h
11: m³/h
12: kg/s
13: kg/min
14: kg/h
15: t/min
16: t/h
17: N
18: kN
19: Nm
20: psi
21: °F
22: gallon/s
23: inch³/s
24: gallon/min
25: inch³/min
26: gallon/h
27: inch³/h
28: lb/s
29: lb/min
30: lb/h
31: lbf
32: lbf ft
33: K
34: rpm
35: parts/min
36: m/s
37: ft³/s
38: ft³/min

39: BTU/min
40: BTU/h
41: mbar
42: inch wg
43: ft wg
44: m wg
45: % r.h.
46: g/kg

Dependency: Only the unit of the technology controller parameters are switched over (unit group 9_1).
Refer to: p0596

Note: When switching over from % into another unit, the following sequence applies:
- set p0596
- set p0595 to the required unit

p0596 Technological unit reference quantity / Tech unit ref qty

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.01	340.28235E36	1.00

Description: Sets the reference quantity for the technological units.
When changing over using changeover parameter p0595 to absolute units, all of the parameters involved refer to the reference quantity.

Dependency: Refer to: p0595

Notice: When changing over from one technological unit into another, or when changing the reference parameter, a changeover is not made.

p0600[0...n] Motor temperature sensor for monitoring / Mot temp_sensor

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1 | **Data type:** Integer16
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8016

Min	Max	Factory setting
0	12	12

Description: Sets the sensor to monitor the motor temperature.
The sensor type used is set in p0601.

Value:
0: No sensor
1: Temperature sensor via encoder 1
11: Temperature sensor via Motor Module / CU terminals
12: Temperature sensor via CU-D-SUB

Dependency: Refer to: p0601

Caution: If, for a selected temperature sensor (p0600 > 0), the motor temperature sensor is not connected but another sensor, then the temperature adaptation of the motor resistances must be switched out. Otherwise, in controlled-loop operation, torque errors will occur that will mean that the drive will not be able to be stopped.

Notice: The parameter is calculated in the drive using p0340 and is inhibited for p0340 > 0.

Note: Re p0600 = 0:

With induction motors, the motor temperature is calculated using the motor temperature model (see also p0612.1).

Re p0600 = 1:

Bimetallic switch (p0601 = 4) is not supported.

p0600[0...n] Motor temperature sensor for monitoring / Mot temp_sensor

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1 | **Data type:** Integer16
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8016

Min	Max	Factory setting
0	12	11

Description: Sets the sensor to monitor the motor temperature.

The sensor type used is set in p0601.

Value:
0: No sensor
1: Temperature sensor via encoder 1
11: Temperature sensor via Motor Module / CU terminals
12: Temperature sensor via CU-D-SUB

Dependency: Refer to: p0601

Caution: If, for a selected temperature sensor (p0600 > 0), the motor temperature sensor is not connected but another sensor, then the temperature adaptation of the motor resistances must be switched out. Otherwise, in controlled-loop operation, torque errors will occur that will mean that the drive will not be able to be stopped.

Notice: The parameter is calculated in the drive using p0340 and is inhibited for p0340 > 0.

Note: Re p0600 = 0:

With induction motors, the motor temperature is calculated using the motor temperature model (see also p0612.1).

Re p0600 = 1:

Bimetallic switch (p0601 = 4) is not supported.

p0601[0...n] Motor temperature sensor type / Mot_temp_sens type

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8016

Min	Max	Factory setting
0	4	2

Description: Sets the sensor type for the motor temperature monitoring.

Value:
0: No sensor
1: PTC alarm & timer
2: KTY84
4: Bimetallic NC contact alarm & timer

Dependency: A thermal motor model is calculated corresponding to p0612.

Refer to: p0600

Caution: Re p0601 = 2:

If the motor temperature sensor is not connected but another encoder, then the temperature adaptation of the motor resistances must be switched out (p0620 = 0). Otherwise, in controlled-loop operation, torque errors will occur that will mean that the motor will not be able to be stopped.

Note: Re p0601 = 1:

Tripping resistance = 1650 Ohm. Wire breakage and short-circuit monitoring.

p0601[0...n] Motor temperature sensor type / Mot_temp_sens type

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8016

Min	Max	Factory setting
0	4	0

Description: Sets the sensor type for the motor temperature monitoring.

Value:
0: No sensor
1: PTC alarm & timer
2: KTY84
4: Bimetallic NC contact alarm & timer

Dependency: A thermal motor model is calculated corresponding to p0612.

Caution: Re p0601 = 2:

If the motor temperature sensor is not connected but another encoder, then the temperature adaptation of the motor resistances must be switched out (p0620 = 0). Otherwise, in controlled-loop operation, torque errors will occur that will mean that the motor will not be able to be stopped.

Note: Re p0601 = 1:

Tripping resistance = 1650 Ohm. Wire breakage and short-circuit monitoring.

p0604[0...n] Mot_temp_mod 2/KTY alarm threshold / Mod 2/KTY A thresh

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
0.0 [°C]	240.0 [°C]	130.0 [°C]

Description: Sets the alarm threshold for monitoring the motor temperature for motor temperature model 2 or KTY.

After the alarm threshold is exceeded, alarm A07910 is output and timer (p0606) is started.

If the delay time has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F07011 is output.

Dependency: Refer to: p0606, p0612

Refer to: F07011, A07910

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The hysteresis is 2 K.

When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0605[0...n] Mot_temp_mod 1/2 threshold / Mod 1/2 threshold

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016, 8017

Min	Max	Factory setting
0.0 [°C]	240.0 [°C]	145.0 [°C]

Description: Sets the threshold for monitoring the motor temperature for motor temperature model 1/2 or KTY.

Motor temperature model 1 (p0612.0 = 1): alarm threshold

- Alarm A07012 is output after the alarm threshold is exceeded.

Motor temperature model 2 (p0612.1 = 1) or KTY: fault threshold

- Fault F07011 is output after the fault threshold is exceeded.

Dependency: Refer to: p0606, p0611, p0612

Refer to: F07011, A07012

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: Motor temperature model 1:

p0605 also defines the target temperature of the model for r0034 = 100 %. Therefore, p0605 has no influence on the time up to alarm A07012 being issued. The time is only determined by time constant p0611, the actual current and the reference value p0318. For p0318 = 0, the rated motor current is used as reference value.

Note: The hysteresis is 2 K.

When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0605[0...n] Mot_temp_mod 1/2 threshold / Mod 1/2 threshold

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016, 8017

Min	Max	Factory setting
0.0 [°C]	240.0 [°C]	145.0 [°C]

Description: Sets the threshold for monitoring the motor temperature for motor temperature model 1/2 or KTY.

Motor temperature model 1 (p0612.0 = 1): alarm threshold

- Alarm A07012 is output after the alarm threshold is exceeded.

Motor temperature model 2 (p0612.1 = 1) or KTY: fault threshold

- Fault F07011 is output after the fault threshold is exceeded.

Dependency: Refer to: p0606, p0611, p0612

Refer to: F07011, A07012

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Notice: Motor temperature model 1:

p0605 also defines the target temperature of the model for r0034 = 100 %. Therefore, p0605 has no influence on the time up to alarm A07012 being issued. The time is only determined by time constant p0611, the actual current and the reference value p0305.

Note: The hysteresis is 2 K.

When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0606[0...n] Mot_temp_mod 2/KTY timer / Mod 2/KTY t_timer

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8016

Min	Max	Factory setting
0.000 [s]	600.000 [s]	0.000 [s]

Description: Sets the timer for monitoring the motor temperature for motor temperature model 2 or KTY.

This timer is started when the temperature alarm threshold (p0604) is exceeded.

If the timer has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F07011 is output.

If the temperature fault threshold (p0605) is prematurely exceeded before the timer has expired, then fault F07011 is immediately output.

Dependency: Refer to: p0604, p0605

Refer to: F07011, A07910

Note: With p0606 = 0 s, the timer is de-activated and only the fault threshold is effective.

KTY sensor: When setting the minimum value, the timer is disabled and a fault is not output until p0605 is exceeded.

PTC sensor, bimetallic NC contact: The timer minimum value has no special significance.

p0607[0...n] Temperature sensor fault timer / Sensor fault time

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	600.000 [s]	0.100 [s]

Description: Sets the timer between the output of alarm and fault for a temperature sensor fault.

If there is a sensor fault, this timer is started.

If the sensor fault is still present after the timer has expired, a corresponding fault is output.

Notice: The parameterized time is internally rounded-off to an integer multiple of 48 ms.

Note: If the motor is an induction motor, the timer is switched off when setting the minimum value and no alarm is output. Temperature monitoring is then based on the thermal model.

p0610[0...n] Motor overtemperature response / Mot temp response

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: C(3), T	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** 8016

Min	Max	Factory setting
2	12	12

Description: Sets the system response when the motor temperature reaches the alarm threshold.

Value:
2: Messages, no reduction of I_max
12: Messages, no reduction of I_max, temperature storage

Dependency: Refer to: p0601, p0604, p0605, p0614, p0615

Refer to: F07011, A07012, A07910

Note: If value = 2:

An alarm is output and a timer is started. A fault is output if the alarm is still active after this timer has expired.

If value = 12:

Behavior is always the same as for value 2.

For motor temperature monitoring without temperature sensor, when switching off, the model temperature is saved in a non-volatile fashion. When switching on, the same value (reduced by p0614) is taken into account in the model calculation. As a consequence, the UL508C specification is fulfilled.

p0610[0...n] Motor overtemperature response / Mot temp response

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: C(3), T	**Scaling:** -	**Dyn. index:** MDS
Units group: -	**Unit selection:** -	**Func. diagram:** 8016

Min	Max	Factory setting
0	12	12

Description: Sets the system response when the motor temperature reaches the alarm threshold.

Value:
0: No response only alarm no reduction of I_max
1: Messages, reduction of I_max
2: Messages, no reduction of I_max
12: Messages, no reduction of I_max, temperature storage

Dependency: Refer to: p0601, p0604, p0605, p0614, p0615

Refer to: F07011, A07012, A07910

Note: The I_max reduction is not executed for PTC (p0601 = 1) or bimetallic NC contact (p0601 = 4).

The I_max reduction results in a lower output frequency.

If value = 0:

An alarm is output and I_max is not reduced.

If value = 1:

An alarm is output and a timer is started. A fault is output if the alarm is still active after this timer has expired.

- for KTY84, the following applies: I_max. is reduced

- for PTC, the following is valid: I_max. is not reduced

If value = 2:

An alarm is output and a timer is started. A fault is output if the alarm is still active after this timer has expired.

If value = 12:

Behavior is always the same as for value 2.

For motor temperature monitoring without temperature sensor, when switching off, the model temperature is saved in a non-volatile fashion. When switching on, the same value (reduced by p0614) is taken into account in the model calculation. As a consequence, the UL508C specification is fulfilled.

p0611[0...n] I2t motor model thermal time constant / I2t mot_mod T

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS

Units group: - | **Unit selection:** - | **Func. diagram:** 8017

Min	Max	Factory setting
0 [s]	20000 [s]	0 [s]

Description: Sets the winding time constant.

The time constant specifies the warm-up time of the cold stator winding when loaded with the motor standstill current (rated motor current, if the motor standstill current is not parameterized) up until a temperature rise of 63 % of the continuously permissible winding temperature has been reached.

Dependency: This parameter is only used for synchronous motors (p0300 = 2xx).

Refer to: r0034, p0612, p0615

Refer to: F07011, A07012, A07910

Caution: This parameter is automatically pre-set from the motor database for motors from the motor list (p0301).

When selecting a catalog motor, this parameter cannot be changed (write protection). Information in p0300 should be carefully observed when removing write protection.

Note: When parameter p0611 is reset to 0, then this switches out the thermal I2t motor model (refer to p0612).

If no temperature sensor is parameterized, then the ambient temperature for the thermal motor model is referred to p0625.

p0612[0...n] Mot_temp_mod activation / Mot_temp_mod act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS

Units group: - | **Unit selection:** - | **Func. diagram:** 8017

Min	Max	Factory setting
-	-	0010 bin

Description: Setting to activate the motor temperature model.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Activating motor temperature model 1 (I2t)	Yes	No	-
01	Activate motor temperature model 2	Yes	No	-
02	Activate motor temperature model 3	Yes	No	-

Dependency: Refer to: r0034, p0604, p0605, p0606, p0611, p0615, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Refer to: F07011, A07012, A07014, A07910

Notice: Re bit 00:

This bit is only automatically activated for permanent-magnet 1FT7 synchronous motors. For other permanent-magnet synchronous motors, the user himself must activate motor temperature model 1 (I2t).

It is only possible to activate this motor temperature model (I2t) for a time constant greater than zero (p0611 > 0).

Note: Mot_temp_mod: motor temperature model

Re bit 00:

This bit is used to activate/deactivate the motor temperature model for permanent-magnet synchronous motors.

Re bit 01:
This bit is used to activate/deactivate the motor temperature model for induction motors.
Re bit 02:
This bit is used to activate/deactivate the motor temperature model for 1FK7 Basic and 1FL5 motors.
Motor temperature model 3 cannot be simultaneously activated with another motor temperature model.

p0612[0...n] Mot_temp_mod activation / Mot_temp_mod act

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8017

Min	Max	Factory setting
-	-	0010 bin

Description: Setting to activate the motor temperature model.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Activating motor temperature model 1 (I2t)	Yes	No	-
01	Activate motor temperature model 2	Yes	No	-

Dependency: Refer to: r0034, p0604, p0605, p0611, p0615, p0625, p0626, p0627, p0628
Refer to: F07011, A07012, A07910

Notice: Re bit 00:
This bit is only automatically activated for permanent-magnet 1FT7 synchronous motors. For other permanent-magnet synchronous motors, the user himself must activate motor temperature model 1 (I2t).
It is only possible to activate this motor temperature model (I2t) for a time constant greater than zero (p0611 > 0).

Note: Mot_temp_mod: motor temperature model
Re bit 00:
This bit is used to activate/deactivate the motor temperature model for permanent-magnet synchronous motors.
Re bit 01:
This bit is used to activate/deactivate the motor temperature model for induction motors.

p0614[0...n] Thermal resistance adaptation reduction factor / Therm R_adapt red

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [%]	100 [%]	30 [%]

Description: Sets the reduction factor for the overtemperature of the thermal adaptation of the stator/rotor resistance.
The value is a starting value when switching on. Internally, after switch-on, the reduction factor has no effect corresponding to the thermal time constant.

Dependency: Refer to: p0610

Note: The reduction factor is only effective for p0610 = 12, and refers to the overtemperature.

p0615[0...n] Mot_temp_mod 1 (I2t) fault threshold / I2t F thresh

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8017

Min	Max	Factory setting
0.0 [°C]	220.0 [°C]	180.0 [°C]

Description: Sets the fault threshold for monitoring the motor temperature for motor temperature model 1 (I2t).
- Fault F07011 is output after the fault threshold is exceeded.
- fault threshold for r0034 = 100 % * (p0615 - 40) / (p0605 - 40).

Dependency: The parameter is only used for permanent-magnet synchronous motors (p0300 = 2xx).
Refer to: r0034, p0611, p0612
Refer to: F07011, A07012

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The hysteresis is 2 K.

p0615[0...n] Mot_temp_mod 1 (I2t) fault threshold / I2t F thresh

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8017

Min	Max	Factory setting
0.0 [°C]	220.0 [°C]	180.0 [°C]

Description: Sets the fault threshold for monitoring the motor temperature for motor temperature model 1 (I2t).
- Fault F07011 is output after the fault threshold is exceeded.
- fault threshold for r0034 = 100 % * (p0615 - 40) / (p0605 - 40).

Dependency: The parameter is only used for permanent-magnet synchronous motors (p0300 = 2xx).
Refer to: r0034, p0611, p0612
Refer to: F07011, A07012

Caution: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The hysteresis is 2 K.

p0616[0...n] Motor overtemperature alarm threshold 1 / Mot temp alarm 1

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
0.0 [°C]	200.0 [°C]	195.0 [°C]

Description: Sets the alarm threshold 1 for monitoring the motor temperature.

Note: The alarm threshold is not, as for p0604, coupled to the timer p0606. The hysteresis for canceling the fault is 2 K.

p0617[0...n] Stator thermally relevant iron component / Stat therm iron

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8016

Min	Max	Factory setting
0.0 [%]	100.0 [%]	40.0 [%]

Description: Thermally relevant iron component of the motor as a percentage of p0344.

Dependency: Refer to: p0344

Note: The sum of p0617, p0618 and p0619 can be more than 100 %.

p0618[0...n] Stator thermally relevant copper component / Stat therm copper

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 8016

Min	Max	Factory setting
0.0 [%]	100.0 [%]	15.0 [%]

Description: Thermally relevant copper component of the motor as a percentage of p0344.

Dependency: Refer to: p0344

Note: The sum of p0617, p0618 and p0619 can be more than 100 %.

p0619[0...n] Rotor thermally relevant weight / Rotor therm weight

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** 8016

Min	Max	Factory setting
0.0 [%]	100.0 [%]	20.0 [%]

Description: Thermally relevant weight of the motor as a percentage of p0344.

Dependency: Refer to: p0344

Note: The sum of p0617, p0618 and p0619 can be more than 100 %.

p0620[0...n] Thermal adaptation, stator and rotor resistance / Mot therm_adapt R

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	2	2

Description: Sets the thermal adaptation of the stator/primary section resistance and rotor/secondary section resistance according to r0395 and r0396.

Value:
0: No thermal adaptation of stator and rotor resistances
1: Resistances adapted to the temperatures of the thermal model
2: Resistances adapted to the measured stator winding temperature

Note: For p0620 = 1, the following applies:

The stator resistance is adapted using the temperature in r0035 and the rotor resistance together with the model temperature in r0633.

For p0620 = 2, the following applies:

The stator resistance is adapted using the temperature in r0035. If applicable, the rotor temperature for adapting the rotor resistance is calculated from the stator temperature (r0035) as follows:

theta_R = (r0628 + r0625) / (r0627 + r0625) * r0035

p0620[0...n] Thermal adaptation, stator and rotor resistance / Mot therm_adapt R

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** p0340 = 1	**Data type:** Integer16
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	2	1

Description: Sets the thermal adaptation of the stator/primary section resistance and rotor/secondary section resistance according to r0395 and r0396.

Value:
0: No thermal adaptation of stator and rotor resistances
1: Resistances adapted to the temperatures of the thermal model
2: Resistances adapted to the measured stator winding temperature

Note:
For p0620 = 1, the following applies:

The stator resistance is adapted using the temperature in r0035 and the rotor resistance together with the model temperature in r0633.

For p0620 = 2, the following applies:

The stator resistance is adapted using the temperature in r0035. If applicable, the rotor temperature for adapting the rotor resistance is calculated from the stator temperature (r0035) as follows:

theta_R = (r0628 + r0625) / (r0627 + r0625) * r0035

p0621[0...n] Identification stator resistance after restart / Rst_ident Restart

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** MDS, p0130
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description:
Selects the identification of the stator resistance after booting the Control Unit (only for vector control).

The identification is used to measure the actual stator resistance and from the ratio of the result of motor data identification (p0350) to the matching ambient temperature (p0625) the actual mean temperature of the stator winding is calculated. The result is used to initialize the thermal motor model.

p0621 = 1:

Identification of the stator resistance only when the drive is powered up for the first time (pulse enable) after booting the Control Unit.

p0621 = 2:

Identification of the stator resistance every time the drive is powered up (pulse enable).

Value:
0: No Rs identification
1: Rs identification after switching-on again
2: Rs identification after switching-on each time

Dependency:
- perform motor data identification (see p1910) with cold motor.
- enter ambient temperature at time of motor data identification in p0625.

Refer to: p0622, r0623

Notice:
The calculated stator temperature can only be compared with the measured value of a temperature sensor (KTY) to a certain extent, as the sensor is usually the warmest point of the stator winding, whereas the measured value of identification reflects the mean value of the stator winding.

Furthermore this is a short-time measurement with limited accuracy that is performed during the magnetizing phase of the induction motor.

Note:
The measurement is carried out:

- For induction motors
- When vector control is active (see p1300)
- If a temperature sensor (KTY) has not been connected
- When the motor is at a standstill when switched on

When a flying restart is performed on a rotating motor, the temperatures of the thermal motor model are set to a third of the overtemperatures. This occurs only once, however, when the CU is booted (e.g. after a power failure).

If identification is activated, the magnetizing time is determined via p0622 and not via p0346. Quick magnetizing (p1401.6) is de-energized internally and alarm A07416 is displayed. The speed is enabled after completion of the measurement.

p0622[0...n] Motor excitation time for Rs_ident after powering up again / t_excit Rs_id

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** p0340 = 1,3	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS, p0130
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.000 [s]	20.000 [s]	0.000 [s]

Description: Sets the excitation time of the motor for the stator resistance identification after powering up again (restart).

Dependency: Refer to: p0621, r0623

Note: For p0622 < p0346 the following applies:

If identification is activated, the magnetizing time is influenced by p0622. The speed is enabled after measurement is complete, but not before the time in p0346 has elapsed (see r0056 bit 4). The time taken for measurement also depends on the settling time of the measured current.

For p0622 >= p0346 the following applies:

Parameter p0622 is internally limited to the magnetizing time p0346, so that p0346 represents the maximum possible magnetizing time during identification. The entire measurement period (magnetizing plus measurement settling time plus measuring time) will always be greater than p0346.

r0623 Rs identification stator resistance after switch on again / Rs-id Rs aft sw-on

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	- [ohm]	- [ohm]	- [ohm]

Description: Displays the stator resistance determined using the Rs identification after switching on again.

Dependency: Refer to: p0621, p0622

p0625[0...n] Motor ambient temperature / Mot T_ambient

	Access level: 3	**Calculated:** p0340 = 1,2	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: 21_1	**Unit selection:** p0505	**Func. diagram:** 8016
	Min	**Max**	**Factory setting**
	-40 [°C]	80 [°C]	20 [°C]

Description: Defines the ambient temperature of the motor for calculating the motor temperature model.

Note: The parameters for stator and rotor resistance (p0350, p0354) refer to this temperature.

If the thermal I2t motor model is activated for permanent-magnet synchronous motors (refer to p0611), p0625 is included in the model calculation if a temperature sensor is not being used (see p0601).

p0626[0...n] Motor overtemperature, stator core / Mot T_over core

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1,2	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: 21_2	**Unit selection:** p0505	**Func. diagram:** 8016
	Min	**Max**	**Factory setting**
	20 [K]	200 [K]	50 [K]

Description: Defines the rated overtemperature of the stator core referred to the ambient temperature.

Dependency: For 1LA5 and 1LA7 motors (p0300 = 15, 17), the parameter is pre-set as a function of p0307 and p0311.

Refer to: p0625

Caution: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0626[0...n] Motor overtemperature, stator core / Mot T_over core

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** p0340 = 1,2 **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: 21_2 **Unit selection:** p0505 **Func. diagram:** 8016

Min	Max	Factory setting
20 [K]	200 [K]	50 [K]

Description: Defines the rated overtemperature of the stator core referred to the ambient temperature.

Dependency: For 1LA7 motors (p0300), the parameter is pre-set as a function of p0307 and p0311.
Refer to: p0625

Caution: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0627[0...n] Motor overtemperature, stator winding / Mot T_over stator

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** p0340 = 1,2 **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: 21_2 **Unit selection:** p0505 **Func. diagram:** 8016

Min	Max	Factory setting
20 [K]	200 [K]	80 [K]

Description: Defines the rated overtemperature of the stator winding referred to the ambient temperature.

Dependency: For 1LA5 and 1LA7 motors (p0300 = 15, 17), the parameter is pre-set as a function of p0307 and p0311.
Refer to: p0625

Caution: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0627[0...n] Motor overtemperature, stator winding / Mot T_over stator

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** p0340 = 1,2 **Data type:** FloatingPoint32
Can be changed: C(3), U, T **Scaling:** - **Dyn. index:** MDS
Units group: 21_2 **Unit selection:** p0505 **Func. diagram:** 8016

Min	Max	Factory setting
20 [K]	200 [K]	80 [K]

Description: Defines the rated overtemperature of the stator winding referred to the ambient temperature.

Dependency: For 1LA7 motors (p0300), the parameter is pre-set as a function of p0307 and p0311.
Refer to: p0625

Caution: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0628[0...n] Motor overtemperature rotor winding / Mot T_over rotor

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_2 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
20 [K]	200 [K]	100 [K]

Description: Defines the rated overtemperature of the squirrel cage rotor referred to ambient temperature.

Dependency: For 1LA5 and 1LA7 motors (p0300 = 15, 17), the parameter is pre-set as a function of p0307 and p0311.
Refer to: p0625

Caution: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0628[0...n] Motor overtemperature rotor winding / Mot T_over rotor

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,2 | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_2 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
20 [K]	200 [K]	100 [K]

Description: Defines the rated overtemperature of the squirrel cage rotor referred to ambient temperature.

Dependency: For 1LA7 motors (p0300), the parameter is pre-set as a function of p0307 and p0311.
Refer to: p0625

Caution: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

r0630[0...n] Mot_temp_mod ambient temperature / Mod T_ambient

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2006 | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the ambient temperature of the motor temperature model.

r0631[0...n] Mot_temp_mod stator iron temperature / Mod T_stator

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2006 | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the stator core temperature of the motor temperature model.

r0632[0...n] Mot_temp_mod stator winding temperature / Mod T_winding

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2006 | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the stator winding temperature of the motor temperature model.

r0633[0...n] Mot_temp_mod rotor temperature / Mod T_rotor

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2006 | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8016

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the rotor temperature of the motor temperature model.

p0634[0...n] Q flux flux constant unsaturated / PSIQ KPSI UNSAT

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [Vsrms]	100.000 [Vsrms]	0.000 [Vsrms]

Description: The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients.
The parameter weights the unsaturated component of the quadrature axis flux function.

p0635[0...n] Q flux quadrature axis current constant unsaturated / PSIQ KIQ UNSAT

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients.
This parameter describes the interdependency of the unsaturated component of the quadrature axis current.
Dependency: Refer to: p0634

p0636[0...n] Q flux direct axis current constant unsaturated / PSIQ KID UNSAT

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(3), U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients.
This parameter describes the interdependency of the unsaturated component of the direct axis current.
Dependency: Refer to: p0634

p0637[0...n] Q flux flux gradient saturated / PSIQ Grad SAT

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: C(3), U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.00 [mH]	10000.00 [mH]	0.00 [mH]

Description: The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients.

This parameter describes the gradients of the saturated component over the quadrature axis current.

Dependency: Refer to: p0634, p0635, p0636

p0640[0...n] Current limit / Current limit

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: C(1, 3), U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 5722, 6640
	Min	**Max**	**Factory setting**
	0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the current limit.

Dependency: Refer to: r0209, p0323

Note: The parameter is part of the quick commissioning (p0010 = 1); this means that it is appropriately pre-assigned when changing p0305, p0323 and p0338.

The current limit p0640 is limited to r0209 and p0323. The limit to p0323 is not realized if a value of zero is entered there.

The resulting current limit is displayed in r0067 and if required, r0067 is reduced by the thermal model of the Motor Module.

The torque and power limits (p1520, p1521, p1530, p1531) matching the current limit are automatically calculated when exiting the quick commissioning using p3900 > 0 or using the automatic parameterization with p0340 = 3, 5.

For VECTOR the following applies (p0107):

p0640 is limited to 4.0 x p0305.

p0640 is pre-assigned for the automatic self commissioning routine (e.g. to 1.5 x p0305, with p0305 = r0207[1]).

p0640 must be entered when commissioning the system. This is the reason that p0640 is not calculated by the automatic parameterization when exiting the quick commissioning (p3900 > 0).

For SERVO the following applies (p0107):

p0640 is pre-assigned as follows using the automatic parameterization (p0340 = 1, p3900 > 0) taking into account the limits r0209 and r0323:

- for induction motors: p0640 = 1.5 x p0305
- for synchronous motors: p0640 = p0338

p0640[0...n] Current limit / Current limit

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: C(1, 3), U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 5722, 6640
	Min	**Max**	**Factory setting**
	0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the current limit.

Dependency: Refer to: r0209, p0323

Note: The parameter is part of the quick commissioning (p0010 = 1); this means that it is appropriately pre-assigned when changing p0305. The current limit p0640 is limited to r0209.

The resulting current limit is displayed in r0067 and if required, r0067 is reduced by the thermal model of the power unit.

The torque and power limits (p1520, p1521, p1530, p1531) matching the current limit are automatically calculated when exiting the quick commissioning using p3900 > 0 or using the automatic parameterization with p0340 = 3, 5.

p0640 is limited to 4.0 x p0305.

p0640 is pre-assigned for the automatic self commissioning routine (e.g. to 1.5 x p0305, with p0305 = r0207[1]).

p0640 must be entered when commissioning the system. This is the reason that p0640 is not calculated by the automatic parameterization when exiting the quick commissioning (p3900 > 0).

p0641[0...n] CI: Current limit variable / Curr lim var

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 6640

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the variable current limit.

The value is referred to p0640.

p0642[0...n] Encoderless operation current reduction / Encoderl op I_red

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1, 3), U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [%]	100.00 [%]	100.00 [%]

Description: Sets the reduction for the current limit in encoderless operation.

The value is referred to p0640.

Dependency: Refer to: r0209, p0323, p0491, p0640, p1300, p1404

Note: If the motor is operated both with encoder as well as without encoder (e.g. p0491 is not equal to 0 or p1404 < p1082) then the maximum current can be reduced in encoderless operation. This reduces disturbing saturation-related motor data changes in encoderless operation.

p0643[0...n] Overvoltage protection for synchronous motors / Overvolt_protect

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the overvoltage protection for synchronous motors in the field-weakening range.

Value:
0: No measure
1: Voltage Protection Module (VPM)

Dependency: Refer to: p0316, p1082, p1231, p9601, p9801

Refer to: F07432

Notice: When the speed limiting is removed, the user is responsible for implementing a suitable overvoltage protection.

Note: In the field-weakening range, synchronous motors can, when a fault condition exists, generate high DC link voltages. The following possibilities exist to protect the drive system from being destroyed due to overvoltage:

- limit the maximum speed (p1082) without any additional protection.

The maximum speed without protection is calculated as follows:

p1082 [rpm] <= 11.695 * r0297/p0316 [Nm/A]

- use a Voltage Protection Module (VPM) in conjunction with the function "Safe Torque Off" (p9601, p9801).

When a fault condition exists, the VPM short-circuits the motors. During the short-circuit, the pulses must be suppressed - this means that the terminals for the function "Safe Torque Off" must be connected to the VPM.

- activating the internal voltage protection (IVP) with p1231 = 3.

p0650[0...n] Actual motor operating hours / Mot t_oper act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [h]	4294967295 [h]	0 [h]

Description: Displays the operating hours for the corresponding motor.
The motor operating time counter continues to run when the pulses are enabled. When the pulse enable is withdrawn, the counter is held and the value saved.

Dependency: Refer to: p0651
Refer to: A01590

Note: The operating hours counter in p0650 can only be reset to 0.
The operating hours counter only runs with motor data set 0 and 1 (MDS).

p0650[0...n] Actual motor operating hours / Mot t_oper act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [h]	4294967295 [h]	0 [h]

Description: Displays the operating hours for the corresponding motor.
The motor operating time counter continues to run when the pulses are enabled. When the pulse enable is withdrawn, the counter is held and the value saved.

Dependency: Refer to: p0651
Refer to: A01590

Note: The operating hours counter in p0650 can only be reset to 0.
The operating hours counter only runs with drive data set 0 and 1 (DDS).

p0651[0...n] Motor operating hours maintenance interval / Mot t_op maint

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [h]	150000 [h]	0 [h]

Description: Sets the service/maintenance intervals in hours for the appropriate motor.
An appropriate fault is output when the operating hours set here are reached.

Dependency: Refer to: p0650
Refer to: A01590

Note: For p0651 = 0, the operating hours counter is disabled.
When setting p0651 to 0, then p0650 is automatically set to 0.
The operating hours counter only runs with motor data set 0 and 1 (MDS).

p0651[0...n] Motor operating hours maintenance interval / Mot t_op maint

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [h]	150000 [h]	0 [h]

Description: Sets the service/maintenance intervals in hours for the appropriate motor.
An appropriate fault is output when the operating hours set here are reached.

Dependency: Refer to: p0650
Refer to: A01590

Note: For p0651 = 0, the operating hours counter is disabled.
When setting p0651 to 0, then p0650 is automatically set to 0.
The operating hours counter only runs with drive data set 0 and 1 (DDS).
If there is no temperature monitor, then interconnect to a fixed value.
Re index 3:
When the binector input is interconnected, pre-charging is switched-on independent of the magnitude of the pre-charging threshold.

r0720[0...4] CU number of inputs and outputs / CU I/O count

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1510

Min	Max	Factory setting
-	-	-

Description: Displays the number of inputs and outputs

Index: [0] = Number of digital inputs
[1] = Number of digital outputs
[2] = Number of digital input/outputs bidirectional
[3] = Number of analog inputs
[4] = Number of analog outputs

r0721 CU digital inputs terminal actual value / CU DI actual value

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1510, 2020, 2030, 2031, 2100, 2120, 2130, 2131, 2132, 2133

Min	Max	Factory setting
-	-	-

Description: Displays the actual value at the digital inputs.
This means that the actual input signal can be checked at terminal DI x or DI/DO x prior to switching from the simulation mode (p0795.x = 1) to terminal mode (p0795.x = 0).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DI 0 (T. 5)	High	Low	-
01	DI 1 (T. 6, 64)	High	Low	-
02	DI 2 (T. 7)	High	Low	-
03	DI 3 (T. 8, 65)	High	Low	-
04	DI 4 (T. 16)	High	Low	-
05	DI 5 (T. 17, 66)	High	Low	-
06	DI 6 (T. 67)	High	Low	-
16	DI 16 (T. 41)	High	Low	-
17	DI 17 (T. 42)	High	Low	-
18	DI 18 (T. 43)	High	Low	-

19	DI 19 (T. 44)	High	Low	-
24	DI/DO 24 (T. 51)	High	Low	-
25	DI/DO 25 (T. 52)	High	Low	-
26	DI/DO 26 (T. 53)	High	Low	-
27	DI/DO 27 (T. 54)	High	Low	-

Note: If a DI/DO is parameterized as output (p0728.x = 1), then r0721.x = 0 is displayed.
DI: Digital Input
DI/DO: Bidirectional Digital Input/Output

r0722.0...27 CO/BO: CU digital inputs status / CU DI status

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1510, 2020, 2030, 2031, 2100, 2120, 2130, 2131, 2132, 2133

Min	Max	Factory setting
-	-	-

Description: Displays the status of the digital inputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DI 0 (T. 5)	High	Low	-
01	DI 1 (T. 6, 64)	High	Low	-
02	DI 2 (T. 7)	High	Low	-
03	DI 3 (T. 8, 65)	High	Low	-
04	DI 4 (T. 16)	High	Low	-
05	DI 5 (T. 17, 66)	High	Low	-
06	DI 6 (T. 67)	High	Low	-
16	DI 16 (T. 41)	High	Low	-
17	DI 17 (T. 42)	High	Low	-
18	DI 18 (T. 43)	High	Low	-
19	DI 19 (T. 44)	High	Low	-
24	DI/DO 24 (T. 51)	High	Low	-
25	DI/DO 25 (T. 52)	High	Low	-
26	DI/DO 26 (T. 53)	High	Low	-
27	DI/DO 27 (T. 54)	High	Low	-

Dependency: Refer to: r0723
Notice: To the terminal designation:
The first designation is valid for CU320, the second for CU310.
Note: DI: Digital Input
DI/DO: Bidirectional Digital Input/Output

r0723.0...27 CO/BO: CU digital inputs status inverted / CU DI status inv

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1510, 2020, 2030, 2031, 2100, 2120, 2130, 2131, 2132, 2133

Min	Max	Factory setting
-	-	-

Description: Displays the inverted status of the digital inputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DI 0 (T. 5)	High	Low	-
01	DI 1 (T. 6, 64)	High	Low	-
02	DI 2 (T. 7)	High	Low	-
03	DI 3 (T. 8, 65)	High	Low	-
04	DI 4 (T. 16)	High	Low	-
05	DI 5 (T. 17, 66)	High	Low	-
06	DI 6 (T. 67)	High	Low	-

16	DI 16 (T. 41)	High	Low	-
17	DI 17 (T. 42)	High	Low	-
18	DI 18 (T. 43)	High	Low	-
19	DI 19 (T. 44)	High	Low	-
24	DI/DO 24 (T. 51)	High	Low	-
25	DI/DO 25 (T. 52)	High	Low	-
26	DI/DO 26 (T. 53)	High	Low	-
27	DI/DO 27 (T. 54)	High	Low	-

Dependency: Refer to: r0722

Notice: To the terminal designation:
The first designation is valid for CU320, the second for CU310.

Note: DI: Digital Input
DI/DO: Bidirectional Digital Input/Output

p0724 CU digital inputs debounce time / CU DI t_debounce

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.000 [ms]	20.000 [ms]	4.000 [ms]

Description: Sets the debounce time for digital inputs.

Note: The digital inputs are read in cyclically every 2 ms (DI 11, DI 12 every 4 ms).
To debounce the signals, the set debounce time is converted into integer multiple debounce clock cycles Tp (Tp = p0724 / 2 ms).
DI: Digital Input

p0728 CU set input or output / CU DI or DO

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2230, 2231

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the bidirectional digital inputs/outputs as an input or output.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
24	DI/DO 24 (T. 51)	Output	Input	-
25	DI/DO 25 (T. 52)	Output	Input	-
26	DI/DO 26 (T. 53)	Output	Input	-
27	DI/DO 27 (T. 54)	Output	Input	-

Note: DI/DO: Bidirectional Digital Input/Output

r0729 CU digital outputs access authority / CU DO acc_auth

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2030, 2031

Min	Max	Factory setting
-	-	-

Description: Displays the access authority at the digital outputs.
Bit = 1:
The control has access authority to the digital output via PROFIBUS or direct access.
Bit = 0:
The drive has access authority to the digital output or the digital input/output is not set as digital output or is not available.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DO 0 (NO: T. 19 / NC: T. 18)	High	Low	-
	01	DO 1 (NO: T. 21)	High	Low	-
	02	DO 2 (NO: T. 24 / NC: T. 23)	High	Low	-
	24	DI/DO 24 (T. 51)	High	Low	-
	25	DI/DO 25 (T. 52)	High	Low	-
	26	DI/DO 26 (T. 53)	High	Low	-
	27	DI/DO 27 (T. 54)	High	Low	-

Dependency: Refer to: p0728, p0738, p0739, p0740, p0741, r0747, p0748

Note: The DI/DO must be connected as output (p0728).

DI/DO: Bidirectional Digital Input/Output

p0730 BI: CU signal source for terminal DO 0 / CU S_src DO 0

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** U32 / Binary

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1510, 2030, 2130

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for terminal DO 0 (NO: T. 19 / NC: T. 18).

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: DO: Digital Output

T: Terminal

Relay output: NO = normally open, NC = normally closed

p0730 BI: CU signal source for terminal DO 0 / CU S_src DO 0

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** U32 / Binary

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1510, 2030, 2130

Min	Max	Factory setting
-	-	52.3

Description: Sets the signal source for terminal DO 0 (NO: T. 19 / NC: T. 18).

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: DO: Digital Output

T: Terminal

Relay output: NO = normally open, NC = normally closed

p0731 BI: CU signal source for terminal DO 1 / CU S_src DO 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** U32 / Binary

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1510, 2030, 2130

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for terminal DO 1 (NO: T. 21).

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: DO: Digital Output

T: Terminal

Relay output: NO = normally open, NC = normally closed

p0731 BI: CU signal source for terminal DO 1 / CU S_src DO 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1510, 2030, 2130

Min	Max	Factory setting
-	-	52.7

Description: Sets the signal source for terminal DO 1 (NO: T. 21).
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: DO: Digital Output
T: Terminal
Relay output: NO = normally open, NC = normally closed

p0732 BI: CU signal source for terminal DO 2 / CU S_src DO 2

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1510, 2030, 2130

Min	Max	Factory setting
-	-	52.2

Description: Sets the signal source for terminal DO 2 (NO: T. 24 / NC: T. 23).
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: DO: Digital Output
T: Terminal
Relay output: NO = normally open, NC = normally closed

p0738 BI: CU signal source for terminal DI/DO 24 / CU S_src DI/DO 24

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1510, 2030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for terminal DI/DO 24
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: Prerequisite: The DI/DO must be set as an output (p0728.24 = 1).
DI/DO: Bidirectional Digital Input/Output

p0739 BI: CU signal source for terminal DI/DO 25 / CU S_src DI/DO 25

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1510, 2030, 2130, 2497, 2498

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for terminal DI/DO 25.
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: Prerequisite: The DI/DO must be set as an output (p0728.25 = 1).
DI/DO: Bidirectional Digital Input/Output

p0740 BI: CU signal source for terminal DI/DO 26 / CU S_src DI/DO 26

Access level: 1	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1510, 2031, 2497, 2498
Min	**Max**	**Factory setting**
-	-	0

Description: Sets the signal source for terminal DI/DO 26.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.26 = 1).
DI/DO: Bidirectional Digital Input/Output

p0741 BI: CU signal source for terminal DI/DO 27 / CU S_src DI/DO 27

Access level: 1	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1510, 2031, 2497, 2498
Min	**Max**	**Factory setting**
-	-	0

Description: Sets the signal source for terminal DI/DO 27.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.27 = 1).
DI/DO: Bidirectional Digital Input/Output

r0747 CU digital outputs status / CU DO status

Access level: 1	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2130, 2131, 2132, 2133
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the status of digital outputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DO 0 (NO: T. 19 / NC: T. 18)	High	Low	-
01	DO 1 (NO: T. 21)	High	Low	-
02	DO 2 (NO: T. 24 / NC: T. 23)	High	Low	-
24	DI/DO 24 (T. 51)	High	Low	-
25	DI/DO 25 (T. 52)	High	Low	-
26	DI/DO 26 (T. 53)	High	Low	-
27	DI/DO 27 (T. 54)	High	Low	-

Notice: To the terminal designation:
The first designation is valid for CU320, the second for CU310.

Note: Inversion using p0748 has been taken into account.
DI/DO: Bidirectional Digital Input/Output

p0748 CU invert digital outputs / CU DO inv

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital outputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DO 0 (NO: T. 19 / NC: T. 18)	High	Low	-
01	DO 1 (NO: T. 21)	High	Low	-
02	DO 2 (NO: T. 24 / NC: T. 23)	High	Low	-
24	DI/DO 24 (T. 51)	High	Low	-
25	DI/DO 25 (T. 52)	High	Low	-
26	DI/DO 26 (T. 53)	High	Low	-
27	DI/DO 27 (T. 54)	High	Low	-

Notice: If telegram 39x is set via p0922 in SINAMICS Integrated, the inversion of the output has no effect.

Note: DI/DO: Bidirectional Digital Input/Output

r0751.0...9 BO: CU analog inputs status word / CU AI status word

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9566, 9568

Min	Max	Factory setting
-	-	-

Description: Displays the status of analog inputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Analog input AI0 wire breakage	Yes	No	-
01	Analog input AI1 wire breakage	Yes	No	-
08	Analog input AI0 no wire breakage	Yes	No	-
09	Analog input AI1 no wire breakage	Yes	No	-

Note: AI: Analog Input

r0752[0...1] CO: CU analog inputs input voltage/current actual / CU AI U/I_inp act

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9566, 9568, 9576

Min	Max	Factory setting
-	-	-

Description: Displays the actual input voltage in V when set as voltage input.
Displays the actual input current in mA when set as current input and with the load resistor switched in.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Dependency: The type of analog input AIx (voltage or current input) is set using p0756.
Refer to: p0756

Note: AI: Analog Input
T: Terminal

p0753[0...1] CU analog inputs smoothing time constant / CU AI T_smooth

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9566, 9568, 9576
Min	**Max**	**Factory setting**
0.0 [ms]	1000.0 [ms]	0.0 [ms]

Description: Sets the smoothing time constant of the 1st-order low pass filter for the analog inputs.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: AI: Analog Input
T: Terminal

r0755[0...1] CO: CU analog inputs actual value in percent / CU AI value in %

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9566, 9568, 9576
Min	**Max**	**Factory setting**
- [%]	- [%]	- [%]

Description: Displays the currently referred input value of the analog inputs.
When interconnected, the signals are referred to the reference quantities p200x and p205x.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: AI: Analog Input
T: Terminal

p0756[0...1] CU analog inputs type / CU AI type

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9566, 9568, 9576
Min	**Max**	**Factory setting**
0	9	[0] 4
		[1] 4

Description: Sets the type of analog inputs.
p0756[0...1] = 0, 1, 4 corresponds to a voltage input (r0752, p0757, p0759 are displayed in V).
p0756[0...1] = 2, 3 corresponds to a current input (r0752, p0757, p0759 are displayed in mA).
In addition, the associated DIP switch must be set.
For the voltage input, DIP switch AI0/1 must be set to "U".
For the current input, DIP switch AI0/1 or AI2 must be set to "I".

Value:
0: Unipolar voltage input (0 V ... +10 V)
1: Unipolar voltage input monitored (+2 V ... +10 V)
2: Unipolar current input (0 mA ... +20 mA)
3: Unipolar current input monitored (+4 mA to +20 mA)
4: Bipolar voltage input (-10 V ... +10 V)
8: No sensor connected
9: Unipolar voltage input (0 V ... +3 V)

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Dependency: Refer to: A03520

Warning: The maximum voltage difference between analog input terminals AI+, AI-, and the ground must not exceed 35 V.

If the system is operated when the load resistor is switched on (DIP switch set to "I"), the voltage between differential inputs AI+ and AI- must not exceed 10 V or the injected 80 mA current otherwise the input will be damaged.

Note: When changing p0756 , the parameters of the scaling characteristic (p0757, p0758, p0759, p0760) are overwritten with the following default values:
For p0756 = 0, 4, p0757 is set to 0.0 V, p0758 = 0.0 %, p0759 = 10.0 V and p0760 = 100.0 %.
For p0756 = 1, p0757 is set to 2.0 V, p0758 = 0.0 %, p0759 = 10.0 V and p0760 = 100.0 %.
For p0756 = 2, p0757 is set to 0.0 mA, p0758 = 0.0 %, p0759 = 20.0 mA and p0760 = 100.0 %.
For p0756 = 3, p0757 is set to 4.0 mA, p0758 = 0.0 %, p0759 = 20.0 mA and p0760 = 100.0 %.

p0757[0...1] CU analog inputs characteristic value x1 / CU AI char x1

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9566, 9568, 9576

Min	Max	Factory setting
-50.000	160.000	0.000

Description: Sets the scaling characteristic for the analog inputs.
The scaling characteristic for the analog inputs is defined using 2 points.
This parameter specifies the x coordinate (V, mA) of the 1st value pair of the characteristic.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: The parameters for the characteristic do not have a limiting effect.

p0758[0...1] CU analog inputs characteristic value y1 / CU AI char y1

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9566, 9568, 9576

Min	Max	Factory setting
-1000.00 [%]	1000.00 [%]	0.00 [%]

Description: Sets the scaling characteristic for the analog inputs.
The scaling characteristic for the analog inputs is defined using 2 points.
This parameter specifies the y coordinate (percentage) of the 1st value pair of the characteristic.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: The parameters for the characteristic do not have a limiting effect.

p0759[0...1] CU analog inputs characteristic value x2 / CU AI char x2

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9566, 9568, 9576

Min	Max	Factory setting
-50.000	160.000	10.000

Description: Sets the scaling characteristic for the analog inputs.
The scaling characteristic for the analog inputs is defined using 2 points.
This parameter specifies the x coordinate (V, mA) of the 2nd value pair of the characteristic.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: The parameters for the characteristic do not have a limiting effect.

p0760[0...1] CU analog inputs characteristic value y2 / CU AI char y2

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9566, 9568, 9576
Min	**Max**	**Factory setting**
-1000.00 [%]	1000.00 [%]	100.00 [%]

Description: Sets the scaling characteristic for the analog inputs.
The scaling characteristic for the analog inputs is defined using 2 points.
This parameter specifies the y coordinate (percentage) of the 2nd value pair of the characteristic.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: The parameters for the characteristic do not have a limiting effect.

p0761[0...1] CU analog inputs wire breakage monitoring response threshold / CU WireBrkThresh

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9566, 9568
Min	**Max**	**Factory setting**
0.00	20.00	2.00

Description: Sets the response threshold for the wire breakage monitoring of the analog inputs.
The unit for the parameter value depends on the set analog input type.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Dependency: For the following analog input type, the wire breakage monitoring is active:
p0756[0...1] = 1 (unipolar voltage input monitored (+2 V ... +10 V)), unit [V]
p0756[0...1] = 3 (unipolar current input monitored (+4 mA ... +20 mA)), unit [mA]
Refer to: p0756

Note: AI: Analog Input
When p0761 = 0, wire breakage monitoring is not carried out.

p0762[0...1] CU analog inputs wire breakage monitoring delay time / CU wire brk t_del

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9566, 9568
Min	**Max**	**Factory setting**
0 [ms]	1000 [ms]	100 [ms]

Description: Sets the delay time for the wire breakage monitoring of the analog inputs.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: AI: Analog Input

p0764[0...1] CU analog inputs dead zone / CU AI dead zone

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2251
Min	**Max**	**Factory setting**
0.000 [V]	20.000 [V]	0.000 [V]

Description: Determines the width of the dead zone at the analog input.
Analog input type unipolar (e.g. 0 ... +10 V):
The dead zone starts with the characteristic value x1/y1 (p0757/p0758).

Analog input type bipolar (e.g. -10 V ... +10 V):
The dead zone is located at the symmetrical center between characteristic value x1/y1 (p0757/p0758) and x2/y2 (p0759/p0760). The set value doubles the dead zone.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Note: AI: Analog Input
T: Terminal

p0771[0...1] CI: CU analog outputs signal source / CU AO S_src

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2201, 2261

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the analog outputs.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Note: AO: Analog Output
T: Terminal

p0771[0...1] CI: CU analog outputs signal source / CU AO S_src

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2201, 2261

Min	Max	Factory setting
-	-	[0] 21[0] [1] 27[0]

Description: Sets the signal source for the analog outputs.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Note: AO: Analog Output
T: Terminal

r0772[0...1] CU analog outputs output value currently referred / CU AO outp_val

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9572

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the actual referred output value of the analog outputs.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Note: AO: Analog Output
T: Terminal

p0773[0...1] CU analog outputs smoothing time constant / CU AO T_smooth

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9572
Min	**Max**	**Factory setting**
0.0 [ms]	1000.0 [ms]	0.0 [ms]

Description: Sets the smoothing time constant of the 1st-order low pass filter for the analog outputs.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Note: AO: Analog Output
T: Terminal

r0774[0...1] CU analog outputs output voltage/current actual / CU AO U/I_outp

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2001	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9572
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the actual output voltage or output current at the analog outputs.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Dependency: Refer to: p0776

Note: AO: Analog Output
T: Terminal

p0775[0...1] CU analog outputs activate absolute value generation / CU AO absVal act

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9572
Min	**Max**	**Factory setting**
0	1	0

Description: Activates the absolute value generation for the analog outputs.

Value: 0: No absolute value generation
1: Absolute value generation switched in

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Note: AO: Analog Output
T: Terminal

p0776[0...1] CU analog outputs type / CU AO type

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9572
Min	**Max**	**Factory setting**
0	2	0

Description: Sets the analog output type.
p0776[x] = 1 corresponds to a voltage output (p0774, p0778, p0780 are displayed in V).
p0776[x] = 0, 2 corresponds to a current output (p0774, p0778, p0780 are displayed in mA).

Value: 0: Current output (0 mA ... +20 mA)
1: Voltage output (0 V ... +10 V)
2: Current output (+4 mA ... +20 mA)

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Note: When changing p0776, the parameters of the scaling characteristic (p0777, p0778, p0779, p0780) are overwritten with the following default values:
For p0776 = 0, p0777 is set to 0.0 %, p0778 = 0.0 mA, p0779 = 100.0 % and p0780 to 20.0 mA.
For p0776 = 1, p0777 is set to 0.0 %, p0778 = 0.0 V, p0779 = 100.0 % and p0780 to 10.0 V.
For p0776 = 2, p0777 is set to 0.0 %, p0778 = 4.0 mA, p0779 = 100.0 % and p0780 to 20.0 mA.

p0777[0...1] CU analog outputs characteristic value x1 / CU AO char x1

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9572

Min	Max	Factory setting
-1000.00 [%]	1000.00 [%]	0.00 [%]

Description: Sets the scaling characteristic for the analog outputs.
The scaling characteristic for the analog outputs is defined using 2 points.
This parameter specifies the x coordinate (percentage) of the 1st value pair of the characteristic.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Dependency: Refer to: p0776

Notice: This parameter is automatically overwritten when changing p0776 (type of analog outputs).

Note: The parameters for the characteristic do not have a limiting effect.

p0778[0...1] CU analog outputs characteristic value y1 / CU AO char y1

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9572

Min	Max	Factory setting
-20.000 [V]	20.000 [V]	0.000 [V]

Description: Sets the scaling characteristic for the analog outputs.
The scaling characteristic for the analog outputs is defined using 2 points.
This parameter specifies the y coordinate (output voltage in V or output current in mA) of the 1st value pair of the characteristic.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Dependency: The unit of this parameter (V or mA) depends on the analog output type.
Refer to: p0776

Notice: This parameter is automatically overwritten when changing p0776 (type of analog outputs).

Note: The parameters for the characteristic do not have a limiting effect.

p0779[0...1] CU analog outputs characteristic value x2 / CU AO char x2

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9572

Min	Max	Factory setting
-1000.00 [%]	1000.00 [%]	100.00 [%]

Description: Sets the scaling characteristic for the analog outputs.
The scaling characteristic for the analog outputs is defined using 2 points.
This parameter specifies the x coordinate (percentage) of the 2nd value pair of the characteristic.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Dependency: Refer to: p0776

Notice: This parameter is automatically overwritten when changing p0776 (type of analog outputs).

Note: The parameters for the characteristic do not have a limiting effect.

p0780[0...1] CU analog outputs characteristic value y2 / CU AO char y2

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9572

Min	Max	Factory setting
-20.000 [V]	20.000 [V]	20.000 [V]

Description: Sets the scaling characteristic for the analog outputs.
The scaling characteristic for the analog outputs is defined using 2 points.
This parameter specifies the y coordinate (output voltage in V or output current in mA) of the 2nd value pair of the characteristic.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Dependency: The unit of this parameter (V or mA) depends on the analog output type.
Refer to: p0776

Notice: This parameter is automatically overwritten when changing p0776 (type of analog outputs).

Note: The parameters for the characteristic do not have a limiting effect.

p0782[0...1] BI: CU analog outputs invert signal source / CU AO inv S_src

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9572

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to invert the analog output signals.

Index: [0] = AO0 (T 12/13)
[1] = AO1 (T 26/27)

Note: AO: Analog Output
T: Terminal

r0785.0...1 BO: CU analog outputs status word / CU AO ZSW

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 9572

Min	Max	Factory setting
-	-	-

Description: Displays the status of analog outputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	AO 0 negative	Yes	No	-
01	AO 1 negative	Yes	No	-

Note: AO: Analog Output

p0795 CU digital inputs simulation mode / CU DI simulation

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1510, 2020, 2030, 2031, 2100, 2120, 2130, 2131, 2132, 2133

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the simulation mode for digital inputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DI 0 (T. 5)	Simulation	Terminal control	-
01	DI 1 (T. 6, 64)	Simulation	Terminal control	-
02	DI 2 (T. 7)	Simulation	Terminal control	-
03	DI 3 (T. 8, 65)	Simulation	Terminal control	-
04	DI 4 (T. 16)	Simulation	Terminal control	-
05	DI 5 (T. 17, 66)	Simulation	Terminal control	-
06	DI 6 (T. 67)	Simulation	Terminal control	-
16	DI 16 (T. 41)	Simulation	Terminal control	-
17	DI 17 (T. 42)	Simulation	Terminal control	-
18	DI 18 (T. 43)	Simulation	Terminal control	-
19	DI 19 (T. 44)	Simulation	Terminal control	-
24	DI/DO 24 (T. 51)	Simulation	Terminal control	-
25	DI/DO 25 (T. 52)	Simulation	Terminal control	-
26	DI/DO 26 (T. 53)	Simulation	Terminal control	-
27	DI/DO 27 (T. 54)	Simulation	Terminal control	-

Dependency: The setpoint for the input signals is specified using p0796.
Refer to: p0796

Notice: If a digital input is used as signal source for the function "STO" (BI: p9620) then it is not permissible to select the simulation mode and this is rejected.

Note: This parameter is not saved when data is backed-up (p0971, p0977).
DI: Digital Input
DI/DO: Bidirectional Digital Input/Output

p0796 CU digital inputs simulation mode setpoint / CU DI simul setp

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1510, 2020, 2021, 2022, 2030, 2031

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the setpoint for the input signals in the digital input simulation mode.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DI 0 (T. 5)	High	Low	-
01	DI 1 (T. 6, 64)	High	Low	-
02	DI 2 (T. 7)	High	Low	-
03	DI 3 (T. 8, 65)	High	Low	-
04	DI 4 (T. 16)	High	Low	-
05	DI 5 (T. 17, 66)	High	Low	-
06	DI 6 (T. 67)	High	Low	-
16	DI 16 (T. 41)	High	Low	-
17	DI 17 (T. 42)	High	Low	-
18	DI 18 (T. 43)	High	Low	-
19	DI 19 (T. 44)	High	Low	-
24	DI/DO 24 (T. 51)	High	Low	-

25	DI/DO 25 (T. 52)	High	Low	-
26	DI/DO 26 (T. 53)	High	Low	-
27	DI/DO 27 (T. 54)	High	Low	-

Dependency: The simulation of a digital input is selected using p0795.
Refer to: p0795

Notice: To the terminal designation:
The first designation is valid for CU320, the second for CU310.

Note: This parameter is not saved when data is backed-up (p0971, p0977).
DI: Digital Input
DI/DO: Bidirectional Digital Input/Output

p0797[0...1] CU analog inputs simulation mode / CU AI sim_mode

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the simulation mode for the analog inputs.

Value:
0: Terminal evaluation for analog input x
1: Simulation for analog input x

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Dependency: The setpoint for the input voltage is specified via p0798.
Refer to: p0798

Note: This parameter is not saved when data is backed up (p0971).
AI: Analog Input

p0798[0...1] CU analog inputs simulation mode setpoint / CU AI sim setp

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-50.000	2000.000	0.000

Description: Sets the setpoint for the input value in the simulation mode of the analog inputs.

Index: [0] = AI0 (T. 3/4)
[1] = AI1 (T. 10/11)

Dependency: The simulation of an analog input is selected using p0797.
If AI x is parameterized as a voltage input (p0756), the setpoint is a voltage in V.
If AI x is parameterized as a current input (p0756), the setpoint is a current in mA.
Refer to: p0756, p0797

Note: This parameter is not saved when data is backed up (p0971).
AI: Analog Input

p0802 Data transfer: memory card as source/target / mem_card src/targ

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	100	0

Description: Sets the number for data transfer of a parameter backup from/to memory card.
Transfer from memory card to device memory (p0804 = 1):
- Sets the source of parameter backup (e.g. p0802 = 48 --> PS048xxx.ACX is the source).

Transfer from non-volatile device memory to memory card (p0804 = 2):

- Sets the target of parameter backup (e.g. p0802 = 23 --> PS023xxx.ACX is the target).

Dependency: Refer to: p0803, p0804

Notice: If the data between the volatile and non-volatile device memories differ, then it may be necessary to save the data on the memory card in a non-volatile fashion prior to the transfer (e.g. p0971 = 1).

p0803 Data transfer: device memory as source/target / Dev_mem src/targ

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	12	0

Description: Sets the number for data transfer of a parameter backup from/to device memory.

Transfer from memory card to device memory (p0804 = 1):

- Sets the target of the parameter backup (e.g. p0803 = 10 --> PS010xxx.ACX is the target).

Transfer from non-volatile device memory to memory card (p0804 = 2):

- Sets the source of the parameter backup (e.g. p0803 = 11 --> PS011xxx.ACX is the source).

Value:
0: Source/target standard
10: Source/target with setting 10
11: Source/target with setting 11
12: Source/target with setting 12

Dependency: Refer to: p0802, p0804

Notice: If the data between the volatile and non-volatile device memories differ, then it may be necessary to save the data on the memory card in a non-volatile fashion prior to the transfer (e.g. p0971 = 1).

p0804 Data transfer start / Data transf start

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1100	0

Description: Sets the transfer direction and start of data transfer between the memory card and non-volatile device memory.

Example 1:

The parameter backup is to be transferred from the device memory to the memory card with setting 0. The parameter backup is to be stored on the memory card with setting 22.

p0802 = 22 (parameter backup stored on memory card as target with setting 22)

p0803 = 0 (parameter backup stored in device memory as source with setting 0)

p0804 = 2 (start data transfer from device memory to memory card)

--> PS000xxx.ACX is transferred from device memory to memory card and stored as PS022xxx.ACX.

Example 2:

The parameter backup is to be transferred from the memory card to the device memory with setting 22. The parameter backup is to be stored in the device memory as setting 0.

p0802 = 22 (parameter backup stored on memory card as source with setting 22)

p0803 = 0 (parameter backup stored in device memory as target with setting 0)

p0804 = 1 (start data transfer from memory card to device memory)

--> PS022xxx.ACX is transferred from memory card to device memory and stored as PS000xxx.ACX.

Example 3 (only supported for PROFIBUS/PROFINET):

The PROFIBUS or PROFINET device master data (GSD) should be transferred from the device memory to the memory card.

p0802 = (not relevant)

p0803 = (not relevant)

p0804 = 12 (start transferring the GSD files to the memory card)

--> The GSD files are transferred from the device memory to the memory card and stored in the /SIEMENS/SINAMICS/DATA/CFG directory.

Value:

0: Inactive
1: Memory card to device memory
2: Device memory to memory card
12: Device memory (GSD files) to memory card
1001: File on memory card cannot be opened
1002: File in device memory cannot be opened
1003: Memory card not found
1100: File cannot be transferred

Dependency: Refer to: p0802, p0803

Notice: The memory card must not be removed while data is being transferred.

For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: If a parameter backup with setting 0 is detected on the memory card when the Control Unit is switched on (PS000xxx.ACX), this is transferred automatically to the device memory.

When the memory card is inserted, a parameter backup with setting 0 (PS000xxx.ACX) is automatically written to the memory card when the parameters are saved in a non-volatile memory (e.g. by means of "Copy RAM to ROM").

Once the data has been successfully transferred, this parameter is automatically reset to 0. If an error occurs, the parameter is set to a value > 1000. Possible fault causes:

p0804 = 1001:

The parameter backup set in p0802 as the source on the memory card does not exist or there is not sufficient memory space available on the memory card.

p0804 = 1002:

The parameter backup set in p0803 as the source in the device memory does not exist or there is not sufficient memory space available in the device memory.

p0804 = 1003:

No memory card has been inserted.

p0804 Data transfer start / Data transf start

CU250S_S, CU250S_S_CAN, CU250S_V, CU250S_V_CAN

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1100	0

Description: Sets the transfer direction and start of data transfer between the memory card and non-volatile device memory.

Example 1:

The parameter backup is to be transferred from the device memory to the memory card with setting 0. The parameter backup is to be stored on the memory card with setting 22.

p0802 = 22 (parameter backup stored on memory card as target with setting 22)

p0803 = 0 (parameter backup stored in device memory as source with setting 0)

p0804 = 2 (start data transfer from device memory to memory card)

--> PS000xxx.ACX is transferred from device memory to memory card and stored as PS022xxx.ACX.

Example 2:

The parameter backup is to be transferred from the memory card to the device memory with setting 22. The parameter backup is to be stored in the device memory as setting 0.

p0802 = 22 (parameter backup stored on memory card as source with setting 22)

p0803 = 0 (parameter backup stored in device memory as target with setting 0)

p0804 = 1 (start data transfer from memory card to device memory)

--> PS022xxx.ACX is transferred from memory card to device memory and stored as PS000xxx.ACX.

Example 3 (only supported for PROFIBUS/PROFINET):

The PROFIBUS or PROFINET device master data (GSD) should be transferred from the device memory to the memory card.

p0802 = (not relevant)

p0803 = (not relevant)

p0804 = 12 (start transferring the GSD files to the memory card)

--> The GSD files are transferred from the device memory to the memory card and stored in the /SIEMENS/SINAMICS/DATA/CFG directory.

Value:
0: Inactive
1: Memory card to device memory
2: Device memory to memory card
1001: File on memory card cannot be opened
1002: File in device memory cannot be opened
1003: Memory card not found
1100: File cannot be transferred

Dependency: Refer to: p0802, p0803

Notice: The memory card must not be removed while data is being transferred.

For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: If a parameter backup with setting 0 is detected on the memory card when the Control Unit is switched on (PS000xxx.ACX), this is transferred automatically to the device memory.

When the memory card is inserted, a parameter backup with setting 0 (PS000xxx.ACX) is automatically written to the memory card when the parameters are saved in a non-volatile memory (e.g. by means of "Copy RAM to ROM").

Once the data has been successfully transferred, this parameter is automatically reset to 0. If an error occurs, the parameter is set to a value > 1000. Possible fault causes:

p0804 = 1001:

The parameter backup set in p0802 as the source on the memory card does not exist or there is not sufficient memory space available on the memory card.

p0804 = 1002:

The parameter backup set in p0803 as the source in the device memory does not exist or there is not sufficient memory space available in the device memory.

p0804 = 1003:

No memory card has been inserted.

p0806 BI: Inhibit master control / PcCtrl inhibit

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to block the master control.

Dependency: Refer to: r0807

Note: The commissioning software (drive control panel) uses the master control, for example.

r0807.0 BO: Master control active / PcCtrl active

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays what has the master control.

The drive can be controlled via the BICO interconnection or from external (e.g. the commissioning software).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Master control active	Yes	No	5030, 6031

Dependency: Refer to: p0806

Notice: The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.

Note: Bit 0 = 0: BICO interconnection active

Bit 0 = 1: Master control for PC/AOP

The commissioning software (drive control panel) uses the master control, for example.

r0807.0 BO: Master control active / PcCtrl active

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays what has the master control.

The drive can be controlled via the BICO interconnection or from external (e.g. the commissioning software).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Master control active	Yes	No	5030, 6031

Dependency: Refer to: p0806

Notice: The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.

Note: Bit 0 = 0: BICO interconnection active

Bit 0 = 1: Master control for PC/AOP

The commissioning software (drive control panel) uses the master control, for example.

p0809[0...2] Copy Command Data Set CDS / Copy CDS

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8

Can be changed: T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** 8560

Min	Max	Factory setting
0	1	0

Description: Copies one Command Data Set (CDS) into another.

Index: [0] = Source Command Data Set
[1] = Target Command Data Set
[2] = Start copying procedure

Note: Procedure:

1. In Index 0, enter which command data set should be copied.
2. In Index 1, enter the command data set that is to be copied into.
3. Start copying: Set index 2 from 0 to 1.

p0809[2] is automatically set to 0 when copying is completed.

p0809[0...2] Copy Command Data Set CDS / Copy CDS

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8

Can be changed: T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** 8560

Min	Max	Factory setting
0	3	0

Description: Copies one Command Data Set (CDS) into another.

Index: [0] = Source Command Data Set
[1] = Target Command Data Set
[2] = Start copying procedure

Dependency: Refer to: r3996
Notice: When the command data sets are copied, short-term communication interruptions may occur.
Note: Procedure:
1. In Index 0, enter which command data set should be copied.
2. In Index 1, enter the command data set that is to be copied into.
3. Start copying: Set index 2 from 0 to 1.
p0809[2] is automatically set to 0 when copying is completed.

p0810 BI: Command data set selection CDS bit 0 / CDS select bit 0

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN
CU250S_V
CU250S_V_CAN

Access level: 2 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8560

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the Command Data Set bit 0 (CDS bit 0).
Dependency: Refer to: r0050, p0811, r0836
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: The Command Data Set selected using the binector inputs is displayed in r0836.
The currently effective command data set is displayed in r0050.
A Command Data Set can be copied using p0809.

p0810 BI: Command data set selection CDS bit 0 / CDS select bit 0

CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8560

Min	Max	Factory setting
-	-	722.3

Description: Sets the signal source to select the Command Data Set bit 0 (CDS bit 0).
Dependency: Refer to: r0050, p0811, r0836
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: The Command Data Set selected using the binector inputs is displayed in r0836.
The currently effective command data set is displayed in r0050.
A Command Data Set can be copied using p0809.

p0811 BI: Command data set selection CDS bit 1 / CDS select bit 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8560

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the Command Data Set bit 1 (CDS bit 1).
Dependency: Refer to: r0050, p0810, r0836
Note: The Command Data Set selected using the binector inputs is displayed in r0836.
The currently effective command data set is displayed in r0050.
A Command Data Set can be copied using p0809.

p0819[0...2] Copy Drive Data Set DDS / Copy DDS

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(15) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8565

Min	Max	Factory setting
0	31	0

Description: Copies one Drive Data Set (DDS) into another.

Index: [0] = Source Drive Data Set
[1] = Target Drive Data Set
[2] = Start copying procedure

Note: Procedure:
1. In Index 0, enter which drive data set is to be copied.
2. In Index 1, enter the drive data set data that is to be copied into.
3. Start copying: Set index 2 from 0 to 1.
p0819[2] is automatically set to 0 when copying is completed.

p0819[0...2] Copy Drive Data Set DDS / Copy DDS

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(15) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8565

Min	Max	Factory setting
0	3	0

Description: Copies one Drive Data Set (DDS) into another.

Index: [0] = Source Drive Data Set
[1] = Target Drive Data Set
[2] = Start copying procedure

Dependency: Refer to: r3996

Notice: When the drive data sets are copied, short-term communication interruptions may occur.

Note: Procedure:
1. In Index 0, enter which drive data set is to be copied.
2. In Index 1, enter the drive data set data that is to be copied into.
3. Start copying: Set index 2 from 0 to 1.
p0819[2] is automatically set to 0 when copying is completed.

p0820[0...n] BI: Drive Data Set selection DDS bit 0 / DDS select bit 0

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: C(15), T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 8565, 8575

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the Drive Data Set, bit 0 (DDS, bit 0).

Dependency: Refer to: r0051, r0837

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p0821[0...n] BI: Drive Data Set selection DDS bit 1 / DDS select bit 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: C(15), T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 8565

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the Drive Data Set, bit 1 (DDS, bit 1).
Dependency: Refer to: r0051, r0837
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p0826[0...n] Motor changeover motor number / Mot_chng mot No.

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(3) | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 8575

Min	Max	Factory setting
0	15	0

Description: Sets the freely-assignable motor number for the motor changeover.
Caution: When changing over motor data sets with the same motor number (e.g. star-delta changeover) and for a motor with brake, the motor brake remains open during the changeover.
Note: When the motor data sets are changed over, the following applies:
The same motor number signifies the same thermal model.

p0826[0...n] Motor changeover motor number / Mot_chng mot No.

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: Sets the freely-assignable motor number for the drive data set changeover.
If the same motor is driven by different drive data sets, the same motor number must also be entered in these data sets.
If the motor is also switched with the drive data set, different motor numbers must be used. In this case, the data set can only be switched when the pulse inhibit is set.
Note: If the motor numbers are identical, the same thermal motor model is used for calculation after data set changeover. If different motor numbers are used, different models are also used for calculating (the inactive motor cools down in each case).
For the same motor number, the correction values of the Rs, Lh or kT adaptation are applied for the data set changeover (refer to r1782, r1787, r1797).

r0835.0...11 CO/BO: Data set changeover status word / DDS_ZSW

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8575

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the drive data set changeover.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Motor changeover active	Yes	No	8575
	01	Encoder changeover active	Yes	No	-
	02	Internal parameter calculation active	Yes	No	-
	04	Armature short circuit active	Yes	No	-
	05	Identification running	Yes	No	-
	06	Friction characteristic record running	Yes	No	-
	07	Rotating measurement running	Yes	No	-
	08	Motor data identification running	Yes	No	-
	10	Wait for pulse suppression	Yes	No	-
	11	Wait for motor changeover feedback signal	Yes	No	-

Note: This parameter is only supplied with up-to-date values if data set changeover has been selected or is running.

Re bit 00:

The signal is only influenced when a motor changeover is set via p0827 (unequal bit numbers).

Re bit 01:

The signal is only influenced when an encoder changeover is set via p0187, p0188, or p0189.

Re bit 02:

A data set changeover is delayed by the time required for the internal parameter calculation.

Re bit 04:

A data set changeover is only carried out when the armature short circuit is not activated.

Re bit 05:

The following applies for SERVO:

A data set changeover is only carried out when pole position identification, encoder adjustment, motor data identification, and rotating measurement are not running.

The following applies for VECTOR:

A data set changeover is only carried out when pole position identification is not running.

Re bit 06:

A data set changeover is only carried out when the friction characteristic record is not running.

Re bit 07 (VECTOR only):

A data set changeover is only carried out when rotating measurement is not running.

Re bit 08 (VECTOR only):

A data set changeover is only carried out when motor data identification is not running.

Re bit 10:

A motor changeover is set with p0833.1 = 1. It can only be carried out when the application performs pulse suppression.

Re bit 11:

A motor changeover is set with p0833.0 = 1. The pulses are only enabled when the "Motor changeover feedback" signal is detected.

r0835.2...8 CO/BO: Data set changeover status word / DDS_ZSW

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 8575

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the drive data set changeover.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	02	Internal parameter calculation active	Yes	No	-
	04	Armature short circuit active	Yes	No	-
	05	Identification running	Yes	No	-
	07	Rotating measurement running	Yes	No	-
	08	Motor data identification running	Yes	No	-

Note: Re bit 02:

A data set changeover is delayed by the time required for the internal parameter calculation.

Re bit 04:
A data set changeover is only carried out when the armature short circuit is not activated.
Re bit 05:
A data set changeover is only carried out when pole position identification is not running.
Re bit 07:
A data set changeover is only carried out when rotating measurement is not running.
Re bit 08:
A data set changeover is only carried out when motor data identification is not running.

r0836.0...1 CO/BO: Command Data Set CDS selected / CDS selected

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned8
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 8560

Min	Max	Factory setting
-	-	-

Description: Displays the command data set (CDS) selected via the binector input.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	CDS selection bit 0	ON	OFF	-
01	CDS selection bit 1	ON	OFF	-

Dependency: Refer to: r0050, p0810, p0811
Note: Command data sets are selected via binector input p0810 and following.
The currently effective command data set is displayed in r0050.

r0836.0...1 CO/BO: Command Data Set CDS selected / CDS selected

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned8
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 8560

Min	Max	Factory setting
-	-	-

Description: Displays the command data set (CDS) selected via the binector input.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	CDS selection bit 0	ON	OFF	-
01	CDS selection bit 1	ON	OFF	-

Dependency: Refer to: r0050, p0810, p0811
Note: Command data sets are selected via binector input p0810 and following.
The currently effective command data set is displayed in r0050.

r0837.0...1 CO/BO: Drive Data Set DDS selected / DDS selected

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned8
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8565

Min	Max	Factory setting
-	-	-

Description: Displays the drive data set (DDS) selected via the binector input.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DDS selection bit 0	ON	OFF	-
01	DDS selection bit 1	ON	OFF	-

Dependency: Refer to: r0051, p0820, p0821

Note: Drive data sets are selected via binector input p0820 and following.
The currently effective drive data set is displayed in r0051.
If there is only one data set, then a value of 0 is displayed in this parameter and not the selection via binector inputs.

r0837.0...1 CO/BO: Drive Data Set DDS selected / DDS selected

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8565

Min	Max	Factory setting
-	-	-

Description: Displays the drive data set (DDS) selected via the binector input.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	DDS selection bit 0	ON	OFF	-
01	DDS selection bit 1	ON	OFF	-

Dependency: Refer to: r0051, p0820, p0821

Note: Drive data sets are selected via binector input p0820 and following.
The currently effective drive data set is displayed in r0051.
If there is only one data set, then a value of 0 is displayed in this parameter and not the selection via binector inputs.

p0840[0...n] BI: ON / OFF (OFF1) / ON / OFF (OFF1)

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2610, 8720, 8820, 8920

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the command "ON/OFF (OFF1)".
For the PROFIdrive profile, this command corresponds to control word 1 bit 0 (STW1.0).

Dependency: Refer to: p1055, p1056

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: For binector input p0840 = 0 signal, the motor can be moved, jogging using binector input p1055 or p1056.
The command "ON/OFF (OFF1)" can be issued using binector input p0840 or p1055/p1056.
For binector input p0840 = 0 signal, the switch-on inhibit is acknowledged.
Only the signal source that originally powered up can also power down again.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop speed control (p1300 = 20, 21), the following applies:
- BI: p0840 = 0 signal: OFF1 (braking with the ramp-function generator, then pulse suppression)

For drives with closed-loop torque control (p1300 = 22, 23), the following applies:
- BI: p0840 = 0 signal: immediate pulse suppression

For drives with closed-loop torque control (activated using p1501), the following applies:
- BI: p0840 = 0 signal: No dedicated braking response, but pulse cancelation when standstill is detected (p1226, p1227)

For drives with closed-loop speed/torque control, the following applies:
- BI: p0840 = 0/1 signal: ON (pulses can be enabled)

For active infeeds (Active Line Module and Smart Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (reduce Vdc along the ramp, then pulse suppression and pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close, pulses can be enabled)

For passive infeeds (Basic Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close)

r0863.1 of a drive can also be selected as signal source.

p0840[0...n] BI: ON / OFF (OFF1) / ON / OFF (OFF1)

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2610, 8720, 8820, 8920

Min	Max	Factory setting
-	-	[0] 2090.0
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source for the command "ON/OFF (OFF1)".
For the PROFIdrive profile, this command corresponds to control word 1 bit 0 (STW1.0).

Dependency: Refer to: p1055, p1056

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: For binector input p0840 = 0 signal, the motor can be moved, jogging using binector input p1055 or p1056.
The command "ON/OFF (OFF1)" can be issued using binector input p0840 or p1055/p1056.
For binector input p0840 = 0 signal, the switch-on inhibit is acknowledged.
Only the signal source that originally powered up can also power down again.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop speed control (p1300 = 20, 21), the following applies:
- BI: p0840 = 0 signal: OFF1 (braking with the ramp-function generator, then pulse suppression)

For drives with closed-loop torque control (p1300 = 22, 23), the following applies:
- BI: p0840 = 0 signal: immediate pulse suppression

For drives with closed-loop torque control (activated using p1501), the following applies:
- BI: p0840 = 0 signal: No dedicated braking response, but pulse cancelation when standstill is detected (p1226, p1227)

For drives with closed-loop speed/torque control, the following applies:
- BI: p0840 = 0/1 signal: ON (pulses can be enabled)

For active infeeds (Active Line Module and Smart Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (reduce Vdc along the ramp, then pulse suppression and pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close, pulses can be enabled)

For passive infeeds (Basic Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close)

r0863.1 of a drive can also be selected as signal source.

p0840[0...n] BI: ON / OFF (OFF1) / ON / OFF (OFF1)

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2610, 8720, 8820, 8920

Min	Max	Factory setting
-	-	[0] 722.0
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source for the command "ON/OFF (OFF1)".
For the PROFIdrive profile, this command corresponds to control word 1 bit 0 (STW1.0).

Dependency: Refer to: p1055, p1056

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: For binector input p0840 = 0 signal, the motor can be moved, jogging using binector input p1055 or p1056.
The command "ON/OFF (OFF1)" can be issued using binector input p0840 or p1055/p1056.
For binector input p0840 = 0 signal, the switch-on inhibit is acknowledged.
Only the signal source that originally powered up can also power down again.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop speed control (p1300 = 20, 21), the following applies:
- BI: p0840 = 0 signal: OFF1 (braking with the ramp-function generator, then pulse suppression)

For drives with closed-loop torque control (p1300 = 22, 23), the following applies:
- BI: p0840 = 0 signal: immediate pulse suppression

For drives with closed-loop torque control (activated using p1501), the following applies:
- BI: p0840 = 0 signal: No dedicated braking response, but pulse cancelation when standstill is detected (p1226, p1227)

For drives with closed-loop speed/torque control, the following applies:
- BI: p0840 = 0/1 signal: ON (pulses can be enabled)

For active infeeds (Active Line Module and Smart Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (reduce Vdc along the ramp, then pulse suppression and pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close, pulses can be enabled)

For passive infeeds (Basic Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close)

r0863.1 of a drive can also be selected as signal source.

p0840[0...n] BI: ON / OFF (OFF1) / ON / OFF (OFF1)

CU250S_V
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2610, 8720, 8820, 8920

Min	Max	Factory setting
-	-	[0] 722.0
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source for the command "ON/OFF (OFF1)".
For the PROFIdrive profile, this command corresponds to control word 1 bit 0 (STW1.0).

Dependency: Refer to: p1055, p1056

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: For binector input p0840 = 0 signal, the motor can be moved, jogging using binector input p1055 or p1056.
The command "ON/OFF (OFF1)" can be issued using binector input p0840 or p1055/p1056.
For binector input p0840 = 0 signal, the switch-on inhibit is acknowledged.
Only the signal source that originally powered up can also power down again.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop speed control (p1300 = 20, 21), the following applies:
- BI: p0840 = 0 signal: OFF1 (braking with the ramp-function generator, then pulse suppression)

For drives with closed-loop torque control (p1300 = 22, 23), the following applies:
- BI: p0840 = 0 signal: immediate pulse suppression

For drives with closed-loop torque control (activated using p1501), the following applies:
- BI: p0840 = 0 signal: No dedicated braking response, but pulse cancelation when standstill is detected (p1226, p1227)

For drives with closed-loop speed/torque control, the following applies:
- BI: p0840 = 0/1 signal: ON (pulses can be enabled)

For active infeeds (Active Line Module and Smart Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (reduce Vdc along the ramp, then pulse suppression and pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close, pulses can be enabled)

For passive infeeds (Basic Line Module) the following applies:
- BI: p0840 = 0 signal: OFF1 (pre-charging contactor/line contactor open)
- BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close)

r0863.1 of a drive can also be selected as signal source.

p0844[0...n] BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2501, 8720, 8820, 8920

Min	Max	Factory setting
-	-	1

Description: Sets the first signal source for the command "No coast down/coast down (OFF2)".
The following signals are AND'ed:
- BI: p0844 "No coast-down / coast-down (OFF2) signal source 1"
- BI: p0845 "No coast-down / coast-down (OFF2) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1).
BI: p0844 = 0 signal or BI: p0845 = 0 signal
- OFF2 (immediate pulse suppression and switch on inhibit)

BI: p0844 = 1 signal and BI: p0845 = 1 signal
- No OFF2 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For Active Line Modules, Smart Line Modules and binector input p0844 = 0 signal or p0845 = 0 signal, the following applies:
- pre-charging contactor/line contactor is additionally opened.

p0844[0...n] BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 8720, 8820, 8920

Min	Max	Factory setting
-	-	[0] 2090.1 [1] 1 [2] 2090.1 [3] 2090.1

Description: Sets the first signal source for the command "No coast down/coast down (OFF2)".

The following signals are AND'ed:

- BI: p0844 "No coast-down / coast-down (OFF2) signal source 1"
- BI: p0845 "No coast-down / coast-down (OFF2) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1).

BI: p0844 = 0 signal or BI: p0845 = 0 signal

- OFF2 (immediate pulse suppression and switch on inhibit)

BI: p0844 = 1 signal and BI: p0845 = 1 signal

- No OFF2 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For Active Line Modules, Smart Line Modules and binector input p0844 = 0 signal or p0845 = 0 signal, the following applies:

- pre-charging contactor/line contactor is additionally opened.

p0844[0...n] BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 8720, 8820, 8920

Min	Max	Factory setting
-	-	1

Description: Sets the first signal source for the command "No coast down/coast down (OFF2)".

The following signals are AND'ed:

- BI: p0844 "No coast-down / coast-down (OFF2) signal source 1"
- BI: p0845 "No coast-down / coast-down (OFF2) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1).

BI: p0844 = 0 signal or BI: p0845 = 0 signal

- OFF2 (immediate pulse suppression and switch on inhibit)

BI: p0844 = 1 signal and BI: p0845 = 1 signal

- No OFF2 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For Active Line Modules, Smart Line Modules and binector input p0844 = 0 signal or p0845 = 0 signal, the following applies:

- pre-charging contactor/line contactor is additionally opened.

p0844[0...n] BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2501, 8720, 8820, 8920
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the first signal source for the command "No coast down/coast down (OFF2)".
The following signals are AND'ed:
- BI: p0844 "No coast-down / coast-down (OFF2) signal source 1"
- BI: p0845 "No coast-down / coast-down (OFF2) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1).
BI: p0844 = 0 signal or BI: p0845 = 0 signal
- OFF2 (immediate pulse suppression and switch on inhibit)

BI: p0844 = 1 signal and BI: p0845 = 1 signal
- No OFF2 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For Active Line Modules, Smart Line Modules and binector input p0844 = 0 signal or p0845 = 0 signal, the following applies:
- pre-charging contactor/line contactor is additionally opened.

p0845[0...n] BI: No coast-down / coast-down (OFF2) signal source 2 / OFF2 S_src 2

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 2501, 8720, 8820, 8920
CU250S_S_PN			
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the second signal source for the command "No coast down/coast down (OFF2)".
The following signals are AND'ed:
- BI: p0844 "No coast-down / coast-down (OFF2) signal source 1"
- BI: p0845 "No coast-down / coast-down (OFF2) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1).
BI: p0844 = 0 signal or BI: p0845 = 0 signal
- OFF2 (immediate pulse suppression and switch on inhibit)

BI: p0844 = 1 signal and BI: p0845 = 1 signal
- No OFF2 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is effective.

Note: For Active Line Modules, Smart Line Modules and binector input p0844 = 0 signal or p0845 = 0 signal, the following applies:
- pre-charging contactor/line contactor is additionally opened.

p0845[0...n] BI: No coast-down / coast-down (OFF2) signal source 2 / OFF2 S_src 2

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2501, 8720, 8820, 8920
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the second signal source for the command "No coast down/coast down (OFF2)".
The following signals are AND'ed:
- BI: p0844 "No coast-down / coast-down (OFF2) signal source 1"
- BI: p0845 "No coast-down / coast-down (OFF2) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1).
BI: p0844 = 0 signal or BI: p0845 = 0 signal
- OFF2 (immediate pulse suppression and switch on inhibit)

BI: p0844 = 1 signal and BI: p0845 = 1 signal
- No OFF2 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is effective.

p0848[0...n] BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2501
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the first signal source for the command "No quick stop/quick stop (OFF3)".
The following signals are AND'ed:
- BI: p0848 "No quick stop / quick stop (OFF3) signal source 1"
- BI: p0849 "No quick stop / quick stop (OFF3) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 2 (STW1.2).
BI: p0848 = 0 signal or BI: p0849 = 0 signal
- OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit)

BI: p0848 = 1 signal and BI: p0849 = 1 signal
- No OFF3 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop torque control (activated using p1501), the following applies:
BI: p0848 = 0 signal:
- No dedicated braking response, but pulse suppression when standstill is detected (p1226, p1227).

p0848[0...n] BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1

CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501

Min	Max	Factory setting
-	-	[0] 2090.2 [1] 1 [2] 2090.2 [3] 2090.2

Description: Sets the first signal source for the command "No quick stop/quick stop (OFF3)".
The following signals are AND'ed:
- BI: p0848 "No quick stop / quick stop (OFF3) signal source 1"
- BI: p0849 "No quick stop / quick stop (OFF3) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 2 (STW1.2).
BI: p0848 = 0 signal or BI: p0849 = 0 signal
- OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit)

BI: p0848 = 1 signal and BI: p0849 = 1 signal
- No OFF3 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop torque control (activated using p1501), the following applies:
BI: p0848 = 0 signal:
- No dedicated braking response, but pulse suppression when standstill is detected (p1226, p1227).

p0848[0...n] BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the first signal source for the command "No quick stop/quick stop (OFF3)".
The following signals are AND'ed:
- BI: p0848 "No quick stop / quick stop (OFF3) signal source 1"
- BI: p0849 "No quick stop / quick stop (OFF3) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 2 (STW1.2).
BI: p0848 = 0 signal or BI: p0849 = 0 signal
- OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit)

BI: p0848 = 1 signal and BI: p0849 = 1 signal
- No OFF3 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop torque control (activated using p1501), the following applies:
BI: p0848 = 0 signal:
- No dedicated braking response, but pulse suppression when standstill is detected (p1226, p1227).

p0848[0...n] BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1

CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the first signal source for the command "No quick stop/quick stop (OFF3)".
The following signals are AND'ed:
- BI: p0848 "No quick stop / quick stop (OFF3) signal source 1"
- BI: p0849 "No quick stop / quick stop (OFF3) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 2 (STW1.2).
BI: p0848 = 0 signal or BI: p0849 = 0 signal
- OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit)

BI: p0848 = 1 signal and BI: p0849 = 1 signal
- No OFF3 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For drives with closed-loop torque control (activated using p1501), the following applies:
BI: p0848 = 0 signal:
- No dedicated braking response, but pulse suppression when standstill is detected (p1226, p1227).

p0849[0...n] BI: No Quick Stop / Quick Stop (OFF3) signal source 2 / OFF3 S_src 2

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the second signal source for the command "No quick stop/quick stop (OFF3)".
The following signals are AND'ed:
- BI: p0848 "No quick stop / quick stop (OFF3) signal source 1"
- BI: p0849 "No quick stop / quick stop (OFF3) signal source 2"

For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 2 (STW1.2).
BI: p0848 = 0 signal or BI: p0849 = 0 signal
- OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit)

BI: p0848 = 1 signal and BI: p0849 = 1 signal
- No OFF3 (enable is possible)

Caution: When "master control from PC" is activated, this binector input is effective.

Note: For drives with closed-loop torque control (activated using p1501), the following applies:
BI: p0849 = 0 signal:
- No dedicated braking response, but pulse suppression when standstill is detected (p1226, p1227).

p0852[0...n] BI: Enable operation/inhibit operation / Operation enable

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 8820, 8920

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable operation/inhibit operation".
For the PROFIdrive profile, this command corresponds to control word 1 bit 3 (STW1.3).
BI: p0852 = 0 signal
Inhibit operation (suppress pulses).
BI: p0852 = 1 signal
Enable operation (pulses can be enabled).

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p0852[0...n] BI: Enable operation/inhibit operation / Operation enable

CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 8820, 8920

Min	Max	Factory setting
-	-	[0] 2090.3
		[1] 1
		[2] 2090.3
		[3] 2090.3

Description: Sets the signal source for the command "enable operation/inhibit operation".
For the PROFIdrive profile, this command corresponds to control word 1 bit 3 (STW1.3).
BI: p0852 = 0 signal
Inhibit operation (suppress pulses).
BI: p0852 = 1 signal
Enable operation (pulses can be enabled).

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p0852[0...n] BI: Enable operation/inhibit operation / Operation enable

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 8820, 8920

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable operation/inhibit operation".
For the PROFIdrive profile, this command corresponds to control word 1 bit 3 (STW1.3).
BI: p0852 = 0 signal
Inhibit operation (suppress pulses).
BI: p0852 = 1 signal
Enable operation (pulses can be enabled).

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p0852[0...n] BI: Enable operation/inhibit operation / Operation enable

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2501, 8820, 8920
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the signal source for the command "enable operation/inhibit operation".

For the PROFIdrive profile, this command corresponds to control word 1 bit 3 (STW1.3).

BI: p0852 = 0 signal

Inhibit operation (suppress pulses).

BI: p0852 = 1 signal

Enable operation (pulses can be enabled).

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p0854[0...n] BI: Control by PLC/no control by PLC / Master ctrl by PLC

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 2501, 8720, 8820, 8920
CU250S_S_PN			
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the signal source for the command "control by PLC/no control by PLC".

For the PROFIdrive profile, this command corresponds to control word 1 bit 10 (STW1.10).

BI: p0854 = 0 signal

No control by PLC

BI: p0854 = 1 signal

Master ctrl by PLC.

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This bit is used to initiate a response for the drives when the control fails (F07220). If there is no control available, then binector input p0854 should be set to 1.

If a control is available, then STW1.10 must be set to 1 (PZD1) so that the received data is updated. This applies regardless of the setting in p0854 and even in the case of free telegram configuration (p0922 = 999).

p0854[0...n] BI: Control by PLC/no control by PLC / Master ctrl by PLC

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 8720, 8820, 8920

Min	Max	Factory setting
-	-	[0] 2090.10 [1] 1 [2] 2090.10 [3] 2090.10

Description: Sets the signal source for the command "control by PLC/no control by PLC".
For the PROFIdrive profile, this command corresponds to control word 1 bit 10 (STW1.10).
BI: p0854 = 0 signal
No control by PLC
BI: p0854 = 1 signal
Master ctrl by PLC.

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This bit is used to initiate a response for the drives when the control fails (F07220). If there is no control available, then binector input p0854 should be set to 1.
If a control is available, then STW1.10 must be set to 1 (PZD1) so that the received data is updated. This applies regardless of the setting in p0854 and even in the case of free telegram configuration (p0922 = 999).

p0854[0...n] BI: Control by PLC/no control by PLC / Master ctrl by PLC

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 8720, 8820, 8920

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "control by PLC/no control by PLC".
For the PROFIdrive profile, this command corresponds to control word 1 bit 10 (STW1.10).
BI: p0854 = 0 signal
No control by PLC
BI: p0854 = 1 signal
Master ctrl by PLC.

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This bit is used to initiate a response for the drives when the control fails (F07220). If there is no control available, then binector input p0854 should be set to 1.
If a control is available, then STW1.10 must be set to 1 (PZD1) so that the received data is updated. This applies regardless of the setting in p0854 and even in the case of free telegram configuration (p0922 = 999).

p0854[0...n] BI: Control by PLC/no control by PLC / Master ctrl by PLC

CU250S_V
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 8720, 8820, 8920

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "control by PLC/no control by PLC".
For the PROFIdrive profile, this command corresponds to control word 1 bit 10 (STW1.10).
BI: p0854 = 0 signal
No control by PLC
BI: p0854 = 1 signal
Master ctrl by PLC.

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This bit is used to initiate a response for the drives when the control fails (F07220). If there is no control available, then binector input p0854 should be set to 1.
If a control is available, then STW1.10 must be set to 1 (PZD1) so that the received data is updated. This applies regardless of the setting in p0854 and even in the case of free telegram configuration (p0922 = 999).

p0855[0...n] BI: Unconditionally open holding brake / Uncond open brake

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2701, 2707

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the command "unconditionally open holding brake".

Dependency: Refer to: p0858

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The signal via BI: p0858 (unconditionally close holding brake) has a higher priority than via BI: p0855 (unconditionally open holding brake).

p0855[0...n] BI: Unconditionally open holding brake / Uncond open brake

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2701

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the command "unconditionally open holding brake".

Dependency: Refer to: p0858

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The signal via BI: p0858 (unconditionally close holding brake) has a higher priority than via BI: p0855 (unconditionally open holding brake).

p0856[0...n] BI: Speed controller enable / n_ctrl enable

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 2701, 2707

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable speed controller" (r0898.12).
0 signal: Set the I component and speed controller output to zero.
1 signal: Enable speed controller.

Dependency: Refer to: r0898

Note: If "enable speed controller" is withdrawn, then an existing brake will be closed.
If "speed controller enable" is withdrawn, the pulses are not suppressed.

p0856[0...n] BI: Speed controller enable / n_ctrl enable

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 2701

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable speed controller" (r0898.12).
0 signal: Set the I component and speed controller output to zero.
1 signal: Enable speed controller.

Dependency: Refer to: r0898

Note: If "enable speed controller" is withdrawn, then an existing brake will be closed.
If "speed controller enable" is withdrawn, the pulses are not suppressed.

p0857 Power unit monitoring time / PU t_monit

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8760, 8864, 8964

Min	Max	Factory setting
100.0 [ms]	60000.0 [ms]	6000.0 [ms]

Description: Sets the monitoring time for the power unit.
The monitoring time is started after an 0/1 edge of the ON/OFF1 command. If the power unit does not return a READY signal within the monitoring time, then fault F06000 (infeeds) or F07802 (drives) is output.

Dependency: Refer to: F07802, F30027

Notice: The maximum time to pre-charge the DC link is monitored in the power unit and cannot be changed. The maximum duration of the pre-charging depends on the power class and the power unit design.
The monitoring time for the pre-charging is started after the ON command (BI: p0840 = 0/1 signal). Fault F30027 is output when the maximum pre-charging duration is exceeded.

Note: The factory setting for p0857 depends on the power class and the design of the power unit.
The monitoring time for the ready signal of the power unit includes the time to pre-charge the DC link and, if relevant, the de-bounce time of the contactors.
If an excessively low value is entered into p0857, then after enable, this results in the corresponding fault.

p0857 Power unit monitoring time / PU t_monit

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8760, 8864, 8964

Min	Max	Factory setting
100.0 [ms]	60000.0 [ms]	10000.0 [ms]

Description: Sets the monitoring time for the power unit.

The monitoring time is started after an 0/1 edge of the ON/OFF1 command. If the power unit does not return a READY signal within the monitoring time, fault F07802 is output.

Dependency: Refer to: F07802, F30027

Notice: The maximum time to pre-charge the DC link is monitored in the power unit and cannot be changed. The maximum pre-charging duration depends on the power unit.

The monitoring time for the pre-charging is started after the ON command (BI: p0840 = 0/1 signal). Fault F30027 is output when the maximum pre-charging duration is exceeded.

Note: The factory setting for p0857 depends on the power unit.

The monitoring time for the ready signal of the power unit includes the time to pre-charge the DC link and, if relevant, the de-bounce time of the contactors.

If an excessively low value is entered into p0857, then after enable, this results in the corresponding fault.

p0858[0...n] BI: Unconditionally close holding brake / Uncond close brake

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2701, 2707

Min	Max	Factory setting
-	-	9719.13

Description: Sets the signal source for the command "unconditionally close holding brake".

Dependency: Refer to: p0855

Note: The signal via BI: p0858 (unconditionally close holding brake) has a higher priority than via BI: p0855 (unconditionally open holding brake).

For a 1 signal via BI: p0858, the command "unconditionally close the holding brake" is executed and internally a zero setpoint is entered.

p0858[0...n] BI: Unconditionally close holding brake / Uncond close brake

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 2701

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the command "unconditionally close holding brake".

Dependency: Refer to: p0855

Note: The signal via BI: p0858 (unconditionally close holding brake) has a higher priority than via BI: p0855 (unconditionally open holding brake).

For a 1 signal via BI: p0858, the command "unconditionally close the holding brake" is executed and internally a zero setpoint is entered.

p0860 BI: Line contactor feedback signal / Line contact feedb

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 2634, 8734, 8834, 8934
	Min -	**Max** -	**Factory setting** 863.1

Description: Sets the signal source for the feedback signal from the line contactor.

Dependency: Refer to: p0861, r0863

Refer to: F07300

Notice: The line contactor monitoring is de-activated if the control signal of the particular drive object is set as the signal source for the feedback signal of the line contactor (BI: p0860 = r0863.1).

Note: The state of the line contactor is monitored depending on signal BO: r0863.1.

When the monitoring is activated (BI: p0860 not equal to r0863.1), fault F07300 is then also output if the contactor is closed before it is controlled using r0863.1.

p0860 BI: Line contactor feedback signal / Line contact feedb

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min -	**Max** -	**Factory setting** 863.1

Description: Sets the signal source for the feedback signal from the line contactor.

Dependency: Refer to: p0861, r0863

Refer to: F07300

Notice: The line contactor monitoring is de-activated if the control signal of the particular drive object is set as the signal source for the feedback signal of the line contactor (BI: p0860 = r0863.1).

Note: The state of the line contactor is monitored depending on signal BO: r0863.1.

When the monitoring is activated (BI: p0860 not equal to r0863.1), fault F07300 is then also output if the contactor is closed before it is controlled using r0863.1.

p0861 Line contactor monitoring time / LineContact t_mon

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 2634, 8734, 8834, 8934
	Min 0 [ms]	**Max** 5000 [ms]	**Factory setting** 100 [ms]

Description: Sets the monitoring time of the line contactor.

This time starts each time that the line contactor switches (r0863.1). If a feedback signal is not received from the line contactor within the time, a message is output.

Dependency: Refer to: p0860, r0863

Refer to: F07300

Note: The monitoring function is disabled for the factory setting of p0860.

p0861 Line contactor monitoring time / LineContact t_mon

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0 [ms]	5000 [ms]	100 [ms]

Description: Sets the monitoring time of the line contactor.

This time starts each time that the line contactor switches (r0863.1). If a feedback signal is not received from the line contactor within the time, a message is output.

Dependency: Refer to: p0860, r0863

Refer to: F07300

Note: The monitoring function is disabled for the factory setting of p0860.

p0862 Power unit ON delay / PU t_on

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 2610, 8732, 8832, 8932
	Min	**Max**	**Factory setting**
	0 [ms]	65000 [ms]	0 [ms]

Description: Sets the delay time for the control command of the power unit and a line contactor, if used.

Note: This means that it is possible to realize a shifted (delayed) pre-charging or power-on using a single ON command.

When the infeed units are active, before the line contactor is closed, an offset adjustment of the current measurement is carried out for a duration of 120 ms (p3491).

r0863.0...2 CO/BO: Drive coupling status word/control word / CoupleZSW/STW

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the status and control words of the drive coupling.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Closed-loop control operation	Yes	No	2610, 6495, 8732, 8832, 8932, 9794
01	Energize contactor	Yes	No	2610, 2634, 8732, 8734, 8832, 8834, 8932, 8934
02	Infeed line supply failure	Yes	No	-

Note: Re bit 00:

Bit 0 signals that the infeed is ready.

When the operating signal is transferred via BO: r0863.0 this allows several drives to start (run-up) staggered over time when they are simultaneously powered up.

To realize this, the following connections/interconnections are required:
Drive 1: Interconnect BI: p0864 with BO: r0863.0 of the infeed
Drive 2: Interconnect BI: p0864 with BO: r0863.0 of drive 1
Drive 3: Interconnect BI: p0864 with BO: r0863.0 of drive 2, etc.
The first drive only transfers the operating signal to the next drive after it has reached its ready condition.
Re bit 01:
Bit 1 is used to control an external line contactor.
Re bit 02:
This bit only signals line supply failure for Active Infeed (A_INF) and Smart Infeed (S_INF).

r0863.1 CO/BO: Drive coupling status word/control word / CoupleZSW/STW

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status and control words of the drive coupling.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	Energize contactor	Yes	No	-

Note: Re bit 01:
Bit 1 is used to control an external line contactor.

p0868 Power unit DC switch debounce time / PU DC sw t_deboun

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	65000 [ms]	65000 [ms]

Description: Sets the debounce time for the DC circuit breaker for Motor Modules in "chassis" format.
Note: The following applies if p0868 = 65000 ms:
The debounce time defined internally in the power unit's EEPROM is implemented.

p0897 BI: Parking axis selection / Parking axis sel

Access level: 2 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the "parking axis" function.
Dependency: BI: p0897 = 0 signal
The function "parking axis" is not selected.
BI: p0897 = 1 signal
The function "parking axis" is selected.
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: After it has been selected the "parking axis" function only becomes active when the pulses are suppressed.

r0898.0...14 CO/BO: Control word sequence control / STW seq_ctrl

Access level: 2 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1530, 2501

Min	Max	Factory setting
-	-	-

Description: Displays the control word of the sequence control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	ON/OFF1	Yes	No	-
01	OC / OFF2	Yes	No	-
02	OC / OFF3	Yes	No	-
03	Operation enable	Yes	No	-
04	Ramp-function generator enable	Yes	No	-
05	Continue ramp-function generator	Yes	No	-
06	Speed setpoint enable	Yes	No	-
07	Command open brake	Yes	No	-
08	Jog 1	Yes	No	-
09	Jog 2	Yes	No	-
10	Master ctrl by PLC	Yes	No	-
12	Speed controller enable	Yes	No	-
14	Command close brake	Yes	No	-

Note: OC: Operating condition

r0899.0...15 CO/BO: Status word sequence control / ZSW seq_ctrl

Access level: 2 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1530, 2503

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the sequence control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Rdy for switch on	Yes	No	-
01	Ready	Yes	No	-
02	Operation enabled	Yes	No	-
03	Jog active	Yes	No	-
04	No coasting active	OFF2 inactive	OFF2 active	-
05	No Quick Stop active	OFF3 inactive	OFF3 active	-
06	Switching on inhibited active	Yes	No	-
07	Drive ready	Yes	No	-
08	Controller enable	Yes	No	-
09	Control request	Yes	No	-
11	Pulses enabled	Yes	No	-
12	Open holding brake	Yes	No	-
13	Command close holding brake	Yes	No	-
14	Pulse enable from the brake control	Yes	No	-
15	Setpoint enable from the brake control	Yes	No	-

Note: Re bits 00, 01, 02, 04, 05, 06, 09:

For PROFIdrive, these signals are used for status word 1.

Re bit 13:

When the "Safe Brake Control" (SBC) is activated and selected, the brake is no longer controlled using this signal.

Re bit 14, 15:

These signals are only of significance when the "extended brake control" function module is activated (r0108.14 = 1).

p0918 PROFIBUS address / PB address

CU250S_S_DP	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_DP	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 1520, 2410
	Min	**Max**	**Factory setting**
	1	126	126

Description: Displays or sets the PROFIBUS address for PROFIBUS interface on the Control Unit.

The address can be set as follows:

1) Using the DIP switch on the Control Unit.

--> p0918 can then only be read and displays the selected address.

--> A change only becomes effective after a POWER ON.

2) Using p0918

--> Only if all of the DIP switches are set to ON or OFF.

--> The address is saved in a non-volatile fashion using the function "copy from RAM to ROM".

--> A change only becomes effective after a POWER ON.

Notice: For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

For p0014 = 0, the following applies:

Before a changed setting becomes permanently effective, a non-volatile RAM to ROM data save is required. To do this, set p0971 = 1 or p0014 = 1.

Note: Permissible PROFIBUS addresses: 1 ... 126

Address 126 is used for commissioning.

Every PROFIBUS address change only becomes effective after a POWER ON.

p0922 PROFIdrive PZD telegram selection / PZD telegr_sel

CU250S_S_DP	**Access level:** 1	**Calculated:** -	**Data type:** Unsigned16
CU250S_S_PN	**Can be changed:** C(1), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 1520, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	Min	**Max**	**Factory setting**
	1	999	999

Description: Sets the send and receive telegram.

Value:
1: Standard telegram 1, PZD-2/2
2: Standard telegram 2, PZD-4/4
3: Standard telegram 3, PZD-5/9
4: Standard telegram 4, PZD-6/14
102: SIEMENS telegram 102, PZD-6/10
103: SIEMENS telegram 102, PZD-7/15
999: Free telegram configuration with BICO

Dependency: Refer to: p2038

Refer to: F01505

Note: For p0922 = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed.

If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited.

The inhibited interconnections can only be changed again after setting value 999.

p0922 PROFIdrive PZD telegram selection / PZD telegr_sel

CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1520, 2415, 2416, 2419, 2420, 2421, 2422, 2423

Min	Max	Factory setting
7	999	999

Description: Sets the send and receive telegram.

Value:
7: Standard telegram 7, PZD-2/2
9: Standard telegram 9, PZD-10/5
110: SIEMENS telegram 110, PZD-12/7
111: SIEMENS telegram 111, PZD-12/12
999: Free telegram configuration with BICO

Dependency: Refer to: p2038
Refer to: F01505

Note: For p0922 = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed.
If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited.
The inhibited interconnections can only be changed again after setting value 999.

p0922 PROFIdrive PZD telegram selection / PZD telegr_sel

CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1520, 2415, 2416, 2419, 2420, 2421, 2422, 2423

Min	Max	Factory setting
1	999	1

Description: Sets the send and receive telegram.

Value:
1: Standard telegram 1, PZD-2/2
2: Standard telegram 2, PZD-4/4
3: Standard telegram 3, PZD-5/9
4: Standard telegram 4, PZD-6/14
20: Standard telegram 20, PZD-2/6
350: SIEMENS telegram 350, PZD-4/4
352: SIEMENS telegram 352, PZD-6/6
353: SIEMENS telegram 353, PZD-2/2, PKW-4/4
354: SIEMENS telegram 354, PZD-6/6, PKW-4/4
999: Free telegram configuration with BICO

Dependency: Refer to: F01505

Note: If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited.
The inhibited interconnections can only be changed again after setting value 999.

p0922 PROFIdrive PZD telegram selection / PZD telegr_sel

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1520, 2415, 2416, 2419, 2420, 2421, 2422, 2423

Min	Max	Factory setting
7	999	999

Description: Sets the send and receive telegram.

Value:
7: Standard telegram 7, PZD-2/2
9: Standard telegram 9, PZD-10/5

110: SIEMENS telegram 110, PZD-12/7
111: SIEMENS telegram 111, PZD-12/12
999: Free telegram configuration with BICO

Dependency: Refer to: F01505

Note: If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited.
The inhibited interconnections can only be changed again after setting value 999.

r0924[0...1] ZSW bit pulses enabled / ZSW pulse enab

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2454, 2456

Min	Max	Factory setting
-	-	-

Description: Displays the position of the "Pulses enabled" status signal in the PROFIdrive telegram.

Index: [0] = Signal number
[1] = Bit position

p0925 PROFIdrive clock synchronous sign-of-life tolerance / PD SoL_tol

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2410

Min	Max	Factory setting
0	65535	1

Description: Sets the number of tolerated consecutive sign-of-life errors of the clock-cycle synchronous master.
The sign-of-life signal is normally received in PZD4 (control word 2) from the master.

Dependency: Refer to: p2045, r2065
Refer to: F01912

Note: The sign-of-life monitoring is disabled for p0925 = 65535.

r0930 PROFIdrive operating mode / PD operating mode

CU250S_S_DP, CU250S_S_PN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the operating mode.
1: Closed-loop speed controlled operation with ramp-function generator
2: Closed-loop position controlled operation
3: Closed-loop speed controlled operation without ramp-function generator

r0944 CO: Counter for fault buffer changes / Fault buff change

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays fault buffer changes. This counter is incremented every time the fault buffer changes.

Dependency: Refer to: r0945, r0947, r0948, r0949, r2109

r0944 CO: Counter for fault buffer changes / Fault buff change

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 8060
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays fault buffer changes. This counter is incremented every time the fault buffer changes.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2109

r0945[0...63] Fault code / Fault code

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8060
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the numbers of faults that have occurred.
Dependency: Refer to: r0947, r0948, r0949, r2109, r2130, r2133, r2136, r3122
Notice: The properties of the fault buffer should be taken from the corresponding product documentation.
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
Fault buffer structure (general principle):
r0945[0], r0949[0], r0948[0], r2109[0], r3115[0] --> actual fault case, fault 1
. . .
r0945[7], r0949[7], r0948[7], r2109[7], r3115[7] --> actual fault case, fault 8
r0945[8], r0949[8], r0948[8], r2109[8], r3115[8] --> 1st acknowledged fault case, fault 1
. . .
r0945[15], r0949[15], r0948[15], r2109[15], r3115[15] --> 1st acknowledged fault case, fault 8
. . .
r0945[56], r0949[56], r0948[56], r2109[56], r3115[56] --> 7th acknowledged fault case, fault 1
. . .
r0945[63], r0949[63], r0948[63], r2109[63], r3115[63] --> 7th acknowledged fault case, fault 8

r0945[0...63] Fault code / Fault code

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8060
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the numbers of faults that have occurred.
Dependency: Refer to: r0947, r0948, r0949, r2109, r2130, r2133, r2136, r3122
Notice: The properties of the fault buffer should be taken from the corresponding product documentation.
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
Fault buffer structure (general principle):
r0945[0], r0949[0], r0948[0], r2109[0] --> actual fault case, fault 1
. . .
r0945[7], r0949[7], r0948[7], r2109[7] --> actual fault case, fault 8

r0945[8], r0949[8], r0948[8], r2109[8] --> 1st acknowledged fault case, fault 1
. . .
r0945[15], r0949[15], r0948[15], r2109[15] --> 1st acknowledged fault case, fault 8
. . .
r0945[56], r0949[56], r0948[56], r2109[56] --> 7th acknowledged fault case, fault 1
. . .
r0945[63], r0949[63], r0948[63], r2109[63] --> 7th acknowledged fault case, fault 8

r0946[0...65534] Fault code list / Fault code list

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Lists the fault codes stored in the drive unit.
The indices can only be accessed with a valid fault code.

Dependency: The parameter assigned to the fault code is entered in r0951 under the same index.

r0947[0...63] Fault number / Fault number

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8060

Min	Max	Factory setting
-	-	-

Description: This parameter is identical to r0945.

r0947[0...63] Fault number / Fault number

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8060

Min	Max	Factory setting
-	-	-

Description: This parameter is identical to r0945.

r0948[0...63] Fault time received in milliseconds / t_fault recv ms

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8060

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the fault occurred.

Dependency: Refer to: r0945, r0947, r0949, r2109, r2114, r2130, r2133, r2136, r3122

Notice: The time comprises r2130 (days) and r0948 (milliseconds).

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the fault buffer and the assignment of the indices is shown in r0945.
When the parameter is read via PROFIdrive, the TimeDifference data type applies.

r0948[0...63] Fault time received in milliseconds / t_fault recv ms

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8060

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the fault occurred.
Dependency: Refer to: r0945, r0947, r0949, r2109, r2130, r2133, r2136
Notice: The time comprises r2130 (days) and r0948 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the fault buffer and the assignment of the indices is shown in r0945.
When the parameter is read via PROFIdrive, the TimeDifference data type applies.

r0949[0...63] Fault value / Fault value

Access level: 3 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8060

Min	Max	Factory setting
-	-	-

Description: Displays additional information about the fault that occurred (as integer number).
Dependency: Refer to: r0945, r0947, r0948, r2109, r2130, r2133, r2136, r3122
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the fault buffer and the assignment of the indices is shown in r0945.

p0952 Fault cases counter / Fault cases qty

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1710, 8060

Min	Max	Factory setting
0	65535	0

Description: Number of fault situations that have occurred since the last reset.
Dependency: The fault buffer is deleted (cleared) by setting p0952 to 0.
Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133, r2136

r0963 PROFIBUS baud rate / PB baud rate

CU250S_S_DP
CU250S_V_DP

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	255	-

Description: Displays the corresponding value for the PROFIBUS baud rate.
Value:
0: 9.6 kbit/s
1: 19.2 kbit/s
2: 93.75 kbit/s
3: 187.5 kbit/s
4: 500 kbit/s
6: 1.5 Mbit/s
7: 3 Mbit/s
8: 6 Mbit/s
9: 12 Mbit/s
10: 31.25 kbit/s

11: 45.45 kbit/s
255: Unknown

r0964[0...6] Device identification / Device ident.

Access level: 2	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the device identification.

Index:
[0] = Company (Siemens = 42)
[1] = Device type
[2] = Firmware version
[3] = Firmware date (year)
[4] = Firmware date (day/month)
[5] = Number of drive objects
[6] = Firmware patch/hot fix

Note:
Example:
r0964[0] = 42 --> SIEMENS
r0964[1] = device type, see below
r0964[2] = 403 --> first part of the firmware version V04.03 (for second part, refer to index 6)
r0964[3] = 2010 --> year 2010
r0964[4] = 1705 --> 17th of May
r0964[5] = 2 --> 2 drive objects
r0964[6] = 200 --> second part, firmware version (complete version: V04.03.02.00)
Device type:
r0964[1] = 6363 --> SINAMICS G120 CU250S-2 VECTOR
r0964[1] = 6663 --> SINAMICS G120 CU250S-2 SERVO
r0964[1] = 6360 --> SINAMICS G120 CU250S-2_DP VECTOR
r0964[1] = 6660 --> SINAMICS G120 CU250S-2_DP SERVO
r0964[1] = 6361 --> SINAMICS G120 CU250S-2_PN VECTOR
r0964[1] = 6661 --> SINAMICS G120 CU250S-2_PN SERVO
r0964[1] = 6362 --> SINAMICS G120 CU250S-2_CAN VECTOR
r0964[1] = 6662 --> SINAMICS G120 CU250S-2_CAN SERVO

r0965 PROFIdrive profile number / PD profile number

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the PROFIdrive profile number and profile version.
Constant value = 0329 hex.
Byte 1: Profile number = 03 hex = PROFIdrive profile
Byte 2: Profile version = 29 hex = Version 4.1

Note: When the parameter is read via PROFIdrive, the Octet String 2 data type applies.

p0969 System runtime relative / t_System relative

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8060
Min	**Max**	**Factory setting**
0 [ms]	4294967295 [ms]	0 [ms]

Description: Displays the system runtime in ms since the last POWER ON.

Note: The value in p0969 can only be reset to 0.

The value overflows after approx. 49 days.

When the parameter is read via PROFIdrive, the TimeDifference data type applies.

p0970 Reset drive parameters / Drive par reset

Access level: 1	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(1, 30)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	300	0

Description: The parameter is used to initiate the reset of the drive parameters.

Parameters p0100, p0205 are not reset.

The following motor parameters are defined in accordance with the power unit: p0300 ... p0311.

When downloading settings 10, 11, 12, the buffer memory mode is automatically deactivated (p0014 = 0).

Value:
- 0: Inactive
- 1: Start a parameter reset
- 3: Start download of volatile parameters from RAM
- 5: Starts a safety parameter reset
- 10: Starts to download setting 10
- 11: Starts to download setting 11
- 12: Starts to download setting 12
- 100: Start a BICO interconnection reset
- 300: Only Siemens int

Dependency: Refer to: F01659

Caution: When the buffer memory is active (see p0014), the actual parameters are backed up from RAM to ROM when a parameter set is loaded (p0970 = 10, 11, 12).

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Peculiarities of communication via PROFIBUS DP:

- Communication with Class 1 masters (e.g. S7 controllers) is interrupted.
- Communication with Class 2 masters (e.g. STARTER) is retained.

Note: A factory setting run can only be started if p0010 was first set to 30 (parameter reset).

At the end of the calculations, p0970 is automatically set to 0.

Parameter reset is completed with p0970 = 0 and r3996[0] = 0.

For p0970 = 5 the following applies:

The password for Safety Integrated must be set.

When Safety Integrated is enabled, this can result in messages, which then require an acceptance test to be performed.

Then save the parameters and carry out a POWER ON.

For p0970 = 1 the following applies:

If a Safety Integrated function is parameterized (p9601), then the safety parameters are not reset. In this case, an fault (F01659) is output with fault value 2.

The following generally applies:

One index of parameters p2100, p2101, p2118, p2119, p2126, p2127 is not reset, if a parameterized message is precisely active in this index.

p0971 Save parameters / Save par

Access level: 1	Calculated: -	Data type: Unsigned16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	12	0

Description: Setting to save parameters in the non-volatile memory.

When saving, only the adjustable parameters intended to be saved are taken into account.

Value:
0: Inactive
1: Save drive object
10: Save in non-volatile memory as setting 10
11: Save in non-volatile memory as setting 11
12: Save in non-volatile memory as setting 12

Dependency: Refer to: p1960, r3996

Caution: If a memory card (optional) is inserted, the following applies:

The parameters are also saved on the card and therefore overwrite any existing data!

Notice: The Control Unit power supply may only be powered down after data has been saved (i.e. after data save has been started, wait until the parameter again has the value 0).

Writing to parameters is inhibited while saving.

The progress while saving is displayed in r3996.

p0972 Drive unit reset / Drv_unit reset

Access level: 3	Calculated: -	Data type: Unsigned16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	3	0

Description: Sets the required procedure to execute a hardware reset for the drive unit.

Value:
0: Inactive
1: Hardware-Reset immediate
2: Hardware reset preparation
3: Hardware reset after cyclic communication has failed

Danger: It must be absolutely ensured that the system is in a safe condition.

The memory card/device memory of the Control Unit must not be accessed.

Note: If value = 1:

Reset is immediately executed and communications interrupted.

After communications have been established, check the reset operation (refer below).

If value = 2:

Help to check the reset operation.

Firstly, set p0972 = 2 and then read back. Secondly, set p0972 = 1 (it is possible that this request is possibly no longer acknowledged). The communication is then interrupted.

After communications have been established, check the reset operation (refer below).

If value = 3:

The reset is executed after interrupting cyclic communication. This setting is used to implement a synchronized reset by a control for several drive units.

If cyclic communication is not active, then the reset is immediately executed.

After communications have been established, check the reset operation (refer below).

To check the reset operation:

After the drive unit has been restarted and communications have been established, read p0972 and check the following:

p0972 = 0? --> The reset was successfully executed.

p0972 > 0? --> The reset was not executed.

r0975[0...10] Drive object identification / DO identification

CU250S_S	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned16
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the identification of the drive object.

Index:
[0] = Company (Siemens = 42)
[1] = Drive object type
[2] = Firmware version
[3] = Firmware date (year)
[4] = Firmware date (day/month)
[5] = PROFIdrive drive object type class
[6] = PROFIdrive drive object sub-type Class 1
[7] = Drive object number
[8] = Reserved
[9] = Reserved
[10] = Firmware patch/hot fix

Note: Example:

r0975[0] = 42 --> SIEMENS

r0975[1] = 11 --> SERVO drive object type

r0975[2] = 102 --> first part, firmware version V01.02 (second part, refer to index 10)

r0975[3] = 2003 --> year 2003

r0975[4] = 1401 --> 14th of January

r0975[5] = 1 --> PROFIdrive drive object, type class

r0975[6] = 9 --> PROFIdrive drive object sub-type class 1

r0975[7] = 2 --> drive object number = 2

r0975[8] = 0 (reserved)

r0975[9] = 0 (reserved)

r0975[10] = 600 --> second part, firmware version (complete version: V01.02.06.00)

r0979[0...30] PROFIdrive encoder format / PD encoder format

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 4704
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the actual position encoder used according to PROFIdrive.

Index:
[0] = Header
[1] = Type encoder 1
[2] = Resolution enc 1
[3] = Shift factor G1_XIST1
[4] = Shift factor G1_XIST2
[5] = Distinguishable revolutions encoder 1
[6...10] = Reserved
[11] = Type encoder 2
[12] = Resolution enc 2
[13] = Shift factor G2_XIST1

[14] = Shift factor G2_XIST2
[15] = Distinguishable revolutions encoder 2
[16...30] = Reserved

Note: Information about the individual indices can be taken from the following literature:
PROFIdrive Profile Drive Technology

r0979[0...30] PROFIdrive encoder format / PD encoder format

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4704

Min	Max	Factory setting
-	-	-

Description: Displays the actual position encoder used according to PROFIdrive.

Index:
[0] = Header
[1] = Type encoder 1
[2] = Resolution enc 1
[3] = Shift factor G1_XIST1
[4] = Shift factor G1_XIST2
[5] = Distinguishable revolutions encoder 1
[6...10] = Reserved
[11] = Type encoder 2
[12] = Resolution enc 2
[13] = Shift factor G2_XIST1
[14] = Shift factor G2_XIST2
[15] = Distinguishable revolutions encoder 2
[16...30] = Reserved

Note: Information about the individual indices can be taken from the following literature:
PROFIdrive Profile Drive Technology

r0979[0...30] PROFIdrive encoder format / PD encoder format

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4704

Min	Max	Factory setting
-	-	-

Description: Displays the actual position encoder used according to PROFIdrive.

Index:
[0] = Header
[1] = Type encoder 1
[2] = Resolution enc 1
[3] = Shift factor G1_XIST1
[4] = Shift factor G1_XIST2
[5] = Distinguishable revolutions encoder 1
[6...10] = Reserved
[11] = Type encoder 2
[12] = Resolution enc 2
[13] = Shift factor G2_XIST1
[14] = Shift factor G2_XIST2
[15] = Distinguishable revolutions encoder 2
[16...20] = Reserved
[21] = Type encoder 3
[22] = Resolution enc 3
[23] = Shift factor G3_XIST1
[24] = Shift factor G3_XIST2

[25] = Distinguishable revolutions encoder 3
[26...30] = Reserved

Note: Information about the individual indices can be taken from the following literature:
PROFIdrive Profile Drive Technology

r0979[0...30] PROFIdrive encoder format / PD encoder format

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4704

Min	Max	Factory setting
-	-	-

Description: Displays the actual position encoder used according to PROFIdrive.

Index:
[0] = Header
[1] = Type encoder 1
[2] = Resolution enc 1
[3] = Shift factor G1_XIST1
[4] = Shift factor G1_XIST2
[5] = Distinguishable revolutions encoder 1
[6...10] = Reserved
[11] = Type encoder 2
[12] = Resolution enc 2
[13] = Shift factor G2_XIST1
[14] = Shift factor G2_XIST2
[15] = Distinguishable revolutions encoder 2
[16...20] = Reserved
[21] = Type encoder 3
[22] = Resolution enc 3
[23] = Shift factor G3_XIST1
[24] = Shift factor G3_XIST2
[25] = Distinguishable revolutions encoder 3
[26...30] = Reserved

Note: Information about the individual indices can be taken from the following literature:
PROFIdrive Profile Drive Technology

r0980[0...299] List of existing parameters 1 / List avail par 1

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the parameters that exist for this drive.

Dependency: Refer to: r0981, r0989

Note: The existing parameters are displayed in indices 0 to 298. If an index contains the value 0, then the list ends here. In a long list, index 299 contains the parameter number at which position the list continues.

This list consists solely of the following parameters:

r0980[0...299], r0981[0...299] ... r0989[0...299]

The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0981[0...299] List of existing parameters 2 / List avail par 2

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the parameters that exist for this drive.

Dependency: Refer to: r0980, r0989

Note: The existing parameters are displayed in indices 0 to 298. If an index contains the value 0, then the list ends here. In a long list, index 299 contains the parameter number at which position the list continues.

This list consists solely of the following parameters:

r0980[0...299], r0981[0...299] ... r0989[0...299]

The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0989[0...299] List of existing parameters 10 / List avail par 10

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the parameters that exist for this drive.

Dependency: Refer to: r0980, r0981

Note: The existing parameters are displayed in indices 0 to 298. If an index contains the value 0, then the list ends here.

This list consists solely of the following parameters:

r0980[0...299], r0981[0...299] ... r0989[0...299]

The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0990[0...99] List of modified parameters 1 / List chang. par 1

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays those parameters with a value other than the factory setting for this drive.

Dependency: Refer to: r0991, r0999

Note: Modified parameters are displayed in indices 0 to 98. If an index contains the value 0, then the list ends here. In a long list, index 99 contains the parameter number at which position the list continues.

This list consists solely of the following parameters:

r0990[0...99], r0991[0...99] ... r0999[0...99]

The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0991[0...99] List of modified parameters 2 / List chang. par 2

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays those parameters with a value other than the factory setting for this drive.

Dependency: Refer to: r0990, r0999

Note: Modified parameters are displayed in indices 0 to 98. If an index contains the value 0, then the list ends here. In a long list, index 99 contains the parameter number at which position the list continues.

This list consists solely of the following parameters:

r0990[0...99], r0991[0...99] ... r0999[0...99]

The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0999[0...99] List of modified parameters 10 / List chang. par 10

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays those parameters with a value other than the factory setting for this drive.

Dependency: Refer to: r0990, r0991

Note: Modified parameters are displayed in indices 0 to 98. If an index contains the value 0, then the list ends here.

This list consists solely of the following parameters:

r0990[0...99], r0991[0...99] ... r0999[0...99]

The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

p1000[0...n] Speed setpoint selection / n_set sel

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	0	0

Description: Sets the source for the speed setpoint.

For single-digit values, the following applies:

The value specifies the main setpoint.

For double-digit values, the following applies:

The left-hand digit specifies the supplementary setpoint, the right-hand digit the main setpoint.

Example:

Value = 26

--> The analog setpoint (2) supplies the supplementary setpoint.

--> The fieldbus (6) supplies the main setpoint.

Value: 0: No main setpoint

Dependency: When changing this parameter, the following settings are influenced:

Refer to: p1070, p1071, p1075, p1076

Caution: If p1000 is selected as the main setpoint of the fieldbus, the following BICO interconnection is set automatically:

p2051[1] = r0063

Caution: When executing a specific macro, the corresponding programmed settings are made and become active.

Notice: The parameter is possibly protected as a result of p0922.

For PROFIBUS/PROFINET Control Units, the following applies: The parameter can be freely set by setting p0922 = 999.

p1000[0...n] Speed setpoint selection / n_set sel

CU250S_V_DP	**Access level:** 1	**Calculated:** -	**Data type:** Integer16
CU250S_V_PN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	200	[0] 6 [1] 0 [2] 0 [3] 0

Description: Sets the source for the speed setpoint.
For single-digit values, the following applies:
The value specifies the main setpoint.
For double-digit values, the following applies:
The left-hand digit specifies the supplementary setpoint, the right-hand digit the main setpoint.
Example:
Value = 26
--> The analog setpoint (2) supplies the supplementary setpoint.
--> The fieldbus (6) supplies the main setpoint.

Value:
0: No main setpoint
1: Motorized potentiometer
2: Analog setpoint
3: Fixed speed setpoint
6: Fieldbus
7: Analog setpoint 2
10: Motor potentiometer + no main setpoint
11: Motor potentiometer + motor potentiometer
12: Motor potentiometer + analog setpoint
13: Motor potentiometer + fixed speed setpoint
16: Motor potentiometer + fieldbus
17: Motor potentiometer + analog setpoint 2
20: Analog setpoint + no main setpoint
21: Analog setpoint + motor potentiometer
22: Analog setpoint + analog setpoint
23: Analog setpoint + fixed speed setpoint
26: Analog setpoint + fieldbus
27: Analog setpoint + analog setpoint 2
30: Fixed speed setpoint + no main setpoint
31: Fixed speed setpoint + motor potentiometer
32: Fixed speed setpoint + analog setpoint
33: Fixed speed setpoint + fixed speed setpoint
36: Fixed speed setpoint + fieldbus
37: Fixed speed setpoint + analog setpoint 2
60: Fieldbus + no main setpoint
61: Fieldbus + motor potentiometer
62: Fieldbus + analog setpoint
63: Fieldbus + fixed speed setpoint
66: Fieldbus+fieldbus
67: Fieldbus + analog setpoint 2
70: Analog setpoint 2 + no main setpoint
71: Analog setpoint 2 + motor potentiometer
72: Analog setpoint 2 + analog setpoint
73: Analog setpoint 2 + fixed speed setpoint
76: Analog setpoint 2 + fieldbus
77: Analog setpoint 2 + analog setpoint 2
200: Analog output connection

Dependency: When changing this parameter, the following settings are influenced:
Refer to: p1070, p1071, p1075, p1076

Caution: If p1000 is selected as the main setpoint of the fieldbus, the following BICO interconnection is set automatically:
p2051[1] = r0063

Caution: When executing a specific macro, the corresponding programmed settings are made and become active.

Notice: The parameter is possibly protected as a result of p0922.
For PROFIBUS/PROFINET Control Units, the following applies: The parameter can be freely set by setting p0922 = 999.

p1000[0...n] Speed setpoint selection / n_set sel

CU250S_V
CU250S_V_CAN

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	200	[0] 2
		[1] 0
		[2] 0
		[3] 0

Description: Sets the source for the speed setpoint.
For single-digit values, the following applies:
The value specifies the main setpoint.
For double-digit values, the following applies:
The left-hand digit specifies the supplementary setpoint, the right-hand digit the main setpoint.
Example:
Value = 26
--> The analog setpoint (2) supplies the supplementary setpoint.
--> The fieldbus (6) supplies the main setpoint.

Value:
0: No main setpoint
1: Motorized potentiometer
2: Analog setpoint
3: Fixed speed setpoint
6: Fieldbus
7: Analog setpoint 2
10: Motor potentiometer + no main setpoint
11: Motor potentiometer + motor potentiometer
12: Motor potentiometer + analog setpoint
13: Motor potentiometer + fixed speed setpoint
16: Motor potentiometer + fieldbus
17: Motor potentiometer + analog setpoint 2
20: Analog setpoint + no main setpoint
21: Analog setpoint + motor potentiometer
22: Analog setpoint + analog setpoint
23: Analog setpoint + fixed speed setpoint
26: Analog setpoint + fieldbus
27: Analog setpoint + analog setpoint 2
30: Fixed speed setpoint + no main setpoint
31: Fixed speed setpoint + motor potentiometer
32: Fixed speed setpoint + analog setpoint
33: Fixed speed setpoint + fixed speed setpoint
36: Fixed speed setpoint + fieldbus
37: Fixed speed setpoint + analog setpoint 2
60: Fieldbus + no main setpoint
61: Fieldbus + motor potentiometer
62: Fieldbus + analog setpoint
63: Fieldbus + fixed speed setpoint
66: Fieldbus+fieldbus
67: Fieldbus + analog setpoint 2
70: Analog setpoint 2 + no main setpoint
71: Analog setpoint 2 + motor potentiometer

72: Analog setpoint 2 + analog setpoint
73: Analog setpoint 2 + fixed speed setpoint
76: Analog setpoint 2 + fieldbus
77: Analog setpoint 2 + analog setpoint 2
200: Analog output connection

Dependency: When changing this parameter, the following settings are influenced:
Refer to: p1070, p1071, p1075, p1076

Caution: If p1000 is selected as the main setpoint of the fieldbus, the following BICO interconnection is set automatically:
p2051[1] = r0063

Caution: When executing a specific macro, the corresponding programmed settings are made and become active.

Notice: The parameter is possibly protected as a result of p0922.
For PROFIBUS/PROFINET Control Units, the following applies: The parameter can be freely set by setting p0922 = 999.

p1001[0...n] CO: Fixed speed setpoint 1 / n_set_fixed 1

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1021, 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 1.

Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1001[0...n] CO: Fixed speed setpoint 1 / n_set_fixed 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1021, 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 1.

Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1002[0...n] CO: Fixed speed setpoint 2 / n_set_fixed 2

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 2.

Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1002[0...n] CO: Fixed speed setpoint 2 / n_set_fixed 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 2.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1003[0...n] CO: Fixed speed setpoint 3 / n_set_fixed 3

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 3.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1003[0...n] CO: Fixed speed setpoint 3 / n_set_fixed 3

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 3.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1004[0...n] CO: Fixed speed setpoint 4 / n_set_fixed 4

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 4.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1004[0...n] CO: Fixed speed setpoint 4 / n_set_fixed 4

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 4.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1005[0...n] CO: Fixed speed setpoint 5 / n_set_fixed 5

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 5.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1005[0...n] CO: Fixed speed setpoint 5 / n_set_fixed 5

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 5.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1006[0...n] CO: Fixed speed setpoint 6 / n_set_fixed 6

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 6.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1006[0...n] CO: Fixed speed setpoint 6 / n_set_fixed 6

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 6.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1007[0...n] CO: Fixed speed setpoint 7 / n_set_fixed 7

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 7.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1007[0...n] CO: Fixed speed setpoint 7 / n_set_fixed 7

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 7.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1008[0...n] CO: Fixed speed setpoint 8 / n_set_fixed 8

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 8.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1008[0...n] CO: Fixed speed setpoint 8 / n_set_fixed 8

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 8.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1009[0...n] CO: Fixed speed setpoint 9 / n_set_fixed 9

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 9.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1009[0...n] CO: Fixed speed setpoint 9 / n_set_fixed 9

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 9.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1010[0...n] CO: Fixed speed setpoint 10 / n_set_fixed 10

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 10.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1010[0...n] CO: Fixed speed setpoint 10 / n_set_fixed 10

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 10.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1011[0...n] CO: Fixed speed setpoint 11 / n_set_fixed 11

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 11.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1011[0...n] CO: Fixed speed setpoint 11 / n_set_fixed 11

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 11.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1012[0...n] CO: Fixed speed setpoint 12 / n_set_fixed 12

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 12.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1012[0...n] CO: Fixed speed setpoint 12 / n_set_fixed 12

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 12.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1013[0...n] CO: Fixed speed setpoint 13 / n_set_fixed 13

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 13.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1013[0...n] CO: Fixed speed setpoint 13 / n_set_fixed 13

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 13.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1014[0...n] CO: Fixed speed setpoint 14 / n_set_fixed 14

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 14.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1014[0...n] CO: Fixed speed setpoint 14 / n_set_fixed 14

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 14.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1015[0...n] CO: Fixed speed setpoint 15 / n_set_fixed 15

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 1021, 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 15.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1015[0...n] CO: Fixed speed setpoint 15 / n_set_fixed 15

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 1021, 3010

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets a value for the fixed speed / velocity setpoint 15.
Dependency: Refer to: p1020, p1021, p1022, p1023, r1024, r1197
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1016 Fixed speed setpoint mode / n_setp_fixed mode

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	2	1

Description: Sets the mode to select the fixed speed setpoint.
Value: 1: Direct selection
2: Selection binary coded
Note: Re p1016 = 1:
In this mode, the fixed speed setpoint is entered using p1001 ... p1004.

Re p1016 = 2:
In this mode, the fixed speed setpoint is entered using p1001 ... p1015.

p1016 Fixed speed setpoint mode / n_setp_fixed mode

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	2	1

Description: Sets the mode to select the fixed speed setpoint.
Value: 1: Direct selection
2: Selection binary coded
Note: Re p1016 = 1:
In this mode, the fixed speed setpoint is entered using p1001 ... p1004.
Re p1016 = 2:
In this mode, the fixed speed setpoint is entered using p1001 ... p1015.

p1020[0...n] BI: Fixed speed setpoint selection Bit 0 / n_set_fixed Bit 0

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for selecting the fixed speed setpoint.
Dependency: Selects the required fixed speed setpoint using p1020 ... p1023.
Displays the number of the actual fixed speed setpoint in r1197.
Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015.
Refer to: p1021, p1022, p1023, r1197
Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

p1021[0...n] BI: Fixed speed setpoint selection Bit 1 / n_set_fixed Bit 1

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for selecting the fixed speed setpoint.
Dependency: Selects the required fixed speed setpoint using p1020 ... p1023.
Displays the number of the actual fixed speed setpoint in r1197.
Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015.
Refer to: p1020, p1022, p1023, r1197
Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

p1022[0...n] BI: Fixed speed setpoint selection Bit 2 / n_set_fixed Bit 2

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2505

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for selecting the fixed speed setpoint.

Dependency: Selects the required fixed speed setpoint using p1020 ... p1023.
Displays the number of the actual fixed speed setpoint in r1197.
Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015.
Refer to: p1020, p1021, p1023, r1197

Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

p1023[0...n] BI: Fixed speed setpoint selection Bit 3 / n_set_fixed Bit 3

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2505

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for selecting the fixed speed setpoint.

Dependency: Selects the required fixed speed setpoint using p1020 ... p1023.
Displays the number of the actual fixed speed setpoint in r1197.
Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015.
Refer to: p1020, p1021, p1022, r1197

Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

r1024 CO: Fixed speed setpoint effective / n_set_fixed eff

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 1550, 3010

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the selected and effective fixed speed setpoint.
This setpoint is the output value for the fixed speed setpoints and must be appropriately interconnected (e.g. with the main setpoint).

Dependency: Selects the required fixed speed setpoint using p1020 ... p1023.
Displays the number of the actual fixed speed setpoint in r1197.
Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015.
Refer to: p1070, r1197

Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

r1024 CO: Fixed speed setpoint effective / n_set_fixed eff

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3010

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the selected and effective fixed speed setpoint.
This setpoint is the output value for the fixed speed setpoints and must be appropriately interconnected (e.g. with the main setpoint).

Dependency: Selects the required fixed speed setpoint using p1020 ... p1023.
Displays the number of the actual fixed speed setpoint in r1197.
Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015.
Refer to: p1070, r1197

Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

r1025.0 BO: Fixed speed setpoint status / n_setp_fix status

CU250S_S (Ext setp), CU250S_S_CAN (Ext setp), CU250S_S_DP (Ext setp), CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status when selecting the fixed speed setpoints.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Fixed speed setpoint selected	Yes	No	-

Dependency: Refer to: p1016

Note: Re bit 00:
When the fixed speed setpoints are directly selected (p1016 = 1), this bit is set if at least 1 fixed speed setpoint is selected.

r1025.0 BO: Fixed speed setpoint status / n_setp_fix status

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status when selecting the fixed speed setpoints.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Fixed speed setpoint selected	Yes	No	-

Dependency: Refer to: p1016

Note: Re bit 00:
When the fixed speed setpoints are directly selected (p1016 = 1), this bit is set if at least 1 fixed speed setpoint is selected.

p1030[0...n] Motorized potentiometer configuration / Mop configuration

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0000 0110 bin

Description: Sets the configuration for the motorized potentiometer.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Data save active	Yes	No	-
01	Automatic mode ramp-function generator active	Yes	No	-
02	Initial rounding-off active	Yes	No	-
03	Save in NVRAM active	Yes	No	-
04	Ramp-function generator always active	Yes	No	-

Note:

Re bit 00:

0: The setpoint for the motorized potentiometer is not saved and after ON is entered using p1040.

1: The setpoint for the motorized potentiometer is saved after OFF and after ON set to the saved value. In order to save in a non-volatile fashion, bit 03 should be set to 1.

Re bit 01:

0: Without ramp-function generator in the automatic mode (ramp-up/ramp-down time = 0).

1: With ramp-function generator in the automatic mode.

For manual operation (0 signal via BI: p1041), the ramp-function generator is always active.

Re bit 02:

0: Without initial rounding-off

1: With initial rounding-off. The selected ramp-up/down time is correspondingly exceeded. The initial rounding-off is a sensitive way of specifying small changes (progressive reaction when keys are pressed).

The jerk for the initial rounding-off is independent of the ramp-up time and only depends on the selected maximum speed (p1082). It is calculated as follows:

r = 0.01 % * p1082 [1/s] / 0.13^2 [s^2]

The jerk acts up until the maximum acceleration is reached (a_max = p1082 [1/s] / p1047 [s]), and then the drive continues to run linearly with a constant rate of acceleration. The higher the maximum acceleration (the lower that p1047 is), the longer the ramp-up time increases with respect to the set ramp-up time.

Re bit 03:

0: Non-volatile data save de-activated.

1: The setpoint for the motorized potentiometer is saved in a non-volatile fashion (for bit 00 = 1).

Re bit 04:

When the bit is set, the ramp-function generator is computed independent of the pulse enable. The actual output value of the motorized potentiometer is always in r1050.

p1030[0...n] Motorized potentiometer configuration / Mop configuration

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0000 0110 bin

Description: Sets the configuration for the motorized potentiometer.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Data save active	Yes	No	-

01	Automatic mode ramp-function generator active	Yes	No	-
02	Initial rounding-off active	Yes	No	-
03	Save in NVRAM active	Yes	No	-
04	Ramp-function generator always active	Yes	No	-

Notice: For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: Re bit 00:

0: The setpoint for the motorized potentiometer is not saved and after ON is entered using p1040.

1: The setpoint for the motorized potentiometer is saved after OFF and after ON set to the saved value. In order to save in a non-volatile fashion, bit 03 should be set to 1.

Re bit 01:

0: Without ramp-function generator in the automatic mode (ramp-up/ramp-down time = 0).

1: With ramp-function generator in the automatic mode.

For manual operation (0 signal via BI: p1041), the ramp-function generator is always active.

Re bit 02:

0: Without initial rounding-off

1: With initial rounding-off. The selected ramp-up/down time is correspondingly exceeded. The initial rounding-off is a sensitive way of specifying small changes (progressive reaction when keys are pressed).

The jerk for the initial rounding-off is independent of the ramp-up time and only depends on the selected maximum speed (p1082). It is calculated as follows:

r = 0.01 % * p1082 [1/s] / 0.13^2 [s^2]

The jerk acts up until the maximum acceleration is reached (a_max = p1082 [1/s] / p1047 [s]), and then the drive continues to run linearly with a constant rate of acceleration. The higher the maximum acceleration (the lower that p1047 is), the longer the ramp-up time increases with respect to the set ramp-up time.

Re bit 03:

0: Non-volatile data save de-activated.

1: The setpoint for the motorized potentiometer is saved in a non-volatile fashion (for bit 00 = 1).

Re bit 04:

When the bit is set, the ramp-function generator is computed independent of the pulse enable. The actual output value of the motorized potentiometer is always in r1050.

p1035[0...n] BI: Motorized potentiometer setpoint raise / Mop raise

CU250S_S_DP
CU250S_S_PN
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary

Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170

Units group: - **Unit selection:** - **Func. diagram:** 2505, 3020

Min	Max	Factory setting
-	-	[0] 2090.13
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source to continually increase the setpoint for the motorized potentiometer.

The setpoint change (CO: r1050) depends on the set ramp-up time (p1047) and the duration of the signal that is present (BI: p1035).

Dependency: Refer to: p1036

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1035[0...n] BI: Motorized potentiometer setpoint raise / Mop raise

CU250S_S
CU250S_S_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505, 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to continually increase the setpoint for the motorized potentiometer.
The setpoint change (CO: r1050) depends on the set ramp-up time (p1047) and the duration of the signal that is present (BI: p1035).

Dependency: Refer to: p1036

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1035[0...n] BI: Motorized potentiometer setpoint raise / Mop raise

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505, 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to continually increase the setpoint for the motorized potentiometer.
The setpoint change (CO: r1050) depends on the set ramp-up time (p1047) and the duration of the signal that is present (BI: p1035).

Dependency: Refer to: p1036

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1036[0...n] BI: Motorized potentiometer lower setpoint / Mop lower

CU250S_S_DP
CU250S_S_PN
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505, 3020

Min	Max	Factory setting
-	-	[0] 2090.14
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source to continuously lower the setpoint for the motorized potentiometer.
The setpoint change (CO: r1050) depends on the set ramp-down time (p1048) and the duration of the signal that is present (BI: p1036).

Dependency: Refer to: p1035

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1036[0...n] BI: Motorized potentiometer lower setpoint / Mop lower

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2505, 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to continuously lower the setpoint for the motorized potentiometer.
The setpoint change (CO: r1050) depends on the set ramp-down time (p1048) and the duration of the signal that is present (BI: p1036).

Dependency: Refer to: p1035

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1036[0...n] BI: Motorized potentiometer lower setpoint / Mop lower

CU250S_V (EPOS) CU250S_V_CAN (EPOS) CU250S_V_DP (EPOS) CU250S_V_PN (EPOS)	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2505, 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to continuously lower the setpoint for the motorized potentiometer.
The setpoint change (CO: r1050) depends on the set ramp-down time (p1048) and the duration of the signal that is present (BI: p1036).

Dependency: Refer to: p1035

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1037[0...n] Motorized potentiometer maximum speed / MotP n_max

CU250S_S (Ext setp) CU250S_S_CAN (Ext setp) CU250S_S_DP (Ext setp) CU250S_S_PN (Ext setp)	**Access level:** 2	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 3020

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the maximum speed/velocity for the motorized potentiometer.

Note: This parameter is automatically pre-assigned in the commissioning phase.
The setpoint output from the motorized potentiometer is limited to this value.

p1037[0...n] Motorized potentiometer maximum speed / MotP n_max

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 3020

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the maximum speed/velocity for the motorized potentiometer.

Note: This parameter is automatically pre-assigned in the commissioning phase.
The setpoint output from the motorized potentiometer is limited to this value (see function diagram 3020).

p1038[0...n] Motorized potentiometer minimum speed / MotP n_min

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3020

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the minimum speed/velocity for the motorized potentiometer.
Note: This parameter is automatically pre-assigned in the commissioning phase.
The setpoint output from the motorized potentiometer is limited to this value.

p1038[0...n] Motorized potentiometer minimum speed / MotP n_min

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3020

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the minimum speed/velocity for the motorized potentiometer.
Note: This parameter is automatically pre-assigned in the commissioning phase.
The setpoint output from the motorized potentiometer is limited to this value (see function diagram 3020).

p1039[0...n] BI: Motorized potentiometer inversion / MotP inv

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to invert the minimum speed/velocity or the maximum speed/velocity for the motorized potentiometer.
Dependency: Refer to: p1037, p1038
Note: The inversion is only active during "motorized potentiometer raise" or "motorized potentiometer lower".

p1039[0...n] BI: Motorized potentiometer inversion / MotP inv

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to invert the minimum speed/velocity or the maximum speed/velocity for the motorized potentiometer.

Dependency: Refer to: p1037, p1038
Note: The inversion is only active during "motorized potentiometer raise" or "motorized potentiometer lower".

p1040[0...n] Motorized potentiometer starting value / Mop start value

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3020

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the starting value for the motorized potentiometer. This starting value becomes effective after the drive has been powered up.
Dependency: Only effective if p1030.0 = 0.
Refer to: p1030

p1040[0...n] Motorized potentiometer starting value / Mop start value

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3020

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the starting value for the motorized potentiometer. This starting value becomes effective after the drive has been powered up.
Dependency: Only effective if p1030.0 = 0.
Refer to: p1030

p1041[0...n] BI: Motorized potentiometer manual/automatic / Mop manual/auto

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to change over from manual to automatic when using a motorized potentiometer.
In the manual mode, the setpoint is changed using two signals - raise and lower. In the automatic mode, the setpoint must be interconnected via a connector input.
Dependency: Refer to: p1030, p1035, p1036, p1042
Note: The effectiveness of the internal ramp-function generator can be set in automatic mode.

p1041[0...n] BI: Motorized potentiometer manual/automatic / Mop manual/auto

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to change over from manual to automatic when using a motorized potentiometer.
In the manual mode, the setpoint is changed using two signals - raise and lower. In the automatic mode, the setpoint must be interconnected via a connector input.

Dependency: Refer to: p1030, p1035, p1036, p1042

Note: The effectiveness of the internal ramp-function generator can be set in automatic mode.

p1042[0...n] CI: Motorized potentiometer automatic setpoint / Mop auto setpoint

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the setpoint of the motorized potentiometer in the automatic mode.

Dependency: Refer to: p1041

p1042[0...n] CI: Motorized potentiometer automatic setpoint / Mop auto setpoint

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the setpoint of the motorized potentiometer in the automatic mode.

Dependency: Refer to: p1041

p1043[0...n] BI: Motorized potentiometer accept setting value / MotP acc set val

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to accept the setting value for the motorized potentiometer.

Dependency: Refer to: p1044

Note: The setting value (CI: p1044) becomes effective for a 0/1 edge of the setting command (BI: p1043).

p1043[0...n] BI: Motorized potentiometer accept setting value / MotP acc set val

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to accept the setting value for the motorized potentiometer.
Dependency: Refer to: p1044
Note: The setting value (CI: p1044) becomes effective for a 0/1 edge of the setting command (BI: p1043).

p1044[0...n] CI: Motorized potentiometer setting value / Mop set val

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the setting value for the motorized potentiometer.
Dependency: Refer to: p1043
Note: The setting value (CI: p1044) becomes effective for a 0/1 edge of the setting command (BI: p1043).

p1044[0...n] CI: Motorized potentiometer setting value / Mop set val

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the setting value for the motorized potentiometer.
Dependency: Refer to: p1043
Note: The setting value (CI: p1044) becomes effective for a 0/1 edge of the setting command (BI: p1043).

r1045 CO: Mot. potentiometer speed setp. in front of ramp-fct. gen. / Mop n_set bef RFG

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2000 **Dyn. index:** -
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3020

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Sets the effective setpoint in front of the internal motorized potentiometer ramp-function generator.

r1045 CO: Mot. potentiometer speed setp. in front of ramp-fct. gen. / Mop n_set bef RFG

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3020

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Sets the effective setpoint in front of the internal motorized potentiometer ramp-function generator.

p1047[0...n] Motorized potentiometer ramp-up time / Mop ramp-up time

CU250S_S (Ext setp), CU250S_S_CAN (Ext setp), CU250S_S_DP (Ext setp), CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3020

Min	Max	Factory setting
0.000 [s]	1000.000 [s]	10.000 [s]

Description: Sets the ramp-up time for the internal ramp-function generator for the motorized potentiometer.
The setpoint is changed from zero up to the speed/velocity limit (p1082) within this time (if no initial rounding-off has been activated).

Dependency: Refer to: p1030, p1048, p1082

Note: When the initial rounding-off is activated (p1030.2) the ramp-up time is correspondingly extended.

p1047[0...n] Motorized potentiometer ramp-up time / Mop ramp-up time

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3020

Min	Max	Factory setting
0.000 [s]	1000.000 [s]	10.000 [s]

Description: Sets the ramp-up time for the internal ramp-function generator for the motorized potentiometer.
The setpoint is changed from zero up to the speed/velocity limit (p1082) within this time (if no initial rounding-off has been activated).

Dependency: Refer to: p1030, p1048, p1082

Note: When the initial rounding-off is activated (p1030.2) the ramp-up time is correspondingly extended.

p1048[0...n] Motorized potentiometer ramp-down time / Mop ramp-down time

CU250S_S (Ext setp), CU250S_S_CAN (Ext setp), CU250S_S_DP (Ext setp), CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3020

Min	Max	Factory setting
0.000 [s]	1000.000 [s]	10.000 [s]

Description: Sets the ramp-down time for the internal ramp-function generator for the motorized potentiometer.
The setpoint is changed from the speed/velocity limit (p1082) to zero within this time (if no initial rounding-off has been activated).

Dependency: Refer to: p1030, p1047, p1082
Note: The deceleration time is extended corresponding to the activated initial rounding-off (p1030.2).

p1048[0...n] Motorized potentiometer ramp-down time / Mop ramp-down time

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3020

Min	Max	Factory setting
0.000 [s]	1000.000 [s]	10.000 [s]

Description: Sets the ramp-down time for the internal ramp-function generator for the motorized potentiometer.
The setpoint is changed from the speed/velocity limit (p1082) to zero within this time (if no initial rounding-off has been activated).
Dependency: Refer to: p1030, p1047, p1082
Note: The deceleration time is extended corresponding to the activated initial rounding-off (p1030.2).

r1050 CO: Motor. potentiometer setpoint after the ramp-function generator / Mop setp after RFG

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3020

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Sets the effective setpoint after the internal motorized potentiometer ramp-function generator.
This setpoint is the output value of the motorized potentiometer and must be appropriately interconnected onwards (e.g. with the main setpoint).
Dependency: Refer to: p1070
Note: For "With ramp-function generator", after an OFF1, OFF2, OFF3 or for a 0 signal via BI: p0852 (inhibit operation, suppress pulses) the ramp-function generator output (r1050) is set to the starting value (configuration via p1030.0).

r1050 CO: Motor. potentiometer setpoint after the ramp-function generator / Mop setp after RFG

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3020

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Sets the effective setpoint after the internal motorized potentiometer ramp-function generator.
This setpoint is the output value of the motorized potentiometer and must be appropriately interconnected onwards (e.g. with the main setpoint).
Dependency: Refer to: p1070
Note: For "With ramp-function generator", after an OFF1, OFF2, OFF3 or for a 0 signal via BI: p0852 (inhibit operation, suppress pulses) the ramp-function generator output (r1050) is set to the starting value (configuration via p1030.0).

p1051[0...n] CI: Speed limit RFG positive direction of rotation / n_limit RFG pos

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3050

Min	Max	Factory setting
-	-	9733[0]

Description: Sets the signal source for the speed limit of the positive direction on the ramp-function generator input.
Note: The OFF3 ramp-down time (p1135) is effective when the limit is reduced.

p1051[0...n] CI: Speed limit RFG positive direction of rotation / n_limit RFG pos

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3050

Min	Max	Factory setting
-	-	9733[0]

Description: Sets the signal source for the speed limit of the positive direction on the ramp-function generator input.
Note: The OFF3 ramp-down time (p1135) is effective when the limit is reduced.

p1052[0...n] CI: Speed limit RFG negative direction of rotation / n_limit RFG neg

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3050

Min	Max	Factory setting
-	-	9733[1]

Description: Sets the signal source for the speed limit of the negative direction on the ramp-function generator input.
Note: The OFF3 ramp-down time (p1135) is effective when the limit is reduced.

p1052[0...n] CI: Speed limit RFG negative direction of rotation / n_limit RFG neg

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3050

Min	Max	Factory setting
-	-	9733[1]

Description: Sets the signal source for the speed limit of the negative direction on the ramp-function generator input.
Note: The OFF3 ramp-down time (p1135) is effective when the limit is reduced.

p1055[0...n] BI: Jog bit 0 / Jog bit 0

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN
CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jog 1.
Dependency: Refer to: p0840, p1058
Notice: The drive is enabled for jogging using BI: p1055 or BI: p1056.
The command "ON/OFF1" can be issued using BI: p0840 or using BI: p1055/p1056.
Only the signal source that was used to power up can also be used to power down again.

p1055[0...n] BI: Jog bit 0 / Jog bit 0

CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 3030

Min	Max	Factory setting
-	-	[0] 0 [1] 722.0 [2] 0 [3] 0

Description: Sets the signal source for jog 1.
Dependency: Refer to: p0840, p1058
Notice: The drive is enabled for jogging using BI: p1055 or BI: p1056.
The command "ON/OFF1" can be issued using BI: p0840 or using BI: p1055/p1056.
Only the signal source that was used to power up can also be used to power down again.

p1056[0...n] BI: Jog bit 1 / Jog bit 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN
CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501, 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jog 2.
Dependency: Refer to: p0840, p1059
Notice: The drive is enabled for jogging using BI: p1055 or BI: p1056.
The command "ON/OFF1" can be issued using BI: p0840 or using BI: p1055/p1056.
Only the signal source that was used to power up can also be used to power down again.

p1056[0...n] BI: Jog bit 1 / Jog bit 1

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501, 3030

Min	Max	Factory setting
-	-	[0] 0 [1] 722.1 [2] 0 [3] 0

Description: Sets the signal source for jog 2.
Dependency: Refer to: p0840, p1059
Notice: The drive is enabled for jogging using BI: p1055 or BI: p1056.
The command "ON/OFF1" can be issued using BI: p0840 or using BI: p1055/p1056.
Only the signal source that was used to power up can also be used to power down again.

p1058[0...n] Jog 1 speed setpoint / Jog 1 n_set

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the speed/velocity for jog 1. Jogging is level-triggered and allows the motor to be incrementally moved.
Dependency: Refer to: p1055, p1056

p1058[0...n] Jog 1 speed setpoint / Jog 1 n_set

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	150.000 [rpm]

Description: Sets the speed/velocity for jog 1. Jogging is level-triggered and allows the motor to be incrementally moved.
Dependency: Refer to: p1055, p1056

p1059[0...n] Jog 2 speed setpoint / Jog 2 n_set

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the speed/velocity for jog 2. Jogging is level-triggered and allows the motor to be incrementally moved.
Dependency: Refer to: p1055, p1056

p1059[0...n] Jog 2 speed setpoint / Jog 2 n_set

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-210000.000 [rpm]	210000.000 [rpm]	-150.000 [rpm]

Description: Sets the speed/velocity for jog 2. Jogging is level-triggered and allows the motor to be incrementally moved.
Dependency: Refer to: p1055, p1056

p1063[0...n] Speed limit setpoint channel / n_limit setp

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3040

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	210000.000 [rpm]

Description: Sets the speed limit/velocity limit effective in the setpoint channel.
Dependency: Refer to: p1082, p1083, p1085, p1086, p1088

p1063[0...n] Speed limit setpoint channel / n_limit setp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3040

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	210000.000 [rpm]

Description: Sets the speed limit/velocity limit effective in the setpoint channel.
Dependency: Refer to: p1082, p1083, p1085, p1086, p1088

p1070[0...n] CI: Main setpoint / Main setpoint

CU250S_S (EPOS)
CU250S_S (EPOS Ext setp)
CU250S_S_CAN (EPOS)
CU250S_S_CAN (EPOS Ext setp)
CU250S_S_DP (EPOS)
CU250S_S_DP (EPOS Ext setp)
CU250S_S_PN (EPOS)
CU250S_S_PN (EPOS Ext setp)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the main setpoint.
Examples:
r1024: Fixed speed setpoint effective
r1050: Motor. potentiometer setpoint after the ramp-function generator

Dependency: Refer to: p1071, r1073, r1078

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1070[0...n] CI: Main setpoint / Main setpoint

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	1024[0]

Description: Sets the signal source for the main setpoint.
Examples:
r1024: Fixed speed setpoint effective
r1050: Motor. potentiometer setpoint after the ramp-function generator

Dependency: Refer to: p1071, r1073, r1078

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1070[0...n] CI: Main setpoint / Main setpoint

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	[0] 2050[1] [1] 0 [2] 0 [3] 0

Description: Sets the signal source for the main setpoint.
Examples:
r1024: Fixed speed setpoint effective
r1050: Motor. potentiometer setpoint after the ramp-function generator

Dependency: Refer to: p1071, r1073, r1078

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1070[0...n] CI: Main setpoint / Main setpoint

CU250S_V
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	[0] 755[0] [1] 0 [2] 0 [3] 0

Description: Sets the signal source for the main setpoint.
Examples:
r1024: Fixed speed setpoint effective
r1050: Motor. potentiometer setpoint after the ramp-function generator

Dependency: Refer to: p1071, r1073, r1078

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1071[0...n] CI: Main setpoint scaling / Main setp scal

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the main setpoint.

p1071[0...n] CI: Main setpoint scaling / Main setp scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the main setpoint.

r1073 CO: Main setpoint effective / Main setpoint eff

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the effective main setpoint.
The value shown is the main setpoint after scaling.

r1073 CO: Main setpoint effective / Main setpoint eff

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the effective main setpoint.
The value shown is the main setpoint after scaling.

p1075[0...n] CI: Supplementary setpoint / Suppl setp

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the supplementary setpoint.
Dependency: Refer to: p1076, r1077, r1078

p1075[0...n] CI: Supplementary setpoint / Suppl setp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the supplementary setpoint.
Dependency: Refer to: p1076, r1077, r1078

p1076[0...n] CI: Supplementary setpoint scaling / Suppl setp scal

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the supplementary setpoint.

p1076[0...n] CI: Supplementary setpoint scaling / Suppl setp scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3030

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the supplementary setpoint.

r1077 CO: Supplementary setpoint effective / Suppl setpoint eff

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the effective supplementary setpoint. The value shown is the additional setpoint after scaling.

r1077 CO: Supplementary setpoint effective / Suppl setpoint eff

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2000 **Dyn. index:** -
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the effective supplementary setpoint. The value shown is the additional setpoint after scaling.

r1078 CO: Total setpoint effective / Total setpoint eff

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2000 **Dyn. index:** -
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the total effective setpoint.
The value indicates the sum of the effective main setpoint and supplementary setpoint.

r1078 CO: Total setpoint effective / Total setpoint eff

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2000 **Dyn. index:** -
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the total effective setpoint.
The value indicates the sum of the effective main setpoint and supplementary setpoint.

p1080[0...n] Minimum speed / n_min

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)
CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(1), T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	19500.000 [rpm]	0.000 [rpm]

Description: Sets the lowest possible motor speed.
This value is not undershot in operation.

Dependency: Refer to: p1106
Notice: The effective minimum speed is formed from p1080 and p1106.
Note: The parameter value applies for both motor directions.
In exceptional cases, the motor can operate below this value (e.g. when reversing).

p1080[0...n] Minimum speed / n_min

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	19500.000 [rpm]	0.000 [rpm]

Description: Sets the lowest possible motor speed.
This value is not undershot in operation.
Dependency: Refer to: p1106
Notice: The effective minimum speed is formed from p1080 and p1106.
Note: The parameter value applies for both motor directions.
In exceptional cases, the motor can operate below this value (e.g. when reversing).

p1082[0...n] Maximum speed / n_max

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3020, 3050, 3060, 3070, 3095, 5300

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	1500.000 [rpm]

Description: Sets the highest possible speed.
Dependency: Refer to: p0322, p0324, p0532
Notice: While the operation runs, it is not possible to modify parameters.
Note: The parameter applies for both motor directions.
The parameter has a limiting effect and is the reference quantity for all ramp-up and ramp-down times (e.g. down ramps, ramp-function generator, motor potentiometer).
Since the parameter is part of quick commissioning (p0010 = 1), it is defined appropriately when p0310, p0311, p0322, p0324, p0530, p0531, and p0532 are changed.
The following limits are always effective for p1082:
p1082 <= min(p0324, p0532) if p0324 > 0 and p0532 > 0
p1082 <= p0322 if p0324 = 0 or p0532 = 0 and p0322 > 0
p1082 <= 60 / (10.0 * p0115[0] * r0313)
p1082 <= 60 * Maximum power unit pulse frequency / (5.0 * r0313)
For the automatic calculation (p0340 = 1) the value of the parameter is pre-assigned the maximum motor speed (p0322). If p0322 = 0, the rated motor speed (p0311) is used as default (pre-assignment) value. For induction motors that are not catalog motors (p0301 = 0), the synchronous no-load speed is used as default (pre-assignment) value (p0310 * 60 / r0313).
For synchronous motors, the following additionally applies:
In the automatic calculation (p0340 = 1), p1082 is, on one hand, limited to speeds for which the rated power unit current (S1 continuous duty r0207[3]) is not sufficient as field current:
p1082 < p0348 / (1 - r0207 / r0331), applicable for r0207[3] < r0331
On the other hand, an additional limit is effective, which prevents the EMF from exceeding the maximum DC link voltage (see p0643 and p1231).
The effective assignment of the motor data set parameter (e.g. p0311) to the drive data set parameter p1082 when pre-assigning should be taken from p0186.
p1082 is also available in the quick commissioning (p0010 = 1); this means that when exiting via p3900 > 0, the value is not changed.

p1082[0...n] Maximum speed / n_max

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 1	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: C(1), T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 3020, 3050, 3060, 3070, 3095
	Min 0.000 [rpm]	**Max** 210000.000 [rpm]	**Factory setting** 1500.000 [rpm]

Description: Sets the highest possible speed.

Example:

Induction motor p0310 = 50 / 60 Hz without output filter and Blocksize power unit

p1082 <= 60 x 240 Hz / r0313 (vector control)

p1082 <= 60 x 650 Hz / r0313 (U/f control)

Dependency: For vector control, the maximum speed is restricted to 60.0 / (8.333 x 500 µs x r0313). This can be identified by a reduction in r1084. p1082 is not changed in this process due to the fact that the operating mode p1300 can be changed over.

If a sine-wave filter (p0230 = 3) is parameterized as output filter, then the maximum speed is limited corresponding to the maximum permissible filter output frequency (refer to the filter data sheet). When using sine-wave filters (p0230 = 3, 4), the maximum speed r1084 is limited to 70% of the resonant frequency of the filter capacitance and the motor leakage inductance.

For reactors and dU/dt filters, it is limited to 120 Hz / r0313.

Refer to: p0230, r0313, p0322, p0324, r0336, p0532

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: The parameter applies for both motor directions.

The parameter has a limiting effect and is the reference quantity for all ramp-up and ramp-down times (e.g. down ramps, ramp-function generator, motor potentiometer).

The parameter is part of the quick commissioning (p0010 = 1); this means that it is appropriately pre-assigned when changing p0310, p0311, p0322.

The following limits are always effective for p1082:

p1082 <= 60 x minimum (15 x r0310, 650 Hz) / r0313

p1082 <= 60 x maximum power unit pulse frequency / (k x r0313), with k = 12 (vector control), k = 6.5 (U/f control)

During automatic calculation (p0340 = 1, p3900 > 0), the parameter value is assigned the maximum motor speed (p0322). For p0322 = 0 the rated motor speed (p0311) is used as default (pre-assignment) value. For induction motors, the synchronous no-load speed is used as the default value (p0310 x 60 / r0313).

For synchronous motors, the following additionally applies:

During automatic calculation (p0340, p3900), p1082 is limited to speeds where the EMF does not exceed the DC link voltage.

p1082 is also available in the quick commissioning (p0010 = 1); this means that when exiting via p3900 > 0, the value is not changed.

p1083[0...n] CO: Speed limit in positive direction of rotation / n_limit pos

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** p2000	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 3050, 3095
	Min 0.000 [rpm]	**Max** 210000.000 [rpm]	**Factory setting** 210000.000 [rpm]

Description: Sets the maximum speed for the positive direction.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1083[0...n] CO: Speed limit in positive direction of rotation / n_limit pos

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	210000.000 [rpm]

Description: Sets the maximum speed for the positive direction.
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

r1084 CO: Speed limit positive effective / n_limit pos eff

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050, 3095

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the effective positive speed limit.
Dependency: Refer to: p1082, p1083, p1085

p1085[0...n] CI: Speed limit in positive direction of rotation / n_limit pos

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3050

Min	Max	Factory setting
-	-	1083[0]

Description: Sets the signal source for the speed limit of the positive direction.

p1085[0...n] CI: Speed limit in positive direction of rotation / n_limit pos

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3050

Min	Max	Factory setting
-	-	1083[0]

Description: Sets the signal source for the speed limit of the positive direction.

p1086[0...n] CO: Speed limit in negative direction of rotation / n_limit neg

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050, 3095

Min	Max	Factory setting
-210000.000 [rpm]	0.000 [rpm]	-210000.000 [rpm]

Description: Sets the speed limit for the negative direction.
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1086[0...n] CO: Speed limit in negative direction of rotation / n_limit neg

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3050

Min	Max	Factory setting
-210000.000 [rpm]	0.000 [rpm]	-210000.000 [rpm]

Description: Sets the speed limit for the negative direction.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

r1087 CO: Speed limit negative effective / n_limit neg eff

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2000 **Dyn. index:** -
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3050, 3095

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the effective negative speed limit.

Dependency: Refer to: p1082, p1086, p1088

p1088[0...n] CI: Speed limit in negative direction of rotation / n_limit neg

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3050

Min	Max	Factory setting
-	-	1086[0]

Description: Sets the signal source for the speed/velocity limit of the negative direction.

p1088[0...n] CI: Speed limit in negative direction of rotation / n_limit neg

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3050

Min	Max	Factory setting
-	-	1086[0]

Description: Sets the signal source for the speed/velocity limit of the negative direction.

p1091[0...n] Skip speed 1 / n_skip 1

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 1.
Dependency: Refer to: p1092, p1093, p1094, p1101
Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.
Note: The skip (suppression) speeds can be used to prevent the effects of mechanical resonance.

p1091[0...n] Skip speed 1 / n_skip 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 1.
Dependency: Refer to: p1092, p1093, p1094, p1101
Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.
Note: The skip (suppression) speeds can be used to prevent the effects of mechanical resonance.

p1092[0...n] Skip speed 2 / n_skip 2

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 2.
Dependency: Refer to: p1091, p1093, p1094, p1101
Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.

p1092[0...n] Skip speed 2 / n_skip 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 2.
Dependency: Refer to: p1091, p1093, p1094, p1101

Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.

p1093[0...n] Skip speed 3 / n_skip 3

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 3.
Dependency: Refer to: p1091, p1092, p1094, p1101
Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.

p1093[0...n] Skip speed 3 / n_skip 3

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 3.
Dependency: Refer to: p1091, p1092, p1094, p1101
Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.

p1094[0...n] Skip speed 4 / n_skip 4

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 4.
Dependency: Refer to: p1091, p1092, p1093, p1101
Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.

p1094[0...n] Skip speed 4 / n_skip 4

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets skip speed 4.
Dependency: Refer to: p1091, p1092, p1093, p1101
Notice: Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.

p1098[0...n] CI: Skip speed scaling / n_skip scal

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3050

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the skip speeds.
Dependency: Refer to: p1091, p1092, p1093, p1094

p1098[0...n] CI: Skip speed scaling / n_skip scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3050

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the skip speeds.
Dependency: Refer to: p1091, p1092, p1093, p1094

r1099.0 CO/BO: Skip band status word / Skip band ZSW

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and BICO output for the skip bands.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	r1170 within the skip band	Yes	No	3050

Dependency: Refer to: r1170
Note: Re bit 00:
With the bit set, the setpoint speed is within the skip band after the ramp-function generator (r1170).
The signal can be used to switch over the drive data set (DDS).

r1099.0 CO/BO: Skip band status word / Skip band ZSW

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and BICO output for the skip bands.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	r1170 within the skip band	Yes	No	3050

Dependency: Refer to: r1170

Note: Re bit 00:

With the bit set, the setpoint speed is within the skip band after the ramp-function generator (r1170).

The signal can be used to switch over the drive data set (DDS).

p1101[0...n] Skip speed bandwidth / n_skip bandwidth

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180

Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the bandwidth for the skip speeds/velocities 1 to 4.

Dependency: Refer to: p1091, p1092, p1093, p1094

Note: The setpoint (reference) speeds are skipped (suppressed) in the range of the skip speed +/-p1101.

Steady-state operation is not possible in the skipped (suppressed) speed range. The skip (suppression) range is skipped.

Example:

p1091 = 600 and p1101 = 20

--> setpoint speeds between 580 and 620 [rpm] are skipped.

For the skip bandwidths, the following hysteresis behavior applies:

For a setpoint speed coming from below, the following applies:

r1170 < 580 [rpm] and 580 [rpm] <= r1114 <= 620 [rpm] --> r1119 = 580 [rpm]

For a setpoint speed coming from above, the following applies:

r1170 > 620 [rpm] and 580 [rpm] <= r1114 <= 620 [rpm] --> r1119 = 620 [rpm]

p1101[0...n] Skip speed bandwidth / n_skip bandwidth

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: U, T **Scaling:** p2000 **Dyn. index:** DDS, p0180

Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 3050

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	0.000 [rpm]

Description: Sets the bandwidth for the skip speeds/velocities 1 to 4.

Dependency: Refer to: p1091, p1092, p1093, p1094

Note: The setpoint (reference) speeds are skipped (suppressed) in the range of the skip speed +/-p1101.

Steady-state operation is not possible in the skipped (suppressed) speed range. The skip (suppression) range is skipped.

Example:

p1091 = 600 and p1101 = 20

--> setpoint speeds between 580 and 620 [rpm] are skipped.

For the skip bandwidths, the following hysteresis behavior applies:

For a setpoint speed coming from below, the following applies:

r1170 < 580 [rpm] and 580 [rpm] <= r1114 <= 620 [rpm] --> r1119 = 580 [rpm]

For a setpoint speed coming from above, the following applies:

r1170 > 620 [rpm] and 580 [rpm] <= r1114 <= 620 [rpm] --> r1119 = 620 [rpm]

p1106[0...n] CI: Minimum speed signal source / n_min s_src

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3050

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for lowest possible motor speed.
Dependency: Refer to: p1080
Notice: The effective minimum speed is formed from p1080 and p1106.

p1106[0...n] CI: Minimum speed signal source / n_min s_src

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3050

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for lowest possible motor speed.
Dependency: Refer to: p1080
Notice: The effective minimum speed is formed from p1080 and p1106.

p1108[0...n] BI: Total setpoint selection / Total setp sel

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 4 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the total setpoint.
Dependency: The selection of the total speed setpoint is automatically interconnected to the status word of the technology controller (r2349.4) if the technology controller is selected (p2200 > 0) and operated in the mode p2251 = 0.
If the energy-saving mode function is activated (p2398 = 1), an interconnection is made to r2399.7.
Refer to: p1109
Caution: If the technology controller is to supply the total setpoint using p1109, then it is not permissible to disable the interconnection to its status word (r2349.4). If the energy-saving mode function is activated, then it is not permissible to disable the interconnection to status word r2399.

p1108[0...n] BI: Total setpoint selection / Total setp sel

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the total setpoint.

Dependency: The selection of the total speed setpoint is automatically interconnected to the status word of the technology controller (r2349.4) if the technology controller is selected (p2200 > 0) and operated in the mode p2251 = 0.

If the energy-saving mode function is activated (p2398 = 1), an interconnection is made to r2399.7.

Refer to: p1109

Caution: If the technology controller is to supply the total setpoint using p1109, then it is not permissible to disable the interconnection to its status word (r2349.4). If the energy-saving mode function is activated, then it is not permissible to disable the interconnection to status word r2399.

p1109[0...n] CI: Total setpoint / Total setp

CU250S_S (Ext setp) CU250S_S_CAN (Ext setp) CU250S_S_DP (Ext setp) CU250S_S_PN (Ext setp)	**Access level:** 4	**Calculated:** -	**Data type:** U32 / FloatingPoint32
	Can be changed: T	**Scaling:** p2000	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the total setpoint.

For p1108 = 1 signal, the total setpoint is read in via p1109.

Dependency: The signal source of the total setpoint is automatically interconnected to the output of the technology controller (r2294) if the technology controller is selected (p2200 > 0) and operated in the mode p2251 = 0.

If the energy-saving mode function is activated (p2398 = 1), an interconnection is made to r2397[0].

Refer to: p1108

Caution: If the technology controller is to supply the total setpoint using p1109, then it is not permissible to disable the interconnection to its output (r2294).

If the energy-saving mode function is activated, then it is not permissible to withdraw the interconnection to setpoint r2398[0].

p1109[0...n] CI: Total setpoint / Total setp

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** U32 / FloatingPoint32
	Can be changed: T	**Scaling:** p2000	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 3030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the total setpoint.

For p1108 = 1 signal, the total setpoint is read in via p1109.

Dependency: The signal source of the total setpoint is automatically interconnected to the output of the technology controller (r2294) if the technology controller is selected (p2200 > 0) and operated in the mode p2251 = 0.

If the energy-saving mode function is activated (p2398 = 1), an interconnection is made to r2397[0].

Refer to: p1108

Caution:

If the technology controller is to supply the total setpoint using p1109, then it is not permissible to disable the interconnection to its output (r2294).

If the energy-saving mode function is activated, then it is not permissible to withdraw the interconnection to setpoint r2398[0].

p1110[0...n] BI: Inhibit negative direction / Inhib neg dir

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505, 3040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to disable the negative direction.
Dependency: Refer to: p1111

p1110[0...n] BI: Inhibit negative direction / Inhib neg dir

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505, 3040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to disable the negative direction.
Dependency: Refer to: p1111

p1111[0...n] BI: Inhibit positive direction / Inhib pos dir

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505, 3040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to disable the positive direction.
Dependency: Refer to: p1110

p1111[0...n] BI: Inhibit positive direction / Inhib pos dir

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2505, 3040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to disable the positive direction.
Dependency: Refer to: p1110

r1112 CO: Speed setpoint after minimum limiting / n_set aft min_lim

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint after the minimum limiting.
Dependency: Refer to: p1091, p1092, p1093, p1094, p1101

r1112 CO: Speed setpoint after minimum limiting / n_set aft min_lim

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3050

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint after the minimum limiting.
Dependency: Refer to: p1091, p1092, p1093, p1094, p1101

p1113[0...n] BI: Setpoint inversion / Setp inv

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2505, 3040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to invert the setpoint.
Dependency: Refer to: r1198
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1113[0...n] BI: Setpoint inversion / Setp inv

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2505, 3040

Min	Max	Factory setting
-	-	[0] 2090.11
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source to invert the setpoint.
Dependency: Refer to: r1198
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1113[0...n] BI: Setpoint inversion / Setp inv

CU250S_V
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2505, 3040

Min	Max	Factory setting
-	-	[0] 722.1 [1] 0 [2] 0 [3] 0

Description: Sets the signal source to invert the setpoint.
Dependency: Refer to: r1198
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1113[0...n] BI: Setpoint inversion / Setp inv

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2505, 3040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to invert the setpoint.
Dependency: Refer to: r1198
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

r1114 CO: Setpoint after the direction limiting / Setp after limit

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3040, 3050

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed/velocity setpoint after the changeover and limiting the direction.

r1114 CO: Setpoint after the direction limiting / Setp after limit

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3040, 3050

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed/velocity setpoint after the changeover and limiting the direction.

p1115 Ramp-function generator selection / RFG selection

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3080

Min	Max	Factory setting
0	1	0

Description: Sets the ramp-function generator type.

Value:
0: Basic ramp-function generator
1: Extended ramp-function generator

Note: Another ramp-function generator type can only be selected when the motor is at a standstill.

p1115 Ramp-function generator selection / RFG selection

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3080

Min	Max	Factory setting
0	1	1

Description: Sets the ramp-function generator type.

Value:
0: Basic ramp-function generator
1: Extended ramp-function generator

Note: Another ramp-function generator type can only be selected when the motor is at a standstill.

r1119 CO: Ramp-function generator setpoint at the input / RFG setp at inp

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 1690, 3050, 3060, 3070

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the setpoint at the input of the ramp-function generator.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The setpoint is influenced by other functions, e.g. skip (suppressed) speeds, minimum and maximum limits.

r1119 CO: Ramp-function generator setpoint at the input / RFG setp at inp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 1690, 3050, 3060, 3070

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the setpoint at the input of the ramp-function generator.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The setpoint is influenced by other functions, e.g. skip (suppressed) speeds, minimum and maximum limits.

p1120[0...n] Ramp-function generator ramp-up time / RFG ramp-up time

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(1), U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 3060, 3070

Min	Max	Factory setting
0.000 [s]	999999.000 [s]	10.000 [s]

Description: The ramp-function generator ramps-up the speed setpoint from standstill (setpoint = 0) up to the maximum speed (p1082) in this time.

Dependency: Refer to: p1082, p1138

p1120[0...n] Ramp-function generator ramp-up time / RFG ramp-up time

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(1), U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 3060, 3070

Min	Max	Factory setting
0.000 [s]	999999.000 [s]	10.000 [s]

Description: The ramp-function generator ramps-up the speed setpoint from standstill (setpoint = 0) up to the maximum speed (p1082) in this time.

Dependency: Refer to: p1082, p1123

Note: The ramp-up time can be scaled via connector input p1138.

The parameter is adapted during the rotating measurement (p1960 > 0). This is the reason that during the rotating measurement, the motor can accelerate faster than was originally parameterized.

For U/f control and sensorless vector control (see p1300), ramp-up times of 0 s are not expedient. The setting should be based on the startup times (r0345) of the motor.

p1121[0...n] Ramp-function generator ramp-down time / RFG ramp-down time

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(1), U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 3060, 3070

Min	Max	Factory setting
0.000 [s]	999999.000 [s]	10.000 [s]

Description: Sets the ramp-down time for the ramp-function generator.

The ramp-function generator ramps-down the speed setpoint from the maximum speed (p1082) down to standstill (setpoint = 0) in this time.

Further, the ramp-down time is always effective for OFF1.

Dependency: Refer to: p1082, p1139

Note: The ramp-down time can be scaled via connector input p1139.

The following applies for SERVO:

The ramp-function generator is only available when the function module "extended setpoint channel" is active (r0108.8 = 1).

p1122[0...n] BI: Bypass ramp-function generator / Bypass RFG

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2505

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for bypassing the ramp generator (ramp-up and ramp-down times = 0).

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For VECTOR in encoderless operation, it is not permissible that the ramp-function generator is bypassed.

p1122[0...n] BI: Bypass ramp-function generator / Bypass RFG

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2505

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for bypassing the ramp generator (ramp-up and ramp-down times = 0).

Caution: If the technology controller is operated in mode p2251 = 0 (technology controller as main speed setpoint), then it is not permissible to disable the interconnection to its status word (r2349).

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: In the case of sensorless vector control, the ramp-function generator must not be bypassed, other than indirectly by means of interconnection with r2349.

p1123[0...n] Ramp-function generator minimum ramp-up time / RFG t_RU min

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	999999.000 [s]	0.000 [s]

Description: Sets the minimum ramp-up time.
The ramp-up time (p1120) is limited internally to this minimum value.

Dependency: Refer to: p1082

Note: The setting should be based on the startup times (r0345) of the motor.
If the maximum speed p1082 changes, p1123 is re-calculated.

p1127[0...n] Ramp-function generator minimum ramp-down time / RFG t_RD min

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	999999.000 [s]	0.000 [s]

Description: Sets the minimum ramp-down time.
The ramp-down time (p1121) is limited internally to this minimum value.

Dependency: Refer to: p1082

Note: For U/f control and sensorless vector control (see p1300), ramp-down times of 0 s are not recommended. The setting should be based on the startup times (r0345) of the motor.
If the maximum speed p1082 changes, p1127 is re-calculated.
If a braking resistor is connected to the DC link (p0219 > 0), then the minimum ramp-down time is automatically adapted using p1127.

p1127[0...n] Ramp-function generator minimum ramp-down time / RFG t_RD min

PM250
PM260
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	999999.000 [s]	0.000 [s]

Description: Sets the minimum ramp-down time.
The ramp-down time (p1121) is limited internally to this minimum value.

Dependency: Refer to: p1082

Note: For U/f control and sensorless vector control (see p1300), ramp-down times of 0 s are not recommended. The setting should be based on the startup times (r0345) of the motor.
If the maximum speed p1082 changes, p1127 is re-calculated.

p1130[0...n] Ramp-function generator initial rounding-off time / RFG t_start_round

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3070

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the initial rounding-off time for the extended ramp generator. The value applies to ramp-up and ramp-down.

Note: Rounding-off times avoid an abrupt response and prevent damage to the mechanical system.

p1130[0...n] Ramp-function generator initial rounding-off time / RFG t_start_round

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 3070

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the initial rounding-off time for the extended ramp generator. The value applies to ramp-up and ramp-down.

Note: Rounding-off times avoid an abrupt response and prevent damage to the mechanical system.

p1131[0...n] Ramp-function generator final rounding-off time / RFG t_end_delay

CU250S_S (Ext setp) CU250S_S_CAN (Ext setp) CU250S_S_DP (Ext setp) CU250S_S_PN (Ext setp)	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 3070

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the final rounding-off time for the extended ramp generator.
The value applies to ramp-up and ramp-down.

Note: Rounding-off times avoid an abrupt response and prevent damage to the mechanical system.

p1131[0...n] Ramp-function generator final rounding-off time / RFG t_end_delay

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 3070

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the final rounding-off time for the extended ramp generator.
The value applies to ramp-up and ramp-down.

Note: Rounding-off times avoid an abrupt response and prevent damage to the mechanical system.

p1134[0...n] Ramp-function generator rounding-off type / RFG round-off type

CU250S_S (Ext setp) CU250S_S_CAN (Ext setp) CU250S_S_DP (Ext setp) CU250S_S_PN (Ext setp)	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 3070

Min	Max	Factory setting
0	1	0

Description: Sets the smoothed response to the OFF1 command or the reduced setpoint for the extended ramp-function generator.

Value:
0: Cont. smoothing
1: Discont smoothing

Dependency: No effect up to initial rounding-off time (p1130) > 0 s.

Note: p1134 = 0 (continuous smoothing)

If the setpoint is reduced while ramping-up, initially a final rounding-off is carried out and then the ramp-up completed. During the final rounding-off, the output of the ramp-function generator continues to go in the direction of the previous setpoint (overshoot). After the final rounding-off has been completed, the output goes toward the new setpoint.

p1134 = 1 (discontinuous smoothing)

If the setpoint is reduced while ramping-up, then the output goes immediately in the direction of the new setpoint. For the setpoint change there is no rounding-off.

p1134[0...n] Ramp-function generator rounding-off type / RFG round-off type

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3070

Min	Max	Factory setting
0	1	0

Description: Sets the smoothed response to the OFF1 command or the reduced setpoint for the extended ramp-function generator.

Value:
0: Cont. smoothing
1: Discont smoothing

Dependency: No effect up to initial rounding-off time (p1130) > 0 s.

Note: p1134 = 0 (continuous smoothing)

If the setpoint is reduced while ramping-up, initially a final rounding-off is carried out and then the ramp-up completed. During the final rounding-off, the output of the ramp-function generator continues to go in the direction of the previous setpoint (overshoot). After the final rounding-off has been completed, the output goes toward the new setpoint.

p1134 = 1 (discontinuous smoothing)

If the setpoint is reduced while ramping-up, then the output goes immediately in the direction of the new setpoint. For the setpoint change there is no rounding-off.

p1135[0...n] OFF3 ramp-down time / OFF3 t_RD

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1), U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
0.000 [s]	600.000 [s]	0.000 [s]

Description: Sets the ramp-down time from the maximum speed down to zero speed for the OFF3 command.

Note: This time can be exceeded if the DC link voltage reaches its maximum value.

p1135[0...n] OFF3 ramp-down time / OFF3 t_RD

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1), U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
0.000 [s]	5400.000 [s]	0.000 [s]

Description: Sets the ramp-down time from the maximum speed down to zero speed for the OFF3 command.

Note: This time can be exceeded if the DC link voltage reaches its maximum value.

p1136[0...n] OFF3 initial rounding-off time / RFGOFF3 t_strt_rnd

CU250S_S (Ext setp)	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN (Ext setp)	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP (Ext setp)	**Units group:** -	**Unit selection:** -	**Func. diagram:** 3070
CU250S_S_PN (Ext setp)			

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the initial rounding-off time for OFF3 for the extended ramp generator.

p1136[0...n] OFF3 initial rounding-off time / RFGOFF3 t_strt_rnd

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 3070
CU250S_V_PN			

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the initial rounding-off time for OFF3 for the extended ramp generator.

p1137[0...n] OFF3 final rounding-off time / RFG OFF3 t_end_del

CU250S_S (Ext setp)	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN (Ext setp)	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP (Ext setp)	**Units group:** -	**Unit selection:** -	**Func. diagram:** 3070
CU250S_S_PN (Ext setp)			

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the final rounding-off time for OFF3 for the extended ramp generator.

p1137[0...n] OFF3 final rounding-off time / RFG OFF3 t_end_del

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 3070
CU250S_V_PN			

Min	Max	Factory setting
0.000 [s]	30.000 [s]	0.000 [s]

Description: Sets the final rounding-off time for OFF3 for the extended ramp generator.

p1138[0...n] CI: Up ramp scaling / Up ramp scaling

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the up ramp.
Dependency: Refer to: p1120
Note: The ramp-up time is set in p1120.

p1138[0...n] CI: Up ramp scaling / Up ramp scaling

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the up ramp.
Dependency: Refer to: p1120
Note: The ramp-up time is set in p1120.

p1139[0...n] CI: Down ramp scaling / Down ramp scaling

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the down ramp.
Dependency: Refer to: p1121
Note: The ramp-down time is set in p1121.

p1139[0...n] CI: Down ramp scaling / Down ramp scaling

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the down ramp.
Dependency: Refer to: p1121
Note: The ramp-down time is set in p1121.

p1140[0...n] BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable ramp-function generator/inhibit ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 4 (STW1.4).
BI: p1140 = 0 signal:
Inhibits the ramp-function generator (the ramp-function generator output is set to zero).
BI: p1140 = 1 signal:
Ramp-function generator enable.

Dependency: Refer to: r0054, p1141, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1140[0...n] BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable

CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501

Min	Max	Factory setting
-	-	[0] 2090.4
		[1] 1
		[2] 2090.4
		[3] 2090.4

Description: Sets the signal source for the command "enable ramp-function generator/inhibit ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 4 (STW1.4).
BI: p1140 = 0 signal:
Inhibits the ramp-function generator (the ramp-function generator output is set to zero).
BI: p1140 = 1 signal:
Ramp-function generator enable.

Dependency: Refer to: r0054, p1141, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1140[0...n] BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable

CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable ramp-function generator/inhibit ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 4 (STW1.4).
BI: p1140 = 0 signal:
Inhibits the ramp-function generator (the ramp-function generator output is set to zero).

BI: p1140 = 1 signal:
Ramp-function generator enable.

Dependency: Refer to: r0054, p1141, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1140[0...n] BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable

CU250S_V
CU250S_V_CAN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable ramp-function generator/inhibit ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 4 (STW1.4).
BI: p1140 = 0 signal:
Inhibits the ramp-function generator (the ramp-function generator output is set to zero).
BI: p1140 = 1 signal:
Ramp-function generator enable.

Dependency: Refer to: r0054, p1141, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1141[0...n] BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "continue ramp-function generator/freeze ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 5 (STW1.5).
BI: p1141 = 0 signal:
Freezes the ramp-function generator.
BI: p1141 = 1 signal:
Continue ramp-function generator.

Dependency: Refer to: r0054, p1140, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The ramp-function generator is, independent of the state of the signal source, active in the following cases:
- OFF1/OFF3.
- ramp-function generator output within the suppression bandwidth.
- ramp-function generator output below the minimum speed.

p1141[0...n] BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501

Min	Max	Factory setting
-	-	[0] 2090.5 [1] 1 [2] 2090.5 [3] 2090.5

Description: Sets the signal source for the command "continue ramp-function generator/freeze ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 5 (STW1.5).
BI: p1141 = 0 signal:
Freezes the ramp-function generator.
BI: p1141 = 1 signal:
Continue ramp-function generator.

Dependency: Refer to: r0054, p1140, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The ramp-function generator is, independent of the state of the signal source, active in the following cases:
- OFF1/OFF3.
- ramp-function generator output within the suppression bandwidth.
- ramp-function generator output below the minimum speed.

p1141[0...n] BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "continue ramp-function generator/freeze ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 5 (STW1.5).
BI: p1141 = 0 signal:
Freezes the ramp-function generator.
BI: p1141 = 1 signal:
Continue ramp-function generator.

Dependency: Refer to: r0054, p1140, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The ramp-function generator is, independent of the state of the signal source, active in the following cases:
- OFF1/OFF3.
- ramp-function generator output within the suppression bandwidth.
- ramp-function generator output below the minimum speed.

p1141[0...n] BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2501
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the signal source for the command "continue ramp-function generator/freeze ramp-function generator".
For the PROFIdrive profile, this command corresponds to control word 1 bit 5 (STW1.5).
BI: p1141 = 0 signal:
Freezes the ramp-function generator.
BI: p1141 = 1 signal:
Continue ramp-function generator.

Dependency: Refer to: r0054, p1140, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The ramp-function generator is, independent of the state of the signal source, active in the following cases:
- OFF1/OFF3.
- ramp-function generator output within the suppression bandwidth.
- ramp-function generator output below the minimum speed.

p1142[0...n] BI: Enable setpoint/inhibit setpoint / Setpoint enable

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** CDS, p0170
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 2501
CU250S_S_PN			
	Min	**Max**	**Factory setting**
	-	-	1

Description: Sets the signal source for the command "enable setpoint/inhibit setpoint".
For the PROFIdrive profile, this command corresponds to control word 1 bit 6 (STW1.6).
BI: p1142 = 0 signal
Inhibits the setpoint (the ramp-function generator input is set to zero).
BI: p1142 = 1 signal
Setpoint enable.

Dependency: Refer to: p1140, p1141

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: When the function module "position control" (r0108.3 = 1) is activated, this binector input is interconnected as follows as standard:
BI: p1142 = 0 signal

p1142[0...n] BI: Enable setpoint/inhibit setpoint / Setpoint enable

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 2501

Min	Max	Factory setting
-	-	[0] 2090.6 [1] 1 [2] 2090.6 [3] 2090.6

Description: Sets the signal source for the command "enable setpoint/inhibit setpoint".

For the PROFIdrive profile, this command corresponds to control word 1 bit 6 (STW1.6).

BI: p1142 = 0 signal

Inhibits the setpoint (the ramp-function generator input is set to zero).

BI: p1142 = 1 signal

Setpoint enable.

Dependency: Refer to: p1140, p1141

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: When the function module "position control" (r0108.3 = 1) is activated, this binector input is interconnected as follows as standard:

BI: p1142 = 0 signal

p1142[0...n] BI: Enable setpoint/inhibit setpoint / Setpoint enable

CU250S_V
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 2501

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the command "enable setpoint/inhibit setpoint".

For the PROFIdrive profile, this command corresponds to control word 1 bit 6 (STW1.6).

BI: p1142 = 0 signal

Inhibits the setpoint (the ramp-function generator input is set to zero).

BI: p1142 = 1 signal

Setpoint enable.

Dependency: Refer to: p1140, p1141

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: When the function module "position control" (r0108.3 = 1) is activated, this binector input is interconnected as follows as standard:

BI: p1142 = 0 signal

p1142[0...n] BI: Enable setpoint/inhibit setpoint / Setpoint enable

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2501

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the command "enable setpoint/inhibit setpoint".
For the PROFIdrive profile, this command corresponds to control word 1 bit 6 (STW1.6).
BI: p1142 = 0 signal
Inhibits the setpoint (the ramp-function generator input is set to zero).
BI: p1142 = 1 signal
Setpoint enable.

Dependency: Refer to: p1140, p1141

Caution: When "master control from PC" is activated, this binector input is ineffective.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: When the function module "position control" (r0108.3 = 1) is activated, this binector input is interconnected as follows as standard:
BI: p1142 = 0 signal

p1143[0...n] BI: Ramp-function generator, accept setting value / RFG accept set v

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for accepting the setting value of the ramp-function generator.

Dependency: The signal source for the ramp-function generator setting value is set using parameters.
Refer to: p1144

Note: 0/1 signal:
The ramp-function generator output is immediately (without delay) set to the setting value of the ramp-function generator.
1 signal:
The setting value of the ramp-function generator is effective.
1/0 signal:
The input value of the ramp-function generator is effective. The ramp-function generator output is adapted to the input value using the ramp-up time or the ramp-down time.
0 signal:
The input value of the ramp-function generator is effective.

p1143[0...n] BI: Ramp-function generator, accept setting value / RFG accept set v

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for accepting the setting value of the ramp-function generator.

Dependency: The signal source for the ramp-function generator setting value is set using parameters.
Refer to: p1144

Note: 0/1 signal:
The ramp-function generator output is immediately (without delay) set to the setting value of the ramp-function generator.
1 signal:
The setting value of the ramp-function generator is effective.
1/0 signal:
The input value of the ramp-function generator is effective. The ramp-function generator output is adapted to the input value using the ramp-up time or the ramp-down time.
0 signal:
The input value of the ramp-function generator is effective.

p1144[0...n] CI: Ramp-function generator setting value / RFG setting value

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the ramp-function generator setting value.

Dependency: The signal source for accepting the setting value is set using parameters.
Refer to: p1143

p1144[0...n] CI: Ramp-function generator setting value / RFG setting value

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: U, T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 3060, 3070

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the ramp-function generator setting value.

Dependency: The signal source for accepting the setting value is set using parameters.
Refer to: p1143

p1145[0...n] Ramp-function generator tracking intensity. / RFG track intens

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3080

Min	Max	Factory setting
0.0	50.0	1.3

Description: Sets the ramp-function generator tracking.

The output value of the ramp-function generator is tracked (corrected) corresponding to the maximum possible drive acceleration. The reference value is the deviation at the speed/velocity controller input that is necessary to ensure that the motor accelerates at the torque/force limit.

Notice: If ramp-function generator tracking is activated and the ramp time is set too short, this can cause unsteady acceleration.

Remedy:

- switch off ramp-function generator tracking (p1145 = 0).
- increase the ramp-up/ramp-down time (p1120, p1121).

Note: In the U/f mode, ramp-function generator tracking is not active.

For SERVO with U/f operation, the following applies:

The complete ramp-function generator is not active, i.e. ramp-up and ramp-down time = 0.

p1145[0...n] Ramp-function generator tracking intensity. / RFG track intens

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3080

Min	Max	Factory setting
0.0	50.0	0.0

Description: Sets the ramp-function generator tracking.

The output value of the ramp-function generator is tracked (corrected) corresponding to the maximum possible drive acceleration. The reference value is the deviation at the speed/velocity controller input that is necessary to ensure that the motor accelerates at the torque/force limit.

Notice: If ramp-function generator tracking is activated and the ramp time is set too short, this can cause unsteady acceleration.

Remedy:

- switch off ramp-function generator tracking (p1145 = 0).
- increase the ramp-up/ramp-down time (p1120, p1121).

Note: In the U/f mode, ramp-function generator tracking is not active.

p1148[0...n] Ramp-function gen. tolerance for ramp-up and ramp-down active / RFG tol HL/RL act

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
0.000 [rpm]	1000.000 [rpm]	19.800 [rpm]

Description: Sets the tolerance value for the status of the ramp-function generator (ramp-up active, ramp-down active).

If the input of the ramp-function generator does not change in comparison to the output by more than the entered tolerance time, then the status bits "ramp-up active" and "ramp-down active" are not influenced.

Dependency: Refer to: r1199

p1148[0...n] Ramp-function gen. tolerance for ramp-up and ramp-down active / RFG tol HL/RL act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
0.000 [rpm]	1000.000 [rpm]	19.800 [rpm]

Description: Sets the tolerance value for the status of the ramp-function generator (ramp-up active, ramp-down active).

If the input of the ramp-function generator does not change in comparison to the output by more than the entered tolerance time, then the status bits "ramp-up active" and "ramp-down active" are not influenced.

Dependency: Refer to: r1199

r1149 CO: Ramp-function generator acceleration / RFG acceleration

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2007 | **Dyn. index:** -
Units group: 39_1 | **Unit selection:** p0505 | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
- [rev/s²]	- [rev/s²]	- [rev/s²]

Description: Displays the acceleration of the ramp-function generator.

Dependency: Refer to: p1145

r1149 CO: Ramp-function generator acceleration / RFG acceleration

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2007 | **Dyn. index:** -
Units group: 39_1 | **Unit selection:** p0505 | **Func. diagram:** 3060, 3070

Min	Max	Factory setting
- [rev/s²]	- [rev/s²]	- [rev/s²]

Description: Displays the acceleration of the ramp-function generator.

Dependency: Refer to: p1145

r1150 CO: Ramp-function generator speed setpoint at the output / RFG n_set at outp

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3080

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the setpoint at the output of the ramp-function generator.

r1150 CO: Ramp-function generator speed setpoint at the output / RFG n_set at outp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 3080

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the setpoint at the output of the ramp-function generator.

p1151[0...n] Ramp-function generator configuration / RFG config

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3070

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the extended ramp-function generator.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Disable rounding-off at the zero cross-over	Yes	No	3070

Caution: Re bit 00 = 1:
If the ramp-up time is longer than the ramp-down time (p1120 > p1121), then there is an acceleration step at the zero crossover. This can have a negative impact on the mechanical system.

Note: Re bit 00 = 1:
When the direction change is changed there is no rounding-off before and after the zero crossover.

p1155[0...n] CI: Speed controller speed setpoint 1 / n_ctrl n_set 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3080, 5030, 6031

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for speed setpoint 1 of the speed controller.

Dependency: The effectiveness of this setpoint depends on, e.g. STW1.4 and STW1.6.
Refer to: r0002, p0840, p0844, p0848, p0852, p0854, r0898, p1140, p1142, p1160, r1170, p1189, p1414, p1417, p1418

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1155[0...n] CI: Speed controller speed setpoint 1 / n_ctrl n_set 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 1550, 3080, 5030, 6031

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for speed setpoint 1 of the speed controller.

Dependency: The effectiveness of this setpoint depends on, e.g. STW1.4 and STW1.6.

The signal source of the total setpoint is automatically interconnected to the output of the technology controller (r2294) if the technology controller is selected (p2200 > 0) and operated in the mode p2251 = 1.

Refer to: r0002, p0840, p0844, p0848, p0852, p0854, r0898, p1140, p1142, p1160, r1170, p1189

Caution: If the technology controller is activated, then it is not permissible to withdraw the parameter interconnection.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1160[0...n] CI: Speed controller speed setpoint 2 / n_ctrl n_set 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 1550, 3080

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for speed setpoint 2 of the speed controller.

Dependency: Refer to: p1155, r1170

Note: For OFF1/OFF3, the ramp-function generator ramp is effective.

The ramp-function generator is set (SERVO: to the actual value, VECTOR: To the setpoint (r1170)) and stops the drive corresponding to the ramp-downtime (p1121 or p1135). While stopping via the ramp-function generator, STW1.4 is effective (enable ramp-function generator).

When the function module "position control" (r0108.3 = 1) is activated, this connector input is interconnected as follows as standard:

CI: p1160 = r2562

p1160[0...n] CI: Speed controller speed setpoint 2 / n_ctrl n_set 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 1550, 3080

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for speed setpoint 2 of the speed controller.

Dependency: Refer to: p1155, r1170

Note: For OFF1/OFF3, the ramp-function generator ramp is effective.

The ramp-function generator is set (to the setpoint (r1170)) and stops the drive corresponding to the ramp-down time (p1121 or p1135). While stopping via the ramp-function generator, STW1.4 is effective (enable ramp-function generator).

p1160[0...n] CI: Speed controller speed setpoint 2 / n_ctrl n_set 2

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 4 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 3080

Min	Max	Factory setting
-	-	2562[0]

Description: Sets the signal source for speed setpoint 2 of the speed controller.

Dependency: Refer to: p1155, r1170

Note: For OFF1/OFF3, the ramp-function generator ramp is effective.

The ramp-function generator is set (to the setpoint (r1170)) and stops the drive corresponding to the ramp-down time (p1121 or p1135). While stopping via the ramp-function generator, STW1.4 is effective (enable ramp-function generator).

When the function module "position control" (r0108.3 = 1) is activated, this connector input is interconnected as follows as standard:

CI: p1160 = r2562

r1169 CO: Speed controller speed setpoints 1 and 2 / n_ctrl n_set 1/2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3080

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint after the addition of the speed setpoint 1 (p1155) and speed setpoint 2 (p1160).

Dependency: Refer to: p1155, p1160

Note: The value is only correctly displayed at r0899.2 = 1 (operation enabled).

r1169 CO: Speed controller speed setpoints 1 and 2 / n_ctrl n_set 1/2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 3080

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint after the addition of the speed setpoint 1 (p1155) and speed setpoint 2 (p1160).

Dependency: Refer to: p1155, p1160

Note: The value is only correctly displayed at r0899.2 = 1 (operation enabled).

r1170 CO: Speed controller setpoint sum / n_ctrl setp sum

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 1590, 1690, 1700, 1750, 3080, 5020, 6030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint after selecting the ramp-function generator and adding the speed setpoint 1 (p1155) and speed setpoint 2 (p1160).

Dependency: Refer to: r1150, p1155, p1160

p1189[0...n] Speed setpoint configuration / n_ctrl config

CU250S_S	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned16
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 3080
CU250S_S_PN			

Min	Max	Factory setting
-	-	0011 bin

Description: Sets the configuration for the speed setpoint.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Interpolation ramp-fct gen/speed controller active	Yes	No	3080
01	Interpol. op-loop ctrl /speed controller active	Yes	No	3080

Note: Re bit 01:

The interpolator is only effective in following cases:

- isochronous PROFIBUS operation with a sign-of-life received from the master (STW2.12 ... STW2.15).

p1190 CI: DSC position deviation XERR / DSC XERR

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Integer32
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1550, 3090
CU250S_S_PN			

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the position deviation XERR for DSC (position controller output of the higher-level control).

Dependency: Clock cycle synchronous operation must be activated for DSC.

The position controller gain factor (KPC), the position deviation (XERR) and the speed setpoint (N_SOLL_B) must be included in the setpoint telegram.

At least the encoder interface (Gx_XIST1) must be included in the actual value telegram.

The position actual value used for the internal position controller can be selected using p1192.

Refer to: p1191, p1192

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

The parameter can only be interconnected to a signal source with Integer32 data type.

Note: DSC: Dynamic Servo Control

p1191 CI: DSC position controller gain KPC / DSC KPC

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / FloatingPoint32
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1550, 3090
CU250S_S_PN			

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the position controller gain KPC for DSC.

Dependency: Clock cycle synchronous operation must be activated for DSC.

Refer to: p1190

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: DSC: Dynamic Servo Control

p1192[0...n] DSC enc selection / DSC enc selection

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 3090

Min	Max	Factory setting
1	3	1

Description: Sets the number of the encoder used for DSC.

Value:
1: Encoder 1 (motor encoder)
2: Encoder 2
3: Encoder 3

Note: DSC: Dynamic Servo Control
Value 1 corresponds to encoder 1 (motor encoder); the encoder data set is assigned via p0187.
Value 2 corresponds to encoder 2; the encoder data set is assigned via p0188.
Value 3 corresponds to encoder 3; the encoder data set is assigned via p0189.

p1193[0...n] DSC encoder adaptation factor / DSC encodAdaptFact

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 3090

Min	Max	Factory setting
0.000	1000000.000	1.000

Description: Sets the factor to adapt the encoder when using either encoder 2 or 3 for DSC.
The factor sets the ratio of the pulse difference between the motor encoder and the selected encoder for the same distance moved through.
This factor takes into account e.g. gear ratios, differences in the number of encoder pulses.

Dependency: Refer to: p1192

Note: DSC: Dynamic Servo Control
Example:
Encoder 1: Motor encoder with 2048 pulses/revolution, ballscrew with 10 mm/revolution pitch
Encoder 2: Linear scale with 20 µm grid division as direct measuring system
p1193 = number of pulses, encoder 1 per motor revolution / number of pulses, encoder 2 per motor revolution
p1193 = 2048 / (10 mm / 20 µm) = 4.096

r1196 CO: DSC position setpoint / DSC x_set

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and connector output of the position setpoint of DSC in fine pulses.

Note: DSC: Dynamic Servo Control

r1197 Fixed speed setpoint number actual / n_set_fixed No act

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3010

Min	Max	Factory setting
-	-	-

Description: Displays the number of the selected fixed speed/velocity setpoint.
Dependency: Refer to: p1020, p1021, p1022, p1023
Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

r1197 Fixed speed setpoint number actual / n_set_fixed No act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3010

Min	Max	Factory setting
-	-	-

Description: Displays the number of the selected fixed speed/velocity setpoint.
Dependency: Refer to: p1020, p1021, p1022, p1023
Note: If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).

r1198.0...15 CO/BO: Control word setpoint channel / STW setpoint chan

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2505

Min	Max	Factory setting
-	-	-

Description: Displays the control word for the setpoint channel.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Fixed setpoint bit 0	Yes	No	3010
01	Fixed setpoint bit 1	Yes	No	3010
02	Fixed setpoint bit 2	Yes	No	3010
03	Fixed setpoint bit 3	Yes	No	3010
05	Inhibit negative direction	Yes	No	3040
06	Inhibit positive direction	Yes	No	3040
11	Setpoint inversion	Yes	No	3040
13	Motorized potentiometer raise	Yes	No	3020
14	Motorized potentiometer lower	Yes	No	3020
15	Bypass ramp-function generator	Yes	No	3060, 3070

r1198.0...15 CO/BO: Control word setpoint channel / STW setpoint chan

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2505

Min	Max	Factory setting
-	-	-

Description: Displays the control word for the setpoint channel.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Fixed setpoint bit 0	Yes	No	3010
01	Fixed setpoint bit 1	Yes	No	3010
02	Fixed setpoint bit 2	Yes	No	3010
03	Fixed setpoint bit 3	Yes	No	3010
05	Inhibit negative direction	Yes	No	3040
06	Inhibit positive direction	Yes	No	3040
11	Setpoint inversion	Yes	No	3040
13	Motorized potentiometer raise	Yes	No	3020
14	Motorized potentiometer lower	Yes	No	3020
15	Bypass ramp-function generator	Yes	No	3060, 3070

r1199.0...8 CO/BO: Ramp-function generator status word / RFG ZSW

CU250S_S (Ext setp)
CU250S_S_CAN (Ext setp)
CU250S_S_DP (Ext setp)
CU250S_S_PN (Ext setp)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1550, 3080, 8010

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the ramp-function generator (RFG).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Ramp-up active	Yes	No	-
01	Ramp-down active	Yes	No	-
02	RFG active	Yes	No	-
03	Ramp-function generator set	Yes	No	-
04	Ramp-function generator held	Yes	No	-
05	Ramp-function generator tracking active	Yes	No	-
06	Maximum limit active	Yes	No	-
07	Ramp-function generator acceleration positive	Yes	No	-
08	Ramp-function generator acceleration negative	Yes	No	-

Note: Re bit 02:
The bit is an OR logic operation - bit 00 and bit 01.

r1199.0...8 CO/BO: Ramp-function generator status word / RFG ZSW

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1550, 3080, 8010

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the ramp-function generator (RFG).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Ramp-up active	Yes	No	-
01	Ramp-down active	Yes	No	-
02	RFG active	Yes	No	-
03	Ramp-function generator set	Yes	No	-
04	Ramp-function generator held	Yes	No	-
05	Ramp-function generator tracking active	Yes	No	-
06	Maximum limit active	Yes	No	-
07	Ramp-function generator acceleration positive	Yes	No	-
08	Ramp-function generator acceleration negative	Yes	No	-

Note: Re bit 02:

The bit is an OR logic operation - bit 00 and bit 01.

p1200[0...n] Flying restart operating mode / FlyRest op_mode

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Integer16

Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** 1690

Min	Max	Factory setting
0	4	0

Description: Sets the operating mode for flying restart.

The flying restart allows the drive converter to be powered up while the motor is still rotating. In so doing, the drive converter output frequency is changed until the actual motor speed/velocity is found. The motor then accelerates up to the setpoint at the ramp-function generator setting.

Value:

0: Flying restart inactive

1: Flying restart always active (start in setpoint direction)

4: Flying restart always active (start only in setpoint direction)

Dependency: A differentiation is made between flying restart for U/f control and for vector control (p1300).

Flying restart, U/f control: p1202, p1203, r1204

Flying restart, vector control: p1202, p1203, r1205

For synchronous motors, flying restart cannot be activated.

Refer to: p1201

Refer to: F07330, F07331

Notice: The "flying restart" function must be used in cases where the motor may still be running (e.g. after a brief line supply interruption) or is being driven by the load. The system might otherwise shut down as a result of overcurrent.

Note: When p1200 = 1, 4: Flying restart is active after faults, OFF1, OFF2, OFF3.

When p1200 = 1: The search is made in both directions.

When p1200 = 4: The search is only made in the setpoint direction.

For U/f control (p1300 < 20), the following applies:

The speed can only be sensed for values above approx. 5 % of the rated motor speed. For lower speeds, it is assumed that the motor is at a standstill.

If p1200 is changed during commissioning (p0010 > 0), then it is possible that the old value will no longer be able to be set. The reason for this is that the dynamic limits of p1200 have been changed by a parameter that was set when the drive was commissioned (e.g. p0300).

p1201[0...n] BI: Flying restart enable signal source / Fly_res enab S_src

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	1

Description: Sets the signal source to enable the "flying restart" function.

Dependency: Refer to: p1200

Note: Withdrawing the enable signal has the same effect as setting p1200 = 0.

p1202[0...n] Flying restart search current / FlyRest I_srch

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
10 [%]	400 [%]	100 [%]

Description: Sets the search current for the "flying restart" function.

The value is referred to the motor magnetizing current.

Dependency: Refer to: r0331

Caution: An unfavorable parameter value can result in the motor behaving in an uncontrollable fashion.

Note: In U/f control mode, the parameter serves as a threshold value for establishing the current at the beginning of the flying restart function. When the threshold value is reached, the prevailing search current is set dependent upon the frequency on the basis of voltage inputs.

Reducing the search current can also improve flying restart performance (if the system moment of inertia is not very high, for example).

p1203[0...n] Flying restart search rate factor / FlyRst v_Srch Fact

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
10 [%]	4000 [%]	100 [%]

Description: Sets the factor for the search speed for flying restart.

The value influences the rate at which the output frequency is changed during a flying restart . A higher value results in a longer search time.

Caution: An unfavorable parameter value can result in the motor behaving in an uncontrollable fashion.

For vector control, a value that is too low or too high can cause flying restart to become unstable.

Note: The parameter factory setting is selected so that standard induction motors that are rotating can be found and restarted as quickly as possible (fast flying restart).

With this pre-setting, if the motor is not found (e.g. for motors that are accelerated as a result of active loads or with U/f control and low speeds), we recommend that the search rate is reduced (by increasing p1203).

r1204.0...13 CO/BO: Flying restart U/f control status / FlyRest Uf st

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status for checking and monitoring flying restart states in the U/f control mode.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Current impressed	Yes	No	-
01	No current flow	Yes	No	-
02	Voltage input	Yes	No	-
03	Voltage reduced	Yes	No	-
04	Start ramp-function generator	Yes	No	-
05	Wait for execution	Yes	No	-
06	Slope filter act	Yes	No	-
07	Positive gradient	Yes	No	-
08	Current < thresh	Yes	No	-
09	Current minimum	Yes	No	-
10	Search in the positive direction	Yes	No	-
11	Stop after positive direction	Yes	No	-
12	Stop after negative direction	Yes	No	-
13	No result	Yes	No	-

r1205.0...15 CO/BO: Flying restart vector control status / FlyRest vector st

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status for checking and monitoring flying restart states in the vector control mode.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Speed adaptation circuit record angle	Yes	No	-
01	Speed adaptation circuit set gain to 0	Yes	No	-
02	Isd channel enable	Yes	No	-
03	Speed control switched out	Yes	No	-
04	Quadrature arm switched in	Yes	No	-
05	Special transformation active	Yes	No	-
06	Speed adaptation circuit set I comp to 0	Yes	No	-
07	Current control on	Yes	No	-
08	Isd_set = 0 A	Yes	No	-
09	Frequency held	Yes	No	-
10	Search in the positive direction	Yes	No	-
11	Search Started	Yes	No	-
12	Current impressed	Yes	No	-
13	Search interrupted	Yes	No	-
14	Speed adaptation circuit deviation = 0	Yes	No	-
15	Speed control activated	Yes	No	-

Note: Re bit 00 ... 09:

Used to control internal sequences during the flying restart.

Depending on the motor type (p0300), the number of active bits differs.

Re bits 10 ... 15:

Are used to monitor the flying restart sequence.

p1206[0...9] Faults without automatic restart / F w/out auto AR

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	65535	0

Description: Sets faults for which automatic restart should not be effective.

Dependency: The setting is only effective for p1210 = 6, 16.

Refer to: p1210

p1208[0...1] BI: AR modification infeed / AR modification

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	0

Description: Sets the signal source to modify the automatic restart (AR).

Interconnections between the automatic restart and infeed:

With the following interconnection in the mode p1210 = 6, the automatic restart can respond to infeed faults:

BI: p1208[0] = r2139.3

With the following interconnection, in the mode p1210 = 4, the automatic restart can respond to line supply failure of the infeed:

BI: p1208[1] = r0863.2

Index: [0] = Infeed fault
[1] = Infeed line supply failure

Dependency: Refer to: r0863, r2139

p1210 Automatic restart mode / AR mode

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	16	0

Description: Sets the automatic restart mode (AR).

Value:
0: Inhibit automatic restart
1: Acknowledge all faults without restarting
4: Restart after line supply failure w/o additional start attempts
6: Restart after fault with additional start attempts
14: Restart after line supply failure following man. acknowledgment
16: Restart after fault following manual acknowledgment

Dependency: The automatic restart requires an active ON command (e.g., via a digital input). If, for p1210 > 1, there is no active ON command, then the automatic restart is interrupted.

When using an Operator Panel in the LOCAL mode, then there is no automatic start.

For p1210 = 14, 16, a manual acknowledgement is required for an automatic restart.

Refer to: p0840, p0857

Refer to: F30003

Danger: If the automatic restart is activated (p1210 > 1) if there is an ON command (refer to p0840), the drive is powered up as soon as any fault messages that are present can be acknowledged. This also occurs after the line supply returns or the Control Unit boots if the DC link voltage is again present or the feedback of the line supply infeed (refer to p0864) is again available. This automatic power-up sequence can only be interrupted by withdrawing the ON command.

Caution: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1). When faults are present, therefore, the parameter cannot be changed.

For p1210 > 1, the motor is automatically started.

Note: Re p1210 = 1:

Faults that are present are automatically acknowledged. If new faults occur after a successful fault acknowledgment, then these are also automatically acknowledged again. p1211 has no influence on the number of acknowledgment attempts.

Re p1210 = 4:

An automatic restart is only carried out if fault F30003 occurred at the Motor Module or a 1 signal is present at binector input p1208[1]. If additional faults are present, then these faults are also acknowledged and when successful, starting continues. If the 24 V Control Unit power supply fails, then this is interpreted as a line supply failure.

Re p1210 = 6:

An automatic restart is carried out if any fault has occurred or there is a 1 signal at binector input p1208[0].

Re p1210 = 14:

As for p1210 = 4. However, faults that are present must be manually acknowledged.

Re p1210 = 16:

As for p1210 = 6. However, faults that are present must be manually acknowledged.

p1210 Automatic restart mode / AR mode

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	26	0

Description: Sets the automatic restart mode (AR).

The parameters must be saved in the non-volatile memory p0971 = 1 in order that the setting becomes effective.

Value:

0: Inhibit automatic restart
1: Acknowledge all faults without restarting
4: Restart after line supply failure w/o additional start attempts
6: Restart after fault with additional start attempts
14: Restart after line supply failure following man. acknowledgment
16: Restart after fault following manual acknowledgment
26: Acknowledging all faults and reclosing for an ON command

Dependency: The automatic restart requires an active ON command (e.g., via a digital input). If, for p1210 > 1, there is no active ON command, then the automatic restart is interrupted.

When using an Operator Panel in the LOCAL mode, then there is no automatic start.

For p1210 = 14, 16, a manual acknowledgement is required for an automatic restart.

Refer to: p0840, p0857

Refer to: F30003

Danger: 

If the automatic restart is activated (p1210 > 1) if there is an ON command (refer to p0840), the drive is powered up as soon as any fault messages that are present can be acknowledged. This also occurs after the line supply returns or the Control Unit boots if the DC link voltage is present again. This automatic power-up sequence can only be interrupted by withdrawing the ON command.

Caution: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1). When faults are present, therefore, the parameter cannot be changed.

For p1210 > 1, the motor is automatically started.

Note: Re p1210 = 1:

Faults that are present are automatically acknowledged. If new faults occur after a successful fault acknowledgment, then these are also automatically acknowledged again. p1211 has no influence on the number of acknowledgment attempts.

Re p1210 = 4:

An automatic restart is only performed if fault F30003 has occurred on the power unit. If additional faults are present, then these faults are also acknowledged and when successful, starting continues. If the 24 V Control Unit power supply fails, then this is interpreted as a line supply failure.

Re p1210 = 6:

An automatic restart is carried out if any fault has occurred.

Re p1210 = 14:

As for p1210 = 4. However, faults that are present must be manually acknowledged.

Re p1210 = 16:

As for p1210 = 6. However, faults that are present must be manually acknowledged.

Re p1210 = 26:

The same as for p1210 = 6. For this mode, the switch-on command can be entered with a delay. The restart is interrupted with either OFF2 or OFF3.

p1211 Automatic restart start attempts / AR start attempts

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	10	3

Description: Sets the start attempts of the automatic restart function for p1210 = 4, 6.

Dependency: Refer to: p1210, r1214

Refer to: F07320

Caution: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).

Notice: After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

After a complete power failure the start counter always starts with the counter value that applied before the power failure, and decrements this start attempt by 1. If a further attempt to acknowledge is started by the automatic restart function prior to power failure, e.g. when the CU remains active on power failure longer than the time p1212 / 2, the fault counter will already have been decremented once. In this case, the start counter is thus decreased by the value 2.

Note: A start attempt starts immediately when a fault occurs. The start attempt is considered to been completed if the motor was magnetized (r0056.4 = 1) and an additional delay time of 1 s has expired.

As long as a fault is present, an acknowledge command is generated in the time intervals of p1212 / 2. When successfully acknowledged, the start counter is decremented. If, after this, a fault re-occurs before a restart has been completed, then acknowledgement starts again from the beginning.

Fault F07320 is output if, after several faults occur, the number of parameterized start attempts has been reached. After a successful start attempt, i.e. a fault/error has no longer occurred up to the end of the magnetizing phase, the start counter is again reset to the parameter value after 1 s. If a fault re-occurs - the parameterized number of start attempts is again available.

At least one start attempt is always carried out.

After a line supply failure, acknowledgement is immediate and when the line supply returns, the system is powered up. If, between successfully acknowledging the line fault and the line supply returning, another fault occurs, then its acknowledgement also causes the start counter to be decremented.

p1211 Automatic restart start attempts / AR start attempts

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	10	3

Description: Sets the start attempts of the automatic restart function for p1210 = 4, 6, 14, 16, 26.

Dependency: Refer to: p1210, r1214

Refer to: F07320

Caution: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).

Notice: After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

After a complete power failure the start counter always starts with the counter value that applied before the power failure, and decrements this start attempt by 1. If a further attempt to acknowledge is started by the automatic restart function prior to power failure, e.g. when the CU remains active on power failure longer than the time p1212 / 2, the fault counter will already have been decremented once. In this case, the start counter is thus decreased by the value 2.

Note: A start attempt starts immediately when a fault occurs. The start attempt is considered to been completed if the motor was magnetized (r0056.4 = 1) and an additional delay time of 1 s has expired.

As long as a fault is present, an acknowledge command is generated in the time intervals of p1212 / 2. When successfully acknowledged, the start counter is decremented. If, after this, a fault re-occurs before a restart has been completed, then acknowledgement starts again from the beginning.

Fault F07320 is output if, after several faults occur, the number of parameterized start attempts has been reached. After a successful start attempt, i.e. a fault/error has no longer occurred up to the end of the magnetizing phase, the start counter is again reset to the parameter value after 1 s. If a fault re-occurs - the parameterized number of start attempts is again available.

At least one start attempt is always carried out.

After a line supply failure, acknowledgement is immediate and when the line supply returns, the system is powered up. If, between successfully acknowledging the line fault and the line supply returning, another fault occurs, then its acknowledgement also causes the start counter to be decremented.

For p1210 = 26, the start counter is decremented if after a successful fault acknowledgement, the on command is present.

p1212 Automatic restart delay time start attempts / AR t_wait start

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.1 [s]	1000.0 [s]	1.0 [s]

Description: Sets the delay time up to restart.

Dependency: This parameter setting is active for p1210 = 4, 6.

For p1210 = 1, the following applies:

Faults are only automatically acknowledged in half of the waiting time, no restart.

Refer to: p1210, r1214

Notice: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).

Note: The faults are automatically acknowledged after half of the delay time has expired and the full delay time.

If the cause of a fault is not removed in the first half of the delay time, then it is no longer possible to acknowledge in the delay time.

p1212 Automatic restart delay time start attempts / AR t_wait start

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.1 [s]	1000.0 [s]	1.0 [s]

Description: Sets the delay time up to restart.

Dependency: This parameter setting is active for p1210 = 4, 6, 26.

For p1210 = 1, the following applies:

Faults are only automatically acknowledged in half of the waiting time, no restart.

Refer to: p1210, r1214

Notice: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).

Note: The faults are automatically acknowledged after half of the delay time has expired and the full delay time.

If the cause of a fault is not removed in the first half of the delay time, then it is no longer possible to acknowledge in the delay time.

p1213[0...1] Automatic restart monitoring time / AR t_monit

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [s]	10000.0 [s]	0.0 [s]

Description: Sets the monitoring time of the automatic restart (AR).

Index: [0] = Restart
[1] = Reset start counter

Dependency: Refer to: p1210, r1214

Caution: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).

Notice: After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

Note: Re index 0:

The monitoring time starts when the faults are detected. If the automatic acknowledgements are not successful, the monitoring time runs again. If, after the monitoring time has expired, the drive has still not successfully started again (flying restart and magnetizing of the motor must have been completed: r0056.4 = 1), then fault F07320 is output.

The monitoring is de-activated with p1213 = 0. If p1213 is set lower than the sum of p1212, the magnetizing time p0346 and the additional delay time due to the flying restart, then fault F07320 is generated at each restart. If, for p1210 = 1, the time in p1213 is set lower than in p1212, then fault F07320 is also generated at each restart.

The monitoring time must be extended if the faults that occur cannot be immediately and successfully acknowledged (e.g. for faults that are permanently present).

In the case of p1210 = 14, 16, the faults which are present must be acknowledged manually within the time in p1213[0]. Otherwise, fault F07320 is generated after the set time.

Re index 1:

The start counter (refer to r1214) is only set back to the starting value p1211 if, after successful restart, the time in p1213[1] has expired. The delay time is not effective for fault acknowledgement without automatic restart (p1210 = 1). After a power failure (blackout) the delay time only starts after the line supply returns and the Control Unit boots. The start counter is set to p1211, if F07320 occurred, the power-on command is withdrawn and the fault is acknowledged.

The start counter is immediately updated if the starting value p1211 or the mode p1210 is changed.

p1213[0...1] Automatic restart monitoring time / AR t_monit

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [s]	10000.0 [s]	[0] 60.0 [s] [1] 0.0 [s]

Description: Sets the monitoring time of the automatic restart (AR).

Index: [0] = Restart
[1] = Reset start counter

Dependency: Refer to: p1210, r1214

Caution: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).

Notice: After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

Note: Re index 0:

The monitoring time starts when the faults are detected. If the automatic acknowledgements are not successful, the monitoring time runs again. If, after the monitoring time has expired, the drive has still not successfully started again (flying restart and magnetizing of the motor must have been completed: r0056.4 = 1), then fault F07320 is output.

The monitoring is de-activated with p1213 = 0. If p1213 is set lower than the sum of p1212, the magnetizing time p0346 and the additional delay time due to the flying restart, then fault F07320 is generated at each restart. If, for p1210 = 1, the time in p1213 is set lower than in p1212, then fault F07320 is also generated at each restart.

The monitoring time must be extended if the faults that occur cannot be immediately and successfully acknowledged (e.g. for faults that are permanently present).

In the case of p1210 = 14, 16, the faults which are present must be acknowledged manually within the time in p1213[0]. Otherwise, fault F07320 is generated after the set time.

Re index 1:

The start counter (refer to r1214) is only set back to the starting value p1211 if, after successful restart, the time in p1213[1] has expired. The delay time is not effective for fault acknowledgement without automatic restart (p1210 = 1). After a power failure (blackout) the delay time only starts after the line supply returns and the Control Unit boots. The start counter is set to p1211, if F07320 occurred, the power-on command is withdrawn and the fault is acknowledged.

The start counter is immediately updated if the starting value p1211 or the mode p1210 is changed.

For p1210 = 26, the fault must have been successfully acknowledged and the switch-on command issued within the time in p1213[0]. Otherwise, fault F07320 is generated after the set time.

r1214.0...15 CO/BO: Automatic restart status / AR status

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status of the automatic restart (AR).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Initialization	Yes	No	-
01	Wait for alarm	Yes	No	-
02	Auto restart act	Yes	No	-
03	Setting the acknowledgement command	Yes	No	-
04	Acknowledge alarms	Yes	No	-
05	Restart	Yes	No	-
06	Delay time running after automatic power-up	Yes	No	-
07	Fault	Yes	No	-
10	Effective fault	Yes	No	-
12	Start count. bit 0	ON	OFF	-
13	Start count. bit 1	ON	OFF	-
14	Start count. bit 2	ON	OFF	-
15	Start count. bit 3	ON	OFF	-

Note:

Re bit 00:

State to display the single initialization after POWER ON.

Re bit 01:

State in which the automatic restart function waits for faults (initial state).

Re bit 02:

General display that a fault has been identified and that the restart or acknowledgement has been initiated.

Re bit 03:

Displays the acknowledge command within the "acknowledge alarms" state (bit 4 = 1). For bit 5 = 1 or bit 6 = 1, the acknowledge command is continually displayed.

Re bit 04:

State in which the faults that are present are acknowledged. The state is exited again after successful acknowledgement. A change is only made into the next state if it is signaled that a fault is no longer present after an acknowledgement command (bit 3 = 1).

Re bit 05:

State in which the drive is automatically powered up (only for p1210 = 4, 6).

Re bit 06:

State in which the system waits after having been powered up, to the end of the start attempt (to the end of the magnetizing process).

For p1210 = 1, this signal is directly set after the faults have been successfully acknowledged.

Re bit 07:

State which is assumed after a fault occurs within the automatic restart function. This is only reset after acknowledging the fault and withdrawing the power-on command.

Re bit 10:

When the automatic restart function is active, r1214.7 is displayed, otherwise the active fault r2139.3.

Re bits 12 ... 15:

Actual state of the start counter (binary coded).

r1214.0...15 CO/BO: Automatic restart status / AR status

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status of the automatic restart (AR).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Initialization	Yes	No	-
01	Wait for alarm	Yes	No	-
02	Auto restart act	Yes	No	-
03	Setting the acknowledgement command	Yes	No	-
04	Acknowledge alarms	Yes	No	-
05	Restart	Yes	No	-
06	Delay time running after automatic power-up	Yes	No	-
07	Fault	Yes	No	-
10	Effective fault	Yes	No	-
12	Start count. bit 0	ON	OFF	-
13	Start count. bit 1	ON	OFF	-
14	Start count. bit 2	ON	OFF	-
15	Start count. bit 3	ON	OFF	-

Note:

Re bit 00:

State to display the single initialization after POWER ON.

Re bit 01:

State in which the automatic restart function waits for faults (initial state).

Re bit 02:

General display that a fault has been identified and that the restart or acknowledgement has been initiated.

Re bit 03:

Displays the acknowledge command within the "acknowledge alarms" state (bit 4 = 1). For bit 5 = 1 or bit 6 = 1, the acknowledge command is continually displayed.

Re bit 04:

State in which the faults that are present are acknowledged. The state is exited again after successful acknowledgement. A change is only made into the next state if it is signaled that a fault is no longer present after an acknowledgement command (bit 3 = 1).

Re bit 05:

State in which the drive is automatically powered up (only for p1210 = 4, 6).

Re bit 06:

State in which the system waits after having been powered up, to the end of the start attempt (to the end of the magnetizing process).

For p1210 = 1, this signal is directly set after the faults have been successfully acknowledged.

Re bit 07:

State which is assumed after a fault occurs within the automatic restart function. This is only reset after acknowledging the fault and withdrawing the power-on command.

Re bit 10:

When the automatic restart function is active, r1214.7 is displayed, otherwise the active fault r2139.3.

Re bits 12 ... 15:
Actual state of the start counter (binary coded).
Re bit 04 in addition:
For p1210 = 26, the system waits in this state until the switch-on command is available.

p1215 Motor holding brake configuration / Brake config

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2701, 2707, 2711

Min	Max	Factory setting
0	3	0

Description: Sets the holding brake configuration.

Value:
0: No motor holding brake available
1: Motor holding brake acc. to sequence control
2: Motor holding brake always open
3: Motor holding brake like sequence control connection via BICO

Dependency: Refer to: p1216, p1217, p1226, p1227, p1228, p1278

Caution: For the setting p1215 = 0, if a brake is used, it remains closed. If the motor moves, this will destroy the brake.

Notice: If p1215 was set to 1 or if p1215 was set to 3, then when the pulses are suppressed, the brake is closed even if the motor is still rotating. Pulse suppression can either be caused by a 0 signal at p0844, p0845 or p0852 or as a result of a fault with OFF2 response. If this is not desirable (e.g. for a flying restart), then the brake can be kept open using a 1 signal at p0855.

Note: If the configuration is set to "no holding brake present" when booting, then the motor holding brake will be automatically identified. If a motor holding brake is detected, the configuration is set to "motor holding brake as for sequence control".

If a motor holding brake is used via the brake connection of the Power Module integrated in the drive, then it is not permissible that p1215 is set to 3.

if an external motor holding brake is being used, then p1215 should be set to 3 and r0899.12 should be interconnected as control signal.

The parameter can only be set to zero when the pulses are inhibited.

The parameterization "no motor holding brake available" and "Safe Brake Control" enabled (p1215 = 0, p9602 = 1, p9802 = 1) is not practical if there is no motor holding brake.

The parameterization "motor holding brake the same as sequence control, connection via BICO" and "Safe Brake Control" enabled (p1215 = 3, p9602 = 1, p9802 = 1) is not practical.

p1216 Motor holding brake opening time / Brake t_open

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2701

Min	Max	Factory setting
0 [ms]	10000 [ms]	100 [ms]

Description: Sets the time to open the motor holding brake.

After controlling the holding brake (opens), the speed/velocity setpoint remains at zero for this time. After this, the speed/velocity setpoint is enabled.

Dependency: Refer to: p1215, p1217

Note: For a motor with DRIVE-CLiQ and integrated brake, for p0300 = 10000, this time is pre-assigned the value saved in the motor.

p1216 Motor holding brake opening time / Brake t_open

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2701

Min	Max	Factory setting
0 [ms]	10000 [ms]	100 [ms]

Description: Sets the time to open the motor holding brake.

After the holding brake has been controlled (opened), the speed setpoint remains at zero for this time. After this, the speed setpoint is enabled.

Dependency: Refer to: p1215, p1217

Note: For a motor with DRIVE-CLiQ and integrated brake, for p0300 = 10000, this time is pre-assigned the value saved in the motor.

p1217 Motor holding brake closing time / Brake t_close

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2701

Min	Max	Factory setting
0 [ms]	10000 [ms]	100 [ms]

Description: Sets the time to apply the motor holding brake.

After OFF1 or OFF3 and the holding brake is controlled (the brake closes), then the drive remains closed-loop controlled for this time stationary with a speed setpoint/velocity setpoint of zero. The pulses are suppressed when the time expires.

Dependency: Refer to: p1215, p1216

Notice: If the selected closing time is too short with respect to the actual closing time of the brake, then the load can sag.

If the closing time is selected to be too long with respect to the actual closing time of the brake, the control works against the brake and therefore reduces its lifetime.

Note: For a motor with DRIVE-CLiQ and integrated brake, for p0300 = 10000, this time is pre-assigned the value saved in the motor.

p1217 Motor holding brake closing time / Brake t_close

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2701

Min	Max	Factory setting
0 [ms]	10000 [ms]	100 [ms]

Description: Sets the time to apply the motor holding brake.

After OFF1 or OFF3 and the controlling (closing) of the holding brake, the drive remains stationary under closed-loop control for this time with a speed setpoint of zero. The pulses are suppressed when the time expires.

Dependency: Refer to: p1215, p1216

Notice: If the selected closing time is too short with respect to the actual closing time of the brake, then the load can sag.

If the closing time is selected to be too long with respect to the actual closing time of the brake, the control works against the brake and therefore reduces its lifetime.

Note: For a motor with DRIVE-CLiQ and integrated brake, for p0300 = 10000, this time is pre-assigned the value saved in the motor.

p1226[0...n] Threshold for zero speed detection / n_standst n_thresh

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 2701, 2704
	Min	**Max**	**Factory setting**
	0.00 [rpm]	210000.00 [rpm]	20.00 [rpm]

Description: Sets the speed threshold for the standstill identification.

Acts on the actual value and setpoint monitoring.

When braking with OFF1 or OFF3, when the threshold is undershot, standstill is identified.

The following applies when the brake control is activated:

When the threshold is undershot, the brake control is started and the system waits for the brake closing time in p1217. The pulses are then suppressed.

if the brake control is not activated, the following applies:

When the threshold is undershot, the pulses are suppressed and the drive coasts down.

Dependency: Refer to: p1215, p1216, p1217, p1227

Notice: For reasons relating to the compatibility to earlier firmware versions, a parameter value of zero in indices 1 to 31 is overwritten with the parameter value in index 0 when the Control Unit boots.

Note: Standstill is identified in the following cases:

- the speed actual value falls below the speed threshold in p1226 and the time started after this in p1228 has expired.

- the speed setpoint falls below the speed threshold in p1226 and the time started after this in p1227 has expired.

The actual value sensing is subject to measuring noise. For this reason, standstill cannot be detected if the speed threshold is too low.

p1226[0...n] Threshold for zero speed detection / n_standst n_thresh

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 2701
	Min	**Max**	**Factory setting**
	0.00 [rpm]	210000.00 [rpm]	20.00 [rpm]

Description: Sets the speed threshold for the standstill identification.

Acts on the actual value and setpoint monitoring.

When braking with OFF1 or OFF3, when the threshold is undershot, standstill is identified.

Dependency: Refer to: p1227

Caution: For closed-loop speed and torque control without encoder, the following applies:

If p1226 is set to values under approx. 1 % of the rated motor speed, then the model switchover limits of the vector control must be increased in order to guarantee reliable shutdown (see p1755, p1750 bit 7).

Note: Standstill is identified in the following cases:

- the speed actual value falls below the speed threshold in p1226 and the time started after this in p1228 has expired.

- the speed setpoint falls below the speed threshold in p1226 and the time started after this in p1227 has expired.

The actual value sensing is subject to measuring noise. For this reason, standstill cannot be detected if the speed threshold is too low.

p1227 Zero speed detection monitoring time / n_standst t_monit

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2701, 2704

Min	Max	Factory setting
0.000 [s]	300.000 [s]	4.000 [s]

Description: Sets the monitoring time for the standstill identification.

When braking with OFF1 or OFF3, standstill is identified after this time has expired, after the setpoint speed has fallen below p1226 (also refer to p1145).

After this, the brake control is started, the system waits for the closing time in p1217 and then the pulses are suppressed.

Dependency: Refer to: p1215, p1216, p1217, p1226

Notice: For p1145 > 0.0 (RFG tracking) the setpoint is not equal to zero dependent on the selected value. This can therefore cause the monitoring time in p1227 to be exceeded. In this case, for a driven motor, the pulses are not suppressed.

Note: Standstill is identified in the following cases:

- the speed actual value falls below the speed threshold in p1226 and the time started after this in p1228 has expired.

- the speed setpoint falls below the speed threshold in p1226 and the time started after this in p1227 has expired.

For p1227 = 300.000 s, the following applies:

Monitoring is de-activated.

For p1227 = 0.000 s, the following applies:

With OFF1 or OFF3 and a ramp-down time = 0, the pulses are immediately suppressed and the motor "coasts" down.

p1227 Zero speed detection monitoring time / n_standst t_monit

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2701

Min	Max	Factory setting
0.000 [s]	300.000 [s]	300.000 [s]

Description: Sets the monitoring time for the standstill identification.

When braking with OFF1 or OFF3, standstill is identified after this time has expired, after the setpoint speed has fallen below p1226 (also refer to p1145).

Dependency: The parameter is pre-assigned depending on the size of the power unit.

Refer to: p1226

Notice: For p1145 > 0.0 (RFG tracking) the setpoint is not equal to zero dependent on the selected value. This can therefore cause the monitoring time in p1227 to be exceeded. In this case, for a driven motor, the pulses are not suppressed.

Note: Standstill is identified in the following cases:

- the speed actual value falls below the speed threshold in p1226 and the time started after this in p1228 has expired.

- the speed setpoint falls below the speed threshold in p1226 and the time started after this in p1227 has expired.

For p1227 = 300.000 s, the following applies:

Monitoring is de-activated.

For p1227 = 0.000 s, the following applies:

With OFF1 or OFF3 and a ramp-down time = 0, the pulses are immediately suppressed and the motor "coasts" down.

Once the Control Unit has been booted up for the first time or if the factory settings have been defined accordingly, the parameter is defined in accordance with the power unit.

p1228 Pulse suppression delay time / Pulse suppr t_del

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2701, 2704

Min	Max	Factory setting
0.000 [s]	299.000 [s]	0.000 [s]

Description: Sets the delay time for pulse suppression.
After OFF1 or OFF3, the pulses are canceled, if at least one of the following conditions is fulfilled:
- the speed actual value falls below the threshold in p1226 and the time started after this in p1228 has expired.
- the speed setpoint falls below the threshold in p1226 and the time started after this in p1227 has expired.

Dependency: Refer to: p1226, p1227

Notice: When the motor holding brake is activated, pulse cancellation is additionally delayed by the brake closing time (p1217).

p1228 Pulse suppression delay time / Pulse suppr t_del

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2701

Min	Max	Factory setting
0.000 [s]	299.000 [s]	0.010 [s]

Description: Sets the delay time for pulse suppression.
After OFF1 or OFF3, the pulses are canceled, if at least one of the following conditions is fulfilled:
- the speed actual value falls below the threshold in p1226 and the time started after this in p1228 has expired.
- the speed setpoint falls below the threshold in p1226 and the time started after this in p1227 has expired.

Dependency: Refer to: p1226, p1227

Notice: When the motor holding brake is activated, pulse cancellation is additionally delayed by the brake closing time (p1217).

p1230[0...n] BI: Armature short-circuit / DC braking activation / ASC/DCBRK act

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 7014, 7016, 7017

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate the armature short-circuit or DC braking.

Dependency: Refer to: p1231, p1232, p1233, p1234, p1235, p1236, p1237, r1238, r1239, p1345, p1346

Note: 1 signal: Armature short-circuit/DC braking activated.
0 signal: Armature short-circuit/DC braking de-activated.

p1230[0...n] BI: DC braking activation / DC brake act

PM240, PM250, PM260, CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7017

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate DC braking.

Dependency: Refer to: p1231, p1232, p1233, p1234, r1239

Note: 1 signal: DC braking activated.
0 signal: DC braking de-activated.

p1231[0...n] Armature short-circuit / DC braking configuration / ASC/DCBRK config

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 7014, 7016, 7017

Min	Max	Factory setting
0	14	0

Description: Setting to activate the various types for armature short-circuit / DC braking.

Value:
0: No function
1: External armature short-circuit with contactor feedback signal
2: Ext. armature short circuit without contactor feedback signal
4: DC braking
5: DC braking for OFF1/OFF3
14: DC braking below starting speed

Dependency: Refer to: p0300, p1230, p1232, p1233, p1234, p1235, p1236, p1237, r1238, r1239, p1345, p1346

Danger:

Re p1231 = 1, 2:
- only short-circuit-proof motors may be used, or suitable resistors must be used to short-circuit the motor

Note:

Re p1231 = 1, 2:

The external armature short circuit can only be selected for synchronous motors (p0300). In this case, control bit BO: r1239.0 must be interconnected (e.g. to a digital input) to control the external contactor.

The external armature short circuit cannot be set as a fault response. It can be triggered via binector input p1230. It is also always activated in the case of pulse suppression.

Re p1231 = 4:

The function is activated as soon as the activation criterion is fulfilled.

- the function can be superseded by OFF2

a) This function is not supported for synchronous motors (p0300 = 2xx, 4xx).

b) For induction motors (p0300 = 1xx), the DC braking is initiated.

Activation criterion (one of the following criteria is fulfilled):

- binector input p1230 = 1 signal (DC braking activation).
- the drive is not in the state "S4: Operation" or in S5x (refer to function diagram 2610).
- the internal pulse enable is missing (r0046.19 = 0).

Re p1231 = 5:

DC braking can only be set for induction motors.

DC braking is activated if the OFF1 or OFF3 command is present. Binector input p1230 is ineffective. If the drive speed still lies above the speed threshold p1234, then initially, the drive is ramped-down to this threshold, demagnetized (see p0347) and is then switched into DC braking for the time set in p1233. After this, the drive is switched-off. If, at OFF1/OFF3, the drive speed is below p1234, then it is immediately demagnetized and switched into DC braking. A change is made into normal operation if the OFF1 command is withdrawn prematurely.

DC braking by means of fault response continues to be possible.

Re p1231 = 14:

DC braking can only be set for induction motors.

DC braking is initiated if binector input p1230 = 1 during operation and the actual speed is below the starting speed p1234 (before this, the drive must have operated above p1234 plus the hysteresis). Then, following upstream demagnetization (see p0347), the braking current p1232 is injected for the time set in p1233. The drive then changes into normal operation. During braking the command for DC braking can be withdrawn. If the time p1233 is exceeded, then DC braking is inhibited and the drive changes into normal operation.

For OFF1 and OFF3, DC braking is only executed, if binector input p1230 = 1 signal.

DC braking by means of fault response continues to be possible.

Re p1231 = 4, 5, 14:

The value can only be changed to values not equal to 4 or 14 if p0491 is not equal to 4 and p2101 is not equal to 6 (armature short circuit/DC braking not set).

Note:

ASC: Armature Short Circuit

DCBRK: DC Braking

p1231[0...n] DC braking configuration / DCBRK config

PM240	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
PM250	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** MDS, p0130
PM260	**Units group:** -	**Unit selection:** -	**Func. diagram:** 7014, 7016, 7017
CU250S_V			
CU250S_V_CAN			
CU250S_V_DP			
CU250S_V_PN			

Min	Max	Factory setting
0	14	0

Description: Setting to activate DC braking.

Value:
0: No function
4: DC braking
5: DC braking for OFF1/OFF3
14: DC braking below starting speed

Dependency: Refer to: p0300, p1232, p1233, p1234, r1239

Note: The function can only be used for induction motors (p0300 = 1).

Re p1231 = 4:

The function is activated as soon as the activation criterion is fulfilled.

- the function can be superseded by an OFF2 response.

Activation criterion (one of the following criteria is fulfilled):

- binector input p1230 = 1 signal (DC braking activation, depending on the operating mode).
- the drive is not in the state "S4: Operation" or in "S5x".
- the internal pulse enable is missing (r0046.19 = 0).

DC braking can only be withdrawn (p1231 = 0) if it is not being used as a fault response in p2101.

Re p1231 = 5:

DC braking is activated if the OFF1 or OFF3 command is present. Binector input p1230 is ineffective. If the drive speed still lies above the speed threshold p1234, then initially, the drive is ramped-down to this threshold, demagnetized (see p0347) and is then switched into DC braking for the time set in p1233. After this, the drive is switched-off. If, at OFF1, the drive speed is below p1234, then it is immediately demagnetized and switched into DC braking. A change is made into normal operation if the OFF1 command is withdrawn prematurely. Flying restart must be activated if the motor is still rotating.

DC braking by means of fault response continues to be possible.

Re p1231 = 14:

In addition to the function for p1231 = 5, binector input p1230 is evaluated.

DC braking is only automatically activated when the speed threshold p1234 is fallen below if at binector input p1230 = 1 signal. This is also the case, if no OFF command is present.

After demagnetization and after the time in p1233 has expired, the drive changes back into normal operation or is switched-off (for OFF1/OFF3).

If a 0 signal is applied to binector input p1230, for OFF1 and OFF3 no DC braking is executed.

Note:

DCBRK: DC Braking

p1232[0...n] DC braking braking current / DCBRK I_brake

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 7017

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the braking current for DC braking.

Dependency: Refer to: p1230, p1231, p1233, p1234, r1239, p1345, p1346

Note: A change to the braking current becomes effective the next time that DC braking is switched on.

The value for p1232 is specified as an rms value in the 3-phase system. The magnitude of the braking current is the same as that of an identical output current at frequency zero (see r0067, r0068, p0640). The braking current is internally limited to r0067.

p1232[0...n] DC braking braking current / DCBRK I_brake

PM240
PM250
PM260
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** p0340 = 1 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** MDS, p0130
Units group: - **Unit selection:** - **Func. diagram:** 7017

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the braking current for DC braking.

Dependency: Refer to: p1230, p1231, p1233, p1234, r1239, p1345, p1346

Note: A change to the braking current becomes effective the next time that DC braking is switched on.

The value for p1232 is specified as an rms value in the 3-phase system. The magnitude of the braking current is the same as that of an identical output current at frequency zero (see r0067, r0068, p0640). The braking current is internally limited to r0067.

For the current controller, the settings of parameters p1345 and p1346 (I_max limiting controller) are used.

p1233[0...n] DC braking time / DCBRK time

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** 7017

Min	Max	Factory setting
0.0 [s]	3600.0 [s]	1.0 [s]

Description: Sets the DC braking time (as fault response).

Dependency: Refer to: p1230, p1231, p1232, p1234, r1239

Note: The time set is also effective when parameterizing DC braking as fault response.
If a speed encoder is being used, DC braking is ended as soon as the drive falls below the standstill threshold (p1226).

p1233[0...n] DC braking time / DCBRK time

PM240, PM250, PM260, CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS, p0130
Units group: - | **Unit selection:** - | **Func. diagram:** 7017

Min	Max	Factory setting
0.0 [s]	3600.0 [s]	1.0 [s]

Description: Sets the DC braking time (as fault response).
Dependency: Refer to: p1230, p1231, p1232, p1234, r1239
Note: If a speed encoder is being used, DC braking is ended as soon as the drive falls below the standstill threshold (p1226).

p1234[0...n] Speed at the start of DC braking / DCBRK n_start

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** 7017

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the starting speed for DC braking.
If the actual speed falls below this threshold, then DC braking is activated.
Dependency: Refer to: p1230, p1231, p1232, p1233, r1239
Caution: If an encoder fault occurs during closed-loop operation with an encoder, controlled deceleration of the drive down to the start speed p1234 is no longer possible. In this case, DC braking is activated immediately and injects the braking current p1232 for the braking time p1233 after de-magnetizing. The braking current and braking duration must, therefore, be dimensioned accordingly for this situation so that the drive can be decelerated to standstill.
In the case of operation with an encoder, this speed may not be set too low so as ensure that the oscillation movement induced by the residual flux/remanence of the motor does not cause DC braking to be de-activated again.

p1234[0...n] Speed at the start of DC braking / DCBRK n_start

PM240, PM250, PM260, CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS, p0130
Units group: - | **Unit selection:** - | **Func. diagram:** 7017

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the starting speed for DC braking.
If the actual speed falls below this threshold, then DC braking is activated.
Dependency: Refer to: p1230, p1231, p1232, p1233, r1239

p1235[0...n] BI: External armature short-circuit contactor feedback signal / ASC ext feedback

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the contactor feedback signal for external armature short-circuit.
Dependency: Refer to: p1230, p1231, p1236, p1237, r1239
Notice: In order that the pulses are not enabled when the contactor is closed, the contactor feedback signal must lag by a sufficiently long time when opening the contactor.
Note: 1 signal: The contactor is closed.
0 signal: The contactor is open.

p1236[0...n] Ext. armature short-cct. contactor feedback signal monit. time / ASC ext t_monit

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	1000 [ms]	200 [ms]

Description: Sets the monitoring time of the contactor feedback signal for the external armature short-circuit configuration.
If the contactor feedback signal (p1235) is parameterized, then the appropriate feedback signal (r1239.1) is expected within this monitoring time after either opening or closing the contactor.
Dependency: Refer to: p1230, p1231, p1235, p1237, r1239

p1237[0...n] External armature short-circuit delay time when opening / ASC ext t_wait

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** MDS
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	1000 [ms]	200 [ms]

Description: Sets the delay time when opening the contactor of the external armature short-circuit.
If no contactor feedback signal has been selected (p1235), then the system waits for this time before the pulses are switched in.
Dependency: Refer to: p1230, p1231, p1235, p1236, r1239
Notice: This delay time must be at least long enough so that the contactor contacts reliably open before the pulses are switched in. The delay time must be greater than the contactor response time. The Motor Module can be damaged if the delay time is too short.

r1238 CO: Armature short-circuit external state / EASC state

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** Integer16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2610

Min	Max	Factory setting
0	6	-

Description: Displays the state for the external armature short-circuit.
Value:
0: Switched off
1: Ready
2: Active

3: Active - feedback signal "Closed" OK
4: Active - feedback signal "Closed" missing
5: Prompt to remove the armature short-circuit
6: Active - feedback signal "Open" missing

Dependency: Refer to: p1230, p1231, p1235, p1236, p1237, r1239

Note: Activation criterion (one of the following criteria is fulfilled):

- the signal at BI: p1230 (armature short-circuit activation) is 0.
- the drive is not in the state "S4: Operation" or in S5x (refer to function diagram 2610).
- the internal pulse enable is missing (r0046.19 = 0).

Re state "switched out" (r1238 = 0):

- the external armature short-circuit can be selected with p1231 = 1.

Re state "ready" (r1238 = 1):

- as soon as the activation criterion is fulfilled, then a transition is made into the state "active" (r1238 = 2).

Regarding the state "active" (r1238 = 2), "active - feedback signal "Closed" OK" (r1238 = 3)", "active - feedback signal "Closed" missing" (r1238 = 4)":

- the control signal to close contactor r1239.0 is set to "1" (closed) and the pulses are suppressed.
- if a contactor feedback signal is not connected (BI: p1235 = 0 signal), then a transition is immediately made into state 3.
- if a contactor feedback signal is connected, then a transition is made into state 3 if the feedback signal at BI: p1235 goes to "1" (closed) within the monitoring time (p1236).
- otherwise, a transition is made into state 4.

Re state "prompt to remove the armature short-circuit" (r1238 = 5):

- the activation criterion is no longer fulfilled. An attempt is made to again remove the armature short circuit.
- the control signal to close the contactor r1239.0 is set to "0" (open) and the pulses remain suppressed.
- if a contactor feedback signal is not connected (BI: p1235 = 0 signal), the system waits for the delay time (p1237) to expire until a transition is made into state 1.
- if a contactor feedback signal is connected, the system waits until the feedback signal at BI:p1235 goes to "0" (open) until a transition is made into state 1. If this does not occur within the monitoring time (p1236), then a transition is made into state 6.

Re state "active - feedback signal "Open" missing" (r1238 = 6):

- this error state can be exited by de-selecting the external armature short-circuit (p1231 = 0).

r1239.0...13 CO/BO: Armature short-circuit / DC braking status word / ASC/DCBRK ZSW

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word for armature short-circuit.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	External armature short-circuit	Active	Inactive	-
01	External armature short-circuit contactor feedback signal	Closed	Open	-
02	External armature short-circuit ready	Yes	No	-
03	External armature short-circuit with contactor feedback signal	Yes	No	-
04	Internal armature short-circuit	Active	Inactive	-
05	Internal armature short circuit feedback signal from power unit	Active	Inactive	-
06	Internal armature short-circuit ready	Yes	No	-
08	DC braking active	Yes	No	7017
09	DC current injection active	Yes	No	-
10	DC braking ready	Yes	No	7017
11	Armature short circuit/DC braking selected	Yes	No	-
12	DC braking selection internally inhibited	Yes	No	-
13	DC braking for OFF1/OFF3	Yes	No	-

Dependency: Refer to: p1230, p1231, p1232, p1233, p1234, p1235, p1236, p1237

Note: External armature short-circuit (bits 0 ... 3):

Re bit 00:

Using this signal, the motor is short-circuited through an external contactor circuit. This means that this BO: p1239.0 must be interconnected e.g. to a digital output.

Re bit 01:

This signal indicates the state of the contactor to establish the armature short-circuit. To do this, BI: p1235 must be interconnected to a digital input.

Re bit 02:

The external armature short-circuit configuration is ready and is activated as soon as the activation criterion is fulfilled.

Re bit 03:

1: A feedback signal from an external contactor was parameterized in BI: p1235.

Internal voltage protection / internal armature short-circuit (bits 4 ... 6):

Re bit 04:

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module does not support the autonomous internal voltage protection (r0192.10 = 0).

The Control Unit issues the command to the Motor Module to short-circuit the motor through the power semiconductors.

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module supports the autonomous internal voltage protection (r0192.10 = 1).

The Motor Module decides autonomously whether the armature short-circuit is activated. In this case, the following applies: r1239.4 = r1239.5.

c) Internal armature short-circuit (p1231 = 4) was selected.

The Control Unit issues the command to the Motor Module to short-circuit the motor through the power semiconductors.

Re bit 05:

The Motor Module signals that the motor is short-circuited in the Motor Module through the power semiconductors.

Re bit 06:

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module does not support the autonomous internal voltage protection (r0192.10 = 0).

The internal voltage protection is ready and is activated as soon as the activation criterion is fulfilled.

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module supports the autonomous internal voltage protection (r0192.10 = 1).

The internal voltage protection is ready and the Motor Module decides autonomously - using the DC link voltage - whether the short-circuit is activated. In this case, protection is also provided even if the DRIVE-CLiQ connection between the Control Unit and Motor Module was interrupted. The short-circuit is activated if the DC link voltage exceeds 800 V. If the DC link voltage falls below 450 V, then the short-circuit is withdrawn.

c) Internal armature short-circuit (p1231 = 4) was selected.

The internal armature short-circuit is ready and is activated as soon as the activation criterion is fulfilled.

Activation criterion (one of the following criteria is fulfilled):

- the signal at BI: p1230 (armature short-circuit activation) is 1.
- the drive is not in the state "S4: Operation" or in S5x (refer to function diagram 2610).
- the internal pulse enable is missing (r0046.19 = 0).

Re bit 12, 13:

Only effective for p1231 = 14.

r1239.8...13 CO/BO: DC braking status word / DCBRK ZSW

PM240
PM250
PM260
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Status word of the DC braking.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
08	DC braking active	Yes	No	7017
10	DC braking ready	Yes	No	7017
11	DC braking selected	Yes	No	-
12	DC braking selection internally inhibited	Yes	No	-
13	DC braking for OFF1/OFF3	Yes	No	-

Dependency: Refer to: p1231, p1232, p1233, p1234

Note: Re bit 12, 13:

Only effective for p1231 = 14.

p1240[0...n] Vdc controller or Vdc monitoring configuration / Vdc_ctrl config

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3082, 5650

Min	Max	Factory setting
0	9	0

Description: Sets the configuration of the controller or monitoring for the DC link voltage (Vdc).

Value:

0: Inhib Vdc ctrl
1: Enable Vdc_max controller
2: Enable Vdc_min controller (kinetic buffering)
3: Enable Vdc_min controller and Vdc_max controller
4: Activate Vdc_max monitoring
5: Activate Vdc_min monitoring
6: Activate Vdc_min monitoring and Vdc_max monitoring
7: Enable Vdc_max controller without accelerating
8: Enable Vdc_min controller without braking
9: Enable Vdc_min and Vdc_max controller w/o braking/accelerating

Dependency: Refer to: p1244, p1248, p1250, p1532

Notice: During a few steps of the rotating measurement (p1960 = 1) the Vdc_min controller and/or Vdc_max controller is disabled.

Note: p1240 = 1, 3:

When the upper DC link voltage threshold is reached (p1244), then the following applies:

- the Vdc_max controller limits the regenerative energy in order that the DC link voltage is kept below the maximum DC link voltage when braking.

- when other drives regenerate into the DC link, then the Vdc_max controller causes the motor to accelerate.

p1240 = 2, 3:

When the lower DC link voltage threshold is reached (p1248), the following applies:

- the Vdc_min controller limits the energy taken from the DC link in order to keep the DC link voltage above the minimum DC link voltage when accelerating.

- the motor is braked in order to use its kinetic energy to buffer the DC link.

p1240 = 4, 5, 6:

When the threshold in p1244 or p1248 is reached, the DC link voltage monitoring initiates a fault with a response and therefore reduces additional negative effects on the DC link voltage.

p1240 = 7, 9:

As for p1240 = 1, 3. However, the motor is prevented from accelerating due to the fact that other drives are regenerating. The effective lower torque limit cannot exceed the offset of the torque limit (p1532).

p1240 = 8, 9:

As for p1240 = 2, 3. However, the motor is prevented from braking due to the fact that the DC link voltage has been lowered. The effective upper torque limit cannot be less than the offset of the torque limit (p1532).

p1240[0...n] Vdc controller configuration (vector control) / Vdc_ctr config vec

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6220

Min	Max	Factory setting
0	3	1

Description: Sets the controller configuration of the DC link voltage (Vdc controller) in the closed-loop control mode. For U/f control: see p1280.

Value:
0: Inhib Vdc ctrl
1: Enable Vdc_max controller
2: Enable Vdc_min controller (kinetic buffering)
3: Enable Vdc_min controller and Vdc_max controller

Dependency: Refer to: p1245

Refer to: A07400, A07401, A07402, F07405, F07406

Notice: An excessively high value in p1245 can possibly negatively influence the normal operation of the drive.

Note: p1240 = 1, 3:

When the DC link voltage limit specified for the power unit is reached the following applies:

- the Vdc_max controller limits the regenerative energy in order that the DC link voltage is kept below the maximum DC link voltage when braking.
- the ramp-down times are automatically increased.

p1240 = 2, 3:

When the switch-in threshold of the Vdc_min controller is reached (p1245), the following applies:

- the Vdc_min controller limits the energy taken from the DC link in order to keep the DC link voltage above the minimum DC link voltage when accelerating.
- the motor is braked in order to use its kinetic energy to buffer the DC link.

If a braking resistor is connected to the DC link (p0219 > 0), then the Vdc_max control is automatically deactivated.

r1242 Vdc_max controller switch-in level / Vdc_max on_level

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6220

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Displays the switch-in level for the Vdc_max controller.

If p1254 = 0 (automatic sensing of the switch-in level = off), then the following applies:

r1242 = 1.15 * sqrt(2) * p0210 (supply voltage)

PM230: r1242 is limited to Vdc_max - 50.0 V.

If p1254 = 1 (automatic sensing of the switch-in level = on), then the following applies:

r1242 = Vdc_max - 50.0 V (Vdc_max: Overvoltage threshold of the power unit)

r1242 = Vdc_max - 25.0 V (for 230 V power units)

Note: The Vdc_max controller is not switched back off until the DC-link voltage falls below the threshold 0.95 * p1242 and the controller output is zero.

p1243[0...n] Vdc_max controller dynamic factor / Vdc_max dyn_factor

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6220

Min	Max	Factory setting
1 [%]	10000 [%]	100 [%]

Description: Sets the dynamic factor for the DC link voltage controller (Vdc_max controller).

100% means that p1250, p1251, and p1252 (gain, integral time, and rate time) are used corresponding to their basic settings and based on a theoretical controller optimization.

If subsequent optimization is required, this can be carried out using the dynamic factor. In this case p1250, p1251, p1252 are weighted with the dynamic factor p1243.

p1244[0...n] DC link voltage threshold upper / Vdc upper thresh

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5650

Min	Max	Factory setting
165 [V]	1200 [V]	750 [V]

Description: Sets the upper threshold for the DC link voltage.

For p1240 = 1, 3, 7, 9, this threshold is used as limit setpoint for the Vdc_max controller.

For p1240 = 4, 6, for DC link voltages above this threshold, an appropriate fault is output.

Dependency: Refer to: p1240, p1248, p1250

Note: For p1244 < 1.07 * "parameterized DC link voltage" input of values is rejected.

For p0204.0 = 1, the following applies:

"Parameterized DC link voltage" = p0210

For p0204.0 = 0, the following applies:

"Parameterized DC link voltage" = p0210 * 1.4142

p1245[0...n] Vdc_min controller switch-in level (kinetic buffering) / Vdc_min on_level

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
65 [%]	150 [%]	76 [%]

Description: Sets the switch-in level for the Vdc-min controller (kinetic buffering).

The value is obtained as follows:

r1246[V] = p1245[%] * sqrt(2) * p0210

Dependency: Refer to: p0210

Warning: An excessively high value may adversely affect normal drive operation.

r1246 Vdc_min controller switch-in level (kinetic buffering) / Vdc_min on_level

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6220

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Displays the switch-in level for the Vdc_min controller (kinetic buffering).

Note: The Vdc_min controller is not switched back off until the DC-link voltage rises above the threshold 1.05 * p1246 and the controller output is zero.

p1247[0...n] Vdc_min controller dynamic factor (kinetic buffering) / Vdc_min dyn_factor

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6220

Min	Max	Factory setting
1 [%]	10000 [%]	300 [%]

Description: Sets the dynamic factor for the Vdc_min controller (kinetic buffering).

100% means that p1250, p1251, and p1252 (gain, integral time, and rate time) are used corresponding to their basic settings and based on a theoretical controller optimization.

If subsequent optimization is required, this can be carried out using the dynamic factor. In this case p1250, p1251, p1252 are weighted with the dynamic factor p1247.

p1248[0...n] DC link voltage threshold lower / Vdc lower thresh

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5650

Min	Max	Factory setting
50 [V]	1000 [V]	450 [V]

Description: Sets the lower threshold for the DC link voltage.

For p1240 = 2, 3, 8, 9, this threshold is used as limit setpoint for the Vdc_min controller.

For p1240 = 5, 6, for DC link voltages below this threshold, an appropriate fault is output.

Dependency: Refer to: p1240, p1244, p1250

Note: For p1248 > 0.93 * "parameterized DC link voltage" input of values is rejected.

For p0204.0 = 1, the following applies:

"Parameterized DC link voltage" = p0210

For p0204.0 = 0, the following applies:

"Parameterized DC link voltage" = p0210 * 1.4142

p1249[0...n] Vdc_max controller speed threshold / Vdc_max n_thresh

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	10.00 [rpm]

Description: Sets the lower speed threshold for the Vdc_max controller.
When this speed threshold is undershot, the Vdc_max control is switched out and the speed is controlled using the ramp-function generator.

Note: For fast braking where the ramp-function generator tracking was active, it is possible to prevent the drive rotating in the opposite direction by increasing the speed threshold and setting a final rounding-off time in the ramp-function generator (p1131). This is supported using a dynamic setting of the speed controller.

p1250[0...n] Vdc controller proportional gain / Vdc_ctrl Kp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 19_1 | **Unit selection:** p0505 | **Func. diagram:** 5650

Min	Max	Factory setting
0.00 [A/V]	100.00 [A/V]	1.00 [A/V]

Description: Sets the proportional gain for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).
Dependency: Refer to: p1240, p1244, p1248

p1250[0...n] Vdc controller proportional gain / Vdc_ctrl Kp

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	1.00

Description: Sets the proportional gain for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).
Dependency: The effective proportional gain is obtained taking into account p1243 (Vdc_max controller dynamic factor) and the DC link capacitance of the power unit.

p1251[0...n] Vdc controller integral time / Vdc_ctrl Tn

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6220

Min	Max	Factory setting
0 [ms]	10000 [ms]	0 [ms]

Description: Sets the integral time for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).
Dependency: The effective integral time is obtained taking into account p1243 (Vdc_max controller dynamic factor).
Note: p1251 = 0: The integral component is de-activated.

p1252[0...n] Vdc controller rate time / Vdc_ctrl t_rate

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6220

Min	Max	Factory setting
0 [ms]	1000 [ms]	0 [ms]

Description: Sets the rate time constant for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).

Dependency: The effective rate time is obtained taking into account p1243 (Vdc_max controller dynamic factor).

p1254 Vdc_max controller automatic ON level detection / Vdc_max SenseOnLev

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	1

Description: Activates/de-activates the automatic sensing of the switch-in level for the Vdc_max controller.

Value:
0: Automatic detection inhibited
1: Automatic detection enabled

p1255[0...n] Vdc_min controller time threshold / Vdc_min t_thresh

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	1800.000 [s]	0.000 [s]

Description: Sets the time threshold for the Vdc_min controller (kinetic buffering).
If this value is exceeded a fault is output; the required response can be parameterized.
Prerequisite: p1256 = 1

Dependency: Refer to: F07406

Notice: If a time threshold has been parameterized, the Vdc_max controller should also be activated (p1240 = 3) so that the drive does not shut down with overvoltage when Vdc_min control is exited (due to the time violation) and in the event of fault response OFF3. It is also possible to increase the OFF3 ramp-down time p1135.

p1256[0...n] Vdc_min controller response (kinetic buffering) / Vdc_min response

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the response for the Vdc_min controller (kinetic buffering).

Value:
0: Buffer Vdc until undervoltage, n<p1257 -> F07405
1: Buff. Vdc until undervolt., n<p1257 -> F07405, t>p1255 -> F07406

Dependency: Refer to: F07405, F07406

p1257[0...n] Vdc_min controller speed threshold / Vdc_min n_thresh

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	50.00 [rpm]

Description: Sets the speed threshold for the Vdc-min controller (kinetic buffering).

If this value is exceeded a fault is output; the required response can be parameterized .

r1258 CO: Vdc controller output / Vdc_ctrl output

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 6220

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the actual output of the Vdc controller (DC link voltage controller)

Note: The regenerative power limit p1531 is used for vector control to pre-control the Vdc_max controller. The lower the power limit is set, the lower the correction signals of the controller when the voltage limit is reached.

p1278 Brake control diagnostics evaluation / Brake diagnostics

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the brake control type (with or without diagnostics evaluation).

Example for brake control with diagnostics evaluation.

- brake control in the Motor Modules in booksize format
- Safe Brake Relay for AC Drive

Example for brake control without diagnostics evaluation.

- Brake Relay for AC Drive

Value:
0: Brake control with diagnostics evaluation
1: Brake control without diagnostics evaluation

Note: If the configuration of the motor holding brake (p1215) is set to "no holding brake present" when booting, then an automatic identification of the motor holding brake will be carried out. If a brake control is detected without diagnostics evaluation (e.g. Brake Relay for AC Drive), then the parameter is set to "brake control without diagnostics evaluation".

It is not permissible to parameterize "brake control without diagnostics evaluation" and also enable "safe brake control" (p1278 = 1, p9602 = 1, p9802 = 1).

p1280[0...n] Vdc controller configuration (U/f) / Vdc_ctr config U/f

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1690, 6320

Min	Max	Factory setting
0	3	1

Description: Sets the configuration of the controller for the DC link voltage (Vdc controller) in the U/f operating mode.

Value:
0: Inhib Vdc ctrl
1: Enable Vdc_max controller
2: Enable Vdc_min controller (kinetic buffering)
3: Enable Vdc_min controller and Vdc_max controller

Note: For high input voltages (see p0210), the following settings can improve the degree of ruggedness of the Vdc_max controller:

- Set the input voltage p0210 as low as possible (in so doing avoid A07401).
- Set the rounding times (p1130, p1136).
- Increase the ramp-down times (p1121).
- Reduce the integral time of the controller (p1291) (factor 0.5).
- Activate the Vdc correction in the current controller (p1810 bit 1 = 1) or reduce the derivative action time of the controller (p1292) (factor 0.5).

In this case, we generally recommend to use vector control (p1300 = 20) (Vdc controller, see p1240).

The following measures are suitable to improve the Vdc_min controller:

- Optimize the Vdc_min controller (see p1287).
- Activate the Vdc correction in the current controller (p1810 bit 1 = 1).

If a braking resistor is connected to the DC link (p0219 > 0), then the Vdc_max control is automatically deactivated.

r1282 Vdc_max controller switch-in level (U/f) / Vdc_max on_level

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Displays the switch-in level for the Vdc_max controller.

If p1294 = 0 (automatic sensing of the switch-in level = off), then the following applies:

r1282 = 1.15 * sqrt(2) * p0210 (supply voltage)

If p1294 = 1 (automatic sensing of the switch-in level = on), then the following applies:

r1282 = Vdc_max - 50.0 V (Vdc_max: Overvoltage threshold of the power unit)

r1282 = Vdc_max - 25.0 V (for 230 V power units)

Note: The Vdc_max controller is not switched back off until the DC-link voltage falls below the threshold 0.95 * p1282 and the controller output is zero.

p1283[0...n] Vdc_max controller dynamic factor (U/f) / Vdc_max dyn_factor

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
1 [%]	10000 [%]	100 [%]

Description: Sets the dynamic factor for the DC link voltage controller (Vdc_max controller).

100% means that p1290, p1291, and p1292 (gain, integral time, and rate time) are used in accordance with their basic settings and on the basis of a theoretical controller optimization.

If subsequent optimization is required, this can be carried out using the dynamic factor. In this case, p1290, p1291, and p1292 are weighted with the dynamic factor p1283.

p1284[0...n] Vdc_max controller time threshold (U/f) / Vdc_max t_thresh

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	300.000 [s]	4.000 [s]

Description: Sets the monitoring time of the Vdc_max controller. If the down ramp of the speed setpoint is permanently held longer than the set time, the system is shut down with fault message F7404.

p1285[0...n] Vdc_min controller switch-in level (kinetic buffering) (U/f) / Vdc_min on_level

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
65 [%]	150 [%]	76 [%]

Description: Sets the switch-in level for the Vdc-min controller (kinetic buffering).

The value is obtained as follows:

p1286[V] = p1285[%] * sqrt(2) * p0210

Warning: An excessively high value may adversely affect normal drive operation.

r1286 Vdc_min controller switch-in level (kinetic buffering) (U/f) / Vdc_min on_level

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Displays the switch-in level for the Vdc_min controller (kinetic buffering).

Note: The Vdc_min controller is not switched back off until the DC-link voltage rises above the threshold 1.05 * p1286 and the controller output is zero.

p1287[0...n] Vdc_min controller dynamic factor (kinetic buffering) (U/f) / Vdc_min dyn_factor

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
1 [%]	10000 [%]	100 [%]

Description: Sets the dynamic factor for the Vdc_min controller (kinetic buffering).

100% means that p1290, p1291, and p1292 (gain, integral time, and rate time) are used corresponding to their basic settings and based on a theoretical controller optimization.

If subsequent optimization is required, this can be carried out using the dynamic factor. In this case, p1290, p1291, and p1292 are weighted with the dynamic factor p1287.

p1288[0...n] Vdc_max controller feedback coupling factor ramp-fct. gen. (U/f) / Vdc_max factor RFG

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000	100.000	0.500

Description: Sets the feedback factor for the ramp-function generator. Its ramp times are decelerated relative to the output signal of the Vdc_max controller.

Note: For values p1288 = 0.0 to 0.5, the controller dynamics are automatically adapted internally.

p1290[0...n] Vdc controller proportional gain (U/f) / Vdc_ctrl Kp

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
0.00	100.00	1.00

Description: Sets the proportional gain for the Vdc controller (DC link voltage controller).

Note: The gain factor is proportional to the capacitance of the DC link.

The parameter is pre-set to a value that is optimally adapted to the capacitance of the power unit.

p1291[0...n] Vdc controller integral time (U/f) / Vdc_ctrl Tn

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
0 [ms]	10000 [ms]	40 [ms]

Description: Sets the integral time for the Vdc controller (DC link voltage controller).

p1292[0...n] Vdc controller rate time (U/f) / Vdc_ctrl t_rate

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
0 [ms]	1000 [ms]	10 [ms]

Description: Sets the rate time constant for the Vdc controller (DC link voltage controller).

p1293[0...n] Vdc min controller output limit (U/f) / Vdc_min outp_lim

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6320

Min	Max	Factory setting
0.00 [Hz]	600.00 [Hz]	600.00 [Hz]

Description: Sets the output limit for the Vdc min controller (DC link undervoltage controller).

p1294 Vdc_max controller automatic detection ON signal level (U/f) / Vdc_max SenseOnLev

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Activates/de-activates the automatic sensing of the switch-in level for the Vdc_max controller. When the sensing function is de-activated, the activation threshold r1282 for the Vdc_max controller is determined from the parameterized connection voltage p0210.

Value:
0: Automatic detection inhibited
1: Automatic detection enabled

p1295[0...n] Vdc_min controller time threshold (U/f) / Vdc_min t_thresh

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [s]	10000.000 [s]	0.000 [s]

Description: Sets the time threshold for the Vdc_min controller (kinetic buffering).

If this value is exceeded a fault is output; the required response can be parameterized.

Prerequisite: p1296 = 1

Notice: If a time threshold has been parameterized, the Vdc_max controller should also be activated (p1280 = 3) so that the drive does not shut down with overvoltage when Vdc_min control is exited (due to the time violation) and in the event of fault response OFF3. It is also possible to increase the OFF3 ramp-down time p1135.

p1296[0...n] Vdc_min controller response (kinetic buffering) (U/f / Vdc_min response

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the response for the Vdc_min controller (kinetic buffering).

Value:
0: Buffer Vdc until undervoltage, n<p1297 -> F07405
1: Buff. Vdc until undervolt., n<p1297 -> F07405, t>p1295 -> F07406

Note: Re p1296 = 1:
The quick stop ramp entered in p1135 must not be equal to zero, to prevent overcurrent shutdown if F07406 is triggered.

p1297[0...n] Vdc_min controller speed threshold (U/f) / Vdc_min n_thresh

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	50.00 [rpm]

Description: Sets the speed threshold for the Vdc-min controller (kinetic buffering).
If this value is exceeded a fault is output; the required response can be parameterized .

r1298 CO: Vdc controller output (U/f) / Vdc_ctrl output

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 6320

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the actual output of the Vdc controller (DC link voltage controller)

p1300[0...n] Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1590, 1690, 5060, 6300

Min	Max	Factory setting
20	23	21

Description: Sets the open and closed-loop control mode of a drive.

Value:
20: Speed control (encoderless)
21: Speed control (with encoder)
23: Torque control (with encoder)

Dependency: Closed-loop speed or torque control (with encoder) cannot be selected if the encoder type is not entered (p0400).
Refer to: p0108, p0300, p0311, p0400, p1501

Note: The closed-loop torque control can only be changed over in operation (p1300 = 20, 21) by selecting the closed-loop speed control (p1501). At the changeover, the setting of p1300 does not change. In this case, the actual state is displayed in r1407, bit 2 and bit 3.

For encoderless operation (p1404 = 0 or p1300 = 20), the following applies:
- The following condition must be fulfilled: p1800 >= n / (2 * p0115[0]), n = 1, 2, ...
- For motors with a small power rating (< 300 W) we recommend to set n >= 2.
- not possible for permanent-magnet synchronous motors

p1300[0...n] Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: C(1), T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 1590, 1690, 5060, 6300

Min	Max	Factory setting
0	23	0

Description: Sets the open and closed-loop control mode of a drive.

Value:
0: U/f control with linear characteristic
1: U/f control with linear characteristic and FCC
2: U/f control with parabolic characteristic
3: U/f control with parameterizable characteristic
4: U/f control with linear characteristic and ECO
5: U/f control for drives requiring a precise freq. (e.g. textiles)
6: U/f control for drives requiring a precise frequency and FCC
7: U/f control for a parabolic characteristic and ECO
19: U/f control with independent voltage setpoint
20: Speed control (encoderless)
21: Speed control (with encoder)
22: Torque control (encoderless)
23: Torque control (with encoder)

Dependency: Closed-loop speed or torque control (with encoder) cannot be selected if the encoder type is not entered (p0400).

Operation with speed controller is not possible for permanent-magnet synchronous motors.

Refer to: p0108, p0300, p0311, p0400, p1501

Notice: Active slip compensation is required in the U/f control types with Eco mode (p1300 = 4, 7). The scaling of the slip compensation (p1335) should be set so that the slip is completely compensated (generally 100%).

The Eco mode is only effective in steady-state operation and when the ramp-function generator is not bypassed. In the case of analog setpoints, if required the tolerance for ramp-up and ramp-down should be actively increased for the ramp-function generator using p1148 in order to reliably signal a steady-state condition.

Note: The closed-loop torque control can only be changed over in operation (p1300 = 20, 21) by selecting the closed-loop speed control (p1501). At the changeover, the setting of p1300 does not change. In this case, the actual state is displayed in r1407, bit 2 and bit 3.

p1302[0...n] U/f control configuration / U/f config

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the U/f control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
03	Motor holding brake with constant stop frequency	Yes	No	-

Note: Re bit 03:

When the bit is set, when the drive stops, the starting frequency of the motor holding brake is also not fallen below when the actual slip frequency is less than the starting frequency.

p1310[0...n] Voltage boost permanent / U_boost perm

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1690, 6300

Min	Max	Factory setting
0.0 [%]	250.0 [%]	50.0 [%]

Description: Defines the voltage boost as a [%] referred to the rated motor current (p0305).

The magnitude of the permanent voltage boost is reduced with increasing frequency so that at the rated motor frequency, the rated motor voltage is present.

The magnitude of the boost in Volt at a frequency of zero is defined as follows:

Voltage boost [V] = 1.732 x p0305 (rated motor current [A]) x r0395 (stator/primary section resistance [ohm]) x p1310 (permanent voltage boost [%]) / 100 %

At low output frequencies, there is only a low output voltage in order to maintain the motor flux. However, the output voltage can be too low in order to achieve the following:

- magnetize the induction motor.
- hold the load.
- compensate for losses in the system.

This is the reason that the output voltage can be increased using p1310.

The voltage boost can be used for both linear as well as square-law U/f characteristics.

Dependency: The current limit p0640 limits the boost.

For vector control, the permanent voltage boost (p1310) has no effect as the drive converter automatically sets the optimum operating conditions.

Refer to: p1300, p1311, p1312, r1315

Notice: The voltage boost increases the motor temperature (particularly at zero speed).

Note: The voltage boost is only effective for U/f control (p1300).

The boost values are combined with one another if the permanent voltage boost (p1310) is used in conjunction with other boost parameters (acceleration boost (p1311), voltage boost for starting (p1312)).

However, these parameters are assigned the following priorities: p1310 > p1311, p1312

p1311[0...n] Voltage boost at acceleration / U_boost accelerate

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1690, 6300

Min	Max	Factory setting
0.0 [%]	250.0 [%]	0.0 [%]

Description: p1311 only results in a voltage boost when accelerating and generates a supplementary torque to accelerate the load.

The voltage boost becomes effective for a positive setpoint increase and disappears as soon as the setpoint has been reached. The build-up and withdrawal of the voltage boost are smoothed.

The magnitude of the boost in Volt at a frequency of zero is defined as follows:

Voltage boost [V] = 1.732 * p0305 (rated motor current [A]) x r0395 (stator/primary section resistance [ohm]) x p1311 (voltage boost when accelerating [%]) / 100 %

Dependency: The current limit p0640 limits the boost.

Refer to: p1300, p1310, p1312, r1315

Notice: The voltage boost results in a higher motor temperature increase.

Note: The voltage boost when accelerating can improve the response to small, positive setpoint changes.

Assigning priorities for the voltage boosts: refer to p1310

p1312[0...n] Voltage boost when starting / U_boost starting

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 1690, 6300
	Min	**Max**	**Factory setting**
	0.0 [%]	250.0 [%]	0.0 [%]

Description: Setting for an additional voltage boost when powering-up, however, only for the first acceleration phase.

The voltage boost becomes effective for a positive setpoint increase and disappears as soon as the setpoint has been reached. The build-up and withdrawal of the voltage boost are smoothed.

Dependency: The current limit p0640 limits the boost.

Refer to: p1300, p1310, p1311, r1315

Notice: The voltage boost results in a higher motor temperature increase.

Note: The voltage boost when accelerating can improve the response to small, positive setpoint changes.

Assigning priorities for the voltage boosts: refer to p1310

r1315 Voltage boost total / U_boost total

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2001	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 6300
	Min	**Max**	**Factory setting**
	- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the total resulting voltage boost in volt.

r1315 = p1310 + p1311 + p1312

Dependency: Refer to: p1310, p1311, p1312

p1317[0...n] U/f control activation / Uf act

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
	Can be changed: T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 1590, 5730
	Min	**Max**	**Factory setting**
	0	1	0

Description: Setting to activate the U/f control with linear characteristic.

Value: 0: De-activated (p1300 effective)
1: Activated

Dependency: Refer to: p1318, p1319, p1326, p1327

Note: The following applies for firmware version 4.3 and higher:

When U/f control is activated, resonance damping is automatically activated. The resonance damping must be de-activated (p1338 = 0) in order to obtain pure diagnostics operation without the influence of actual values.

Further, when U/f control is activated, the following functions are active:

- Vdc controller (p1240, p1244, p1248, p1250).

- the up ramp is limited by the set M, P and I limits (p0326, p0341, p0342, p0640, p1520, p1521, p1530, p1531, p1498).

- the ramp-function generator is held if the current actual value exceeds the current limit set in p0640.

p1318[0...n] U/f control ramp-up/ramp-down time / Uf t_rmp-up_rmp-dn

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5300

Min	Max	Factory setting
0.000 [s]	999999.000 [s]	10.000 [s]

Description: Sets the ramp-up and ramp-down time for the U/f control.
The ramp-function generator requires this time to reach the maximum speed (p1082) from zero.

Dependency: Refer to: p1317, p1319, p1326, p1327

Note: This ramp is used for stall protection and operates independently of any ramp-function generator that might have been configured.

p1319[0...n] U/f control voltage at zero frequency / Uf U at f=0 Hz

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5300

Min	Max	Factory setting
0.0 [Vrms]	50.0 [Vrms]	0.0 [Vrms]

Description: The linear characteristic for the U/f control is defined by 0 Hz / p1319 and p1326 / p1327.
This parameter specifies the voltage for a frequency of 0 Hz.

Dependency: The U/f control is activated via p1317 = 1.
Refer to: p1317, p1326, p1327

Note: Linear interpolation is carried out between the points 0 Hz/p1319 and p1326/p1327.

p1320[0...n] U/f control programmable characteristic frequency 1 / Uf char f1

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the voltage of the first point along the characteristic.

Dependency: Selects the freely programmable characteristic using p1300 = 3.
The following applies to the frequency values: p1320 <= p1322 <= p1324 <= p1326. Otherwise, a standard characteristic is used that contains the rated motor operating point.
Refer to: p1300, p1310, p1311, p1321, p1322, p1323, p1324, p1325, p1326, p1327

Note: Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327.
The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.

p1321[0...n] U/f control programmable characteristic voltage 1 / Uf char U1

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.0 [Vrms]	10000.0 [Vrms]	0.0 [Vrms]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the voltage of the first point along the characteristic.

Dependency: Selects the freely programmable characteristic using p1300 = 3.
Refer to: p1310, p1311, p1320, p1322, p1323, p1324, p1325, p1326, p1327

Note: Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327.
The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.

p1322[0...n] U/f control programmable characteristic frequency 2 / Uf char f2

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the voltage of the second point along the characteristic.

Dependency: The following applies to the frequency values: p1320 <= p1322 <= p1324 <= p1326. Otherwise, a standard characteristic is used that contains the rated motor operating point.
Refer to: p1310, p1311, p1320, p1321, p1323, p1324, p1325, p1326, p1327

p1323[0...n] U/f control programmable characteristic voltage 2 / Uf char U2

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.0 [Vrms]	10000.0 [Vrms]	0.0 [Vrms]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the voltage of the second point along the characteristic.

Dependency: Refer to: p1310, p1311, p1320, p1321, p1322, p1324, p1325, p1326, p1327

p1324[0...n] U/f control programmable characteristic frequency 3 / Uf char f3

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the voltage of the third point along the characteristic.

Dependency: The following applies to the frequency values: p1320 <= p1322 <= p1324 <= p1326. Otherwise, a standard characteristic is used that contains the rated motor operating point.
Refer to: p1310, p1311, p1320, p1321, p1322, p1323, p1325, p1326, p1327

p1325[0...n] U/f control programmable characteristic voltage 3 / Uf char U3

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.0 [Vrms]	10000.0 [Vrms]	0.0 [Vrms]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the voltage of the third point along the characteristic.

Dependency: Refer to: p1310, p1311, p1320, p1321, p1322, p1323, p1324, p1326, p1327

p1326[0...n] U/f control characteristic frequency / Uf char f

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5300

Min	Max	Factory setting
0.00 [Hz]	10000.00 [Hz]	0.00 [Hz]

Description: The linear characteristic for the U/f control is defined by 0 Hz / p1319 and p1326 / p1327.
This parameter specifies the voltage of the upper point along the characteristic.

Dependency: The U/f control is activated via p1317 = 1.
Refer to: p1317, p1319, p1327

Note: Linear interpolation is carried out between the points 0 Hz/p1319 and p1326/p1327.

p1326[0...n] U/f control programmable characteristic frequency 4 / Uf char f4

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.00 [Hz]	10000.00 [Hz]	0.00 [Hz]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the frequency of the fourth point along the characteristic.

Dependency: Selects the freely programmable characteristic using p1300 = 3.
The following applies for the frequency values:
p1320 <= p1322 <= p1324 <= p1326
Otherwise, a standard characteristic is used that contains the rated motor operating point.
Refer to: p1310, p1311, p1317, p1319, p1320, p1321, p1322, p1323, p1324, p1325, p1327

Note: Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327. For output frequencies above p1326, the characteristic is extrapolated with the gradient between the characteristic points p1324/p1325 and p1326/p1327.
The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.

p1327[0...n] U/f control characteristic voltage / Uf char U

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5300

Min	Max	Factory setting
0.0 [Vrms]	10000.0 [Vrms]	0.0 [Vrms]

Description: The linear characteristic for the U/f control is defined by 0 Hz / p1319 and p1326 / p1327.
This parameter specifies the voltage of the upper point along the characteristic.

Dependency: The U/f control is activated via p1317 = 1.
Refer to: p1317, p1319, p1326

Note: Linear interpolation is carried out between the points 0 Hz/p1319 and p1326/p1327.

p1327[0...n] U/f control programmable characteristic voltage 4 / Uf char U4

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.0 [Vrms]	10000.0 [Vrms]	0.0 [Vrms]

Description: The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310.
This parameter specifies the voltage of the fourth point along the characteristic.

Dependency: Selects the freely programmable characteristic using p1300 = 3.
Refer to: p1310, p1311, p1317, p1319, p1320, p1321, p1322, p1323, p1324, p1325, p1326

Note: Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327.
The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.

p1330[0...n] CI: U/f control independent voltage setpoint / Uf U_set independ.

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2001 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the voltage setpoint for U/f control with an independent voltage setpoint (p1300 = 19).

Dependency: Selects the U/f control with independent voltage setpoint via p1300 = 19.
Refer to: p1300

p1333[0...n] U/f control FCC starting frequency / U/f FCC f_start

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: Sets the starting frequency at which FCC (Flux Current Control) is activated.

Dependency: The correct operating mode must be set (p1300 = 1, 6).

Warning: An excessively low value can result in instability.

Note: For p1333 = 0 Hz, the FCC starting frequency is automatically set to 6 % of the rated motor frequency.

p1334[0...n] U/f control slip compensation starting frequency / Slip comp start

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6310

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: Sets the starting frequency of the slip compensation.

Note: For p1334 = 0, the starting frequency of the slip compensation is automatically set to 6 % of the rated motor frequency.

p1335[0...n] Slip compensation scaling / Slip comp scal

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1690, 6310

Min	Max	Factory setting
0.0 [%]	600.0 [%]	0.0 [%]

Description: Sets the setpoint for slip compensation in [%] referred to r0330 (motor rated slip).
p1335 = 0.0 %: Slip compensation de-activated.
p1335 = 100.0 %: The slip is completely compensated.

Dependency: Prerequisite for a precise slip compensation for p1335 = 100 % are the precise motor parameters (p0350 ... p0360).
If the parameters are not precisely known, a precise compensation can be achieved by varying p1335.
For U/f control types with Eco optimization (4 and 7), the slip compensation must be activated in order to guarantee correct operation.

Note: The purpose of slip compensation is to maintain a constant motor speed regardless of the applied load. The fact that the motor speed decreases with increasing load is a typical characteristic of induction motors.
For synchronous motors, this effect does not occur and the parameter has no effect in this case.
For the open-loop control modes p1300 = 5 and 6 (textile sector), the slip compensation is internally disabled in order to be able to precisely set the output frequency.
If p1335 is changed during commissioning (p0010 > 0), then it is possible that the old value will no longer be able to be set. The reason for this is that the dynamic limits of p1335 have been changed by a parameter that was set when the drive was commissioned (e.g. p0300).

p1336[0...n] Slip compensation limit value / Slip comp lim val

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6310

Min	Max	Factory setting
0.00 [%]	600.00 [%]	250.00 [%]

Description: Sets the limit value for slip compensation in [%] referred to r0330 (motor rated slip).

r1337 CO: Actual slip compensation / Slip comp act val

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6310

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the actual compensated slip [%] referred to r0330 (rated motor slip).

Dependency: p1335 > 0 %: Slip compensation active.
Refer to: p1335

p1338[0...n] U/f mode resonance damping gain / Uf Res_damp gain

CU250S_S	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
0.00	100.00	1.00

Description: Sets the gain for resonance damping for U/f control.

In U/f mode, the resonance damping function dampens oscillations that are frequently experienced by induction motors in certain speed ranges and by synchronous motors above even low speeds.

Dependency: Refer to: p1317, p1339, p1349

Note: Resonance damping is active in the following ranges:

- Active: 3.1 Hz ... p1349
- Build-up (linear): 3.1 ... 4.77 Hz
- Reduction (linear): 0.95 * p1349 ... p1349

Where the value = 1 and at the oscillation amplitude of the rated current, the rated slip frequency is switched in for induction motors, while a frequency of 10 Hz is switched in for synchronous motors.

p1338[0...n] U/f mode resonance damping gain / Uf Res_damp gain

CU250S_V	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1690, 6310
CU250S_V_PN			

Min	Max	Factory setting
0.00	100.00	0.00

Description: Sets the gain for resonance damping for U/f control.

Dependency: Refer to: p1300, p1339, p1349

Note: The resonance damping function dampens active current oscillations that frequency occur under no-load conditions.

The resonance damping is active in a range from approximately 6 % of the rated motor frequency (p0310). The shutoff frequency is determined by p1349.

For the open-loop control modes p1300 = 5 and 6 (textile sectors), the resonance damping is internally disabled in order that the output frequency can be precisely set.

p1339[0...n] U/f mode resonance damping filter time constant / Uf Res_damp T

CU250S_S	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 5300
CU250S_S_PN			

Min	Max	Factory setting
1.00 [ms]	1000.00 [ms]	20.00 [ms]

Description: Sets the filter time constant for resonance damping for U/f control.

Dependency: Refer to: p1317, p1338, p1349

Note: The filter time constant must be greater than the oscillation period of the oscillation to be dampened.

p1339[0...n] U/f mode resonance damping filter time constant / Uf Res_damp T

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6310

Min	Max	Factory setting
1.00 [ms]	1000.00 [ms]	20.00 [ms]

Description: Sets the filter time constant for resonance damping for U/f control.

Dependency: Refer to: p1300, p1338, p1349

p1340[0...n] I_max frequency controller proportional gain / I_max_ctrl Kp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 1690

Min	Max	Factory setting
0.000	0.500	0.000

Description: Sets the proportional gain of the I_max frequency controller.

The I_max controller reduces the drive converter output current if the maximum current (r0067) is exceeded.

In the U/f operating modes (p1300) for the I_max control, one controller is used that acts on the output frequency and one controller that acts on the output voltage. The frequency controller reduces the current by decreasing the converter output frequency. The frequency is reduced down to a minimum value (equaling twice rated slip). If the overcurrent condition cannot be successfully resolved using this measure, then the drive converter output voltage is reduced using the I_max voltage controller. Once the overcurrent condition has been resolved, the drive is accelerated along the ramp set in p1120 (ramp-up time).

Dependency: In the U/f modes (p1300) for textile applications and for external voltage setpoints, only the I_max voltage controller is used.

Notice: When de-activating the I_max controller, the following must be carefully observed:

When the maximum current (r0067) is exceeded, the output current is no longer reduced, however, overcurrent alarm messages are generated. The drive is shut down if the overcurrent limit (r0209) is exceeded.

Note: The I_max limiting controller becomes ineffective if the ramp-function generator is de-activated with p1122 = 1.

p1341 = 0: I_max frequency controller de-activated and I_max voltage controller activated over the complete speed range.

p1341[0...n] I_max frequency controller integral time / I_max_ctrl Tn

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 1690

Min	Max	Factory setting
0.000 [s]	50.000 [s]	0.300 [s]

Description: Sets the integral time for the I_max frequency controller.

Dependency: Refer to: p1340

Note: When p1341 = 0, the current limiting controller influencing the frequency is de-activated and only the current limiting controller influencing the output voltage remains active (p1345, p1346).

In the case of power units with regenerative feedback (PM250, PM260), current limitation control for a regenerative load is always implemented by influencing the frequency. This current limiting function is de-activated with p1340 = p1341 = 0.

r1343 CO: I_max controller frequency output / I_max_ctrl f_outp

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 1690
	Min	**Max**	**Factory setting**
	- [rpm]	- [rpm]	- [rpm]

Description: Displays the effective frequency limit.

Dependency: Refer to: p1340

r1344 I_max controller voltage output / I_max_ctrl U_outp

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2001	**Dyn. index:** -
	Units group: 5_1	**Unit selection:** p0505	**Func. diagram:** 1690
	Min	**Max**	**Factory setting**
	- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the amount by which the converter output voltage is reduced.

Dependency: Refer to: p1340

p1345[0...n] DC braking proportional gain / DCBRK Kp

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.000	100000.000	0.000

Description: Sets the proportional gain for DC braking (p1230, p1231).

Dependency: Refer to: p1346

Note: Current controller adaptation is not effective for DC braking.

p1345[0...n] I_max voltage controller proportional gain / I_max_U_ctrl Kp

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 1690
	Min	**Max**	**Factory setting**
	0.000	100000.000	0.000

Description: Sets the proportional gain for the I_max voltage controller.

Dependency: Refer to: p1340

Note: The controller settings are also used in the current controller of the DC braking (refer to p1232).

p1346[0...n] DC braking integral time / DCBRK Tn

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.000 [ms]	50.000 [ms]	0.030 [ms]

Description: Sets the integral time for DC braking (p1230, p1231).

Dependency: Refer to: p1345

Note: For p1346 = 0, the following applies:
The integral time of DC braking is de-activated.

p1346[0...n] I_max voltage controller integral time / I_max_U_ctrl Tn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1690

Min	Max	Factory setting
0.000 [s]	50.000 [s]	0.030 [s]

Description: Sets the integral time for the I_max voltage controller.
Dependency: Refer to: p1340
Note: The controller settings are also used in the current controller of the DC braking (refer to p1232).
For p1346 = 0, the following applies:
The integral time of the I_max voltage controller is de-activated.

r1348 CO: U/f control Eco factor actual value / U/f Eco fac act v

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6300

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the economic factor determined for optimizing motor consumption.
Dependency: Refer to: p1335
Note: The value is only determined for operating modes with Economic (p1300 = 4, 7).

p1349[0...n] U/f mode resonance damping maximum frequency / Uf res_damp f_max

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	3000.00 [Hz]

Description: Sets the maximum output frequency for resonance damping for U/f control.
Resonance damping is inactive above this output frequency.
Dependency: Refer to: p1338, p1339
Note: Resonance damping is active in the following ranges:
- Active: 3.1 Hz ... p1349
- Build-up (linear): 3.1 ... 4.77 Hz
- Reduction (linear): 0.95 * p1349 ... p1349

p1349[0...n] U/f mode resonance damping maximum frequency / Uf res_damp f_max

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6310

Min	Max	Factory setting
0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: Sets the maximum output frequency for resonance damping for U/f control.
Resonance damping is inactive above this output frequency.
Dependency: Refer to: p1338, p1339

Note: For p1349 = 0, the changeover limit is automatically set to 95 % of the rated motor frequency - however, to a max. of 45 Hz.

p1350[0...n] Soft starting / Soft starting

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1690

Min	Max	Factory setting
0	1	0

Description: Sets whether the voltage is continuously increased during the magnetizing phase (p1350 = 1, On) or whether it jumps directly to the voltage boost (p1350 = 0, Off).

Value:
0: OFF
1: ON

Note: The settings for this parameter have the following advantages and disadvantages:
0 = off (jump directly to voltage boost)
Advantage: Flux is established quickly -> torque is quickly available
Disadvantage: The motor can move while it is being magnetized
1 = on (voltage is continually established)
Advantage: The motor is unlikely to rotate
Disadvantage: The flux is established slower -> torque is available later

p1351[0...n] CO: Motor holding brake starting frequency / Brake f_start

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6310

Min	Max	Factory setting
-300.00 [%]	300.00 [%]	0.00 [%]

Description: Sets the frequency setting value at the slip compensation output for starting up with motor holding brake.

Dependency: When setting p1351 > 0, then slip compensation is automatically activated (p1335 = 100 %).
Refer to: p1302, p1352

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: Connected with p1352 a value of 100% corresponds to the motor rated slip (r0330).

p1352[0...n] CI: Motor holding brake starting frequency signal source / Brake f_start

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 6310

Min	Max	Factory setting
-	-	1351[0]

Description: Sets the signal source for the frequency setting value at the slip compensation output for starting up with motor holding brake.

Dependency: Refer to: p1216

Note: A value of 100% corresponds to the motor rated slip (r0330).
The setting of the starting frequency begins after magnetizing (see p0346, r0056.4) and ends once the brake opening time (p1216) has elapsed and the starting frequency (p1334) has been reached.
A setting value of zero means that no setting procedure will take place.

p1400[0...n] Speed control configuration / n_ctrl config

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned32

Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** 1590, 5490

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0011 1010 0000 bin

Description: Sets the configuration for the closed-loop speed control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
03	Reference model speed setpoint I component	ON	OFF	5030
04	Torque limiting active in motoring/regenerative mode	Yes	No	-
05	Kp/Tn adaptation active	Yes	No	-
07	Interpolation speed pre-control active	Yes	No	-
08	Interpolation torque setpoint active	Yes	No	-
09	Damping for encoderless open-loop controlled oper.	Yes	No	-
10	Speed pre-control	To balancing	To setp_filter 2	-
11	Encoderless oper. speed actual value starting value	Setpoint	0.0	-
12	Encoderless operation changeover	Steady-state	When accelerating	-
13	Motoring/regenerative depending on	Speed setpoint	Speed actual value	-
16	I component for limiting	Enable	Hold	-
18	Moment of inertia estimator active	Yes	No	-
22	Obtain moment of inertia estimator value for pulse inhibit	Yes	No	-

Note:

Re bit 07:

The interpolator is only effective for clock-cycle synchronous PROFIBUS operation and when the master receives a sign-of-life (STW 2.12 ... STW 2.15). Further, for active Dynamic Servo Control (DSC) an additional dead time of one speed controller clock cycle is obtained.

Re bit 10:

The pre-control signal via connector input p1430 only becomes effective at p1402.4 = 1 (torque-speed pre-control with encoder) at p1400.10 = 0 (for setp_filter 2).

Re bit 11:

If the motor rotates when the pulses are enabled, then we recommend p1400.11 = 1 (starting value = setpoint) with the matching sign.

If the motor remains stationary (zero speed) when the pulses are enabled, the we recommend p1400.11 = 0 (starting value = 0.0).

Re bit 12:

If a changeover is made from operation with encoder to encoderless operation while accelerating (with the threshold from p1404), then we recommend p1400.12 = 0.

If the changeover is made from operation with encoder to encoderless at constant speed/velocity (e.g. with a DDS changeover or if there is an encoder fault via p0491) then we recommend p1400.12 = 1.

Re bit 18:

Only active when the "moment of inertia estimator" function module is active (r0108.10 = 1).

For operation with encoder, in addition, p1402.4 must be set to 1.

The result of the moment of inertia estimator is displayed in r1493 when the function is activated.

The function assumes that speed changes are made without load. If a speed change must be realized under load, then during this time, the estimated moment of inertia should be frozen using binector input p1502.

p1400[0...n] Speed control configuration / n_ctrl config

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** 6490

Min	Max	Factory setting
-	-	1000 0000 0010 0001 bin

Description: Sets the configuration for the closed-loop speed control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Automatic Kp/Tn adaptation active	Yes	No	6040
01	Sensorless vector control freeze I comp	Yes	No	6040
05	Kp/Tn adaptation active	Yes	No	6040
06	Free Tn adaptation active	Yes	No	6050
14	Torque pre-control	Always active	For n_ctrl enab	6060
15	Sensorless vector control speed pre-control	Yes	No	6030

Note: Re bit 01:

When the bit is set, the I component of the speed controller is kept when changing into the open-loop controlled mode.

p1401[0...n] Flux control configuration / Flux ctrl config

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16

Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** 6491

Min	Max	Factory setting
-	-	0000 0110 bin

Description: Sets the configuration for flux setpoint control

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Flux setpoint soft starting active	Yes	No	6722
01	Flux setpoint differentiation active	Yes	No	6723
02	Flux build-up control active	Yes	No	6722, 6723
06	Quick magnetizing	Yes	No	6722
07	Pre-control speed limitation	Yes	No	6640

Note: Re bit 00 (not for permanent-magnet synchronous motors):

Initially, the flux is only established with a low rate of rise when magnetizing the induction motor. The flux setpoint p1570 is reached again at the end of the magnetizing time p0346.

Re bit 01 (not for permanent-magnet synchronous motors):

Initially, the flux is only established with a low rate of rise when magnetizing the induction motor. The flux setpoint p1570 is reached again at the end of the magnetizing time p0346. When quick magnetizing (p1401.6 = 1) is selected, soft starting is internally de-activated and alarm A07416 is displayed.

The flux differentiation can be switched out if a significant ripple occurs in the field-generating current setpoint (r0075) when entering the field weakening range. However, this is not suitable for fast acceleration operations because then, the flux decays more slowly and the voltage limiting responds.

Re bit 02 (not for permanent-magnet synchronous motors):

The flux build-up control operates during the magnetizing phase p0346 of the induction motor. If it is switched out, a constant current setpoint is injected and the flux is built up corresponding to the rotor time constant. When quick magnetizing (p1401.6 = 1) is selected and when flux build-up control is de-energized alarm A07416 is displayed.

Re bit 06 (not for induction motors):

Magnetizing is performed with maximum current (0.9 * r0067). With active identification of the stator resistance (see p0621) quick magnetizing is internally de-activated and alarm A07416 is displayed. During a flying restart of a rotating motor (see p1200) no quick magnetizing takes place.

Re bit 07:

if the speed of the drive exceeds the effective speed limit of the speed limiting controller, the torque limit is reduced linearly to zero as the deviation becomes greater. This reduces the integral component of the speed controller and, in turn, the overshoot during load shedding (see also F07901 and p2162).

p1402[0...n] Closed-loop current control and motor model configuration / I_ctrl config

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0100 bin

Description: Sets the configuration for the closed-loop control and the motor model.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	Park encoder for n_act > p1404	Yes	No	-
02	Current controller adaptation active	Yes	No	-
03	Stall power limiting motoring	Yes	No	-
04	Torque-speed pre-control with encoder	Yes	No	-
05	Precontrol voltage drop across the resistance	Yes	No	-

Note:

Re bit 01:

When the bit is set, the encoder is parked as soon as the actual speed is greater than the changeover speed (p1404). The encoder state is indicated in r0481.14.

Re bit 02:

The current controller adaptation (p0391 ... p0393) is only calculated when the bit is set.

Re bit 04:

Only effective for operation with encoder.

When the bit is set, the highest dynamic performance is achieved with p1517 = 0 ms.

p1402[0...n] Closed-loop current control and motor model configuration / I_ctrl config

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3 | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the closed-loop control and the motor model.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
02	Current controller adaptation active	Yes	No	-

p1404[0...n] Encoderless operation changeover speed / Encoderl op n_chg

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1590, 5060

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the speed to change over between operation with and without an encoder.

Above this speed, the drive system is automatically operated in encoderless mode.

Note: The changeover speed applies when changing over between operation with and without encoder.

With p1404 > 0, the effective changeover speed is limited to values greater than or equal to p1755 in order to avoid controlled operation.

Separate speed controllers should be set when operating with and without encoder.
- Operation with encoder: p1460 (Kp), p1462 (Tn), p1461, p1463, p1457, p1458 (speed controller adaptation)
- Operation without encoder: p1470 (Kp), p1472 (Tn)
For encoderless operation (p1404 = 0 or p1300 = 20), the following applies:
- The condition must be fulfilled: p1800 >= n / (2 * 250µs), n = 1, 2, ...
- For motors with a small power rating (< 300 W) we recommend to set n >= 2.

r1406.8...12 CO/BO: Control word speed controller / STW n_ctrl

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2520

Min	Max	Factory setting
-	-	-

Description: Displays the control word of the speed controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
08	Travel to fixed stop active	Yes	No	-
12	Torque control active	Yes	No	-

r1406.4...15 CO/BO: Control word speed controller / STW n_ctrl

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the control word of the speed controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
04	Hold speed controller I component	Yes	No	6040
05	Set speed controller I component	Yes	No	6040
08	Travel to fixed stop	Yes	No	8012
11	Droop enable	Yes	No	6030
12	Torque control active	Yes	No	6060
15	Set speed adaptation controller I component	Yes	No	-

r1407.0...22 CO/BO: Status word speed controller / ZSW n_ctrl

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2522

Min	Max	Factory setting
-	-	-

Description: Display and BICO output for the status word of the speed controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	U/f control active	Yes	No	-
01	Encoderless operation active	Yes	No	-
02	Torque control active	Yes	No	8010
04	Speed setpoint from DSC	Yes	No	2522
05	Speed controller I component frozen	Yes	No	-
06	Speed controller I component set	Yes	No	-
07	Torque limit reached	Yes	No	5610
08	Upper torque limit active	Yes	No	5610
09	Lower torque limit active	Yes	No	5610
11	Speed setpoint limited	Yes	No	-

13	Encoderless operation due to a fault	Yes	No	-
19	DSC position controller limited	Yes	No	3090
20	DSC with spline on	Yes	No	-
21	Speed pre-control for DSC with spline on	Yes	No	-
22	Torque pre-control for DSC with spline on	Yes	No	-

Note: Re bit 04:

The following conditions must be fulfilled to set to 1:

- connector input p1190 and p1191 must be interconnected with a signal source that is not equal to zero.
- it is not permissible that OFF1, OFF3 or STOP2 are active.
- it is not permissible that the motor data identification is active.
- Master control must not be active.

The following conditions can mean that the DSC function is not active in spite of the fact that the bit is set:

- clock-cycle synchronous operation is not selected (r2054 not equal to 4).
- the PROFIBUS is not clock-cycle synchronous (r2064[0] not equal to 1).
- DSC is not switched on at the control side; this means that KPC = 0 is transferred as the value at CI: p1191.

r1407.0...17 CO/BO: Status word speed controller / ZSW n_ctrl

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1530, 2522

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the speed controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	U/f control active	Yes	No	-
01	Encoderless operation active	Yes	No	-
02	Torque control active	Yes	No	6030, 6060, 8010
03	Speed control active	Yes	No	6040
05	Speed controller I component frozen	Yes	No	6040
06	Speed controller I component set	Yes	No	6040
07	Torque limit reached	Yes	No	6060
08	Upper torque limit active	Yes	No	6060
09	Lower torque limit active	Yes	No	6060
10	Droop enabled	Yes	No	6030
11	Speed setpoint limited	Yes	No	6030
12	Ramp-function generator set	Yes	No	-
13	Encoderless operation due to a fault	Yes	No	-
14	I/f control active	Yes	No	-
15	Torque limit reached (without pre-control)	Yes	No	6060
16	Encoderless open-loop controlled operation not active	Yes	No	-
17	Speed limiting control active	Yes	No	6640

Note: Re bit 16 = 1:

Encoderless open-loop controlled operation not active.

Re bit 16 = 0:

Encoderless open-loop controlled operation active.

r1408.0...9 CO/BO: Status word current controller / ZSW I_ctrl

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2530, 5040

Min	Max	Factory setting
-	-	-

Description: Displays the current controller status word.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Closed-loop current control	Active	Not active	-
04	Limit Ud	Active	Not active	-
05	Limit Uq	Active	Not active	-
06	Positive limiting Iq	Active	Not active	-
07	Negative limiting Iq	Active	Not active	-
08	Limit iq_set	Active	Not active	-
09	Limit id_set	Active	Not active	-

Note: The set current limit is taken into account in upstream torque limiting. Bits 6, 7, and 8 are, therefore, only set in the event of overshoots on account of the current setpoint filter.

r1408.0...14 CO/BO: Status word current controller / ZSW I_ctrl

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2530

Min	Max	Factory setting
-	-	-

Description: Displays the current controller status word.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Current controller act	Active	Not active	-
01	Id control I component limiting	Active	Not active	6714
03	Voltage limiting	Active	Not active	6714
10	Speed adaptation limiting	Active	Not active	-
11	Speed adaptation speed deviation	Out tolerance	In tolerance	6719
12	Motor stalled	Yes	No	-
13	Separately excited synchronous motor is excited	Yes	No	-
14	Current model FEM: magnetizing excitation current limited to 0	Yes	No	-

p1409[0...n] Speed control extended configuration / n_ctrl ext config

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(3) **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the extended configuration for the closed-loop speed control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Interpolation supplementary torque active	Yes	No	-

p1413[0...n] Speed actual value filter activation / n_act_filt act

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5042, 5210

Min	Max	Factory setting
-	-	0000 bin

Description: Setting for activating/deactivating the speed actual value filter.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	General filter activation	Yes	No	-

Dependency: The speed actual value filter is parameterized from p1446.

p1414[0...n] Speed setpoint filter activation / n_set_filt act

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
-	-	0000 bin

Description: Setting for activating/de-activating the speed setpoint filter.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Activate filter 1	Yes	No	-
01	Activate filter 2	Yes	No	-

Dependency: The individual speed setpoint filters are parameterized as of p1415.

p1415[0...n] Speed setpoint filter 1 type / n_set_filt 1 typ

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0	2	0

Description: Sets the type for speed setpoint filter 1.

Value:
0: Low pass: PT1
1: Low pass: PT2
2: General 2nd order filter

Dependency: PT1 low pass: p1416
PT2 low pass: p1417, p1418
General filter: p1417 ... p1420

p1416[0...n] Speed setpoint filter 1 time constant / n_set_filt 1 T

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.00 [ms]	5000.00 [ms]	0.00 [ms]

Description: Sets the time constant for the speed setpoint filter 1 (PT1).

Dependency: Refer to: p1414, p1415

Note: This parameter is only effective if the filter is set as a PT1 low pass.

p1416[0...n] Speed setpoint filter 1 time constant / n_set_filt 1 T

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 6030

Min	Max	Factory setting
0.00 [ms]	5000.00 [ms]	0.00 [ms]

Description: Sets the time constant for the speed setpoint filter 1 (PT1).

p1417[0...n] Speed setpoint filter 1 denominator natural frequency / n_set_filt 1 fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]

Description: Sets the denominator natural frequency for speed setpoint filter 1 (PT2, general filter).
Dependency: Refer to: p1414, p1415
Note: This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter.
The filter is only effective if the natural frequency is less than half of the sampling frequency.

p1418[0...n] Speed setpoint filter 1 denominator damping / n_set_filt 1 D_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.001	10.000	0.700

Description: Sets the denominator damping for speed setpoint filter 1 (PT2, general filter).
Dependency: Refer to: p1414, p1415
Note: This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter.

p1419[0...n] Speed setpoint filter 1 numerator natural frequency / n_set_filt 1 fn_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]

Description: Sets the numerator natural frequency for speed setpoint filter 1 (general filter).
Dependency: Refer to: p1414, p1415
Note: This parameter is only effective if the speed filter is set as a general filter.
The filter is only effective if the natural frequency is less than half of the sampling frequency.

p1420[0...n] Speed setpoint filter 1 numerator damping / n_set_filt 1 D_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.000	10.000	0.700

Description: Sets the numerator damping for speed setpoint filter 1 (general filter).
Dependency: Refer to: p1414, p1415
Note: This parameter is only effective if the speed filter is set as a general filter.

p1421[0...n] Speed setpoint filter 2 type / n_set_filt 2 typ

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0	2	0

Description: Sets the type for speed setpoint filter 2.
Value:
0: Low pass: PT1
1: Low pass: PT2
2: General 2nd order filter
Dependency: PT1 low pass: p1422
PT2 low pass: p1423, p1424
General filter: p1423 ... p1426

p1422[0...n] Speed setpoint filter 2 time constant / n_set_filt 2 T

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.00 [ms]	5000.00 [ms]	0.00 [ms]

Description: Sets the time constant for the speed setpoint filter 2 (PT1).
Dependency: Refer to: p1414, p1421
Note: This parameter is only effective if the speed filter is set as a PT1 low pass.

p1423[0...n] Speed setpoint filter 2 denominator natural frequency / n_set_filt 2 fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]

Description: Sets the denominator natural frequency for speed setpoint filter 2 (PT2, general filter).
Dependency: Refer to: p1414, p1421
Note: This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter.
The filter is only effective if the natural frequency is less than half of the sampling frequency.

p1424[0...n] Speed setpoint filter 2 denominator damping / n_set_filt 2 D_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.001	10.000	0.700

Description: Sets the denominator damping for speed setpoint filter 2 (PT2, general filter).
Dependency: Refer to: p1414, p1421
Note: This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter.

p1425[0...n] Speed setpoint filter 2 numerator natural frequency / n_set_filt 2 fn_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]

Description: Sets the numerator natural frequency for speed setpoint filter 2 (general filter).
Dependency: Refer to: p1414, p1421
Note: This parameter is only effective if the speed filter is set as a general filter.
The filter is only effective if the natural frequency is less than half of the sampling frequency.

p1426[0...n] Speed setpoint filter 2 numerator damping / n_set_filt 2 D_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5020

Min	Max	Factory setting
0.000	10.000	0.700

Description: Sets the numerator damping for speed setpoint filter 2 (general filter).
Dependency: Refer to: p1414, p1421
Note: This parameter is only effective if the speed filter is set as a general filter.

p1428[0...n] Speed pre-control balancing dead time / n_prectrBal t_dead

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5030, 5042, 5210

Min	Max	Factory setting
0.0	2.0	0.0

Description: Sets the dead time to symmetrize the speed setpoint for active torque pre-control.
The selected multiplier refers to the speed controller clock cycle (dead time= p1428 * p0115[1]).
Dependency: In conjunction with p1429, this parameter can emulate the characteristics of how the torque is established (dynamic response of closed current control loop).
Refer to: p1429, p1511

p1429[0...n] Speed pre-control balancing time constant / n_prectr bal T

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5030, 5042, 5210, 6031

Min	Max	Factory setting
0.00 [ms]	10000.00 [ms]	0.00 [ms]

Description: Sets the time constant (PT1) for symmetrizing the speed setpoint for active torque pre-control.

Dependency: In conjunction with p1428, this parameter can emulate the characteristics of how torque is established (dynamic response of the closed current control loop).

For VECTOR (r0107) the following applies:

The parameter is only effective if the acceleration model is supplied using external acceleration signals (p1400.2 = 1). For p1400.2 = 0, time constant p1442 (or p1452 for sensorless vector control) is used.

Refer to: p1428, p1511

p1430[0...n] CI: Speed pre-control / n_prectrl

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1550, 1590, 5020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for speed pre-control channel (speed pre-control or torque pre-control).

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The pre-control signal via connector input p1430 only becomes effective at p1402.4 = 1 (torque-speed pre-control with encoder) at p1400.10 = 0 (for setp_filter 2).

r1432 CO: Speed pre-control after symmetrizing / n_prectr after sym

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 5030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed pre-control value after symmetrizing for the torque build-up (emulates the closed current control loop).

Dependency: Symmetrizing can be parameterized with p1428 and/or p1429.

p1433[0...n] Speed controller reference model natural frequency / n_ctrl RefMod fn

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5030, 6031

Min	Max	Factory setting
0.0 [Hz]	8000.0 [Hz]	0.0 [Hz]

Description: Sets the natural frequency of a PT2 element for the reference model of the speed controller.

Dependency: Together with p1434 and p1435, the characteristics (in the time domain) of the closed-loop speed control (P) can be emulated.

For VECTOR (r0107) the following applies:

The reference model is activated with p1400.3 = 1. For sensorless vector control (p1300 = 20) the reference model is disabled in open-loop speed controlled operation (refer to p1755).

Refer to: p1434, p1435

p1434[0...n] Speed controller reference model damping / n_ctrl RefMod D

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5030, 6031

Min	Max	Factory setting
0.000	5.000	1.000

Description: Sets the damping of a PT2 element for the reference model of the speed controller.

Dependency: In conjunction with p1433 and p1435, the characteristics (in time) of the P-controlled speed control loop can be emulated.
For VECTOR (r0107) the following applies:
The reference model is activated with p1400.3 = 1.
Refer to: p1433, p1435

p1435[0...n] Speed controller reference model dead time / n_ctrRefMod t_dead

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5030, 6031

Min	Max	Factory setting
0.00	2.00	0.00

Description: Sets the "fractional" dead time for the reference model of the speed controller.
This parameter emulates the computing dead time of the proportionally controlled speed control loop.
The selected multiplier refers to the speed controller clock cycle (dead time= p1435 * p0115[1]).

Dependency: In conjunction with p1433 and p1434, the characteristics (in time) of the P-controlled speed control loop can be emulated.
For VECTOR (r0107) the following applies:
The reference model is activated with p1400.3 = 1.
Refer to: p1433, p1434

r1436 CO: Speed controller reference model speed setpoint output / RefMod n_set outp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 5030, 6031

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Display and connector output of the speed setpoint at the output of the reference model.

Dependency: For VECTOR (r0107) the following applies:
The reference model is activated with p1400.3 = 1.

r1438 CO: Speed controller speed setpoint / n_ctrl n_set

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1550, 1590, 1700, 5030, 5040, 5042, 5210, 5300, 5620, 6031, 6040

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Display and connector output of the speed setpoint after setpoint limiting for the P component of the speed controller.
For U/f operation, the value that is displayed is of no relevance.

Dependency: Refer to: r1439
Note: In the standard state (the reference model is de-activated), r1438 = r1439.

r1439 Speed setpoint I component / n_set I_comp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 5030, 5040, 6031

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint for the I component of the speed controller (output of the reference model after the setpoint limiting).
Dependency: Refer to: r1438
Note: In the standard state (the reference model is de-activated), r1438 = r1439.

r1439 Speed setpoint I component / n_set I_comp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 5030, 5040, 6031

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint for the I component of the speed controller (output of the reference model after the setpoint limiting).
Dependency: Refer to: r1438
Note: In the standard state (the reference model is de-activated), r1438 = r1439.

p1441[0...n] Actual speed smoothing time / n_act T_smooth

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4710, 4715

Min	Max	Factory setting
0.00 [ms]	50.00 [ms]	0.00 [ms]

Description: Sets the smoothing time constant (PT1) for the speed actual value.
Dependency: Refer to: r0063, p1451
Note: The speed actual value should be smoothed for encoders with a low pulse number or for resolvers.
After this parameter has been changed, we recommend that the speed controller is adapted and/or the speed controller settings checked Kp (p1460) and Tn (p1462).

p1441[0...n] Actual speed smoothing time / n_act T_smooth

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4715

Min	Max	Factory setting
0.00 [ms]	50.00 [ms]	0.00 [ms]

Description: Sets the smoothing time constant (PT1) for the speed actual value.
Dependency: Refer to: r0063
Note: The speed actual value should be smoothed for encoders with a low pulse number or for resolvers.
After this parameter has been changed, we recommend that the speed controller is adapted and/or the speed controller settings checked Kp (p1460) and Tn (p1462).

p1442[0...n] Speed controller speed actual value smoothing time / n_ctr n_act T_smth

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 6040

Min	Max	Factory setting
0.00 [ms]	32000.00 [ms]	4.00 [ms]

Description: Sets the smoothing time for the actual speed value of the speed controller for closed-loop control with encoder.

Note: The smoothing must be increased if there is gear backlash. For longer smoothing times, the integral time of the speed controller must also be increased (e.g. using p0340 = 4).

r1444 Speed controller speed setpoint steady-state (static) / n_ctrl n_set stat

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 5030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the sum of all speed setpoints that are present.
The following sources are available for the displayed setpoint:
- setpoint at the ramp-function generator input (r1119).
- speed setpoint 1 (p1155).
- speed setpoint 2 (p1160).
- speed setpoint for the speed pre-control (p1430).
- setpoint from DSC (for DSC active).
- setpoint via PC (for master control active).

Dependency: Refer to: r1119, p1155, p1160, p1430

r1444 Speed controller speed setpoint steady-state (static) / n_ctrl n_set stat

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 5030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the sum of all speed setpoints that are present.
The following sources are available for the displayed setpoint:
- setpoint at the ramp-function generator input (r1119).
- speed setpoint 1 (p1155).
- speed setpoint 2 (p1160).
- speed setpoint for the speed pre-control (p1430).
- setpoint from DSC (for DSC active).
- setpoint via PC (for master control active).

Dependency: Refer to: r1119, p1155, p1160, p1430

r1445 CO: Actual speed smoothed / n_act smooth

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 6040

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the actual smoothed actual speed for speed control.

p1446[0...n] Speed actual value filter type / n_act_filt type

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5210

Min	Max	Factory setting
1	2	2

Description: Sets the type for the general speed actual value filter.

Value:
1: PT2 low pass
2: General 2nd order filter

Dependency: PT2 low pass: p1447, p1448
General filter: p1447 ... p1450

p1447[0...n] Speed actual value filter denominator natural frequency / n_act_filt fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5210

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]

Description: Sets the denominator natural frequency for the speed actual value filter (PT2, general filter).

Dependency: Refer to: p1413, p1446

Note: The filter is only effective if the natural frequency is less than half of the sampling frequency.

p1448[0...n] Speed actual value filter denominator damping / n_act_filt D_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5210

Min	Max	Factory setting
0.001	10.000	0.700

Description: Sets the denominator damping for the speed actual value filter (PT2, general filter).

Dependency: Refer to: p1413, p1446

p1449[0...n] Speed actual value filter numerator natural frequency / n_act_filt fn_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5210

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]

Description: Sets the numerator natural frequency for the speed actual value filter (general filter).

Dependency: Refer to: p1413, p1446

Note: The filter is only effective if the natural frequency is less than half of the sampling frequency.

p1450[0...n] Speed actual value filter numerator damping / n_act_filt D_n

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5210

Min	Max	Factory setting
0.000	10.000	0.700

Description: Sets the numerator damping for the speed actual value filter (general filter).

Dependency: Refer to: p1413, p1446

Note: This parameter is only effective if the speed filter is set as a general filter.

p1451[0...n] Speed actual value smoothing time sensorless / n_act t_sm SL

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	100 [ms]	0 [ms]

Description: Sets the smoothing time for the calculated speed actual value in sensorless operation.

Dependency: Refer to: p1441

p1452[0...n] Speed controller speed actual value smoothing time (SLVC) / n_C n_act T_s SLVC

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 6040

Min	Max	Factory setting
0.00 [ms]	32000.00 [ms]	10.00 [ms]

Description: Sets the smoothing time for the actual speed of the speed controller for encoderless closed-loop speed control.

Note: The smoothing must be increased if there is gear backlash. For longer smoothing times, the integral time of the speed controller must also be increased (e.g. using p0340 = 4).

r1454 CO: Speed controller system deviation I component / n_ctrl sys dev Tn

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 5040

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the system deviation of the I component of the speed controller.

When the reference model is inactive (p1433 = 0 Hz), this parameter corresponds to the system deviation of the complete PI controller (r1454 = r0064).

r1454 CO: Speed controller system deviation I component / n_ctrl sys dev Tn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 6040

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the system deviation of the I component of the speed controller.

p1455[0...n] CI: Speed controller P gain adaptation signal / n_ctr adapt_sig Kp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 5050

Min	Max	Factory setting
-	-	0

Description: Sets the source for the adaptation signal to additionally adapt the P gain of the speed controller.
Dependency: Refer to: p1456, p1457, p1458, p1459

p1455[0...n] CI: Speed controller P gain adaptation signal / n_ctr adapt_sig Kp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 6050

Min	Max	Factory setting
-	-	0

Description: Sets the source for the adaptation signal to additionally adapt the P gain of the speed controller.
Dependency: Refer to: p1456, p1457, p1458, p1459

p1456[0...n] Speed controller P gain adaptation lower starting point / n_ctrl AdaptKpLow

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5050

Min	Max	Factory setting
0.00 [%]	400.00 [%]	0.00 [%]

Description: Sets the lower starting point of the adaptation range for the additional adaptation of the P gain of the speed controller.
The values are in % and refer to the set source of the adaptation signal.
Dependency: Refer to: p1455, p1457, p1458, p1459

p1456[0...n] Speed controller P gain adaptation lower starting point / n_ctrl AdaptKpLow

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6050

Min	Max	Factory setting
0.00 [%]	400.00 [%]	0.00 [%]

Description: Sets the lower starting point of the adaptation range for the additional adaptation of the P gain of the speed controller.
The values are in % and refer to the set source of the adaptation signal.

Dependency: Refer to: p1455, p1457, p1458, p1459

Note: If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.

p1457[0...n] Speed controller P gain adaptation upper starting point / n_ctrl AdaptKp up

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 5050

Min	Max	Factory setting
0.00 [%]	400.00 [%]	0.00 [%]

Description: Sets the upper starting point of the adaptation range for the additional adaptation of the P gain of the speed controller.

The values are in % and refer to the set source of the adaptation signal.

Dependency: Refer to: p1455, p1456, p1458, p1459

p1457[0...n] Speed controller P gain adaptation upper starting point / n_ctrl AdaptKp up

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6050

Min	Max	Factory setting
0.00 [%]	400.00 [%]	0.00 [%]

Description: Sets the upper starting point of the adaptation range for the additional adaptation of the P gain of the speed controller.

The values are in % and refer to the set source of the adaptation signal.

Dependency: Refer to: p1455, p1456, p1458, p1459

Note: If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.

p1458[0...n] Adaptation factor lower / Adapt_factor lower

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 5050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the adaptation factor before the adaptation range (0 % ... p1456) to additionally adapt the P gain of the speed/velocity controller.

Dependency: Refer to: p1455, p1456, p1457, p1459

p1458[0...n] Adaptation factor lower / Adapt_factor lower

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the adaptation factor before the adaptation range (0 % ... p1456) to additionally adapt the P gain of the speed/velocity controller.

Dependency: Refer to: p1455, p1456, p1457, p1459

Note: If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.

p1459[0...n] Adaptation factor upper / Adapt_factor upper

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the adaptation factor after the adaptation range (> p1457) to additionally adapt the P gain of the speed/velocity controller.

Dependency: Refer to: p1455, p1456, p1457, p1458

p1459[0...n] Adaptation factor upper / Adapt_factor upper

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the adaptation factor after the adaptation range (> p1457) to additionally adapt the P gain of the speed/velocity controller.

Dependency: Refer to: p1455, p1456, p1457, p1458

Note: If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.

p1460[0...n] Speed controller P gain adaptation speed lower / n_ctrl Kp n lower

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 17_1 | **Unit selection:** p0505 | **Func. diagram:** 5040, 5042

Min	Max	Factory setting
0.000 [Nms/rad]	999999.000 [Nms/rad]	0.300 [Nms/rad]

Description: Sets the P gain of the speed controller before the adaptation speed range (0 ... p1464).
This value corresponds to the basic setting of the P gain of the speed controller without adaptation (p1461 = 100 %).

Dependency: Refer to: p1461, p1464, p1465

Note: When automatically calculating the speed controller, only the motor moment of inertia is taken into account (p0341). For higher load moments of inertia (p0342 > 1 or p1498 > 0), you are advised to check the speed controller gain.

p1460[0...n] Speed controller P gain adaptation speed lower / n_ctrl Kp n lower

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 6040

Min	Max	Factory setting
0.000	999999.000	0.300

Description: Sets the P gain of the speed controller before the adaptation speed range (0 ... p1464).
This value corresponds to the basic setting of the P gain of the speed controller without adaptation (p1461 = 100 %).

Dependency: Refer to: p1461, p1464, p1465

p1461[0...n] Speed controller Kp adaptation speed upper scaling / n_ctr Kp n up scal

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the P gain of the speed controller for the upper adaptation speed range (> p1465).
The entry is made referred to the P gain for the lower adaptation speed range of the speed controller (% referred to p1460).

Dependency: Refer to: p1460, p1464, p1465

Note: When automatically calculating the speed controller, only the motor moment of inertia is taken into account (p0341). For higher load moments of inertia (p0342 > 1 or p1498 > 0), you are advised to check the speed controller gain.

p1461[0...n] Speed controller Kp adaptation speed upper scaling / n_ctr Kp n up scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the P gain of the speed controller for the upper adaptation speed range (> p1465).
The entry is made referred to the P gain for the lower adaptation speed range of the speed controller (% referred to p1470).

Dependency: Refer to: p1460, p1464, p1465

Note: If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition p1464, then the controller gain below p1465 is adapted with p1461. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.

p1462[0...n] Speed controller integral time adaptation speed lower / n_ctrl Tn n lower

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 5040, 5042, 6040

Min	Max	Factory setting
0.00 [ms]	100000.00 [ms]	20.00 [ms]

Description: Sets the integration time of the speed controller before the adaptation speed range (0 ... p1464).
This value corresponds to the basic setting of the integral time of the speed controller without adaptation (p1461 = 100 %).

Dependency: Refer to: p1463, p1464, p1465

p1462[0...n] Speed controller integral time adaptation speed lower / n_ctrl Tn n lower

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 6040

Min	Max	Factory setting
0.00 [ms]	100000.00 [ms]	20.00 [ms]

Description: Sets the integration time of the speed controller before the adaptation speed range (0 ... p1464).
This value corresponds to the basic setting of the integral time of the speed controller without adaptation (p1461 = 100 %).

Dependency: Refer to: p1463, p1464, p1465

Note: The integral component is stopped if the complete controller output or the sum of controller output and torque pre-control reach the torque limit.

p1463[0...n] Speed controller Tn adaptation speed upper scaling / n_ctr Tn n up scal

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 5050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the integral time of the speed controller after the adaptation speed range (> p1465).
The entry is made referred to the integral time for the lower adaptation speed range of the speed controller (% referred to p1462).

Dependency: Refer to: p1462, p1464, p1465

p1463[0...n] Speed controller Tn adaptation speed upper scaling / n_ctr Tn n up scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6050

Min	Max	Factory setting
0.0 [%]	200000.0 [%]	100.0 [%]

Description: Sets the integral time of the speed controller after the adaptation speed range (> p1465).
The entry is made referred to the integral time for the lower adaptation speed range of the speed controller (% referred to p1472).

Dependency: Refer to: p1462, p1464, p1465

Note: If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition point p1464, then the controller integral time below p1465 is adapted with p1463. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.

p1464[0...n] Speed controller adaptation speed lower / n_ctrl n lower

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 5050

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	0.00 [rpm]

Description: Sets the lower adaptation speed of the speed controller.
No adaptation is effective below this speed.

Dependency: Refer to: p1460, p1461, p1462, p1463, p1465

p1464[0...n] Speed controller adaptation speed lower / n_ctrl n lower

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 6050

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	0.00 [rpm]

Description: Sets the lower adaptation speed of the speed controller.
No adaptation is effective below this speed.

Dependency: Refer to: p1460, p1461, p1462, p1463, p1465

Note: If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition point p1464, then the controller below p1465 is adapted with p1461 or p1463. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.

p1465[0...n] Speed controller adaptation speed upper / n_ctrl n upper

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 5050

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the upper adaptation speed of the speed controller.
No adaptation is effective above this speed.
For P gain, p1460 x p1461 is effective. For the integral time, p1462 x p1463 is effective.

Dependency: Refer to: p1460, p1461, p1462, p1463, p1464

p1465[0...n] Speed controller adaptation speed upper / n_ctrl n upper

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 6050

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the upper adaptation speed of the speed controller.
No adaptation is effective above this speed.
For P gain, p1470 x p1461 is effective. For the integral time, p1472 x p1463 is effective.

Dependency: Refer to: p1460, p1461, p1462, p1463, p1464

Note: If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition point p1464, then the controller below p1465 is adapted with p1461 or p1463. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.

p1466[0...n] CI: Speed controller P-gain scaling / n_ctrl Kp scal

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** PERCENT **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 5050

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the scaling of the P gain of the speed controller.
This also makes the effective P gain (including adaptations) scalable.

p1466[0...n] CI: Speed controller P-gain scaling / n_ctrl Kp scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** PERCENT **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 6050

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the scaling of the P gain of the speed controller.
This also makes the effective P gain (including adaptations) scalable.

r1468 Speed controller P-gain effective / n_ctr Kp eff

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: 17_1 | **Unit selection:** p0505 | **Func. diagram:** 5040, 5042, 5210

Min	Max	Factory setting
- [Nms/rad]	- [Nms/rad]	- [Nms/rad]

Description: Displays the effective P gain of the speed controller.

Note: For encoderless operation and speeds less than p1755 (open-loop controlled mode) the speed controller is not active and r1468 = 0 is displayed.

r1468 CO: Speed controller P-gain effective / n_ctr Kp eff

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6040

Min	Max	Factory setting
-	-	-

Description: Displays the effective P gain of the speed controller.

r1469 Speed controller integral time effective / n_ctr Tn eff

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5042, 6040

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the effective integral time of the speed controller.

r1469 Speed controller integral time effective / n_ctr Tn eff

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5042, 6040

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the effective integral time of the speed controller.

p1470[0...n] Speed controller encoderless operation P-gain / n_ctrl SLVC Kp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 17_1 | **Unit selection:** p0505 | **Func. diagram:** 5210

Min	Max	Factory setting
0.000 [Nms/rad]	999999.000 [Nms/rad]	0.300 [Nms/rad]

Description: Sets the P gain for encoderless operation for the speed controller.

Note: When automatically calculating the speed controller, only the motor moment of inertia is taken into account (p0341). For higher load moments of inertia (p0342 > 1 or p1498 > 0), you are advised to check the speed controller gain.

p1470[0...n] Speed controller encoderless operation P-gain / n_ctrl SLVC Kp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6040, 6050

Min	Max	Factory setting
0.000	999999.000	0.300

Description: Sets the P gain for encoderless operation for the speed controller.

Note: The product p0341 x p0342 is taken into account when automatically calculating the speed controller (p0340 = 1, 3, 4).

p1472[0...n] Speed controller encoderless operation integral time / n_ctrl SLVC Tn

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5210

Min	Max	Factory setting
0.0 [ms]	100000.0 [ms]	20.0 [ms]

Description: Set the integral time for encoderless operation for the speed controller.

p1472[0...n] Speed controller encoderless operation integral time / n_ctrl SLVC Tn

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6040, 6050

Min	Max	Factory setting
0.0 [ms]	100000.0 [ms]	20.0 [ms]

Description: Set the integral time for encoderless operation for the speed controller.

Note: The integral component is stopped if the complete controller output or the sum of controller output and torque pre-control reach the torque limit.

p1475[0...n] CI: Speed controller torque setting value for motor holding brake / n_ctrl M_sv MHB

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2003 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 6040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the torque setting value when starting up with motor holding brake.

Dependency: The switching in of the torque setting value for the motor holding brake has a higher priority than the setting of the integrator value using p1477 and p1478.

Note: The setting of the integral output of the speed controller begins after magnetizing (see p0346, r0056 bit 4) and ends at the end of the brake control opening time p1216. A setting value of zero means that no setting procedure will take place.

If p1351 is used as a signal source for the torque setting value, the percentage value is interpreted in relation to the rated torque (p2003).

p1476[0...n] BI: Speed controller hold integrator / n_ctrl integ stop

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** - **Unit selection:** -	**Data type:** U32 / Binary **Dyn. index:** CDS, p0170 **Func. diagram:** 2520, 5040, 5042, 5210, 6040
	Min -	**Max** -	**Factory setting** 0

Description: Sets the signal source to hold the integrator for the speed controller.

p1476[0...n] BI: Speed controller hold integrator / n_ctrl integ stop

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** - **Unit selection:** -	**Data type:** U32 / Binary **Dyn. index:** CDS, p0170 **Func. diagram:** 2520, 5040, 5042, 5210, 6040
	Min -	**Max** -	**Factory setting** 0

Description: Sets the signal source to hold the integrator for the speed controller.

p1477[0...n] BI: Speed controller set integrator value / n_ctrl integ set

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** - **Unit selection:** -	**Data type:** U32 / Binary **Dyn. index:** CDS, p0170 **Func. diagram:** 2520, 5040, 5042, 5210, 6040
	Min -	**Max** -	**Factory setting** 0

Description: Sets the signal source to set the integrator setting value (p1478).
Dependency: Refer to: p1478, p1479
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).

p1477[0...n] BI: Speed controller set integrator value / n_ctrl integ set

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** - **Unit selection:** -	**Data type:** U32 / Binary **Dyn. index:** CDS, p0170 **Func. diagram:** 2520, 5040, 5042, 5210, 6040
	Min -	**Max** -	**Factory setting** 0

Description: Sets the signal source to set the integrator setting value (p1478).
Dependency: Refer to: p1478, p1479
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1478[0...n] CI: Speed controller integrator setting value / n_ctr integ_setVal

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** p2003 **Unit selection:** -	**Data type:** U32 / FloatingPoint32 **Dyn. index:** CDS, p0170 **Func. diagram:** 5040, 5042, 5210
	Min -	**Max** -	**Factory setting** 0

Description: Sets the signal source for the integrator setting value for the velocity controller.
The signal to set this integrator setting value is interconnected via p1477.

Dependency: Refer to: p1477, p1479

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).

p1478[0...n] CI: Speed controller integrator setting value / n_ctr integ_setVal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32

Can be changed: T | **Scaling:** p2003 | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 6040

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the integrator setting value for the velocity controller.

The signal to set this integrator setting value is interconnected via p1477.

Dependency: The setting value of the speed controller integrator is weighted with the scaling factor of the signal source in p1479.

If p1478 is interconnected to the integral output of the speed controller (r1482), then after the magnetizing time (r0346) and if the speed controller is enabled, the integral component of the controller is set to the last value before the pulse inhibit. This value is set if no setting command (p1477) is interconnected or, at the instant that the pulses were inhibited, a setting command is available, which is not de-activated up to the next time that the pulses are inhibited. For sensorless vector control, in addition p1400.1 should be set to 1 so that when the drive is stopped, the integral component of the speed controller is not controlled down to zero.

In order that when setting the integrator output, only the static torque is detected, we recommend that the accelerating torque is completely pre-controlled (e.g. p1496).

If p1478 is interconnected to another output other than r1482, then after magnetizing and speed controller enable, the integral output is set once if the setting command is not interconnected (p1477 = 0).

Refer to: p1477, p1479

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1479[0...n] CI: Speed controller integrator setting value scaling / n_ctrl I_val scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** U32 / FloatingPoint32

Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 6040

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the integrator setting value (p1478) of the speed controller.

Dependency: Refer to: p1477, p1478

r1480 CO: Speed controller PI torque output / n_ctrl PI-M_outp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -

Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1590, 5040, 5042, 5060, 5210, 6060

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Display and connector output for the torque setpoint at the output of the PI speed controller.

r1481 CO: Speed controller P torque output / n_ctrl P-M_outp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 5040, 5042, 5210, 6040

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Display and connector output for the torque setpoint at the output of the P speed controller.

r1482 CO: Speed controller I torque output / n_ctrl I-M_outp

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 5040, 5042, 5210, 6030, 6040

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Display and connector output for the torque setpoint at the output of the I speed controller.

r1484 CO: Speed controller Kp adaptation as percentage / n_ctrl Kp adap %

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 5040, 5042, 5210

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Display and connector output for the percentage Kp adaptation of the speed controller.
Dependency: Refer to: p1460, p1461, p1464, p1465
Note: The value is referred to the set proportional gain (p1460).

p1486[0...n] CI: Droop compensation torque / Droop M_comp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2003 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 6030

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the compensation torque to be output within the droop calculation.
This parameter should be interconnected with the torque setpoint of the drive (corresponding to the selection p1488), with which load equalization should be performed.

p1487[0...n] Droop compensation torque scaling / Droop M_comp scal

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6030

Min	Max	Factory setting
-2000.0 [%]	2000.0 [%]	100.0 [%]

Description: Sets the scaling for the compensation torque within the droop calculation.

p1488[0...n] Droop input source / Droop input source

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** 6030

Min	Max	Factory setting
0	3	0

Description: Sets the source for droop feedback.

With increasing torque, the speed setpoint is reduced (enabled using p1492), so that for mechanically coupled drives a load equalization (load compensation) is obtained.

A load difference compensation is also possible, if p1486 is interconnected with the torque setpoint of the other drive.

Value:
0: Droop feedback not connected
1: Droop from torque setpoint
2: Droop from speed controller output
3: Droop from integral output speed controller

Dependency: Refer to: p1486, p1487, p1489, r1490, p1492

Caution: For active acceleration precontrol of the speed controller (refer to p1496), it is not recommended that p1488 is set to 1, as this could result in positive coupling effects. Instead of this, as source of the droop feedback, the output signal of the speed controller should be used, which generally sets the load torque.

p1489[0...n] Droop feedback scaling / Droop scaling

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** 6030

Min	Max	Factory setting
0.000	0.500	0.050

Description: Sets the scaling for the droop feedback

Dependency: Refer to: p1486, p1487, p1488, r1490, p1492

Note: Example:

A value of 0.05 means that for a torque equal to the rated motor torque, the rated motor speed is reduced by 5 %.

r1490 CO: Droop feedback speed reduction / Droop n_reduction

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -

Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 6030

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the output signal of the droop calculation. The droop feedback result is subtracted from the speed setpoint when activated (p1492).

Dependency: Refer to: p1486, p1487, p1488, p1489, p1492

p1492[0...n] BI: Droop feedback enable / Droop enable

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 2520, 6030

Min	Max	Factory setting
-	-	0

Description: Enables the droop to be applied to the speed/velocity setpoint.

Dependency: Refer to: p1486, p1487, p1488, p1489, r1490

Note: Even when not enabled, the droop speed is calculated but not subtracted from the setpoint speed. This makes it possible to subtract the result of this calculation from the speed of another drive.

r1493 CO: Moment of inertia total / M_inertia total

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: 25_1 **Unit selection:** p0100 **Func. diagram:** 5042, 5210

Min	Max	Factory setting
- [kgm²]	- [kgm²]	- [kgm²]

Description: Displays the parameterized total moment of inertia ((p0341 * p0342) + p1498) without evaluation by the scaling via p1497.

Dependency: Refer to: p1300, p1402, p1404, p1497

Note: The parameterized total moment of inertia, taking into account p1497, influences the torque pre-control.

In encoderless operation or when the torque-speed pre-control with encoder (p1402.4 = 1) is activated, then torque-speed pre-control is activated.

r1493 CO: Moment of inertia total / M_inertia total

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: 25_1 **Unit selection:** p0100 **Func. diagram:** 6031

Min	Max	Factory setting
- [kgm²]	- [kgm²]	- [kgm²]

Description: Displays the parameterized total moment of inertia ((p0341 * p0342) * p1496).

p1494[0...n] Speed controller integrator feedback time constant / n_ctr integ_fdbk T

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 5040, 5042, 5210

Min	Max	Factory setting
0.00 [ms]	1000.00 [ms]	0.00 [ms]

Description: Sets the time constant of the PT1 filter for integrator feedback.

The integrator of the speed controller is re-parameterized to become a PT1 filter through a feedback element (1st Order low pass filter characteristics).

The following applies:

p1494 < 2 x p0115[1] --> the PT1 filter is not active - the pure integrator is effective.

p1494 >= 2 x p0115[1] --> the PT1 filter is active and has replaced the pure integrator.

Note: Applications:

Motion at zero setpoint and dominant stiction can be suppressed but this has a negative impact on the remaining setpoint-actual value difference. This can be used, for example, to avoid oscillation of a position-controlled axis at standstill (stick-slip effect) or overshoot when traversing (moving) in micrometer steps.

Also prevents tension/stressing for axes that are mechanically and rigidly coupled with one another (e.g. for synchronous spindles, master - slave axes).

p1496[0...n] Acceleration pre-control scaling / a_prectrl scal

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 1700, 6031

Min	Max	Factory setting
0.0 [%]	10000.0 [%]	0.0 [%]

Description: Sets the scaling for the acceleration pre-control of the speed/velocity controller.

Dependency: Refer to: p0341, p0342

Warning:

The acceleration precontrol r1518 is kept at the old value if the ramp-function generator tracking (r1199.5) is active or the ramp-function generator output is set (r1199.3). This is used to avoid torque peaks. Depending on the application, it may therefore be necessary to disable the ramp-function generator tracking (p1145 = 0) or the acceleration precontrol (p1496 = 0).

The acceleration precontrol is set to zero, if the Vdc control is active (r0056.14/15).

Note: The parameter is set to 100% by the rotating measurement (refer to p1960).

The acceleration pre-control may not be used if the speed setpoint manifests significant ripple (e.g. analog setpoint) and the rounding-off in the speed ramp-function generator is disabled.

We also recommend that the pre-control mode is not used if there is gearbox backlash.

p1497[0...n] CI: Moment of inertia scaling / M_mom inert scal

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / FloatingPoint32
	Can be changed: U, T	**Scaling:** PERCENT	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 5042, 5210, 6030, 6031

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for scaling the moment of inertia.

Notice: This parameter has no effect when the "moment of inertia estimator" function is active (r0108.10 = 1, p1400.18 = 1).

p1498[0...n] Load moment of inertia / Load mom of inert

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 25_1	**Unit selection:** p0100	**Func. diagram:** 5042, 5210

Min	Max	Factory setting
0.00000 [kgm²]	100000.00000 [kgm²]	0.00000 [kgm²]

Description: Sets the load moment of inertia.

Note: (p0341 * p0342) + p1498 influence the speed/torque pre-control in encoderless operation.

p1499[0...n] Accelerating for torque control scaling / a for M_ctrl scal

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 6030

Min	Max	Factory setting
0.0 [%]	400.0 [%]	100.0 [%]

Description: Sets the scaling for the acceleration integrator at low speeds (only for encoderless torque control).

Dependency: Refer to: p0341, p0342

p1500[0...n] Torque setpoint selection / M_set sel

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	0	0

Description: Sets the source for the torque setpoint.
For single-digit values, the following applies:
The value specifies the main setpoint.
For double-digit values, the following applies:
The left-hand digit specifies the supplementary setpoint, the right-hand digit the main setpoint.
Example:
Value = 26
--> The analog setpoint (2) supplies the supplementary setpoint.
--> The fieldbus (6) supplies the main setpoint.

Value:
0: No main setpoint

Dependency: When changing this parameter, the following settings are influenced:
Refer to: p1503, p1511

p1500[0...n] Torque setpoint selection / M_set sel

CU250S_V

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	77	2

Description: Sets the source for the torque setpoint.
For single-digit values, the following applies:
The value specifies the main setpoint.
For double-digit values, the following applies:
The left-hand digit specifies the supplementary setpoint, the right-hand digit the main setpoint.
Example:
Value = 26
--> The analog setpoint (2) supplies the supplementary setpoint.
--> The fieldbus (6) supplies the main setpoint.

Value:
0: No main setpoint
2: Analog setpoint
6: Fieldbus
7: Analog setpoint 2
20: Analog setpoint + no main setpoint
22: Analog setpoint + analog setpoint
26: Analog setpoint + fieldbus
27: Analog setpoint + analog setpoint 2
60: Fieldbus + no main setpoint
62: Fieldbus + analog setpoint
66: Fieldbus+fieldbus
67: Fieldbus + analog setpoint 2
70: Analog setpoint 2 + no main setpoint
72: Analog setpoint 2 + analog setpoint
76: Analog setpoint 2 + fieldbus
77: Analog setpoint 2 + analog setpoint 2

Dependency: When changing this parameter, the following settings are influenced:
Refer to: p1503, p1511

p1500[0...n] Torque setpoint selection / M_set sel

CU250S_V_CAN

Access level: 2 | **Calculated:** - | **Data type:** Integer16

Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	77	0

Description: Sets the source for the torque setpoint.
For single-digit values, the following applies:
The value specifies the main setpoint.
For double-digit values, the following applies:
The left-hand digit specifies the supplementary setpoint, the right-hand digit the main setpoint.
Example:
Value = 26
--> The analog setpoint (2) supplies the supplementary setpoint.
--> The fieldbus (6) supplies the main setpoint.

Value:

0: No main setpoint
2: Analog setpoint
6: Fieldbus
7: Analog setpoint 2
20: Analog setpoint + no main setpoint
22: Analog setpoint + analog setpoint
26: Analog setpoint + fieldbus
27: Analog setpoint + analog setpoint 2
60: Fieldbus + no main setpoint
62: Fieldbus + analog setpoint
66: Fieldbus+fieldbus
67: Fieldbus + analog setpoint 2
70: Analog setpoint 2 + no main setpoint
72: Analog setpoint 2 + analog setpoint
76: Analog setpoint 2 + fieldbus
77: Analog setpoint 2 + analog setpoint 2

Dependency: When changing this parameter, the following settings are influenced:
Refer to: p1503, p1511

p1500[0...n] Torque setpoint selection / M_set sel

CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16

Can be changed: C(1), T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	77	6

Description: Sets the source for the torque setpoint.
For single-digit values, the following applies:
The value specifies the main setpoint.
For double-digit values, the following applies:
The left-hand digit specifies the supplementary setpoint, the right-hand digit the main setpoint.
Example:
Value = 26
--> The analog setpoint (2) supplies the supplementary setpoint.
--> The fieldbus (6) supplies the main setpoint.

Value:

0: No main setpoint
2: Analog setpoint
6: Fieldbus
7: Analog setpoint 2
20: Analog setpoint + no main setpoint
22: Analog setpoint + analog setpoint

26: Analog setpoint + fieldbus
27: Analog setpoint + analog setpoint 2
60: Fieldbus + no main setpoint
62: Fieldbus + analog setpoint
66: Fieldbus+fieldbus
67: Fieldbus + analog setpoint 2
70: Analog setpoint 2 + no main setpoint
72: Analog setpoint 2 + analog setpoint
76: Analog setpoint 2 + fieldbus
77: Analog setpoint 2 + analog setpoint 2

Dependency: When changing this parameter, the following settings are influenced:
Refer to: p1503, p1511

p1501[0...n] BI: Change over between closed-loop speed/torque control / Changeov n/M_ctrl

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 1700, 2520, 5060, 6060

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for toggling between speed and torque control.
Dependency: The input connectors to enter the torque are provided using p1511, p1512 and p1513.
Refer to: p1300
Caution: If the closed-loop torque control is not activated (p1300) and a change is made to closed-loop torque control (p1501), OFF1 (p0840) does not have its own braking response but pulse suppression when standstill is detected (p1226, p1227).
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: 0 signal: Closed-loop speed control
1 signal: Closed-loop torque control

p1502[0...n] BI: Freeze moment of inertia estimator / J_estim freeze

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to freeze the estimated moment of inertia.
0 signal:
Moment of inertia estimator active
1 signal:
Determined moment of inertia frozen.
Dependency: Refer to: p1300
Note: Only active when the "moment of inertia estimator" function module is active (r0108.10 = 1) and p1400.18 =1.
For operation with encoder, in addition, p1402.4 must be set to 1.

p1503[0...n] CI: Torque setpoint / M_set

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / FloatingPoint32
Can be changed: T	**Scaling:** p2003	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 1700, 6060

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the torque setpoint for torque control.

Note: A change is made to closed-loop torque control if, in p1300, closed-loop torque control was selected or if the selection was made using the changeover source in p1501.
it is also possible to change over in operation using p1501.

r1508 CO: Torque setpoint before supplementary torque / M_set bef. M_suppl

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2003 **Dyn. index:** -
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 6030, 6060, 6722

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the torque setpoint before entering the supplementary torque.
For closed-loop speed control, r1508 corresponds to the speed controller output; for closed-loop torque control, r1508 corresponds to the torque setpoint of the signal source assigned in p1503.

r1509 CO: Torque setpoint before torque limiting / M_set before M_lim

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2003 **Dyn. index:** -
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 1590, 5060, 5610

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the total torque setpoint before the torque limiting (total of the controller output, supplementary torque and if required, the pre-control torque, encoderless operation).

p1511[0...n] CI: Supplementary torque 1 / M_suppl 1

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2003 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 5060, 6060

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for supplementary torque 1.

p1512[0...n] CI: Supplementary torque 1 scaling / M_suppl 1 scal

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** PERCENT **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 5060, 6060

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for scaling the supplementary torque 1.

p1513[0...n] CI: Supplementary torque 2 / M_suppl 2

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2003 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 5060, 6060

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for supplementary torque 2.

p1514[0...n] Supplementary torque 2 scaling / M_suppl 2 scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 6060

Min	Max	Factory setting
-2000.0 [%]	2000.0 [%]	100.0 [%]

Description: Sets the scaling for supplementary torque 2.

r1515 Supplementary torque total / M_suppl total

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 5040, 5060

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the total supplementary torque.
The displayed value is the total of supplementary torque values 1 and 2 (p1511, p1512, p1513, p1514).

r1516 CO: Supplementary torque and acceleration torque / M_suppl + M_accel

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 6060

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the total supplementary torque and the accelerating torque.
The displayed value is the total of the smoothed supplementary torque and the accelerating torque (p1516 = p1518[1] + r1515).

p1517[0...n] Accelerating torque smoothing time constant / M_accel T_smooth

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5042, 5210, 6060

Min	Max	Factory setting
0.00 [ms]	100.00 [ms]	4.00 [ms]

Description: Sets the smoothing time constant of the accelerating torque.

Note: For servo drives, the following applies:
- For p1402.4 = 1, the highest dynamic performance is achieved with p1517 = 0 ms.
- In encoderless operation, p1517 should be set >= 0.5 ms; for an induction motor with current displacement rotor p1517 >= 20 ms is recommended.

For vector drives, the following applies:
- The acceleration pre-control is inhibited if the smoothing is set to the maximum value.

p1517[0...n] Accelerating torque smoothing time constant / M_accel T_smooth

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6060

Min	Max	Factory setting
0.00 [ms]	100.00 [ms]	4.00 [ms]

Description: Sets the smoothing time constant of the accelerating torque.

Note: The acceleration pre-control is inhibited if the smoothing is set to the maximum value.

r1518[0...1] CO: Accelerating torque / M_accel

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 5042, 5210

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the accelerating torque to pre-control the speed controller for torque-speed pre-control (p1402.4 = 1) or in encoderless operation.

Index: [0] = Unsmoothed
[1] = Smoothed

Dependency: Refer to: p0341, p0342, p1300, p1402, r1493, p1497, p1498

r1518[0...1] CO: Accelerating torque / M_accel

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 6060

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the accelerating torque for pre-control of the speed controller.

Index: [0] = Unsmoothed
[1] = Smoothed

Dependency: Refer to: p0341, p0342, p1496

p1520[0...n] CO: Torque limit upper/motoring / M_max upper/mot

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2003 | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 5620, 5630

Min	Max	Factory setting
-1000000.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the fixed upper torque limit or the torque limit when motoring.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating
Refer to: p0500, p1521, p1522, p1523, p1532, r1538, r1539

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Negative values when setting the upper torque limit (p1520 < 0) can result in the motor accelerating in an uncontrollable fashion.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1520[0...n] CO: Torque limit upper / M_max upper

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2003 | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1700, 6630

Min	Max	Factory setting
-1000000.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the fixed, upper torque limit.

Dependency: Refer to: p1521, p1522, p1523, r1538, r1539

Danger: Negative values when setting the upper torque limit (p1520 < 0) can result in the motor accelerating in an uncontrollable fashion.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: The torque limit is limited to 400% of the rated motor torque. When automatically calculating the motor/closed-loop control parameters (p0340), the torque limit is set to match the current limit (p0640).

p1521[0...n] CO: Torque limit lower/regenerative / M_max lower/regen

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2003 | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 5620, 5630

Min	Max	Factory setting
-20000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]

Description: Sets the fixed lower torque limit or the torque limit when regenerating.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating
Refer to: p0500, p1520, p1522, p1523, p1532

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:
Positive values when setting the lower torque limit (p1521 > 0) can result in the motor accelerating in an uncontrollable fashion.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p1521[0...n] CO: Torque limit lower / M_max lower

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2003 | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1700, 6630

Min	Max	Factory setting
-20000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]

Description: Sets the fixed, lower torque limit.

Dependency: Refer to: p1520, p1522, p1523, p1532

Danger: Positive values when setting the lower torque limit (p1521 > 0) can result in the motor accelerating in an uncontrollable fashion.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: The torque limit is limited to 400% of the rated motor torque. When automatically calculating the motor/closed-loop control parameters (p0340), the torque limit is set to match the current limit (p0640).

p1522[0...n] CI: Torque limit upper/motoring / M_max upper/mot

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** p2003 **Unit selection:** -	**Data type:** U32 / FloatingPoint32 **Dyn. index:** CDS, p0170 **Func. diagram:** 1610, 5620, 5630, 6630
	Min -	**Max** -	**Factory setting** 1520[0]

Description: Sets the signal source for the upper or torque/force limit when motoring.

Dependency: p1400.4 = 0: upper/lower

p1400.4 = 1: motoring / regenerating

Refer to: p1520, p1521, p1523, p1532

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1522[0...n] CI: Torque limit upper / M_max upper

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** p2003 **Unit selection:** -	**Data type:** U32 / FloatingPoint32 **Dyn. index:** CDS, p0170 **Func. diagram:** 6630
	Min -	**Max** -	**Factory setting** 1520[0]

Description: Sets the signal source for the upper torque limit.

Dependency: Refer to: p1520, p1521, p1523

Danger: Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1523[0...n] CI: Torque limit lower/regenerative / M_max lower/regen

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** p2003 **Unit selection:** -	**Data type:** U32 / FloatingPoint32 **Dyn. index:** CDS, p0170 **Func. diagram:** 1610, 5620, 5630
	Min -	**Max** -	**Factory setting** 1521[0]

Description: Sets the signal source for the lower or torque/force limit when regenerating.

Dependency: p1400.4 = 0: upper/lower

p1400.4 = 1: motoring / regenerating

Refer to: p1520, p1521, p1522, p1532

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1523[0...n] CI: Torque limit lower / M_max lower

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2003 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 1700, 6630

Min	Max	Factory setting
-	-	1521[0]

Description: Sets the signal source for the lower torque limit.

Dependency: Refer to: p1520, p1521, p1522

Danger: Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1524[0...n] CO: Torque limit upper/motoring scaling / M_max up/mot scal

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5620, 5630

Min	Max	Factory setting
-2000.0 [%]	2000.0 [%]	100.0 [%]

Description: Sets the scaling for the upper torque limit or the torque limit when motoring.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: This parameter can be freely interconnected.
The value has the meaning stated above if it is interconnected from connector input p1528.

p1525[0...n] CO: Torque limit lower/regenerative scaling / M_max low/gen scal

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5620, 5630

Min	Max	Factory setting
-2000.0 [%]	2000.0 [%]	100.0 [%]

Description: Sets the scaling for the lower torque limit or the torque limit when regenerating.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: This parameter can be freely interconnected.
The value has the meaning stated above if it is interconnected from connector input p1528.

p1525[0...n] CO: Torque limit lower scaling / M_max lower scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6630

Min	Max	Factory setting
-2000.0 [%]	2000.0 [%]	100.0 [%]

Description: Sets the scaling for the lower torque limit.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: This parameter can be freely interconnected.
The value has the meaning stated above if it is interconnected from connector input p1528.

r1526 CO: Torque limit upper/motoring without offset / M_max up w/o offs

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2003 **Dyn. index:** -
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 5620, 5630

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the upper torque limit of all torque limits without offset.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating
Refer to: p1520, p1521, p1522, p1523, p1528, p1529

r1526 CO: Torque limit upper without offset / M_max up w/o offs

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2003 **Dyn. index:** -
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 6060, 6630, 6640

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the upper torque limit of all torque limits without offset.

Dependency: Refer to: p1520, p1521, p1522, p1523, p1528, p1529

r1527 CO: Torque limit lower/regenerative without offset / M_max low w/o offs

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2003 **Dyn. index:** -
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 5620, 5630

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the lower torque limit of all torque limits without offset.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating
Refer to: p1520, p1521, p1522, p1523, p1528, p1529

r1527 CO: Torque limit lower without offset / M_max low w/o offs

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2003 **Dyn. index:** -
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 6060, 6630, 6640

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the lower torque limit of all torque limits without offset.

Dependency: Refer to: p1520, p1521, p1522, p1523, p1528, p1529

p1528[0...n] CI: Torque limit upper/motoring scaling / M_max up/mot scal

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** PERCENT **Unit selection:** -	**Data type:** U32 / FloatingPoint32 **Dyn. index:** CDS, p0170 **Func. diagram:** 1610, 3617, 5620, 5630
	Min -	**Max** -	**Factory setting** 1524[0]

Description: Sets the signal source for the scaling of the upper or motoring torque limit in p1522.

Dependency: p1400.4 = 0: upper/lower

p1400.4 = 1: motoring / regenerating

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1528[0...n] CI: Torque limit upper scaling / M_max upper scal

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** PERCENT **Unit selection:** -	**Data type:** U32 / FloatingPoint32 **Dyn. index:** CDS, p0170 **Func. diagram:** 6630
	Min -	**Max** -	**Factory setting** 1524[0]

Description: Sets the signal source for the scaling of the upper torque limit in p1522.

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1528[0...n] CI: Torque limit upper scaling / M_max upper scal

CU250S_V (EPOS) CU250S_V_CAN (EPOS) CU250S_V_DP (EPOS) CU250S_V_PN (EPOS)	**Access level:** 4 **Can be changed:** T **Units group:** -	**Calculated:** - **Scaling:** PERCENT **Unit selection:** -	**Data type:** U32 / FloatingPoint32 **Dyn. index:** CDS, p0170 **Func. diagram:** 6630
	Min -	**Max** -	**Factory setting** 2686[0]

Description: Sets the signal source for the scaling of the upper torque limit in p1522.

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1529[0...n] CI: Torque limit lower/regenerative scaling / M_max low/gen scal

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / FloatingPoint32
	Can be changed: T	**Scaling:** PERCENT	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 1610, 3617, 5620, 5630
	Min	**Max**	**Factory setting**
	-	-	1525[0]

Description: Sets the signal source for the scaling of the lower torque limit or the regenerative torque limit in p1523.

Dependency: p1400.4 = 0: upper/lower

p1400.4 = 1: motoring / regenerating

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1529[0...n] CI: Torque limit lower scaling / M_max lower scal

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** U32 / FloatingPoint32
	Can be changed: T	**Scaling:** PERCENT	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 6630
	Min	**Max**	**Factory setting**
	-	-	1525[0]

Description: Sets the signal source for the scaling of the lower torque limit in p1523.

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1529[0...n] CI: Torque limit lower scaling / M_max lower scal

CU250S_V (EPOS) CU250S_V_CAN (EPOS) CU250S_V_DP (EPOS) CU250S_V_PN (EPOS)	**Access level:** 4	**Calculated:** -	**Data type:** U32 / FloatingPoint32
	Can be changed: T	**Scaling:** PERCENT	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 6630
	Min	**Max**	**Factory setting**
	-	-	2686[1]

Description: Sets the signal source for the scaling of the lower torque limit in p1523.

Danger: For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1530[0...n] Power limit motoring / P_max mot

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 14_5 | **Unit selection:** p0505 | **Func. diagram:** 5640

Min	Max	Factory setting
0.00 [kW]	100000.00 [kW]	0.00 [kW]

Description: Sets the power limit when motoring.
Dependency: Refer to: p0500, p1531

p1530[0...n] Power limit motoring / P_max mot

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 14_5 | **Unit selection:** p0505 | **Func. diagram:** 6640

Min	Max	Factory setting
0.00 [kW]	100000.00 [kW]	0.00 [kW]

Description: Sets the power limit when motoring.
Dependency: Refer to: p0500, p1531
Note: The power limit is limited to 300% of the rated motor power.

p1531[0...n] Power limit regenerative / P_max gen

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 14_5 | **Unit selection:** p0505 | **Func. diagram:** 5640

Min	Max	Factory setting
-100000.00 [kW]	-0.01 [kW]	-0.01 [kW]

Description: Sets the regenerative power limit.
Dependency: Refer to: p0500, p1530

p1531[0...n] Power limit regenerative / P_max gen

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 14_5 | **Unit selection:** p0505 | **Func. diagram:** 6640

Min	Max	Factory setting
-100000.00 [kW]	-0.01 [kW]	-0.01 [kW]

Description: Sets the regenerative power limit.
Dependency: Refer to: r0206, p0500, p1530
Note: The power limit is limited to 300% of the rated motor power.
For power units without energy recovery capability, the regenerative power limit is preset to 30 % of the power r0206[0]. For a braking resistor connected to the DC link (p0219 > 0), the power limit when generating is automatically adapted.
For power units with energy recovery, the parameter is limited to the negative value of r0206[2].

p1532[0...n] CO: Torque limit offset / M_max offset

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** p2003	**Dyn. index:** DDS, p0180
	Units group: 7_1	**Unit selection:** p0505	**Func. diagram:** 5620, 5630, 5650, 7010, 8012
	Min -100000.00 [Nm]	**Max** 100000.00 [Nm]	**Factory setting** 0.00 [Nm]

Description: Sets the torque offset for the torque limit.
Dependency: Refer to: p1520, p1521, p1522, p1523, p1528, p1529
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

r1533 Current limit torque-generating total / Iq_max total

	Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
	Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 5640, 5722, 6640
	Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays the maximum torque/force generating current as a result if all current limits.

r1534 CO: Torque limit upper total / M_max upper total

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2003	**Dyn. index:** -
	Units group: 7_1	**Unit selection:** p0505	**Func. diagram:** 1610, 5620, 5630, 5640
	Min - [Nm]	**Max** - [Nm]	**Factory setting** - [Nm]

Description: Displays the upper torque limit of all torque limits.
Dependency: Refer to: p1520, p1521, p1522, p1523, p1528, p1529, p1532

r1535 CO: Torque limit lower total / M_max lower total

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2003	**Dyn. index:** -
	Units group: 7_1	**Unit selection:** p0505	**Func. diagram:** 1610, 5620, 5630, 5640
	Min - [Nm]	**Max** - [Nm]	**Factory setting** - [Nm]

Description: Displays the lower torque limit of all torque limits.
Dependency: Refer to: p1520, p1521, p1522, p1523, p1528, p1529, p1532

r1536[0...1] Current limit maximum torque-generating current / Isq_max

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2002	**Dyn. index:** -
	Units group: 6_2	**Unit selection:** p0505	**Func. diagram:** 6640, 6710
	Min - [Arms]	**Max** - [Arms]	**Factory setting** - [Arms]

Description: Displays the maximum limit for the torque-generating current component.
Index 0 indicates the signal limited by the Vdc controller.
Index: [0] = Limited
[1] = Unlimited

r1537[0...1] Current limit minimum torque-generating current / Isq_min

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 6640, 6710

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the minimum limit for the torque-generating current component.
Index 0 indicates the signal limited by the Vdc controller.

Index: [0] = Limited
[1] = Unlimited

r1538 CO: Upper effective torque limit / M_max upper eff

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1590, 1610, 5610, 5650

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the currently effective upper torque limit.

Note: The effective upper torque limit is reduced with respect to the selected upper torque limit p1520, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased.
The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.

r1538 CO: Upper effective torque limit / M_max upper eff

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1610, 1700, 5610, 5650, 6060, 6640

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the currently effective upper torque limit.

Note: The effective upper torque limit is reduced with respect to the selected upper torque limit p1520, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased.
This may be the case for rotating measurements (see p1960).
The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.

r1539 CO: Lower effective torque limit / M_max lower eff

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1590, 1610, 5610, 5650

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the currently effective lower torque limit.

Note: The effective lower torque limit is reduced with respect to the selected lower torque limit p1521, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased.
The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.

r1539 CO: Lower effective torque limit / M_max lower eff

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2003	**Dyn. index:** -
	Units group: 7_1	**Unit selection:** p0505	**Func. diagram:** 1610, 1700, 5610, 5650, 6060, 6640
	Min - [Nm]	**Max** - [Nm]	**Factory setting** - [Nm]

Description: Displays the currently effective lower torque limit.

Note: The effective lower torque limit is reduced with respect to the selected lower torque limit p1521, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased.

This may be the case for rotating measurements (see p1960).

The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.

p1542[0...n] CI: Travel to fixed stop torque reduction / TfS M_red

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / FloatingPoint32
	Can be changed: T	**Scaling:** PERCENT	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 5610
	Min -	**Max** -	**Factory setting** 0

Description: Sets the signal source for the torque reduction when traversing to a fixed stop.

This value is converted into a factor and is interconnected to the scaling of the torque limits.

Dependency: Refer to: p1528, p1529, r1543, p1544, p1545

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

r1543 CO: Travel to fixed stop torque scaling / TfS M scal

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 5610
	Min - [%]	**Max** - [%]	**Factory setting** - [%]

Description: Displays the internally converted factor to interconnect to the scaling of the torque/force limits.

Dependency: Refer to: p1528, p1529, p1542, p1544, p1545

p1544 Travel to fixed stop evaluation torque reduction / TfS M_red eval

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 5610
	Min 0 [%]	**Max** 65535 [%]	**Factory setting** 100 [%]

Description: Sets the evaluation for the torque/force reduction when traversing to a fixed stop.

Dependency: Refer to: p1528, p1529, p1542, r1543, p1545

Note: 4000 hex (16384 dec) in the MOMRED control word corresponds to a reduction by the percentage specified in this parameter.

p1545[0...n] BI: Activates travel to a fixed stop / TfS activation

	Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2520, 3617, 8012
	Min	**Max**	**Factory setting**
	-	-	0

Description: Sets the signal source to activate/de-activate the "travel to fixed stop" function
1: Travel to fixed stop is active
0: Travel to fixed stop is inactive

Dependency: Refer to: p1542, r1543, p1544

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1545[0...n] BI: Activates travel to a fixed stop / TfS activation

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

	Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
	Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
	Units group: -	**Unit selection:** -	**Func. diagram:** 2520, 8012
	Min	**Max**	**Factory setting**
	-	-	2683.14

Description: Sets the signal source to activate/de-activate the "travel to fixed stop" function
1: Travel to fixed stop is active
0: Travel to fixed stop is inactive

Dependency: Refer to: p1542, r1543, p1544

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: When traveling to fixed stop, the fault F07900 "motor blocked" is suppressed.

p1546 Speed threshold motoring/regenerating / n_thresh mot/regen

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

	Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.00 [rpm]	210000.00 [rpm]	20.00 [rpm]

Description: Sets the speed threshold for the motoring/regenerative limit.
For speeds where the absolute value is less than p1546, then the following applies:
- For p1400.13 = 0: Motoring limit (speed threshold is compared to the speed actual value).
- For p1400.13 = 1: Regenerative limiting (speed threshold is compared to the speed setpoint).

r1547[0...1] CO: Torque limit for speed controller output / M_max outp n_ctrl

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

	Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** p2003	**Dyn. index:** -
	Units group: 7_1	**Unit selection:** p0505	**Func. diagram:** 6060
	Min	**Max**	**Factory setting**
	- [Nm]	- [Nm]	- [Nm]

Description: Displays the torque limit to limit the speed controller output.

Index: [0] = Upper limit
[1] = Lower limit

r1548[0...1] CO: Stall current limit torque-generating maximum / Isq_max stall

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -

Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the limit for the torque-generating current component using the stall calculation, the current limit of the power unit as well as the parameterization in p0640.

Index: [0] = Upper limit
[1] = Lower limit

r1549 CO: Stall power actual value / P_stall

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** r2004 | **Dyn. index:** -

Units group: 14_5 | **Unit selection:** p0505 | **Func. diagram:** 5640

Min	Max	Factory setting
- [kW]	- [kW]	- [kW]

Description: Displays the instantaneous stall power.

Dependency: Refer to: p0326

Note: The stall power is influenced by p0326, p0353, p0354 and p0356.

p1550[0...n] BI: Transfer actual torque as torque offset / Accept act torque

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	9718.23

Description: For a positive edge, the actual torque (r0079[0]) at this instant in time is used instead of the torque offset from p1532 as long as p1550 remains at 1.

p1551[0...n] BI: Torque limit variable/fixed signal source / M_lim var/fixS_src

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 5620, 5630, 6060, 6630

Min	Max	Factory setting
-	-	1

Description: Sets the signal source to change over the torque limits between variable and fixed torque limit.

BI: p1551 = 1 signal:

The variable torque limit applies (fixed torque limit + scaling).

BI: p1551 = 0 signal:

The fixed torque limit applies.

Example:

In order that for a Quick Stop (OFF3) the fixed torque limit is effective, binector input: p1551 must be interconnected to r0899.5.

p1552[0...n] CI: Torque limit upper scaling without offset / M_max up w/o offs

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** PERCENT **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 5060

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the scaling of the upper torque limiting to limit the speed controller output without taking into account the current and power limits.

Notice: Speed controller limiting is only active if a BICO interconnection is set for connector input p1552 or p1554, (different than the factory setting).

p1552[0...n] CI: Torque limit upper scaling without offset / M_max up w/o offs

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** PERCENT **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 6060

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the scaling of the upper torque limiting to limit the speed controller output without taking into account the current and power limits.

p1553[0...n] Stall limit scaling / Stall limit scal

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
80.0 [%]	130.0 [%]	100.0 [%]

Description: Sets the scaling of the stall limit for the start of field weakening.

Danger: If the stall current limit is increased, then the q current setpoint can exceed the stall limit; as a consequence, a hysteresis effect can occur when loading and unloading.

p1554[0...n] CI: Torque limit lower scaling without offset / M_max low w/o offs

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** PERCENT **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 5060

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the scaling of the lower torque limiting to limit the speed controller output without taking into account the current and power limits.

Notice: Speed controller limiting is only active if a BICO interconnection is set for connector input p1552 or p1554, (different than the factory setting).

p1554[0...n] CI: Torque limit lower scaling without offset / M_max low w/o offs

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** PERCENT **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 6060

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the scaling of the lower torque limiting to limit the speed controller output without taking into account the current and power limits.

p1569[0...n] CI: Supplementary torque 3 / M_suppl 3

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2003 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 7010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for supplementary torque 3.

Notice: The signal input is after the torque limit (r1538, r1539). For vector drives, the signals that are entered are only limited by the current and power limits.

Note: The signal input is preferably used to enter the friction characteristic. The friction compensation is also effective if the speed controller output reaches its torque limits, but the current limits have still not been reached (this only applies to vector drives).

p1570[0...n] CO: Flux setpoint / Flex setp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** PERCENT **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6722

Min	Max	Factory setting
50.0 [%]	200.0 [%]	100.0 [%]

Description: Sets the flux setpoint referred to rated motor flux.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: For p1570 > 100%, the flux setpoint increases as a function of the load from 100% (no-load operation) to the setting in p1570 (above rated motor torque), if p1580 > 0% has been set.

p1573[0...n] Flux threshold value magnetizing / Flux thresh magnet

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** PERCENT **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6722

Min	Max	Factory setting
10.0 [%]	200.0 [%]	100.0 [%]

Description: Sets the flux threshold value for enabling the speed setpoint and the end of magnetizing (r0056.4).

Note: The parameter only has an influence if the flux actual value reaches the threshold value p1573 more quickly during magnetizing than the time set in p0346.

The parameter has no influence for flying restart (see p1200) and after DC braking (see p1231).

p1574[0...n] Voltage reserve dynamic / U_reserve dyn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 6723, 6724

Min	Max	Factory setting
0.0 [Vrms]	150.0 [Vrms]	10.0 [Vrms]

Description: Sets a dynamic voltage reserve.

Dependency: Refer to: p0500

Note: In the field weakening range, it must be expected that the control dynamic performance is somewhat restricted due to the limited possibilities of controlling/adjusting the voltage. This can be improved by increasing the voltage reserve. Increasing the reserve reduces the steady-state maximum output voltage (r0071).

p1578[0...n] Flux reduction flux decrease smoothing time / Flux red dec t_sm

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5722

Min	Max	Factory setting
20 [ms]	5000 [ms]	200 [ms]

Description: Sets the smoothing time for the flux setpoint when decreasing the flux due to flux reduction (p1581 < 100 %).

Dependency: Refer to: p1579, p1581

p1579[0...n] Flux reduction flux build-up smoothing time / Flux red up t_sm

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5722

Min	Max	Factory setting
0 [ms]	5000 [ms]	4 [ms]

Description: Sets the smoothing time for the flux setpoint for the flux build-up due to flux reduction (p1581 < 100 %).

Dependency: Refer to: p1578, p1581

Note: An excessively long smoothing time extends the time until the maximum torque is reached from the no-load phase.

p1580[0...n] Efficiency optimization / Efficiency opt.

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6722

Min	Max	Factory setting
0 [%]	100 [%]	0 [%]

Description: Sets the efficiency optimization.
When optimizing the efficiency, the flux setpoint of the closed-loop control is adapted as a function of the load.
For p1580 = 100 %, under no-load operating conditions, the flux setpoint is reduced to 50 % of the rated motor flux.

Note: It only makes sense to activate this function if the dynamic response requirements of the speed controller are low.
In order to avoid oscillations, if required, the speed controller parameters should be adapted (increase Tn, reduce Kp).
Further, the smoothing time of the flux setpoint filter (p1582) should be increased.

p1581[0...n] Flux reduction factor / Flux red factor

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 5722
	Min	**Max**	**Factory setting**
	20 [%]	100 [%]	100 [%]

Description: Sets the factor to which the flux is reduced under no-load conditions.

For a value of 100%, the flux reduction is switched out.

This parameter refers to the flux saved in the field weakening characteristic.

By reducing the flux, the losses in induction motors can be reduced under no-load conditions or at low torques. However, the time it takes to reach the maximum torque is extended.

Dependency: Refer to: p1578, p1579

Note: It only makes sense to activate this function if there are low dynamic requirements placed on the speed controller and there are frequent phases with a low load.

In order to avoid oscillations, if required, the speed controller parameters should be adapted (decrease Kp (p1460, p1470), increase Tn (p1462, p1472)).

When used without an encoder, flux reduction is not possible for induction motors with closed rotor slots.

p1582[0...n] Flux setpoint smoothing time / Flux setp T_smth

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** p0340 = 1,3	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 6722, 6724
	Min	**Max**	**Factory setting**
	4 [ms]	5000 [ms]	15 [ms]

Description: Sets the smoothing time for the flux setpoint.

r1583 Flux setpoint smoothed / Flux setp smooth

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 6722, 6723, 6724
	Min	**Max**	**Factory setting**
	- [%]	- [%]	- [%]

Description: Displays the smoothed flux setpoint.

The value is referred to the rated motor flux.

p1584[0...n] Field weakening operation flux setpoint smoothing time / Field weak T_smth

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** p0340 = 1,3	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 6722
	Min	**Max**	**Factory setting**
	0 [ms]	20000 [ms]	0 [ms]

Description: Sets the smoothing time for the flux setpoint in the field-weakening range

Note: Only the flux setpoint rise is smoothed

p1585[0...n] Flux actual value smoothing time / Flux actVal T_smth

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	1000 [ms]	0 [ms]

Description: Sets the smoothing time for the flux actual value.

r1589 Field-weakening current pre-control value / I_FieldWeak prectr

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 6724

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the pre-control value for the field weakening current.

p1590[0...n] Flux controller P gain / Flux controller Kp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5722

Min	Max	Factory setting
0.0 [A/Vs]	999999.0 [A/Vs]	10.0 [A/Vs]

Description: Sets the proportional gain for the flux controller.
Note: For synchronous motors, this parameters has no effect.
The value is automatically pre-assigned dependent on the motor when the drive system is first commissioned.
When calculating controller parameters (p0340 = 4), this value is re-calculated.

p1592[0...n] Flux controller integral time / Flux controller Tn

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5722

Min	Max	Factory setting
0 [ms]	10000 [ms]	30 [ms]

Description: Sets the integral time for the flux controller.
Note: For synchronous motors, this parameters has no effect.
The value is automatically pre-assigned dependent on the motor when the drive system is first commissioned.
When calculating controller parameters (p0340 = 4), this value is re-calculated.

r1593[0...1] CO: Field weakening controller / flux controller output / Field/Fl_ctrl outp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 6724

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Display and connector output for the output of the field weakening controller (synchronous motor).

Index: [0] = PI output
[1] = I output

p1594[0...n] Field-weakening controller P gain / Field_ctrl Kp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6724

Min	Max	Factory setting
0.00	1000.00	0.00

Description: Sets the P gain of the field-weakening controller.

p1596[0...n] Field weakening controller integral-action time / Field_ctrl Tn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6723, 6724

Min	Max	Factory setting
10 [ms]	10000 [ms]	300 [ms]

Description: Sets the integral-action time of the field-weakening controller.

r1597 CO: Field weakening controller output / Field_ctrl outp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6723

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the output of the field weakening controller.
The value is referred to the rated motor flux.

r1598 CO: Total flux setpoint / Flux setp total

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6714, 6723, 6724, 6725, 6726, 8018

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the effective flux setpoint.
The value is referred to the rated motor flux.

p1603[0...n] Field-generating current maximum / Id max

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C, U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	100.0 [%]	0.0 [%]

Description: Sets the maximum component of the field-generating current to the permissible maximum current (r0067).
Note: If value = 0.0%:
For synchronous motors, 90 % is effective and for induction motors, 60 %.

p1610[0...n] Torque setpoint static (SLVC) / M_set static

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1710, 6721, 6722, 6726

Min	Max	Factory setting
-200.0 [%]	200.0 [%]	50.0 [%]

Description: Sets the static torque setpoint for sensorless vector control (SLVC).

This parameter is entered as a percentage referred to the rated motor torque (r0333).

For sensorless vector control, when the motor model is shut down, an absolute current is impressed. p1610 represents the maximum load that occurs at a constant setpoint speed.

Notice: p1610 should always be set to at least 10 % higher than the maximum steady-state load that can occur.

Note: For p1610 = 0%, a current setpoint is calculated that corresponds to the no-load case (ASM: rated magnetizing current).

For p1610 = 100 %, a current setpoint is calculated that corresponds to the rated motor torque.

Negative values are converted into positive setpoints in the case of induction and permanent-magnet synchronous motors.

p1611[0...n] Supplementary accelerating torque (SLVC) / M_suppl_accel

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1710, 6721, 6722, 6726

Min	Max	Factory setting
0.0 [%]	200.0 [%]	30.0 [%]

Description: Enters the dynamic torque setpoint for the low-speed range for sensorless vector control (SLVC). This parameter is entered as a percentage referred to the rated motor torque (r0333).

Note: When accelerating and braking p1611 is added to p1610 and the resulting total torque is converted into an appropriate current setpoint and controlled.

For pure accelerating torques, it is always favorable to use the torque pre-control of the speed controller (p1496).

p1612[0...n] Current setpoint open-loop control, encoderless / I_setCtrEncoderl

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the current setpoint for controlled (open-loop) encoderless operation.

Note: The value is effective at speeds less than p1755 and represents a reserve for a possibly existing load torque or torque error in the moment of inertia.

r1614 EMF maximum / EMF max

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 6725

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the actual maximum possible electromotive force (EMF) of the separately-excited synchronous motor.

Dependency: The value is the basis for the flux setpoint.
The maximum possible EMF depends on the following factors:
- Actual DC link voltage (r0070).
- Maximum modulation depth (p1803).
- Field-generating and torque-generating current setpoint.

p1616[0...n] Current setpoint smoothing time / I_set T_smooth

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6721, 6722

Min	Max	Factory setting
4 [ms]	10000 [ms]	40 [ms]

Description: Sets the smoothing time for the current setpoint.
The current setpoint is generated from p1610 and p1611.

Note: This parameter is only effective in the range where current is injected for sensorless vector control.

r1623[0...1] Field-generating current setpoint (steady-state) / Id_set stationary

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 6723, 6726, 6727

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the steady-state field generating current setpoint (Id_set).

Note: Re index 1:
Displays the stationary field-generating current on the stator side in the case of separately excited synchronous motors without the excitation current monitoring component (r1644).

r1624 Field-generating current setpoint total / Id_setp total

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 6640, 6721, 6723, 6727

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the limited field-generating current setpoint (Id_set).
This value comprises the steady-state field-generating current setpoint r1623 and a dynamic component that is only set when changes are made to the flux setpoint.

r1650 Current setpoint torque-generating before filter / Iq_set before filt

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** 5710

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the torque generating current setpoint Iqset after the torque limits and the clock cycle interpolation is ahead of the current setpoint filters.

r1651 CO: Torque setpoint function generator / M_set FG

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the torque setpoint of the function generator.

p1654[0...n] Curr. setpoint torque-gen. smoothing time field weakening range / Isq_s T_smth FW

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6710

Min	Max	Factory setting
0.1 [ms]	50.0 [ms]	4.8 [ms]

Description: Sets the smoothing time constant for the setpoint of the torque-generating current components.

Note: The smoothing time does not become effective until the field-weakening range is reached.

p1656[0...n] Activates current setpoint filter / I_setp_filt act

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
-	-	0001 bin

Description: Setting for activating/de-activating the current setpoint filter.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Filter 1	Active	Inactive	-
01	Filter 2	Active	Inactive	-

Dependency: The individual current setpoint filters are parameterized as of p1657.

Note: If not all of the filters are required, then the filters should be used consecutively starting from filter 1.

p1657[0...n] Current setpoint filter 1 type / I_set_filt 1 type

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
1	2	1

Description: Sets the current setpoint filter 1 as low pass (PT2) or general 2nd-order filter.

Value:
1: PT2 low pass
2: General 2nd order filter

Dependency: The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.

Note: For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed.

The denominator damping can be determined from the equation for the 3 dB bandwidth:

f_3dB bandwidth = 2 * D_denominator * f_bandstop frequency

p1658[0...n] Current setpoint filter 1 denominator natural frequency / I_set_filt 1 fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the denominator natural frequency for current setpoint filter 1 (PT2, general filter).
Dependency: The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.

p1659[0...n] Current setpoint filter 1 denominator damping / I_set_filt 1 D_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.001	10.000	0.700

Description: Sets the denominator damping for current setpoint filter 1.
Dependency: The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.

p1660[0...n] Current setpoint filter 1 numerator natural frequency / I_set_filt 1 fn_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the numerator natural frequency for current setpoint filter 1 (general filter).
Dependency: The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.

p1661[0...n] Current setpoint filter 1 numerator damping / I_set_filt 1 D_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.000	10.000	0.700

Description: Sets the numerator damping for current setpoint filter 1.
Dependency: The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.

p1662[0...n] Current setpoint filter 2 type / I_set_filt 2 type

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
1	2	1

Description: Sets the current setpoint filter 2 as low pass (PT2) or general 2nd-order filter.
Value:
1: PT2 low pass
2: General 2nd order filter
Dependency: Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.

Note: For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed.

The denominator damping can be determined from the equation for the 3 dB bandwidth:

f_3dB bandwidth = 2 * D_denominator * f_bandstop frequency

p1663[0...n] Current setpoint filter 2 denominator natural frequency / I_set_filt 2 fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the denominator natural frequency for current setpoint filter 2 (PT2, general filter).

Dependency: Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.

p1664[0...n] Current setpoint filter 2 denominator damping / I_set_filt 2 D_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.001	10.000	0.700

Description: Sets the denominator damping for current setpoint filter 2.

Dependency: Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.

p1665[0...n] Current setpoint filter 2 numerator natural frequency / I_set_filt 2 fn_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the numerator natural frequency for current setpoint filter 2 (general filter).

Dependency: Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.

p1666[0...n] Current setpoint filter 2 numerator damping / I_set_filt 2 D_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710, 6710

Min	Max	Factory setting
0.000	10.000	0.700

Description: Sets the numerator damping for current setpoint filter 2.

Dependency: Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.

p1667[0...n] Current setpoint filter 3 type / I_set_filt 3 type

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
1	2	1

Description: Sets the current setpoint filter 3 as low pass (PT2) or general 2nd-order filter.

Value:
1: PT2 low pass
2: General 2nd order filter

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1668[0...n] Current setpoint filter 3 denominator natural frequency / I_set_filt 3 fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the denominator natural frequency for current setpoint filter 3 (PT2, general filter).

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1669[0...n] Current setpoint filter 3 denominator damping / I_set_filt 3 D_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.001	10.000	0.700

Description: Sets the denominator damping for current setpoint filter 3.

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1670[0...n] Current setpoint filter 3 numerator natural frequency / I_set_filt 3 fn_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the numerator natural frequency for current setpoint filter 3 (general filter).

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1671[0...n] Current setpoint filter 3 numerator damping / I_set_filt 3 D_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.000	10.000	0.700

Description: Sets the numerator damping for current setpoint filter 3.

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1672[0...n] Current setpoint filter 4 type / I_set_filt 4 type

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
1	2	1

Description: Sets the current setpoint filter 4 as low pass (PT2) or general 2nd-order filter.

Value:
1: PT2 low pass
2: General 2nd order filter

Dependency: Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.

p1673[0...n] Current setpoint filter 4 denominator natural frequency / I_set_filt 4 fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the denominator natural frequency for current setpoint filter 4 (PT2, general filter).

Dependency: Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.

p1674[0...n] Current setpoint filter 4 denominator damping / I_set_filt 4 D_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.001	10.000	0.700

Description: Sets the denominator damping for current setpoint filter 4.

Dependency: Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.

p1675[0...n] Current setpoint filter 4 numerator natural frequency / I_set_filt 4 fn_d

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the numerator natural frequency for current setpoint filter 4 (general filter).

Dependency: Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.

p1676[0...n] Current setpoint filter 4 numerator damping / I_set_filt 4 D_n

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 5710

Min	Max	Factory setting
0.000	10.000	0.700

Description: Sets the numerator damping for current setpoint filter 4.

Dependency: Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.

p1699 Filter data acceptance / Filt data accept

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Activates data acceptance for parameter changes for the filter.
p1699 = 0:
The new filter data are immediately accepted.
p1699 = 1:
The new filter data are only accepted when this parameter is reset.

Dependency: Speed setpoint filter 1, 2 (p1414 and following)
Current setpoint filter 1 ... 4 (p1656 and following)
Current setpoint filter 5 ... 10 (function module, p5200 and following)
Refer to: p1414, p1656

p1701[0...n] Current controller reference model dead time / I_ctrRefMod t_dead

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 5714

Min	Max	Factory setting
0.0	1.0	1.0

Description: Sets the fractional dead time for the current controller reference model.
This parameter emulates the computing dead time of the proportionally controlled current control loop.

Note: Dead time = p1701 * p0115[0]

p1702[0...n] Isd current controller pre-control scaling / Isd_ctr_prectrScal

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 6714

Min	Max	Factory setting
0.0 [%]	200.0 [%]	70.0 [%]

Description: Sets the scaling of the dynamic current controller pre-control for the flux-generating current component Isd.

Note: The parameter is effective for permanent-magnet synchronous motors.

p1703[0...n] Isq current controller pre-control scaling / Isq_ctr_prectrScal

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 6714

Min	Max	Factory setting
0.0 [%]	200.0 [%]	60.0 [%]

Description: Sets the scaling of the dynamic current controller pre-control for the torque/force-generating current component Isq.

p1715[0...n] Current controller P gain / I_ctrl Kp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 18_1 | **Unit selection:** p0505 | **Func. diagram:** 5714, 7017

Min	Max	Factory setting
0.000 [V/A]	100000.000 [V/A]	0.000 [V/A]

Description: Sets the proportional gain of the current controller for the lower adaptation current range.
This value is automatically pre-set using p3900 or p0340 when commissioning has been completed.
Dependency: Refer to: p0391, p0392, p0393
Note: For p0393 = 100 %, the current controller adaptation is disabled and p1715 is effective over the entire range.

p1715[0...n] Current controller P gain / I_ctrl Kp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6714

Min	Max	Factory setting
0.000	100000.000	0.000

Description: Sets the proportional gain of the current controller.
This value is automatically pre-set using p3900 or p0340 when commissioning has been completed.

p1717[0...n] Current controller integral-action time / I_ctrl Tn

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1710, 5714, 6714, 7017

Min	Max	Factory setting
0.00 [ms]	1000.00 [ms]	2.00 [ms]

Description: Sets the integral-action time of the current controller.
Dependency: Refer to: p1715

p1717[0...n] Current controller integral-action time / I_ctrl Tn

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1710, 5714, 6714, 7017

Min	Max	Factory setting
0.00 [ms]	1000.00 [ms]	2.00 [ms]

Description: Sets the integral-action time of the current controller.
Dependency: Refer to: p1715

r1718 CO: Isq controller output / Isq_ctrl outp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 6714

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the actual output of the Isq current controller (torque/force generating current, PI controller).
The value contains the proportional and integral components of the PI controller.

r1719 Isq controller integral component / Isq_ctrl I_comp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 6714

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the integral component of the Isq current controller (torque/force-generating current, PI controller).

r1723 CO: Isd controller output / Isd_ctrl outp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 6714

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the actual output of the Isd current controller (flux-generating current, PI controller).
The value contains the proportional and integral components of the PI controller.

r1724 Isd controller integral component / Isd_ctrl I_comp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 6714

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the integral component of the Isd current controller (flux-generating current, PI controller).

r1725 Isd controller integral component limit / Isd_ctrl I_limit

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 6714

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the limit value for the integral component of the Isd current controller.

p1726[0...n] Quadrature arm decoupling scaling / Transv_decpl scal

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6714

Min	Max	Factory setting
0.0 [%]	200.0 [%]	75.0 [%]

Description: Sets the scaling of the quadrature arm decoupling

Note: This parameter is ineffective for sensorless vector control. In this case, p1727 is always used. If p1726 is set to 0, then the quadrature de-coupling is de-activated. The integral component of the Isd current controller remains effective in the complete speed control range.
For the closed-loop control of synchronous motors, this parameter is used to scale the current controller de-coupling.

p1727[0...n] Quadrature arm decoupling at voltage limit scaling / TrnsvDecplVmaxScal

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6714

Min	Max	Factory setting
0.0 [%]	200.0 [%]	50.0 [%]

Description: Sets the scaling of quadrature arm decoupling when the voltage limit is reached.

r1728 De-coupling voltage in-line axis / U_dir-axis_decoupl

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the actual output of the quadrature channel de-coupling for the d axis.

r1729 De-coupling voltage quadrature axis / U_quad_decoupl

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the actual output of the quadrature channel de-coupling for the q axis.

p1730[0...n] Isd controller integral component shutdown threshold / Isd_ctr I_compDeac

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
30 [%]	150 [%]	30 [%]

Description: Sets the speed threshold for deactivating the integral component of the Isd controller. The d current controller is only effective as P controller for speeds greater than the threshold value. Instead of the integral component, the quadrature arm decoupling is effective.

Warning:

For settings above 80%, the d current controller is active up to the field weakening limit. When operated at the voltage limit, this can result in an unstable behavior. In order to avoid this, the dynamic voltage reserve p1574 should be increased.

Note: The parameter value is referred to the synchronous rated motor speed.

p1731[0...n] Isd controller combination current time component / Isd ctrl iCombi T1

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	10000.00 [ms]	0.00 [ms]

Description: Sets the time constant to calculate the d current DC component difference (combination current) to add to the d current controller actual value. The additional input is de-activated with p1731 = 0.

r1732 CO: Direct-axis voltage setpoint / Direct U set

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 1630, 5714, 6714, 5718

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the direct-axis voltage setpoint Ud.

r1732[0...1] CO: Direct-axis voltage setpoint / Direct U set

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 1630, 5714, 6714, 5718

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the direct-axis voltage setpoint Ud.
Index: [0] = Unsmoothed
[1] = Smoothed with p0045

r1733 CO: Quadrature-axis voltage setpoint / Quad U set

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 1630, 5714, 5718, 6714, 6719

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the quadrature-axis component of voltage setpoint Uq.

r1733[0...1] CO: Quadrature-axis voltage setpoint / Quad U set

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_1 | **Unit selection:** p0505 | **Func. diagram:** 1630, 5714, 5718, 6714, 6719

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the quadrature-axis component of voltage setpoint Uq.
Index: [0] = Unsmoothed
[1] = Smoothed with p0045

p1740[0...n] Gain resonance damping for encoderless closed-loop control / Gain res_damp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000	10.000	0.025

Description: Defines the gain of the controller for resonance damping for operation with sensorless vector control in the range that current is injected.

p1744[0...n] Motor model speed threshold stall detection / MotMod n_thr stall

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	100.00 [rpm]

Description: Sets the speed threshold value to detect a stalled motor.
If the adaptation controller output exceeds the parameterized speed difference, then bit 11 in status word p1408 is set.

Dependency: If a stalled drive is detected (p1408.11 set), fault 7902 is output after the delay time in p2178.
Refer to: p2178

Note: Speed monitoring is only effective in operation with a speed encoder (refer to p1300).
Stalling is also identified if steps/jumps occur in the speed signal, which exceed the value in p0492.

p1745[0...n] Motor model error threshold stall detection / MotMod ThreshStall

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	1000.0 [%]	5.0 [%]

Description: Sets the fault threshold in order to detect a motor that has stalled.
If the error signal (r1746) exceeds the parameterized error threshold, then status signal r1408.12 is set to 1.

Dependency: If a stalled drive is detected (r1408.12 = 1), fault F07902 is output after the delay time set in p2178.
Refer to: p2178

Note: Monitoring is only effective in the low-speed range (below p1755 * (100% - p1756)).

r1746 Motor model error signal stall detection / MotMod sig stall

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Signal to initiate stall detection

Note: The signal is not calculated while magnetizing and only in the low speed range (below p1755 * (100 % - p1756)).

p1749[0...n] Motor model increase changeover speed encoderless operation / Incr n_chng no enc

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	99.0 [%]	50.0 [%]

Description: Minimum operating frequency for rugged operation.
If the minimum value is greater than the lower changeover limit parameterized with p1755 * (1 - 2 * p1756), then the difference is displayed using p1749 * p1755. The parameter value cannot be changed.

Dependency: Refer to: p1752, p1755, p1756

p1750[0...n] Motor model configuration / MotMod config

CU250S_V	**Access level:** 3	**Calculated:** p0340 = 1,3,5	**Data type:** Unsigned8
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_V_PN			

Min	Max	Factory setting
-	-	0000 0000 bin

Description: Sets the configuration for the motor model.

Bit 0 = 1: Forces open-loop speed-controlled starting (ASM).

Bit 1 = 1: Forces the system to pass through frequency zero, open-loop-controlled (ASM).

Bit 2 = 1: Drive remains in full closed-loop control mode, even at zero frequency (ASM).

Bit 3 = 1: Motor model evaluates the saturation characteristic (ASM).

Bit 6 = 1: If the motor is blocked, sensorless vector control remains speed-controlled (ASM).

Bit 7 = 1: Use rugged switchover limits to switchover the model (open-loop/closed-loop controlled) for regenerative operation (ASM).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Controlled start	Yes	No	-
01	Controlled through 0 Hz	Yes	No	-
02	Closed-loop ctrl oper. down to zero freq. for passive loads	Yes	No	-
03	Motor model Lh_pre = f(PsiEst)	Yes	No	-
06	Closed-loop/open-loop controlled (PEM) for blocked motor	Yes	No	-
07	Use rugged changeover limits	Yes	No	-

Dependency: Refer to: p0500

Caution: Do not use bit 6 = 1 if the motor can be slowly reversed by the load at the torque limit. Long delay times due to blocking (p2177 > p1758) can cause the motor to stall. In this case you should de-activate the function or use closed-loop control throughout the speed range (note the information re bit 2 = 1).

Note: Bits 0 ... 2 only have an influence for encoderless vector control, bit 2 is pre-assigned depending on p0500.

Re bit 2 = 1:

The sensorless vector control is effective down to zero frequency. A change is not made into the open-loop speed controlled mode.

This operating mode is possible for passive loads. These include applications where the load itself does not generate any active torque and therefore only acts reactively to the drive torque of the induction motor.

If bit 2 = 1, then bit 3 is automatically set to 1. Manual de-selection is possible and may be sensible if the saturation characteristic (p1960) was not measured for third-party motors. Generally, for standard SIEMENS motors, the already pre-assigned (default value) saturation characteristic is adequate.

When the bit is set, the selection of bits 0 and 1 is ignored.

Re bit 2 = 0:

Bit 3 is also automatically deactivated.

Re bit 6 = 1:

The following applies for encoderless vector control of induction motors:

For a blocked motor (see p2175, p2177) the time condition in p1758 is bypassed and a change is not made into open-loop controlled operation.

Re bit 7 = 1:

The following applies for encoderless vector control of induction motors:

If the changeover limits are parameterized too low (p1755, p1756), then they are automatically increased to rugged values by the absolute amount p1749 * p1755.

The effective time condition for changing over into open-controlled operation is given by Min(p1758, 0.5 * r0384).

Activation can make sense for applications that demand a high torque at low frequencies and therefore low speed gradients.

Adequate parameterization must be ensured (p1610, p1611).

r1751 Motor model status / MotMod status

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status of the motor model.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Controlled operation	Active	Inactive	6721
01	Set ramp-function generator	Active	Inactive	-
02	Stop RsLh adaptation	Yes	No	-
03	Feedback	Active	Inactive	-
04	Encoder operation	Active	Inactive	-
05	Holding angle	Yes	No	-
06	Acceleration criterion	Active	Inactive	-
07	Set angular integrator PEM	No	Yes	-
08	Stop Kt adaptation PEM	No	Yes	-
09	PolID active PEM SLVC	No	Yes	-
10	I injection PEM	No	Yes	-
11	Speed controller output cannot be set to zero	Yes	No	-
12	Rs adapt waits	Yes	No	-
13	Motor operation	Yes	No	-
14	Stator frequency sign	Positive	Negative	-
15	Torque sign	Motor mode	Regenerative mode	-
16	Pulse injection active PEM	Yes	No	-
17	Operation with rugged model feedback	Enabled	Inhibited	-
18	Operation of the current model with current feedback	Enabled	Inhibited	-
19	Current feedback in the current model	Active	Inactive	-
20	Rugged increase of the changeover limits	Active	Inactive	-
21	Motor blocked (RFG stop) PEM	No	Yes	-

Note:

Re bit 17:

Displays the status when enabling the rugged model feedback (p1784) for operation with and without encoder.

The feedback is used to increase the parameter ruggedness of the motor model and is effective in the operating range of the two-component closed loop current control.

Re bit 18:

Displays the status when enabling the differential current feedback in the current model for operation with encoder.

The function is automatically enabled with p1784 > 0 or p1731 > 0. The feedback is used for a rugged change between the current model and complete machine model with active rugged model feedback and combination current.

Re bit 19:

Displays the currently active stator circuit feedback in current model operation.

Re bit 20:

Displays the currently effective increase of the changeover limits by the value p1749 * p1755.

Re bit 21:

For a blocked synchronous motor, the speed ramp-function generator is held in the open-loop speed controlled operating range if the torque setpoint reaches the torque limit and the speed is less than the threshold value in p2175.

p1752[0...n] Motor model changeover speed operation with encoder / MotMod n_chgov enc

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the speed to change over the motor model for operation with encoder.

Dependency: In U/f characteristic mode the parameter is of no significance.

Using the friction characteristic for operation with encoder:

When changing the motor model changeover speed p1752, the points along the friction characteristic should be recalculated (p0340 = 5) and the friction characteristic recorded again (p3845). For slight changes, only the associated friction characteristic points must be recorded (see p3844).

Refer to: p1756

p1752[0...n] Motor model changeover speed operation with encoder / MotMod n_chgov enc

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the speed to change over the motor model for operation with encoder.

Dependency: Refer to: p1756

p1753[0...n] Motor model changeover speed hysteresis operation with encoder / MotMod n_chgovHysE

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	90.0 [%]	0.0 [%]

Description: Sets the hysteresis for the changeover speed of the motor model for operation with speed encoder.

Dependency: Refer to: p1752

Note: The value refers to p1752.

p1755[0...n] Motor model changeover speed encoderless operation / MotMod n_chgSnsorl

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the speed to change over the motor model to encoderless operation.

Dependency: Refer to: p1749, p1756

Note: The changeover speed applies for the changeover between open-loop and closed-loop control mode.

p1755[0...n] Motor model changeover speed encoderless operation / MotMod n_chgSnsorl

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]

Description: Sets the speed to change over the motor model to encoderless operation.

Dependency: Refer to: p1749, p1756

Notice: The changeover speed represents the steady-state minimum speed up to which the motor model can be used in sensorless steady-state operation.

If the stability is not adequate close to the changeover speed, it may make sense to increase the parameter value. On the other hand, very low changeover speeds can negatively impact the stability.

Note: The changeover speed applies for the changeover between open-loop and closed-loop control mode.

p1756 Motor model changeover speed hysteresis / MotMod n_chgov hys

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	90.0 [%]	5.0 [%]

Description: Sets the hysteresis for the changeover speed/velocity of the motor model.

Dependency: Refer to: p1752, p1755

Note: The value is entered relative to p1404, p1752 or p1755.

p1756 Motor model changeover speed hysteresis encoderless operation / MotMod n_chgov hys

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6730, 6731

Min	Max	Factory setting
0.0 [%]	95.0 [%]	50.0 [%]

Description: Sets the hysteresis for the changeover speed of the motor model for encoderless operation.

Dependency: Refer to: p1755

Note: The parameter value refers to p1755. Extremely small hystereses can have a negative impact on the stability in the changeover speed range, and very high hystereses in the standstill range.

p1758[0...n] Motor model changeover delay time closed/open-loop control / MotMod t cl_op

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
100 [ms]	10000 [ms]	500 [ms]

Description: Sets the minimum time for falling below the changeover speed when changing from closed-loop controlled operation to open-loop controlled operation.

Dependency: Refer to: p1755, p1756

p1759[0...n] Motor model changeover delay time open/closed-loop control / MotMod t op_cl

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	2000 [ms]	0 [ms]

Description: Sets the minimum time for a transition from open-loop controlled to closed-loop controlled operation after the lower changeover speed p1755 * (1 - p1756 / 100 %) has been exceeded.

Dependency: Refer to: p1755, p1756

Note: With p1759 = 2000 ms, the delay time becomes ineffective and the model changeover is determined by the output frequency only (changeover for p1755).

p1760[0...n] Motor model with encoder speed adaptation Kp / MotMod wE n_ada Kp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000	100000.000	1000.000

Description: Sets the proportional gain of the controller for speed adaptation with encoder

p1761[0...n] Motor model with encoder speed adaptation Tn / MotMod wE n_ada Tn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	1000 [ms]	4 [ms]

Description: Sets the integral-action time of the controller for speed adaptation with encoder

r1762[0...1] Motor model deviation component 1 / MotMod dev comp 1

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 6721, 6730, 6731

Min	Max	Factory setting
-	-	-

Description: Induction motor (ASM):
Displays the referred imaginary system deviation for the adaptation circuit of the motor model.
Permanent magnet synchronous motor (PEM):
Displays the system deviation for speed adaptation.
r1762[0]: Angular deviation [rad-el] of the estimated EMF.
r1762[1]: Angular deviation [rad-el] of the low-level signal response for pulse technique.

Index: [0] = Deviation model 1
[1] = Deviation model 2

r1763 Motor model deviation component 2 / MotMod dev comp 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Induction motor (ASM):
Displays the referred real system deviation for the adaptation circuit of the motor model.
Permanent magnet synchronous motor (PEM):
Not used.

p1764[0...n] Motor model without encoder speed adaptation Kp / MotMod woE n_adaKp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6730

Min	Max	Factory setting
0.000	100000.000	1000.000

Description: Sets the proportional gain of the controller for speed adaptation without encoder.

r1765 Motor model speed adaptation Kp effective / MotM n_ada Kp act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2001 **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the effective proportional gain of the controller for the speed adaptation.

p1767[0...n] Motor model without encoder speed adaptation Tn / MotMod woE n_adaTn

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** p0340 = 1,3,4 **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 6730

Min	Max	Factory setting
1 [ms]	200 [ms]	4 [ms]

Description: Sets the integral time of the controller for speed adaptation without encoder

r1768 Motor model speed adaptation Vi effective / MotM n_ada Vi act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2001 **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the effective gain of the integral component of the controller for speed adaptation.

r1770 CO: Motor model speed adaptation proportional component / MotMod n_adapt Kp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 6730

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the P component of the controller for speed adaptation.

r1771 CO: Motor model speed adaptation I comp. / MotMod n_adapt Tn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 6730

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the I component of the controller for speed adaptation.

r1773[0...1] Motor model slip speed / MotMod slip

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays estimated (speed) signals of the motor model.
r1773[0]: Displays the estimated (mechanical) slip of the motor model.
r1773[1]: Displays the estimated input speed of the motor model.

Index: [0] = Slip speed estimated
[1] = Speed estimated

p1774[0...n] Motor model offset voltage compensation alpha / MotMod offs comp A

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-5.000 [V]	5.000 [V]	0.000 [V]

Description: Sets the offset voltage in the alpha direction; this compensates the offset voltages of the drive converter/inverter at low speeds. The value is valid for the rated (nominal) pulse frequency of the power unit.

Note: The value is pre-set during the rotating measurement.

p1775[0...n] Motor model offset voltage compensation beta / MotMod offs comp B

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-5.000 [V]	5.000 [V]	0.000 [V]

Description: Sets the offset voltage in the beta direction; this compensates the offset voltages of the drive converter/inverter at low speeds. The value is valid for the rated (nominal) pulse frequency of the power unit.

Note: The value is pre-set during the rotating measurement.

r1776[0...6] Motor model status signals / MotMod status sig

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the internal status signals of the motor model:
Index 0: Changeover ramp between current and voltage models
Index 1: Changeover ramp for model tracking (encoderless induction motors only)
Index 2: Changeover ramp for zero frequency range (encoderless induction motors only)
Index 3: Transition ramp actual speed from speed setpoint to model value (encoderless FEM)
Index 4: Speed controller enable (encoderless FEM)
Index 5: Transition ramp between current and voltage models (encoderless FEM)
Index 6: Transition ramp for EMF deviation at PLL input (encoderless PESM)

Index: [0] = Changeover ramp motor model
[1] = Changeover ramp model tracking
[2] = Changeover ramp zero frequency encoderless ASM
[3] = Changeover ramp actual speed encoderless FEM
[4] = Enable speed controller encoderless FEM
[5] = Changeover ramp motor model encoderless FEM
[6] = Changeover ramp motor model encoderless PESM

Note: Indices 3 through 5 are only relevant in the case of encoderless control of separately excited synchronous motors.

r1778 Motor model flux angle difference / MotMod ang. diff.

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2005 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [°]	- [°]	- [°]

Description: Induction motor (ASM):
Displays the difference between the motor model flux angle and the transformation angle.
Permanent-magnet synchronous motor (PESM):
Displays the angular difference between motor model and encoder.

Dependency: A setting for smoothing the display can be made using p1754.

Notice: The display only makes sense for corrected actual value inversion, encoder pulse number and pole pair number.
Example:
Moving in encoderless operation at a speed not equal to zero and without load.
--> Check the sign of r0061 and r0063. If the sign is not equal, then change p0410.0.
--> Check the stationary value of r0061 and r0063. If the value is not equal, change the encoder pulse number (p0408) or pole pair number (p0314).

r1778 Motor model flux angle difference / MotMod ang. diff.

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** p2005 | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [°]	- [°]	- [°]

Description: Displays the difference between the motor model flux angle and the transformation angle.

Dependency: A setting for smoothing the display can be made using p1754.

p1780[0...n] Motor model adaptation configuration / MotMod adapt conf

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** Unsigned16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0111 1100 bin

Description: Sets the configuration for the adaptation circuit of the motor model.

Induction motor (ASM): Rs, Lh, and offset compensation.

Permanent magnet synchronous motor (PEM): kT

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	Select motor model ASM Rs adaptation	Yes	No	-
02	Select motor model ASM Lh adaptation	Yes	No	-
03	Select motor model PEM kT adaptation	Yes	No	-
04	Select motor model offset adaptation	Yes	No	-
05	Select ASM Rr adaptation (only with encoder)	Yes	No	-
06	Select pole position identification PEM encoderless	Yes	No	-
07	Select T(valve) with Rs adaptation	Yes	No	-
10	Filter time combination current like current ctrl integral time	Yes	No	-

Dependency: In U/f characteristic operating mode only bit 7 is relevant.

For active motor model feedback (see p1784), the Lh adaptation is internally deactivated automatically.

Note: ASM: Induction motor

PEM: Permanent magnet synchronous motor

When selecting the compensation of the valve interlocking via Rs (bit 7), the compensation in the gating unit is deactivated and is instead taken into account in the motor model.

In order that the correction values of the Rs, Lh and kT adaptation (selected using Bit 0 ... Bit 2) are correctly accepted when changing over the drive data set, a dedicated motor number must be entered into p0826 for each different motor.

p1784[0...n] Motor model feedback scaling / MotMod fdbk scal

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	1000.0 [%]	0.0 [%]

Description: Sets the scaling for model fault feedback.

Note: Feeding back the measured model fault to the model states increases the control stability and makes the motor model rugged against parameter errors.

When feedback is selected (p1784 > 0), Lh adaptation is not effective.

p1785[0...n] Motor model Lh adaptation Kp / MotMod Lh Kp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000	10.000	0.100

Description: Sets the proportional gain for the Lh adaptation of the motor model for an induction motor (ASM).

p1786[0...n] Motor model Lh adaptation integral time / MotMod Lh Tn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
10 [ms]	10000 [ms]	100 [ms]

Description: Sets the integral time for the Lh adaptation of the motor model for an induction motor (ASM).

r1787[0...n] Motor model Lh adaptation corrective value / MotMod Lh corr

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the corrective value for the Lh adaptation of the motor model for an induction motor (ASM).
Dependency: Refer to: p0826, p1780
Note: The adaptation result is reset if the magnetizing inductance of the induction motor is changed (p0360, r0382). This also happens when changing over the data set if a different motor is not being used (p0826).
The display of the inactive data sets is only updated when changing over the data set.

r1791 Motor model Lh adaptation power-on frequency / MotMod Lh f_on

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Hz]	- [Hz]	- [Hz]

Description: Displays the power-on stator frequency/ primary section frequency for the Lh adaptation for the induction motor (ASM).

r1792 Motor model Lh adaptation power-on slip / MotMod Lh fslip

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Hz]	- [Hz]	- [Hz]

Description: Displays the power-on slip frequency for the Lh adaptation for the induction motor (ASM).

p1795[0...n] Motor model kT adaptation integral time / MotMod kT Tn

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6731

Min	Max	Factory setting
10 [ms]	10000 [ms]	100 [ms]

Description: Sets the integral time of the kT adaptation of the motor model for a permanent-magnet synchronous motor (PEM).

r1797[0...n] Motor model kT adaptation corrective value / MotMod kT corr

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6731

Min	Max	Factory setting
- [Nm/A]	- [Nm/A]	- [Nm/A]

Description: Displays the corrective value of the kT adaptation of the motor model for a permanent-magnet synchronous motor (PEM).

Dependency: Refer to: p0826, p1780

Note: The display of the inactive data sets is only updated when changing over the data set.

p1800[0...n] Pulse frequency setpoint / Pulse freq setp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
1.000 [kHz]	32.000 [kHz]	4.000 [kHz]

Description: Sets the pulse frequency for the converter.

This parameter is pre-set to the rated converter value when the drive is first commissioned.

Dependency: The pulse frequency can assume the following values:

p1800 = 4 kHz, 8 kHz, 12 kHz, 16 kHz.

Note: The maximum possible pulse frequency is also determined by the power unit being used.

When the pulse frequency is increased, depending on the particular power unit, the maximum output current can be reduced (derating, refer to r0067).

p1800[0...n] Pulse frequency setpoint / Pulse freq setp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
2.000 [kHz]	16.000 [kHz]	4.000 [kHz]

Description: Sets the pulse frequency for the converter.

This parameter is pre-set to the rated converter value when the drive is first commissioned.

Dependency: Refer to: p0230

Note: The maximum possible pulse frequency is also determined by the power unit being used.

When the pulse frequency is increased, depending on the particular power unit, the maximum output current can be reduced (derating, refer to r0067).

If a sine-wave filter is parameterized as output filter (p0230 = 3), then the pulse frequency cannot be set below the minimum value required for the filter.

For operation with output reactors, the pulse frequency is limited to 4 kHz (see p0230).

If p1800 is changed during commissioning (p0010 > 0), then it is possible that the old value will no longer be able to be set. The reason for this is that the dynamic limits of p1800 have been changed by a parameter that was set when the drive was commissioned (e.g. p1082).

r1801[0...1] CO: Pulse frequency / Pulse frequency

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [kHz]	- [kHz]	- [kHz]

Description: Display and connector output for the actual converter switching frequency.

Index: [0] = Actual
[1] = Modulator minimum value

Note: The selected pulse frequency (p1800) may be reduced if the drive converter has an overload condition (p0290).

p1802[0...n] Modulator mode / Modulator mode

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	10	0

Description: Sets the modulator mode.

Value:
0: Automatic changeover SVM/FLB
2: Space vector modulation (SVM)
3: SVM without overcontrol
4: SVM/FLB without overcontrol
10: SVM/FLB with modulation depth reduction

Dependency: If a sine-wave filter is parameterized as output filter (p0230 = 3, 4), then only space vector modulation without overcontrol can be selected as modulation type (p1802 = 3). This does not apply to power units PM260.

p1802 = 10 can only be set for power units PM230 and PM240 and for r0204.15 = 0.

Refer to: p0230, p0500

Note: When modulation modes are enabled that could lead to overmodulation (p1802 = 0, 2, 10), the modulation depth must be limited using p1803 (default, p1803 < 100 %). The higher the overmodulation, the greater the current ripple and torque ripple.

When changing p1802[x], the values for all of the other existing indices are also changed.

p1802[0...n] Modulator mode / Modulator mode

PM250
PM260
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	4	4

Description: Sets the modulator mode.

Value:
0: Automatic changeover SVM/FLB
2: Space vector modulation (SVM)
3: SVM without overcontrol
4: SVM/FLB without overcontrol

Dependency: If a sine-wave filter is parameterized as output filter (p0230 = 3, 4), then only space vector modulation without over-control can be selected as modulation type (p1802 = 3). This does not apply to power units PM260.
Refer to: p0230, p0500

Note: When modulation modes are enabled that could lead to overmodulation (p1802 = 0, 2, 10), the modulation depth must be limited using p1803 (default, p1803 < 100 %). The higher the overmodulation, the greater the current ripple and torque ripple.
When changing p1802[x], the values for all of the other existing indices are also changed.

p1803[0...n] Maximum modulation depth / Modulat depth max

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6723

Min	Max	Factory setting
20.0 [%]	150.0 [%]	106.0 [%]

Description: Defines the maximum modulation depth.
Dependency: Refer to: p0500
Note: p1803 = 100% is the overcontrol limit for space vector modulation (for an ideal drive converter without any switching delay).

p1803[0...n] Maximum modulation depth / Modulat depth max

PM250
PM260
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 6723

Min	Max	Factory setting
20.0 [%]	150.0 [%]	106.0 [%]

Description: Defines the maximum modulation depth.
Dependency: Default setting PM260: 103 %.
Refer to: p0500
Note: p1803 = 100% is the overcontrol limit for space vector modulation (for an ideal drive converter without any switching delay).

p1806[0...n] Filter time constant Vdc correction / T_filt Vdc_corr

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [ms]	10000.0 [ms]	0.0 [ms]

Description: Sets the filter time constant of the DC link voltage used to calculate the modulation depth.

r1808 DC link voltage actual value for U_max calculation / Vdc act val U_max

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: DC link voltage used to determine the maximum possible output voltage.

r1809 CO: Modulator mode actual / Modulator mode act

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** Integer16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	9	-

Description: Displays the effective modulator mode.

Value:
1: Flat top modulation (FLB)
2: Space vector modulation (SVM)
9: Optimized pulse pattern

p1810 Modulator configuration / Modulator config

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the modulator.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	DC link voltage compensation in the power unit	Yes	No	-

p1810 Modulator configuration / Modulator config

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the modulator.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Avg value filter for U_lim (only for Vdc_comp. in modulator)	Yes	No	-
01	DC link voltage compensation in the current control	Yes	No	-

Notice: Bit 1 = 1 can only be set under a pulse inhibit and for r0192.14 = 1.

Note:
Re bit 00 = 0:
Voltage limitation from the minimum of the DC link voltage (lower ripple in the output current, reduced output voltage).
Re bit 00 = 1:
Voltage limitation from averaged DC link voltage (higher output voltage with increased ripple in the output current).
The selection is only valid if the DC link compensation is not performed in the Control Unit (bit 1 = 0).
Re bit 01 = 0:
DC link voltage compensation in the modulator.
Re bit 01 = 1:
DC link voltage compensation in the current control.

p1818 Phase for PWM generation configuration / Ph for PWM config

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	1	1

Description: Sets the phase shift for offset clocking.

For the first active power unit, it is specified whether clocking is to start at 0° (value = 0) or 180° (value = 1). All other active power units are clocked alternately according to the setting made here.

Note: A change only becomes effective after a POWER ON.

The parameter is not influenced by setting the factory setting.

p1820[0...n] Reverse the output phase sequence / Outp_ph_seq rev

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: C(2), T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	1	0

Description: Sets the phase sequence reversal for the motor without setpoint change.

If the motor does not rotate in the required direction, then the output phase sequence can be reversed using this parameter. This means that the direction of the motor is reversed without the setpoint being changed.

Value:
0: OFF
1: ON

Dependency: Refer to: p1821

Caution:

For operation with encoder, if the output phase sequence is changed, under certain circumstances it may be necessary to change the direction of rotation for the encoder (see p0410).

The encoder polarity is also checked for the rotating measurement (see p1959).

Note: This setting can only be changed when the pulses are inhibited.

p1821[0...n] Direction of rotation / Dir of rot

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
	Can be changed: C(3)	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 1580, 4704, 4710, 5730
	Min	**Max**	**Factory setting**
	0	1	0

Description: Setting to change the direction of rotation.

If the parameter is changed, it reverses the direction of rotation of the motor and the encoder actual value without changing the setpoint.

Value:
0: CW
1: CCW

Caution: Changing the direction using p1820 or p1821 is not recognized by the "Safe Direction without encoder". As a consequence, the limit provided by SDI (Safe Direction) from r9733 no longer functions.

Notice: An appropriate fault is output for a drive data set changeover where the direction of rotation changes and the pulses are enabled.

Note: For operation with the phase sequence U/V/W, the direction of rotation is defined when viewing the face side of the motor output shaft.

When changing the direction of rotation, the rotating field direction of the current controller is reversed. The speed actual value (e.g. r0063) is also reversed so that the control sense is kept and internally causing the direction of rotation to be reversed with the same setpoint. Further, the position actual values of the actual encoder are reversed (e.g. r0482[0...2]).

p1822 Power unit line phases monitoring tolerance time / PU ph monit t_tol

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
500 [ms]	540000 [ms]	500 [ms]

Description: Sets the tolerance time for line phase monitoring for blocksize power units.
If a line phase fault is present for longer than this tolerance time, then a corresponding fault is output.

Dependency: Refer to: F30011

Notice: When operating with a failed line phase, depending on the active power, values higher than the default value can either immediately damage the power unit or damage it over the long term.

Note: For the setting p1822 = maximum value, line phase monitoring is deactivated.

p1825 Converter valve threshold voltage / Threshold voltage

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.0 [Vrms]	100.0 [Vrms]	0.6 [Vrms]

Description: Sets the threshold voltage drop of the valves (power semiconductor devices) to be compensated.

Note: The value is automatically calculated in the motor data identification routine.

p1828 Compensation valve lockout time phase U / Comp t_lock ph U

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [µs]	3.99 [µs]	0.00 [µs]

Description: Sets the valve lockout time to compensate for phase U.

Note: The value is automatically calculated in the motor data identification routine.

p1829 Compensation valve lockout time phase V / Comp t_lock ph V

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [µs]	3.99 [µs]	0.00 [µs]

Description: Sets the valve lockout time to compensate for phase V.

p1830 Compensation valve lockout time phase W / Comp t_lock ph W

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [µs]	3.99 [µs]	0.00 [µs]

Description: Sets the valve lockout time to compensate for phase W.

p1832 Dead time compensation current level / t_dead_comp I_lev

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.0 [Arms]	10000.0 [Arms]	0.0 [Arms]

Description: Sets the current level for the dead time compensation.

Above the current level, the dead time - resulting from the converter switching delays - is compensated by a previously calculated constant value. If the relevant phase current setpoint falls below the absolute value defined by p1832, the corrective value for this phase is continuously reduced.

Dependency: The factory setting of p1832 is automatically set to 0.02 * rated drive converter current (r0207).

p1900 Motor data identification and rotating measurement / MotID and rot meas

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
	Can be changed: C(1), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	3	0

Description: Sets the motor data identification and speed controller optimization.

The motor identification should first be performed with the motor stationary (p1900 = 1, 2; also refer to p1910). Based on this, additional motor and control parameters can be determined using the motor data identification with the motor rotating (p1900 = 1, 3; also refer to p1960).

p1900 = 0:

Function inhibited.

p1900 = 1:

Sets p1910 = 1 and p1960 = 0, 1 depending on p1300

When the drive enable signals are present, a motor data identification routine is carried out at standstill with the next power-on command. Current flows through the motor which means that it can align itself by up to a quarter of a revolution.

With the following power-on command, a rotating motor data identification routine is carried out - and in addition, a speed controller optimization by making measurements at different motor speeds.

p1900 = 2:

Sets p1910 = 1 and p1960 = 0

When the drive enable signals are present, a motor data identification routine is carried out at standstill with the next power-on command. Current flows through the motor which means that it can align itself by up to a quarter of a revolution.

p1900 = 3:

Sets p1960 = 0, 1 depending on p1300

This setting should only be selected if the motor data identification was already carried out at standstill.

When the drive enable signals are present, with the next power-on command, a rotating motor data identification routine is carried out - and in addition, speed controller optimization by taking measurements at different motor speeds.

Value:
0: Inhibited
1: Identify motor data at standstill and with motor rotating
2: Identify motor data at standstill
3: Identify motor data with motor rotating

Dependency: Refer to: p1300, p1910, p1960

Refer to: A07980, A07981, F07983, F07984, F07985, F07986, F07988, F07990, A07991

Notice: p1900 = 3:

This setting should only be selected if the motor data identification was already carried out at standstill.

If there is a motor holding brake, it must be open (p1215 = 2).

To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971).

During the rotating measurement it is not possible to save the parameter (p0971).

For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: The motor and control parameters are only optimally set when both measurements are carried out (initially at standstill, and then with the motor rotating).

An appropriate alarm is output when the parameter is set.

The power-on command must remain set during a measurement and after the measurement has been completed, the drive automatically resets it.

The duration of the measurements can lie between 0.3 s and several minutes. This time is, for example, influenced by the motor size and the mechanical conditions.

p1900 is automatically set to 0 after the motor data identification routine has been completed.

p1901 Test pulse evaluation configuration / Test puls config

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Unsigned32

Can be changed: T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the test pulse evaluation.

Bit 00: Check for conductor-to-conductor short circuit once/always when the pulses are enabled.

Bit 01: Check for ground fault once/always when the pulses are enabled.

Bit 02: Activation of the tests selected using bit 00 and/or bit 01 each time the pulses are enabled

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Phase short-circuit test pulse active	Yes	No	-
01	Ground fault detection test pulse active	Yes	No	-
02	Test pulse at each pulse enable	Yes	No	-

Dependency: Refer to: p0287

Note: Re bit 02=0:

If the test was successful once after POWER ON (see r1902.0), it is not repeated.

Re bit 02=1:

The test is not only performed after POWER ON, but also each time the pulses are enabled.

If a conductor-to-conductor short-circuit is detected during the test, this is displayed in r1902.1.

If a ground fault is detected during the test, this is displayed in r1902.2.

r1902 Test pulse evaluation status / Test puls ev stat

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status of the test pulse evaluation.

Short-circuit test:

Bit 0: The short-circuit test was executed without any fault.

Bit 1: A phase short circuit has been detected.

Bit 2: A ground fault test was successfully performed.

Bit 3: A ground fault was detected.

Bit 4: A test pulse longer than one sampling time has occurred

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Short-circuit test executed	Yes	No	-
01	Phase short-circuit detected	Yes	No	-

02	Ground fault test successfully performed	Yes	No	-
03	Ground fault detected	Yes	No	-
04	Identification pulse width greater than the minimum pulse width	Yes	No	-

Note: If the ground fault test was selected, but not successfully performed, then sufficient current will not be able to be established during the test pulse.

p1909[0...n] Motor data identification control word / MotID STW

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** p0340 = 1 **Data type:** Unsigned16

Can be changed: T **Scaling:** - **Dyn. index:** MDS

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0010 0111 0000 0000 bin

Description: Sets the configuration for the motor data identification.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
08	Measure D inductance	Yes	No	-
09	Measure Q inductance	Yes	No	-
10	Magnetizing field inductance and measure rotor resistance	Yes	No	-
13	Measure commutation angle and direction of rotation	Yes	No	-
14	Determining the voltage emulation error	Yes	No	-

Dependency: Refer to: p1910, r1912, r1913, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951

Note: For an induction motor (ASM) the following bits: 8, 9, 10, 13 are effective

For a synchronous motor (SRM) the following bits: 8, 9, 13, 14 are effective

Re bit 14:

- after successfully determining the voltage emulation error, the display of the phase voltage actual values r0089 and the active power actual value r0082 and the torque actual value r0080 are significantly more accurate.
- the voltage emulation errors should be identified with the Motor Module in the warm state.
- the motor temperature (r0035) should not change significantly (i.e. it should not be identified immediately after a load duty cycle).

p1909[0...n] Motor data identification control word / MotID STW

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1 **Data type:** Unsigned32

Can be changed: T **Scaling:** - **Dyn. index:** MDS

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the configuration for the motor data identification.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Stator inductance estimate no measurement	Yes	No	-
02	Rotor time constant estimate no measurement	Yes	No	-
03	Leakage inductance estimate no measurement	Yes	No	-
05	Determine Tr and Lsig evaluation in the time range	Yes	No	-
06	Activate vibration damping	Yes	No	-
07	De-activate vibration detection	Yes	No	-
11	De-activate pulse measurement Lq Ld	Yes	No	-
12	De-activate rotor resistance Rr measurement	Yes	No	-

14	De-activate valve interlocking time measurement	Yes	No	-
15	Determine only stator resistance, valve voltage fault, dead time	Yes	No	-
16	Short motor identification (lower quality)	Yes	No	-
17	Measurement without control parameter calculation	Yes	No	-

Note: The following applies to permanent-magnet synchronous motors:

Without de-selection in bit 11, in the closed-loop control mode, the direct inductance LD and the quadrature inductance Lq are measured at a low current.

When de-selecting with bit 11 or in the U/f mode, the stator inductance is measured at half the rated motor current.

If the stator is inductance is not measured but is to be estimated, then bit 0 should be set and bit 11 should be de-selected.

p1910 Motor data identification routine stationary (standstill) / MotID standstill

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Integer16

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-3	1	0

Description: Setting to control the motor data identification with the motor stationary.

Value:
- -3: Accept identified parameters
- -2: Acknowledge encoder inversion actual value (F07993)
- -1: Start motor data identification without acceptance
- 0: Inactive/inhibit
- 1: Start motor data identification with acceptance

Dependency: Refer to: p1909, r1912, r1913, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951

Refer to: F07990, A07991, F07993

Caution: For motors without brake or with the brake open (p1215 = 2), for the stationary (zero speed) measurement, the motor may rotate slightly.

Notice: If there is a motor holding brake, it must be open (p1215 = 2).

To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).

Note: Motor data identification can only be selected when the pulses of all of the drive objects of the Control Unit have been suppressed. After selection, all of the other drive objects of the Control Unit are interlocked so that they cannot be powered up until the motor data identification has been completed or de-selected.

After a started motor identification is ended, the parameter is automatically reset to 0.

A motor data identification that is presently being carried out can be terminated with p1910 = 0.

p1910 Motor data identification selection / MotID selection

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	26	0

Description: Sets the motor data identification routine.

The motor data identification routine is carried out after the next power-on command.

p1910 = 1:

All motor data and the drive converter characteristics are identified and then transferred to the following parameters:

p0350, p0354, p0356, p0357, p0358, p0360, p1825, p1828, p1829, p1830

After this, the control parameter p0340 = 3 is automatically calculated.

p1910 = 20:

Only for internal SIEMENS use.

Value:
0: Inhibited
1: Complete identification (ID) and acceptance of motor data
2: Complete identification (ID) of motor data without acceptance
20: Voltage vector input
21: Voltage vector input without filter
22: Rectangular voltage vector input without filter
23: Triangular voltage vector input without filter
24: Rectangular voltage vector input with filter
25: Triangular voltage vector input with filter
26: Enter voltage vector with DTC correction

Dependency: "Quick commissioning" must be carried out (p0010 = 1, p3900 > 0) before executing the motor data identification routine!

When selecting the motor data identification routine, the drive data set changeover is suppressed.

Refer to: p1900

Refer to: F07990, A07991

Caution: After the motor data identification (p1910 > 0) has been selected, alarm A07991 is output and a motor data identification routine is carried out as follows at the next power-on command:

- current flows through the motor and a voltage is present at the drive converter output terminals.
- during the identification routine, the motor shaft can rotate through a maximum of half a revolution.
- however, no torque torque is generated.

Notice: If there is a motor holding brake, it must be open (p1215 = 2).

To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971).

Note: When setting p1910, the following should be observed:

1. "With acceptance" means:

The parameters specified in the description are overwritten with the identified values and therefore have an influence on the controller setting.

2. "Without acceptance" means:

The identified parameters are only displayed in the range r1912 ... r1926 (service parameters). The controller settings remain unchanged.

p1911 Phases to be identified number / Ph to ident qty

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
1	3	1

Description: Sets the number of phases to be identified.

Value:
1: 1 phase U
2: 2 phases U, V
3: 3 phases U, V, W

Note: When identifying with several phases, the accuracy increases and also the time it takes to make the measurement.

r1912 Stator resistance identified / R_stator ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [ohm]	- [ohm]	- [ohm]

Description: Displays the identified stator resistance.

Dependency: Refer to: p1909, p1910, r1913, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951

r1912[0...2] Identified stator resistance / R_stator ident

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [ohm]	**Max** - [ohm]	**Factory setting** - [ohm]

Description: Displays the identified stator resistance.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1913 Rotor time constant identified / T_rotor ident

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [ms]	**Max** - [ms]	**Factory setting** - [ms]

Description: Displays the identified rotor time constant.

Dependency: Refer to: p1909, p1910, r1912, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951

r1913[0...2] Identified rotor time constant / T_rotor ident

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [ms]	**Max** - [ms]	**Factory setting** - [ms]

Description: Displays the identified rotor time constant.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1914[0...2] Identified total leakage inductance / L_total_leak ident

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [mH]	**Max** - [mH]	**Factory setting** - [mH]

Description: Displays the identified total leakage inductance.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1915 Stator inductance identified / L_stator ident

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the identified stator inductance.

Dependency: Refer to: p1909, p1910, r1912, r1913, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951

r1915[0...2] Identified nominal stator inductance / L_stator ident

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the nominal stator inductance identified.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1916[0...2] Identified stator inductance 1 / L_stator 1 ident

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the nominal stator inductance identified for the 1st point of the saturation characteristic.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1917[0...2] Identified stator inductance 2 / L_stator 2 ident

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the nominal stator inductance identified for the 2nd point of the saturation characteristic.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1918[0...2] Identified stator inductance 3 / L_stator 3 ident

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the nominal stator inductance identified for the 3rd point of the saturation characteristic.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1919[0...2] Identified stator inductance 4 / L_stator 4 ident

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the nominal stator inductance identified for the 4th point of the saturation characteristic.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1925 Threshold voltage identified / U_threshold ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the identified threshold voltage of the power unit.

Dependency: Refer to: p1909, p1910, r1912, r1913, r1915, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951

r1925[0...2] Identified threshold voltage / U_threshold ident

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the identified IGBT threshold voltage.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1926[0...2] Identified effective valve lockout time / t_lock_valve id

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	- [µs]	- [µs]	- [µs]

Description: Displays the identified effective valve lockout time.

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1927 Rotor resistance identified / R_rotor ident

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	- [ohm]	- [ohm]	- [ohm]

Description: Displays the identified rotor resistance.

Dependency: Refer to: p1909, p1910, r1912, r1913, r1915, r1925, r1932, r1933, r1934, r1935, r1936, r1950, r1951

r1927[0...2] Identified rotor resistance / R_rotor ident

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	- [ohm]	- [ohm]	- [ohm]

Description: Displays identified rotor resistance (on separately excited synchronous motors: damping resistance).

Index: [0] = Phase U
[1] = Phase V
[2] = Phase W

r1932[0...19] d inductance identified / Ld ident

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	- [mH]	- [mH]	- [mH]

Description: Displays the identified (differential) d-inductance.

Dependency: Refer to: p1909, p1910, r1912, r1913, r1915, r1925, r1927, r1933, r1934, r1935, r1936, r1950, r1951

Note: The Ld characteristic consists of the value pairs from p1932 and p1933 with the same index.
This value corresponds to the value of the total leakage inductance (r0377).

r1933[0...19] d inductance identification current / Ld I_ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the identification current of the d inductance.
Dependency: Refer to: p1909, p1910, r1912, r1913, r1915, r1925, r1927, r1932, r1934, r1935, r1936, r1950, r1951
Note: The Ld characteristic consists of the value pairs from p1932 and p1933 with the same index.

r1934[0...9] q inductance identified / Lq ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the identified (differential) q-inductance.
Dependency: Refer to: p1909, p1910, r1932, r1933
Note: The Lq characteristic consists of the value pairs from p1934 and p1935 with the same index.
This value corresponds to the value of the total leakage inductance (r0377).

r1935[0...20] Identification current / I_ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the identification current for the identification of the q-inductance ([0...9]) as well as the torque constant ([10]) and the torque characteristic ([11...20]).
Index: [0] = q inductance identification current measuring point 1
[1] = q inductance identification current measuring point 2
[2] = q inductance identification current measuring point 3
[3] = q inductance identification current measuring point 4
[4] = q inductance identification current measuring point 5
[5] = q inductance identification current measuring point 6
[6] = q inductance identification current measuring point 7
[7] = q inductance identification current measuring point 8
[8] = q inductance identification current measuring point 9
Dependency: Refer to: p1909, p1910, r1934, p1959, p1960
Note: - the Lq characteristic consists of the value pairs from r1934 and r1935 with the same index.
- the torque constant is identified with the current r1935[10] and displayed in r1937[0]. If the reluctance torque constant is identified (p1959.7 = 1), the torque constant is identified with 150% rated current (p0305), otherwise with 100% rated current.
- the torque characteristic (r1937[1...10]) is identified in the range between the rated current (p0305) and the maximum current (p0640) (r1935[11...20]).

r1936 Magnetizing inductance identified / L_H ident

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [mH]	**Max** - [mH]	**Factory setting** - [mH]

Description: Displays the identified magnetizing inductance(gamma equivalent circuit diagram).

Dependency: Refer to: p1909, p1910, r1913, r1915, r1927, p1959, p1960, r1962, r1963

Note: This value corresponds to the value of the transformed magnetizing inductance (r0382).

r1937[0...10] Torque constant identified / kT ident

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: 28_1	**Unit selection:** p0100	**Func. diagram:** -
	Min - [Nm/A]	**Max** - [Nm/A]	**Factory setting** - [Nm/A]

Description: Displays the identified torque constant/torque characteristic over the q current.

Index: [0] = Torque constant identified
[1] = Torque characteristic identified measuring point 1
[2] = Torque characteristic identified measuring point 2
[3] = Torque characteristic identified measuring point 3
[4] = Torque characteristic identified measuring point 4
[5] = Torque characteristic identified measuring point 5
[6] = Torque characteristic identified measuring point 6
[7] = Torque characteristic identified measuring point 7
[8] = Torque characteristic identified measuring point 8
[9] = Torque characteristic identified measuring point 9
[10] = Torque characteristic identified measuring point 10

Dependency: Refer to: r1938, r1939, p1959, p1960, r1969

Note: - the value in r1937[0] corresponds to the torque constant (p0316) and was identified with the current in r1935[10]. If the reluctance torque is identified (p1959.7 = 1), the torque constant is identified with 150% rated current (p0305), otherwise with 100% rated current.

- if indices r1937[1...10] are not equal to zero, they show the values of the torque characteristic identified for the current in r1935[11...20]. The torque characteristic is identified in the range between rated current (p0305) and maximum current (p0640).

r1938 Voltage constant identified / kE ident

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min - [Vrms]	**Max** - [Vrms]	**Factory setting** - [Vrms]

Description: Displays the identified voltage constant.

Dependency: Refer to: r1937, r1939, p1959, p1960, r1969

Note: This value corresponds to the voltage constant (p0317).

r1939 Reluctance torque constant identified / kT_reluct ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [mH]	- [mH]	- [mH]

Description: Displays the identified reluctance torque constant.
Dependency: Refer to: r1937, r1938, p1959, p1960, r1969
Note: This value corresponds to the reluctance torque constant (p0328).

r1947 Optimum load angle identified / phi_load ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [°]	- [°]	- [°]

Description: Displays the identified, optimum load angle.
Note: This value corresponds to the optimum load angle (p0327).

r1948 Magnetizing current identified / I_mag ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the identified magnetizing current.
Dependency: Refer to: r1936, p1959, p1960
Note: This value corresponds to the magnetizing current (p0320 / r0331).

r1950[0...19] Voltage emulation error voltage values / U_error U_values

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: The identified characteristic of the voltage emulation error is displayed r1950[0...19] and r1951[0...19].
Dependency: Refer to: r1951

r1951[0...19] Voltage emulation error current values / U_error I_error

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [A]	- [A]	- [A]

Description: The identified characteristic of the voltage emulation error is displayed r1950[0...19] and r1951[0...19].
Dependency: Refer to: r1950

p1958[0...n] Rotating measurement ramp-up/ramp-down time / Rot meas t_r up/dn

CU250S_S	**Access level:** 2	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** MDS
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-1.00 [s]	999999.00 [s]	-1.00 [s]

Description: Sets the ramp-up/ramp-down time for the rotating measurement.

The following applies for negative values:

When the function module "extended setpoint channel" is activated (r0108.8 = 1), the maximum of the ramp-up/ramp-down time of the setpoint channel becomes effective. When this function module is inactive, then no ramp-up/ramp-down time is effective.

The following applies for positive values:

The selected ramp-up/ramp-down time becomes effective.

Dependency: Refer to: p1959, p1960

p1959[0...n] Rotating measurement configuration / Rot meas config

CU250S_S	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** Unsigned16
CU250S_S_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** MDS
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-	-	0000 1110 1110 0111 bin

Description: Sets the configuration of the rotating measurement.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	Identify the saturation characteristic	Yes	No	-
02	Identify the moment of inertia	Yes	No	-
05	Identify the q inductance	Yes	No	-
06	Identify the torque constant	Yes	No	-
07	Identify the reluctance torque constant	Yes	No	-
08	Identify the q inductance at the test stand	Yes	No	-
09	Identify the magnetizing current / magnetizing inductance	Yes	No	-
10	Identify the commutation angle and direction of rotation	Yes	No	-
11	Identify rotor resistance	Yes	No	-
14	Positive direction permitted	Yes	No	-
15	Negative direction permitted	Yes	No	-

Dependency: Refer to: p1958, p1960

Notice: The step p1959.8 (identify q inductance on the test stand) may only be selected if the drive can be kept at zero speed or at a fixed speed either using a test stand or other mechanical measures.

During steps p1959.2 (identifying the moment of inertia) and p1959.6 (identifying the torque constant) the Vdc_min controller is disabled (p1240).

During step p1959.7 (identifying the reluctance torque constant) the Vdc_min controller and Vdc_max controller are disabled (p1240).

Note: For an induction motor (ASM), the following bits 1, 2, 5, 8, 9, 10, 14, 15 are effective

For a synchronous motor (SRM), the following bits 2, 5, 6, 7, 8, 10, 14, 15 are effective

Re bit 05:

For "motor holding brake the same as sequence control" (p1215 = 1 or 3), the Lq characteristic is only measured up to approximately the rated motor current (p0305) instead of up to the current limit (p0640). Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger.

Re bit 10:

If the motor holding brake is set just the same as the sequence control (p1215 = 1 or 3), the commutation angle and the direction of rotation are not measured. Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger.

Re bit 14, 15:

The following applies for bit 14 and 15 = 0:

When the function module "extended setpoint channel" is activated (r0108.8 = 1), the direction inhibit of the setpoint channel becomes effective. No direction of inhibit is effective if the function module is inactive.

The following applies for minimum bit 14 = 1 or bit 15 = 1:

The direction inhibit set in p1959 becomes effective.

p1959[0...n] Rotating measurement configuration / Rot meas config

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Unsigned16

Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0001 1111 bin

Description: Sets the configuration of the rotating measurement.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Encoder test active	Yes	No	-
01	Saturation characteristic identification	Yes	No	-
02	Moment of inertia identification	Yes	No	-
03	Re-calculates the speed controller parameters	Yes	No	-
04	Speed controller optimization (vibration test)	Yes	No	-

Dependency: Refer to: F07988

Note: The encoder is only tested if the rotating measurement with encoder is selected (p1960 = 2).

The following parameters are influenced for the individual optimization steps:

Bit 00: None

Bit 01: p0320, p0360, p0362 ... p0369

Bit 02: p0341, p0342

Bit 03: p1400.0, p1458, p1459, p1460, p1462, p1463, p1470, p1472, p1496

Bit 04: Dependent on p1960

Bit 05: p0391, p0392, p0393, p1402.2 only for induction motors

p1960 = 1, 3: p1458, p1459, p1470, p1472, p1496, p1400.0

p1960 = 2, 4: p1458, p1459, p1460, p1462, p1496, p1461, p1463

The identification of the q leakage inductance can only be carried out for unloaded motors or motors with a low load (load approx. 30% below the rated motor torque). Only then is a current controller adaptation (p0391 ... p0393) parameterized if the q-leakage inductance under no-load conditions is at least 30 % higher than the total leakage inductance (p0356, p0358).

p1960 Rotating measurement selection / Rot meas sel

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Integer16

Can be changed: T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-3	1	0

Description: Activates the rotating measurement.

Value:

-3: Accept identified parameters
-2: Acknowledge encoder inversion actual value (F07993)
-1: Start motor data identification without acceptance
0: Inactive/inhibit
1: Start motor data identification with acceptance

Dependency: Refer to: r1934, r1935, r1936, r1937, r1938, r1939, r1947, r1948, p1958, p1959, r1962, r1963, r1969

Refer to: F07990, A07991, F07993

Danger:

For the rotating measurement, the motor is accelerated up to the maximum speed. Only the parameterized current limit (p0640) and the maximum speed (p1082) are effective.

The behavior of the motor can be influenced using the direction inhibit (p1959.14, p1959.15) and the ramp-up/ramp-down time (p1958).

Notice: If there is a motor holding brake, it must be open (p1215 = 2).

To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).

Note: The rotating measurement can only be selected when the pulses of all of the drive objects of the Control Unit have been suppressed. After selection, all of the other drive objects of the Control Unit are interlocked so that they cannot be powered up until the rotating measurement has been completed or de-selected.

When the rotating measurement is activated (p1960 = 1), it is not possible to save the parameters (p0971, p0977).

p1960 Rotating measurement selection / Rot meas sel

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Integer16

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	4	0

Description: Sets the rotating measurement.

The rotating measurement is carried out after the next power-on command.

The setting possibilities of the parameter depend on the open-loop/closed-loop control mode (p1300).

p1300 < 20 (U/f open-loop control):

It is not possible to select rotating measurement or speed controller optimization.

p1300 = 20, 22 (encoderless operation):

Only rotating measurement or speed controller optimization can be selected in the encoderless mode.

p1300 = 21, 23 (operation with encoder):

Both versions (encoderless and with encoder) of the rotating measurement and speed controller optimization can be selected.

Value:

0: Inhibited
1: Rotating measurement in encoderless operation
2: Rotating measurement with encoder
3: Speed controller optimization in encoderless operation
4: Speed controller optimization with encoder

Dependency: Before the rotating measurement is carried out, the motor data identification routine (p1900, p1910, r3925) should have already been done.

When selecting the rotating measurement, the drive data set changeover is suppressed.

Refer to: p1300, p1900, p1959

Danger:

For drives with a mechanical system that limits the distance moved, it must be ensured that this is not reached during the rotating measurement. If this is not the case, then it is not permissible that the measurement is carried out.

Notice: If there is a motor holding brake, it must be open (p1215 = 2).

To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971).

During the rotating measurement it is not possible to save the parameter (p0971).

Note: When the rotating measurement is activated, it is not possible to save the parameters (p0971).

Parameter changes are automatically made for the rotating measurement (e.g. p1120); this is the reason that up to the end of the measurement, and if no faults are present, no manual changes should be made.

The ramp-up and ramp-down times (p1120, p1121) are limited, for the rotating measurement, to 900 s.

For speed controller optimization with encoder (p1960 = 2, 4), the speed controller for encoderless operation is also pre-assigned (p1470, p1472).

Depending on whether the speed controller optimization is carried out with or without encoder, different Kp/Tn adaptations of the speed controller are set (p1464, p1465). If the drive should be controlled with as well as without speed encoder, then we recommend the use of two drive data sets (p0180). These can then be executed with different speed controller adaptations.

p1961 Saturation characteristic speed to determine / Sat_char n determ

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
26 [%]	75 [%]	40 [%]

Description: Sets the speed to determine the saturation characteristic.
The percentage value is referred to p0310 (rated motor frequency).

Dependency: Refer to: p0310, p1959
Refer to: F07983

Note: The saturation characteristics should be determined at an operating point with the lowest possible load.

r1962[0...9] Saturation characteristic magnetizing current identified / Sat_char I_mag

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the magnetizing currents of the identified saturation characteristic.
The values are referred to r0331.

Dependency: Refer to: p1959, p1960, r1963

Note: The saturation characteristic consists of the value pairs from p1962 and p1963 with the same index.

r1963[0...9] Saturation characteristic stator flux identified / Sat_char flux

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the stator flux of the identified saturation characteristic.
The values are referred to the stator flux at the magnetizing current (r0331).

Dependency: Refer to: p1959, p1960, r1962

Note: The saturation characteristic consists of the value pairs from p1962 and p1963 with the same index.

p1965 Speed_ctrl_opt speed / n_opt speed

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
10 [%]	75 [%]	40 [%]

Description: Sets the speed for the identification of the moment of inertia and the vibration test.
Induction motor:
The percentage value is referred to p0310 (rated motor frequency).
Synchronous motor:
The percentage value is referred to the minimum from p0310 (rated motor frequency) and p1082 (maximum speed).

Dependency: Refer to: p0310, p1959
Refer to: F07984, F07985

Note: In order to calculate the inertia, sudden speed changes are carried out - the specified value corresponds to the lower speed setpoint. This value is increased by 20 % for the upper speed value.
The q leakage inductance (refer to p1959.5) is determined at zero speed and at 50 % of p1965 - however, with a maximum output frequency of 15 Hz and at a minimum of 10% of the rated motor speed.

p1967 Speed_ctrl_opt dynamic factor / n_opt dyn_factor

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
1 [%]	400 [%]	100 [%]

Description: Sets the dynamic response factor for speed controller optimization.

Dependency: Refer to: p1959
Refer to: F07985

Note: For a rotating measurement, this parameter can be used to optimize the speed controller.
p1967 = 100 % --> speed controller optimization according to a symmetric optimum.
p1967 > 100 % --> optimization with a higher dynamic response (Kp higher, Tn lower).

r1968 Speed_ctrl_opt dynamic factor actual / n_opt dyn_fact act

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the dynamic factor which is actually achieved for the vibration test

Dependency: Refer to: p1959, p1967
Refer to: F07985

Note: This dynamic factor only refers to the control mode of the speed controller set in p1960.

r1969 Moment of inertia identified / M_inertia ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: 25_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
- [kgm²]	- [kgm²]	- [kgm²]

Description: Displays the identified moment of inertia.

Dependency: IEC drives (p0100 = 0): unit kg m^2
NEMA drives (p0100 = 1): unit lb ft^2
Refer to: p0341, p0342, p1498, p1959, p1960

r1969 Speed_ctrl_opt moment of inertia determined / n_opt M_inert det

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: 25_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
- [kgm²]	- [kgm²]	- [kgm²]

Description: Displays the determined moment of inertia of the drive.
After it has been determined, the value is transferred to p0341, p0342.

Dependency: IEC drives (p0100 = 0): unit kg m^2
NEMA drives (p0100 = 1): unit lb ft^2
Refer to: p0341, p0342, p1959
Refer to: F07984

r1970[0...1] Speed_ctrl_opt vibration test vibration frequency determined / n_opt f_vib det

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [Hz]	- [Hz]	- [Hz]

Description: Displays the vibration frequencies determined by the vibration test.

Index: [0] = Frequency low
[1] = Frequency high

Dependency: Refer to: p1959
Refer to: F07985

r1973[0...1] Encoder pulse number identified / Pulse No. ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Index 0:
Rotating motors: Displays the identified encoder pulse number (per revolution).
Linear motors: Encoder pulse number per meter. Grid division = 1/p1973 [meter].
Index 1:
Rotating motors: No significance.
Linear motors: Identified grid division in nm.

Index: [0] = Rotating motor encoder pulse number
[1] = Linear motor grid division in nm

Notice: Due to the measuring accuracy (approx. 5 %) only the approximate value is shown in p1973 and may not be directly transferred into p0407 or p0408. An incorrect pole pair number (r0313, p0314) or pole pair width (p0315) results in an incorrect value in p1973.

Note: A negative signal indicates an incorrect polarity of the encoder signal.

r1973 Rotating measurement encoder test pulse number determined / n_opt puls no. det

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the number of pulses determined during the vibration test.

Note: A negative signal indicates an incorrect polarity of the encoder signal.

p1974 Speed_ctrl_opt saturation characteristic maximum rotor flux / n_opt rotflux_max

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
104 [%]	120 [%]	120 [%]

Description: Sets the maximum flux setpoint to measure the saturation characteristic.

r1979.0...11 BO: Speed_ctrl_opt status / n_opt status

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status to check and monitor the states of speed controller optimization.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Speed controller optimization activated	Yes	No	-
01	Speed controller optimization completed	Yes	No	-
02	Speed controller optimization interrupted	Yes	No	-
04	Encoder test active	Yes	No	-
05	Saturation char. identification active	Yes	No	-
06	Moment of inertia identification active	Yes	No	-
07	Recalc. speed controller parameters active	Yes	No	-
08	Speed controller vibration test active	Yes	No	-
09	Magnetizing inductance adapt. active	Yes	No	-
10	Operation with encoder after encoderless operation	Yes	No	-
11	q-leakage inductance identification	Yes	No	-

p1980[0...n] PolID technique / PolID technique

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	99	99

Description: Sets the pole position identification technique.

Value:
0: Saturation-based 1st + 2nd harmonics
1: Saturation-based 1st harmonics
4: Saturation based 2-stage

10: Motion-based
99: No technique selected

Dependency: Refer to: p0325, p0329, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Refer to: F07995

Notice: If the incorrect technique is applied, this can cause the motor to accelerate in an uncontrolled fashion.

Under the following conditions, the integral time must be disabled (p1996 = 0):

- p1980 = 10 (motion-based)
- motor encoder with track A/B sq-wave (p0404.3 = 1)
- p0430.20 = 0 (flank time measurement)

Once the integral time has been disabled, the motion is increased during the identification (a minimum of 90 ° electrical). As a result of this, the maximum distance (p1981) must also be increased.

Note: PolID: Pole position identification

When commissioning a catalog motor, the technique is automatically selected depending on the motor type being used.

The following applies for 1FN3 motors:

A technique with 2nd harmonic may not be used (do not use p1980 = 0, 4).

For 1FN7 motors, the following applies:

A two-stage technique may not be used (do not use p1980 = 4).

The automatically set value in p0329 may not be changed.

p1980[0...n] PolID technique / PolID technique

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 3	**Calculated:** p0340 = 1,3	**Data type:** Integer16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	10	4

Description: Sets the pole position identification technique.

p1980 = 1: The current magnitude is set using P0329.

p1980 = 4, 6: The current magnitude of the first measurement section is set using p0325, the second using p0329.

p1980 = 10: The rated motor current is impressed to align.

The current magnitudes are limited to the rated power unit values.

Value:
1: Voltage pulsing 1st harmonics
4: Voltage pulsing 2-stage
6: Voltage pulsing 2-stage inverse
10: DC current injection

Dependency: When commissioning a catalog motor, the technique is automatically selected depending on the motor type being used.

Refer to: p0325, p0329, p1780

Refer to: F07969

Note: The following applies to 1FK7 motors: A two-stage technique may not be used (do not use p1980 = 4). The automatically set value in p0329 should not be changed.

Voltage pulse technique (p1980 = 1, 4) cannot be applied to operation with sine-wave output filters (p0230).

p1981[0...n] PolID distance max / PolID distance max

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0 [°]	180 [°]	10 [°]

Description: Sets the maximum distance (electrical angle) when carrying out the pole position identification routine.

If this distance (travel) is exceeded, an appropriate fault is output.

Dependency: Refer to: p0325, p0329, p1980, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997

Refer to: F07995

Notice: Value = 180 °: Monitoring is de-activated.

Note: PolID: Pole position identification

p1982[0...n] PolID selection / PolID selection

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: T **Scaling:** - **Dyn. index:** MDS

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Activates the pole position identification routine to determine the commutation angle and to carry out a plausibility check.

Value:
0: Pole position identification off
1: Pole position identification for commutation
2: Pole position identification for plausibility check

Dependency: Refer to: p0325, p0329, p1980, p1981, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification

p1983 PolID test / PolID test

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Starts the pole position identification routine for test purposes.

p1983 = 1:

Start of pole position identification. The parameter is set to zero automatically on completion of the identification process.

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Notice: For p1983 = 1 and if the pulses are not enabled, then the function is only executed the next time that the pulses are enabled.

Note: When this test is executed, it does not influence the commutation angle.

r1984 PolID angular difference / PolID ang diff

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [°]	- [°]	- [°]

Description: Displays the angular difference between the actual electrical commutation angle and the angle determined by the pole position identification.

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification

When the pole position identification routine is executed several times using p1983, the spread of the measured values can be determined using this value. At the same position, the spread should be less than 2 degrees electrical.

r1984 PolID angular difference / PolID ang diff

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [°]	- [°]	- [°]

Description: Displays the angular difference between the actual electrical commutation angle and the angle determined by the pole position identification.

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: When the pole position identification routine is executed several times, the spread of the measured values can be determined using this value. At the same position, the spread should be less than 2 degrees electrical.

r1985 PolID saturation curve / PolID sat_char

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the saturation characteristic of the pole position identification routine (saturation technique).
Displays the current characteristic of the pole position identification routine (elasticity technique).

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification
Regarding the saturation technique:
The values for the characteristic of the last saturation-based pole position identification routine are output every 1 ms in order to record signals (e.g. trace).

r1985 PolID saturation curve / PolID sat_char

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [Arms]	- [Arms]	- [Arms]

Description: Displays the saturation characteristic of the pole position identification routine (saturation technique).
Displays the current characteristic of the pole position identification routine (elasticity technique).

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification
Regarding the saturation technique:
The values for the characteristic of the last saturation-based pole position identification routine are output every 1 ms in order to record signals (e.g. trace).

r1986 PolID saturation characteristic 2 / PoleID sat_curve 2

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the pole position characteristic of the elasticity-based pole position identification routine.

The values for the characteristic of the last pole position identification routine are output every 1 ms in order to record signals (e.g. trace).

Dependency: Refer to: p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification

r1987 PolID trigger characteristic / PolID trig_char

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	- [%]	- [%]	- [%]

Description: Displays the trigger characteristic of the pole position identification routine.

The values for the characteristic of the last pole position identification routine are output every 1 ms in order to record signals (e.g. trace).

The values for trigger characteristic and saturation characteristic are always output in synchronism from a time perspective.

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification

The following information and data can be taken from the trigger characteristic.

- the value -100% marks the angle at the start of the measurement.
- the value +100 % marks the commutation angle determined from the pole position identification routine.

r1987 PolID trigger characteristic / PolID trig_char

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	- [%]	- [%]	- [%]

Description: Displays the trigger characteristic of the pole position identification routine.

The values for the characteristic of the last pole position identification routine are output every 1 ms in order to record signals (e.g. trace).

The values for trigger characteristic and saturation characteristic are always output in synchronism from a time perspective.

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification

The following information and data can be taken from the trigger characteristic.

- the value -100% marks the angle at the start of the measurement.
- the value +100 % marks the commutation angle determined from the pole position identification routine.

p1990 Encoder adjustment determine angular commutation offset / Enc_adj det ang

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: This function is only required for synchronous motors and can be started when commissioning for the first time or after replacing an encoder. The function acts on the active motor data set.

When adjusting the encoder, the angular commutation offset is determined and transferred into p0431. Alarm A07971 is output while the angular commutation offset is being determined. p1990 is automatically set to 0 after the angular commutation offset has been determined.

p1990 = 0: De-activated

p1990 = 1: Activated with transfer

Dependency: Refer to: p0325, p0329, p0431, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1999

Danger: Re recommendation 3:

When performing this measurement there is a danger of coming into contact with system parts that are at a high (hazardous) electrical voltage.

This measurement may only be performed by authorized service personnel.

Caution: In order to prevent an incorrect orientation of the electrical pole position (uncontrolled motor movement), the automatically determined angular commutation offset (p0431) should, for reasons of safety, be checked using one of the following recommendations:

Recommendation 1:

Set encoderless operation (p1300 = 20 or p1404 = 0), de-select pole position identification (p1982 = 0), operate under no-load conditions with a speed > p1755, correct the actual value inversion (p0410.0) (e.g. r0061 = r0063), read the angular error in r1778; the result in r1778 should be approximately 0, for |r1778| > 2 degrees, add the value to p0431 - taking into account the sign - and enter in p0431.

Recommendation 2:

Set the current limit to 0 (p0640 = 0), activate travel to fixed stop (p1545 = 1), record r0089[0] (phase voltage) and r0093 (electrically scaled pole position) (e.g. trace) while the motor is externally moved; in this case, the rising zero crossover of the phase voltage must coincide with the 360 ° --> 0 ° step (jump) from r0093.

Recommendation 3:

Measure the phase voltage U (measure phase U with respect to the virtual star point using 3 resistors) and r0093 (electrically scaled pole position); the rising zero crossover of the phase voltage must coincide with the 360 ° --> 0 ° step (jump) of r0093.

Recommendation 4:

Determine the average value from several results of a pole position identification routine executed as test (p1983) at various electrical angles and add the value to p0431 - taking into account the sign and enter into p0431.

Notice: For p1990 = 1 and with the pulses not enabled, the function is only executed the next time that the pulses are enabled.

Note: If fault F07414 is present, the following applies:

First set p1990 to 1, then acknowledge the fault and then issue the enable signals.

p1991[0...n] Motor changeover angular commutation correction / Ang_com corr

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-180 [°]	180 [°]	0 [°]

Description: Sets the angle that is added to the commutating angle.

Caution: If the angular correction is not correctly set, when changing over and with closed-loop torque control, the motor can accelerate to high speeds in spite of the fact that a setpoint of zero has been entered.

r1992 PolID diagnostics / PolID diag

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays diagnostics information for the pole position identification routine (PolID).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Critical encoder fault occurred	Yes	No	-
02	Encoder parking active	Yes	No	-
05	Encoder fault Class 1	Yes	No	-
06	Encoder fault Class 2	Yes	No	-
07	Pole position identification for encoder carried out	Yes	No	-
08	Fine synchronization carried out	Yes	No	-
09	Coarse synchronization carried out	Yes	No	-
10	Commutation information available	Yes	No	-
11	Speed information available	Yes	No	-
12	Position information available	Yes	No	-
15	Zero mark passed	Yes	No	-

Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification

p1993[0...n] PolID motion-based current / PolID I mot_bas

CU250S_S	**Access level:** 3	**Calculated:** p0340 = 1,2	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** MDS
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
0.00 [Arms]	20000.00 [Arms]	0.00 [Arms]

Description: Sets the current when executing the motion-based pole position identification.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1994, p1995, p1996, p1997

Note: PolID mot: Motion-based pole position identification

p1994[0...n] PolID motion-based rise time / PolID T mot_bas

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** MDS
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
0 [ms]	2500 [ms]	100 [ms]

Description: Sets the rise time of the current when executing the motion-based pole position identification.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1995, p1996, p1997

Note: PolID mot: Motion-based pole position identification

p1995[0...n] PolID motion-based gain / PolID kp mot_bas

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.000	999999.000	0.300

Description: Sets the gain when executing the motion-based pole position identification.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1996, p1997

Note: PolID mot: Motion-based pole position identification

p1996[0...n] PolID motion-based integral time / PolID Tn mot_bas

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.0 [ms]	500.0 [ms]	2.0 [ms]

Description: Sets the integral time when executing the motion-based pole position identification.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1997

Note: The value 0 de-activates the I component.

Once the integral time has been disabled, the motion is increased during the identification (a minimum of 90 ° electrical).

PolID mot: Motion-based pole position identification

p1997[0...n] PolID motion-based smoothing time / PolID t_sm mot_bas

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** p0340 = 1,3,4	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** MDS
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.0 [ms]	50.0 [ms]	0.0 [ms]

Description: Sets the smoothing time when executing the motion-based pole position identification.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996

Note: PolID mot: Motion-based pole position identification

p1999[0...n] Ang. commutation offset calibr. and PolID scaling / Com_ang_offs scal

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** MDS, p0130
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	10 [%]	5000 [%]	100 [%]

Description: Sets the scaling for the runtime of the pole position identification technique in which the current is injected.

Dependency: Refer to: p0341, p0342

Caution: For p1999 > 100 % (setting large moments of inertia) the following applies:

There is no locked rotor monitoring (F07970 fault value 2).

Note: For high moments of inertia, it is practical to scale the runtime of the calibration higher.

p2000 Reference speed reference frequency / n_ref f_ref

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
6.00 [rpm]	210000.00 [rpm]	3000.00 [rpm]

Description: Sets the reference quantity for speed and frequency.

All speeds or frequencies specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Dependency: Refer to: p0500, p2001, p2002, p2003, r2004

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

Example 1:

The signal of an analog input (e.g. r4055[0]) is connected to a speed setpoint (e.g. p1070[0]). The actual percentage input value is cyclically converted into the absolute speed setpoint using the reference speed (p2000).

Example 2:

The setpoint from PROFIBUS (r2050[1]) is connected to a speed setpoint (e.g. p1070[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 hex. This percentage value is converted to the absolute speed setpoint via reference speed (p2000).

p2000 Reference speed reference frequency / n_ref f_ref

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
6.00 [rpm]	210000.00 [rpm]	1500.00 [rpm]

Description: Sets the reference quantity for speed and frequency.

All speeds or frequencies specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

The following applies: Reference frequency (in Hz) = reference speed (in ((rpm) / 60) x pole pair number)

Dependency: This parameter is only updated during the automatic calculation (p0340 = 1, p3900 > 0) if motor commissioning was carried out beforehand for drive data set zero. This means that the parameter is not locked against overwriting using p0573 = 1.

Refer to: p2001, p2002, p2003, r2004, r3996

Notice: When the reference speed / reference frequency is changed, short-term communication interruptions may occur.

Note: If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

Example 1:

The signal of an analog input (e.g. r0755[0]) is connected to a speed setpoint (e.g. p1070[0]). The actual percentage input value is cyclically converted into the absolute speed setpoint using the reference speed (p2000).

Example 2:

The setpoint from PROFIBUS (r2050[1]) is connected to a speed setpoint (e.g. p1070[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 hex. This percentage value is converted to the absolute speed setpoint via reference speed (p2000).

p2001 Reference voltage / Reference voltage

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
10 [Vrms]	100000 [Vrms]	1000 [Vrms]

Description: Sets the reference quantity for voltages.

All voltages specified as relative value are referred to this reference quantity. This also applies for direct voltage values (= rms value) like the DC-link voltage.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note:

This reference quantity also applies to direct voltage values. It is not interpreted as rms value, but as DC voltage value.

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

For infeed units, the parameterized device supply voltage (p0210) is pre-assigned as the reference quantity.

Example:

The actual value of the DC link voltage (r0070) is connected to a test socket (e.g. p0771[0]). The actual voltage value is cyclically converted into a percentage of the reference voltage (p2001) and output according to the parameterized scaling.

p2001 Reference voltage / Reference voltage

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
10 [Vrms]	100000 [Vrms]	1000 [Vrms]

Description: Sets the reference quantity for voltages.

All voltages specified as relative value are referred to this reference quantity. This also applies for direct voltage values (= rms value) like the DC-link voltage.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note:

This reference quantity also applies to direct voltage values. It is not interpreted as rms value, but as DC voltage value.

Dependency: p2001 is only updated during automatic calculation (p0340 = 1, p3900 > 0) if motor commissioning has been carried out first for drive data set zero and as a result overwriting of the parameter has not been blocked by setting p0573 = 1.

Refer to: r3996

Notice: When the reference voltage is changed, short-term communication interruptions may occur.

Note: If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

For infeed units, the parameterized device supply voltage (p0210) is pre-assigned as the reference quantity.

Example:

The actual value of the DC link voltage (r0070) is connected to a test socket (e.g. p0771[0]). The actual voltage value is cyclically converted into a percentage of the reference voltage (p2001) and output according to the parameterized scaling.

p2002 Reference current / I_ref

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.10 [Arms]	100000.00 [Arms]	100.00 [Arms]

Description: Sets the reference quantity for currents.

All currents specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Notice: If various DDS are used with different motor data, then the reference quantities remain the same as these are not changed over with the DDS. The resulting conversion factor should be taken into account (e.g. for trace records).

Example:

p2002 = 100 A

Reference quantity 100 A corresponds to 100 %

p0305[0] = 100 A

Rated motor current 100 A for MDS0 in DDS0 --> 100 % corresponds to 100 % of the rated motor current

p0305[1] = 50 A

Rated motor current 50 A for MDS1 in DDS1 --> 100 % corresponds to 200 % of the rated motor current

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1.

SERVO:

Preassigned value for p0338 > 0.001 is p0338, otherwise 2 * p0305.

VECTOR:

Preassigned value is p0640.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

For infeed units, the rated line current, which is obtained from the rated power and parameterized rated line supply voltage (p2002 = r0206 / p0210 / 1.73) is pre-assigned as the reference quantity.

Example:

The actual value of a phase current (r0069[0]) is connected to a test socket (e.g. p0771[0]). The actual current value is cyclically converted into a percentage of the reference current (p2002) and output according to the parameterized scaling.

p2002 Reference current / I_ref

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.10 [Arms]	100000.00 [Arms]	100.00 [Arms]

Description: Sets the reference quantity for currents.

All currents specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Dependency: This parameter is only updated during the automatic calculation (p0340 = 1, p3900 > 0) if motor commissioning was carried out beforehand for drive data set zero. This means that the parameter is not locked against overwriting using p0573 = 1.

Refer to: r3996

Notice: If various DDS are used with different motor data, then the reference quantities remain the same as these are not changed over with the DDS. The resulting conversion factor must be taken into account.

Example:

p2002 = 100 A

Reference quantity 100 A corresponds to 100 %

p0305[0] = 100 A
Rated motor current 100 A for MDS0 in DDS0 --> 100 % corresponds to 100 % of the rated motor current
p0305[1] = 50 A
Rated motor current 50 A for MDS1 in DDS1 --> 100 % corresponds to 200 % of the rated motor current
When the reference current is changed, short-term communication interruptions may occur.

Note: Preassigned value is p0640.
If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.
For infeed units, the rated line current, which is obtained from the rated power and parameterized rated line supply voltage (p2002 = r0206 / p0210 / 1.73) is pre-assigned as the reference quantity.
Example:
The actual value of a phase current (r0069[0]) is connected to a test socket (e.g. p0771[0]). The actual current value is cyclically converted into a percentage of the reference current (p2002) and output according to the parameterized scaling.

p2003 Reference torque / M_ref

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: 7_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.01 [Nm]	20000000.00 [Nm]	1.00 [Nm]

Description: Sets the reference quantity for torque.
All torques specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1.
SERVO:
Preassigned value for p0338 and p0334 > 0.001 is p0338 * p0334, otherwise 2 * p0333.
VECTOR:
Preassigned value is 2 * p0333.
If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.
Example:
The actual value of the total torque (r0079) is connected to a test socket (e.g. p0771[0]). The actual torque is cyclically converted into a percentage of the reference torque (p2003) and output according to the parameterized scaling.

p2003 Reference torque / M_ref

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: 7_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.01 [Nm]	20000000.00 [Nm]	1.00 [Nm]

Description: Sets the reference quantity for torque.
All torques specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Dependency: This parameter is only updated during the automatic calculation (p0340 = 1, p3900 > 0) if motor commissioning was carried out beforehand for drive data set zero. This means that the parameter is not locked against overwriting using p0573 = 1.
Refer to: r3996

Notice: When the reference torque is changed, short-term communication interruptions may occur.

Note: Preassigned value is 2 * p0333.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

Example:

The actual value of the total torque (r0079) is connected to a test socket (e.g. p0771[0]). The actual torque is cyclically converted into a percentage of the reference torque (p2003) and output according to the parameterized scaling.

r2004 Reference power / P_ref

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: 14_10 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [kW]	- [kW]	- [kW]

Description: Displays the reference quantity for power.

All power ratings specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Dependency: This value is calculated as follows:

Infeed: Calculated from voltage times current.

Closed-loop control: Calculated from torque times speed.

Refer to: p2000, p2001, p2002, p2003

Note: If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

The reference power is calculated as follows:

- 2 * Pi * reference speed / 60 * reference torque (motor)
- reference voltage * reference current * root(3) (infeed)

p2005 Reference angle / Reference angle

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
90.00 [°]	180.00 [°]	90.00 [°]

Description: Sets the reference quantity for angle.

All angles specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

p2005 Reference angle / Reference angle

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
90.00 [°]	180.00 [°]	90.00 [°]

Description: Sets the reference quantity for angle.

All angles specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Dependency: This parameter is only updated during the automatic calculation (p0340 = 1, p3900 > 0) if motor commissioning was carried out beforehand for drive data set zero. This means that the parameter is not locked against overwriting using p0573 = 1.

Note: If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

p2006 Reference temp / Ref temp

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
50.00 [°C]	300.00 [°C]	100.00 [°C]

Description: Sets the reference quantity for temperature.
All temperatures specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

p2007 Reference acceleration / a_ref

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.01 [rev/s²]	500000.00 [rev/s²]	0.01 [rev/s²]

Description: Sets the reference quantity for acceleration rates.
All acceleration rates specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.
The reference acceleration is calculated as follows:
Reference speed (p2000) converted from 1/min to 1/s divided by 1 s
--> p2007 = p2000 [rpm] / (60 [s/min] * 1 [s])

p2007 Reference acceleration / a_ref

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.01 [rev/s²]	500000.00 [rev/s²]	0.01 [rev/s²]

Description: Sets the reference quantity for acceleration rates.
All acceleration rates specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Dependency: This parameter is only updated during the automatic calculation (p0340 = 1, p3900 > 0) if motor commissioning was carried out beforehand for drive data set zero. This means that the parameter is not locked against overwriting using p0573 = 1.

Note: If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.
The reference acceleration is calculated as follows:
p2007 = p2000 / 1 [s]

p2010 Comm IF baud rate / Comm baud

Access level: 3	Calculated: -	Data type: Integer16
Can be changed: T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
4	12	12

Description: Sets the baud rate for the commissioning interface (USS, RS232).

Value:
4: 2400 baud
5: 4800 baud
6: 9600 baud
7: 19200 baud
8: 38400 baud
9: 57600 baud
10: 76800 baud
11: 93750 baud
12: 115200 baud

Note: COMM-IF: Commissioning interface
The parameter is not influenced by setting the factory setting.

p2011 Comm IF address / Comm add

Access level: 3	Calculated: -	Data type: Unsigned16
Can be changed: T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	31	2

Description: Sets the address for the commissioning interface (USS, RS232).

Note: The parameter is not influenced by setting the factory setting.

p2016[0...3] CI: Comm IF USS PZD send word / Comm USS send word

Access level: 3	Calculated: -	Data type: U32 / Integer16
Can be changed: U, T	Scaling: 4000H	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
-	-	0

Description: Selects the PZD (actual values) to be sent via the commissioning interface USS.
The actual values are displayed on an intelligent operator panel (IOP).

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4

r2019[0...7] Comm IF error statistics / Comm err

Access level: 4	Calculated: -	Data type: Unsigned32
Can be changed: -	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the receive errors at the commissioning interface (USS, RS232).

Index:
[0] = Number of error-free telegrams
[1] = Number of rejected telegrams
[2] = Number of framing errors
[3] = Number of overrun errors
[4] = Number of parity errors

[5] = Number of starting character errors
[6] = Number of checksum errors
[7] = Number of length errors

p2020 Field bus interface baud rate / Field bus baud

CU250S_S	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
CU250S_V	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	4	13	8

Description: Sets the baud rate for the field bus interface (RS485).

Value:
4: 2400 baud
5: 4800 baud
6: 9600 baud
7: 19200 baud
8: 38400 baud
9: 57600 baud
10: 76800 baud
11: 93750 baud
12: 115200 baud
13: 187500 baud

Notice: For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

For p0014 = 0, the following applies:

Before a changed setting becomes permanently effective, a non-volatile RAM to ROM data save is required. To do this, set p0971 = 1 or p0014 = 1.

Note: Fieldbus IF: Fieldbus interface

Changes only become effective after POWER ON.

The parameter is not influenced by setting the factory setting.

The parameter is set to the factory setting when the protocol is reselected.

When p2030 = 1 (USS), the following applies:

Min./max./factory setting: 4/13/8

When p2030 = 2 (MODBUS), the following applies:

Min./max./factory setting: 5/13/7

p2021 Field bus interface address / Field bus address

CU250S_S	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned16
CU250S_V	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	247	0

Description: Displays or sets the address for the fieldbus interface (RS485).

The address can be set as follows:

1) Using the address switch on the Control Unit.

--> p2021 displays the address setting.

--> A change only becomes effective after a POWER ON.

2) Using p2021

--> Only if an address of 0 or an address which is invalid for the fieldbus selected in p2030 has been set using the address switch.

--> The address is saved in a non-volatile fashion using the function "copy from RAM to ROM".

--> A change only becomes effective after a POWER ON.

Dependency: Refer to: p2030

Notice: For p0014 = 1, the following applies:
After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.
For p0014 = 0, the following applies:
Before a changed setting becomes permanently effective, a non-volatile RAM to ROM data save is required. To do this, set p0971 = 1 or p0014 = 1.

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.
The parameter is set to the factory setting when the protocol is reselected.
When p2030 = 1 (USS), the following applies:
Min./max./factory setting: 0/30/0
When p2030 = 2 (MODBUS), the following applies:
Min./max./factory setting: 1/247/1

p2022 Field bus int USS PZD no. / Field bus USS PZD

CU250S_S
CU250S_V

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	8	2

Description: Sets the number of 16-bit words in the PZD part of the USS telegram for the field bus interface.
Dependency: Refer to: p2030
Note: The parameter is not influenced by setting the factory setting.

p2023 Field bus int USS PKW no. / Field bus USS PKW

CU250S_S
CU250S_V

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	127	127

Description: Sets the number of 16-bit words in the PKW part of the USS telegram for the field bus interface.
Value:
0: PKW 0 words
3: PKW 3 words
4: PKW 4 words
127: PKW variable
Dependency: Refer to: p2030
Note: The parameter is not influenced by setting the factory setting.

p2024[0...2] Fieldbus interface times / Fieldbus times

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN
CU250S_V

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	[0] 1000 [ms] [1] 0 [ms] [2] 0 [ms]

Description: Sets the time values for the fieldbus interface.
The following applies for MODBUS:
p2024[0]: Maximum permissible telegram processing time of the MODBUS slave in which a reply is sent back to the MODBUS master.

p2024[1]: Not relevant.
p2024[2]: Telegram pause time (pause time between two telegrams).

Index: [0] = Max. processing time
[1] = Character delay time
[2] = Telegram pause time

Dependency: Refer to: p2020, p2030

Note: Re p2024[2] (MODBUS):
If the field bus baud rate is changed (p2020), the default time setting is restored.
The default setting corresponds to a time of 3.5 characters (dependent on the baud rate that has been set).

r2029[0...7] Field bus int error statistics / Field bus error

CU250S_S, CU250S_V

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the receive errors on the field bus interface (RS485).

Index: [0] = Number of error-free telegrams
[1] = Number of rejected telegrams
[2] = Number of framing errors
[3] = Number of overrun errors
[4] = Number of parity errors
[5] = Number of starting character errors
[6] = Number of checksum errors
[7] = Number of length errors

p2030 Field bus int protocol selection / Field bus protocol

CU250S_S_CAN, CU250S_V_CAN

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	4	4

Description: Sets the communication protocol for the field bus interface.

Value: 0: No protocol
4: CAN

Notice: For p0014 = 1, the following applies:
After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.

p2030 Field bus int protocol selection / Field bus protocol

CU250S_S_DP, CU250S_V_DP

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	3	3

Description: Sets the communication protocol for the field bus interface.

Value: 0: No protocol
3: PROFIBUS

Notice: For p0014 = 1, the following applies:
After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.

p2030 Field bus int protocol selection / Field bus protocol

CU250S_S_PN
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	10	7

Description: Sets the communication protocol for the field bus interface.

Value:
0: No protocol
7: PROFINET
10: Ethernet/IP

Notice: For p0014 = 1, the following applies:
After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.

p2030 Field bus int protocol selection / Field bus protocol

CU250S_S
CU250S_V

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the communication protocol for the field bus interface.

Value:
0: No protocol
1: USS
2: MODBUS

Notice: For p0014 = 1, the following applies:
After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.

r2032 Master control control word effective / PcCtrl STW eff

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the effective control word 1 (STW1) of the drive for the master control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	ON/OFF1	Yes	No	-
01	OC / OFF2	Yes	No	-
02	OC / OFF3	Yes	No	-
03	Operation enable	Yes	No	-
04	Ramp-function generator enable	Yes	No	-
05	Start ramp-function generator	Yes	No	-
06	Speed setpoint enable	Yes	No	-
07	Acknowledge fault	Yes	No	-
08	Jog bit 0	Yes	No	3030
09	Jog bit 1	Yes	No	3030
10	Master ctrl by PLC	Yes	No	-

Notice: The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.

Note: OC: Operating condition

r2032 Master control control word effective / PcCtrl STW eff

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the effective control word 1 (STW1) of the drive for the master control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	ON/OFF1	Yes	No	-
01	OC / OFF2	Yes	No	-
02	OC / OFF3	Yes	No	-
03	Operation enable	Yes	No	-
04	Ramp-function generator enable	Yes	No	-
05	Start ramp-function generator	Yes	No	-
06	Speed setpoint enable	Yes	No	-
07	Acknowledge fault	Yes	No	-
08	Jog bit 0	Yes	No	3030
09	Jog bit 1	Yes	No	3030
10	Master ctrl by PLC	Yes	No	-

Notice: The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.

Note: OC: Operating condition

p2037 PROFIdrive STW1.10 = 0 mode / PD STW1.10=0

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the processing mode for PROFIdrive STW1.10 "master control by PLC".

Generally, control world 1 is received with the first receive word (PZD1) (this is in conformance to the PROFIdrive profile). The behavior of STW1.10 = 0 corresponds to that of the PROFIdrive profile. For other applications that deviate from this, the behavior can be adapted using this particular parameter.

Value:
0: Freeze setpoints and continue to process sign-of-life
1: Freeze setpoints and sign-of-life
2: Do not freeze setpoints

Note: If the STW1 is not transferred according to the PROFIdrive with PZD1 (with bit 10 "master control by PLC"), then p2037 should be set to 2.

p2038 IF1 PROFIdrive STW/ZSW interface mode / PD STW/ZSW IF mode

CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the interface mode of the PROFIdrive control words and status words.

When selecting a telegram via p0922 (p2079), this parameter influences the device-specific assignment of the bits in the control and status words.

Value: 0: SINAMICS
1: SIMODRIVE 611 universal

Dependency: Refer to: p0922, p2079

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For p0922 (p2079) = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed.

p2038 PROFIdrive STW/ZSW interface mode / PD STW/ZSW IF mode

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the interface mode of the PROFIdrive control words and status words.
When selecting a telegram via p0922 (p2079), this parameter influences the device-specific assignment of the bits in the control and status words.

Value: 0: SINAMICS
2: VIK-NAMUR

Dependency: Refer to: p0922, p2079

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: - For p0922 (p2079) = 1, 350 ... 999, p2038 is automatically set to 0.
- For p0922 (p2079) = 20, p2038 is automatically set to 2.
It is not then possible to change p2038.

p2039 Select debug monitor interface / Debug monit select

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: The serial interface for the debug monitor is COM1 (commissioning interface, RS232) or COM2 (fieldbus interface, RS485).
Value = 0: De-activated
Value = 1: COM1, commissioning protocol is de-activated
Value = 2: COM2, field bus is de-activated
Value = 3: Reserved

Note: Value = 2 is only possible for Control Units with RS485 as a field bus interface.

p2040 Fieldbus interface monitoring time / Fieldbus t_monit

CU250S_S
CU250S_S_PN
CU250S_V
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	1999999 [ms]	100 [ms]

Description: Sets the monitoring time to monitor the process data received via the fieldbus interface.
If no process data is received within this time, then an appropriate message is output.

Dependency: Refer to: F01910

Note: 0: The monitoring is de-activated.

p2042 PROFIBUS Ident Number / PB Ident No.

CU250S_V_DP

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the PROFIBUS Ident Number (PNO-ID).

SINAMICS can be operated with various identities on PROFIBUS. This allows the use of a PROFIBUS GSD that is independent of the device (e.g. PROFIdrive VIK-NAMUR with Ident Number 3AA0 hex).

Value:
0: SINAMICS
1: VIK-NAMUR

Notice: For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: Every change only becomes effective after a POWER ON.

r2043.0...2 BO: PROFIdrive PZD state / PD PZD state

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned8
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2410

Min	Max	Factory setting
-	-	-

Description: Displays the PROFIdrive PZD state.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Setpoint failure	Yes	No	-
02	Fieldbus oper	Yes	No	-

Dependency: Refer to: p2044

Note: When using the "setpoint failure" signal, the bus can be monitored and an application-specific response triggered when the setpoint fails.

p2044 PROFIdrive fault delay / PD fault delay

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2410

Min	Max	Factory setting
0 [s]	100 [s]	0 [s]

Description: Sets the delay time to initiate fault F01910 after a setpoint failure.

The time until the fault is initiated can be used by the application. This means that is is possible to respond to the failure while the drive is still operational (e.g. emergency retraction).

Dependency: Refer to: r2043
Refer to: F01910

p2045 CI: PB/PN clock synchronous controller sign-of-life signal source / PB/PN ctrSoL S_src

Access level: 3	**Calculated:** -	**Data type:** U32 / Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2410

Min	Max	Factory setting
-	-	0

Description: Connector input for the sign-of-life of the clock synchronous PROFIBUS/PROFINET controller.
The sign-of-life is expected at bits 12 to 15. Bits 0 to 11 are not evaluated.
The sign-of-life signal is normally received in PZD4 (control word 2) from the controller.

Dependency: Refer to: p0925, r2065

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2047 PROFIBUS additional monitoring time / PB suppl t_monit

CU250S_S_DP
CU250S_V_DP

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2410

Min	Max	Factory setting
0 [ms]	20000 [ms]	0 [ms]

Description: Sets the additional monitoring time to monitor the process data received via PROFIBUS.
The additional monitoring time enables short bus faults to be compensated.
If no process data is received within this time, then an appropriate message is output.

Dependency: Refer to: F01910

Note: For controller STOP, the additional monitoring time is not effective.

r2050[0...19] CO: IF1 PROFIdrive PZD receive word / IF1 PZD recv word

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** 4000H	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2440, 2468

Min	Max	Factory setting
-	-	-

Description: Connector output to interconnect PZD (setpoints) with word format received from the PROFIdrive controller.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20

Dependency: Refer to: r2060

Notice: Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types.
A BICO interconnection for a single PZD can only take place either on r2050 or r2060.

Note: IF1: Interface 1

r2050[0...11] CO: PROFIBUS PZD receive word / PZD recv word

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** 4000H | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output to interconnect PZD (setpoints) with word format received from the fieldbus controller.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12

p2051[0...27] CI: IF1 PROFIdrive PZD send word / IF1 PZD send word

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer16
Can be changed: U, T | **Scaling:** 4000H | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2470

Min	Max	Factory setting
-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the PROFIdrive controller.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9

Dependency: Refer to: p2061

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: IF1: Interface 1

p2051[0...13] CI: PROFIdrive PZD send word / PZD send word

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer16
Can be changed: U, T | **Scaling:** 4000H | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	[0] 2089[0] [1] 63[0] [2...13] 0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2051[0...13] CI: PROFIdrive PZD send word / PZD send word

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** U32 / Integer16
Can be changed: U, T **Scaling:** 4000H **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2051[0...13] CI: PROFIdrive PZD send word / PZD send word

CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Integer16
Can be changed: U, T **Scaling:** 4000H **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12

[12] = PZD 13
[13] = PZD 14

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

r2053[0...27] IF1 PROFIdrive diagnostics PZD send word / IF1 diag send word

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2450, 2470

Min	Max	Factory setting
-	-	-

Description: Displays the PZD (actual values) with word format sent to the PROFIdrive controller.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: p2051, p2061
Note: IF1: Interface 1

r2053[0...13] PROFIdrive diagnostics send PZD word / Diag send word

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the PZD (actual values) with word format sent to the fieldbus controller.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9

[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

r2054 PROFIBUS status / PB status

CU250S_S_DP
CU250S_V_DP

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2410

Min	Max	Factory setting
0	4	-

Description: Status display for the PROFIBUS interface.

Value:
0: OFF
1: No connection (search for baud rate)
2: Connection OK (baud rate found)
3: Cyclic connection with master (data exchange)
4: Cyclic data OK

r2055[0...2] PROFIBUS diagnostics standard / PB diag standard

CU250S_S_DP
CU250S_V_DP

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2410

Min	Max	Factory setting
-	-	-

Description: Diagnostics display for the PROFIBUS interface.

Index:
[0] = Master bus address
[1] = Master input total length bytes
[2] = Master output total length bytes

r2057 PROFIBUS address switch diagnostics / PB addr_sw diag

CU250S_S_DP
CU250S_V_DP

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2410

Min	Max	Factory setting
-	-	-

Description: Displays the setting of the PROFIBUS address switch "DP ADDRESS" on the Control Unit.

Dependency: Refer to: p0918

r2060[0...18] CO: IF1 PROFIdrive PZD receive double word / IF1 PZD recv DW

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** 4000H **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2440, 2468

Min	Max	Factory setting
-	-	-

Description: Connector output to interconnect PZD (setpoints) with double word format received from the PROFIdrive controller.

Index:
[0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12
[11] = PZD 12 + 13
[12] = PZD 13 + 14
[13] = PZD 14 + 15
[14] = PZD 15 + 16
[15] = PZD 16 + 17
[16] = PZD 17 + 18
[17] = PZD 18 + 19
[18] = PZD 19 + 20

Dependency: Refer to: r2050

Notice: Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types.
A BICO interconnection for a single PZD can only take place either on r2050 or r2060.
A maximum of 4 indices of the "trace" function can be used.

Note: IF1: Interface 1

r2060[0...10] CO: PROFIdrive PZD receive double word / PZD recv DW

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** 4000H **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2440, 2468

Min	Max	Factory setting
-	-	-

Description: Connector output to interconnect PZD (setpoints) with double word format received from the fieldbus controller.

Index:
[0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12

Dependency: Refer to: r2050

Notice: Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types.
A BICO interconnection for a single PZD can only take place either on r2050 or r2060.

p2061[0...26] CI: IF1 PROFIdrive PZD send double word / IF1 PZD send DW

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Integer32
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** 4000H	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 2470
CU250S_S_PN			

Min	Max	Factory setting
-	-	0

Description: Selects the PZD (actual values) with double word format to be sent to the PROFIdrive controller.

Index:
[0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10

Dependency: Refer to: p2051

Notice: A BICO interconnection for a single PZD can only take place either on p2051 or p2061.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: IF1: Interface 1

p2061[0...12] CI: PROFIBUS PZD send double word / PZD send DW

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Integer32
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** 4000H	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 2470
CU250S_V_PN			

Min	Max	Factory setting
-	-	0

Description: Selects the PZD (actual values) with double word format to be sent to the fieldbus controller.

Index:
[0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12
[11] = PZD 12 + 13
[12] = PZD 13 + 14

Dependency: Refer to: p2051

Notice: A BICO interconnection for a single PZD can only take place either on p2051 or p2061.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

r2063[0...26] IF1 PROFIdrive diagnostics PZD send double word / IF1 diag send DW

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 2450, 2470
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the PZD (actual values) with double word format sent to the PROFIdrive controller.

Index: [0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-
16	Bit 16	ON	OFF	-
17	Bit 17	ON	OFF	-
18	Bit 18	ON	OFF	-
19	Bit 19	ON	OFF	-
20	Bit 20	ON	OFF	-
21	Bit 21	ON	OFF	-
22	Bit 22	ON	OFF	-
23	Bit 23	ON	OFF	-
24	Bit 24	ON	OFF	-
25	Bit 25	ON	OFF	-
26	Bit 26	ON	OFF	-
27	Bit 27	ON	OFF	-
28	Bit 28	ON	OFF	-
29	Bit 29	ON	OFF	-
30	Bit 30	ON	OFF	-
31	Bit 31	ON	OFF	-

Notice: A maximum of 4 indices of the "trace" function can be used.

Note: IF1: Interface 1

r2063[0...12] PROFIdrive diagnostics PZD send double word / Diag send DW

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2450, 2470

Min	Max	Factory setting
-	-	-

Description: Displays the PZD (actual values) with double word format sent to the fieldbus controller.

Index: [0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8

[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12
[11] = PZD 12 + 13
[12] = PZD 13 + 14

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-
16	Bit 16	ON	OFF	-
17	Bit 17	ON	OFF	-
18	Bit 18	ON	OFF	-
19	Bit 19	ON	OFF	-
20	Bit 20	ON	OFF	-
21	Bit 21	ON	OFF	-
22	Bit 22	ON	OFF	-
23	Bit 23	ON	OFF	-
24	Bit 24	ON	OFF	-
25	Bit 25	ON	OFF	-
26	Bit 26	ON	OFF	-
27	Bit 27	ON	OFF	-
28	Bit 28	ON	OFF	-
29	Bit 29	ON	OFF	-
30	Bit 30	ON	OFF	-
31	Bit 31	ON	OFF	-

Notice: A maximum of 4 indices of the "trace" function can be used.

r2064[0...7] PB/PN diagnostics clock cycle synchronism / PB/PN diag clock

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2410

Min	Max	Factory setting
-	-	-

Description: Displays the last parameter received from the PROFIBUS/PROFINET controller for clock synchronism.
The parameters for clock synchronism are created when configuring the bus and are transferred at the start of cyclic operation from the controller to the device.

Index:
[0] = Clock synchronous mode activated
[1] = Bus cycle time (Tdp) [µs]
[2] = Master cycle time (Tmapc) [µs]
[3] = Instant of actual value acquisition (Ti) [µs]
[4] = Instant of setpoint acquisition (To) [µs]
[5] = Data exchange interval (Tdx) [µs]
[6] = PLL window (Tpll-w) [1/12 µs]
[7] = PLL delay time (Tpll-d) [1/12 µs]

r2065 PB/PN controller sign of life diagnostics / PB/PN ctr SoL diag

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2410
Min	**Max**	**Factory setting**
-	-	-

Description: Displays how often the sign-of-life from the clock synchronous PROFIBUS/PROFINET controller last failed.
An appropriate fault is output when the tolerance, specified in p0925, is exceeded.

Dependency: Refer to: F01912

r2067[0...1] PZD maximum interconnected / PZDmaxIntercon

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Display for the maximum interconnected PZD in the receive/send direction
Index 0: receive (r2050, r2060)
Index 1: send (p2051, p2061)

p2071 PROFIdrive SIC start send / SIC start send

CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2423
Min	**Max**	**Factory setting**
0	26	0

Description: Sets the start for the SIC telegram (p60122) in the send words (r2051, r2061).

Dependency: Refer to: p0922, p2079, p60122

Note: For setting p0922/p2079, the value is preset to the end of the PZD telegram.
For p0922 equal to 999 and p2079 not equal to 999, the preset value can be increased.
The value must be set again after changing p0922/p2079.

p2071 PROFIdrive SIC start send / SIC start send

CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2423
Min	**Max**	**Factory setting**
0	12	0

Description: Sets the start for the SIC telegram (p60122) in the send words (r2051, r2061).

Dependency: Refer to: p0922, p2079, p60122

Note: For setting p0922/p2079, the value is preset to the end of the PZD telegram.
For p0922 equal to 999 and p2079 not equal to 999, the preset value can be increased.
The value must be set again after changing p0922/p2079.

r2074[0...19] IF1 PROFIdrive diagnostics bus address PZD receive / IF1diag addr recv

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the PROFIBUS address of the sender from which the process data (PZD) is received.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20

Note: IF1: Interface 1
Value range:
0 - 125: Bus address of the sender
65535: not assigned

r2074[0...11] PROFIdrive diagnostics bus address PZD receive / Diag addr recv

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_V_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the PROFIBUS address of the sender from which the process data (PZD) is received.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12

Note: Value range:
0 - 125: Bus address of the sender
65535: not assigned

r2075[0...19] IF1 PROFIdrive diagnostics telegram offset PZD receive / IF1 diag offs recv

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_S_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_S_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the PZD byte offset in the PROFIdrive receive telegram (controller output).

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20

Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: not assigned

r2075[0...11] PROFIdrive diagnostics telegram offset PZD receive / Diag offs recv

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_V_PN			

Min	Max	Factory setting
-	-	-

Description: Displays the PZD byte offset in the PROFIdrive receive telegram (controller output).

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12

Note: Value range:
0 - 242: Byte offset
65535: not assigned

r2076[0...27] IF1 PROFIdrive diagnostics telegram offset PZD send / IF1 diag offs send

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the PZD byte offset in the PROFIdrive send telegram (controller input).

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9

Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: not assigned

r2076[0...13] PROFIdrive diagnostics telegram offset PZD send / Diag offs send

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the PZD byte offset in the PROFIdrive send telegram (controller input).

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14

Note: Value range:
0 - 242: Byte offset
65535: not assigned

r2077[0...15] PROFIBUS diagnostics peer-to-peer data transfer addresses / PB diag peer addr

Access level: 3 **Calculated:** - **Data type:** Unsigned8
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the addresses of the slaves (peers) where peer-to-peer data transfer has been configured via PROFIBUS.

p2079 PROFIdrive PZD telegram selection extended / PZD telegr ext

CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	999	999

Description: Sets the send and receive telegram.

Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.

Value:
1: Standard telegram 1, PZD-2/2
2: Standard telegram 2, PZD-4/4
3: Standard telegram 3, PZD-5/9
4: Standard telegram 4, PZD-6/14
102: SIEMENS telegram 102, PZD-6/10
103: SIEMENS telegram 102, PZD-7/15
999: Free telegram configuration with BICO

Dependency: Refer to: p0922

Note: For p0922 < 999 the following applies:

p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited.

For p0922 = 999 the following applies:

p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set.

For p0922 = 999 and p2079 < 999 the following applies:

The interconnections contained in the telegram are inhibited. However, the telegram can be extended.

p2079 PROFIdrive PZD telegram selection extended / PZD telegr ext

CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
7	999	999

Description: Sets the send and receive telegram.

Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.

Value:
7: Standard telegram 7, PZD-2/2
9: Standard telegram 9, PZD-10/5
110: SIEMENS telegram 110, PZD-12/7
111: SIEMENS telegram 111, PZD-12/12
999: Free telegram configuration with BICO

Dependency: Refer to: p0922

Note: For p0922 < 999 the following applies:

p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited.

For p0922 = 999 the following applies:

p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set.

For p0922 = 999 and p2079 < 999 the following applies:

The interconnections contained in the telegram are inhibited. However, the telegram can be extended.

p2079 PROFIdrive PZD telegram selection extended / PZD telegr ext

CU250S_V_DP	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_PN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	1	999	1

Description: Sets the send and receive telegram.

Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.

Value:
1: Standard telegram 1, PZD-2/2
2: Standard telegram 2, PZD-4/4
3: Standard telegram 3, PZD-5/9
4: Standard telegram 4, PZD-6/14
20: Standard telegram 20, PZD-2/6
350: SIEMENS telegram 350, PZD-4/4
352: SIEMENS telegram 352, PZD-6/6
353: SIEMENS telegram 353, PZD-2/2, PKW-4/4
354: SIEMENS telegram 354, PZD-6/6, PKW-4/4
999: Free telegram configuration with BICO

Dependency: Refer to: p0922

Note: For p0922 < 999 the following applies:

p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited.

For p0922 = 999 the following applies:

p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set.

For p0922 = 999 and p2079 < 999 the following applies:

The interconnections contained in the telegram are inhibited. However, the telegram can be extended.

p2080[0...15] BI: Binector-connector converter status word 1 / Bin/con ZSW1

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Binary
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 2472
CU250S_S_PN			
	Min	**Max**	**Factory setting**
	-	-	0

Description: Selects bits to be sent to the PROFIdrive controller.

The individual bits are combined to form status word 1.

Index:
[0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2080[0...15] BI: Binector-connector converter status word 1 / Bin/con ZSW1

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2472

Min	Max	Factory setting
-	-	[0] 899.0 [1] 899.1 [2] 899.2 [3] 2139.3 [4] 899.4 [5] 899.5 [6] 899.6 [7] 2139.7 [8] 2197.7 [9] 899.9 [10] 2199.1 [11] 1407.7 [12] 899.12 [13] 2135.14 [14] 2197.3 [15] 2135.15

Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form status word 1.

Index:
[0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2080[0...15] BI: Binector-connector converter status word 1 / Bin/con ZSW1

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2472

Min	Max	Factory setting
-	-	0

Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form status word 1.

Index:
[0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3

[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2080[0...15] BI: Binector-connector converter status word 1 / Bin/con ZSW1

CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2472

Min	Max	Factory setting
-	-	0

Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form status word 1.

Index: [0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2081[0...15] BI: Binector-connector converter status word 2 / Bin/con ZSW2

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2472

Min	Max	Factory setting
-	-	0

Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form status word 2.

Index: [0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7

[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For clock synchronous operation, bit 12 to 15 to transfer the sign-of-life are reserved in status word 2 - and may not be freely interconnected.

p2082[0...15] BI: Binector-connector converter status word 3 / Bin/con ZSW3

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2472

Min	Max	Factory setting
-	-	0

Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form free status word 3.

Index: [0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2083[0...15] BI: Binector-connector converter status word 4 / Bin/con ZSW4

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2472

Min	Max	Factory setting
-	-	0

Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form free status word 4.

Index: [0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9

[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

p2084[0...15] BI: Binector-connector converter status word 5 / Bin/con ZSW5

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2472
Min	**Max**	**Factory setting**
-	-	0

Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form free status word 5.

Index:
[0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p2088, r2089

p2088[0...4] Invert binector-connector converter status word / Bin/con ZSW inv

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2472
Min	**Max**	**Factory setting**
-	-	0000 0000 0000 0000 bin

Description: Setting to invert the individual binector inputs of the binector connector converter.

Index:
[0] = Status word 1
[1] = Status word 2
[2] = Free status word 3
[3] = Free status word 4
[4] = Free status word 5

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	Inverted	Not inverted	-
01	Bit 1	Inverted	Not inverted	-
02	Bit 2	Inverted	Not inverted	-
03	Bit 3	Inverted	Not inverted	-
04	Bit 4	Inverted	Not inverted	-
05	Bit 5	Inverted	Not inverted	-
06	Bit 6	Inverted	Not inverted	-
07	Bit 7	Inverted	Not inverted	-
08	Bit 8	Inverted	Not inverted	-
09	Bit 9	Inverted	Not inverted	-

10	Bit 10	Inverted	Not inverted	-
11	Bit 11	Inverted	Not inverted	-
12	Bit 12	Inverted	Not inverted	-
13	Bit 13	Inverted	Not inverted	-
14	Bit 14	Inverted	Not inverted	-
15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: p2080, p2081, p2082, p2083, r2089

p2088[0...4] Invert binector-connector converter status word / Bin/con ZSW inv

CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2472

Min	Max	Factory setting
-	-	[0] 1010 1000 0000 0000 bin [1...4] 0000 0000 0000 0000 bin

Description: Setting to invert the individual binector inputs of the binector connector converter.

Index:
[0] = Status word 1
[1] = Status word 2
[2] = Free status word 3
[3] = Free status word 4
[4] = Free status word 5

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	Inverted	Not inverted	-
01	Bit 1	Inverted	Not inverted	-
02	Bit 2	Inverted	Not inverted	-
03	Bit 3	Inverted	Not inverted	-
04	Bit 4	Inverted	Not inverted	-
05	Bit 5	Inverted	Not inverted	-
06	Bit 6	Inverted	Not inverted	-
07	Bit 7	Inverted	Not inverted	-
08	Bit 8	Inverted	Not inverted	-
09	Bit 9	Inverted	Not inverted	-
10	Bit 10	Inverted	Not inverted	-
11	Bit 11	Inverted	Not inverted	-
12	Bit 12	Inverted	Not inverted	-
13	Bit 13	Inverted	Not inverted	-
14	Bit 14	Inverted	Not inverted	-
15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: p2080, p2081, p2082, p2083, r2089

p2088[0...4] Invert binector-connector converter status word / Bin/con ZSW inv

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2472

Min	Max	Factory setting
-	-	0000 0000 0000 0000 bin

Description: Setting to invert the individual binector inputs of the binector connector converter.

Index:
[0] = Status word 1
[1] = Status word 2
[2] = Free status word 3
[3] = Free status word 4
[4] = Free status word 5

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	Inverted	Not inverted	-
01	Bit 1	Inverted	Not inverted	-
02	Bit 2	Inverted	Not inverted	-
03	Bit 3	Inverted	Not inverted	-

04	Bit 4	Inverted	Not inverted	-
05	Bit 5	Inverted	Not inverted	-
06	Bit 6	Inverted	Not inverted	-
07	Bit 7	Inverted	Not inverted	-
08	Bit 8	Inverted	Not inverted	-
09	Bit 9	Inverted	Not inverted	-
10	Bit 10	Inverted	Not inverted	-
11	Bit 11	Inverted	Not inverted	-
12	Bit 12	Inverted	Not inverted	-
13	Bit 13	Inverted	Not inverted	-
14	Bit 14	Inverted	Not inverted	-
15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: p2080, p2081, p2082, p2083, r2089

p2088[0...4] Invert binector-connector converter status word / Bin/con ZSW inv

CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2472

Min	Max	Factory setting
-	-	0000 0000 0000 0000 bin

Description: Setting to invert the individual binector inputs of the binector connector converter.

Index:
[0] = Status word 1
[1] = Status word 2
[2] = Free status word 3
[3] = Free status word 4
[4] = Free status word 5

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	Inverted	Not inverted	-
01	Bit 1	Inverted	Not inverted	-
02	Bit 2	Inverted	Not inverted	-
03	Bit 3	Inverted	Not inverted	-
04	Bit 4	Inverted	Not inverted	-
05	Bit 5	Inverted	Not inverted	-
06	Bit 6	Inverted	Not inverted	-
07	Bit 7	Inverted	Not inverted	-
08	Bit 8	Inverted	Not inverted	-
09	Bit 9	Inverted	Not inverted	-
10	Bit 10	Inverted	Not inverted	-
11	Bit 11	Inverted	Not inverted	-
12	Bit 12	Inverted	Not inverted	-
13	Bit 13	Inverted	Not inverted	-
14	Bit 14	Inverted	Not inverted	-
15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: p2080, p2081, p2082, p2083, r2089

r2089[0...4] CO: Send binector-connector converter status word / Bin/con ZSW send

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2472

Min	Max	Factory setting
-	-	-

Description: Connector output to interconnect the status words to a PZD send word.

Index:
[0] = Status word 1
[1] = Status word 2
[2] = Free status word 3
[3] = Free status word 4
[4] = Free status word 5

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p2051, p2080, p2081, p2082, p2083

Note: r2089 together with p2080 to p2084 forms five binector-connector converters.

r2090.0...15 BO: IF1 PROFIBUS PZD1 receive bit-serial / IF1 PZD1 recv bitw

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD1 (normally control word 1) received from the PROFIdrive controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2090.0...15 BO: PROFIdrive PZD1 receive bit-serial / PZD1 recv bitw

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD1 (normally control word 1) received from the PROFIdrive controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

r2091.0...15 BO: IF1 PROFIdrive PZD2 receive bit-serial / IF1 PZD2 recv bitw

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD2 received from the PROFIdrive controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2091.0...15 BO: PROFIdrive PZD2 receive bit-serial / PZD2 recv bitw

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD2 received from the PROFIdrive controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-

04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

r2092.0...15 BO: IF1 PROFIdrive PZD3 receive bit-serial / IF1 PZD3 recv bitw

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD3 received from the PROFIdrive controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2092.0...15 BO: PROFIdrive PZD3 receive bit-serial / PZD3 recv bitw

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD3 received from the PROFIdrive controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-

09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

r2093.0...15 BO: IF1 PROFIdrive PZD4 receive bit-serial / IF1 PZD4 recv bitw

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD4 (normally control word 2) received from the PROFIdrive controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2093.0...15 BO: PROFIdrive PZD4 receive bit-serial / PZD4 recv bitw

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of PZD4 (normally control word 2) received from the PROFIdrive controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-

12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

r2094.0...15 BO: Connector-binector converter binector output / Con/bin outp

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial onward interconnection of a PZD word received from the PROFIdrive controller.
The PZD is selected via p2099[0].

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: p2099

r2095.0...15 BO: Connector-binector converter binector output / Con/bin outp

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	-

Description: Binector output for bit-serial interconnection of a PZD word received from the PROFIdrive controller.
The PZD is selected via p2099[1].

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: p2099

p2098[0...1] Inverter connector-binector converter binector output / Con/bin outp inv

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	0000 0000 0000 0000 bin

Description: Setting to invert the individual binector outputs of the connector-binector converter.

Using p2098[0], the signals of CI: p2099[0] are influenced.

Using p2098[1], the signals of CI: p2099[1] are influenced.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	Inverted	Not inverted	-
01	Bit 1	Inverted	Not inverted	-
02	Bit 2	Inverted	Not inverted	-
03	Bit 3	Inverted	Not inverted	-
04	Bit 4	Inverted	Not inverted	-
05	Bit 5	Inverted	Not inverted	-
06	Bit 6	Inverted	Not inverted	-
07	Bit 7	Inverted	Not inverted	-
08	Bit 8	Inverted	Not inverted	-
09	Bit 9	Inverted	Not inverted	-
10	Bit 10	Inverted	Not inverted	-
11	Bit 11	Inverted	Not inverted	-
12	Bit 12	Inverted	Not inverted	-
13	Bit 13	Inverted	Not inverted	-
14	Bit 14	Inverted	Not inverted	-
15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: r2094, r2095, p2099

p2099[0...1] CI: Connector-binector converter signal source / Con/bin S_src

Access level: 3 **Calculated:** - **Data type:** U32 / Integer16

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2468

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the connector-binector converter.

A PZD receive word can be selected as signal source. The signals are available to be serially passed-on (interconnection).

Dependency: Refer to: r2094, r2095

Note: From the signal source set via the connector input, the corresponding lower 16 bits are converted.

p2099[0...1] together with r2094.0...15 and r2095.0...15 forms two connector-binector converters:

Connector input p2099[0] to binector output in r2094.0...15

Connector input p2099[1] to binector output in r2095.0...15

p2100[0...19] Setting the fault number for fault response / F_no F response

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1750, 8075

Min	Max	Factory setting
0	65535	0

Description: Selects the faults for which the fault response should be changed

Dependency: The fault is selected and the required response is set under the same index.

Refer to: p2101

Notice: For the following cases, it is not possible to re-parameterize the fault response to a fault:
- if there is no existing fault number.
- the message type is not "fault" (F).

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.

p2101[0...19] Setting the fault response / Fault response

CU250S_S	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
CU250S_S_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1750, 8075
CU250S_S_PN			

Min	Max	Factory setting
0	7	0

Description: Sets the fault response for the selected fault.

Value:
0: NONE
1: OFF1
2: OFF2
3: OFF3
4: STOP1 (being developed)
5: STOP2
6: DC braking
7: ENCODER (p0491)

Dependency: The fault is selected and the required response is set under the same index.
Refer to: p2100

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.
The fault response can only be changed for faults with the appropriate identification (see the List Manual, chapter "Faults and alarms").
Example:
F12345 and fault response = OFF3 (OFF1, OFF2, NONE)
--> The default fault response OFF3 can be changed to OFF1, OFF2 or NONE.
Re value = 1 (OFF1):
Braking along the ramp-function generator down ramp followed by a pulse inhibit.
Re value = 2 (OFF2):
Internal/external pulse inhibit.
Re value = 3 (OFF3):
Braking along the OFF3 down ramp followed by a pulse inhibit.
Re value = 5 (STOP2):
n_set = 0
Re Value = 6 (DCBRK):
The value can only be set for all motor data sets when p1231 = 3, 4.
a) This function is not supported for synchronous motors (p0300 = 2xx, 4xx).
b) For induction motors (p0300 = 1xx), the DC braking is initiated.
Re value = 7 (ENCODER (p0491)):
The fault response set in p0491 is executed if applicable.

p2101[0...19] Setting the fault response / Fault response

CU250S_V	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
CU250S_V_DP	**Units group:** -	**Unit selection:** -	**Func. diagram:** 1750, 8075
CU250S_V_PN			

Min	Max	Factory setting
0	6	0

Description: Sets the fault response for the selected fault.

Value:
0: NONE
1: OFF1
2: OFF2
3: OFF3
5: STOP2
6: Internal armature short-circuit / DC braking

Dependency: The fault is selected and the required response is set under the same index.
Refer to: p2100

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.
The fault response can only be changed for faults with the appropriate identification.
Example:
F12345 and fault response = NONE (OFF1, OFF2)
--> The fault response NONE can be changed to OFF1 or OFF2.
Re value = 1 (OFF1):
Braking along the ramp-function generator down ramp followed by a pulse inhibit.
Re value = 2 (OFF2):
Internal/external pulse inhibit.
Re value = 3 (OFF3):
Braking along the OFF3 down ramp followed by a pulse inhibit.
Re value = 5 (STOP2):
n_set = 0
Re value = 6 (armature short-circuit, internal/DC braking):
This value can only be set for all drive data sets when p1231 = 4.
a) DC braking is not possible for synchronous motors.
b) DC braking is possible for induction motors.

p2103[0...n] BI: 1. Acknowledge faults / 1. Acknowledge

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2443, 2447, 2475, 2546, 9220, 9677, 9678

Min	Max	Factory setting
-	-	0

Description: Sets the first signal source to acknowledge faults.
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: A fault acknowledgement is triggered with a 0/1 signal.

p2103[0...n] BI: 1. Acknowledge faults / 1. Acknowledge

CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2443, 2447, 2475, 2546, 9220, 9677, 9678

Min	Max	Factory setting
-	-	[0] 2090.7 [1] 722.2 [2] 2090.7 [3] 2090.7

Description: Sets the first signal source to acknowledge faults.
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: A fault acknowledgement is triggered with a 0/1 signal.

p2103[0...n] BI: 1. Acknowledge faults / 1. Acknowledge

CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2443, 2447, 2475, 2546, 9220, 9677, 9678

Min	Max	Factory setting
-	-	[0] 722.2 [1] 0 [2] 0 [3] 0

Description: Sets the first signal source to acknowledge faults.
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: A fault acknowledgement is triggered with a 0/1 signal.

p2103[0...n] BI: 1. Acknowledge faults / 1. Acknowledge

CU250S_V
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2441, 2442, 2443, 2447, 2475, 2546, 9220, 9677, 9678

Min	Max	Factory setting
-	-	[0] 722.2 [1] 0 [2] 0 [3] 0

Description: Sets the first signal source to acknowledge faults.
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: A fault acknowledgement is triggered with a 0/1 signal.

p2104[0...n] BI: 2. Acknowledge faults / 2. Acknowledge

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN
CU250S_V
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2546, 8060

Min	Max	Factory setting
-	-	0

Description: Sets the second signal source to acknowledge faults.
Note: A fault acknowledgement is triggered with a 0/1 signal.

p2104[0...n] BI: 2. Acknowledge faults / 2. Acknowledge

CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 2546, 8060

Min	Max	Factory setting
-	-	[0] 722.2 [1] 0 [2] 0 [3] 0

Description: Sets the second signal source to acknowledge faults.
Note: A fault acknowledgement is triggered with a 0/1 signal.

p2105[0...n] BI: 3. Acknowledge faults / 3. Acknowledge

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2546, 8060

Min	Max	Factory setting
-	-	0

Description: Sets the third signal source to acknowledge faults.
Note: A fault acknowledgement is triggered with a 0/1 signal.

p2106[0...n] BI: External fault 1 / External fault 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2546

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for external fault 1.
Dependency: Refer to: F07860
Note: An external fault is triggered with a 1/0 signal.
If this fault is output at the Control Unit, then it is transferred to all existing drive objects.

p2106[0...n] BI: External fault 1 / External fault 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2546

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for external fault 1.
Dependency: Refer to: F07860
Note: An external fault is triggered with a 1/0 signal.

p2107[0...n] BI: External fault 2 / External fault 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2546

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for external fault 2.
Dependency: Refer to: F07861
Note: An external fault is triggered with a 1/0 signal.
If this fault is output at the Control Unit, then it is transferred to all existing drive objects.

p2107[0...n] BI: External fault 2 / External fault 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2546

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for external fault 2.
Dependency: Refer to: F07861
Note: An external fault is triggered with a 1/0 signal.

p2108[0...n] BI: External fault 3 / External fault 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2546

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for external fault 3.
External fault 3 is initiated by the following AND logic operation:
- BI: p2108 negated
- BI: p3111
- BI: p3112 negated

Dependency: Refer to: p3110, p3111, p3112
Refer to: F07862
Note: An external fault is triggered with a 1/0 signal.
If this fault is output at the Control Unit, then it is transferred to all existing drive objects.

p2108[0...n] BI: External fault 3 / External fault 3

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 2546

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for external fault 3.
External fault 3 is initiated by the following AND logic operation:
- BI: p2108 negated
- BI: p3111
- BI: p3112 negated

Dependency: Refer to: p3110, p3111, p3112
Refer to: F07862
Note: An external fault is triggered with a 1/0 signal.

r2109[0...63] Fault time removed in milliseconds / t_flt resolved ms

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8060

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the fault was removed.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2114, r2130, r2133, r2136, r3122
Notice: The time comprises r2136 (days) and r2109 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the fault buffer and the assignment of the indices is shown in r0945.

r2109[0...63] Fault time removed in milliseconds / t_flt resolved ms

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8060

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the fault was removed.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2130, r2133, r2136
Notice: The time comprises r2136 (days) and r2109 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the fault buffer and the assignment of the indices is shown in r0945.

r2110[0...63] Alarm number / Alarm number

Access level: 2 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: This parameter is identical to r2122.

p2111 Alarm counter / Alarm counter

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8065

Min	Max	Factory setting
0	65535	0

Description: Number of alarms that have occurred after the last reset.
Dependency: When p2111 is set to 0, the following is initiated:
- all of the alarms of the alarm buffer that have gone [0...7] are transferred into the alarm history [8...63].
- the alarm buffer [0...7] is deleted.
Refer to: r2110, r2122, r2123, r2124, r2125
Note: The parameter is reset to 0 at POWER ON.

p2112[0...n] BI: External alarm 1 / External alarm 1

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2546
Min -	**Max** -	**Factory setting** 1

Description: Sets the signal source for external alarm 1.
Dependency: Refer to: A07850
Note: An external alarm is triggered with a 1/0 signal.

r2114[0...1] System runtime total / Sys runtime tot

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min -	**Max** -	**Factory setting** -

Description: Displays the total system runtime for the drive unit.
The time comprises r2114[0] (milliseconds) and r2114[1] (days).
After r2114[0] has reached a value of 86.400.000 ms (24 hours) this value is reset and r2114[1] is incremented.
Index: [0] = Milliseconds
[1] = Days
Dependency: Refer to: r0948, r2109, r2123, r2125, r2130, r2136, r2145, r2146
Note: When the electronic power supply is switched out, the counter values are saved.
After the drive unit is powered up, the counter continues to run with the last value that was saved.

p2116[0...n] BI: External alarm 2 / External alarm 2

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2546
Min -	**Max** -	**Factory setting** 1

Description: Sets the signal source for external alarm 2.
Dependency: Refer to: A07851
Note: An external alarm is triggered with a 1/0 signal.

p2117[0...n] BI: External alarm 3 / External alarm 3

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 2546
Min -	**Max** -	**Factory setting** 1

Description: Sets the signal source for external alarm 3.
Dependency: Refer to: A07852
Note: An external alarm is triggered with a 1/0 signal.

p2118[0...19] Sets the message number for message type. / Msg_no Msg_type

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8075
Min	**Max**	**Factory setting**
0	65535	0

Description: Selects faults or alarms for which the message type should be changed.

Dependency: Selects the fault or alarm selection and sets the required type of message realized under the same index.

Refer to: p2119

Notice: It is not possible to re-parameterize the message type in the following cases:

- if there is no existing message number.

Note: Re-parameterization is also possible if a message is present. The change only becomes effective after the message has gone.

p2119[0...19] Setting the message type / Message type

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8075
Min	**Max**	**Factory setting**
1	3	1

Description: Sets the message type for the selected fault or alarm.

Value:
1: Fault (F)
2: Alarm (A)
3: No message (N)

Dependency: Selects the fault or alarm selection and sets the required type of message realized under the same index.

Refer to: p2118

Note: Re-parameterization is also possible if a message is present. The change only becomes effective after the message has gone.

The message type can only be changed for messages with the appropriate identification.

Example:

F12345(A) --> Fault F12345 can be changed to alarm A12345.

In this case, the message number that may be possibly entered in p2100[0...19] and p2126[0...19] is automatically removed.

r2120 CO: Sum of fault and alarm buffer changes / Sum buffer changed

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8065
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the sum of all of the fault and alarm buffer changes in the drive unit.

Dependency: Refer to: r0944, r2121

r2121 CO: Counter alarm buffer changes / Alrm buff changed

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8065
Min	**Max**	**Factory setting**
-	-	-

Description: This counter is incremented every time the alarm buffer changes.

Dependency: Refer to: r2110, r2122, r2123, r2124, r2125

r2122[0...63] Alarm code / Alarm code

Access level: 2	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8065

Min	Max	Factory setting
-	-	-

Description: Displays the number of alarms that have occurred.

Dependency: Refer to: r2110, r2123, r2124, r2125, r2134, r2145, r2146, r3123

Notice: The properties of the alarm buffer should be taken from the corresponding product documentation.

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
Alarm buffer structure (general principle):
r2122[0], r2124[0], r2123[0], r2125[0] --> alarm 1 (the oldest)
. . .
r2122[7], r2124[7], r2123[7], r2125[7] --> Alarm 8 (the latest)
When the alarm buffer is full, the alarms that have gone are entered into the alarm history:
r2122[8], r2124[8], r2123[8], r2125[8] --> Alarm 1 (the latest)
. . .
r2122[63], r2124[63], r2123[63], r2125[63] --> alarm 56 (the oldest)

r2123[0...63] Alarm time received in milliseconds / t_alarm recv ms

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8065

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the alarm occurred.

Dependency: Refer to: r2110, r2114, r2122, r2124, r2125, r2134, r2145, r2146, r3123

Notice: The time comprises r2145 (days) and r2123 (milliseconds).

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the alarm buffer and the assignment of the indices is shown in r2122.

r2123[0...63] Alarm time received in milliseconds / t_alarm recv ms

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8065

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the alarm occurred.

Dependency: Refer to: r2110, r2122, r2124, r2125, r2134, r2145, r2146

Notice: The time comprises r2145 (days) and r2123 (milliseconds).

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the alarm buffer and the assignment of the indices is shown in r2122.

r2124[0...63] Alarm value / Alarm value

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8065

Min	Max	Factory setting
-	-	-

Description: Displays additional information about the active alarm (as integer number).

Dependency: Refer to: r2110, r2122, r2123, r2125, r2134, r2145, r2146, r3123

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the alarm buffer and the assignment of the indices is shown in r2122.

r2125[0...63] Alarm time removed in milliseconds / t_alarm res ms

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8065

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the alarm was cleared.

Dependency: Refer to: r2110, r2114, r2122, r2123, r2124, r2134, r2145, r2146, r3123

Notice: The time comprises r2146 (days) and r2125 (milliseconds).

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the alarm buffer and the assignment of the indices is shown in r2122.

r2125[0...63] Alarm time removed in milliseconds / t_alarm res ms

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8065

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the system runtime in milliseconds when the alarm was cleared.

Dependency: Refer to: r2110, r2122, r2123, r2124, r2134, r2145, r2146

Notice: The time comprises r2146 (days) and r2125 (milliseconds).

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the alarm buffer and the assignment of the indices is shown in r2122.

p2126[0...19] Setting fault number for acknowledge mode / Fault_no ackn_mode

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1750, 8075

Min	Max	Factory setting
0	65535	0

Description: Selects the faults for which the acknowledge mode is to be changed

Dependency: Selects the faults and sets the required acknowledge mode realized under the same index
Refer to: p2127

Notice: It is not possible to re-parameterize the acknowledge mode of a fault in the following cases:
- Fault number does not exist.
- Message type is not "fault" (F).

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.

p2127[0...19] Sets acknowledgement mode / Acknowledge mode

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8075

Min	Max	Factory setting
1	3	1

Description: Sets the acknowledge mode for selected fault.

Value:
1: Acknowledgment only using POWER ON
2: Ack IMMEDIATELY after the fault cause has been removed
3: Acknowledgement only for PULSE INHIBIT

Dependency: Selects the faults and sets the required acknowledge mode realized under the same index
Refer to: p2126

Notice: It is not possible to re-parameterize the acknowledge mode of a fault in the following cases:
- if there is no existing fault number.
- the message type is not "fault" (F).

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.
The acknowledge mode can only be changed for faults with the appropriate identification.
Example:
F12345 and acknowledge mode = IMMEDIATELY (POWER ON)
--> The acknowledge mode can be changed from IMMEDIATELY to POWER ON.

p2127[0...19] Sets acknowledgement mode / Acknowledge mode

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8075

Min	Max	Factory setting
1	2	1

Description: Sets the acknowledge mode for selected fault.

Value:
1: Acknowledgment only using POWER ON
2: Ack IMMEDIATELY after the fault cause has been removed

Dependency: Selects the faults and sets the required acknowledge mode realized under the same index
Refer to: p2126

Notice: It is not possible to re-parameterize the acknowledge mode of a fault in the following cases:
- if there is no existing fault number.
- the message type is not "fault" (F).

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.
The acknowledge mode can only be changed for faults with the appropriate identification.
Example:
F12345 and acknowledge mode = IMMEDIATELY (POWER ON)
--> The acknowledge mode can be changed from IMMEDIATELY to POWER ON.

p2128[0...15] Selecting fault/alarm code for trigger / Message trigger

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 1750, 8070

Min	Max	Factory setting
0	65535	0

Description: Selects faults or alarms which can be used as trigger.

Dependency: Refer to: r2129

r2129.0...15 CO/BO: Trigger word for faults and alarms / Trigger word

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 8070

Min	Max	Factory setting
-	-	-

Description: Trigger signal for the selected faults and alarms

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Trigger signal p2128[0]	ON	OFF	-
01	Trigger signal p2128[1]	ON	OFF	-
02	Trigger signal p2128[2]	ON	OFF	-
03	Trigger signal p2128[3]	ON	OFF	-
04	Trigger signal p2128[4]	ON	OFF	-
05	Trigger signal p2128[5]	ON	OFF	-
06	Trigger signal p2128[6]	ON	OFF	-
07	Trigger signal p2128[7]	ON	OFF	-
08	Trigger signal p2128[8]	ON	OFF	-
09	Trigger signal p2128[9]	ON	OFF	-
10	Trigger signal p2128[10]	ON	OFF	-
11	Trigger signal p2128[11]	ON	OFF	-
12	Trigger signal p2128[12]	ON	OFF	-
13	Trigger signal p2128[13]	ON	OFF	-
14	Trigger signal p2128[14]	ON	OFF	-
15	Trigger signal p2128[15]	ON	OFF	-

Dependency: If one of the faults or alarms selected in p2128[n] occurs, then the particular bit of this binector output is set.
Refer to: p2128

Note: CO: r2129 = 0 --> None of the selected messages has occurred.
CO: r2129 > 0 --> At least one of the selected messages has occurred.

r2130[0...63] Fault time received in days / t_fault recv days

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the system runtime in days when the fault occurred.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2114, r2133, r2136, r3122
Notice: The time comprises r2130 (days) and r0948 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2130[0...63] Fault time received in days / t_fault recv days

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the system runtime in days when the fault occurred.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2133, r2136
Notice: The time comprises r2130 (days) and r0948 (milliseconds).
The value displayed in p2130 refers to 01.01.1970.
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2131 CO: Actual fault code / Actual fault code

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the code of the oldest active fault.
Dependency: Refer to: r3131, r3132
Note: 0: No fault present.

r2131 CO: Actual fault code / Actual fault code

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the code of the oldest active fault.
Dependency: Refer to: r3131, r3132
Note: 0: No fault present.

r2132 CO: Actual alarm code / Actual alarm code

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: Displays the code of the last alarm that occurred.
Note: 0: No alarm present.

r2132 CO: Actual alarm code / Actual alarm code

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: Displays the code of the last alarm that occurred.
Note: 0: No alarm present.

r2133[0...63] Fault value for float values / Fault val float

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays additional information about the fault that occurred for float values.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2136
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2134[0...63] Alarm value for float values / Alarm value float

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: Displays additional information about the active alarm for float values.
Dependency: Refer to: r2110, r2122, r2123, r2124, r2125, r2145, r2146, r3123
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2135.0...15 CO/BO: Status word faults/alarms 2 / ZSW fault/alarm 2

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2548

Min	Max	Factory setting
-	-	-

Description: Displays the second status word of faults and alarms.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Fault encoder 1	Yes	No	-
01	Fault encoder 2	Yes	No	-
12	Fault motor overtemperature	Yes	No	-
13	Fault power unit thermal overload	Yes	No	-
14	Alarm motor overtemperature	Yes	No	-
15	Alarm power unit thermal overload	Yes	No	-

r2135.12...15 CO/BO: Status word faults/alarms 2 / ZSW fault/alarm 2

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2548

Min	Max	Factory setting
-	-	-

Description: Displays the second status word of faults and alarms.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
12	Fault motor overtemperature	Yes	No	-
13	Fault power unit thermal overload	Yes	No	-
14	Alarm motor overtemperature	Yes	No	-
15	Alarm power unit thermal overload	Yes	No	-

r2136[0...63] Fault time removed in days / t_flt resolv. days

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the system runtime in days when the fault was removed.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2114, r2130, r2133, r3122
Notice: The time comprises r2136 (days) and r2109 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2136[0...63] Fault time removed in days / t_flt resolv. days

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the system runtime in days when the fault was removed.
Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133
Notice: The time comprises r2136 (days) and r2109 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2138.7...15 CO/BO: Control word faults/alarms / STW fault/alarm

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2546

Min	Max	Factory setting
-	-	-

Description: Displays the control word of the faults and alarms.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
07	Acknowledge fault	Yes	No	-
10	External alarm 1 (A07850) effective	Yes	No	-
11	External alarm 2 (A07851) effective	Yes	No	-
12	External alarm 3 (A07852) effective	Yes	No	-
13	External fault 1 (F07860) effective	Yes	No	-
14	External fault 2 (F07861) effective	Yes	No	-
15	External fault 3 (F07862) effective	Yes	No	-

Dependency: Refer to: p2103, p2104, p2105, p2106, p2107, p2108, p2112, p2116, p2117, p3110, p3111, p3112

r2139.0...12 CO/BO: Status word faults/alarms 1 / ZSW fault/alarm 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2548

Min	Max	Factory setting
-	-	-

Description: Displays the first status word of faults and alarms.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Being acknowledged	Yes	No	-
01	Acknowledgment required	Yes	No	-
03	Fault present	Yes	No	-
05	Safety message present	Yes	No	-
06	Internal message 1 present	Yes	No	-
07	Alarm present	Yes	No	-
08	Internal message 2 present	Yes	No	-
11	Alarm class bit 0	High	Low	-
12	Alarm class bit 1	High	Low	-

Note: Re bit 03, 05, 07:

These bits are set if at least one fault/alarm occurs. Data is entered into the fault/alarm buffer with delay. This is the reason that the fault/alarm buffer should only be read if, after "fault present"/"alarm present" has occurred, a change in the buffer was also detected (r0944, r9744, r2121).

Re bit 06, 08:

These status bits are used for internal diagnostic purposes only.

Re bit 11, 12:

These status bits are used for the classification of internal alarm classes and are intended for diagnostic purposes only on certain automation systems with integrated SINAMICS functionality.

r2139.0...12 CO/BO: Status word faults/alarms 1 / ZSW fault/alarm 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1530, 2548

Min	Max	Factory setting
-	-	-

Description: Displays the first status word of faults and alarms.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Being acknowledged	Yes	No	-
01	Acknowledgment required	Yes	No	-
03	Fault present	Yes	No	-
06	Internal message 1 present	Yes	No	-
07	Alarm present	Yes	No	-
08	Internal message 2 present	Yes	No	-
11	Alarm class bit 0	High	Low	-
12	Alarm class bit 1	High	Low	-

Note: Re bit 03, 07:

These bits are set if at least one fault/alarm occurs. Data is entered into the fault/alarm buffer with delay. This is the reason that the fault/alarm buffer should only be read if, after "fault present"/"alarm present" has occurred, a change in the buffer was also detected (r0944, r9744, r2121).

Re bit 06, 08:

These status bits are used for internal diagnostic purposes only.

Re bit 11, 12:

These status bits are used for the classification of internal alarm classes and are intended for diagnostic purposes only on certain automation systems with integrated SINAMICS functionality.

p2140[0...n] Hysteresis speed 2 / n_hysteresis 2

Access level: 3 **Calculated:** p0340 = 1,3,5 **Data type:** FloatingPoint32

Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180

Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 8010

Min	Max	Factory setting
0.00 [rpm]	300.00 [rpm]	90.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the following signals:

"|n_act| < = speed threshold value 2" (BO: r2197.1)

"|n_act| > speed threshold value 2" (BO: r2197.2)

Dependency: Refer to: p2155, r2197

p2141[0...n] Speed threshold 1 / n_thresh val 1

Access level: 3 **Calculated:** p0340 = 1,3,5 **Data type:** FloatingPoint32

Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180

Units group: 3_1 **Unit selection:** p0505 **Func. diagram:** 8010

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	5.00 [rpm]

Description: Sets the speed threshold value for the signal "f or n comparison value reached or exceeded" (BO: r2199.1).

Dependency: Refer to: p2142, r2199

p2142[0...n] Hysteresis speed 1 / n_hysteresis 1

	Access level: 3	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 8010
	Min	**Max**	**Factory setting**
	0.00 [rpm]	300.00 [rpm]	2.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the signal "f or n / v comparison value reached or exceeded" (BO: r2199.1).

Dependency: Refer to: p2141, r2199

p2144[0...n] BI: Motor stall monitoring enable (negated) / Mot stall enab neg

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 8012
Min	**Max**	**Factory setting**
-	-	0

Description: Sets the signal source for the negated enable (0 = enable) of the motor stall monitoring.

Dependency: Refer to: p2163, p2164, p2166, r2197, r2198
Refer to: F07900

Note: When interconnecting the enable signal with r2197.7 then the stall signal is suppressed if there is no speed setpoint - actual value deviation.

p2144[0...n] BI: Motor stall monitoring enable (negated) / Mot stall enab neg

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 8012
Min	**Max**	**Factory setting**
-	-	0

Description: Sets the signal source for the negated enable (0 = enable) of the motor stall monitoring.

Dependency: Refer to: p2163, p2164, p2166, r2197, r2198
Refer to: F07900

Note: When interconnecting the enable signal with r2197.7 then the stall signal is suppressed if there is no speed setpoint - actual value deviation.

r2145[0...63] Alarm time received in days / t_alarm recv days

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 8065
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the system runtime in days when the alarm occurred.

Dependency: Refer to: r2110, r2114, r2122, r2123, r2124, r2125, r2134, r2146, r3123

Notice: The time comprises r2145 (days) and r2123 (milliseconds).

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2145[0...63] Alarm time received in days / t_alarm recv days

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: Displays the system runtime in days when the alarm occurred.
Dependency: Refer to: r2110, r2122, r2123, r2124, r2125, r2134, r2146
Notice: The time comprises r2145 (days) and r2123 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2146[0...63] Alarm time removed in days / t_alarm res days

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: Displays the system runtime in days when the alarm was cleared.
Dependency: Refer to: r2110, r2114, r2122, r2123, r2124, r2125, r2134, r2145, r3123
Notice: The time comprises r2146 (days) and r2125 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

r2146[0...63] Alarm time removed in days / t_alarm res days

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: Displays the system runtime in days when the alarm was cleared.
Dependency: Refer to: r2110, r2122, r2123, r2124, r2125, r2134, r2145
Notice: The time comprises r2146 (days) and r2125 (milliseconds).
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

p2148[0...n] BI: RFG active / RFG active

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 8011

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the signal "ramp-function generator active" for the following signals/messages:
"Speed setpoint - actual value deviation within tolerance t_on" (BO: r2199.4)
"Ramp-up/ramp-down completed" (BO: r2199.5)
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The binector input is automatically pre-assigned to r1199.2.

The following applies for SERVO:

The pre-assignment using the automatic calculation of the motor/control parameters in the drive (p0340 = 1, 3, 5) is only realized if, at the instant of the calculation, the "setpoint channel" function module is active (r0108.8 = 1). If the calculation in p0340 is not selected when downloading parameters, then the parameter is not preassigned.

p2148[0...n] BI: RFG active / RFG active

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** U32 / Binary

Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** 8011

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the signal "ramp-function generator active" for the following signals/messages:

"Speed setpoint - actual value deviation within tolerance t_on" (BO: r2199.4)

"Ramp-up/ramp-down completed" (BO: r2199.5)

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The binector input is automatically interconnected to r1199.2 as a default setting.

p2149[0...n] Monitoring configuration / Monit config

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** 8010, 8013

Min	Max	Factory setting
-	-	0000 0000 0000 0000 bin

Description: Sets the configuration for messages and monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable alarm A07903	Yes	No	8010
01	Load monitoring only in the 1st quadrant	Yes	No	8013
03	n_act > p2155 own hysteresis	Yes	No	8010
15	Automatic parameterization carried out (p0340 = 1, p3900 > 0)	Yes	No	-

Dependency: Refer to: r2197

Refer to: A07903

Note: Re bit 00:

Alarm A07903 is output when the bit is set with r2197.7 = 0 (n_set <> n_act).

Re bit 01:

When the bit is set, load monitoring is only carried out in the 1st quadrant as a result of the positive characteristic parameters (p2182 ... p2190).

Re bit 03:

When the bit is set, r2197 bit 1 and bit 2 are determined via separate hystereses.

Re bit 15:

The bit indicates whether the automatic parameterization (p0340 = 1, p3900 > 0) for the parameters of the extended monitoring functions was carried out. If the bit is not set (e.g. when the configuration is activated (p0108.15)), the parameterization is automatically carried out during booting even if r3925.0 is already 1.

p2149[0...n] Monitoring configuration / Monit config

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8010, 8013

Min	Max	Factory setting
-	-	0000 1001 bin

Description: Sets the configuration for messages and monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable alarm A07903	Yes	No	8010
01	Load monitoring only in the 1st quadrant	Yes	No	8013
03	n_act > p2155 own hysteresis	Yes	No	8010
05	Stall monitoring for encoderless speed control	Yes	No	8010

Dependency: Refer to: r2197
Refer to: A07903

Note: Re bit 00:
Alarm A07903 is output when the bit is set with r2197.7 = 0 (n_set <> n_act).
Re bit 01:
When the bit is set, load monitoring is only carried out in the 1st quadrant as a result of the positive characteristic parameters (p2182 ... p2190).
Re bit 03:
When the bit is set, r2197 bit 1 and bit 2 are determined via separate hystereses.
Re bit 05: only for synchronous motors
When this bit is set, a change to open-loop speed controlled operation is only possible when the motor is stationary.

p2150[0...n] Hysteresis speed 3 / n_hysteresis 3

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8010

Min	Max	Factory setting
0.00 [rpm]	300.00 [rpm]	2.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the following signals:
"|n_act| < speed threshold value 3" (BO: r2199.0)
"n_set >= 0" (BO: r2198.5)
"n_act >= 0" (BO: r2197.3)

Dependency: Refer to: p2161, r2197, r2199

p2151[0...n] CI: Speed setpoint for messages/signals / n_set for msg

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 8010

Min	Max	Factory setting
-	-	1438[0]

Description: Sets the signal source for the speed setpoint for the following messages:
"Speed setpoint - actual value deviation within tolerance t_off" (BO: r2197.7)
"Ramp-up/ramp-down completed" (BO: r2199.5)
"|n_set| < p2161" (BO: r2198.4)
"n_set > 0" (BO: r2198.5)

Dependency: Refer to: r2197, r2198, r2199

p2151[0...n] CI: Speed setpoint for messages/signals / n_set for msg

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 8010

Min	Max	Factory setting
-	-	1170[0]

Description: Sets the signal source for the speed setpoint for the following messages:
"Speed setpoint - actual value deviation within tolerance t_off" (BO: r2197.7)
"Ramp-up/ramp-down completed" (BO: r2199.5)
"|n_set| < p2161" (BO: r2198.4)
"n_set > 0" (BO: r2198.5)

Dependency: Refer to: r2197, r2198, r2199

p2152[0...n] Delay for comparison n > n_max / Del n > n_max

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	200 [ms]

Description: Delay time for the comparison of the speed with the maximum speed.

Dependency: Refer to: p1082, r1084, r1087, p2162

p2153[0...n] Speed actual value filter time constant / n_act_filt T

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 8010

Min	Max	Factory setting
0 [ms]	1000000 [ms]	0 [ms]

Description: Sets the time constant of the PT1 element to smooth the speed / velocity actual value.
The smoothed actual speed/velocity is compared with the threshold values and is only used for messages and signals.

Dependency: Refer to: r2169

p2154[0...n] CI: Speed setpoint 2 / n_set 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** 8010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for speed setpoint 2.
The sum of p2151 and p2154 is used for the following messages/signals:
"Speed setpoint - actual value deviation within tolerance t_off" (r2197.7)
"Speed setpoint - actual value deviation within tolerance t_on" (r2199.4)
"Ramp-up/ramp-down completed" (r2199.5)

Dependency: Refer to: p2151, r2197, r2199

p2155[0...n] Speed threshold 2 / n_thresh val 2

	Access level: 3	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 8010
	Min	**Max**	**Factory setting**
	0.00 [rpm]	210000.00 [rpm]	900.00 [rpm]

Description: Sets the speed threshold value for the following messages:
"|n_act| < = speed threshold value 2" (BO: r2197.1)
"|n_act| > speed threshold value 2" (BO: r2197.2)

Dependency: Refer to: p2140, r2197

p2156[0...n] On delay comparison value reached / t_on cmpr val rchd

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

	Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 8010
	Min	**Max**	**Factory setting**
	0.0 [ms]	10000.0 [ms]	0.0 [ms]

Description: Sets the switch-in delay time for the signal "comparison value reached" (BO: r2199.1).

Dependency: Refer to: p2141, p2142, r2199

p2156[0...n] On delay comparison value reached / t_on cmpr val rchd

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

	Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: -	**Unit selection:** -	**Func. diagram:** 8010
	Min	**Max**	**Factory setting**
	0.0 [ms]	10000.0 [ms]	0.0 [ms]

Description: Sets the switch-in delay time for the signal "comparison value reached" (BO: r2199.1).

Dependency: Refer to: p2141, p2142, r2199

p2157[0...n] Speed threshold 5 / n_thresh val 5

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

	Access level: 3	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
	Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0.00 [rpm]	210000.00 [rpm]	900.00 [rpm]

Description: Sets the speed threshold value for the following messages:
"|n_act| < = speed threshold value 5" (BO: r2198.0)
"|n_act| > speed threshold value 5" (BO: r2198.1)

Dependency: Refer to: p2150, p2158

p2158[0...n] Delay for n_act comparison with speed threshold value 5 / Del compar n_5

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	10 [ms]

Description: Delay time for the comparison of the speed with the speed threshold value 5 (P2157).
Dependency: Refer to: p2150, p2157

p2159[0...n] Speed threshold 6 / n_thresh val 6

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	900.00 [rpm]

Description: Sets the speed threshold value for the following messages:
"|n_act| < = speed threshold value 6" (BO: r2198.2)
"|n_act| > speed threshold value 6" (BO: r2198.3)
Dependency: Refer to: p2150, p2160

p2160[0...n] Delay for n_act comparison with speed threshold value 6 / Del compar n_6

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	10 [ms]

Description: Sets the delay time for the comparison of the speed with the speed threshold value 6 (p2159).
Dependency: Refer to: p2150, p2159

p2161[0...n] Speed threshold 3 / n_thresh val 3

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8010

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	5.00 [rpm]

Description: Sets the speed threshold value for the signal "|n_act| < speed threshold value 3" (BO: r2199.0).
Dependency: Refer to: p2150, r2199

p2162[0...n] Hysteresis speed n_act > n_max / Hyst n_act>n_max

CU250S_S	**Access level:** 2	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP	**Units group:** 3_1	**Unit selection:** p0505	**Func. diagram:** 8010
CU250S_S_PN			

Min	Max	Factory setting
0.00 [rpm]	60000.00 [rpm]	0.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the signal "n_act > n_max" (BO: r2197.6).

Dependency: Refer to: r1084, r1087, r2197

Notice: For p0322 = 0, the following applies: p2162 <= 0.1 * p0311

For p0322 > 0, the following applies: p2162 <= 1.02 * p0322 - p1082

If one of the conditions is violated, p2162 is appropriately and automatically reduced when exiting the commissioning mode.

Note: For a negative speed limit (r1087) the hysteresis is effective below the limit value and for a positive speed limit (r1084) above the limit value.

If significant overshoot occurs in the maximum speed range (e.g. due to load shedding), you are advised to increase the dynamic response of the speed controller (if possible). If this is insufficient, the hysteresis p2162 can only be increased by more than 10% of the rated speed when the maximum speed (p0322) of the motor is sufficiently greater than the speed limit p1082.

p2162[0...n] Hysteresis speed n_act > n_max / Hyst n_act>n_max

CU250S_V	**Access level:** 3	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_V_DP	**Units group:** 3_1	**Unit selection:** p0505	**Func. diagram:** 8010
CU250S_V_PN			

Min	Max	Factory setting
0.00 [rpm]	60000.00 [rpm]	0.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the signal "n_act > n_max" (BO: r2197.6).

Dependency: Refer to: r1084, r1087, r2197

Notice: For p0322 = 0, the following applies: p2162 <= 0.1 * p0311

For p0322 > 0, the following applies: p2162 <= 1.02 * p0322 - p1082

If one of the conditions is violated, p2162 is appropriately and automatically reduced when exiting the commissioning mode.

Note: For a negative speed limit (r1087) the hysteresis is effective below the limit value and for a positive speed limit (r1084) above the limit value.

If significant overshoot occurs in the maximum speed range (e.g. due to load shedding), you are advised to increase the dynamic response of the speed controller (if possible). If this is insufficient, the hysteresis p2162 can only be increased by more than 10% of the rated speed when the maximum speed (p0322) of the motor is sufficiently greater than the speed limit p1082.

p2163[0...n] Speed threshold 4 / n_thresh val 4

CU250S_S	**Access level:** 2	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
CU250S_S_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP	**Units group:** 3_1	**Unit selection:** p0505	**Func. diagram:** 8011
CU250S_S_PN			

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	90.00 [rpm]

Description: Sets the speed threshold value for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).

Dependency: Refer to: p2164, p2166, r2197

p2163[0...n] Speed threshold 4 / n_thresh val 4

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8010

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	90.00 [rpm]

Description: Sets the speed threshold value for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).

Dependency: Refer to: p2164, p2166, r2197

p2164[0...n] Hysteresis speed 4 / n_hysteresis 4

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8011

Min	Max	Factory setting
0.00 [rpm]	200.00 [rpm]	2.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).

Dependency: Refer to: p2163, p2166, r2197

p2164[0...n] Hysteresis speed 4 / n_hysteresis 4

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8010

Min	Max	Factory setting
0.00 [rpm]	200.00 [rpm]	2.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).

Dependency: Refer to: p2163, p2166, r2197

p2166[0...n] Off delay n_act = n_set / t_del_off n_i=n_so

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8010

Min	Max	Factory setting
0.0 [ms]	10000.0 [ms]	200.0 [ms]

Description: Sets the switch-off delay time for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).

Dependency: Refer to: p2163, p2164, r2197

p2166[0...n] Off delay n_act = n_set / t_del_off n_i=n_so

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8010

Min	Max	Factory setting
0.0 [ms]	10000.0 [ms]	200.0 [ms]

Description: Sets the switch-off delay time for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).

Dependency: Refer to: p2163, p2164, r2197

p2167[0...n] Switch-on delay n_act = n_set / t_on n_act=n_set

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8010

Min	Max	Factory setting
0.0 [ms]	10000.0 [ms]	200.0 [ms]

Description: Sets the switch-on delay for the "speed setpoint - actual value deviation in tolerance t_on" signal/message (BO: r2199.4).

p2167[0...n] Switch-on delay n_act = n_set / t_on n_act=n_set

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8010

Min	Max	Factory setting
0.0 [ms]	10000.0 [ms]	200.0 [ms]

Description: Sets the switch-on delay for the "speed setpoint - actual value deviation in tolerance t_on" signal/message (BO: r2199.4).

r2169 CO: Actual speed smoothed signals / n_act smth message

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 1750, 8010, 8012, 8013

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the smoothed actual speed for messages/signals.

Dependency: Refer to: p2153

p2170[0...n] Current threshold value / I_thres

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2002 | **Dyn. index:** DDS, p0180
Units group: 6_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the absolute current threshold for the messages.
"I_act >= I_threshold p2170" (BO: r2197.8)
"I_act < I_threshold p2170" (BO: r2198.8)

Dependency: Refer to: p2171

p2171[0...n] Current threshold value reached delay time / t_del I_thresh rch

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	10 [ms]

Description: Sets the delay time for the comparison of the current actual value (r0068) with the current threshold value (p2170).

Dependency: Refer to: p2170

p2172[0...n] DC link voltage threshold value / Vdc thresh val

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2001 | **Dyn. index:** DDS, p0180
Units group: 5_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0 [V]	2000 [V]	800 [V]

Description: Sets the DC link voltage threshold value for the following messages:
"Vdc_act <= Vdc_threshold p2172" (BO: r2197.9)
"Vdc_act > Vdc_threshold p2172" (BO: r2197.10)

Dependency: Refer to: p2173

p2173[0...n] DC link voltage comparison delay time / t_del Vdc

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	10 [ms]

Description: Sets the delay time for the comparison of the DC link voltage r0070 with the threshold value p2172.

Dependency: Refer to: p2172

p2174[0...n] Torque threshold value 1 / M_thresh val 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8012

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	5.13 [Nm]

Description: Sets the torque threshold value for the signal "Torque setpoint < torque threshold value 1" (BO: r2198.10).

Dependency: Refer to: p2195, r2198

p2174[0...n] Torque threshold value 1 / M_thresh val 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8012

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	5.13 [Nm]

Description: Sets the torque threshold value for the messages:
"Torque setpoint < torque threshold value 1 and n_set reached" (BO: r2198.9)
"Torque setpoint < torque threshold value 1" (BO: r2198.10)
"Torque setpoint > torque threshold value 1" (BO: r2198.13)

Dependency: Refer to: p2195, r2198

p2175[0...n] Motor blocked speed threshold / Mot lock n_thresh

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8012

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	120.00 [rpm]

Description: Sets the speed threshold for the message "Motor blocked" (BO: r2198.6).

Dependency: Refer to: p0500, p2177, r2198

Note: The following applies for encoderless vector control for induction motors:
At low speeds in open-loop speed controlled operation (see p1755, p1756), a blocked motor cannot be detected.
The following applies for encoderless vector control for permanent magnet synchronous motors:
At low speeds in open-loop speed controlled operation (see p1755, p1756), a blocked motor can only be detected if p2175 = p1755, and p1750 bit 6 is set to 1.

p2176[0...n] Torque threshold value comparison delay time / M_thrsh comp T_del

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	200 [ms]

Description: Sets the delay time for the comparison of the torque actual value (r0080) with torque threshold value 1 (p2174).
Dependency: Refer to: p2174

p2177[0...n] Motor blocked delay time / Mot lock t_del

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8012

Min	Max	Factory setting
0.000 [s]	65.000 [s]	1.000 [s]

Description: Sets the delay time for the message "Motor blocked" (BO: r2198.6).
Dependency: Refer to: p0500, p2175, r2198

p2177[0...n] Motor blocked delay time / Mot lock t_del

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8012

Min	Max	Factory setting
0.000 [s]	65.000 [s]	3.000 [s]

Description: Sets the delay time for the message "Motor blocked" (BO: r2198.6).
Dependency: Refer to: p0500, p2175, r2198
Note: The following applies for sensorless vector control:

At low speeds a locked motor can only be detected if no change is made to open-loop speed controlled operation. If this is the case, the value in p2177 must be reduced accordingly (p2177 < p1758) before time p2177 has elapsed in order to detect the locked state reliably.

As countermeasure, it is generally also possible to set p1750.6. This is only not permitted if the drive is slowly reversed by the load at the torque limit (speed below p1755 for longer than p1758).

p2178[0...n] Motor stalled delay time / Mot stall t_del

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8012

Min	Max	Factory setting
0.000 [s]	10.000 [s]	0.010 [s]

Description: Sets the delay time for the message "Motor stalled" (BO: r2198.7).
Dependency: Refer to: r2198
Note: In the open-loop speed controlled operating range (see p1755, p1756), vector control stall monitoring depends on threshold p1745.

At higher speeds, the difference between flux setpoint r0083 and flux actual value r0084 is monitored.

p2179[0...n] Output load identification current limit / Outp_ld iden I_lim

CU250S_V (Ext msg)	**Access level:** 3	**Calculated:** p0340 = 1,3,5	**Data type:** FloatingPoint32
CU250S_V_CAN (Ext msg)	**Can be changed:** U, T	**Scaling:** p2002	**Dyn. index:** DDS, p0180
CU250S_V_DP (Ext msg)	**Units group:** 6_2	**Unit selection:** p0505	**Func. diagram:** -
CU250S_V_PN (Ext msg)			

Min	Max	Factory setting
0.00 [Arms]	1000.00 [Arms]	0.00 [Arms]

Description: Sets the current limit for output load identification.

Dependency: Refer to: p2180

Notice: For synchronous motors the output current can be almost zero under no load conditions.

Note: A missing output load condition exists if the motor is either not connected or a phase has failed.

p2180[0...n] Missing output load delay time / No load t_delay

CU250S_V (Ext msg)	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN (Ext msg)	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_V_DP (Ext msg)	**Units group:** -	**Unit selection:** -	**Func. diagram:** -
CU250S_V_PN (Ext msg)			

Min	Max	Factory setting
0 [ms]	10000 [ms]	2000 [ms]

Description: Sets the delay time to detect a missing output load.

Dependency: Refer to: p2179

p2181[0...n] Load monitoring response / Load monit resp

CU250S_S (Ext msg)	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_S_CAN (Ext msg)	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
CU250S_S_DP (Ext msg)	**Units group:** -	**Unit selection:** -	**Func. diagram:** 8013
CU250S_S_PN (Ext msg)			

Min	Max	Factory setting
0	6	0

Description: Sets the response when evaluating the load monitoring.

Value:
- 0: Load monitoring disabled
- 1: A07920 for torque/speed too low
- 2: A07921 for torque/speed too high
- 3: A07922 for torque/speed out of tolerance
- 4: F07923 for torque/speed too low
- 5: F07924 for torque/speed too high
- 6: F07925 for torque/speed out of tolerance

Dependency: Refer to: p2182, p2183, p2184, p2185, p2186, p2187, p2188, p2189, p2190, p2192, p2193, r2198, p3230, p3231

Refer to: A07920, A07921, A07922, F07923, F07924, F07925

Note: The response to the faults F07923 ... F07925 can be set. F07926 is evaluated only if p2181 is not zero.

p2181[0...n] Load monitoring response / Load monit resp

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8013

Min	Max	Factory setting
0	6	0

Description: Sets the response when evaluating the load monitoring.

Value:
0: Load monitoring disabled
1: A07920 for torque/speed too low
2: A07921 for torque/speed too high
3: A07922 for torque/speed out of tolerance
4: F07923 for torque/speed too low
5: F07924 for torque/speed too high
6: F07925 for torque/speed out of tolerance

Dependency: Refer to: p2182, p2183, p2184, p2185, p2186, p2187, p2188, p2189, p2190, p2192, p2193, r2198, p3230, p3231
Refer to: A07920, A07921, A07922, F07923, F07924, F07925

Note: The response to the faults F07923 ... F07925 can be set. F07926 is evaluated only if p2181 is not zero.
This parameter setting has no effect on the production of fault F07936.

p2182[0...n] Load monitoring speed threshold value 1 / n_thresh 1

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)
CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	150.00 [rpm]

Description: Sets the speed/torque envelope curve for load monitoring.
The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds:
p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower)
p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower)
p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)

Dependency: The following applies: p2182 < p2183 < p2184
Refer to: p2183, p2184, p2185, p2186

Note: In order that the load monitoring can reliably respond, the speed threshold p2182 should always be set lower than the minimum motor speed to be monitored.

p2183[0...n] Load monitoring speed threshold value 2 / n_thresh 2

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)
CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	900.00 [rpm]

Description: Sets the speed/torque envelope curve for load monitoring.
The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds:
p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower)
p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower)
p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)

Dependency: The following applies: p2182 < p2183 < p2184
Refer to: p2182, p2184, p2187, p2188

p2184[0...n] Load monitoring speed threshold value 3 / n_thresh 3

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)
CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	1500.00 [rpm]

Description: Sets the speed/torque envelope curve for load monitoring.
The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds:
p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower)
p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower)
p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)

Dependency: The following applies: p2182 < p2183 < p2184
Refer to: p2182, p2183, p2189, p2190

Note: In order that the load monitoring can reliably respond, the speed threshold p2184 should always be set higher than the maximum motor speed to be monitored.

p2185[0...n] Load monitoring torque threshold 1 upper / M_thresh 1 upper

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	10000000.00 [Nm]

Description: Sets the speed/torque / velocity/force envelope curve for the load monitoring.
Dependency: The following applies: p2185 > p2186
Refer to: p2182, p2186
Note: The upper envelope curve is defined by p2185, p2187 and p2189.

p2185[0...n] Load monitoring torque threshold 1 upper / M_thresh 1 upper

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	10000000.00 [Nm]

Description: Sets the speed/torque envelope curve for load monitoring.
Dependency: The following applies: p2185 > p2186
Refer to: p2182, p2186
Note: The upper envelope curve is defined by p2185, p2187 and p2189.

p2186[0...n] Load monitoring torque threshold 1 lower / M_thresh 1 lower

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the speed/torque / velocity/force envelope curve for the load monitoring.
Dependency: The following applies: p2186 < p2185
Refer to: p2182, p2185
Note: The lower envelope curve is defined by p2186, p2188 and p2190.

p2186[0...n] Load monitoring torque threshold 1 lower / M_thresh 1 lower

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the speed/torque envelope curve for load monitoring.

Dependency: The following applies: p2186 < p2185
Refer to: p2182, p2185

Note: The lower envelope curve is defined by p2186, p2188 and p2190.

p2187[0...n] Load monitoring torque threshold 2 upper / M_thresh 2 upper

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	10000000.00 [Nm]

Description: Sets the speed/torque / velocity/force envelope curve for the load monitoring.

Dependency: The following applies: p2187 > p2188
Refer to: p2183, p2188

Note: The upper envelope curve is defined by p2185, p2187 and p2189.

p2187[0...n] Load monitoring torque threshold 2 upper / M_thresh 2 upper

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	10000000.00 [Nm]

Description: Sets the speed/torque envelope curve for load monitoring.

Dependency: The following applies: p2187 > p2188
Refer to: p2183, p2188

Note: The upper envelope curve is defined by p2185, p2187 and p2189.

p2188[0...n] Load monitoring torque threshold 2 lower / M_thresh 2 lower

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the speed/torque / velocity/force envelope curve for the load monitoring.
Dependency: The following applies: p2188 < p2187
Refer to: p2183, p2187
Note: The lower envelope curve is defined by p2186, p2188 and p2190.

p2188[0...n] Load monitoring torque threshold 2 lower / M_thresh 2 lower

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the speed/torque envelope curve for load monitoring.
Dependency: The following applies: p2188 < p2187
Refer to: p2183, p2187
Note: The lower envelope curve is defined by p2186, p2188 and p2190.

p2189[0...n] Load monitoring torque threshold 3 upper / M_thresh 3 upper

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: 7_1 **Unit selection:** p0505 **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	10000000.00 [Nm]

Description: Sets the speed/torque / velocity/force envelope curve for the load monitoring.
Dependency: The following applies: p2189 > p2190
Refer to: p2184, p2190
Note: The upper envelope curve is defined by p2185, p2187 and p2189.

p2189[0...n] Load monitoring torque threshold 3 upper / M_thresh 3 upper

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	10000000.00 [Nm]

Description: Sets the speed/torque envelope curve for load monitoring.

Dependency: The following applies: p2189 > p2190

Refer to: p2184, p2190

Note: The upper envelope curve is defined by p2185, p2187 and p2189.

p2190[0...n] Load monitoring torque threshold 3 lower / M_thresh 3 lower

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the speed/torque / velocity/force envelope curve for the load monitoring.

Dependency: The following applies: p2190 < p2189

Refer to: p2184, p2189

Note: The lower envelope curve is defined by p2186, p2188 and p2190.

p2190[0...n] Load monitoring torque threshold 3 lower / M_thresh 3 lower

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [Nm]	20000000.00 [Nm]	0.00 [Nm]

Description: Sets the speed/torque envelope curve for load monitoring.

Dependency: The following applies: p2190 < p2189

Refer to: p2184, p2189

Note: The lower envelope curve is defined by p2186, p2188 and p2190.

p2192[0...n] Load monitoring delay time / Load monit t_del

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)
CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [s]	65.00 [s]	10.00 [s]

Description: Sets the delay time to evaluate the load monitoring.

p2193[0...n] Load monitoring configuration / Load monit config

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8013

Min	Max	Factory setting
0	3	1

Description: Sets the load monitoring configuration.

Value:
0: Monitoring switched out
1: Monitoring torque and load drop
2: Monitoring speed and load drop
3: Monitoring load drop

Dependency: Refer to: p2182, p2183, p2184, p2185, p2186, p2187, p2188, p2189, p2190, p2192, r2198, p3230, p3231, p3232
Refer to: A07920, A07921, A07922, F07923, F07924, F07925, F07936

p2194[0...n] Torque threshold value 2 / M_thresh val 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8012

Min	Max	Factory setting
0.00 [%]	100.00 [%]	90.00 [%]

Description: Sets the torque threshold value for the message "Torque utilization < torque threshold value 2" (BO: r2199.11).
The message "torque setpoint < p2174" (BO: r2198.10) and "torque utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.

Dependency: Refer to: r0033, p2195, r2199

p2194[0...n] Torque threshold value 2 / M_thresh val 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8012

Min	Max	Factory setting
0.00 [%]	100.00 [%]	90.00 [%]

Description: Sets the torque threshold value for the message "Torque utilization < torque threshold value 2" (BO: r2199.11).
The message "torque setpoint < p2174" (BO: r2198.10) and "torque utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.

Dependency: Refer to: r0033, p2195, r2199

p2195[0...n] Torque utilization switch-off delay / M_util t_off

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8012

Min	Max	Factory setting
0.0 [ms]	1000.0 [ms]	800.0 [ms]

Description: Sets the switch-off delay time for the negated signal "run-up completed".
The message "torque setpoint < p2174" (BO: r2198.10) and "torque utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.

Dependency: Refer to: p2174, p2194

p2195[0...n] Torque utilization switch-off delay / M_util t_off

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8012

Min	Max	Factory setting
0.0 [ms]	1000.0 [ms]	800.0 [ms]

Description: Sets the switch-off delay time for the negated signal "run-up completed".
The message "torque setpoint < p2174" (BO: r2198.10) and "torque utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.

Dependency: Refer to: p2174, p2194

p2196[0...n] Torque utilization scaling / M_util scal

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(1, 3), U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [%]	1000.00 [%]	100.00 [%]

Description: Sets the scaling factor for torque utilization (r0033).

r2197.1...13 CO/BO: Status word monitoring 1 / ZSW monitor 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2534

Min	Max	Factory setting
-	-	-

Description: Displays the first status word for monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	|n_act| <= speed threshold value 2 p2155	Yes	No	8010
02	|n_act| > speed threshold value 2 p2155	Yes	No	8010
03	n_act >= 0	Yes	No	8011
06	|n_act| > n_max	Yes	No	8010
07	Speed setp - act val deviation in tolerance t_off	Yes	No	8011
13	|n_act| > n_max (F07901)	Yes	No	-

Note:
Re bit 01, 02:
The threshold value is set in p2155 and the hysteresis in p2140.
Re bit 03:
The hysteresis is set in p2150.
Re bit 06:
The hysteresis is set in p2162.
Re bit 07:
The threshold value is set in p2163 and the hysteresis is set in p2164.
Re bit 13:
Only for internal Siemens use.

r2197.0...13 CO/BO: Status word monitoring 1 / ZSW monitor 1

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2534

Min	Max	Factory setting
-	-	-

Description: Displays the first status word for monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	|n_act| <= n_min p1080	Yes	No	8020
01	|n_act| <= speed threshold value 2 p2155	Yes	No	8010
02	|n_act| > speed threshold value 2 p2155	Yes	No	8010
03	n_act >= 0	Yes	No	8011
04	|n_act| >= n_set	Yes	No	8020
05	|n_act| <= n_standstill p1226	Yes	No	8020
06	|n_act| > n_max	Yes	No	8010
07	Speed setp - act val deviation in tolerance t_off	Yes	No	8011
08	I_act >= I_threshold value p2170	Yes	No	8020
09	Vdc_act <= Vdc_threshold value p2172	Yes	No	8020
10	Vdc_act > Vdc_threshold value p2172	Yes	No	8020
11	Output load is not present	Yes	No	8020
12	|n_act| > n_max (delayed)	Yes	No	8021
13	|n_act| > n_max (F07901)	Yes	No	-

Notice:
Re bit 06:
When the overspeed is reached, this bit is set and F07901 output immediately following this. The bit is canceled again as soon as the next pulse inhibit is present.

Note: Re bit 00:
The threshold value is set in p1080 and the hysteresis in p2150.
Re bit 01, 02:
The threshold value is set in p2155 and the hysteresis in p2140.
Re bit 03:
1 signal direction of rotation positive.
0 signal: direction of rotation negative.
The hysteresis is set in p2150.
Re bit 04:
The threshold value is set in r1119 and the hysteresis in p2150.
Re bit 05:
The threshold value is set in p1266 and the delay time in p1228.
Re bit 06:
The hysteresis is set in p2162.
Re bit 07:
The threshold value is set in p2163 and the hysteresis is set in p2164.
Re bit 08:
The threshold value is set in p2170 and the delay time in p2171.
Re bit 09, 10:
The threshold value is set in p2172 and the delay time in p2173.
Re bit 11:
The threshold value is set in p2179 and the delay time in p2180.
Re bit 12:
The threshold value is set in p2182, the hysteresis in p2162, and the delay time (for canceling the signal) in p2152.
Re bit 13:
Only for internal Siemens use.

r2198.4...12 CO/BO: Status word monitoring 2 / ZSW monitor 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2536

Min	Max	Factory setting
-	-	-

Description: Displays the second status word for monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
04	|n_set| < p2161	Yes	No	8011
05	n_set > 0	Yes	No	8011
06	Motor blocked	Yes	No	8012
10	|M_set| < torque threshold value 1	Yes	No	8012
11	Load monitoring signals an alarm	Yes	No	8013
12	Load monitoring signals a fault condition	Yes	No	8013

Note: Re bit 10:
The torque threshold value 1 is set in p2174.
Re bit 12:
This bit is reset after the fault cause disappears, even if the fault itself is still present.

r2198.0...13 CO/BO: Status word monitoring 2 / ZSW monitor 2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2536

Min	Max	Factory setting
-	-	-

Description: Displays the second status word for monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	|n_act| <= speed threshold value 5	Yes	No	8021
01	|n_act| > speed threshold value 5	Yes	No	8021
02	|n_act| <= speed threshold value 6	Yes	No	8021
03	|n_act| > speed threshold value 6	Yes	No	8021
04	|n_set| < p2161	Yes	No	8011
05	n_set > 0	Yes	No	8011
06	Motor blocked	Yes	No	8012
07	Motor stalled	Yes	No	8012
08	|I_act| < I_threshold value p2170	Yes	No	8020
09	|M_act| > torque threshold value 1 and n_set reached	Yes	No	8021
10	|M_set| < torque threshold value 1	Yes	No	8012
11	Load monitoring signals an alarm	Yes	No	8013
12	Load monitoring signals a fault condition	Yes	No	8013
13	|M_act| > torque threshold value 1	Yes	No	8021

Note:
Re bit 10:
The torque threshold value 1 is set in p2174.
Re bit 12:
This bit is reset after the fault cause disappears, even if the fault itself is still present.

r2199.0...11 CO/BO: Status word monitoring 3 / ZSW monitor 3

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 1530, 2537

Min	Max	Factory setting
-	-	-

Description: Displays the third status word for monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	|n_act| < speed threshold value 3	Yes	No	8010
01	f or n comparison value reached or exceeded	Yes	No	8010
04	Speed setp - act val deviation in tolerance t_on	Yes	No	8010
05	Ramp-up/ramp-down completed	Yes	No	8010
06	Current below the zero current threshold	Yes	No	-
11	Torque utilization < torque threshold value 2	Yes	No	8012

Note:
Re bit 00:
The speed threshold value 3 is set in p2161.
Re bit 01:
The comparison value is set in p2141. We recommend setting the hysteresis (p2142) for canceling the bit to a value lower than that in p2141. Otherwise, the bit is not reset.
Re bit 11:
The torque threshold value 2 is set in p2194.

r2199.0...11 CO/BO: Status word monitoring 3 / ZSW monitor 3

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 1530, 2537

Min	Max	Factory setting
-	-	-

Description: Displays the third status word for monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	|n_act| < speed threshold value 3	Yes	No	8010
01	f or n comparison value reached or exceeded	Yes	No	8010
04	Speed setp - act val deviation in tolerance t_on	Yes	No	8011
05	Ramp-up/ramp-down completed	Yes	No	8011
11	Torque utilization < torque threshold value 2	Yes	No	8012

Note: Re bit 00:

The speed threshold value 3 is set in p2161.

Re bit 01:

The comparison value is set in p2141. We recommend setting the hysteresis (p2142) for canceling the bit to a value lower than that in p2141. Otherwise, the bit is not reset.

Re bit 11:

The torque threshold value 2 is set in p2194.

p2200[0...n] BI: Technology controller enable / Tec_ctrl enable

Access level: 2 **Calculated:** - **Data type:** U32 / Binary

Can be changed: T **Scaling:** - **Dyn. index:** CDS, p0170

Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to switch in/switch out the technology controller.

The technology controller is switched in with a 1 signal.

p2201[0...n] CO: Technology controller fixed value 1 / Tec_ctrl fix val1

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: U, T **Scaling:** PERCENT **Dyn. index:** DDS, p0180

Units group: 9_1 **Unit selection:** p0595 **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	10.00 [%]

Description: Sets the value for fixed value 1 of the technology controller.

Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2202[0...n] CO: Technology controller fixed value 2 / Tec_ctr fix val 2

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	20.00 [%]

Description: Sets the value for fixed value 2 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2203[0...n] CO: Technology controller fixed value 3 / Tec_ctr fix val 3

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	30.00 [%]

Description: Sets the value for fixed value 3 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2204[0...n] CO: Technology controller fixed value 4 / Tec_ctr fix val 4

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	40.00 [%]

Description: Sets the value for fixed value 4 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2205[0...n] CO: Technology controller fixed value 5 / Tec_ctr fix val 5

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	50.00 [%]

Description: Sets the value for fixed value 5 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2206[0...n] CO: Technology controller fixed value 6 / Tec_ctr fix val 6

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	60.00 [%]

Description: Sets the value for fixed value 6 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2207[0...n] CO: Technology controller fixed value 7 / Tec_ctr fix val 7

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	70.00 [%]

Description: Sets the value for fixed value 7 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2208[0...n] CO: Technology controller fixed value 8 / Tec_ctr fix val 8

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	80.00 [%]

Description: Sets the value for fixed value 8 of the technology controller.

Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2209[0...n] CO: Technology controller fixed value 9 / Tec_ctr fix val 9

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	90.00 [%]

Description: Sets the value for fixed value 9 of the technology controller.

Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2210[0...n] CO: Technology controller fixed value 10 / Tec_ctr fix val 10

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	100.00 [%]

Description: Sets the value for fixed value 10 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2211[0...n] CO: Technology controller fixed value 11 / Tec_ctr fix val 11

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	110.00 [%]

Description: Sets the value for fixed value 11 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2212[0...n] CO: Technology controller fixed value 12 / Tec_ctr fix val 12

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	120.00 [%]

Description: Sets the value for fixed value 12 of the technology controller.

Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2213[0...n] CO: Technology controller fixed value 13 / Tec_ctr fix val 13

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	130.00 [%]

Description: Sets the value for fixed value 13 of the technology controller.

Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2214[0...n] CO: Technology controller fixed value 14 / Tec_ctr fix val 14

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	140.00 [%]

Description: Sets the value for fixed value 14 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2215[0...n] CO: Technology controller fixed value 15 / Tec_ctr fix val 15

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7950

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	150.00 [%]

Description: Sets the value for fixed value 15 of the technology controller.
Dependency: Refer to: p2220, p2221, p2222, p2223, r2224, r2229
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

p2216[0...n] Technology controller fixed value selection method / Tec_ctr FixVal sel

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
1	2	1

Description: Sets the method to select the fixed setpoints.

Value:
1: Direct selection
2: Binary selection

p2220[0...n] BI: Technology controller fixed value selection bit 0 / Tec_ctrl sel bit 0

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7950

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the fixed value of the technology controller.

Dependency: Refer to: p2221, p2222, p2223

p2221[0...n] BI: Technology controller fixed value selection bit 1 / Tec_ctrl sel bit 1

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7950

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the fixed value of the technology controller.

Dependency: Refer to: p2220, p2222, p2223

p2222[0...n] BI: Technology controller fixed value selection bit 2 / Tec_ctrl sel bit 2

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7950

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the fixed value of the technology controller.

Dependency: Refer to: p2220, p2221, p2223

p2223[0...n] BI: Technology controller fixed value selection bit 3 / Tec_ctrl sel bit 3

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** 7950

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the fixed value of the technology controller.

Dependency: Refer to: p2220, p2221, p2222

r2224 CO: Technology controller fixed value effective / Tec_ctr FixVal eff

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: 9_1	**Unit selection:** p0595	**Func. diagram:** 7950

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the selected and effective fixed value of the technology controller.

Dependency: Refer to: r2229

r2224 CO: Technology controller fixed value effective / Tec_ctr FixVal eff

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: 9_1	**Unit selection:** p0595	**Func. diagram:** 7950

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the selected and effective fixed value of the technology controller.

Dependency: Refer to: r2229

r2225.0 CO/BO: Technology controller fixed value selection status word / Tec_ctr FixVal ZSW

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the fixed value selection of the technology controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Technology controller fixed value selected	Yes	No	7950, 7951

r2229 Technology controller number actual / Tec_ctrl No. act

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7950

Min	Max	Factory setting
-	-	-

Description: Displays the number of the selected fixed setpoint of the technology controller.
Dependency: Refer to: r2224

r2229 Technology controller number actual / Tec_ctrl No. act

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7950

Min	Max	Factory setting
-	-	-

Description: Displays the number of the selected fixed setpoint of the technology controller.
Dependency: Refer to: r2224

p2230[0...n] Technology controller motorized potentiometer configuration / Tec_ctr mop config

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 7954

Min	Max	Factory setting
-	-	0000 0100 bin

Description: Sets the configuration for the motorized potentiometer of the technology controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Data save active	Yes	No	-
02	Initial rounding-off active	Yes	No	-
03	Non-volatile data save active for p2230.0 = 1	Yes	No	-
04	Ramp-function generator always active	Yes	No	-

Dependency: Refer to: r2231, p2240

Note: Re bit 00:

0: The setpoint for the motorized potentiometer is not saved and after ON is entered using p2240.

1: The setpoint for the motorized potentiometer is saved and after ON is entered using r2231. In order to save in a non-volatile fashion, bit 03 should be set to 1.

Re bit 02:

0: Without initial rounding-off

1: With initial rounding-off.

The selected ramp-up/down time is correspondingly exceeded. The initial rounding-off is a sensitive way of specifying small changes (progressive reaction when keys are pressed). The jerk for initial rounding is independent of the ramp-up time and only depends on the selected maximum value (p2237).

It is calculated as follows:

r = 0.0001 x max(p2237, |p2238|) [%] / 0.13^2 [s^2]

The jerk is effective until the maximum acceleration is reached (a_max = p2237 [%] / p2247 [s] or a_max = p2238 [%] / p2248 [s]), after which the drive continues to run linearly with constant acceleration.

The higher the maximum acceleration (the lower that p2247 is), the longer the ramp-up time increases with respect to the set ramp-up time.

Re bit 03:

0: Non-volatile data save de-activated.

1. The setpoint for the motorized potentiometer is saved in a non-volatile fashion (for p2230.0 = 1).

Re bit 04:

When the bit is set, the ramp-function generator is computed independent of the pulse enable. The actual output value of the motorized potentiometer is always in r2250.

p2230[0...n] Technology controller motorized potentiometer configuration / Tec_ctr mop config

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 7954

Min	Max	Factory setting
-	-	0000 0100 bin

Description: Sets the configuration for the motorized potentiometer of the technology controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Data save active	Yes	No	-
	02	Initial rounding-off active	Yes	No	-
	03	Non-volatile data save active for p2230.0 = 1	Yes	No	-
	04	Ramp-function generator always active	Yes	No	-

Dependency: Refer to: r2231, p2240

Notice: For p0014 = 1, the following applies:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: Re bit 00:

0: The setpoint for the motorized potentiometer is not saved and after ON is entered using p2240.

1: The setpoint for the motorized potentiometer is saved and after ON is entered using r2231. In order to save in a non-volatile fashion, bit 03 should be set to 1.

Re bit 02:

0: Without initial rounding-off

1: With initial rounding-off.

The selected ramp-up/down time is correspondingly exceeded. The initial rounding-off is a sensitive way of specifying small changes (progressive reaction when keys are pressed). The jerk for initial rounding is independent of the ramp-up time and only depends on the selected maximum value (p2237).

It is calculated as follows:

r = 0.0001 x max(p2237, |p2238|) [%] / 0.13^2 [s^2]

The jerk is effective until the maximum acceleration is reached (a_max = p2237 [%] / p2247 [s] or a_max = p2238 [%] / p2248 [s]), after which the drive continues to run linearly with constant acceleration.

The higher the maximum acceleration (the lower that p2247 is), the longer the ramp-up time increases with respect to the set ramp-up time.

Re bit 03:

0: Non-volatile data save de-activated.

1. The setpoint for the motorized potentiometer is saved in a non-volatile fashion (for p2230.0 = 1).

Re bit 04:

When the bit is set, the ramp-function generator is computed independent of the pulse enable. The actual output value of the motorized potentiometer is always in r2250.

r2231 Technology controller motorized potentiometer setpoint memory / Tec_ctrl mop mem

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the setpoint memory for the motorized potentiometer of the technology controller.

For p2230.0 = 1, the last setpoint that was saved is entered after ON.

Dependency: Refer to: p2230

r2231 Technology controller motorized potentiometer setpoint memory / Tec_ctrl mop mem

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the setpoint memory for the motorized potentiometer of the technology controller.
For p2230.0 = 1, the last setpoint that was saved is entered after ON.

Dependency: Refer to: p2230

p2235[0...n] BI: Technology controller motorized potentiometer raise setpoint / Tec_ctrl mop raise

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7954

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to continually increase the setpoint for the motorized potentiometer of the technology controller.
The setpoint change (CO: r2250) depends on the set ramp-up time (p2247) and the duration of the signal that is present (BI: p2235).

Dependency: Refer to: p2236

p2236[0...n] BI: Technology controller motorized potentiometer lower setpoint / Tec_ctrl mop lower

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7954

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to continually reduce the setpoint for the motorized potentiometer of the technology controller.

The setpoint change (CO: r2250) depends on the set ramp-down time (p2248) and the duration of the signal that is present (BI: p2236).

Dependency: Refer to: p2235

p2237[0...n] Technology controller motorized potentiometer maximum value / Tec_ctrl mop max

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	100.00 [%]

Description: Sets the maximum value for the motorized potentiometer of the technology controller.

Dependency: Refer to: p2238

p2237[0...n] Technology controller motorized potentiometer maximum value / Tec_ctrl mop max

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	100.00 [%]

Description: Sets the maximum value for the motorized potentiometer of the technology controller.

Dependency: Refer to: p2238

p2238[0...n] Technology controller motorized potentiometer minimum value / Tec_ctrl mop min

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	-100.00 [%]

Description: Sets the minimum value for the motorized potentiometer of the technology controller.

Dependency: Refer to: p2237

p2240[0...n] Technology controller motorized potentiometer starting value / Tec_ctrl mop start

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	0.00 [%]

Description: Sets the starting value for the motorized potentiometer of the technology controller.
For p2230.0 = 0, this setpoint is entered after ON.

Dependency: Refer to: p2230

r2245 CO: Technology controller mot. potentiometer setpoint before RFG / Tec_ctr mop befRFG

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Sets the effective setpoint in front of the internal motorized potentiometer ramp-function generator of the technology controller.

Dependency: Refer to: r2250

p2247[0...n] Technology controller motorized potentiometer ramp-up time / Tec_ctr mop t_r-up

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 7954

Min	Max	Factory setting
0.0 [s]	1000.0 [s]	10.0 [s]

Description: Sets the ramp-up time for the internal ramp-function generator for the motorized potentiometer of the technology controller.

Dependency: Refer to: p2248

Note: The time is referred to 100 %.

When the initial rounding-off is activated (p2230.2 = 1) the ramp-up is correspondingly extended.

p2248[0...n] Technology controller motorized potentiometer ramp-down time / Tec_ctrMop t_rdown

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 7954

Min	Max	Factory setting
0.0 [s]	1000.0 [s]	10.0 [s]

Description: Sets the ramp-down time for the internal ramp-function generator for the motorized potentiometer of the technology controller.

Dependency: Refer to: p2247

Note: The time is referred to 100 %.
When the initial rounding-off is activated (p2230.2 = 1) the ramp-down is correspondingly extended.

r2250 CO: Technology controller motorized potentiometer setpoint after RFG / Tec_ctr mop aftRFG

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7954

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the effective setpoint after the internal ramp-function generator for the motorized potentiometer of the technology controller.

Dependency: Refer to: r2245

p2251 Technology controller mode / Tec_ctrl mode

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
0	1	0

Description: Sets the mode for using the technology controller output.

Value:
0: Technology controller as main speed setpoint
1: Technology controller as supplementary speed setpoint

Dependency: p2251 = 0, 1 is only effective if the enable signal of the technology controller is interconnected (p2200 > 0).

p2252 Technology controller configuration / Tec_ctrl config

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0111 bin

Description: Sets the configuration of the technology controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Ramp-up/down time independent of set-point sign	Yes	No	-
01	Integrator independent of Kp	Yes	No	-
02	Output signal without ramp active	Yes	No	-
03	Act val lim	Yes	No	-

Dependency: Refer to: p2257, p2258, p2267, p2268, p2280, p2285

Note:
Re bit 00 = 0:
The ramp-down time (p2258) switches to the ramp-up time (p2257) when the sign for the output signal r2260 changes. When the sign changes, the output signal is kept at zero for one arithmetic cycle.
Re bit 00 = 1:
When r2260 exhibits a positive gradient, the ramp-up time (p2257) is active; when it exhibits a negative gradient, the ramp-down time (p2258) is active. The sign for r2260 does not have any effect on the ramp time.
Re bit 01 = 0:
The integration time of the PID controller is evaluated with the gain factor Kp (p2280) (p2285 = integral time).
Re bit 01 = 1:
The integration time of the PID controller is independent of the gain factor (p2285 = integration time) if p2280 > 0.
Re bit 02 = 0:
When the PID controller is de-activated via p2200, the output signal r2294 is reduced to zero via the ramp-down time p2293.
Re bit 02 = 1:
When the PID controller is de-activated via p2200, the output signal r2294 is set directly to zero.
Re bit 03 = 0:
The actual values are not limited by p2267 and p2268.
Re bit 03 = 1:
The actual values are limited by p2267 and p2268.

p2253[0...n] CI: Technology controller setpoint 1 / Tec_ctrl setp 1

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the setpoint 1 of the technology controller.
Dependency: Refer to: p2254, p2255

p2254[0...n] CI: Technology controller setpoint 2 / Tec_ctrl setp 2

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the setpoint 2 of the technology controller.
Dependency: Refer to: p2253, p2256

p2255 Technology controller setpoint 1 scaling / Tec_ctrl set1 scal

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [%]	100.00 [%]	100.00 [%]

Description: Sets the scaling for the setpoint 1 of the technology controller.

Dependency: Refer to: p2253

p2256 Technology controller setpoint 2 scaling / Tec_ctrl set2 scal

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [%]	100.00 [%]	100.00 [%]

Description: Sets the scaling for the setpoint 2 of the technology controller.

Dependency: Refer to: p2254

p2257 Technology controller ramp-up time / Tec_ctrl t_ramp-up

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [s]	650.00 [s]	1.00 [s]

Description: Sets the ramp-up time of the technology controller.
Dependency: Refer to: p2252, p2258
Note: The ramp-up time is referred to 100 %.

p2257 Technology controller ramp-up time / Tec_ctrl t_ramp-up

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [s]	650.00 [s]	1.00 [s]

Description: Sets the ramp-up time of the technology controller.
Dependency: Refer to: p2258
Note: The ramp-up time is referred to 100 %.

p2258 Technology controller ramp-down time / Tec_ctrl t_ramp-dn

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [s]	650.00 [s]	1.00 [s]

Description: Sets the ramp-down time of the technology controller.
Dependency: Refer to: p2252, p2257
Note: The ramp-down time is referred to 100 %.

p2258 Technology controller ramp-down time / Tec_ctrl t_ramp-dn

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [s]	650.00 [s]	1.00 [s]

Description: Sets the ramp-down time of the technology controller.
Dependency: Refer to: p2257
Note: The ramp-down time is referred to 100 %.

r2260 CO: Technology controller setpoint after ramp-function generator / Tec_ctr set aftRFG

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Sets the setpoint after the ramp-function generator of the technology controller.

p2261 Technology controller setpoint filter time constant / Tec_ctrl set T

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.000 [s]	60.000 [s]	0.000 [s]

Description: Sets the time constant for the setpoint filter (PT1) of the technology controller.

r2262 CO: Technology controller setpoint after filter / Tec_ctr set aftFlt

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the smoothed setpoint after the setpoint filter (PT1) of the technology controller.

r2262 CO: Technology controller setpoint after filter / Tec_ctr set aftFlt

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the smoothed setpoint after the setpoint filter (PT1) of the technology controller.

p2263 Technology controller type / Tec_ctrl type

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0	1	0

Description: Sets the technology controller type.

Value:
0: D component in the actual value signal
1: D component in the fault signal

p2264[0...n] CI: Technology controller actual value / Tec_ctrl act val

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the actual value of the technology controller.

p2265 Technology controller actual value filter time constant / Tec_ctrl act T

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.000 [s]	60.000 [s]	0.000 [s]

Description: Sets the time constant for the actual value filter (PT1) of the technology controller.

r2266 CO: Technology controller actual value after filter / Tec_ctr act aftFlt

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the smoothed actual value after the filter (PT1) of the technology controller

r2266 CO: Technology controller actual value after filter / Tec_ctr act aftFlt

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the smoothed actual value after the filter (PT1) of the technology controller

p2267 Technology controller upper limit actual value / Tec_ctrl u_lim act

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	100.00 [%]

Description: Sets the upper limit for the actual value signal of the technology controller.

Dependency: Refer to: p2264, p2265, p2271
Refer to: F07426

Notice: If the actual value exceeds this upper limit, this results in fault F07426.

p2268 Technology controller lower limit actual value / Tec_ctrl l_lim act

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	-100.00 [%]

Description: Sets the lower limit for the actual value signal of the technology controller.

Dependency: Refer to: p2264, p2265, p2271
Refer to: F07426

Notice: If the actual value falls below this lower limit, this results in fault F07426.

p2269 Technology controller gain actual value / Tech_ctrl gain act

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [%]	500.00 [%]	100.00 [%]

Description: Sets the scaling factor for the actual value of the technology controller.
Dependency: Refer to: p2264, p2265, p2267, p2268, p2271
Note: For 100%, the actual value is not changed.

p2270 Technology controller actual value function / Tec_ctr ActVal fct

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0	3	0

Description: Setting to use an arithmetic function for the actual value signal of the technology controller.
Value:
0: No function
1: Root function (root from x)
2: Square function (x * x)
3: Cube function (x * x * x)
Dependency: Refer to: p2264, p2265, p2267, p2268, p2269, p2271

p2271 Technology controller actual value inversion (sensor type) / Tech_ctrl act inv

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Setting to invert the actual value signal of the technology controller.

The inversion depends on the sensor type for the actual value signal.

Value:
0: No inversion
1: Inversion actual value signal

Caution: If the actual value inversion is incorrectly selected, then the closed-loop control with the technology controller can become unstable and can oscillate!

Note: The correct setting can be determined as follows:

- inhibit the technology controller (p2200 = 0).
- increase the motor speed and in so doing, measure the actual value signal of the technology controller.

--> If the actual value increases as the motor speed increases, then p2271 should be set to 0 (no inversion).

--> If the actual value decreases as the motor speed increases, then p2271 should be set to 1 (the actual value signal is inverted).

r2272 CO: Technology controller actual value scaled / Tech_ctrl act scal

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the scaled actual value signal of the technology controller.

Dependency: Refer to: p2264, p2265, r2266, p2267, p2268, p2269, p2270, p2271

r2273 CO: Technology controller error / Tec_ctrl error

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: 9_1 | **Unit selection:** p0595 | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the error (system deviation) between the setpoint and actual value of the technology controller.
Dependency: Refer to: p2263

p2274 Technology controller differentiation time constant / Tec_ctrl D comp T

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.000 [s]	60.000 [s]	0.000 [s]

Description: Sets the time constant for the differentiation (D component) of the technology controller.
Note: p2274 = 0: Differentiation is disabled.

p2280 Technology controller proportional gain / Tec_ctrl Kp

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
0.000	1000.000	1.000

Description: Sets the proportional gain (P component) of the technology controller.
Dependency: Refer to: p2252
Note: p2280 = 0: The proportional gain is disabled.

p2280 Technology controller proportional gain / Tec_ctrl Kp

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
0.000	1000.000	1.000

Description: Sets the proportional gain (P component) of the technology controller.
Note: p2280 = 0: The proportional gain is disabled.

p2285 Technology controller integral time / Tec_ctrl Tn

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
0.000 [s]	60.000 [s]	0.000 [s]

Description: Sets the integral time (I component, integrating time constant) of the technology controller.
Dependency: Refer to: p2252
Note: p2285 = 0: The integral time is disabled.

p2285 Technology controller integral time / Tec_ctrl Tn

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.000 [s]	10000.000 [s]	30.000 [s]

Description: Sets the integral time (I component, integrating time constant) of the technology controller.

Notice: The following applies for p2251 = 0:

If the output of the technology controller lies within the range of a suppression (skip) bandwidth (p1091 ... p1094, p1101) or below the minimum speed (p1080), the integral component of the controller is held so that the controller temporarily works as a P controller. This is necessary in order to prevent the controller from behaving in an unstable manner, as the ramp-function generator switches to the parameterized up and down ramps (p1120, p1121) at the same time in order to avoid setpoint steps. This state can be exited or avoided by changing the controller setpoint or by using the start speed (= minimum speed).

Note: When the controller output reaches the limit, the I component of the controller is held.

p2285 = 0:

The integral time is disabled and the I component of the controller is reset.

p2286[0...n] BI: Hold technology controller integrator / Tec_ctr integ stop

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to hold the integrator for the technology controller.

p2286[0...n] BI: Hold technology controller integrator / Tec_ctr integ stop

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	56.13

Description: Sets the signal source to hold the integrator for the technology controller.

p2289[0...n] CI: Technology controller pre-control signal / Tec_ctrl prectrl

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the pre-control signal of the technology controller.

p2289[0...n] CI: Technology controller pre-control signal / Tec_ctrl prectrl

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the pre-control signal of the technology controller.

p2291 CO: Technology controller maximum limiting / Tec_ctrl max_lim

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	100.00 [%]

Description: Sets the maximum limit of the technology controller.

Dependency: Refer to: p2292

Caution: The maximum limit must always be greater than the minimum limit (p2291 > p2292).

p2291 CO: Technology controller maximum limiting / Tec_ctrl max_lim

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** PERCENT **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	100.00 [%]

Description: Sets the maximum limit of the technology controller.
Dependency: Refer to: p2292
Caution: The maximum limit must always be greater than the minimum limit (p2291 > p2292).

p2292 CO: Technology controller minimum limiting / Tec_ctrl min_lim

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** PERCENT **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	0.00 [%]

Description: Sets the minimum limit of the technology controller.
Dependency: Refer to: p2291
Caution: The maximum limit must always be greater than the minimum limit (p2291 > p2292).

p2292 CO: Technology controller minimum limiting / Tec_ctrl min_lim

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** PERCENT **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
-200.00 [%]	200.00 [%]	0.00 [%]

Description: Sets the minimum limit of the technology controller.
Dependency: Refer to: p2291
Caution: The maximum limit must always be greater than the minimum limit (p2291 > p2292).

p2293 Technology controller ramp-up/ramp-down time / Tec_ctr ramp up/dn

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [s]	100.00 [s]	1.00 [s]

Description: Sets the ramping time for the output signal of the technology controller.
Dependency: Refer to: p2291, p2292
Note: The time refers to the set maximum and minimum limits (p2291, p2292).

r2294 CO: Technology controller output signal / Tec_ctrl outp_sig

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the output signal of the technology controller.
Dependency: Refer to: p2295

p2295 CO: Technology controller output scaling / Tec_ctrl outp scal

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-100.00 [%]	100.00 [%]	100.00 [%]

Description: Sets the scaling for the output signal of the technology controller.

p2296[0...n] CI: Technology controller output scaling / Tec_ctrl outp scal

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	2295[0]

Description: Sets the signal source for the scaling value of the technology controller.
Dependency: Refer to: p2295

p2296[0...n] CI: Technology controller output scaling / Tec_ctrl outp scal

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	2295[0]

Description: Sets the signal source for the scaling value of the technology controller.
Dependency: Refer to: p2295

p2297[0...n] CI: Technology controller maximum limit signal source / Tec_ctrMaxLimS_src

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	2291[0]

Description: Sets the signal source for the maximum limiting of the technology controller.

Dependency: Refer to: p2291

p2297[0...n] CI: Technology controller maximum limit signal source / Tec_ctrMaxLimS_src

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	1084[0]

Description: Sets the signal source for the maximum limiting of the technology controller.

Dependency: Refer to: p2291

Note: In order that the output of the technology controller does not exceed the maximum speed limit, its upper limit p2297 should be connected to the actual maximum speed r1084.

In mode p2251 = 1, p2299 must also be connected to the output of the ramp-function generator r1150.

p2298[0...n] CI: Technology controller minimum limit signal source / Tec_ctrl min_l s_s

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	2292[0]

Description: Sets the signal source for the minimum limiting of the technology controller.

Dependency: Refer to: p2292

p2298[0...n] CI: Technology controller minimum limit signal source / Tec_ctrl min_l s_s

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	1087[0]

Description: Sets the signal source for the minimum limiting of the technology controller.

Dependency: Refer to: p2292

Note: If the technology controller is rotated in a negative direction in mode p2251 = 0, its lower limit p2298 should be connected to the actual minimum speed r1087.

In mode p2251 = 1, p2299 must also be connected to the output of the ramp-function generator r1150.

p2299[0...n] CI: Technology controller limit offset / Tech_ctrl lim offs

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)

Access level: 2 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the offset of the output limiting of the technology controller.

p2299[0...n] CI: Technology controller limit offset / Tech_ctrl lim offs

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the offset of the output limiting of the technology controller.

Note: In mode p2251 = 1, p2299 must be connected to the output of ramp-function generator r1150 so that the technology controller stops when the speed limits are reached (see also p2297, p2298).

p2302 Technology controller output signal starting value / Tec_ctr start val

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0.00 [%]	200.00 [%]	0.00 [%]

Description: Sets the start value for the output of the technology controller.

If the drive is switched on and the technology controller is already enabled (see p2200, r0056.3), then it's output signal r2294 first goes to the start value p2302, before the controller starts to operate.

Dependency: The starting value is only effective in the mode "technology controller as main speed setpoint" (p2251 = 0).

If the technology controller is first enabled when the drive is switched on, a start speed remains ineffective, and the controller output starts with the actual setpoint speed of the ramp-function generator.

Note: If the technology controller operates on the speed/setpoint channel (p2251 = 0), then the starting value is interpreted as the starting speed and when operation is enabled, is connected to the output of the technology controller (r2294).

If fault F07426 "technology controller actual value limited" occurs while ramping up to the starting value and if the associated reaction has been set to "NONE" (see p2100, p2101), the starting value is kept as the speed setpoint instead of a switch to closed-loop control operation.

p2306 Technology controller fault signal inversion / Tec_ctrl fault inv

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Setting to invert the fault signal of the technology controller.

The setting depends on the type of control loop.

Value:
0: No inversion
1: Inversion

Caution: If the actual value inversion is incorrectly selected, then the closed-loop control with the technology controller can become unstable and can oscillate!

Note: The correct setting can be determined as follows:

- inhibit the technology controller (p2200 = 0).
- increase the motor speed and in so doing, measure the actual value signal (of the technology controller).

- if the actual value increases with increasing motor speed, then the inversion should be switched out.
- if the actual value decreases with increasing motor speed, then the inversion should be set.

If value = 0:

The drive reduces the output speed when the actual value rises (e.g. for heating fans, intake pump, compressor).

If value = 1:

The drive increases the output speed when the actual value increases (e.g. for cooling fans, discharge pumps).

r2344 CO: Technology controller last speed setpoint (smoothed) / Tec_ctrl n_setp_sm

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the smoothed speed setpoint of the technology controller prior to switching to operation with fault response (see p2345).

Dependency: Refer to: p2345

Note: Smoothing time = 10 s

p2345 Technology controller fault response / Tech_ctrl flt resp

CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7958

Min	Max	Factory setting
0	2	0

Description: Sets the response of the technology controller to the occurrence of fault F07426 (technology controller actual value limited).

The fault response is executed if status bit 8 or 9 in the technology controller status word r2349 is set. If both status bits are zero, a switch back to technology controller operation will follow.

Value:
0: Function inhibited
1: On fault: Changeover to r2344 (or p2302)
2: On fault: Changeover to p2215

Dependency: The parameterized fault response is only effective if the technology controller mode is set to p2251 = 0 (technology controller as main setpoint).

Refer to: p2267, p2268, r2344

Refer to: F07426

Notice: Dependent upon the application, the changing over of the setpoint when fault F07426 occurs can lead to the fault condition disappearing and the re-activation of the technology controller. This can repeat itself and cause limit oscillations. In this case, a different fault response or a different fixed setpoint 15 for the fault response p2345 = 2 should be selected.

Note: The parameterized fault response can only be achieved if the default fault response of the technology controller fault F07426 is set to "NONE" (see p2100, p2101). If a fault response other than "NONE" is entered in p2101 for F07426, p2345 must be set to zero.

If the fault occurs during ramping up to the starting setpoint p2302, this starting setpoint is retained as the final value (there is no changeover to the fault response setpoint).

r2349.0...12 CO/BO: Technology controller status word / Tec_ctrl status

CU250S_S (Tech_ctrl)
CU250S_S_CAN (Tech_ctrl)
CU250S_S_DP (Tech_ctrl)
CU250S_S_PN (Tech_ctrl)
CU250S_V (Tech_ctrl)
CU250S_V_CAN (Tech_ctrl)
CU250S_V_DP (Tech_ctrl)
CU250S_V_PN (Tech_ctrl)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7958

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the technology controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Technology controller de-activated	Yes	No	-
01	Technology controller limited	Yes	No	-
02	Technology controller motorized potentiometer limited max.	Yes	No	-
03	Technology controller motorized potentiometer limited min.	Yes	No	-
04	Technology controller speed setpoint total in setpoint channel	Yes	No	-
05	Technology controller RFG bypassed in the setpoint channel	Yes	No	-
06	Technology controller starting value at the current limit	No	Yes	-
08	Technology controller actual value at the minimum	Yes	No	-
09	Technology controller actual value at the maximum	Yes	No	-
10	Technology controller output at the minimum	Yes	No	-
11	Technology controller output at the maximum	Yes	No	-
12	Fault response active	Yes	No	-

p2502[0...n] LR encoder assignment / Encoder assignment

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(25) | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
0	2	1

Description: Sets the assigned encoder.
The actual value preprocessing and the closed-loop position control are carried out using the assigned encoder.

Value:
0: No encoder
1: Encoder 1
2: Encoder 2

Dependency: Refer to: p0187, p0188

Notice: For the setting p2502 = 0 (no encoder), closed-loop position control is not possible. This setting is only practical as supportive measure to implement encoderless closed-loop speed control (e.g. if the motor encoder is defective).

Note: The assigned encoder (p2502 = 1, 2) must be allocated an encoder data set (p0187, p0188).

p2503[0...n] LR length unit LU per 10 mm / LU per 10 mm

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(25) | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
1 [LU]	2147483647 [LU]	10000 [LU]

Description: Sets the neutral length units LU per 10 mm.
Therefore, for a linear scale, a reference is established between the physical arrangement and the neutral length units LU used in the drive.
Example:
Linear scale, 10 mm should be broken down to units of µm (i.e. 1 LU = 1 µm).
--> p2503 = 10000

Note: The assignment to the grid spacing can be achieved using this for a rotary axis with linear encoder.
LU: Length Unit

p2504[0...n] LR motor/load motor revolutions / Mot/load motor rev

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(25) | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4010, 4704, 4711

Min	Max	Factory setting
1	1048576	1

Description: Sets the motor revolutions for the gearbox factor between the motor shaft and load shaft.
Gearbox factor = motor revolutions (p2504) / load revolutions (p2505)

Dependency: Refer to: p0432, p0433, p2505

Note: The gearbox factor between the encoder shaft and the motor shaft is set using p0432 and p0433.

p2505[0...n] LR motor/load load revolutions / Mot/load load rev

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: C(25) | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4010, 4704, 4711

Min	Max	Factory setting
-1048576	1048576	1

Description: Sets the load revolutions for the gearbox factor between the motor shaft and load shaft.
Gearbox factor = motor revolutions (p2504) / load revolutions (p2505)

Dependency: Refer to: p0432, p0433, p2504

Note: The gearbox factor between the encoder shaft and the motor shaft is set using p0432 and p0433.

p2506[0...n] LR length unit LU per load revolution / LU per load rev

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(25) | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
1 [LU]	2147483647 [LU]	10000 [LU]

Description: Sets the neutral length units LU per load revolution.

Therefore, for a rotary encoder, a reference is established between the physical arrangement and the neutral length units LU used in the drive.

Example:

Rotary encoder, ballscrew with 10 mm/revolution, 10 mm should be broken down to units of µm (i.e. 1 LU = 1 µm).

--> One load revolution corresponds to 10000 LU

--> p2506 = 10000

Note: The position controller can only process position setpoints in the interpolator clock cycle (IPO clock cycle) in integer length units (LU, Length Unit). This is the reason that speed setpoints that are not a multiple integer of 1 LU per IPO clock cycle can only be realized as an average. The result speed setpoint steps are especially noticeable for a high loop gain or when the pre-control is active. Increasing p2506 counteracts this behavior.

p2507[0...n] LR absolute encoder adjustment status / Abs_enc_adj stat

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
0	3	1

Description: Activating the adjustment and display of the status of the adjustment for absolute encoders.

Value:
0: Error occurred while adjusting
1: Absolute encoder not adjusted
2: Absolute encoder not adjusted and encoder adjustment initiated
3: Absolute encoder adjusted

Dependency: Refer to: p2525, p2598, p2599

Caution:

For rotating absolute encoders, when adjusting, a range is set up symmetrically around zero with half of the encoder range, within which the position must be re-established after powering down/powering up. In this range, it is only permissible that the encoder overflows.

After the adjustment has been completed, it must be guaranteed that the range is not exited. The reason for this is that outside the range, there is no clear reference any longer between the encoder actual value and mechanical system.

If the reference point (CI: p2598) lies in this range, then the position actual value is set when adjusting to the reference point. Otherwise, adjustment is canceled with F07443.

There is no overflow for linear absolute encoders. This means that after the adjustment, the position can be re-established in the complete traversing range after powering down/powering up. When adjusting, the position actual value is set to the reference point.

Note:

The encoder adjustment is initiated with p2507 = 2. The status is displayed using the other values.

In order to permanently save the determined position offset (p2525) it must be saved in a non-volatile fashion (p0971, p0977).

This adjustment can only be initiated for an absolute encoder.

p2508[0...3] BI: LR activate reference mark search / Ref_mark act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the function "activate reference mark search".

Index:
[0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p0490, p2502, p2509, r2684

Refer to: A07495

Notice: When activating the function "set position actual value" while the function "reference mark search" is activated, then the function "reference mark search" is automatically de-activated.

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:

BI: p2508[0] = r2684.0

The function can only be activated using a 0/1 signal if no reference function is active (r2526.2).

If "reference mark search" and "measuring probe evaluation" are simultaneously activated, then no function is activated and the actual function is interrupted.

p2508[0...3] BI: LR activate reference mark search / Ref_mark act

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 4010

Min	Max	Factory setting
-	-	[0] 2684.0 [1] 0 [2] 0 [3] 0

Description: Sets the signal source for the function "activate reference mark search".

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p0490, p2502, p2509, r2684
Refer to: A07495

Notice: When activating the function "set position actual value" while the function "reference mark search" is activated, then the function "reference mark search" is automatically de-activated.

Note: The function can only be activated using a 0/1 signal if no reference function is active (r2526.2).
If "reference mark search" and "measuring probe evaluation" are simultaneously activated, then no function is activated and the actual function is interrupted.

p2509[0...3] BI: LR activating measuring probe evaluation / MT_eval act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the function "activating the measuring probe evaluation".
0/1 signal: The function "activate measuring probe evaluation" is started.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p0488, p0489, p0490, p2502, p2508, p2510, p2511, p2517, p2518
Refer to: A07495

Notice: When the "set position actual value" is activated while the function "measuring probe evaluation" is activated, then the function "measuring probe evaluation" is automatically de-activated.

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:
BI: p2509[0] = r2684.1
The function can only be activated using a 0/1 signal if no reference function is active (r2526.2).
If "reference mark search" and "measuring probe evaluation" are simultaneously activated, then no function is activated and the actual function is interrupted.

p2509[0...3] BI: LR activating measuring probe evaluation / MT_eval act

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4010

Min	Max	Factory setting
-	-	[0] 2684.1
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source for the function "activating the measuring probe evaluation".
0/1 signal: The function "activate measuring probe evaluation" is started.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1

[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p0488, p0489, p0490, p2502, p2508, p2510, p2511, p2517, p2518
Refer to: A07495

Notice: When the "set position actual value" is activated while the function "measuring probe evaluation" is activated, then the function "measuring probe evaluation" is automatically de-activated.

Note: The function can only be activated using a 0/1 signal if no reference function is active (r2526.2).
If "reference mark search" and "measuring probe evaluation" are simultaneously activated, then no function is activated and the actual function is interrupted.

p2510[0...3] BI: LR selecting measuring probe evaluation / MT_eval select

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3615, 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the measuring probe.
1 signal = measuring probe 2 is activated for BI: p2509 = 0/1 edge.
0 signal = measuring probe 1 is activated for BI: p2509 = 0/1 edge.

Index: [0] = Cl-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2509, p2511

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:
BI: p2509[0] = r2684.1
The measuring probe is selected at the 0/1 signal transition at r2684.1 (flying referencing active).

p2510[0...3] BI: LR selecting measuring probe evaluation / MT_eval select

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3615, 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the measuring probe.
1 signal = measuring probe 2 is activated for BI: p2509 = 0/1 edge.
0 signal = measuring probe 1 is activated for BI: p2509 = 0/1 edge.

Index: [0] = Cl-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2509, p2511

Note: The following BICO interconnection is established as standard:
BI: p2509[0] = r2684.1
The measuring probe is selected at the 0/1 signal transition at r2684.1 (flying referencing active).

p2511[0...3] BI: LR measuring probe evaluation edge / MT_eval edge

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3615, 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the edge evaluation of the measuring probe.
1 signal = falling edge of the measuring probe (p2510) is activated for BI: p2509 = 0/1 edge.
0 signal = rising edge of the measuring probe (p2510) is activated for BI: p2509 = 0/1 edge.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Encoder 3

Dependency: Refer to: p2502, p2509, p2510

p2511[0...3] BI: LR measuring probe evaluation edge / MT_eval edge

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3615, 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the edge evaluation of the measuring probe.
1 signal = falling edge of the measuring probe (p2510) is activated for BI: p2509 = 0/1 edge.
0 signal = rising edge of the measuring probe (p2510) is activated for BI: p2509 = 0/1 edge.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2509, p2510

p2512[0...3] BI: LR pos. actual value preprocessing activate corr. value (edge) / ActVal_prepCorrAct

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4010, 4015

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the function "activate position actual value preprocessing, corrective value (edge)".
0/1 signal: The corrective value available through CI: p2513 is activated.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2513, r2684

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2512[0] = r2684.7

p2512[0...3] BI: LR pos. actual value preprocessing activate corr. value (edge) / ActVal_prepCorrAct

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010, 4015

Min	Max	Factory setting
-	-	[0] 2684.7
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source for the function "activate position actual value preprocessing, corrective value (edge)".
0/1 signal: The corrective value available through CI: p2513 is activated.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2513, r2684

p2513[0...3] CI: LR Position actual value preprocessing corrective value / Act val_prep corr

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010, 4015

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the corrective value for position actual value preprocessing.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2512, r2521, r2685

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: CI: p2513[0] = r2685
For BI: p2512[0] = 0/1 signal, the position actual value (CO: r2521[0]) is corrected corresponding to the value via CI: p2513[0]. In so doing, the sign of the corrective value present is taken into account.

p2513[0...3] CI: LR Position actual value preprocessing corrective value / Act val_prep corr

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010, 4015

Min	Max	Factory setting
-	-	[0] 2685[0] [1] 0 [2] 0 [3] 0

Description: Sets the signal source for the corrective value for position actual value preprocessing.

Index:
[0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2512, r2521, r2685

Note: For BI: p2512[0] = 0/1 signal, the position actual value (CO: r2521[0]) is corrected corresponding to the value via CI: p2513[0]. In so doing, the sign of the corrective value present is taken into account.

p2514[0...3] BI: LR activate position actual value setting / s_act setting act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate the function "set position actual value".

Index:
[0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2515
Refer to: A07495, A07497

Warning: As long as the position actual value is set, encoder increments that are received are not evaluated. In this state, any position difference cannot be corrected!

Notice: When the function "set position actual value" is activated while the function "reference mark search" or "measuring probe evaluation" is activated, then the corresponding function is de-activated.

Note: BI: p2514 = 1 signal:
The position actual value is set to the setting value in CI: p2515. Alarm A07497 "position setting value activated" is output. Encoder increments that are received in the meantime, are not taken into account.
BI: p2514 = 1/0 signal:
The position actual value preprocessing is activated and is based on the setting value.

p2515[0...3] CI: LR position actual setting setting value / s_act set setVal

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the setting value of the function "setting position actual value".

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2514

p2516[0...3] CI: LR position offset / Position offset

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the position offset.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, r2667

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: CI: p2516[0] = r2667

p2516[0...3] CI: LR position offset / Position offset

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
-	-	[0] 2667[0] [1] 0 [2] 0 [3] 0

Description: Sets the signal source for the position offset.

Index:
[0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, r2667

p2517[0...2] LR direct measuring probe 1 / Direct MT 1

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal for direct measuring probe 1.

After it has been activated via binector input: p2509 = 0/1 signal, the direct measuring probe measures once and can be used with EPOS.

In order to process signals faster, the direct measuring probe bypasses the handshake technique via the encoder control word and encoder status word.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0490, p2509, p2510, p2511

Note: DI: Digital Input

If parameter change is rejected, it should be checked whether the input terminal is not already being used in p0488, p0489, p0493, p0494 or p0580.

Direct measurement via p2517 has a higher priority than measurements via p0488.

p2518[0...2] LR direct measuring probe 2 / Direct MT 2

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
0	27	0

Description: Sets the input terminal for direct measuring probe 2.

After it has been activated via binector input: p2509 = 0/1 signal, the direct measuring probe measures once and can be used with EPOS.

In order to process signals faster, the direct measuring probe bypasses the handshake technique via the encoder control word and encoder status word.

Value:
0: No meas probe
24: DI/DO 24 (X208-3)
25: DI/DO 25 (X208-4)
26: DI/DO 26 (X208-5)
27: DI/DO 27 (X208-6)

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p0490, p2509, p2510, p2511

Note: DI: Digital Input

If parameter change is rejected, it should be checked whether the input terminal is not already being used in p0488, p0489, p0493, p0494 or p0580.

Direct measurement via p2518 has a higher priority than measurements via p0489.

p2519[0...n] LR position actual value preprocessing config. DDS changeover / s_act config DDS

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 4 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	5	1

Description: Sets the behavior of the position actual value preprocessing for the position controller for a DDS changeover.

Re p2519 = 1:

In the following cases, for a DDS changeover, the actual position actual value becomes invalid and the reference point is reset:

- the EDS effective for the closed-loop position control changes.
- the encoder assignment changes (p2502).
- the mechanical relationships change (p2503 ... p2506).
- the direction of rotation changes (p1821).

For absolute encoders, the status of the adjustment (p2507) is also reset if the same absolute encoder remains selected for the closed-loop position control, but the mechanical relationships or the direction of rotation have changed.

In the operation state, in addition, a fault (F07494) is generated.

Notice: The remaining setting values are intended for expanded functionality.

Note: The behavior for a DDS changeover is determined using the value of p2519 in the target data set.

r2520[0...2] CO: LR Position actual value preprocessing encoder control word / ActVal_prep STW

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4010

Min	Max	Factory setting
-	-	-

Description: Displays the encoder control word generated by the position actual value preprocessing.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Request function 1	Yes	No	-
01	Request function 2	Yes	No	-
02	Request function 3	Yes	No	-
03	Request function 4	Yes	No	-
04	Request command bit 0	Yes	No	-
05	Request command bit 1	Yes	No	-
06	Request command bit 2	Yes	No	-
07	Flying measurement mode/search for reference mark	Flying measurement	Reference marks	-
13	Request absolute value cyclic	Yes	No	-
14	Request parking encoder	Yes	No	-
15	Request acknowledge encoder fault	Yes	No	-

Dependency: Refer to: p0480

r2521[0...3] CO: LR position actual value / s_act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the actual position actual value determined by the position actual value preprocessing.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, r2526

Note: r2526.0 = 1 --> The position actual value in r2521[0] for the position control is valid.
r2527.0 = 1 --> The position actual value in r2521[1] for encoder 1 is valid.
r2528.0 = 1 --> The position actual value in r2521[2] for encoder 2 is valid.

r2522[0...3] CO: LR velocity actual value / v_act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
- [1000 LU/min]	- [1000 LU/min]	- [1000 LU/min]

Description: Displays the velocity actual value determined by the position actual value preprocessing.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, r2526

Note: r2526.0 = 1 --> The velocity actual value in r2522[0] for the position control is valid.
r2527.0 = 1 --> The velocity actual value in r2522[1] for encoder 1 is valid.
r2528.0 = 1 --> The velocity actual value in r2522[2] for encoder 2 is valid.

r2523[0...3] CO: LR measured value / Measured value

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the value determined by the function "reference mark search" and "measuring probe evaluation".

Index: [0] = Cl-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, r2526

Note: r2526.2 = 1 --> The measured value in r2523[0] for the position control is valid.
r2527.2 = 1 --> The measured value in r2523[1] for encoder 1 is valid.
r2528.2 = 1 --> The measured value in r2523[2] for encoder 2 is valid.

r2524 CO: LR LU/revolution / LU/revolution

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630, 4010

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the internal length units LU/motor revolution.

Dependency: Refer to: p0404

p2525[0...n] CO: LR encoder adjustment offset / Enc_adj offset

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** 4010

Min	Max	Factory setting
0 [LU]	4294967295 [LU]	0 [LU]

Description: For the absolute encoder adjustment, a drive determines the position offset.

Dependency: Refer to: p0404

Note: The position offset is only relevant for absolute encoders. The drive determines it when making the adjustment and the user should not change it.

r2526.0...9 CO/BO: LR status word / ZSW

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the position controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Position actual value valid	Yes	No	4010, 4015
01	Referencing active	Yes	No	4010
02	Measured value valid	Yes	No	3615, 4010
03	Closed-loop position control active	Yes	No	4015
04	Fixed stop reached	Yes	No	3617, 4025
05	Fixed stop outside window	Yes	No	3617, 4025
06	Position controller output limited	Yes	No	4015
07	Request tracking mode	Yes	No	-
08	Clamping active when traveling to fixed stop	Yes	No	4025
09	Setting value for adjustment valid	Yes	No	-

Dependency: Refer to: r2521, r2522, r2523

Note: Re bit 04:
The signal is influenced via p2634.
Re bit 05:
The signal is influenced via p2635.

r2527.0...2 CO/BO: LR actual value sensing status word encoder 1 / ActValSensZSW enc1

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the position actual value sensing for encoder 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Position actual value valid	Yes	No	-
01	Referencing active	Yes	No	-
02	Measured value valid	Yes	No	-

r2528.0...2 CO/BO: LR actual value sensing status word encoder 2 / ActValSensZSW enc2

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the position actual value sensing for encoder 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Position actual value valid	Yes	No	-
01	Referencing active	Yes	No	-
02	Measured value valid	Yes	No	-

p2530 CI: LR position setpoint / s_set

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015, 4020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the position setpoint of the position controller.

Dependency: Refer to: r2665

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2530 = r2665

p2530 CI: LR position setpoint / s_set

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015, 4020

Min	Max	Factory setting
-	-	2665[0]

Description: Sets the signal source for the position setpoint of the position controller.

Dependency: Refer to: r2665

p2531 CI: LR velocity setpoint / v_set

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the velocity setpoint of the position controller.

Dependency: Refer to: r2666

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2531 = r2666

p2531 CI: LR velocity setpoint / v_set

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
-	-	2666[0]

Description: Sets the signal source for the velocity setpoint of the position controller.
Dependency: Refer to: r2666

p2532 CI: LR position actual value / s_act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015, 4020, 4025

Min	Max	Factory setting
-	-	2521[0]

Description: Sets the signal source for the position actual value of the position controller.
Dependency: Refer to: r2521

p2533[0...n] LR position setpoint filter time constant / s_set_filt T

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
0.00 [ms]	1000.00 [ms]	0.00 [ms]

Description: Sets the time constant for the position setpoint filter (PT1).
Note: The effective Kv factor (position loop gain) is reduced with the filter. This allows a softer control behavior with improved tolerance with respect to noise/disturbances.

Applications:
- reduces the pre-control dynamic response.
- jerk limiting.

p2534[0...n] LR speed pre-control factor / n_prectrl fact

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4015, 4025

Min	Max	Factory setting
0.00 [%]	200.00 [%]	0.00 [%]

Description: Setting to activate and weight the speed pre-control value.
Value = 0 % --> The pre-control is de-activated.

Dependency: Refer to: p2535, p2536, r2563

Note: When the axis control loop is optimally set as well as a precisely determined equivalent time constant of the speed control loop, the pre-control factor is 100%.

p2535[0...n] LR speed pre-control balancing filter dead time / n_prectrFlt t_dead

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
0.00	2.00	0.00

Description: Sets the "fractional" dead time to emulate the timing behavior of the speed control loop.
The selected multiplier refers to the position controller clock cycle (deadtime= p2535 * p0115[4]).

Dependency: Refer to: p2536

Notice: When speed pre-control is active (p2534 > 0 %), the following applies:
In addition to the set dead time (p2535), internally two position controller clock cycles are effective.
When speed pre-control is inactive (p2534 = 0 %), the following applies:
No dead time is effective (p2535 and internal).

Note: Together with p2536, the timing behavior of the closed-loop control loop can be emulated.

p2536[0...n] LR speed pre-control symmetrizing filter PT1 / n_prectrl filt PT1

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
0.00 [ms]	100.00 [ms]	0.00 [ms]

Description: Sets a PT1 filter to emulate the timing behavior of the closed-speed control loop.

Dependency: Refer to: p2535

Notice: When speed pre-control is inactive (p2534 = 0 %), the following applies:
If a PT1 filter has been set, it is not effective.

Note: Together with p2535, the timing behavior of the closed-loop control loop can be emulated.

p2537 CI: LR position controller adaptation / Adaptation

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the adaptation of the proportional gain of the position controller.

Dependency: Refer to: p2538

p2538[0...n] LR proportional gain / Kp

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
0.000 [1000/min]	300.000 [1000/min]	1.000 [1000/min]

Description: Sets the proportional gain (P gain, position loop gain, Kv factor) of the position controller.

Dependency: Refer to: p2537, p2539, p2555, r2557, r2558

Note: The proportional gain is used define at which traversing velocity which following error is obtained (without pre-control)

Low proportional gain:

Slow response to a setpoint - actual value difference, the following error becomes large.

High proportional gain:

Fast response to the setpoint - actual value difference, the following error becomes small.

p2539[0...n] LR integral time / Tn

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
0.00 [ms]	100000.00 [ms]	0.00 [ms]

Description: Setting to activate the integral time of the position controller.

Value = 0 ms --> The I component of the position controller is de-activated.

Dependency: Refer to: p2538, r2559

p2540 CO: LR position controller output speed limit / LR_outp limit

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
0.000 [rpm]	210000.000 [rpm]	210000.000 [rpm]

Description: Sets the speed limit of the position controller output.

Dependency: Refer to: p2541

p2541 CI: LR position controller output speed limit signal source / LR_outp lim S_src

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
-	-	2540[0]

Description: Sets the signal source for the position controller output limit.

Dependency: Refer to: p2540

p2542 LR standstill window / Standstill window

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4020

Min	Max	Factory setting
0 [LU]	2147483647 [LU]	200 [LU]

Description: Sets the standstill window for the standstill monitoring function.

After the standstill monitoring time expires, it is cyclically checked whether the difference between the setpoint and actual position is located within the standstill window and, if required, an appropriate fault is output.

Value = 0 --> The standstill monitoring is de-activated.

Dependency: Refer to: p2543, p2544

Refer to: F07450

Note: The following applies for the setting of the standstill and positioning window:

Standstill window (p2542) >= positioning window (p2544)

p2543 LR standstill monitoring time / t_standstill monit

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4020

Min	Max	Factory setting
0.00 [ms]	100000.00 [ms]	200.00 [ms]

Description: Sets the standstill monitoring time for the standstill monitoring function.

After the standstill monitoring time expires, it is cyclically checked whether the difference between the setpoint and actual position is located within the standstill window and, if required, an appropriate fault is output.

Dependency: Refer to: p2542, p2545

Refer to: F07450

Note: The following applies for the setting of the standstill and positioning monitoring time:

Standstill monitoring time (p2543) <= positioning monitoring time (p2545)

p2544 LR positioning window / Pos_window

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4020

Min	Max	Factory setting
0 [LU]	2147483647 [LU]	40 [LU]

Description: Sets the positioning window for the positioning monitoring function.

After the positioning monitoring time expires, it is checked once as to whether the difference between the setpoint and actual position lies within the positioning window and if required an appropriate fault is output.

Value = 0 --> The positioning monitoring function is de-activated.

Dependency: Refer to: p2542, p2545, r2684

Refer to: F07451

Note: The following applies for the setting of the standstill and positioning window:

Standstill window (p2542) >= positioning window (p2544)

p2545 LR positioning monitoring time / t_pos_monit

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4020

Min	Max	Factory setting
0.00 [ms]	100000.00 [ms]	1000.00 [ms]

Description: Sets the positioning monitoring time for the positioning monitoring.

After the positioning monitoring time expires, it is checked once as to whether the difference between the setpoint and actual position lies within the positioning window and if required an appropriate fault is output.

Dependency: Refer to: p2543, p2544, r2684

Refer to: F07451

Note: The following applies for the setting of the standstill and positioning monitoring time:

Standstill monitoring time (p2543) <= positioning monitoring time (p2545)

p2546[0...n] LR dynamic following error monitoring tolerance / s_delta_monit tol

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 4025

Min	Max	Factory setting
0 [LU]	2147483647 [LU]	1000 [LU]

Description: Sets the tolerance for the dynamic following error monitoring.
If the dynamic following error (r2563) exceeds the selected tolerance, then an appropriate fault is output.
Value = 0 --> The dynamic following error monitoring is de-activated.

Dependency: Refer to: r2563, r2684
Refer to: F07452

Note: The tolerance bandwidth is intended to prevent the dynamic following error monitoring incorrectly responding due to operational control sequences (e.g. during load surges).

p2547 LR cam switching position 1 / Cam position 1

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4025

Min	Max	Factory setting
-2147483648 [LU]	2147483647 [LU]	0 [LU]

Description: Sets the cam switching position 1.

Dependency: Refer to: p2548, r2683

Caution: Only after the axis has been referenced can it be guaranteed that the cam switching signals when output have a "true" position reference.

Note: Position actual value <= cam switching position 1 --> r2683.8 = 1 signal
Position actual value > cam switching position 1 --> r2683.8 = 0 signal

p2548 LR cam switching position 2 / Cam position 2

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4025

Min	Max	Factory setting
-2147483648 [LU]	2147483647 [LU]	0 [LU]

Description: Sets the cam switching position 2.

Dependency: Refer to: p2547, r2683

Caution: Only after the axis has been referenced can it be guaranteed that the cam switching signals when output have a "true" position reference.

Note: Position actual value <= cam switching position 2 --> r2683.9 = 1 signal
Position actual value > cam switching position 2 --> r2683.9 = 0 signal

p2549 BI: LR enable 1 / Enable 1

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
-	-	899.2

Description: Sets the signal source for the position controller enable 1.

Dependency: Refer to: r0899, p2550

Note: The position controller is enabled by the following AND logic operation:
- BI: p2549
- BI: p2550

p2550 BI: LR enable 2 / Enable 2

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4015

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the position controller enable 2.

Dependency: Refer to: p2549

Note: The position controller is enabled by the following AND logic operation:
- BI: p2549
- BI: p2550

When the function module "position control" or "basic positioner" is activated, the following BICO interconnection is established:
- BI: p2550 = 1

p2550 BI: LR enable 2 / Enable 2

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4015

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the position controller enable 2.

Dependency: Refer to: p2549

Note: The position controller is enabled by the following AND logic operation:
- BI: p2549
- BI: p2550

p2551 BI: LR setpoint signal present / Mess setp pres

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the "setpoint present" signal.

BI: p2551 = 1 signal:

The end of the positioning operation on the setpoint side is signaled and the positioning and standstill monitoring activated.

BI: p2551 = 0 signal:

The start of a positioning operation or tracking mode on the setpoint side is signaled and the positioning and standstill monitoring de-activated.

Dependency: Refer to: p2554, r2683

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:
BI: p2551 = r2683.2

p2551 BI: LR setpoint signal present / Mess setp pres

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4020

Min	Max	Factory setting
-	-	2683.2

Description: Sets the signal source for the "setpoint present" signal.
BI: p2551 = 1 signal:
The end of the positioning operation on the setpoint side is signaled and the positioning and standstill monitoring activated.
BI: p2551 = 0 signal:
The start of a positioning operation or tracking mode on the setpoint side is signaled and the positioning and standstill monitoring de-activated.

Dependency: Refer to: p2554, r2683

p2552 BI: LR signal travel to fixed stop active / Signal TfS act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4025

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the signal "travel to fixed stop active".
BI: p2552 = 1 signal:
The activity associated with travel to fixed stop is signaled and the detection of the fixed stop is started via the maximum following error (p2634).

Dependency: Refer to: r2683

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2552 = r2683.14

p2552 BI: LR signal travel to fixed stop active / Signal TfS act

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4025

Min	Max	Factory setting
-	-	2683.14

Description: Sets the signal source for the signal "travel to fixed stop active".
BI: p2552 = 1 signal:
The activity associated with travel to fixed stop is signaled and the detection of the fixed stop is started via the maximum following error (p2634).

Dependency: Refer to: r2683

p2553 BI: LR signal fixed stop reached / Signal fixed stop

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4025

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the signal "fixed stop reached".
BI: p2553 = 1 signal:
When the fixed stop is reached, this is signaled and the fixed stop monitoring window is activated.

Dependency: Refer to: r2683

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2553 = r2683.12

p2553 BI: LR signal fixed stop reached / Signal fixed stop

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4025

Min	Max	Factory setting
-	-	2683.12

Description: Sets the signal source for the signal "fixed stop reached".
BI: p2553 = 1 signal:
When the fixed stop is reached, this is signaled and the fixed stop monitoring window is activated.

Dependency: Refer to: r2683

p2554 BI: LR signal traversing command active / Sig trav_cmnd act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4020

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the signal "traversing command active".
BI: p2554 = 1 signal:
It is signaled that positioning is active and therefore the positioning monitoring is not activated with the signal "setpoint present" (p2551).

Dependency: Refer to: p2551, r2684

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2554 = r2684.15

p2554 BI: LR signal traversing command active / Sig trav_cmnd act

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4020

Min	Max	Factory setting
-	-	2684.15

Description: Sets the signal source for the signal "traversing command active".

BI: p2554 = 1 signal:

It is signaled that positioning is active and therefore the positioning monitoring is not activated with the signal "set-point present" (p2551).

Dependency: Refer to: p2551, r2684

p2555 CI: LR LU/revolution LU/mm / LU/rev LU/mm

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
-	-	2524[0]

Description: Sets the signal source for the reference of the internal length units LU to motor revolution for rotary encoders and to mm for linear encoders.

Dependency: Refer to: p0404, r2524

Note: The signal value is used to convert the length unit to the speed or velocity setpoint.

r2556 CO: LR position setpoint after setpoint smoothing / s_set after interp

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the position setpoint after the setpoint smoothing.

r2557 CO: LR position controller input system deviation / LR_inp sys dev

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the difference between the position setpoint and the position actual value at the position controller input.

r2558 CO: LR position controller output P component / LR_outp P comp

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the P component at the output of the position controller for the speed setpoint.

r2559 CO: LR position controller output I component / LR_outp I comp

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the I component at the output of the position controller for the speed setpoint.

r2560 CO: LR speed setpoint / n_set

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint after limiting (CI: p2541).

r2561 CO: LR speed pre-control value / n_prectrl val

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed setpoint due to the pre-control.

r2562 CO: LR total speed setpoint / n_set total

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the total speed setpoint

This value is obtained from the sum of the speed pre-control and position controller output.

Dependency: Refer to: r2560, r2561

r2563 CO: LR following error dynamic model / Follow error dyn

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4025

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the dynamic following error.

This value is the deviation, corrected by the velocity-dependent component, between the position setpoint and the position actual value.

Note: For p2534 >= 100 % (pre-control activated) the following applies:

The dynamic following error (r2563) corresponds to the system deviation (r2557) at the position controller input.

For 0 % < p2534 < 100 % (pre-control activated) or p2534 = 0 % (pre-control de-activated) the following applies:

The dynamic following error (r2563) is the deviation between the measured position actual value and a value that is calculated from the position setpoint via a PT1 model. This compensates the system-related velocity-dependent system deviation for a P controller.

r2564 CO: LR torque pre-control value / M_prectrl val

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2003 | **Dyn. index:** -
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the torque pre-control value.

Dependency: Refer to: p1511, p1512

Note: The torque pre-control value is the derivation over time of the speed pre-control value and is referred to a moment of inertia of 1 kgm^2/2 PI. When using the pre-control, then this should be evaluated corresponding to the actual moment of inertia.

r2565 CO: LR following error actual / Following err act

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 4015

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the actual following error.
This value is the deviation between the position setpoint - after fine interpolation - and the position actual value.

Notice: When speed pre-control is active (p2534 > 0 %), the following applies:
To calculate this value, the position setpoint is delayed by two position controller clock cycles.
When speed pre-control is inactive (p2534 = 0 %), the following applies:
To calculate this value, the position setpoint is delayed by two position controller clock cycles.

r2566 LR speed input pre-control / n inp prectrl

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2000 | **Dyn. index:** -
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 4015

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the speed at the input of the pre-control channel.

Note: This display parameter is used for diagnostics even when the pre-control is inactive (p2534 = 0%).

p2567[0...n] LR torque pre-control moment of inertia / M_prectr M_inertia

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 25_1 | **Unit selection:** p0100 | **Func. diagram:** 4015

Min	Max	Factory setting
0.000000 [kgm²]	100000.000000 [kgm²]	0.159155 [kgm²]

Description: Sets the moment of inertia for the torque pre-control.

Dependency: Refer to: p2534, r2564

Note: When calculating the torque pre-control value (r2654), the time derivation of the speed pre-control value is multiplied by 2 PI * p2567.

For reasons associated with the compatibility to earlier firmware versions, the factory setting for p2567 = 1 kgm^2/2 PI. This means that CO: r2564 remains as standard the derivation over time of the speed pre-control value and is referred, as before, to a moment of inertia of 1 kgm^2/2 PI. For torque pre-control, the moment of inertia can now be directly entered into p2567 (instead of subsequently evaluating the pre-control value.

p2568 BI: EPOS STOP cam activation / STOP cam act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate the function "STOP cam".

BI: p2568 = 1 signal

--> The evaluation of the STOP cam minus (BI: p2569) and STOP cam plus (BI: p2570) is active.

Dependency: Refer to: p2569, p2570

Note: The traversing range can also be limited using software limit switches.

p2569 BI: EPOS STOP cam minus / STOP cam minus

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the STOP cam in the negative direction of travel.

Dependency: Refer to: p1135, p2568, p2570, p2573, r2684

Refer to: F07491

Caution: The STOP cams are low active.

Sets message 07491 as fault (F07491):

For a 0 signal, the axis is stopped with the OFF3 ramp-down time (p1135), status signal r2684.13 is set to 1, saved and the appropriate fault is output. After the fault has been acknowledged, only motion moving away from the STOP cam is permitted.

For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.13 is set to 0.

Sets message 07491 as alarm (A07491):

For a 0 signal, the axis is stopped with the maximum deceleration (p2573), status signal r2684.13 is set to 1, saved and the appropriate alarm is output. Only motion away from the STOP cam is permitted.

For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.13 is set to 0 and the alarm is deleted.

p2570 BI: EPOS STOP cam plus / STOP cam plus

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the STOP cam in the positive direction of travel.

Dependency: Refer to: p1135, p2568, p2569, p2573, r2684
Refer to: F07492

Caution:

The STOP cams are low active.
Sets message 07492 as fault (F07492):
For a 0 signal, the axis is stopped with the OFF3 ramp-down time (p1135), status signal r2684.14 is set to 1, saved and the appropriate fault is output. After the fault has been acknowledged, only motion moving away from the STOP cam is permitted.
For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.14 is set to 0.
Sets message 07492 as alarm (A07492):
For a 0 signal, the axis is stopped with the maximum deceleration (p2573), status signal r2684.14 is set to 1, saved and the appropriate alarm is output. Only motion away from the STOP cam is permitted.
For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.14 is set to 0 and the alarm is deleted.

p2571 EPOS maximum velocity / v_max

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
1 [1000 LU/min]	40000000 [1000 LU/min]	30000 [1000 LU/min]

Description: Sets the maximum velocity for the "basic positioner" function (EPOS).

Dependency: Refer to: r1084, r1087, p2503, p2504, p2505, p2506

Note: The maximum velocity is active in all of the operating modes of the basic positioner.
The maximum velocity for the basic positioner should be aligned with the maximum speed/velocity of the speed/velocity controller:
Rotary encoders:
p2571[1000 LU/min] = min(|r1084|, |r1087|)[rpm] x p2505/p2504 x p2506/1000
Linear encoders:
p2571[1000 LU/min] = min(|r1084|, |r1087|)[m/min] x p2503/10[m]

p2572 EPOS maximum acceleration / a_max

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
1 [1000 LU/s²]	2000000 [1000 LU/s²]	100 [1000 LU/s²]

Description: Sets the maximum acceleration for the "basic positioner" function (EPOS).
Dependency: Refer to: p2619, p2644
Note: The maximum acceleration appears to exhibit jumps (without jerk).
"Traversing blocks" operating mode:
The programmed acceleration override (p2619) acts on the maximum acceleration.
"Direct setpoint input/MDI" mode:
The acceleration override is effective (p2644, 4000 hex = 100 %).
"Jog" and "search for reference" modes
No acceleration override is active. The axis starts with the maximum acceleration.

p2573 EPOS maximum deceleration / -a_max

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
1 [1000 LU/s²]	2000000 [1000 LU/s²]	100 [1000 LU/s²]

Description: Sets the maximum deceleration for the "basic positioner" function (EPOS).
Dependency: Refer to: p2620, p2645

Note: The maximum deceleration appears to exhibit jumps (without jerk).
"Traversing blocks" operating mode:
The programmed deceleration override (p2620) acts on the maximum deceleration.
"Direct setpoint input/MDI" mode:
The deceleration override is effective (p2645, 4000 hex = 100 %).
"Jog" and "search for reference" modes
No deceleration override is effective. The axis breaks with the maximum deceleration.

p2574 EPOS jerk limiting / Jerk lim

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
1 [1000 LU/s³]	100000000 [1000 LU/s³]	10000 [1000 LU/s³]

Description: Sets the jerk limiting

Dependency: Refer to: p2572, p2573, p2575

Note: The jerk limiting is internally converted into a jerk time as follows:
Jerk time Tr = max(p2572, p2573) / p2574
The jerk time is internally limited to 1000 ms and is rounded-off to an integer multiple of the sampling time positioning (p0115[5]).
The jerk time is valid for the acceleration and deceleration phases also for unequal maximum acceleration (p2572) and maximum deceleration (p2573).
For unequal maximum acceleration and maximum deceleration, the motion is not optimal from a time perspective as the jerk limit cannot be used for the lower of the two values.
If, in the traversing profile, the acceleration time without jerk limiting is less than the jerk time Tr, then the motion with jerk limiting is not optimum from a time perspective.
For traversing motion with a direct transition between acceleration and deceleration (i.e. jerk time is greater than the constant velocity phase), jerk can increase up to twice the parameterized jerk.
CONTINUE_FLYING with direction reversal acts internally just like a CONTINUE_WITH_STOP without the "position reached" being set. Without jerk limiting, this behavior can hardly be noticed as, when reversing, the position setpoint is only kept at zero for one interpolator clock cycle.
For block change enable CONTINUE_WITH_STOP, jerk limiting results in a longer delay time.

p2575 BI: EPOS jerk limiting activation / Jerk limit act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate the jerk limiting.
Activating/de-activating:
- using BI: p2575 = 1 signal or 0 signal.
- using the command JERK in the traversing block (only for BI: p2575 = 0 signal).

Dependency: Refer to: p2574

Note: A change of the signal state at the binector input is only accepted at zero speed.

p2576 EPOS modulo correction modulo range / Modulo corr range

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
1 [LU]	2147482647 [LU]	360000 [LU]

Description: Sets the modulo range for axes with modulo correction.

Dependency: Refer to: p2577

p2577 BI: EPOS modulo correction activation / Modulo corr act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630, 3635

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate modulo correction.

Dependency: Refer to: p2576

Note: When the signal state changes at the binector input, this only becomes effective in the "ready for switching on" state.

Selecting modulo correction:

The actual position setpoint in the modulo range is corrected. The position actual value differs from the position setpoint by the following error and can also leave the modulo range.

De-selecting modulo correction:

It is based on the actual position actual value.

p2578 CI: EPOS software limit switch minus signal source / SW limSw Min S_src

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-	-	2580[0]

Description: Sets the signal source for the software limit switch minus.

Dependency: Refer to: p2579, p2580, p2581, p2582

Refer to: A07469, A07477, A07479, F07481

Notice: A change to the software limit switch becomes immediately effective.

If the software limit switch is changed, then this results in the positions in the traversing blocks being checked.

Note: The following applies for the setting of the software limit switch:

Software limit switch minus < software limit switch plus

p2579 CI: EPOS software limit switch plus signal source / SW limSwPlus S_src

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-	-	2581[0]

Description: Sets the signal source for the software limit switch plus.

Dependency: Refer to: p2578, p2580, p2581, p2582
Refer to: A07470, A07478, A07480, F07482

Notice: A change to the software limit switch becomes immediately effective.
If the software limit switch is changed, then this results in the positions in the traversing blocks being checked.

Note: The following applies for the setting of the software limit switch:
Software limit switch minus < software limit switch plus

p2580 CO: EPOS software limit switch minus / SW limSwitch minus

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-2147482648 [LU]	2147482647 [LU]	-2147482648 [LU]

Description: Sets the software limit switch in the negative direction of travel.

Dependency: Refer to: p2578, p2579, p2581, p2582

p2581 CO: EPOS software limit switch plus / SW lim switch plus

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-2147482648 [LU]	2147482647 [LU]	2147482647 [LU]

Description: Sets the software limit switch in the positive direction of travel.

Dependency: Refer to: p2578, p2579, p2580, p2582

p2582 BI: EPOS software limit switch activation / SW lim sw act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate the "software limit switch".

Dependency: Refer to: p2578, p2579, p2580, p2581

Caution:

Software limit switch effective:
- axis is referenced (r2684.11 = 1) and BI: p2582 = 1 signal.

Software limit switch ineffective:
- modulo correction active (BI: p2577 = 1 signal).
- search for reference is executed.

Notice: Target position for relative positioning outside software limit switch:

The traversing block is started and the axis comes to a standstill at the software limit switch. An appropriate alarm is output and the traversing block is interrupted. Traversing blocks with valid position can be activated.

Target position for absolute positioning outside software limit switch:

In the "traversing blocks" mode, the traversing block is not started and an appropriate fault is output.

Axis outside the valid traversing range:

If the axis is already outside the valid traversing range, then an appropriate fault is output. The fault can be acknowledged at standstill. Traversing blocks with valid position can be activated.

Note: The traversing range can also be limited using STOP cams.

p2583 EPOS backlash compensation / Backlash comp

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
-200000 [LU]	200000 [LU]	0 [LU]

Description: Sets the amount of play (backlash) for positive or negative play.

0: The backlash compensation is de-activated.

> 0: Positive backlash (normal case)

When the direction is reversed, the encoder actual value leads the actual value.

< 0: Negative backlash

When the direction is reversed, the actual value leads the encoder actual value.

Dependency: If a stationary axis is referenced by setting the reference point, or an adjusted with absolute encoder is powered up, then the setting of p2604 is relevant for entering the compensation value.

p2604 = 1:

Traveling in the positive direction -> A compensation value is immediately entered.

Traveling in the negative direction -> A compensation value is not entered

p2604 = 0:

Traveling in the positive direction -> A compensation value is not entered

Traveling in the negative direction -> A compensation value is immediately entered.

When again setting the reference point (a referenced axis) or for "flying referencing", p2604 is not relevant but instead the history of the axis.

Refer to: p2604, r2667

p2585 EPOS jog 1 setpoint velocity / Jog 1 v_set

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610

Min	Max	Factory setting
-40000000 [1000 LU/min]	40000000 [1000 LU/min]	-300 [1000 LU/min]

Description: Sets the setpoint velocity for jog 1.

Dependency: Refer to: p2587, p2589, p2591

p2586 EPOS jog 2 setpoint velocity / Jog 2 v_set

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610

Min	Max	Factory setting
-40000000 [1000 LU/min]	40000000 [1000 LU/min]	300 [1000 LU/min]

Description: Sets the setpoint velocity for jog 2.
Dependency: Refer to: p2588, p2590, p2591

p2587 EPOS jog 1 traversing distance / Jog 1 distance

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	1000 [LU]

Description: Sets the traversing distance for incremental jog 1.
Dependency: Refer to: p2585, p2589, p2591
Note: Incremental jog 1 is started with BI: p2591 = 1 signal and BI: p2589 = 0/1 signal.
With BI: p2589 = 0 signal, incremental jog is interrupted.

p2588 EPOS jog 2 traversing distance / Jog 2 distance

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	1000 [LU]

Description: Sets the traversing distance for incremental jog 2.

Dependency: Refer to: p2586, p2590, p2591

Note: Incremental jog 2 is started with BI: p2591 = 1 signal and BI: p2590 = 0/1 signal.
With BI: p2590 = 0 signal, incremental jogging is interrupted.

p2589 BI: EPOS jog 1 signal source / Jog 1 S_src

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jog 1.

Dependency: When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573).
BI: p2591 = 0 signal
The axis endlessly moves with the setpoint velocity, jog 1 (p2585).
BI: p2591 = 1 signal
The axis traverses through a parameterized distance (p2585) with the setpoint velocity, jog 1 (p2587).
Refer to: p2572, p2573, p2585, p2587, p2591

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2589 BI: EPOS jog 1 signal source / Jog 1 S_src

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jog 1.

Dependency: When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573).
BI: p2591 = 0 signal
The axis endlessly moves with the setpoint velocity, jog 1 (p2585).

BI: p2591 = 1 signal
The axis traverses through a parameterized distance (p2585) with the setpoint velocity, jog 1 (p2587).
Refer to: p2572, p2573, p2585, p2587, p2591

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2589 BI: EPOS jog 1 signal source / Jog 1 S_src

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3625

Min	Max	Factory setting
-	-	722.3

Description: Sets the signal source for jog 1.

Dependency: When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573).
BI: p2591 = 0 signal
The axis endlessly moves with the setpoint velocity, jog 1 (p2585).
BI: p2591 = 1 signal
The axis traverses through a parameterized distance (p2585) with the setpoint velocity, jog 1 (p2587).
Refer to: p2572, p2573, p2585, p2587, p2591

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2590 BI: EPOS jog 2 signal source / Jog 2 S_src

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jog 2.

Dependency: When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573).
BI: p2591 = 0 signal
The axis endlessly moves with the setpoint velocity, jog 2 (p2586).
BI: p2591 = 1 signal
The axis traverses through a parameterized distance (p2586) with the setpoint velocity, jog 2 (p2588).
Refer to: p2572, p2573, p2586, p2588, p2591

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2590 BI: EPOS jog 2 signal source / Jog 2 S_src

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jog 2.

Dependency: When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573).
BI: p2591 = 0 signal
The axis endlessly moves with the setpoint velocity, jog 2 (p2586).
BI: p2591 = 1 signal
The axis traverses through a parameterized distance (p2586) with the setpoint velocity, jog 2 (p2588).
Refer to: p2572, p2573, p2586, p2588, p2591
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2590 BI: EPOS jog 2 signal source / Jog 2 S_src

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3625

Min	Max	Factory setting
-	-	722.4

Description: Sets the signal source for jog 2.
Dependency: When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573).
BI: p2591 = 0 signal
The axis endlessly moves with the setpoint velocity, jog 2 (p2586).
BI: p2591 = 1 signal
The axis traverses through a parameterized distance (p2586) with the setpoint velocity, jog 2 (p2588).
Refer to: p2572, p2573, p2586, p2588, p2591
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2591 BI: EPOS jogging incremental / Jog incr

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jogging incremental.
Dependency: Refer to: p2585, p2586, p2587, p2588, p2589, p2590

p2591 BI: EPOS jogging incremental / Jog incr

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for jogging incremental.
Dependency: Refer to: p2585, p2586, p2587, p2588, p2589, p2590

p2591 BI: EPOS jogging incremental / Jog incr

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3610

Min	Max	Factory setting
-	-	722.5

Description: Sets the signal source for jogging incremental.
Dependency: Refer to: p2585, p2586, p2587, p2588, p2589, p2590

p2593 CI: EPOS LU/revolution LU/mm / LU/rev LU/mm

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3630

Min	Max	Factory setting
-	-	2524[0]

Description: Sets the signal source for the reference of the internal length units LU to motor revolution for rotary encoders and to mm for linear encoders.
Dependency: Refer to: p0404, r2524, p2594
Note: The signal value is used to convert the length unit to the speed or velocity setpoint.

p2594[0...2] CI: EPOS Maximum velocity externally limited / v_Max ext lim

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2000 **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3630

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the externally limited maximum velocity.

Index: [0] = Setpoint limit absolute
[1] = Setpoint limiting positive
[2] = Setpoint limiting negative

Dependency: Refer to: r2524, p2571, p2593

Warning: In order that the externally limited velocity can be effective for the EPOS operating modes, connector input p2593 must be correctly interconnected.

p2595 BI: EPOS referencing start / Ref start

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612, 3625, 3614

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to start the "search for reference" or "flying referencing".
BI: p2595 = 0/1 signal
Referencing is started.
BI: p2595 = 1/0 signal
Referencing is interrupted.

Dependency: Refer to: p2597, p2598, p2599, r2684

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Search for reference (BI: p2597 = 0 signal):
The reference point approach can only be activated (0/1 edge) after traversing motion that is being processed has been completed.
With the start, where relevant, the state signal "reference point set" (r2684.11) is reset.
Flying referencing (BI: p2597 = 1 signal):
With the start, the state signal "reference point set" (r2684.11) is not reset.

p2596 BI: EPOS set reference point / Set ref_pt

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the "set reference point".

Dependency: Refer to: p2598, p2599, r2684

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Reference point setting is effective in the following operating states:
- in the basic state.
- for FIXED STOP with progress condition END (corresponds to the initial state).
- for traversing block interrupted via BI: p2640 = 0 signal (intermediate stop).
- for EPOS not enabled (BI: p2656 = 0 signal) and position actual value valid (BI: p2658 = 1 signal).

p2597 BI: EPOS referencing type selection / Ref_typ select

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612, 3614, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select referencing type.
1 signal: Flying referencing
0 signal: Search for reference

Dependency: Refer to: p2595

Note: Referencing is activated as follows:
- Select the referencing type (BI: p2597)
- Start referencing (BI: p2595 = 0/1 signal)

p2598[0...3] CI: EPOS reference point coordinate signal source / Ref_pt coord S_src

CU250S_S (Pos ctrl)
CU250S_S (Pos ctrl EPOS)
CU250S_S (EPOS)
CU250S_S_CAN (Pos ctrl)
CU250S_S_CAN (Pos ctrl EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (Pos ctrl)
CU250S_S_DP (Pos ctrl EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (Pos ctrl)
CU250S_S_PN (Pos ctrl EPOS)
CU250S_S_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612, 3614

Min	Max	Factory setting
-	-	[0] 2599[0]
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source for the reference point coordinate.
This value is used as reference for the following referencing operations:
- search for reference
- set reference point
- flying referencing
- absolute value adjustment

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2507, p2595, p2596, p2597, p2599

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following applies:
Incremental measuring system:
After the reference point is reached, the drive accepts the actual axis position from the position received via the connector input p2598[0].
Absolute encoder:
When adjusting the encoder, the position received via the connector input is set as the actual axis position. The position offset to the actual encoder value is displayed in p2525.

p2598[0...3] CI: EPOS reference point coordinate signal source / Ref_pt coord S_src

CU250S_V (Pos ctrl)
CU250S_V (Pos ctrl EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (Pos ctrl)
CU250S_V_CAN (Pos ctrl EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (Pos ctrl)
CU250S_V_DP (Pos ctrl EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (Pos ctrl)
CU250S_V_PN (Pos ctrl EPOS)
CU250S_V_PN (EPOS)

Access level: 1
Can be changed: T
Units group: -

Calculated: -
Scaling: -
Unit selection: -

Data type: U32 / Integer32
Dyn. index: -
Func. diagram: 3612, 3614

Min	Max	Factory setting
-	-	[0] 2599[0]
		[1] 0
		[2] 0
		[3] 0

Description: Sets the signal source for the reference point coordinate.

This value is used as reference for the following referencing operations:

- search for reference
- set reference point
- flying referencing
- absolute value adjustment

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2507, p2595, p2596, p2597, p2599

Note: Incremental measuring system:

After the reference point is reached, the drive accepts the actual axis position from the position received via the connector input p2598[0].

Absolute encoder:

When adjusting the encoder, the position received via the connector input is set as the actual axis position. The position offset to the actual encoder value is displayed in p2525.

p2599 CO: EPOS reference point coordinate value / Ref_pt coord val

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-2147482648 [LU]	2147482647 [LU]	0 [LU]

Description: Sets the position value for the reference point coordinate.
This value is set as the actual axis position after referencing or adjustment.

Dependency: Refer to: p2507, p2525, p2595, p2596, p2597, p2598

p2600 EPOS search for reference reference point offset / Ref_pt offset

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-2147482648 [LU]	2147482647 [LU]	0 [LU]

Description: Sets the reference point offset for search for reference.

Dependency: Refer to: p2598

p2601 EPOS flying referencing inner window / Inner window

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3614

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	0 [LU]

Description: Sets the inner window for flying referencing.

Value = 0:

The evaluation of the inner window is de-activated.

Dependency: Refer to: p2597, p2602, r2684

Notice: The inner window must be set so that it is smaller than the outer window.

Note: If the difference between the reference point coordinate and detected actual position is less than the inner window, then no correction is executed for a referenced axis.

If the difference between the reference point coordinate and detected actual position is greater than the inner window and less than the outer window (p2602), then a correction is executed for a referenced axis.

p2602 EPOS flying referencing outer window / Outer window

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3614

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	0 [LU]

Description: Sets the outer window for flying referencing.

Value = 0:

The evaluation of the outer window is de-activated.

Dependency: Refer to: p2597, r2684

Refer to: A07489

Notice: The inner window must be set so that it is smaller than the outer window.

Note: If the difference between the reference point coordinate and detected actual position is greater than the outer window, then no correction is executed for the referenced axis. Further, an appropriate message is output and r2684.3 is set to 1.

p2603 EPOS flying referencing, positioning mode relative / Pos_mode relative

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
0	1	1

Description: Sets the relative positioning mode for flying referencing.
Value = 1:
The corrected setpoint is not calculated into the traversing distance.
Value = 0:
The corrected setpoint is calculated into the traversing distance.

Dependency: Refer to: p2597, p2623, p2648

Caution: For p2603 = 0 the direction can change.

p2604 BI: EPOS search for reference start direction / Srch for ref dir

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-	-	0

Description: Sets the signal sources for the start direction of the search for reference.
1 signal: Start in the negative direction.
0 signal: Start in the positive direction.

Dependency: Refer to: p2583, p2595, p2597

p2605 EPOS search for reference approach velocity reference cam / v_appr ref_cam

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
1 [1000 LU/min]	40000000 [1000 LU/min]	5000 [1000 LU/min]

Description: Sets the approach velocity to the reference cam for the search for reference.

Dependency: The search for reference only starts with the approach velocity to the reference cam when there is a reference cam (p2607 = 1).

Refer to: p2595, p2597, p2604, p2606, p2607

Note: When traversing to the reference cam, the velocity override is effective.

If, at the start of the search for reference, the axis is already at the reference cam, then the axis immediately starts to traverse to the zero mark.

p2606 EPOS search for reference reference cam maximum distance / Ref_cam max s

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	2147482647 [LU]

Description: Sets the maximum distance after the start of the search for reference when traversing to the reference cam.

Dependency: Refer to: p2595, p2597, p2604, p2605, p2607

Refer to: F07458

Note: When using a reversing cam, the maximum distance must be set appropriately long.

p2607 EPOS search for reference reference cam present / Ref_cam pres

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
0	1	1

Description: Sets whether or not a reference cam is present for the search for reference.
Value = 1: Reference cam present.
Value = 0: No reference cam present.

Dependency: Refer to: p2595, p2597, p2604, p2605, p2606

p2608 EPOS search for reference approach velocity zero mark / v_appr ref_ZM

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
1 [1000 LU/min]	40000000 [1000 LU/min]	300 [1000 LU/min]

Description: Sets the approach velocity after detecting the reference cam to search for the zero mark for the search for reference.

Dependency: If there is no reference cam (p2607 = 0), the search for reference immediately starts with the axis traversing to the zero mark.
Refer to: p2595, p2597, p2604, p2607, p2609, p2610

Caution: If the reference cam is not adjusted so that at each search for reference the same zero mark for synchronization is detected, then an "incorrect" axis reference point is obtained.
After the reference cam has been left, the search for the zero mark is activated with a time delay due to internal factors. This is the reason that the reference cam should be adjusted in this center between two zero marks and the approach velocity should be adapted to the distance between two zero marks.

Note: The velocity override is not effective when traversing to the zero mark.

p2609 EPOS search for reference max. distance ref. cam and zero mark / Max s ref_cam ZM

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	20000 [LU]

Description: Sets the maximum distance after leaving the reference cam when traversing to the zero mark.

Dependency: Refer to: p2595, p2597, p2604, p2607, p2608, p2610
Refer to: F07459

p2610 EPOS search for ref. tol. bandwidth for distance to zero mark / Tol_band to ZM

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	2147482647 [LU]

Description: Sets the tolerance bandwidth for the distance to the zero mark
The zero mark is evaluated within the maximum distance between the reference cam and zero mark (p2609) minus the tolerance bandwidth for the distance to the zero mark (p2610).

Dependency: Refer to: p2609

p2611 EPOS search for reference approach velocity reference point / v_appr ref_pt

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
1 [1000 LU/min]	40000000 [1000 LU/min]	300 [1000 LU/min]

Description: Sets the approach velocity after detecting the zero mark to approach the reference point.
Dependency: Refer to: p2595, p2597, p2604, p2607, p2609, p2610
Note: When traversing to the reference point, the velocity override is not effective.

p2612 BI: EPOS search for reference reference cam / Ref_cam

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the reference cam.
Dependency: Refer to: p2607
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2613 BI: EPOS search for reference reversing cam minus / Rev minus

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the reversing cam in the negative direction of travel.
1 signal: Reversing cam not reached.
0 signal: Reversing cam reached.

Dependency: Refer to: p2614

Note: If, during the search for reference from the reversing cam minus and plus, a 0 signal is detected, then the axis remains stationary (at standstill).

p2614 BI: EPOS search for reference reversing cam plus / Rev plus

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the reversing cam in the negative direction of travel.
1 signal: Reversing cam not reached.
0 signal: Reversing cam reached.

Dependency: Refer to: p2613

Note: If, during the search for reference from the reversing cam minus and plus, a 0 signal is detected, then the axis remains stationary (at standstill).

p2615 EPOS maximum number of traversing blocks / Trav_block qty max

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: C(17) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
1	16	16

Description: Sets the maximum number of traversing blocks that are available.

Dependency: Refer to: p2616, p2617, p2618, p2619, p2620, p2621, p2622, p2623, p2624

p2616[0...n] EPOS traversing block block number / Trav_blk, blkNo.

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-1	63	-1

Description: Sets a block number.
-1: Invalid block number. These blocks are not taken into account.
0 ... 63: Valid block number.

Dependency: The number of indices depends on p2615.
Refer to: p2615, p2617, p2618, p2619, p2620, p2621, p2622, p2623, p2624

p2616[0...n] EPOS traversing block block number / Trav_blk, blkNo.

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-1	15	-1

Description: Sets a block number.
-1: Invalid block number. These blocks are not taken into account.
0 ... 15: Valid block number.

Dependency: The number of indices depends on p2615.
Refer to: p2615, p2617, p2618, p2619, p2620, p2621, p2622, p2623, p2624

p2617[0...n] EPOS traversing block position / Trav_block pos

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-2147482648 [LU]	2147482647 [LU]	0 [LU]

Description: Sets the target position for the traversing block.

Dependency: The number of indices depends on p2615.

Refer to: p2615, p2616, p2618, p2619, p2620, p2621, p2622, p2623, p2624

Note: The target position is approached in either relative or absolute terms depending on p2623.

p2618[0...n] EPOS traversing block velocity / Trav_block v

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
1 [1000 LU/min]	40000000 [1000 LU/min]	600 [1000 LU/min]

Description: Sets the velocity for the traversing block.

Dependency: The number of indices depends on p2615.

Refer to: p2615, p2616, p2617, p2619, p2620, p2621, p2622, p2623, p2624, p2646

Note: The velocity can be influenced using the velocity override (p2646).

p2619[0...n] EPOS traversing block acceleration override / Trav_block a_over

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
1.0 [%]	100.0 [%]	100.0 [%]

Description: Sets the acceleration override for the traversing block.
The override refers to the maximum acceleration (p2572).

Dependency: The number of indices depends on p2615.
Refer to: p2572, p2615, p2616, p2617, p2618, p2620, p2621, p2622, p2623, p2624

p2620[0...n] EPOS traversing deceleration override / Trav_block -a_over

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
1.0 [%]	100.0 [%]	100.0 [%]

Description: Sets the deceleration override for the traversing block.
The override refers to the maximum deceleration (p2573).

Dependency: The number of indices depends on p2615.
Refer to: p2573, p2615, p2616, p2617, p2618, p2619, p2621, p2622, p2623, p2624

Notice: If, when calculating the traversing profile, it is identified that the target position of the next block with the programmed deceleration override will not be reached without direction reversal (flying block change), then the old (actual) deceleration override remains effective.

p2621[0...n] EPOS traversing block task / Trav_block task

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
1	9	1

Description: Sets the required task for the traversing block.

Value:
1: POSITIONING
2: FIXED STOP
3: ENDLESS_POS
4: ENDLESS_NEG
5: WAITING
6: GOTO
7: SET_O
8: RESET_O
9: JERK

Dependency: The number of indices depends on p2615.
Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2622, p2623, p2624

p2622[0...n] EPOS traversing block task parameter / Trav_blck task_par

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-2147483648	2147483647	0

Description: Sets additional information/data of the appropriate task for the traversing block.

Dependency: The number of indices depends on p2615.
Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2621, p2623, p2624

Note: The following should be set depending on the task:
FIXED STOP: Clamping torque and clamping force (rotary 0...65536 [0.01 Nm], linear 0...65536 [N])
WAIT: Delay time [ms]
GOTO: Block number
SET_O: 1, 2 or 3 - set direct output 1, 2 or 3 (both)

RESET_O: 1, 2 or 3 - reset direct output 1, 2 or 3 (both)
JERK: 0 - de-activate, 1 - activate

p2623[0...n] EPOS traversing block task mode / Trav_block mode

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** p2615
Units group: - | **Unit selection:** - | **Func. diagram:** 3515, 3616

Min	Max	Factory setting
0	65535	0

Description: Sets the influence of the task for the traversing block.
Value = 0000 cccc bbbb aaaa
cccc: Positioning mode
cccc = 0000 --> ABSOLUTE
cccc = 0001 --> RELATIVE
cccc = 0010 --> ABS_POS (only for a rotary axis with modulo correction)
cccc = 0011 --> ABS_NEG (only for a rotary axis with modulo correction)
bbbb: Progression condition
bbbb = 0000 --> END
bbbb = 0001 --> CONTINUE WITH STOP
bbbb = 0010 --> CONTINUE FLYING
bbbb = 0011 --> CONTINUE EXTERNAL
bbbb = 0100 --> CONTINUE EXTERNAL WAIT
bbbb = 0101 --> CONTINUE EXTERNAL ALARM
aaaa: IDs
aaaa = 000x --> show/hide block (x = 0: show, x = 1: hide)

Dependency: The number of indices depends on p2615.
Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2621, p2622, p2624

p2624 EPOS traversing block sorting / Trav_block sort

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
0	1	0

Description: Sets the traversing blocks for sorting corresponding to their block number.
Procedure: Set p2624 = 0 --> 1.
Sorting is started and the parameters are automatically reset to zero once the operation has been completed.

Dependency: Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2621, p2622, p2623

Note: After sorting, the traversing blocks are written at the beginning of the memory in increasing sequence without any gaps.

p2625 BI: EPOS traversing block selection bit 0 / Trav_blk sel bit 0

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 0.

Dependency: Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks.
Refer to: p2626, p2627, p2628, p2629, p2630

p2625 BI: EPOS traversing block selection bit 0 / Trav_blk sel bit 0

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 0.

Dependency: Binector inputs p2625, p2626, p2627 and p2628 are used to select one of the maximum of 16 traversing blocks.
Refer to: p2626, p2627, p2628, p2629, p2630

p2626 BI: EPOS traversing block selection bit 1 / Trav_blk sel bit 1

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 1.

Dependency: Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks.
Refer to: p2625, p2627, p2628, p2629, p2630

p2626 BI: EPOS traversing block selection bit 1 / Trav_blk sel bit 1

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 1.

Dependency: Binector inputs p2625, p2626, p2627 and p2628 are used to select one of the maximum of 16 traversing blocks.
Refer to: p2625, p2627, p2628, p2629, p2630

p2627 BI: EPOS traversing block selection bit 2 / Trav_blk sel bit 2

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 2.

Dependency: Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks.
Refer to: p2625, p2626, p2628, p2629, p2630

p2627 BI: EPOS traversing block selection bit 2 / Trav_blk sel bit 2

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 2.

Dependency: Binector inputs p2625, p2626, p2627 and p2628 are used to select one of the maximum of 16 traversing blocks.
Refer to: p2625, p2626, p2628, p2629, p2630

p2628 BI: EPOS traversing block selection bit 3 / Trav_blk sel bit 3

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 3.

Dependency: Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks.
Refer to: p2625, p2626, p2627, p2629, p2630

p2628 BI: EPOS traversing block selection bit 3 / Trav_blk sel bit 3

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 3.

Dependency: Binector inputs p2625, p2626, p2627 and p2628 are used to select one of the maximum of 16 traversing blocks.
Refer to: p2625, p2626, p2627, p2629, p2630

p2629 BI: EPOS traversing block selection bit 4 / Trav_blk sel bit 4

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 4.

Dependency: Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks.
Refer to: p2625, p2626, p2627, p2628, p2630

p2630 BI: EPOS traversing block selection bit 5 / Trav_blk sel bit 5

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to select the traversing block, bit 5.

Dependency: Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks.
Refer to: p2625, p2626, p2627, p2628, p2629

p2631 BI: EPOS activate traversing task (0 -> 1) / Trav_task act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3616, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for "activating traversing task".
BI: p2631 = 0/1 signal
The traversing task, selected using BI: p2625 ... p2630, is started.

Dependency: Refer to: p2625, p2626, p2627, p2628, p2629, p2630, p2640, p2641

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: To start a traversing block, the axis must be referenced (r2684.11 = 1).
The status signal r2684.12 = 0/1 signal is used for acknowledgement.
A traversing task can be influenced using the following signals:
- intermediate stop via BI: p2640.
- reject traversing task via BI: p2641.

p2632 EPOS external block change evaluation / Ext BlckChg eval

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3615, 3616

Min	Max	Factory setting
0	1	0

Description: Sets the mode to evaluate "external block change".

Value:
0: External block change via the measuring probe
1: External block change via BI: p2633

Dependency: Refer to: p2623, p2633, r2677, r2678

Note: In the mode "external block change via measuring probe (p2632 = 0), the following applies:
When starting a traversing block with the block change enable CONTINUE_EXTERNAL, CONTINUE_EXTERNAL_WAIT and CONTINUE_EXTERNAL_ALARM an activated "flying referencing" is interrupted. After ending the block, "flying referencing" must be re-activated via BI: p2595 = 0/1 signal.

p2633 BI: EPOS external block change (0 -> 1) / Ext BlckChg (0->1)

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3615

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for "external block change".
BI: p2633 = 0/1 signal

Dependency: The evaluation of the signal is only active p2632 = 1.
Refer to: p2623, p2632, p2640, p2641, r2677, r2678

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: A 0/1 edge initiates a flying block change in the subsequent traversing block.
When the external block change is identified, the actual position is saved in r2678.
A traversing task can be influenced using the following signals:
- intermediate stop via BI: p2640.
- reject traversing task via BI: p2641.

p2634[0...n] EPOS fixed stop maximum following error / Following err max

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 3617, 4025

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	1000 [LU]

Description: Sets the following error to detect the "fixed stop reached" state (r2526.4).
Dependency: Refer to: r2526, p2621, r2675
Note: The state "fixed stop reached" is detected if the following error exceeds the theoretically calculated following error value by p2634.

p2635 EPOS fixed stop monitoring window / Fixed stop monit

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3617, 4025

Min	Max	Factory setting
0 [LU]	2147482647 [LU]	100 [LU]

Description: Sets the monitoring window of the actual position after the fixed stop is reached.
Dependency: Refer to: r2526, r2683
Refer to: F07484
Note: If, after the fixed stop is reached, the end stop shifts in either the positive or negative direction by more than the value set here, then BO: r2526.5 is set to 1 and an appropriate message is output.

p2637 BI: EPOS fixed stop reached / Fixed stop reached

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3617

Min	Max	Factory setting
-	-	2526.4

Description: Sets the signal source for the feedback signal "fixed stop reached".
BI: p2637 = 1 signal
Fixed stop is reached.
BI: p2637 = 0 signal
Fixed stop is not reached.

Dependency: Refer to: r2526, p2634

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The identification of "fixed stop reached" is, for the factory setting, dependent on the signal BO: r2526.4 (fixed stop reached). This signal is influenced via p2634 (EPOS fixed stop, maximum following error).

p2638 BI: EPOS fixed stop outside the monitoring window / Fixed stop outside

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3617

Min	Max	Factory setting
-	-	2526.5

Description: Sets the signal source for the feedback signal "fixed stop outside the monitoring window".
BI: p2638 = 1 signal
Fixed stop is located outside the monitoring window.
BI: p2638 = 0 signal
Fixed stop is inside the monitoring window.

Dependency: Refer to: r2526, p2635

Note: The identification of "fixed stop outside the monitoring window" is, for the factory setting, dependent on signal BO: r2526.5 (fixed stop outside window). This signal is influenced via p2635 (EPOS fixed stop monitoring window).

p2639 BI: EPOS torque limit reached / M_limit reached

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-	-	1407.7

Description: Sets the signal source for the feedback signal "torque limit reached" when traversing to fixed stop.
BI: p2639 = 1 signal
Torque limit is reached.
BI: p2639 = 0 signal
Torque limit is not reached.

Dependency: Refer to: r1407

Note: The feedback signal from "torque limit reached" is, for the factory setting, dependent on the signal BO: r1407.7 (torque limit reached).

p2640 BI: EPOS intermediate stop (0 signal) / Intermediate stop

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3620, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the "no intermediate stop/intermediate stop".
BI: p2640 = 1 signal
No intermediate stop.
BI: p2640 = 0 signal
Intermediate stop.

Dependency: Refer to: p2631, p2641, p2647, p2649

Caution: For BI: p2649 = 1 signal, the following applies:
Motion starts without any explicit control signal.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This signal is only effective in the modes "traversing blocks" and "direct setpoint input/MDI".
When activating the intermediate stop, the axis brakes with the parameterized deceleration (p2620 or p2645).

p2641 BI: EPOS reject traversing task (0 signal) / Trav_task reject

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3620, 3625

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for "do not reject traversing task/reject traversing task".
BI: p2641 = 1 signal
Do not reject traversing task.
BI: p2641 = 0 signal
Reject traversing task.

Dependency: Refer to: p2631, p2640, p2647, p2649

Caution: For BI: p2649 = 1 signal, the following applies:
Motion starts without any explicit control signal.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This signal is only effective in the modes "traversing blocks" and "direct setpoint input/MDI".
When activating reject traversing tasks, then the axis brakes with the maximum deceleration (p2573).

p2642 CI: EPOS direct setpoint input/MDI position setpoint / MDI s_set

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
-	-	2690[0]

Description: Sets the signal source for the position setpoint in the mode "direct setpoint input/MDI".

Dependency: Refer to: p2648, p2649, p2650, p2690

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Depending on p2649, the position setpoint is either transferred continuously or edge-triggered.
The position setpoint input is interpreted as length unit [LU].

p2643 CI: EPOS direct setpoint input/MDI velocity setpoint / MDI v_set

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
-	-	2691[0]

Description: Sets the signal source for the velocity setpoint in the "direct setpoint input/MDI mode".
Dependency: Refer to: p2649, p2650, p2691
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: Depending on p2649, the velocity setpoint is either transferred continuously or edge-triggered.
The velocity setpoint input is interpreted as [1000 LU/min].

p2644 CI: EPOS direct setpoint input/MDI acceleration override / MDI a_over

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
-	-	2692[0]

Description: Sets the signal source for the acceleration override in the operating mode "direct setpoint input/MDI".
Dependency: Refer to: p2649, p2650, p2692
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: Depending on p2649, the acceleration override is either transferred continuously or edge-triggered.
The signal value 4000 hex (16384 dec) corresponds to 100 %.

p2645 CI: EPOS direct setpoint input/MDI deceleration override / MDI -a_over

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
-	-	2693[0]

Description: Sets the signal source for the deceleration override in the operating mode "direct setpoint input/MDI".

Dependency: Refer to: p2649, p2650, p2693

Notice: If, when calculating the traversing profile, it is identified that the target position with the programmed deceleration override cannot be reached without reversing the direction, then when accepting the dynamic values, the larger deceleration override is accepted and becomes effective.

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Depending on p2649, the deceleration override is either transferred continuously or edge-triggered.

The signal value 4000 hex (16384 dec) corresponds to 100 %.

p2646 CI: EPOS velocity override / v_over

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the velocity override.

This velocity override is effective in the following operating modes "direct setpoint input/MDI", "traversing blocks", "jogging" and "search for reference" (when approaching the reference cam).

Dependency: Refer to: p2571, p2585, p2586, p2605, p2618, p2643, r2681

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The effective override (r2681) can differ from the specified override due to limits (e.g. maximum velocity).

p2647 BI: EPOS direct setpoint input/MDI selection / MDI selection

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620, 3625, 3640

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for selecting the operating mode "direct setpoint input/MDI".

Dependency: Refer to: p2640, p2641, p2642, p2643, p2644, p2645, p2646, p2648, p2649, p2650, p2651, p2652, p2653

Note: In this mode, using BI: p2653 it is possible to make a flying changeover between setting-up and positioning.
In this mode, even if the axis is not referenced (r2684.11 = 0) relative positioning is possible.

p2648 BI: EPOS direct setpoint input/MDI positioning type / MDI pos_type

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the positioning type in the mode "direct setpoint input/MDI".
BI: p2648 = 1 signal
Absolute positioning is selected.
BI: p2648 = 0 signal
Relative positioning is selected.

Dependency: Refer to: p2649, p2650, p2654
Refer to: A07461, F07488

Notice: Absolute positioning:
To traverse, the reference point must be set (r2684.11 = 1).
Relative positioning:
To traverse, it is not necessary that the reference point is set.

Note: Depending on p2649, the positioning type is either transferred continuously or edge-triggered.
Binector input p2648 is only evaluated when connector input p2654 = 0. If p2654 is a value other than 0, the positioning type is evaluated by means of the set signal source.

p2649 BI: EPOS direct setpoint input/MDI transfer type selection / MDI trans_type sel

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to define how values are transferred in the operating mode "direct setpoint input/MDI".
BI: p2649 = 1 signal
Values are continually transferred (refer to parameter under dependency).
BI: p2649 = 0 signal
The values are transferred for BI: p2650 = 0/1 signal.

Dependency: Refer to: p2642, p2643, p2644, p2645, p2648, p2650, p2651, p2652

Caution: For BI: p2649 = 1 signal, the following applies:
Motion starts without any explicit control signal.

Note: Parameter p2649 can only be changed when p0922 (p2079) = 999.

p2650 BI: EPOS direct setpoint input/MDI setpoint acceptance edge / MDI setp_accept

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to accept the values for edge-triggered selection (BI: p2649 = 0 signal) in the operating mode "direct setpoint input/MDI".
BI: p2650 = 0/1 signal and BI: p2649 = 0 signal
Values are accepted, edge-triggered (refer to parameter under dependency).

Dependency: Refer to: p2640, p2641, p2642, p2643, p2644, p2645, p2648, p2649, p2651, p2652, r2684

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The status signal r2684.12 = 0/1 signal is used for acknowledgement.
The operating mode "direct setpoint input/MDI" can be influenced via the following signals:
- intermediate stop via BI: p2640.
- reject traversing task via BI: p2641.

p2651 BI: EPOS direct setpoint input/MDI direction selection, positive / MDI dir_sel pos

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the positive direction selection in the operating mode "direct setpoint input/MDI".

Dependency: Refer to: p2576, p2648, p2649, p2650, p2652, p2653, p2654

Note: The following applies for "setting-up":

- the traversing direction can be entered using this binector input.
- if both directions (p2651, p2652) are selected, then the axis remains stationary (zero speed).
- if both directions (p2651, p2652) are de-selected, then the axis remains stationary (zero speed).

The following applies for "positioning":

Using binector inputs p2651 and p2652, when the modulo correction (BI: p2577 = 1 signal) is activated and for absolute positioning (BI: p2648 = 1 signal), the traversing direction is specified as follows:

BI: p2651 / BI: p2652

0 signal / 0 signal: Absolute positioning through the shortest distance.

1 signal / 0 signal: Absolute positioning in the positive direction.

0 signal / 1 signal: Absolute positioning in the negative direction.

1 signal / 1 signal: Absolute positioning through the shortest distance.

p2652 BI: EPOS direct setpoint input/MDI direction selection negative / MDI dir_sel neg

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the negative direction selection in the operating mode "direct setpoint input/MDI".

Dependency: Refer to: p2576, p2648, p2649, p2650, p2651, p2653, p2654

Note: The following applies for "setting-up":
- the traversing direction can be entered using this binector input.
- if both directions (p2651, p2652) are selected, then the axis remains stationary (zero speed).
- if both directions (p2651, p2652) are de-selected, then the axis remains stationary (zero speed).

The following applies for "positioning":
Using binector inputs p2651 and p2652, when the modulo correction (BI: p2577 = 1 signal) is activated and for absolute positioning (BI: p2648 = 1 signal), the traversing direction is specified as follows:
BI: p2651 / BI: p2652
0 signal / 0 signal: Absolute positioning through the shortest distance.
1 signal / 0 signal: Absolute positioning in the positive direction.
0 signal / 1 signal: Absolute positioning in the negative direction.
1 signal / 1 signal: Absolute positioning through the shortest distance.

p2653 BI: EPOS direct setpoint input/MDI setting-up selection / MDI setting-up sel

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for setting-up in the operating mode "direct setpoint input/MDI".
BI: p2653 = 1 signal
Setting-up selected.
BI: p2653 = 0 signal
Positioning selected.

Dependency: Refer to: p2651, p2652

Note: In the operating mode "direct setpoint input/MDI", it is possible to make a flying changeover between setting-up and positioning.
For "setup" (BI: p2653 = 1 signal), the following applies:
A traversing direction must be selected via binector inputs p2651 and p2652.

p2654 CI: EPOS direct setpoint input/MDI mode adaptation / MDI mode adapt

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3620

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to interconnect the MDI mode to the operating mode "direct setpoint input MDI" via PROFIBUS telegram 110.

CI: p2654 = 0

The binector inputs listed below are evaluated.

CI: p2654 > 0

The following binector inputs are not evaluated:

- BI: p2648 (positioning type)
- BI: p2651 (direction selection, positive)
- BI: p2652 (direction selection, negative)

In this case, the following definitions apply:

Signal via CI: p2654 = xx0x hex -> absolute

Signal via CI: p2654 = xx1x hex -> relative

Signal via CI: p2654 = xx2x hex -> abs_pos (only for modulo correction)

Signal via CI: p2654 = xx3x hex -> abs_neg (only for modulo correction)

Dependency: Refer to: p2648, p2651, p2652

p2655[0...1] BI: EPOS select tracking mode / Sel tracking mode

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
-	-	[0] 1 [1] 2526.7

Description: Sets the signal source to select tracking mode.

BI: p2655[0] or BI: p2655[1] = 1 signal

Tracking mode after withdrawing the enable signal from EPOS (BI: p2656 = 0 signal).

BI: p2655[0] and BI: p2655[1] = 0 signal
No tracking mode after withdrawing the enable signal from EPOS (BI: p2656 = 0 signal).

Dependency: Refer to: p2656

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For the following events, independent of the signal that is present, tracking mode is selected:
- after booting.
- after a 0/1 signal at BI: p2658 (EPOS position actual value, valid feedback signal).
- while a fault is present.

p2656 BI: EPOS enable basic positioner / EPOS enable

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
-	-	2526.3

Description: Sets the signal source to enable the basic positioner.
BI: p2656 = 1 signal
The basic positioner is enabled.
BI: p2656 = 0 signal
The basic positioner is not enabled.

Dependency: Refer to: r2526, p2655

p2657 CI: EPOS position actual value/position setting value / Pos act/set value

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3616, 3620, 3635

Min	Max	Factory setting
-	-	2521[0]

Description: Sets the signal source for the position actual value/position setting value.

Dependency: Refer to: r2521, p2658

Note: In the tracking mode, the position setpoint is taken from this connector input.

p2658 BI: EPOS pos. actual value valid feedback signal / Pos valid feedback

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
-	-	2526.0

Description: Sets the signal source for the feedback signal "position actual value is valid".
BI: p2658 = 1 signal
The position actual value received via CI: p2657 is valid.
BI: p2658 = 0 signal
The position actual value received via CI: p2657 is invalid.

Dependency: Refer to: r2526, p2657

Note: While a 0 signal is present, the position setpoint (p2665) is held at the value of 0.

p2659 BI: EPOS referencing active feedback signal / Ref act fdbk

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
-	-	2526.1

Description: Sets the signal source for the feedback signal "referencing active".
BI: p2659 = 1 signal
Referencing is active.
BI: p2659 = 0 signal
Referencing is not active.

Dependency: Refer to: r2526

p2660 CI: EPOS measured value referencing / Meas val ref

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612, 3614

Min	Max	Factory setting
-	-	2523[0]

Description: Sets the signal source for the measured value for the function "referencing".

Dependency: Refer to: r2523

p2661 BI: EPOS measured value valid feedback signal / MeasVal valid fdbk

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612, 3614, 3615

Min	Max	Factory setting
-	-	2526.2

Description: Sets the signal source for the feedback signal "measured value valid".
BI: p2661 = 1 signal
The measured value received via CI: p2660 is valid.
BI: p2661 = 0 signal
The measured value received via CI: p2660 is invalid.

Dependency: Refer to: r2526, p2660

p2662 BI: EPOS adjustment value valid feedback signal / Adj val valid FS

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	2526.9

Description: Sets the signal source for the feedback signal "adjustment value valid".
BI: p2662 = 1 signal
The adjustment value received via CI: p2660 is valid.
BI: p2662 = 0 signal
The adjustment value received via CI: p2660 is not valid.

Dependency: Refer to: r2526, p2660

p2663 BI: EPOS clamping active feedback signal / Clamping active FS

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-	-	2526.8

Description: Sets the signal source for the feedback signal "clamping active for travel to fixed stop".
BI: p2663 = 1 signal
Clamping is active
BI: p2663 = 0 signal
Clamping is not active.

Dependency: Refer to: r2526

Note: The feedback signal from "terminals active" is, for the factory setting, dependent on the signal BO: r2526.8 (terminals active when moving to a fixed stop).

r2665 CO: EPOS position setpoint / s_set

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the actual absolute position setpoint.
Dependency: Refer to: p2530
Note: As standard, the following BICO interconnection is established: CI: p2530 = r2665

r2666 CO: EPOS velocity setpoint / v_set

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
- [1000 LU/min]	- [1000 LU/min]	- [1000 LU/min]

Description: Displays the actual velocity setpoint.
Dependency: Refer to: p2531
Note: As standard, the following BICO interconnection is established: CI: p2531 = r2666

r2667 CO: EPOS backlash compensation value / Backlash value

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the actual effective value for backlash compensation.

Dependency: Refer to: p2516

Note: As standard, the following BICO interconnection is established: CI: p2516 = r2667

r2669 CO: EPOS actual operating mode / Op mode act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3625, 3630

Min	Max	Factory setting
-	-	-

Description: Displays the actual active operating mode.
Value = 00 hex -> no operating mode active
Value = 01 hex -> jogging active
Value = 02 hex -> search for reference active
Value = 04 hex -> traversing blocks active
Value = 08 hex -> Positioning for direct setpoint input/MDI active
Value = 10 hex -> Setting-up for direct setpoint input/MDI active
Value = 20 hex -> flying referencing active

Dependency: Refer to: p2589, p2590, p2595, p2631, p2647, p2653

r2670.0...15 CO/BO: EPOS status word active traversing block / ZSW act trav_block

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3615, 3625, 3650

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the active traversing block.
r2670.0: Active traversing block, bit 0
...
r2670.5: Active traversing block, bit 5
r2670.15: MDI active

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Active traversing block bit 0	Active	Not active	-
01	Active traversing block bit 1	Active	Not active	-
02	Active traversing block bit 2	Active	Not active	-
03	Active traversing block bit 3	Active	Not active	-
04	Active traversing block bit 4	Active	Not active	-
05	Active traversing block bit 5	Active	Not active	-
15	MDI active	Active	Not active	-

Dependency: Refer to: p2631, p2647
Note: Re bit 00 ... 05:
Displays the active traversing block in the traversing blocks operating mode.
Re bit 15:
For a 1 signal, the operating mode - direct setpoint input/MDI - is active

r2670.0...15 CO/BO: EPOS status word active traversing block / ZSW act trav_block

CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3615, 3625, 3650

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the active traversing block.
r2670.0: Active traversing block, bit 0
...
r2670.5: Active traversing block, bit 5
r2670.15: MDI active

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Active traversing block bit 0	Active	Not active	-
01	Active traversing block bit 1	Active	Not active	-
02	Active traversing block bit 2	Active	Not active	-
03	Active traversing block bit 3	Active	Not active	-
15	MDI active	Active	Not active	-

Dependency: Refer to: p2631, p2647

Note: Re bit 00 ... 05:
Displays the active traversing block in the traversing blocks operating mode.
Re bit 15:
For a 1 signal, the operating mode - direct setpoint input/MDI - is active

r2671 CO: EPOS actual position setpoint / s_set act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3616, 3620

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the position setpoint presently being processed.
Note: A position of 0 is displayed for non position-related tasks (e.g. ENDLESS_POS, ENDLESS_NEG).

r2672 CO: EPOS actual velocity setpoint / v_set act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3612, 3616, 3620

Min	Max	Factory setting
- [1000 LU/min]	- [1000 LU/min]	- [1000 LU/min]

Description: Displays the velocity setpoint presently being processed.

r2673 CO: EPOS actual acceleration override / a_over act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3612, 3616, 3620

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the acceleration override presently being processed.

Note: An override of 100% is effective in the "jogging" and "search for reference" operating modes.

r2674 CO: EPOS actual deceleration override / -a_over act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3610, 3612, 3616, 3620

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the deceleration override presently being processed.

Note: An override of 100% is effective in the "jogging" and "search for reference" operating modes.

r2675 CO: EPOS actual task / Task act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
0	9	-

Description: Displays the task that is presently being processed.

Value:
0: Inactive
1: POSITIONING
2: FIXED STOP
3: ENDLESS_POS
4: ENDLESS_NEG
5: WAITING
6: GOTO
7: SET_O
8: RESET_O
9: JERK

Dependency: Refer to: p2621

r2676 CO: EPOS actual task parameter / Task para act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-	-	-

Description: Displays the task parameter presently being processed in the "traversing blocks" operating mode.

Dependency: Refer to: p2622

Note: The following is displayed depending on the task:
FIXED STOP: Clamping torque (0 ... 65536 [0.01 Nm]) or clamping force (0 ... 65536 [N])
WAIT: Delay time [ms]
GOTO: Block number
SET_O: 1, 2, 3 --> direct output 1, 2 or 3 (both) is set

RESET_O: 1, 2, 3 --> direct output 1, 2 or 3 (both) is reset
JERK: 0 --> de-activate, 1 --> activate

r2677 CO: EPOS actual task mode / Task mode act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616

Min	Max	Factory setting
-	-	-

Description: Displays the task mode presently being processed.
Dependency: Refer to: p2623

r2678 CO: EPOS external block change actual position / Ext BlckChg s_act

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3615, 3616, 3620

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the actual position for the following events:
- external block change via measuring probe (p2632 = 0, BI: p2661 = 0/1 signal).
- external block change via BI: p2633 (p2632 = 1, BI: p2633 = 0/1 signal).
- activate traversing task (BI: p2631 = 0/1 signal).

Dependency: Refer to: p2631, p2632, p2633, p2661

r2680 CO: EPOS clearance reference cam and zero mark / Clearance cam/ZM

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3612

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the clearance determined between the reference cam and zero mark in the search for reference.

r2681 CO: EPOS velocity override effective / v_over effective

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3630

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the actual effective velocity override.
Dependency: Refer to: p2571, p2646
Note: The effective override can differ from the specified override due to limits (e.g. p2571, maximum velocity).

r2682 CO: EPOS residual distance to go / Residual distance

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the current residual distance.
The remaining distance is the distance to still to be moved through up to the end of the actual positioning task.

Dependency: Refer to: r2665, r2671, r2678

r2683.0...14 CO/BO: EPOS status word 1 / POS_ZSW1

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3645

Min	Max	Factory setting
-	-	-

Description: Displays status word 1 for the basic positioner (EPOS).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Tracking mode active	Yes	No	3635, 4020
01	Velocity limiting active	Yes	No	3630
02	Setpoint available	Yes	No	3635
03	Set position reached	Yes	No	3635
04	Axis moves forward	Yes	No	3635
05	Axis moves backward	Yes	No	3635
06	Software limit switch minus reached	Yes	No	3635
07	Software limit switch plus reached	Yes	No	3635
08	Position actual value <= cam switching position 1	Yes	No	4025
09	Position actual value <= cam switching position 2	Yes	No	4025
10	Direct output 1 via traversing block	Yes	No	3616
11	Direct output 2 via traversing block	Yes	No	3616

	12	Fixed stop reached	Yes	No	3616, 3617
	13	Fixed stop clamping torque reached	Yes	No	3616, 3617
	14	Travel to fixed stop active	Yes	No	3616, 3617

Dependency: Refer to: r2684

Note: Re bit 02, 04, 05, 06, 07:
This signals designate the state after jerk limiting.
Re bit 08, 09:
These signals are generated in the "closed-loop position control" function module.

r2684.0...15 CO/BO: EPOS status word 2 / POS_ZSW2

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)
CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 3646

Min	Max	Factory setting
-	-	-

Description: Displays status word 2 for the basic positioner (EPOS).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Search for reference active	Active	Not active	3612
01	Flying referencing active	Active	Not active	3614
02	Referencing active	Active	Not active	-
03	Printing mark outside outer window	Yes	No	3614
04	Axis accelerating	Yes	No	3635
05	Axis decelerating	Yes	No	3635
06	Jerk limiting active	Yes	No	3635
07	Activate correction	Yes	No	3635
08	Following error in tolerance	Yes	No	4025
09	Modulo correction active	Yes	No	-
10	Target position reached	Yes	No	4020
11	Reference point set	Yes	No	3612, 3614, 3630
12	Acknowledgement traversing block activated	Yes	No	3616, 3620
13	STOP cam minus active	Yes	No	3630
14	STOP cam plus active	Yes	No	3630
15	Traversing command active	Yes	No	3635

Note: Re bit 02:
The "referencing active" signal is an OR logic operation of "search for reference active" and "flying referencing active".
Re bit 00 ... 07 and 11 ... 14:
These signals are generated in the function module "basic positioner".
Re bit 08:
The signal is generated in the "closed-loop position control" function module.

r2685 CO: EPOS corrective value / Corrective value

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3635

Min	Max	Factory setting
- [LU]	- [LU]	- [LU]

Description: Displays the corrective value for the position actual value.

Dependency: Refer to: r2684

Note: As standard, the following BICO interconnection is established: CI: p2513 = r2685
Using this value, e.g. modulo corrections are carried out.

r2686[0...1] CO: EPOS torque limiting effective / M_limit eff

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3617

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the effective torque limiting.
r2686[0]:
Displays the effective upper torque limiting when traversing to fixed stop (referred to CI: p1522, CI: p1523).
r2686[1]:
Displays the effective lower torque limiting when traversing to fixed stop (referred to CI: p1522, CI: p1523).

Index: [0] = Upper
[1] = Lower

Dependency: Refer to: p1520, p1521, p1522, p1523, r2676

Note: As standard, the following BICO interconnections are established:
CI: p1528 = r2686[0]
CI: p1529 = r2686[1]

r2687 CO: EPOS torque setpoint / M_set

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3616, 3617

Min	Max	Factory setting
- [Nm]	- [Nm]	- [Nm]

Description: Displays the effective torque setpoint when reaching the fixed stop (referred to CI: p1522, CI: p1523).

Dependency: Refer to: p1520, p1521, p1522, p1523, r2676

p2690 CO: EPOS position fixed setpoint / Pos fixed value

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
-2147482648 [LU]	2147482647 [LU]	0 [LU]

Description: Sets a fixed setpoint for the position.

Dependency: Refer to: p2642, p2648

Note: As standard, the following BICO interconnection is established: CI: p2642 = r2690

p2691 CO: EPOS velocity fixed setpoint / v fixed value

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
1 [1000 LU/min]	40000000 [1000 LU/min]	600 [1000 LU/min]

Description: Sets a fixed setpoint for the velocity.
Dependency: Refer to: p2643
Note: As standard, the following BICO interconnection is established: CI: p2643 = r2691

p2692 CO: EPOS acceleration override, fixed setpoint / a_over fixed val

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
0.100 [%]	100.000 [%]	100.000 [%]

Description: Sets a fixed setpoint for the acceleration override.
Dependency: Refer to: p2572, p2644
Note: As standard, the following BICO interconnection is established: CI: p2644 = r2692
The percentage value refers to the maximum acceleration (p2572).

p2693 CO: EPOS deceleration override, fixed setpoint / -a_over fixed val

CU250S_S (EPOS)
CU250S_S_CAN (EPOS)
CU250S_S_DP (EPOS)
CU250S_S_PN (EPOS)
CU250S_V (EPOS)
CU250S_V_CAN (EPOS)
CU250S_V_DP (EPOS)
CU250S_V_PN (EPOS)

Access level: 1 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 3618

Min	Max	Factory setting
0.100 [%]	100.000 [%]	100.000 [%]

Description: Sets a fixed setpoint for the deceleration override.

Dependency: Refer to: p2573, p2645

Note: As standard, the following BICO interconnection is established: CI: p2645 = r2693
The percentage value refers to the maximum deceleration (p2573).

r2700 CO: Reference speed/reference frequency / n_ref/f_ref

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and connector output for the reference quantity for speed and frequency (p2000).
All speeds or frequencies specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).
The following applies: Reference frequency (in Hz) = reference speed (in rpm) / 60
This parameter has the unit rpm.

Dependency: Refer to: p2000

Note: This BICO parameter provides the numerical value of the reference quantity p2000 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2701 CO: Reference voltage / Reference voltage

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output of the reference quantity for voltages p2001.
All voltages specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).
This parameter has the unit Vrms.

Dependency: Refer to: p2001

Note: This BICO parameter provides the numerical value of the reference quantity p2001 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2702 CO: Reference current / Reference current

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output of the reference quantity for currents p2002.
All currents specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).
This parameter has the unit Arms.

Dependency: Refer to: p2002

Note: This BICO parameter provides the numerical value of the reference quantity p2002 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2703 CO: Reference torque / Reference torque

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output of the reference quantity p2003 for torque (r0108.12 = 0) or force (r0108.12 = 1).
All torques specified as relative values (r0108.12 = 0) or forces (r0108.12 = 1) are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).
The unit of this parameter is the same as the unit selected for p2003.

Dependency: p0505, r0108.12
Refer to: p2003

Note: This BICO parameter provides the numerical value of the reference quantity p2003 in the currently selected unit as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2704 CO: Reference power / Reference power

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output of the reference quantity for powers p2004.
All power ratings specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).
The unit of this parameter is the same as the unit selected for p2004.

Dependency: This value is calculated as voltage x current for the infeed and as torque x speed for closed-loop controls.
Refer to: r2004

Note: This BICO parameter provides the numerical value of the reference quantity p2004 in the currently selected unit as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

The reference power is calculated as follows:

- 2 * Pi * reference speed / 60 * reference torque (motor)
- reference voltage * reference current * root(3) (infeed)

r2705 CO: Reference angle / Reference angle

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output of the reference quantity for angles p2005.

All angles specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

This parameter has the unit degree.

Dependency: Refer to: p2005

Note: This BICO parameter provides the numerical value of the reference quantity p2005 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2706 CO: Reference temp / Reference temp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output of the reference quantity for temperatures.

All temperatures specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

This parameter has the unit degree Celsius.

Note: This BICO parameter provides the numerical value of the reference quantity for the temperature as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2707 CO: Reference acceleration / Ref accel

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Connector output of the reference quantity for accelerations p2007.

All acceleration rates specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

The unit of this parameter is the same as the unit selected for p2007.

Dependency: r0108.12, p0505

Refer to: p2007

Note: This BICO parameter provides the numerical value of the reference quantity p2007 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value in the currently selected unit can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

p2720[0...n] Load gear configuration / Load gear config

Access level: 1 **Calculated:** - **Data type:** Unsigned32

Can be changed: C(1, 4) **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for position tracking of a load gear.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Load gear activate position tracking	Yes	No	-
01	Axis type	Linear axis	Rotary axis	-
02	Load gear reset position	Yes	No	-

Note: For the following events, the non-volatile, saved position values are automatically reset:

- when an encoder replacement has been identified.
- when changing the configuration of the Encoder Data Set (EDS).
- when adjusting the absolute encoder again

p2721[0...n] Load gear rotary absolute encoder revolutions virtual / Abs rot rev

Access level: 1 **Calculated:** - **Data type:** Unsigned32

Can be changed: C(1, 4) **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	4194303	0

Description: Sets the number of rotations that can be resolved for a rotary absolute encoder with activated position tracking of the load gear.

Dependency: This parameter is only of significance for an absolute encoder (p0404.1 = 1) with activated position tracking of the load gear (p2720.0 = 1).

Note: The resolution that is set must be able to be represented using r2723.

For rotary axes/modulo axes, the following applies:

This parameter is pre-set with p0421 and can be changed.

For linear axes, the following applies:

This parameter is pre-assigned with p0421, expanded by 6 bits for multiturn information (maximum number of overflows) and cannot be changed.

p2722[0...n] Load gear position tracking tolerance window / Pos track tol

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: C(1, 4) **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00	4294967300.00	0.00

Description: Sets a tolerance window for position tracking.

After the system is powered up, the difference between the saved position and the actual position is determined, and depending on this, the following is initiated:

Difference within the tolerance window --> The position is reproduced as a result of the encoder actual value.

Difference outside the tolerance window --> An appropriate message is output.

Caution: Rotation, e.g. through a complete encoder range is not detected.

Note: The value is entered in integer (complete) encoder pulses.
For p2720.0 = 1, the value is automatically pre-assigned quarter of the encoder range.
Example:
Quarter of the encoder range = (p0408 * p0421) / 4
It is possible that the tolerance window may not be able to be precisely set due to the data type (floating point number with 23 bit mantissa).

r2723[0...n] CO: Load gear absolute value / Load gear abs_val

Access level: 1	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** 4010, 4704

Min	Max	Factory setting
-	-	-

Description: Displays the absolute value after the load gear.
Notice: The encoder position actual value must be requested using the encoder control word Gn_STW.13.
Note: The increments are displayed in the format the same as r0483.

r2724[0...n] CO: Load gear position difference / Load gear pos diff

Access level: 1	**Calculated:** -	**Data type:** Integer32
Can be changed: -	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the position difference before the load gear between powering down and powering up.
Note: The increments are displayed in the same format as for r0483/r2723.
If the measuring gear of the motor encoder is not activated, the position difference should be read in encoder increments.
If the measuring gear of the motor encoder is activated, the position difference is converted using the measuring gear factor.

p2730[0...3] BI: LR pos. actual value preprocessing activate neg. corr. (edge) / ActV_prep neg corr

CU250S_S (Pos ctrl)
CU250S_S_CAN (Pos ctrl)
CU250S_S_DP (Pos ctrl)
CU250S_S_PN (Pos ctrl)

Access level: 1	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 4010, 4015

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the function "activate position actual value preprocessing, negative corrective value (edge)".
0/1 signal:
The correction value available via CI: p2513 is negated and activated.
Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved
Dependency: Refer to: p2502, p2513, r2684
Note: When the pulse/direction interface is activated in position control (p0184 > 0 and p0400 = 9000) the following BICO interconnections are established:
BI:p2730[0] = r0722.2 and BI: p2730[p0184] = r0722.2

p2730[0...3] BI: LR pos. actual value preprocessing activate neg. corr. (edge) / ActV_prep neg corr

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4010, 4015

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the function "activate position actual value preprocessing, negative corrective value (edge)".

0/1 signal:

The correction value available via CI: p2513 is negated and activated.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Reserved

Dependency: Refer to: p2502, p2513, r2684

p2731 BI: LR reduce I component / Reduce I comp

CU250S_V (Pos ctrl)
CU250S_V_CAN (Pos ctrl)
CU250S_V_DP (Pos ctrl)
CU250S_V_PN (Pos ctrl)

Access level: 1 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 4015

Min	Max	Factory setting
-	-	1407.16

Description: Sets the signal source for reducing the I component to zero in the position controller.

BI: p2731 = 1 signal:

The integrator input is set to zero and the integrator content is decreased to zero according to PT1. The PT1 time constant corresponds to the integral time (p2539).

BI: p2731 = 0 signal:

The I component acts according to the set integral time (p2539).

Dependency: Refer to: p2539, r2559

p2810[0...1] BI: AND logic operation inputs / AND inputs

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2634

Min	Max	Factory setting
-	-	0

Description: Sets the signal sources for the inputs of the AND logic operation.

Dependency: Refer to: r2811

Note: [0]: AND logic operation, input 1 --> the result is displayed in r2811.0.
[1]: AND logic operation, input 2 --> the result is displayed in r2811.0.

r2811.0 CO/BO: AND logic operation result / AND result

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2634

Min	Max	Factory setting
-	-	-

Description: Displays the result of the AND logic operation

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	AND logic operation result	Yes	No	-

Dependency: Refer to: p2810

p2816[0...1] BI: OR logic operation inputs / OR inputs

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2634

Min	Max	Factory setting
-	-	0

Description: Sets the signal sources for the inputs of the OR logic operation.
Dependency: Refer to: r2817
Note: [0]: OR logic operation, input 1 --> the result is displayed in r2817.0.
[1]: OR logic operation, input 2 --> the result is displayed in r2817.0.

r2817.0 CO/BO: OR logic operation result / OR result

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2634

Min	Max	Factory setting
-	-	-

Description: Displays the result of the OR logic operation.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	OR logic operation result	Yes	No	-

Dependency: Refer to: p2816

p2900[0...n] CO: Fixed value 1 [%] / Fixed value 1 [%]

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** PERCENT | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1021

Min	Max	Factory setting
-10000.00 [%]	10000.00 [%]	0.00 [%]

Description: Sets a fixed percentage.
Dependency: Refer to: p2901, p2930
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.
Note: The value can be used to interconnect a scaling function (e.g. scaling of the main setpoint)

p2901[0...n] CO: Fixed value 2 [%] / Fixed value 2 [%]

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** PERCENT	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** 1021
Min	**Max**	**Factory setting**
-10000.00 [%]	10000.00 [%]	0.00 [%]

Description: Sets a fixed percentage.
Dependency: Refer to: p2900, p2930
Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.
Note: The value can be used to interconnect a scaling function (e.g. scaling of the supplementary setpoint)

r2902[0...14] CO: Fixed values [%] / Fixed values [%]

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1021
Min	**Max**	**Factory setting**
- [%]	- [%]	- [%]

Description: Signal sources for frequently used percentage values.
Index:
[0] = Fixed value +0 %
[1] = Fixed value +5 %
[2] = Fixed value +10 %
[3] = Fixed value +20 %
[4] = Fixed value +50 %
[5] = Fixed value +100 %
[6] = Fixed value +150 %
[7] = Fixed value +200 %
[8] = Fixed value -5 %
[9] = Fixed value -10 %
[10] = Fixed value -20 %
[11] = Fixed value -50 %
[12] = Fixed value -100 %
[13] = Fixed value -150 %
[14] = Fixed value -200 %
Dependency: Refer to: p2900, p2901, p2930
Note: The signal sources can, for example, be used to interconnect scalings.

r2902[0...14] CO: Fixed values [%] / Fixed values [%]

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** PERCENT	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 1021
Min	**Max**	**Factory setting**
- [%]	- [%]	- [%]

Description: Signal sources for frequently used percentage values.
Index:
[0] = Fixed value +0 %
[1] = Fixed value +5 %
[2] = Fixed value +10 %
[3] = Fixed value +20 %
[4] = Fixed value +50 %
[5] = Fixed value +100 %
[6] = Fixed value +150 %
[7] = Fixed value +200 %
[8] = Fixed value -5 %
[9] = Fixed value -10 %

[10] = Fixed value -20 %
[11] = Fixed value -50 %
[12] = Fixed value -100 %
[13] = Fixed value -150 %
[14] = Fixed value -200 %

Dependency: Refer to: p2900, p2901, p2930

Note: The signal sources can, for example, be used to interconnect scalings.

p2930[0...n] CO: Fixed value M [Nm] / Fixed value M [Nm]

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2003 | **Dyn. index:** DDS, p0180
Units group: 7_1 | **Unit selection:** p0505 | **Func. diagram:** 1021

Min	Max	Factory setting
-100000.00 [Nm]	100000.00 [Nm]	0.00 [Nm]

Description: Sets a fixed value for torque.

Dependency: Refer to: p2900, p2901

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: The value can, for example, be used to interconnect a supplementary torque.

p2930[0...n] CO: Fixed value M [Nm] / Fixed value M [Nm]

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** p2003 | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 1021

Min	Max	Factory setting
-100000.00 [Nm]	100000.00 [Nm]	0.00 [Nm]

Description: Sets a fixed value for torque.

Dependency: Refer to: p2900, p2901

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: The value can, for example, be used to interconnect a supplementary torque.

p3016 MotId torque constant identified / kT ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: 28_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
0.00 [Nm/A]	100.00 [Nm/A]	0.00 [Nm/A]

Description: Torque constant for the synchronous motor determined by the motor data identification.
This torque constant can be changed after the identification and accepted in p0316 with p1910/p1960 = -3.

Dependency: Refer to: p0316, r0334, r1937, p1960

p3017 MotId voltage constant identified / kE ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [Vrms]	10000.0 [Vrms]	0.0 [Vrms]

Description: Voltage constant for a synchronous motor determined by the motor data identification.
This voltage constant can be changed after the identification and accepted in p0317 with p1910/p1960 = -3.
Units for rotating synchronous motors: Vrms/(1000 rpm), phase-to-phase

Dependency: Refer to: r1938, p1960

p3020 MotId magnetizing current identified / I_mag ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [Arms]	5000.000 [Arms]	0.000 [Arms]

Description: Magnetizing current for an induction motor determined by the motor data identification.
This magnetizing current can be changed after the identification and accepted in p0320 with p1910/p1960 = -3.

Dependency: Refer to: p0320, r0331, p1910, r1948, p1960

p3027 MotId optimum load angle identified / phi_load opt ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [°]	135.0 [°]	0.0 [°]

Description: Optimum load angle for a synchronous motor determined by the motor data identification.
This optimum load angle can be changed after the identification and accepted in p0327 with p1910/p1960 = -3.

Dependency: Refer to: p0327, r1947, p1960

p3028 MotId reluctance torque constant identified / kT_reluct ident

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-1000.00 [mH]	1000.00 [mH]	0.00 [mH]

Description: Reluctance torque constant for a synchronous motor determined by the motor data identification.
This reluctance torque constant can be changed after the identification and accepted in p0328 with p1910/p1960 = -3.

Dependency: Refer to: p0328, r1939, p1960

p3030 MotId angular commutation offset identified / Ang_com offset

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-180.00 [°]	180.00 [°]	0.00 [°]

Description: Angular commutation offset for a synchronous motor determined by the motor data identification.
This angular commutation offset can be changed after the identification and accepted in p0431 with p1910/p1960 = -3.

Dependency: Refer to: p0431, p1910, p1960, r1984

p3031 MotId encoder inversion actual value identified / EncInvActVal ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Unsigned16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Inversion of the encoder actual value determined by the motor data identification.

This inversion can be changed after the identification and accepted in p0410 with p1910/p1960 = -3.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Invert speed actual value	Yes	No	4710, 4711, 4715
01	Invert position actual value	Yes	No	4704

Dependency: Refer to: p0410, p1910, p1960

p3041 MotId moment of inertia identified / M_inertia ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: 25_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
0.000000 [kgm²]	100000.000000 [kgm²]	0.000000 [kgm²]

Description: Motor moment of inertia determined by the motor data identification.

This motor moment of inertia can be changed after the identification and accepted in p0341 with p1910/p1960 = -3.

Dependency: Refer to: p0341, p1960, r1969

p3042 MotId load moment of inertia identified / Load mom ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: 25_1 | **Unit selection:** p0100 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [kgm²]	100000.00000 [kgm²]	0.00000 [kgm²]

Description: Load moment of inertia determined by the motor data identification.

This load moment of inertia can be changed after the identification and accepted in p1498 with p1910/p1960 = -3.

Dependency: Refer to: p0342, p1498, p1960, r1969

Note: For p1910/p1960 = -3, p0342 is set to 1 (ratio between the total and motor).

p3049[0...n] MotId Speed at start of field weakening identified / ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [rpm]	210000.00000 [rpm]	0.00000 [rpm]

Description: Speed at the start of field weakening determined by the motor data identification.

This start speed can be changed after the identification and accepted in p0348 with p1910/p1960 = -3.

Dependency: Refer to: p0348, p1910, p1960

p3050[0...n] MotorId stator resistance identified / R_stator ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 16_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [ohm]	2000.00000 [ohm]	0.00000 [ohm]

Description: Stator resistance determined by the motor data identification.
This stator resistance can be changed after the identification and accepted in p0350 with p1910/p1960 = -3.

Dependency: Refer to: p0350, p1910, r1912

p3054[0...n] MotId rotor resistance identified / R_rotor ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 16_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [ohm]	300.00000 [ohm]	0.00000 [ohm]

Description: Rotor resistance for an induction motor determined by the motor data identification.
This stator resistance can be changed after the identification and accepted in p0354 with p1910/p1960 = -3.

Dependency: Refer to: p0354, p0625, p1910, r1927, p1960

Note: The parameter is not used for synchronous motors (p0300 = 2xx).

p3056[0...n] MotId stator leakage inductance identified / L_stator leak

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 15_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]

Description: Stator leakage inductance determined by the motor data identification.
This stator leakage inductance can be changed after the identification and accepted in p0356 with p1910/p1960 = -3.

Dependency: Refer to: p0356, p1910, r1932

p3058[0...n] MotId rotor leakage inductance identified / L_rotor leak

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: 15_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]

Description: Rotor leakage induction for an induction motor determined by the motor data identification.
This rotor leakage inductance can be changed after the identification and accepted in p0358 with p1910/p1960 = -3.

Dependency: Refer to: p0358, p1910, r1932

p3060[0...n] MotId magnetizing inductance identified / MotId Lh ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS

Units group: 15_1 | **Unit selection:** p0349 | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [mH]	10000.00000 [mH]	0.00000 [mH]

Description: Magnetizing inductance for an induction motor determined by the motor data identification.

This magnetizing inductance can be changed after the identification and accepted in p0360 with p1910/p1960 = -3.

Dependency: Refer to: p0360, p1910, r1936, p1960

p3080 MotId flux controller P gain identified / Flux ctrl Kp ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [A/Vs]	999999.0 [A/Vs]	0.0 [A/Vs]

Description: P gain of the flux controller for an induction motor determined by the motor data identification.

This P gain can be changed after the identification and accepted in p1590 with p1910/p1960 = -3.

Dependency: Refer to: p1590, p1910

p3081 MotId flux controller integral time identified / Flux ctrl Tn ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	10000 [ms]	0 [ms]

Description: Integral time of the flux controller for an induction motor determined by the motor data identification.

This integral time can be changed after the identification and accepted in p1592 with p1910/p1960 = -3.

Dependency: Refer to: p1592, p1910

p3082 MotId current controller P gain identified / I_ctrl Kp ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: 18_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
0.000 [V/A]	100000.000 [V/A]	0.000 [V/A]

Description: P gain of the current controller determined by the motor data identification.

This P gain can be changed after the identification and accepted in p1715 with p1910/p1960 = -3.

Dependency: Refer to: p1715, p1910

p3083 MotId current controller integral time identified / I_ctrl Tn ident

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	1000.00 [ms]	0.00 [ms]

Description: Integral time of the current controller determined by the motor data identification.
This integral time can be changed after the identification and accepted in p1717 with p1910/p1960 = -3.

Dependency: Refer to: p1717, p1910

p3088 MotId Motor model changeover speed operation with encoder ident. / MotMod n_chgSnsorl

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [rpm]	210000.00000 [rpm]	0.00000 [rpm]

Description: Changeover speed for the motor model with encoder determined by the motor data identification.
This changeover speed can be changed after the identification and accepted in p1752 with p1910/p1960 = -3.

Dependency: Refer to: p1752, p1910

p3090[0...n] PolID elasticity-based configuration / PolID el config

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the elasticity-based pole position identification.
Depending on the mechanical design (sequence machine - encoder - brake) and the braking force, the pole position identification can cause deflections with a different control sense.
Re bit 00 = 0:
The deflection caused by the pole position identification acts in the positive control sense.
Re bit 00 = 1:
The deflection caused by the pole position identification acts in the negative control sense.
This can only occur for a linear measuring system if a brake is installed between the machine and the measuring system and the brake is powerful enough to do this.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Sign change	Yes	No	-

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3091, p3092, p3093, p3094, p3095, p3096, r3097
Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

p3091[0...n] PolID elasticity-based ramp time / PolID el t_ramp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [ms]	1000.0 [ms]	250.0 [ms]

Description: Sets the ramp time for the current increase when executing the elasticity-based pole position identification.
The current is ramped up in order to reduce the mechanical load on the machine.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3092, p3093, p3094, p3095, p3096, r3097
Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

p3092[0...n] PolID elasticity-based wait time / PolID el t_wait

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [ms]	1000.0 [ms]	100.0 [ms]

Description: Sets the wait time between two measurements when executing the elasticity-based pole position identification.
The wait time between two measurements is necessary in order to avoid mechanical resonance effects.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3093, p3094, p3095, p3096, r3097
Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

p3093[0...n] PolID elasticity-based measurement number / PolID el meas

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
6	56	12

Description: Sets the number of measuring operations when executing the elasticity-based pole position identification.
When the value is increased, the result is more accurate, however, the identification takes longer.

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3094, p3095, p3096, r3097
Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

p3094[0...n] PolID elasticity-based deflection expected / PolID el defl exp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0000 [°]	90.0000 [°]	0.0030 [°]

Description: Sets the expected deflection when executing the elasticity-based pole position identification.
The following setting makes sense: p3094 < p3095

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3095, p3096, r3097
Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

p3095[0...n] PolID elasticity-based deflection permissible / PolID el defl exp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0000 [°]	90.0000 [°]	1.0000 [°]

Description: Sets the permissible deflection when executing the elasticity-based pole position identification.
The following setting makes sense: p3094 < p3095

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3094, p3096, r3097
Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

p3096[0...n] PolID elasticity-based current / PolID el curr

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,4 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** MDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.000 [Arms]	20000.000 [Arms]	0.000 [Arms]

Description: Sets the maximum permissible current when executing the elasticity-based pole position identification.
The following setting makes sense: p3096 <= min (p0305, p0640, p0209)

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3094, p3095, r3097
Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

r3097.0...31 BO: PolID elasticity-based status / PolID el status

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status for the elasticity-based pole position identification.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	PolID el selected	Yes	No	-
01	PolID el background registered	Yes	No	-
02	PolID el initialization completed	Yes	No	-
03	PolID el background started	Yes	No	-
04	PolID el time slice registered	Yes	No	-
05	PolID el time slice started	Yes	No	-
06	PolID el phi used	Yes	No	-
07	PolID el time slice ready	Yes	No	-
08	PolID el background ready	Yes	No	-
14	PolID el is repeated	Yes	No	-
15	PolID el fault present	Yes	No	-
16	Background state machine bit 0	Active	Inactive	-
17	Background state machine bit 1	Active	Inactive	-

18	Background state machine bit 2	Active	Inactive	-
19	Background state machine bit 3	Active	Inactive	-
20	Background state machine bit 4	Active	Inactive	-
21	Background state machine bit 5	Active	Inactive	-
22	Background state machine bit 6	Active	Inactive	-
23	Background state machine bit 7	Active	Inactive	-
24	Time slice state machine bit 0	Active	Inactive	-
25	Time slice state machine bit 1	Active	Inactive	-
26	Time slice state machine bit 2	Active	Inactive	-
27	Time slice state machine bit 3	Active	Inactive	-
28	Time slice state machine bit 4	Active	Inactive	-
29	Time slice state machine bit 5	Active	Inactive	-
30	Time slice state machine bit 6	Active	Inactive	-
31	Time slice state machine bit 7	Active	Inactive	-

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3094, p3095, p3096

Refer to: F07995

Note: PolID el: pole position identification, elasticity-based

Re bit 00 ... 15:

Displays the actual status of the elasticity-based pole position identification.

Re bits 16 ... 23:

Displays the status for the background state machine.

Re bits 24 ... 31:

Displays the status for the time slices state machine.

p3110 External fault 3 power-up delay / Ext fault 3 t_on

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16

Can be changed: U, T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** 2546

Min	Max	Factory setting
0 [ms]	1000 [ms]	0 [ms]

Description: Sets the delay time for external fault 3.

Dependency: Refer to: p2108, p3111, p3112

Refer to: F07862

p3111[0...n] BI: External fault 3 enable / Ext fault 3 enab

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary

Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for the enable signal of external fault 3.

External fault 3 is initiated by the following AND logic operation:

- BI: p2108 negated
- BI: p3111
- BI: p3112 negated

Dependency: Refer to: p2108, p3110, p3112

Refer to: F07862

p3112[0...n] BI: External fault 3 enable negated / Ext flt 3 enab neg

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** CDS, p0170
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the negated enable signal of external fault 3.
External fault 3 is initiated by the following AND logic operation:
- BI: p2108 negated
- BI: p3111
- BI: p3112 negated

Dependency: Refer to: p2108, p3110, p3111
Refer to: F07862

r3113.0...15 CO/BO: NAMUR message bit bar / NAMUR bit bar

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status of NAMUR signal bit bar.
The faults or alarms are assigned to the appropriate signaling/message classes and influence a specific message bit.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Fault converter information electronics/SW_error	Yes	No	-
01	Network fault	Yes	No	-
02	DC link overvoltage	Yes	No	-
03	Fault drive converter power electronics	Yes	No	-
04	Drive converter overtemperature	Yes	No	-
05	Ground fault	Yes	No	-
06	Motor overload	Yes	No	-
07	Bus error	Yes	No	-
08	External safety-relevant shutdown	Yes	No	-
10	Error communication internal	Yes	No	-
11	Fault infeed	Yes	No	-
15	Other faults	Yes	No	-

r3122[0...63] Diagnostic attribute fault / Diag_attr fault

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the diagnostic attribute of the fault which has occurred.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Hardware replacement recommended	Yes	No	-

Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133, r2136

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the fault buffer and the assignment of the indices is shown in r0945.

r3123[0...63] Diagnostic attribute alarm / Diag_attr alarm

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8065

Min	Max	Factory setting
-	-	-

Description: Displays the diagnostic attribute of the alarm which has occurred.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Hardware replacement recommended	Yes	No	-

Dependency: Refer to: r2110, r2122, r2123, r2124, r2125, r2134, r2145, r2146

Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the alarm buffer and the assignment of the indices is shown in r2122.

r3131 CO: Actual flt value / Actual flt value

Access level: 3 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the fault value of the oldest active fault.

Dependency: Refer to: r2131, r3132

r3132 CO: Actual component number / Act comp_no.

Access level: 3 | **Calculated:** - | **Data type:** Integer32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8060

Min	Max	Factory setting
-	-	-

Description: Displays the component number of the oldest fault that is still active.

Dependency: Refer to: r2131, r3131

p3230[0...n] CI: Load monitoring speed actual value / Load monit n_act

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2000 | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 8013

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the speed actual value of the load monitoring.

Dependency: Refer to: r2169, p2181, p2192, p2193, p3231
Refer to: A07920, A07921, A07922, F07923, F07924, F07925

Note: The parameter is only effective for p2193 = 2.

p3231[0...n] Load monitoring speed deviation / Load monit n_dev

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8013

Min	Max	Factory setting
0.00 [rpm]	210000.00 [rpm]	150.00 [rpm]

Description: Sets the permissible speed deviation during load monitoring (for p2193 = 2).

Dependency: Refer to: r2169, p2181, p2193, p3230
Refer to: A07920, A07921, A07922, F07923, F07924, F07925

p3232[0...n] BI: Load monitoring failure detection / Load_moni fail_det

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: U, T | **Scaling:** - | **Dyn. index:** CDS, p0170
Units group: - | **Unit selection:** - | **Func. diagram:** 8013

Min	Max	Factory setting
-	-	1

Description: Sets the signal source for detecting a failure.

Dependency: Refer to: p2192, p2193
Refer to: F07936

Note: Monitoring is triggered with a 0 signal, as soon as the time in p2192 has expired.

p3233[0...n] Torque actual value filter time constant / M_act_filt T

CU250S_S (Ext msg)
CU250S_S_CAN (Ext msg)
CU250S_S_DP (Ext msg)
CU250S_S_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8013

Min	Max	Factory setting
0 [ms]	1000000 [ms]	0 [ms]

Description: Sets the time constant for the PT1 element to smooth the torque actual value.
The smoothed torque actual value is compared with the threshold values and is only used for messages and signals.

p3233[0...n] Torque actual value filter time constant / M_act_filt T

CU250S_V (Ext msg)
CU250S_V_CAN (Ext msg)
CU250S_V_DP (Ext msg)
CU250S_V_PN (Ext msg)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** 8013

Min	Max	Factory setting
0 [ms]	1000000 [ms]	100 [ms]

Description: Sets the time constant for the PT1 element to smooth the torque actual value.
The smoothed torque actual value is compared with the threshold values and is only used for messages and signals.

p3235 Phase failure signal motor monitoring time / Ph_fail t_monit

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	2000 [ms]	320 [ms]

Description: Sets the monitoring time for phase failure detection of the motor.
Notice: While the operation runs, it is not possible to modify parameters.
Note: For p3235 = 0 the function is deactivated.

p3235 Phase failure signal motor monitoring time / Ph_fail t_monit

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	2000 [ms]	320 [ms]

Description: Sets the monitoring time for phase failure detection of the motor.
Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.
Note: For p3235 = 0 the function is deactivated.
The monitoring is automatically de-activated during the flying restart operation for a motor that is still rotating.
3-phase phase failures cannot be detected and are indicated by other messages (e.g. F07902).

p3236[0...n] Speed threshold 7 / n_thresh val 7

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8012

Min	Max	Factory setting
0.00 [rpm]	3000.00 [rpm]	100.00 [rpm]

Description: Sets the speed threshold value for the signal "speed deviation model/external" (BO: r2199.7).
Dependency: Refer to: r2169, r2199, p3237

p3237[0...n] Hysteresis speed 7 / n_hysteresis 7

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1,3,5 | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: 3_1 | **Unit selection:** p0505 | **Func. diagram:** 8012

Min	Max	Factory setting
0.00 [rpm]	200.00 [rpm]	2.00 [rpm]

Description: Sets the hysteresis speed for the signal "speed deviation model/external" (BO: r2199.7).
Dependency: Refer to: r2199, p3236

p3238[0...n] OFF delay n_act_motor model = n_act external / t_del n_a = n_ext

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** 8012

Min	Max	Factory setting
0.0 [s]	100.0 [s]	3.0 [s]

Description: Sets the OFF delay for the signal "speed deviation model/external in tolerance" (BO: r2199.7).
The smoothed actual speed of the motor model r2169 is compared with the speed measured externally r1443 (threshold value p3236).

Dependency: Refer to: p3236, p3237

p3320[0...n] Fluid flow machine power point 1 / Fluid_mach P1

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	25.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.
This parameter specifies the power (P) of point 1 as a [%].
The characteristic comprises the following value pairs:
Power (P) / speed (n)
p3320 / p3321 --> point 1 (P1 / n1)
p3322 / p3323 --> point 2 (P2 / n2)
p3324 / p3325 --> point 3 (P3 / n3)
p3326 / p3327 --> point 4 (P4 / n4)
p3328 / p3329 --> point 5 (P5 / n5)

Dependency: Refer to: r0041, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3321[0...n] Fluid flow machine speed point 1 / Fluid_mach n1

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	0.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.
This parameter specifies the speed (n) of point 1 as a [%].
The characteristic comprises the following value pairs:
Power (P) / speed (n)
p3320 / p3321 --> point 1 (P1 / n1)
p3322 / p3323 --> point 2 (P2 / n2)
p3324 / p3325 --> point 3 (P3 / n3)
p3326 / p3327 --> point 4 (P4 / n4)
p3328 / p3329 --> point 5 (P5 / n5)

Dependency: Refer to: r0041, p3320, p3322, p3323, p3324, p3325, p3326, p3327, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3322[0...n] Fluid flow machine power point 2 / Fluid_mach P2

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	50.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.

This parameter specifies the power (P) of point 2 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3323, p3324, p3325, p3326, p3327, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.

The energy saved is displayed in r0041.

p3323[0...n] Fluid flow machine speed point 2 / Fluid_mach n2

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	25.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.

This parameter specifies the speed (n) of point 2 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3322, p3324, p3325, p3326, p3327, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.

The energy saved is displayed in r0041.

p3324[0...n] Fluid flow machine power point 3 / Fluid_mach P3

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	77.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.

This parameter specifies the power (P) of point 3 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3322, p3323, p3325, p3326, p3327, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.

The energy saved is displayed in r0041.

p3325[0...n] Fluid flow machine speed point 3 / Fluid_mach n3

Access level: 2	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	50.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.

This parameter specifies the speed (n) of point 3 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3326, p3327, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.

The energy saved is displayed in r0041.

p3326[0...n] Fluid flow machine power point 4 / Fluid_mach P4

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	92.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.
This parameter specifies the power (P) of point 4 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3327, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3327[0...n] Fluid flow machine speed point 4 / Fluid_mach n4

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	75.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.
This parameter specifies the speed (n) of point 4 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3328, p3329

Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3328[0...n] Fluid flow machine power point 5 / Fluid_mach P5

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	100.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.
This parameter specifies the power (P) of point 5 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3329

Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3329[0...n] Fluid flow machine speed point 5 / Fluid_mach n5

Access level: 2 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00	100.00	100.00

Description: For the energy-saving display of a fluid-flow machine, a typical flow characteristic P = f(n) with 5 points along the characteristic is required.
This parameter specifies the speed (n) of point 5 as a [%].

Dependency: Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3328

Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3330[0...n] BI: 2/3 wire control command 1 / 2/3 wire cmd 1

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for command 1 for the two-wire control/three-wire control.
Dependency: Refer to: p0015, p3331, p3332, r3333, p3334
Note: The mode of operation of this binector input is dependent on the wire control set in p0015.

p3331[0...n] BI: 2/3 wire control command 2 / 2/3 wire cmd 2

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for command 2 for the two-wire control/three-wire control.
Dependency: Refer to: p0015, p3330, p3332, r3333, p3334
Note: The mode of operation of this binector input is dependent on the wire control set in p0015.

p3332[0...n] BI: 2/3 wire control command 3 / 2/3 wire cmd 3

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: U, T	**Scaling:** -	**Dyn. index:** CDS, p0170
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for command 3 for the two-wire control/three-wire control.
Dependency: Refer to: p0015, p3330, p3331, r3333, p3334
Note: The mode of operation of this binector input is dependent on the wire control set in p0015.

r3333.0...3 CO/BO: 2/3 wire control control word / 2/3 wire STW

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the control word for the two wire control/three wire control.
The control signals are dependent on the wire control set in p0015 and the signal states at the digital inputs.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	ON	Yes	No	-
01	Reversing	Yes	No	-
02	ON/inverting	Yes	No	-
03	Reversing/inverting	Yes	No	-

Dependency: Refer to: p0015, p3330, p3331, p3332, p3334

p3334 2/3 wire control selection / 2/3 wire select

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	4	0

Description: Sets the two wire control/three wire control.

Value:
0: No wire control
1: Two wire control clockwise/counterclockwise 1
2: Two wire control clockwise/counterclockwise 2
3: Three wire control enable clockwise/counterclockwise
4: Three wire control enable ON/reversing

Dependency: Refer to: p0015, p3330, p3331, p3332, r3333

Note: This value depends on the wire control set in p0015.

p3856[0...n] Compound braking current / Compound I_brake

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** PERCENT	**Dyn. index:** DDS, p0180
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [%]	250.00 [%]	0.00 [%]

Description: Compound braking current is used to define the amount of DC current that is produced on stopping the motor during U/f operation to further increase the DC brake function.

Compound braking is a superimposition of the DC brake function with regenerative braking (net braking along the ramp) after OFF1 or OFF3. This permits braking with controlled motor frequency and minimum power input into the motor. Effective braking without using additional hardware components is obtained by optimizing the ramp down time and compound braking.

Dependency: The compound braking current is only activated if the DC link voltage exceeds the threshold value in r1282.

Compound braking does not operate:

- when DC braking is active (refer to p1230, r1239)
- as long as the motor is not magnetized (e.g. for flying restart)
- for vector control (p1300 >= 20)
- for synchronous motors (p0300 = 2xx)

Caution: Generally, increasing the braking current improves the braking effect when stopping the motor. However, if the value is set too high, then the drive can be tripped (shut down) as a result of overcurrent or ground fault.

Recommendation: p3856 < 100 % x (r0209 - r0331) / p0305 / 2

Compound braking generates a current in the motor with a ripple manifesting the rotational frequency. The higher the braking current is set, the higher the resulting ripple, especially when the Vdc(max) control is simultaneously active (refer to to p1280).

Note: The parameter value is entered relative to the rated motor current (p0305). Compound braking is deactivated with p3856 = 0%.

r3859.0 CO/BO: Compound braking status word / Compound Br ZSW

PM240
CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word of the compound braking.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Compound braking active	Yes	No	-

Dependency: Refer to: p3856

p3870 Long stator configuration / Long stator config

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration when operating a long stator motor.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activate long stator help functions	Active	Inactive	-
	01	Suppress Gx_ZSW.14	Active	Inactive	-

Dependency: Refer to: p3871, p3872, p3873, p3874, r3875, p3876, p3878, p3879

Notice: The following restrictions apply to this function:
- it is not permissible to change over the drive data set.
- the encoder/drive may not be parked using a PROFIBUS telegram.
- a maximum of 4 drives may be connected to the Control Unit.
- it is not permissible to commutate with the zero mark (p0404).

Note: Re bit 00:
All of the help functions for long stator motors can be enabled/disabled using this bit.
Re bit 01:
When the bit is set, bit 14 (parking encoder active) is set to 0 in the encoder status word GX_ZSW independent of whether the encoder is parked or not.

p3871 BI: Set long stator signal source commutation angle (p3872) / Set s s com ang

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to set the commutation angle available via connector input p3872.

Dependency: Refer to: p3870, p3872, p3873, p3874, r3875, p3876, p3878, p3879

Danger: Setting an incorrect commutation angle can result in instability in the closed-loop control and in turn injure personnel or cause damage to the machine!

Note: Setting takes place for a 0/1 signal edge.

p3872 CI: Long stator signal source commutation angle / S s com angle

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / FloatingPoint32
Can be changed: T **Scaling:** p2005 **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	3878[0]

Description: Sets the signal source for the commutation angle.
This angle is set for a 0/1 signal edge via BI: p3871.

Dependency: Refer to: p3870, p3871, p3873, r3875, p3876, p3878, p3879

Danger: Setting an incorrect commutation angle can result in instability in the closed-loop control and in turn injure personnel or cause damage to the machine!

p3873 BI: Long stator sig. source changeover to cl.-loop ctrl w/ enc. / S s ctrl w/ enc

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to change over to closed-loop control with encoder.

Dependency: Refer to: p3870, p3871, p3872, p3874, r3875, p3876, p3878, p3879

Danger: Setting an incorrect commutation angle can result in instability in the closed-loop control and in turn injure personnel or cause damage to the machine!

Note: BI: p3873 = 1 signal --> closed-loop control with encoder

BI: p3873 = 0 signal --> encoderless closed-loop control

For a 0/1 edge, the commutation angle is set from CI: p3874.

p3874 CI: Long stator signal source commutation angle oper. with encoder / S s com ang enc

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** p2005 | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	3879[0]

Description: Sets the signal source for the commutation angle for operation with encoder.

Dependency: Refer to: p3870, p3871, p3872, p3873, r3875, p3876, p3878, p3879

Note: This angle is set for a 0/1 signal edge via BI: p3873.

r3875.0...1 CO/BO: Long stator status word / Long stator ZSW

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word for long stator motors.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Sensor Module is unparked	Yes	No	-
01	Closed-loop speed control with encoder requested	Active	Inactive	-

Dependency: Refer to: p3870, p3871, p3872, p3873, p3874, p3876, p3878, p3879

Note: The display is updated with a sampling time of 1 ms.

Re bit 00 = 1:

The encoder is parked. Contrary to r0481.14, parking is also displayed here if the suppression of the parking bit is active in r0481.14 (p3870.1 = 1).

Re bit 01 = 1:

The long-stator functions requested closed-loop speed control with encoder. In r1407.2, it is indicated as to whether an encoder is actually used for the closed-loop control.

p3876 BI: Unpark long stator signal source 1 encoder / S s 1 enc unpark

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source 1 to unpark the encoder.
Dependency: Refer to: p3870, p3871, p3872, p3873, p3874, r3875, p3878, p3879
Note: BI: p3876 = 1 signal --> encoder is unparked
BI: p3876 = 0 signal --> encoder is parked

p3878 CO: Long stator commutation angle 1 / Com_angle 1

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2005 **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-180 [°]	180 [°]	0 [°]

Description: Sets the commutation angle 1 for long stator motors.
Dependency: Refer to: p3870, p3871, p3872, p3873, p3874, r3875, p3876, p3879

p3879 CO: Long stator commutation angle 2 / Com_angle 2

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** p2005 **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-180 [°]	180 [°]	0 [°]

Description: Sets the commutation angle 2 for long stator motors.
Dependency: Refer to: p3870, p3871, p3872, p3873, p3874, r3875, p3876, p3878

p3900 Completion of quick commissioning / Compl quick_comm

Access level: 1 **Calculated:** - **Data type:** Integer16
Can be changed: C(1) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: Exits quick commissioning (p0010 = 1) with automatic calculation of all parameters of all existing drive data sets that depend on the entries made during quick commissioning.

p3900 = 1 initially includes a parameter reset (factory setting, the same as p0970 = 1) for all parameters of the drive object; however, without overwriting the entries made during the quick commissioning.

The interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p15 and p1500 are re-established and all of the dependent motor, open-loop and control-loop control parameters are calculated (corresponding to p0340 = 1).

p3900 = 2 includes the restoration of the interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p15 and p1500 and the calculations corresponding to p0340 = 1.

p3900 = 3 only includes the calculations associated with the motor, open-loop and closed-loop control parameters corresponding to p0340 = 1.

Value:
0: No quick parameterization
1: Quick parameterization after parameter reset
2: Quick parameterization (only) for BICO and motor parameters
3: Quick parameterization for motor parameters (only)

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: When the calculations have been completed, p3900 and p0010 are automatically reset to a value of zero.

When calculating motor, open-loop and closed-loop control parameters (such as for p0340 = 1) parameters associated with a selected Siemens catalog motor are not overwritten.

If a catalog motor has not been selected (p0300), then the following parameters are reset with p3900 > 0 in order to restore the situation that applied when commissioning the drive for the first time:

induction motor: p0320, p0352, p0362 ... p0369, p0604, p0605, p0626 ... p0628

synchronous motor: p0326, p0327, p0352, p0604, p0605

p3901[0...n] Power unit EEPROM Vdc offset calibration / PU EEPROM Vdc offs

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C, C(1), T | **Scaling:** - | **Dyn. index:** PDS
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-40.0 [V]	40.0 [V]	0.0 [V]

Description: Differential voltage for calibrating the offset for DC-link voltage measurement.

Caution: Incorrect use of the calibration can have a negative impact on the closed-loop control.

The parameter influences the upper and lower voltage detection.

Note: Parameter entries are directly saved in the DRIVE-CLiQ component involved.

The parameter is only effective in the case of booksize power units, if r0192.22 = 1 and p0212.0 = 1.

r3925[0...n] Identification final display / Ident final_disp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the commissioning steps that have been carried out.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Motor/control parameters calculated (p0340 = 1, p3900 > 0)	Yes	No	-
02	Motor data identification carried out at standstill (p1910 = 1)	Yes	No	-
03	Rotating measurement carried out (p1960 = 1, 2)	Yes	No	-
04	Motor encoder adjustment carried out (p1960 = 1, p1990 = 1, 3)	Yes	No	-
05	Motor encoder manually adjusted	Yes	No	-
15	Motor equivalent circuit diagram parameters changed	Changed	Not changed	-

Note: The individual bits are only set if the appropriate action has been initiated and successfully completed.

When motor rating plate parameters are changed, the final display is reset.

When setting the individual bits, all of the most significant bits are reset.

r3925[0...n] Identification final display / Ident final_disp

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Unsigned32

Can be changed: - | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the commissioning steps that have been carried out.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Motor/control parameters calculated (p0340 = 1, p3900 > 0)	Yes	No	-
02	Motor data identification carried out at standstill (p1910 = 1)	Yes	No	-
03	Rotating measurement carried out (p1960 = 1, 2)	Yes	No	-
15	Motor equivalent circuit diagram parameters changed	Changed	Not changed	-

Note: The individual bits are only set if the appropriate action has been initiated and successfully completed.

When motor rating plate parameters are changed, the final display is reset.

When setting the individual bits, all of the most significant bits are reset.

r3926[0...n] Voltage generation alternating base voltage amplitude / U_gen altern base

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32

Can be changed: - | **Scaling:** - | **Dyn. index:** MDS

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Displays the base voltage for the alternating voltage in the context of motor data identification.

0:

No alternating voltages. The function is de-activated.

<0:

Automatic determination of the base voltage and wobbulation / self-setting based on the converter and the connected motor.

Otherwise:

Base voltage for alternating current generation in volts (wobbulation active).

r3927[0...n] Motor data identification induction motor data determined / MotID ASM dat det

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** p0340 = 1 | **Data type:** Unsigned32

Can be changed: - | **Scaling:** - | **Dyn. index:** DDS, p0180

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the data of an induction motor determined and accepted from the stationary motor data identification or rotating measurement.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	p0350 accepted	Yes	No	-
01	p0354 accepted	Yes	No	-
02	p0356 accepted	Yes	No	-
03	p0358 accepted	Yes	No	-
04	p0360 accepted	Yes	No	-
05	p0320 accepted	Yes	No	-
06	p0410 accepted	Yes	No	-

12	p1715 accepted	Yes	No	-
13	p1717 accepted	Yes	No	-
14	p1590 accepted	Yes	No	-
15	p1592 accepted	Yes	No	-
22	p0341 accepted	Yes	No	-
24	p0348 accepted	Yes	No	-
25	p1752 accepted	Yes	No	-

Dependency: Refer to: r3925

r3927[0...n] Motor data identification control word / MotID STW

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1 **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Successfully completed component of the last motor data identification carried out.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Stator inductance estimate no measurement	Yes	No	-
02	Rotor time constant estimate no measurement	Yes	No	-
03	Leakage inductance estimate no measurement	Yes	No	-
05	Determine Tr and Lsig evaluation in the time range	Yes	No	-
06	Activate vibration damping	Yes	No	-
07	De-activate vibration detection	Yes	No	-
11	De-activate pulse measurement Lq Ld	Yes	No	-
12	De-activate rotor resistance Rr measurement	Yes	No	-
14	De-activate valve interlocking time measurement	Yes	No	-
15	Determine only stator resistance, valve voltage fault, dead time	Yes	No	-
16	Short motor identification (lower quality)	Yes	No	-
17	Measurement without control parameter calculation	Yes	No	-

Dependency: Refer to: r3925

Note: The parameter is a copy of p1909.

r3928[0...n] Motor data identification synchronous motor data determined / MotId PEM dat det

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 **Calculated:** p0340 = 1 **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** DDS, p0180
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Successfully completed component of the last rotating measurement carried out.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	p0350 accepted	Yes	No	-
02	p0356 accepted	Yes	No	-
06	p0410 accepted	Yes	No	-
07	p0431 accepted	Yes	No	-
08	p1952 accepted	Yes	No	-
09	p1953 accepted	Yes	No	-
12	p1715 accepted	Yes	No	-
13	p1717 accepted	Yes	No	-

18	p0316 accepted	Yes	No	-
19	p0317 accepted	Yes	No	-
20	p0327 accepted	Yes	No	-
21	p0328 accepted	Yes	No	-
22	p0341 accepted	Yes	No	-
23	kT characteristic parameter accepted	Yes	No	-
24	p0348 accepted	Yes	No	-

Dependency: Refer to: r3925

r3928[0...n] Rotating measurement configuration / Rot meas config

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** p0340 = 1 **Data type:** Unsigned16

Can be changed: - **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Successfully completed component of the last rotating measurement carried out.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	Saturation characteristic identification	Yes	No	-
02	Moment of inertia identification	Yes	No	-
03	Re-calculates the speed controller parameters	Yes	No	-
04	Speed controller optimization (vibration test)	Yes	No	-
05	q leakage inductance ident. (for current controller adaptation)	Yes	No	-
11	Do not change the controller parameters during the measurement	Yes	No	-
12	Measurement shortened	Yes	No	-
13	After measurement: direct transition into operation	Yes	No	-

Dependency: Refer to: r3925

Note: The parameter is a copy of p1959.

r3929[0...n] Motor data identification modulated voltage generation / MotID U_gen mod

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 **Calculated:** p0340 = 1 **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** DDS, p0180

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Configuration of voltage generation for the various MotID sections in the case of the most recent successful MotID.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Wobble U_generate to determine dead-time correction	Yes	No	-
01	Wobble U_generate to determine stator resistance	Yes	No	-
02	Wobble U_generation to determine rotor time constant	Yes	No	-
03	Wobble U_generation to determine leakage inductance	Yes	No	-
04	Wobble U_generation to determine dynamic leakage inductance	Yes	No	-
05	Wobble U_generation to determine magnetizing inductance	Yes	No	-
08	Alternating U_generate to determine dead-time correction	Yes	No	-
09	Alternating U_generate to determine stator resistance	Yes	No	-

10	Alternating U_generate to determine rotor time constant	Yes	No	-
11	Alternating U_generate to determine leakage inductance	Yes	No	-
12	Alternating U_generate to determine dyn. leakage inductance	Yes	No	-
13	Alternating U_generate to determine magnetizing inductance	Yes	No	-

r3930[0...4] Power unit EEPROM characteristics / PU characteristics

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the characteristics (A5E number and versions) of the power unit.
[0]: A5E number xxxx (A5Exxxxyyyy)
[1]: A5E number yyyy (A5Exxxxyyyy)
[2]: File version (logistic)
[3]: File version (fixed data)
[4]: File version (calib data)

p3950 Service parameter / Serv. par.

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: C, U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: For service personnel only.

r3960[0...1] Control Unit temperature measured / CU temp measured

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** p2006 **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the measured Control Unit temperature.
An appropriate message is output when 87 °C is exceeded.

Index: [0] = Actual measured value
[1] = Maximum measured value

Dependency: Refer to: A01009

Note: The value of -200 indicates that there is no measuring signal.
Re r3960[0]:
Displays the currently measured Control Unit temperature.
Re r3960[1]:
Displays the highest measured Control Unit temperature. This value is saved on the module in a non-volatile fashion.

r3974 Drive unit status word / Drv_unit ZSW

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status word for the drive unit.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Software reset active	Yes	No	-
01	Writing of parameters disabled as parameter save in progress	Yes	No	-
02	Writing of parameters disabled as macro is running	Yes	No	-

r3978 BICO CounterDevice / BICO CounterDevice

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the counter reading for modified BICO interconnections on this device.
The counter is incremented by one for each modified BICO interconnection.

p3981 Faults acknowledge drive object / Faults ackn DO

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8060

Min	Max	Factory setting
0	1	0

Description: Setting to acknowledge all active faults of a drive object.
Notice: Safety messages cannot be acknowledged using this parameter.
Note: Parameter should be set from 0 to 1 to acknowledge.
After acknowledgement, the parameter is automatically reset to 0.

p3981 Faults acknowledge drive object / Faults ackn DO

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8060

Min	Max	Factory setting
0	1	0

Description: Setting to acknowledge all active faults of a drive object.
Notice: Safety messages cannot be acknowledged using this parameter.
Note: Parameter should be set from 0 to 1 to acknowledge.
After acknowledgement, the parameter is automatically reset to 0.

p3985 Master control mode selection / PcCtrl mode select

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the mode to change over the master control / LOCAL mode.

Value:
0: Change master control for STW1.0 = 0
1: Change master control in operation

Danger: When changing the master control in operation, the drive can manifest undesirable behavior - e.g. it can accelerate up to another setpoint.

r3986 Parameter count / Parameter No.

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the number of parameters for this drive unit.
The number comprises the device-specific and the drive-specific parameters.

Dependency: Refer to: r0980, r0981, r0989

r3988[0...1] Boot state / Boot_state

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	10800	-

Description: Index 0:
Displays the boot state.
Index 1:
Displays the partial boot state

Value:
0: Not active
1: Fatal fault
10: Fault
20: Reset all parameters
30: Drive object modified
40: Download using commissioning software
50: Parameter download using commissioning software
90: Reset Control Unit
100: Start initialization
101: Only for internal Siemens use
110: Instantiate Control Unit basis
111: Insert drive object
112: Only for internal Siemens use
113: Only for internal Siemens use
114: Only for internal Siemens use
115: Parameter download using commissioning software
117: Only for internal Siemens use
150: Wait until Power Module is determined
160: Evaluate Power Module
170: Instantiate Control Unit reset

180: Only for internal Siemens use
200: First commissioning
210: Create drive packages
250: Wait for fault acknowledge
325: Wait for input of drive type
350: Determine drive type
360: Only for internal Siemens use
370: Wait until p0010 is set to 0
380: Only for internal Siemens use
550: Call conversion functions for parameter
625: Wait for non-cyclic start
650: Start cyclic operation
660: Evaluate drive commissioning status
670: Only for internal Siemens use
680: Only for internal Siemens use
690: Wait for non-cyclic start
700: Save parameters
725: Wait for cyclic
740: Check the ability to operate
745: Start cyclic calculations
750: Interrupt enable
800: Initialization finished
10050: Wait for synchronization
10100: Wait for CU LINK slaves
10150: Wait until actual topology determined
10200: Evaluation component status
10250: Call conversion functions for parameter
10300: Preparation cyclic operation
10350: Autom. FW update DRIVE-CLiQ components
10400: Wait for slave properties
10450: Check CX/NX status
10500: Wait until DRIVE-CLiQ cyclic
10550: Carry out warm start
10600: Evaluate, encoder status
10800: Partial boot completed

Index: [0] = System
[1] = Partial boot

r3996[0...1] Parameter write inhibit status / Par_write inhib st

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays whether writing to parameters is inhibited.
r3996[0] = 0:
Parameter write not inhibited.
0 < r3996[0] < 100:
Parameter write inhibited. The value shows how the calculations are progressing.

Index: [0] = Progress calculations
[1] = Cause

Note: Re index 1:
Only for internal Siemens troubleshooting.

r3998[0...n] First drive commissioning / First drv_comm

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** DDS, p0180
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	65535	-

Description: Displays whether the drive still has to be commissioned for the first time.
0 = Yes
2 = No

r4640[0...95] Encoder diagnostics state machine / Enc diag stat_ma

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the encoder diagnostics for the PROFIdrive interface.

p4650 Encoder functional reserve component number / Enc fct_res num

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	399	0

Description: Sets the component number (p0141) of the encoder whose functional reserve is to be displayed (r4651).
Dependency: Refer to: r4651

r4651[0...3] Encoder functional reserve / Enc fct_reserve

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the functional reserve of the encoder selected via p4650.
0 ... 25 %:
The function limit has been reached. A service is recommended.
26 ... 100 %:
The encoder is working in the specified range.
Index: [0] = Function reserve 1
[1] = Function reserve 2
[2] = Function reserve 3
[3] = Function reserve 4
Dependency: Refer to: p4650
Note: Value = 999 means:
- the component specified in p4650 is not connected
- the encoder does not support the display of the functional reserve

p4652[0...2] XIST1_ERW reset mode / XIST1_ERW res mode

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 4750

Min	Max	Factory setting
0	3	0

Description: Sets the mode to reset the actual value in XIST_ERW (CO: r4653).

Value:
0: Inactive
1: Reset with zero mark
2: Reset with BICO
3: Reset with selected zero mark

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: r4653, r4654, p4655

Note:
If value = 1:
The value in XIST1_ERW is reset when passing every zero mark.
If value = 2:
The value in XIST1_ERW is reset with a 0/1 edge via binector input p4655.
If value = 3:
The value in XIST1_ERW is reset after a 0/1 edge via binector input p4655 when passing the next zero mark.

r4653[0...2] CO: XIST1_ERW actual value / XIST1_ERW actval

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 4750

Min	Max	Factory setting
-	-	-

Description: Display and connector output for the actual value XIST1_ERW.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p4652, r4654, p4655

r4654.0...16 CO/BO: XIST1_ERW status / XIST1_ERW stat

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 4750

Min	Max	Factory setting
-	-	-

Description: Display and binector output to reset XIST1_ERW.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Encoder 1 XIST1_ERW reset	High	Low	-
08	Encoder 2 XIST1_ERW reset	High	Low	-
16	Encoder 3 XIST1_ERW reset	High	Low	-

Dependency: Refer to: p4652, r4653, p4655

Note:
The reset of XIST1_ERW is initiated via binector input p4655.
Binector output r4654 is reset with a 0 signal from binector input p4655.

p4655[0...2] BI: XIST1_ERW reset signal source / XIST1_ERW resS_src

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 4750

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to reset XIST1_ERW (CO: r4653).

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p4652, r4653, r4654

Note: The reset of XIST1_ERW depends on the selected mode (p4652).

p4660[0...2] Sensor Module filter bandwidth / SM Filt_bandw

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [kHz]	20000.00 [kHz]	0.00 [kHz]

Description: Sets the filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos).
The value set on the Sensor Module is displayed in r4661.
The Sensor Module hardware only supports the following values:
- 0: The Sensor Module's default is used.
- 50 kHz
- 170 kHz
- 500 kHz
- Unlimited: Only the bandwidth of the operational amplifier is effective.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: r4661

Note: A value of zero is displayed if an encoder is not present.

p4660[0...2] Sensor Module filter bandwidth / SM Filt_bandw

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [kHz]	20000.00 [kHz]	0.00 [kHz]

Description: Sets the filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos).
The value set on the Sensor Module is displayed in r4661.
The Sensor Module hardware only supports the following values:
- 0: The Sensor Module's default is used.
- 50 kHz
- 170 kHz
- 500 kHz
- Unlimited: Only the bandwidth of the operational amplifier is effective.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: r4661
Note: A value of zero is displayed if an encoder is not present.

r4661[0...2] Sensor Module filter bandwidth display / SM Filt_bandw disp

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [kHz]	- [kHz]	- [kHz]

Description: Display of the effective filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos).
The bandwidth of the filter is set using p4660.
Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved
Dependency: Refer to: p4660
Note: A value of zero is displayed if an encoder is not present.

r4661[0...2] Sensor Module filter bandwidth display / SM Filt_bandw disp

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [kHz]	- [kHz]	- [kHz]

Description: Display of the effective filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos).
The bandwidth of the filter is set using p4660.
Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3
Dependency: Refer to: p4660
Note: A value of zero is displayed if an encoder is not present.

p4662[0...n] Encoder characteristic type / Enc char_type

Access level: 4 | **Calculated:** - | **Data type:** Integer16
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the characteristic type.
For non-linear sensors, the interrelationship between the signal voltage and the position can be defined using a third degree polynomial.
Value: 0: Characteristic inactive
1: Characteristic polynomial third degree
Dependency: Refer to: p4663, p4664, p4665, p4666
Note: If value = 1:
A third degree polynomial is defined as follows:
F(x) = K3 * x^3 + K2 * x^2 + K1 * x + K0
Coefficients K0 ... K3 should be defined and entered into p4663 ... p4666.
The sensor range is emulated to x = -0.5 ... +0.5.

p4663[0...n] Encoder characteristic K0 / Enc char K0

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Setting for coefficient K0 to calculate the characteristic (p4662).
Dependency: Refer to: p4662, p4664, p4665, p4666

p4664[0...n] Encoder characteristic K1 / Enc char K1

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Setting for coefficient K1 to calculate the characteristic (p4662).
Dependency: Refer to: p4662, p4663, p4665, p4666

p4665[0...n] Encoder characteristic K2 / Enc char K2

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Setting for coefficient K2 to calculate the characteristic (p4662).
Dependency: Refer to: p4662, p4663, p4664, p4666

p4666[0...n] Encoder characteristic K3 / Enc char K3

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Setting for coefficient K3 to calculate the characteristic (p4662).
Dependency: Refer to: p4662, p4663, p4664, p4665

p4670[0...n] Analog sensor configuration / Ana_sens config

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the configuration for evaluation on the analog sensor.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
06	Set velocity to 0	Yes	No	-
08	Pos val range	0.0 / 1.0 pulse	-0.5 / +0.5 pulse	-
09	Fault/alarm messages	Alarm	Fault	-
10	Channel B act	Yes	No	-
11	Channel A act	Yes	No	-
13	Commutation angle constant	Yes	No	-

14	Suppress faults	Yes	No	-
31	Extrapolation	ON	OFF	-

Notice: Re bit 06:

Setting the bit sets the velocity actual value (r0061) permanently to 0.

Re bit 13:

Setting the bit sets the commutation angle permanently to the commutation angle offset (p0431).

Note: Re bit 09:

A setting of bit = 0 will trigger a fault for the relevant channel if the actual value is invalid.

A setting of bit = 1 will trigger an alarm for the relevant channel if the actual value is invalid.

Re bit 10, 11:

If both channels are activated, the actual value is generated from the mean value of both channels. If a channel fails (actual value invalid), it is not included when the mean value is generated.

Re bit 14:

The bit is only evaluated for encoder 1. No effect for encoder 2 and encoder 3.

p4671[0...n] Analog sensor input / Ana_sens inp

Access level: 4 **Calculated:** - **Data type:** Integer16

Can be changed: C(4) **Scaling:** - **Dyn. index:** EDS, p0140

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: Sets the input circuit for the analog sensor.

Value:
0: Differential
1: Single-ended A, B
2: Single-ended A*, B*
3: Single-ended A, B sensitive

Note: p4671 = 0:

The two signals on a track are evaluated differentially.

p4671 = 1:

Only the non-inverted signal on a track is evaluated.

p4671 = 2:

Only the inverted signal on a track is evaluated.

p4671 = 3:

Only the non-inverted signal on a track (high resolution) is evaluated.

p4672[0...n] Analog sensor channel A voltage at actual value zero / Ana_sens A U at 0

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: U, T **Scaling:** - **Dyn. index:** EDS, p0140

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-10.0000 [V]	10.0000 [V]	0.0000 [V]

Description: Sets the voltage when the connected sensor is at actual value zero.

At this voltage channel A supplies an actual value of zero.

p4673[0...n] Analog sensor channel A voltage per encoder period / Ana_sens A U/per

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-10.0000 [V]	10.0000 [V]	6.0000 [V]

Description: Sets the output voltage range to be mapped for the connected analog sensor.
The voltage range is determined by the following parameters:
- p4672 (voltage at actual value 0)
- p4673 (voltage per encoder period)

Note: The minimum actual value which can be mapped is equal to p4672 - p4673/2.
The maximum actual value which can be mapped is equal to p4672 + p4673/2.

p4674[0...n] Analog sensor channel B voltage at actual value zero / Ana_sens B U at 0

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-10.0000 [V]	10.0000 [V]	0.0000 [V]

Description: Sets the voltage when the connected sensor is at actual value zero.
At this voltage channel B supplies an actual value of zero.

p4675[0...n] Analog sensor channel B voltage per encoder period / Ana_sens B U/per

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-10.0000 [V]	10.0000 [V]	6.0000 [V]

Description: Sets the output voltage range to be mapped for the connected analog sensor.
The voltage range is determined by the following parameters:
- p4674 (voltage at actual value 0)
- p4675 (voltage per encoder period)

Note: The minimum actual value which can be mapped is equal to p4674 - p4675/2.
The maximum actual value which can be mapped is equal to p4674 + p4675/2.

p4676[0...n] Analog sensor range limit threshold / Ana_sens lim thr

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0 [%]	100.0 [%]	100.0 [%]

Description: Sets the threshold for limit monitoring of the absolute actual value on the analog sensor.
If this threshold is overshot by the actual value of a channel, a corresponding fault/alarm (p4670.9) is output.

Dependency: Refer to: p4673, p4675

p4677[0...n] Analog sensor LVDT configuration / Ana_sens LVDT conf

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for LVDT mode on the analog sensor.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	LVDT ON	Yes	No	-
01	Track B excitation	Yes	No	-
02	Fixed value amplitude	Yes	No	-
03	Fixed value amplitude and phase	Yes	No	-

p4678[0...n] Analog sensor LVDT ratio / An_sens LVDT ratio

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [%]	200.00 [%]	50.00 [%]

Description: Sets the ratio for the LVDT sensor.

p4679[0...n] Analog sensor LVDT phase / An_sens LVDT ph

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(4), T | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-360.00 [°]	360.00 [°]	0.00 [°]

Description: Sets the phase for the LVDT sensor.

p4680[0...n] Zero mark monitoring tolerance permissible / ZM_monit tol perm

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1000	4

Description: Sets the permissible tolerance in encoder pulses for the zero mark distance in the context of zero mark monitoring.
Causes fault F3x100 to appear less frequently.

Dependency: Refer to: p0430
Refer to: F31100

Note: The parameter is activated using p0430.21 = 1 (zero mark tolerance).

p4681[0...n] Zero mark monitoring tolerance window limit 1 positive / ZM tol lim 1 pos

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(4) | **Scaling:** - | **Dyn. index:** EDS, p0140
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	1000	2

Description: Sets the positive tolerance window in encoder pulses for limit 1 for the zero mark monitoring.
If the deviation is less than this limit, then the pulse number is not corrected. If it is higher than this limit, fault F3x131 is triggered.

If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688). The accumulator can be de-activated using p0437.7.

Dependency: Refer to: p0437, p4688
Refer to: F31131

Note: This monitoring is activated by setting p0437.2 = 1 (position actual value correction).
The positive limit describes additional pulses due to EMC.

p4682[0...n] Zero mark monitoring tolerance window limit 1 negative / ZM tol lim 1 neg

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-1001	0	-1001

Description: Sets the negative tolerance window in encoder pulses for limit 1 for the zero mark monitoring.
If the deviation is less than this limit, the PPR is not corrected. If it is higher than this limit, fault F3x131 is triggered.
If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688). The accumulator can be de-activated using p0437.7.

Dependency: Refer to: p0437, p4681, p4688
Refer to: F31131

Note: This monitoring is activated by setting p0437.2 = 1 (position actual value correction).
For a set value = -1001, the negated value of p4681 is effective.
The negative limit describes the pulses lost due to a covered glass panel in the incremental encoder.

p4683[0...n] Zero mark monitoring tolerance window alarm threshold positive / ZM tol A_thr pos

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	100000	0

Description: Sets the positive tolerance window in encoder pulses for limit 2 for the zero mark monitoring.
If the zero mark deviation is higher than the tolerance set in p4681 and p4682 and fault F3x131 is re-parameterized to alarm (A) or no message (N), the accumulator p4688 is compared with this parameter and, if applicable, alarm A3x422 is output for 5 seconds.

Dependency: Refer to: p0437, p4681, p4682, p4688
Refer to: F31131, A31422

Note: Zero mark monitoring is activated by setting p0437.2 = 1 (position actual value correction).

p4684[0...n] Zero mark monitoring tolerance window alarm threshold negative / ZM tol A_thr neg

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-100001	0	-100001

Description: Sets the negative tolerance window in encoder pulses for limit 2 for the zero mark monitoring.
If the zero mark deviation is higher than the tolerance set in p4681 and p4682 and fault F3x131 is re-parameterized to alarm (A) or no message (N), the accumulator p4688 is compared with this parameter and, if applicable, alarm A3x422 is output for 5 seconds.

Dependency: Refer to: p0437, p4683, p4688
Refer to: F31131, A31422

Note: Zero mark monitoring is activated by setting p0437.2 = 1 (position actual value correction).
For a set value = -100001, the negated value of p4683 is effective.

p4685[0...n] Speed actual value mean value generation / n_act mean val

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	20	0

Description: Sets the number of current controller clock cycles for mean value generation of the speed actual value.

Note: Value = 0, 1: No mean value generation.
Higher values also mean higher dead times for the speed actual value.

p4686[0...n] Zero mark minimum length / ZM min length

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(4)	**Scaling:** -	**Dyn. index:** EDS, p0140
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	10	1

Description: Sets the minimum length for the zero mark.

Dependency: Refer to: p0425, p0437

Note: The value for the minimum length of the zero mark must be set less than p0425.
The parameter is activated using p0437.1 = 1 (zero mark edge detection).

p4688[0...2] CO: Zero mark monitoring differential pulse count / ZM diff_pulse qty

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-2147483648	2147483647	0

Description: Displays the number of differential pulses for the zero mark monitoring that have accumulated.
If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688).

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: p4681, p4682, p4683, p4684

Note: The display can only be reset to zero.

p4688[0...2] CO: Zero mark monitoring differential pulse count / ZM diff_pulse qty

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-2147483648	2147483647	0

Description: Displays the number of differential pulses for the zero mark monitoring that have accumulated.
If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688).

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p4681, p4682, p4683, p4684

Note: The display can only be reset to zero.

r4689[0...2] CO: Squarewave encoder diagnostics / Sq-wave enc diag

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 4	**Calculated:** -	**Data type:** Unsigned32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the encoder status according to PROFIdrive for a squarewave encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Reserved

Dependency: Refer to: A31422

Note: After alarm A3x422 is output, this parameter is set for 100 ms.

r4689[0...2] CO: Squarewave encoder diagnostics / Sq-wave enc diag

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 4	**Calculated:** -	**Data type:** Unsigned32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the encoder status according to PROFIdrive for a squarewave encoder.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: A31422

Note: After alarm A3x422 is output, this parameter is set for 100 ms.

p4690 SMI spare part component number / SMI comp_no

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 1	**Calculated:** -	**Data type:** Unsigned16
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	399	0

Description: Sets the component number for the SMI/DQI for which motor and/or encoder data should be saved, deleted or downloaded.

Dependency: Refer to: p4691, p4692, p4693

Note: DQI: DRIVE-CLiQ Sensor Integrated
SMI: SINAMICS Sensor Module Integrated

p4691 SMI spare part save/download data / Save/DL SMI data

CU250S_V CU250S_V_CAN CU250S_V_DP CU250S_V_PN	**Access level:** 1	**Calculated:** -	**Data type:** Integer16
	Can be changed: T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	39	0

Description: Setting for the saving/downloading/deletion of motor and/or encoder data for the component specified in p4690 (SMI/DQI).

A backup of this data can be saved to non-volatile memory. The backup procedure is performed automatically as part of the function for saving to non-volatile memory (p0977 = 1 or "Copy RAM to ROM"). If a part is replaced, the saved data can be reloaded.

Procedure:

p4690 = set component number

p4691 = 1, 2, 30: Set the required procedure (save/download/delete).

p4691 = 9, 10, 36: Feedback signal on successful completion of the procedure.

p4691 = 11... 22, 37, 38: Error values if the procedure could not be executed successfully.

Value:

0: Inactive
1: Save SMI data
2: Download SMI data
9: SMI data downloaded and POWER ON required for component
10: SMI data backup complete
11: SMI data backup for selected component not found
12: Selected component not available or not connected
13: Insufficient memory space for backup
14: Format of saved data is incompatible
15: Transfer fault during data download
16: Transfer fault during data backup
17: Data backup does not match parameterized encoder/motor
18: Data backup directory not permissible
19: Component already contains data
20: Component does not contain any data
21: Component is not an SMI or a DQI
22: SMI data cannot be downloaded for component
30: Delete SMI data
35: Confirmation of SMI data delete required
36: SMI data deleted and POWER ON required for component
37: Access level not sufficient for delete
38: Delete SMI data not permitted for component
39: SMI data for component cannot be deleted

Dependency: Refer to: p4690, p4692, p4693

Notice: Once SMI/DQI data has been deleted or downloaded successfully, the component has to be powered up.

Note: SMI: SINAMICS Sensor Module Integrated

DQI: DRIVE-CLiQ Sensor Integrated

Help for error value = 11:

- Save the data for the original SMI on the memory card.
- Use an SMI with a suitable hardware version.

Help for error value = 12:

- Set the correct component number or connect the component.

Help for error value = 13:

- Use a memory card with more memory space.

Help for error value = 14:

- Create a data backup on the memory card corresponding to the SMI type.

Help for error value = 15:

- Check the DRIVE-CLiQ wiring for the component.

Help for error value = 16:

- Check the DRIVE-CLiQ wiring for the component.

Help for error value = 17:

- Save the data for the original SMI on the memory card.

Help for error value = 18:

- Set parameter p4693 to an appropriate value.

Help for error value = 19:

- Perform an SMI delete or use a blank SMI.

Help for error value = 20:

- Use an SMI that is not blank.

Help for error value = 21:
- Set the correct component number (p4690).
Note for error value = 22:
- Data cannot be downloaded for component.
Help for error value = 35:
- Reset parameter p4691 to 30.
Help for error value = 37:
- Set the access level to Expert or higher.
Help for error value = 38:
- Insert the SMI/DQI into the actual topology as an additional component (component number >= 200).
- Set the component number from the actual topology (p4690 >= 200).
- Set the correct component number (p4690 >= 200).
Note for error value = 39:
- SMI already deleted or too old. Delete not possible.

p4692 SMI spare part save data of all SMIs / Save SMI data

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 1 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	29	0

Description: Setting to back up the data of all SMIs and DQIs featured in the target topology.

Value:
0: Inactive
1: Save data of all SMIs and DQIs
10: Save all data successful
13: Insufficient memory space for backup
16: Transfer fault during data backup
20: Component does not contain any data
29: Not all components from target topology saved

Note: SMI: SINAMICS Sensor Module Integrated
p4692 = 10: Automatic on successful completion of backup procedure.
p4692 = 13, 16, 20, 29: Error values if the procedure could not be executed successfully.
The procedure must be repeated if the data save operation was interrupted (e.g. if the power supply voltage failed).
Help for error value = 13:
- Use a memory card with more memory space.
Help for error value = 16:
- check the DRIVE-CLiQ connection.
Help for error value = 20:
- Use an SMI that is not blank.
Help for error value = 29:
- Check and correct the target and actual topologies for the SMIs.
- Repeat the save procedure.

p4693[0...1] SMI spare part data backup directory / SMI dat_bkup dir

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	399	0

Description: Sets the directory for downloading and saving data.

Example:
The SMI has the component number 5 and the SMI data (motor/encoder data) is to be stored in subdirectory C205.
--> p4690 = 5, p4693[0] = 205, p4691 = 1

Index: [0] = Subdirectory selection
[1] = Reserved

Dependency: Refer to: p4691, r4694

Notice: If p4693[0] is not equal to 0 and p4693[0] is not equal to p4690, the following applies:
- Only a number >= 200 may be selected for the subdirectory when saving.
- In the case of downloads, a selection for the subdirectory may only be made for an SMI/DQI with a component number >= 200 (preliminary component number) (p4690 >= 200).

Note: DQI: DRIVE-CLiQ Sensor Integrated
SMI: SINAMICS Sensor Module Integrated
Re index 0:
This index is used to select the subdirectory for saving and downloading data. The motor order number (MLFB) of the corresponding data backup is displayed in r4694.
For p4693[0] = 0, the following applies:
The directory is determined by the setting of p4690.

r4694[0...19] SMI spare part data backup motor order number / SMI dat_bkup MLFB

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the motor order number (MLFB) of the data backup selected with p4693.

Dependency: Refer to: p4691, p4692

Caution: If the selected subdirectory contains a number of data sets, "More Datasets" is displayed in r4694[0...19].

If there is no SMI data (motor/encoder data) in the selected subdirectory or if the selected subdirectory does not exist, the following applies:
- The number of the next subdirectory located is displayed.
- This subdirectory is not checked for valid SMI data.
- If another subdirectory cannot be located, nothing is displayed in r4694[0...19].

Note: SMI: SINAMICS Sensor Module Integrated

p4701 Measuring function control / Meas fct ctrl

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: Setting to control the measurement function.

Value:
0: Stop measuring function
1: Start measuring function
2: Measuring function check parameterization
3: Start measuring function without enable signals

r4706 Measuring function status / Meas fct status

Access level: 3	Calculated: -	Data type: Integer16
Can be changed: -	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	5	-

Description: Displays the actual status of the measuring function.

Value:
0: Measurement function inactive
1: Measuring function parameterization checked
2: Measuring function waits for stabilizing time
3: Measuring function recording (tracing)
4: Measuring function trace ended with error
5: Measuring function trace successfully completed

p4707 Measurement function configuration / Meas fct config

Access level: 4	Calculated: -	Data type: Integer16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	1	0

Description: Setting to configure the measurement function.

Value:
0: Standard
1: Free meas fct

Note: The parameter cannot be changed when the measurement function has been started (r4706 = 2, 3).
For value = 0:
The system injection point selected to inject the function generator signal is used.
For value = 1:
No system injection point is used.
When using the measuring function in the STARTER commissioning software, the following applies:
A change to a value only becomes effective after first closing and opening the measuring function screen form.
For value = 0:
The master control must be fetched.
There are two fixed and two freely selectable signals for recording.
For value = 1:
Master control does not have to be fetched.
There are four freely selectable signals for recording.

p4717 Measuring function number of averaging operations / Meas fct avg qty

Access level: 3	Calculated: -	Data type: Unsigned8
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	255	0

Description: Sets the number of averaging operations for the measuring function.

p4718 Measuring function number of stabilizing periods / MeasFct StabPerQty

Access level: 3	Calculated: -	Data type: Unsigned8
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	255	0

Description: Sets the number of stabilizing periods for the measuring function.

p4800 Function generator control / FG control

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
	Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: The function generator is started with p4800 = 1.
The signal is only generated for a 1 signal of binector input p4819.

Value:
0: Stop function generator
1: Start function generator
2: Check function generator parameterization
3: Start function generator without enable signals

Dependency: Refer to: p4819

r4805 Function generator status / FG status

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	6	-

Description: Displays the actual status of the function generator.

Value:
0: Inactive
1: Generate accelerating ramp to offset
2: Generate parameterized signal shape
3: Generate braking ramp
4: Function generator stopped due to missing enable signals
5: Function generator waits for BI: p4819
6: Function generator parameterization has been checked

Dependency: Refer to: p4800, p4819

r4806.0 BO: Function generator status signal / FG status signal

CU250S_S CU250S_S_CAN CU250S_S_DP CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
	Can be changed: -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status of the function generator.
0 signal: Function generator inactive
1 signal: Function generator running

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-

p4810 Function generator mode / FG operating mode

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	99	0

Description: Sets the operating mode of the function generator.

Value:
0: Connection at connector output r4818
1: Connection at current setpoint after filter and r4818
2: Connection as disturbing torque and r4818
3: Connection at speed setpoint after filter and r4818
4: Connection at current setpoint before filter and r4818
5: Connection at speed setpoint before filter and r4818
6: Connection for free measurement function r4818 and r4834
99: Connection at physical address and r4818

p4812 Function generator physical address / FG phys address

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	4294967295	0

Description: Sets the physical address where the function generator is to be connected.
Dependency: Only effective when p4810 = 99.

p4813 Function generator physical address reference value / FG phys addr ref

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
1.00	1000000.00	1.00

Description: Sets the reference value for 100 % for referred inputs.
Dependency: Only effective when p4810 = 99.

p4816 Function generator output signal integer number scaling / FG outp integ scal

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** Integer32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-2147483648	2147483647	0

Description: Sets the scaling for the integer number of the output signal for the function generator.
Dependency: Refer to: r4805, r4817
Note: The parameter can only be changed in the following operating states:
r4805 = 0, 4, 6

r4817 CO: Function generator output signal integer number / FG outp integ no.

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Integer32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and connector output for the integer number of the output signal for the function generator.
Dependency: Refer to: p4816
Note: The value is output independent of the function generator operating mode.

r4818 CO: Function generator output signal / FG outp_sig

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** PERCENT **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the output signal for the function generator.
Dependency: Refer to: p4810
Note: The value is displayed independently of the function generator mode.

p4819 BI: Function generator control / FG control

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	1

Description: Sets the signal source to control the function generator.
When the function generator is running, signal generation is stopped with a 0 signal from BI: p4819 and p4800 is set to 0.
Dependency: Refer to: p4800

p4820 Function generator signal shape / FG signal shape

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	5	1

Description: Sets the signal to be generated for the function generator.
Value:
1: Square-wave
2: Staircase
3: Delta
4: Binary noise - PRBS (Pseudo Random Binary Signal)
5: Sine-wave

p4821 Function generator period / FG period duration

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	60000.00 [ms]	1000.00 [ms]

Description: Sets the period of the signal to be generated for the function generator.
Dependency: Ineffective when p4820 = 4 (PRBS).

p4822 Function generator pulse width / FG pulse width

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	60000.00 [ms]	500.00 [ms]

Description: Sets the pulse width for the signal to be generated for the function generator.
Dependency: Only effective when p4820 = 1 (square-wave).

p4823 Function generator bandwidth / FG bandwidth

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.0025 [Hz]	16000.0000 [Hz]	4000.0000 [Hz]

Description: Sets the bandwidth for the signal to be generated for the function generator.
Dependency: Only effective when p4820 = 4 (PRBS).
Refer to: p4830
Refer to: A02041

p4824 Function generator amplitude / FG amplitude

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-1600.00 [%]	1600.00 [%]	5.00 [%]

Description: Sets the amplitude for the signal to be generated for the function generator.
Dependency: Units are dependent on p4810.
If p4810 = 1, 2, 4: The amplitude is referred to p2002 (reference current).
If p4810 = 3, 5: The amplitude is referred to p2000 (reference speed).

p4825 Function generator 2nd amplitude / FG 2nd amplitude

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-1600.00 [%]	1600.00 [%]	7.00 [%]

Description: Sets the second amplitude for the signal to be generated for the function generator.

Dependency: Only effective for p4820 = 2 (staircase).
Units are dependent on p4810.
If p4810 = 1, 2, 4: The amplitude is referred to p2002 (reference current).
If p4810 = 3, 5: The amplitude is referred to p2000 (reference speed).

p4826 Function generator offset / FG offset

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-1600.00 [%]	1600.00 [%]	0.00 [%]

Description: Sets the offset (DC component) of the signal to be generated for the function generator.

Dependency: Units are dependent on p4810.
If p4810 = 1, 2, 4: The offset is referred to p2002 (reference current).
If p4810 = 3, 5: The offset is referred to p2000 (reference speed).
If p4810 = 2: In order to avoid the undesirable effects of play (backlash), the offset does not act on the current setpoint, but instead on the speed setpoint.

p4827 Function generator ramp-up time to offset / FG ramp-up offset

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	100000.00 [ms]	32.00 [ms]

Description: Sets the ramp-up time to the offset for the function generator.

p4828 Function generator lower limit / FG lower limit

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-10000.00 [%]	0.00 [%]	-100.00 [%]

Description: Sets the lower limit for the function generator.

Dependency: For p4810 = 2 the limit only applies to the current setpoint, but not the speed setpoint (offset).

p4829 Function generator upper limit / FG upper limit

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00 [%]	10000.00 [%]	100.00 [%]

Description: Sets the upper limit for the function generator.

Dependency: For p4810 = 2 the limit only applies to the current setpoint, but not the speed setpoint (offset).

p4830 Function generator time slice cycle / FG time slice

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.03125 [ms]	2.00000 [ms]	0.12500 [ms]

Description: Sets the time slice cycle in which the function generator is called.

p4831 Function generator amplitude scaling / FG amplitude scal

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0.00000 [%]	200.00000 [%]	100.00000 [%]

Description: Sets the scaling for the amplitude of the signal waveforms for all output channels.
The value can be changed while the function generator is running.

p4832[0...2] Function generator amplitude scaling / FG amplitude scal

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-340.28235E36 [%]	340.28235E36 [%]	100.00000 [%]

Description: Sets the scaling for the amplitude of the signal waveforms separately for each output channel.
The value cannot be changed while the function generator is running.

Index: [0] = First drive for connection
[1] = Second drive for connection
[2] = Third drive for connection

p4833[0...2] Function generator offset scaling / FG offset scal

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-340.28235E36 [%]	340.28235E36 [%]	100.00000 [%]

Description: Sets the scaling for the offset of the signal waveforms separately for each output channel.
The value cannot be changed while the function generator is running.

Index: [0] = First drive for connection
[1] = Second drive for connection
[2] = Third drive for connection

r4834[0...4] CO: Function generator free measurement output signal / FG fr MeasFct outp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the output signal for the free measurement function.

Index: [0] = Signal 1
[1] = Signal 2
[2] = Signal 3
[3] = Signal 4
[4] = Signal 5

Dependency: Refer to: p4810

Note: The signals are only output in the "free measurement function" operating mode (p4810 = 6)

p4835[0...4] Function generator free measurement function scaling / FG fr MeasFct scal

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: U, T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-200.00000 [%]	200.00000 [%]	100.00000 [%]

Description: Sets the scaling of the output signals for the free measurement function.

Index: [0] = Signal 1
[1] = Signal 2
[2] = Signal 3
[3] = Signal 4
[4] = Signal 5

Note: The parameter cannot be changed when the measurement function has been started (r4706 = 2, 3).

r5170[0...5] HF phase current actual values / HF I_ph act val

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2002 | **Dyn. index:** -
Units group: 6_5 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [A]	- [A]	- [A]

Description: Displays the measured phase currents as peak value.

Index: [0] = Phase U motor current
[1] = Phase V motor current
[2] = Phase W motor current
[3] = Phase U capacitor current
[4] = Phase V capacitor current
[5] = Phase W capacitor current

Dependency: Refer to: r0069

Note: HF: High Frequency Drive

Re index 0 ... 2:

The 3 motor phase currents are displayed.

Re index 3 ... 5:

The currents in the filter capacitors of the 3 phases are displayed.

r5171 CO: HF damping voltage actual value / HF U_damp act val

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2001 | **Dyn. index:** -
Units group: 5_2 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [V]	- [V]	- [V]

Description: Displays the actual value of the damping voltage.
Dependency: Refer to: F37002
Note: HF: High Frequency Drive

r5172[0...3] CO: HF temperatures / HF temp

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** p2006 | **Dyn. index:** -
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** -

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the temperatures in the HF Choke Module and HF Damping Module.
Index: [0] = HF Choke Module heat sink
[1] = HF Damping Module heat sink
[2] = HF Damping Module assembly
[3] = HF Damping Module depletion layer
Note: The value of -200 indicates that there is no measuring signal.
HF choke module (reactor module)
HF Damping Module
HF: High Frequency Drive

r5173 CO: HF Damping Module I2t overload / HF DM overl I2t

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the overload of the filter capacitors of the HF Damping Module determined using an I2t calculation.
Note: HF Damping Module

p5174 HF control word / HF control word

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** p0340 = 1,3 | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Setting the HF control word.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Supplementary capacitor active	Yes	No	-
01	Activate damping	Continuously	For pulse enable	-

Note: Re bit 00:
This bit can be used to compensate the filter resonance frequency shift for low motor inductances.

Re bit 01:
Is used for diagnostic purposes.

r5175[0...1] HF diagnostics / HF diag

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status and control word for the HF Damping Module.
Index: [0] = HF Damping Module status word
[1] = HF Damping Module control word
Note: HF Damping Module

r5397 Mot_temp_mod 3 ambient temperature image p0613 / AmbTmp image p0613

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8017

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the ambient temperature for motor temperature model 3.
This value is used to calculate the utilization display (p0034).
The parameter value is an image of p0613.
Dependency: Refer to: r0034
Note: Users cannot see and change parameter p0613 (only Siemens internal).

r5398[0...n] Mot_temp_mod 3 alarm threshold image p5390 / A thr image p5390

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8017

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Displays the alarm threshold for monitoring the motor temperature for motor temperature model 3.
This value is used to calculate the utilization display (p0034).
The parameter value is an image of p5390.
Dependency: Refer to: F07011, A07012, A07014
Note: Users cannot see and change parameter p5390 (only Siemens internal).

r5399[0...n] Mot_temp_mod 3 fault threshold image p5391 / F thr image p5391

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** MDS
Units group: 21_1 | **Unit selection:** p0505 | **Func. diagram:** 8017

Min	Max	Factory setting
- [°C]	- [°C]	- [°C]

Description: Sets the fault threshold for monitoring the motor temperature for motor temperature model 3.
Fault F07011 is output after the fault threshold is exceeded.
The parameter value is an image of p5391.
Dependency: Refer to: F07011, A07012, A07014

Note: Users cannot see and change parameter p5391 (only Siemens internal).

r5600 Pe energy saving mode ID / Pe mode ID

CU250S_S_PN
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	-

Description: Displays the PROFIenergy mode ID of the effective energy saving mode.

Value:
0: POWER OFF
2: Energy-saving mode 2
255: Ready

Note: Pe: PROFIenergy profiles

p5602[0...1] Pe energy-saving mode pause time minimal / Pe mod t_pause min

CU250S_S_PN
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
300000 [ms]	4294967295 [ms]	[0] 300000 [ms] [1] 480000 [ms]

Description: Sets the minimum possible pause time for the energy-saving mode.
The value is the sum of the following times:
- Energy-saving mode transition time
- Operating state transition time
- Energy-saving mode, dwell time minimal

Index: [0] = Reserved
[1] = Mode 2

Note: It is not permissible that the value is less than the sum of the "energy-saving mode transition time" and the "operating state transition time" (system properties).
Pe: PROFIenergy profiles

p5606[0...1] Pe energy-saving mode dwell time maximum / Pe t_dwell max

CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	4294967295 [ms]	4294967295 [ms]

Description: Sets the maximum dwell time for the energy-saving mode.

Index: [0] = Reserved
[1] = Mode 2

Note: Pe: PROFIenergy profiles

p5606[0...1] Pe energy-saving mode dwell time maximum / Pe t_dwell max

CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	4294967295 [ms]	4294967295 [ms]

Description: Sets the maximum dwell time for the energy-saving mode.

Index: [0] = Mode 1
[1] = Reserved

Note: Pe: PROFIenergy profiles

p5611 Pe energy-saving properties general / Pe properties gen

CU250S_S_PN
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the general properties for energy-saving.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Inhibit PROFIenergy	Yes	No	-
01	Drive initiates OFF1	Yes	No	-
02	Trans into energy-saving mode from PROFIdrive state S4 poss	Yes	No	-

Note: Pe: PROFIenergy profiles

p5612[0...1] Pe energy-saving properties mode-dependent / Pe properties mod

CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	[0] 0110 bin [1] 0000 bin

Description: Sets the mode-dependent properties for energy-saving.

Index: [0] = Reserved
[1] = Mode 2

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Reserved	Yes	No	-

Note: Pe: PROFIenergy profiles

p5612[0...1] Pe energy-saving properties mode-dependent / Pe properties mod

CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	[0] 0110 bin [1] 0000 bin

Description: Sets the mode-dependent properties for energy-saving.

Index: [0] = Mode 1
[1] = Reserved

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Reserved	Yes	No	-

Note: Pe: PROFIenergy profiles

r5613.0...1 CO/BO: Pe energy-saving active/inactive / Pe save act/inact

CU250S_S_PN
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned8

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and binector output for the state display PROFIenergy energy saving active or inactive.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Pe active	Yes	No	-
	01	Pe inactive	Yes	No	-

Note: Bit 0 and bit 1 are inverse of one another.
Pe: PROFIenergy profiles

p5614 BI: Pe set switch-on inhibit signal source / Pe sw on_inh s_src

CU250S_S_PN
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source to set in the PROFIdrive state S1 "switching-on inhibit".
Dependency: Refer to: r5613
Note: Pe: PROFIenergy profiles

p6397 Motor module phase shift second system / MM ph_sh 2nd sys

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the phase shift of the second system with respect to the first system for the motor module for a 12-pulse gating unit.
Value:
0: Shift by +30 °
1: Shift by -30 °
2: Shift by 0 °
Notice: The parameter is only evaluated if p7003 = 2.
Note: For p6397 = 0 the following applies: The second systems leads for a positive direction of rotation.
For p6397 = 1 the following applies: The second systems lags for a positive direction of rotation.

r7758[0...19] KHP Control Unit serial number / KHP CU ser_no

Access level: 3 **Calculated:** - **Data type:** Unsigned8
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual serial number of the Control Unit.
The individual characters of the serial number are displayed in the ASCII code in the indices.
For the commissioning software, the ASCII characters are displayed uncoded.
Dependency: Refer to: p7765, p7766, p7767, p7768
Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.
Note: KHP: Know-How Protection

p7759[0...19] KHP Control Unit reference serial number / KHP CU ref ser_no

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Sets the reference serial number for the Control Unit.

Using this parameter, if a Control Unit and/or a memory card is replaced at the end customer, the OEM can again adapt the project to the modified hardware.

Dependency: Refer to: p7765, p7766, p7767, p7768

Note: KHP: Know-How Protection

- The OEM may only change this parameter for the use case "Sending encrypted SINAMICS data".

- SINAMICS only evaluates this parameter when powering up from the encrypted "Load into file system..." output or when powering up from the encrypted PS files. The evaluation is only made when know-how protection and memory card copy protection have been activated.

r7760 Write protection/know-how protection status / Wr_prot/KHP stat

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status for the write protection and know-how protection.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Write protection active	Yes	No	-
01	Know-how protection active	Yes	No	-
02	Know-how protection temporarily withdrawn	Yes	No	-
03	Know-how protection cannot be deactivated	Yes	No	-
04	Memory card copy protection active	Yes	No	-

Dependency: Refer to: p7761, p7765, p7766, p7767, p7768

Note: KHP: Know-How Protection

Re bit 00:

Write protection can be activated/deactivated via p7761 on the Control Unit.

Re bit 01:

The know-how protection can be activated by entering a password (p7766 ... p7768).

Re bit 02:

If it has already been activated, know-how protection can be temporarily deactivated by entering the valid password in p7766. In this case, bit 1 = 0 and bit 2 = 1 offset.

Re bit 03:

Know-how protection cannot be deactivated, as p7766 is not entered in the OEM exception list (only the factory setting is possible). This bit is only set if know-how protection is active (bit 1 = 1) and p7766 has not been entered in the OEM exception list.

Re bit 04:

When know-how protection has been activated, the contents of the memory card (parameter and DCC data) can be additionally protected against being used with other memory cards. This bit is only set if know-how protection is active and p7765 = 1.

p7761 Write protection / Write protection

Access level: 3	Calculated: -	Data type: Integer16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -

Min	Max	Factory setting
0	1	0

Description: Setting for activating/de-activating the write protection for adjustable parameters.

Value:
0: Deactivate write protection
1: Activate write protection

Dependency: Refer to: r7760

Notice: While write protection is active, a download is prevented; however, it is still possible to restore the factory settings.

Note: Parameters with the "WRITE_NO_LOCK" attributes are excluded from the write protection.
A product-specific list of these parameters is also available in the corresponding List Manual.

p7762 Write protection multi-master fieldbus system access behavior / Fieldbus acc_behav

Access level: 3	Calculated: -	Data type: Integer16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -

Min	Max	Factory setting
0	1	0

Description: Sets the behavior for write protection when accessing via multi-master fieldbus systems (e.g. CAN, BACnet).

Value:
0: Write access independent of p7761
1: Write access dependent on p7761

Dependency: Refer to: r7760, p7761

p7763 KHP OEM exception list number of indices for p7764 / KHP OEM qty p7764

Access level: 3	Calculated: -	Data type: Unsigned16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -

Min	Max	Factory setting
1	500	1

Description: Sets the number of parameters for the OEM exception list (p7764[0...n]).
p7764[0...n], with n = p7763 - 1

Dependency: Refer to: p7764

Note: KHP: Know-How Protection
Even if know-how protection is set, parameters in this list can be read and written to.

p7764[0...n] KHP OEM exception list / KHP OEM excep list

Access level: 3	Calculated: -	Data type: Unsigned16
Can be changed: U, T	Scaling: -	Dyn. index: p7763
Units group: -	Unit selection: -	Func. diagram: -

Min	Max	Factory setting
0	65535	[0] 7766 [1...499] 0

Description: OEM exception list (p7764[0...n] for setting parameters that should be excluded from know-how protection.
p7764[0...n], with n = p7763 - 1

Dependency: The number of indices depends on p7763.
Refer to: p7763

Note: KHP: Know-How Protection
Even if know-how protection is set, parameters in this list can be read and written to.

p7765 KHP memory card copy protection / KHP copy protect

Access level: 3	Calculated: -	Data type: Integer16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
0	1	0

Description: Setting for activating/de-activating copy protection for the memory card.
This means that the OEM can define whether the parameters and DCC data encrypted on the memory card should be protected before using on other memory cards.

Value:
0: Deactivating protection
1: Activating protection

Dependency: Refer to: p7766, p7767, p7768

Note: KHP: Know-How Protection
The memory card copy protection is only effective when the know-how protection has been activated.

p7766[0...29] KHP password input / KHP passw input

Access level: 3	Calculated: -	Data type: Unsigned16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
-	-	-

Description: Sets the password for know-how protection.
Example of a password:
123aBc = 49 50 51 97 66 99 dec (ASCII characters)
[0] = character 1 (e.g. 49 dec)
[1] = character 2 (e.g. 50 dec)
...
[5] = character 6 (e.g. 99 dec)
[29] = 0 dec (completes the entry)

Dependency: Refer to: p7767, p7768

Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.
When using the STARTER commissioning software, the password should be entered using the associated dialogs.
The following rules apply when entering the password:
- Password entry must start with p7766[0].
- No gaps are permissible in the password.
- Entering a password is completed when writing to p7766[29] (p7766[29] = 0 for passwords less than 30 characters).

Note: KHP: Know-How Protection
When reading, p7766[0...29] = 42 dec (ASCII character = "*") is displayed.
Parameters with the "KHP_WRITE_NO_LOCK" attribute are not involved in the know-how protection.
Parameters with the "KHP_ACTIVE_READ" attribute can be read even when know-how protection is activated.
A product-specific list of these parameters is also available in the corresponding List Manual.

p7767[0...29] KHP password new / KHP passw new

Access level: 3	Calculated: -	Data type: Unsigned16
Can be changed: U, T	Scaling: -	Dyn. index: -
Units group: -	Unit selection: -	Func. diagram: -
Min	**Max**	**Factory setting**
-	-	-

Description: Sets the new password for know-how protection.

Dependency: Refer to: p7766, p7768

Note: KHP: Know-How Protection
When reading, p7767[0...29] = 42 dec (ASCII character = "*") is displayed.

p7768[0...29] KHP password confirmation / KHP passw confirm

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Confirms the new password for know-how protection.
Dependency: Refer to: p7766, p7767
Note: KHP: Know-How Protection
When reading, p7768[0...29] = 42 dec (ASCII character = "*") is displayed.

p7769[0...20] KHP memory card reference serial number / KHP mem ref ser_no

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Sets the reference serial number for the memory card.
Using this parameter, if a Control Unit and/or a memory card is replaced at the end customer, the OEM can again adapt the project to the modified hardware.
Dependency: Refer to: p7765, p7766, p7767, p7768
Note: KHP: Know-How Protection
- The OEM may only change this parameter for the use case "Sending encrypted SINAMICS data".
- SINAMICS only evaluates this parameter when powering up from the encrypted "Load into file system..." output or when powering up from the encrypted PS files. The evaluation is only made when know-how protection and memory card copy protection have been activated.

p7775 NVRAM data backup/import/delete / NVRAM backup

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C, U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	17	0

Description: Setting to backup/import/delete NVRAM data.
NVRAM data are non-volatile data in the device (e.g. fault buffer).
For NVRAM data actions, the following data are excluded:
- Crash diagnostics
- CU operating hours counter
- CU temperature
- Safety logbook

Value:
0: Inactive
1: NVRAM data backup to memory card
2: Import NVRAM data from the memory card
3: Delete NVRAM data in the device
10: Error when clearing
11: Error when backing up, memory card not available
12: Error when backing up, insufficient memory space
13: Error when backing up
14: Error when importing, memory card not available
15: Error when importing, checksum error

16: Error when importing, no NVRAM data available
17: Error when importing

Notice: Re value = 2, 3:
These actions are only possible when pulses are inhibited.

Note: After the action has been successfully completed, the parameter is automatically set to zero.
The actions importing and deleting NVRAM data immediately initiate a warm restart.
If the procedure was not successfully completed, then an appropriate fault value is displayed (p7775 >= 10).

p7820 DRIVE-CLiQ component component number / DQ compo_no

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Sets the component number of the DRIVE-CLiQ component whose parameters are to be accessed.
Dependency: Refer to: p7821, p7822, r7823

p7821 DRIVE-CLiQ component parameter number / DQ para_no

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Sets the parameter number to access a parameter of a DRIVE-CLiQ component.
Dependency: Refer to: p7820, p7822, r7823

p7822 DRIVE-CLiQ component parameter index / DQ para_index

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Sets the parameter index to access a parameter of a DRIVE-CLiQ component.
Dependency: Refer to: p7820, p7821, r7823

r7823 DRIVE-CLiQ component read parameter value / Read DQ value

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the parameter value read from the DRIVE-CLiQ component.
Dependency: Refer to: p7820, p7821, p7822

r7825[0...6] DRIVE-CLiQ component versions / DQ version

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the firmware and EPROM versions of the DRIVE-CLiQ component selected using p7828[1].

Index: [0] = Reference firmware version
[1] = Actual firmware version
[2] = EPROM0 version
[3] = EPROM1 version
[4] = EPROM2 version
[5] = EPROM3 version
[6] = EPROM4 version

Note: Reference firmware version: Version on the memory card/device memory.
Current firmware version: Actual version of the DRIVE-CLiQ component.
EPROM version: Current EPROM version of the DRIVE-CLiQ component.

r7827 Firmware update progress display / FW update progress

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the progress when updating the firmware of the DRIVE-CLiQ components.

p7830 Telegram diagnostics selection / Telegr diag sel

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	3	0

Description: Selects a telegram whose contents should be shown in r7831 ... r7836.

Value:
0: Reserved
1: First cyclic receive telegram sensor 1
2: First cyclic receive telegram sensor 2
3: First cyclic receive telegram sensor 3

Dependency: Refer to: r7831, r7832, r7833, r7834, r7835, r7836

r7831[0...15] Telegram diagnostics signals / Telegr diag sig

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	15157	-

Description: Displays the signals contained in the selected telegram (p7830).

Value:
0: UNUSED
1: UNKNOWN
102: SAPAR_ID_DSA_ALARM
110: SAPAR_ALARMBITS_FLOAT_0
111: SAPAR_ALARMBITS_FLOAT_1
112: SAPAR_ALARMBITS_FLOAT_2
113: SAPAR_ALARMBITS_FLOAT_3
114: SAPAR_ALARMBITS_FLOAT_4
115: SAPAR_ALARMBITS_FLOAT_5
10500: ENC_ID_TIME_PRETRIGGER
10501: ENC_ID_TIME_SEND_TELEG_1
10502: ENC_ID_TIME_CYCLE_FINISHED
10503: ENC_ID_TIME_DELTA_FUNMAN
10504: ENC_ID_SUBTRACE_CALCTIMES
10505: ENC_ID_SYNO_PERIOD
10516: ENC_ID_ADC_TRACK_A
10517: ENC_ID_ADC_TRACK_B

10518: ENC_ID_ADC_TRACK_C
10519: ENC_ID_ADC_TRACK_D
10520: ENC_ID_ADC_TRACK_A_SAFETY
10521: ENC_ID_ADC_TRACK_B_SAFETY
10523: ENC_ID_ADC_TEMP_1
10524: ENC_ID_SUBTRACE_TRACK_A
10525: ENC_ID_SUBTRACE_TRACK_B
10526: ENC_ID_ADC_TRACK_R
10532: ENC_ID_TRACK_AB_X
10533: ENC_ID_TRACK_AB_Y
10534: ENC_ID_OFFSET_CORR_AB_X
10535: ENC_ID_OFFSET_CORR_AB_Y
10536: ENC_ID_AB_ABS_VALUE
10537: ENC_ID_TRACK_CD_X
10538: ENC_ID_TRACK_CD_Y
10539: ENC_ID_TRACK_CD_ABS
10542: ENC_ID_AB_RAND_X
10543: ENC_ID_AB_RAND_Y
10544: ENC_ID_AB_RAND_ABS_VALUE
10545: ENC_ID_SUBTRACE_ABS_ARRAY
10546: ENC_ID_PROC_OFFSET_0
10547: ENC_ID_PROC_OFFSET_4
10550: ENC_ID_SUBTRACE_AMPL
10564: ENC_SELFTEMP_ACT
10565: ENC_ID_MOTOR_TEMP_TOP
10566: ENC_ID_MOTOR_TEMP_1
10580: ENC_ID_RESISTANCE_1
10590: ENC_ID_ANA_CHAN_A
10591: ENC_ID_ANA_CHAN_B
10592: ENC_ID_ANA_CHAN_X
10593: ENC_ID_ANA_CHAN_Y
10596: ENC_ID_AB_ANGLE
10597: ENC_ID_CD_ANGLE
10598: ENC_ID_MECH_ANGLE_HI
10599: ENC_ID_RM_POS_PHI_COMMU
10600: ENC_ID_PHI_COMMU
10601: ENC_ID_SUBTRACE_ANGLE
10612: ENC_ID_DIFF_CD_INC
10613: ENC_ID_RM_POS_PHI_COMMU_RFG
10628: ENC_ID_MECH_ANGLE
10629: ENC_ID_MECH_RM_POS
10644: ENC_ID_INIT_VECTOR
10645: FEAT_INIT_VECTOR
10660: ENC_ID_SENSOR_STATE
10661: ENC_ID_BASIC_SYSTEM
10662: ENC_ID_REFMARK_STATUS
10663: ENC_ID_DSA_STATUS1_SENSOR
10664: ENC_ID_DSA_RMSTAT_HANDSHAKE
10665: ENC_ID_DSA_CONTROL1_SENSOR
10667: ENC_ID_SAFETY
10669: ENC_ID_SUB_STATE
10676: ENC_ID_COUNTCORR_SAW_VALUE
10677: ENC_ID_COUNTCORR_ABS_VALUE
10678: ENC_ID_SAWTOOTH_CORR
10680: ENC_ID_SM_XIST1_CORRECTED_QUADRANTS
10692: ENC_ID_RESISTANCE_CALIB_INSTANT
10693: ENC_ID_SERPROT_POS
10723: ENC_ID_ACT_STATEMACHINE_FUNCTION
10724: ENC_ID_ACT_FUNMAN_FUNCTION
10725: ENC_ID_SAFETY_COUNTER_CRC
10728: ENC_ID_SUBTRACE_AREA
10740: ENC_ID_POS_ABSOLUTE
10741: ENC_ID_POS_REFMARK
10742: ENC_ID_SAWTOOTH

10743: ENC_ID_SAFETY_PULSE_COUNTER
10745: ENC_ID_EIU_ZEROCTRL
10756: ENC_ID_DSA_ACTUAL_SPEED
10757: ENC_ID_SPEED_DEV_ABS
10772: ENC_ID_DSA_POS_XIST1
10788: ENC_ID_AB_CROSS_CORR
10789: ENC_ID_AB_GAIN_Y_CORR
10790: ENC_ID_AB_PEAK_CORR
11825: ENC_ID_RES_TRANSITION_RATIO
11826: ENC_ID_RES_PHASE_SHIFT
15150: ENC_ID_SPINDLE_S1_RAW
15151: ENC_ID_SPINDLE_S4_RAW
15152: ENC_ID_SPINDLE_S5_RAW
15155: ENC_ID_SPINDLE_S1_CAL
15156: ENC_ID_SPINDLE_S4_CAL
15157: ENC_ID_SPINDLE_S5_CAL

r7832[0...15] Telegram diagnostics numerical format / Telegr diag format

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-1	14	-

Description: Displays the original numerical format of the signals contained in the telegram.
The associated signal number is represented in the appropriate index of r7831.

Value:
-1: Unknown
0: Boolean
1: Signed 1 byte
2: Signed 2 byte
3: Signed 4 byte
4: Signed 8 byte
5: Unsigned 1 byte
6: Unsigned 2 byte
7: Unsigned 4 byte
8: Unsigned 8 byte
9: Float 4 byte
10: Double 8 byte
11: mm dd yy HH MM SS MS DOW
12: ASCII string
13: SINUMERIK frame type
14: SINUMERIK axis type

Dependency: Refer to: r7831

r7833[0...15] Telegram diagnostics unsigned / Telegr diag unsign

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Parameter to display a DSA signal in the unsigned-integer format.
The associated signal number is represented at the appropriate index in r7831.

r7834[0...15] Telegram diagnostics signed / Telegr diag sign

Access level: 4	**Calculated:** -	**Data type:** Integer32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Parameter to display a DSA signal in the signed-integer format.
The associated signal number is represented at the appropriate index in r7831.

r7835[0...15] Telegram diagnostics real / Telegr diag real

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Parameter to display a DSA signal in the float format.
The associated signal number is represented at the appropriate index in r7831.

r7836[0...15] Telegram diagnostics unit / Telegr diag unit

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-1	147	-

Description: Displays the units of a DSA signal.
The associated signal number is represented at the appropriate index in r7831.

Value:
-1: Unknown
0: None
1: Millimeter or degrees
2: Millimeter
3: Degrees
4: mm/min or RPM
5: Millimeter / min
6: Revolutions / min
7: m/sec^2 or U/sec^2
8: m/sec^2
9: U/sec^2
10: m/sec^3 or U/sec^3
11: m/sec^3
12: U/sec^3
13: sec
14: 16.667 / sec
15: mm/revolution
16: ACX_UNIT_COMPENSATION_CORR
18: Newton
19: Kilogram
20: Kilogram meter^2
21: Percent
22: Hertz
23: Volt peak-to-peak
24: Amps peak-to-peak
25: Degrees Celsius
26: Degrees
28: Millimeter or degrees
29: Meters / minute
30: Meters / second

31: ohm
32: Millihenry
33: Newton meter
34: Newton meter/Ampere
35: Volt/Ampere
36: Newton meter second / rad
38: 31.25 microseconds
39: Microseconds
40: Milliseconds
42: Kilowatt
43: Micro amps peak-to-peak
44: Volt seconds
45: Microvolt seconds
46: Micro newton meters
47: Amps / volt seconds
48: Per mille
49: Hertz / second
53: Micrometer or millidegrees
54: Micrometer
55: Millidegrees
59: Nanometer
61: Newton/Amps
62: Volt seconds/meter
63: Newton seconds/meter
64: Micronewton
65: Liters / minute
66: Bar
67: Cubic centimeters
68: Millimeter / volt minute
69: Newton/Volt
80: Millivolts peak-to-peak
81: Volt rms
82: Millivolts rms
83: Amps rms
84: Micro amps rms
85: Micrometers / revolution
90: Tenths of a second
91: Hundredths of a second
92: 10 microseconds
93: Pulses
94: 256 pulses
95: Tenths of a pulse
96: Revolutions
97: 100 revolutions / minute
98: 10 revolutions / minute
99: 0.1 revolutions / minute
100: Thousandth revolution / minute
101: Pulses / second
102: 100 pulses / second
103: 10 revolutions / (minute x seconds)
104: 10000 pulses/second^2
105: 0.1 Hertz
106: 0.01 Hertz
107: 0.1 / seconds
108: Factor 0.1
109: Factor 0.01
110: Factor 0.001
111: Factor 0.0001
112: 0.1 Volt peak-to-peak
113: 0.1 Volt peak-to-peak
114: 0.1 amps peak-to-peak
115: Watt
116: 100 Watt
117: 10 Watt

118: 0.01 percent
119: 1/second^3
120: 0.01 percent/millisecond
121: Pulses / revolution
122: Microfarads
123: Milliohm
124: 0.01 Newton meter
125: Kilogram millimeter^2
126: Rad / (seconds newton meter)
127: Henry
128: Kelvin
129: Hours
130: Kilohertz
131: Milliamperes peak-to-peak
132: Millifarads
133: Meter
135: Kilowatt hours
136: Percent
137: Amps / Volt
138: Volt
139: Millivolts
140: Microvolts
141: Amps
142: Milliamperes
143: Micro amps
144: Milliamperes rms
145: Millimeter
146: Nanometer
147: Joules

r7841[0...15] Power Module serial number / PM serial no.

Access level: 4	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the actual serial number of the Power Module.
The individual characters of the serial number are displayed in the ASCII code in the indices.
Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.

r7843[0...20] Memory card serial number / Mem_card ser.no

Access level: 1	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the actual serial number of the memory card.
The individual characters of the serial number are displayed in the ASCII code in the indices.
Dependency: Refer to: p9920, p9921
Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.
Note: Example: displaying the serial number for a memory card:
r7843[0] = 49 dec --> ASCII characters = "1" --> serial number, character 1
r7843[1] = 49 dec --> ASCII characters = "1" --> serial number, character 2
r7843[2] = 49 dec --> ASCII characters = "1" --> serial number, character 3
r7843[3] = 57 dec --> ASCII characters = "9" --> serial number, character 4
r7843[4] = 50 dec --> ASCII characters = "2" --> serial number, character 5
r7843[5] = 51 dec --> ASCII characters = "3" --> serial number, character 6

r7843[6] = 69 dec --> ASCII characters = "E" --> serial number, character 7
r7843[7] = 0 dec --> ASCII characters = " " --> serial number, character 8
...
r7843[19] = 0 dec --> ASCII characters = " " --> serial number, character 20
r7843[20] = 0 dec
Serial number = 111923E

r7850[0...23] Drive object operational/not operational / DO ready for oper

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-32786	32767	-

Description: Displays whether, for an activated drive object, all activated topology components are available or not (or whether these can be addressed).
0: Drive object not ready for operation
1: Drive object ready for operation

r7871[0...15] Configuration changes drive object / Config_chng DO

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the configuration changes on the drive object.

Index:
[0] = Sum of the following indices
[1] = p0010, p0107 or p0108
[2] = Drive object name (p0199)
[3] = Structure-relevant parameters (e.g. p0180)
[4] = BICO interconnections
[5] = Activate/de-activate drive object
[6] = Data backup required
[7] = Reserved
[8] = Reference or changeover parameters (e.g. p2000)
[9] = Parameter count through Drive Control Chart (DCC)
[10] = p0107 or p0108
[11] = Reserved
[12] = Write protection and know-how protection status
[13] = Reserved
[14] = Reserved
[15] = Reserved

Note:
Re index 0:
When changing one of the following indices, then the value in this index is incremented.
Re index 1:
Drive object commissioning: When changing p0010, p0107 or p0108, the value in this index is incremented.
Re index 2:
Drive object name. When changing p0199, the value in this index is incremented.
Re index 3:
Drive object structure. When changing a parameter that is relevant for the structure (e.g. number of data sets), the value in this index is incremented.
Re index 4:
Drive object BICO interconnections. When changing r3977, the value in this index is incremented.
Re index 5:
Drive object activity: When changing p0105, the value in this index is incremented.

Re index 6:
Drive object, data save.
0: There are no parameter changes to save.
1: There are parameter changes to save.
Re index 8:
Drive object changeover of units. When changing reference or changeover parameters (e.g. p2000, p0304), the value in this index is incremented.
Re index 9:
Drive object parameter count. When changing the number of parameters by loading Drive Control Chart (DCC), the value in this index is incremented.
Re index 10:
Drive object configuration. When changing either p0107 or p0108, the value in this index is incremented.
Re index 12:
Drive object configuration. When activating/deactivating write protection or know-how protection, the value in this index is incremented.

r7872[0...3] Status changes drive object / Status_chng DO

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status changes on the drive object.
Index 0:
When changing one of the following indices, then the value in this index is incremented.
Index 1:
Drive object faults. When changing r0944, the value in this index is incremented.
Index 2:
Drive object alarms. When changing r2121, the value in this index is incremented.
Index 3:
Drive object safety messages. When changing r9744, the value in this index is incremented.

Index: [0] = Sum of the following indices
[1] = Faults (r0944)
[2] = Alarms (r2121)
[3] = Safety messages (r9744)

r7901[0...75] Sampling times / t_sample

Access level: 4 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [µs]	- [µs]	- [µs]

Description: Displays the sampling times currently present on the drive unit.
For r7901[x] = 0, the following applies:
The time slice is not active.

r7903 Hardware sampling times still assignable / HW t_samp free

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the number of hardware sampling times that can still be assigned.
These free sampling times can be used by OA applications such as DCC (Drive Control Chart) or FBLOCKS (free function blocks).

Note: OA: Open Architecture

r8570[0...39] Macro drive object / Macro DO

Access level: 1	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the macro file saved in the appropriate directory on the memory card/device memory.

Dependency: Refer to: p0015

Note: For a value = 9999999, the following applies: The read operation is still running.

r8571[0...39] Macro Binector Input (BI) / Macro BI

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the ACX file saved in the appropriate directory in the non-volatile memory.

Note: For a value = 9999999, the following applies: The read operation is still running.

r8571[0...39] Macro Binector Input (BI) / Macro BI

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the ACX file saved in the appropriate directory in the non-volatile memory.

Note: For a value = 9999999, the following applies: The read operation is still running.

r8572[0...39] Macro Connector Inputs (CI) for speed setpoints / Macro CI n_set

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the ACX file saved in the appropriate directory in the non-volatile memory.

Dependency: Refer to: p1000

Note: For a value = 9999999, the following applies: The read operation is still running.

r8572[0...39] Macro Connector Inputs (CI) for speed setpoints / Macro CI n_set

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the ACX file saved in the appropriate directory in the non-volatile memory.
Dependency: Refer to: p1000
Note: For a value = 9999999, the following applies: The read operation is still running.

r8573[0...39] Macro Connector Inputs (CI) for torque setpoints / Macro CI M_set

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 1 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the ACX file saved in the appropriate directory in the non-volatile memory.
Dependency: Refer to: p1500
Note: For a value = 9999999, the following applies: The read operation is still running.

r8573[0...39] Macro Connector Inputs (CI) for torque setpoints / Macro CI M_set

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the ACX file saved in the appropriate directory in the non-volatile memory.
Dependency: Refer to: p1500
Note: For a value = 9999999, the following applies: The read operation is still running.

r8585 Macro execution actual / Macro executed

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the macro currently being executed on the drive object.
Dependency: Refer to: p0015, p1000, p1500, r8570, r8571, r8572, r8573

r8600 CAN device type / Device type

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays all of the devices connected to the CAN bus after run-up.
r8600
= 00000000 hex: No drive recognized.
= 02010192 hex: 1 Vector drive

Note: Corresponds to the CANopen object 1000 hex.
For each detected drive, the device type is displayed in object 67FF hex.

r8601 CAN error register / Error register

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the error register for CANopen.
Bit 0: Generic error
0 signal: No error present.
1 signal: Generic error present.
Bit 1 ... 3: Not supported (always a 0 signal)
Bit 4: Communications error
0 signal: There is no message in the range 8700 ... 8799.
1 signal: There is at least one message (fault or alarm) in the range 8700 ... 8799.
Bit 5 ... 6: Not supported (always a 0 signal)
Bit 7:; Fault outside the range 8700 ... 8799
0 signal: There is no fault outside the range 8700 ... 8799.
1 signal: There is at least one fault outside the range 8700 ... 8799.

Note: Corresponds to the CANopen object 1001 hex.

p8602 CAN SYNC object / SYNC object

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0080 hex

Description: Sets the SYNC object parameter for the following CANopen objects:
- 1005 hex: COB-ID

Note: SINAMICS operates as SYNC load.
COB-ID: CAN object identification

p8603 CAN COB-ID Emergency Message / COB-ID EMCY Msg

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the COB-ID for the emergency message (error telegram).

It corresponds to the CANopen objects:

- 1014 hex: COB-ID

Note: If, when downloading, the pre-set value 0 is downloaded, then the CANopen pre-set value 80 hex + Node-ID is automatically set.

Online, the value 0 is rejected as, according to the CANopen Standard, COB-ID 0 is not permitted here.

The changeover of the node ID using the hardware switch at the Control Unit or per software has no effect on the COB-ID EMCY. The saved value remains effective.

p8604[0...1] CAN life guarding / Life guarding

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	65535	0

Description: Sets the life guarding parameter for the following CANopen objects:

- 100C hex: Guard Time
- 100D hex: Life Time Factor

The life time is derived by multiplying guard time by the life time factor.

Index: [0] = Time interval [ms] for the life time
[1] = Factor for the lifetime

Dependency: Refer to: p8606

Refer to: F08700

Note: For p8604[0] = 0 and/or p8604[1] = 0, the life guarding event service (monitoring the node guarding, fault F08700 with fault value = 2) is deactivated.

The node guarding protocol is active without the life guarding event service, if the heartbeat protocol is deactivated (p8606 = 0).

p8606 CAN Producer Heartbeat Time / Prod Heartb Time

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0 [ms]	65535 [ms]	0 [ms]

Description: Sets the time [ms] to cyclically send heartbeat telegrams.

The smallest cycle is 100 ms.

For p8606 = 0, heartbeat telegrams are not sent.

Dependency: Refer to: p8604

Note: Corresponds to the CANopen object 1017 hex.

Activating the heartbeat protocol automatically deactivates the node guarding.

r8607[0...3] CAN Identity Object / Identity object

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: General device information display.

Index: [0] = Vendor ID
[1] = Product code
[2] = Revision number
[3] = Serial number

Note: Corresponds to the CANopen object 1018 hex.

Re index 3:

The SINAMICS serial number comprises 60 bits. Of these bits, the following are displayed in this index:

Bits 0 ... 19: Consecutive number

Bits 20 ... 23: Production ID

- 0 hex: Development
- 1 hex: P1 unique number
- 2 hex: P2 unique number
- 3 hex: WA unique number
- 9 hex: Pattern
- F hex: All others

Bits 24 ... 27: Month of manufacture (0 means January, B means December)

Bits 28 ... 31: Year of manufacture (0 means 2002)

p8608[0...1] CAN Clear Bus Off Error / Clear bus off err

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	1	0

Description: As a result of a Bus Off error, the CAN controller is set into the initialization state.

Index 0:

The CAN controller is manually started after resolving the cause of the error with p8608[0] = 1.

Index 1:

The automatic CAN bus start function is activated using p8608[1] = 1.

At 2 second intervals, the CAN controller is automatically restarted until the cause of the error has been resolved and a CAN connection has been established.

Value: 0: Inactive
1: Start CAN controller

Index: [0] = Manual controller start function
[1] = Activating the automatic controller start function

Note: Re index 0:

This parameter is automatically reset to 0 after start.

p8609[0...1] CAN Error Behavior / Error behavior

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	2	1

Description: Sets the behavior of the CAN node referred to the communications error or equipment fault.

Value: 0: Pre-operational
1: No change
2: Stopped

Index: [0] = Behavior for communication errors
[1] = Behavior for device faults

Note: Corresponds to the CANopen object 1029 hex.

r8610[0...1] CAN First Server SDO / First server SDO

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the identifier (client/server and server/client) of the SDO channel.

Index: [0] = COB-ID from the client to the server
[1] = COB-ID from the server to the client

Note: Corresponds to the CANopen object 1200 hex.
SDO: Service Data Object

p8611[0...82] CAN Pre-defined Error Field / Pre_def err field

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0000 hex	FFFF 1000 hex	0000 hex

Description: Displays the Pre-defined Error Field of the CAN node.

It includes the number of all errors that have occurred, the number of errors that have occurred for each drive and the errors according to their history.

The first 16 bits represent the CANopen error code and the second 16 bits the SINAMICS error code.

Index 1 has the same structure - however, the drive object ID is in the second 16 bits instead of the SINAMICS error code.

CANopen error code:

0000 hex: No error present

8110 hex: Alarm A08751 present

8120 hex: Alarm A08752 present

8130 hex: Alarm A08700(F) with alarm value = 2 present

1000 hex: Generic error 1 present (there is at least one fault outside the range 8700 ... 8799)

1001 hex: Generic error 2 present (there is at least one alarm in the range 8700 ... 8799 with the exception of A08751, A08752, A08700)

All drive objects are acknowledged by writing the value 0 to the index 0. As soon as a fault has been acknowledged or an alarm cleared, then it is also cleared from the fault list.

Index: [0] = Number of all faults in the drive unit
[1] = Most recent drive number / fault number
[2] = Number of faults drive 1
[3] = Fault 1/ drive 1
[4] = Fault 2/ drive 1
[5] = Fault 3/ drive 1
[6] = Fault 4/ drive 1
[7] = Fault 5/ drive 1
[8] = Fault 6/ drive 1

Note: Corresponds to the CANopen object 1003 hex.

p8620 CAN Node-ID / Node ID

CU250S_S_CAN	**Access level:** 2	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	1	127	126

Description: Display or setting of the CANopen Node ID.
The Node ID can be set as follows:
1) Using the address switch on the Control Unit.
--> p8620 can then only be read and displays the selected Node ID.
--> A change only becomes effective after a POWER ON.
--> CANopen Node ID and PROFIBUS address are identical.
2) Using p8620
--> Only if address 0 is set using the address switch.
--> the Node ID is set as standard to 126.
--> A change only becomes effective after save and POWER ON.

Dependency: Refer to: r8621

Notice: For p0014 = 1, the following applies:
After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.
For p0014 = 0, the following applies:
Before a changed setting becomes permanently effective, a non-volatile RAM to ROM data save is required. To do this, set p0971 = 1 or p0014 = 1.

Note: Every node ID change only becomes effective after a POWER ON.
The active node ID is displayed in r8621.
The parameter is not influenced by setting the factory setting.
It is only possible to independently set CANopen node ID and the PROFIBUS address using p0918 and p8620 (pre-requisite: the address 0 is set for the address switch).

r8621 CAN Node-ID active / Node ID active

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the active CANopen Node ID.

Dependency: Refer to: p8620

p8622 CAN bit rate / Bit rate

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	7	6

Description: Setting the bit rate for the CAN bus.
The appropriate bit timings are selected that are defined in p8623 in the associated sub-index.
Example:
Bit rate = 20 kbit/s --> p8622 = 6 --> associated bit timing is in p8623[6].

Value:
0: 1 Mbit/s
1: 800 kbit/s
2: 500 kbit/s
3: 250 kbit/s

4: 125 kbit/s
5: 50 kbit/s
6: 20 kbit/s
7: 10 kbit/s

Dependency: Refer to: p8623

Notice: For p0014 = 1, the following applies:
After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.
For p0014 = 0, the following applies:
Before a changed setting becomes permanently effective, a non-volatile RAM to ROM data save is required. To do this, set p0971 = 1 or p0014 = 1.

Note: The parameter is not influenced by setting the factory setting.

p8623[0...7] CAN Bit Timing selection / Bit timing select

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0000 hex	000F 7FFF hex	[0] 1405 hex
		[1] 1605 hex
		[2] 1C05 hex
		[3] 1C0B hex
		[4] 1C17 hex
		[5] 1C3B hex
		[6] 0002 1C15 hex
		[7] 0004 1C2B hex

Description: Sets the bit timing for the C_CAN controller to the associated and selected bit rate (p8622).
Bits are distributed to the following parameters of the C_CAN controller in p8623[0...7]:
Bit 0 ... 5: BRP (Baud Rate Prescaler)
Bit 6 ... 7: SJW (Synchronization Jump Width)
Bit 8 ... 11: TSEG1 (Time Segment 1, before the sampling point)
Bit 12 ... 14: TSEG2 (Time Segment 2, after the sampling point)
Bit 15: Reserved
Bit 16 ... 19: BRPE (Baud Rate Prescaler Extension)
Bit 20 ... 31: Reserved
Example:
Bit rate = 20 kbit/s --> p8622 = 6 --> associated bit timing is in p8623[6] --> 0001 2FB6

Index: [0] = 1 Mbit/s
[1] = 800 kbit/s
[2] = 500 kbit/s
[3] = 250 kbit/s
[4] = 125 kbit/s
[5] = 50 kbit/s
[6] = 20 kbit/s
[7] = 10 kbit/s

Dependency: Refer to: p8622

Note: The parameter is not influenced by setting the factory setting.

p8630[0...2] CAN virtual objects / Virtual objects

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	65535	0

Description: Activating access to parameters via manufacturer-specific CANopen objects and setting for the subindex area (index 1) and the parameter area (index 2) when using virtual objects.

This means that it is possible to access all SINAMICS parameters via CAN.

Index 0:

0: Not possible to access virtual CANopen objects

1: Possible to access virtual CANopen objects

Index 1 (sub-index area):

0: 0 ... 255

1: 256 ... 511

2: 512 ... 767

3: 768 ... 1023

Index 2 (parameter area):

0: 1 ... 9999

1: 10000 ... 19999

2: 20000 ... 29999

3: 30000 ... 39999

Index: [0] = Drive object number
[1] = Sub-index range
[2] = Parameter range

p8641 CAN Abort Connection Option Code / Abort con opt code

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_CAN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	3	3

Description: Sets the drive behavior if a CAN communication error occurs.

Value:
0: No response
1: OFF1
2: OFF2
3: OFF3

Dependency: Refer to: F08700

r8680[0...36] CAN Diagnosis Hardware / Diagnostics HW

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the register of the CAN controller C_CAN:

Register, Message Interface Register and Message Handler Register - referred to the CAN protocol.

Index: [0] = Control register
[1] = Status register
[2] = Error counter
[3] = Bit timing register
[4] = Interrupt register
[5] = Test register

[6] = Baud rate prescaler extension register
[7] = Interface 1 command request register
[8] = Interface 1 command mask register

Note: A description of the individual registers of the C_CAN controller can be taken from "C_CAN User's Manual".

p8684 CAN NMT state after booting / NMT state aft boot

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
4	127	127

Description: Sets the CANopen NMT state that is effective after booting.

Value:
4: Stopped
5: Operational
127: Pre-operational

Dependency: Refer to: p8685

Note: Booting in the NMT state pre-operational corresponds to the CANopen standard

p8685 CAN NMT states / NMT states

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	129	127

Description: Sets and displays the CANopen NMT state.

Value:
0: Initializing
4: Stopped
5: Operational
127: Pre-operational
128: Reset node
129: Reset Communication

Note: The value 0 (initialization) is only displayed and cannot be set.

p8699 CAN: RPDO monitoring time / RPDO t_monit

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0 [ms]	65535000 [ms]	0 [ms]

Description: Sets the monitoring time for the process data received via the CAN bus.
A value that is not a multiple integer of the CANopen sampling time is rounded-off.
If no process data is received within this time, then fault F08702 is output.

Dependency: Refer to: F08702

Note: Value = 0: Monitoring is de-activated.
p2048: CANopen sampling time

p8700[0...1] CAN Receive PDO 1 / Receive PDO 1

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204, 9206

Min	Max	Factory setting
0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 1 (RPDO 1).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1400 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8701[0...1] CAN Receive PDO 2 / Receive PDO 2

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204, 9206

Min	Max	Factory setting
0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 2 (RPDO 2).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1401 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8702[0...1] CAN Receive PDO 3 / Receive PDO 3

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204, 9206

Min	Max	Factory setting
0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 3 (RPDO 3).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1402 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8703[0...1] CAN Receive PDO 4 / Receive PDO 4

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9204, 9206
	Min	**Max**	**Factory setting**
	0000 hex	8000 06DF hex	[0] 8000 06DF hex
			[1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 4 (RPDO 4).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1403 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8704[0...1] CAN Receive PDO 5 / Receive PDO 5

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9204
	Min	**Max**	**Factory setting**
	0000 hex	8000 06DF hex	[0] 8000 06DF hex
			[1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 5 (RPDO 5).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1404 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8705[0...1] CAN Receive PDO 6 / Receive PDO 6

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9204
	Min	**Max**	**Factory setting**
	0000 hex	8000 06DF hex	[0] 8000 06DF hex
			[1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 6 (RPDO 6).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1405 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8706[0...1] CAN Receive PDO 7 / Receive PDO 7

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9204
	Min	**Max**	**Factory setting**
	0000 hex	8000 06DF hex	[0] 8000 06DF hex
			[1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 7 (RPDO 7).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1406 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8707[0...1] CAN Receive PDO 8 / Receive PDO 8

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9204
	Min	**Max**	**Factory setting**
	0000 hex	8000 06DF hex	[0] 8000 06DF hex
			[1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 8 (RPDO 8).

Index: [0] = PDO COB-ID
[1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1407 hex.
Transmission types 0, 1, FE and FF can be set.
PDO: Process Data Object

p8710[0...3] CAN Receive Mapping for RPDO 1 / Mapping RPDO 1

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9204, 9206
	Min	**Max**	**Factory setting**
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 1 (RPDO 1).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1600 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8711[0...3] CAN Receive Mapping for RPDO 2 / Mapping RPDO 2

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204, 9206

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 2 (RPDO 2).

Index:
[0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note:
Corresponds to the CANopen object 1601 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8712[0...3] CAN Receive Mapping for RPDO 3 / Mapping RPDO 3

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204, 9206

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 3 (RPDO 3).

Index:
[0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note:
Corresponds to the CANopen object 1602 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8713[0...3] CAN Receive Mapping for RPDO 4 / Mapping RPDO 4

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204, 9206

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 4 (RPDO 4).

Index:
[0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note:
Corresponds to the CANopen object 1603 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8714[0...3] CAN Receive Mapping for RPDO 5 / Mapping RPDO 5

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 5 (RPDO 5).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1604 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8715[0...3] CAN Receive Mapping for RPDO 6 / Mapping RPDO 6

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 6 (RPDO 6).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1605 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8716[0...3] CAN Receive Mapping for RPDO 7 / Mapping RPDO 7

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 7 (RPDO 7).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1606 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8717[0...3] CAN Receive Mapping for RPDO 8 / Mapping RPDO 8

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 9204

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Receive Process Data Object 8 (RPDO 8).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1607 hex.
Dummy mapping not supported.
The parameter can only be written online when the associated COB ID in p870x is set as invalid.

p8720[0...4] CAN Transmit PDO 1 / Transmit PDO 1

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208, 9210
	Min	**Max**	**Factory setting**
	0000 hex	C000 06DF hex	[0] C000 06DF hex
			[1] 00FE hex
			[2] 0000 hex
			[3] 0000 hex
			[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 1 (TPDO 1).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1800 hex.
Transmission types 0, 1 ... F0, FE and FF can be set.
p2048: CANopen sampling time
PDO: Process Data Object

p8721[0...4] CAN Transmit PDO 2 / Transmit PDO 2

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208, 9210
	Min	**Max**	**Factory setting**
	0000 hex	C000 06DF hex	[0] C000 06DF hex
			[1] 00FE hex
			[2] 0000 hex
			[3] 0000 hex
			[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 2 (TPDO 2).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1801 hex.
Transmission types 0, 1 ... F0, FE and FF can be set.
p2048: CANopen sampling time
PDO: Process Data Object

p8722[0...4] CAN Transmit PDO 3 / Transmit PDO 3

CU250S_S_CAN
CU250S_V_CAN

Access level: 3
Can be changed: C(3), T
Units group: -

Calculated: -
Scaling: -
Unit selection: -

Data type: Unsigned32
Dyn. index: -
Func. diagram: 9208, 9210

Min	Max	Factory setting
0000 hex	C000 06DF hex	[0] C000 06DF hex
		[1] 00FE hex
		[2] 0000 hex
		[3] 0000 hex
		[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 3 (TPDO 3).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1802 hex.
Transmission types 0, 1 ... F0, FE and FF can be set.
p2048: CANopen sampling time
PDO: Process Data Object

p8723[0...4] CAN Transmit PDO 4 / Transmit PDO 4

CU250S_S_CAN
CU250S_V_CAN

Access level: 3
Can be changed: C(3), T
Units group: -

Calculated: -
Scaling: -
Unit selection: -

Data type: Unsigned32
Dyn. index: -
Func. diagram: 9208, 9210

Min	Max	Factory setting
0000 hex	C000 06DF hex	[0] C000 06DF hex
		[1] 00FE hex
		[2] 0000 hex
		[3] 0000 hex
		[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 4 (TPDO 4).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1803 hex.
Transmission types 0, 1 ... F0, FE and FF can be set.
p2048: CANopen sampling time
PDO: Process Data Object

p8724[0...4] CAN Transmit PDO 5 / Transmit PDO 5

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208
	Min	**Max**	**Factory setting**
	0000 hex	C000 06DF hex	[0] C000 06DF hex
			[1] 00FE hex
			[2] 0000 hex
			[3] 0000 hex
			[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 5 (TPDO 5).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1804 hex.
Transmission types 0, 1 ... F0, FE and FF can be set.
p2048: CANopen sampling time
PDO: Process Data Object

p8725[0...4] CAN Transmit PDO 6 / Transmit PDO 6

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208
	Min	**Max**	**Factory setting**
	0000 hex	C000 06DF hex	[0] C000 06DF hex
			[1] 00FE hex
			[2] 0000 hex
			[3] 0000 hex
			[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 6 (TPDO 6).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1805 hex + 40 hex * x (x: Drive number 0 ... 7).
Transmission types 0, 1 ... F0, FE and FF can be set.
p8848: CANopen sampling time
PDO: Process Data Object

p8726[0...4] CAN Transmit PDO 7 / Transmit PDO 7

CU250S_S_CAN
CU250S_V_CAN

Access level: 3
Can be changed: C(3), T
Units group: -

Calculated: -
Scaling: -
Unit selection: -

Data type: Unsigned32
Dyn. index: -
Func. diagram: 9208

Min	Max	Factory setting
0000 hex	C000 06DF hex	[0] C000 06DF hex
		[1] 00FE hex
		[2] 0000 hex
		[3] 0000 hex
		[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 7 (TPDO 7).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1806 hex + 40 hex * x (x: Drive number 0 ... 7).
Transmission types 0, 1 ... F0, FE and FF can be set.
p8848: CANopen sampling time
PDO: Process Data Object

p8727[0...4] CAN Transmit PDO 8 / Transmit PDO 8

CU250S_S_CAN
CU250S_V_CAN

Access level: 3
Can be changed: C(3), T
Units group: -

Calculated: -
Scaling: -
Unit selection: -

Data type: Unsigned32
Dyn. index: -
Func. diagram: 9208

Min	Max	Factory setting
0000 hex	C000 06DF hex	[0] C000 06DF hex
		[1] 00FE hex
		[2] 0000 hex
		[3] 0000 hex
		[4] 0000 hex

Description: Sets the communication parameters for CANopen Transmit Process Data Object 8 (TPDO 8).

Index:
[0] = PDO COB-ID
[1] = PDO transmission type
[2] = Inhibit time (in 100 µs)
[3] = Reserved
[4] = Event timer (in ms)

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Notice: For inhibit time and even timer, the following apply:
A value that is not a multiple integer of the CANopen sampling time is rounded-off.

Note: Corresponds to the CANopen object 1807 hex.
Transmission types 0, 1 ... F0, FE and FF can be set.
p2048: CANopen sampling time
PDO: Process Data Object

p8730[0...3] CAN Transmit Mapping for TPDO 1 / Mapping TPDO 1

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208, 9210
	Min	**Max**	**Factory setting**
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 1 (TPDO 1).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A00 hex.
The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8731[0...3] CAN Transmit Mapping for TPDO 2 / Mapping TPDO 2

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208, 9210
	Min	**Max**	**Factory setting**
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 2 (TPDO 2).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A01 hex.
The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8732[0...3] CAN Transmit Mapping for TPDO 3 / Mapping TPDO 3

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208, 9210
	Min	**Max**	**Factory setting**
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 3 (TPDO 3).

Index: [0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A02 hex.
The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8733[0...3] CAN Transmit Mapping for TPDO 4 / Mapping TPDO 4

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208, 9210
	Min	**Max**	**Factory setting**
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 4 (TPDO 4).

Index: [0] = Mapped object 1
[1] = Mapped object 2

[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A03 hex.
The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8734[0...3] CAN Transmit Mapping for TPDO 5 / Mapping TPDO 5

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(3), T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9208

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 5 (TPDO 5).

Index:
[0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A04 hex.
The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8735[0...3] CAN Transmit Mapping for TPDO 6 / Mapping TPDO 6

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(3), T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9208

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 6 (TPDO 6).

Index:
[0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A05 hex.
The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8736[0...3] CAN Transmit Mapping for TPDO 7 / Mapping TPDO 7

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(3), T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 9208

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 7 (TPDO 7).

Index:
[0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A06 hex.
The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8737[0...3] CAN Transmit Mapping for TPDO 8 / Mapping TPDO 8

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_CAN	**Can be changed:** C(3), T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9208
	Min	**Max**	**Factory setting**
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the mapping parameters for CANopen Transmit Process Data Object 8 (TPDO 8).

Index:
[0] = Mapped object 1
[1] = Mapped object 2
[2] = Mapped object 3
[3] = Mapped object 4

Note: Corresponds to the CANopen object 1A07 hex.

The parameter can only be written online when the associated COB ID in p872x is set as invalid.

p8744 CAN PDO mapping configuration / PDO Mapping conf.

CU250S_S_CAN	**Access level:** 2	**Calculated:** -	**Data type:** Integer16
CU250S_V_CAN	**Can be changed:** C, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** 9204, 9206, 9208, 9210
	Min	**Max**	**Factory setting**
	1	2	2

Description: Selector switch for the PDO mapping.

Value:
1: Predefined Connection Set
2: Free PDO Mapping

r8745[0...15] CO: CAN free PZD receive objects 16 bit / Free PZD recv 16

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** 4000H	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Access to free PZD receive objects 16 bit using the SDO transfer.

An index can only be used, if the corresponding object has not been mapped in a PDO.

Index:
[0] = PZD object 0
[1] = PZD object 1
[2] = PZD object 2
[3] = PZD object 3
[4] = PZD object 4
[5] = PZD object 5
[6] = PZD object 6
[7] = PZD object 7
[8] = PZD object 8
[9] = PZD object 9
[10] = PZD object 10
[11] = PZD object 11
[12] = PZD object 12
[13] = PZD object 13
[14] = PZD object 14
[15] = PZD object 15

Note: Index 0 corresponds to the CANopen object 5800 hex
Index 1 corresponds to the CANopen object 5801 hex
Index 2 corresponds to the CANopen object 5802 hex
Index 3 corresponds to the CANopen object 5803 hex
Index 4 corresponds to the CANopen object 5804 hex

Index 5 corresponds to the CANopen object 5805 hex
Index 6 corresponds to the CANopen object 5806 hex
Index 7 corresponds to the CANopen object 5807 hex
Index 8 corresponds to the CANopen object 5808 hex
Index 9 corresponds to the CANopen object 5809 hex
Index 10 corresponds to the CANopen object 580A hex
Index 11 corresponds to the CANopen object 580B hex
Index 12 corresponds to the CANopen object 580C hex
Index 13 corresponds to the CANopen object 580D hex
Index 14 corresponds to the CANopen object 580E hex
Index 15 corresponds to the CANopen object 580F hex

p8746[0...15] CI: CAN free PZD send objects 16 bit / Free PZD send 16

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** U32 / Integer16
Can be changed: U, T | **Scaling:** 4000H | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for free PZD send objects 16 bit for SDO transfer.
An index can only be used, if the corresponding object has not been mapped in a PDO.

Index:
[0] = PZD object 0
[1] = PZD object 1
[2] = PZD object 2
[3] = PZD object 3
[4] = PZD object 4
[5] = PZD object 5
[6] = PZD object 6
[7] = PZD object 7
[8] = PZD object 8
[9] = PZD object 9
[10] = PZD object 10
[11] = PZD object 11
[12] = PZD object 12
[13] = PZD object 13
[14] = PZD object 14
[15] = PZD object 15

Note:
Index 0 corresponds to the CANopen object 5810 hex
Index 1 corresponds to the CANopen object 5811 hex
Index 2 corresponds to the CANopen object 5812 hex
Index 3 corresponds to the CANopen object 5813 hex
Index 4 corresponds to the CANopen object 5814 hex
Index 5 corresponds to the CANopen object 5815 hex
Index 6 corresponds to the CANopen object 5816 hex
Index 7 corresponds to the CANopen object 5817 hex
Index 8 corresponds to the CANopen object 5818 hex
Index 9 corresponds to the CANopen object 5819 hex
Index 10 corresponds to the CANopen object 581A hex
Index 11 corresponds to the CANopen object 581B hex
Index 12 corresponds to the CANopen object 581C hex
Index 13 corresponds to the CANopen object 581D hex
Index 14 corresponds to the CANopen object 581E hex
Index 15 corresponds to the CANopen object 581F hex

r8747[0...7] CO: CAN free PZD receive objects 32 bit / Free PZD recv 32

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Integer32
CU250S_V_CAN	**Can be changed:** -	**Scaling:** 4000H	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Access to free PZD receive objects 32 bit using the SDO transfer.
An index can only be used, if the corresponding object has not been mapped in a PDO.

Index:
[0] = PZD object 0
[1] = PZD object 1
[2] = PZD object 2
[3] = PZD object 3
[4] = PZD object 4
[5] = PZD object 5
[6] = PZD object 6
[7] = PZD object 7

Note:
Index 0 corresponds to the CANopen object 5820 hex
Index 1 corresponds to the CANopen object 5821 hex
Index 2 corresponds to the CANopen object 5822 hex
Index 3 corresponds to the CANopen object 5823 hex
Index 4 corresponds to the CANopen object 5824 hex
Index 5 corresponds to the CANopen object 5825 hex
Index 6 corresponds to the CANopen object 5826 hex
Index 7 corresponds to the CANopen object 5827 hex

p8748[0...7] CI: CAN free PZD send objects 32 bit / Free PZD send 32

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** U32 / Integer32
CU250S_V_CAN	**Can be changed:** U, T	**Scaling:** 4000H	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	0

Description: Sets the signal source for free PZD send objects 32 bit for SDO transfer.
An index can only be used, if the corresponding object has not been mapped in a PDO.

Index:
[0] = PZD object 0
[1] = PZD object 1
[2] = PZD object 2
[3] = PZD object 3
[4] = PZD object 4
[5] = PZD object 5
[6] = PZD object 6
[7] = PZD object 7

Note:
Index 0 corresponds to the CANopen object 5830 hex
Index 1 corresponds to the CANopen object 5831 hex
Index 2 corresponds to the CANopen object 5832 hex
Index 3 corresponds to the CANopen object 5833 hex
Index 4 corresponds to the CANopen object 5834 hex
Index 5 corresponds to the CANopen object 5835 hex
Index 6 corresponds to the CANopen object 5836 hex
Index 7 corresponds to the CANopen object 5837 hex

r8750[0...15] CAN mapped 16-bit receive objects / RPDO 16 mapped

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the mapped 16-bit receive CANopen objects in the process data buffer.

Example:

If, e.g. the control word is mapped in an RPDO, then r8750 indicates the position of the control word in the process data buffer.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12...15] = Reserved

r8751[0...15] CAN mapped 16-bit transmit objects / TPDO 16 mapped

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays mapped 16-bit transmit CANopen objects in the process data buffer.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12...15] = Reserved

Dependency: Refer to: r8750

r8760[0...14] CAN mapped 32-bit receive objects / RPDO 32 mapped

CU250S_S_CAN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_CAN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the mapped 32-bit receive CANopen objects in the process data buffer.

Index:
[0] = PZD 1 + 2
[1] = PZD 2 + 3

[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12
[11...14] = Reserved

r8761[0...14] CAN mapped 32-bit transmit objects / TPDO 32 mapped

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays mapped 32-bit transmit CANopen objects in the process data buffer.

Index:
[0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12
[11...14] = Reserved

r8762 CO: CAN operating mode display / Op mode display

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the currently effective CANopen operating mode.
To send the CANopen object 0x6061 mapped in a TPDO, this parameter can be correspondingly interconnected in the PZD interface.

r8784 CO: CAN status word / Status word

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 8010

Min	Max	Factory setting
-	-	-

Description: Displays the CANopen status word.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Rdy for switch on	Yes	No	-
01	Ready	Yes	No	-
02	Operation enabled	Yes	No	-
03	Fault present	Yes	No	-
04	No coasting active	Yes	No	-
05	No Quick Stop active	Yes	No	-
06	Switching on inhibited active	Yes	No	-
07	Alarm present	Yes	No	-

08	Can be freely interconnected (BI: p8785)	Yes	No	-
09	Control request	Yes	No	-
10	Target reached	Yes	No	-
11	Torque limit reached	Yes	No	-
12	Velocity equal to zero	Yes	No	-
14	Can be freely interconnected (BI: p8786)	Yes	No	-
15	Can be freely interconnected (BI: p8787)	Yes	No	-

Note: Corresponds to CANopen object 6041 hex.

Re bit 10:

When the ramp-function generator is activated, the interconnection from CI: p2151 = r1119 can be changed, so that to evaluate bit 10, the setpoint can be retrieved (taken) from in front of the ramp-function generator.

Re bit 10, 12:

When braking, the two bits must indicate the same state. This is the reason that the following parameters must be set the same:

p2161 (speed threshold value 3, for r2199.0) = p2163 (speed threshold value 4, for r2197.7)

p2150 (hysteresis speed 3, for r2199.0) = p2164 (hysteresis speed 4, for r2197.7)

p8785 BI: CAN status word bit 8 / Status word bit 8

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Binector input for CANopen status word bit 8.

Dependency: Refer to: r8784

p8786 BI: CAN status word bit 14 / Status word bit 14

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Binector input for CANopen status word bit 14.

Dependency: Refer to: r8784

p8787 BI: CAN status word bit 15 / Status word bit 15

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** U32 / Binary

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Binector input for CANopen status word bit 15.

Dependency: Refer to: r8784

p8790 CAN control word - auto interconnection / STW interc auto

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: C(3), T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the automatic BICO interconnection of the CANopen control word.

Value:
0: No interconn
1: Interconnection

Dependency: Refer to: r2050, r2090, r2091, r2092, r2093, r8750, r8795

Note: The following BICO interconnections are automatically established if the CANopen control word is mapped at one of the locations x = 0 ... 3 in the receive process data buffer.

BI: p0840.0 = r209x.0

BI: p0844.0 = r209x.1

BI: p0848.0 = r209x.2

BI: p0852.0 = r209x.3

BI: p2103.0 = r209x.7

The write access is rejected if a CANopen control word is not mapped at one of these locations.

This also causes the project download of the commissioning software to be canceled.

p8791 CAN stop option code / Stop opt_code

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Integer16

Can be changed: C(3), T | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-1	3	-1

Description: Setting for the CANopen control word bit 8 "Stop" (CANopen STW.8).

Value:
-1: No interconn
1: Interconnection CANopen STW.8 with p1142
3: Interconnection CANopen STW.8 with p1140

Dependency: Refer to: r2050, r8750, r8795

Note: Corresponds to CANopen object 605D hex.

The BICO interconnection is established, if the CANopen control word is mapped at one of the locations x = 0 ... 3 in the receive process data buffer.

r8792[0] CO: CAN velocity mode I16 setpoint / Vel mod I16 set

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Integer16

Can be changed: - | **Scaling:** 4000H | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and connector output to interconnect standardized I16 setpoint CANopen objects of the velocity mode for SDO transfer.

An index can only be used, if the corresponding object has not been mapped in a PDO.

Index: [0] = VL Target Velocity

Note: Re index 0:

Corresponds to the CANopen object 6042 hex.

The displayed parameter value is scaled via the reference speed p2000:

4000 hex corresponds to p2000

r8795.0...15 CO/BO: CAN control word / Control word

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16

Can be changed: - | **Scaling:** - | **Dyn. index:** -

Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Access to the CANopen control word using SDO transfer.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	ON/OFF1	Yes	No	-
01	Do not activate coast down	Yes	No	-
02	Do not activate a Quick Stop	Yes	No	-
03	Operation enable	Yes	No	-

04	Ramp-function generator enable	Yes	No	-
05	Continue ramp-function generator	Yes	No (freeze)	-
06	Speed setpoint enable	Yes	No	-
07	Acknowledge fault	Yes	No	-
08	Stop	Yes	No	-
11	Freely interconn	Yes	No	-
12	Freely interconn	Yes	No	-
13	Freely interconn	Yes	No	-
14	Freely interconn	Yes	No	-
15	Freely interconn	Yes	No	-

Dependency: Refer to: p8790

Note: Corresponds to the CANopen object 6040 hex.

r8796[0] CO: CAN profile velocity mode I32 setpoints / Pr vel mo I32 set

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Integer32

Can be changed: - **Scaling:** 4000H **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and connector output to interconnect standardized I32 setpoint CANopen objects of the profile velocity mode for SDO transfer.

An index can only be used, if the corresponding object has not been mapped in a PDO.

Index: [0] = Target velocity

Note: Re index 0:

Corresponds to the CANopen object 60FF hex.

The displayed parameter value is scaled via the reference speed p2000:

4000 0000 hex corresponds to p2000

r8797[0] CO: CAN profile torque mode I16 setpoints / Pr Tq mod I16 set

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: - **Scaling:** 4000H **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and connector output to interconnect standardized I16 setpoint CANopen objects of the profile torque mode for SDO transfer.

An index can only be used, if the corresponding object has not been mapped in a PDO.

Index: [0] = Target torque

Note: Re index 0:

Corresponds to the CANopen object 6071 hex.

The displayed parameter value is scaled via the reference torque p2003:

4000 hex corresponds to p2003

p8798[0...1] CAN speed conversion factor / n_conv_factor

CU250S_S_CAN
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	4294967295	1

Description: The factor converts the required velocity units into the internal velocity units (U/s).

With the factory setting, for CANopen, the velocity units are increments/second.

The parameter corresponds to the CANopen object 6094 hex.

The internal velocity is calculated as follows:
n_set_internal = object 6094.1 / object 6094.2 * 1/(p0408 * 2^p0418) * n_set_bus

Index: [0] = Counter
[1] = Denominator

r8854 PROFINET state / PN state

CU250S_S_PN, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Integer16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	-

Description: State display for PROFINET.

Value:
0: No initialization
1: Fatal fault
2: Initialization
3: Send configuration
4: Receive configuration
5: Non-cyclic communication
6: Cyclic communications but no setpoints (stop/no clock cycle)
255: Cyclic communication

r8858[0...39] PROFINET read diagnostics channel / PN diag_chan read

CU250S_S_PN, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the PROFINET diagnostics data.

Note: Only for internal Siemens diagnostics.

r8859[0...7] PROFINET identification data / PN ident data

CU250S_S_PN, CU250S_V_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the PROFINET identification data

Index:
[0] = Version interface structure
[1] = Version interface driver
[2] = Company (Siemens = 42)
[3] = CB type
[4] = Firmware version
[5] = Firmware date (year)
[6] = Firmware date (day/month)
[7] = Firmware patch/hot fix

Note: Example:
r8859[0] = 100 --> version of the interface structure V1.00
r8859[1] = 111 --> version of the interface driver V1.11
r8859[2] = 42 --> SIEMENS
r8859[3] = 0
r8859[4] = 1300 --> first part, firmware version V13.00 (second part, see index 7)
r8859[5] = 2011 --> year 2011
r8859[6] = 2306 --> 23rd June
r8859[7] = 1700 --> second part, firmware version (complete version: V13.00.17.00)

r8909 PN device ID / PN device ID

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned16
CU250S_V_PN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the PROFINET Device ID.
Every SINAMICS device type has its own PROFINET Device ID and its own PROFINET GSD.

Note: List of the SINAMICS Device IDs:
0501 hex: S120/S150
0504 hex: G130/G150
050A hex: DC MASTER
050C hex: MV
050F hex: G120P
0510 hex: G120C
0511 hex: G120 CU240E-2
0512 hex: G120D
0513 hex: G120 CU250S-2 Vector
0514 hex: G110M
0515 hex: G120 CU250S-2 Servo

p8920[0...239] PN Name of Station / PN Name Stat

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_PN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Sets the station name for the onboard PROFINET interface on the Control Unit.
The active station name is displayed in r8930.

Note: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.
The interface configuration (p8920 and following) is activated with p8925 = 1.
The parameter is not influenced by setting the factory setting.
PN: PROFINET

p8921[0...3] PN IP address of station / PN IP of stat

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_PN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	255	0

Description: Sets the IP address for the onboard PROFINET interface on the Control Unit.
The active IP address is displayed in r8931.

Note: The interface configuration (p8920 and following) is activated with p8925 = 1.
The parameter is not influenced by setting the factory setting.

p8922[0...3] PN Default Gateway of Station / PN Def Gateway

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_PN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	255	0

Description: Sets the default gateway for the onboard PROFINET interface on the Control Unit.
The active default gateway is displayed in r8932.

Note: The interface configuration (p8920 and following) is activated with p8925 = 1.
The parameter is not influenced by setting the factory setting.

p8923[0...3] PN Subnet Mask of Station / PN Subnet Mask

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_PN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	255	0

Description: Sets the subnet mask for the onboard PROFINET interface on the Control Unit.
The active subnet mask is displayed in r8933.

Note: The interface configuration (p8920 and following) is activated with p8925 = 1.
The parameter is not influenced by setting the factory setting.

p8925 PN interface configuration / PN IF config

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_PN	**Can be changed:** U, T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	3	0

Description: Setting to activate the interface configuration for the onboard PROFINET interface on the Control Unit.
p8925 is automatically set to 0 at the end of the operation.

Value:
0: No function
1: Activate configuration
2: Activate and save configuration
3: Delete configuration

Note: Re p8925 = 1:
The interface configuration (p8920 and following) is activated.
Re p8925 = 2:
The interface configuration (p8920 and following) is activated and saved to non-volatile memory.
Re p8925 = 3:
Restores all memory locations for the interface configuration to the factory settings.
The factory settings for the interface configuration are loaded on activation (p8925 = 1) or at the next POWER ON.

p8929 PN remote controller number / PN rem ctrl num

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_PN	**Can be changed:** C	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	1	2	1

Description: Sets the number of remote controllers expected for PROFINET onboard.
The "Shared Device" functionality is activated with a value = 2.

The drive is being accessed by two PROFINET controllers simultaneously:
- automation controller (SIMOTION or SIMATIC A-CPU).
- safety controller (SIMATIC F-CPU).

Value:
1: Automation or Safety
2: Automation and Safety

Notice: The F CPU may only use PROFIsafe telegrams.

Note: A change only becomes effective after POWER ON, reset or download.

r8930[0...239] PN Name of Station active / PN Name Stat act

CU250S_S_PN, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the active station name for the onboard PROFINET interface on the Control Unit.

r8931[0...3] PN IP Address of Station active / PN IP of Stat act

CU250S_S_PN, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	255	-

Description: Displays the active IP address for the onboard PROFINET interface on the Control Unit.

r8932[0...3] PN Default Gateway of Station active / PN Def Gateway act

CU250S_S_PN, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	255	-

Description: Displays the active default gateway for the onboard PROFINET interface on the Control Unit.

r8933[0...3] PN Subnet Mask of Station active / PN Subnet Mask act

CU250S_S_PN, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	255	-

Description: Displays the active subnet mask for the onboard PROFINET interface on the Control Unit.

r8935[0...5] PN MAC Address of Station / PN MAC of Station

CU250S_S_PN, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0000 hex	00FF hex	-

Description: Displays the MAC address for the onboard PROFINET interface on the Control Unit.

r8939 PN DAP ID / PN DAP ID

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned32
CU250S_V_PN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	-	-	-

Description: Displays the PROFINET Device Access Point ID (DAP ID) for the onboard PROFINET interface.
The combination of device ID (r8909) and DAP ID uniquely identifies a PROFINET access point.

Note: List of the SINAMICS DAP IDs:
20007 hex: CBE20 V4.5
20008 hex: CBE20 V4.6
20107 hex: CU310-2 PN V4.5
20108 hex: CU310-2 PN V4.6
20307 hex: CU320-2 PN V4.5
20308 hex: CU320-2 PN V4.6
20407 hex: CU230P-2 PN /CU240x-2 PN V4.5
20408 hex: CU230P-2 PN /CU240x-2 PN /CU250S-2 PN /G110M PN V4.6
20507 hex: CU250D-2 PN V4.5
20508 hex: CU250D-2 PN V4.6

r8960[0...2] PN subslot controller assignment / PN subslot assign

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_PN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	8	-

Description: Displays the controller assignment of a PROFINET subslot on the actual drive object.

Index: [0] = Subslot 2 PROFIsafe
[1] = Subslot 3 PZD telegram
[2] = Subslot 4 PZD supplementary data

Dependency: Refer to: r8961, r8962

Note: Example:
If the parameter contains the value 2 in index [1], then this means that subslot 3 is assigned to controller 2.

r8961[0...3] PN IP Address Remote Controller 1 / IP Addr Rem Ctrl1

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_PN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	255	-

Description: Displays the IP address of the first PROFINET controller connected with the device via PN onboard.

r8962[0...3] PN IP Address Remote Controller 2 / IP Addr Rem Ctrl2

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Unsigned8
CU250S_V_PN	**Can be changed:** -	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	255	-

Description: Displays the IP address of the second PROFINET controller connected with the device via PN onboard.

p8980 Ethernet/IPprofile / Eth/IP profile

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_PN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	1	0

Description: Sets the profile for Ethernet/IP.

Value:
0: SINAMICS
1: ODVA AC/DC

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.
ODVA: Open DeviceNet Vendor Association

p8981 Ethernet/IP ODVA STOP mode / Eth/IP ODVA STOP

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_PN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	0	1	0

Description: Sets the STOP mode for the Ethernet/IP ODVA profile (p8980 = 1).

Value:
0: OFF1
1: OFF2

Dependency: Refer to: p8980

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.

p8982 Ethernet/IP ODVA speed scaling / Eth/IP ODVA n scal

CU250S_S_PN	**Access level:** 3	**Calculated:** -	**Data type:** Integer16
CU250S_V_PN	**Can be changed:** T	**Scaling:** -	**Dyn. index:** -
	Units group: -	**Unit selection:** -	**Func. diagram:** -
	Min	**Max**	**Factory setting**
	123	133	128

Description: Sets the scaling for the speed for Ethernet/IP ODVA profile (p8980 = 1).

Value:
123: 32
124: 16
125: 8
126: 4
127: 2
128: 1
129: 0.5
130: 0.25
131: 0.125
132: 0.0625
133: 0.03125

Dependency: Refer to: p8980

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.

p8991 USB memory access / USB mem acc

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
1	2	1

Description: Selects the storage medium for access via the USB mass storage.

Value:
1: Memory card
2: Flash r/w internal

Note: A change only becomes effective after a POWER ON.
The parameter is not influenced by setting the factory setting.

p8999 USB functionality / USB Fct

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
1	3	3

Description: Setting the USB functionality.

Value:
1: USS commissioning via the virtual COM port
2: Only memory access
3: USB commissioning and memory access

Note: COMM: Commissioning.
A change only becomes effective after a POWER ON.
The parameter is not influenced by setting the factory setting.

p9210 Flashing component number / Flash comp_no

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	499	0

Description: Sets the component number for a component to get its status LED to flash.

Dependency: Refer to: p9211

p9211 Flash function / Flash fct.

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-1	1	-1

Description: Sets the function for the component selected in p9210.
After initiating a function, the parameter is automatically reset again.
Example:
- Set the component number (p9210).
- Select the "flashing on" function (set p9211 = 1).

Value:
-1: Select function
0: Flashing off
1: Flashing on

Dependency: Refer to: p9210

Notice: If a task cannot be executed (e.g. the component number in p9210 does not exist), the following applies:
- There is no negative feedback signal.
- The value is reset anyway.

p9301 SI Motion enable safety functions (processor 2) / SI Mtn enable P2

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the enable signals for the safe motion monitoring.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable SI Motion	Enable	Inhibit	-
16	Enable SSM hysteresis and filtering	Enable	Inhibit	2823
17	Enable SDI	Enable	Inhibit	2824
30	Enable F-DI in PROFIsafe telegram 900	Enable	Inhibit	-

Dependency: Refer to: p9501
Refer to: F01682, F01683

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change only becomes effective after a POWER ON.
For bit 30 = 1, PROFIsafe telegram 900 must be configured in the F host.
SDI: Safe Direction
SLS: Safely-Limited Speed
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9301 SI Motion enable safety functions (processor 2) / SI Mtn enable P2

CU250S_S
CU250S_S_CAN
CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the enable signals for the safe motion monitoring.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable SI Motion	Enable	Inhibit	-
16	Enable SSM hysteresis and filtering	Enable	Inhibit	2823
17	Enable SDI	Enable	Inhibit	2824

Dependency: Refer to: p9501
Refer to: F01682, F01683

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change only becomes effective after a POWER ON.
For bit 30 = 1, PROFIsafe telegram 900 must be configured in the F host.
SDI: Safe Direction
SLS: Safely-Limited Speed
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9306 SI Motion function specification (processor 2) / SI Mtn fct spec P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	3	1

Description: Sets the function specification for the safe motion monitoring.

Value:
1: Safety without encoder and braking ramp(SBR)
3: Safety without encoder with accel_monitoring(SAM) / delay time

Dependency: Refer to: C30711

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9307 SI Motion function configuration (processor 2) / SI Mtn config P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0011 bin

Description: Sets the function configuration for safe motion monitoring.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Extended message acknowledgement	Yes	No	-
01	Setpoint velocity limit for STOP F	No	Yes	-

Dependency: Refer to: C01711

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: Re bit 00:

When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO.

Re bit 01:

When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.

p9309 SI Motion behavior during pulse suppression (processor 2) / SI Mtn behav IL P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 1111 1111 bin

Description: Sets the behavior of safety functions and their feedback during pulse suppression in encoderless operation.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	SSM during pulse suppression and sensor-less	Becomes inactive	Remains active	-
08	SDI during pulse suppression and sensor-less	Becomes inactive	Remains active	-

Dependency: Refer to: C01711

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Re bit 00:

If the OFF1 or the OFF3 ramp-down time is too low, or there is an insufficient clearance between the SSM limit speed, and the shutdown speed, then it is possible that the "speed under limit value" signal does not change to 1, because no speed actual value below the SSM limit was able to be identified before pulse cancellation. In this case, the OFF1 or the OFF3 ramp-down time or the clearance between the SSM limit speed and shutdown speed must be increased.

Note: SDI: Safe Direction

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

Re bit 00:

For bit = 1 and with the SSM safety function activated, the following applies:

- During pulse suppression, monitoring is switched off and the feedback signal has a 0 signal level.

For bit = 0 and with the SSM safety function activated, the following applies:

- Monitoring continues during pulse suppression. The feedback signal last displayed before pulse suppression is kept and the system goes into the STO state.

Re bit 08:

For bit = 1 and with the SDI safety function activated, the following applies:

- During pulse suppression, monitoring is switched off and the status signal indicates inactive.

For bit = 0 and with the SDI safety function activated, the following applies:

- Monitoring continues during pulse suppression. The status signal indicates active and the system goes into the STO state.

p9321[0...7] SI Motion gearbox motor/load denominator (processor 2) / SI Mtn gear den P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	2147000000	1

Description: Sets the denominator for the gearbox between the motor and the load.

Index:
[0] = Gearbox 1
[1] = Gearbox 2
[2] = Gearbox 3
[3] = Gearbox 4
[4] = Gearbox 5
[5] = Gearbox 6
[6] = Gearbox 7
[7] = Gearbox 8

Dependency: Refer to: p9322

Notice: It is not possible to change over the gearbox stages. Gearbox 1 (index 0) is always active.

p9322[0...7] SI Motion gearbox motor/load numerator (processor 2) / SI Mtn gear num P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	2147000000	1

Description: Sets the numerator for the gearbox between the motor and the load.

Index:
[0] = Gearbox 1
[1] = Gearbox 2
[2] = Gearbox 3
[3] = Gearbox 4
[4] = Gearbox 5
[5] = Gearbox 6
[6] = Gearbox 7
[7] = Gearbox 8

Dependency: Refer to: p9321

Notice: It is not possible to change over the gearbox stages. Gearbox 1 (index 0) is always active.

Note: In the case of encoderless monitoring functions, the pole pair number must be multiplied by the numerator of the gearbox ratio.

Example:

Gearbox ratio 1:4, pole pair number (r0313) = 2

--> p9321 = 1, p9322 = 8 (4 x 2)

p9331[0...3] SI Motion SLS limit values (processor 2) / SI Mtn SLS lim P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.01 [rpm]	100000.00 [rpm]	2000.00 [rpm]

Description: Sets the limit values for the function "Safely-Limited Speed" (SLS).

Index: [0] = Limit value SLS1
[1] = Limit value SLS2
[2] = Limit value SLS3
[3] = Limit value SLS4

Dependency: Refer to: p9363, p9531
Refer to: C01714

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SLS: Safely-Limited Speed

p9342 SI Motion act. val. comparison tolerance (crossw.) (processor 2) / SI Mtn actV tol P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.0010 [°]	360.0000 [°]	12.0000 [°]

Description: Sets the tolerance for the crosswise data comparison of the actual position between processors 1 and 2.

Dependency: Refer to: p9542
Refer to: C01711

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: For a linear axis, the tolerance is internally limited to 10 mm.
For a "linear axis with rotating motor" and standard setting of p9320, p9321 and p9322, the standard setting of p9342 corresponds to a position tolerance of 36 ° on the motor side.

p9345 SI Motion SSM filter time (processor 2) / SI Mtn SSM filt P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2823
Min	**Max**	**Factory setting**
0.00 [µs]	100000.00 [µs]	0.00 [µs]

Description: Sets the filter time for the SSM feedback signal to detect standstill.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The filter time is effective only if the function is enabled (p9301.16 = p9501.16 = 1).
The parameter is included in the crosswise data comparison of the two monitoring channels.
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9346 SI Motion SSM velocity limit (processor 2) / SI Mtn SSM v_limP2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2823
Min	**Max**	**Factory setting**
0.00 [rpm]	100000.00 [rpm]	20.00 [rpm]

Description: Sets the velocity limit for the SSM feedback signal to detect standstill (n < nx).
When this limit value is undershot, the signal "SSM feedback signal active" is set.

Dependency: Refer to: p9546

Caution: The following applies for p9306 = 3:

The "SAM" function is switched out if the selected threshold value is undershot.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9347 SI Motion SSM velocity hysteresis (processor 2) / SI Mtn SSM Hyst P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2823

Min	Max	Factory setting
0.0010 [rpm]	500.0000 [rpm]	10.0000 [rpm]

Description: Sets the velocity hysteresis for the SSM feedback signal to detect standstill (n < nx).

Dependency: Refer to: C01711

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The velocity hysteresis is effective only if the function is enabled (p9301.16 = p9501.16 = 1).
The parameter is included in the crosswise data comparison of the two monitoring channels.
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9348 SI Motion SAM actual velocity tolerance (processor 2) / SI mtn SAM tol P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	120000.00 [rpm]	300.00 [rpm]

Description: Sets the velocity tolerance for the "SAM" function.

Dependency: Refer to: p9548
Refer to: C01706

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)

p9351 SI Motion SLS changeover delay time (processor 2) / SI Mtn SLS t P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2819, 2820

Min	Max	Factory setting
0.00 [µs]	600000000.00 [µs]	100000.00 [µs]

Description: Sets the delay time for the SLS changeover for the function "safely limited speed" (SLS).
When transitioning from a higher to a lower safely-limited velocity/speed stage, within this delay time, the "old" velocity stage remains active.
Even if SLS is activated from the state "SLS in active", then this delay is still applied.

Dependency: Refer to: p9551

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SLS: Safely-Limited Speed

p9356 SI Motion pulse suppression delay time (processor 2) / SI Mtn IL t_del P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2819
Min	**Max**	**Factory setting**
0.00 [µs]	3600000000.00 [µs]	600000000.00 [µs]

Description: Sets the delay time for the safe pulse suppression after STOP B / SS1.

In the case of encoderless motion monitoring functions with safe brake ramp monitoring (p9306 = 1) and the OFF3 ramp enabled at the same time (p9507.3 = 0), the parameter has no effect.

Dependency: Refer to: p9360, p9556

Refer to: C01701

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SS1: Safe Stop 1

p9358 SI Motion acceptance test mode time limit (processor 2) / SI Mtn acc t P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
5000000.00 [µs]	100000000.00 [µs]	40000000.00 [µs]

Description: Sets the maximum time for the acceptance test mode.

If the acceptance test mode takes longer than the selected time limit, then the mode is automatically terminated.

Dependency: Refer to: p9558

Refer to: C01799

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9360 SI Motion pulse suppression shutdown speed (processor 2) / SI Mtn IL n_sh P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
10.00 [rpm]	6000.00 [rpm]	10.00 [rpm]

Description: Sets the shutdown speed for the pulse suppression.

Below this speed "standstill" is assumed and for STOP B / SS1, the pulses are suppressed (by changing to STOP A).

Dependency: Refer to: p9356, p9560

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The shutdown speed has no effect for a value = 0.

SS1: Safe Stop 1

p9363[0...3] SI Motion SLS stop response (processor 2) / SI Mtn SLS stop P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	1	0

Description: Sets the stop response for the function "Safely-Limited Speed" (SLS).

These settings apply to the individual limit values for SLS.

Value:
0: STOP A
1: STOP B

Index: [0] = Limit value SLS1
[1] = Limit value SLS2
[2] = Limit value SLS3
[3] = Limit value SLS4

Dependency: Refer to: p9331, p9563

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SLS: Safely-Limited Speed

p9364 SI Motion SDI tolerance (processor 2) / SI Mtn SDI tol P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2824

Min	Max	Factory setting
0.001 [°]	360.000 [°]	12.000 [°]

Description: Sets the tolerance for the function "Safe motion direction" (SDI).
This motion in the monitored direction is still permissible before safety message C30716 is initiated.

Dependency: Refer to: p9365, p9366
Refer to: C30716

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SDI: Safe Direction

p9365 SI Motion SDI delay time (processor 2) / SI Mtn SDI t P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2824

Min	Max	Factory setting
0.00 [µs]	600000000.00 [µs]	100000.00 [µs]

Description: Sets the delay time for the function "Safe motion direction" (SDI). When selecting the SDI function, motion in the monitored direction is permissible as a maximum for this time; this means that this time can be used for braking existing motion.

Dependency: Refer to: p9364, p9366
Refer to: C30716

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SDI: Safe Direction

p9366 SI Motion SDI stop response (processor 2) / SI Mtn SDI Stop P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2824

Min	Max	Factory setting
0	1	1

Description: Sets the stop response for the function "Safe motion direction" (SDI).
This setting applies to both directions of motion.
In the case of encoderless motion monitoring (p9306 = 1), only a value of 0 or 1 is permitted.

Value: 0: STOP A
1: STOP B

Dependency: Refer to: p9364, p9365
Refer to: C30716

Note: SDI: Safe Direction

p9368 SI Motion SAM velocity limit (processor 2) / SI Mtn SAM v_limP2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.00 [rpm]	1000.00 [rpm]	0.00 [rpm]

Description: Sets the velocity tolerance limit for the "SAM" function.
SAM is de-activated once the set velocity limit has been undershot.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)
For p9568 = p9368 = 0, the following applies:
The value in p9546/p9346 (SSM) is applied as the velocity limit for SAM.

p9370 SI Motion acceptance test mode (processor 2) / SI Mtn acc_mod P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	00AC hex	0000 hex

Description: Setting to select and de-select the acceptance test mode.

Value:
0: [00 hex] De-select the acceptance test mode
172: [AC hex] Select the acceptance test mode

Dependency: Refer to: p9358, r9371
Refer to: C01799

Note: Acceptance test mode can only be selected if the motion monitoring functions, which are integrated in the drives, are enabled (p9601.2/p9801.2).

r9371 SI Motion acceptance test status (processor 2) / SI Mtn acc_stat P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	00AC hex	-

Description: Displays the status of the acceptance test mode.

Value:
0: [00 hex] Acc_mode inactive
12: [0C hex] Acc_mode not possible due to POWER ON fault
13: [0D hex] Acc_mode not possible due to incorrect ID in p9370
15: [0F hex] Acc_mode not possible due to expired Acc_timer
172: [AC hex] Acc_mode active

Dependency: Refer to: p9358, p9370
Refer to: C01799

p9381 SI Motion brake ramp reference value (processor 2) / SI Mtn ramp ref P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
600.0000 [rpm]	240000.0000 [rpm]	1500.0000 [rpm]

Description: Sets the reference value to define the brake ramp.
The rate of rise of the brake ramp depends upon p9381 (reference value) and p9383 (monitoring time).

Dependency: Refer to: p9382, p9383
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9382 SI Motion brake ramp delay time (processor 2) / SI Mtn rp t_del P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
10000.00 [µs]	99000000.00 [µs]	250000.00 [µs]

Description: Sets the delay time for monitoring the brake ramp.
Monitoring of the brake ramp starts once the delay time has elapsed.
Dependency: Refer to: p9381, p9383
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9383 SI Motion brake ramp monitoring time (processor 2) / SI Mtn rp t_mon P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
500.00 [ms]	3600000.00 [ms]	10000.00 [ms]

Description: Sets the monitoring time to define the brake ramp.
The rate of rise of the brake ramp depends upon p9381 (reference value) and p9383 (monitoring time).
Dependency: Refer to: p9381, p9382
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9385 SI Motion actual value sensing sensorless fault tolerance (MM) / ActVal sl tol MM

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-1	4	-1

Description: Sets the tolerance of the plausibility monitoring of the current and voltage angle.
A higher value results in a higher degree of ruggedness when reversing at low speeds, as well as in the field weakening range for load steps.
An increase is advantageous, if the current or voltage at the motor become small.
Dependency: Refer to: p9507
Refer to: F30681, C30711
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.
Reducing this value can adversely affect the actual value sensing and the plausibility check.
When the value is increased, this results in a longer evaluation delay and a higher velocity deviation (r9787).
Note: This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).
For synchronous motors, the value 4 must be set.
If value = -1:
- for synchronous motors, the calculation is automatically made with the value 4.
- for induction motors, the calculation is automatically made with a value of 0 (if the code number of the power unit p0201[0] < 14000, otherwise with a value of 2).

p9386 SI Motion actual value sensing sensorless delay time (P2) / ActVal sl t_del P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
5.00 [ms]	1000.00 [ms]	100.00 [ms]

Description: Sets the delay time to evaluate the encoderless actual value sensing after the pulses have been enabled.

The value must be greater than or equal to the motor magnetizing time (p0346).

Dependency: Refer to: C30711

Caution: The safety functionality is only completely guaranteed after this time has expired.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

If this value is reduced, this can have a negative impact on the actual value acquisition and plausibility check – and result in Safety message C30711 with the message value 1041 or 1042.

Note: This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).

p9387 SI Motion actual value sensing sensorless filter time (P2) / Actv sl t_filt P2

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.00 [µs]	100000.00 [µs]	25000.00 [µs]

Description: Sets the filter time for smoothing the actual value with sensorless actual value sensing.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

A longer filter time results in a longer response time.

p9388 SI Motion actual value sensing minimum current (P2) / ActVal sl I_min P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.00 [%]	1000.00 [%]	10.00 [%]

Description: Sets the minimum current for encoderless actual value sensing in reference to 10 mA (i.e. when 1 % = 10 mA).

- The value must be increased if C30711 has occurred with message value 1042.
- The value must be decreased if C30711 has occurred with message value 1041.

For synchronous motors, the following condition must be fulfilled:

|p0305 x p9783| >= p9388 x 1.2

Dependency: Refer to: r9785

Refer to: C30711

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

If this percentage value is reduced excessively, then this can result in a safety message and an inaccurate actual value.

p9389 SI Motion actual value sensing sensorless accel. limit (P2) / ActVal sl a_lim P2

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: C(95) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
10.00 [%]	3300.00 [%]	100.00 [%]

Description: Sets the acceleration limit to filter velocity fluctuations.
If this percentage value is increased, when accelerating, velocity peaks that do not reflect the real velocity characteristic can occur.
If this value is decreased, and this dampens the velocity peaks when accelerating.
- The value must be increased if C30711 with message value 1043 has occurred.
- The value must be lowered if acceleration procedures have led to an excessive Safety actual velocity.

Dependency: Refer to: r9784
Refer to: C30711

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

r9398[0...1] SI Motion actual checksum SI parameters (processor 2) / SI Mtn act CRC P2

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the checksum over the checked Safety Integrated parameters of the motion monitoring functions (actual checksum) on processor 2.

Index: [0] = Checksum over SI parameters for motion monitoring
[1] = Checksum over SI parameters with hardware reference

Dependency: Refer to: p9399

p9399[0...1] SI Motion setpoint checksum SI parameters (processor 2) / SI Mtn setp CRC P2

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: C(95) | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the checksum over the checked Safety Integrated parameters of the motion monitoring functions (actual checksum) on processor 2.

Index: [0] = Checksum over SI parameters for motion monitoring
[1] = Checksum over SI parameters with hardware reference

Dependency: Refer to: r9398

p9400 Safely remove memory card / Mem_card rem

Access level: 2 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	100	0

Description: Setting and display when memory card is "removed safely".
Procedure:
Setting p9400 = 2 results in a value of 3
--> The memory card can be removed safely. After removal the value sets itself to 0 automatically.

Setting p9400 = 2 results in a value of 100

--> The memory card cannot be removed safely. Removal may destroy the file system on the memory card. It may be necessary to set p9400 = 2 again.

Value:
0: No memory card inserted
1: Memory card inserted
2: Request "safe removal" of the memory card
3: "Safe removal" possible
100: "Safe removal" not possible due to access

Dependency: Refer to: r9401

Notice: Removing the memory card without a request (p9400 = 2) and confirmation (p9400 = 3) may destroy the file system on the memory card. The memory card will then no longer work properly and must be replaced.

Note: The status when the memory card is being "removed safely" is shown in r9401.

Re value = 0, 1, 3, 100:

These values can only be displayed, not set.

r9401 Safely remove memory card status / Mem_card rem stat

Access level: 2	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the status of the memory card.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Memory card inserted	Yes	No	-
01	Memory card activated	Yes	No	-
02	SIEMENS memory card	Yes	No	-
03	Memory card as USB data storage medium from the PC used	Yes	No	-

Dependency: Refer to: p9400

Note: Re bit 00 and bit 01:

Bit 1/0 = 0/0: No memory card inserted (corresponds to p9400 = 0).

Bit 1/0 = 0/1: "Safe removal" possible (corresponds to p9400 = 3).

Bit 1/0 = 1/0: Status not possible.

Bit 1/0 = 1/1: Memory card inserted (corresponds to p9400 = 1, 2, 100).

Re bit 00 and bit 02:

Bit 2/0 = 0/0: No memory card inserted.

Bit 2/0 = 0/1: Memory card inserted, but not a SIEMENS memory card.

Bit 2/0 = 1/0: Status not possible.

Bit 2/0 = 1/1: SIEMENS memory card inserted.

r9406[0...19] PS file parameter number parameter not transferred / PS par_no n transf

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the parameters that were not able to be transferred when reading the parameter back-up files (PS files) from the non-volatile memory (e.g. memory card).

r9406[0] = 0

--> All of the parameter values were able to be transferred error-free.

r9406[0...x] > 0
--> indicates the parameter number in the following cases:
- parameter, whose value was not able to be completely accepted.
- indexed parameter, where at least 1 index was not able to be accepted. The first index that is not transferred is displayed in r9407.

Dependency: Refer to: r9407, r9408

Note: All indices from r9406 to r9408 designate the same parameter.
r9406[x] parameter number, parameter not accepted
r9407[x] parameter index, parameter not accepted
r9408[x] fault code, parameter not accepted

r9407[0...19] PS file parameter index parameter not transferred / PS parameter index

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the first index of the parameters that could not be transferred when the parameter backup files (PS files) were read from the non-volatile memory (e.g. memory card).
If, from an indexed parameter, at least one index was not able to be transferred, then the parameter number is displayed in r9406[n] and the first index that was not transferred is displayed in r9407[n].
r9406[0] = 0
--> All of the parameter values were able to be transferred error-free.
r9406[n] > 0
--> Displays r9407[n] the first index of the parameter number r9406[n] that was not transferred.

Dependency: Refer to: r9406, r9408

Note: All indices from r9406 to r9408 designate the same parameter.
r9406[x] parameter number, parameter not accepted
r9407[x] parameter index, parameter not accepted
r9408[x] fault code, parameter not accepted

r9408[0...19] PS file fault code parameter not transferred / PS fault code

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Only for internal Siemens service purposes.

Dependency: Refer to: r9406, r9407

Note: All indices from r9406 to r9408 designate the same parameter.
r9406[x] parameter number, parameter not accepted
r9407[x] parameter index, parameter not accepted
r9408[x] fault code, parameter not accepted

r9409 Number of parameters to be saved / Qty par to save

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the number of modified parameters and those that have still not be saved for this drive object.

Dependency: Refer to: p0971

Notice: Inherent to the system, the list of the parameters to be backed up is empty after the following actions:
- Download
- Warm restart
- Factory setting

In these cases, a new parameter backup must be initiated, which is then the starting point for the list of modified parameters.

Note: The modified parameters that still need to be saved are internally listed in r9410 ... r9419.

r9450[0...29] Reference value change parameter with unsuccessful calculation / Ref_chg par n poss

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 2 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the parameters for which the re-calculation was unsuccessful after an internal system reference value change.

Dependency: Refer to: F07086

r9451[0...29] Units changeover adapted parameters / Unit_chngov par

CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Access level: 1 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the parameters whose parameter would have to be changed during a units changeover.

Dependency: Refer to: F07088

r9451[0...29] Units changeover adapted parameters / Unit_chngov par

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the parameters whose parameter would have to be changed during a units changeover.

Dependency: Refer to: F07088

r9463 Actual macro / Actual macro

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
0	999999	-

Description: Displays the set valid macro.

Note: A value of 0 is displayed if a parameter set by a macro is changed.

r9481 Number of BICO interconnections / BICO count

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the number of BICO interconnections (signal sinks).
Dependency: Refer to: r9482, r9483
Note: The selected BICO interconnections should be entered into r9482 and r9483.

r9482[0...n] BICO interconnections BI/CI parameters / BICO BI/CI par

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** r9481
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the signal sinks (binector/connector inputs, BI/CI parameters).
The number of BICO interconnections is displayed in r9481.
Dependency: Refer to: r9481, r9483
Note: The list is sorted according to signal sources and is structured as follows:
r9842[0]: Interconnection 1 (signal sink, BICO coded), r9843[0]: Interconnection 1 (signal source, BICO coded)
r9842[1]: Interconnection 2 (signal sink, BICO coded), r9843[1]: Interconnection 2 (signal source, BICO coded)
...

r9483[0...n] BICO interconnections BO/CO parameters / BICO BO/CO par

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** r9481
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the signal sources (binector/connector outputs, BO/CO parameters).
The number of BICO interconnections is displayed in r9481.
Dependency: Refer to: r9481, r9482
Note: The list is sorted according to signal sources and is structured as follows:
r9842[0]: Interconnection 1 (signal sink, BICO coded), r9843[0]: Interconnection 1 (signal source, BICO coded)
r9842[1]: Interconnection 2 (signal sink, BICO coded), r9843[1]: Interconnection 2 (signal source, BICO coded)
...

p9484 BICO interconnections search signal source / BICO S_src srch

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	4294967295	0

Description: Sets the signal source (BO/CO parameter, BICO coded) to search in the signal sinks.
The question is answered:
How often is a connection made to a signal source in the drive object and from which index are these interconnections saved (r9482 and r9483)?

Dependency: Refer to: r9481, r9482, r9483, r9485, r9486

p9484 BICO interconnections search signal source / BICO S_src srch

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	4294967295	0

Description: Sets the signal source (BO/CO parameter, BICO coded) to search in the signal sinks.
The signal source to be searched for is set in p9484 (BICO-coded) and the search result is specified using the number (r9485) and the first index (r9486).

Dependency: Refer to: r9481, r9482, r9483, r9485, r9486

r9485 BICO interconnections signal source search count / BICO S_src srchQty

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the number of BICO interconnections to the signal sink being searched for.

Dependency: Refer to: r9481, r9482, r9483, p9484, r9486

Note: The signal source to be searched is set in p9484 (BICO-coded).
The search result is contained in r9482 and r9483 and is specified by the count (r9485) and the first index (r9486).

r9486 BICO interconnections signal source search first index / BICO S_src srchIdx

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the first index of the signal source being searched for.

Dependency: Refer to: r9481, r9482, r9483, p9484, r9485

Note: The signal source to be searched is set in p9484 (BICO-coded).
The search result is contained in r9482 and r9483 and is specified by the count (r9485) and the first index (r9486).

r9486 BICO interconnections signal source search first index / BICO S_src srchIdx

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the first index of the signal source being searched for.
The signal source to be searched for is set in p9484 (BICO-coded) and the search result is specified using the number (r9485) and the first index (r9486).

Dependency: Refer to: r9481, r9482, r9483, p9484, r9485

Note: The signal source to be searched is set in p9484 (BICO-coded).
The search result is contained in r9482 and r9483 and is specified by the count (r9485) and the first index (r9486).

p9495 BICO behavior for de-activated drive objects / Behav for deact DO

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the behavior for BICO interconnections to drive objects that are either not capable of operation or have been deactivated.
BO/CO parameters are on the drive object that is either not capable of operation or has been deactivated (signal source).

Value:
0: Inactive
1: Save interconnections
2: Save interconnections and establish the factory setting

Dependency: Refer to: p9496, p9497, p9498, p9499
Refer to: A01318, A01507

Note: For p9495 = 0, the following applies:
- the number of interconnections is zero (p9497 = 0).
For p9495 not equal to 0, the following applies:
- the BI/CI parameters involved are listed in p9498[0...29] (signal sink).
- the associated BO/CO parameters are listed in p9499[0...29] (signal source).

p9496 BICO behavior when activating drive objects / Behav when act DO

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	2	0

Description: Sets the behavior when activating BICO interconnections to drive objects that are either not capable of operation or have been deactivated.

Value:
0: Inactive
1: Restore the interconnections from the list
2: Delete the interconnections from the list

Dependency: Refer to: p9495, p9497, p9498, p9499
Refer to: A01318, A01507

Note: The BI/CI parameters involved are listed in p9498[0...29] (signal sink).
The associated BO/CO parameters are listed in p9499[0...29] (signal source).

After p9496 = 1, 2 the following applies:
- p9497 = 0
- p9496 = 0

p9497 BICO interconnections to de-activated drive objects number / Interconn obj qty

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: Displays the number of saved BICO interconnections to drive objects that are either not capable of operation or have been deactivated.
BO/CO parameters are on the drive object that is either not capable of operation or has been deactivated (signal source).

Dependency: Refer to: p9495, p9496, p9498, p9499
Refer to: A01318, A01507

p9498[0...29] BICO BI/CI parameters to de-activated drive objects / BI/CI to deact obj

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Displays the saved BI/CI parameters (signal sink), whose source is located on drive objects that are either not capable of operation or have been deactivated.

Dependency: Refer to: p9495, p9496, p9497, p9499
Refer to: A01318, A01507

Note: A BICO interconnection (signal sink, signal source) is displayed in the same index of p9498 and p9499.

p9499[0...29] BICO BO/CO parameters to de-activated drive objects / BO/CO to deact obj

CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0

Description: Displays the saved BO/CO parameters (signal source), which are located on drive objects that are either not capable of operation or have been deactivated.

Dependency: Refer to: p9495, p9496, p9497, p9498
Refer to: A01318, A01507

Note: A BICO interconnection (signal sink, signal source) is displayed in the same index of p9498 and p9499.

p9501 SI Motion enable safety functions (processor 1) / SI Mtn enable P1

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the enable signals for the safe motion monitoring.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable SI Motion	Enable	Inhibit	-
16	Enable SSM hysteresis and filtering	Enable	Inhibit	2823
17	Enable SDI	Enable	Inhibit	2824
30	Enable F-DI in PROFIsafe telegram	Enable	Inhibit	-

Dependency: Refer to: F01682, F01683

Note: A change only becomes effective after a POWER ON.
For bit 30 = 1, PROFIsafe telegram 900 must be configured in the F host.
SDI: Safe Direction
SLS: Safely-Limited Speed
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9501 SI Motion enable safety functions (processor 1) / SI Mtn enable P1

CU250S_S
CU250S_S_CAN
CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the enable signals for the safe motion monitoring.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable SI Motion	Enable	Inhibit	-
16	Enable SSM hysteresis and filtering	Enable	Inhibit	2823
17	Enable SDI	Enable	Inhibit	2824

Dependency: Refer to: F01682, F01683

Note: A change only becomes effective after a POWER ON.
For bit 30 = 1, PROFIsafe telegram 900 must be configured in the F host.
SDI: Safe Direction
SLS: Safely-Limited Speed
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9506 SI Motion function specification (processor 1) / SI Mtn fct_spc P1

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	3	1

Description: Sets the function specification for the safe motion monitoring.

Value:
1: Safety without encoder with braking ramp (SBR)
3: Safety without encoder with accel_monitoring(SAM) / delay time

Dependency: Refer to: C01711

p9507 SI Motion function configuration (processor 1) / SI Mtn config P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min -	**Max** -	**Factory setting** 0011 bin

Description: Sets the function configuration for safe motion monitoring.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Extended message acknowledgement	Yes	No	-
01	Setpoint velocity limit for STOP F	No	Yes	-

Dependency: Refer to: C01711

Note: Re bit 00:

When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO.

Re bit 01:

When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.

p9509 SI Motion behavior during pulse suppression (processor 1) / SI Mtn behav IL P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min -	**Max** -	**Factory setting** 0000 0000 1111 1111 bin

Description: Sets the behavior of safety functions and their feedback during pulse suppression in encoderless operation.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	SSM during pulse suppression and sensor-less	Becomes inactive	Remains active	-
08	SDI during pulse suppression and sensor-less	Becomes inactive	Remains active	-

Dependency: Refer to: C01711

Notice: Re bit 00:

If the OFF1 or the OFF3 ramp-down time is too low, or there is an insufficient clearance between the SSM limit speed, and the shutdown speed, then it is possible that the "speed under limit value" signal does not change to 1, because no speed actual value below the SSM limit was able to be identified before pulse cancellation. In this case, the OFF1 or the OFF3 ramp-down time or the clearance between the SSM limit speed and shutdown speed must be increased.

Note: SDI: Safe Direction

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

Re bit 00:

For bit = 1 and with the SSM safety function activated, the following applies:

- During pulse suppression, monitoring is switched off and the feedback signal has a 0 signal level.

For bit = 0 and with the SSM safety function activated, the following applies:

- Monitoring continues during pulse suppression. The feedback signal last displayed before pulse suppression is kept and the system goes into the STO state.

Re bit 08:

For bit = 1 and with the SDI safety function activated, the following applies:

- During pulse suppression, monitoring is switched off and the status signal indicates inactive.

For bit = 0 and with the SDI safety function activated, the following applies:

- Monitoring continues during pulse suppression. The status signal indicates active and the system goes into the STO state.

p9521[0...7] SI Motion gearbox motor/load denominator (processor 1) / SI Mtn gear den P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	2147000000	1

Description: Sets the denominator for the gearbox between the motor and the load.

Index:
[0] = Gearbox 1
[1] = Gearbox 2
[2] = Gearbox 3
[3] = Gearbox 4
[4] = Gearbox 5
[5] = Gearbox 6
[6] = Gearbox 7
[7] = Gearbox 8

Dependency: Refer to: p9522

Notice: It is not possible to change over the gearbox stages. Gearbox 1 (index 0) is always active.

p9522[0...7] SI Motion gearbox motor/load numerator (processor 1) / SI Mtn gear num P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1	2147000000	1

Description: Sets the numerator for the gearbox between the motor and the load.

Index:
[0] = Gearbox 1
[1] = Gearbox 2
[2] = Gearbox 3
[3] = Gearbox 4
[4] = Gearbox 5
[5] = Gearbox 6
[6] = Gearbox 7
[7] = Gearbox 8

Dependency: Refer to: p9521

Notice: It is not possible to change over the gearbox stages. Gearbox 1 (index 0) is always active.

Note: In the case of encoderless monitoring functions, the pole pair number must be multiplied by the numerator of the gearbox ratio.

Example:

Gearbox ratio 1:4, pole pair number (r0313) = 2

--> p9521 = 1, p9522 = 8 (4 x 2)

p9531[0...3] SI Motion SLS limit values (processor 1) / SI Mtn SLS lim P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.01 [rpm]	100000.00 [rpm]	2000.00 [rpm]

Description: Sets the limit values for the function "Safely-Limited Speed" (SLS).

Index:
[0] = Limit value SLS1
[1] = Limit value SLS2
[2] = Limit value SLS3
[3] = Limit value SLS4

Dependency: Refer to: p9563
Refer to: C01714

Note: SLS: Safely-Limited Speed

p9533 SI Motion SLS setpoint speed limit (processor 1) / SI Mtn SLS set_lim

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.000 [%]	100.000 [%]	80.000 [%]

Description: This is an evaluation factor to define the setpoint limit from the selected actual speed limit.
The active SLS limit value is evaluated with this factor and is made available as setpoint limit in r9733.

Dependency: This parameter only has to be parameterized for the motion monitoring functions integrated in the drive (p9601.2 = 1)
r9733[0] = p9531[x] x p9533 (converted from the load side to the motor side)
r9733[1] = - p9531[x] x p9533 (converted from the load side to the motor side)
[x] = Selected SLS stage
Conversion factor from the motor side to the load side:
- motor type = rotary and axis type = linear: p9522 / (p9521 x p9520)
- otherwise: p9522 / p9521
Refer to: p9501, p9531, p9601

Note: The active actual speed limit is selected via PROFIsafe.
With STOP A, B, setpoint 0 is specified in r9733.
For p9533 = 0, the setpoint speed limit is de-activated and r9733[0] is set to p1082 and r9733[1] is set to -p1082.
SLS: Safely-Limited Speed

p9542 SI Motion act. val. comparison tolerance (crossw.) (processor 1) / SI Mtn act tol P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.0010 [°]	360.0000 [°]	12.0000 [°]

Description: Sets the tolerance for the crosswise data comparison of the actual position between processors 1 and 2.

Dependency: Refer to: C01711

Note: For a linear axis, the tolerance is internally limited to 10 mm.
For a "linear axis with rotating motor" and standard setting of p9520, p9521 and p9522, the standard setting of p9542 corresponds to a position tolerance of 36 ° on the motor side.

p9545 SI Motion SSM filter time (processor 1) / SI Mtn SSM filt P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2823
Min	**Max**	**Factory setting**
0.00 [ms]	100.00 [ms]	0.00 [ms]

Description: Sets the filter time for the SSM feedback signal to detect standstill.

Note: The filter time is effective only if the function is enabled (p9501.16 = 1).
The parameter is included in the crosswise data comparison of the two monitoring channels.
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9546 SI Motion SSM velocity limit (processor 1) / SI Mtn SSM v_limP1

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2823

Min	Max	Factory setting
0.00 [rpm]	100000.00 [rpm]	20.00 [rpm]

Description: Sets the velocity limit for the SSM feedback signal to detect standstill (n < nx).
When this limit value is undershot, the signal "SSM feedback signal active" is set.

Caution: The following applies for p9506 = 3:

The "SAM" function is switched out if the selected threshold value is undershot.

Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9547 SI Motion SSM velocity hysteresis (processor 1) / SI Mtn SSM hyst P1

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2823

Min	Max	Factory setting
0.0010 [rpm]	500.0000 [rpm]	10.0000 [rpm]

Description: Sets the velocity hysteresis for the SSM feedback signal to detect standstill (n < nx).
Dependency: Refer to: C01711
Note: The velocity hysteresis is effective only if the function is enabled (p9501.16 = 1).
The parameter is included in the crosswise data comparison of the two monitoring channels.
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9548 SI Motion SAM actual velocity tolerance (processor 1) / SI mtn SAM tol P1

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00 [rpm]	120000.00 [rpm]	300.00 [rpm]

Description: Sets the velocity tolerance for the "SAM" function.
Dependency: Refer to: C01706
Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)

p9551 SI Motion SLS changeover delay time (processor 1) / SI Mtn SLS t P1

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2819, 2820

Min	Max	Factory setting
0.00 [ms]	600000.00 [ms]	100.00 [ms]

Description: Sets the delay time for the SLS changeover for the function "safely limited speed" (SLS).
When transitioning from a higher to a lower safely-limited velocity/speed stage, within this delay time, the "old" velocity stage remains active.
Even if SLS is activated from non safety-related operation, then this delay is still applied.
Note: SLS: Safely-Limited Speed

p9556 SI Motion pulse suppression delay time (processor 1) / SI Mtn IL t_del P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2819
Min	**Max**	**Factory setting**
0.00 [ms]	3600000.00 [ms]	600000.00 [ms]

Description: Sets the delay time for the safe pulse suppression after STOP B.

In the case of encoderless motion monitoring functions with safe brake ramp monitoring (p9506 = 1) and the OFF3 ramp enabled at the same time (p9507.3 = 0), the parameter has no effect.

Dependency: Refer to: p9560

Refer to: C01701

p9558 SI Motion acceptance test mode time limit (processor 1) / SI Mtn acc t P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
5000.00 [ms]	100000.00 [ms]	40000.00 [ms]

Description: Sets the maximum time for the acceptance test mode.

If the acceptance test mode takes longer than the selected time limit, then the mode is automatically terminated.

Dependency: Refer to: C01799

p9559 SI Motion forced checking procedure timer (processor 1) / SI Mtn dyn timer

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.00 [h]	9000.00 [h]	8.00 [h]

Description: Sets the time interval for carrying out the forced checking procedure and testing the safety motion monitoring functions integrated in the drives.

Within the parameterized time, the safety functions must have been tested at least once (including de-selection of the "STO" function).

This monitoring time is reset each time the test is carried out.

The signal source to initiate the forced checking procedure is set in p9705.

Dependency: Refer to: p9705

Refer to: A01697, C01798

Note: STO: Safe Torque Off

p9560 SI Motion pulse suppression shutdown speed (processor 1) / SI Mtn IL v_sh P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
10.00 [rpm]	6000.00 [rpm]	10.00 [rpm]

Description: Sets the shutdown speed for the pulse suppression.

Below this speed "standstill" is assumed and for STOP B / SS1, the pulses are suppressed (by changing to STOP A).

Dependency: Refer to: p9556

Note: The shutdown speed has no effect for a value = 0.

SS1: Safe Stop 1

p9563[0...3] SI Motion SLS-specific stop response (processor 1) / SI Mtn SLS stop P1

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Sets the SLS-specific stop response for the function "Safely-Limited Speed" (SLS).
These settings apply to the individual limit values for SLS.

Value:
0: STOP A
1: STOP B

Index:
[0] = Limit value SLS1
[1] = Limit value SLS2
[2] = Limit value SLS3
[3] = Limit value SLS4

Dependency: Refer to: p9531

Note: SLS: Safely-Limited Speed

p9564 SI Motion SDI tolerance (processor 1) / SI Mtn SDI tol P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2824

Min	Max	Factory setting
0.001 [°]	360.000 [°]	12.000 [°]

Description: Sets the tolerance for the function "Safe motion direction" (SDI).
This motion in the monitored direction is still permissible before safety message C01716 is initiated.

Dependency: Refer to: p9565, p9566
Refer to: C01716

Note: SDI: Safe Direction

p9565 SI Motion SDI delay time (processor 1) / SI Mtn SDI t P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2824

Min	Max	Factory setting
0.00 [ms]	600000.00 [ms]	100.00 [ms]

Description: Sets the delay time for the function "Safe motion direction" (SDI). When selecting the SDI function, motion in the monitored direction is permissible as a maximum for this time; this means that this time can be used for braking existing motion.

Dependency: Refer to: p9564, p9566
Refer to: C01716

Note: SDI: Safe Direction

p9566 SI Motion SDI stop response (processor 1) / SI Mtn SDI Stop P1

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2824

Min	Max	Factory setting
0	1	1

Description: Sets the stop response for the function "Safe motion direction" (SDI).
This setting applies to both directions of motion.

Value:
0: STOP A
1: STOP B

Dependency: Refer to: p9564, p9565
Refer to: C01716
Note: SDI: Safe Direction

p9568 SI Motion SAM velocity limit (processor 1) / SI Mtn SAM v_limP1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.00 [rpm]	1000.00 [rpm]	0.00 [rpm]

Description: Sets the velocity tolerance limit for the "SAM" function.
SAM is de-activated once the set velocity limit has been undershot.
Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)
For p9568 = p9368 = 0, the following applies:
The value in p9546/p9346 (SSM) is applied as the velocity limit for SAM.

p9570 SI Motion acceptance test mode (processor 1) / SI Mtn acc_mod P1

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	00AC hex	0000 hex

Description: Setting to select and de-select the acceptance test mode.
Value: 0: [00 hex] De-select the acceptance test mode
172: [AC hex] Select the acceptance test mode
Dependency: Refer to: p9558, r9571, p9601
Refer to: C01799
Note: Acceptance test mode can only be selected if the motion monitoring functions, which are integrated in the drives, are enabled (p9601.2/p9801.2).

r9571 SI Motion acceptance test status (processor 1) / SI Mtn acc_status

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	00AC hex	-

Description: Displays the status of the acceptance test mode.
Value: 0: [00 hex] Acc_mode inactive
12: [0C hex] Acc_mode not possible due to POWER ON fault
13: [0D hex] Acc_mode not possible due to incorrect ID in p9570
15: [0F hex] Acc_mode not possible due to expired Acc_timer
172: [AC hex] Acc_mode active
Dependency: Refer to: p9558, p9570
Refer to: C01799

p9581 SI Motion brake ramp reference value (processor 1) / SI Mtn ramp ref P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
600.0000 [rpm]	240000.0000 [rpm]	1500.0000 [rpm]

Description: Sets the reference value to define the brake ramp.
The rate of rise of the brake ramp depends upon p9581 (reference value) and p9583 (monitoring time).

Dependency: Refer to: p9582, p9583

p9582 SI Motion brake ramp delay time (processor 1) / SI Mtn ramp t P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
10.00 [ms]	99000.00 [ms]	250.00 [ms]

Description: Sets the delay time for monitoring the brake ramp.
Monitoring of the brake ramp starts once the delay time has elapsed.

Dependency: Refer to: p9581, p9583

p9583 SI Motion brake ramp monitoring time (processor 1) / SI Mtn rp t_mon P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.50 [s]	3600.00 [s]	10.00 [s]

Description: Sets the monitoring time to define the brake ramp.
The rate of rise of the brake ramp depends upon p9581 (reference value) and p9583 (monitoring time).

Dependency: Refer to: p9581, p9582

p9585 SI Motion actual value sensing sensorless fault tolerance (CU) / ActVal sl tol CU

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-1	4	-1

Description: Sets the tolerance of the plausibility monitoring of the current and voltage angle.
A higher value results in a higher degree of ruggedness when reversing at low speeds, as well as in the field weakening range for load steps.
An increase is advantageous, if the current or voltage at the motor become small.

Dependency: Refer to: r9787
Refer to: F01681, C01711

Notice: Reducing this value can adversely affect the actual value sensing and the plausibility check.
When the value is increased, this results in a longer evaluation delay and a higher velocity deviation (r9787).

Note: This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).
For synchronous motors, the value 4 must be set.
If value = -1:
- for synchronous motors, the calculation is automatically made with the value 4.
- for induction motors, the calculation is automatically made with a value of 0 (if the code number of the power unit p0201[0] < 14000, otherwise with a value of 2).

p9586 SI Motion actual value sensing sensorless delay time (P1) / ActVal sl t_del P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
5.00 [ms]	1000.00 [ms]	100.00 [ms]

Description: Sets the delay time to evaluate the encoderless actual value sensing after the pulses have been enabled.
The value must be greater than or equal to the motor magnetizing time (p0346).

Dependency: Refer to: C01711

Caution: The safety functionality is only completely guaranteed after this time has expired.

Notice: If this value is reduced, this can have a negative impact on the actual value acquisition and plausibility check – and result in Safety message C01711 with the message value 1041 or 1042.

Note: This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).

p9587 SI Motion actual value sensing sensorless filter time (P1) / Actv sl t_filt P1

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.00 [ms]	100.00 [ms]	25.00 [ms]

Description: Sets the filter time for smoothing the actual value with sensorless actual value sensing.

Notice: A longer filter time results in a longer response time.

p9588 SI Motion actual value sensing sensorless minimum current (P1) / ActVal sl I_min P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0.00 [%]	1000.00 [%]	10.00 [%]

Description: Sets the minimum current for encoderless actual value sensing in reference to 10 mA (i.e. when 1 % = 10 mA).
- The value must be increased if C01711 has occurred with message value 1042.
- The value must be decreased if C01711 has occurred with message value 1041.
For synchronous motors, the following condition must be fulfilled:
|p0305 x p9783| >= p9588 x 1.2

Dependency: Refer to: r9785
Refer to: C01711

Notice: If this percentage value is reduced excessively, then this can result in a safety message and an inaccurate actual value.

p9589 SI Motion actual value sensing sensorless accel. limit (P1) / ActVal sl a_lim P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
10.00 [%]	3300.00 [%]	100.00 [%]

Description: Sets the acceleration limit to filter velocity fluctuations.
If this percentage value is increased, when accelerating, velocity peaks that do not reflect the real velocity characteristic can occur.

If this value is decreased, and this dampens the velocity peaks when accelerating.
- The value must be increased if C01711 with message value 1043 has occurred.
- The value must be lowered if acceleration procedures have led to an excessive Safety actual velocity.

Dependency: Refer to: r9784
Refer to: C01711

r9590[0...3] SI Motion version safety motion monitoring (processor 1) / SI Mtn version P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated version for the safe monitoring functions.

Index: [0] = Safety Version (major release)
[1] = Safety Version (minor release)
[2] = Safety Version (baselevel or patch)
[3] = Safety Version (hotfix)

Dependency: Refer to: r9770

Note: Example:
r9590[0] = 2, r9590[1] = 60, r9590[2] = 1, r9590[3] = 0 --> SI Motion version V02.60.01.00

p9601 SI enable functions integrated in the drive (processor 1) / SI enable fct P1

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the enable signals for the safety functions integrated in the drive and the type of selection on processor 1.
Not all of the settings listed below will be permissible, depending on the Control Unit and Power Module being used:
0000 hex:
Safety functions integrated in the drive inhibited (no safety function).
0001 hex:
Basic functions are enabled via onboard terminals (permissible for r9771.0 = 1).
0004 hex:
Extended functions are enabled via onboard terminals (permissible for r9771.5 = 1).
0008 hex:
Basic functions are enabled via PROFIsafe (permissible for r9771.6 = 1).
0009 hex:
Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9771.6 = 1).
000C hex:
Extended functions are enabled via PROFIsafe (permissible for r9771.4 = 1).
000D hex:
Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9771.4 = 1).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable STO via terminals (processor 1)	Enable	Inhibit	2810
02	Enable drive_integr motion_monitoring functions (processor 1)	Enable	Inhibit	-
03	Enable PROFIsafe (processor 1)	Enable	Inhibit	-

Dependency: Refer to: r9771, p9801

Note: A change only becomes effective after a POWER ON.
STO: Safe Torque Off

p9601 SI enable functions integrated in the drive (processor 1) / SI enable fct P1

CU250S_S
CU250S_S_CAN
CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the enable signals for the safety functions integrated in the drive and the type of selection on processor 1.
Not all of the settings listed below will be permissible, depending on the Control Unit and Power Module being used:
0000 hex:
Safety functions integrated in the drive inhibited (no safety function).
0001 hex:
Basic functions are enabled via onboard terminals (permissible for r9771.0 = 1).
0004 hex:
Extended functions are enabled via onboard terminals (permissible for r9771.5 = 1).
0008 hex:
Basic functions are enabled via PROFIsafe (permissible for r9771.6 = 1).
0009 hex:
Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9771.6 = 1).
000C hex:
Extended functions are enabled via PROFIsafe (permissible for r9771.4 = 1).
000D hex:
Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9771.4 = 1).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable STO via terminals (processor 1)	Enable	Inhibit	2810
02	Enable drive_integr motion_monitoring functions (processor 1)	Enable	Inhibit	-

Dependency: Refer to: r9771, p9801
Note: A change only becomes effective after a POWER ON.
STO: Safe Torque Off

p9602 SI enable Safe Brake Control (processor 1) / SI enable SBC P1

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2814

Min	Max	Factory setting
0	1	0

Description: Sets the enable signal for the "Safe Brake Control" (SBC) function on processor 1.
Value:
0: Inhibit SBC
1: Enable SBC
Dependency: Refer to: p9802
Note: The "Safe Brake Control" function is not activated until at least one safety monitoring function has been enabled (i.e. p9501 not equal to 0 and/or p9601 not equal to 0).
It does not make sense to parameterize "no motor holding brake available" and enable "Safe Brake Control" (p1215 = 0, p9602 = p9802 = 1) if there is no motor holding brake.
It does not make sense to parameterize "motor holding brake the same as sequence control, connection via BICO" and enable "Safe Brake Control" (p1215 = 3, p9602 = p9802 = 1).
It is not permissible to parameterize "motor holding brake without feedback signals" and enable "Safe Brake Control" (p1278 = 1, p9602 = p9802 = 1).
SBC: Safe Brake Control

p9610 SI PROFIsafe address (processor 1) / SI PROFIsafe P1

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0000 hex	FFFE hex	0000 hex

Description: Sets the PROFIsafe address for processor 1.

Dependency: Refer to: p9810

p9650 SI F-DI changeover tolerance time (processor 1) / SI F-DI_chg tol P1

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2810

Min	Max	Factory setting
0.00 [ms]	2000.00 [ms]	500.00 [ms]

Description: Sets the tolerance time for the changeover of the failsafe digital input for STO on processor 1.

An F-DI changeover is not effective simultaneously due to the different runtimes in the two monitoring channels. After an F-DI changeover, dynamic data is not subject to a crosswise data comparison during this tolerance time.

Dependency: Refer to: p9850

Note: For a crosswise data comparison between p9650 and p9850, a difference of one Safety monitoring clock cycle is tolerated.

The parameterized time is rounded internally to an integer multiple of the monitoring clock cycle.

F-DI: Failsafe Digital Input

p9651 SI STO/SBC/SS1 debounce time (processor 1) / SI STO t_debou P1

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	100.00 [ms]	1.00 [ms]

Description: Sets the debounce time for the fail-safe digital input used to control STO/SBC/SS1.

The debounce time is rounded to whole milliseconds.

Note: The debounce time is rounded to whole milliseconds. It specifies the maximum duration of a fault pulse at the fail-safe digital inputs with no reaction/influence on the selection or deselection of the Safety Basic Functions.

Example:

Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed.

Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.

p9652 SI Safe Stop 1 delay time (processor 1) / SI Stop 1 t_del P1

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00 [s]	300.00 [s]	0.00 [s]

Description: Sets the delay time of the pulse suppression for the "Safe Stop 1" (SS1) function on processor 1 to brake along the OFF3 down ramp (p1135).

Dependency: Refer to: p1135, p9852

Note: For a crosswise data comparison between p9652 and p9852, a difference of one Safety monitoring clock cycle is tolerated.

The parameterized time is rounded internally to an integer multiple of the monitoring clock cycle.

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

p9659 SI forced checking procedure timer / SI FCP Timer

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: C(95) **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2810

Min	Max	Factory setting
0.00 [h]	9000.00 [h]	8.00 [h]

Description: Sets the time interval for carrying out the forced checking procedure and testing the Safety shutdown paths.

Within the parameterized time, STO must have been de-selected at least once. The monitoring time is reset each time that STO is de-selected.

Dependency: Refer to: A01699

Note: STO: Safe Torque Off

r9660 SI forced checking procedure remaining time / SI frc chk remain

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [h]	- [h]	- [h]

Description: Displays the time remaining before dynamization and testing of the safety shutdown paths (forced checking procedure).

Dependency: Refer to: A01699

p9700 SI copy function / SI copy function

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: C(95), U, T **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0000 hex	00D0 hex	0000 hex

Description: Setting to start the required copy function.

After starting, the corresponding parameters are copied from processor 1 to processor 2.

Once copying is complete, the parameter is automatically reset to zero.

Value:
0: [00 hex] Copy function ended
29: [1D hex] Start copy function node identifier
87: [57 hex] Start copy function SI parameters
208: [D0 hex] Start copy function SI basic parameters

Dependency: Refer to: r3996

Notice: When the parameters are copied, short-term communication interruptions may occur.

Note: Re value = 57 hex and D0 hex:

The value can only be set if the safety commissioning mode is set and the Safety Integrated password was entered.

Re value = D0 hex:

The following parameters are copied after starting the copy function:

p9601 --> p9801, p9610 --> 9810, p9650 --> p9850, p9651 --> p9851

p9701 Acknowledge SI data change / Ackn SI data

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95), U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	00EC hex	0000 hex

Description: Setting to transfer the reference checksums from the associated actual checksums after changes (SI parameters, hardware).

After transferring the reference checksums, parameters are automatically reset to zero.

Value:
0: [00 hex] Data unchanged
172: [AC hex] Acknowledge data change complete
220: [DC hex] Acknowledge SI basic parameter change
236: [EC hex] Acknowledge hardware CRC

Dependency: Refer to: r9398, p9399, r9728, p9729, r9798, p9799, r9898, p9899

Note: Re value = AC and DC hex:

These values can only be set if the safety commissioning mode is set and the Safety Integrated password was entered.

p9705 BI: SI Motion: Test stop signal source / SI Mtn test stop

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2837
Min	**Max**	**Factory setting**
-	-	0

Description: Sets the signal source for the test stop of the safety-relevant motion monitoring functions.

r9708[0...5] SI Motion diagnostics safe position / SI mtn safe pos

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2822, 2836
Min	**Max**	**Factory setting**
- [°]	- [°]	- [°]

Description: Displays the actual load-side actual values of both monitoring channels and their difference.

Index:
[0] = Load-side actual value on the CU
[1] = Load-side actual value on the second channel
[2] = Load-side actual value difference CU - second channel
[3] = Load-side max. actual value difference CU - second channel
[4] = Load-side actual value as safe position via PROFIsafe
[5] = Load-side additional actual value difference CU - second channel

Dependency: Refer to: r9713

Note: Re index 0:

The display of the load-side position actual value on processor 1 is updated in the monitoring clock cycle.

Re index 1:

The display of the load-side position actual value on processor 2 is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 2:

The difference between the load-side position actual value on processor 1 and load-side position actual value on processor 2 is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 3:

The maximum difference between the load-side position actual value on processor 1 and the load-side position actual value on processor 2.

Re index 4:
The content corresponds to the value in index 0.
CDC: Crosswise Data Comparison

r9710[0...1] SI Motion diagnostics result list 1 / SI Mtn res_list 1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays result list 1 that, for the crosswise data comparison between the monitoring channels, led to the fault.

Index: [0] = Result list processor 2
[1] = Result list processor 1

Bit field:

Bit	Signal name	1 signal	0 signal	FP
06	Actual value > upper limit SLS1	Yes	No	-
07	Actual value > lower limit SLS1	Yes	No	-
08	Actual value > upper limit SLS2	Yes	No	-
09	Actual value > lower limit SLS2	Yes	No	-
10	Actual value > upper limit SLS3	Yes	No	-
11	Actual value > lower limit SLS3	Yes	No	-
12	Actual value > upper limit SLS4	Yes	No	-
13	Actual value > lower limit SLS4	Yes	No	-
16	Actual value > upper limit SAM/SBR	Yes	No	-
17	Actual value > lower limit SAM/SBR	Yes	No	-
18	Actual value > upper limit SDI positive	Yes	No	-
19	Actual value > lower limit SDI positive	Yes	No	-
20	Actual value > upper limit SDI negative	Yes	No	-
21	Actual value > lower limit SDI negative	Yes	No	-

Dependency: Refer to: C01711

Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe brake ramp monitoring)
SLS: Safely-Limited Speed

r9712 CO: SI Motion diagnostics pos. act. val. motor side (processor 1) / SI Mtn s_act motP1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual motor-side position actual value for the motion monitoring functions on processor 1.

Note: The display is updated in the safety monitoring clock cycle.

r9713[0...5] CO: SI Motion diagnostics position actual value load side / SI Mtn s_act load

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the actual load-side actual values of both monitoring channels and their difference.

Index: [0] = Load-side actual value on processor 1 (P1)
[1] = Load-side actual value on processor 2 (P2)
[2] = Load-side actual value difference P1 - P2
[3] = Load-side maximum actual value difference P1 - P2

[4] = Load-side actual value as safe position via PROFIsafe
[5] = Load-side additional actual value difference CU - second channel

Dependency: Refer to: r9708, r9724

Note: The value of this parameter is displayed in r9708 with units (mm or degrees).

The display is updated in the safety monitoring clock cycle.

Re index 0:

The display of the load-side position actual value on processor 1 is updated in the monitoring clock cycle.

Re index 1:

The display of the load-side position actual value on processor 2 is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 2:

The difference between the load-side position actual value on processor 1 and load-side position actual value on processor 2 is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 3:

The maximum difference between the load-side position actual value on processor 1 and the load-side position actual value on processor 2.

Re index 4:

The content corresponds to the value in index 0.

CDC: Crosswise Data Comparison

r9714[0...2] CO: SI Motion diagnostics velocity (processor 1) / SI Mtn diag v P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [rpm]	- [rpm]	- [rpm]

Description: Displays the actual velocity values for the motion monitoring functions on processor 1.

Index: [0] = Load-side velocity actual value on processor 1
[1] = Actual SAM/SBR velocity limit on processor 1
[2] = Actual SLS velocity limit on the processor 1

Dependency: Refer to: r9732

Notice: Re index 2:

This SLS velocity limit can, as a result of conversion into the internal monitoring format, deviate from the specified SLS velocity limit (see r9732).

Note: The display is updated in the safety monitoring clock cycle.

r9720.0...13 CO/BO: SI Motion control signals integrated in the drive / SI Mtn integ STW

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2840, 2855

Min	Max	Factory setting
-	-	-

Description: Control signals for safety-relevant motion monitoring functions integrated in the drive.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	De-select STO	Yes	No	-
01	De-select SS1	Yes	No	-
04	De-select SLS	Yes	No	-
07	Acknowledgement	Signal edge active	No	-
09	Select SLS bit 0	Set	Not set	-
10	Select SLS bit 1	Set	Not set	-
12	Deselect SDI positive	Yes	No	2824
13	Deselect SDI negative	Yes	No	2824

Note: This parameter is only supplied with actual values if SI Motion functions are active. For Safety Integrated Basic Functions (STO), the value is equal to zero.

r9722.0...15 CO/BO: SI Motion status signals integrated in the drive / SI Mtn integ stat

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2840, 2855

Min	Max	Factory setting
-	-	-

Description: Status signal for safety-relevant motion monitoring functions integrated in the drive.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO or safe pulse cancellation active	Yes	No	-
01	SS1 active	Yes	No	-
04	SLS active	Yes	No	-
07	Internal event	No	Yes	-
09	Active SLS stage bit 0	Set	Not set	-
10	Active SLS stage bit 1	Set	Not set	-
12	SDI pos active	Yes	No	2824
13	SDI neg active	Yes	No	2824
15	SSM (speed below limit value)	Yes	No	2823

Notice: Re bit 07:

An internal event is displayed if a STOP A ... F is active.

The signal state behaves in an opposite way to the PROFIsafe Standard.

Note: This parameter is only supplied with actual values if SI Motion functions are active. For Safety Integrated Basic Functions (STO), the value is equal to zero.

r9723.0...16 CO/BO: SI Motion diagnostic signals integrated in the drive / SI Mtn integ diag

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the diagnostic signals for safety-relevant motion monitoring functions integrated in the drive.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Forced checking procedure required	Yes	No	-
01	STOP F and then STOP B active	Yes	No	-
02	Communication failure	Yes	No	-
03	Actual value sensing supplies valid value	Yes	No	-
04	Encoderless act val sensing acc to technique for U/f control	Yes	No	-
09	Safe pulse cancellation active	Yes	No	-
12	Test stop active	Yes	No	-
16	SAM/SBR active	Yes	No	-

Note: Re bit 01:

This bit can be used to execute a control-based ESR.

ESR: Extended Stop and Retract

SAM: Safe Acceleration Monitor (safe acceleration monitoring)

SBR: Safe Brake Ramp (safe brake ramp monitoring)

r9724 SI Motion crosswise comparison clock cycle / SI Mtn CDC clk cyc

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
- [ms]	- [ms]	- [ms]

Description: Displays the crosswise comparison clock cycle.

The value indicates the clock cycle time with which each individual CDC value is compared between the two monitoring channels.

Note: CDC: Crosswise Data Comparison

r9725[0...2] SI Motion diagnostics STOP F / SI Mtn Diag STOP F

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Re index 0:

Displays the message value that resulted in the STOP F on the drive.

Value = 0:

Processor 1 signaled a STOP F.

Value = 1 ... 999:

Number of the incorrect date in the crosswise data comparison between the monitoring channels.

Value >= 1000:

Additional diagnostic values of the drive.

Re index 1:

Displays the value from processor 1 that resulted in the STOP F.

Re index 2:

Displays the value from processor 2 that resulted in the STOP F.

Index: [0] = Message value for CDC
[1] = Processor 1 CDC actual value
[2] = Processor 2 CDC actual value

Dependency: Refer to: C01711

Note: The significance of the individual message values is described in message C01711.

CDC: Crosswise Data Comparison

Re Index 1, 2:

When Safety message C01711 with message value >= 1000 occurs, these indices are not supplied with values.

r9728[0...2] SI Motion actual checksum SI parameters (processor 1) / SI Mtn act CRC P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the checksum over the checked Safety Integrated parameters of the motion monitoring functions (actual checksum).

Index: [0] = Checksum over SI parameters for motion monitoring
[1] = Checksum over SI parameters for actual values
[2] = Checksum over SI parameters for hardware

Dependency: Refer to: p9729

Refer to: F01680

p9729[0...2] SI Motion setpoint checksum SI parameters (processor 1) / SI Mtn setp CRC P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the checksum using the checksum-tested Safety Integrated parameters for motion monitoring functions (reference checksum).

Index: [0] = Checksum over SI parameters for motion monitoring
[1] = Checksum over SI parameters for actual values
[2] = Checksum over SI parameters for hardware

Dependency: Refer to: r9728

Refer to: F01680

r9732[0...1] SI Motion velocity resolution / SI Mtn v_res

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
- [rpm]	- [rpm]	- [rpm]

Description: Index 0: Displays the safe velocity resolution (load side). Setpoints for velocity limits or parameter changes for velocities below this threshold have no effect.

Index 1: Displays the safe velocity accuracy based on the safe encoder accuracy

Index: [0] = Display of the actual velocity resolution
[1] = Display of the minimum velocity resolution

Note: Index 0: This parameter does not provide any information about the actual accuracy of the velocity sensing. This depends on the type of actual value sensing, the gear factors as well as the quality of the encoder being used.

Index 1: For a two-encoder system, with just non-safety capable encoders, this means the poorer value of the two encoders. Index[1] takes into account the coarse resolution of the encoder only

r9733[0...2] CO: SI Motion setpoint speed limit effective / SI Mtn setp_lim

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** p2000	**Dyn. index:** -
Units group: 3_1	**Unit selection:** p0505	**Func. diagram:** 2820, 2824, 3630
Min	**Max**	**Factory setting**
- [rpm]	- [rpm]	- [rpm]

Description: Displays the necessary setpoint speed limit as a result of the selected motion monitoring functions.

Contrary to the parameterization of the SI limit values, this parameter specifies the motor-side limit value and not the load-side limit value.

Index: [0] = Setpoint limiting positive
[1] = Setpoint limiting negative
[2] = Setpoint limit absolute

Dependency: For SLS: r9733[0] = p9531[x] x p9533 (converted from the load side to the motor side)

For SDI negative: r9733[0] = 0

For SLS: r9733[1] = - p9531[x] x p9533 (converted from the load side to the motor side)

For SDI positive: r9733[1] = 0

[x] = Selected SLS stage

Conversion factor from the motor side to the load side:

- motor type = rotary and axis type = linear: p9522 / (p9521 x p9520)
- otherwise: p9522 / p9521

Refer to: p9531, p9533

Notice: If p1051 = r9733[0] is interconnected, p1052 = r9733[1] must also be interconnected and vice versa.
If only the absolute value of the setpoint velocity limiting is required, r9733[2] must be interconnected.

Note: If the "SLS" function is not selected, r9733[0] shows p1082 and r9733[1] shows -p1082.
The display in r9733 can be delayed by up to one Safety monitoring clock cycle as compared to the display in r9720 and r9722.

r9734.0...14 CO/BO: SI Safety Info Channel status word S_ZSW1B / SIC S_ZSW1B

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Display and BICO output for status word S_ZSW1B of the safety information channel.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO active	Yes	No	-
01	SS1 active	Yes	No	-
04	SLS active	Yes	No	-
06	SLS selected	Yes	No	-
07	Internal event	Yes	No	-
09	Select SLS bit0	Yes	No	-
10	Select SLS bit1	Yes	No	-
12	SDI positive selected	Yes	No	-
13	SDI neg selected	Yes	No	-
14	ESR retract requested	Yes	No	-

Note: SIC: Safety Info Channel
Re bit 07:
An internal event is displayed if a STOP A ... F is active.

r9742.0...15 CO/BO: SI Motion drive-integrated status signals (processor 2) / SI Mtn int stat P2

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2840, 2855

Min	Max	Factory setting
-	-	-

Description: Status signal for safety-relevant motion monitoring functions integrated in the drive.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO or safe pulse cancellation active	Yes	No	-
01	SS1 active	Yes	No	-
04	SLS active	Yes	No	-
07	Internal event	No	Yes	-
09	Active SLS stage bit 0	Set	Not set	-
10	Active SLS stage bit 1	Set	Not set	-
12	SDI pos active	Yes	No	2824
13	SDI neg active	Yes	No	2824
15	SSM (speed below limit value)	Yes	No	2823

Notice: Re bit 07:
An internal event is displayed if a STOP A ... F is active.
The signal state behaves in an opposite way to the PROFIsafe Standard.

Note: This parameter is only supplied with actual values if SI Motion functions are active. For Safety Integrated Basic Functions (STO), the value is equal to zero.

p9761 SI password input / SI password inp

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2800
Min 0000 hex	**Max** FFFF FFFF hex	**Factory setting** 0000 hex

Description: Enters the Safety Integrated password.

Dependency: Refer to: F01659

Note: It is not possible to change Safety Integrated parameters until the Safety Integrated password has been entered.

p9762 SI password new / SI password new

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2800
Min 0000 hex	**Max** FFFF FFFF hex	**Factory setting** 0000 hex

Description: Enters a new Safety Integrated password.

Dependency: A change made to the Safety Integrated password must be acknowledged in the following parameter:
Refer to: p9763

p9763 SI password acknowledgement / SI ackn password

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2800
Min 0000 hex	**Max** FFFF FFFF hex	**Factory setting** 0000 hex

Description: Acknowledges the new Safety Integrated password.

Dependency: Refer to: p9762

Note: The new password entered into p9762 must be re-entered in order to acknowledge.
p9762 = p9763 = 0 is automatically set after the new Safety Integrated password has been successfully acknowledged.

r9765 SI Motion forced checking procedure remaining time (processor 1) / SI Mtn dyn rem P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min - [h]	**Max** - [h]	**Factory setting** - [h]

Description: Displays the time remaining until the next dynamization and testing of the safety motion monitoring functions integrated in the drives.
The signal source to initiate the forced checking procedure is parameterized in p9705.

Dependency: Refer to: p9705
Refer to: C01798

r9768[0...7] SI PROFIsafe receive control words (processor 1) / SI Ps PZD recv P1

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the received PROFIsafe telegram on processor 1.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8

Dependency: Refer to: r9769

Note: The PROFIsafe trailer at the end of the telegram is also displayed (2 words).

r9769[0...7] SI PROFIsafe send status words (processor 1) / SI Ps PZD send P1

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the PROFIsafe telegram to be sent on processor 1.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8

Dependency: Refer to: r9768

Note: The PROFIsafe trailer at the end of the telegram is also displayed (2 words).

r9770[0...3] SI version drive-integrated safety function (processor 1) / SI version Drv P1

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2802

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated version for the drive-integrated safety functions on processor 1.

Index:
[0] = Safety Version (major release)
[1] = Safety Version (minor release)
[2] = Safety Version (baselevel or patch)
[3] = Safety Version (hotfix)

Note: Example:
r9770[0] = 2, r9770[1] = 60, r9770[2] = 1, r9770[3] = 0 --> Safety version V02.60.01.00

r9771 SI common functions (processor 1) / SI general fct P1

Access level: 3 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated monitoring functions supported on the Control Unit and Motor Module.
Processor 1 determines this display.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO supported via terminals	Yes	No	2804
01	SBC supported	Yes	No	2804
02	Extended Functions supported (p9501 > 0)	Yes	No	2804
03	SS1 supported	Yes	No	2804
04	Extended Functions PROFIsafe supported	Yes	No	-
05	Extended Functions integrated in drive supported (p9601.2 = 1)	Yes	No	-
06	Basic Functions PROFIsafe supported	Yes	No	-
07	Extended Functions encoderless supported	Yes	No	-
11	Extended Functions SDI supported	Yes	No	-
12	Extended Functions SSM encoderless supported	Yes	No	-

Dependency: Refer to: r9871

Note: CU: Control Unit
SBC: Safe Brake Control
SDI: Safe Direction
SLP: Safely-Limited Position
SI: Safety Integrated
SP: Safe Position
SS1: Safe Stop 1
STO: Safe Torque Off / SH: Safe standstill
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) / SGA n < nx: Safety-related output n < nx

r9772.0...23 CO/BO: SI status (processor 1) / SI status P1

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated status on processor 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO selected on processor 1	Yes	No	2810
01	STO active on processor 1	Yes	No	2810
02	SS1 delay time active on processor 1	Yes	No	2810
04	SBC requested	Yes	No	2814
05	SS1 selected on processor 1 (Basic Functions)	Yes	No	-
06	SS1 active on processor 1 (Basic Functions)	Yes	No	-
07	STO terminal state on processor 1 (Basic Functions)	High	Low	-
09	STOP A cannot be acknowledged active	Yes	No	2802
10	STOP A active	Yes	No	2802
15	STOP F active	Yes	No	2802

16	STO cause: Safety comm. mode	Yes	No	-
17	STO cause selection via terminal (Basic Functions)	Yes	No	-
18	STO cause selection via Safe Motion Monitoring (SMM)	Yes	No	-
19	STO cause actual value missing	Yes	No	-
20	STO cause selection PROFIsafe (Basic Functions)	Yes	No	-
22	SS1 cause selection terminal (Basic Functions)	Yes	No	-
23	SS1 cause selection PROFIsafe (Basic Functions)	Yes	No	-

Dependency: Refer to: r9872

Note: Re bit 00:

When STO is selected, the cause is displayed in bits 16 ... 20.

Re bit 05:

When SS1 is selected, the cause is displayed in bits 22 and 23.

Re bit 18:

When the bit is set, STO is selected via PROFIsafe or via F-DI.

Re bit 19:

With SMM encoderless no actual value sensing is possible on account of OFF2.

SMM: Safe Motion Monitoring

Re bit 22, 23:

These bits show via which path the SS1 was triggered, i.e. what has started the SS1 delay time.

If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

r9772.0...22 CO/BO: SI status (processor 1) / SI status P1

CU250S_S
CU250S_S_CAN
CU250S_V
CU250S_V_CAN

Access level: 2 **Calculated:** - **Data type:** Unsigned32

Can be changed: - **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated status on processor 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO selected on processor 1	Yes	No	2810
01	STO active on processor 1	Yes	No	2810
02	SS1 delay time active on processor 1	Yes	No	2810
04	SBC requested	Yes	No	2814
05	SS1 selected on processor 1 (Basic Functions)	Yes	No	-
06	SS1 active on processor 1 (Basic Functions)	Yes	No	-
07	STO terminal state on processor 1 (Basic Functions)	High	Low	-
09	STOP A cannot be acknowledged active	Yes	No	2802
10	STOP A active	Yes	No	2802
15	STOP F active	Yes	No	2802
16	STO cause: Safety comm. mode	Yes	No	-
17	STO cause selection via terminal (Basic Functions)	Yes	No	-
18	STO cause selection via Safe Motion Monitoring (SMM)	Yes	No	-
19	STO cause actual value missing	Yes	No	-
22	SS1 cause selection terminal (Basic Functions)	Yes	No	-

Dependency: Refer to: r9872

Note: Re bit 00:
When STO is selected, the cause is displayed in bits 16 ... 20.
Re bit 05:
When SS1 is selected, the cause is displayed in bits 22 and 23.
Re bit 18:
When the bit is set, STO is selected via PROFIsafe or via F-DI.
Re bit 19:
With SMM encoderless no actual value sensing is possible on account of OFF2.
SMM: Safe Motion Monitoring
Re bit 22, 23:
These bits show via which path the SS1 was triggered, i.e. what has started the SS1 delay time.
If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

r9773.0...31 CO/BO: SI status (Control Unit + Motor Module) / SI status CU+MM

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated status on the drive (Control Unit + Motor Module).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO selected in drive	Yes	No	2804
01	STO active in drive	Yes	No	2804
02	SS1 delay time active in the drive	Yes	No	2804
04	SBC requested	Yes	No	2804
05	SS1 selected in the drive (Basic Functions)	Yes	No	-
06	SS1 active in the drive (Basic Functions)	Yes	No	-
31	Shutdown paths must be tested	Yes	No	2810

Note: This status is formed from the AND operation of the relevant status of the two monitoring channels.

r9773.0...31 CO/BO: SI status (processor 1 + processor 2) / SI status P1+P2

CU250S_V
CU250S_V_CAN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated status on the drive (processor 1 + processor 2).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO selected in drive	Yes	No	2804
01	STO active in drive	Yes	No	2804
02	SS1 delay time active in the drive	Yes	No	2804
04	SBC requested	Yes	No	2804
05	SS1 selected in the drive (Basic Functions)	Yes	No	-
06	SS1 active in the drive (Basic Functions)	Yes	No	-
31	Shutdown paths must be tested	Yes	No	2810

Note: This status is formed from the AND operation of the relevant status of the two monitoring channels.

r9776 SI diagnostics / SI diag

Access level: 4 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: The parameter is used for diagnostics.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Safety parameter changed POWER ON required	Yes	No	-

Note: Re bit 00 = 1:
At least one Safety parameter has been changed that will only take effect after a POWER ON.

r9780 SI monitoring clock cycle (processor 1) / SI mon_clk cyc P1

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2802

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the clock cycle time for the Safety Integrated Basic Functions on processor 1.

Note: Information regarding the relationship between monitoring clock cycle and response times can be found in the following references:
- SINAMICS S120 Function Manual Safety Integrated
- technical documentation for the particular product

r9781[0...1] SI checksum to check changes (processor 1) / SI chg chksm P1

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the checksum for tracking changes for Safety Integrated.
These are additional checksums that are created to track changes (fingerprint for the "safety logbook" functionality) to safety parameters (that are relevant for checksums).

Index: [0] = SI checksum to track functional changes
[1] = SI checksum to track hardware-specific changes

Dependency: Refer to: p9601, p9729, p9799
Refer to: F01690

r9782[0...1] SI time stamp to check changes (processor 1) / SI chg t P1

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
- [h]	- [h]	- [h]

Description: Displays the time stamps for the checksums for tracking changes for Safety Integrated.
The time stamps for the checksums for tracking changes (fingerprint for the "safety logbook" functionality) made to safety parameters are saved in parameters p9781[0] and p9781[1].

Index: [0] = SI time stamp for checksum to track functional changes
[1] = SI time stamp for checksum to track hardware-specific changes

Dependency: Refer to: p9601, p9729, p9799
Refer to: F01690

p9783 SI Motion act. value sensing sensorless synchr. motor I_inject / Actv sl sync I_inj

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-50.00 [%]	0.00 [%]	-20.00 [%]

Description: Sets the additional field-generating current for synchronous motors with sensorless actual value sensing.
The set value is referred to p0305.
This parameter ensures a "base load" for the motor.
The value must fulfill the following condition:
|p0305 x p9783| >= p9588 x 1.2

Dependency: Refer to: p9588
Refer to: C01711

Notice: Reducing this percentage value can adversely affect actual value sensing with synchronous motors.
If the value is increased, this results in an increased motor power loss.

Note: This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).
For p9783 = maximum value, current injection is deactivated.
Current injection is not effective in the U/f control mode.

r9784[0...1] SI Motion diagnostics sensorless acceleration / Diag sl a

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [rev/s²]	- [rev/s²]	- [rev/s²]

Description: Display to diagnose acceleration values of the encoderless actual values sensing.

Index: [0] = Setpoint acceleration value
[1] = Actual acceleration value

Dependency: Refer to: p9589

Note: Re index 0:
Shows the parameterized acceleration value of p9589.
Re index 1:
Shows the actually measured acceleration values of the encoderless actual value sensing

r9785[0...1] SI Motion diagnostics sensorless minimum current / Diag sl I_min

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: 6_3 **Unit selection:** p0505 **Func. diagram:** -

Min	Max	Factory setting
- [mA]	- [mA]	- [mA]

Description: Display to diagnose currents of the encoderless actual value sensing.

Index: [0] = Minimum current parameterized
[1] = Minimum current measured

Dependency: Refer to: p9588

Note: Re index 0:
Displays the parameterized minimum current of p9588.
Re index 1:
Displays the currently measured current of the encoderless actual value sensing

r9786[0...2] SI Motion diagnostics sensorless angle / Diag sl angle

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min - [°]	**Max** - [°]	**Factory setting** - [°]

Description: Display to diagnose the angle for sensorless actual value sensing.

Index: [0] = Plausibility angle actual value
[1] = Voltage angle actual value
[2] = Current angle actual value

Dependency: Refer to: p9585

Note: Re index 0:
Displays the actual plausibility angle.
Re index 1:
Displays the actual voltage angle.
Re index 2:
Displays the actual current angle.

r9787 SI Motion diagnostics sensorless velocity deviation / Diag sl v_dev

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min - [rpm]	**Max** - [rpm]	**Factory setting** - [rpm]

Description: Displays the actual velocity deviation for sensorless actual value sensing.
This value is calculated when setting p9585/p9385.
The actual velocity has a deviation of +/- r9787 for 6 ms * p9585/p9385 within a monitoring time of 1 s.

Dependency: Refer to: p9585

Note: For linear axes, the following unit applies: millimeters per minute
For rotary axes, the following unit applies: revolutions per minute

r9794[0...19] SI crosswise comparison list (processor 1) / SI CDC_list P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2802
Min -	**Max** -	**Factory setting** -

Description: Displays the numbers of the data items that are currently being compared crosswise on processor 1.
The content of the list of crosswise-compared data is dependent upon the particular application.

Note: Example:
r9794[0] = 1 (monitoring clock cycle)
r9794[1] = 2 (enable safety functions)
r9794[2] = 3 (F-DI changeover, tolerance time)
...
A complete list of numbers for crosswise-compared data items appears in fault F01611.

r9795 SI diagnostics STOP F (processor 1) / SI diag STOP F P1

Access level: 2	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2802
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the number of the cross-compared data item which caused STOP F on processor 1.

Dependency: Refer to: F01611

Note: A complete list of numbers for crosswise-compared data items appears in fault F01611.

r9798 SI actual checksum SI parameters (processor 1) / SI act chksm P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2800
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the checksum for the Safety Integrated parameters checked using checksums on processor 1 (actual checksum).

Dependency: Refer to: p9799, r9898

p9799 SI setpoint checksum SI parameters (processor 1) / SI setp_chksm P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2800
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the checksum for the Safety Integrated parameters checked using checksums on processor 1 (setpoint checksum).

Dependency: Refer to: r9798, p9899

p9801 SI enable functions integrated in the drive (processor 2) / SI enable fct P2

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	0000 bin

Description: Sets the enable signals for the safety functions integrated in the drive and the type of selection on processor 1.
Not all of the settings listed below will be permissible, depending on the Control Unit and Power Module being used:
0000 hex:
Safety functions integrated in the drive inhibited (no safety function).
0001 hex:
Basic functions are enabled via onboard terminals (permissible for r9771.0 = 1).
0004 hex:
Extended functions are enabled via onboard terminals (permissible for r9771.5 = 1).
0008 hex:
Basic functions are enabled via PROFIsafe (permissible for r9771.6 = 1).
0009 hex:
Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9771.6 = 1).
000C hex:
Extended functions are enabled via PROFIsafe (permissible for r9771.4 = 1).

000D hex:

Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9771.4 = 1).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable STO via terminals (processor 2)	Enable	Inhibit	2810
02	Enable drive_integr motion_monitoring functions (processor 2)	Enable	Inhibit	-
03	Enable PROFIsafe (processor 2)	Enable	Inhibit	-

Dependency: Refer to: p9601, r9871

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change only becomes effective after a POWER ON.

STO: Safe Torque Off

p9801 SI enable functions integrated in the drive (processor 2) / SI enable fct P2

CU250S_S
CU250S_S_CAN
CU250S_V
CU250S_V_CAN

Access level: 3 **Calculated:** - **Data type:** Unsigned16

Can be changed: C(95) **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Sets the enable signals for the safety functions integrated in the drive and the type of selection on processor 1.

Not all of the settings listed below will be permissible, depending on the Control Unit and Power Module being used:

0000 hex:

Safety functions integrated in the drive inhibited (no safety function).

0001 hex:

Basic functions are enabled via onboard terminals (permissible for r9771.0 = 1).

0004 hex:

Extended functions are enabled via onboard terminals (permissible for r9771.5 = 1).

0008 hex:

Basic functions are enabled via PROFIsafe (permissible for r9771.6 = 1).

0009 hex:

Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9771.6 = 1).

000C hex:

Extended functions are enabled via PROFIsafe (permissible for r9771.4 = 1).

000D hex:

Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9771.4 = 1).

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Enable STO via terminals (processor 2)	Enable	Inhibit	2810
02	Enable drive_integr motion_monitoring functions (processor 2)	Enable	Inhibit	-

Dependency: Refer to: p9601, r9871

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change only becomes effective after a POWER ON.

STO: Safe Torque Off

p9802 SI enable Safe Brake Control (processor 2) / SI enable SBC P2

Access level: 3	**Calculated:** -	**Data type:** Integer32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2814

Min	Max	Factory setting
0	1	0

Description: Sets the enable signal for the "Safe Brake Control" (SBC) function on processor 2.

0: Inhibit SBC

1: Enable SBC

Dependency: Refer to: p9602

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The "Safe Brake Control" function is not activated until at least one safety monitoring function has been enabled (i.e. p9501 not equal to 0 and/or p9801 not equal to 0).

It does not make sense to parameterize "no motor holding brake available" and enable "Safe Brake Control" (p1215 = 0, p9602 = p9802 = 1) if there is no motor holding brake.

It does not make sense to parameterize "motor holding brake the same as sequence control, connection via BICO" and enable "Safe Brake Control" (p1215 = 3, p9602 = p9802 = 1).

It is not permissible to parameterize "motor holding brake without feedback signals" and enable "Safe Brake Control" (p1278 = 1, p9602 = p9802 = 1).

SBC: Safe Brake Control

p9810 SI PROFIsafe address (processor 2) / SI PROFIsafe P2

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0000 hex	FFFE hex	0000 hex

Description: Sets the PROFIsafe address on processor 2.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9850 SI F-DI changeover tolerance time (processor 2) / SI F-DI_chg tol P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2810

Min	Max	Factory setting
0.00 [µs]	2000000.00 [µs]	500000.00 [µs]

Description: Sets the tolerance time for the changeover of the failsafe digital input for STO on processor 2.

An F-DI changeover is not effective simultaneously due to the different runtimes in the two monitoring channels. After an F-DI changeover, dynamic data is not subject to a crosswise data comparison during this tolerance time.

Dependency: Refer to: p9650

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: For a crosswise data comparison between p9650 and p9850, a difference of one Safety monitoring clock cycle is tolerated.

The parameterized time is rounded internally to an integer multiple of the monitoring clock cycle.

F-DI: Failsafe Digital Input

p9851 SI STO/SBC/SS1 debounce time (processor 2) / SI STO t_debou P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [µs]	100000.00 [µs]	1000.00 [µs]

Description: Sets the debounce time for the digital input used to control STO/SBC/SS1. The debounce time is rounded to whole milliseconds.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: Rounding effects can occur in the last decimal place of the parameterized time.

The debounce time is rounded to whole milliseconds. It specifies the maximum duration of a fault pulse at the fail-safe digital inputs with no reaction/influence on the selection or deselection of the Safety Basic Functions.

Example:

Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed.

Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.

p9852 SI Safe Stop 1 delay time (Motor Module) / SI Stop 1 t_del MM

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	300000.00 [ms]	0.00 [ms]

Description: Sets the delay time of the pulse suppression for the "Safe Stop 1" (SS1) function on processor 2 to brake along the OFF3 down ramp (p1135).

Dependency: Refer to: p1135, p9652

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: For a crosswise data comparison between p9652 and p9852, a difference of one Safety monitoring clock cycle is tolerated.

Rounding effects can occur in the last decimal place of the parameterized time.

The parameterized time is rounded internally to an integer multiple of the monitoring clock cycle.

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

r9871 SI common functions (processor 2) / SI common fct P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the supported Safety Integrated monitoring functions.

Processor 2 determines this display.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO supported via terminals	Yes	No	2804
01	SBC supported	Yes	No	2804
02	Extended Functions supported (p9501 > 0)	Yes	No	2804
03	SS1 supported	Yes	No	2804
04	Extended Functions PROFIsafe supported	Yes	No	-
05	Extended Functions integrated in drive supported (p9601.2 = 1)	Yes	No	-
06	Basic Functions PROFIsafe supported	Yes	No	-
07	Extended Functions encoderless supported	Yes	No	-
11	Extended Functions SDI supported	Yes	No	-
12	Extended Functions SSM encoderless supported	Yes	No	-

Dependency: Refer to: r9771

Note: SBC: Safe Brake Control
SDI: Safe Direction
SI: Safety Integrated
SS1: Safe Stop 1
STO: Safe Torque Off / SH: Safe standstill
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

r9872.0...23 CO/BO: SI status (processor 2) / SI Status P2

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 2 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated status on processor 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO selected on processor 2	Yes	No	2810
01	STO active on processor 2	Yes	No	2810
02	SS1 delay time active on processor 2	Yes	No	2810
04	SBC requested	Yes	No	2814
05	SS1 selected on processor 2 (Basic Functions)	Yes	No	-
06	SS1 active on processor 2 (Basic Functions)	Yes	No	-
07	STO terminal state on processor 2 (Basic Functions)	High	Low	-
09	STOP A cannot be acknowledged active	Yes	No	2802
10	STOP A active	Yes	No	2802
15	STOP F active	Yes	No	2802
16	STO cause: Safety comm. mode	Yes	No	-
17	STO cause selection via terminal (Basic Functions)	Yes	No	-
18	STO cause: selection via SMM	Yes	No	-
20	STO cause selection PROFIsafe (Basic Functions)	Yes	No	-
22	SS1 cause selection terminal (Basic Functions)	Yes	No	-
23	SS1 cause selection PROFIsafe (Basic Functions)	Yes	No	-

Dependency: Refer to: r9772

Note: Re bit 00:
When STO is selected, the cause is displayed in bits 16 ... 18 and in bit 20.
Re bit 05:
When SS1 is selected, the cause is displayed in bits 22 and 23.
Re bit 18:
When the bit is set, STO is selected via PROFIsafe or via F-DI.
SMM: Safe Motion Monitoring
Re bit 22, 23:
These bits show via which path the SS1 was triggered, i.e. what has started the SS1 delay time.
If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

r9872.0...22 CO/BO: SI status (processor 2) / SI Status P2

CU250S_S
CU250S_S_CAN
CU250S_V
CU250S_V_CAN

Access level: 2 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2804

Min	Max	Factory setting
-	-	-

Description: Displays the Safety Integrated status on processor 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO selected on processor 2	Yes	No	2810
01	STO active on processor 2	Yes	No	2810
02	SS1 delay time active on processor 2	Yes	No	2810
04	SBC requested	Yes	No	2814
05	SS1 selected on processor 2 (Basic Functions)	Yes	No	-
06	SS1 active on processor 2 (Basic Functions)	Yes	No	-
07	STO terminal state on processor 2 (Basic Functions)	High	Low	-
09	STOP A cannot be acknowledged active	Yes	No	2802
10	STOP A active	Yes	No	2802
15	STOP F active	Yes	No	2802
16	STO cause: Safety comm. mode	Yes	No	-
17	STO cause selection via terminal (Basic Functions)	Yes	No	-
18	STO cause: selection via SMM	Yes	No	-
22	SS1 cause selection terminal (Basic Functions)	Yes	No	-

Dependency: Refer to: r9772

Note: Re bit 00:

When STO is selected, the cause is displayed in bits 16 ... 18 and in bit 20.

Re bit 05:

When SS1 is selected, the cause is displayed in bits 22 and 23.

Re bit 18:

When the bit is set, STO is selected via PROFIsafe or via F-DI.

SMM: Safe Motion Monitoring

Re bit 22, 23:

These bits show via which path the SS1 was triggered, i.e. what has started the SS1 delay time.

If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

r9898 SI actual checksum SI parameters (processor 2) / SI act_chksm P2

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2800

Min	Max	Factory setting
-	-	-

Description: Displays the checksum for the Safety Integrated parameters checked using checksums on processor 2 (actual checksum).

Dependency: Refer to: r9798, p9899

p9899 SI setpoint checksum SI parameters (processor 2) / SI setp_chksm P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2800
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the checksum for the Safety Integrated parameters checked using checksums on processor 2 (setpoint checksum).

Dependency: Refer to: p9799, r9898

r9900 Actual topology number of indices / Act topo indices

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the number of indices of the actual topology.

Note: Only for internal Siemens use.
The parameter is not displayed for the STARTER commissioning software.

p9902 Target topology number of indices / TargetTopo indices

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
1	65535	1

Description: Sets the number of target topology indices.

Dependency: Refer to: p9903

Note: Only for internal Siemens use.
The parameter is not displayed for the STARTER commissioning software.

p9903[0...n] Target topology / Target topo

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: -	**Scaling:** -	**Dyn. index:** p9902
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	FFFF hex	0000 hex

Description: Sets the target topology of the drive unit.
The target topology is sub-divided into several sections. Each of the following data is saved under an index.
General data on the topology:
- version
- attribute to compare the actual topology and target topology
- number of components

Data on a component:
- type component of the Node Identifier of the component
- number of DRIVE-CLiQ sockets in the Node Identifier
- manufacturer and version of the Node Identifier
- serial number of the Node Identifier (4 indices)
- index of the component
- order number (8 indices)
- attribute to compare the actual topology and target topology of the component

- component number
- number of port types
- port type
- number of ports of the port type
- component number of the associated/linked component
- number of the associated/linked port
- component number of the associated/linked component
- number of the associated port, etc.

Data on the next component:

- etc.

Dependency: Refer to: p9902

Note: The target topology can only be modified using the commissioning software.
The parameter is not displayed for the STARTER commissioning software.
Changes only become effective when the state of p0009 = 101 changes to 0 or 111.

p9904 Topology comparison acknowledge differences / Topo_compare ackn

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(1)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0000 hex	FFFF FFFF hex	0000 hex

Description: If, when comparing the actual topology and target topology, only error has occurred, that can be acknowledged, then using this parameter, a new comparison can be started - acknowledging the error in the target topology.
Differences that can be acknowledged:
- topology comparison, component shifted
- topology comparison, serial number of a component has been detected to be different (byte 3 = 1)
- topology comparison shows one component that is connected differently

The following parameter values are available:
p9904 = 1 --> the procedure is started.
p9904 = 0 after starting --> the procedure has been successfully completed.
p9904 = 1 after starting --> the procedure has not been successfully completed.
The possible causes for an unsuccessful procedure are located in bytes 4, 3, 2.
Byte 2:
Number of structural differences.
Byte 3:
Number of differences that can be acknowledged (p9904).
Byte 4:
Number of differences. These differences can be resolved as follows:
- sets the topology comparison (p9906 or p9907/p9908).
- change over the actual topology.

The appropriate action should be selected corresponding to the message that is displayed/output.

Note: In order to permanently accept the acknowledgement of the fault that can be resolved, then it must be saved in a non-volatile fashion (p0977).

p9905 Device specialization / Specialization

Access level: 3	**Calculated:** -	**Data type:** Unsigned16
Can be changed: C(1)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	2	0

Description: With p9905 = 1, the serial numbers and the hardware versions of all of the components are transferred from the actual topology into the target topology and a new comparison is started.

For this device specialization, the components of the target topology may only differ from those of the actual topology by the serial numbers.

With p9905 = 2, the serial numbers, the hardware versions and the order numbers of all of the components are transferred from the actual topology into the target topology and a new comparison is started.

For this device specialization, the components of the target topology may only differ from those of the actual topology by the serial numbers and order numbers.

Note: p9905 is automatically set to 0 at the end of the operation.

In order to permanently accept the data, it is necessary to save in a non-volatile fashion (p0977).

p9910 Transfer additional components into the target topology / Transfer comp

Access level: 1	**Calculated:** -	**Data type:** Integer16
Can be changed: C(1)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	6	0

Description: Transfer additional inserted DRIVE-CLiQ components into the target topology and add the appropriate drive objects to the project.

Value:
0: No selection
1: Drive object type SERVO
2: Drive object type VECTOR
3: SINAMICS GM (DFEMV & VECTORMV)
4: SINAMICS SM (AFEMV & VECTORMV)
5: SINAMICS GL (VECTORGL)
6: SINAMICS SL (VECTORSL)

p9915 DRIVE-CLiQ data transfer error shutdown threshold master / DQ fault master

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(1)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0000 hex	0007 07FF hex	0007 02FF hex

Description: Only for internal Siemens service purposes.

p9916 DRIVE-CLiQ data transfer error shutdown threshold slave / DQ fault slave

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(1)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0000 hex	0007 07FF hex	0007 02FF hex

Description: Only for internal Siemens service purposes.

p9920[0...99] Licensing enter license key / Enter license key

Access level: 2	**Calculated:** -	**Data type:** Unsigned8
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Enters the license key for this drive unit.

Example of the license key:

EACZ-QBCA = 69 65 67 90 45 81 66 67 65 dec (ASCII characters)

Index 0 = license key character 1 (e.g. 69 dec)

Index 1 = license key character 2 (e.g. 65 dec)
...
Index 8 = license key character 9 (e.g. 65 dec)
Index 9 = license key character 10 (e.g. 0 dec)
...

Dependency: Refer to: r7843, p9921
Refer to: A13000, A13001, F13010

Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.
With the STARTER commissioning software, ASCII characters are not entered coded, i.e. the characters of the license key can be entered as printed in the Certificate of License. In this case, STARTER codes the characters.

Note: For an invalid license key, all the indices have the value 0 dec.
Only the ASCII characters contained in a license key can be entered ("1" to "9", "A" to "H", "K" to "N", "P" to "Z" as well as "-").
When manually changing p9920[x] to the value 0 dec, all the values of all the following indices are also set to 0 dec.
After entering the license key, the license key must be activated (p9921).
If the licensing is not adequate, then the following alarm is displayed together with LED:
- A13000 --> licensing not sufficient
- LED READY --> flashes green/red with 0.5 Hz

p9921 Licensing activate license key / Act license key

Access level: 2	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	1	0

Description: Activates the entered license key.
The following is executed when activating the license key.
- the checksum of the entered license key is checked.
- the entered license key is saved in a non-volatile fashion on the memory card.
- re-enter the license key.

Value: 0: Inactive
1: Activate start license key

Dependency: Refer to: p9920
Refer to: A13000, A13001, F13010

Note: Before activation, the license key entered using parameter p9920 is checked. If this check identifies an error, activation is rejected. In this case, writing a 1 to p9921 is rejected.
When the license key has been activated, p9921 is automatically set to 0.

r9925[0...99] Firmware file incorrect / FW file incorr

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the directory and name of the file whose status as shipped from the factory was identified as impermissible.

Dependency: Refer to: r9926
Refer to: A01016

Note: The directory and name of the file is displayed in the ASCII code.

r9926 Firmware check status / FW check status

Access level: 3	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status when the firmware is checked when the system is booted.
0: Firmware not yet checked.
1: Check running.
2: Check successfully completed.
3: Check indicates an error.

Dependency: Refer to: r9925
Refer to: A01016

p9930[0...8] System logbook activation / SYSLOG activation

Access level: 4	**Calculated:** -	**Data type:** Unsigned8
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Only for service purposes.

Index: [0] = System logbook stage (0: Not active)
[1] = COM2/COM1 (0: COM2, 1: COM1)
[2] = Activate file write (0: Not active)
[3] = Display time stamp (0: Not displayed)
[4...7] = Reserved
[8] = System logbook file size (stages, each 10 kB)

Notice: Before powering down the Control Unit, ensure that the system logbook is switched out (p9930[0] = 0).
If writing to the file is activated (p9930[2] = 1), writing to the file must be de-activated again before switching off the Control Unit (p9930[2] = 0) in order to ensure that the system logbook has been completely written to the file.

p9931[0...129] System logbook module selection / SYSLOG mod select

Access level: 4	**Calculated:** -	**Data type:** Unsigned32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0000 hex	FFFF FFFF hex	0000 hex

Description: Only for service purposes.

p9932 Save system logbook EEPROM / SYSLOG EEPROM save

Access level: 4	**Calculated:** -	**Data type:** Unsigned8
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Only for service purposes.

r9935.0 BO: POWER ON delay signal / POWER ON t_delay

Access level: 4	**Calculated:** -	**Data type:** Unsigned8
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Display and binector output for a delay after POWER ON.

After power-on, binector output r9935.0 is set with the start of the first sampling time and is again reset after approx. 100 ms.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	POWER ON delay signal	High	Low	-

r9936[0...199] DRIVE-CLiQ diagnostic error counter connection / DQdiag err counter

Access level: 4	**Calculated:** -	**Data type:** Integer32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the error counter for the individual DRIVE-CLiQ connections/cables.

r9936[0]: sum of the error counter for all connections

r9936[1]: not used

r9936[2]: error counter for the feeder cable to DRIVE-CLiQ components with component number 2

...

r9936[199]: error counter for the feeder cable to DRIVE-CLiQ components with component number 199

The feeder cable is the DRIVE-CLiQ cable that is connected to a component in the direction of the Control Unit.

Dependency: Refer to: p9937, p9938

p9937 DRIVE-CLiQ diagnostic configuration / DQ diag config

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	0000 0000 0000 0000 bin

Description: Sets the configuration for the DRIVE-CLiQ diagnostics (error counter r9936).

Using this function, connections and cables of DRIVE-CLiQ connections can be checked for transfer errors. The error counter is evaluated in the PHY blocks involved.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Alarm for connection error	Yes	No	-
08	Reset error counter	Yes	No	-

Dependency: Refer to: r9936, p9938

Refer to: A01839

Note: Re bit 00:

To activate this function, p9938 must be set to 0 (inactive).

After changing the error counter (r9936), an appropriate alarm is output.

The alarm automatically disappears after 5 seconds.

Re bit 08:

With p9937.8 = 1, the error counters are reset (r9936[0...199]).

After the reset, p9937.8 is automatically set to 0.

p9938 DRIVE-CLiQ detailed diagnostics configuration / DQ diag config

Access level: 4	**Calculated:** -	**Data type:** Integer16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	6	0

Description: Sets the configuration for the DRIVE-CLiQ detailed diagnostics (r9943).

Using the detailed diagnostics, it is possible to investigate data transfer errors on an individual connection, selected using p9942.

Value:
0: Inactive
1: Sum send and receive errors
2: Only send errors
3: Only receive errors
4: Siemens internal
5: Siemens internal
6: Siemens internal

Dependency: The functions in p9938 can only be set for p9937.0 = 0.

Refer to: r9936, p9937, p9939, p9942

Notice: If value = 0:

- detailed diagnostics is inactive.
- the error counter is active (r9936).

Re value > 0:

- the error counter is inactive (r9936).
- the detailed diagnostics as configured is active (r9943).

p9939 DRIVE-CLiQ detailed diagnostics time interval / DQ detail t_interv

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1 [s]	3600 [s]	1 [s]

Description: Sets the time interval for recording the error counter in r9943.

Dependency: Refer to: r9936, p9938, p9942, r9943

p9942 DRIVE-CLiQ detailed diagnostics select individual connection / DQ detail conn

Access level: 4	**Calculated:** -	**Data type:** Unsigned16
Can be changed: U, T	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	199	0

Description: Sets the component, whose feeder cable is monitored for data transfer errors.

The feeder cable is the DRIVE-CLiQ cable that is connected to a component in the direction of the Control Unit.

Errors that have occurred in the selected time interval (p9939) can be read-out from r9943.

Dependency: Refer to: r9936, p9938, p9939, r9943

r9943 DRIVE-CLiQ detailed diagn. individual connection error counter / DQ det err counter

Access level: 4	**Calculated:** -	**Data type:** Integer32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the connection errors of the individual connection that have occurred within the time interval (p9939).
The detailed diagnostics for the individual connection is activated via p9938 > 0 and is selected via p9942.

Dependency: Refer to: r9936, p9938, p9939, p9942

r9975[0...7] System utilization measured / Sys util meas

Access level: 4	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
- [%]	- [%]	- [%]

Description: Displays the measured system utilization.
The higher the value displayed, the higher the system utilization.

Index: [0] = Computing time utilization (min)
[1] = Computing time utilization (averaged)
[2] = Computing time utilization (max)
[3] = Largest total utilization (min)
[4] = Largest total utilization (averaged)
[5] = Largest total utilization (max)
[6] = Reserved
[7] = Reserved

Dependency: Refer to: r9976, r9980, r9981
Refer to: F01054, F01205

Note: Re index 3 ... 5:
The total utilizations are determined using all sampling times used. The largest total utilizations are mapped here. The sampling time with the largest total utilization is displayed in r9979.
Total utilization:
Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9976[0...7] System utilization / Sys util

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
- [%]	- [%]	- [%]

Description: Displays the system utilization.
If the utilization is greater than 100%, fault F01054 is output.

Index: [0] = Reserved
[1] = Computing time utilization
[2] = Reserved
[3] = Reserved
[4] = Reserved
[5] = Largest total utilization
[6] = Reserved
[7] = Reserved

Dependency: Refer to: r9980
Refer to: F01054, F01205

Note: Re index 1:
The value shows the total computing time load of the system.
Re index 5:
The total utilization is determined using all sampling times used. The largest total utilization is mapped here. The sampling time with the largest total utilization is displayed in r9979.
Total utilization:
Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9980[0...165] Sampling times utilization calculated / t_sampl util calc

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the calculated utilizations for the active sampling times based on the existing target topology.

Index:
[0] = Net utilization 0
[1] = Total utilization 0
[2] = Net utilization 1
[3] = Total utilization 1
[4] = Net utilization 2
[5] = Total utilization 2
[6] = Net utilization 3
[7] = Total utilization 3
[8] = Net utilization 4

Dependency: Refer to: r7901, r9976
Refer to: F01054

Note: The corresponding sampling times can be read out in parameter r7901.
Net utilization:
Computing time load that is only called by the sampling time involved.
Total utilization:
Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9981[0...165] Sampling times utilization measured / t_sampl util meas

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the utilizations measured for the active sampling times.

Index:
[0] = Net utilization 0
[1] = Total utilization 0
[2] = Net utilization 1
[3] = Total utilization 1
[4] = Net utilization 2
[5] = Total utilization 2
[6] = Net utilization 3
[7] = Total utilization 3
[8] = Net utilization 4

Dependency: Refer to: r7901, r9975, r9980
Refer to: F01054

Note: The corresponding sampling times can be read out in parameter r7901.
Net utilization:
Computing time load that is only called by the sampling time involved.
Total utilization:
Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9982[0...4] Data memory utilization / Mem_util dat_mem

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the calculated data memory utilization rates based on the existing target topology.
Index: [0] = Fast data memory 1
[1] = Fast data memory 2
[2] = Fast data memory 3
[3] = Fast data memory 4
[4] = Reserved
Dependency: Refer to: F01068

r9983[0...4] Measured data memory utilization (actual load) / Mem_ut dat_mem ms

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the measured data memory utilization rates based on the existing target topology.
Index: [0] = Fast Memory 1
[1] = Fast Memory 2
[2] = Fast Memory 3
[3] = Fast Memory 4
[4] = Heap
Dependency: Refer to: F01068

r9984[0...4] Data memory utilization OA / Mem_ut dat_mem OA

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the utilization of the data memory by OA applications.
Index: [0] = Fast Memory 1
[1] = Fast Memory 2
[2] = Fast Memory 3
[3] = Fast Memory 4
[4] = Reserved
Dependency: Refer to: F01068

r9986[0...7] DRIVE-CLiQ system load / DQ system load

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the calculated DRIVE-CLiQ system load based on the existing target topology.
The values are not made available until the RUNUP READY (800) state is adopted (see p3988).
Index 0 ... 7 corresponds to DRIVE-CLiQ socket X100 ... X107.

Dependency: Refer to: F01340

r9987[0...7] DRIVE-CLiQ bandwidth load / DQ bandw load

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the calculated DRIVE-CLiQ bandwidth load based on the existing target topology.
The values are not made available until the RUNUP READY (800) state is adopted (see p3988).
Index 0 ... 7 corresponds to DRIVE-CLiQ socket X100 ... X107.

Dependency: Refer to: F01340

r9988[0...7] DRIVE-CLiQ DPRAM load / DQ DPRAM load

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
- [%]	- [%]	- [%]

Description: Displays the calculated DRIVE-CLiQ DPRAM load based on the existing target topology.
The values are not made available until the RUNUP READY (800) state is adopted (see p3988).
Index 0 ... 7 corresponds to DRIVE-CLiQ socket X100 ... X107.

Dependency: Refer to: F01340

p9990 DO memory usage actual value determination selection / Mem_use ActVal sel

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned16
Can be changed: U, T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	65535	0

Description: The meaning of the parameter differs for reading and writing.
Read:
- Returns the number of memory areas monitored.
Write:
- Memory usage of a drive object: Enter drive object number
- Memory usage of the complete system: Enter value 65535

r9991[0...4] Memory usage drive object actual value / Mem_use DO ActVal

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the memory usage for each drive object as actual value.

Index:
[0] = Fast Memory 1
[1] = Fast Memory 2
[2] = Fast Memory 3
[3] = Fast Memory 4
[4] = Heap

r9992[0...4] Memory usage drive object reference value / Mem_use DO ref val

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the memory usage for each drive object as reference value.

Index:
[0] = Fast Memory 1
[1] = Fast Memory 2
[2] = Fast Memory 3
[3] = Fast Memory 4
[4] = Heap

r9993[0...4] Memory usage OA application / Mem_use OA

CU250S_S
CU250S_S_CAN
CU250S_S_DP
CU250S_S_PN

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the memory usage of an OA application.

Index:
[0] = Fast Memory 1
[1] = Fast Memory 2
[2] = Fast Memory 3
[3] = Fast Memory 4
[4] = Heap

r9999[0...99] Software error internal supplementary diagnostics / SW_err int diag

Access level: 4 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Diagnostics parameter to display additional information for internal software errors.

Note: Only for internal Siemens troubleshooting.

p10001 SI delay time for test stop at DO / SI t_delay DO

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
4.00 [ms]	2000.00 [ms]	500.00 [ms]

Description: Sets the delay time for testing the digital output.

Within this time, for a forced checking procedure of the digital output, the signal must have been detected via the corresponding readback input (p10047).

Dependency: Refer to: p10003, p10007, p10017, p10046

Note: The delay time must be set to a value greater than the debounce time (p10017).

Regardless of p10001, the forced checking procedure will pause for at least two safety monitoring clock cycles between each stage of the test.

The test stop is only performed if the safety output is being used (see p10042).

p10002 SI discrepancy monitoring time (processor 1) / SI discrp t_mon P1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
1.00 [ms]	2000.00 [ms]	500.00 [ms]

Description: Sets the monitoring time for the discrepancy for the digital inputs.

The signal states at the two associated digital inputs (F-DI) must assume the same state within this monitoring time.

Dependency: Refer to: p10102

Note: F-DI: Failsafe Digital Input

p10003 SI forced checking procedure timer / SI FCP Timer

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [h]	8760.00 [h]	8.00 [h]

Description: Sets the time to carry out the forced checking procedure (test stop).

Within the parameterized time, the digital inputs/outputs must must have been subject to a forced checking procedure at least once. The forced checking procedure is started with BI: p10007 = 0/1 signal.

Dependency: Refer to: p10002, p10007, p10046

p10006 SI acknowledgement internal event F-DI (processor 1) / SI ackn int evt P1

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Select a fail-safe digital input for the signal "acknowledge internal event" (internal fault).

The falling edge at this input resets the status "internal event" in the drives.

The rising edge at this input acknowledges any existing discrepancy errors.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Dependency: Refer to: p10106
Refer to: A01666, A30666
Note: The values "static active" and "static inactive" result in an inactive function of the safe acknowledgment.
F-DI: Failsafe Digital Input

p10007 BI: SI forced checking procedure F-DO signal source / SI FCP F-DO s_src

Access level: 3	**Calculated:** -	**Data type:** U32 / Binary
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2848

Min	Max	Factory setting
-	-	0

Description: Selects an input terminal to start the test stop.
The test stop is started with a 0/1 signal at the input terminal and is then only possible if the drive is not in commissioning mode.
Dependency: Refer to: p10001, p10002, p10003, p10046

p10017 SI digital inputs debounce time (processor 1) / SI DI t_debounceP1

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	100.00 [ms]	1.00 [ms]

Description: Sets the debounce time for digital inputs.
The debounce time is accepted rounded off to whole milliseconds.
The debounce time acts on the following digital inputs:
- Fail-safe digital inputs (F-DI).
- Single-channel digital inputs (DI).
- Single-channel digital input 5 (DI 5, read back input for the forced checking procedure).

Dependency: Refer to: p10117
Note: Example:
Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed.
Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.
The debounce result can be read in r10051.

p10022 SI STO input terminal (processor 1) / SI STO F-DI P1

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "STO" function.
Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact
Dependency: Refer to: p10122
Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
STO: Safe Torque Off

p10023 SI SS1 input terminal (processor 1) / SI SS1 F-DI P1

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: C(95) **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SS1" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Dependency: Refer to: p10123

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SS1: Safe Stop 1

p10026 SI SLS input terminal (processor 1) / SI SLS F-DI P1

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: C(95) **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SLS" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Dependency: Refer to: p10126

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SLS: Safely-Limited Speed

p10030 SI SDI positive input terminal (processor 1) / SI SDI pos F-DI P1

Access level: 3 **Calculated:** - **Data type:** Integer16

Can be changed: C(95) **Scaling:** - **Dyn. index:** -

Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SDI positive" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SDI: Safe Direction

p10031 SI SDI negative input terminal (processor 1) / SI SDI neg F-DI P1

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SDI negative" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SDI: Safe Direction

p10039 SI Safe State signal selection / SI Safe State Sel

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2856

Min	Max	Factory setting
-	-	0000 0001 bin

Description: Selects the individual signals that should be logically combined to create "Safe State"

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Power_removed	Selected	Not selected	-
01	SS1_active	Selected	Not selected	-
04	SLS_active	Selected	Not selected	-
05	SDI_pos_active	Selected	Not selected	-
06	SDI_neg_active	Selected	Not selected	-

p10042[0...5] SI F-DO 0 signal sources / SI F-DO 0 S_src

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2877

Min	Max	Factory setting
0	13	0

Description: Sets the signal sources for F-DO 0 (X131.5).
The 6 signal sources in p10042[0...5] are AND'ed and the result is output at F-DO 0.

Value:
0: No function
1: STO active
2: SS1 active
5: SLS active
6: SSM feedback signal active
7: Safe state

9: Internal event
12: SDI positive active
13: SDI negative active

Index: [0] = AND logic operation input 1
[1] = AND logic operation input 2
[2] = AND logic operation input 3
[3] = AND logic operation input 4
[4] = AND logic operation input 5
[5] = AND logic operation input 6

Note: F-DO: Failsafe Digital Output

p10046 SI F-DO feedback signal input activation / SI F-DO FS act

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Activates the readback input for the safety digital output (F-DO)
The test mode for the particular safety digital output is set in p10047.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Test F-DO 0	Test active	No test	-

Dependency: Refer to: p10001, p10003, p10007, p10047

Note: The test stop is only performed if the safety output of the Control Unit is being used (see p10042).

p10047 SI F-DO test stop mode / SI F-DO test mode

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
1	3	2

Description: Sets the test stop mode for the safety digital output (F-DO)

Value: 1: Test mode 1 evaluation of int. diagnostic signal (passive load)
2: Test mode 2 read back F-DO in DI (relay circuit)
3: Test mode 3 read back F-DO in DI (actuator with feedback signal)

Dependency: Refer to: p10001, p10003, p10007, p10046

Note: The test stop is only performed if the safety output is being used (see p10042).

r10049 SI F-DI monitoring status (processor 1) / SI F-DI status P1

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the monitoring status of the fail-safe digital inputs (F-DI).
The F-DIs that are being used by the Safety Integrated functions are displayed.
If the module used has fewer than 3 F-DIs, "Freely available" is displayed for the F-DIs which are not in use.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DI 0	Safety monitored	Freely available	-
01	F-DI 1	Safety monitored	Freely available	-
02	F-DI 2	Safety monitored	Freely available	-

Dependency: p10006 / p10106
p10022 / p10122
p10023 / p10123

p10026 / p10126
p10030 / p10130
p10031 / p10131
Refer to: r10149

p10050 SI PROFIsafe F-DI transfer (processor 1) / SI Ps F-DI tran P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	0000 bin

Description: Setting for the transfer and evaluation of failsafe digital inputs (F-DI) via PROFIsafe.

The safe state of the selected F-DIs is transferred to the F-control via PROFIsafe. The F-DIs are monitored for discrepancies. Discrepancy faults can be acknowledged via PROFIsafe.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DI 0 processor 1	Transfer	No transfer	-
01	F-DI 1 processor 1	Transfer	No transfer	-
02	F-DI 2 processor 1	Transfer	No transfer	-

Dependency: Refer to: p10150

Note: F-DI: Failsafe Digital Input

r10051.0...2 CO/BO: SI digital inputs status (processor 1) / SI DI status P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the single-channel, logical, and debounced status of the fail-safe digital inputs (F-DI).

The parameter is updated in the SI Motion monitoring clock cycle.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DI 0 processor 1	High	Low	-
01	F-DI 1 processor 1	High	Low	-
02	F-DI 2 processor 1	High	Low	-

Dependency: Refer to: p9501, p9601, p10017, p10050, r10151

Note: If a safety function is assigned to an input (e.g. via p10022), then the following applies:

- logical "0": Safety function is selected
- logical "1": Safety function is de-selected

The interrelationship between the logical level and the external voltage level at the input depends on the parameterization (refer to p10040) of the input as either NC or NO contact and is aligned to the use of a safety function:

With 24 V at the input, NC contacts have a logical "1" level, for 0 V at the input, a logical "0" level.

This means that an NC/NC contact parameterization of 0 V at both inputs of the F-DI selects the safety function, for 24 V at both inputs, de-selects the safety function.

With 24 V at the input, NO contacts have a logical "0" level, for 0 V at the input, a logical "1" level.

This means that for an NC/NO contact parameterization, the level 0 V/24 V selects the safety function, the level 24 V/0 V de-selects the safety function.

F-DI: Failsafe Digital Input

The state of parameter r10151 is delayed by one monitoring clock cycle in relation to r10051.

The parameter is only updated in the following cases:

- If the Safety Extended Functions are enabled by means of activation via F-DI.
- If transfer of the F-DIs via PROFIsafe is enabled (see p9501).

In this case only the F-DIs transferred for PROFIsafe are displayed and updated (see p10050/p10150). All F-DIs which have not been transferred have a static zero value.

r10052.0 CO/BO: SI digital outputs status (processor 1) / SI DO status P1

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the status of the digital output of processor 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DO 0 processor 1	High	Low	2853

Note: F-DO: Failsafe Digital Output

p10101 SI delay time for test stop at DO / SI t_delay DO

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
4.00 [ms]	2000.00 [ms]	500.00 [ms]

Description: Sets the delay time for testing the digital output.

Within this time, for a forced checking procedure of the digital output, the signal must have been detected via the corresponding readback input (p10047).

Dependency: Refer to: p10003, p10007, p10046

Note: The delay time must be set to a value greater than the debounce time (p10017).

Regardless of p10001, the forced checking procedure will pause for at least two safety monitoring clock cycles between each stage of the test.

The test stop is only performed if the safety output is being used (p10142).

p10102 SI discrepancy monitoring time (processor 2) / SI discr t_mon P2

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2850, 2851
Min	**Max**	**Factory setting**
1.00 [ms]	2000.00 [ms]	500.00 [ms]

Description: Sets the monitoring time for the discrepancy for the digital inputs.

The signal states at the two associated digital inputs (F-DI) must assume the same state within this monitoring time.

Dependency: Refer to: p10002

Note: F-DI: Failsafe Digital Input

p10106 SI acknowledgement internal event F-DI (processor 2) / SI ackn int evt P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
0	255	0

Description: Select a fail-safe digital input for the signal "acknowledge internal event" (internal fault).

The falling edge at this input resets the status "internal event" in the drives.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Dependency: Refer to: p10006

Note: The values "static active" and "static inactive" result in an inactive function of the safe acknowledgment.
F-DI: Failsafe Digital Input

p10117 SI digital inputs debounce time (processor 2) / SI DI t_debounceP2

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0.00 [ms]	100.00 [ms]	1.00 [ms]

Description: Sets the debounce time for digital inputs.
The debounce time acts on the following digital inputs:
- Fail-safe digital inputs (F-DI).
- Single-channel digital input 2 (DI 2, read back input for the forced checking procedure).
The debounce time is accepted rounded off to whole milliseconds.

Dependency: Refer to: p10017

Note: Example:
Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed.
Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.
The debounce result can be read in r10151.

p10122 SI STO input terminal (processor 2) / SI STO F-DI P2

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "STO" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Dependency: Refer to: p10022

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
STO: Safe Torque Off

p10123 SI SS1 input terminal (processor 2) / SI SS1 F-DI P2

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SS1" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Dependency: Refer to: p10023

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SS1: Safe Stop 1

p10126 SI SLS input terminal (processor 2) / SI SLS F-DI P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SLS" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Dependency: Refer to: p10026

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SLS: Safely-Limited Speed

p10130 SI SDI positive input terminal (processor 2) / SI SDI pos F-DI P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SDI positive" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SDI: Safe Direction

p10131 SI SDI negative input terminal (processor 2) / SI SDI neg F-DI P2

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe digital input (F-DI) for the "SDI negative" function.

Value:
0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Note:
If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SDI: Safe Direction

p10139 SI Safe State signal selection (processor 2) / SI Safe State Sel

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2856

Min	Max	Factory setting
-	-	0000 0001 bin

Description: Selects the individual signals that should be logically combined to create "Safe State".

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Power_removed	Selected	Not selected	-
01	SS1_active	Selected	Not selected	-
04	SLS_active	Selected	Not selected	-
05	SDI_pos_active	Selected	Not selected	-
06	SDI_neg_active	Selected	Not selected	-

p10142[0...5] SI F-DO 0 signal sources (processor 2) / SI F-DO 0 S_src P2

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: C(95) **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2857

Min	Max	Factory setting
0	13	0

Description: Sets the signal sources for F-DO 0
The 6 signal sources in p10142[0...5] are AND'ed and the result is output at F-DO 0.

Value:
0: No function
1: STO active
2: SS1 active
5: SLS active
6: SSM feedback signal active
7: Safe state
9: Internal event
12: SDI positive active
13: SDI negative active

Index:
[0] = AND logic operation input 1
[1] = AND logic operation input 2
[2] = AND logic operation input 3
[3] = AND logic operation input 4
[4] = AND logic operation input 5
[5] = AND logic operation input 6

Note: F-DO: Failsafe Digital Output

p10146 SI test sensor feedback signal / SI test sens FS

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** 2848
Min -	**Max** -	**Factory setting** 0000 bin

Description: Sets the test of the feedback line for forced checking procedure.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Test F-DO 0	Test active	No test	-

Note: F-DO: Failsafe Digital Output

p10147 SI F-DO test stop mode / SI F-DO test mode

Access level: 3	**Calculated:** -	**Data type:** Integer16
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min 1	**Max** 3	**Factory setting** 2

Description: Sets the test stop mode for the safety digital output (F-DO)

Value:
1: Test mode 1 evaluation of int. diagnostic signal (passive load)
2: Test mode 2 read back F-DO in DI (relay circuit)
3: Test mode 3 read back F-DO in DI (actuator with feedback signal)

Dependency: Refer to: p10001, p10003, p10007, p10046

r10149 SI F-DI monitoring status (processor 2) / SI F-DI status P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min -	**Max** -	**Factory setting** -

Description: Displays the monitoring status of the fail-safe digital inputs (F-DI).
The F-DIs that are being used by the Safety Integrated functions are displayed.
If the module used has fewer than 3 F-DIs, "Freely available" is displayed for the F-DIs which are not in use.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DI 0	Safety monitored	Freely available	-
01	F-DI 1	Safety monitored	Freely available	-
02	F-DI 2	Safety monitored	Freely available	-

Dependency:
p10006 / p10106
p10022 / p10122
p10023 / p10123
p10026 / p10126
p10030 / p10130
p10031 / p10131
p10050 / p10150
Refer to: r10049

p10150 SI PROFIsafe F-DI transfer (processor 2) / SI Ps F-DI tran P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: C(95)	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	0000 bin

Description: Setting for the transfer and evaluation of failsafe digital inputs (F-DI) via PROFIsafe.

The safe state of the selected F-DIs is transferred to the F-control via PROFIsafe. The F-DIs are monitored for discrepancies. Discrepancy faults can be acknowledged via PROFIsafe.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DI 0 processor 2	Transfer	No transfer	-
01	F-DI 1 processor 2	Transfer	No transfer	-
02	F-DI 2 processor 2	Transfer	No transfer	-

Dependency: Refer to: p10050

Note: F-DI: Failsafe Digital Input

r10151.0...2 CO/BO: SI digital inputs status (processor 2) / SI DI status P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -
Min	**Max**	**Factory setting**
-	-	-

Description: Displays the single-channel, logical, and debounced status of the fail-safe digital inputs (F-DI).

The parameter is updated in the SI Motion monitoring clock cycle.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DI 0 processor 2	High	Low	-
01	F-DI 1 processor 2	High	Low	-
02	F-DI 2 processor 2	High	Low	-

Dependency: Refer to: p9501, p9601, p10117, p10150

Note: F-DI: Failsafe Digital Input

If a safety function is assigned to an input (e.g. via p10122), then the following applies:

- logical "0": Safety function is selected
- logical "1": Safety function is de-selected

The interrelationship between the logical level and the external voltage level at the input depends on the parameterization (refer to p10140) of the input as either NC or NO contact and is aligned to the use of a safety function:

With 24 V at the input, NC contacts have a logical "1" level, for 0 V at the input, a logical "0" level.

This means that an NC/NC contact parameterization of 0 V at both inputs of the F-DI selects the safety function, for 24 V at both inputs, de-selects the safety function.

With 24 V at the input, NO contacts have a logical "0" level, for 0 V at the input, a logical "1" level.

This means that for an NC/NO contact parameterization, the level 0 V/24 V selects the safety function, the level 24 V/0 V de-selects the safety function.

The state of parameter r10151 is delayed by one monitoring clock cycle in relation to r10051.

The parameter is only updated in the following cases:

- If the Safety Extended Functions are enabled by means of activation via F-DI.
- If transfer of the F-DIs via PROFIsafe is enabled (see p9501).

In this case only the F-DIs transferred for PROFIsafe are displayed and updated (see p10050/p10150). All F-DIs which have not been transferred have a static zero value.

r10152.0 CO/BO: SI digital outputs status (processor 2) / SI DO status P2

Access level: 3	**Calculated:** -	**Data type:** Unsigned32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays the status of the digital output of processor 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	F-DO 0 processor 2	High	Low	2853

Note: F-DO: Failsafe Digital Output

r20001[0...9] Run-time group sampling time / RTG sampling time

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3	**Calculated:** -	**Data type:** FloatingPoint32
Can be changed: -	**Scaling:** -	**Dyn. index:** -
Units group: -	**Unit selection:** -	**Func. diagram:** -

Min	Max	Factory setting
- [ms]	- [ms]	- [ms]

Description: Displays the current sampling time of the run-time group 0 to 9.

Index:
[0] = Run-time group 0
[1] = Run-time group 1
[2] = Run-time group 2
[3] = Run-time group 3
[4] = Run-time group 4
[5] = Run-time group 5
[6] = Run-time group 6
[7] = Run-time group 7
[8] = Run-time group 8
[9] = Run-time group 9

p20030[0...3] BI: AND 0 inputs / AND 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7210

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 0 of the AND function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20031 BO: AND 0 output Q / AND 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7210

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 0 of the AND function block.

p20032 AND 0 run-time group / AND 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance AND 0 of the AND function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20033 AND 0 run sequence / AND 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
0	32000	10

Description: Setting parameter for the run sequence of instance AND 0 within the run-time group set in p20032.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20034[0...3] BI: AND 1 inputs / AND 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7210

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 1 of the AND function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20035 BO: AND 1 output Q / AND 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7210

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 1 of the AND function block.

p20036 AND 1 run-time group / AND 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance AND 1 of the AND function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20037 AND 1 run sequence / AND 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
0	32000	20

Description: Setting parameter for the run sequence of instance AND 1 within the run-time group set in p20036.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20038[0...3] BI: AND 2 inputs / AND 2 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 2 of the AND function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20039 BO: AND 2 output Q / AND 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 2 of the AND function block.

p20040 AND 2 run-time group / AND 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance AND 2 of the AND function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20041 AND 2 run sequence / AND 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 2710

Min	Max	Factory setting
0	32000	30

Description: Setting parameter for the run sequence of instance AND 2 within the run-time group set in p20040.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20042[0...3] BI: AND 3 inputs / AND 3 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7210

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance AND 3 of the AND function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20043 BO: AND 3 output Q / AND 3 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7210

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 & I1 & I2 & I3 of instance AND 3 of the AND function block.

p20044 AND 3 run-time group / AND 3 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance AND 3 of the AND function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20045 AND 3 run sequence / AND 3 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7210

Min	Max	Factory setting
0	32000	40

Description: Setting parameter for the run sequence of instance AND 3 within the run-time group set in p20044.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20046[0...3] BI: OR 0 inputs / OR 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 0 of the OR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20047 BO: OR 0 output Q / OR 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 | I1 | I2 | I3 of instance OR 0 of the OR function block.

p20048 OR 0 run-time group / OR 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance OR 0 of the OR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20049 OR 0 run sequence / OR 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
0	32000	60

Description: Setting parameter for the run sequence of instance OR 0 within the run-time group set in p20048.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20050[0...3] BI: OR 1 inputs / OR 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 1 of the OR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20051 BO: OR 1 output Q / OR 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 | I1 | I2 | I3 of instance OR 1 of the OR function block.

p20052 OR 1 run-time group / OR 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance OR 1 of the OR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20053 OR 1 run sequence / OR 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
0	32000	70

Description: Setting parameter for the run sequence of instance OR 1 within the run-time group set in p20052.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20054[0...3] BI: OR 2 inputs / OR 2 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 2 of the OR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20055 BO: OR 2 output Q / OR 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 | I1 | I2 | I3 of instance OR 2 of the OR function block.

p20056 OR 2 run-time group / OR 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance OR 2 of the OR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20057 OR 2 run sequence / OR 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
0	32000	80

Description: Setting parameter for the run sequence of instance OR 2 within the run-time group set in p20056.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20058[0...3] BI: OR 3 inputs / OR 3 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance OR 3 of the OR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20059 BO: OR 3 output Q / OR 3 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7212

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q = I0 | I1 | I2 | I3 of instance OR 3 of the OR function block.

p20060 OR 3 run-time group / OR 3 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance OR 3 of the OR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20061 OR 3 run sequence / OR 3 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7212

Min	Max	Factory setting
0	32000	90

Description: Setting parameter for the run sequence of instance OR 3 within the run-time group set in p20060.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20062[0...3] BI: XOR 0 inputs / XOR 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 0 of the XOR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20063 BO: XOR 0 output Q / XOR 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q of instance XOR 0 of the XOR function block.

p20064 XOR 0 run-time group / XOR 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance XOR 0 of the XOR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20065 XOR 0 run sequence / XOR 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
0	32000	110

Description: Setting parameter for the run sequence of instance XOR 0 within the run-time group set in p20064.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20066[0...3] BI: XOR 1 inputs / XOR 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 1 of the XOR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20067 BO: XOR 1 output Q / XOR 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q of instance XOR 1 of the XOR function block.

p20068 XOR 1 run-time group / XOR 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance XOR 1 of the XOR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20069 XOR 1 run sequence / XOR 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
0	32000	120

Description: Setting parameter for the run sequence of instance XOR 1 within the run-time group set in p20068.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20070[0...3] BI: XOR 2 inputs / XOR 2 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** U32 / Binary
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 2 of the XOR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20071 BO: XOR 2 output Q / XOR 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q of instance XOR 2 of the XOR function block.

p20072 XOR 2 run-time group / XOR 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance XOR 2 of the XOR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20073 XOR 2 run sequence / XOR 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
0	32000	130

Description: Setting parameter for the run sequence of instance XOR 2 within the run-time group set in p20072.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20074[0...3] BI: XOR 3 inputs / XOR 3 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7214

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0, I1, I2, I3 of instance XOR 3 of the XOR function block.

Index:
[0] = Input I0
[1] = Input I1
[2] = Input I2
[3] = Input I3

r20075 BO: XOR 3 output Q / XOR 3 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7214

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity Q of instance XOR 3 of the XOR function block.

p20076 XOR 3 run-time group / XOR 3 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance XOR 3 of the XOR function block is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20077 XOR 3 run sequence / XOR 3 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7214

Min	Max	Factory setting
0	32000	140

Description: Setting parameter for the run sequence of instance XOR 3 within the run-time group set in p20076.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20078 BI: NOT 0 input I / NOT 0 input I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity I of instance NOT 0 of the inverter.

r20079 BO: NOT 0 inverted output / NOT 0 inv output

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output of instance NOT 0 of the inverter.

p20080 NOT 0 run-time group / NOT 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance NOT 0 of the inverter is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20081 NOT 0 run sequence / NOT 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
0	32000	160

Description: Setting parameter for the run sequence of instance NOT 0 within the run-time group set in p20080.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20082 BI: NOT 1 input I / NOT 1 input I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity I of instance NOT 1 of the inverter.

r20083 BO: NOT 1 inverted output / NOT 1 inv output

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output of instance NOT 1 of the inverter.

p20084 NOT 1 run-time group / NOT 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance NOT 1 of the inverter is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20085 NOT 1 run sequence / NOT 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
0	32000	170

Description: Setting parameter for the run sequence of instance NOT 1 within the run-time group set in p20084.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20086 BI: NOT 2 input I / NOT 2 input I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity I of instance NOT 2 of the inverter.

r20087 BO: NOT 2 inverted output / NOT 2 inv output

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output of instance NOT 2 of the inverter.

p20088 NOT 2 run-time group / NOT 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance NOT 2 of the inverter is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20089 NOT 2 run sequence / NOT 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
0	32000	180

Description: Setting parameter for the run sequence of instance NOT 2 within the run-time group set in p20088.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20090 BI: NOT 3 input I / NOT 3 input I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity I of instance NOT 3 of the inverter.

r20091 BO: NOT 3 inverted output / NOT 3 inv output

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output of instance NOT 3 of the inverter.

p20092 NOT 3 run-time group / NOT 3 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance NOT 3 of the inverter is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20093 NOT 3 run sequence / NOT 3 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7216

Min	Max	Factory setting
0	32000	190

Description: Setting parameter for the run sequence of instance NOT 3 within the run-time group set in p20092.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20094[0...3] CI: ADD 0 inputs / ADD 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities X0, X1, X2, X3 of instance ADD 0 of the adder.

Index:
[0] = Input X0
[1] = Input X1
[2] = Input X2
[3] = Input X3

r20095 CO: ADD 0 output Y / ADD 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	-

Description: Display parameter for the output quantity Y = X0 + X1 + X2 + X3 of instance ADD 0 of the adder.

p20096 ADD 0 run-time group / ADD 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance ADD 0 of the adder is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20097 ADD 0 run sequence / ADD 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
0	32000	210

Description: Setting parameter for the run sequence of instance ADD 0 within the run-time group set in p20096.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20098[0...3] CI: ADD 1 inputs / ADD 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities X0, X1, X2, X3 of instance ADD 1 of the adder.

Index:
[0] = Input X0
[1] = Input X1
[2] = Input X2
[3] = Input X3

r20099 CO: ADD 1 output Y / ADD 1 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	-

Description: Display parameter for the output quantity Y = X0 + X1 + X2 + X3 of instance ADD 1 of the adder.

p20100 ADD 1 run-time group / ADD 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance ADD 1 of the adder is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20101 ADD 1 run sequence / ADD 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
0	32000	220

Description: Setting parameter for the run sequence of instance ADD 1 within the run-time group set in p20100.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20102[0...1] CI: SUB 0 inputs / SUB 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of minuend X1 and subtrahend X2 of instance SUB 0 of the subtractor.

Index: [0] = Minuend X1
[1] = Subtrahend X2

r20103 CO: SUB 0 difference Y / SUB 0 difference Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	-

Description: Display parameter for the difference Y = X1 - X2 of instance SUB 0 of the subtractor.

p20104 SUB 0 run-time group / SUB 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance SUB 0 of the subtractor is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20105 SUB 0 run sequence / SUB 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
0	32000	240

Description: Setting parameter for the run sequence of instance SUB 0 within the run-time group set in p20104.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20106[0...1] CI: SUB 1 inputs / SUB 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of minuend X1 and subtrahend X2 of instance SUB 1 of the subtractor.

Index: [0] = Minuend X1
[1] = Subtrahend X2

r20107 CO: SUB 1 difference Y / SUB 1 difference Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	-

Description: Display parameter for the difference Y = X1 - X2 of instance SUB 1 of the subtractor.

p20108 SUB 1 run-time group / SUB 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance SUB 1 of the subtractor is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20109 SUB 1 run sequence / SUB 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7220

Min	Max	Factory setting
0	32000	250

Description: Setting parameter for the run sequence of instance SUB 1 within the run-time group set in p20108.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20110[0...3] CI: MUL 0 inputs / MUL 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the factors X0, X1, X2, X3 of instance MUL 0 of the multiplier.

Index:
[0] = Factor X0
[1] = Factor X1
[2] = Factor X2
[3] = Factor X3

r20111 CO: MUL 0 product Y / MUL 0 product Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	-

Description: Display parameter for the product Y = X0 * X1 * X2 * X3 of instance MUL 0 of the multiplier.

p20112 MUL 0 run-time group / MUL 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance MUL 0 of the multiplier is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20113 MUL 0 run sequence / MUL 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
0	32000	270

Description: Setting parameter for the run sequence of instance MUL 0 within the run-time group set in p20112.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20114[0...3] CI: MUL 1 inputs / MUL 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the factors X0, X1, X2, X3 of instance MUL 1 of the multiplier.

Index:
[0] = Factor X0
[1] = Factor X1
[2] = Factor X2
[3] = Factor X3

r20115 CO: MUL 1 product Y / MUL 1 product Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	-

Description: Display parameter for the product Y = X0 * X1 * X2 * X3 of instance MUL 1 of the multiplier.

p20116 MUL 1 run-time group / MUL 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance MUL 1 of the multiplier is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20117 MUL 1 run sequence / MUL 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
0	32000	280

Description: Setting parameter for the run sequence of instance MUL 1 within the run-time group set in p20116.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20118[0...1] CI: DIV 0 inputs / DIV 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of dividend X1 and divisor X2 of instance DIV 0 of the divider.

Index: [0] = Dividend X0
[1] = Divisor X1

r20119[0...2] CO: DIV 0 quotient / DIV 0 quotient

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	-

Description: Display parameter for quotients Y = X1/X2, integer number quotients YIN, and division remainder MOD = (Y - YIN) x X2 of instance DIV 0 of the divider.

Index: [0] = Quotient Y
[1] = Integer number quotient YIN
[2] = Div remainder MOD

r20120 BO: DIV 0 divisor is zero QF / DIV 0 divisor=0 QF

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	-

Description: Display parameter for the signal QF that the divisor X2 of instance DIV 0 of the divider is zero.
X2 = 0.0 => QF = 1

p20121 DIV 0 run-time group / DIV 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance DIV 0 of the divider is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20122 DIV 0 run sequence / DIV 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
0	32000	300

Description: Setting parameter for the run sequence of instance DIV 0 within the run-time group set in p20121.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20123[0...1] CI: DIV 1 inputs / DIV 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7222

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of dividend X1 and divisor X2 of instance DIV 1 of the divider.

Index: [0] = Dividend X0
[1] = Divisor X1

r20124[0...2] CO: DIV 1 quotient / DIV 1 quotient

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: - **Scaling:** PERCENT **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
-	-	-

Description: Display parameter for quotients Y = X1/X2, integer number quotients YIN, and division remainder MOD = (Y - YIN) x X2 of instance DIV 1 of the divider.

Index: [0] = Quotient Y
[1] = Integer number quotient YIN
[2] = Div remainder MOD

r20125 BO: DIV 1 divisor is zero QF / DIV 1 divisor=0 QF

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
-	-	-

Description: Display parameter for the signal QF that the divisor X2 of instance DIV 1 of the divider is zero.
X2 = 0.0 => QF = 1

p20126 DIV 1 run-time group / DIV 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance DIV 1 of the divider is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20127 DIV 1 run sequence / DIV 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7222

Min	Max	Factory setting
0	32000	310

Description: Setting parameter for the run sequence of instance DIV 1 within the run-time group set in p20126.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20128 CI: AVA 0 input X / AVA 0 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7224

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the input quantity X of instance AVA 0 of the absolute value generator with sign evaluation.

r20129 CO: AVA 0 output Y / AVA 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7224

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Y of instance AVA 0 of the absolute value generator with sign evaluation.

r20130 BO: AVA 0 input negative SN / AVA 0 input neg SN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7224

Min	Max	Factory setting
-	-	-

Description: Display parameter for signal SN that the input quantity X of instance AVA 0 of the absolute value generator with sign evaluation is negative.
X < 0.0 => SN = 1

p20131 AVA 0 run-time group / AVA 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7224

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance AVA 0 of the absolute value generator with sign evaluation is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20132 AVA 0 run sequence / AVA 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7224

Min	Max	Factory setting
0	32000	340

Description: Setting parameter for the run sequence of instance AVA 0 within the run-time group set in p20131.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20133 CI: AVA 1 input X / AVA 1 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7224

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the input quantity X of instance AVA 1 of the absolute value generator with sign evaluation.

r20134 CO: AVA 1 output Y / AVA 1 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7224

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Y of instance AVA 1 of the absolute value generator with sign evaluation.

r20135 BO: AVA 1 input negative SN / AVA 1 input neg SN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7224

Min	Max	Factory setting
-	-	-

Description: Display parameter for signal SN that the input quantity X of instance AVA 1 of the absolute value generator with sign evaluation is negative.
X < 0.0 => SN = 1

p20136 AVA 1 run-time group / AVA 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7224

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance AVA 1 of the absolute value generator with sign evaluation is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20137 AVA 1 run sequence / AVA 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7224

Min	Max	Factory setting
0	32000	350

Description: Setting parameter for the run sequence of instance AVA 1 within the run-time group set in p20136.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20138 BI: MFP 0 input pulse I / MFP 0 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance MFP 0 of the pulse generator.

p20139 MFP 0 pulse duration in ms / MFP 0 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance MFP 0 of the pulse generator.

r20140 BO: MFP 0 output Q / MFP 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance MFP 0 of the pulse generator.

p20141 MFP 0 run-time group / MFP 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance MFP 0 of the pulse generator is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20142 MFP 0 run sequence / MFP 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0	32000	370

Description: Setting parameter for the run sequence of instance MFP 0 within the run-time group set in p20141.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20143 BI: MFP 1 input pulse I / MFP 1 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance MFP 1 of the pulse generator.

p20144 MFP 1 pulse duration in ms / MFP 1 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance MFP 1 of the pulse generator.

r20145 BO: MFP 1 output Q / MFP 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance MFP 1 of the pulse generator.

p20146 MFP 1 run-time group / MFP 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7230

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance MFP 1 of the pulse generator is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20147 MFP 1 run sequence / MFP 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7230

Min	Max	Factory setting
0	32000	380

Description: Setting parameter for the run sequence of instance MFP 1 within the run-time group set in p20146.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20148 BI: PCL 0 input pulse I / PCL 0 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PCL 0 of the pulse shortener.

p20149 PCL 0 pulse duration in ms / PCL 0 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance PCL 0 of the pulse shortener.

r20150 BO: PCL 0 output Q / PCL 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PCL 0 of the pulse shortener.

p20151 PCL 0 run-time group / PCL 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PCL 0 of the pulse shortener is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20152 PCL 0 run sequence / PCL 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0	32000	400

Description: Setting parameter for the run sequence of instance PCL 0 within the run-time group set in p20151.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20153 BI: PCL 1 input pulse I / PCL 1 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PCL 1 of the pulse shortener.

p20154 PCL 1 pulse duration in ms / PCL 1 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance PCL 1 of the pulse shortener.

r20155 BO: PCL 1 output Q / PCL 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PCL 1 of the pulse shortener.

p20156 PCL 1 run-time group / PCL 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7230

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PCL 1 of the pulse shortener is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20157 PCL 1 run sequence / PCL 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7230

Min	Max	Factory setting
0	32000	410

Description: Setting parameter for the run sequence of instance PCL 1 within the run-time group set in p20156.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20158 BI: PDE 0 input pulse I / PDE 0 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDE 0 of the closing delay device.

p20159 PDE 0 pulse delay time in ms / PDE 0 t_del ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse delay time T in milliseconds of instance PDE 0 of the closing delay device.

r20160 BO: PDE 0 output Q / PDE 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDE 0 of the closing delay device.

p20161 PDE 0 run-time group / PDE 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PDE 0 of the closing delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20162 PDE 0 run sequence / PDE 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
0	32000	430

Description: Setting parameter for the run sequence of instance PDE 0 within the run-time group set in p20161.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20163 BI: PDE 1 input pulse I / PDE 1 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDE 1 of the closing delay device.

p20164 PDE 1 pulse delay time in ms / PDE 1 t_del ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse delay time T in milliseconds of instance PDE 1 of the closing delay device.

r20165 BO: PDE 1 output Q / PDE 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDE 1 of the closing delay device.

p20166 PDE 1 run-time group / PDE 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7232

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PDE 1 of the closing delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20167 PDE 1 run sequence / PDE 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7232

Min	Max	Factory setting
0	32000	440

Description: Setting parameter for the run sequence of instance PDE 1 within the run-time group set in p20166.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20168 BI: PDF 0 input pulse I / PDF 0 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDF 0 of the breaking delay device.

p20169 PDF 0 pulse extension time in ms / PDF 0 t_ext ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse extension time T in milliseconds of instance PDF 0 of the breaking delay device.

r20170 BO: PDF 0 output Q / PDF 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDF 0 of the breaking delay device.

p20171 PDF 0 run-time group / PDF 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PDF 0 of the breaking delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20172 PDF 0 run sequence / PDF 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
0	32000	460

Description: Setting parameter for the run sequence of instance PDF 0 within the run-time group set in p20171.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20173 BI: PDF 1 input pulse I / PDF 1 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDF 1 of the breaking delay device.

p20174 PDF 1 pulse extension time in ms / PDF 1 t_ext ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse extension time T in milliseconds of instance PDF 1 of the breaking delay device.

r20175 BO: PDF 1 output Q / PDF 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDF 1 of the breaking delay device.

p20176 PDF 1 run-time group / PDF 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PDF 1 of the breaking delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20177 PDF 1 run sequence / PDF 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
0	32000	470

Description: Setting parameter for the run sequence of instance PDF 1 within the run-time group set in p20176.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20178[0...1] BI: PST 0 inputs / PST 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for input pulse I and the reset input R of instance PST 0 of the pulse extension element.

Index: [0] = Input pulse I
[1] = Reset input R

p20179 PST 0 pulse duration in ms / PST 0 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance PST 0 of the pulse extension element.

r20180 BO: PST 0 output Q / PST 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PST 0 of the pulse extension element.

p20181 PST 0 run-time group / PST 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PST 0 of the pulse extension element is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20182 PST 0 run sequence / PST 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
0	7999	490

Description: Setting parameter for the run sequence of instance PST 0 within the run-time group set in p20181.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20183[0...1] BI: PST 1 inputs / PST 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for input pulse I and the reset input R of instance PST 1 of the pulse extension element.

Index: [0] = Input pulse I
[1] = Reset input R

p20184 PST 1 pulse duration in ms / PST 1 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance PST 1 of the pulse extension element.

r20185 BO: PST 1 output Q / PST 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7234

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PST 1 of the pulse extension element.

p20186 PST 1 run-time group / PST 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7234

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PST 1 of the pulse extension element is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20187 PST 1 run sequence / PST 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7234

Min	Max	Factory setting
0	7999	500

Description: Setting parameter for the run sequence of instance PST 1 within the run-time group set in p20186.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20188[0...1] BI: RSR 0 inputs / RSR 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for set input S and reset input R of instance RSR 0 of the RS flipflop.

Index: [0] = Set S
[1] = Reset R

r20189 BO: RSR 0 output Q / RSR 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for output Q of instance RSR 0 of the RS flipflop

r20190 BO: RSR 0 inverted output QN / RSR 0 inv outp QN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for inverted output QN of instance RSR 0 of the RS flipflop.

p20191 RSR 0 run-time group / RSR 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which instance RSR 0 of the RS flipflop is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20192 RSR 0 run sequence / RSR 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
0	7999	520

Description: Setting parameter for the run sequence of instance RSR 0 within the run-time group set in p20191.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20193[0...1] BI: RSR 1 inputs / RSR 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for set input S and reset input R of instance RSR 1 of the RS flipflop.

Index: [0] = Set S
[1] = Reset R

r20194 BO: RSR 1 output Q / RSR 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for output Q of instance RSR 1 of the RS flipflop

r20195 BO: RSR 1 inverted output QN / RSR 1 inv outp QN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for inverted output QN of instance RSR 1 of the RS flipflop.

p20196 RSR 1 run-time group / RSR 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7240

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which instance RSR 1 of the RS flipflop is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20197 RSR 1 run sequence / RSR 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7240

Min	Max	Factory setting
0	7999	530

Description: Setting parameter for the run sequence of instance RSR 1 within the run-time group set in p20196.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20198[0...3] BI: DFR 0 inputs / DFR 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for trigger input I, D input D, set input S, and reset input R of instance DFR 0 of the D flipflop.

Index:
[0] = Trigger input I
[1] = D input D
[2] = Set S
[3] = Reset R

r20199 BO: DFR 0 output Q / DFR 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for output Q of instance DFR 0 of the D flipflop.

r20200 BO: DFR 0 inverted output QN / DFR 0 inv outp QN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output QN of instance DFR 0 of the D flipflop.

p20201 DFR 0 run-time group / DFR 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which instance DFR 0 of the D flipflop is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20202 DFR 0 run sequence / DFR 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
0	32000	550

Description: Setting parameter for the run sequence of instance DFR 0 within the run-time group set in p20201.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20203[0...3] BI: DFR 1 inputs / DFR 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for trigger input I, D input D, set input S, and reset input R of instance DFR 1 of the D flipflop.

Index: [0] = Trigger input I
[1] = D input D
[2] = Set S
[3] = Reset R

r20204 BO: DFR 1 output Q / DFR 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for output Q of instance DFR 1 of the D flipflop.

r20205 BO: DFR 1 inverted output QN / DFR 1 inv outp QN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output QN of instance DFR 1 of the D flipflop.

p20206 DFR 1 run-time group / DFR 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7240

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which instance DFR 1 of the D flipflop is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20207 DFR 1 run sequence / DFR 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7240

Min	Max	Factory setting
0	32000	560

Description: Setting parameter for the run-time group of instance DFR 1 within the run-time group set in p20206.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20208[0...1] BI: BSW 0 inputs / BSW 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0 and I1 of instance BSW 0 of the binary changeover switch.

Index: [0] = Input I0
[1] = Input I1

p20209 BI: BSW 0 switch setting I / BSW 0 sw_setting

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the switch setting I of instance BSW 0 of the binary changeover switch.

r20210 BO: BSW 0 output Q / BSW 0 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Q of instance BSW 0 of the binary changeover switch.

p20211 BSW 0 run-time group / BSW 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance BSW 0 of the binary changeover switch is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20212 BSW 0 run sequence / BSW 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
0	7999	580

Description: Setting parameter for the run sequence of instance BSW 0 within the run-time group set in p20211.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20213[0...1] BI: BSW 1 inputs / BSW 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities I0 and I1 of instance BSW 1 of the binary changeover switch.

Index: [0] = Input I0
[1] = Input I1

p20214 BI: BSW 1 switch setting I / BSW 1 sw_setting

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the switch setting I of instance BSW 1 of the binary changeover switch.

r20215 BO: BSW 1 output Q / BSW 1 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Q of instance BSW 1 of the binary changeover switch.

p20216 BSW 1 run-time group / BSW 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7250

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance BSW 1 of the binary changeover switch is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20217 BSW 1 run sequence / BSW 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7250

Min	Max	Factory setting
0	7999	590

Description: Setting parameter for the run sequence of instance BSW 1 within the run-time group set in p20216.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20218[0...1] CI: NSW 0 inputs / NSW 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities X0 and X1 of instance NSW 0 of the numeric changeover switch.

Index: [0] = Input X0
[1] = Input X1

p20219 BI: NSW 0 switch setting I / NSW 0 sw_setting

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the switch setting I of instance NSW 0 of the numeric changeover switch.

r20220 CO: NSW 0 output Y / NSW 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Y of instance NSW 0 of the numeric changeover switch.

p20221 NSW 0 run-time group / NSW 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance NSW 0 of the numeric changeover switch is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20222 NSW 0 run sequence / NSW 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
0	32000	610

Description: Setting parameter for the run sequence of instance NSW 0 within the run-time group set in p20221.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20223[0...1] CI: NSW 1 inputs / NSW 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities X0 and X1 of instance NSW 1 of the numeric changeover switch.

Index: [0] = Input X0
[1] = Input X1

p20224 BI: NSW 1 switch setting I / NSW 1 sw_setting

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of the switch setting I of instance NSW 1 of the numeric changeover switch.

r20225 CO: NSW 1 output Y / NSW 1 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7250

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Y of instance NSW 1 of the numeric changeover switch.

p20226 NSW 1 run-time group / NSW 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7250

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance NSW 1 of the numeric changeover switch is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20227 NSW 1 run sequence / NSW 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7250

Min	Max	Factory setting
0	32000	620

Description: Setting parameter for the run sequence of instance NSW 1 within the run-time group set in p20226.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20228 CI: LIM 0 input X / LIM 0 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X of instance LIM 0 of the limiter.

p20229 LIM 0 upper limit value LU / LIM 0 upper lim LU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the upper limit value LU of instance LIM 0 of the limiter.

p20230 LIM 0 lower limit value LL / LIM 0 lower lim LL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the lower limit value LL of instance LIM 0 of the limiter.

r20231 CO: LIM 0 output Y / LIM 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	-

Description: Display parameter for the limited output quantity Y of instance LIM 0 of the limiter.

r20232 BO: LIM 0 input quantity at the upper limit QU / LIM 0 QU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LIM 0 of limiter QU (upper limit reached), i.e. QU = 1 for X >= LU.

r20233 BO: LIM 0 input quantity at the lower limit QL / LIM 0 QL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LIM 0 of limiter QL (lower limit reached), i.e. QL = 1 for X <= LL.

p20234 LIM 0 run-time group / LIM 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7260

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance LIM 0 of the limiter is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20235 LIM 0 run sequence / LIM 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7260

Min	Max	Factory setting
0	32000	640

Description: Setting parameter for the run sequence of instance LIM 0 within the run-time group set in p20234.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20236 CI: LIM 1 input X / LIM 1 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X of instance LIM 1 of the limiter.

p20237 LIM 1 upper limit value LU / LIM 1 upper lim LU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the upper limit value LU of instance LIM 1 of the limiter.

p20238 LIM 1 lower limit value LL / LIM 1 lower lim LL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the lower limit value LL of instance LIM 1 of the limiter.

r20239 CO: LIM 1 output Y / LIM 1 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	-

Description: Display parameter for the limited output quantity Y of instance LIM 1 of the limiter.

r20240 BO: LIM 1 input quantity at the upper limit QU / LIM 1 QU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LIM 1 of limiter QU (upper limit reached), i.e. QU = 1 for X >= LU.

r20241 BO: LIM 1 input quantity at the lower limit QL / LIM 1 QL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7260

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LIM 1 of limiter QL (lower limit reached), i.e. QL = 1 for X <= LL.

p20242 LIM 1 run-time group / LIM 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7260

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance LIM 1 of the limiter is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20243 LIM 1 run sequence / LIM 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7260

Min	Max	Factory setting
0	32000	650

Description: Setting parameter for the run sequence of instance LIM 1 within the run-time group set in p20242.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20244[0...1] CI: PT1 0 inputs / PT1 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X and of setting value SV of instance PT1 0 of the smoothing element.

Index: [0] = Input X
[1] = Setting value SV

p20245 BI: PT1 0 accept setting value S / PT1 0 acc set val

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the "accept setting value" signal of instant PT1 0 of the smoothing element.

p20246 PT1 0 smoothing time constant in ms / PT1 0 T_smooth ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
0.00	340.28235E36	0.00

Description: Sets the smoothing time constant T in milliseconds of instance PT1 0 of the smoothing element.

r20247 CO: PT1 0 output Y / PT1 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
-	-	-

Description: Display parameter for the smoothed output quantity Y of instance PT1 0 of the smoothing element.

p20248 PT1 0 run-time group / PT1 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7262

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PT1 0 of the smoothing element is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20249 PT1 0 run sequence / PT1 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7262

Min	Max	Factory setting
0	32000	670

Description: Setting parameter for the run sequence of instance PT1 0 within the run-time group set in p20248.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20250[0...1] CI: PT1 1 inputs / PT1 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X and of setting value SV of instance PT1 1 of the smoothing element.

Index: [0] = Input X
[1] = Setting value SV

p20251 BI: PT1 1 accept setting value S / PT1 1 acc set val

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the "accept setting value" signal of instant PT1 1 of the smoothing element.

p20252 PT1 1 smoothing time constant in ms / PT1 1 T_smooth ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
0.00	340.28235E36	0.00

Description: Sets the smoothing time constant T in milliseconds of instance PT1 1 of the smoothing element.

r20253 CO: PT1 1 output Y / PT1 1 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7262

Min	Max	Factory setting
-	-	-

Description: Display parameter for the smoothed output quantity Y of instance PT1 1 of the smoothing element.

p20254 PT1 1 run-time group / PT1 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7262

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PT1 1 of the smoothing element is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20255 PT1 1 run sequence / PT1 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7262

Min	Max	Factory setting
0	32000	680

Description: Setting parameter for the run sequence of instance PT1 1 within the run-time group set in p20254.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20256[0...1] CI: INT 0 inputs / INT 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X and of setting value SV of instance INT 0 of the integrator.

Index: [0] = Input X
[1] = Setting value SV

p20257 INT 0 upper limit value LU / INT 0 upper lim LU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Sets the upper limit value LU of instance INT 0 of the integrator.

p20258 INT 0 lower limit value LL / INT 0 lower lim LL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Sets the lower limit value LL of instance INT 0 of the integrator.

p20259 INT 0 integrating time constant in ms / INT 0 T_Integr ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
0.00	340.28235E36	0.00

Description: Sets the integrating time constant Ti in milliseconds of instance INT 0 of the integrator.

p20260 BI: INT 0 accept setting value S / INT 0 acc set val

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the "accept setting value" signal of instant INT 0 of the integrator.

r20261 CO: INT 0 output Y / INT 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Y of instance INT 0 of the integrator.
If LL>= LU, then the output quantity Y = LU.

r20262 BO: INT 0 integrator at the upper limit QU / INT 0 QU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7264

Min	Max	Factory setting
-	-	-

Description: Display parameter for the signal QU that output quantity Y of instance INT 0 of the integrator has reached the upper limit value LU.

r20263 BO: INT 0 integrator at the lower limit QL / INT 0 QL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7264

Min	Max	Factory setting
-	-	-

Description: Display parameter for the signal QL that output quantity Y of instance INT 0 of the integrator has reached the lower limit value LL.

p20264 INT 0 run-time group / INT 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7264

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance INT 0 of the integrator is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20265 INT 0 run sequence / INT 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7264

Min	Max	Factory setting
0	32000	700

Description: Setting parameter for the run sequence of instance INT 0 within the run-time group set in p20264.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20266 CI: LVM 0 input X / LVM 0 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X of instance LVM 0 of the double-sided limiter.

p20267 LVM 0 interval average value M / LVM 0 avg value M

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the interval average M of instance LVM 0 of the double-sided limiter.

p20268 LVM 0 interval limit L / LVM 0 limit L

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the interval limit L of instance LVM 0 of the double-sided limiter.

p20269 LVM 0 hyst HY / LVM 0 hyst HY

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for hysteresis HY of instance LVM 0 of the double-sided limiter.

r20270 BO: LVM 0 input quantity above interval QU / LVM 0 X above QU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LVM 0 of the double-sided limiter that input quantity X was at least once X > M + L and X is >= M + L - HY.

r20271 BO: LVM 0 input quantity within interval QM / LVM 0 X within QM

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LVM 0 of the double-sided limiter that the input quantity X lies within the interval.

r20272 BO: LVM 0 input quantity below interval QL / LVM 0 X below QL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LVM 0 of the double-sided limiter that input quantity X was at least once X < M - L and X is <= M - L + HY.

p20273 LVM 0 run-time group / LVM 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance LVM 0 of the double-sided limiter is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20274 LVM 0 run sequence / LVM 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
0	7999	720

Description: Setting parameter for the run sequence of instance LVM 0 within the run-time group set in p20273.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20275 CI: LVM 1 input X / LVM 1 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X of instance LVM 1 of the double-sided limiter.

p20276 LVM 1 interval average value M / LVM 1 avg value M

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the interval average M of instance LVM 1 of the double-sided limiter.

p20277 LVM 1 interval limit L / LVM 1 limit L

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for the interval limit L of instance LVM 1 of the double-sided limiter.

p20278 LVM 1 hyst HY / LVM 1 hyst HY

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Setting parameter for hysteresis HY of instance LVM 1 of the double-sided limiter.

r20279 BO: LVM 1 input quantity above interval QU / LVM 1 X above QU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LVM 1 of the double-sided limiter that input quantity X was at least once X > M + L and X is >= M + L - HY.

r20280 BO: LVM 1 input quantity within interval QM / LVM 1 X within QM

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LVM 1 of the double-sided limiter that the input quantity X lies within the interval.

r20281 BO: LVM 1 input quantity below interval QL / LVM 1 X below QL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7270

Min	Max	Factory setting
-	-	-

Description: Display parameter of instance LVM 1 of the double-sided limiter that input quantity X was at least once X < M - L and X is <= M - L + HY.

p20282 LVM 1 run-time group / LVM 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7270

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance LVM 1 of the double-sided limiter is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20283 LVM 1 run sequence / LVM 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7270

Min	Max	Factory setting
0	7999	730

Description: Setting parameter for the run sequence of instance LVM 1 within the run-time group set in p20282.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20284 CI: DIF 0 input X / DIF 0 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity X of instance DIF 0 of the differentiating element.

p20285 DIF 0 differentiating time constant in ms / DIF 0 T_diff ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
0.00	340.28235E36	0.00

Description: Sets the differentiating time constant Td in milliseconds of instance DIF 0 of the differentiating element.

r20286 CO: DIF 0 output Y / DIF 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
-	-	-

Description: Display parameter for output quantity Y of instance DIF 0 of the differentiating element.

p20287 DIF 0 run-time group / DIF 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance DIF 0 of the differentiating element is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20288 DIF 0 run sequence / DIF 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7264

Min	Max	Factory setting
0	32000	750

Description: Setting parameter for the run sequence of instance DIF 0 within the run-time group set in p20287.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20300 BI: NOT 4 input I / NOT 4 input I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity I of instance NOT 4 of the inverter.

r20301 BO: NOT 4 inverted output / NOT 4 inv output

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output of instance NOT 4 of the inverter.

p20302 NOT 4 run-time group / NOT 4 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance NOT 4 of the inverter is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20303 NOT 4 run sequence / NOT 4 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
0	32000	770

Description: Setting parameter for the run sequence of instance NOT 4 within the run-time group set in p20302.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20304 BI: NOT 5 input I / NOT 5 input I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantity I of instance NOT 5 of the inverter.

r20305 BO: NOT 5 inverted output / NOT 5 inv output

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output of instance NOT 5 of the inverter.

p20306 NOT 5 run-time group / NOT 5 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which the instance NOT 5 of the inverter is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20307 NOT 5 run sequence / NOT 5 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7216

Min	Max	Factory setting
0	32000	780

Description: Setting parameter for the run sequence of instance NOT 5 within the run-time group set in p20306.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20308[0...3] CI: ADD 2 inputs / ADD 2 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities X0, X1, X2, X3 of instance ADD 2 of the adder.

Index: [0] = Input X0
[1] = Input X1
[2] = Input X2
[3] = Input X3

r20309 CO: ADD 2 output Y / ADD 2 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
-	-	-

Description: Display parameter for the output quantity Y = X0 + X1 + X2 + X3 of instance ADD 2 of the adder.

p20310 ADD 2 run-time group / ADD 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance ADD 2 of the adder is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20311 ADD 2 run sequence / ADD 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7220

Min	Max	Factory setting
0	32000	800

Description: Setting parameter for the run sequence of instance ADD 2 within the run-time group set in p20310.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20312[0...1] CI: NCM 0 inputs / NCM 0 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities X0 and X1 of instance NCM 0 of the numeric comparator.

Index: [0] = Input X0
[1] = Input X1

r20313 BO: NCM 0 output QU / NCM 0 output QU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity QU of instance NCM 0 of the numeric comparator.
QU is only set if X0 > X1.

r20314 BO: NCM 0 output QE / NCM 0 output QE

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity QE of instance NCM 0 of the numeric comparator.
QE is only set if X0 = X1.

r20315 BO: NCM 0 output QL / NCM 0 output QL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7225

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity QL of instance NCM 0 of the numeric comparator.
QL is only set if X0 < X1.

p20316 NCM 0 run-time group / NCM 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7225

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance NCM 0 of the numeric comparator is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20317 NCM 0 run sequence / NCM 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
0	32000	820

Description: Setting parameter for the run sequence of instance NCM 0 within the run-time group set in p20316.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20318[0...1] CI: NCM 1 inputs / NCM 1 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
-	-	0

Description: Sets the signal source of input quantities X0 and X1 of instance NCM 1 of the numeric comparator.

Index: [0] = Input X0
[1] = Input X1

r20319 BO: NCM 1 output QU / NCM 1 output QU

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity QU of instance NCM 1 of the numeric comparator.
QU is only set if X0 > X1.

r20320 BO: NCM 1 output QE / NCM 1 output QE

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity QE of instance NCM 1 of the numeric comparator.
QE is only set if X0 = X1.

r20321 BO: NCM 1 output QL / NCM 1 output QL

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
-	-	-

Description: Display parameter for binary quantity QL of instance NCM 1 of the numeric comparator.
QL is only set if X0 < X1.

p20322 NCM 1 run-time group / NCM 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance NCM 1 of the numeric comparator is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20323 NCM 1 run sequence / NCM 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7225

Min	Max	Factory setting
0	32000	830

Description: Setting parameter for the run sequence of instance NCM 1 within the run-time group set in p20322.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20324[0...1] BI: RSR 2 inputs / RSR 2 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for set input S and reset input R of instance RSR 2 of the RS flipflop.

Index: [0] = Set S
[1] = Reset R

r20325 BO: RSR 2 output Q / RSR 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for output Q of instance RSR 2 of the RS flipflop

r20326 BO: RSR 2 inverted output QN / RSR 2 inv outp QN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for inverted output QN of instance RSR 2 of the RS flipflop.

p20327 RSR 2 run-time group / RSR 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7240

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which instance RSR 2 of the RS flipflop is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20328 RSR 2 run sequence / RSR 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7240

Min	Max	Factory setting
0	7999	850

Description: Setting parameter for the run sequence of instance RSR 2 within the run-time group set in p20327.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20329[0...3] BI: DFR 2 inputs / DFR 2 inputs

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for trigger input I, D input D, set input S, and reset input R of instance DFR 2 of the D flipflop.

Index:
[0] = Trigger input I
[1] = D input D
[2] = Set S
[3] = Reset R

r20330 BO: DFR 2 output Q / DFR 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for output Q of instance DFR 2 of the D flipflop.

r20331 BO: DFR 2 inverted output QN / DFR 2 inv outp QN

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
-	-	-

Description: Display parameter for the inverted output QN of instance DFR 2 of the D flipflop.

p20332 DFR 2 run-time group / DFR 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
1	9999	9999

Description: Setting parameter for the run-time group in which instance DFR 2 of the D flipflop is to be called.

Value:
1: Run-time group 1
2: Run-time group 2
3: Run-time group 3
4: Run-time group 4
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20333 DFR 2 run sequence / DFR 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7240

Min	Max	Factory setting
0	32000	870

Description: Setting parameter for the run-time group of instance DFR 2 within the run-time group set in p20332.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20334 BI: PDE 2 input pulse I / PDE 2 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDE 2 of the closing delay device.

p20335 PDE 2 pulse delay time in ms / PDE 2 t_del ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse delay time T in milliseconds of instance PDE 2 of the closing delay device.

r20336 BO: PDE 2 output Q / PDE 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDE 2 of the closing delay device.

p20337 PDE 2 run-time group / PDE 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7232

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PDE 2 of the closing delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20338 PDE 2 run sequence / PDE 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7232

Min	Max	Factory setting
0	32000	890

Description: Setting parameter for the run sequence of instance PDE 2 within the run-time group set in p20337.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20339 BI: PDE 3 input pulse I / PDE 3 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDE 3 of the closing delay device.

p20340 PDE 3 pulse delay time in ms / PDE 3 t_del ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse delay time T in milliseconds of instance PDE 3 of the closing delay device.

r20341 BO: PDE 3 output Q / PDE 3 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDE 3 of the closing delay device.

p20342 PDE 3 run-time group / PDE 3 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PDE 3 of the closing delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20343 PDE 3 run sequence / PDE 3 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7232

Min	Max	Factory setting
0	32000	900

Description: Setting parameter for the run sequence of instance PDE 3 within the run-time group set in p20342.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20344 BI: PDF 2 input pulse I / PDF 2 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDF 2 of the breaking delay device.

p20345 PDF 2 pulse extension time in ms / PDF 2 t_ext ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** FloatingPoint32
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse extension time T in milliseconds of instance PDF 2 of the breaking delay device.

r20346 BO: PDF 2 output Q / PDF 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned32
Can be changed: - **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDF 2 of the breaking delay device.

p20347 PDF 2 run-time group / PDF 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PDF 2 of the breaking delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20348 PDF 2 run sequence / PDF 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7233

Min	Max	Factory setting
0	32000	920

Description: Setting parameter for the run sequence of instance PDE 2 within the run-time group set in p20347.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20349 BI: PDF 3 input pulse I / PDF 3 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance PDF 3 of the breaking delay device.

p20350 PDF 3 pulse extension time in ms / PDF 3 t_ext ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse extension time T in milliseconds of instance PDF 3 of the breaking delay device.

r20351 BO: PDF 3 output Q / PDF 3 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance PDF 3 of the breaking delay device.

p20352 PDF 3 run-time group / PDF 3 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance PDF 3 of the breaking delay device is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20353 PDF 3 run sequence / PDF 3 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7233

Min	Max	Factory setting
0	32000	930

Description: Setting parameter for the run sequence of instance PDE 3 within the run-time group set in p20352.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20354 BI: MFP 2 input pulse I / MFP 2 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance MFP 2 of the pulse generator.

p20355 MFP 2 pulse duration in ms / MFP 2 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance MFP 2 of the pulse generator.

r20356 BO: MFP 2 output Q / MFP 2 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance MFP 2 of the pulse generator.

p20357 MFP 2 run-time group / MFP 2 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance MFP 2 of the pulse generator is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20358 MFP 2 run sequence / MFP 2 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0	32000	950

Description: Setting parameter for the run sequence of instance MFP 2 within the run-time group set in p20357.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20359 BI: MFP 3 input pulse I / MFP 3 inp_pulse I

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / Binary
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for the input pulse I of instance MFP 3 of the pulse generator.

p20360 MFP 3 pulse duration in ms / MFP 3 pulse_dur ms

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0.00	5400000.00	0.00

Description: Setting parameter for pulse duration T in milliseconds of instance MFP 3 of the pulse generator.

r20361 BO: MFP 3 output Q / MFP 3 output Q

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned32
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
-	-	-

Description: Display parameter for output pulse Q of instance MFP 3 of the pulse generator.

p20362 MFP 3 run-time group / MFP 3 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which the instance MFP 3 of the pulse generator is to be called.

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20363 MFP 3 run sequence / MFP 3 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** Unsigned16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7230

Min	Max	Factory setting
0	32000	960

Description: Setting parameter for the run sequence of instance MFP 3 within the run-time group set in p20362.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20372 CI: PLI 0 input X / PLI 0 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for input X of the polyline (20 breakpoints) of instance PLI 0.

r20373 CO: PLI 0 output Y / PLI 0 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-	-	-

Description: Display parameter for the output quantity Y of the polyline (20 breakpoints) of instance PLI 0

p20374[0...19] PLI 0 X-coordinate, A breakpoint / PLI 0 X-coordinate

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Sets the x-coordinates for the breakpoints (A0...A19) of the polyline (20 breakpoints) of instance PLI 0.

Index:
[0] = Breakpoint 0
[1] = Breakpoint 1
[2] = Breakpoint 2
[3] = Breakpoint 3
[4] = Breakpoint 4
[5] = Breakpoint 5
[6] = Breakpoint 6
[7] = Breakpoint 7
[8] = Breakpoint 8
[9] = Breakpoint 9
[10] = Breakpoint 10
[11] = Breakpoint 11
[12] = Breakpoint 12
[13] = Breakpoint 13
[14] = Breakpoint 14
[15] = Breakpoint 15

[16] = Breakpoint 16
[17] = Breakpoint 17
[18] = Breakpoint 18
[19] = Breakpoint 19

p20375[0...19] PLI 0 Y-coordinate, B breakpoint / PLI 0 Y-coordinate

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Sets the y-coordinates for the breakpoints (B0...B19) of the polyline (20 breakpoints) of instance PLI 0.

Index:
[0] = Breakpoint 0
[1] = Breakpoint 1
[2] = Breakpoint 2
[3] = Breakpoint 3
[4] = Breakpoint 4
[5] = Breakpoint 5
[6] = Breakpoint 6
[7] = Breakpoint 7
[8] = Breakpoint 8
[9] = Breakpoint 9
[10] = Breakpoint 10
[11] = Breakpoint 11
[12] = Breakpoint 12
[13] = Breakpoint 13
[14] = Breakpoint 14
[15] = Breakpoint 15
[16] = Breakpoint 16
[17] = Breakpoint 17
[18] = Breakpoint 18
[19] = Breakpoint 19

p20376 PLI 0 run-time group / PLI 0 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7226

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PLI 0 of the polyline is to be called

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20377 PLI 0 run sequence / PLI 0 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7226

Min	Max	Factory setting
0	32000	980

Description: Setting parameter for the run sequence of instance PLI 0 within the run-time group set in p20376.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p20378 CI: PLI 1 input X / PLI 1 input X

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** U32 / FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-	-	0

Description: Sets the signal source for input X of the polyline (20 breakpoints) of instance PLI 1.

r20379 CO: PLI 1 output Y / PLI 1 output Y

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: - | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-	-	-

Description: Display parameter for the output quantity Y of the polyline (20 breakpoints) of instance PLI 1

p20380[0...19] PLI 1 X-coordinate, A breakpoint / PLI 1 X-coordinate

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Sets the x-coordinates for the breakpoints (A0...A19) of the polyline (20 breakpoints) of instance PLI 1.

Index:
[0] = Breakpoint 0
[1] = Breakpoint 1
[2] = Breakpoint 2
[3] = Breakpoint 3
[4] = Breakpoint 4
[5] = Breakpoint 5
[6] = Breakpoint 6
[7] = Breakpoint 7
[8] = Breakpoint 8
[9] = Breakpoint 9
[10] = Breakpoint 10
[11] = Breakpoint 11
[12] = Breakpoint 12
[13] = Breakpoint 13
[14] = Breakpoint 14
[15] = Breakpoint 15
[16] = Breakpoint 16
[17] = Breakpoint 17
[18] = Breakpoint 18
[19] = Breakpoint 19

p20381[0...19] PLI 1 Y-coordinate, B breakpoint / PLI 1 Y-coordinate

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 | **Calculated:** - | **Data type:** FloatingPoint32
Can be changed: T | **Scaling:** PERCENT | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 7226

Min	Max	Factory setting
-340.28235E36	340.28235E36	0.0000

Description: Sets the y-coordinates for the breakpoints (B0...B19) of the polyline (20 breakpoints) of instance PLI 1.

Index:
[0] = Breakpoint 0
[1] = Breakpoint 1
[2] = Breakpoint 2
[3] = Breakpoint 3
[4] = Breakpoint 4
[5] = Breakpoint 5
[6] = Breakpoint 6
[7] = Breakpoint 7
[8] = Breakpoint 8
[9] = Breakpoint 9
[10] = Breakpoint 10
[11] = Breakpoint 11
[12] = Breakpoint 12
[13] = Breakpoint 13
[14] = Breakpoint 14
[15] = Breakpoint 15
[16] = Breakpoint 16
[17] = Breakpoint 17
[18] = Breakpoint 18
[19] = Breakpoint 19

p20382 PLI 1 run-time group / PLI 1 RTG

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Integer16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7226

Min	Max	Factory setting
5	9999	9999

Description: Setting parameter for the run-time group in which instance PLI 1 of the polyline is to be called

Value:
5: Run-time group 5
6: Run-time group 6
9999: Do not calculate

p20383 PLI 1 run sequence / PLI 1 RunSeq

CU250S_S (FBLOCKS)
CU250S_S_CAN (FBLOCKS)
CU250S_S_DP (FBLOCKS)
CU250S_S_PN (FBLOCKS)
CU250S_V (FBLOCKS)
CU250S_V_CAN (FBLOCKS)
CU250S_V_DP (FBLOCKS)
CU250S_V_PN (FBLOCKS)

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** 7226

Min	Max	Factory setting
0	32000	990

Description: Setting parameter for the run sequence of instance PLI 1 within the run-time group set in p20382.

Note: The function blocks with a lower run sequence value are calculated before function blocks with a higher run sequence value.

p60022 PROFIsafe telegram selection / Ps telegram_sel

CU250S_S_DP
CU250S_S_PN
CU250S_V_DP
CU250S_V_PN

Access level: 3 **Calculated:** - **Data type:** Unsigned16
Can be changed: T **Scaling:** - **Dyn. index:** -
Units group: - **Unit selection:** - **Func. diagram:** -

Min	Max	Factory setting
0	998	998

Description: Sets the PROFIsafe telegram number.

Value:
0: No PROFIsafe telegram selected
30: PROFIsafe standard telegram 30, PZD-1/1
900: PROFIsafe SIEMENS telegram 900, PZD-2/2
998: Compatibility mode (as for firmware version < 4.6)

Note: For p9601.3 = p9801.3 = 1 (PROFIsafe enabled), the following variants exist when parameterizing PROFIsafe telegram 30:
- p9611 = p9811 = 998 and p60022 = 0
- p9611 = p9811 = 998 and p60022 = 30
- p9611 = p9811 = 30 and p60022 = 30

p60122 PROFIdrive SIC telegram selection / SIC telegr

CU250S_S_DP, CU250S_S_PN, CU250S_V_DP, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Integer16
Can be changed: T | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** 2423

Min	Max	Factory setting
700	999	999

Description: Sets the telegram for the Safety Info Channel (SIC).
The SIC telegram p60122 is attached directly to the PZD telegram p0922/p2079.

Value:
700: Supplementary telegram 700, PZD-0/3
999: Free telegram configuration with BICO

Dependency: Refer to: p0922, p2071, p2079

Note: The clearance to the PZD telegram can be increased using p2071.
After changing p0922/p2079 or p2071, then p60122 must be set again.
The telegram interconnections can only be changed if p60122 and p0922 are both set to 999.

r61000[0...239] PROFINET Name of Station / PN Name of Station

CU250S_S_PN, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays PROFINET Name of Station.

Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.

r61001[0...3] PROFINET IP of Station / PN IP of Station

CU250S_S_PN, CU250S_V_PN

Access level: 3 | **Calculated:** - | **Data type:** Unsigned8
Can be changed: - | **Scaling:** - | **Dyn. index:** -
Units group: - | **Unit selection:** - | **Func. diagram:** -

Min	Max	Factory setting
-	-	-

Description: Displays PROFINET IP of Station.

1.3 Command and drive data sets - overview

1.3.1 Command data sets (CDS)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: CDS

p0641[0...n] CI: Current limit variable / Curr lim var
p0820[0...n] BI: Drive Data Set selection DDS bit 0 / DDS select bit 0
p0821[0...n] BI: Drive Data Set selection DDS bit 1 / DDS select bit 1
p0840[0...n] BI: ON / OFF (OFF1) / ON / OFF (OFF1)
p0844[0...n] BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1
p0845[0...n] BI: No coast-down / coast-down (OFF2) signal source 2 / OFF2 S_src 2
p0848[0...n] BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1
p0849[0...n] BI: No Quick Stop / Quick Stop (OFF3) signal source 2 / OFF3 S_src 2
p0852[0...n] BI: Enable operation/inhibit operation / Operation enable
p0854[0...n] BI: Control by PLC/no control by PLC / Master ctrl by PLC
p0855[0...n] BI: Unconditionally open holding brake / Uncond open brake
p0856[0...n] BI: Speed controller enable / n_ctrl enable
p0858[0...n] BI: Unconditionally close holding brake / Uncond close brake
p1000[0...n] Speed setpoint selection / n_set sel
p1020[0...n] BI: Fixed speed setpoint selection Bit 0 / n_set_fixed Bit 0
p1021[0...n] BI: Fixed speed setpoint selection Bit 1 / n_set_fixed Bit 1
p1022[0...n] BI: Fixed speed setpoint selection Bit 2 / n_set_fixed Bit 2
p1023[0...n] BI: Fixed speed setpoint selection Bit 3 / n_set_fixed Bit 3
p1035[0...n] BI: Motorized potentiometer setpoint raise / Mop raise
p1036[0...n] BI: Motorized potentiometer lower setpoint / Mop lower
p1039[0...n] BI: Motorized potentiometer inversion / MotP inv
p1041[0...n] BI: Motorized potentiometer manual/automatic / Mop manual/auto
p1042[0...n] CI: Motorized potentiometer automatic setpoint / Mop auto setpoint
p1043[0...n] BI: Motorized potentiometer accept setting value / MotP acc set val
p1044[0...n] CI: Motorized potentiometer setting value / Mop set val
p1051[0...n] CI: Speed limit RFG positive direction of rotation / n_limit RFG pos
p1052[0...n] CI: Speed limit RFG negative direction of rotation / n_limit RFG neg
p1055[0...n] BI: Jog bit 0 / Jog bit 0
p1056[0...n] BI: Jog bit 1 / Jog bit 1
p1070[0...n] CI: Main setpoint / Main setpoint
p1071[0...n] CI: Main setpoint scaling / Main setp scal
p1075[0...n] CI: Supplementary setpoint / Suppl setp
p1076[0...n] CI: Supplementary setpoint scaling / Suppl setp scal
p1085[0...n] CI: Speed limit in positive direction of rotation / n_limit pos
p1088[0...n] CI: Speed limit in negative direction of rotation / n_limit neg
p1098[0...n] CI: Skip speed scaling / n_skip scal
p1106[0...n] CI: Minimum speed signal source / n_min s_src
p1108[0...n] BI: Total setpoint selection / Total setp sel
p1109[0...n] CI: Total setpoint / Total setp
p1110[0...n] BI: Inhibit negative direction / Inhib neg dir
p1111[0...n] BI: Inhibit positive direction / Inhib pos dir
p1113[0...n] BI: Setpoint inversion / Setp inv
p1122[0...n] BI: Bypass ramp-function generator / Bypass RFG
p1138[0...n] CI: Up ramp scaling / Up ramp scaling
p1139[0...n] CI: Down ramp scaling / Down ramp scaling
p1140[0...n] BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable

p1141[0...n] BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG
p1142[0...n] BI: Enable setpoint/inhibit setpoint / Setpoint enable
p1143[0...n] BI: Ramp-function generator, accept setting value / RFG accept set v
p1144[0...n] CI: Ramp-function generator setting value / RFG setting value
p1155[0...n] CI: Speed controller speed setpoint 1 / n_ctrl n_set 1
p1160[0...n] CI: Speed controller speed setpoint 2 / n_ctrl n_set 2
p1201[0...n] BI: Flying restart enable signal source / Fly_res enab S_src
p1230[0...n] BI: Armature short-circuit / DC braking activation / ASC/DCBRK act
p1230[0...n] BI: DC braking activation / DC brake act
p1235[0...n] BI: External armature short-circuit contactor feedback signal / ASC ext feedback
p1330[0...n] CI: U/f control independent voltage setpoint / Uf U_set independ.
p1352[0...n] CI: Motor holding brake starting frequency signal source / Brake f_start
p1430[0...n] CI: Speed pre-control / n_prectrl
p1455[0...n] CI: Speed controller P gain adaptation signal / n_ctr adapt_sig Kp
p1466[0...n] CI: Speed controller P-gain scaling / n_ctrl Kp scal
p1475[0...n] CI: Speed controller torque setting value for motor holding brake / n_ctrl M_sv MHB
p1476[0...n] BI: Speed controller hold integrator / n_ctrl integ stop
p1477[0...n] BI: Speed controller set integrator value / n_ctrl integ set
p1478[0...n] CI: Speed controller integrator setting value / n_ctr integ_setVal
p1479[0...n] CI: Speed controller integrator setting value scaling / n_ctrl I_val scal
p1486[0...n] CI: Droop compensation torque / Droop M_comp
p1492[0...n] BI: Droop feedback enable / Droop enable
p1497[0...n] CI: Moment of inertia scaling / M_mom inert scal
p1500[0...n] Torque setpoint selection / M_set sel
p1501[0...n] BI: Change over between closed-loop speed/torque control / Changeov n/M_ctrl
p1502[0...n] BI: Freeze moment of inertia estimator / J_estim freeze
p1503[0...n] CI: Torque setpoint / M_set
p1511[0...n] CI: Supplementary torque 1 / M_suppl 1
p1512[0...n] CI: Supplementary torque 1 scaling / M_suppl 1 scal
p1513[0...n] CI: Supplementary torque 2 / M_suppl 2
p1522[0...n] CI: Torque limit upper/motoring / M_max upper/mot
p1522[0...n] CI: Torque limit upper / M_max upper
p1523[0...n] CI: Torque limit lower/regenerative / M_max lower/regen
p1523[0...n] CI: Torque limit lower / M_max lower
p1528[0...n] CI: Torque limit upper/motoring scaling / M_max up/mot scal
p1528[0...n] CI: Torque limit upper scaling / M_max upper scal
p1529[0...n] CI: Torque limit lower/regenerative scaling / M_max low/gen scal
p1529[0...n] CI: Torque limit lower scaling / M_max lower scal
p1542[0...n] CI: Travel to fixed stop torque reduction / TfS M_red
p1545[0...n] BI: Activates travel to a fixed stop / TfS activation
p1550[0...n] BI: Transfer actual torque as torque offset / Accept act torque
p1551[0...n] BI: Torque limit variable/fixed signal source / M_lim var/fixS_src
p1552[0...n] CI: Torque limit upper scaling without offset / M_max up w/o offs
p1554[0...n] CI: Torque limit lower scaling without offset / M_max low w/o offs
p1569[0...n] CI: Supplementary torque 3 / M_suppl 3
p2103[0...n] BI: 1. Acknowledge faults / 1. Acknowledge
p2104[0...n] BI: 2. Acknowledge faults / 2. Acknowledge
p2105[0...n] BI: 3. Acknowledge faults / 3. Acknowledge
p2106[0...n] BI: External fault 1 / External fault 1
p2107[0...n] BI: External fault 2 / External fault 2
p2108[0...n] BI: External fault 3 / External fault 3
p2112[0...n] BI: External alarm 1 / External alarm 1
p2116[0...n] BI: External alarm 2 / External alarm 2

p2117[0...n] BI: External alarm 3 / External alarm 3
p2144[0...n] BI: Motor stall monitoring enable (negated) / Mot stall enab neg
p2148[0...n] BI: RFG active / RFG active
p2151[0...n] CI: Speed setpoint for messages/signals / n_set for msg
p2154[0...n] CI: Speed setpoint 2 / n_set 2
p2200[0...n] BI: Technology controller enable / Tec_ctrl enable
p2220[0...n] BI: Technology controller fixed value selection bit 0 / Tec_ctrl sel bit 0
p2221[0...n] BI: Technology controller fixed value selection bit 1 / Tec_ctrl sel bit 1
p2222[0...n] BI: Technology controller fixed value selection bit 2 / Tec_ctrl sel bit 2
p2223[0...n] BI: Technology controller fixed value selection bit 3 / Tec_ctrl sel bit 3
p2235[0...n] BI: Technology controller motorized potentiometer raise setpoint / Tec_ctrl mop raise
p2236[0...n] BI: Technology controller motorized potentiometer lower setpoint / Tec_ctrl mop lower
p2253[0...n] CI: Technology controller setpoint 1 / Tec_ctrl setp 1
p2254[0...n] CI: Technology controller setpoint 2 / Tec_ctrl setp 2
p2264[0...n] CI: Technology controller actual value / Tec_ctrl act val
p2286[0...n] BI: Hold technology controller integrator / Tec_ctr integ stop
p2289[0...n] CI: Technology controller pre-control signal / Tec_ctrl prectrl
p2296[0...n] CI: Technology controller output scaling / Tec_ctrl outp scal
p2297[0...n] CI: Technology controller maximum limit signal source / Tec_ctrMaxLimS_src
p2298[0...n] CI: Technology controller minimum limit signal source / Tec_ctrl min_l s_s
p2299[0...n] CI: Technology controller limit offset / Tech_ctrl lim offs
p3111[0...n] BI: External fault 3 enable / Ext fault 3 enab
p3112[0...n] BI: External fault 3 enable negated / Ext flt 3 enab neg
p3230[0...n] CI: Load monitoring speed actual value / Load monit n_act
p3232[0...n] BI: Load monitoring failure detection / Load_moni fail_det
p3330[0...n] BI: 2/3 wire control command 1 / 2/3 wire cmd 1
p3331[0...n] BI: 2/3 wire control command 2 / 2/3 wire cmd 2
p3332[0...n] BI: 2/3 wire control command 3 / 2/3 wire cmd 3

1.3.2 Drive data sets (DDS)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: DDS

p0187[0...n] Encoder 1 encoder data set number / Enc 1 EDS number
p0188[0...n] Encoder 2 encoder data set number / Enc 2 EDS number
p0340[0...n] Automatic calculation motor/control parameters / Calc auto par
p0572[0...n] Activate/de-activate inhibit list / Inh_list act/deact
p0578[0...n] Calculate technology-dependent parameters / Calc tec par
p0640[0...n] Current limit / Current limit
p0642[0...n] Encoderless operation current reduction / Encoderl op I_red
p1001[0...n] CO: Fixed speed setpoint 1 / n_set_fixed 1
p1002[0...n] CO: Fixed speed setpoint 2 / n_set_fixed 2
p1003[0...n] CO: Fixed speed setpoint 3 / n_set_fixed 3
p1004[0...n] CO: Fixed speed setpoint 4 / n_set_fixed 4
p1005[0...n] CO: Fixed speed setpoint 5 / n_set_fixed 5
p1006[0...n] CO: Fixed speed setpoint 6 / n_set_fixed 6
p1007[0...n] CO: Fixed speed setpoint 7 / n_set_fixed 7
p1008[0...n] CO: Fixed speed setpoint 8 / n_set_fixed 8
p1009[0...n] CO: Fixed speed setpoint 9 / n_set_fixed 9
p1010[0...n] CO: Fixed speed setpoint 10 / n_set_fixed 10
p1011[0...n] CO: Fixed speed setpoint 11 / n_set_fixed 11
p1012[0...n] CO: Fixed speed setpoint 12 / n_set_fixed 12
p1013[0...n] CO: Fixed speed setpoint 13 / n_set_fixed 13
p1014[0...n] CO: Fixed speed setpoint 14 / n_set_fixed 14
p1015[0...n] CO: Fixed speed setpoint 15 / n_set_fixed 15
p1030[0...n] Motorized potentiometer configuration / Mop configuration
p1037[0...n] Motorized potentiometer maximum speed / MotP n_max
p1038[0...n] Motorized potentiometer minimum speed / MotP n_min
p1040[0...n] Motorized potentiometer starting value / Mop start value
p1047[0...n] Motorized potentiometer ramp-up time / Mop ramp-up time
p1048[0...n] Motorized potentiometer ramp-down time / Mop ramp-down time
p1058[0...n] Jog 1 speed setpoint / Jog 1 n_set
p1059[0...n] Jog 2 speed setpoint / Jog 2 n_set
p1063[0...n] Speed limit setpoint channel / n_limit setp
p1080[0...n] Minimum speed / n_min
p1082[0...n] Maximum speed / n_max
p1083[0...n] CO: Speed limit in positive direction of rotation / n_limit pos
p1086[0...n] CO: Speed limit in negative direction of rotation / n_limit neg
p1091[0...n] Skip speed 1 / n_skip 1
p1092[0...n] Skip speed 2 / n_skip 2
p1093[0...n] Skip speed 3 / n_skip 3
p1094[0...n] Skip speed 4 / n_skip 4
p1101[0...n] Skip speed bandwidth / n_skip bandwidth
p1120[0...n] Ramp-function generator ramp-up time / RFG ramp-up time
p1121[0...n] Ramp-function generator ramp-down time / RFG ramp-down time
p1123[0...n] Ramp-function generator minimum ramp-up time / RFG t_RU min
p1127[0...n] Ramp-function generator minimum ramp-down time / RFG t_RD min
p1130[0...n] Ramp-function generator initial rounding-off time / RFG t_start_round
p1131[0...n] Ramp-function generator final rounding-off time / RFG t_end_delay
p1134[0...n] Ramp-function generator rounding-off type / RFG round-off type
p1135[0...n] OFF3 ramp-down time / OFF3 t_RD
p1136[0...n] OFF3 initial rounding-off time / RFGOFF3 t_strt_rnd
p1137[0...n] OFF3 final rounding-off time / RFG OFF3 t_end_del

p1145[0...n] Ramp-function generator tracking intensity. / RFG track intens
p1148[0...n] Ramp-function gen. tolerance for ramp-up and ramp-down active / RFG tol HL/RL act
p1151[0...n] Ramp-function generator configuration / RFG config
p1189[0...n] Speed setpoint configuration / n_ctrl config
p1192[0...n] DSC enc selection / DSC enc selection
p1193[0...n] DSC encoder adaptation factor / DSC encodAdaptFact
p1200[0...n] Flying restart operating mode / FlyRest op_mode
p1202[0...n] Flying restart search current / FlyRest I_srch
p1203[0...n] Flying restart search rate factor / FlyRst v_Srch Fact
p1226[0...n] Threshold for zero speed detection / n_standst n_thresh
p1240[0...n] Vdc controller or Vdc monitoring configuration / Vdc_ctrl config
p1240[0...n] Vdc controller configuration (vector control) / Vdc_ctr config vec
p1243[0...n] Vdc_max controller dynamic factor / Vdc_max dyn_factor
p1244[0...n] DC link voltage threshold upper / Vdc upper thresh
p1245[0...n] Vdc_min controller switch-in level (kinetic buffering) / Vdc_min on_level
p1247[0...n] Vdc_min controller dynamic factor (kinetic buffering) / Vdc_min dyn_factor
p1248[0...n] DC link voltage threshold lower / Vdc lower thresh
p1249[0...n] Vdc_max controller speed threshold / Vdc_max n_thresh
p1250[0...n] Vdc controller proportional gain / Vdc_ctrl Kp
p1251[0...n] Vdc controller integral time / Vdc_ctrl Tn
p1252[0...n] Vdc controller rate time / Vdc_ctrl t_rate
p1255[0...n] Vdc_min controller time threshold / Vdc_min t_thresh
p1256[0...n] Vdc_min controller response (kinetic buffering) / Vdc_min response
p1257[0...n] Vdc_min controller speed threshold / Vdc_min n_thresh
p1280[0...n] Vdc controller configuration (U/f) / Vdc_ctr config U/f
p1283[0...n] Vdc_max controller dynamic factor (U/f) / Vdc_max dyn_factor
p1284[0...n] Vdc_max controller time threshold (U/f) / Vdc_max t_thresh
p1285[0...n] Vdc_min controller switch-in level (kinetic buffering) (U/f) / Vdc_min on_level
p1287[0...n] Vdc_min controller dynamic factor (kinetic buffering) (U/f) / Vdc_min dyn_factor
p1288[0...n] Vdc_max controller feedback coupling factor ramp-fct. gen. (U/f) / Vdc_max factor RFG
p1290[0...n] Vdc controller proportional gain (U/f) / Vdc_ctrl Kp
p1291[0...n] Vdc controller integral time (U/f) / Vdc_ctrl Tn
p1292[0...n] Vdc controller rate time (U/f) / Vdc_ctrl t_rate
p1293[0...n] Vdc min controller output limit (U/f) / Vdc_min outp_lim
p1295[0...n] Vdc_min controller time threshold (U/f) / Vdc_min t_thresh
p1296[0...n] Vdc_min controller response (kinetic buffering) (U/f / Vdc_min response
p1297[0...n] Vdc_min controller speed threshold (U/f) / Vdc_min n_thresh
p1300[0...n] Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode
p1302[0...n] U/f control configuration / U/f config
p1310[0...n] Voltage boost permanent / U_boost perm
p1311[0...n] Voltage boost at acceleration / U_boost accelerate
p1312[0...n] Voltage boost when starting / U_boost starting
p1317[0...n] U/f control activation / Uf act
p1318[0...n] U/f control ramp-up/ramp-down time / Uf t_rmp-up_rmp-dn
p1319[0...n] U/f control voltage at zero frequency / Uf U at f=0 Hz
p1320[0...n] U/f control programmable characteristic frequency 1 / Uf char f1
p1321[0...n] U/f control programmable characteristic voltage 1 / Uf char U1
p1322[0...n] U/f control programmable characteristic frequency 2 / Uf char f2
p1323[0...n] U/f control programmable characteristic voltage 2 / Uf char U2
p1324[0...n] U/f control programmable characteristic frequency 3 / Uf char f3
p1325[0...n] U/f control programmable characteristic voltage 3 / Uf char U3
p1326[0...n] U/f control characteristic frequency / Uf char f
p1326[0...n] U/f control programmable characteristic frequency 4 / Uf char f4

p1327[0...n] U/f control characteristic voltage / Uf char U
p1327[0...n] U/f control programmable characteristic voltage 4 / Uf char U4
p1333[0...n] U/f control FCC starting frequency / U/f FCC f_start
p1334[0...n] U/f control slip compensation starting frequency / Slip comp start
p1335[0...n] Slip compensation scaling / Slip comp scal
p1336[0...n] Slip compensation limit value / Slip comp lim val
p1338[0...n] U/f mode resonance damping gain / Uf Res_damp gain
p1339[0...n] U/f mode resonance damping filter time constant / Uf Res_damp T
p1340[0...n] I_max frequency controller proportional gain / I_max_ctrl Kp
p1341[0...n] I_max frequency controller integral time / I_max_ctrl Tn
p1345[0...n] DC braking proportional gain / DCBRK Kp
p1345[0...n] I_max voltage controller proportional gain / I_max_U_ctrl Kp
p1346[0...n] DC braking integral time / DCBRK Tn
p1346[0...n] I_max voltage controller integral time / I_max_U_ctrl Tn
p1349[0...n] U/f mode resonance damping maximum frequency / Uf res_damp f_max
p1350[0...n] Soft starting / Soft starting
p1351[0...n] CO: Motor holding brake starting frequency / Brake f_start
p1400[0...n] Speed control configuration / n_ctrl config
p1401[0...n] Flux control configuration / Flux ctrl config
p1402[0...n] Closed-loop current control and motor model configuration / I_ctrl config
p1404[0...n] Encoderless operation changeover speed / Encoderl op n_chg
p1409[0...n] Speed control extended configuration / n_ctrl ext config
p1413[0...n] Speed actual value filter activation / n_act_filt act
p1414[0...n] Speed setpoint filter activation / n_set_filt act
p1415[0...n] Speed setpoint filter 1 type / n_set_filt 1 typ
p1416[0...n] Speed setpoint filter 1 time constant / n_set_filt 1 T
p1417[0...n] Speed setpoint filter 1 denominator natural frequency / n_set_filt 1 fn_d
p1418[0...n] Speed setpoint filter 1 denominator damping / n_set_filt 1 D_d
p1419[0...n] Speed setpoint filter 1 numerator natural frequency / n_set_filt 1 fn_n
p1420[0...n] Speed setpoint filter 1 numerator damping / n_set_filt 1 D_n
p1421[0...n] Speed setpoint filter 2 type / n_set_filt 2 typ
p1422[0...n] Speed setpoint filter 2 time constant / n_set_filt 2 T
p1423[0...n] Speed setpoint filter 2 denominator natural frequency / n_set_filt 2 fn_d
p1424[0...n] Speed setpoint filter 2 denominator damping / n_set_filt 2 D_d
p1425[0...n] Speed setpoint filter 2 numerator natural frequency / n_set_filt 2 fn_n
p1426[0...n] Speed setpoint filter 2 numerator damping / n_set_filt 2 D_n
p1428[0...n] Speed pre-control balancing dead time / n_prectrBal t_dead
p1429[0...n] Speed pre-control balancing time constant / n_prectr bal T
p1433[0...n] Speed controller reference model natural frequency / n_ctrl RefMod fn
p1434[0...n] Speed controller reference model damping / n_ctrl RefMod D
p1435[0...n] Speed controller reference model dead time / n_ctrRefMod t_dead
p1441[0...n] Actual speed smoothing time / n_act T_smooth
p1442[0...n] Speed controller speed actual value smoothing time / n_ctr n_act T_smth
p1446[0...n] Speed actual value filter type / n_act_filt type
p1447[0...n] Speed actual value filter denominator natural frequency / n_act_filt fn_d
p1448[0...n] Speed actual value filter denominator damping / n_act_filt D_d
p1449[0...n] Speed actual value filter numerator natural frequency / n_act_filt fn_n
p1450[0...n] Speed actual value filter numerator damping / n_act_filt D_n
p1451[0...n] Speed actual value smoothing time sensorless / n_act t_sm SL
p1452[0...n] Speed controller speed actual value smoothing time (SLVC) / n_C n_act T_s SLVC
p1456[0...n] Speed controller P gain adaptation lower starting point / n_ctrl AdaptKpLow
p1457[0...n] Speed controller P gain adaptation upper starting point / n_ctrl AdaptKp up
p1458[0...n] Adaptation factor lower / Adapt_factor lower

p1459[0...n] Adaptation factor upper / Adapt_factor upper
p1460[0...n] Speed controller P gain adaptation speed lower / n_ctrl Kp n lower
p1461[0...n] Speed controller Kp adaptation speed upper scaling / n_ctr Kp n up scal
p1462[0...n] Speed controller integral time adaptation speed lower / n_ctrl Tn n lower
p1463[0...n] Speed controller Tn adaptation speed upper scaling / n_ctr Tn n up scal
p1464[0...n] Speed controller adaptation speed lower / n_ctrl n lower
p1465[0...n] Speed controller adaptation speed upper / n_ctrl n upper
p1470[0...n] Speed controller encoderless operation P-gain / n_ctrl SLVC Kp
p1472[0...n] Speed controller encoderless operation integral time / n_ctrl SLVC Tn
p1487[0...n] Droop compensation torque scaling / Droop M_comp scal
p1488[0...n] Droop input source / Droop input source
p1489[0...n] Droop feedback scaling / Droop scaling
p1494[0...n] Speed controller integrator feedback time constant / n_ctr integ_fdbk T
p1496[0...n] Acceleration pre-control scaling / a_prectrl scal
p1498[0...n] Load moment of inertia / Load mom of inert
p1499[0...n] Accelerating for torque control scaling / a for M_ctrl scal
p1514[0...n] Supplementary torque 2 scaling / M_suppl 2 scal
p1517[0...n] Accelerating torque smoothing time constant / M_accel T_smooth
p1520[0...n] CO: Torque limit upper/motoring / M_max upper/mot
p1520[0...n] CO: Torque limit upper / M_max upper
p1521[0...n] CO: Torque limit lower/regenerative / M_max lower/regen
p1521[0...n] CO: Torque limit lower / M_max lower
p1524[0...n] CO: Torque limit upper/motoring scaling / M_max up/mot scal
p1525[0...n] CO: Torque limit lower/regenerative scaling / M_max low/gen scal
p1525[0...n] CO: Torque limit lower scaling / M_max lower scal
p1530[0...n] Power limit motoring / P_max mot
p1531[0...n] Power limit regenerative / P_max gen
p1532[0...n] CO: Torque limit offset / M_max offset
p1553[0...n] Stall limit scaling / Stall limit scal
p1570[0...n] CO: Flux setpoint / Flex setp
p1573[0...n] Flux threshold value magnetizing / Flux thresh magnet
p1574[0...n] Voltage reserve dynamic / U_reserve dyn
p1578[0...n] Flux reduction flux decrease smoothing time / Flux red dec t_sm
p1579[0...n] Flux reduction flux build-up smoothing time / Flux red up t_sm
p1580[0...n] Efficiency optimization / Efficiency opt.
p1581[0...n] Flux reduction factor / Flux red factor
p1582[0...n] Flux setpoint smoothing time / Flux setp T_smth
p1584[0...n] Field weakening operation flux setpoint smoothing time / Field weak T_smth
p1585[0...n] Flux actual value smoothing time / Flux actVal T_smth
p1590[0...n] Flux controller P gain / Flux controller Kp
p1592[0...n] Flux controller integral time / Flux controller Tn
p1594[0...n] Field-weakening controller P gain / Field_ctrl Kp
p1596[0...n] Field weakening controller integral-action time / Field_ctrl Tn
p1603[0...n] Field-generating current maximum / Id max
p1610[0...n] Torque setpoint static (SLVC) / M_set static
p1611[0...n] Supplementary accelerating torque (SLVC) / M_suppl_accel
p1612[0...n] Current setpoint open-loop control, encoderless / I_setCtrEncoderl
p1616[0...n] Current setpoint smoothing time / I_set T_smooth
p1654[0...n] Curr. setpoint torque-gen. smoothing time field weakening range / Isq_s T_smth FW
p1656[0...n] Activates current setpoint filter / I_setp_filt act
p1657[0...n] Current setpoint filter 1 type / I_set_filt 1 type
p1658[0...n] Current setpoint filter 1 denominator natural frequency / I_set_filt 1 fn_d
p1659[0...n] Current setpoint filter 1 denominator damping / I_set_filt 1 D_d

p1660[0...n]	Current setpoint filter 1 numerator natural frequency / I_set_filt 1 fn_n
p1661[0...n]	Current setpoint filter 1 numerator damping / I_set_filt 1 D_n
p1662[0...n]	Current setpoint filter 2 type / I_set_filt 2 type
p1663[0...n]	Current setpoint filter 2 denominator natural frequency / I_set_filt 2 fn_d
p1664[0...n]	Current setpoint filter 2 denominator damping / I_set_filt 2 D_d
p1665[0...n]	Current setpoint filter 2 numerator natural frequency / I_set_filt 2 fn_n
p1666[0...n]	Current setpoint filter 2 numerator damping / I_set_filt 2 D_n
p1667[0...n]	Current setpoint filter 3 type / I_set_filt 3 type
p1668[0...n]	Current setpoint filter 3 denominator natural frequency / I_set_filt 3 fn_d
p1669[0...n]	Current setpoint filter 3 denominator damping / I_set_filt 3 D_d
p1670[0...n]	Current setpoint filter 3 numerator natural frequency / I_set_filt 3 fn_n
p1671[0...n]	Current setpoint filter 3 numerator damping / I_set_filt 3 D_n
p1672[0...n]	Current setpoint filter 4 type / I_set_filt 4 type
p1673[0...n]	Current setpoint filter 4 denominator natural frequency / I_set_filt 4 fn_d
p1674[0...n]	Current setpoint filter 4 denominator damping / I_set_filt 4 D_d
p1675[0...n]	Current setpoint filter 4 numerator natural frequency / I_set_filt 4 fn_d
p1676[0...n]	Current setpoint filter 4 numerator damping / I_set_filt 4 D_n
p1701[0...n]	Current controller reference model dead time / I_ctrRefMod t_dead
p1702[0...n]	Isd current controller pre-control scaling / Isd_ctr_prectrScal
p1703[0...n]	Isq current controller pre-control scaling / Isq_ctr_prectrScal
p1715[0...n]	Current controller P gain / I_ctrl Kp
p1717[0...n]	Current controller integral-action time / I_ctrl Tn
p1726[0...n]	Quadrature arm decoupling scaling / Transv_decpl scal
p1727[0...n]	Quadrature arm decoupling at voltage limit scaling / TrnsvDecplVmaxScal
p1730[0...n]	Isd controller integral component shutdown threshold / Isd_ctr I_compDeac
p1731[0...n]	Isd controller combination current time component / Isd ctrl iCombi T1
p1740[0...n]	Gain resonance damping for encoderless closed-loop control / Gain res_damp
p1744[0...n]	Motor model speed threshold stall detection / MotMod n_thr stall
p1745[0...n]	Motor model error threshold stall detection / MotMod ThreshStall
p1749[0...n]	Motor model increase changeover speed encoderless operation / Incr n_chng no enc
p1750[0...n]	Motor model configuration / MotMod config
p1752[0...n]	Motor model changeover speed operation with encoder / MotMod n_chgov enc
p1753[0...n]	Motor model changeover speed hysteresis operation with encoder / MotMod n_chgovHysE
p1755[0...n]	Motor model changeover speed encoderless operation / MotMod n_chgSnsorl
p1758[0...n]	Motor model changeover delay time closed/open-loop control / MotMod t cl_op
p1759[0...n]	Motor model changeover delay time open/closed-loop control / MotMod t op_cl
p1760[0...n]	Motor model with encoder speed adaptation Kp / MotMod wE n_ada Kp
p1761[0...n]	Motor model with encoder speed adaptation Tn / MotMod wE n_ada Tn
p1764[0...n]	Motor model without encoder speed adaptation Kp / MotMod woE n_adaKp
p1767[0...n]	Motor model without encoder speed adaptation Tn / MotMod woE n_adaTn
p1774[0...n]	Motor model offset voltage compensation alpha / MotMod offs comp A
p1775[0...n]	Motor model offset voltage compensation beta / MotMod offs comp B
p1780[0...n]	Motor model adaptation configuration / MotMod adapt conf
p1784[0...n]	Motor model feedback scaling / MotMod fdbk scal
p1785[0...n]	Motor model Lh adaptation Kp / MotMod Lh Kp
p1786[0...n]	Motor model Lh adaptation integral time / MotMod Lh Tn
r1787[0...n]	Motor model Lh adaptation corrective value / MotMod Lh corr
p1795[0...n]	Motor model kT adaptation integral time / MotMod kT Tn
r1797[0...n]	Motor model kT adaptation corrective value / MotMod kT corr
p1800[0...n]	Pulse frequency setpoint / Pulse freq setp
p1802[0...n]	Modulator mode / Modulator mode
p1803[0...n]	Maximum modulation depth / Modulat depth max
p1806[0...n]	Filter time constant Vdc correction / T_filt Vdc_corr

p1820[0...n] Reverse the output phase sequence / Outp_ph_seq rev
p1821[0...n] Direction of rotation / Dir of rot
p2140[0...n] Hysteresis speed 2 / n_hysteresis 2
p2141[0...n] Speed threshold 1 / n_thresh val 1
p2142[0...n] Hysteresis speed 1 / n_hysteresis 1
p2149[0...n] Monitoring configuration / Monit config
p2150[0...n] Hysteresis speed 3 / n_hysteresis 3
p2152[0...n] Delay for comparison n > n_max / Del n > n_max
p2153[0...n] Speed actual value filter time constant / n_act_filt T
p2155[0...n] Speed threshold 2 / n_thresh val 2
p2156[0...n] On delay comparison value reached / t_on cmpr val rchd
p2157[0...n] Speed threshold 5 / n_thresh val 5
p2158[0...n] Delay for n_act comparison with speed threshold value 5 / Del compar n_5
p2159[0...n] Speed threshold 6 / n_thresh val 6
p2160[0...n] Delay for n_act comparison with speed threshold value 6 / Del compar n_6
p2161[0...n] Speed threshold 3 / n_thresh val 3
p2162[0...n] Hysteresis speed n_act > n_max / Hyst n_act>n_max
p2163[0...n] Speed threshold 4 / n_thresh val 4
p2164[0...n] Hysteresis speed 4 / n_hysteresis 4
p2166[0...n] Off delay n_act = n_set / t_del_off n_i=n_so
p2167[0...n] Switch-on delay n_act = n_set / t_on n_act=n_set
p2170[0...n] Current threshold value / I_thres
p2171[0...n] Current threshold value reached delay time / t_del I_thresh rch
p2172[0...n] DC link voltage threshold value / Vdc thresh val
p2173[0...n] DC link voltage comparison delay time / t_del Vdc
p2174[0...n] Torque threshold value 1 / M_thresh val 1
p2175[0...n] Motor blocked speed threshold / Mot lock n_thresh
p2176[0...n] Torque threshold value comparison delay time / M_thrsh comp T_del
p2177[0...n] Motor blocked delay time / Mot lock t_del
p2178[0...n] Motor stalled delay time / Mot stall t_del
p2179[0...n] Output load identification current limit / Outp_ld iden I_lim
p2180[0...n] Missing output load delay time / No load t_delay
p2181[0...n] Load monitoring response / Load monit resp
p2182[0...n] Load monitoring speed threshold value 1 / n_thresh 1
p2183[0...n] Load monitoring speed threshold value 2 / n_thresh 2
p2184[0...n] Load monitoring speed threshold value 3 / n_thresh 3
p2185[0...n] Load monitoring torque threshold 1 upper / M_thresh 1 upper
p2186[0...n] Load monitoring torque threshold 1 lower / M_thresh 1 lower
p2187[0...n] Load monitoring torque threshold 2 upper / M_thresh 2 upper
p2188[0...n] Load monitoring torque threshold 2 lower / M_thresh 2 lower
p2189[0...n] Load monitoring torque threshold 3 upper / M_thresh 3 upper
p2190[0...n] Load monitoring torque threshold 3 lower / M_thresh 3 lower
p2192[0...n] Load monitoring delay time / Load monit t_del
p2193[0...n] Load monitoring configuration / Load monit config
p2194[0...n] Torque threshold value 2 / M_thresh val 2
p2195[0...n] Torque utilization switch-off delay / M_util t_off
p2196[0...n] Torque utilization scaling / M_util scal
p2201[0...n] CO: Technology controller fixed value 1 / Tec_ctrl fix val1
p2202[0...n] CO: Technology controller fixed value 2 / Tec_ctr fix val 2
p2203[0...n] CO: Technology controller fixed value 3 / Tec_ctr fix val 3
p2204[0...n] CO: Technology controller fixed value 4 / Tec_ctr fix val 4
p2205[0...n] CO: Technology controller fixed value 5 / Tec_ctr fix val 5
p2206[0...n] CO: Technology controller fixed value 6 / Tec_ctr fix val 6

p2207[0...n]	CO: Technology controller fixed value 7 / Tec_ctr fix val 7
p2208[0...n]	CO: Technology controller fixed value 8 / Tec_ctr fix val 8
p2209[0...n]	CO: Technology controller fixed value 9 / Tec_ctr fix val 9
p2210[0...n]	CO: Technology controller fixed value 10 / Tec_ctr fix val 10
p2211[0...n]	CO: Technology controller fixed value 11 / Tec_ctr fix val 11
p2212[0...n]	CO: Technology controller fixed value 12 / Tec_ctr fix val 12
p2213[0...n]	CO: Technology controller fixed value 13 / Tec_ctr fix val 13
p2214[0...n]	CO: Technology controller fixed value 14 / Tec_ctr fix val 14
p2215[0...n]	CO: Technology controller fixed value 15 / Tec_ctr fix val 15
p2216[0...n]	Technology controller fixed value selection method / Tec_ctr FixVal sel
p2230[0...n]	Technology controller motorized potentiometer configuration / Tec_ctr mop config
p2237[0...n]	Technology controller motorized potentiometer maximum value / Tec_ctrl mop max
p2238[0...n]	Technology controller motorized potentiometer minimum value / Tec_ctrl mop min
p2240[0...n]	Technology controller motorized potentiometer starting value / Tec_ctrl mop start
p2247[0...n]	Technology controller motorized potentiometer ramp-up time / Tec_ctr mop t_r-up
p2248[0...n]	Technology controller motorized potentiometer ramp-down time / Tec_ctrMop t_rdown
p2502[0...n]	LR encoder assignment / Encoder assignment
p2503[0...n]	LR length unit LU per 10 mm / LU per 10 mm
p2504[0...n]	LR motor/load motor revolutions / Mot/load motor rev
p2505[0...n]	LR motor/load load revolutions / Mot/load load rev
p2506[0...n]	LR length unit LU per load revolution / LU per load rev
p2519[0...n]	LR position actual value preprocessing config. DDS changeover / s_act config DDS
p2533[0...n]	LR position setpoint filter time constant / s_set_filt T
p2534[0...n]	LR speed pre-control factor / n_prectrl fact
p2535[0...n]	LR speed pre-control balancing filter dead time / n_prectrFlt t_dead
p2536[0...n]	LR speed pre-control symmetrizing filter PT1 / n_prectrl filt PT1
p2538[0...n]	LR proportional gain / Kp
p2539[0...n]	LR integral time / Tn
p2546[0...n]	LR dynamic following error monitoring tolerance / s_delta_monit tol
p2567[0...n]	LR torque pre-control moment of inertia / M_prectr M_inertia
p2634[0...n]	EPOS fixed stop maximum following error / Following err max
p2720[0...n]	Load gear configuration / Load gear config
p2721[0...n]	Load gear rotary absolute encoder revolutions virtual / Abs rot rev
p2722[0...n]	Load gear position tracking tolerance window / Pos track tol
r2723[0...n]	CO: Load gear absolute value / Load gear abs_val
r2724[0...n]	CO: Load gear position difference / Load gear pos diff
p2900[0...n]	CO: Fixed value 1 [%] / Fixed value 1 [%]
p2901[0...n]	CO: Fixed value 2 [%] / Fixed value 2 [%]
p2930[0...n]	CO: Fixed value M [Nm] / Fixed value M [Nm]
p3231[0...n]	Load monitoring speed deviation / Load monit n_dev
p3233[0...n]	Torque actual value filter time constant / M_act_filt T
p3236[0...n]	Speed threshold 7 / n_thresh val 7
p3237[0...n]	Hysteresis speed 7 / n_hysteresis 7
p3238[0...n]	OFF delay n_act_motor model = n_act external / t_del n_a = n_ext
p3320[0...n]	Fluid flow machine power point 1 / Fluid_mach P1
p3321[0...n]	Fluid flow machine speed point 1 / Fluid_mach n1
p3322[0...n]	Fluid flow machine power point 2 / Fluid_mach P2
p3323[0...n]	Fluid flow machine speed point 2 / Fluid_mach n2
p3324[0...n]	Fluid flow machine power point 3 / Fluid_mach P3
p3325[0...n]	Fluid flow machine speed point 3 / Fluid_mach n3
p3326[0...n]	Fluid flow machine power point 4 / Fluid_mach P4
p3327[0...n]	Fluid flow machine speed point 4 / Fluid_mach n4
p3328[0...n]	Fluid flow machine power point 5 / Fluid_mach P5

p3329[0...n] Fluid flow machine speed point 5 / Fluid_mach n5
p3856[0...n] Compound braking current / Compound I_brake
r3925[0...n] Identification final display / Ident final_disp
r3927[0...n] Motor data identification induction motor data determined / MotID ASM dat det
r3928[0...n] Motor data identification synchronous motor data determined / MotId PEM dat det
r3929[0...n] Motor data identification modulated voltage generation / MotID U_gen mod
r3998[0...n] First drive commissioning / First drv_comm

1.3.3 Motor data sets (MDS)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: MDS
p0133[0...n] Motor configuration / Motor config
p0300[0...n] Motor type selection / Mot type sel
p0301[0...n] Motor code number selection / Mot code No. sel
r0302[0...n] Motor code number of motor with DRIVE-CLiQ / Mot code mot w/ DQ
r0303[0...n] Motor with DRIVE-CLiQ status word / Motor w DQ ZSW
p0304[0...n] Rated motor voltage / Mot U_rated
p0305[0...n] Rated motor current / Mot I_rated
p0306[0...n] Number of motors connected in parallel / Motor qty
p0307[0...n] Rated motor power / Mot P_rated
p0308[0...n] Rated motor power factor / Mot cos_phi_rated
p0309[0...n] Rated motor efficiency / Mot eta_rated
p0310[0...n] Rated motor frequency / Mot f_rated
p0311[0...n] Rated motor speed / Mot n_rated
p0312[0...n] Rated motor torque / Mot M_rated
r0313[0...n] Motor pole pair number, actual (or calculated) / Mot PolePairNo act
p0314[0...n] Motor pole pair number / Mot pole pair No.
p0316[0...n] Motor torque constant / Mot kT
p0318[0...n] Motor stall current / Mot I_standstill
p0319[0...n] Motor stall torque / Mot M_standstill
p0320[0...n] Motor rated magnetizing current/short-circuit current / Mot I_mag_rated
p0322[0...n] Maximum motor speed / Mot n_max
p0323[0...n] Maximum motor current / Mot I_max
p0324[0...n] Winding maximum speed / Winding n_max
p0325[0...n] Motor pole position identification current 1st phase / Mot PolID I 1st ph
p0326[0...n] Motor stall torque correction factor / Mot M_stall_corr
p0327[0...n] Optimum motor load angle / Mot phi_load opt
p0328[0...n] Motor reluctance torque constant / Mot kT_reluctance
p0329[0...n] Motor pole position identification current / Mot PolID current
r0330[0...n] Rated motor slip / Mot slip_rated
r0331[0...n] Actual motor magnetizing current/short-circuit current / Mot I_mag_rtd act
r0332[0...n] Rated motor power factor / Mot cos_phi_rated
r0333[0...n] Rated motor torque / Mot M_rated
r0334[0...n] Actual motor-torque constant / Mot kT act
p0335[0...n] Motor cooling type / Mot cool type
r0336[0...n] Actual rated motor frequency / Mot f_rated act
r0337[0...n] Rated motor EMF / Mot EMF_rated
p0338[0...n] Motor limit current / Mot I_limit
r0339[0...n] Rated motor voltage / Mot U_rated
p0341[0...n] Motor moment of inertia / Mot M_mom of inert
p0342[0...n] Ratio between the total and motor moment of inertia / Mot MomInert Ratio

r0343[0...n]	Rated motor current identified / Mot I_rated ident
p0344[0...n]	Motor weight (for the thermal motor model) / Mot weight th mod
r0345[0...n]	Nominal motor starting time / Mot t_start_rated
p0346[0...n]	Motor excitation build-up time / Mot t_excitation
p0347[0...n]	Motor de-excitation time / Mot t_de-excitat.
p0348[0...n]	Speed at the start of field weakening Vdc = 600 V / n_strt field weak
p0350[0...n]	Motor stator resistance cold / Mot R_stator cold
p0352[0...n]	Cable resistance / R_cable
p0353[0...n]	Motor series inductance / Mot L_series
p0354[0...n]	Motor rotor resistance cold / damping resistance d axis / Mot R_r cold/R_D d
p0354[0...n]	Motor rotor resistance cold / Mot R_r cold
p0356[0...n]	Motor stator leakage inductance / Mot L_stator leak.
p0357[0...n]	Motor stator inductance d axis / Mot L_stator d
p0358[0...n]	Motor rotor leakage inductance / damping inductance d axis / Mot L_r leak / LDd
p0358[0...n]	Motor rotor leakage inductance / Mot L_rot leak
p0360[0...n]	Motor magnetizing inductance/magn. inductance d axis saturated / Mot Lh/Lh d sat
p0360[0...n]	Motor magnetizing inductance / Mot Lh
p0362[0...n]	Motor saturation characteristic flux 1 / Mot saturat.flux 1
p0363[0...n]	Motor saturation characteristic flux 2 / Mot saturat.flux 2
p0364[0...n]	Motor saturation characteristic flux 3 / Mot saturat.flux 3
p0365[0...n]	Motor saturation characteristic flux 4 / Mot saturat.flux 4
p0366[0...n]	Motor saturation characteristic I_mag 1 / Mot sat. I_mag 1
p0367[0...n]	Motor saturation characteristic I_mag 2 / Mot sat. I_mag 2
p0368[0...n]	Motor saturation characteristic I_mag 3 / Mot sat. I_mag 3
p0369[0...n]	Motor saturation characteristic I_mag 4 / Mot sat. I_mag 4
r0370[0...n]	Motor stator resistance cold / Mot R_stator cold
r0372[0...n]	Cable resistance / Mot R_cable
r0373[0...n]	Motor rated stator resistance / Mot R_stator rated
r0374[0...n]	Motor rotor resistance cold / damping resistance d axis / Mot R_r cold / RDd
r0376[0...n]	Rated motor rotor resistance / Mot R_rotor rated
r0377[0...n]	Motor leakage inductance total / Mot L_leak total
r0378[0...n]	Motor stator inductance d axis / Mot L_stator d
r0382[0...n]	Motor magnetizing inductance transformed / Lh d axis saturated / Mot L_m tr/Lhd sat
r0382[0...n]	Motor magnetizing inductance transformed / Mot L_magn transf
r0384[0...n]	Motor rotor time constant / damping time constant d axis / Mot T_rotor/T_Dd
r0386[0...n]	Motor stator leakage time constant / Mot T_stator leak
p0391[0...n]	Current controller adaptation starting point KP / I_adapt pt KP
p0392[0...n]	Current controller adaptation starting point KP adapted / I_adapt pt KP adap
p0393[0...n]	Current controller adaptation p gain adaptation / I_adapt Kp adapt
r0395[0...n]	Actual stator resistance / R_stator act
r0396[0...n]	Actual rotor resistance / R_rotor act
p0397[0...n]	Angle magnetic decoupling maximum angle / Magn decpl max_ang
p0398[0...n]	Angle magn decoupling (cross saturation) coeff 1 / Magn decoupl C1
p0399[0...n]	Angle magn decoupling (cross saturation) coeff 3 / Magn decoupl C3
p0530[0...n]	Bearing version selection / Bearing vers sel
p0531[0...n]	Bearing code number selection / Bearing codeNo sel
p0532[0...n]	Bearing maximum speed / Bearing n_max
p0600[0...n]	Motor temperature sensor for monitoring / Mot temp_sensor
p0601[0...n]	Motor temperature sensor type / Mot_temp_sens type
p0604[0...n]	Mot_temp_mod 2/KTY alarm threshold / Mod 2/KTY A thresh
p0605[0...n]	Mot_temp_mod 1/2 threshold / Mod 1/2 threshold
p0606[0...n]	Mot_temp_mod 2/KTY timer / Mod 2/KTY t_timer
p0607[0...n]	Temperature sensor fault timer / Sensor fault time

p0610[0...n] Motor overtemperature response / Mot temp response
p0611[0...n] I2t motor model thermal time constant / I2t mot_mod T
p0612[0...n] Mot_temp_mod activation / Mot_temp_mod act
p0614[0...n] Thermal resistance adaptation reduction factor / Therm R_adapt red
p0615[0...n] Mot_temp_mod 1 (I2t) fault threshold / I2t F thresh
p0616[0...n] Motor overtemperature alarm threshold 1 / Mot temp alarm 1
p0617[0...n] Stator thermally relevant iron component / Stat therm iron
p0618[0...n] Stator thermally relevant copper component / Stat therm copper
p0619[0...n] Rotor thermally relevant weight / Rotor therm weight
p0620[0...n] Thermal adaptation, stator and rotor resistance / Mot therm_adapt R
p0621[0...n] Identification stator resistance after restart / Rst_ident Restart
p0622[0...n] Motor excitation time for Rs_ident after powering up again / t_excit Rs_id
p0625[0...n] Motor ambient temperature / Mot T_ambient
p0626[0...n] Motor overtemperature, stator core / Mot T_over core
p0627[0...n] Motor overtemperature, stator winding / Mot T_over stator
p0628[0...n] Motor overtemperature rotor winding / Mot T_over rotor
r0630[0...n] Mot_temp_mod ambient temperature / Mod T_ambient
r0631[0...n] Mot_temp_mod stator iron temperature / Mod T_stator
r0632[0...n] Mot_temp_mod stator winding temperature / Mod T_winding
r0633[0...n] Mot_temp_mod rotor temperature / Mod T_rotor
p0634[0...n] Q flux flux constant unsaturated / PSIQ KPSI UNSAT
p0635[0...n] Q flux quadrature axis current constant unsaturated / PSIQ KIQ UNSAT
p0636[0...n] Q flux direct axis current constant unsaturated / PSIQ KID UNSAT
p0637[0...n] Q flux flux gradient saturated / PSIQ Grad SAT
p0643[0...n] Overvoltage protection for synchronous motors / Overvolt_protect
p0650[0...n] Actual motor operating hours / Mot t_oper act
p0651[0...n] Motor operating hours maintenance interval / Mot t_op maint
p0826[0...n] Motor changeover motor number / Mot_chng mot No.
p1231[0...n] Armature short-circuit / DC braking configuration / ASC/DCBRK config
p1231[0...n] DC braking configuration / DCBRK config
p1232[0...n] DC braking braking current / DCBRK I_brake
p1233[0...n] DC braking time / DCBRK time
p1234[0...n] Speed at the start of DC braking / DCBRK n_start
p1236[0...n] Ext. armature short-cct. contactor feedback signal monit. time / ASC ext t_monit
p1237[0...n] External armature short-circuit delay time when opening / ASC ext t_wait
p1909[0...n] Motor data identification control word / MotID STW
p1958[0...n] Rotating measurement ramp-up/ramp-down time / Rot meas t_r up/dn
p1959[0...n] Rotating measurement configuration / Rot meas config
p1980[0...n] PolID technique / PolID technique
p1981[0...n] PolID distance max / PolID distance max
p1982[0...n] PolID selection / PolID selection
p1991[0...n] Motor changeover angular commutation correction / Ang_com corr
p1993[0...n] PolID motion-based current / PolID I mot_bas
p1994[0...n] PolID motion-based rise time / PolID T mot_bas
p1995[0...n] PolID motion-based gain / PolID kp mot_bas
p1996[0...n] PolID motion-based integral time / PolID Tn mot_bas
p1997[0...n] PolID motion-based smoothing time / PolID t_sm mot_bas
p1999[0...n] Ang. commutation offset calibr. and PollD scaling / Com_ang_offs scal
p3049[0...n] MotId Speed at start of field weakening identified / ident
p3050[0...n] MotorId stator resistance identified / R_stator ident
p3054[0...n] MotId rotor resistance identified / R_rotor ident
p3056[0...n] MotId stator leakage inductance identified / L_stator leak
p3058[0...n] MotId rotor leakage inductance identified / L_rotor leak

p3060[0...n] MotId magnetizing inductance identified / MotId Lh ident
p3090[0...n] PolID elasticity-based configuration / PolID el config
p3091[0...n] PolID elasticity-based ramp time / PolID el t_ramp
p3092[0...n] PolID elasticity-based wait time / PolID el t_wait
p3093[0...n] PolID elasticity-based measurement number / PolID el meas
p3094[0...n] PolID elasticity-based deflection expected / PolID el defl exp
p3095[0...n] PolID elasticity-based deflection permissible / PolID el defl exp
p3096[0...n] PolID elasticity-based current / PolID el curr
r3926[0...n] Voltage generation alternating base voltage amplitude / U_gen altern base
r5398[0...n] Mot_temp_mod 3 alarm threshold image p5390 / A thr image p5390
r5399[0...n] Mot_temp_mod 3 fault threshold image p5391 / F thr image p5391

1.3.4 Power unit data sets (PDS)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: PDS
p0124[0...n] CU detection via LED / CU detection LED
r0200[0...n] Power unit code number actual / PU code no. act
p0201[0...n] Power unit code number / PU code no
r0203[0...n] Actual power unit type / PU actual type
r0204[0...n] Power unit hardware properties / PU HW property
p0251[0...n] Operating hours counter power unit fan / PU fan t_oper
p3901[0...n] Power unit EEPROM Vdc offset calibration / PU EEPROM Vdc offs

1.3.5 Encoder Data Sets (EDS)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: EDS
p0142[0...n] Encoder component number / Encoder comp_no
p0400[0...n] Encoder type selection / Enc_typ sel
p0401[0...n] Encoder type OEM selection / Enc type OEM sel
p0402[0...n] Gearbox type selection / Gearbox type sel
p0404[0...n] Encoder configuration effective / Enc_config eff
p0405[0...n] Square-wave encoder track A/B / Sq-wave enc A/B
p0407[0...n] Linear encoder grid division / Enc grid div
p0408[0...n] Rotary encoder pulse number / Rot enc pulse No.
p0410[0...n] Encoder inversion actual value / Enc inv act value
p0411[0...n] Measuring gear configuration / Meas gear config
p0412[0...n] Measuring gear absolute encoder rotary revolutions virtual / Abs rot rev
p0413[0...n] Measuring gear position tracking tolerance window / Pos track window
p0414[0...n] Redundant coarse position value relevant bits (identified) / Relevant bits
p0415[0...n] Gx_XIST1 Coarse position safe most significant bit (identified) / Gx_XIST1 safe MSB
p0418[0...n] Fine resolution Gx_XIST1 (in bits) / Enc fine Gx_XIST1
p0419[0...n] Fine resolution absolute value Gx_XIST2 (in bits) / Enc fine Gx_XIST2
p0421[0...n] Absolute encoder rotary multiturn resolution / Enc abs multiturn
p0422[0...n] Absolute encoder linear measuring step resolution / Enc abs meas step
p0423[0...n] Absolute encoder rotary singleturn resolution / Enc abs singleturn
p0424[0...n] Encoder linear zero mark distance / Enc lin ZM_dist
p0425[0...n] Encoder rotary zero mark distance / Enc rot dist ZM
p0426[0...n] Encoder zero mark differential distance / Enc ZM Dif_dist
p0427[0...n] Encoder SSI baud rate / Enc SSI baud rate
p0428[0...n] Encoder SSI monoflop time / Enc SSI t_monoflop

p0429[0...n] Encoder SSI configuration / Enc SSI config
p0430[0...n] Sensor Module configuration / SM config
p0431[0...n] Angular commutation offset / Ang_com offset
p0432[0...n] Gearbox factor encoder revolutions / Grbx_fact enc_rev
p0433[0...n] Gearbox factor motor/load revolutions / Grbx_fact mot_rev
p0434[0...n] Encoder SSI error bit / Enc SSI error bit
p0435[0...n] Encoder SSI alarm bit / Enc SSI alarm bit
p0436[0...n] Encoder SSI parity bit / Enc SSI parity bit
p0437[0...n] Sensor Module configuration extended / SM config ext
p0438[0...n] Squarewave encoder filter time / Enc t_filt
p0439[0...n] Encoder ramp-up time / Enc ramp-up time
p0440[0...n] Copy encoder serial number / Copy enc ser_no
p0441[0...n] Encoder commissioning serial number part 1 / Enc comm ser_no 1
p0442[0...n] Encoder commissioning serial number part 2 / Enc comm ser_no 2
p0443[0...n] Encoder commissioning serial number part 3 / Enc comm ser_no 3
p0444[0...n] Encoder commissioning serial number part 4 / Enc comm ser_no 4
p0445[0...n] Encoder commissioning serial number part 5 / Enc comm ser_no 5
p0446[0...n] Encoder SSI number of bits before the absolute value / Enc SSI bit before
p0447[0...n] Encoder SSI number of bits absolute value / Enc SSI bit val
p0448[0...n] Encoder SSI number of bits after the absolute value / Enc SSI bit after
p0449[0...n] Encoder SSI number of bits filler bits / Enc SSI fill bits
p0453[0...n] Pulse encoder evaluation zero speed measuring time / Enc_ev n_0 t_meas
p0468[0...n] Encoder interface / Encoder interface
p0493[0...n] Zero mark selection input terminal / ZM_sel inp_term
p0494[0...n] Equivalent zero mark input terminal / ZM_equiv input
p2507[0...n] LR absolute encoder adjustment status / Abs_enc_adj stat
p2525[0...n] CO: LR encoder adjustment offset / Enc_adj offset
p4662[0...n] Encoder characteristic type / Enc char_type
p4663[0...n] Encoder characteristic K0 / Enc char K0
p4664[0...n] Encoder characteristic K1 / Enc char K1
p4665[0...n] Encoder characteristic K2 / Enc char K2
p4666[0...n] Encoder characteristic K3 / Enc char K3
p4670[0...n] Analog sensor configuration / Ana_sens config
p4671[0...n] Analog sensor input / Ana_sens inp
p4672[0...n] Analog sensor channel A voltage at actual value zero / Ana_sens A U at 0
p4673[0...n] Analog sensor channel A voltage per encoder period / Ana_sens A U/per
p4674[0...n] Analog sensor channel B voltage at actual value zero / Ana_sens B U at 0
p4675[0...n] Analog sensor channel B voltage per encoder period / Ana_sens B U/per
p4676[0...n] Analog sensor range limit threshold / Ana_sens lim thr
p4677[0...n] Analog sensor LVDT configuration / Ana_sens LVDT conf
p4678[0...n] Analog sensor LVDT ratio / An_sens LVDT ratio
p4679[0...n] Analog sensor LVDT phase / An_sens LVDT ph
p4680[0...n] Zero mark monitoring tolerance permissible / ZM_monit tol perm
p4681[0...n] Zero mark monitoring tolerance window limit 1 positive / ZM tol lim 1 pos
p4682[0...n] Zero mark monitoring tolerance window limit 1 negative / ZM tol lim 1 neg
p4683[0...n] Zero mark monitoring tolerance window alarm threshold positive / ZM tol A_thr pos
p4684[0...n] Zero mark monitoring tolerance window alarm threshold negative / ZM tol A_thr neg
p4685[0...n] Speed actual value mean value generation / n_act mean val
p4686[0...n] Zero mark minimum length / ZM min length

1.4 BICO parameters (connectors/binectors)

1.4.1 Binector inputs (BI)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: BI

p0730	BI: CU signal source for terminal DO 0 / CU S_src DO 0
p0731	BI: CU signal source for terminal DO 1 / CU S_src DO 1
p0732	BI: CU signal source for terminal DO 2 / CU S_src DO 2
p0738	BI: CU signal source for terminal DI/DO 24 / CU S_src DI/DO 24
p0739	BI: CU signal source for terminal DI/DO 25 / CU S_src DI/DO 25
p0740	BI: CU signal source for terminal DI/DO 26 / CU S_src DI/DO 26
p0741	BI: CU signal source for terminal DI/DO 27 / CU S_src DI/DO 27
p0782[0...1]	BI: CU analog outputs invert signal source / CU AO inv S_src
p0806	BI: Inhibit master control / PcCtrl inhibit
p0810	BI: Command data set selection CDS bit 0 / CDS select bit 0
p0811	BI: Command data set selection CDS bit 1 / CDS select bit 1
p0820[0...n]	BI: Drive Data Set selection DDS bit 0 / DDS select bit 0
p0821[0...n]	BI: Drive Data Set selection DDS bit 1 / DDS select bit 1
p0840[0...n]	BI: ON / OFF (OFF1) / ON / OFF (OFF1)
p0844[0...n]	BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1
p0845[0...n]	BI: No coast-down / coast-down (OFF2) signal source 2 / OFF2 S_src 2
p0848[0...n]	BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1
p0849[0...n]	BI: No Quick Stop / Quick Stop (OFF3) signal source 2 / OFF3 S_src 2
p0852[0...n]	BI: Enable operation/inhibit operation / Operation enable
p0854[0...n]	BI: Control by PLC/no control by PLC / Master ctrl by PLC
p0855[0...n]	BI: Unconditionally open holding brake / Uncond open brake
p0856[0...n]	BI: Speed controller enable / n_ctrl enable
p0858[0...n]	BI: Unconditionally close holding brake / Uncond close brake
p0860	BI: Line contactor feedback signal / Line contact feedb
p0897	BI: Parking axis selection / Parking axis sel
p1020[0...n]	BI: Fixed speed setpoint selection Bit 0 / n_set_fixed Bit 0
p1021[0...n]	BI: Fixed speed setpoint selection Bit 1 / n_set_fixed Bit 1
p1022[0...n]	BI: Fixed speed setpoint selection Bit 2 / n_set_fixed Bit 2
p1023[0...n]	BI: Fixed speed setpoint selection Bit 3 / n_set_fixed Bit 3
p1035[0...n]	BI: Motorized potentiometer setpoint raise / Mop raise
p1036[0...n]	BI: Motorized potentiometer lower setpoint / Mop lower
p1039[0...n]	BI: Motorized potentiometer inversion / MotP inv
p1041[0...n]	BI: Motorized potentiometer manual/automatic / Mop manual/auto
p1043[0...n]	BI: Motorized potentiometer accept setting value / MotP acc set val
p1055[0...n]	BI: Jog bit 0 / Jog bit 0
p1056[0...n]	BI: Jog bit 1 / Jog bit 1
p1108[0...n]	BI: Total setpoint selection / Total setp sel
p1110[0...n]	BI: Inhibit negative direction / Inhib neg dir
p1111[0...n]	BI: Inhibit positive direction / Inhib pos dir
p1113[0...n]	BI: Setpoint inversion / Setp inv
p1122[0...n]	BI: Bypass ramp-function generator / Bypass RFG
p1140[0...n]	BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable
p1141[0...n]	BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG
p1142[0...n]	BI: Enable setpoint/inhibit setpoint / Setpoint enable
p1143[0...n]	BI: Ramp-function generator, accept setting value / RFG accept set v
p1201[0...n]	BI: Flying restart enable signal source / Fly_res enab S_src

p1208[0...1]	BI: AR modification infeed / AR modification
p1230[0...n]	BI: Armature short-circuit / DC braking activation / ASC/DCBRK act
p1230[0...n]	BI: DC braking activation / DC brake act
p1235[0...n]	BI: External armature short-circuit contactor feedback signal / ASC ext feedback
p1476[0...n]	BI: Speed controller hold integrator / n_ctrl integ stop
p1477[0...n]	BI: Speed controller set integrator value / n_ctrl integ set
p1492[0...n]	BI: Droop feedback enable / Droop enable
p1501[0...n]	BI: Change over between closed-loop speed/torque control / Changeov n/M_ctrl
p1502[0...n]	BI: Freeze moment of inertia estimator / J_estim freeze
p1545[0...n]	BI: Activates travel to a fixed stop / TfS activation
p1550[0...n]	BI: Transfer actual torque as torque offset / Accept act torque
p1551[0...n]	BI: Torque limit variable/fixed signal source / M_lim var/fixS_src
p2080[0...15]	BI: Binector-connector converter status word 1 / Bin/con ZSW1
p2081[0...15]	BI: Binector-connector converter status word 2 / Bin/con ZSW2
p2082[0...15]	BI: Binector-connector converter status word 3 / Bin/con ZSW3
p2083[0...15]	BI: Binector-connector converter status word 4 / Bin/con ZSW4
p2084[0...15]	BI: Binector-connector converter status word 5 / Bin/con ZSW5
p2103[0...n]	BI: 1. Acknowledge faults / 1. Acknowledge
p2104[0...n]	BI: 2. Acknowledge faults / 2. Acknowledge
p2105[0...n]	BI: 3. Acknowledge faults / 3. Acknowledge
p2106[0...n]	BI: External fault 1 / External fault 1
p2107[0...n]	BI: External fault 2 / External fault 2
p2108[0...n]	BI: External fault 3 / External fault 3
p2112[0...n]	BI: External alarm 1 / External alarm 1
p2116[0...n]	BI: External alarm 2 / External alarm 2
p2117[0...n]	BI: External alarm 3 / External alarm 3
p2144[0...n]	BI: Motor stall monitoring enable (negated) / Mot stall enab neg
p2148[0...n]	BI: RFG active / RFG active
p2200[0...n]	BI: Technology controller enable / Tec_ctrl enable
p2220[0...n]	BI: Technology controller fixed value selection bit 0 / Tec_ctrl sel bit 0
p2221[0...n]	BI: Technology controller fixed value selection bit 1 / Tec_ctrl sel bit 1
p2222[0...n]	BI: Technology controller fixed value selection bit 2 / Tec_ctrl sel bit 2
p2223[0...n]	BI: Technology controller fixed value selection bit 3 / Tec_ctrl sel bit 3
p2235[0...n]	BI: Technology controller motorized potentiometer raise setpoint / Tec_ctrl mop raise
p2236[0...n]	BI: Technology controller motorized potentiometer lower setpoint / Tec_ctrl mop lower
p2286[0...n]	BI: Hold technology controller integrator / Tec_ctr integ stop
p2508[0...3]	BI: LR activate reference mark search / Ref_mark act
p2509[0...3]	BI: LR activating measuring probe evaluation / MT_eval act
p2510[0...3]	BI: LR selecting measuring probe evaluation / MT_eval select
p2511[0...3]	BI: LR measuring probe evaluation edge / MT_eval edge
p2512[0...3]	BI: LR pos. actual value preprocessing activate corr. value (edge) / ActVal_prepCorrAct
p2514[0...3]	BI: LR activate position actual value setting / s_act setting act
p2549	BI: LR enable 1 / Enable 1
p2550	BI: LR enable 2 / Enable 2
p2551	BI: LR setpoint signal present / Mess setp pres
p2552	BI: LR signal travel to fixed stop active / Signal TfS act
p2553	BI: LR signal fixed stop reached / Signal fixed stop
p2554	BI: LR signal traversing command active / Sig trav_cmnd act
p2568	BI: EPOS STOP cam activation / STOP cam act
p2569	BI: EPOS STOP cam minus / STOP cam minus
p2570	BI: EPOS STOP cam plus / STOP cam plus
p2575	BI: EPOS jerk limiting activation / Jerk limit act
p2577	BI: EPOS modulo correction activation / Modulo corr act

p2582	BI: EPOS software limit switch activation / SW lim sw act
p2589	BI: EPOS jog 1 signal source / Jog 1 S_src
p2590	BI: EPOS jog 2 signal source / Jog 2 S_src
p2591	BI: EPOS jogging incremental / Jog incr
p2595	BI: EPOS referencing start / Ref start
p2596	BI: EPOS set reference point / Set ref_pt
p2597	BI: EPOS referencing type selection / Ref_typ select
p2604	BI: EPOS search for reference start direction / Srch for ref dir
p2612	BI: EPOS search for reference reference cam / Ref_cam
p2613	BI: EPOS search for reference reversing cam minus / Rev minus
p2614	BI: EPOS search for reference reversing cam plus / Rev plus
p2625	BI: EPOS traversing block selection bit 0 / Trav_blk sel bit 0
p2626	BI: EPOS traversing block selection bit 1 / Trav_blk sel bit 1
p2627	BI: EPOS traversing block selection bit 2 / Trav_blk sel bit 2
p2628	BI: EPOS traversing block selection bit 3 / Trav_blk sel bit 3
p2629	BI: EPOS traversing block selection bit 4 / Trav_blk sel bit 4
p2630	BI: EPOS traversing block selection bit 5 / Trav_blk sel bit 5
p2631	BI: EPOS activate traversing task (0 -> 1) / Trav_task act
p2633	BI: EPOS external block change (0 -> 1) / Ext BlckChg (0->1)
p2637	BI: EPOS fixed stop reached / Fixed stop reached
p2638	BI: EPOS fixed stop outside the monitoring window / Fixed stop outside
p2639	BI: EPOS torque limit reached / M_limit reached
p2640	BI: EPOS intermediate stop (0 signal) / Intermediate stop
p2641	BI: EPOS reject traversing task (0 signal) / Trav_task reject
p2647	BI: EPOS direct setpoint input/MDI selection / MDI selection
p2648	BI: EPOS direct setpoint input/MDI positioning type / MDI pos_type
p2649	BI: EPOS direct setpoint input/MDI transfer type selection / MDI trans_type sel
p2650	BI: EPOS direct setpoint input/MDI setpoint acceptance edge / MDI setp_accept
p2651	BI: EPOS direct setpoint input/MDI direction selection, positive / MDI dir_sel pos
p2652	BI: EPOS direct setpoint input/MDI direction selection negative / MDI dir_sel neg
p2653	BI: EPOS direct setpoint input/MDI setting-up selection / MDI setting-up sel
p2655[0...1]	BI: EPOS select tracking mode / Sel tracking mode
p2656	BI: EPOS enable basic positioner / EPOS enable
p2658	BI: EPOS pos. actual value valid feedback signal / Pos valid feedback
p2659	BI: EPOS referencing active feedback signal / Ref act fdbk
p2661	BI: EPOS measured value valid feedback signal / MeasVal valid fdbk
p2662	BI: EPOS adjustment value valid feedback signal / Adj val valid FS
p2663	BI: EPOS clamping active feedback signal / Clamping active FS
p2730[0...3]	BI: LR pos. actual value preprocessing activate neg. corr. (edge) / ActV_prep neg corr
p2731	BI: LR reduce I component / Reduce I comp
p2810[0...1]	BI: AND logic operation inputs / AND inputs
p2816[0...1]	BI: OR logic operation inputs / OR inputs
p3111[0...n]	BI: External fault 3 enable / Ext fault 3 enab
p3112[0...n]	BI: External fault 3 enable negated / Ext flt 3 enab neg
p3232[0...n]	BI: Load monitoring failure detection / Load_moni fail_det
p3330[0...n]	BI: 2/3 wire control command 1 / 2/3 wire cmd 1
p3331[0...n]	BI: 2/3 wire control command 2 / 2/3 wire cmd 2
p3332[0...n]	BI: 2/3 wire control command 3 / 2/3 wire cmd 3
p3871	BI: Set long stator signal source commutation angle (p3872) / Set s s com ang
p3873	BI: Long stator sig. source changeover to cl.-loop ctrl w/ enc. / S s ctrl w/ enc
p3876	BI: Unpark long stator signal source 1 encoder / S s 1 enc unpark
p4655[0...2]	BI: XIST1_ERW reset signal source / XIST1_ERW resS_src
p4819	BI: Function generator control / FG control

p5614	BI: Pe set switch-on inhibit signal source / Pe sw on_inh s_src
p8785	BI: CAN status word bit 8 / Status word bit 8
p8786	BI: CAN status word bit 14 / Status word bit 14
p8787	BI: CAN status word bit 15 / Status word bit 15
p9705	BI: SI Motion: Test stop signal source / SI Mtn test stop
p10007	BI: SI forced checking procedure F-DO signal source / SI FCP F-DO s_src
p20030[0...3]	BI: AND 0 inputs / AND 0 inputs
p20034[0...3]	BI: AND 1 inputs / AND 1 inputs
p20038[0...3]	BI: AND 2 inputs / AND 2 inputs
p20042[0...3]	BI: AND 3 inputs / AND 3 inputs
p20046[0...3]	BI: OR 0 inputs / OR 0 inputs
p20050[0...3]	BI: OR 1 inputs / OR 1 inputs
p20054[0...3]	BI: OR 2 inputs / OR 2 inputs
p20058[0...3]	BI: OR 3 inputs / OR 3 inputs
p20062[0...3]	BI: XOR 0 inputs / XOR 0 inputs
p20066[0...3]	BI: XOR 1 inputs / XOR 1 inputs
p20070[0...3]	BI: XOR 2 inputs / XOR 2 inputs
p20074[0...3]	BI: XOR 3 inputs / XOR 3 inputs
p20078	BI: NOT 0 input I / NOT 0 input I
p20082	BI: NOT 1 input I / NOT 1 input I
p20086	BI: NOT 2 input I / NOT 2 input I
p20090	BI: NOT 3 input I / NOT 3 input I
p20138	BI: MFP 0 input pulse I / MFP 0 inp_pulse I
p20143	BI: MFP 1 input pulse I / MFP 1 inp_pulse I
p20148	BI: PCL 0 input pulse I / PCL 0 inp_pulse I
p20153	BI: PCL 1 input pulse I / PCL 1 inp_pulse I
p20158	BI: PDE 0 input pulse I / PDE 0 inp_pulse I
p20163	BI: PDE 1 input pulse I / PDE 1 inp_pulse I
p20168	BI: PDF 0 input pulse I / PDF 0 inp_pulse I
p20173	BI: PDF 1 input pulse I / PDF 1 inp_pulse I
p20178[0...1]	BI: PST 0 inputs / PST 0 inputs
p20183[0...1]	BI: PST 1 inputs / PST 1 inputs
p20188[0...1]	BI: RSR 0 inputs / RSR 0 inputs
p20193[0...1]	BI: RSR 1 inputs / RSR 1 inputs
p20198[0...3]	BI: DFR 0 inputs / DFR 0 inputs
p20203[0...3]	BI: DFR 1 inputs / DFR 1 inputs
p20208[0...1]	BI: BSW 0 inputs / BSW 0 inputs
p20209	BI: BSW 0 switch setting I / BSW 0 sw_setting
p20213[0...1]	BI: BSW 1 inputs / BSW 1 inputs
p20214	BI: BSW 1 switch setting I / BSW 1 sw_setting
p20219	BI: NSW 0 switch setting I / NSW 0 sw_setting
p20224	BI: NSW 1 switch setting I / NSW 1 sw_setting
p20245	BI: PT1 0 accept setting value S / PT1 0 acc set val
p20251	BI: PT1 1 accept setting value S / PT1 1 acc set val
p20260	BI: INT 0 accept setting value S / INT 0 acc set val
p20300	BI: NOT 4 input I / NOT 4 input I
p20304	BI: NOT 5 input I / NOT 5 input I
p20324[0...1]	BI: RSR 2 inputs / RSR 2 inputs
p20329[0...3]	BI: DFR 2 inputs / DFR 2 inputs
p20334	BI: PDE 2 input pulse I / PDE 2 inp_pulse I
p20339	BI: PDE 3 input pulse I / PDE 3 inp_pulse I
p20344	BI: PDF 2 input pulse I / PDF 2 inp_pulse I
p20349	BI: PDF 3 input pulse I / PDF 3 inp_pulse I

p20354 BI: MFP 2 input pulse I / MFP 2 inp_pulse I
p20359 BI: MFP 3 input pulse I / MFP 3 inp_pulse I

1.4.2 Connector inputs (CI)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: CI

p0480[0...2] CI: Encoder control word Gn_STW signal source / Enc Gn_STW S_src
p0641[0...n] CI: Current limit variable / Curr lim var
p0771[0...1] CI: CU analog outputs signal source / CU AO S_src
p1042[0...n] CI: Motorized potentiometer automatic setpoint / Mop auto setpoint
p1044[0...n] CI: Motorized potentiometer setting value / Mop set val
p1051[0...n] CI: Speed limit RFG positive direction of rotation / n_limit RFG pos
p1052[0...n] CI: Speed limit RFG negative direction of rotation / n_limit RFG neg
p1070[0...n] CI: Main setpoint / Main setpoint
p1071[0...n] CI: Main setpoint scaling / Main setp scal
p1075[0...n] CI: Supplementary setpoint / Suppl setp
p1076[0...n] CI: Supplementary setpoint scaling / Suppl setp scal
p1085[0...n] CI: Speed limit in positive direction of rotation / n_limit pos
p1088[0...n] CI: Speed limit in negative direction of rotation / n_limit neg
p1098[0...n] CI: Skip speed scaling / n_skip scal
p1106[0...n] CI: Minimum speed signal source / n_min s_src
p1109[0...n] CI: Total setpoint / Total setp
p1138[0...n] CI: Up ramp scaling / Up ramp scaling
p1139[0...n] CI: Down ramp scaling / Down ramp scaling
p1144[0...n] CI: Ramp-function generator setting value / RFG setting value
p1155[0...n] CI: Speed controller speed setpoint 1 / n_ctrl n_set 1
p1160[0...n] CI: Speed controller speed setpoint 2 / n_ctrl n_set 2
p1190 CI: DSC position deviation XERR / DSC XERR
p1191 CI: DSC position controller gain KPC / DSC KPC
p1330[0...n] CI: U/f control independent voltage setpoint / Uf U_set independ.
p1352[0...n] CI: Motor holding brake starting frequency signal source / Brake f_start
p1430[0...n] CI: Speed pre-control / n_prectrl
p1455[0...n] CI: Speed controller P gain adaptation signal / n_ctr adapt_sig Kp
p1466[0...n] CI: Speed controller P-gain scaling / n_ctrl Kp scal
p1475[0...n] CI: Speed controller torque setting value for motor holding brake / n_ctrl M_sv MHB
p1478[0...n] CI: Speed controller integrator setting value / n_ctr integ_setVal
p1479[0...n] CI: Speed controller integrator setting value scaling / n_ctrl I_val scal
p1486[0...n] CI: Droop compensation torque / Droop M_comp
p1497[0...n] CI: Moment of inertia scaling / M_mom inert scal
p1503[0...n] CI: Torque setpoint / M_set
p1511[0...n] CI: Supplementary torque 1 / M_suppl 1
p1512[0...n] CI: Supplementary torque 1 scaling / M_suppl 1 scal
p1513[0...n] CI: Supplementary torque 2 / M_suppl 2
p1522[0...n] CI: Torque limit upper/motoring / M_max upper/mot
p1522[0...n] CI: Torque limit upper / M_max upper
p1523[0...n] CI: Torque limit lower/regenerative / M_max lower/regen
p1523[0...n] CI: Torque limit lower / M_max lower
p1528[0...n] CI: Torque limit upper/motoring scaling / M_max up/mot scal
p1528[0...n] CI: Torque limit upper scaling / M_max upper scal
p1529[0...n] CI: Torque limit lower/regenerative scaling / M_max low/gen scal
p1529[0...n] CI: Torque limit lower scaling / M_max lower scal

p1542[0...n]	CI: Travel to fixed stop torque reduction / TfS M_red
p1552[0...n]	CI: Torque limit upper scaling without offset / M_max up w/o offs
p1554[0...n]	CI: Torque limit lower scaling without offset / M_max low w/o offs
p1569[0...n]	CI: Supplementary torque 3 / M_suppl 3
p2016[0...3]	CI: Comm IF USS PZD send word / Comm USS send word
p2045	CI: PB/PN clock synchronous controller sign-of-life signal source / PB/PN ctrSoL S_src
p2051[0...27]	CI: IF1 PROFIdrive PZD send word / IF1 PZD send word
p2051[0...13]	CI: PROFIdrive PZD send word / PZD send word
p2061[0...26]	CI: IF1 PROFIdrive PZD send double word / IF1 PZD send DW
p2061[0...12]	CI: PROFIBUS PZD send double word / PZD send DW
p2099[0...1]	CI: Connector-binector converter signal source / Con/bin S_src
p2151[0...n]	CI: Speed setpoint for messages/signals / n_set for msg
p2154[0...n]	CI: Speed setpoint 2 / n_set 2
p2253[0...n]	CI: Technology controller setpoint 1 / Tec_ctrl setp 1
p2254[0...n]	CI: Technology controller setpoint 2 / Tec_ctrl setp 2
p2264[0...n]	CI: Technology controller actual value / Tec_ctrl act val
p2289[0...n]	CI: Technology controller pre-control signal / Tec_ctrl prectrl
p2296[0...n]	CI: Technology controller output scaling / Tec_ctrl outp scal
p2297[0...n]	CI: Technology controller maximum limit signal source / Tec_ctrMaxLimS_src
p2298[0...n]	CI: Technology controller minimum limit signal source / Tec_ctrl min_l s_s
p2299[0...n]	CI: Technology controller limit offset / Tech_ctrl lim offs
p2513[0...3]	CI: LR Position actual value preprocessing corrective value / Act val_prep corr
p2515[0...3]	CI: LR position actual setting setting value / s_act set setVal
p2516[0...3]	CI: LR position offset / Position offset
p2530	CI: LR position setpoint / s_set
p2531	CI: LR velocity setpoint / v_set
p2532	CI: LR position actual value / s_act
p2537	CI: LR position controller adaptation / Adaptation
p2541	CI: LR position controller output speed limit signal source / LR_outp lim S_src
p2555	CI: LR LU/revolution LU/mm / LU/rev LU/mm
p2578	CI: EPOS software limit switch minus signal source / SW limSw Min S_src
p2579	CI: EPOS software limit switch plus signal source / SW limSwPlus S_src
p2593	CI: EPOS LU/revolution LU/mm / LU/rev LU/mm
p2594[0...2]	CI: EPOS Maximum velocity externally limited / v_Max ext lim
p2598[0...3]	CI: EPOS reference point coordinate signal source / Ref_pt coord S_src
p2642	CI: EPOS direct setpoint input/MDI position setpoint / MDI s_set
p2643	CI: EPOS direct setpoint input/MDI velocity setpoint / MDI v_set
p2644	CI: EPOS direct setpoint input/MDI acceleration override / MDI a_over
p2645	CI: EPOS direct setpoint input/MDI deceleration override / MDI -a_over
p2646	CI: EPOS velocity override / v_over
p2654	CI: EPOS direct setpoint input/MDI mode adaptation / MDI mode adapt
p2657	CI: EPOS position actual value/position setting value / Pos act/set value
p2660	CI: EPOS measured value referencing / Meas val ref
p3230[0...n]	CI: Load monitoring speed actual value / Load monit n_act
p3872	CI: Long stator signal source commutation angle / S s com angle
p3874	CI: Long stator signal source commutation angle oper. with encoder / S s com ang enc
p8746[0...15]	CI: CAN free PZD send objects 16 bit / Free PZD send 16
p8748[0...7]	CI: CAN free PZD send objects 32 bit / Free PZD send 32
p20094[0...3]	CI: ADD 0 inputs / ADD 0 inputs
p20098[0...3]	CI: ADD 1 inputs / ADD 1 inputs
p20102[0...1]	CI: SUB 0 inputs / SUB 0 inputs
p20106[0...1]	CI: SUB 1 inputs / SUB 1 inputs
p20110[0...3]	CI: MUL 0 inputs / MUL 0 inputs

p20114[0...3]	CI: MUL 1 inputs / MUL 1 inputs
p20118[0...1]	CI: DIV 0 inputs / DIV 0 inputs
p20123[0...1]	CI: DIV 1 inputs / DIV 1 inputs
p20128	CI: AVA 0 input X / AVA 0 input X
p20133	CI: AVA 1 input X / AVA 1 input X
p20218[0...1]	CI: NSW 0 inputs / NSW 0 inputs
p20223[0...1]	CI: NSW 1 inputs / NSW 1 inputs
p20228	CI: LIM 0 input X / LIM 0 input X
p20236	CI: LIM 1 input X / LIM 1 input X
p20244[0...1]	CI: PT1 0 inputs / PT1 0 inputs
p20250[0...1]	CI: PT1 1 inputs / PT1 1 inputs
p20256[0...1]	CI: INT 0 inputs / INT 0 inputs
p20266	CI: LVM 0 input X / LVM 0 input X
p20275	CI: LVM 1 input X / LVM 1 input X
p20284	CI: DIF 0 input X / DIF 0 input X
p20308[0...3]	CI: ADD 2 inputs / ADD 2 inputs
p20312[0...1]	CI: NCM 0 inputs / NCM 0 inputs
p20318[0...1]	CI: NCM 1 inputs / NCM 1 inputs
p20372	CI: PLI 0 input X / PLI 0 input X
p20378	CI: PLI 1 input X / PLI 1 input X

1.4.3 Binector outputs (BO)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: BO

r0751.0...9	BO: CU analog inputs status word / CU AI status word
r0785.0...1	BO: CU analog outputs status word / CU AO ZSW
r0807.0	BO: Master control active / PcCtrl active
r1025.0	BO: Fixed speed setpoint status / n_setp_fix status
r1979.0...11	BO: Speed_ctrl_opt status / n_opt status
r2043.0...2	BO: PROFIdrive PZD state / PD PZD state
r2090.0...15	BO: IF1 PROFIBUS PZD1 receive bit-serial / IF1 PZD1 recv bitw
r2090.0...15	BO: PROFIdrive PZD1 receive bit-serial / PZD1 recv bitw
r2091.0...15	BO: IF1 PROFIdrive PZD2 receive bit-serial / IF1 PZD2 recv bitw
r2091.0...15	BO: PROFIdrive PZD2 receive bit-serial / PZD2 recv bitw
r2092.0...15	BO: IF1 PROFIdrive PZD3 receive bit-serial / IF1 PZD3 recv bitw
r2092.0...15	BO: PROFIdrive PZD3 receive bit-serial / PZD3 recv bitw
r2093.0...15	BO: IF1 PROFIdrive PZD4 receive bit-serial / IF1 PZD4 recv bitw
r2093.0...15	BO: PROFIdrive PZD4 receive bit-serial / PZD4 recv bitw
r2094.0...15	BO: Connector-binector converter binector output / Con/bin outp
r2095.0...15	BO: Connector-binector converter binector output / Con/bin outp
r3097.0...31	BO: PolID elasticity-based status / PolID el status
r4806.0	BO: Function generator status signal / FG status signal
r9935.0	BO: POWER ON delay signal / POWER ON t_delay
r20031	BO: AND 0 output Q / AND 0 output Q
r20035	BO: AND 1 output Q / AND 1 output Q
r20039	BO: AND 2 output Q / AND 2 output Q
r20043	BO: AND 3 output Q / AND 3 output Q
r20047	BO: OR 0 output Q / OR 0 output Q
r20051	BO: OR 1 output Q / OR 1 output Q
r20055	BO: OR 2 output Q / OR 2 output Q
r20059	BO: OR 3 output Q / OR 3 output Q
r20063	BO: XOR 0 output Q / XOR 0 output Q
r20067	BO: XOR 1 output Q / XOR 1 output Q
r20071	BO: XOR 2 output Q / XOR 2 output Q
r20075	BO: XOR 3 output Q / XOR 3 output Q
r20079	BO: NOT 0 inverted output / NOT 0 inv output
r20083	BO: NOT 1 inverted output / NOT 1 inv output
r20087	BO: NOT 2 inverted output / NOT 2 inv output
r20091	BO: NOT 3 inverted output / NOT 3 inv output
r20120	BO: DIV 0 divisor is zero QF / DIV 0 divisor=0 QF
r20125	BO: DIV 1 divisor is zero QF / DIV 1 divisor=0 QF
r20130	BO: AVA 0 input negative SN / AVA 0 input neg SN
r20135	BO: AVA 1 input negative SN / AVA 1 input neg SN
r20140	BO: MFP 0 output Q / MFP 0 output Q
r20145	BO: MFP 1 output Q / MFP 1 output Q
r20150	BO: PCL 0 output Q / PCL 0 output Q
r20155	BO: PCL 1 output Q / PCL 1 output Q
r20160	BO: PDE 0 output Q / PDE 0 output Q
r20165	BO: PDE 1 output Q / PDE 1 output Q
r20170	BO: PDF 0 output Q / PDF 0 output Q
r20175	BO: PDF 1 output Q / PDF 1 output Q
r20180	BO: PST 0 output Q / PST 0 output Q
r20185	BO: PST 1 output Q / PST 1 output Q
r20189	BO: RSR 0 output Q / RSR 0 output Q

r20190	BO: RSR 0 inverted output QN / RSR 0 inv outp QN
r20194	BO: RSR 1 output Q / RSR 1 output Q
r20195	BO: RSR 1 inverted output QN / RSR 1 inv outp QN
r20199	BO: DFR 0 output Q / DFR 0 output Q
r20200	BO: DFR 0 inverted output QN / DFR 0 inv outp QN
r20204	BO: DFR 1 output Q / DFR 1 output Q
r20205	BO: DFR 1 inverted output QN / DFR 1 inv outp QN
r20210	BO: BSW 0 output Q / BSW 0 output Q
r20215	BO: BSW 1 output Q / BSW 1 output Q
r20232	BO: LIM 0 input quantity at the upper limit QU / LIM 0 QU
r20233	BO: LIM 0 input quantity at the lower limit QL / LIM 0 QL
r20240	BO: LIM 1 input quantity at the upper limit QU / LIM 1 QU
r20241	BO: LIM 1 input quantity at the lower limit QL / LIM 1 QL
r20262	BO: INT 0 integrator at the upper limit QU / INT 0 QU
r20263	BO: INT 0 integrator at the lower limit QL / INT 0 QL
r20270	BO: LVM 0 input quantity above interval QU / LVM 0 X above QU
r20271	BO: LVM 0 input quantity within interval QM / LVM 0 X within QM
r20272	BO: LVM 0 input quantity below interval QL / LVM 0 X below QL
r20279	BO: LVM 1 input quantity above interval QU / LVM 1 X above QU
r20280	BO: LVM 1 input quantity within interval QM / LVM 1 X within QM
r20281	BO: LVM 1 input quantity below interval QL / LVM 1 X below QL
r20301	BO: NOT 4 inverted output / NOT 4 inv output
r20305	BO: NOT 5 inverted output / NOT 5 inv output
r20313	BO: NCM 0 output QU / NCM 0 output QU
r20314	BO: NCM 0 output QE / NCM 0 output QE
r20315	BO: NCM 0 output QL / NCM 0 output QL
r20319	BO: NCM 1 output QU / NCM 1 output QU
r20320	BO: NCM 1 output QE / NCM 1 output QE
r20321	BO: NCM 1 output QL / NCM 1 output QL
r20325	BO: RSR 2 output Q / RSR 2 output Q
r20326	BO: RSR 2 inverted output QN / RSR 2 inv outp QN
r20330	BO: DFR 2 output Q / DFR 2 output Q
r20331	BO: DFR 2 inverted output QN / DFR 2 inv outp QN
r20336	BO: PDE 2 output Q / PDE 2 output Q
r20341	BO: PDE 3 output Q / PDE 3 output Q
r20346	BO: PDF 2 output Q / PDF 2 output Q
r20351	BO: PDF 3 output Q / PDF 3 output Q
r20356	BO: MFP 2 output Q / MFP 2 output Q
r20361	BO: MFP 3 output Q / MFP 3 output Q

1.4.4 Connector outputs (CO)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: CO

r0021	CO: Actual speed smoothed / n_act smooth
r0025	CO: Output voltage smoothed / U_outp smooth
r0026	CO: DC link voltage smoothed / Vdc smooth
r0027	CO: Absolute actual current smoothed / I_act abs val smth
r0032	CO: Active power actual value smoothed / P_actv_act smth
r0034	CO: Motor utilization / Motor utilization
r0035	CO: Motor temperature / Mot temp
r0036	CO: Power unit overload I2t / PU overload I2t
r0037[0...19]	CO: Power unit temperatures / PU temperatures
r0060	CO: Speed setpoint before the setpoint filter / n_set before filt.
r0061[0...1]	CO: Actual speed unsmoothed / n_act unsmoothed
r0061[0...2]	CO: Actual speed unsmoothed / n_act unsmoothed
r0062	CO: Speed setpoint after the filter / n_set after filter
r0063	CO: Speed actual value / n_act
r0063[0...2]	CO: Speed actual value / n_act
r0064	CO: Speed controller system deviation / n_ctrl system dev
r0066	CO: Output frequency / f_outp
r0067	CO: Output current maximum / I_outp max
r0068	CO: Absolute current actual value / I_act abs val
r0068[0...1]	CO: Absolute current actual value / I_act abs val
r0069[0...6]	CO: Phase current actual value / I_phase act value
r0070	CO: Actual DC link voltage / Vdc act val
r0072	CO: Output voltage / U_output
r0074	CO: Modulat_depth / Modulat_depth
r0075	CO: Current setpoint field-generating / Id_set
r0076	CO: Current actual value field-generating / Id_act
r0077	CO: Current setpoint torque-generating / Iq_set
r0078[0...1]	CO: Current actual value torque-generating / Iq_act
r0078	CO: Current actual value torque-generating / Iq_act
r0079[0...1]	CO: Torque setpoint total / M_set total
r0079	CO: Torque setpoint / M_set
r0080	CO: Torque actual value / M_act
r0080[0...1]	CO: Torque actual value / M_act
r0081	CO: Torque utilization / M_Utilization
r0082[0...2]	CO: Active power actual value / P_act
r0083	CO: Flux setpoint / Flex setp
r0084	CO: Flux actual value / Flux act val
r0084[0...1]	CO: Flux actual value / Flux act val
r0087	CO: Actual power factor / Cos phi act
r0093	CO: Pole position angle electrically scaled / Pole pos el scale
r0094	CO: Transformation angle / Transformat_angle
r0289	CO: Maximum power unit output current / PU I_outp max
r0477[0...2]	CO: Measuring gear position difference / Meas gear pos diff
r0479[0...2]	CO: Diagnostics encoder position actual value Gn_XIST1 / Diag Gn_XIST1
r0481[0...2]	CO: Encoder status word Gn_ZSW / Enc Gn_ZSW
r0482[0...2]	CO: Encoder actual position value Gn_XIST1 / Enc Gn_XIST1
r0483[0...2]	CO: Encoder actual position value Gn_XIST2 / Enc Gn_XIST2
r0484[0...2]	CO: Redundant coarse encoder position + CRC / Enc red pos+CRC
r0485[0...2]	CO: Measuring gear encoder raw value incremental / Enc raw val incr
r0486[0...2]	CO: Measuring gear encoder raw value absolute / Enc raw val abs

r0497[0...2]	CO: Encoder diagnostic signal double word / Enc diag DW
r0498[0...2]	CO: Encoder diagnostic signal low word / Enc diag low word
r0499[0...2]	CO: Encoder diagnostic signal high word / Enc diag high word
r0586	CO: Measuring probe speed actual value / MT n_act
r0587	CO: Measuring probe measuring time measured / MT t_meas measured
r0588	CO: Measuring probe pulse counter / MT pulse counter
r0752[0...1]	CO: CU analog inputs input voltage/current actual / CU AI U/I_inp act
r0755[0...1]	CO: CU analog inputs actual value in percent / CU AI value in %
r0944	CO: Counter for fault buffer changes / Fault buff change
p1001[0...n]	CO: Fixed speed setpoint 1 / n_set_fixed 1
p1002[0...n]	CO: Fixed speed setpoint 2 / n_set_fixed 2
p1003[0...n]	CO: Fixed speed setpoint 3 / n_set_fixed 3
p1004[0...n]	CO: Fixed speed setpoint 4 / n_set_fixed 4
p1005[0...n]	CO: Fixed speed setpoint 5 / n_set_fixed 5
p1006[0...n]	CO: Fixed speed setpoint 6 / n_set_fixed 6
p1007[0...n]	CO: Fixed speed setpoint 7 / n_set_fixed 7
p1008[0...n]	CO: Fixed speed setpoint 8 / n_set_fixed 8
p1009[0...n]	CO: Fixed speed setpoint 9 / n_set_fixed 9
p1010[0...n]	CO: Fixed speed setpoint 10 / n_set_fixed 10
p1011[0...n]	CO: Fixed speed setpoint 11 / n_set_fixed 11
p1012[0...n]	CO: Fixed speed setpoint 12 / n_set_fixed 12
p1013[0...n]	CO: Fixed speed setpoint 13 / n_set_fixed 13
p1014[0...n]	CO: Fixed speed setpoint 14 / n_set_fixed 14
p1015[0...n]	CO: Fixed speed setpoint 15 / n_set_fixed 15
r1024	CO: Fixed speed setpoint effective / n_set_fixed eff
r1045	CO: Mot. potentiometer speed setp. in front of ramp-fct. gen. / Mop n_set bef RFG
r1050	CO: Motor. potentiometer setpoint after the ramp-function generator / Mop setp after RFG
r1073	CO: Main setpoint effective / Main setpoint eff
r1077	CO: Supplementary setpoint effective / Suppl setpoint eff
r1078	CO: Total setpoint effective / Total setpoint eff
p1083[0...n]	CO: Speed limit in positive direction of rotation / n_limit pos
r1084	CO: Speed limit positive effective / n_limit pos eff
p1086[0...n]	CO: Speed limit in negative direction of rotation / n_limit neg
r1087	CO: Speed limit negative effective / n_limit neg eff
r1112	CO: Speed setpoint after minimum limiting / n_set aft min_lim
r1114	CO: Setpoint after the direction limiting / Setp after limit
r1119	CO: Ramp-function generator setpoint at the input / RFG setp at inp
r1149	CO: Ramp-function generator acceleration / RFG acceleration
r1150	CO: Ramp-function generator speed setpoint at the output / RFG n_set at outp
r1169	CO: Speed controller speed setpoints 1 and 2 / n_ctrl n_set 1/2
r1170	CO: Speed controller setpoint sum / n_ctrl setp sum
r1196	CO: DSC position setpoint / DSC x_set
r1238	CO: Armature short-circuit external state / EASC state
r1258	CO: Vdc controller output / Vdc_ctrl output
r1298	CO: Vdc controller output (U/f) / Vdc_ctrl output
r1337	CO: Actual slip compensation / Slip comp act val
r1343	CO: I_max controller frequency output / I_max_ctrl f_outp
r1348	CO: U/f control Eco factor actual value / U/f Eco fac act v
p1351[0...n]	CO: Motor holding brake starting frequency / Brake f_start
r1432	CO: Speed pre-control after symmetrizing / n_prectr after sym
r1436	CO: Speed controller reference model speed setpoint output / RefMod n_set outp
r1438	CO: Speed controller speed setpoint / n_ctrl n_set
r1445	CO: Actual speed smoothed / n_act smooth

r1454	CO: Speed controller system deviation I component / n_ctrl sys dev Tn
r1468	CO: Speed controller P-gain effective / n_ctr Kp eff
r1480	CO: Speed controller PI torque output / n_ctrl PI-M_outp
r1481	CO: Speed controller P torque output / n_ctrl P-M_outp
r1482	CO: Speed controller I torque output / n_ctrl I-M_outp
r1484	CO: Speed controller Kp adaptation as percentage / n_ctrl Kp adap %
r1490	CO: Droop feedback speed reduction / Droop n_reduction
r1493	CO: Moment of inertia total / M_inertia total
r1508	CO: Torque setpoint before supplementary torque / M_set bef. M_suppl
r1509	CO: Torque setpoint before torque limiting / M_set before M_lim
r1516	CO: Supplementary torque and acceleration torque / M_suppl + M_accel
r1518[0...1]	CO: Accelerating torque / M_accel
p1520[0...n]	CO: Torque limit upper/motoring / M_max upper/mot
p1520[0...n]	CO: Torque limit upper / M_max upper
p1521[0...n]	CO: Torque limit lower/regenerative / M_max lower/regen
p1521[0...n]	CO: Torque limit lower / M_max lower
p1524[0...n]	CO: Torque limit upper/motoring scaling / M_max up/mot scal
p1525[0...n]	CO: Torque limit lower/regenerative scaling / M_max low/gen scal
p1525[0...n]	CO: Torque limit lower scaling / M_max lower scal
r1526	CO: Torque limit upper/motoring without offset / M_max up w/o offs
r1526	CO: Torque limit upper without offset / M_max up w/o offs
r1527	CO: Torque limit lower/regenerative without offset / M_max low w/o offs
r1527	CO: Torque limit lower without offset / M_max low w/o offs
p1532[0...n]	CO: Torque limit offset / M_max offset
r1534	CO: Torque limit upper total / M_max upper total
r1535	CO: Torque limit lower total / M_max lower total
r1538	CO: Upper effective torque limit / M_max upper eff
r1539	CO: Lower effective torque limit / M_max lower eff
r1543	CO: Travel to fixed stop torque scaling / TfS M scal
r1547[0...1]	CO: Torque limit for speed controller output / M_max outp n_ctrl
r1548[0...1]	CO: Stall current limit torque-generating maximum / Isq_max stall
r1549	CO: Stall power actual value / P_stall
p1570[0...n]	CO: Flux setpoint / Flex setp
r1593[0...1]	CO: Field weakening controller / flux controller output / Field/Fl_ctrl outp
r1597	CO: Field weakening controller output / Field_ctrl outp
r1598	CO: Total flux setpoint / Flux setp total
r1651	CO: Torque setpoint function generator / M_set FG
r1718	CO: Isq controller output / Isq_ctrl outp
r1723	CO: Isd controller output / Isd_ctrl outp
r1732	CO: Direct-axis voltage setpoint / Direct U set
r1732[0...1]	CO: Direct-axis voltage setpoint / Direct U set
r1733	CO: Quadrature-axis voltage setpoint / Quad U set
r1733[0...1]	CO: Quadrature-axis voltage setpoint / Quad U set
r1770	CO: Motor model speed adaptation proportional component / MotMod n_adapt Kp
r1771	CO: Motor model speed adaptation I comp. / MotMod n_adapt Tn
r1801[0...1]	CO: Pulse frequency / Pulse frequency
r1809	CO: Modulator mode actual / Modulator mode act
r2050[0...19]	CO: IF1 PROFIdrive PZD receive word / IF1 PZD recv word
r2050[0...11]	CO: PROFIBUS PZD receive word / PZD recv word
r2060[0...18]	CO: IF1 PROFIdrive PZD receive double word / IF1 PZD recv DW
r2060[0...10]	CO: PROFIdrive PZD receive double word / PZD recv DW
r2089[0...4]	CO: Send binector-connector converter status word / Bin/con ZSW send
r2120	CO: Sum of fault and alarm buffer changes / Sum buffer changed

r2121	CO: Counter alarm buffer changes / Alrm buff changed
r2131	CO: Actual fault code / Actual fault code
r2132	CO: Actual alarm code / Actual alarm code
r2169	CO: Actual speed smoothed signals / n_act smth message
p2201[0...n]	CO: Technology controller fixed value 1 / Tec_ctrl fix val1
p2202[0...n]	CO: Technology controller fixed value 2 / Tec_ctr fix val 2
p2203[0...n]	CO: Technology controller fixed value 3 / Tec_ctr fix val 3
p2204[0...n]	CO: Technology controller fixed value 4 / Tec_ctr fix val 4
p2205[0...n]	CO: Technology controller fixed value 5 / Tec_ctr fix val 5
p2206[0...n]	CO: Technology controller fixed value 6 / Tec_ctr fix val 6
p2207[0...n]	CO: Technology controller fixed value 7 / Tec_ctr fix val 7
p2208[0...n]	CO: Technology controller fixed value 8 / Tec_ctr fix val 8
p2209[0...n]	CO: Technology controller fixed value 9 / Tec_ctr fix val 9
p2210[0...n]	CO: Technology controller fixed value 10 / Tec_ctr fix val 10
p2211[0...n]	CO: Technology controller fixed value 11 / Tec_ctr fix val 11
p2212[0...n]	CO: Technology controller fixed value 12 / Tec_ctr fix val 12
p2213[0...n]	CO: Technology controller fixed value 13 / Tec_ctr fix val 13
p2214[0...n]	CO: Technology controller fixed value 14 / Tec_ctr fix val 14
p2215[0...n]	CO: Technology controller fixed value 15 / Tec_ctr fix val 15
r2224	CO: Technology controller fixed value effective / Tec_ctr FixVal eff
r2245	CO: Technology controller mot. potentiometer setpoint before RFG / Tec_ctr mop befRFG
r2250	CO: Technology controller motorized potentiometer setpoint after RFG / Tec_ctr mop aftRFG
r2260	CO: Technology controller setpoint after ramp-function generator / Tec_ctr set aftRFG
r2262	CO: Technology controller setpoint after filter / Tec_ctr set aftFlt
r2266	CO: Technology controller actual value after filter / Tec_ctr act aftFlt
r2272	CO: Technology controller actual value scaled / Tech_ctrl act scal
r2273	CO: Technology controller error / Tec_ctrl error
p2291	CO: Technology controller maximum limiting / Tec_ctrl max_lim
p2292	CO: Technology controller minimum limiting / Tec_ctrl min_lim
r2294	CO: Technology controller output signal / Tec_ctrl outp_sig
p2295	CO: Technology controller output scaling / Tec_ctrl outp scal
r2344	CO: Technology controller last speed setpoint (smoothed) / Tec_ctrl n_setp_sm
r2520[0...2]	CO: LR Position actual value preprocessing encoder control word / ActVal_prep STW
r2521[0...3]	CO: LR position actual value / s_act
r2522[0...3]	CO: LR velocity actual value / v_act
r2523[0...3]	CO: LR measured value / Measured value
r2524	CO: LR LU/revolution / LU/revolution
p2525[0...n]	CO: LR encoder adjustment offset / Enc_adj offset
p2540	CO: LR position controller output speed limit / LR_outp limit
r2556	CO: LR position setpoint after setpoint smoothing / s_set after interp
r2557	CO: LR position controller input system deviation / LR_inp sys dev
r2558	CO: LR position controller output P component / LR_outp P comp
r2559	CO: LR position controller output I component / LR_outp I comp
r2560	CO: LR speed setpoint / n_set
r2561	CO: LR speed pre-control value / n_prectrl val
r2562	CO: LR total speed setpoint / n_set total
r2563	CO: LR following error dynamic model / Follow error dyn
r2564	CO: LR torque pre-control value / M_prectrl val
r2565	CO: LR following error actual / Following err act
p2580	CO: EPOS software limit switch minus / SW limSwitch minus
p2581	CO: EPOS software limit switch plus / SW lim switch plus
p2599	CO: EPOS reference point coordinate value / Ref_pt coord val
r2665	CO: EPOS position setpoint / s_set

r2666	CO: EPOS velocity setpoint / v_set
r2667	CO: EPOS backlash compensation value / Backlash value
r2669	CO: EPOS actual operating mode / Op mode act
r2671	CO: EPOS actual position setpoint / s_set act
r2672	CO: EPOS actual velocity setpoint / v_set act
r2673	CO: EPOS actual acceleration override / a_over act
r2674	CO: EPOS actual deceleration override / -a_over act
r2675	CO: EPOS actual task / Task act
r2676	CO: EPOS actual task parameter / Task para act
r2677	CO: EPOS actual task mode / Task mode act
r2678	CO: EPOS external block change actual position / Ext BlckChg s_act
r2680	CO: EPOS clearance reference cam and zero mark / Clearance cam/ZM
r2681	CO: EPOS velocity override effective / v_over effective
r2682	CO: EPOS residual distance to go / Residual distance
r2685	CO: EPOS corrective value / Corrective value
r2686[0...1]	CO: EPOS torque limiting effective / M_limit eff
r2687	CO: EPOS torque setpoint / M_set
p2690	CO: EPOS position fixed setpoint / Pos fixed value
p2691	CO: EPOS velocity fixed setpoint / v fixed value
p2692	CO: EPOS acceleration override, fixed setpoint / a_over fixed val
p2693	CO: EPOS deceleration override, fixed setpoint / -a_over fixed val
r2700	CO: Reference speed/reference frequency / n_ref/f_ref
r2701	CO: Reference voltage / Reference voltage
r2702	CO: Reference current / Reference current
r2703	CO: Reference torque / Reference torque
r2704	CO: Reference power / Reference power
r2705	CO: Reference angle / Reference angle
r2706	CO: Reference temp / Reference temp
r2707	CO: Reference acceleration / Ref accel
r2723[0...n]	CO: Load gear absolute value / Load gear abs_val
r2724[0...n]	CO: Load gear position difference / Load gear pos diff
p2900[0...n]	CO: Fixed value 1 [%] / Fixed value 1 [%]
p2901[0...n]	CO: Fixed value 2 [%] / Fixed value 2 [%]
r2902[0...14]	CO: Fixed values [%] / Fixed values [%]
p2930[0...n]	CO: Fixed value M [Nm] / Fixed value M [Nm]
r3131	CO: Actual flt value / Actual flt value
r3132	CO: Actual component number / Act comp_no.
p3878	CO: Long stator commutation angle 1 / Com_angle 1
p3879	CO: Long stator commutation angle 2 / Com_angle 2
r4653[0...2]	CO: XIST1_ERW actual value / XIST1_ERW actval
p4688[0...2]	CO: Zero mark monitoring differential pulse count / ZM diff_pulse qty
r4689[0...2]	CO: Squarewave encoder diagnostics / Sq-wave enc diag
r4817	CO: Function generator output signal integer number / FG outp integ no.
r4818	CO: Function generator output signal / FG outp_sig
r4834[0...4]	CO: Function generator free measurement output signal / FG fr MeasFct outp
r5171	CO: HF damping voltage actual value / HF U_damp act val
r5172[0...3]	CO: HF temperatures / HF temp
r5173	CO: HF Damping Module I2t overload / HF DM overl I2t
r8745[0...15]	CO: CAN free PZD receive objects 16 bit / Free PZD recv 16
r8747[0...7]	CO: CAN free PZD receive objects 32 bit / Free PZD recv 32
r8762	CO: CAN operating mode display / Op mode display
r8784	CO: CAN status word / Status word
r8792[0]	CO: CAN velocity mode I16 setpoint / Vel mod I16 set

r8796[0]	CO: CAN profile velocity mode I32 setpoints / Pr vel mo I32 set
r8797[0]	CO: CAN profile torque mode I16 setpoints / Pr Tq mod I16 set
r9712	CO: SI Motion diagnostics pos. act. val. motor side (processor 1) / SI Mtn s_act motP1
r9713[0...5]	CO: SI Motion diagnostics position actual value load side / SI Mtn s_act load
r9714[0...2]	CO: SI Motion diagnostics velocity (processor 1) / SI Mtn diag v P1
r9733[0...2]	CO: SI Motion setpoint speed limit effective / SI Mtn setp_lim
r20095	CO: ADD 0 output Y / ADD 0 output Y
r20099	CO: ADD 1 output Y / ADD 1 output Y
r20103	CO: SUB 0 difference Y / SUB 0 difference Y
r20107	CO: SUB 1 difference Y / SUB 1 difference Y
r20111	CO: MUL 0 product Y / MUL 0 product Y
r20115	CO: MUL 1 product Y / MUL 1 product Y
r20119[0...2]	CO: DIV 0 quotient / DIV 0 quotient
r20124[0...2]	CO: DIV 1 quotient / DIV 1 quotient
r20129	CO: AVA 0 output Y / AVA 0 output Y
r20134	CO: AVA 1 output Y / AVA 1 output Y
r20220	CO: NSW 0 output Y / NSW 0 output Y
r20225	CO: NSW 1 output Y / NSW 1 output Y
r20231	CO: LIM 0 output Y / LIM 0 output Y
r20239	CO: LIM 1 output Y / LIM 1 output Y
r20247	CO: PT1 0 output Y / PT1 0 output Y
r20253	CO: PT1 1 output Y / PT1 1 output Y
r20261	CO: INT 0 output Y / INT 0 output Y
r20286	CO: DIF 0 output Y / DIF 0 output Y
r20309	CO: ADD 2 output Y / ADD 2 output Y
r20373	CO: PLI 0 output Y / PLI 0 output Y
r20379	CO: PLI 1 output Y / PLI 1 output Y

1.4.5 Connector/binector outputs (CO/BO)

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: CO/BO

r0046.0...31	CO/BO: Missing enable sig / Missing enable sig
r0050.0...1	CO/BO: Command Data Set CDS effective / CDS effective
r0051.0...1	CO/BO: Drive Data Set DDS effective / DDS effective
r0052.0...15	CO/BO: Status word 1 / ZSW 1
r0053.0...11	CO/BO: Status word 2 / ZSW 2
r0054.0...15	CO/BO: Control word 1 / STW 1
r0055.0...15	CO/BO: Supplementary control word / Suppl STW
r0056.1...15	CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl
r0056.0...15	CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl
r0056.0...13	CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl
r0722.0...27	CO/BO: CU digital inputs status / CU DI status
r0723.0...27	CO/BO: CU digital inputs status inverted / CU DI status inv
r0835.0...11	CO/BO: Data set changeover status word / DDS_ZSW
r0835.2...8	CO/BO: Data set changeover status word / DDS_ZSW
r0836.0...1	CO/BO: Command Data Set CDS selected / CDS selected
r0837.0...1	CO/BO: Drive Data Set DDS selected / DDS selected
r0863.0...2	CO/BO: Drive coupling status word/control word / CoupleZSW/STW
r0863.1	CO/BO: Drive coupling status word/control word / CoupleZSW/STW
r0898.0...14	CO/BO: Control word sequence control / STW seq_ctrl
r0899.0...15	CO/BO: Status word sequence control / ZSW seq_ctrl
r1099.0	CO/BO: Skip band status word / Skip band ZSW
r1198.0...15	CO/BO: Control word setpoint channel / STW setpoint chan
r1199.0...8	CO/BO: Ramp-function generator status word / RFG ZSW
r1204.0...13	CO/BO: Flying restart U/f control status / FlyRest Uf st
r1205.0...15	CO/BO: Flying restart vector control status / FlyRest vector st
r1214.0...15	CO/BO: Automatic restart status / AR status
r1239.0...13	CO/BO: Armature short-circuit / DC braking status word / ASC/DCBRK ZSW
r1239.8...13	CO/BO: DC braking status word / DCBRK ZSW
r1406.8...12	CO/BO: Control word speed controller / STW n_ctrl
r1406.4...15	CO/BO: Control word speed controller / STW n_ctrl
r1407.0...22	CO/BO: Status word speed controller / ZSW n_ctrl
r1407.0...17	CO/BO: Status word speed controller / ZSW n_ctrl
r1408.0...9	CO/BO: Status word current controller / ZSW I_ctrl
r1408.0...14	CO/BO: Status word current controller / ZSW I_ctrl
r2129.0...15	CO/BO: Trigger word for faults and alarms / Trigger word
r2135.0...15	CO/BO: Status word faults/alarms 2 / ZSW fault/alarm 2
r2135.12...15	CO/BO: Status word faults/alarms 2 / ZSW fault/alarm 2
r2138.7...15	CO/BO: Control word faults/alarms / STW fault/alarm
r2139.0...12	CO/BO: Status word faults/alarms 1 / ZSW fault/alarm 1
r2197.1...13	CO/BO: Status word monitoring 1 / ZSW monitor 1
r2197.0...13	CO/BO: Status word monitoring 1 / ZSW monitor 1
r2198.4...12	CO/BO: Status word monitoring 2 / ZSW monitor 2
r2198.0...13	CO/BO: Status word monitoring 2 / ZSW monitor 2
r2199.0...11	CO/BO: Status word monitoring 3 / ZSW monitor 3
r2225.0	CO/BO: Technology controller fixed value selection status word / Tec_ctr FixVal ZSW
r2349.0...12	CO/BO: Technology controller status word / Tec_ctrl status
r2526.0...9	CO/BO: LR status word / ZSW
r2527.0...2	CO/BO: LR actual value sensing status word encoder 1 / ActValSensZSW enc1
r2528.0...2	CO/BO: LR actual value sensing status word encoder 2 / ActValSensZSW enc2
r2670.0...15	CO/BO: EPOS status word active traversing block / ZSW act trav_block

r2683.0...14	CO/BO: EPOS status word 1 / POS_ZSW1
r2684.0...15	CO/BO: EPOS status word 2 / POS_ZSW2
r2811.0	CO/BO: AND logic operation result / AND result
r2817.0	CO/BO: OR logic operation result / OR result
r3113.0...15	CO/BO: NAMUR message bit bar / NAMUR bit bar
r3333.0...3	CO/BO: 2/3 wire control control word / 2/3 wire STW
r3859.0	CO/BO: Compound braking status word / Compound Br ZSW
r3875.0...1	CO/BO: Long stator status word / Long stator ZSW
r4654.0...16	CO/BO: XIST1_ERW status / XIST1_ERW stat
r5613.0...1	CO/BO: Pe energy-saving active/inactive / Pe save act/inact
r8795.0...15	CO/BO: CAN control word / Control word
r9720.0...13	CO/BO: SI Motion control signals integrated in the drive / SI Mtn integ STW
r9722.0...15	CO/BO: SI Motion status signals integrated in the drive / SI Mtn integ stat
r9723.0...16	CO/BO: SI Motion diagnostic signals integrated in the drive / SI Mtn integ diag
r9734.0...14	CO/BO: SI Safety Info Channel status word S_ZSW1B / SIC S_ZSW1B
r9742.0...15	CO/BO: SI Motion drive-integrated status signals (processor 2) / SI Mtn int stat P2
r9772.0...23	CO/BO: SI status (processor 1) / SI status P1
r9772.0...22	CO/BO: SI status (processor 1) / SI status P1
r9773.0...31	CO/BO: SI status (Control Unit + Motor Module) / SI status CU+MM
r9773.0...31	CO/BO: SI status (processor 1 + processor 2) / SI status P1+P2
r9872.0...23	CO/BO: SI status (processor 2) / SI Status P2
r9872.0...22	CO/BO: SI status (processor 2) / SI Status P2
r10051.0...2	CO/BO: SI digital inputs status (processor 1) / SI DI status P1
r10052.0	CO/BO: SI digital outputs status (processor 1) / SI DO status P1
r10151.0...2	CO/BO: SI digital inputs status (processor 2) / SI DI status P2
r10152.0	CO/BO: SI digital outputs status (processor 2) / SI DO status P2

1.5 Parameters for write protection and know-how protection

1.5.1 Parameters with "WRITE_NO_LOCK"

The following list contains the parameters with the "WRITE_NO_LOCK" attribute.

These parameters are not affected by the write protection.

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: WRITE_NO_LOCK

p0003	Access level / Acc_level
p0010	Drive commissioning parameter filter / Drv comm. par_filt
p0124[0...n]	CU detection via LED / CU detection LED
p0970	Reset drive parameters / Drive par reset
p0971	Save parameters / Save par
p0972	Drive unit reset / Drv_unit reset
p2111	Alarm counter / Alarm counter
p3950	Service parameter / Serv. par.
p3981	Faults acknowledge drive object / Faults ackn DO
p3985	Master control mode selection / PcCtrl mode select
p4701	Measuring function control / Meas fct ctrl
p4707	Measurement function configuration / Meas fct config
p4717	Measuring function number of averaging operations / Meas fct avg qty
p4718	Measuring function number of stabilizing periods / MeasFct StabPerQty
p4800	Function generator control / FG control
p4810	Function generator mode / FG operating mode
p4812	Function generator physical address / FG phys address
p4813	Function generator physical address reference value / FG phys addr ref
p4816	Function generator output signal integer number scaling / FG outp integ scal
p4819	BI: Function generator control / FG control
p4820	Function generator signal shape / FG signal shape
p4821	Function generator period / FG period duration
p4822	Function generator pulse width / FG pulse width
p4823	Function generator bandwidth / FG bandwidth
p4824	Function generator amplitude / FG amplitude
p4825	Function generator 2nd amplitude / FG 2nd amplitude
p4826	Function generator offset / FG offset
p4827	Function generator ramp-up time to offset / FG ramp-up offset
p4828	Function generator lower limit / FG lower limit
p4829	Function generator upper limit / FG upper limit
p4830	Function generator time slice cycle / FG time slice
p4831	Function generator amplitude scaling / FG amplitude scal
p4832[0...2]	Function generator amplitude scaling / FG amplitude scal
p4833[0...2]	Function generator offset scaling / FG offset scal
p4835[0...4]	Function generator free measurement function scaling / FG fr MeasFct scal
p7761	Write protection / Write protection
p9210	Flashing component number / Flash comp_no
p9211	Flash function / Flash fct.
p9400	Safely remove memory card / Mem_card rem
p9484	BICO interconnections search signal source / BICO S_src srch

1.5.2 Parameters with "KHP_WRITE_NO_LOCK"

The following list contains the parameters with the "KHP_WRITE_NO_LOCK" attribute.

These parameters are not affected by the know-how protection.

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: KHP_WRITE_NO_LOCK

p0003	Access level / Acc_level
p0010	Drive commissioning parameter filter / Drv comm. par_filt
p0124[0...n]	CU detection via LED / CU detection LED
p0970	Reset drive parameters / Drive par reset
p0971	Save parameters / Save par
p0972	Drive unit reset / Drv_unit reset
p2040	Fieldbus interface monitoring time / Fieldbus t_monit
p2111	Alarm counter / Alarm counter
p3950	Service parameter / Serv. par.
p3981	Faults acknowledge drive object / Faults ackn DO
p3985	Master control mode selection / PcCtrl mode select
p7761	Write protection / Write protection
p8980	Ethernet/IPprofile / Eth/IP profile
p8981	Ethernet/IP ODVA STOP mode / Eth/IP ODVA STOP
p8982	Ethernet/IP ODVA speed scaling / Eth/IP ODVA n scal
p9210	Flashing component number / Flash comp_no
p9211	Flash function / Flash fct.
p9400	Safely remove memory card / Mem_card rem
p9484	BICO interconnections search signal source / BICO S_src srch

1.5.3 Parameters with "KHP_ACTIVE_READ"

The following list contains the parameters with the "KHP_ACTIVE_READ" attribute.

These parameters can also be read with activated know-how protection.

Product: SINAMICS G120S, Version: 4601800, Language: eng, Type: KHP_ACTIVE_READ

p0015	Macro drive unit / Macro drv unit
p0100	IEC/NEMA mot stds / IEC/NEMA mot stds
p0108[0...23]	Function modules / Fct_module
p0140	Number of Encoder Data Sets (EDS) / EDS count
p0142[0...n]	Encoder component number / Encoder comp_no
p0170	Number of Command Data Sets (CDS) / CDS count
p0180	Number of Drive Data Sets (DDS) / DDS count
p0199[0...24]	Drive object name / DO name
p0300[0...n]	Motor type selection / Mot type sel
p0304[0...n]	Rated motor voltage / Mot U_rated
p0305[0...n]	Rated motor current / Mot I_rated
p0349	System of units motor equivalent circuit diagram data / Unit_sys mot ESB
p0400[0...n]	Encoder type selection / Enc_typ sel
p0505	Selecting the system of units / Unit sys select
p0595	Technological unit selection / Tech unit select
p0730	BI: CU signal source for terminal DO 0 / CU S_src DO 0
p0731	BI: CU signal source for terminal DO 1 / CU S_src DO 1
p0732	BI: CU signal source for terminal DO 2 / CU S_src DO 2
p0806	BI: Inhibit master control / PcCtrl inhibit
p0922	PROFIdrive PZD telegram selection / PZD telegr_sel
p1080[0...n]	Minimum speed / n_min
p1082[0...n]	Maximum speed / n_max
p1520[0...n]	CO: Torque limit upper/motoring / M_max upper/mot
p1520[0...n]	CO: Torque limit upper / M_max upper
p1532[0...n]	CO: Torque limit offset / M_max offset
p1544	Travel to fixed stop evaluation torque reduction / TfS M_red eval
p2000	Reference speed reference frequency / n_ref f_ref
p2001	Reference voltage / Reference voltage
p2002	Reference current / I_ref
p2003	Reference torque / M_ref
p2005	Reference angle / Reference angle
p2006	Reference temp / Ref temp
p2007	Reference acceleration / a_ref
p2030	Field bus int protocol selection / Field bus protocol
p2038	IF1 PROFIdrive STW/ZSW interface mode / PD STW/ZSW IF mode
p2038	PROFIdrive STW/ZSW interface mode / PD STW/ZSW IF mode
p2079	PROFIdrive PZD telegram selection extended / PZD telegr ext
p7763	KHP OEM exception list number of indices for p7764 / KHP OEM qty p7764
p7764[0...n]	KHP OEM exception list / KHP OEM excep list
p9601	SI enable functions integrated in the drive (processor 1) / SI enable fct P1
p9810	SI PROFIsafe address (processor 2) / SI PROFIsafe P2
p9902	Target topology number of indices / TargetTopo indices

1.6 Quick commissioning (p0010 = 1)

The parameters required for the quick commissioning (p0010 = 1) are shown in Table 1-8:

Table 1-8 Quick commissioning (p0010 = 1)

Par. no.	Name	Access level		Change-able
p0010	Drive, commissioning parameter filter	1		C(1)T
p0015	Macro drive unit	1		C,C(1)
p0100	IEC/NEMA motor standard	1		C(1)
p0205	Power unit application	1		C(1,2)
p0230	Drive filter type, motor side	1		C(1,2)
p0300:	Motor type selection	2		C(1,3)
p0301	Motor code number selection	2		C(1,3)
p0304	Rated motor voltage	1		C(1,3)
p0305	Rated motor current	1		C(1,3)
p0306	Number of motors connected in parallel:	1		C(1,3)
p0307	Rated motor power	1		C(1,3)
p0308	Rated motor power factor	1		C(1,3)
p0309	Rated motor efficiency	1		C(1,3)
p0310	Rated motor frequency	1		C(1,3)
p0311	Rated motor speed	1		C(1,3)
p0314	Motor pole pair number	3		C(1,3)
p0316	Motor torque constant	3		C(1,3)UT
p0322	Maximum motor speed	1		C(1,3)
p0323	Maximum motor current	1		C(1,3)
p0335	Motor cooling type	2		C(1,3)T
p0400	Encoder type selection	1		C(1,4)
p0402	Gear unit type selection	1		C(1,4)
p0500	Technology application	2		C(1,5)T
p0640	Current limit	2		C(1,3)UT
p0922	PROFIdrive telegram selection	1		C(1)T
p0970	Reset drive parameters	1		C(1,30)
p1080	Minimum speed	1		C(1)T
p1082	Maximum speed	1		C(1)T
p1120	Ramp-function generator ramp-up time	1		C(1)UT
p1121	Ramp-function generator ramp-down time	1		C(1)UT
p1135	OFF3 ramp-down time	2		C(1)UT

Table 1-8 Quick commissioning (p0010 = 1), continued

Par. no.	Name	Access level		Change-able
p1300	Open-loop/closed-loop control operating mode	2		C(1)T
p1500	Torque setpoint selection	2		C(1)T
p1900	Motor data identification and rotating measurement	1		C(1)T
p1905	Parameter tuning selection	1		C(1)T
p2196	Torque utilization scaling	1		C(1,3)UT
p3900	Completion of quick commissioning	1		C(1)

If p0010 = 1 is selected, p0003 (user access level) can be used to select the parameters that are to be accessed.

At the end of the quick commissioning, set p3900 = 1 to perform the required motor calculations and reset all other parameters (not included in p0010 = 1) to their default settings.

Note:

This only applies for the quick commissioning.

Function diagrams

2

Contents

2.1 Table of contents, function diagrams

2.2 Explanations on the function diagrams

Function diagrams

Fig. 2-1 1020 – Explanation of the symbols (Part 1)

Parameters

Symbol	Meaning
Parameter name [Unit] rxxxx[y..z]	Monitoring parameter with unit [Unit] and index range [y..z] or data set [C/D]
Parameter name from ... to [Unit] pxxxx[C/D] (Def)	Setting parameter with min/ max value and unit [Unit] data set [C/D] and factory setting (Def) *)

Connectors

Symbol	Meaning
Parameter name pxxxx[y..z] (Def)	Connector input CI with index range [y..z] or data set [C/D] and factory setting (Def) *)
Parameter name [Unit] rxxxx[y..z]	Connector output CO with unit [Unit] and with index range [y..z]

Binectors

Symbol	Meaning
Parameter name pxxxx[y..z] (Def.y)	Binector input BI with with index range [y..z] or data set [C/D] and factory setting.bit number (Def)
Parameter name rxxxx	Binector output BO

Data sets

Symbol	Meaning
pxxxx[C]	Parameter belongs to the Command Data Set (CDS).
pxxxx[D]	Parameter belongs to the Drive Data Set (DDS).

Connectors/binectors

Symbol	Meaning
Parameter name rxxxx rxxxx	Connector/binector output CO/BO

Pre-assigned connectors

Symbol	Meaning
Parameter name from ... to [Unit] pxxxx[D] (Def)	Setting parameter with min/max value and unit [Unit] data set [D] and factory setting (Def)

Information on parameters, binectors, connectors

Symbol	Meaning
Parameter name	Parameter name (up to 18 characters)
[Unit]	[dimension unit]
rxxxx[y] or rxxxx[y...z] or rxxxx[y].ww or rxxxx.ww	"r" = monitoring parameter. These parameters are read-only "xxxx" stands for the parameter number "[y]" specifies the applicable index, "[y...z]" specifies the index range ".ww" specifies the bit number (e.g. 0...15).
pxxxx[y] or pxxxx[y...z] or pxxxx[y].ww or pxxxx.ww	"p" = setting parameter. These parameters can be changed. "xxxx" stands for the parameter number, "[y]" specifies the applicable index, "[y...z]" specifies the index range ".ww" specifies the bit number (e.g. 0...15).
from ... to	Value range.
(xxxx[y].ww)	Parameter number (xxxx) with Index number [y] and bit number .ww.
(Def)	Factory setting.
(Def.w)	Factory setting with bit number as prefix.
[aaaa.b]	Diagram references for setting parameters that occur a multiple number of times. [Function diagram number, signal path]

Cross references between diagrams

Symbol	Meaning
Signal path	The function diagrams are sub-divided into signal paths 1...8 in order to facilitate orientation.
Text → [aaaa.b]	Text = Unique signal designation aaaa = Signal to target diagram aaa b = Signal to signal path b
[cccc.d] → Text	Text = Unique signal designation cccc = Signal from source diagram cccc d =Signal from signal path d

To "function diagram name" [aaaa.b] = binectors.

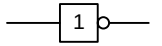
Cross references for control bits

Symbol	Meaning
pxxxx [aaaa.b]	pxxxx= Original parameter of signal aaaa = Signa from source diagram aaaa b = Signal from signal path b

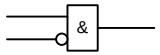
*) For some parameters the value for the factory setting is calculated during commissioning for they are dependent on Power Module and motor (see Section 1.1.1 "Calculated").

1	2	3	4	5	6	7	8
Explanations for the function diagrams					fp_1020_97_61.vsd	Function diagram	- 1020 -
Explanation of the symbols (Part 1)					12.12.2012 V4.6	G120 CU250S-2	

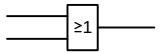
Symbols for logic functions



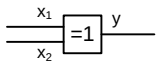
Logical inversion



AND element with logical inversion of an input signal

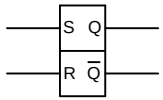


OR element



Exclusive-OR/XOR

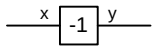
y = 1 when x1 ≠ x2 is.



R/S flip-flop

S = setting input
R = reset input
Q = non-inverted output
Q̄ = inverted output

Symbols for computational and closed-loop control functions

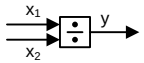


Sign reversal

y = -x

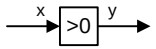
Absolute value generator

y = |x|



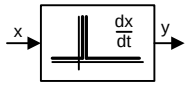
Divider

$y = \frac{x_1}{x_2}$



Comparator

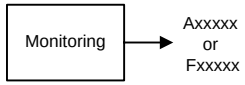
Output y = a logical "1", if the analog signal x > 0, i.e. is positive.



Differentiator

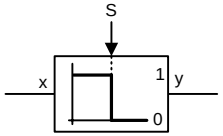
$y = \frac{dx}{dt}$

Symbol for monitoring



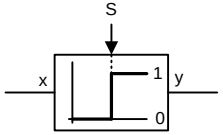
Monitoring

Symbols for computational and closed-loop control functions



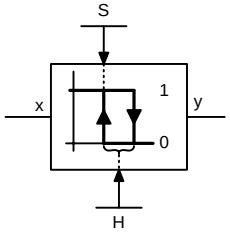
Threshold value switch 1/0

Outputs at y a logical "1" if x < S.



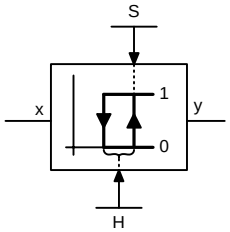
Threshold value switch 0/1

Outputs at y a logical "1" if x > S.



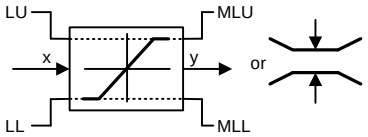
Threshold value 1/0 with hysteresis

Outputs a logical "1" at y if x < S.
If x >= S + H then y returns to 0.



Threshold value 0/1 with hysteresis

Outputs a logical "1" at y if x > S.
If x <= S - H then y returns to 0.



Limiter

x is limited to the upper limit LU and the lower limit LL and output at y.
The digital signals MLU and MLL have the value "1", if the upper or lower limit is active.

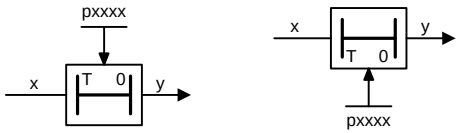
Sample & Hold element

Sample and hold element.
y = x if SET = 1
(not retentively saved at POWER OFF)

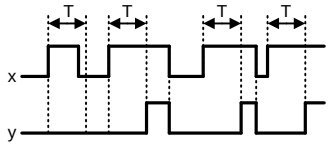
1	2	3	4	5	6	7	8
Explanations for the function diagrams					fp_1021_97_61.vsd	Function diagram	- 1021 -
Explanation of the symbols (Part 2)					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-2 1021 – Explanation of the symbols (Part 2)

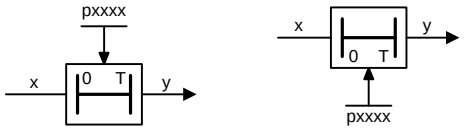
Switch-on delay



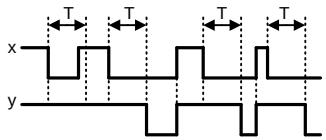
The digital signal x must have the value "1" without any interruption during the time T before output y changes to "1".



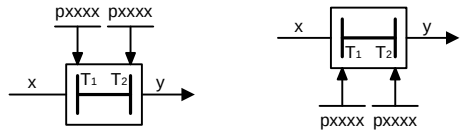
Switch-off delay



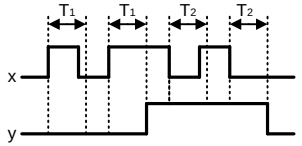
The digital signal x must have the value "0" without interruption during the time T before output y changes to "0".



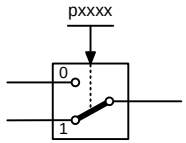
Delay (switch-on and switch-off)



The digital signal x must have the value "1" without interruption during time T1 or must have the value "0" during time T2 before output y changes its signal state.



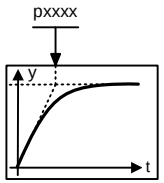
Switch symbol



Simple changeover switch

The switch position is shown according to the factory setting
(in this case, switch position 1 in the default state on delivery).

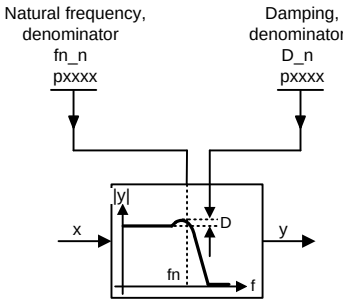
PT1 element



Delay element, first order.

pxxxx = time constant

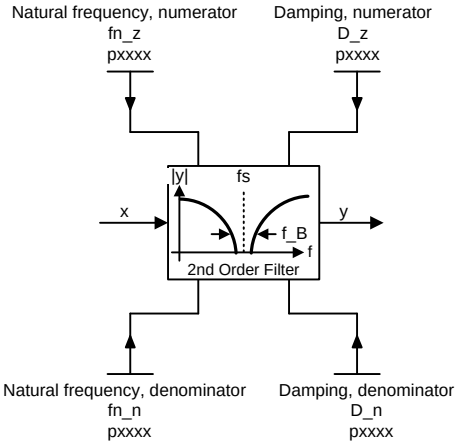
PT2 low pass



Transfer function

$$H(s) = \frac{1}{\left(\frac{s}{2\pi fn\_n}\right)^2 + \frac{2 \cdot D\_n}{2\pi fn\_n} \cdot s + 1}$$

2nd-order filter (bandstop/general filter)



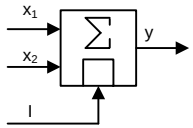
Used as bandstop filter

- center frequency fs:fn_z = fs
  fn_n = fs
- bandwidth f_B: D_z = 0
  $D\_n = \frac{f\_B}{2 \cdot fs}$

Transfer function when used as general filter

$$H(s) = \frac{\left(\frac{s}{2\pi fn\_z}\right)^2 + \frac{2 \cdot D\_z}{2\pi fn\_z} \cdot s + 1}{\left(\frac{s}{2\pi fn\_n}\right)^2 + \frac{2 \cdot D\_z}{2\pi fn\_n} \cdot s + 1}$$

Analog adder can be activated



The following applies to I = 1 signal: y = x1 + x2

The following applies to I = 0 signal: y = x1

1	2	3	4	5	6	7	8
Explanations for the function diagrams					fp_1022_97_61.vsd	Function diagram	- 1022 -
Explanation of the symbols (Part 3)					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-3 1022 – Explanation of the symbols (Part 3)

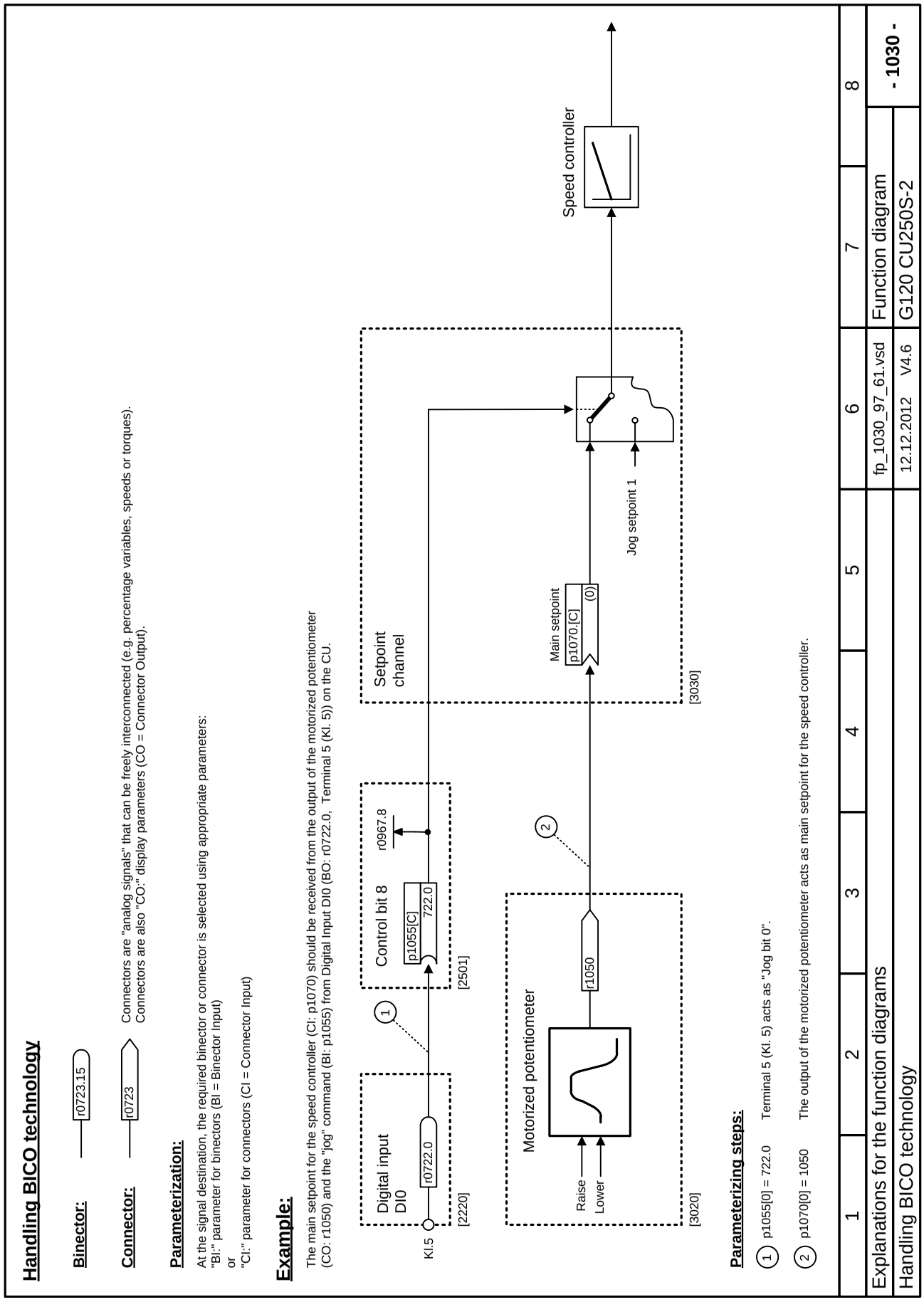


Fig. 2-4 1030 – Handling BICO technology

2.3 Overviews

Function diagrams

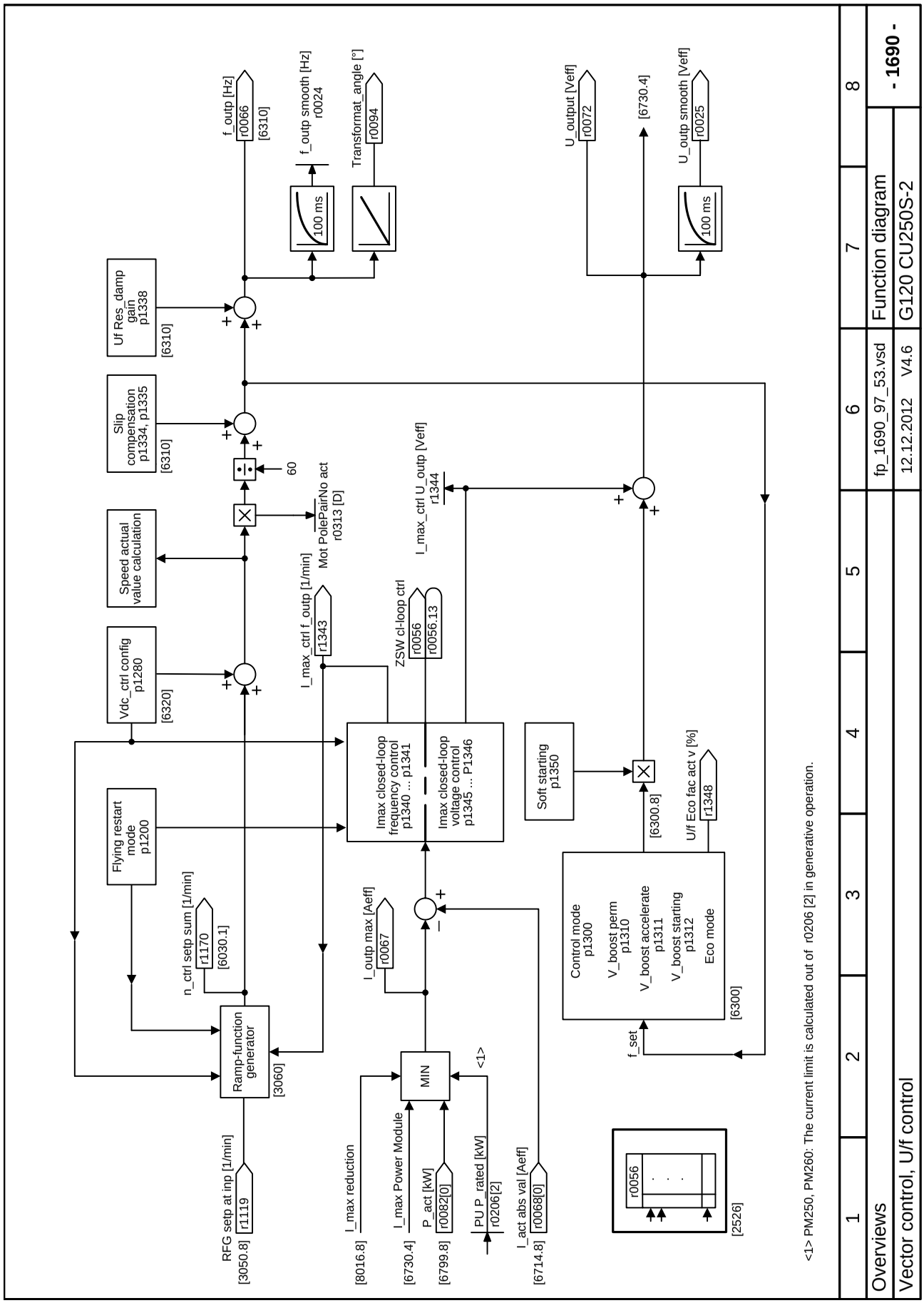


Fig. 2-5 1690 – Vector control, V/f control

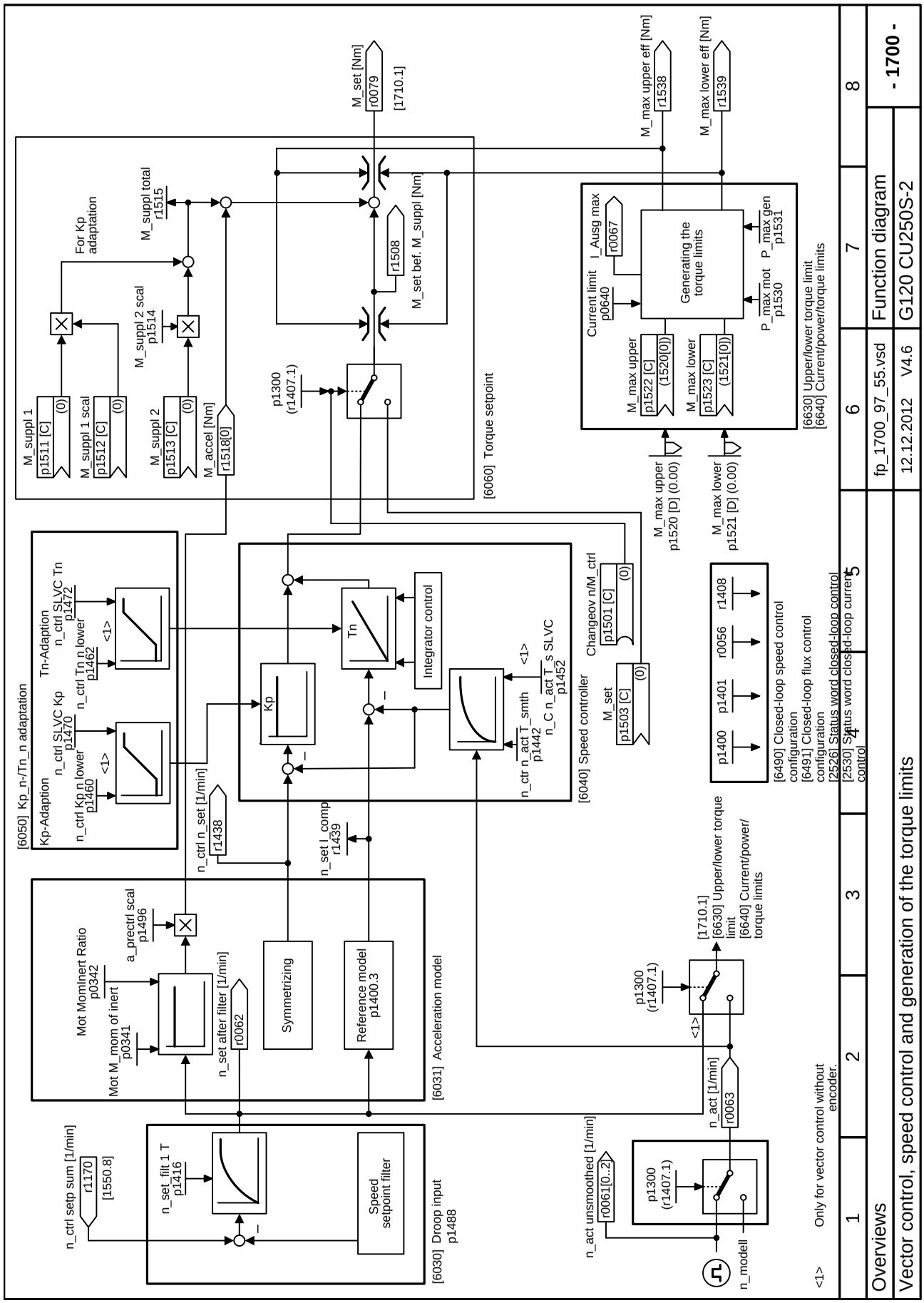


Fig. 2-6 1700 – Vector control, speed control, and generation of the torque limits

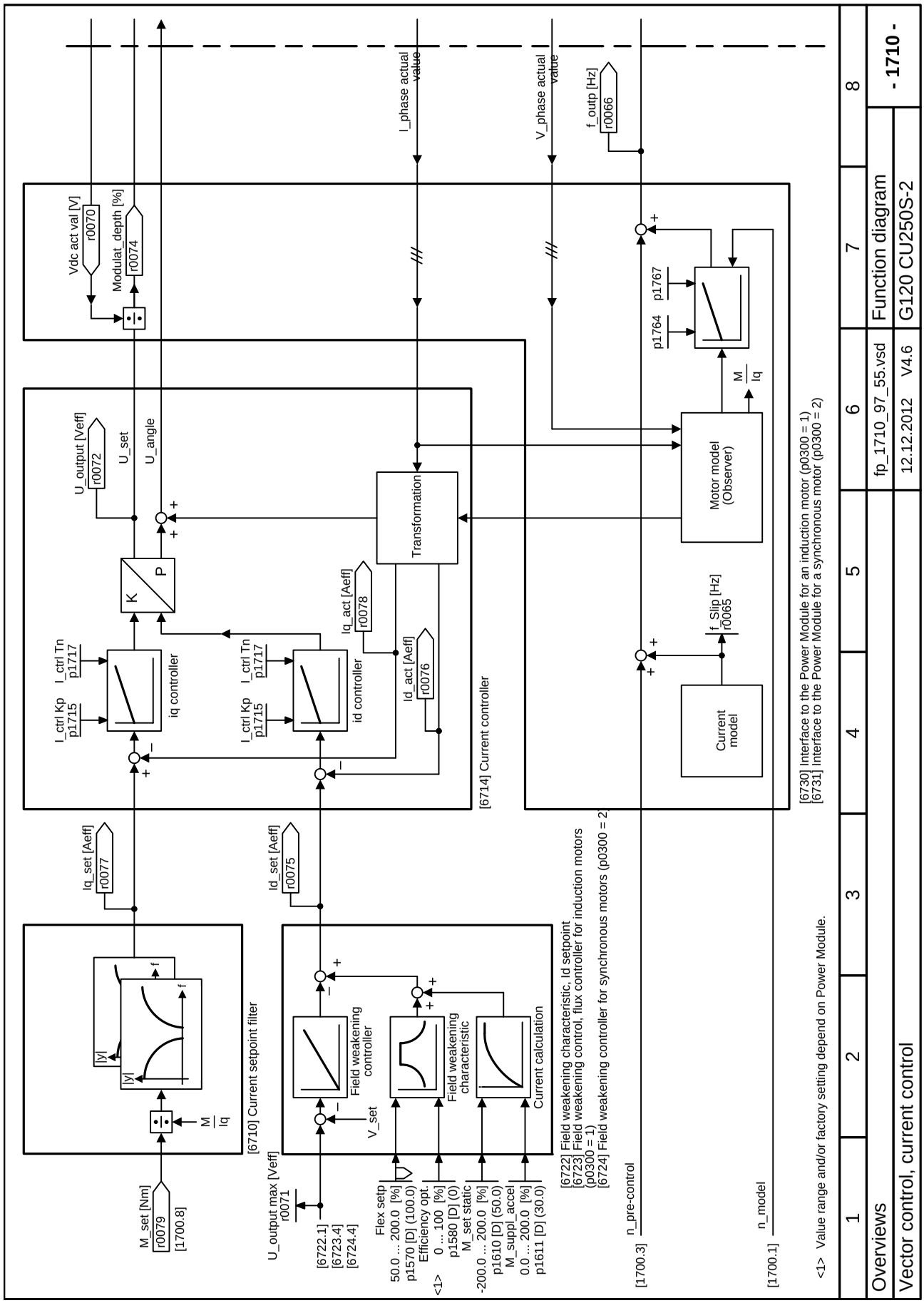


Fig. 2-7 1710 – Vector control, current control

2.4 Input/output terminals

Function diagrams

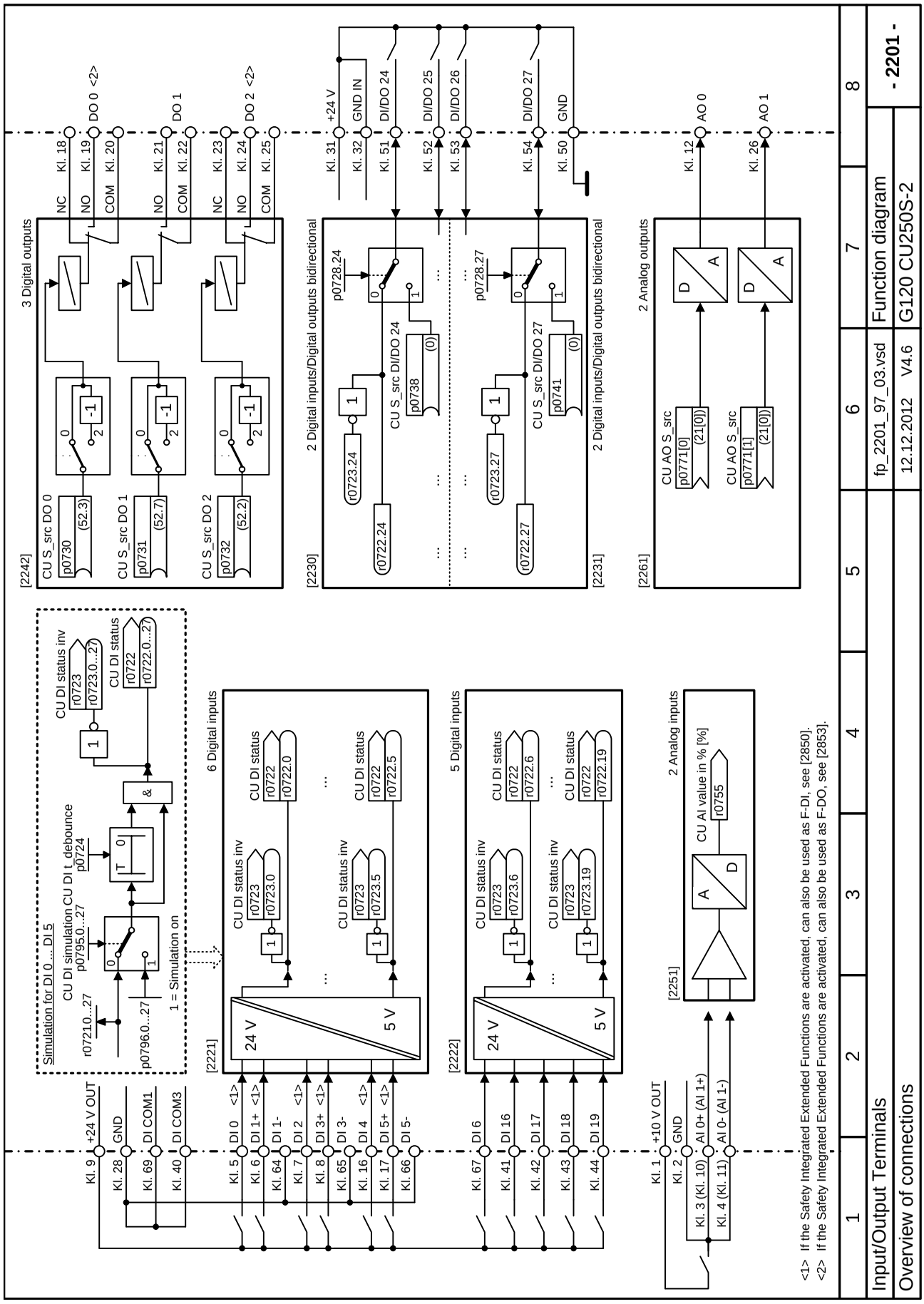


Fig. 2-8 2201 – Connection overview

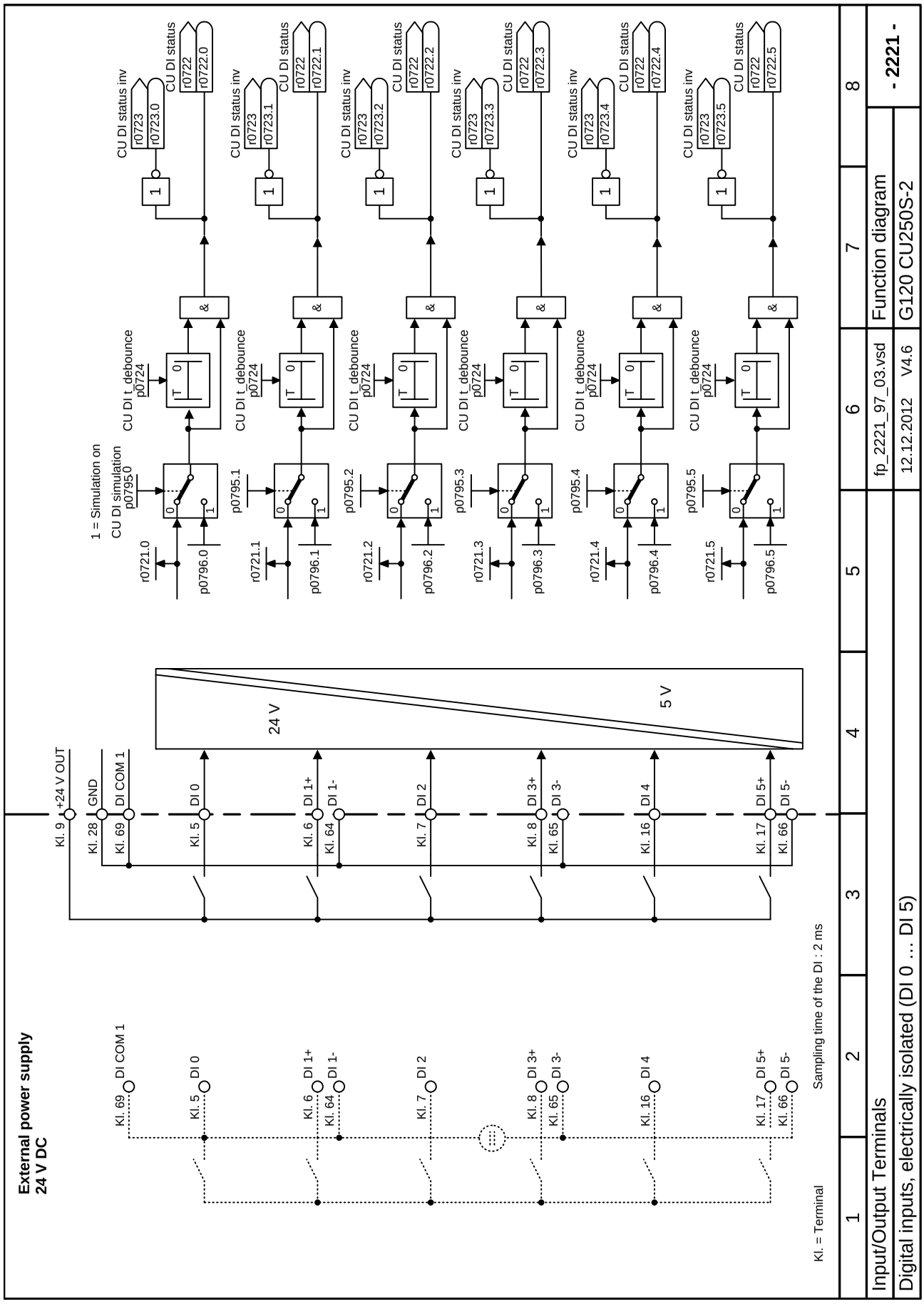


Fig. 2-9 2221 – Digital inputs, electrically isolated (DI 0 ... DI 5)

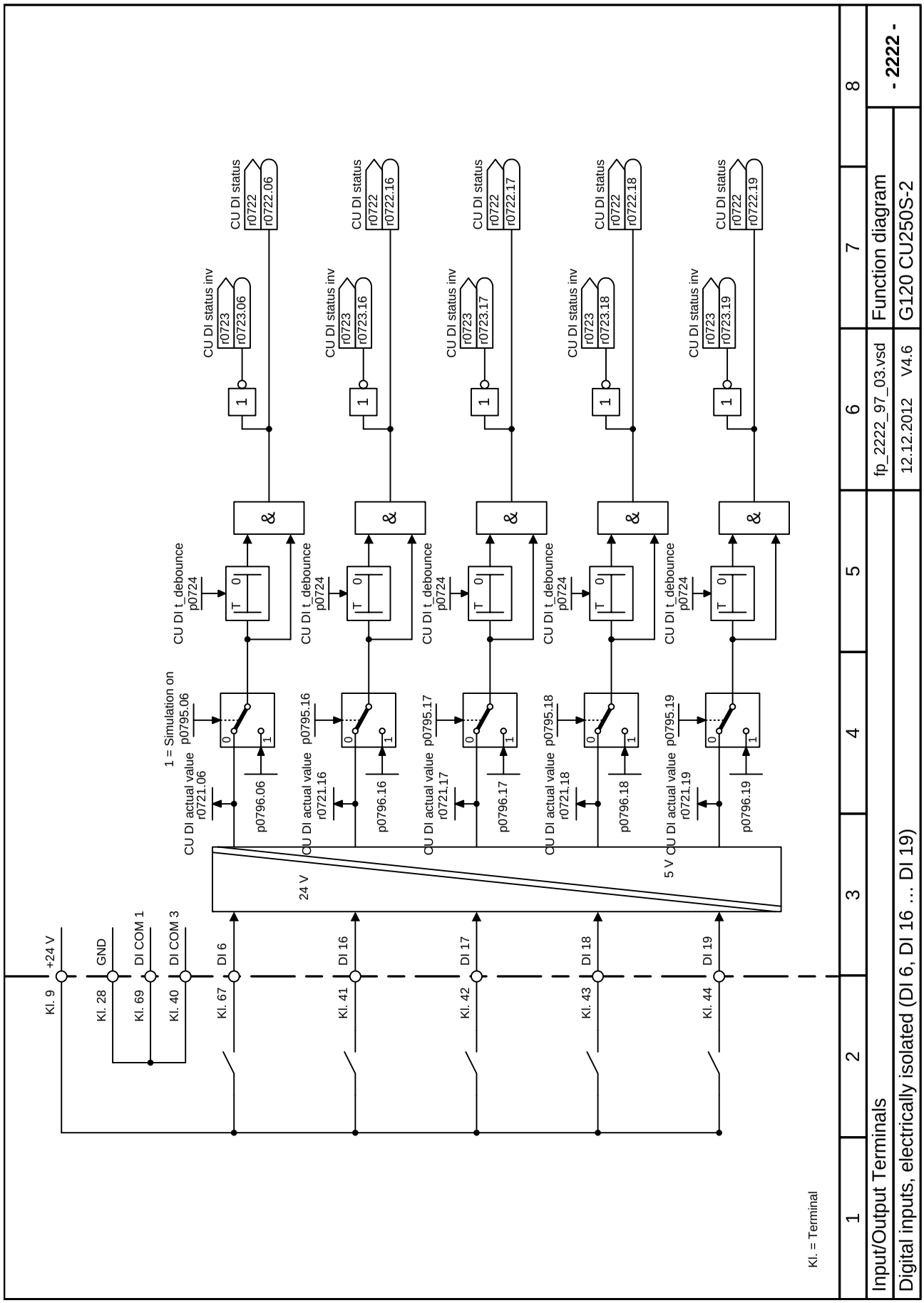


Fig. 2-10 2222 – Digital inputs, electrically isolated (DI 6, DI 16 ... DI 19)

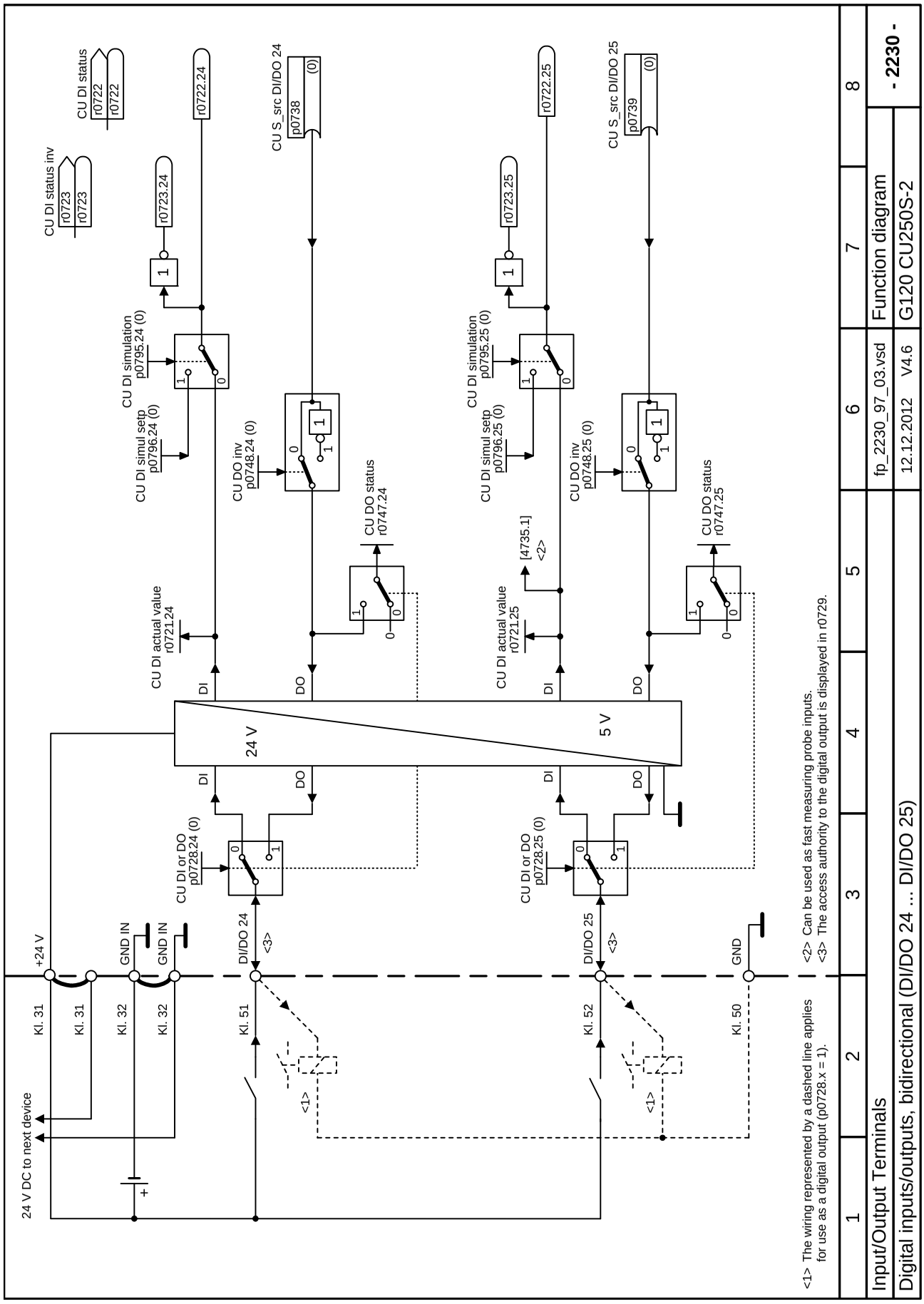


Fig. 2-11 2230 – Digital inputs/outputs, bidirectional (DI/DO 24 ... DI/DO 25)

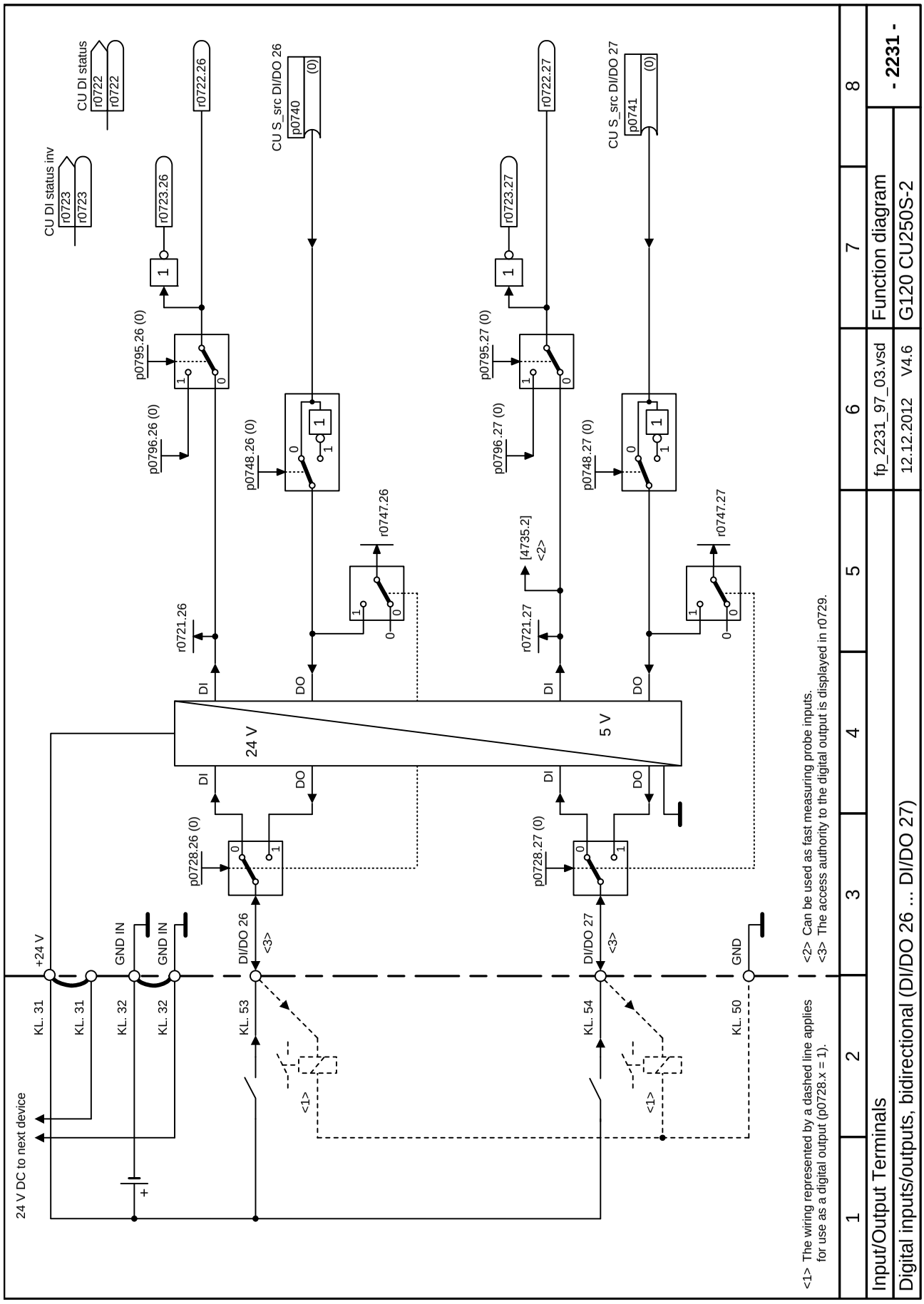


Fig. 2-12 2231 – Digital inputs/outputs, bidirectional (DI/DO 26 ... DI/DO 27)

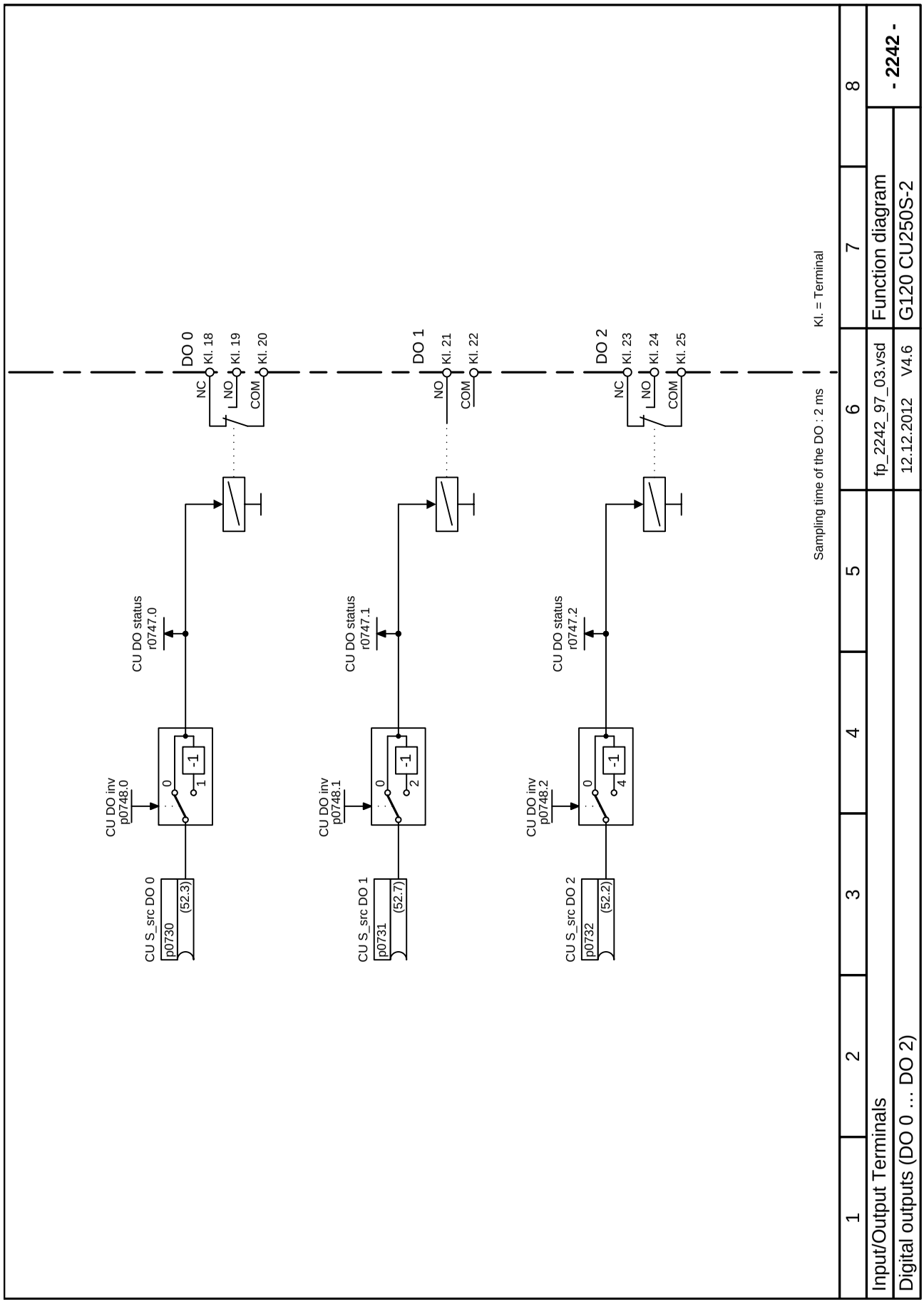


Fig. 2-13 2242 – Digital outputs (DO 0 ... DO 2)

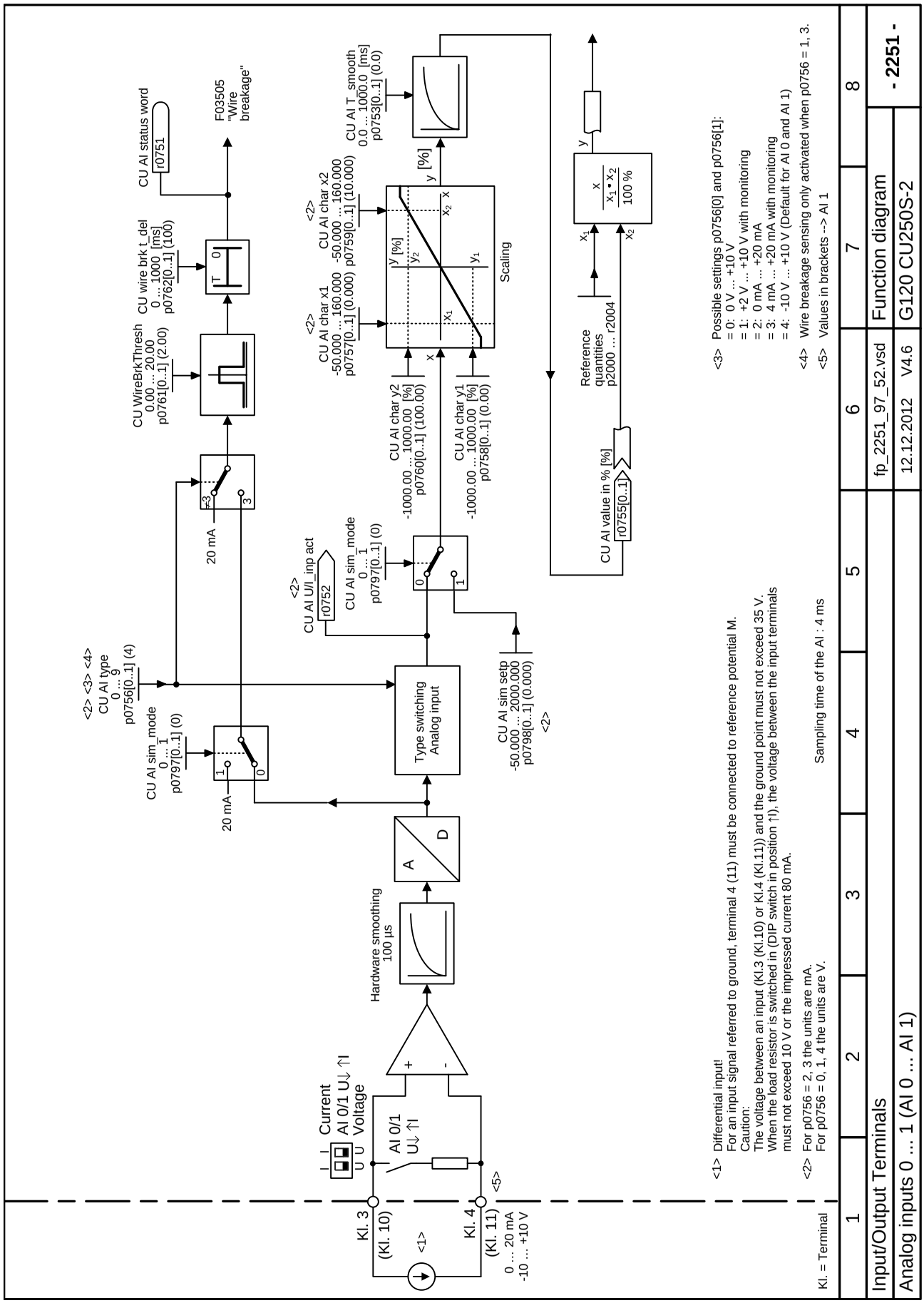


Fig. 2-14 2251 – Analog inputs 0 ... 1 (AI 0 ... AI 1)

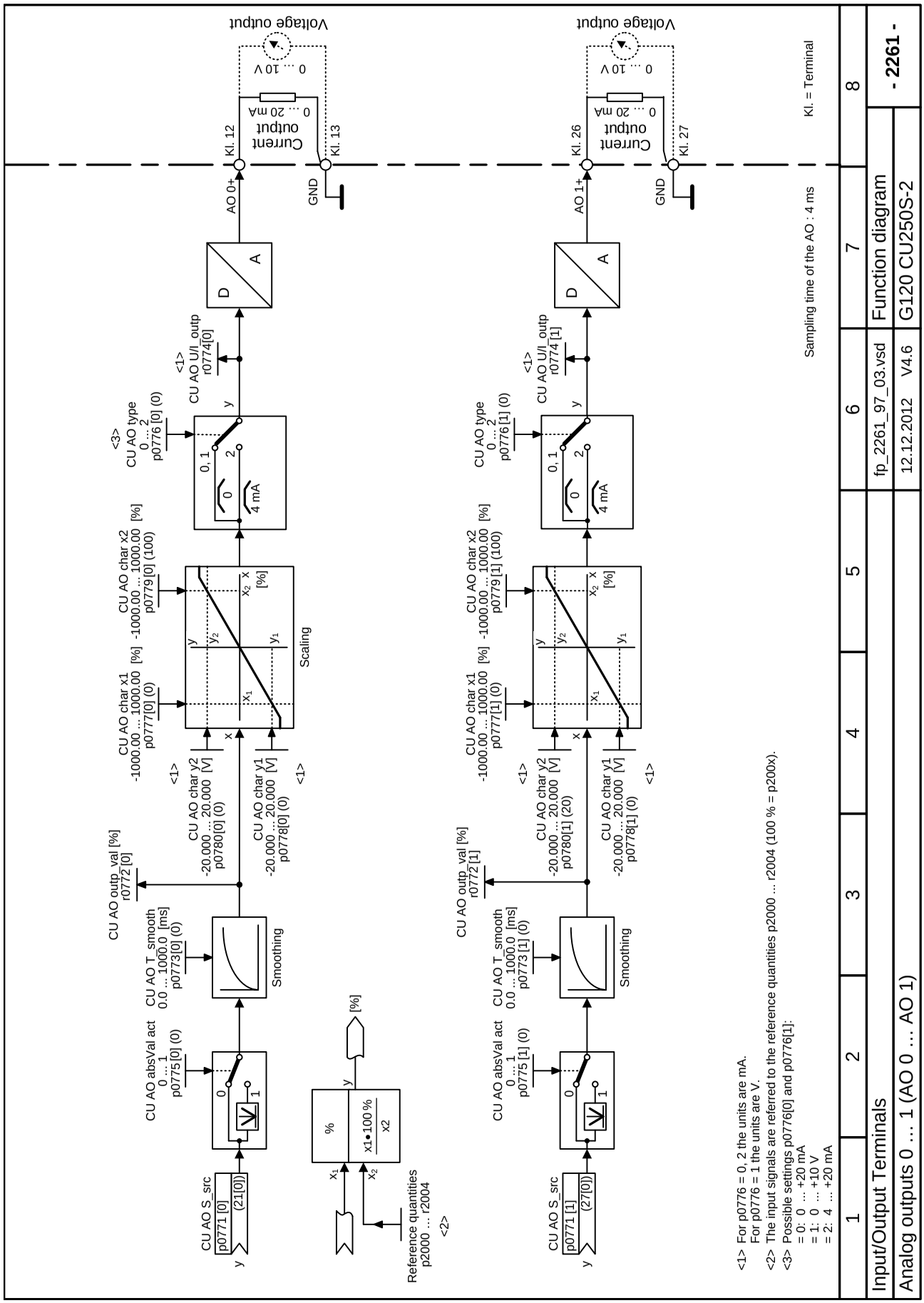


Fig. 2-15 2261 – Analog outputs 0 ... 1 (AO 0 ... AO 1)

2.5 PROFIenergy

Function diagrams

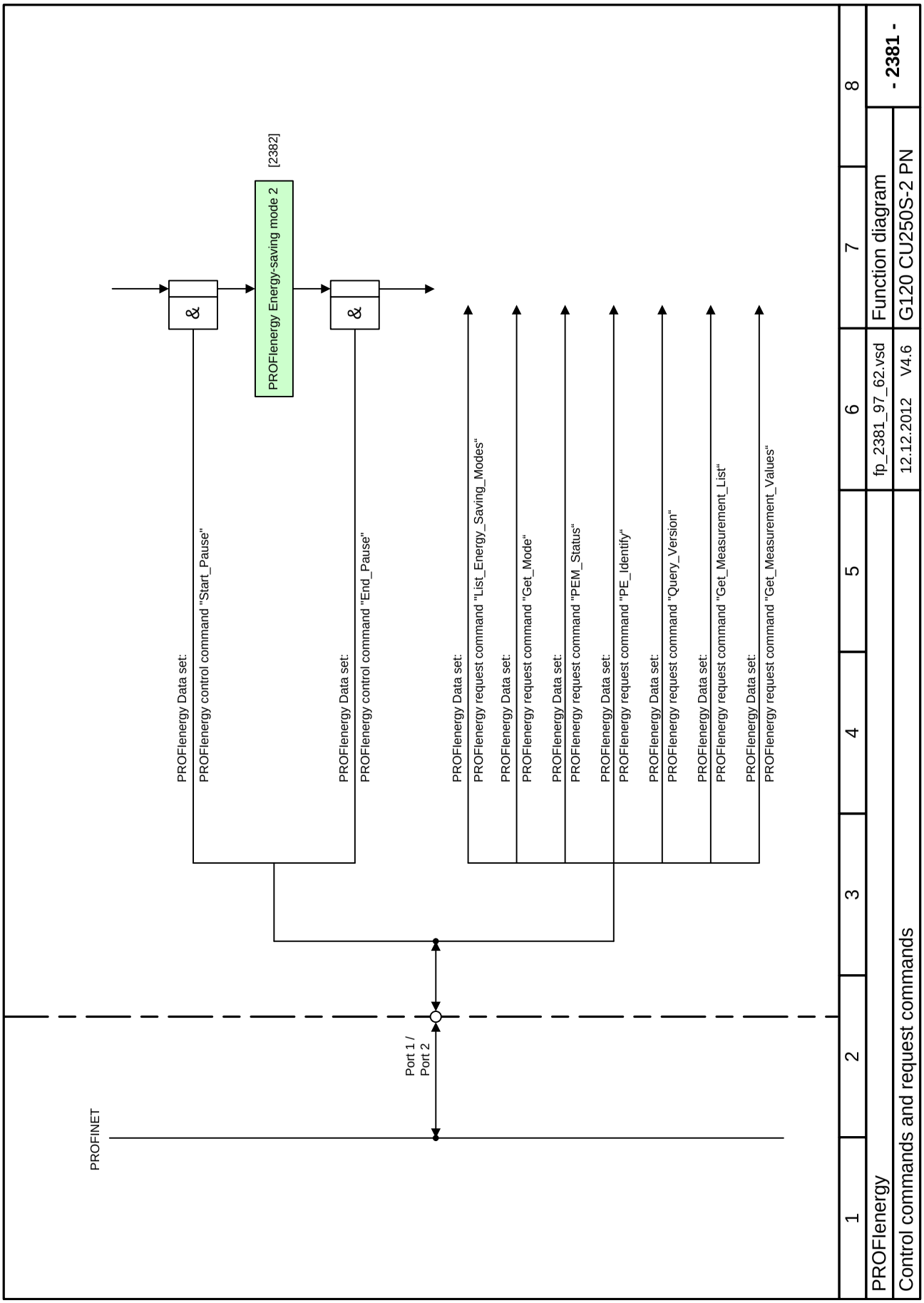


Fig. 2-16 2381 – Control commands and interrogation commands

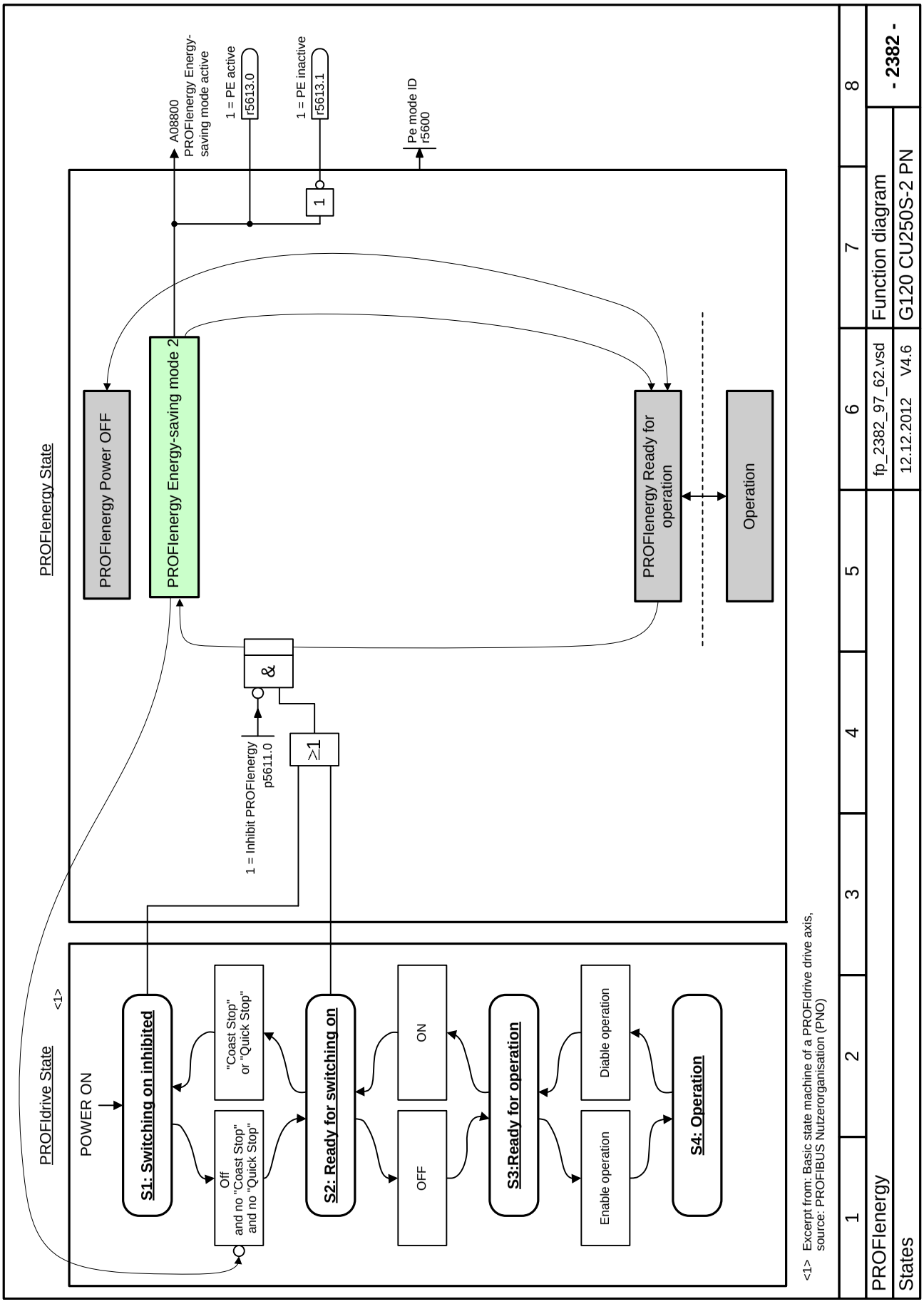


Fig. 2-17 2382 – States

2.6 PROFIdrive communication (PROFIBUS/PROFINET)

Function diagrams

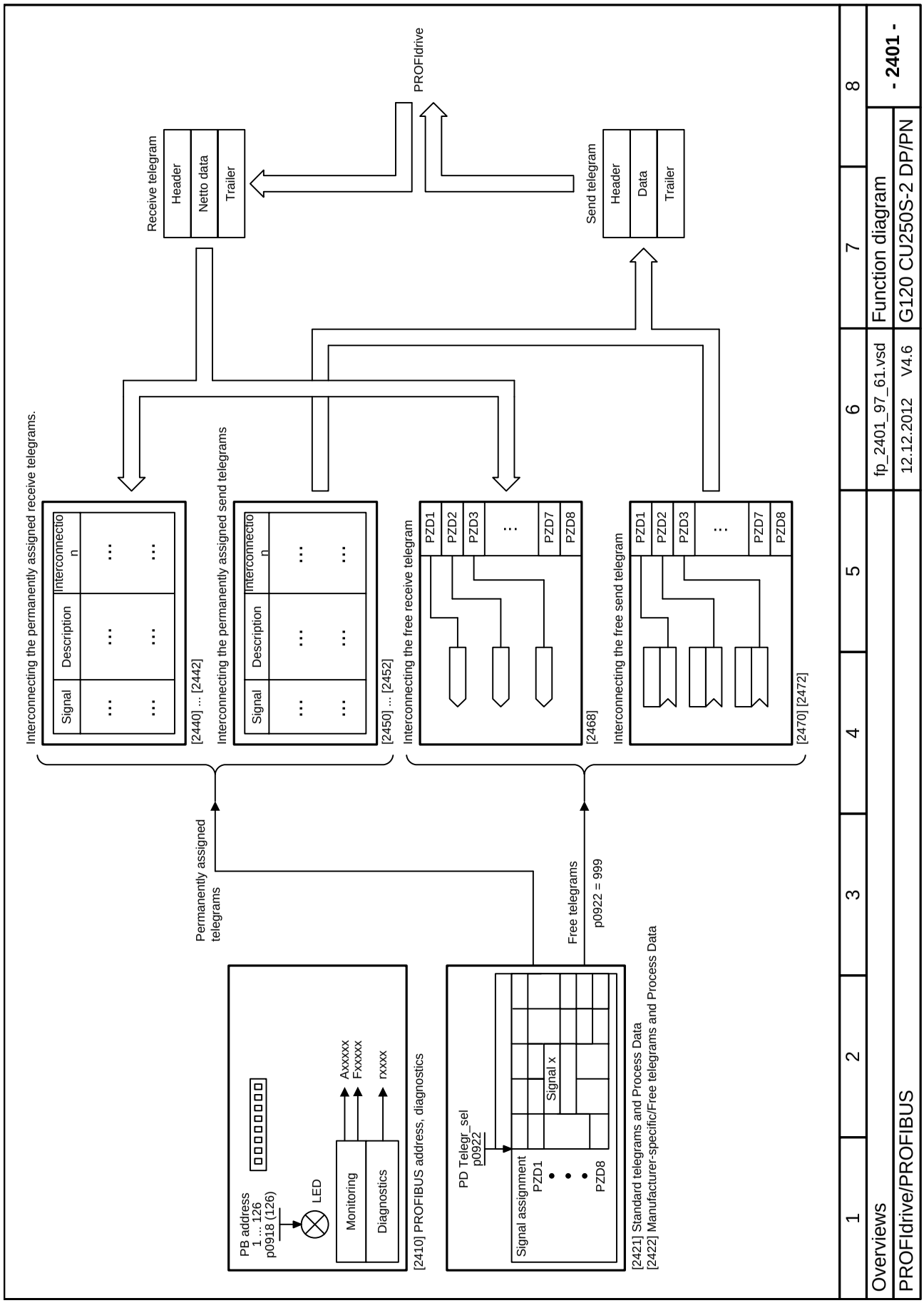


Fig. 2-18 2401 – Overview

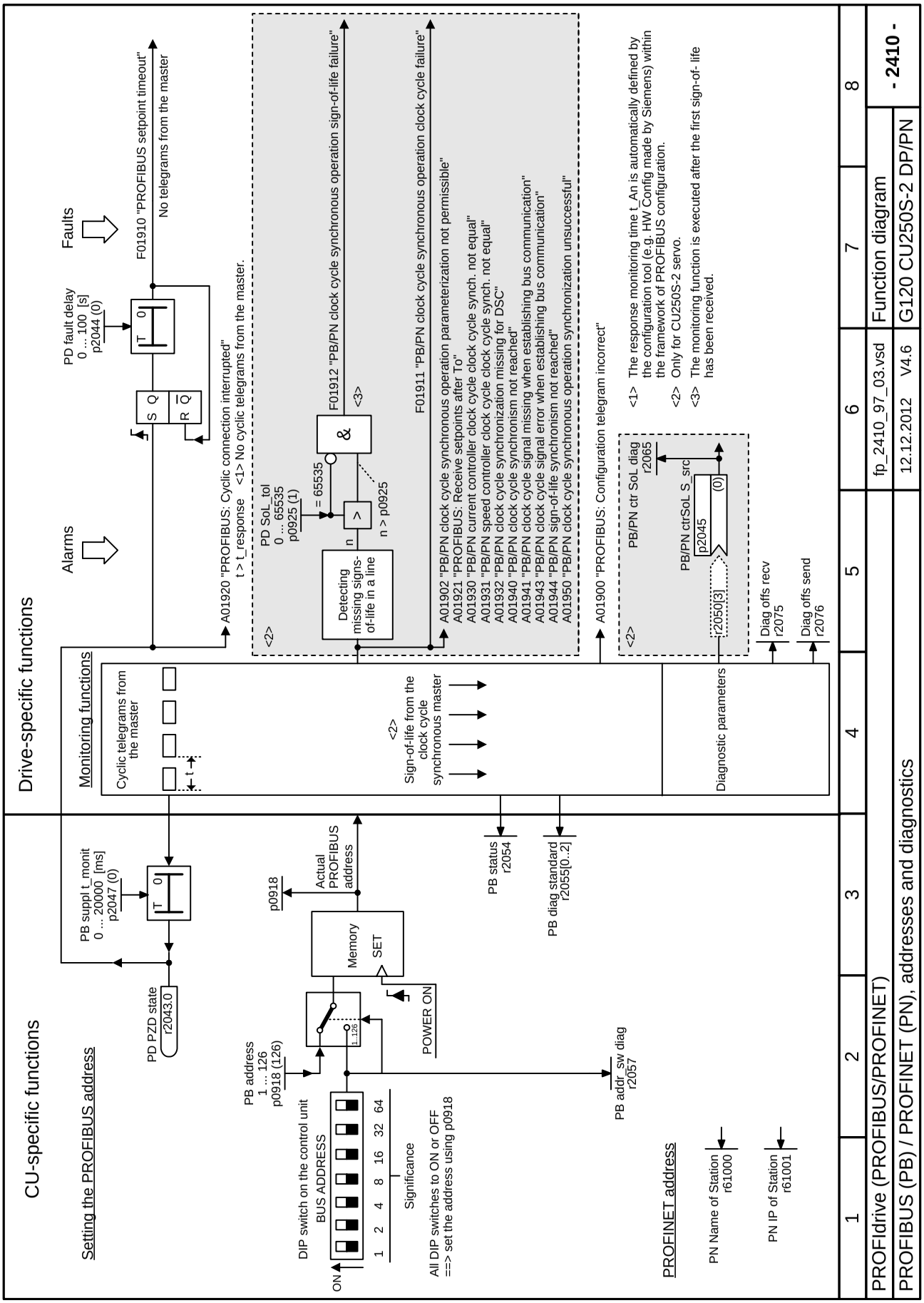


Fig. 2-19 2410 – PROFIBUS (PB) / PROFINET (PN), addresses and diagnostics

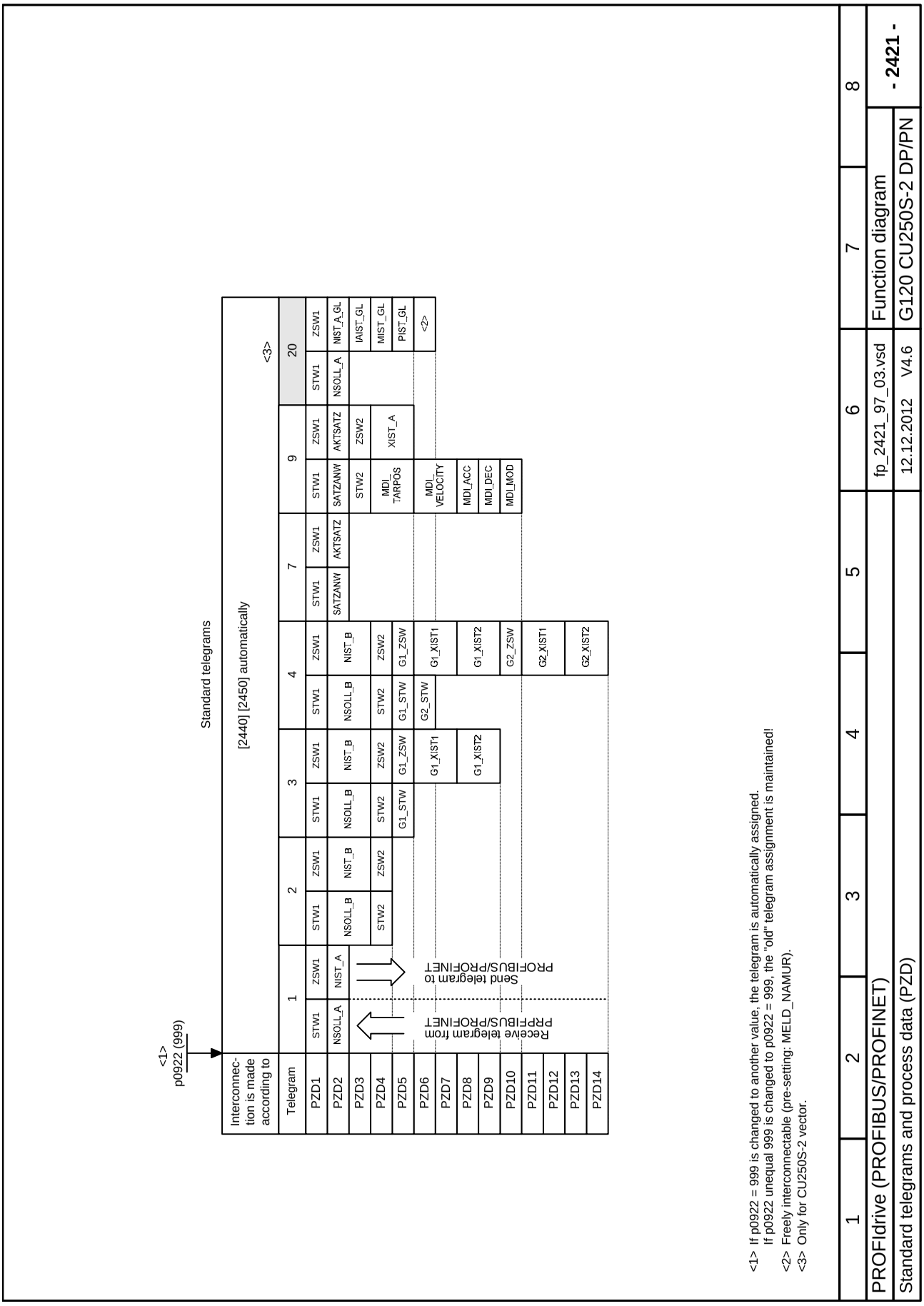


Fig. 2-20 2421 – Standard telegrams and process data (PZD)

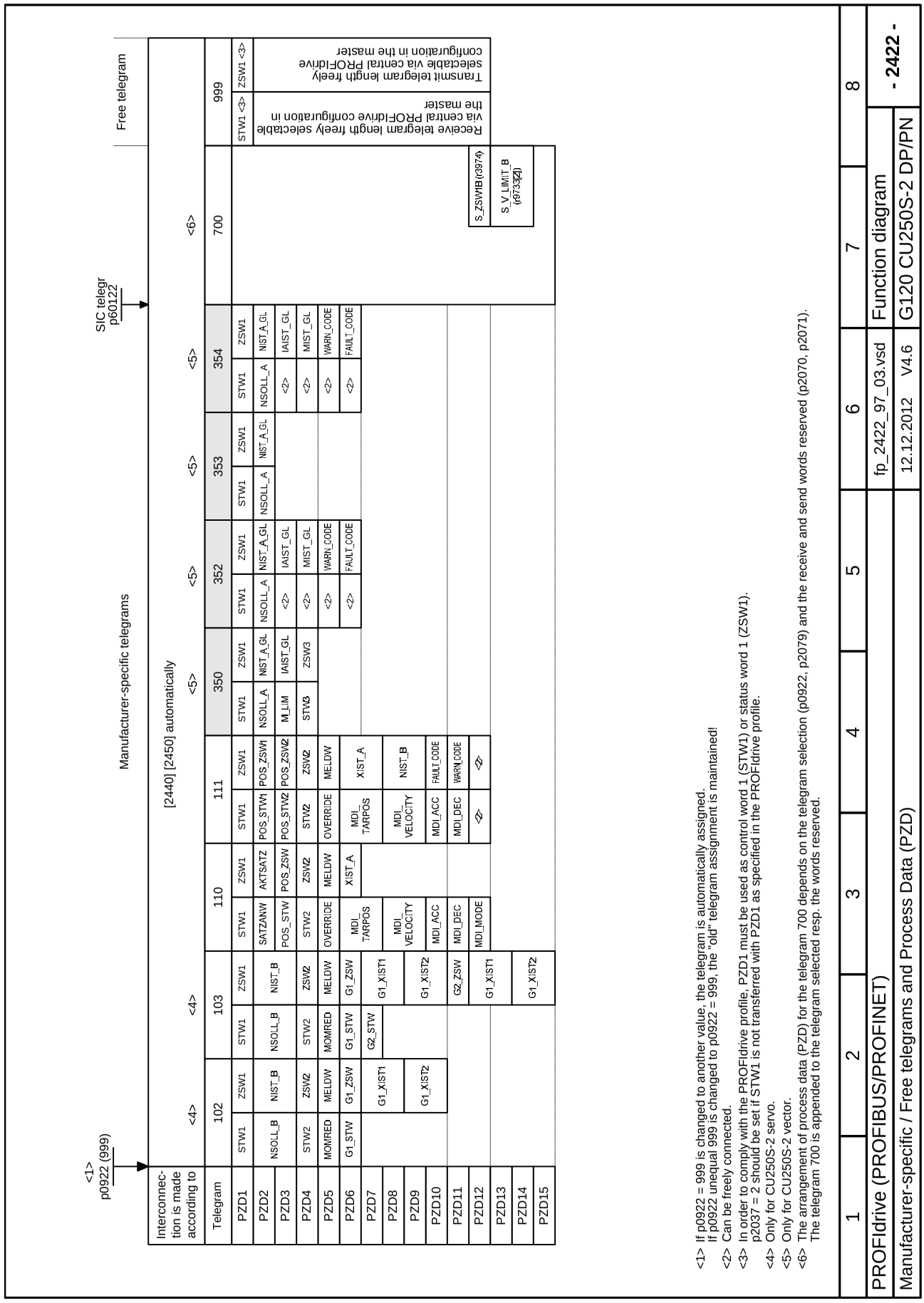


Fig. 2-21 2422 – Manufacturer-specific/free telegrams and process data (PZD)

Signal receivers for PZD receive signals

Signal	Meaning	PROFIdrive Signal No.	<1> Interconnection parameter	Function diagram	<2> Data type	Scaling
STW1	Control word 1	1	(bit serial)	[2442]	U16	-
NSOLL_A	Speed setpoint A (16-bit)	5	p1070	[3030.2]	I16	4000 hex ≙ p2000
<4> M_LIM	Torque limit	310	p1552, p1554	[6060.1]	U16	4000 hex ≙ 100 %
<4> STW3	Control word 3	304	(bit serial)	[2444]	U16	-

<1> When selecting a standard telegram or a manufacturer-specific telegram via p0922, these interconnection parameters of the command data set CDS are automatically set to 0.
<2> Data type according to to the PROFIdrive profile: I16 = Integer16, U16 = Unsigned16.
<3> Display parameters for receive data according to [2460].
<4> Only SIEMENS telegram 350.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2440_97_62.vsd	Function diagram	- 2440 -
PZD receive signals interconnection					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Fig. 2-22 2440 – PZD receive signals interconnection

Signal targets for STW1 in Interface Mode VIK-NAMUR (p2038 = 2) <1>

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW1.0	↑ = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	Sequence control	-
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	Sequence control	-
STW1.2	1 = No OFF3 (enable is possible) 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse suppression and switching on inhibited)	p0848[0] = r2090.2	[2501.3]	Sequence control	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	Sequence control	-
STW1.4	1 = Operating condition (the ramp-function generator can be enabled) 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140[0] = r2090.4	[2501.3]	[3060], [3070], [3080]	-
STW1.5	1 = Enable the ramp-function generator 0 = Stop the ramp-function generator (freeze the ramp-function generator output)	p1141[0] = r2090.5	[2501.3]	[3060], [3070]	-
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142[0] = r2090.6	[2501.3]	[3060], [3070], [3080]	-
STW1.7	↑ = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-
STW1.8	Reserved	-	-	-	-
STW1.9	Reserved	-	-	-	-
STW1.10	1 = Control via PLC <2>	p0854[0] = r2090.10	[2501.3]	[2501]	-
STW1.11	1 = Dir of rot reversal <4>	p1113[0] = r2090.11	[2505.3]	[3040]	-
STW1.12	Reserved	-	-	-	-
STW1.13	Reserved	-	-	-	-
STW1.14	Reserved	-	-	-	-
STW1.15	1 = CDS selection	p0810[0] = 2090.15 <3>	-	[8565]	-

<1> Used in telegram 20.
<2> Bit 10 in STW1 must be set to ensure that the drive accepts the process data.
<3> Interconnection is not disabled.
<4> The direction reversal can be locked. See p1110 and p1111.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2441_97_61.vsd	Function diagram	- 2441 -
STW1 control word interconnection (p2038 = 2)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Fig. 2-23 2441 – STW1 control word interconnection (p2038 = 2)

Signal targets for STW1 in Interface Mode SINAMICS (p2038 = 0)

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW1.0	⍋ = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	Sequence control	-
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	Sequence control	-
STW1.2	1 = No OFF3 (enable is possible) 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse suppression and switching on inhibited)	p0848[0] = r2090.2	[2501.3]	Sequence control	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	Sequence control	-
STW1.4	1 = Operating condition (the ramp-function generator can be enabled) 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140[0] = r2090.4	[2501.3]	[3060], [3070], [3080]	-
STW1.5	1 = Enable the ramp-function generator 0 = Stop the ramp-function generator (freeze the ramp-function generator output)	p1141[0] = r2090.5	[2501.3]	[3060], [3070]	-
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142[0] = r2090.6	[2501.3]	[3060], [3070], [3080]	-
STW1.7	⍋ = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-
STW1.8	Reserved	-	-	-	-
STW1.9	Reserved	-	-	-	-
STW1.10	1 = Control via PLC <1>	p0854[0] = r2090.10	[2501.3]	[2501]	-
STW1.11	1 = Dir of rot reversal <2>	p1113[0] = r2090.11	[2505.3]	[3040]	-
STW1.12	Reserved	-	-	-	-
STW1.13	1 = Motorized potentiometer, setpoint, raise	p1035[0] = r2090.13	[2505.3]	[3020]	-
STW1.14	1 = Motorized potentiometer, setpoint, lower	p1036[0] = r2090.14	[2505.3]	[3020]	-
STW1.15	Reserved	-	-	-	-

<1> Bit 10 in STW1 must be set to ensure that the drive accepts the process data.
<2> The direction reversal can be locked. See p1110 and p1111.

Fig. 2-24 2442 – STW1 control word interconnection (p2038 = 0)

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2442_97_61.vsd	Function diagram	- 2442 -
STW1 control word interconnection (p2038 = 0)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal targets for STW1 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW1.0	↑ = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	[2610]	-
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	[2610]	-
STW1.2	1 = No OFF3 (enable is possible) 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse suppression and switching on inhibited)	p0848[0] = r2090.2	[2501.3]	[2610]	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	[2610]	-
STW1.4	1 = Enable the ramp-function generator 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140[0] = r2090.4	[2501.3]	[3060], [3070], [3080]	-
STW1.5	1 = Continue ramp-function generator 0 = Freeze ramp-function generator	p1141[0] = r2090.5	[2501.3]	[3060], [3070]	-
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142[0] = r2090.6	[2501.3]	[3060], [3070], [3080]	-
STW1.7	↑ = Acknowledge fault	p2103[0] = r2090.7	[2546.1]	[8060]	-
STW1.8	Reserved	-	-	-	-
STW1.9	Reserved	-	-	-	-
STW1.10	1 = Control via PLC	p0854[0] = r2090.11	[2501.3]	[2501]	-
STW1.11	1 = Ramp-function generator active	p2148[0] = r2090.12	-	[8010]	-
STW1.12	1 = Unconditionally open the holding brake	p0855[0] = r2090.13	[2501.3]	[2701]	-
STW1.13	Reserved	-	-	-	-
STW1.14	1 = Torque control active 0 = Closed-loop speed control active	p1501[0] = r2090.15	[2520.3]	[5060]	-
STW1.15	Reserved	-	-	-	-

Fig. 2-25 2443 – STW1 control word interconnection (p2038 = 1)

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2443_97_03.vsd	Function diagram	- 2443 -
STW1 control word interconnection (p2038 = 1)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal targets for STW2 in Interface Mode SINAMICS (p2038 = 0)

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW2.0	Drive Data Set selection DDS bit 0	p0820[0] = r2093.0	-	[8565]	-
STW2.1	Drive Data Set selection DDS bit 1 <1>	p0821[0] = r2093.1	-	[8565]	-
STW2.2	Reserved	-	-	-	-
STW2.3	Reserved	-	-	-	-
STW2.4	Reserved	-	-	-	-
STW2.5	Reserved	-	-	-	-
STW2.6	Reserved	-	-	-	-
STW2.7	1 = Parking axis selection	p0897 = r2093.7	-	-	-
STW2.8	1 = Traverse to fixed endstop active	p1545[0] = r2093.8	[2520.2]	[8012]	-
STW2.9	Reserved	-	-	-	-
STW2.10	Reserved	-	-	-	-
STW2.11	Reserved	-	-	-	-
STW2.12	Master sign-of-life, bit 0 <1>	p2045 = r2050[3]	-	[2410]	-
STW2.13	Master sign-of-life, bit 1 <1>				
STW2.14	Master sign-of-life, bit 2 <1>				
STW2.15	Master sign-of-life, bit 3 <1>				

<1> Only for CU250S-2 vector.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2444_97_03.vsd	Function diagram	- 2444 -
STW2 control word interconnection (p2038 = 0)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Fig. 2-26 2444 – STW2 control word interconnection (p2038 = 0)

Signal sources for ZSW2 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
ZSW2.0	1 = DDS effective Bit 1	p2081[0] = r0051.0	-	[8656]	-
ZSW2.1	Reserved	-	-	-	-
ZSW2.2	Reserved	-	-	-	-
ZSW2.3	Reserved	-	-	-	-
ZSW2.4	1 = Ramp-down active <1>	p2081[4] = r1199.2	-	[3060], [3080]	✓
ZSW2.5	1 = Open holding brake	p2081[5] = r0899.12	[2503.7]	[2701]	-
ZSW2.6	1 = Integrator inhibit, speed controller	p2081[6] = r2093.6	-	[5040], [5210]	-
ZSW2.7	1 = Parking axis active	p2081[7] = r0896.0	-	-	-
ZSW2.8	1 = Traverse to fixed endstop	p2081[8] = r1406.8	-	[2520]	-
ZSW2.9	Reserved	-	-	-	-
ZSW2.10	Reserved	-	-	-	-
ZSW2.11	1 = Data set changeover	p2081[11] = r0835.0	-	-	-
ZSW2.12	Slave sign-of-life, bit 0	Implicitly interconnected	-	-	-
ZSW2.13	Slave sign-of-life, bit 1				
ZSW2.14	Slave sign-of-life, bit 2				
ZSW2.15	Slave sign-of-life, bit 3				

<1> Only for p0108.8 = 1.

Fig. 2-27 2445 – STW2 control word interconnection (p2038 = 1)

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2455_97_03.vsd	Function diagram	- 2455 -
ZSW2 status word interconnection (p2038 = 1)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal targets for STW3 in Interface Mode SINAMICS <1>

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW3.0	1 = Fixed setp bit 0	p1020[0] = r2093.0	[3010.2]	[3010.2]	-
STW3.1	1 = Fixed setp bit 1	p1021[0] = r2093.1	[2513.2]	[3010.2]	-
STW3.2	1 = Fixed setp bit 2	p1022[0] = r2093.2	[2513.2]	[3010.2]	-
STW3.3	1 = Fixed setp bit 3	p1023[0] = r2093.3	[2513.2]	[3010.2]	-
STW3.4	1 = DDS select. bit 0	p0820 = r2093.4	[2513.2]	[8565.2]	-
STW3.5	1 = DDS select. bit 1	p0821 = r2093.5	[2513.2]	[8565.2]	-
STW3.6	Reserved	-	-	-	-
STW3.7	Reserved	-	-	-	-
STW3.8	1 = Technology controller enable	p2200[0] = r2093.8	[2513.2]	[7958.4]	-
STW3.9	1 = DC brake enable	p1230[0] = r2093.9	[2513.2]	[7017.1]	-
STW3.10	Reserved	-	-	-	-
STW3.11	1 = Droop enable	p1492[0] = r2093.11	[2513.2]	[6030.1]	-
STW3.12	1 = Torque control active	p1501[0] = r2093.12	[2513.2]	[6060.1]	-
STW3.13	0 = External fault 1 (F07860)	p2106[0] = r2093.13	[2513.2]	[8060.1]	-
STW3.14	Reserved	-	-	-	-
STW3.15	1 = CDS bit 1	p0811[0] = r2093.15	[2513.2]	[8560.3]	-

<1> Used in telegrams 350.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2446_97_51.vsd	Function diagram	- 2446 -
STW3 control word interconnection					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Fig. 2-28 2446 – STW3 control word interconnection

Fig. 2-29 2450 – PZD send signals interconnection

Signal sources for PZD send signals

<1>

Signal	Description	PROFIdrive Signal No.	Interconnection parameter	Function diagram	Data type	Scaling
ZSW1	Status word 1	2	r2089[0]	[2452]	U16	-
NIST_A	Actual speed A (16 bit)	6	r0063[0]	-	I16	4000 hex ≙ p2000
IAIST_GLATT	Absolute actual current, smoothed	51	r0068[1]	[6799]	I16	4000 hex ≙ p2002
MIST_GLATT	Actual torque smoothed	53	r0080[1]	[6799]	I16	4000 hex ≙ p2003
PIST_GLATT	Power factor, smoothed	54	r0082[1]	[6799]	I16	4000 hex ≙ p2004
NIST_A_GLATT	Actual speed, smoothed	57	r0063[1]	-	I16	4000 hex ≙ p2000
MELD_NAMUR	VIK-NAMUR message bit bar	58	r3113	-	U16	
FAULT_CODE	Fault code	301	r2131	[8060]	U16	
WARN_CODE	Alarm code	303	r2132	[8065]	U16	
ZSW3	Status word 3	305	r0053	[2454]	U16	

<1> Data type according to the PROFIdrive profile: I16 = Integer16, U16 = Unsigned16.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2450_97_61.vsd	Function diagram	- 2450 -
PZD send signals interconnection					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal sources for ZSW1 in Interface Mode VIK-NAMUR (p2038 = 2)

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted <1>
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	Sequence control	-
ZSW1.1	1 = Ready for operation (DC link loaded, pulses inhibited)	p2080[1] = r0899.1	[2503.7]	Sequence control	-
ZSW1.2	1 = Operation enabled (drive follows n_set)	p2080[2] = r0899.2	[2503.7]	Sequence control	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	1 = No coast down active (OFF2 inactive)	p2080[4] = r0899.4	[2503.7]	Sequence control	-
ZSW1.5	1 = No fast stop active (OFF3 inactive)	p2080[5] = r0899.5	[2503.7]	Sequence control	-
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	Sequence control	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8011]	-
ZSW1.9	1 = Control requested	p2080[9] = r0899.9	[2503.7]	[2503]	-
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-
ZSW1.11	1 = I, M, or P limit not reached	p2080[11] = r0056.13	[2522.7]	[6060]	✔
ZSW1.12	Reserved	-	-	-	-
ZSW1.13	1 = No motor overtemperature alarm	p2080[13] = r2135.14	[2548.7]	[8016]	✔
ZSW1.14	1 = Motor rotates forwards (n_act ≥ 0) 0 = Motor rotates backwards (n_act < 0)	p2080[14] = r2197.3	[2534.7]	[8011]	-
ZSW1.15	1 = Display CDS	p2080[15] = r0836.0 <2>	-	-	-

<1> The ZSW1 is generated using the binector-connector converter (BI: p2080[0...15], inversion: p2088[0].0...p2088[0].15)

<2> Interconnection is not disabled.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2451_97_61.vsd	Function diagram	- 2451 -
ZSW1 status word interconnection (p2038 = 2)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Fig. 2-30 2451 – ZSW1 status word interconnection (p2038 = 2)

Signal sources for ZSW1 im Interface Mode SINAMICS (p2038 = 0)

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted <1>
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	Sequence control	-
ZSW1.1	1 = Ready for operation (DC link loaded, pulses inhibited)	p2080[1] = r0899.1	[2503.7]	Sequence control	-
ZSW1.2	1 = Operation enabled (drive follows n_set)	p2080[2] = r0899.2	[2503.7]	Sequence control	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	1 = No coast down active (OFF2 inactive)	p2080[4] = r0899.4	[2503.7]	Sequence control	-
ZSW1.5	1 = No fast stop active (OFF3 inactive)	p2080[5] = r0899.5	[2503.7]	Sequence control	-
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	Sequence control	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8011]	-
ZSW1.9	1 = Control requested <2>	p2080[9] = r0899.9	[2503.7]	[2503]	-
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-
ZSW1.11	1 = I, M, or P limit not reached	p2080[11] = r1407.7	[2522.7]	[6060]	✔
ZSW1.12	1 = Open holding brake	p2080[12] = r0899.12	[2503.7]	[2701]	-
ZSW1.13	1 = No motor overtemperature alarm	p2080[13] = r2135.14	[2548.7]	[8016]	✔
ZSW1.14	1 = Motor rotates forwards (n_act ≥ 0) 0 = Motor rotates backwards (n_act < 0)	p2080[14] = r2197.3	[2534.7]	[8011]	-
ZSW1.15	1 = No alarm, thermal overload, power unit	p2080[15] = r2135.15	[2548.7]	[8014]	✔

<1> The ZSW1 is generated using the binector-connector converter (BI: p2080[0...15], inversion: p2088[0].0...p2088[0].15)
<2> The drive is ready to accept data.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2452_97_61.vsd	Function diagram	- 2452 -
ZSW1 status word interconnection (p2038 = 0)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Fig. 2-31 2452 – ZSW1 status word interconnection (p2038 = 0)

Signal sources for ZSW1 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)					
Signal	**Meaning**	**Interconnection parameters**	**[Function diagram] internal control word**	**[Function diagram] signal target**	**Inverted**
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	[2610]	-
ZSW1.1	1 = Ready for operation	p2080[1] = r0899.1	[2503.7]	[2610]	-
ZSW1.2	1 = Operation enabled	p2080[2] = r0899.2	[2503.7]	[2610]	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	1 = No coast down active	p2080[4] = r0899.4	[2503.7]	[2610]	-
ZSW1.5	1 = No fast stop active	p2080[5] = r0899.5	[2503.7]	[2610]	-
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	[2610]	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8010]	-
ZSW1.9	1 = Control requested	p2080[9] = r0899.9	[2503.7]	[2503]	-
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-
ZSW1.11	1 = Alarm class bit 0	p2080[11] = r2139.11	-	-	-
ZSW1.12	1 = Alarm class bit 1	p2080[12] = r2139.12	-	-	-
ZSW1.13	Reserved	-	-	-	-
ZSW1.14	1 = Torque control active	p2080[14] = r1407.2	[2522.7]	[2522]	-
ZSW1.15	Reserved	-	-	-	-

Fig. 2-32 2453 – ZSW1 status word interconnection (p2038 = 1)

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2453_97_03.vsd	Function diagram	- 2453 -
ZSW1 status word interconnection (p2038 = 1)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal sources for ZSW2 im Interface Mode SINAMICS (p2038 = 0)

	Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
	ZSW2.0	1 = DDS effective bit 0	p2081[0] = r0051.0	-	-	-
	ZSW2.1	1 = DDS effective bit 1	p2081[1] = r0051.1	-	-	-
	ZSW2.2	Reserved	-	-	-	-
	ZSW2.3	Reserved	-	-	-	-
	ZSW2.4	Reserved	-	-	-	-
	ZSW2.5	1 = Alarm class bit 0	p2081[5] = r2139.11	-	-	-
	ZSW2.6	1 = Alarm class bit 1	p2081[6] = r2139.12	-	-	-
	ZSW2.7	1 = Parking axis active	p2081[7] = r0896.0	-	-	-
	ZSW2.8	1 = Travel to fixed stop active	p2081[8] = r1406.8	-	[2520]	-
	ZSW2.9	Reserved	-	-	-	-
	ZSW2.10	1 = Pulses enabled	p2081[10] = r0899.11	-	-	-
	ZSW2.11	1 = Motor changeover active	p2081[11] = r0835.0	-	-	-
<2>	ZSW2.12	Slave sign-of-life, bit 0	Implicitly interconnected	-	-	-
<2>	ZSW2.13	Slave sign-of-life, bit 1				
<2>	ZSW2.14	Slave sign-of-life, bit 2				
<2>	ZSW2.15	Slave sign-of-life, bit 3				

<1> Used in telegrams 2, 3, 4, 7, 110, 111.
<2> These signals are automatically interconnected for clock-cycle synchronous operation.

Fig. 2-33 2454 – ZSW2 status word interconnection (p2038 = 0)

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2454_97_03.vsd	Function diagram	- 2454 -
ZSW2 status word interconnection (p2038 = 0)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal sources for ZSW2 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
ZSW2.0	1 = DDS effective Bit 1	p2081[0] = r0051.0	-	[8656]	-
ZSW2.1	Reserved	-	-	-	-
ZSW2.2	Reserved	-	-	-	-
ZSW2.3	Reserved	-	-	-	-
ZSW2.4	1 = Ramp-down active <1>	p2081[4] = r1199.2	-	[3060], [3080]	✓
ZSW2.5	1 = Open holding brake	p2081[5] = r0899.12	[2503.7]	[2701]	-
ZSW2.6	1 = Integrator inhibit, speed controller	p2081[6] = r2093.6	-	[5040], [5210]	-
ZSW2.7	1 = Parking axis active	p2081[7] = r0896.0	-	-	-
ZSW2.8	1 = Traverse to fixed endstop	p2081[8] = r1406.8	-	[2520]	-
ZSW2.9	Reserved	-	-	-	-
ZSW2.10	Reserved	-	-	-	-
ZSW2.11	1 = Data set changeover	p2081[11] = r0835.0	-	-	-
ZSW2.12	Slave sign-of-life, bit 0	Implicitly interconnected	-	-	-
ZSW2.13	Slave sign-of-life, bit 1				
ZSW2.14	Slave sign-of-life, bit 2				
ZSW2.15	Slave sign-of-life, bit 3				

<1> Only for p0108.8 = 1.

Fig. 2-34 2455 – ZSW2 status word interconnection (p2038 = 1)

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2455_97_03.vsd	Function diagram	- 2455 -
ZSW2 status word interconnection (p2038 = 1)					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal sources for ZSW3 im Interface Mode SINAMICS <1>

Signal	Meaning	Interconnection parameters	[Function diagram] internal status word	[Function diagram] signal source	Inverted
ZSW3.0	1 = DC brake active 0 = DC brake not active	p2051[3] = r0053	[2511.7]	[7017.5]	-
ZSW3.1	1 = |n_act| > p1226 (n_standstill)		[2511.7]	[2534.7]	-
ZSW3.2	1 = |n_act| > p1080 (n_min)		[2511.7]	[2534.7]	-
ZSW3.3	1 = I_act >= p2170		[2511.7]	[2534.7]	-
ZSW3.4	1 = |n_act| > p2155		[2511.7]	[2534.7]	-
ZSW3.5	1 = |n_act| <= p2155		[2511.7]	[2534.7]	-
ZSW3.6	1 = |n_act| >= r1119 (n_set)		[2511.7]	[2534.7]	-
ZSW3.7	1 = Vdc <= p2172		[2511.7]	[2534.7]	-
ZSW3.8	1 = Vdc > p2172		[2511.7]	[2534.7]	-
ZSW3.9	1 = Ramping finished		[2511.7]	[3080.7]	-
ZSW3.10	1 = Techn. contr. out at lower limit		[2511.7]	[7958.7]	-
ZSW3.11	1 = Techn. contr. out at upper limit		[2511.7]	[7958.7]	-
ZSW3.12	Reserved		-	-	-
ZSW3.13	Reserved		-	-	-
ZSW3.14	Reserved		-	-	-
ZSW3.15	Reserved		-	-	-

<1> Used in telegrams 350.

Fig. 2-35 2456 – ZSW3 status word interconnection

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2456_97_61.vsd	Function diagram	- 2456 -
ZSW3 status word interconnection					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal targets for POS_STW1 (positioning mode) <1>

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
POS_STW1.0	1 = Traversing block selection, bit 0	p2625 = r2091.0	-	-	-
POS_STW1.1	1 = Traversing block selection, bit 1	p2626 = r2091.1	-	-	-
POS_STW1.2	1 = Traversing block selection, bit 2	p2627 = r2091.2	-	-	-
POS_STW1.3	1 = Traversing block selection, bit 3	p2626 = r2091.3	-	-	-
POS_STW1.4	Reserved	-	-	-	-
POS_STW1.5	Reserved	-	-	-	-
POS_STW1.6	Reserved	-	-	-	-
POS_STW1.7	Reserved	-	-	-	-
POS_STW1.8	1 = Absolute positioning is selected. 0 = Relative positioning is selected.	p2648 = r2091.8	-	-	-
POS_STW1.9	0/0 = Absolute positioning through the shortest distance 1/0 = Absolute positioning in the positive direction 0/1 = Absolute positioning in the negative direction 1/1 = Absolute positioning through the shortest distance	p2651 = r2091.9	-	-	-
POS_STW1.10		p2652 = r2091.10	-	-	-
POS_STW1.11	Reserved	-	-	-	-
POS_STW1.12	1 = Continuous acceptance of the values 0 = The values are accepted for p2650 = 0/1 signal	p2649 = r2091.12	-	-	-
POS_STW1.13	Reserved	-	-	-	-
POS_STW1.14	1 = signal setting-up selected 0 = signal positioning selected.	p2653 = r2091.14	-	-	-
POS_STW1.15	1 = MDI selection 1 = MDI deselection	p2647 = r2091.15	-	-	-

<1> Used in telegram 111.

Fig. 2-36 2463 – POS_STW1 positioning control word 1 interconnection

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2463_97_03.vsd	Function diagram	- 2463 -
POS_STW1 Positioning control word 1 interconnection					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Signal targets for POS_STW2 (positioning mode) <1>

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
POS_STW2.0	1 = Activate Tracking mode	p2655[0] = r2092.0	-	[3635]	-
POS_STW2.1	1 = Set home position	p2596 = r2092.1	-	[3612]	-
POS_STW2.2	1 = Reference cam active	p2612 = r2092.2	-	[3612]	-
POS_STW2.3	Reserved	-	-	-	-
POS_STW2.4	Reserved	-	-	-	-
POS_STW2.5	1 = Jogging, incremental active 0 = Jogging, velocity active	p2591 = r2092.5	-	[3610]	-
POS_STW2.6	Reserved	-	-	-	-
POS_STW2.7	Reserved	-	-	-	-
POS_STW2.8	1 = Referencing type selection for flying referencing 0 = Referencing type selection for search for reference	p2597 = r2092.8	-	-	-
POS_STW2.9	1 = Start the search for reference in the negative direction 0 = Start the search for reference in the positive direction.	p2604 = r2092.9	-	-	-
POS_STW2.10	1 = Measuring probe 2 is activated 0 = Measuring probe 1 is activated	p2510[0] = r2092.10	-	-	-
POS_STW2.11	1 = Falling edge of the measuring probe 0 = Rising edge of the measuring probe	p2511[0] = r2092.11	-	-	-
POS_STW2.12	Reserved	-	-	-	-
POS_STW2.13	Reserved	-	-	-	-
POS_STW2.14	1 = Software limit switch activation	p2582 = r2092.14	-	-	-
POS_STW2.15	1 = STOP cam active	p2568 = r2092.15	-	-	-

<1> Used in telegram 111.

1	2	3	4	5	6	7	8
PROFIdrive (PROFIBUS/PROFINET)					fp_2464_97_03.vsd	Function diagram	- 2464 -
POS_STW2 Positioning control word 2 interconnection					12.12.2012 V4.6	G120 CU250S-2 DP/PN	

Fig. 2-37 2464 – POS_STW2 positioning control word 2 interconnection

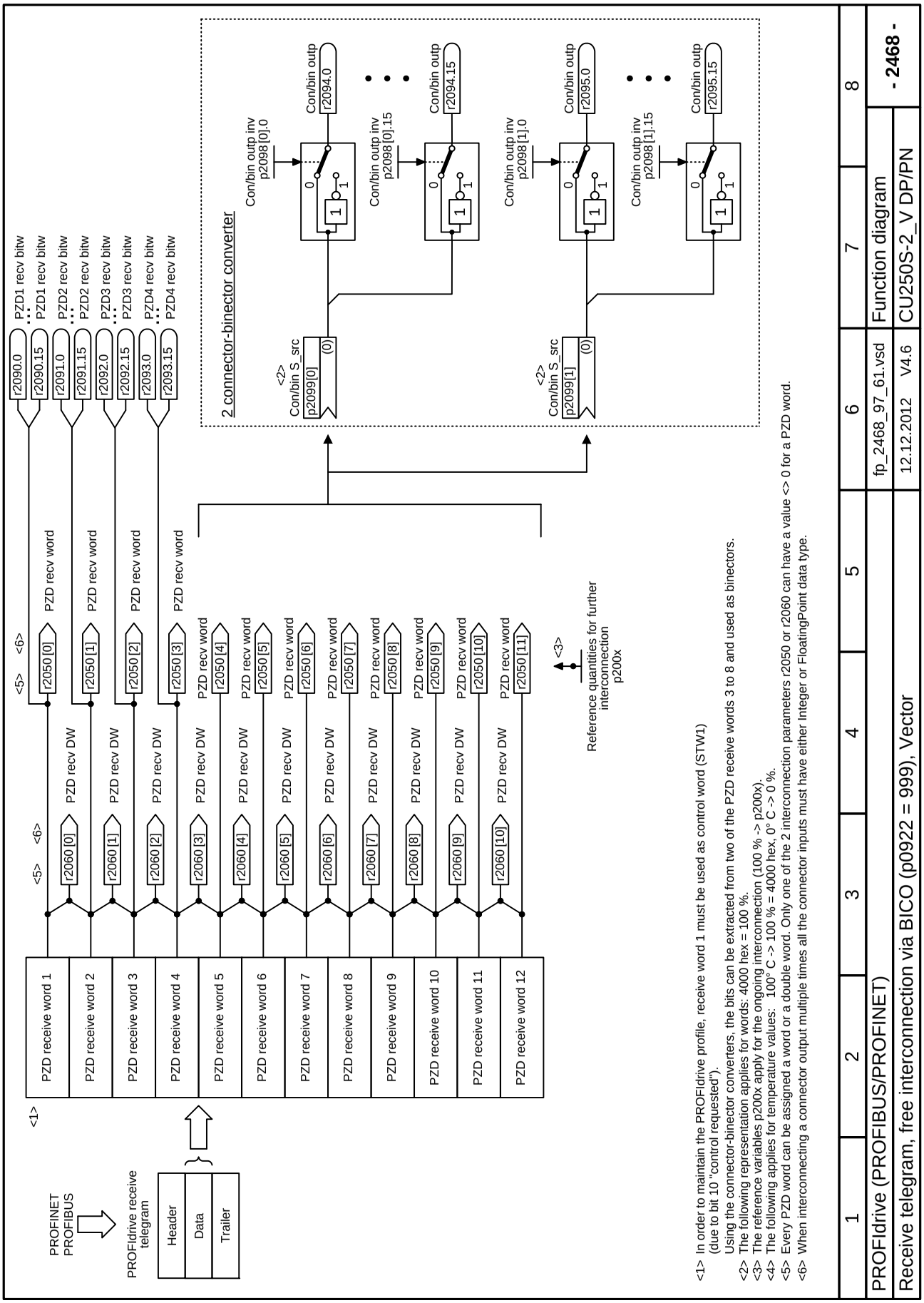
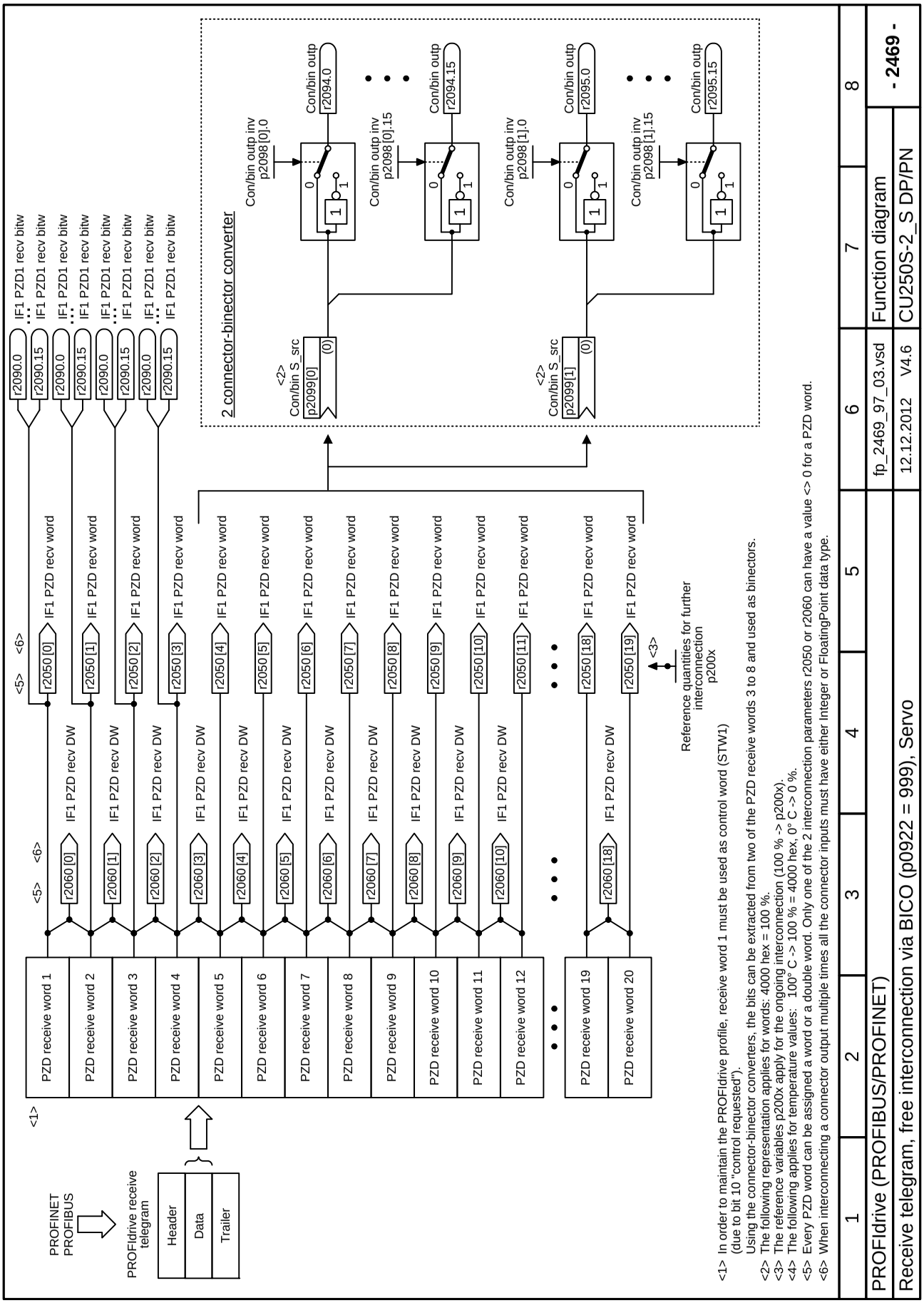


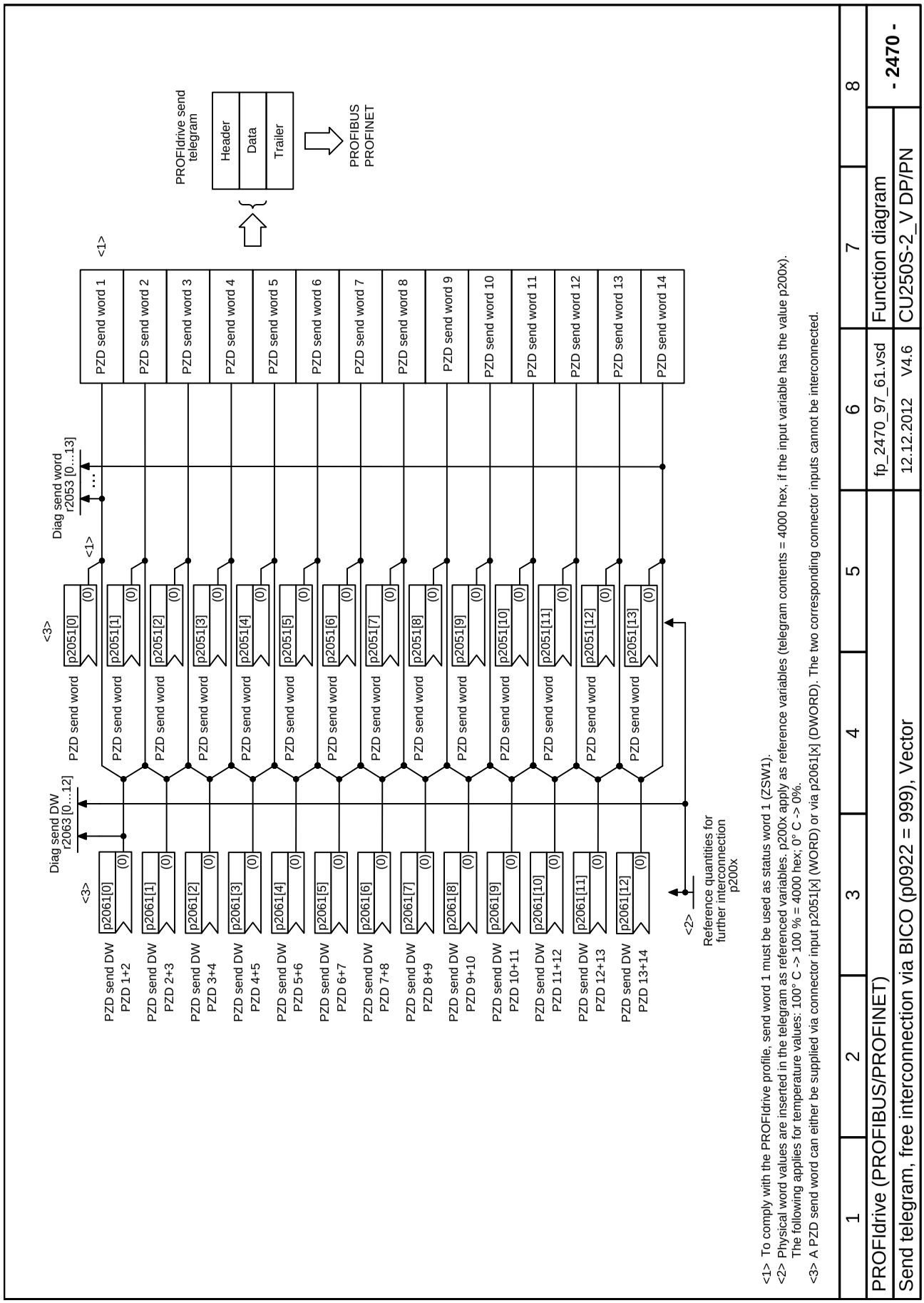
Fig. 2-38 2468 – Receive telegram, free interconnection via BICO (p0922 = 999)



<1> In order to maintain the PROFIdrive profile, receive word 1 must be used as control word (STW1) (due to bit 10 "control requested").
Using the connector-binector converters, the bits can be extracted from two of the PZD receive words 3 to 8 and used as binectors.
<2> The following representation applies for words: 4000 hex = 100 %.
<3> The reference variables p200x apply for the ongoing interconnection (100 % -> p200x).
<4> The following applies for temperature values: 100° C -> 100 % = 4000 hex, 0° C -> 0 %.
<5> Every PZD word can be assigned a word or a double word. Only one of the 2 interconnection parameters r2050 or r2060 can have a value <> 0 for a PZD word.
<6> When interconnecting a connector output multiple times all the connector inputs must have either Integer or FloatingPoint data type.

1	2	3	4	5	6	7	8	
PROFIdrive (PROFIBUS/PROFINET)					fp_2469_97_03.vsd	Function diagram		- 2469 -
Receive telegram, free interconnection via BICO (p0922 = 999), Servo					12.12.2012 V4.6	CU250S-2_S DP/PN		

Fig. 2-39 2469 – Receive telegram, free interconnection via BICO (p0922 = 999), servo



<1> To comply with the PROFIdrive profile, send word 1 must be used as status word 1 (ZSW1).
<2> Physical word values are inserted in the telegram as referenced variables. p200x apply as reference variables (telegram contents = 4000 hex, if the input variable has the value p200x).
The following applies for temperature values: 100° C -> 100 % = 4000 hex; 0° C -> 0%.
<3> A PZD send word can either be supplied via connector input p2051[x] (WORD) or via p2061[x] (DWORD). The two corresponding connector inputs cannot be interconnected.

1	2	3	4	5	6	7	8	
PROFIdrive (PROFIBUS/PROFINET)					fp_2470_97_61.vsd	Function diagram		- 2470 -
Send telegram, free interconnection via BICO (p0922 = 999), Vector					12.12.2012 V4.6	CU250S-2_V DP/PN		

Fig. 2-40 2470 – Send telegram, free interconnection via BICO (p0922 = 999), vector

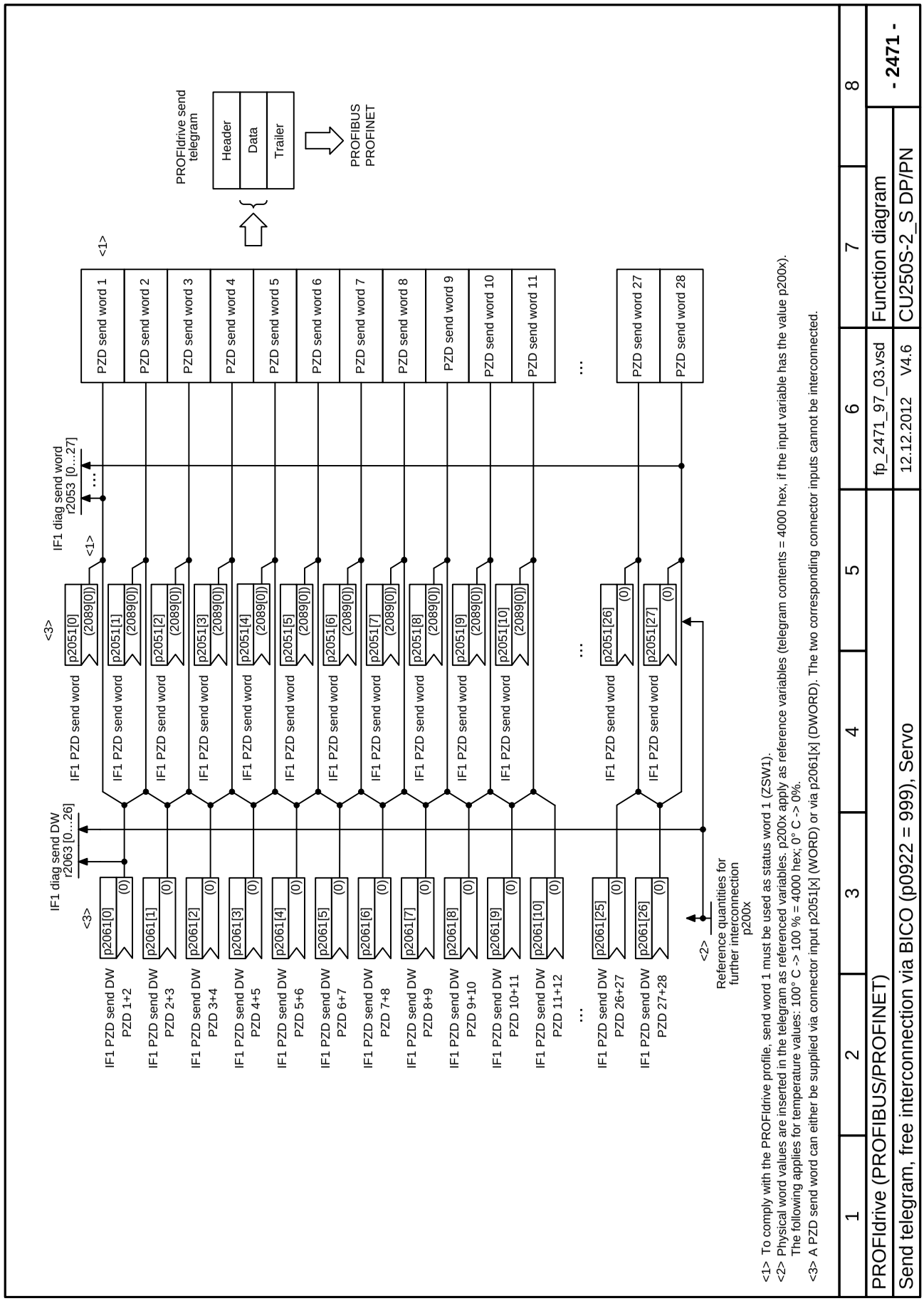


Fig. 2-41 2471 – Send telegram, free interconnection via BICO (p0922 = 999), servo

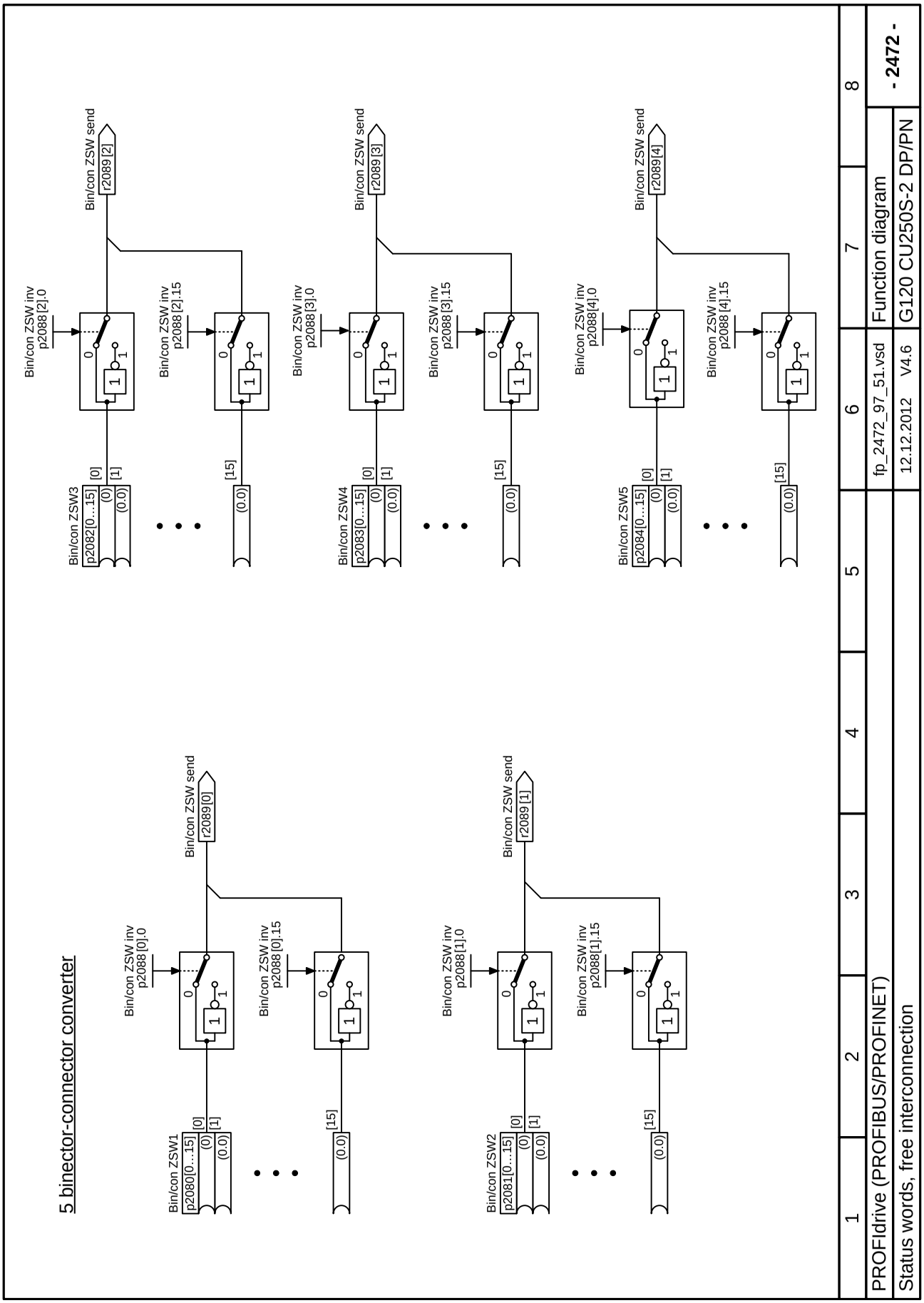


Fig. 2-42 2472 – Status words, free interconnection

2.7 CANopen communication

Function diagrams

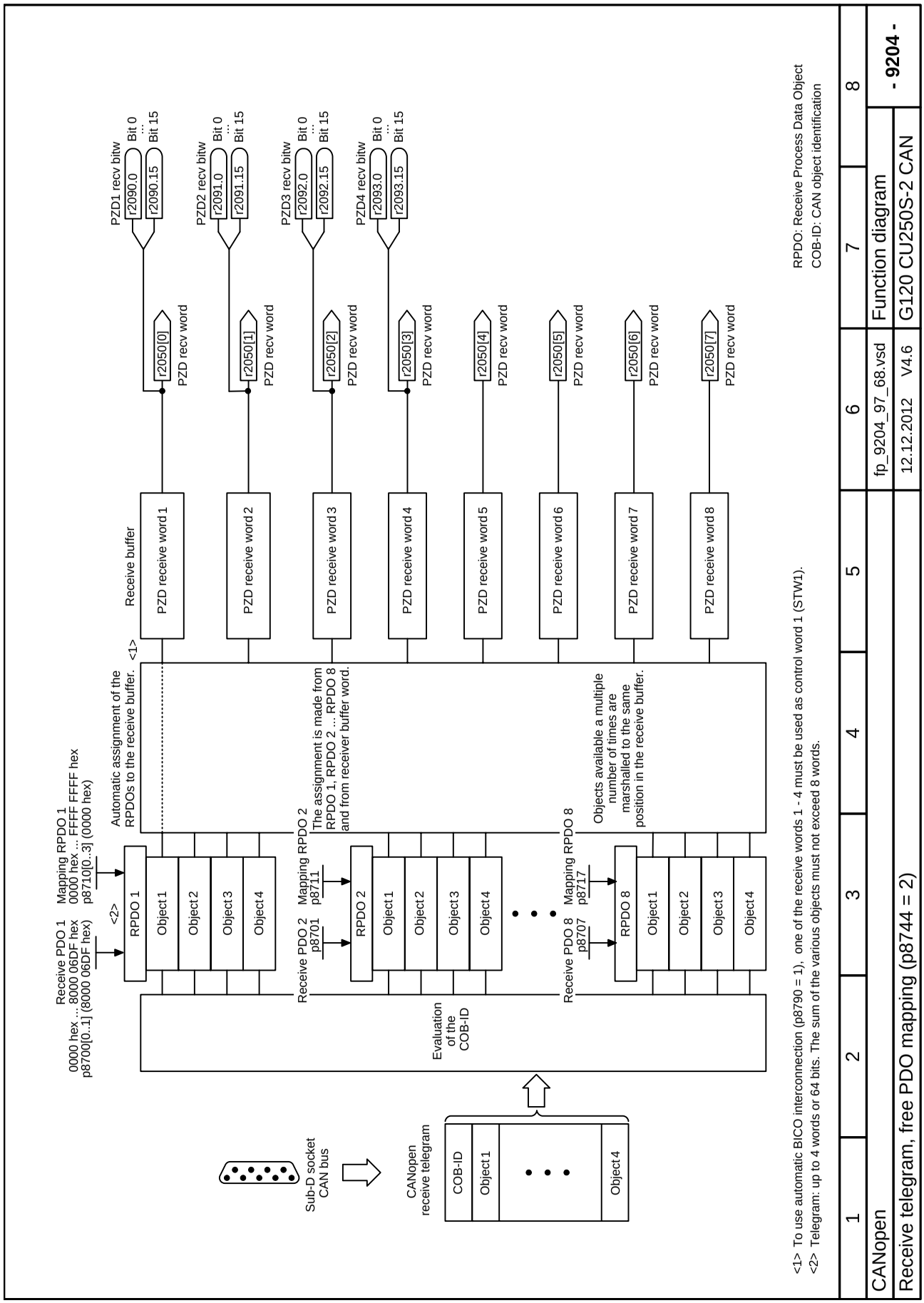


Fig. 2-43 9204 – Receive telegram, free PDO mapping (p8744 = 2)

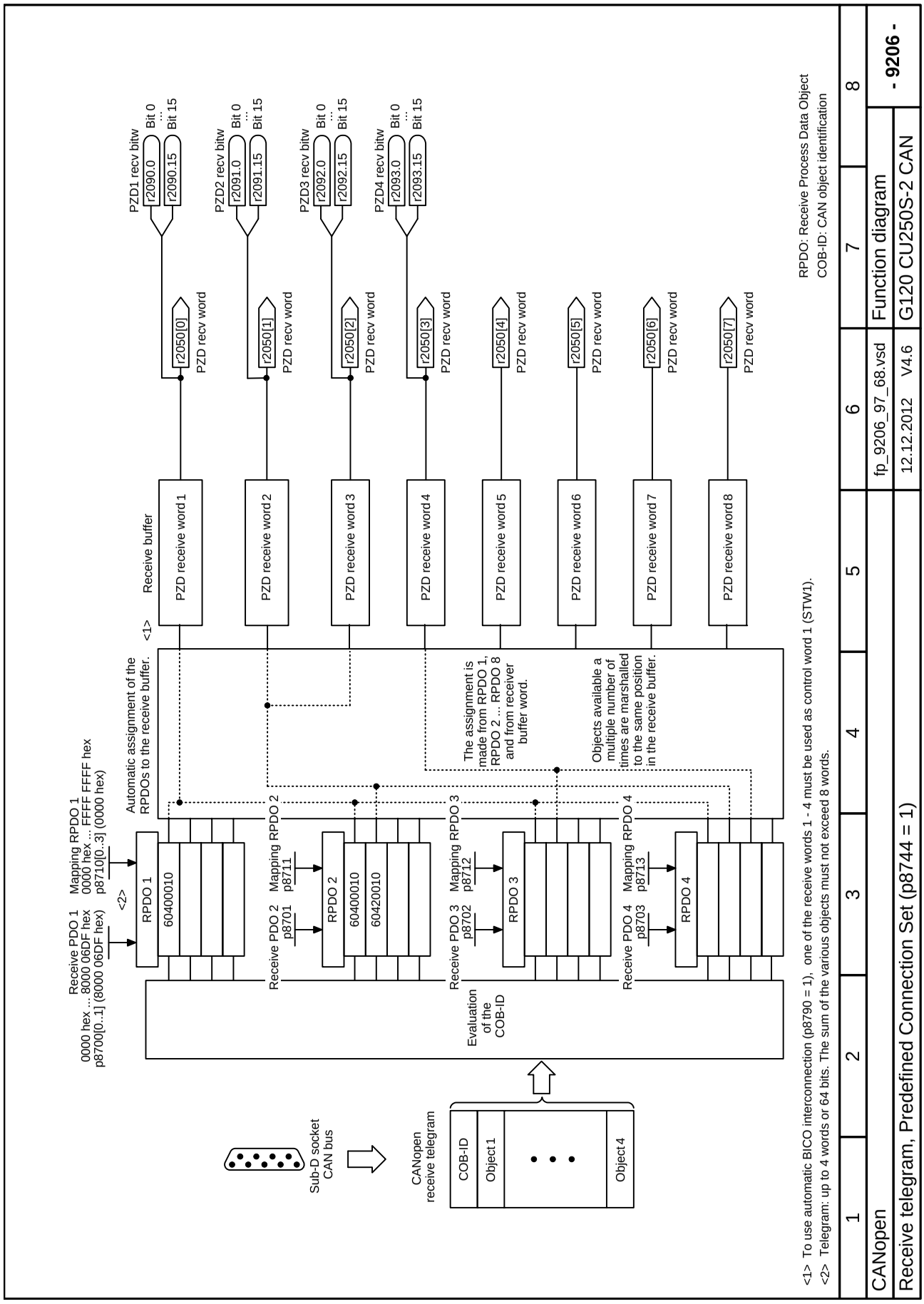


Fig. 2-44 9206 – Receive telegram, Predefined Connection Set (p8744 = 1)

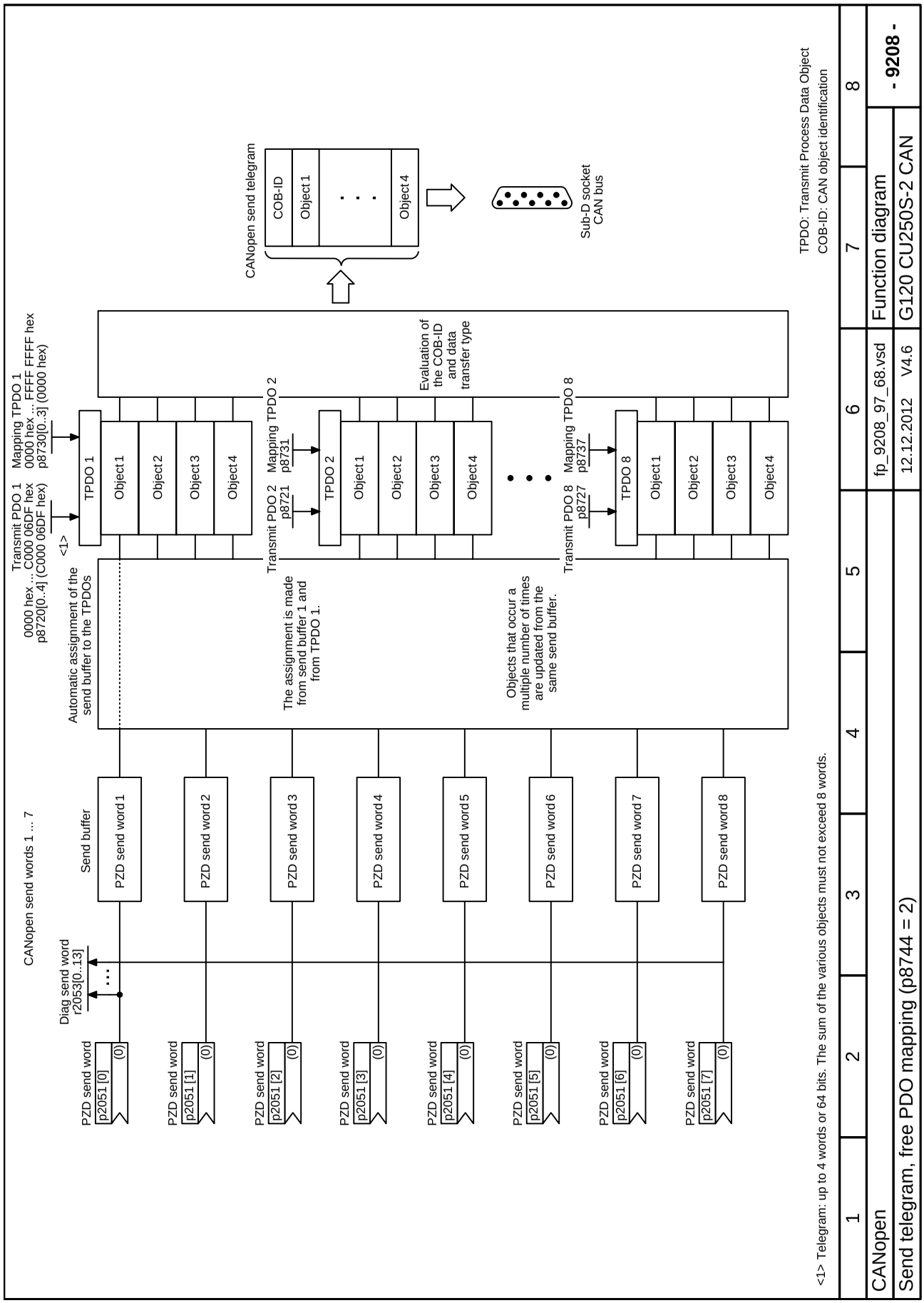


Fig. 2-45 9208 – Send telegram, free PDO mapping (p8744 = 2)

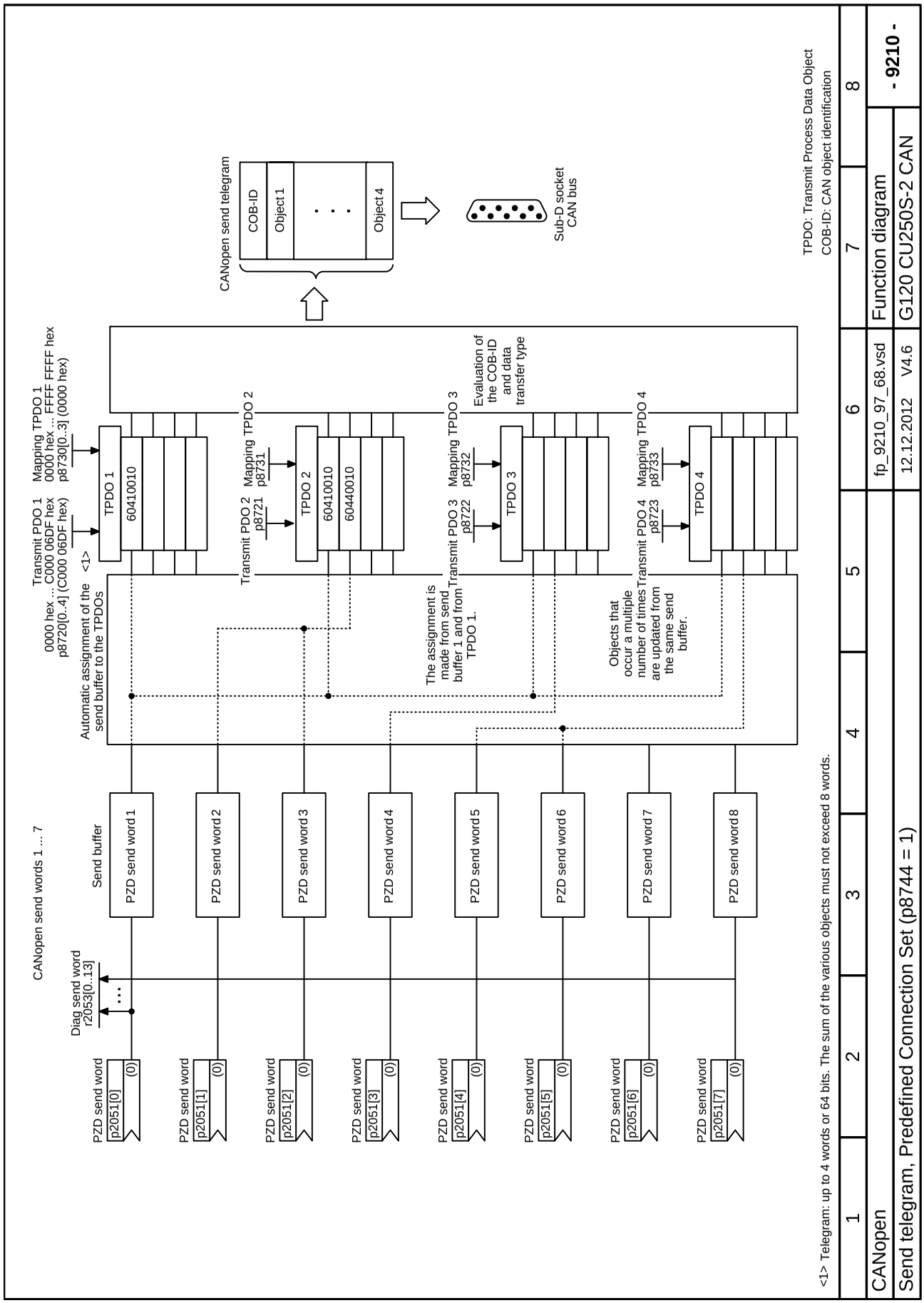


Fig. 2-46 9210 – Send telegram, Predefined Connection Set (p8744 = 1)

Signal targets for control word CANopen (r8795)

Signal	Meaning	Interconnection parameters <1>	[Function diagram] internal control word	[Function diagram] signal target
STW1.0	⊓ = ON (pulses can be enabled) 0 = OFF1 (braking with RFG, then pulse suppression and ready for switching on)	p0840[0] = r2090.0	[2501.3]	Sequence control
STW1.1	1 = No coast-down activated (enable possible) 0 = Activate coast-down (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	Sequence control
STW1.2	1 = No fast stop activated (enable possible) 0 = Activate fast stop (OFF3 ramp p1135, then pulse suppression and switching on inhibited)	p0848[0] = r2090.2	[2501.3]	Sequence control
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	Sequence control
STW1.4	1 = Enable ramp-function generator 0 = Inhibit ramp-function generator	<2> p1140[0] = r2090.4	[2501.3]	[3070]
STW1.5	1 = Continue ramp-function generator 0 = Freeze ramp-function generator	<2> p1141[0] = r2090.5	[2501.3]	[3070]
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	<2> p1142[0] = r2090.6	[2501.3]	[3070]
STW1.7	⊓ = Acknowledge fault	p2103[0] = r2090.7	[2546.1]	[8060]
STW1.8	1 = Stop	<2> <3>	-	[3070]
STW1.9	Reserved	-	-	-
STW1.10	Reserved	-	-	-
STW1.11	Can be freely connected	pxxxx[y] = r2090.11	-	-
STW1.12	Can be freely connected	pxxxx[y] = r2090.12	-	-
STW1.13	Can be freely connected	pxxxx[y] = r2090.13	-	-
STW1.14	Can be freely connected	pxxxx[y] = r2090.14	-	-
STW1.15	Can be freely connected	pxxxx[y] = r2090.15	-	-

<1> Depending on the position of the CANopen control word in p8750, the number of the binector to be connected changes.
<2> Not taken into account for the automatic control word interconnection (p8790).
<3> Interconnection via p8791

1	2	3	4	5	6	7	8
CANopen					fp_9220_97_68.vsd	Function diagram	- 9220 -
Control word, CANopen					12.12.2012 V4.6	G120 CU250S-2 CAN	

Fig. 2-47 9220 – Control word, CANopen

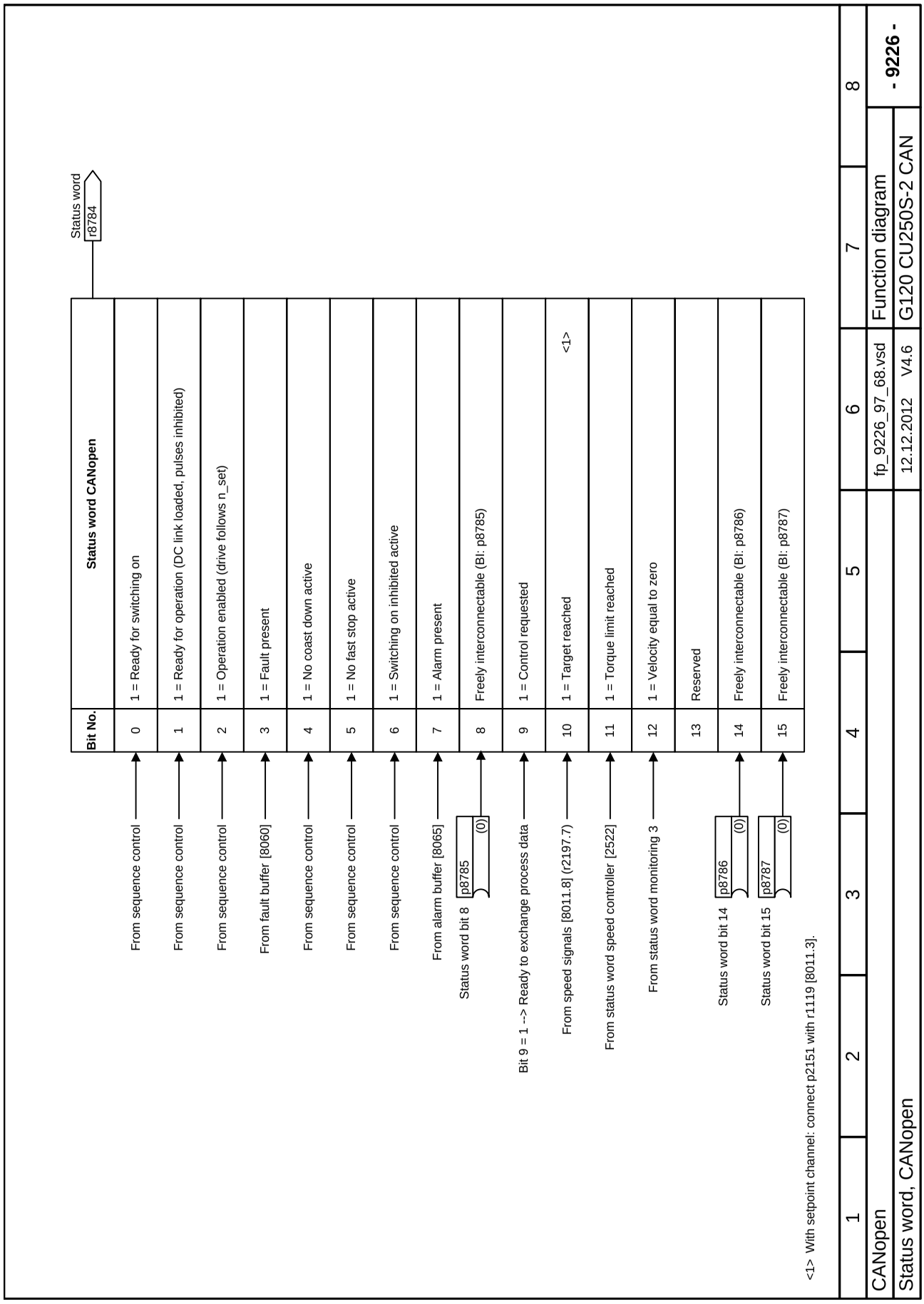


Fig. 2-48 9226 – Status word, CANopen

2.8 Communication, fieldbus interface (USS, Modbus)

Function diagrams

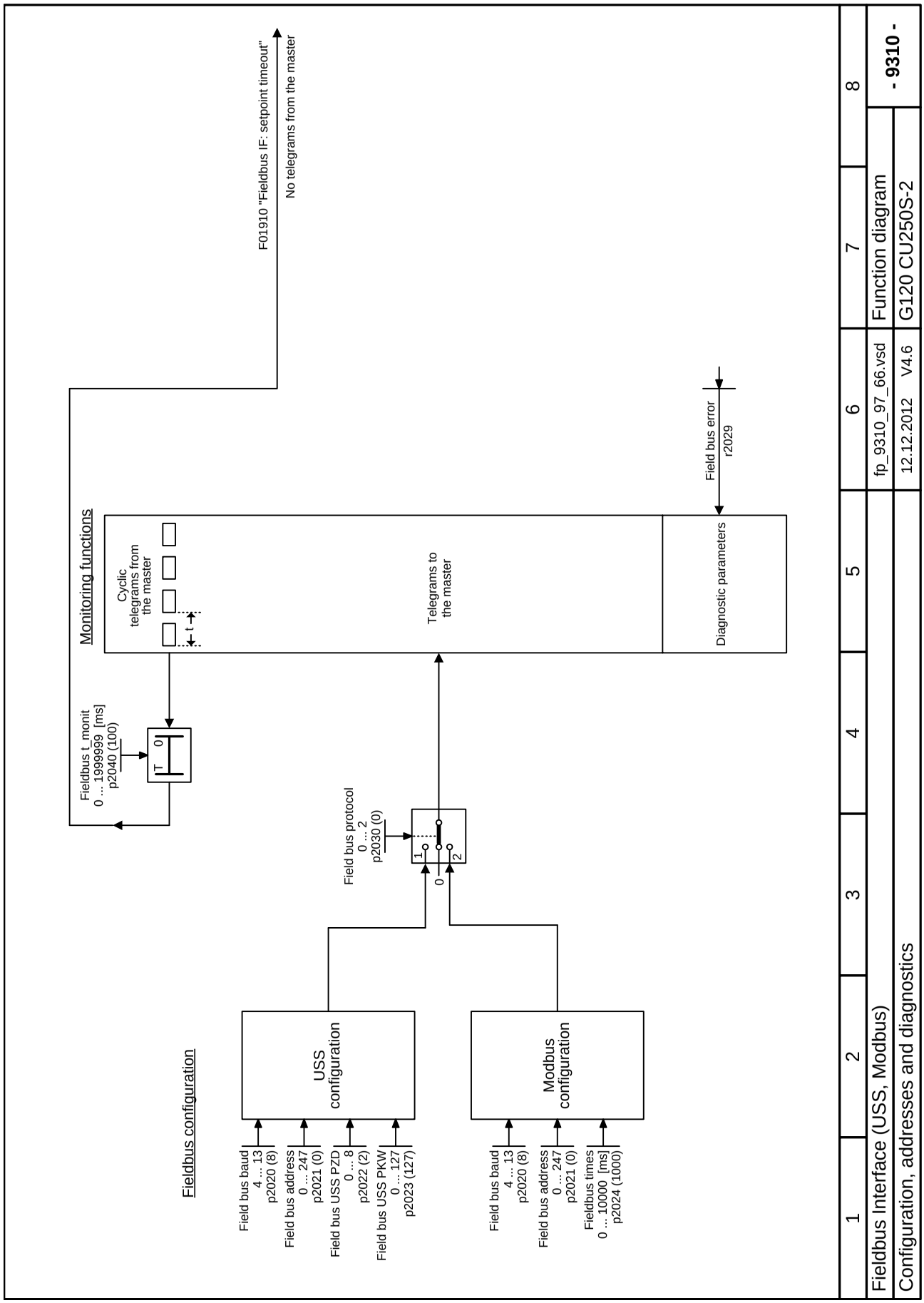


Fig. 2-49 9310 – Configuration, addresses and diagnostics

Signal targets for fieldbus STW1

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW1.0	⊓ = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	Sequence control	-
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	Sequence control	-
STW1.2	1 = No OFF3 (enable is possible) 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse suppression and switching on inhibited)	p0848[0] = r2090.2	[2501.3]	Sequence control	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	Sequence control	-
STW1.4	1 = Operating condition (the ramp-function generator can be enabled) 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140[0] = r2090.4	[2501.3]	[3060], [3070], [3080]	-
STW1.5	1 = Enable the ramp-function generator 0 = Stop the ramp-function generator (freeze the ramp-function generator output)	p1141[0] = r2090.5	[2501.3]	[3060], [3070]	-
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142[0] = r2090.6	[2501.3]	[3060], [3070], [3080]	-
STW1.7	⊓ = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-
STW1.8	Reserved	-	-	-	-
STW1.9	Reserved	-	-	-	-
STW1.10	1 = Control via PLC <1>	p0854[0] = r2090.10	[2501.3]	[2501]	-
STW1.11	1 = Dir of rot reversal <2>	p1113[0] = r2090.11	[2505.3]	[3040]	-
STW1.12	Reserved	-	-	-	-
STW1.13	1 = Motorized potentiometer, setpoint, raise	p1035[0] = r2090.13	[2505.3]	[3020]	-
STW1.14	1 = Motorized potentiometer, setpoint, lower	p1036[0] = r2090.14	[2505.3]	[3020]	-
STW1.15	Reserved	-	-	-	-

<1> Bit 10 in STW1 must be set to ensure that the drive accepts the process data.

<2> The direction reversal can be locked. See p1110 and p1111.

1	2	3	4	5	6	7	8
Fieldbus Interface (USS, Modbus)					fp_9342_97_62.vsd	Function diagram	- 9342 -
STW1 control word interconnection					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-50 9342 – STW1 control word interconnection

Signal sources for fieldbus ZSW1

Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted <1>
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	Sequence control	-
ZSW1.1	1 = Ready for operation (DC link loaded, pulses inhibited)	p2080[1] = r0899.1	[2503.7]	Sequence control	-
ZSW1.2	1 = Operation enabled (drive follows n_set)	p2080[2] = r0899.2	[2503.7]	Sequence control	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	1 = No coast down active (OFF2 inactive)	p2080[4] = r0899.4	[2503.7]	Sequence control	-
ZSW1.5	1 = No fast stop active (OFF3 inactive)	p2080[5] = r0899.5	[2503.7]	Sequence control	-
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	Sequence control	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8011]	-
ZSW1.9	1 = Control requested <2>	p2080[9] = r0899.9	[2503.7]	[2503]	-
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-
ZSW1.11	1 = I, M, or P limit not reached	p2080[11] = r1407.7	[2522.7]	[6060]	✔
ZSW1.12	1 = Open holding brake	p2080[12] = r0899.12	[2503.7]	[2701]	-
ZSW1.13	1 = No motor overtemperature alarm	p2080[13] = r2135.14	[2548.7]	[8016]	✔
ZSW1.14	1 = Motor rotates forwards (n_act ≥ 0) 0 = Motor rotates backwards (n_act < 0)	p2080[14] = r2197.3	[2534.7]	[8011]	-
ZSW1.15	1 = No alarm, thermal overload, power unit	p2080[15] = r2135.15	[2548.7]	[8014]	✔

<1> The ZSW1 is generated using the binector-connector converter (BI: p2080[0...15], inversion: p2088[0].0...p2088[0].15)
<2> The drive is ready to accept data.

1	2	3	4	5	6	7	8
Fieldbus Interface (USS, Modbus)					fp_9352_97_62.vsd	Function diagram	- 9352 -
ZSW1 status word interconnection					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-51 9352 – ZSW1 status word interconnection

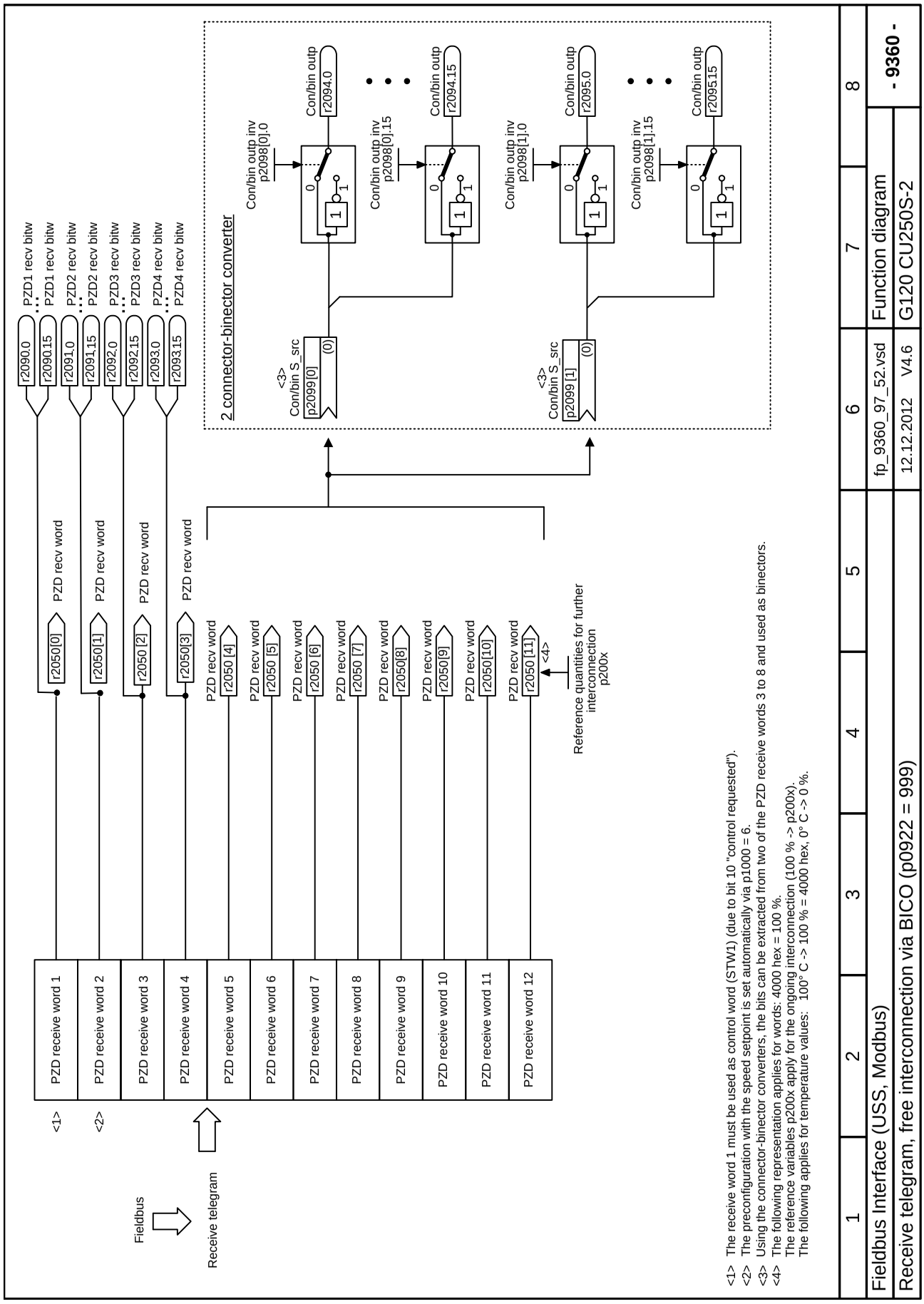


Fig. 2-52 9360 – Receive telegram, free interconnection via BICO (p0922 = 999)

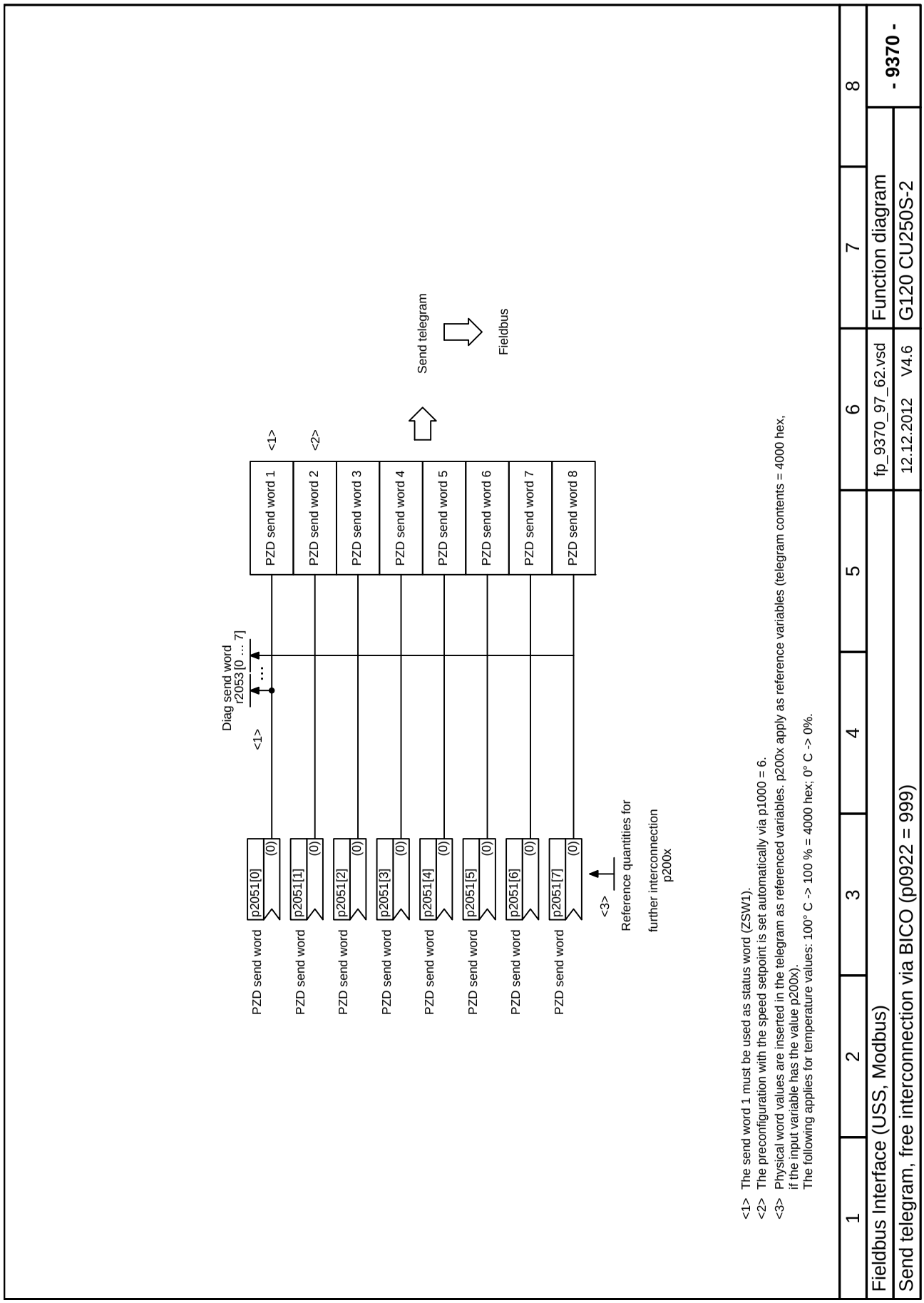


Fig. 2-53 9370 – Send telegram, free interconnection via BICO (p0922 = 999)

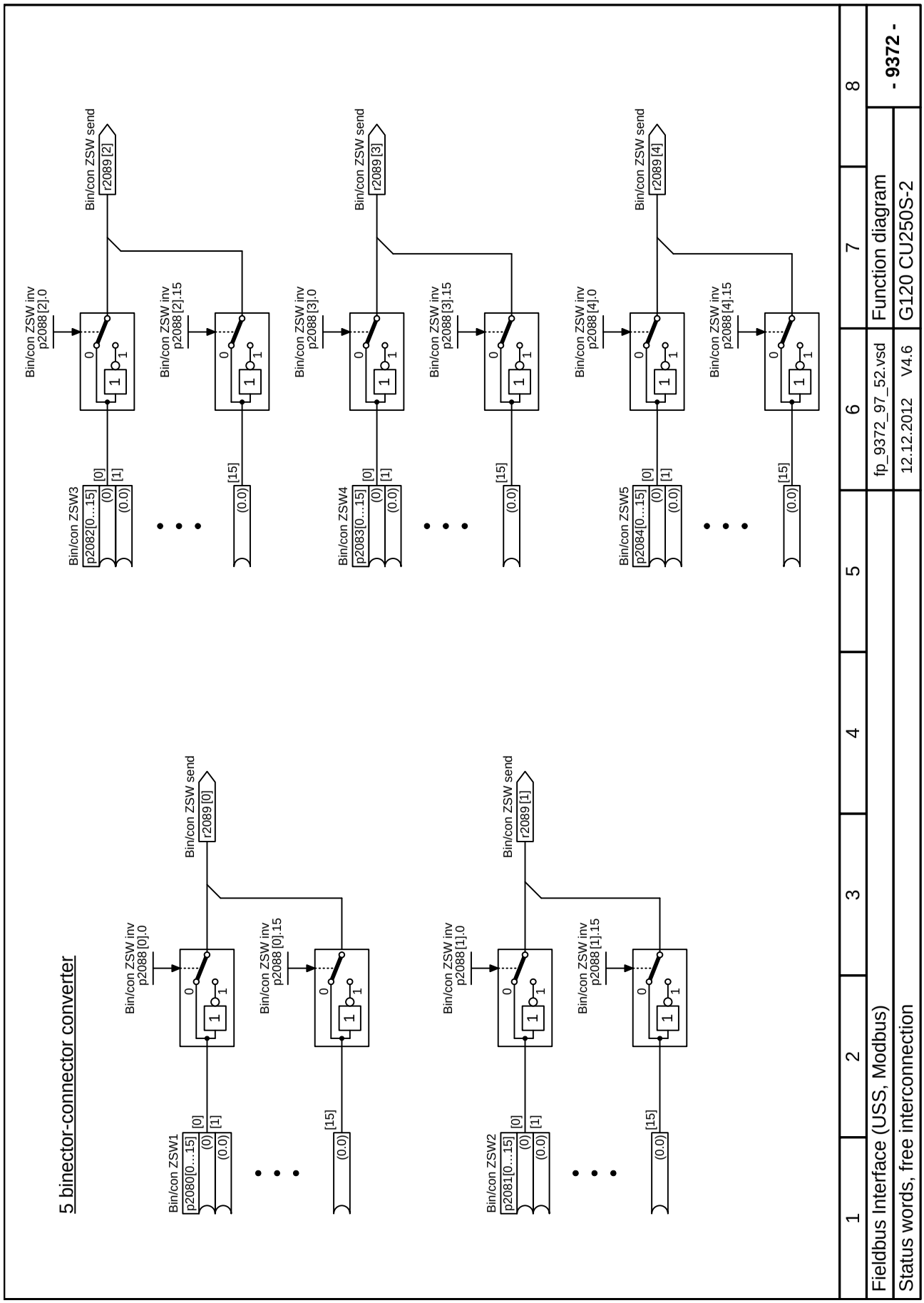


Fig. 2-54 9372 – Status word, free interconnection

2.9 Internal control/status words

Function diagrams

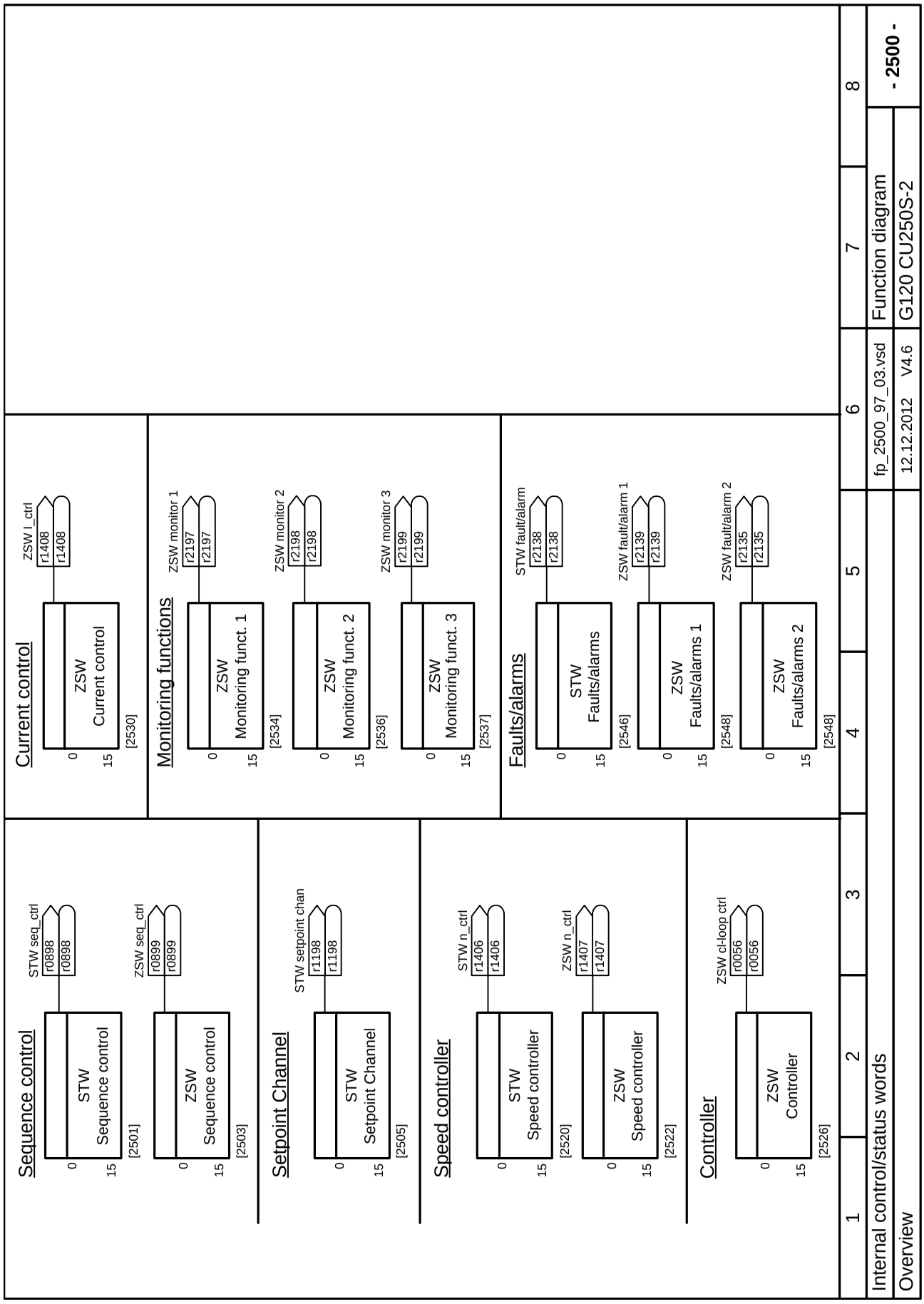


Fig. 2-55 2500 – Overview

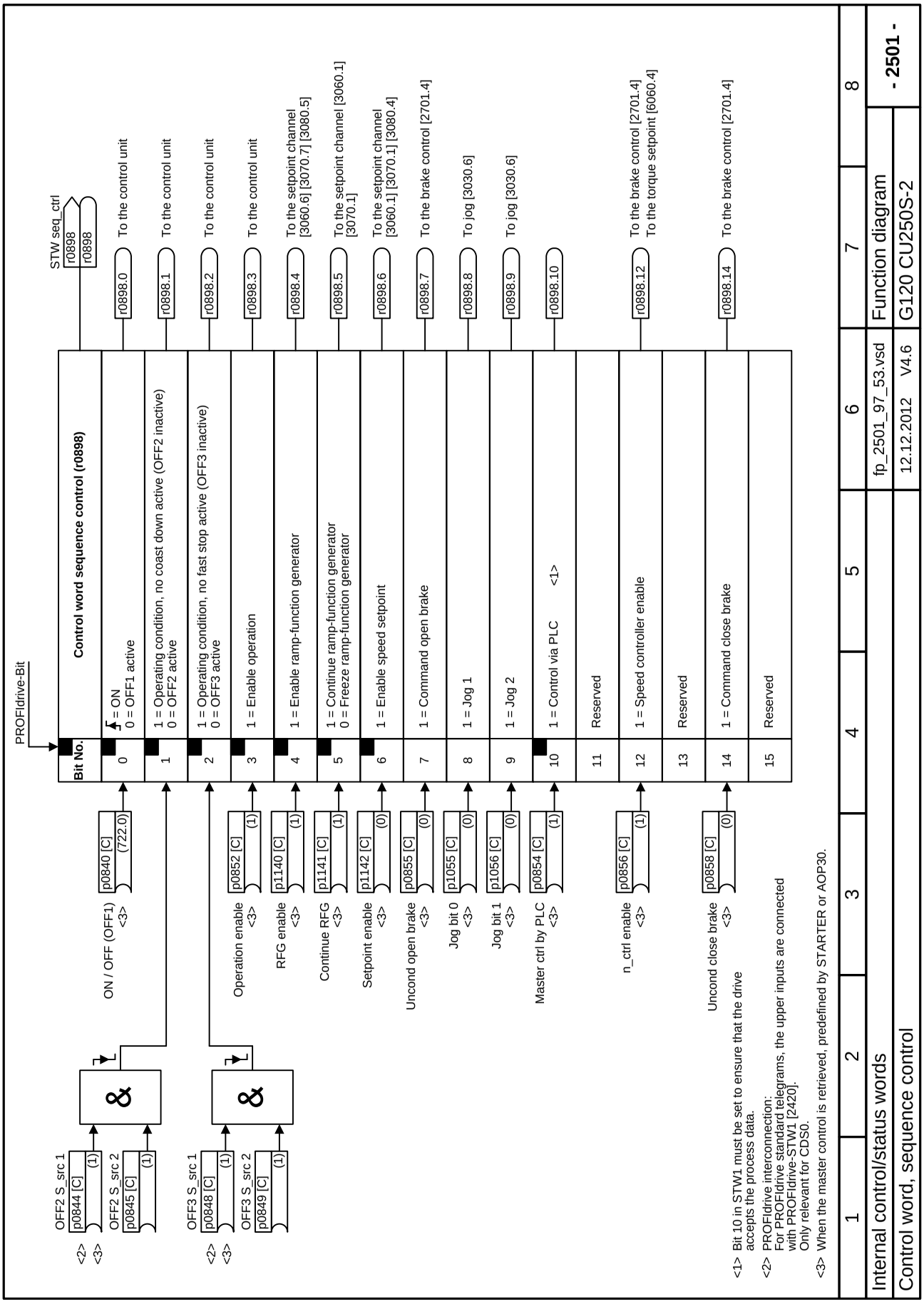


Fig. 2-56 2501 – Control word, sequence control

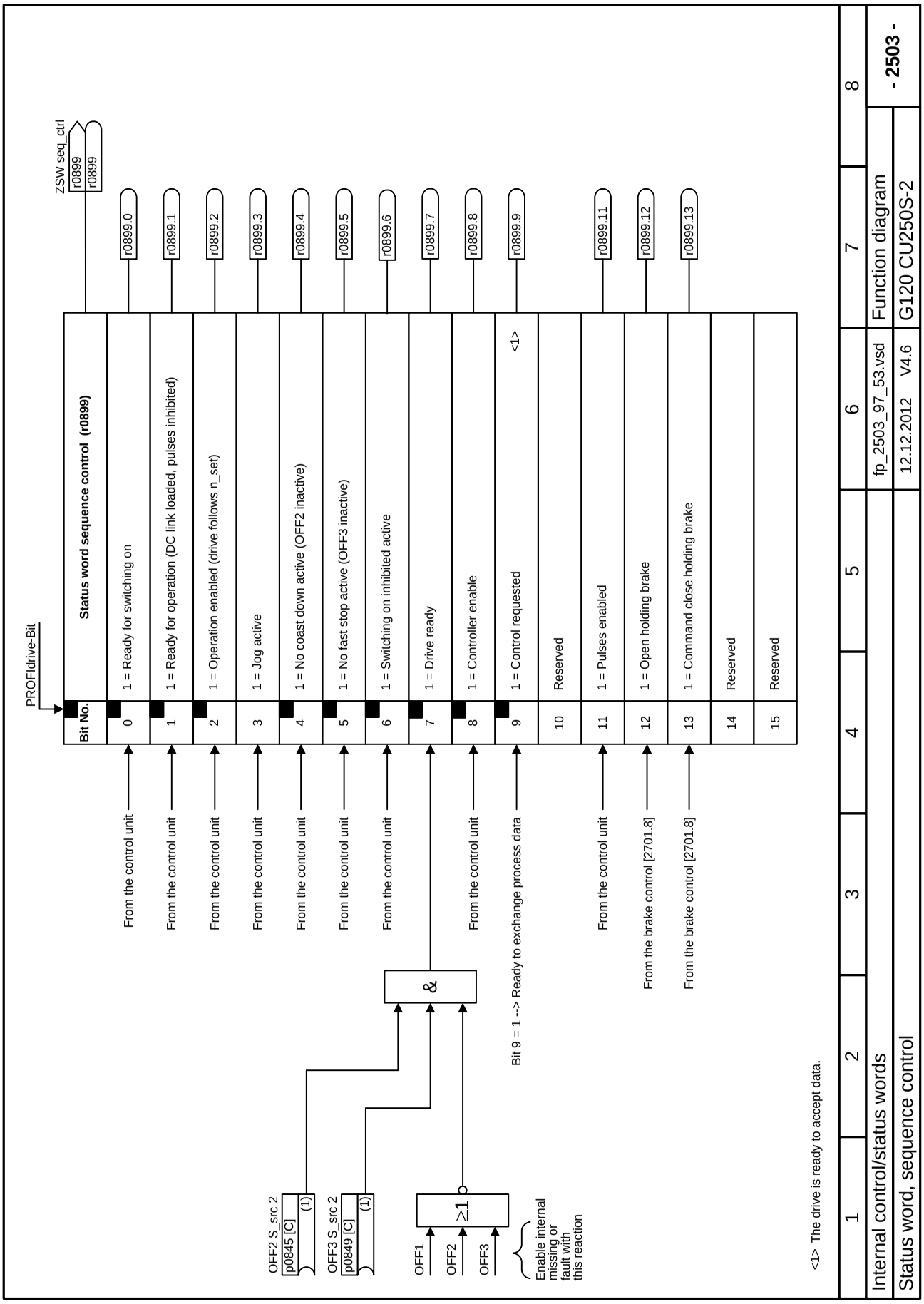


Fig. 2-57 2503 – Status word, sequence control

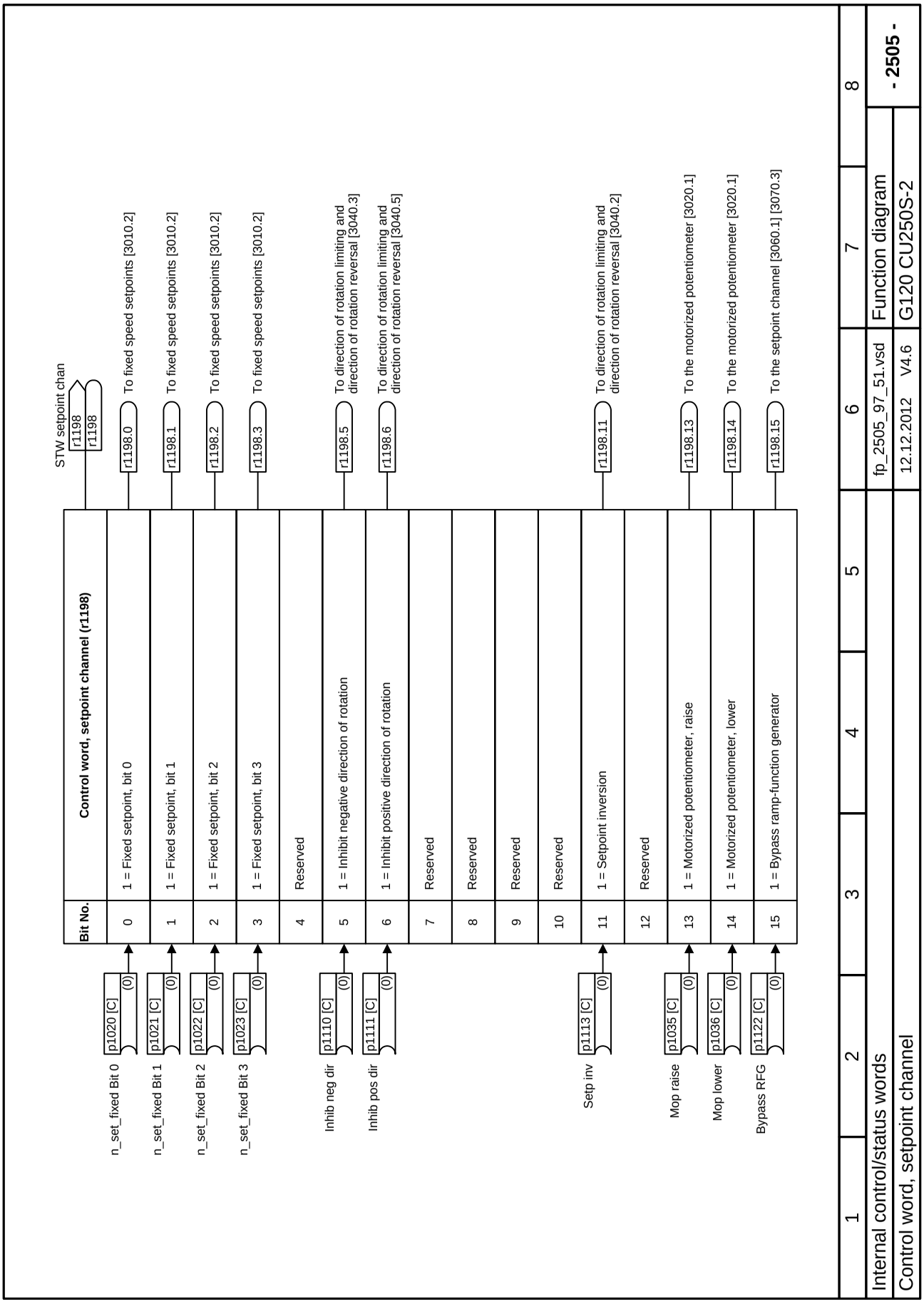


Fig. 2-58 2505 – Control word, setpoint channel

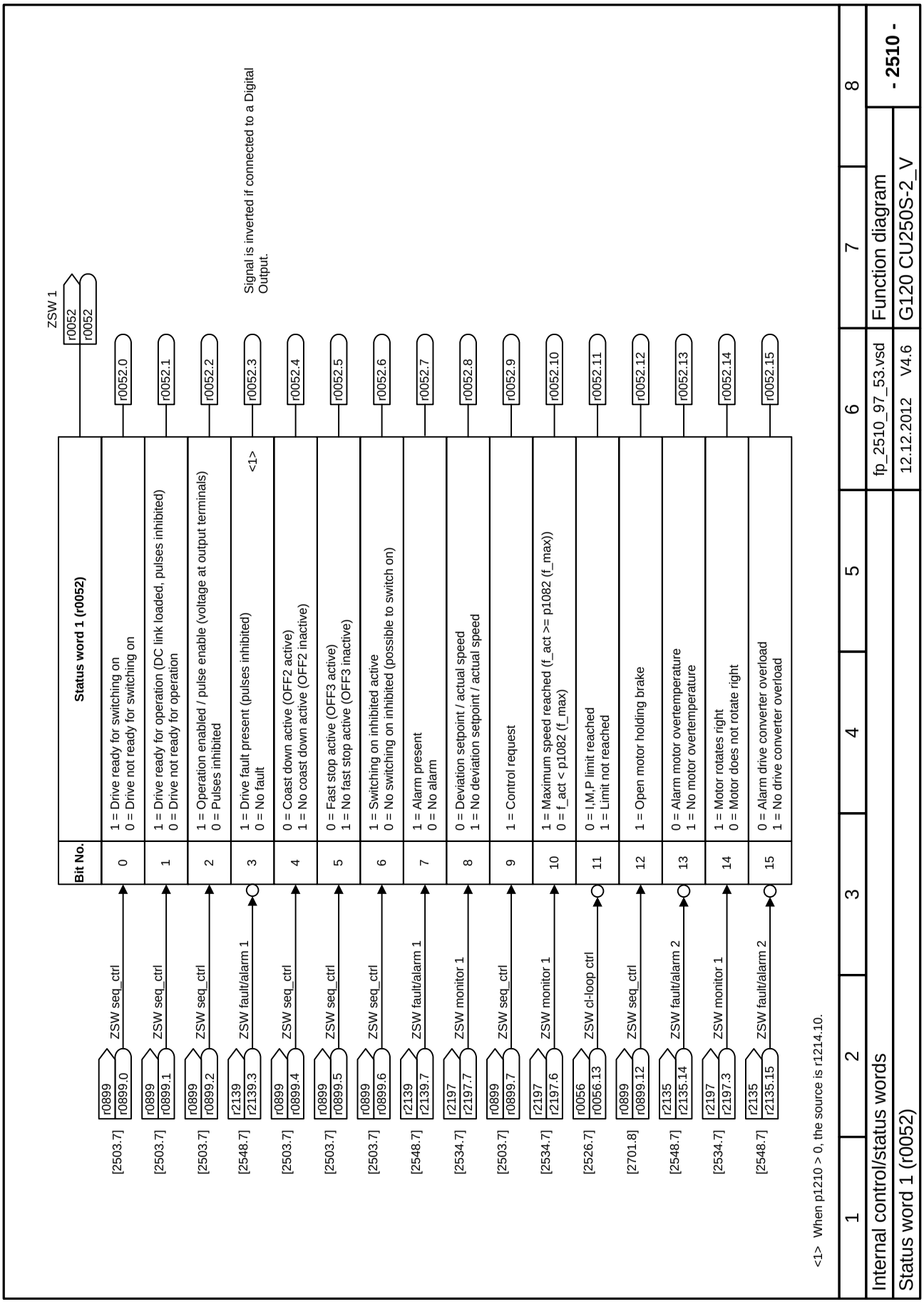


Fig. 2-59 2510 – Status word 1 (r0052), (vector control)

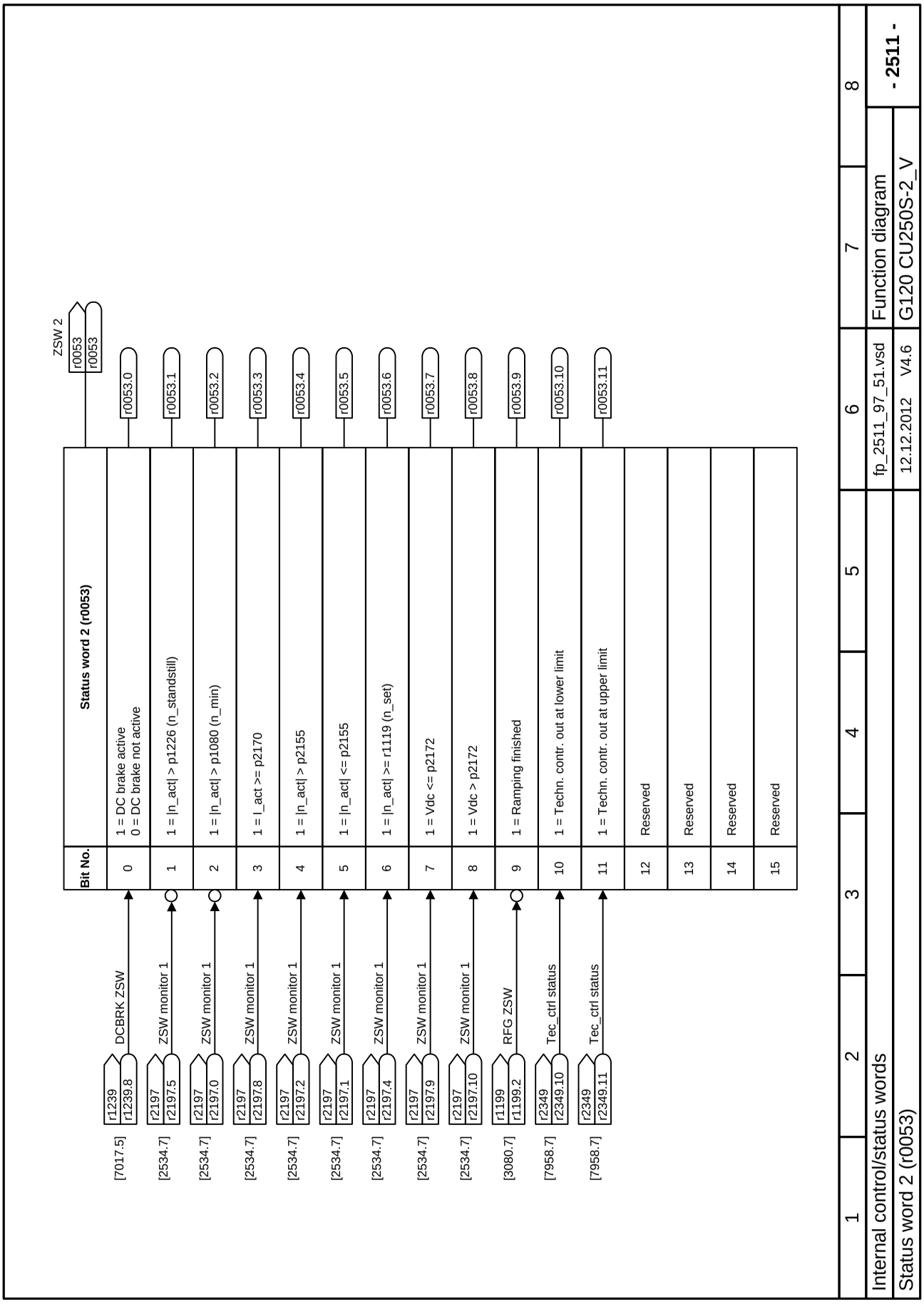


Fig. 2-60 2511 – Status word 2 (r0053), (vector control)

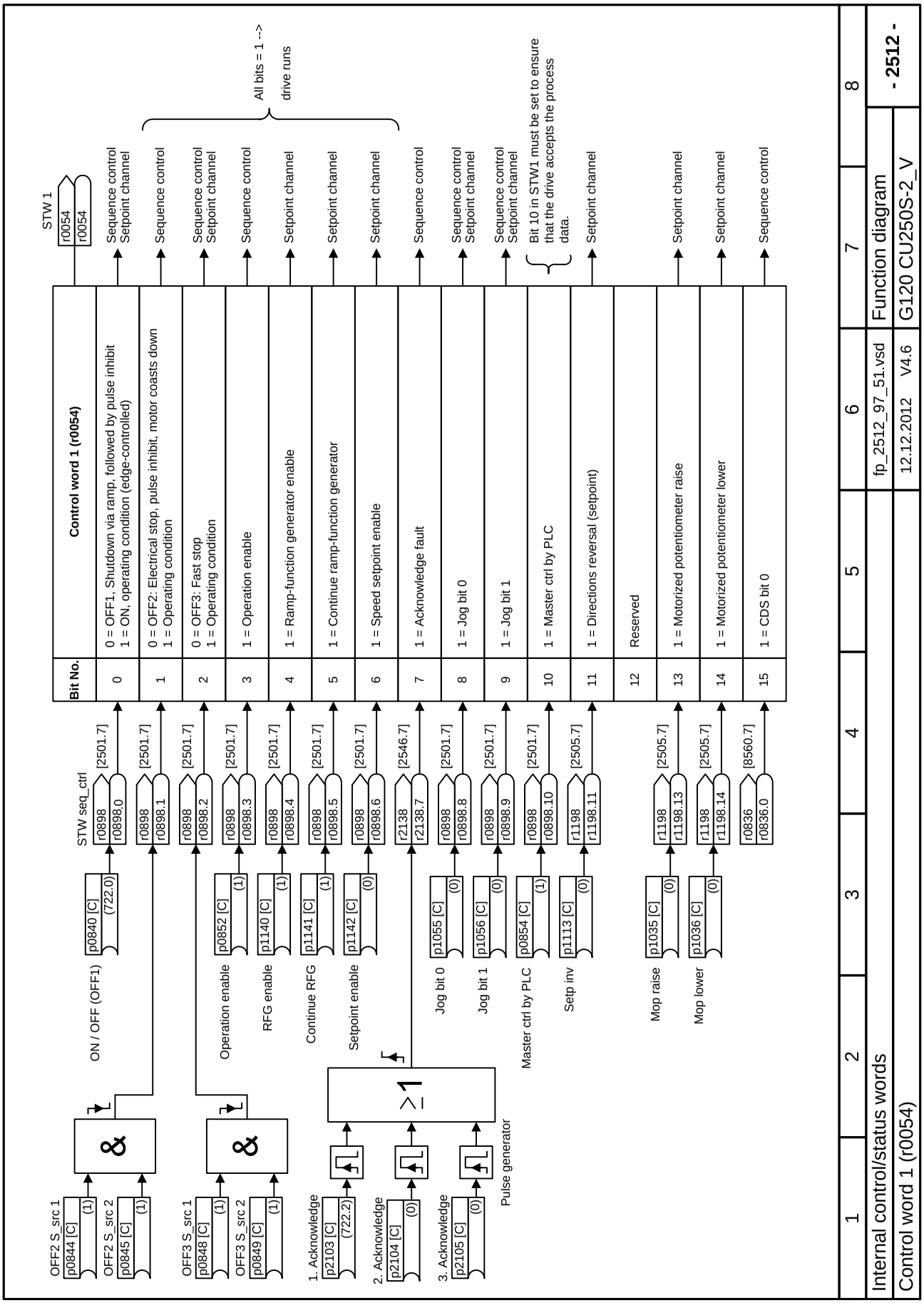


Fig. 2-61 2512 – Control word 1 (r0054), (vector control)

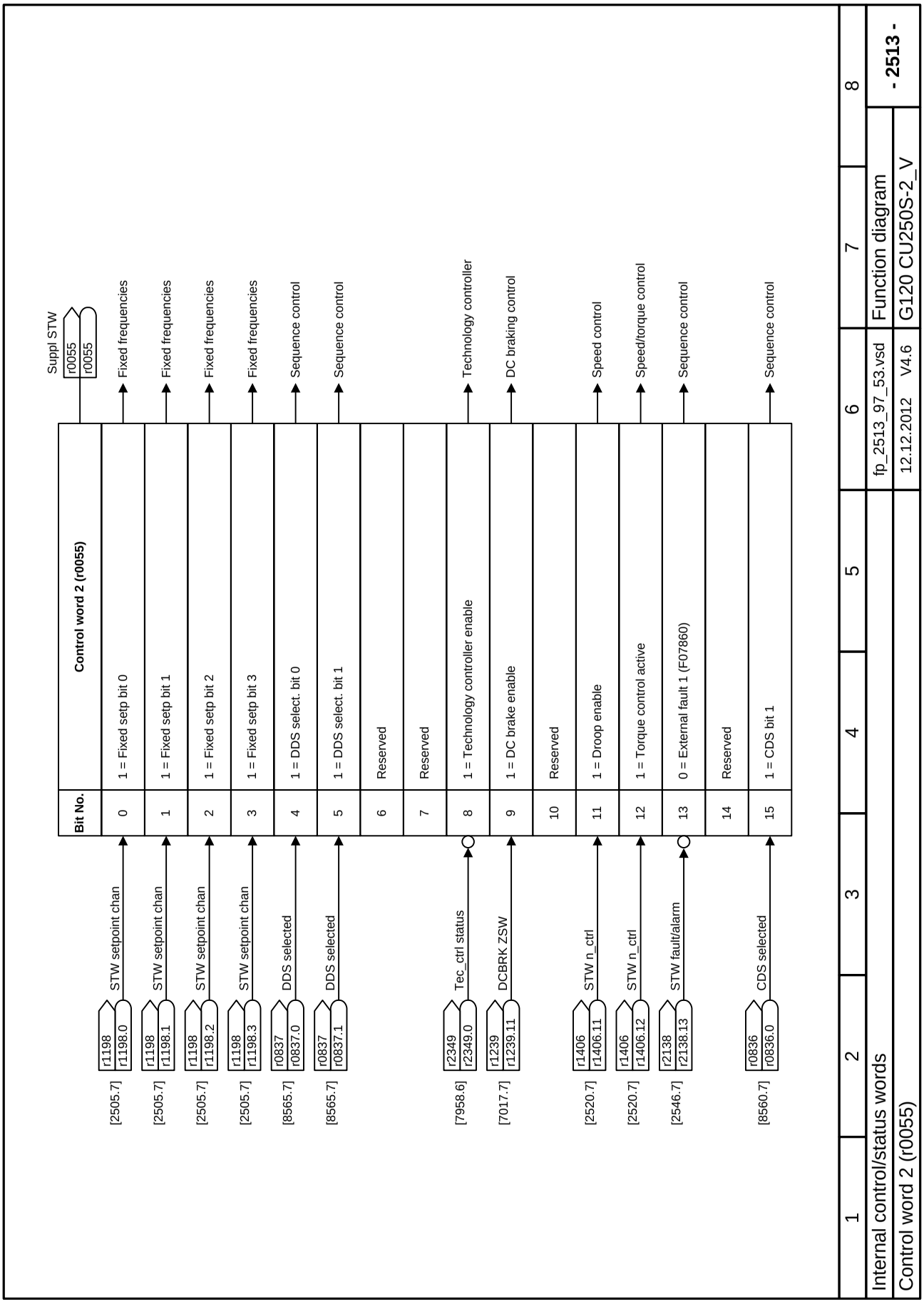


Fig. 2-62 2513 – Control word 2 (r0055), (vector control)

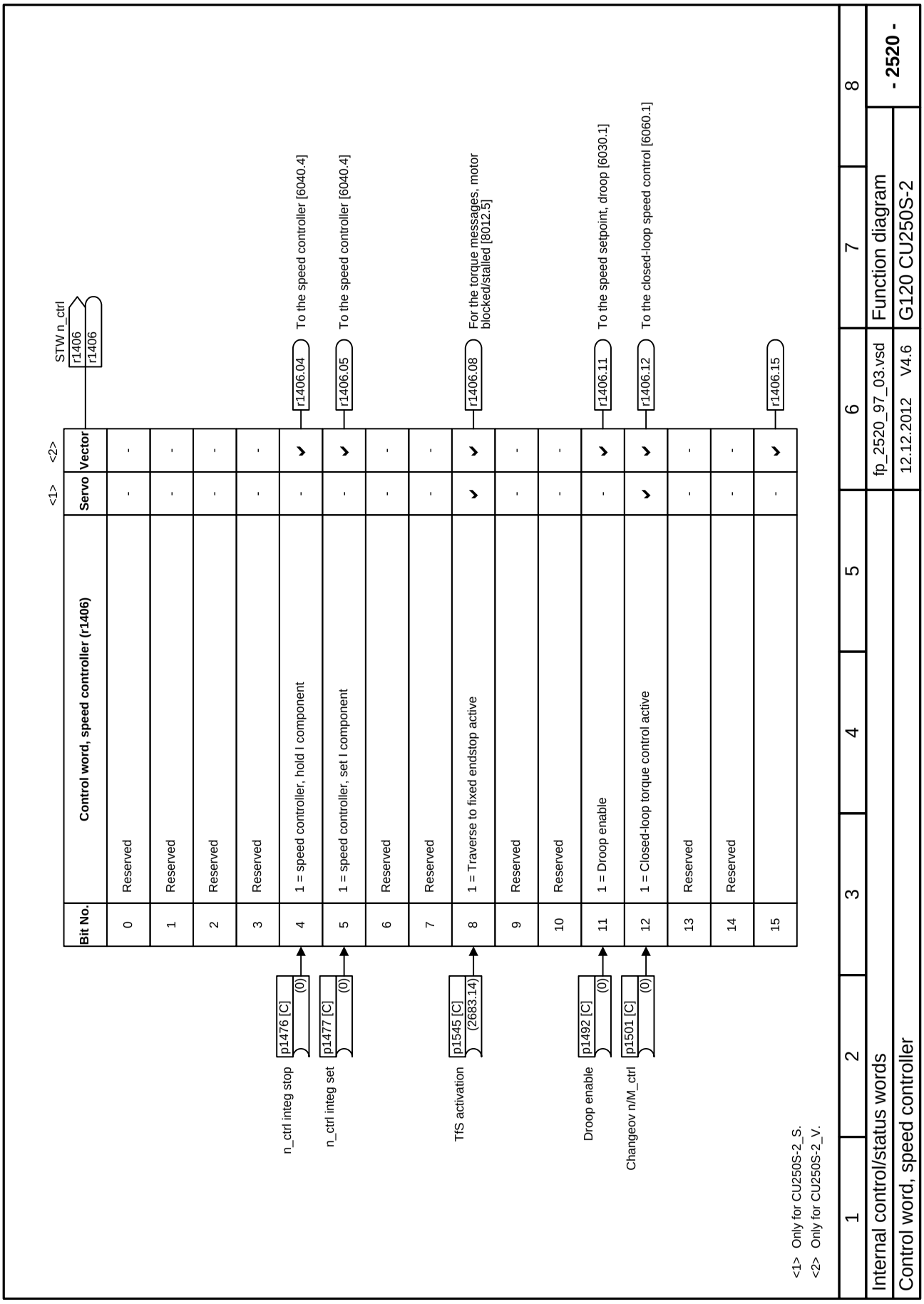


Fig. 2-63 2520 – Control word, speed controller

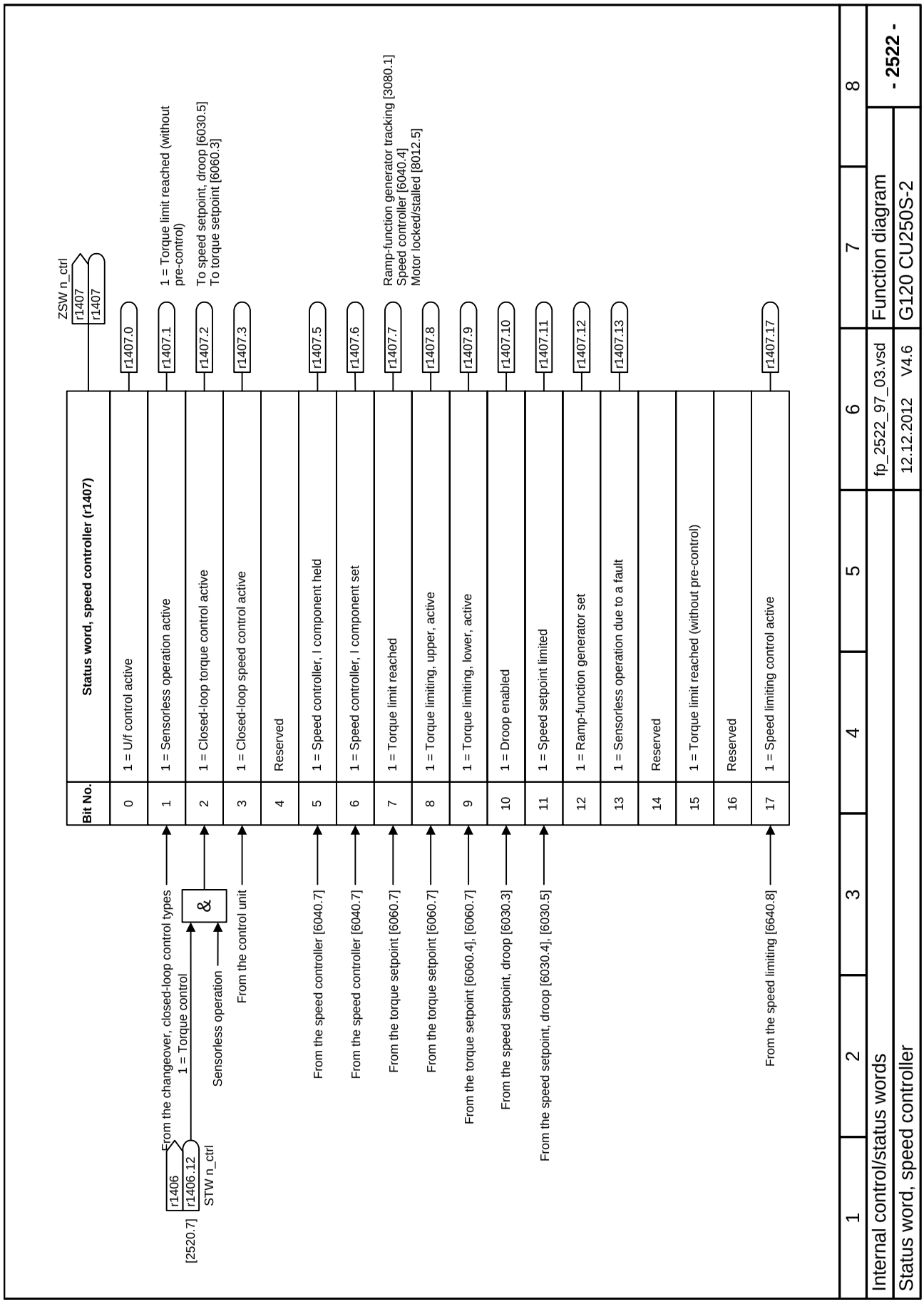


Fig. 2-64 2522 – Status word, speed controller

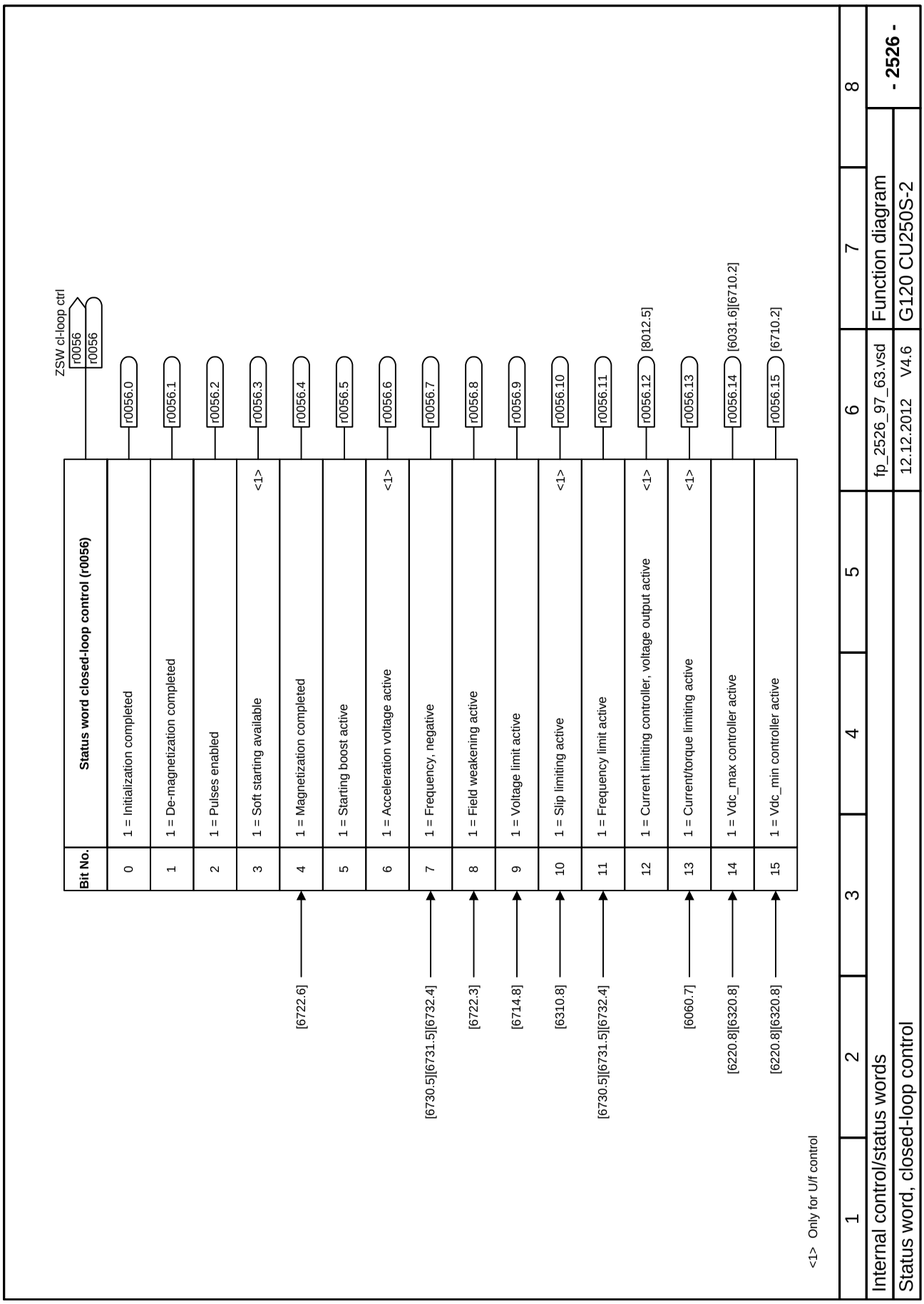


Fig. 2-65 2526 – Status word, closed-loop control

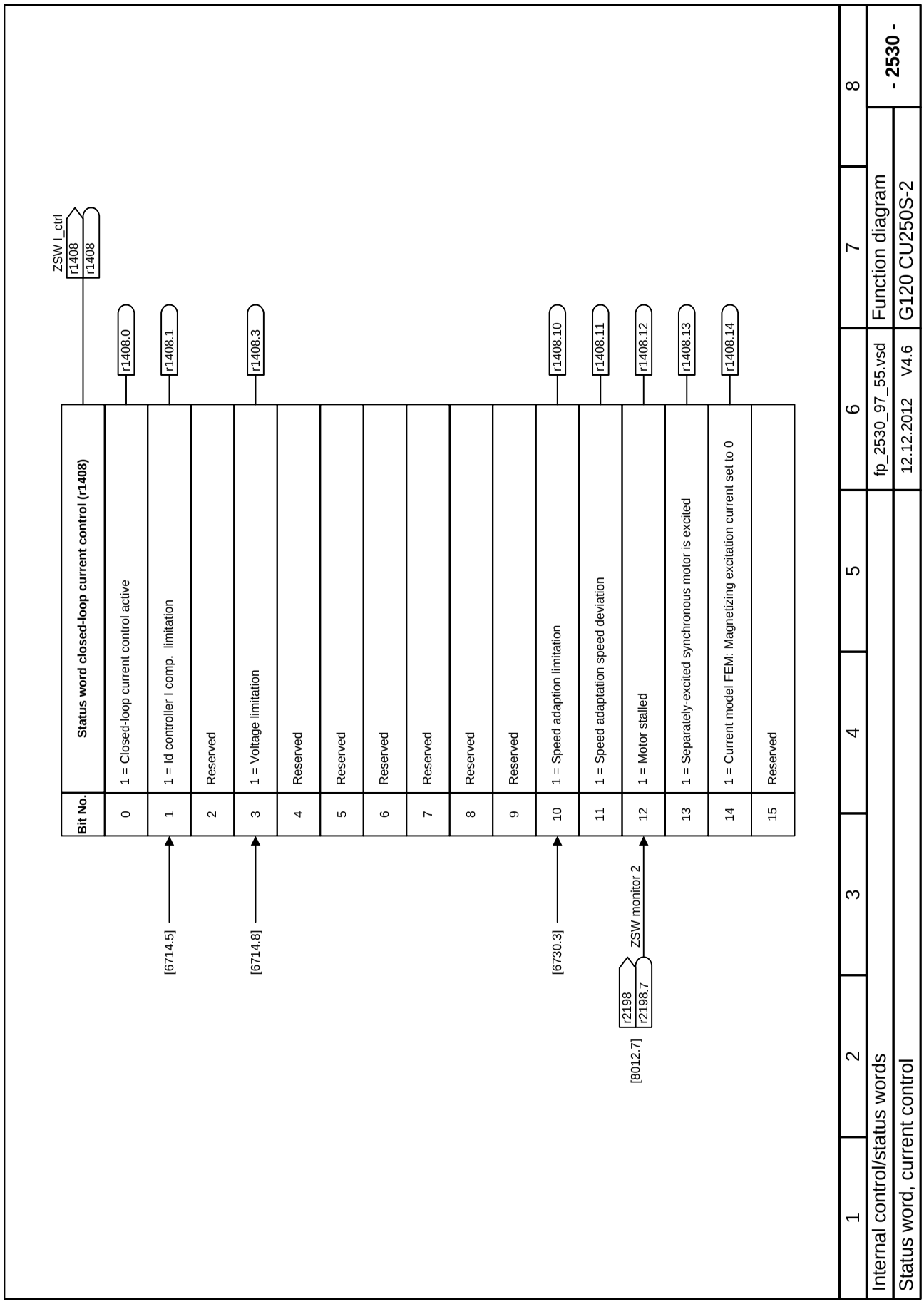
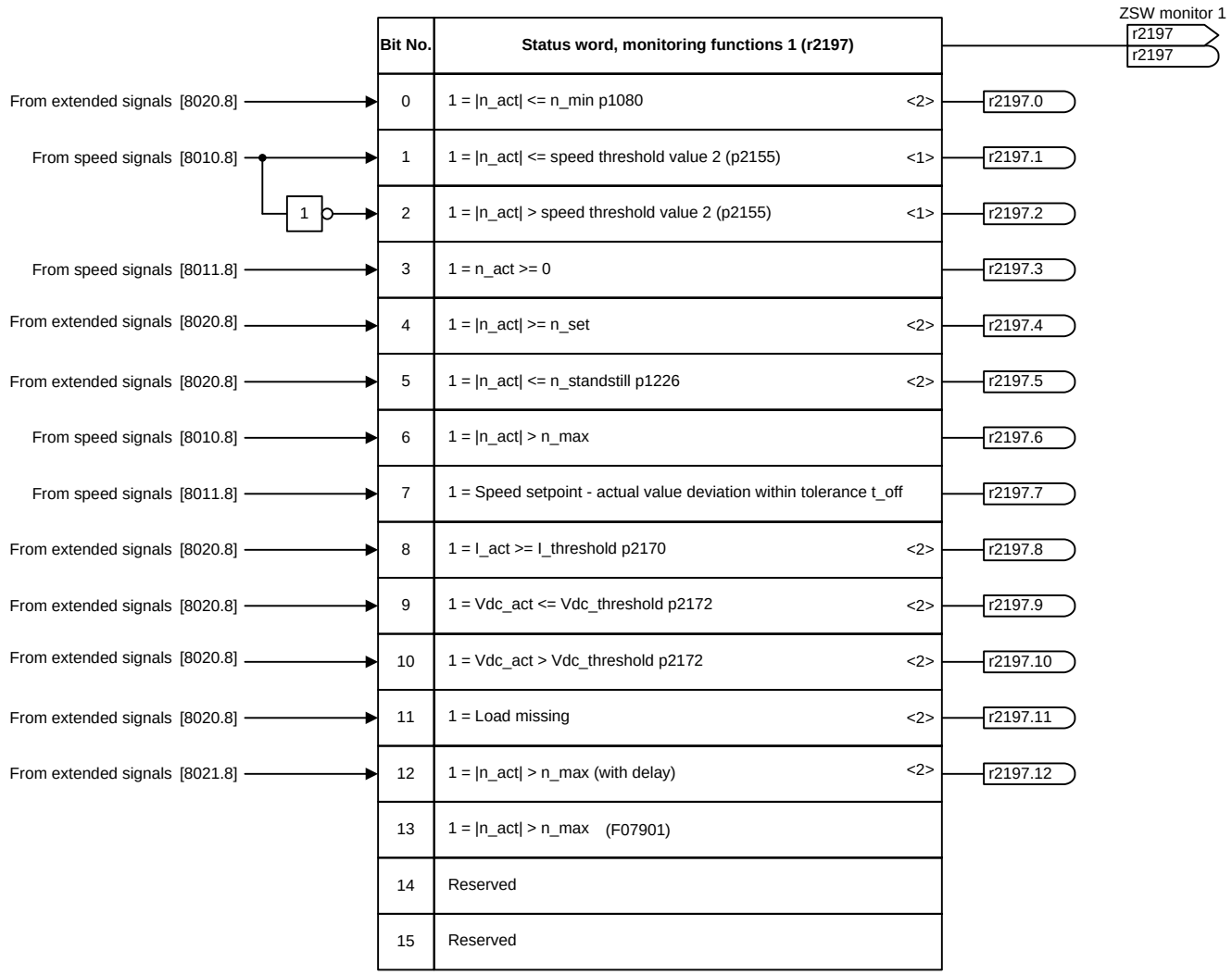


Fig. 2-66 2530 – Status word, current control



<1> n_act = smoothed speed actual value r2169 [8010.2].
<2> Only for CU250S-2 vector.

Fig. 2-67 2534 – Status word, monitoring functions 1

1	2	3	4	5	6	7	8
Internal control/status words					fp_2534_97_03.vsd	Function diagram	- 2534 -
Status word, monitoring functions 1					12.12.2012 V4.6	G120 CU250S-2	

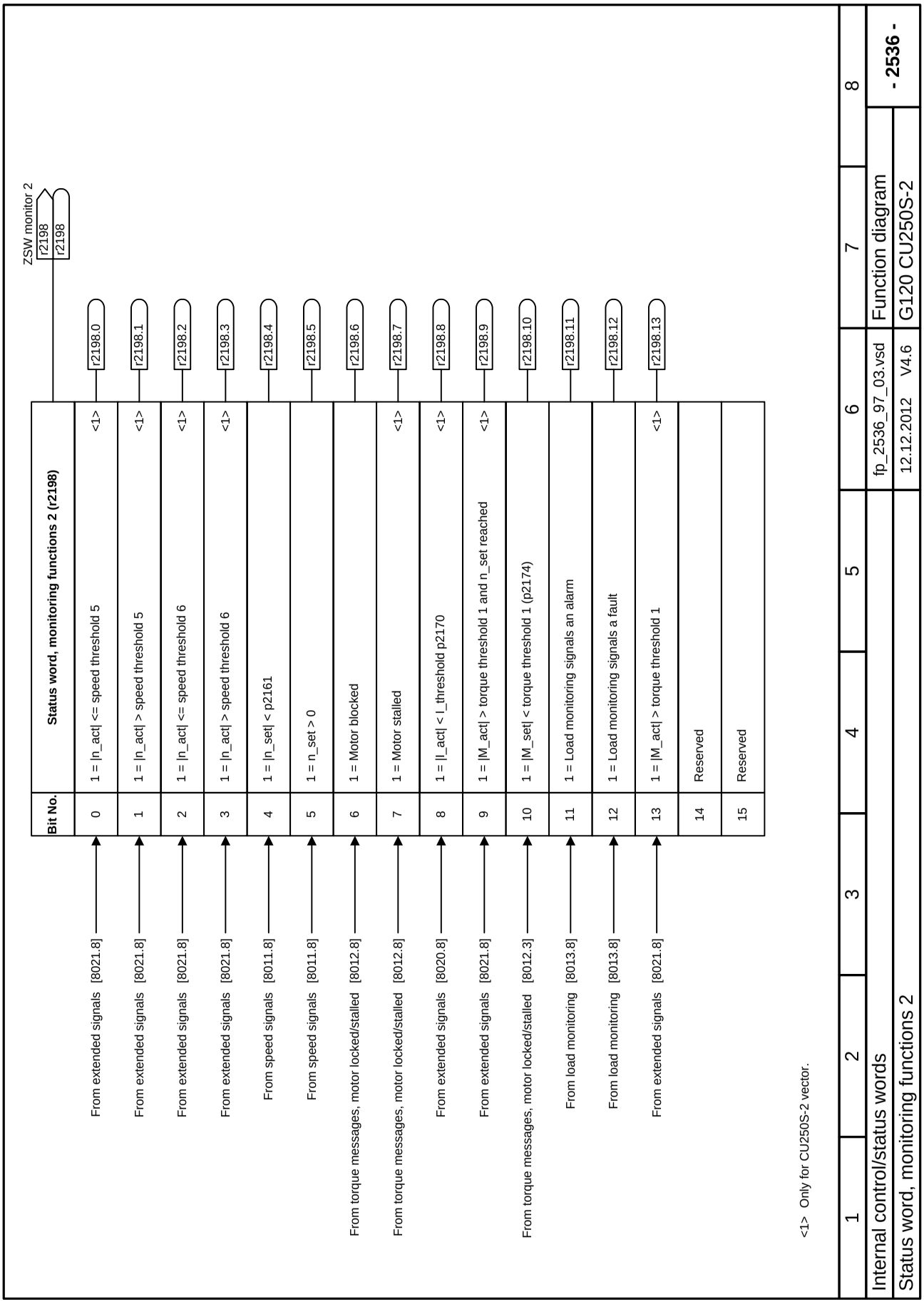


Fig. 2-68 2536 – Status word, monitoring functions 2

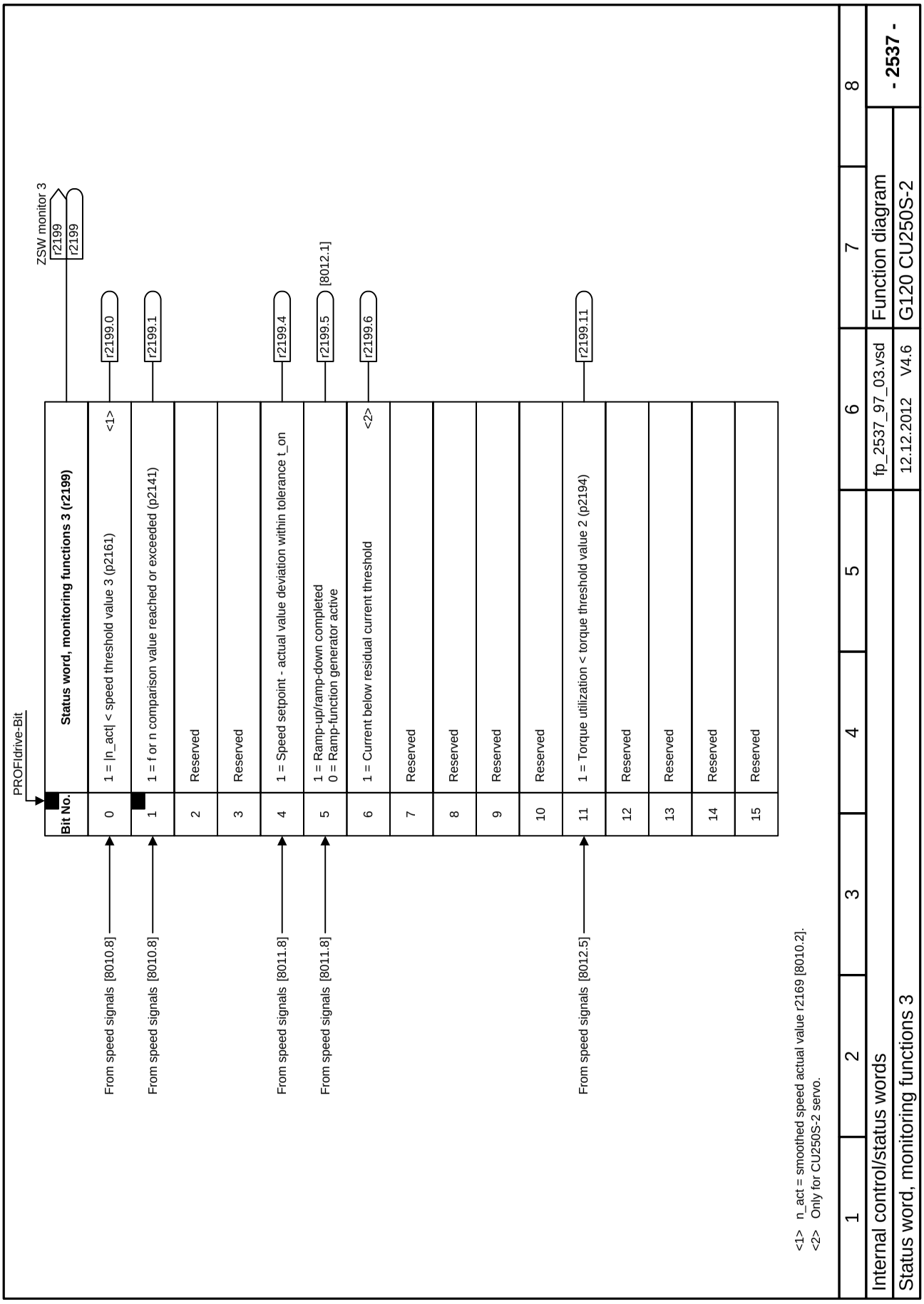


Fig. 2-69 2537 – Status word, monitoring functions 3

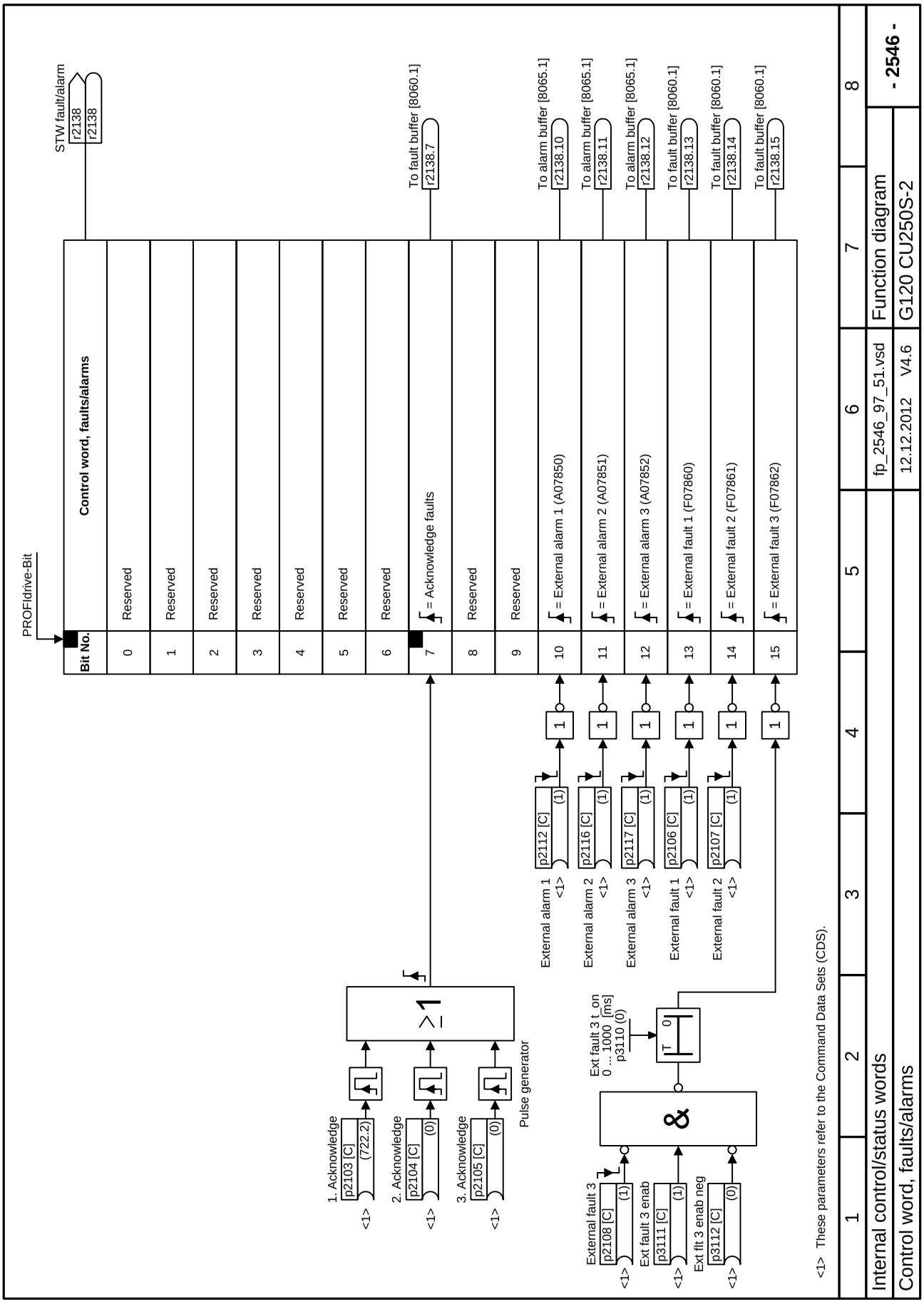


Fig. 2-70 2546 – Control word, faults/alarms

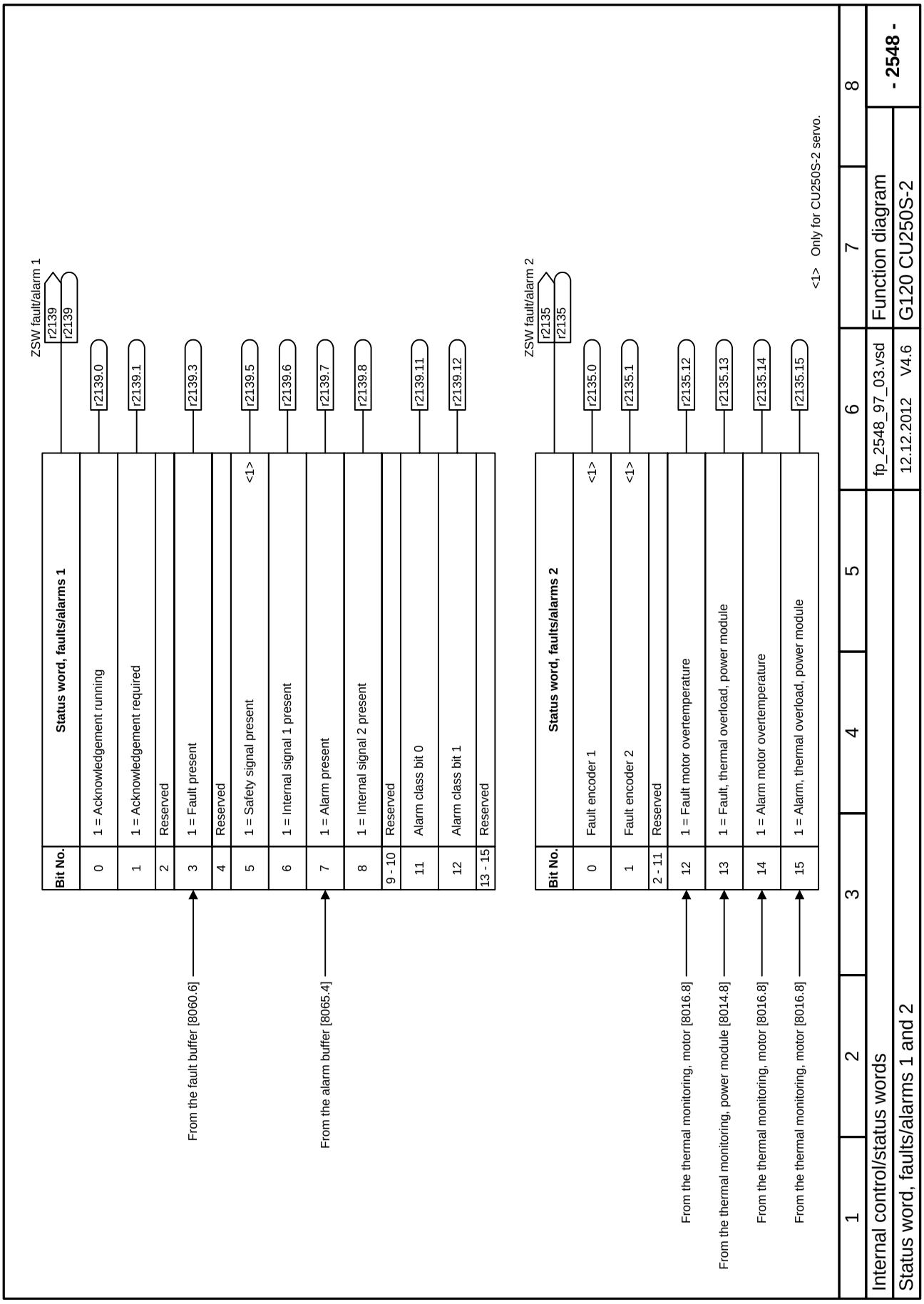


Fig. 2-71 2548 – Status word, faults/alarms 1 and 2

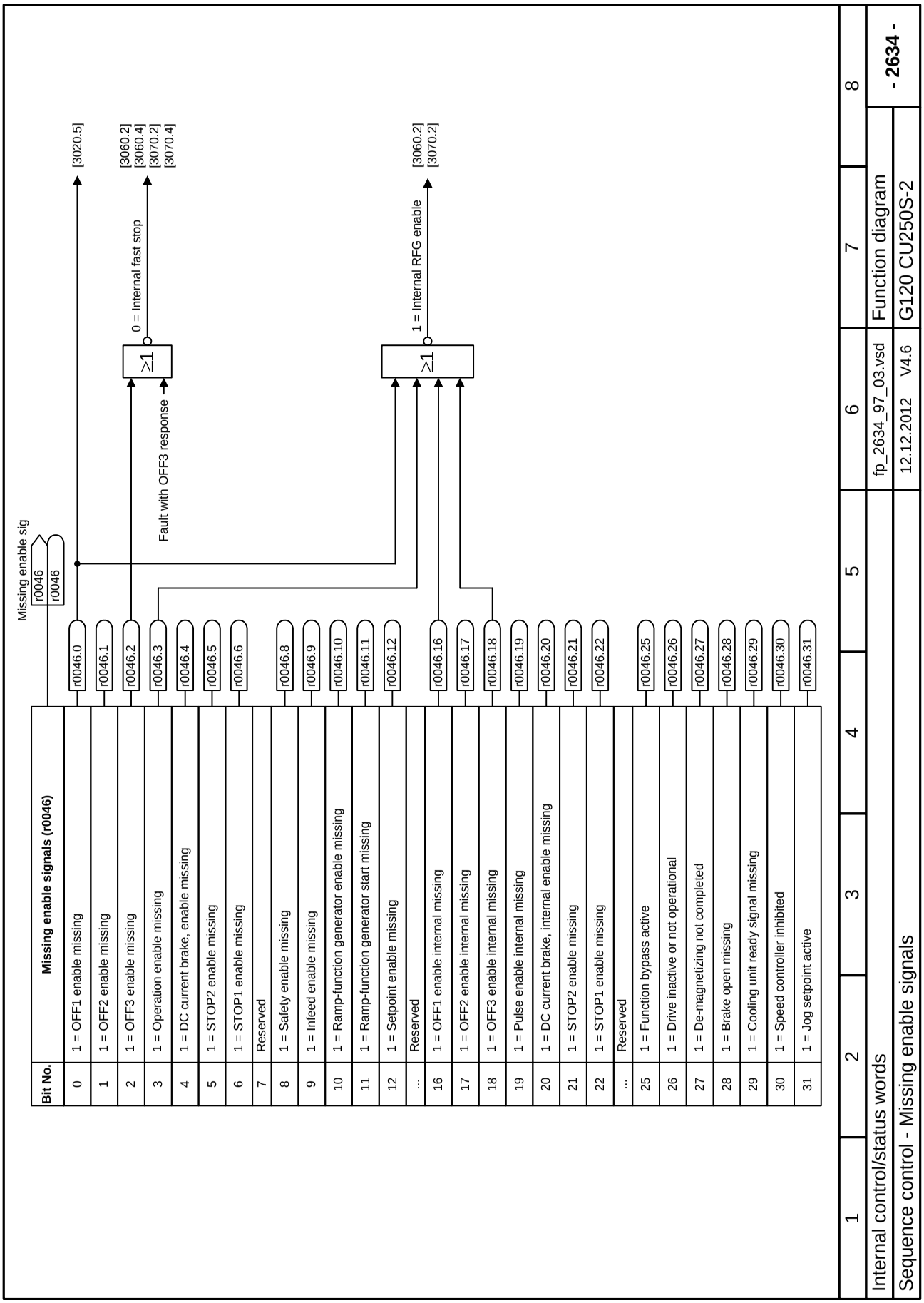
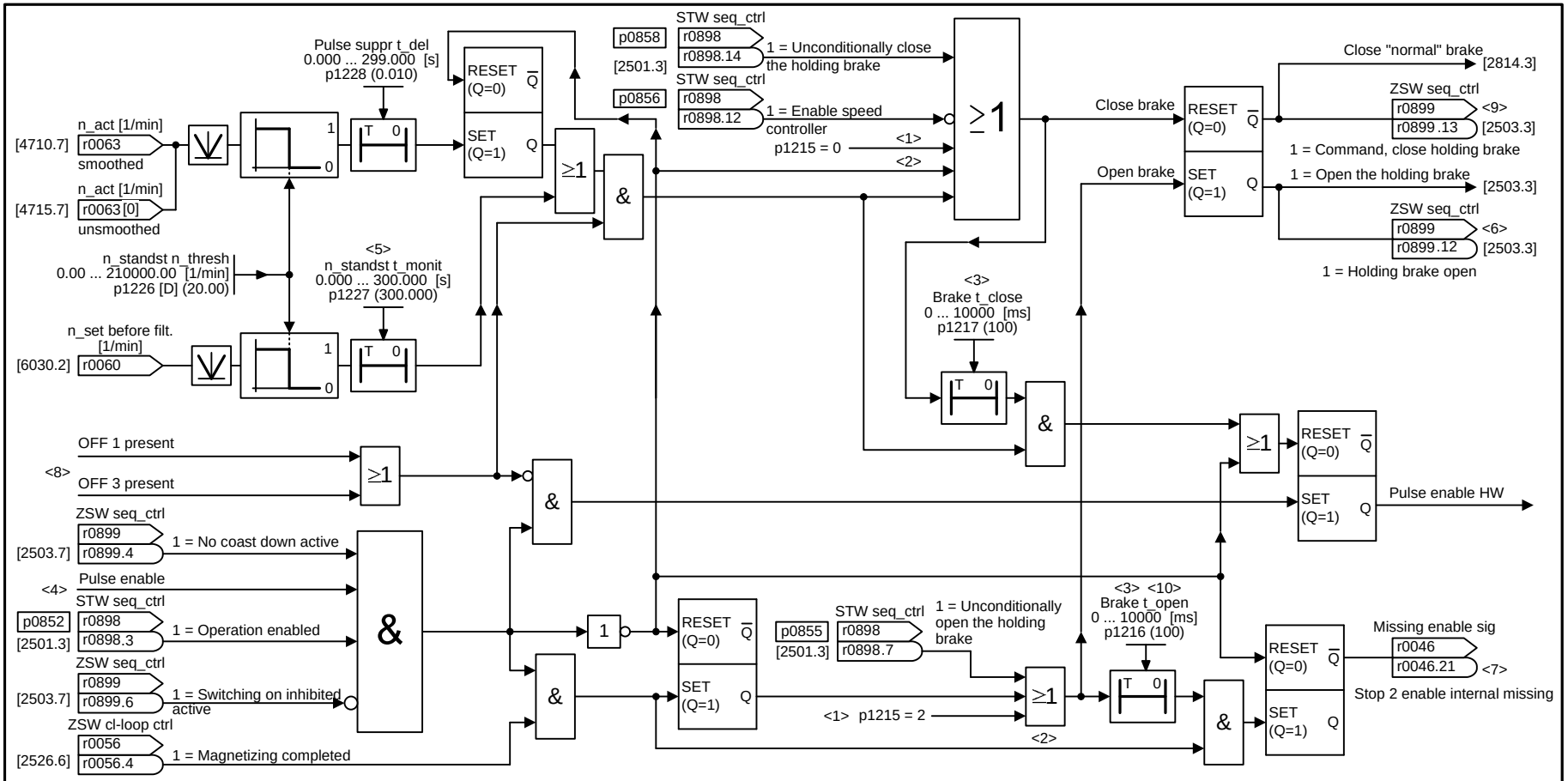


Fig. 2-72 2634 – Sequence control - Missing enable signals (vector control)

2.10 Brake control

Function diagrams



<1> Motor holding brake configuration (p1215)
0 = No motor holding brake being used.
1 = Motor holding brake acc. to sequence control.
2 = Motor holding brake always released.
3 = Motor holding brake like sequence control, connection via BICO.

<2> Priority assignment (high -> low): p1215, p0858, p0855, p0856, sequence control.

<3> If p1215 = 0, 2 -> t = 0 ms.

<4> Only if Safety Integrated is active.

<5> For p1227 = 300 s, the monitoring function is deactivated.

<6> If an external motor holding brake is used, p1215 should be set to 3 and r0899.12 should be interconnected as control signal.

<7> r0046.21 = 0, as long as r0046.0 = 1 (OFF1 enable missing or switching on inhibited).
r0046.21 = 1, if p0858 = 1 or p0856 = 0.
The signal generation is shown simplified.

<8> The internal signal includes signals that lead to OFF1 or OFF3 (e. g. BICO or fault response).

<9> If the brake is permanently applied or released (p0855, p0858 or p1215), the drive does not wait while the brake is released or applied.

<10> Start frequency with U/f control: p1351, p1352 [6310.6]; Start torque with vector control: p1475 [6040.3]

1	2	3	4	5	6	7	8
Braking Control					fp_2701_97_03.vsd	Function diagram	- 2701 -
Basic braking control					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-73 2701 – Basic brake control

2.11 Safety Integrated Basic Functions

Function diagrams

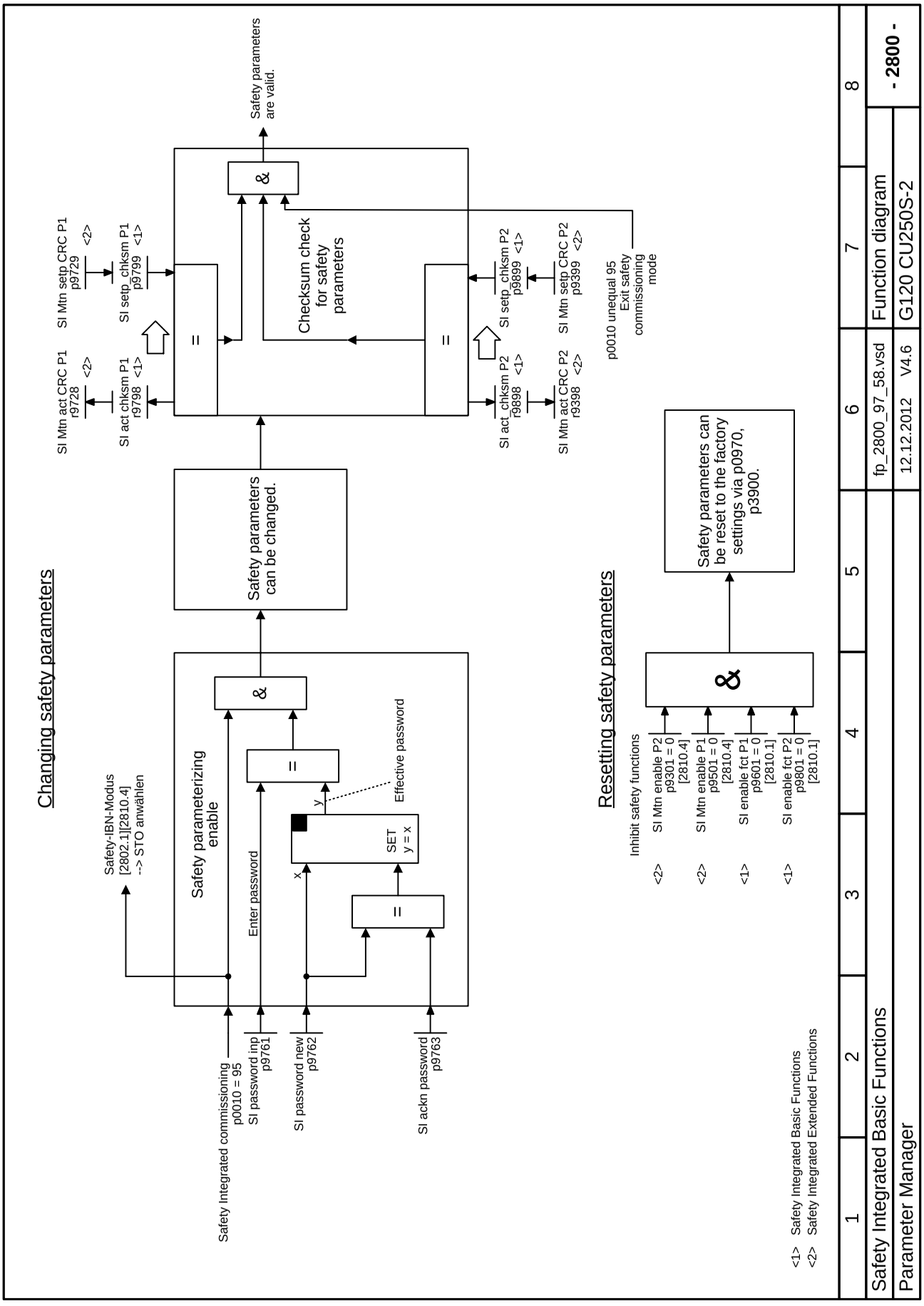


Fig. 2-74 2800 – Parameter manager

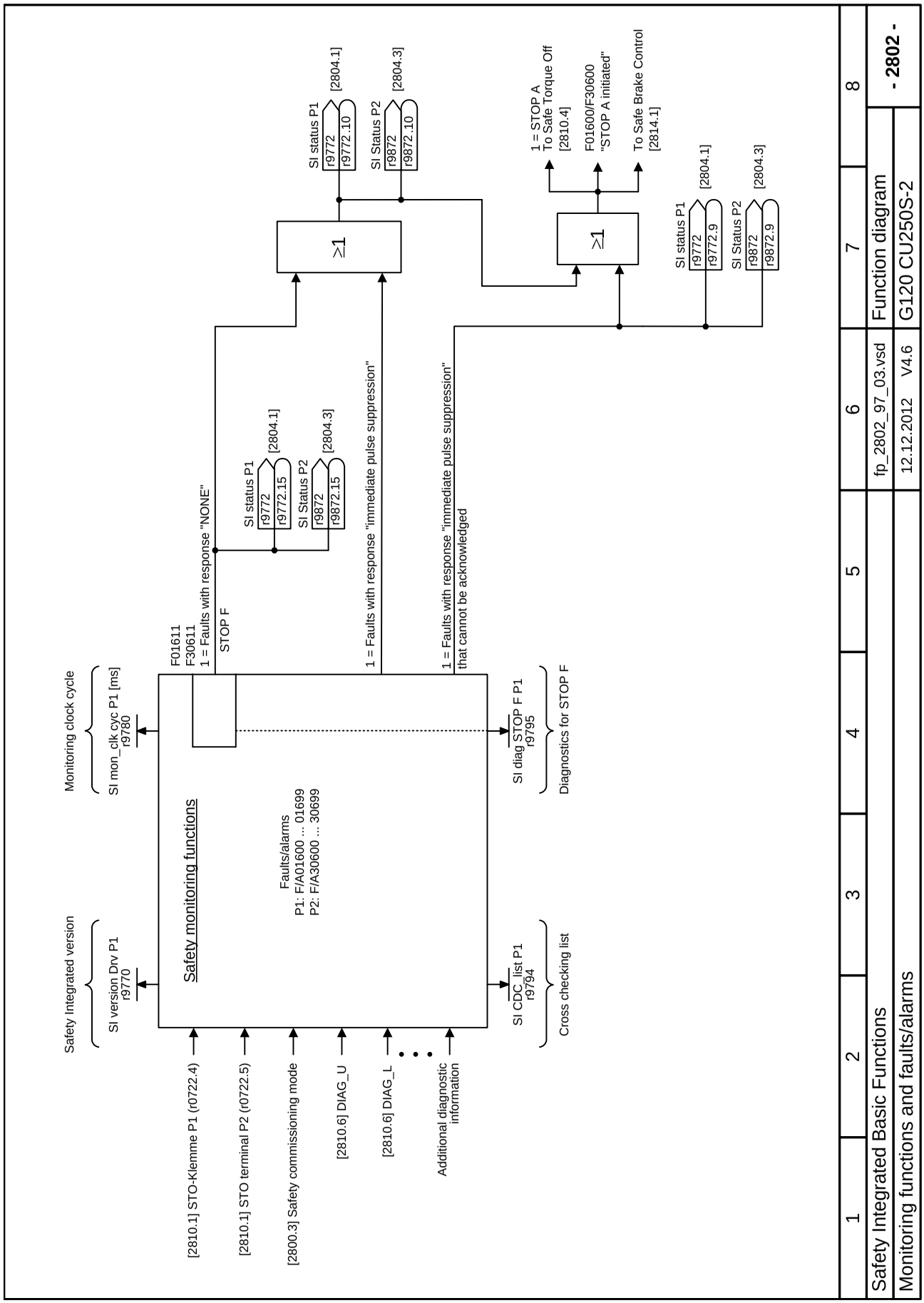


Fig. 2-75 2802 – Monitoring and faults/alarms

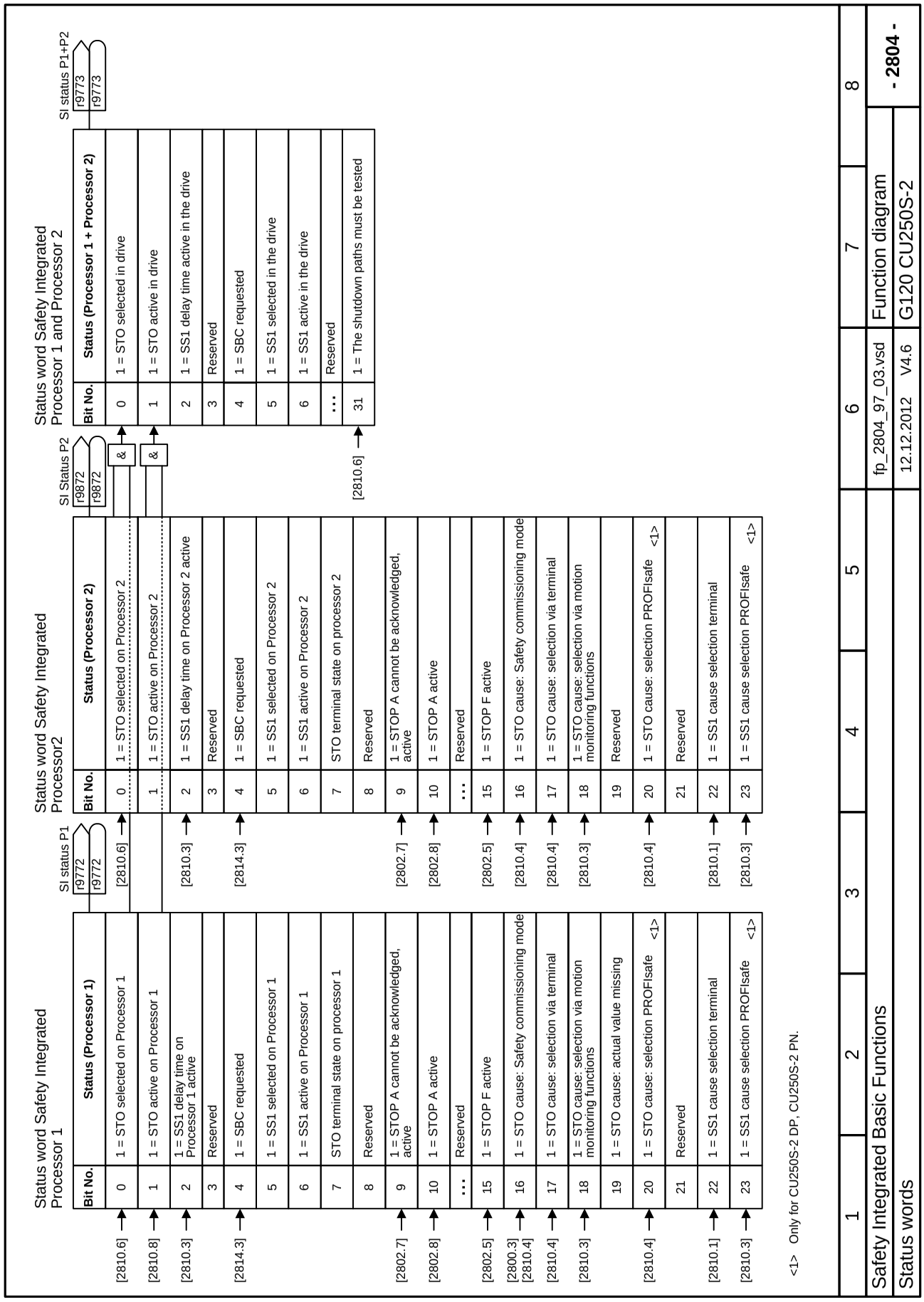


Fig. 2-76 2804 – Status words

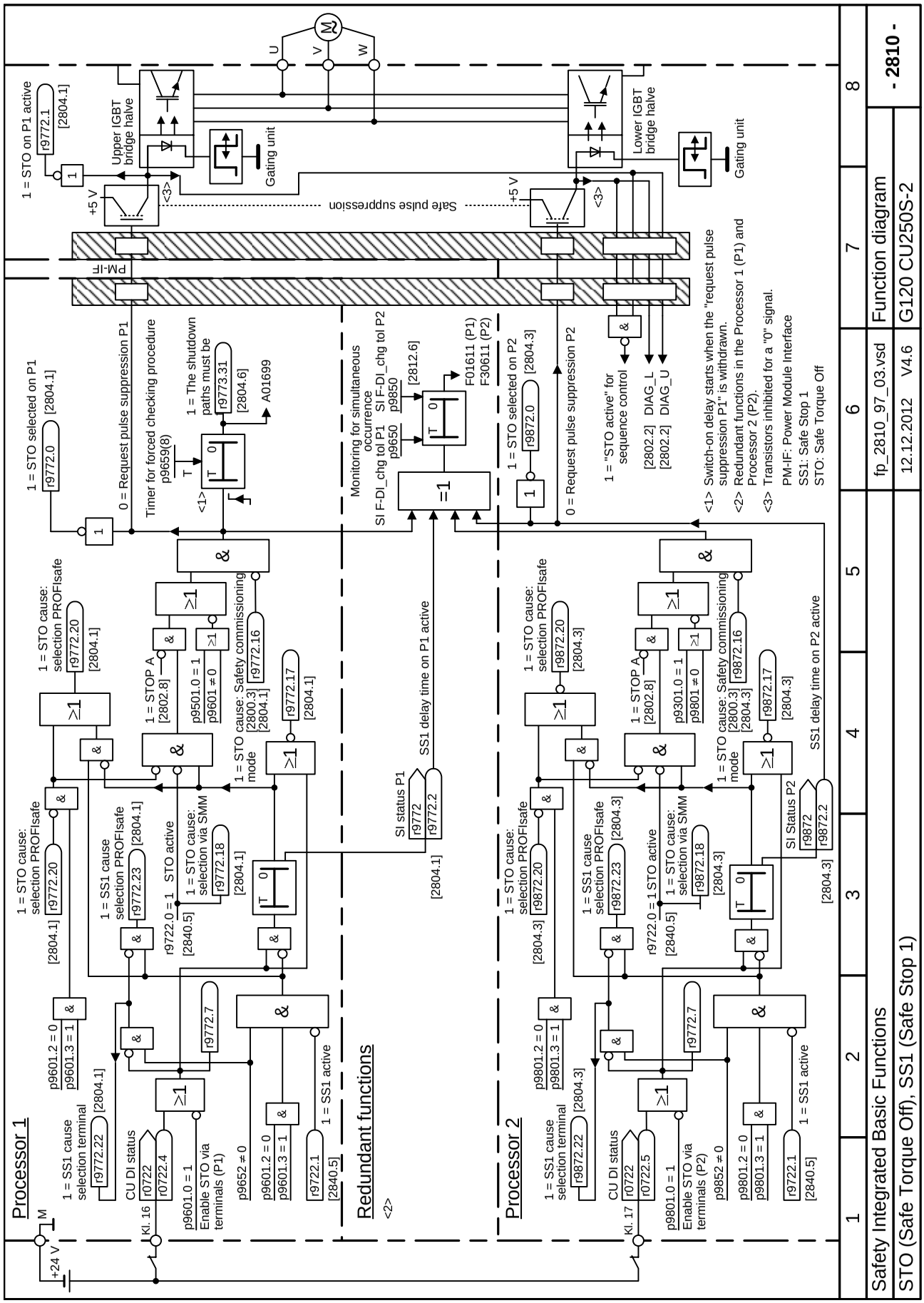


Fig. 2-77 2810 – STO: STO (Safe Torque Off), SS1 (Safe Stop 1)

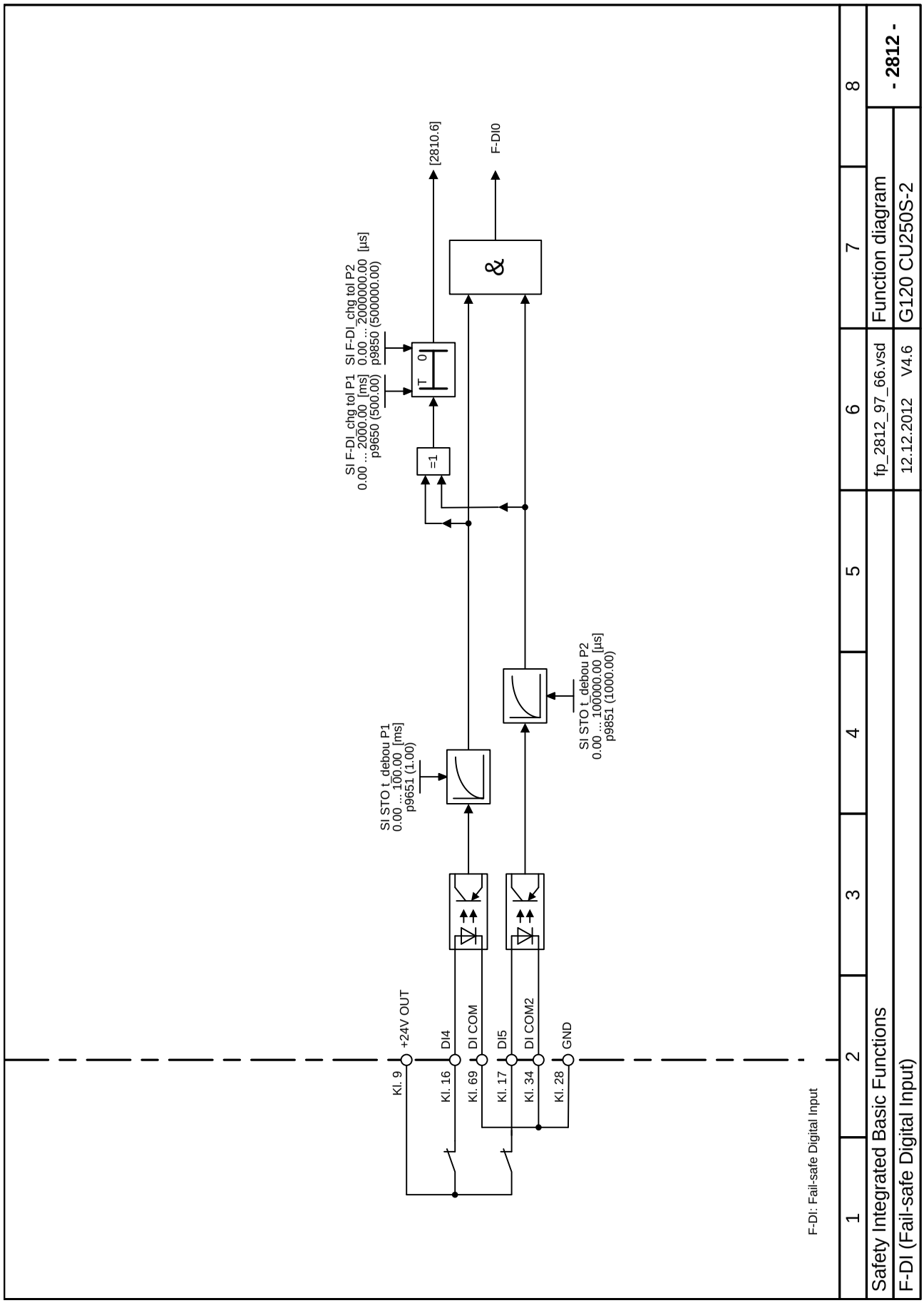


Fig. 2-78 2812 – F-DI: Fail-safe digital input

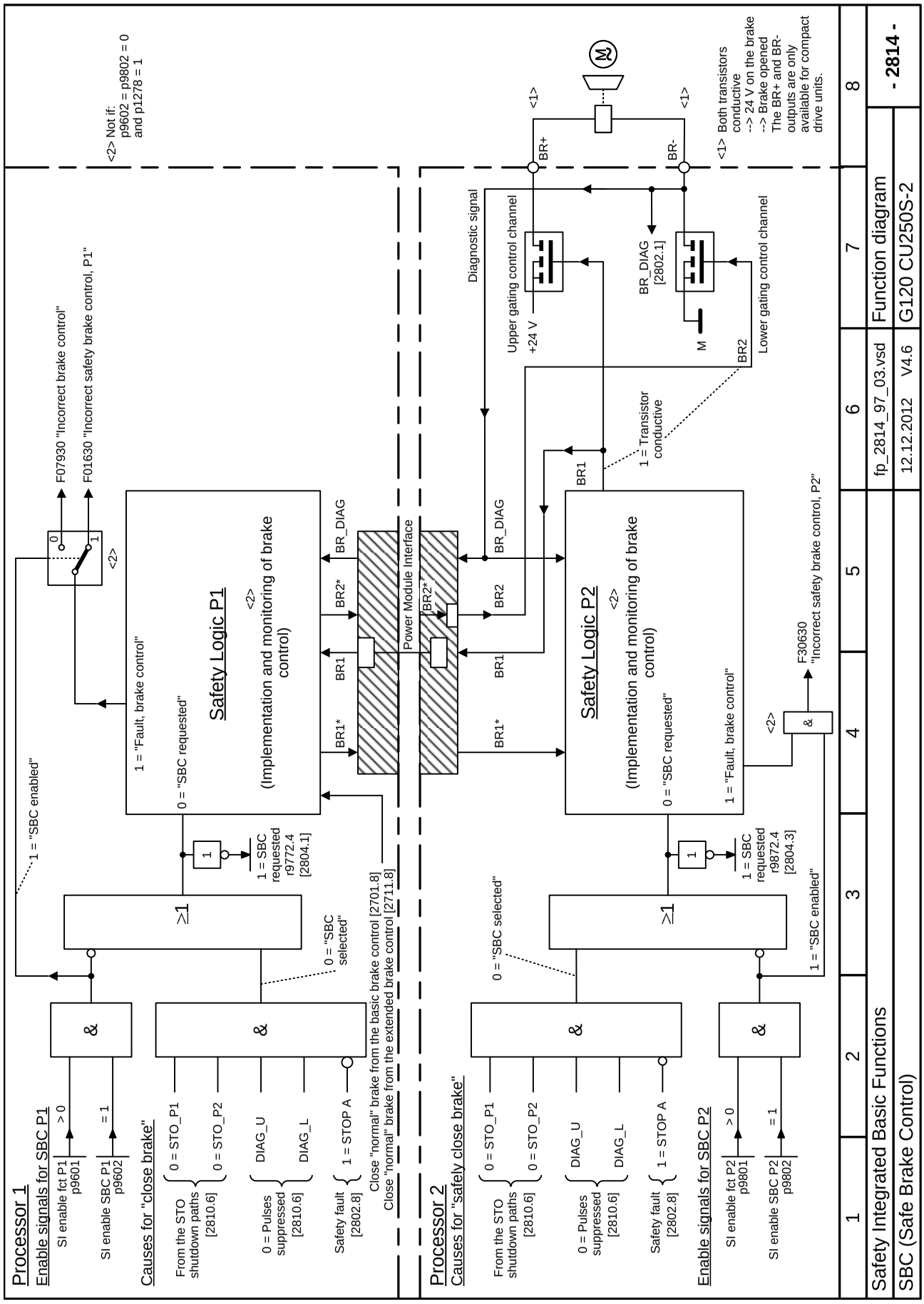


Fig. 2-79 2814 – SBC (Safe Brake Control)

2.12 Safety Integrated Extended Functions

Function diagrams

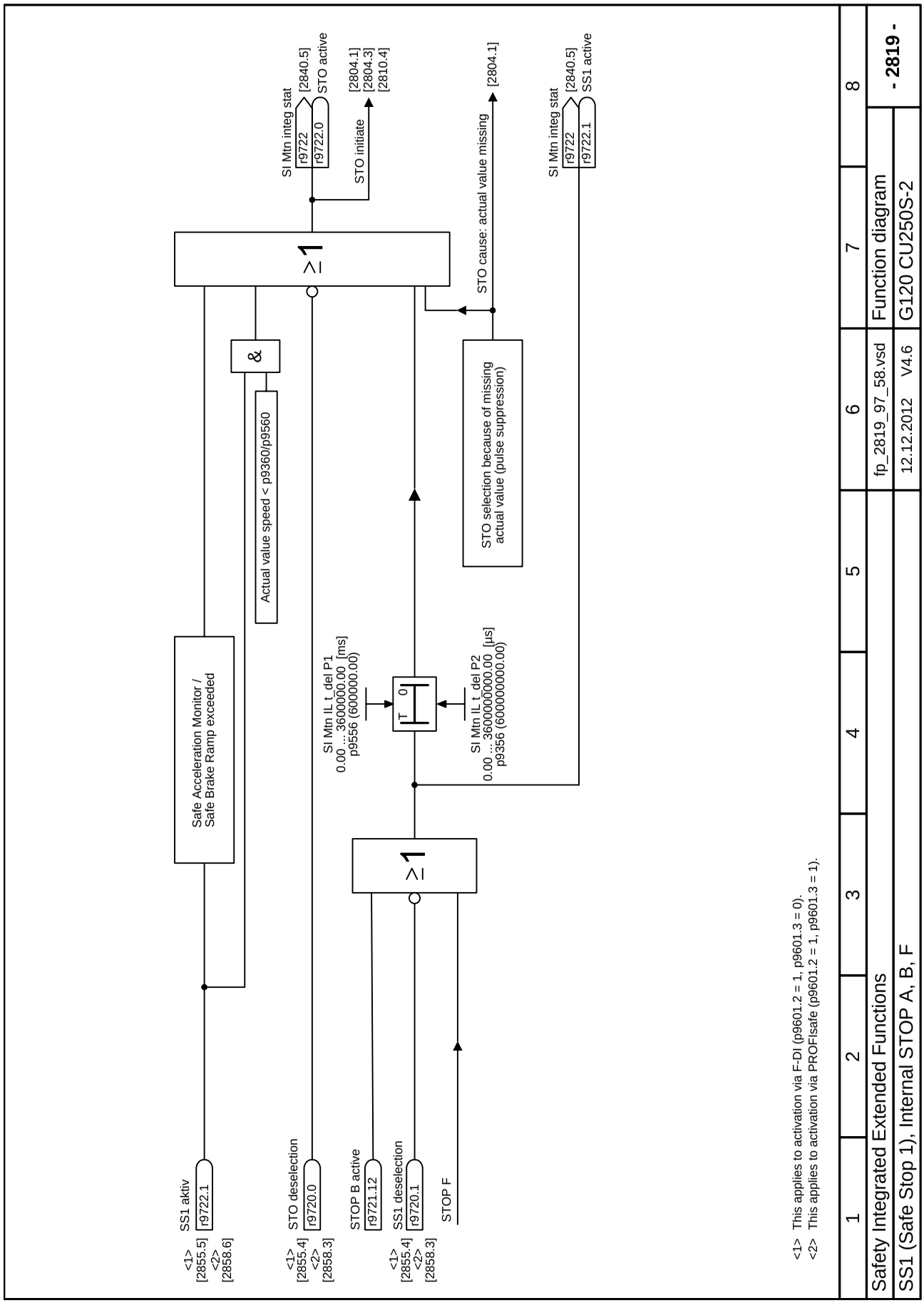


Fig. 2-80 2819 – SS1: Safe Stop 1, internal STOP A, B, F

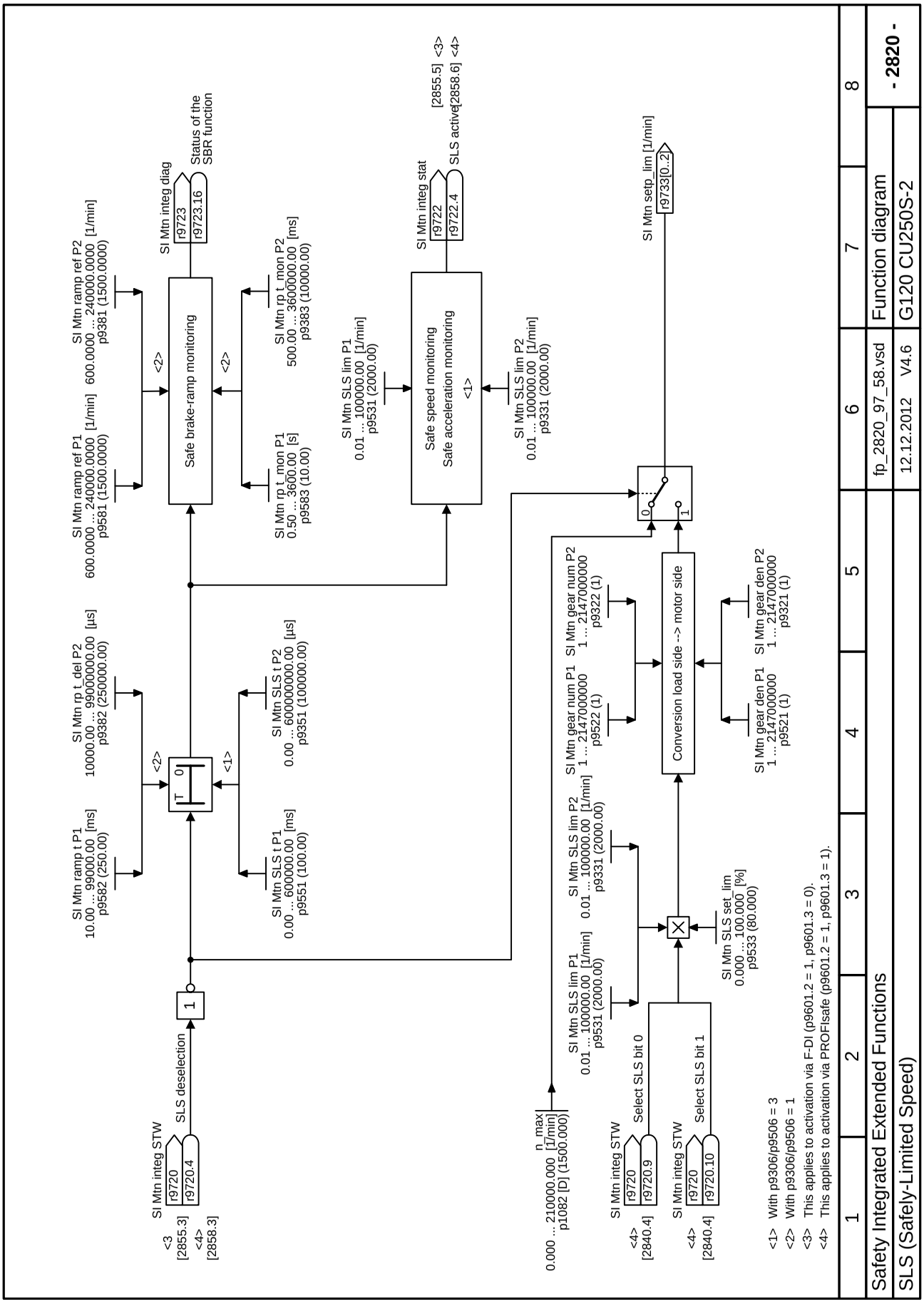


Fig. 2-81 2820 – SLS: Safely-Limited Speed

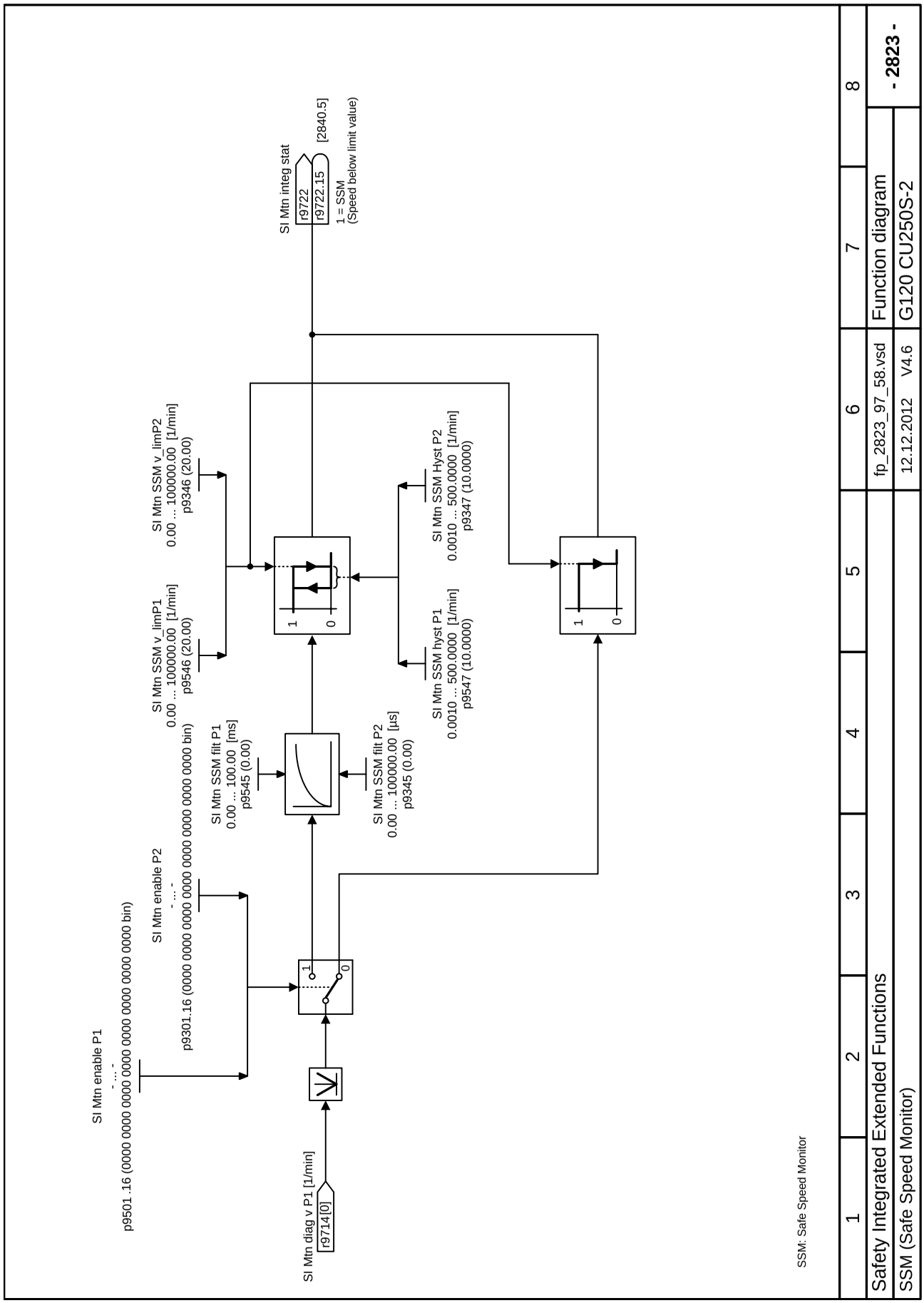


Fig. 2-82 2823 – SSM: Safe Speed Monitor

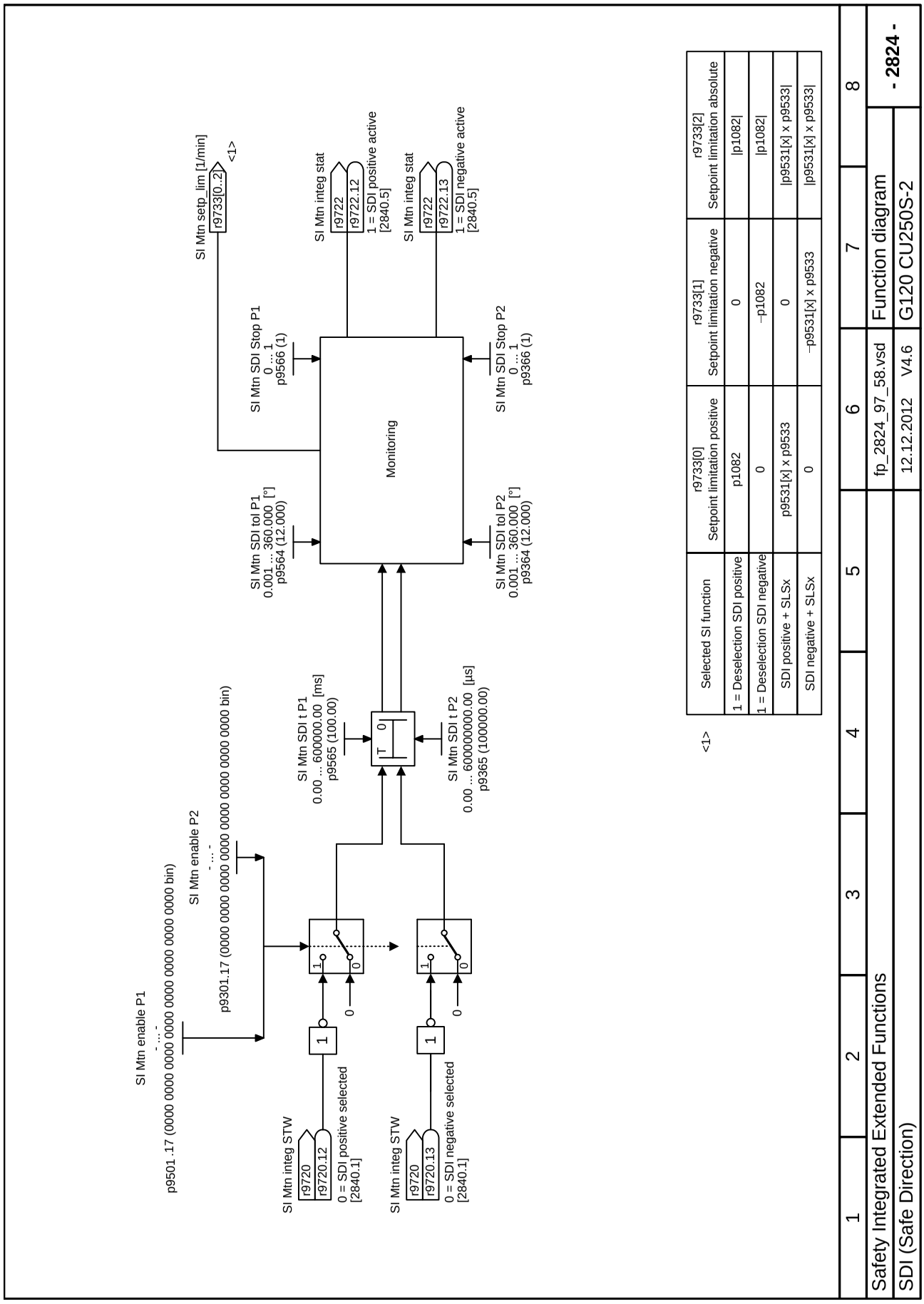


Fig. 2-83 2824 – SDI: Safe Direction

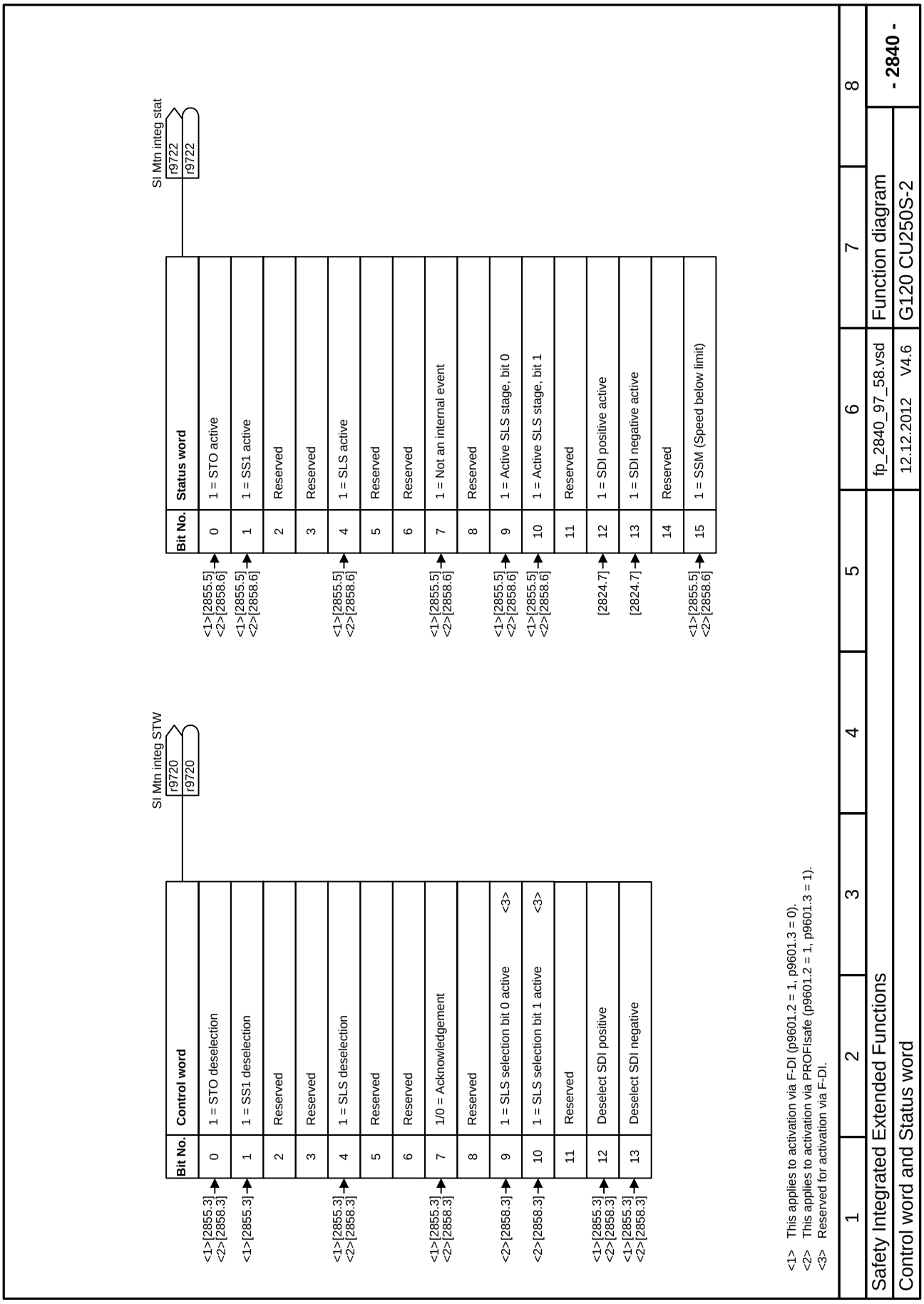


Fig. 2-84 2840 – Control and status word

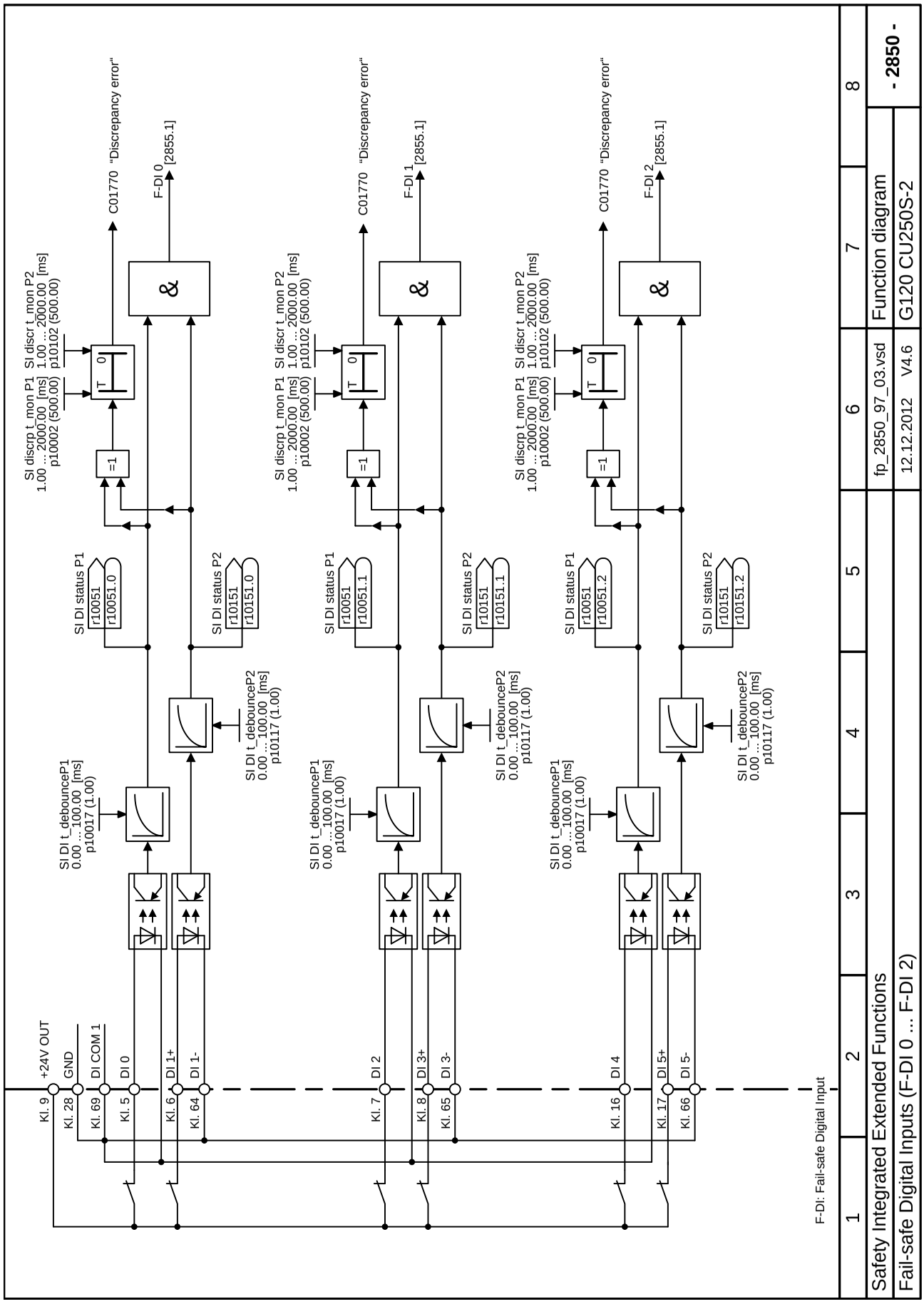


Fig. 2-85 2850 – Fail-safe digital inputs (F-DI 0 ... F-DI 2)

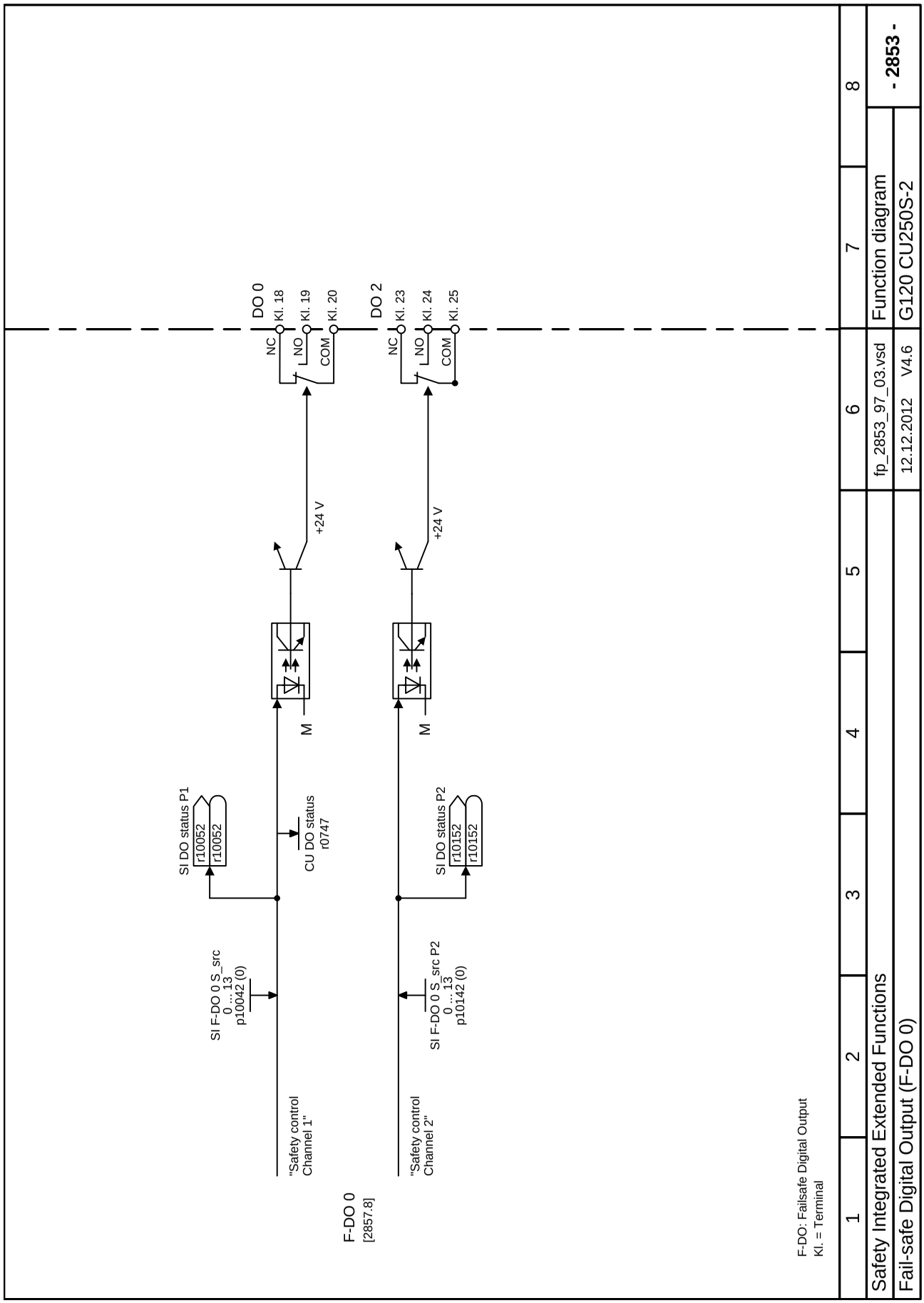


Fig. 2-86 2853 – Fail-safe digital output (F-DO 0)

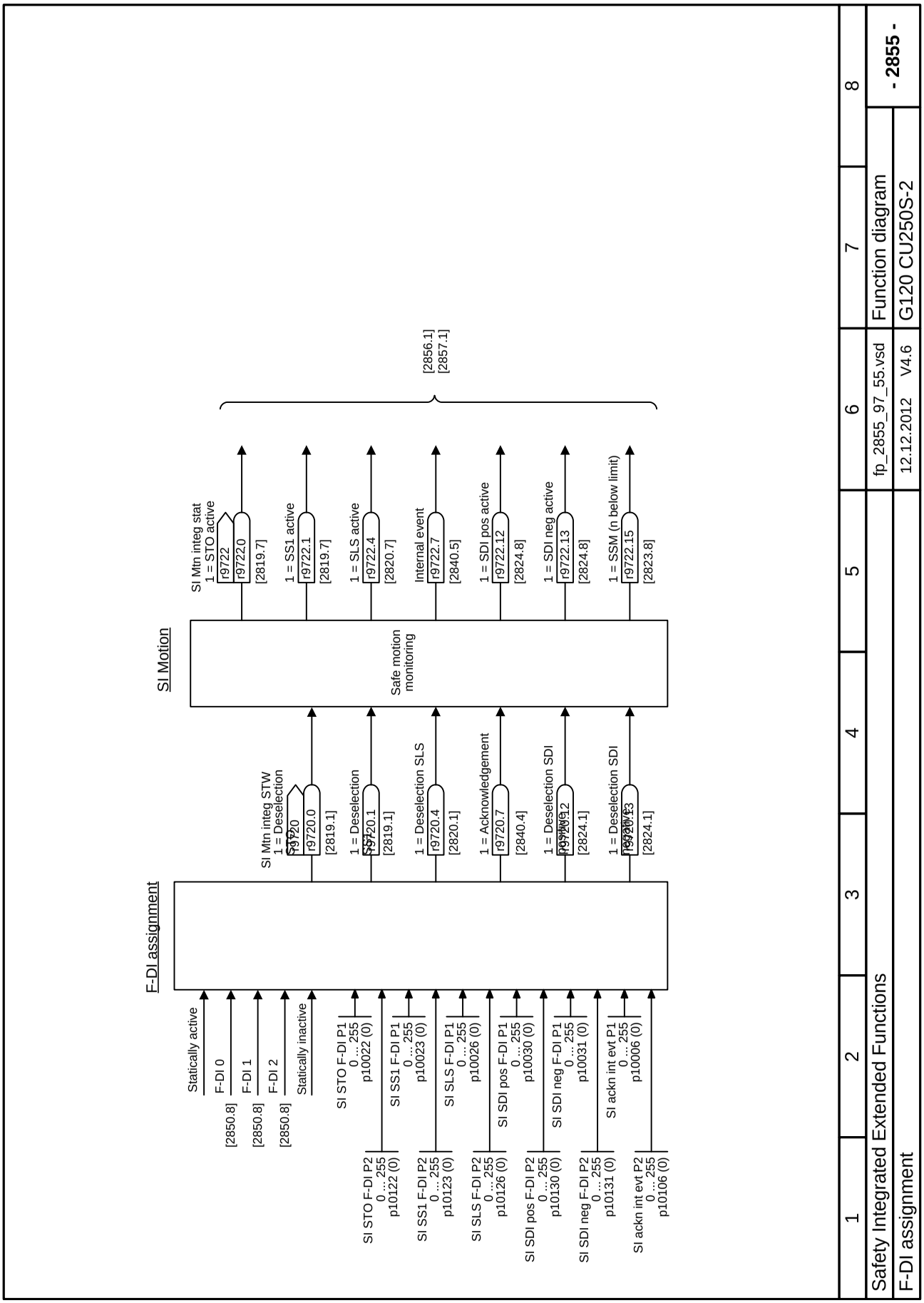


Fig. 2-87 2855 – F-DI assignment

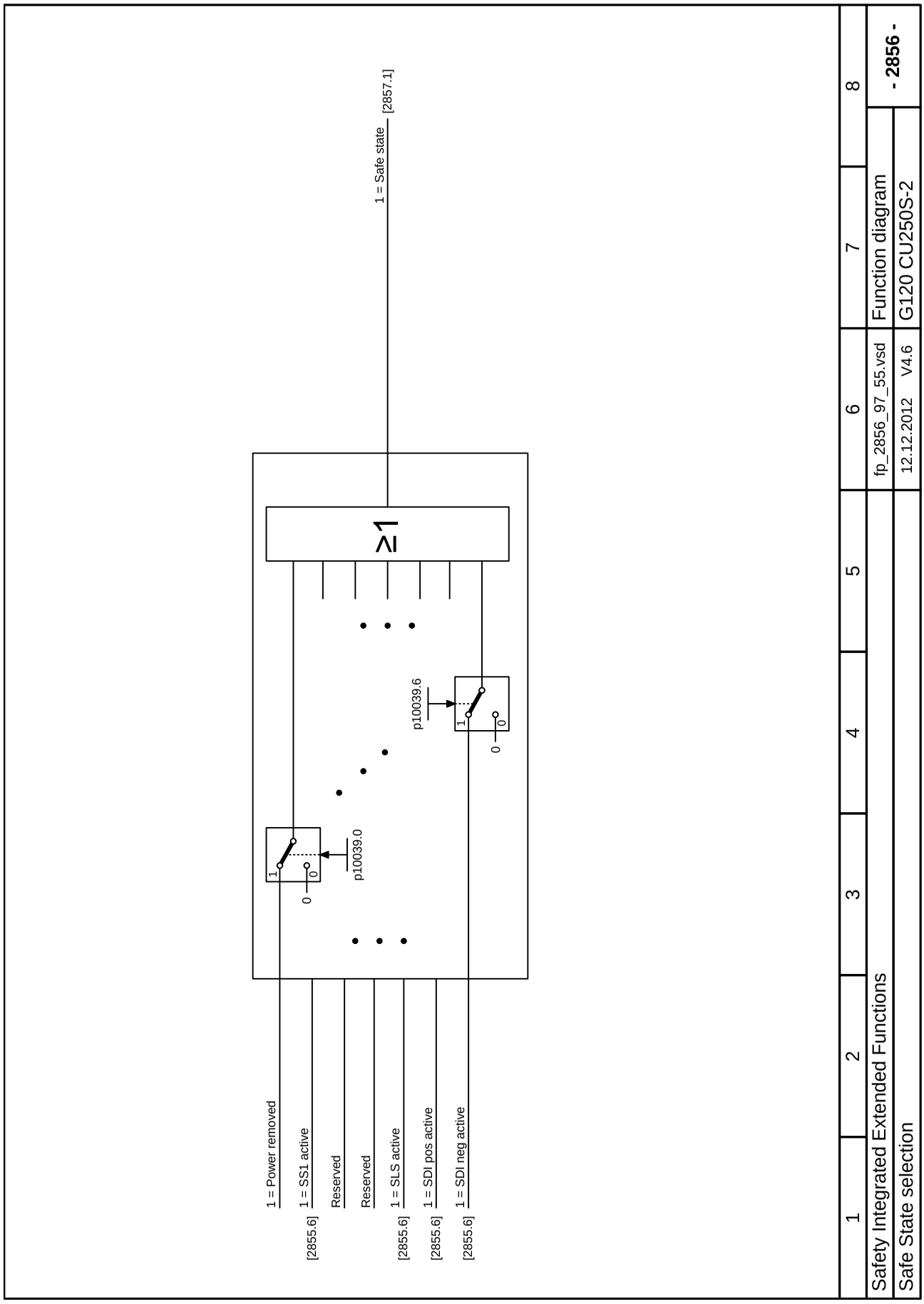


Fig. 2-88 2856 – Safe state selection

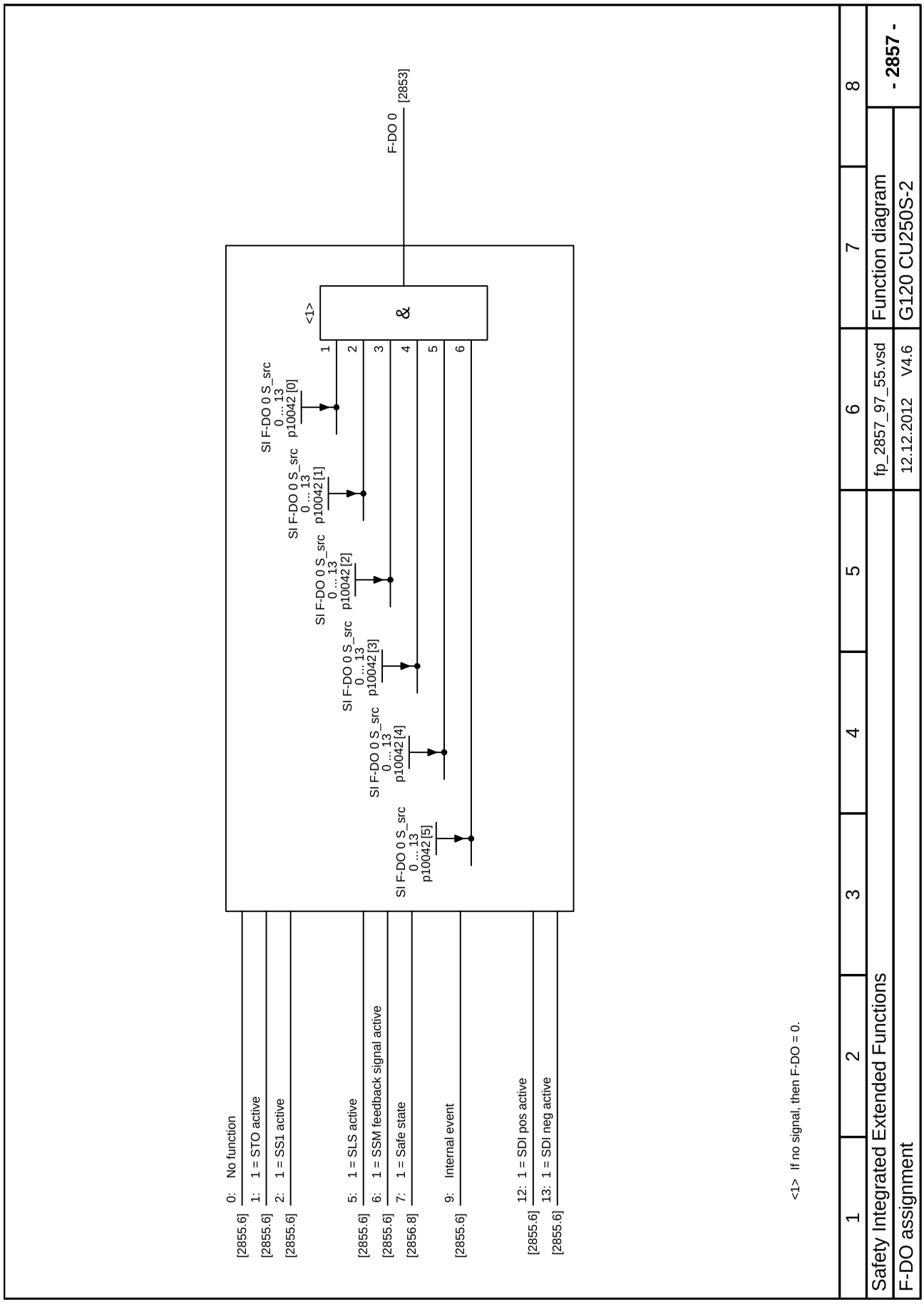


Fig. 2-89 2857 – F-DO assignment

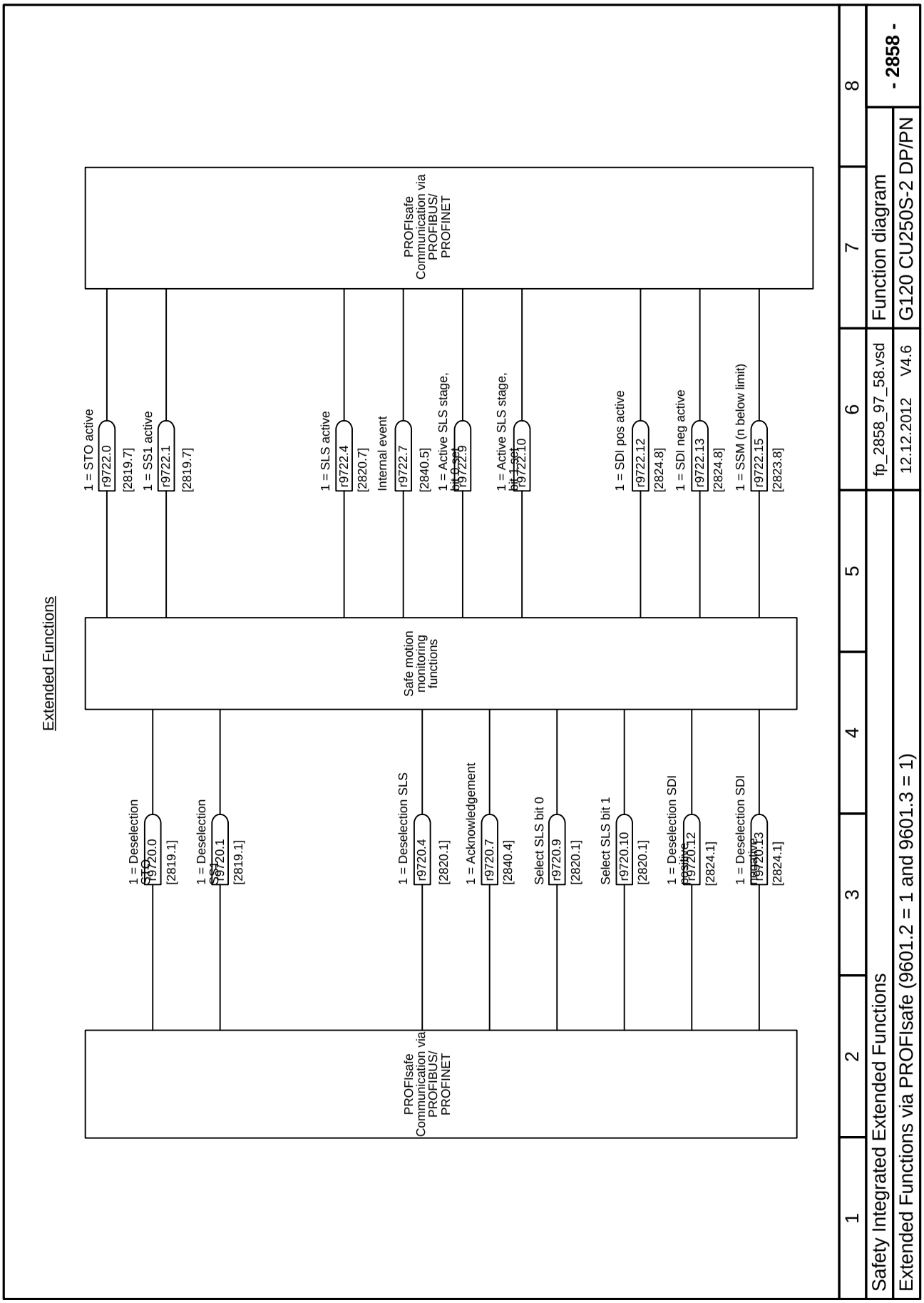


Fig. 2-90 2858 – Extended Functions via PROFIsafe (9601.2 = 1 and 9601.3 = 1)

2.13 Safety Integrated PROFIsafe

Function diagrams

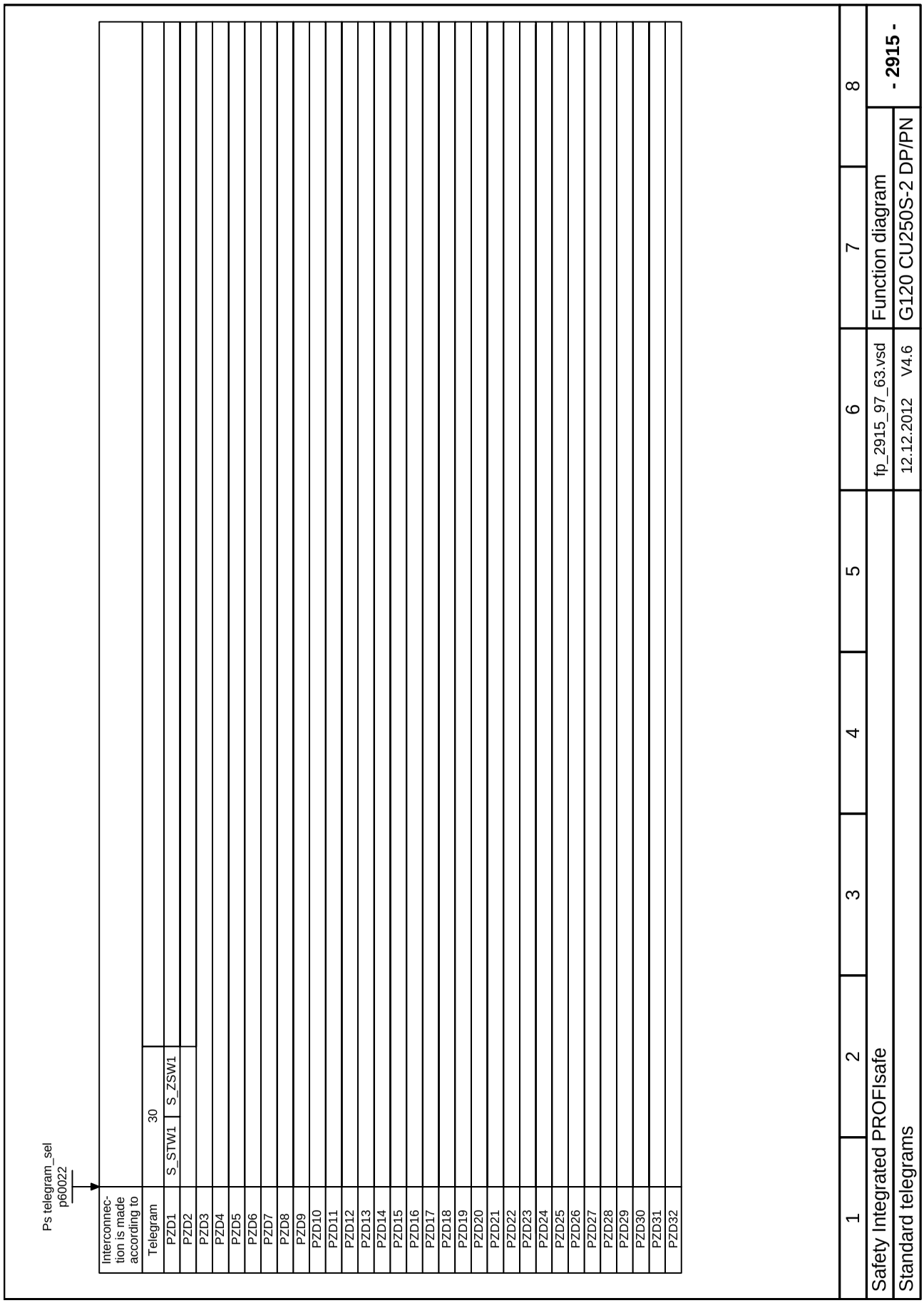


Fig. 2-91 2915 – Standard telegrams

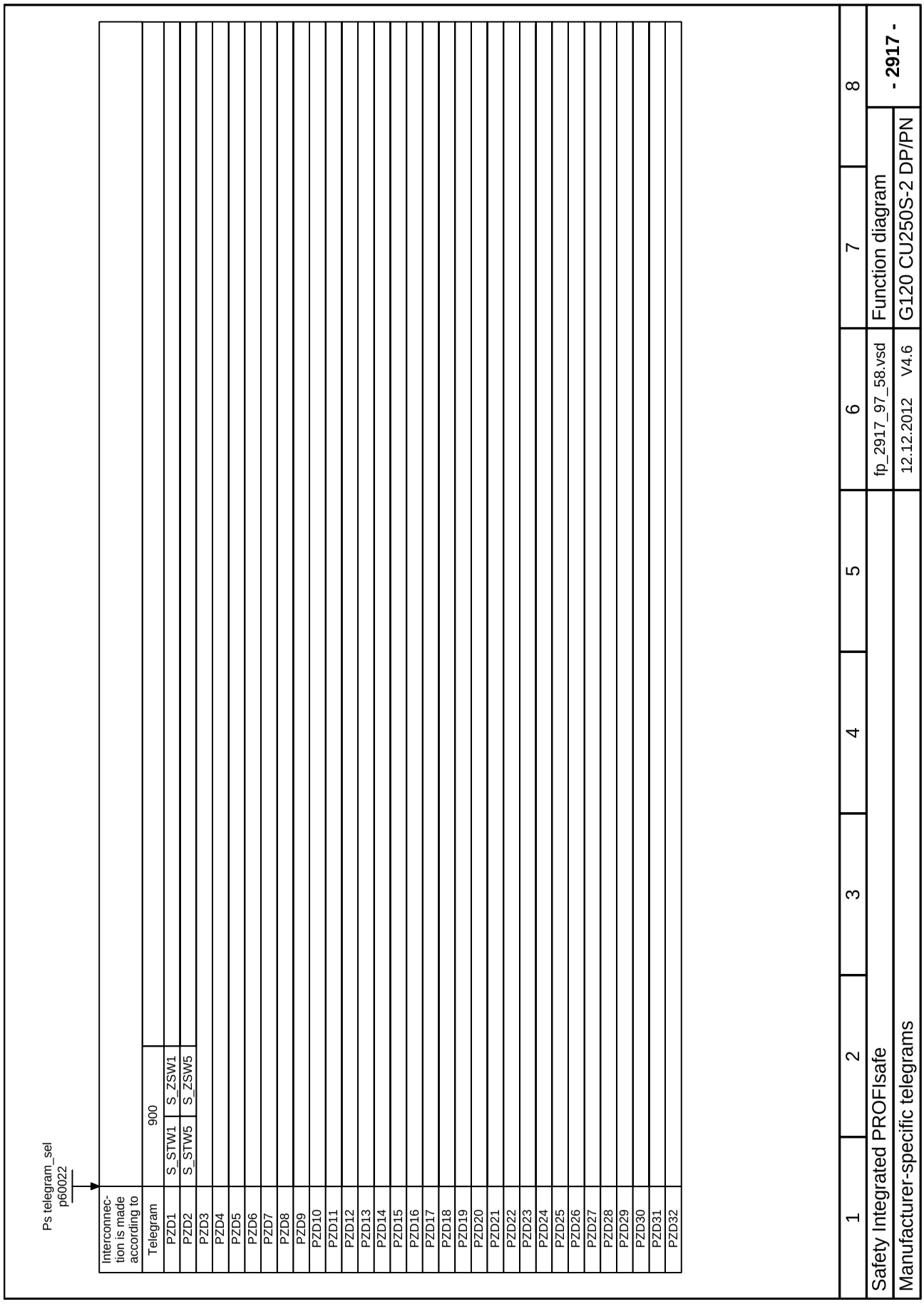


Fig. 2-92 2917 – Manufacturer-specific telegrams

2.14 Setpoint channel

Function diagrams

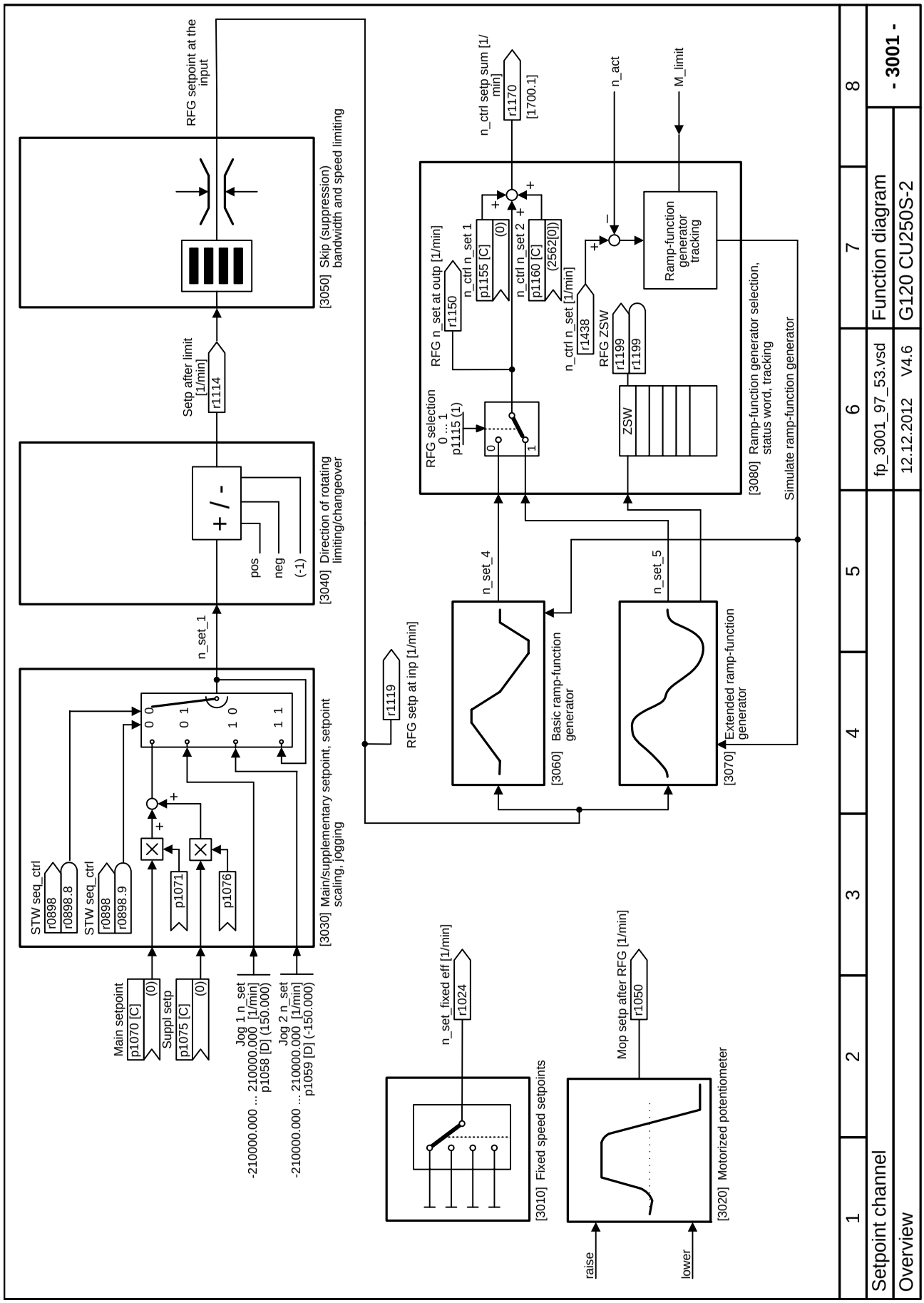


Fig. 2-93 3001 – Overview

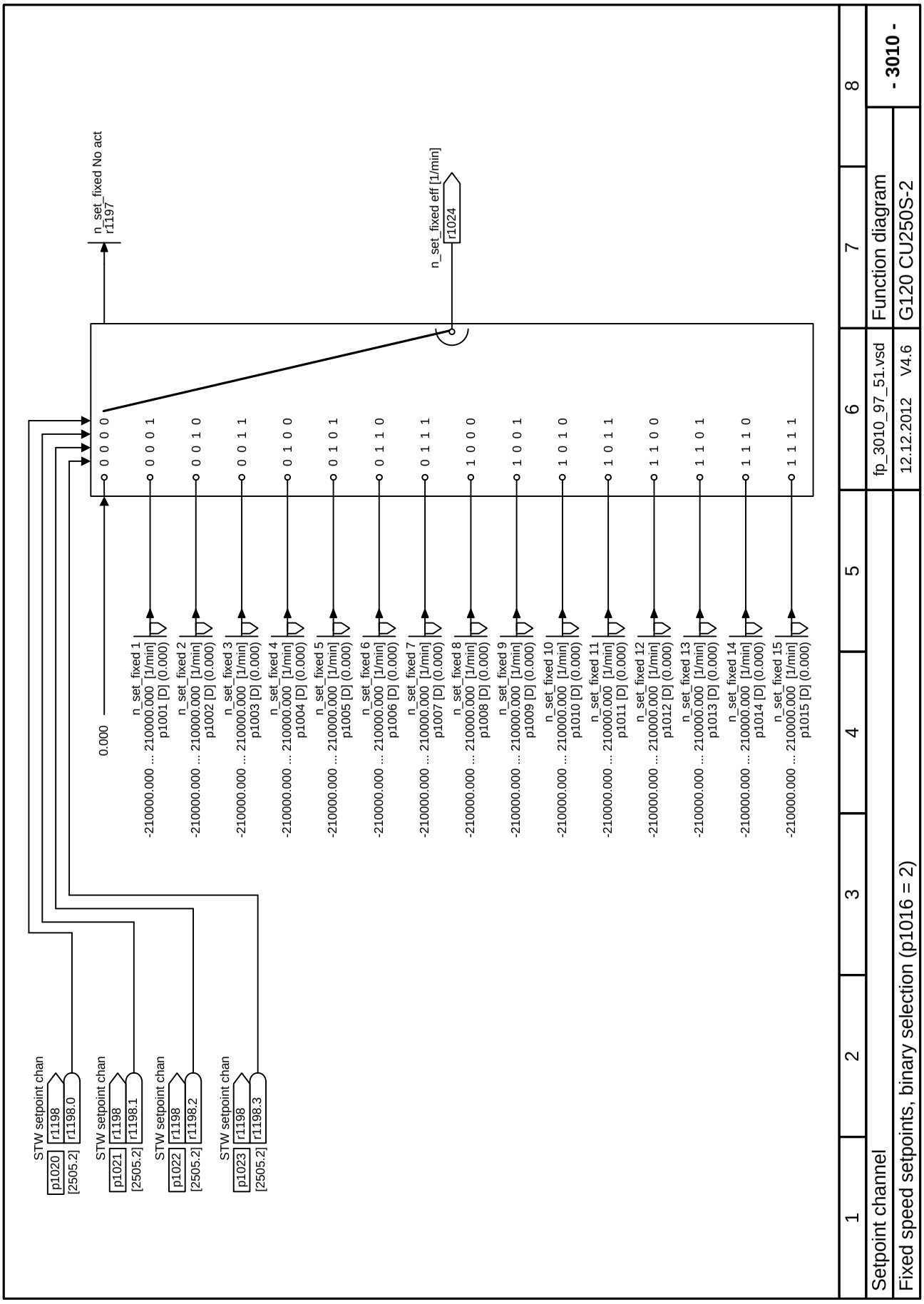


Fig. 2-94 3010 – Fixed speed setpoints, binary selection (p1016 = 2)

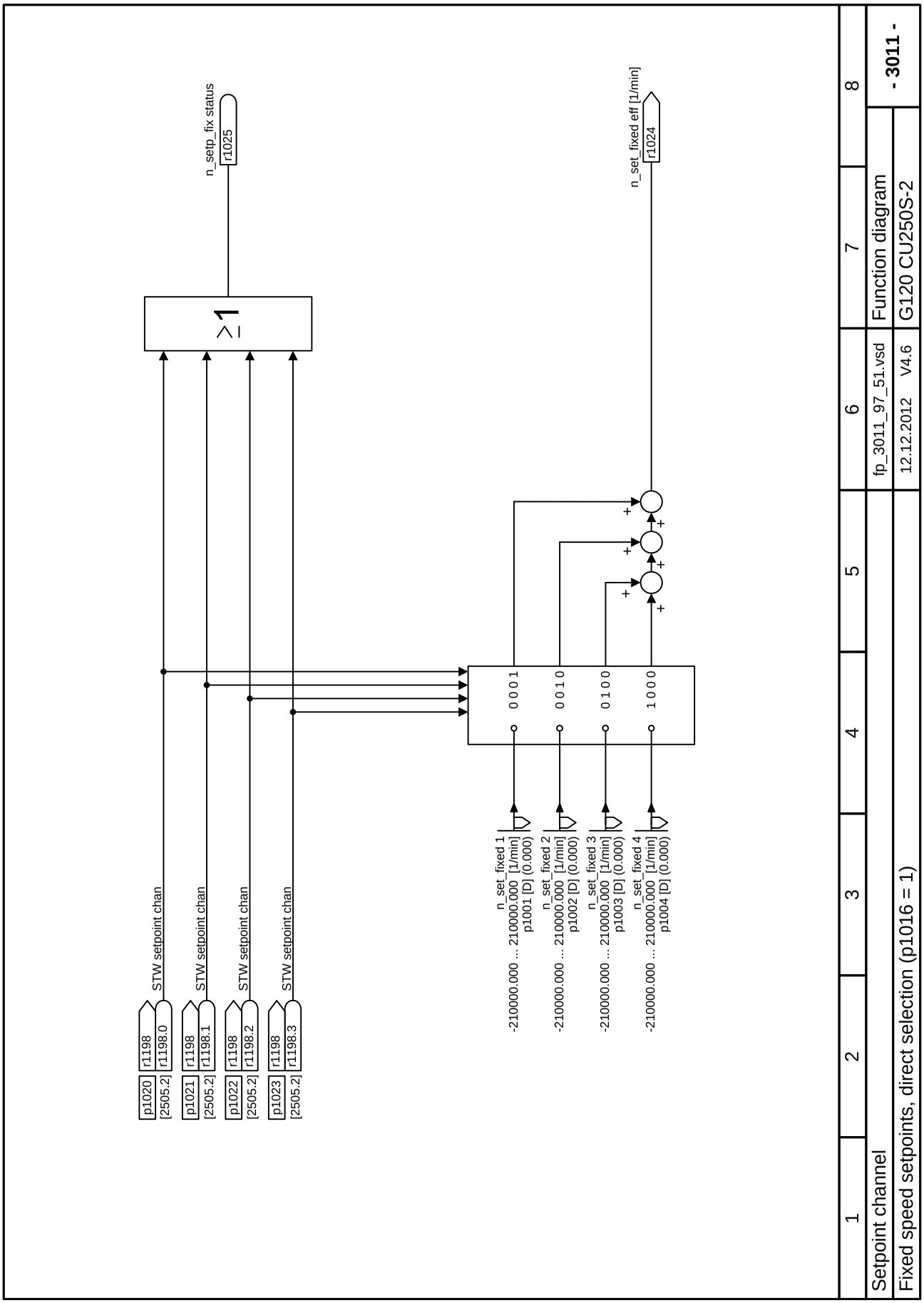
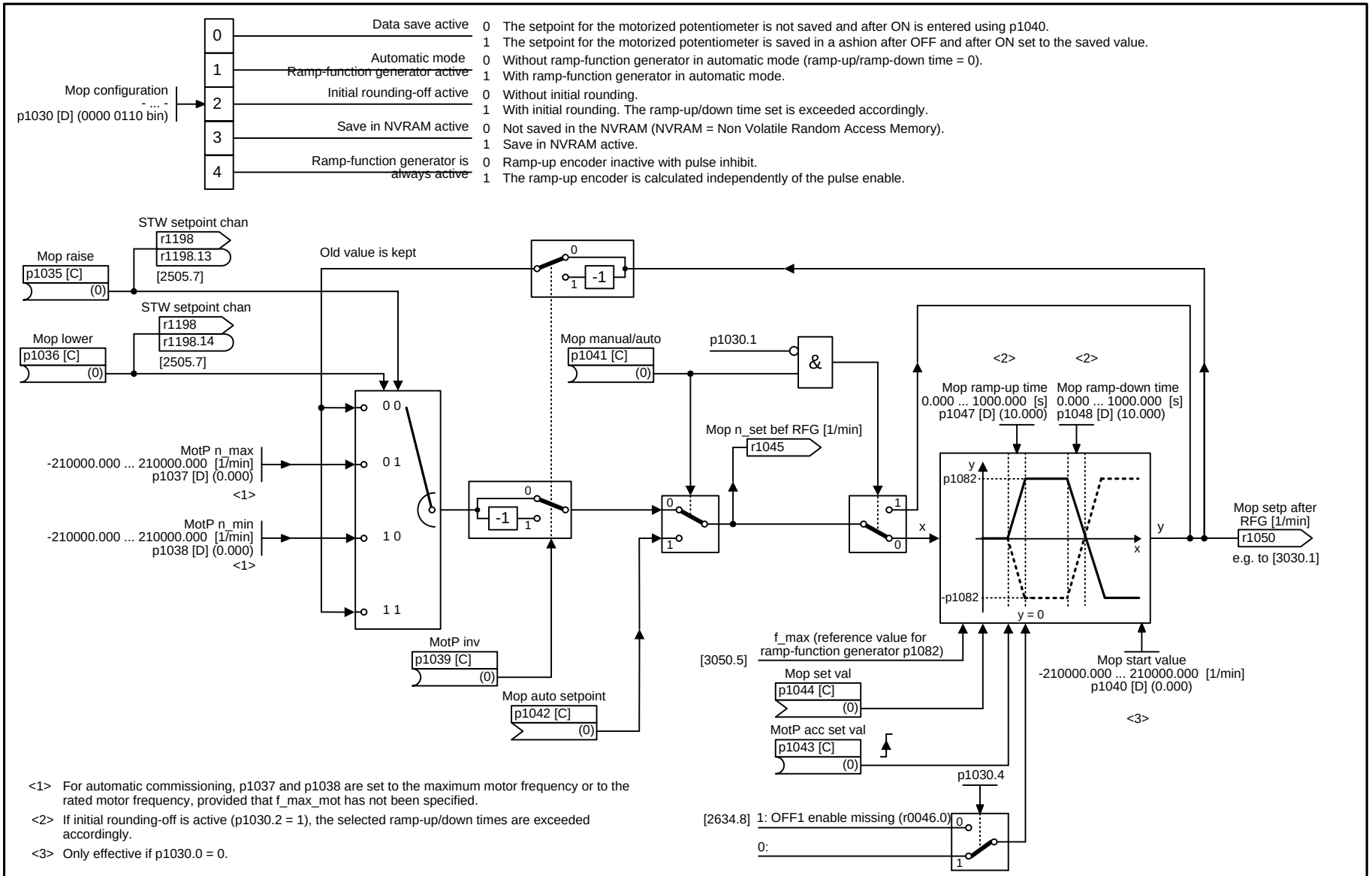


Fig. 2-95 3011 – Fixed speed setpoints, direct selection (p1016 = 1)



<1> For automatic commissioning, p1037 and p1038 are set to the maximum motor frequency or to the rated motor frequency, provided that f_max_mot has not been specified.

<2> If initial rounding-off is active (p1030.2 = 1), the selected ramp-up/down times are exceeded accordingly.

<3> Only effective if p1030.0 = 0.

1	2	3	4	5	6	7	8
Setpoint channel					fp_3020_97_51.vsd	Function diagram	- 3020 -
Motorized potentiometer					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-96 3020 – Motorized potentiometer

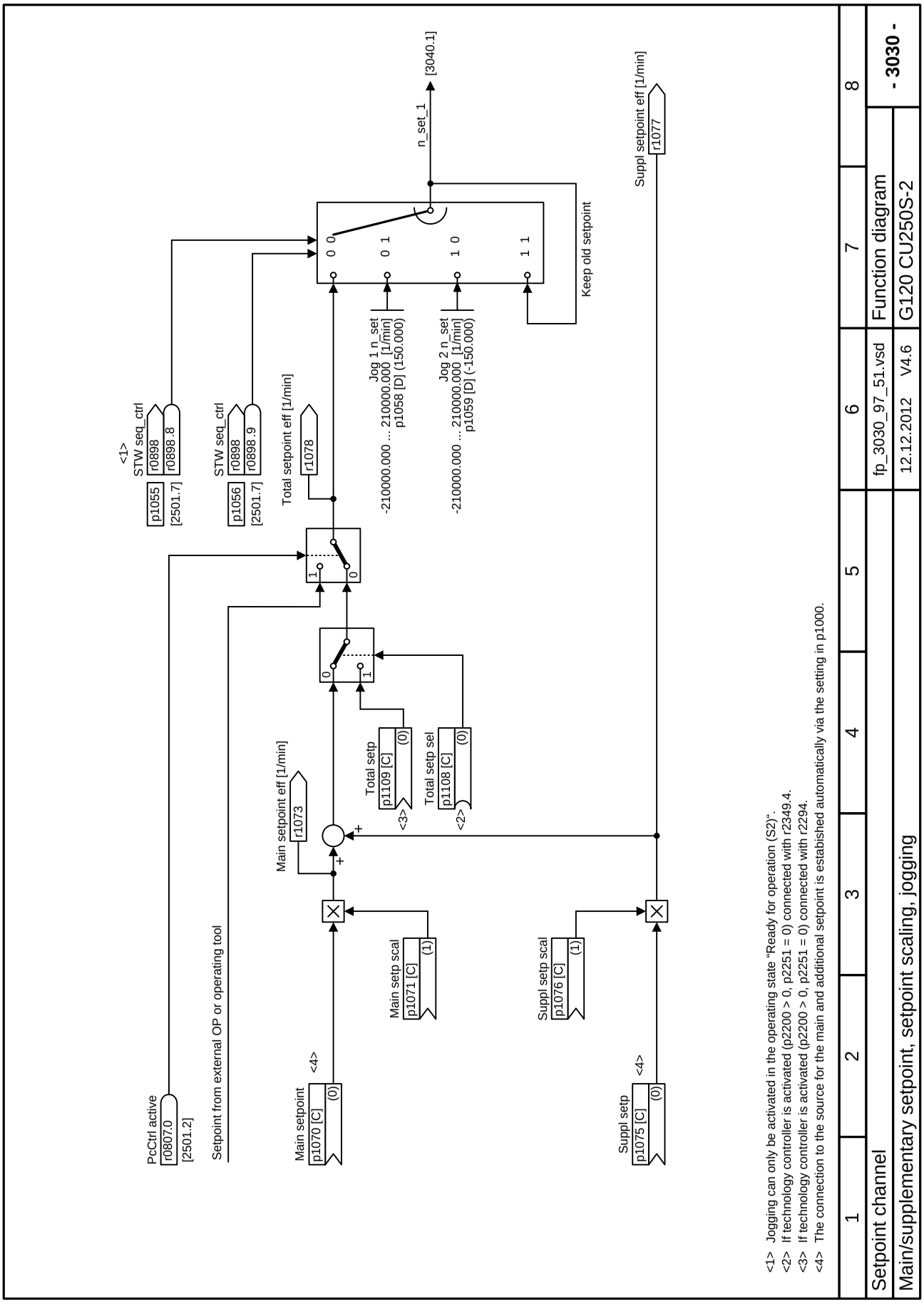


Fig. 2-97 3030 – Main/supplementary setpoint, setpoint scaling, jogging

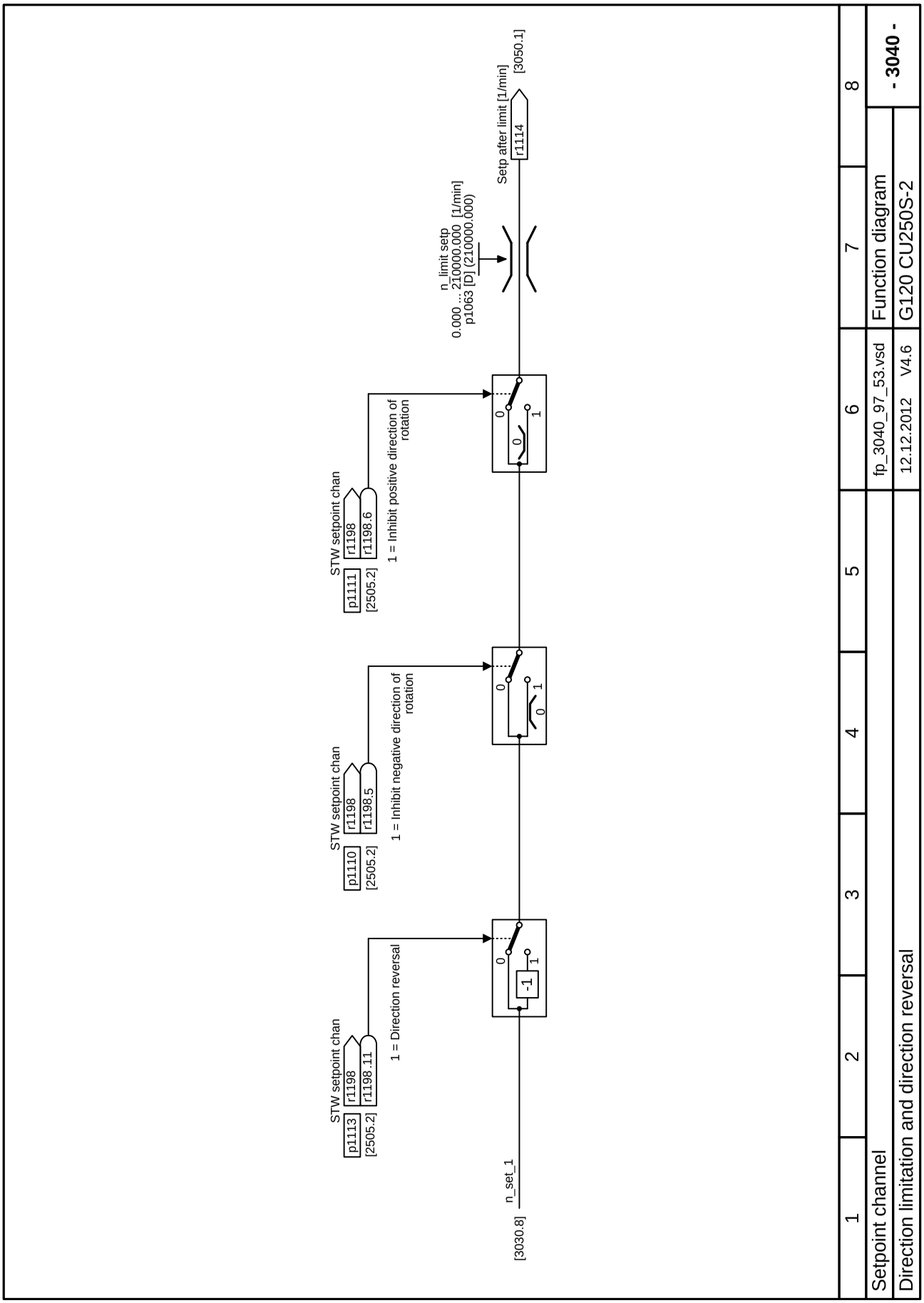


Fig. 2-98 3040 – Direction limitation and direction reversal

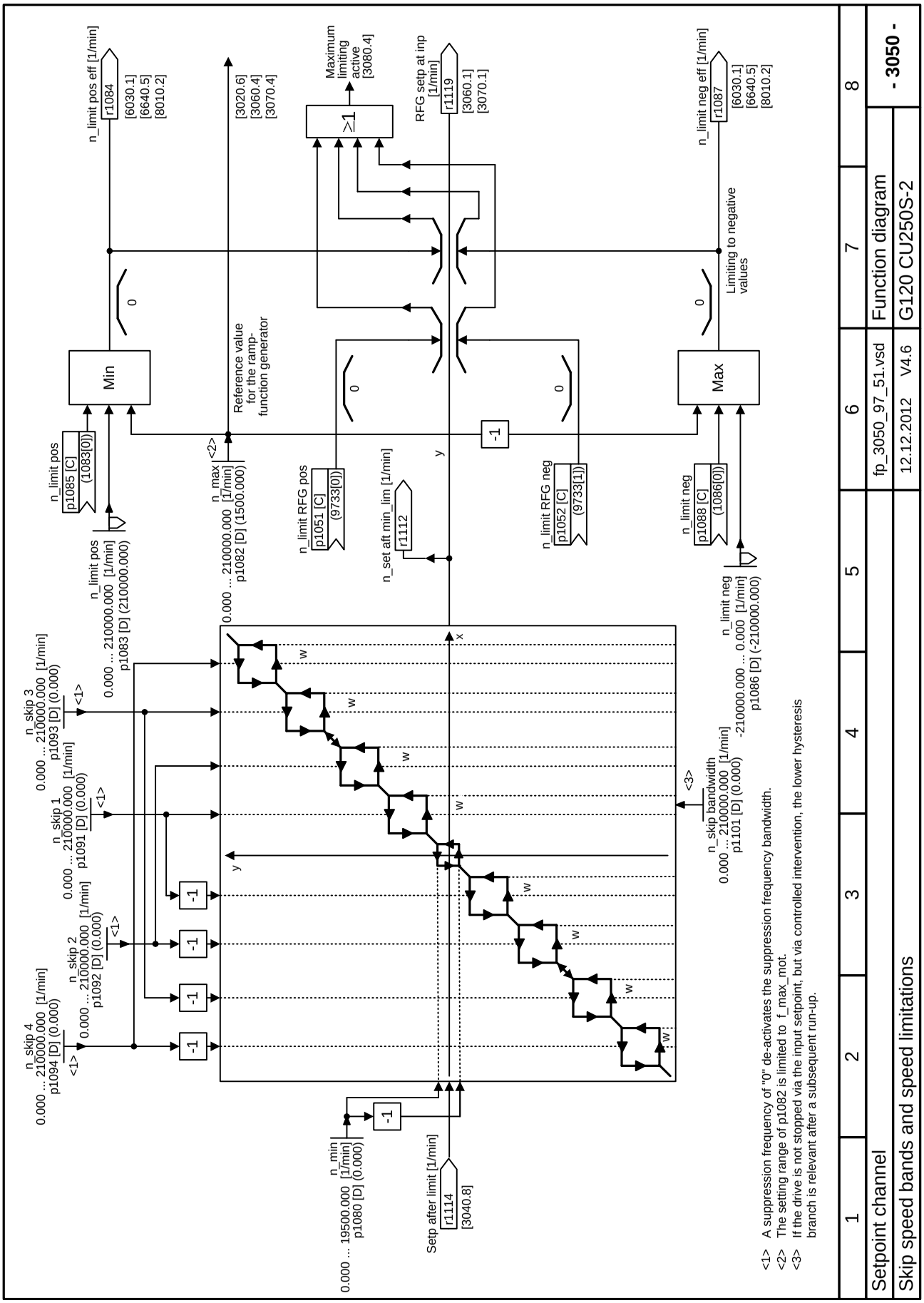


Fig. 2-99 3050 – Skip frequency bands and speed limitations

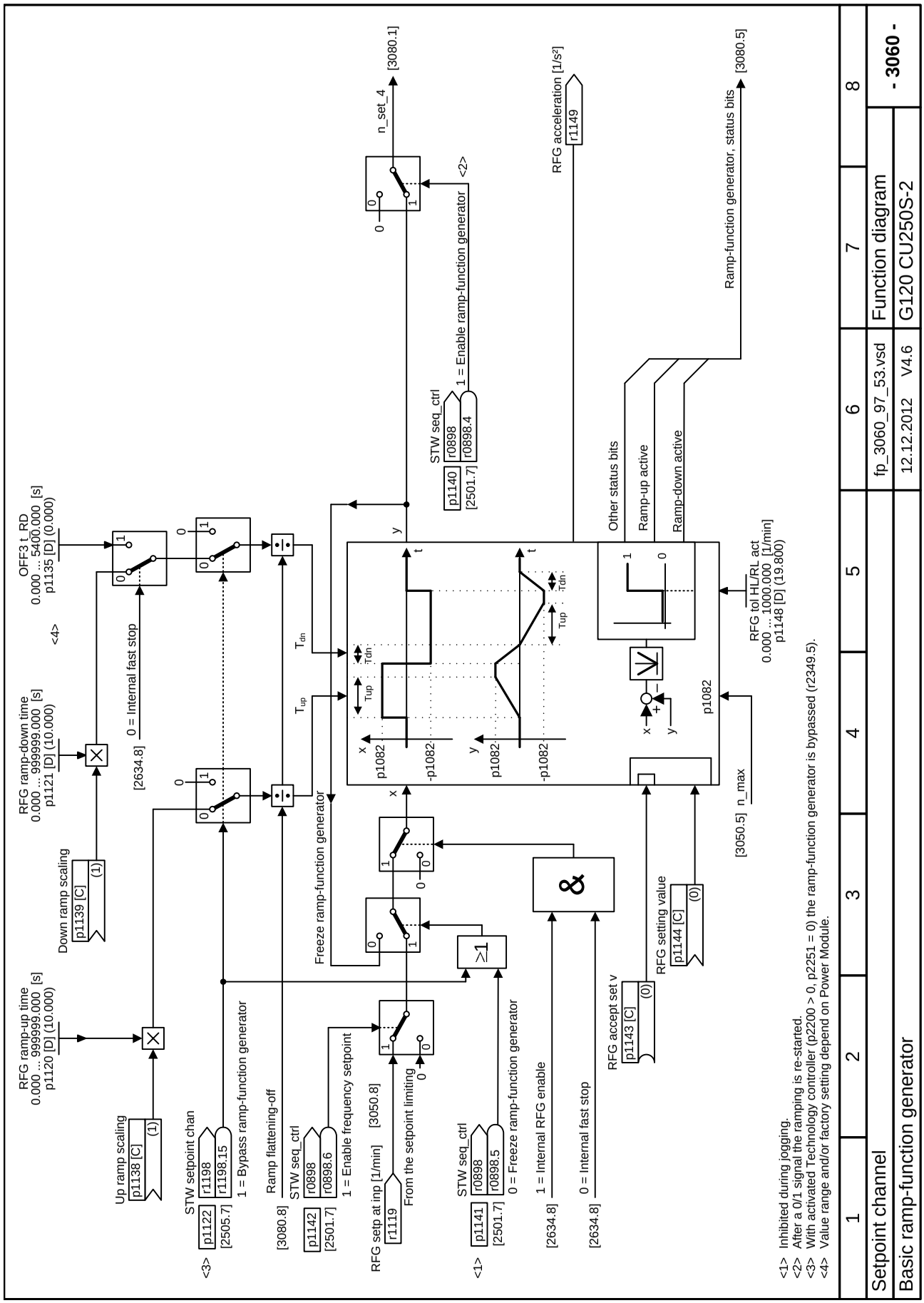
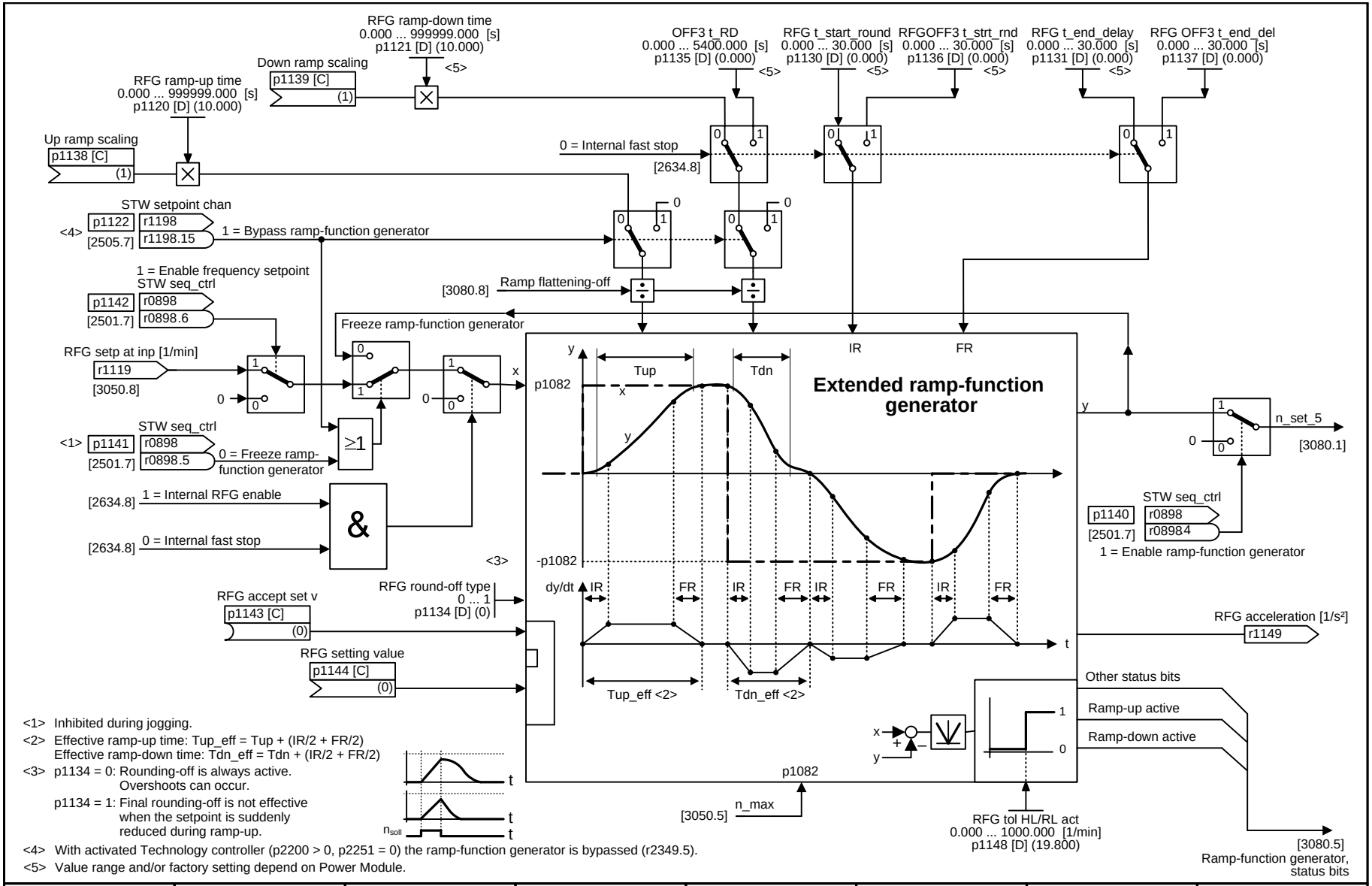


Fig. 2-100 3060 – Basic ramp-function generator



<1> Inhibited during jogging.
<2> Effective ramp-up time: Tup_eff = Tup + (IR/2 + FR/2)
Effective ramp-down time: Tdn_eff = Tdn + (IR/2 + FR/2)
<3> p1134 = 0: Rounding-off is always active. Overshoots can occur.
p1134 = 1: Final rounding-off is not effective when the setpoint is suddenly reduced during ramp-up.
<4> With activated Technology controller (p2200 > 0, p2251 = 0) the ramp-function generator is bypassed (r2349.5).
<5> Value range and/or factory setting depend on Power Module.

1	2	3	4	5	6	7	8
Setpoint channel					fp_3070_97_51.vsd	Function diagram	- 3070 -
Extended ramp-function generator					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-101 3070 – Extended ramp-function generator

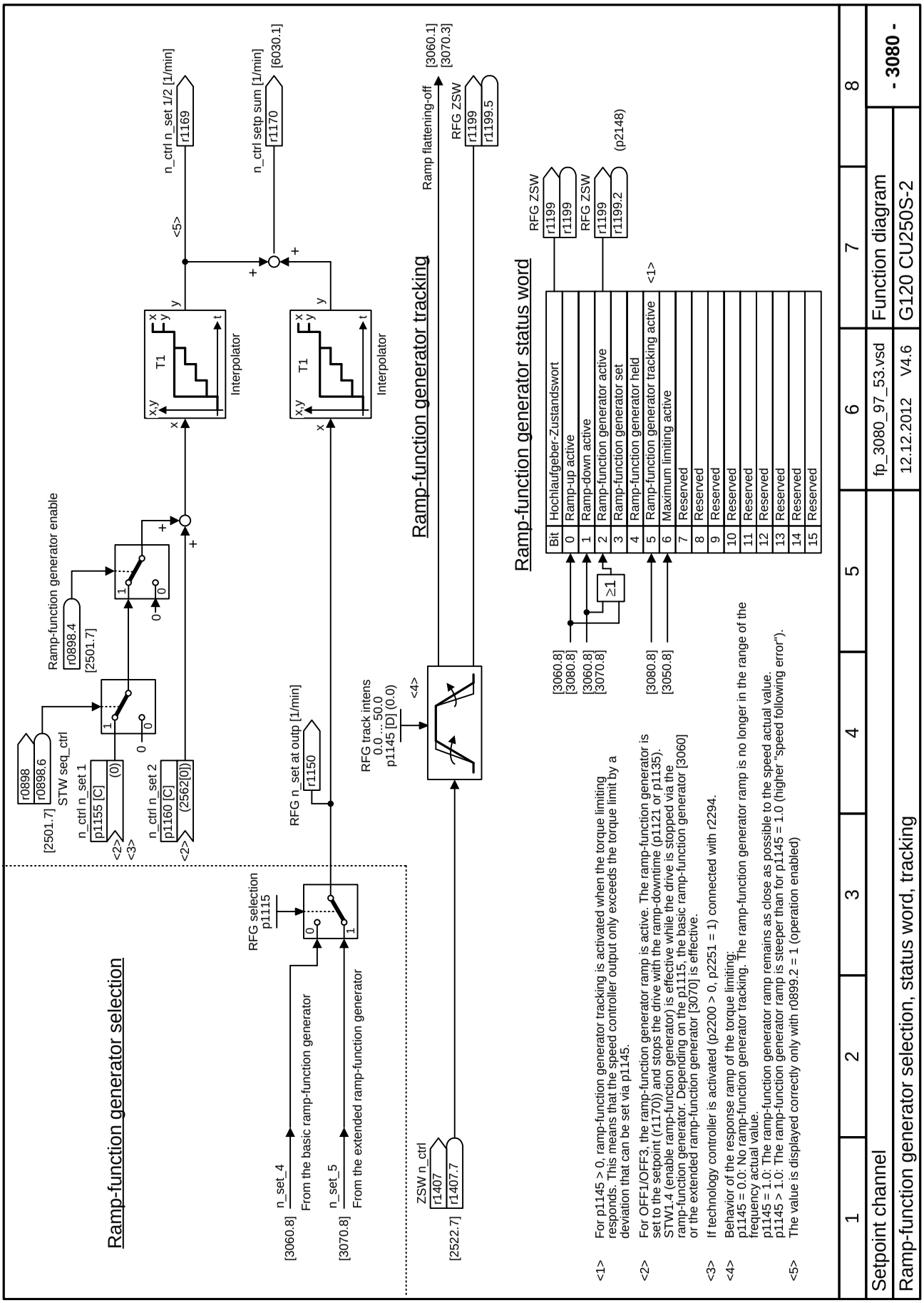


Fig. 2-102 3080 – Ramp-function generator selection, status word, tracking

2.15 Setpoint channel not activated

Function diagrams

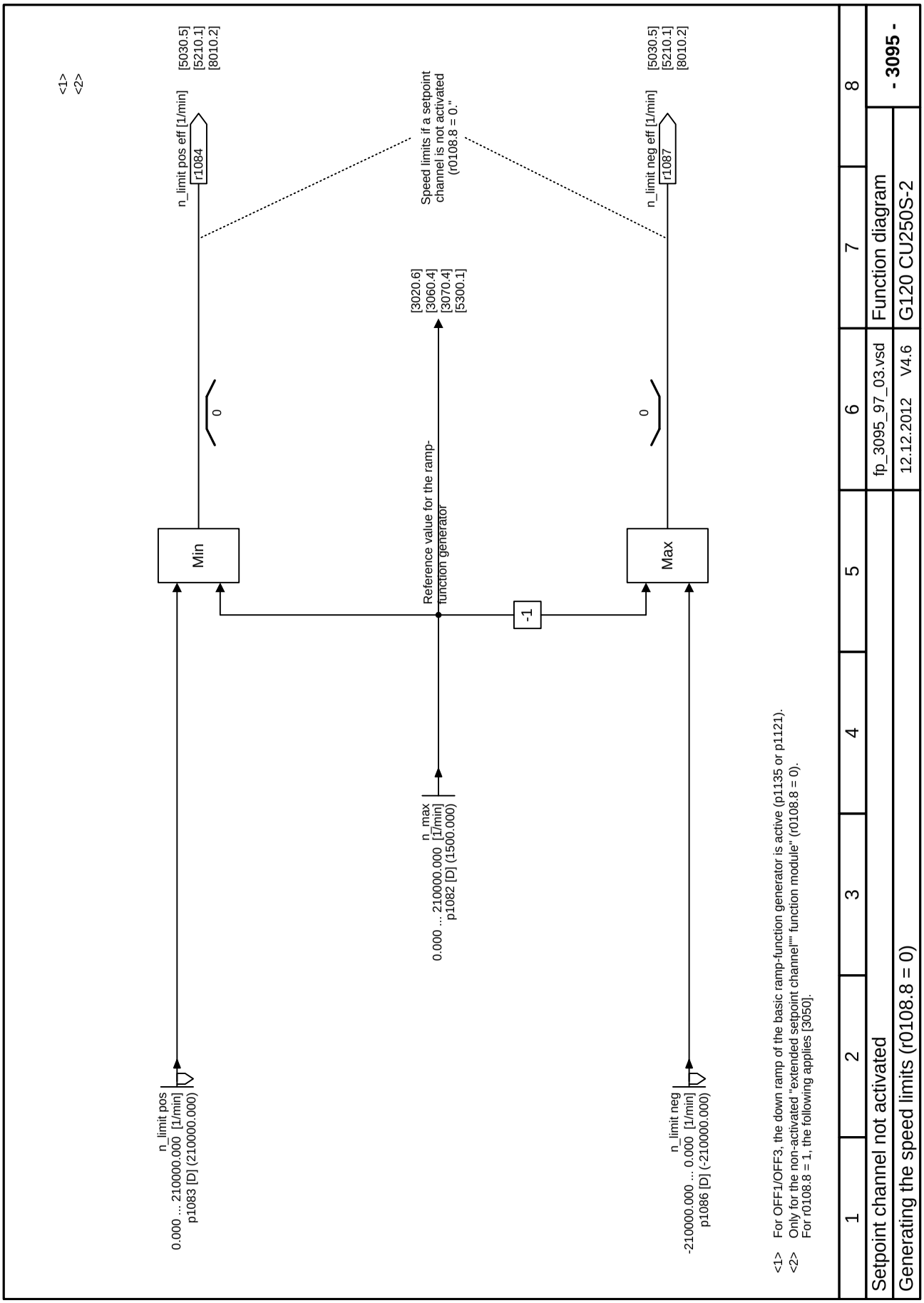


Fig. 2-103 3095 – Generating the speed limits (r0108.8 = 0)

2.16 Basic positioner (EPOS)

Function diagrams

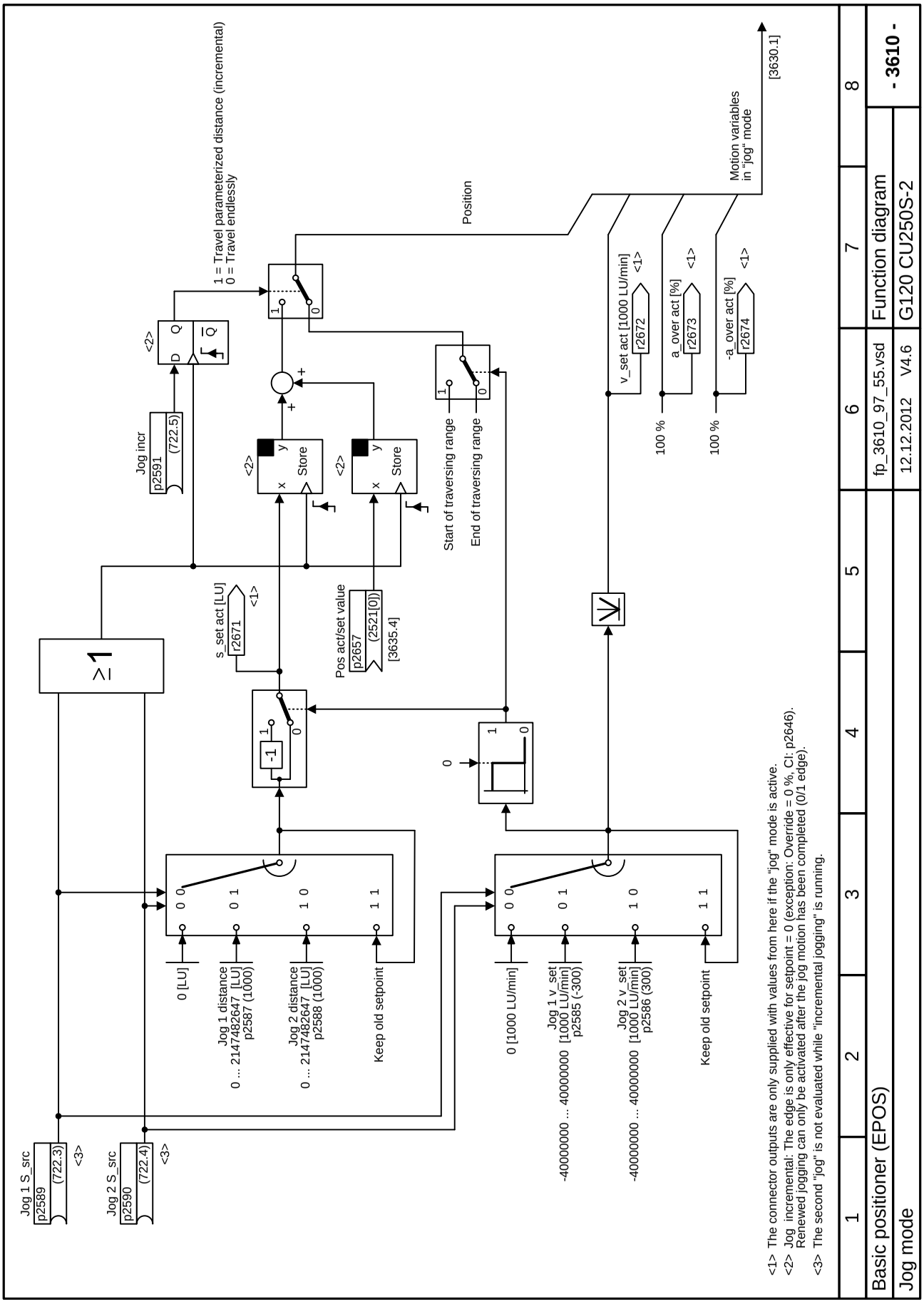


Fig. 2-104 3610 – Jog mode

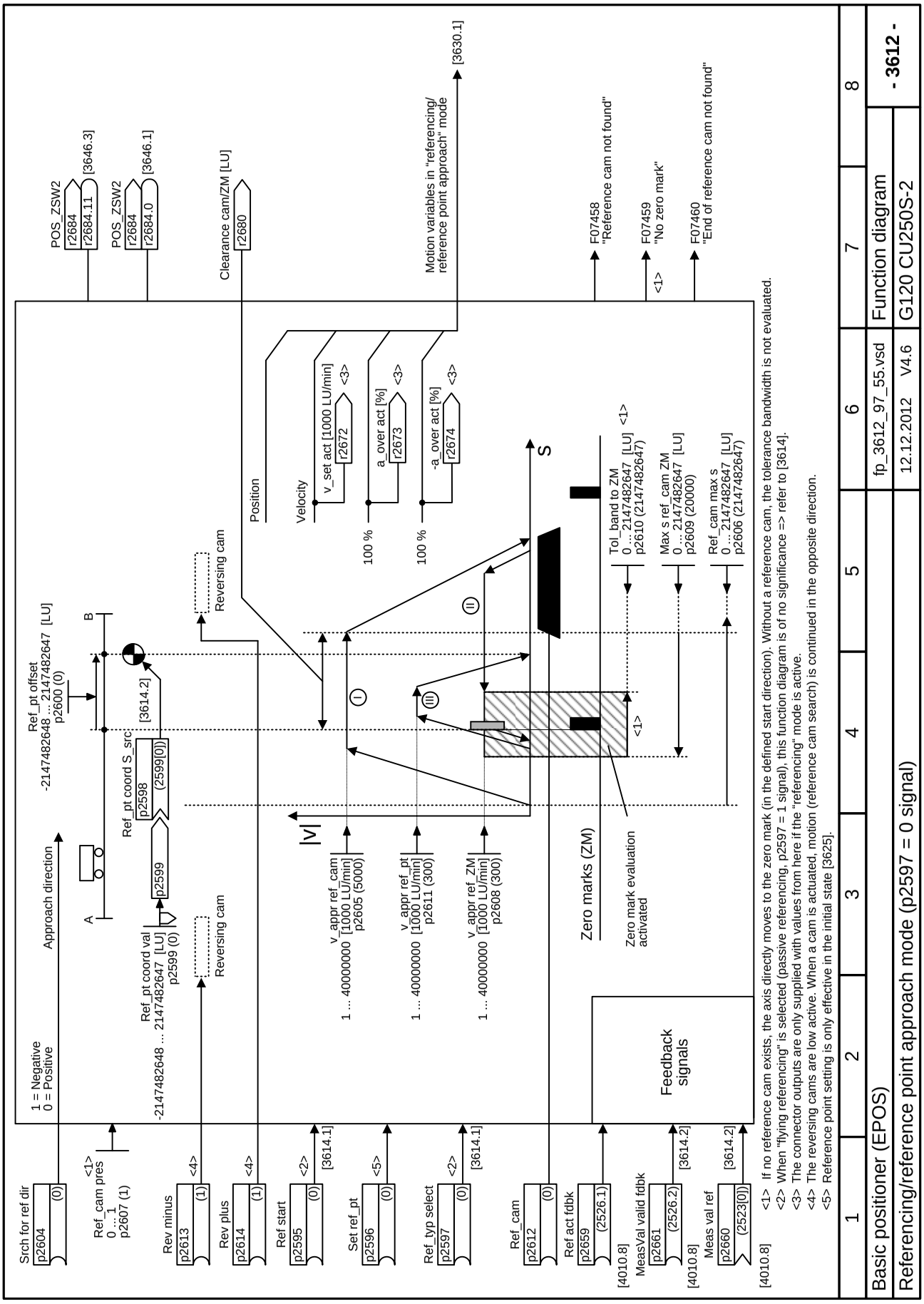


Fig. 2-105 3612 – Homing / active homing mode (p2597 = 0-signal)

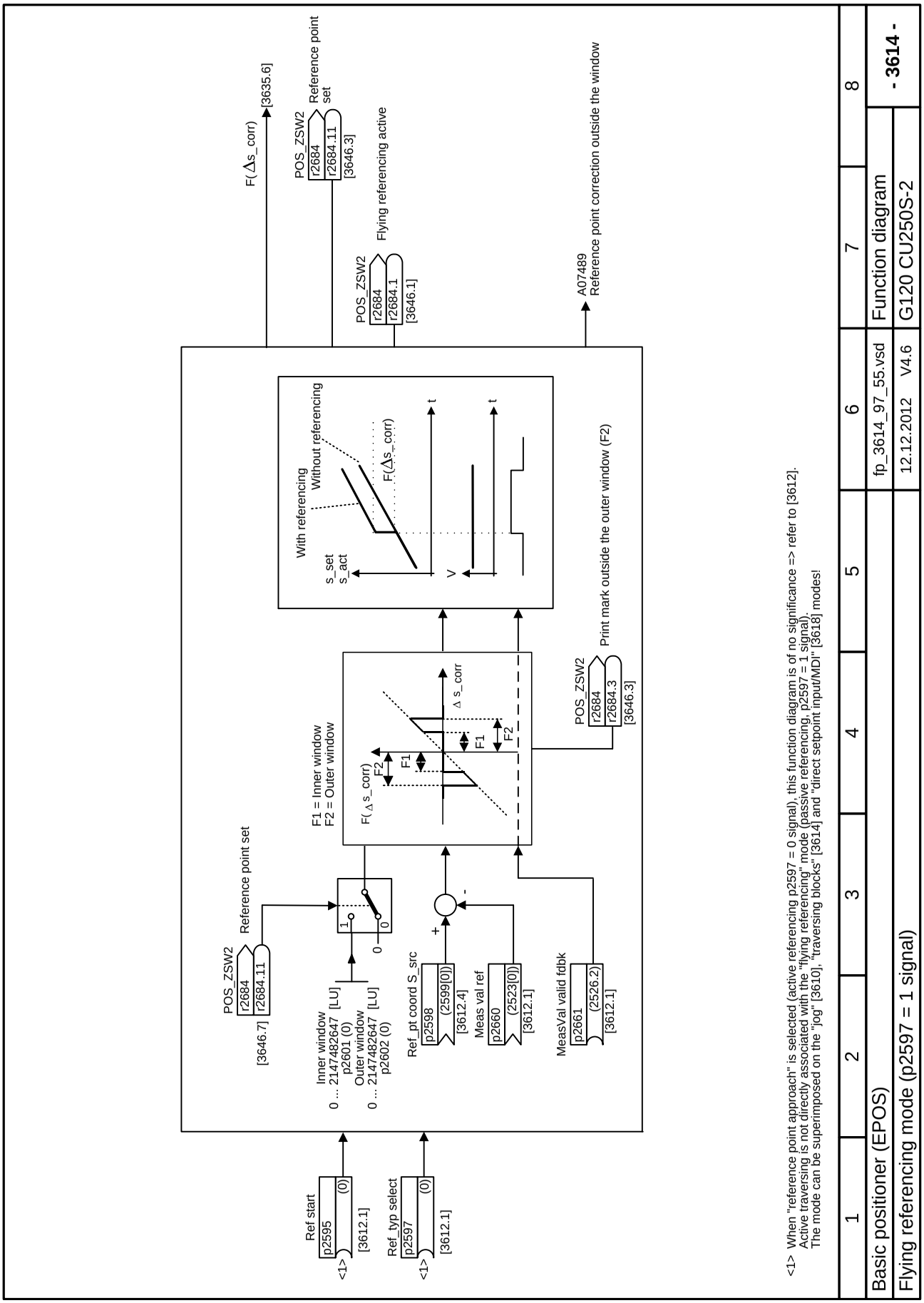


Fig. 2-106 3614 – Passive homing mode (p2597 = 1-signal)

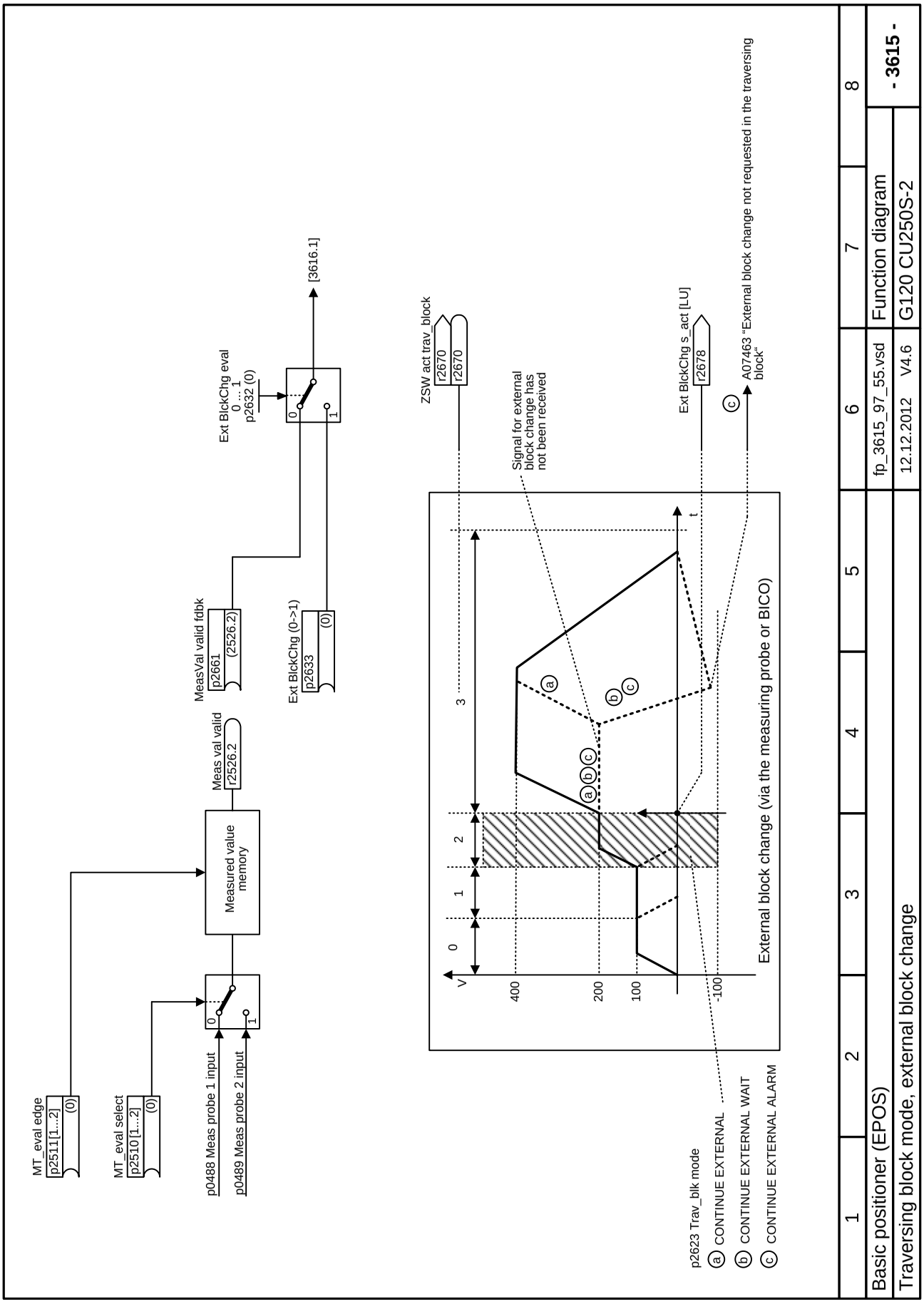
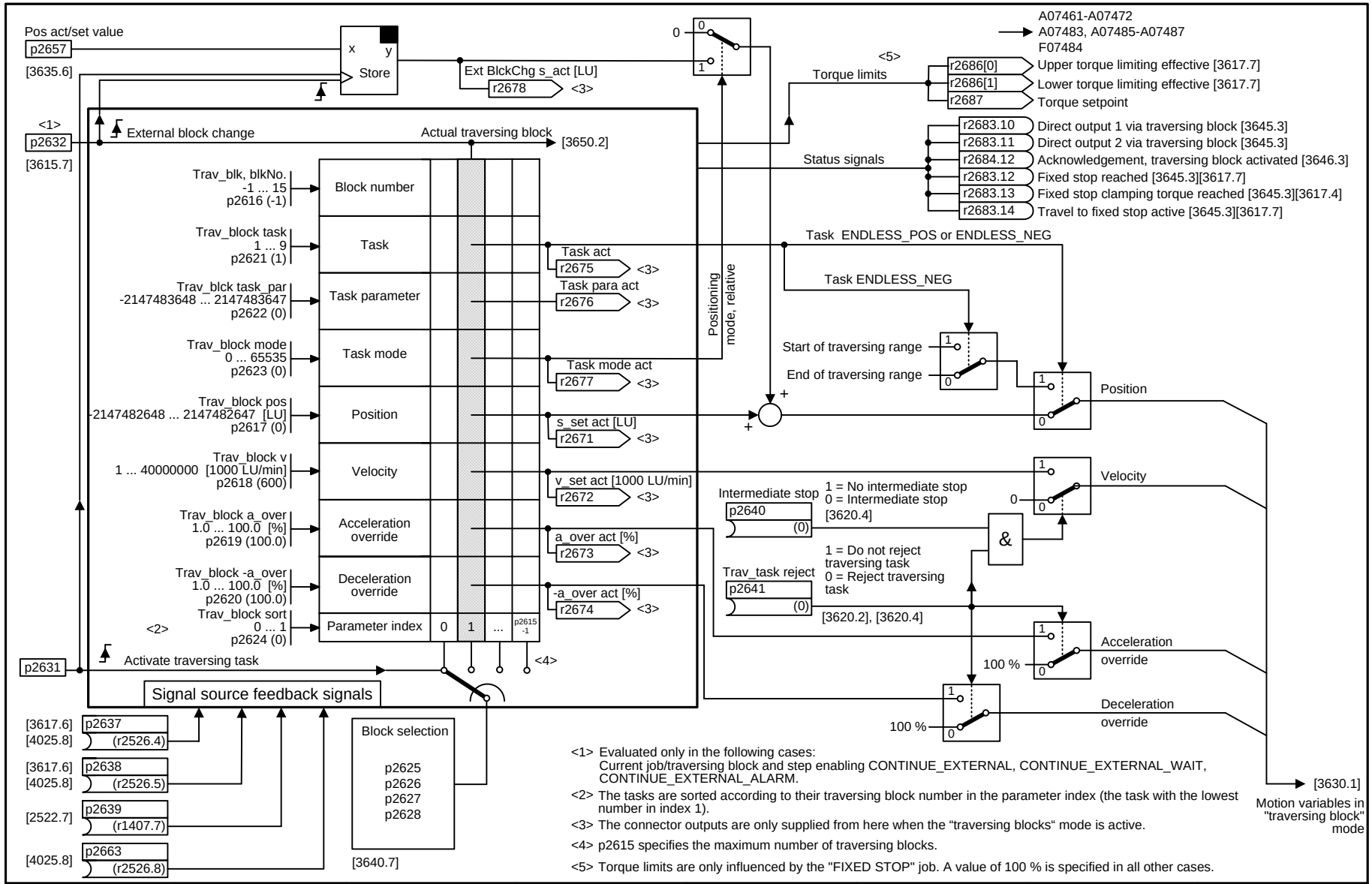


Fig. 2-107 3615 – Traversing block mode, external block change



1	2	3	4	5	6	7	8
Basic positioner (EPOS)					fp_3616_97_55.vsd	Function diagram	- 3616 -
Traversing block mode					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-108 3616 – Traversing block mode

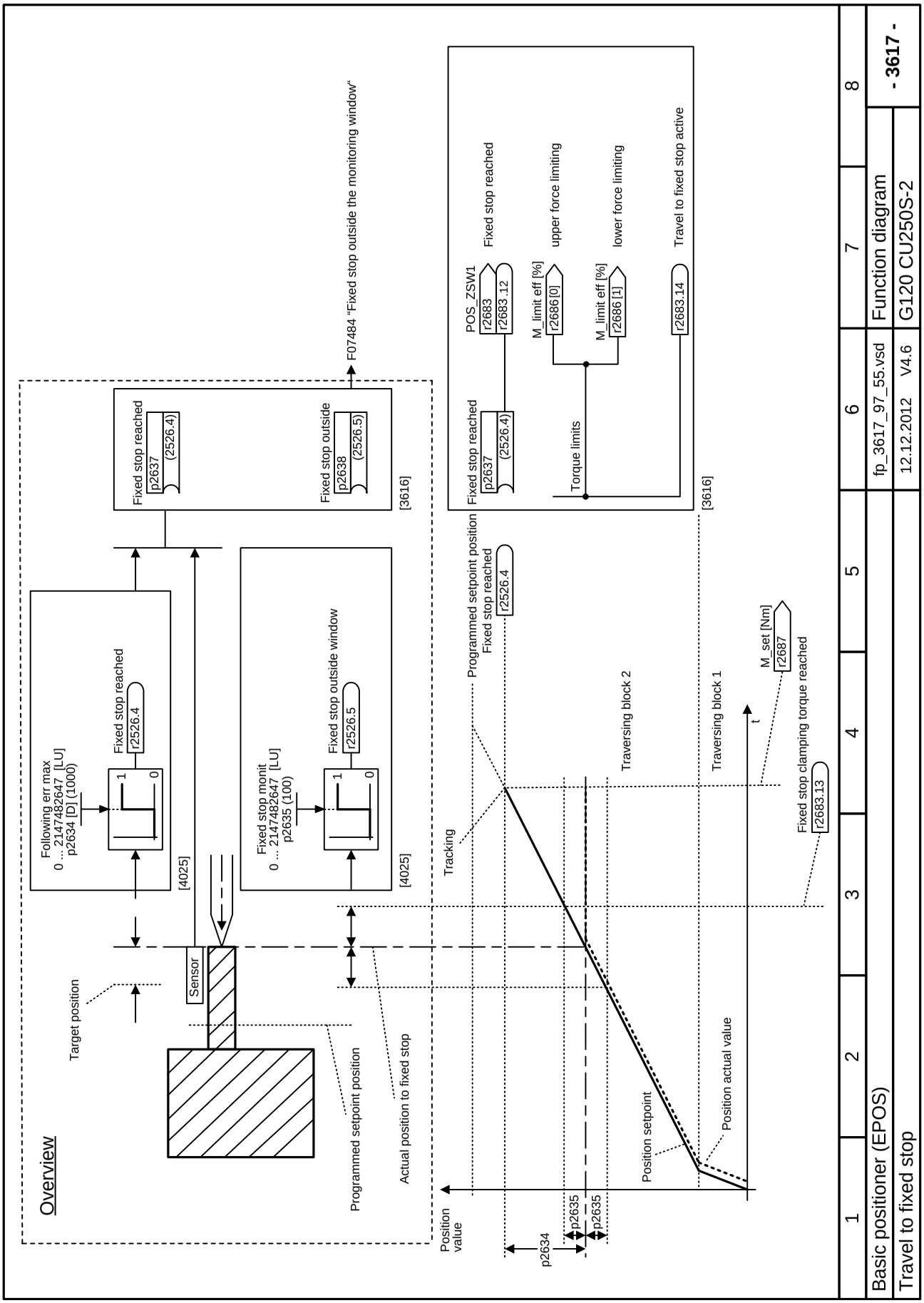


Fig. 2-109 3617 – Travel to fixed stop

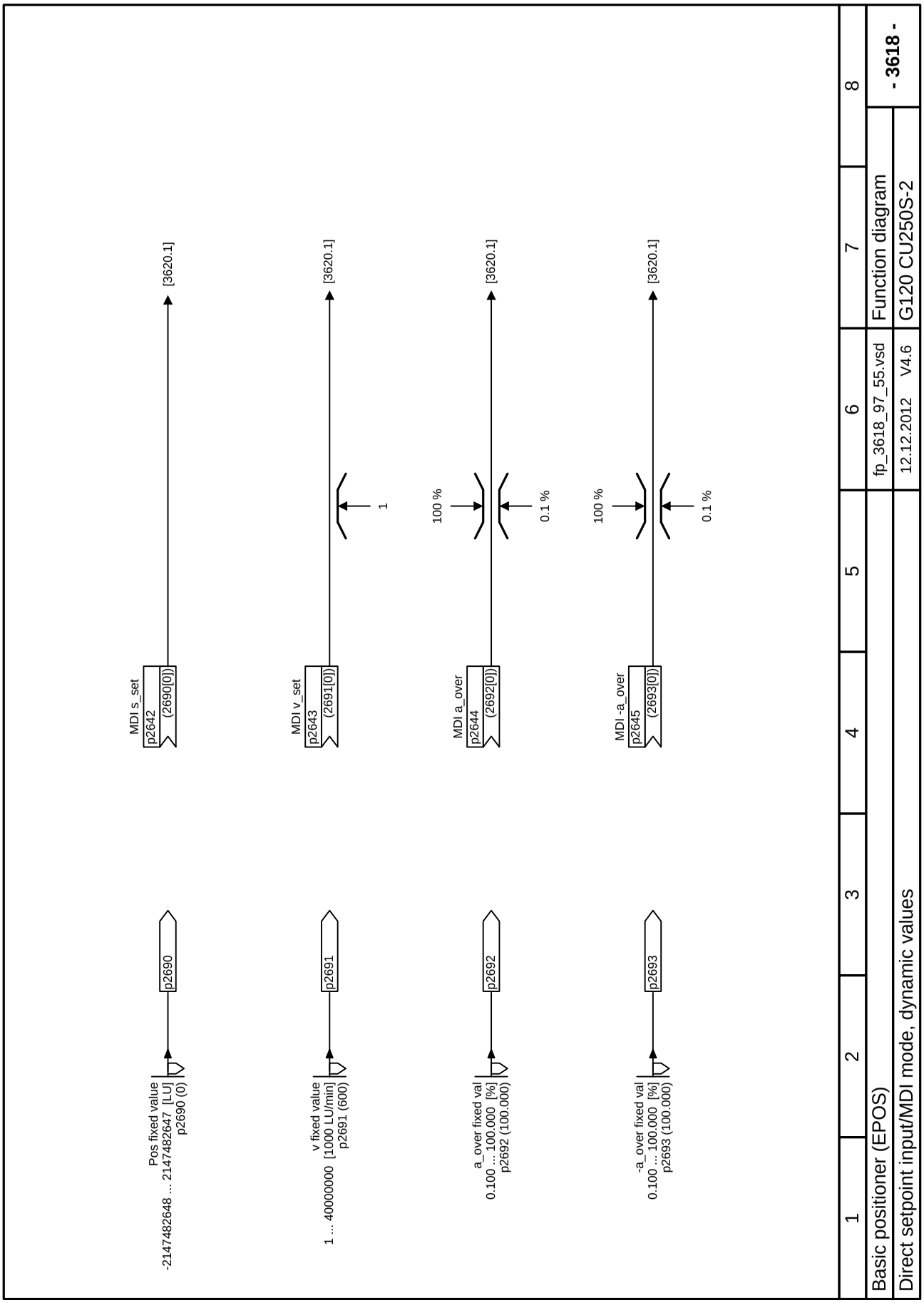
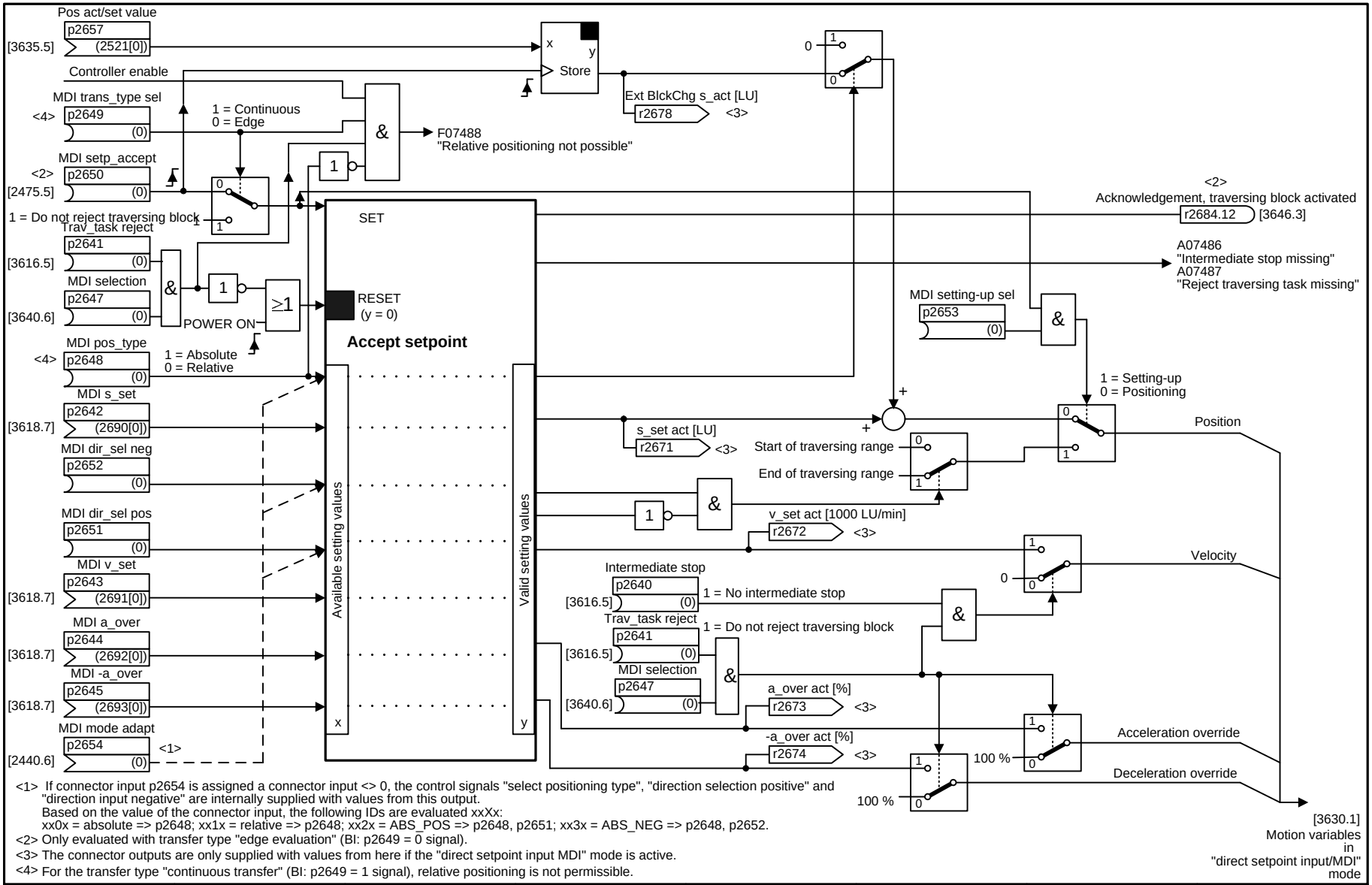


Fig. 2-110 3618 – Direct setpoint specification / MDI mode, dynamic values



<1> If connector input p2654 is assigned a connector input <> 0, the control signals "select positioning type", "direction selection positive" and "direction input negative" are internally supplied with values from this output.
Based on the value of the connector input, the following IDs are evaluated xxXx:
xx0x = absolute => p2648; xx1x = relative => p2648; xx2x = ABS_POS => p2648, p2651; xx3x = ABS_NEG => p2648, p2652.

<2> Only evaluated with transfer type "edge evaluation" (BI: p2649 = 0 signal).

<3> The connector outputs are only supplied with values from here if the "direct setpoint input MDI" mode is active.

<4> For the transfer type "continuous transfer" (BI: p2649 = 1 signal), relative positioning is not permissible.

1	2	3	4	5	6	7	8
Basic positioner (EPOS)					fp_3620_97_55.vsd	Function diagram	- 3620 -
Direct setpoint input/MDI					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-111 3620 – Direct setpoint specification / MDI mode

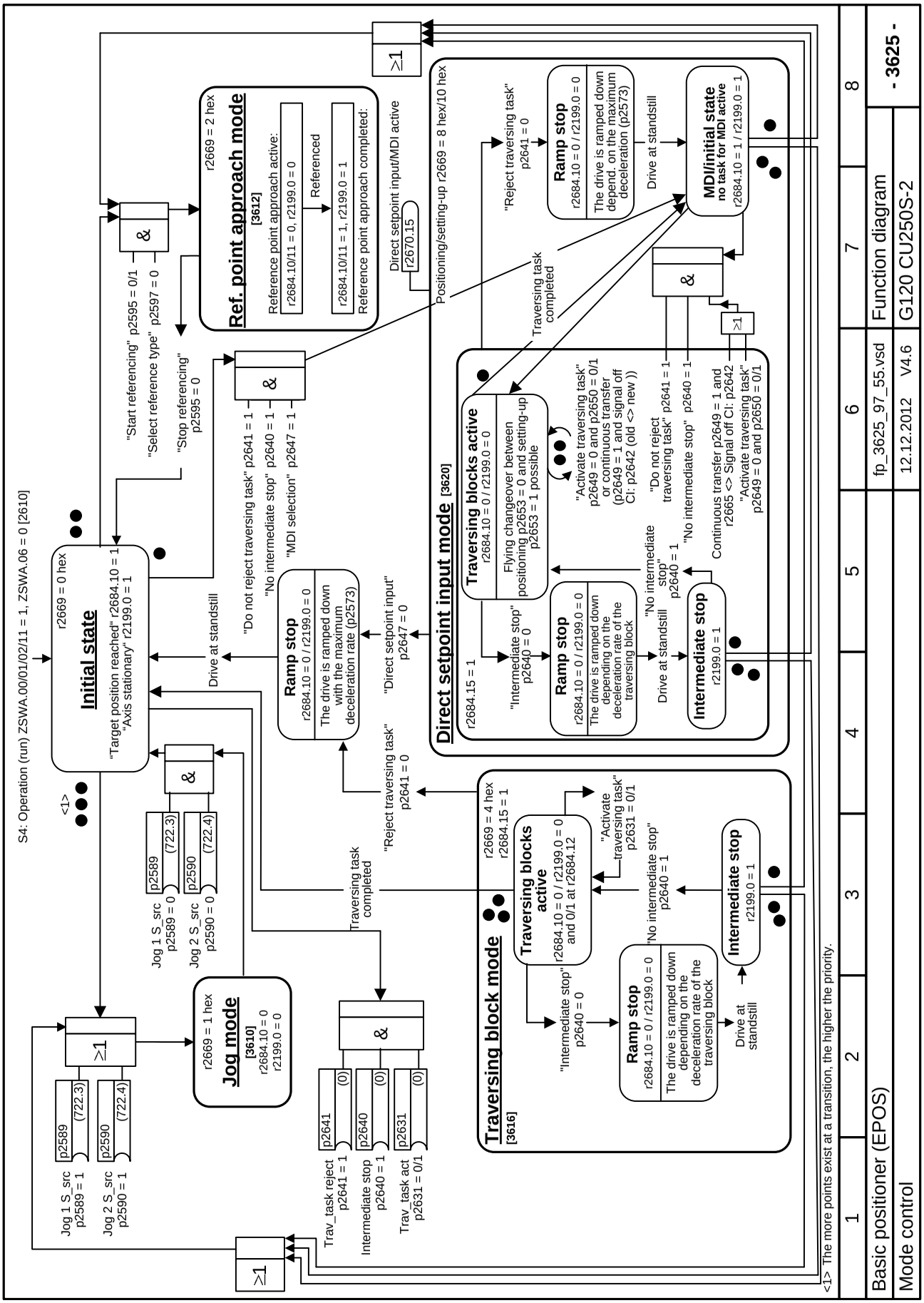


Fig. 2-112 3625 – Mode control

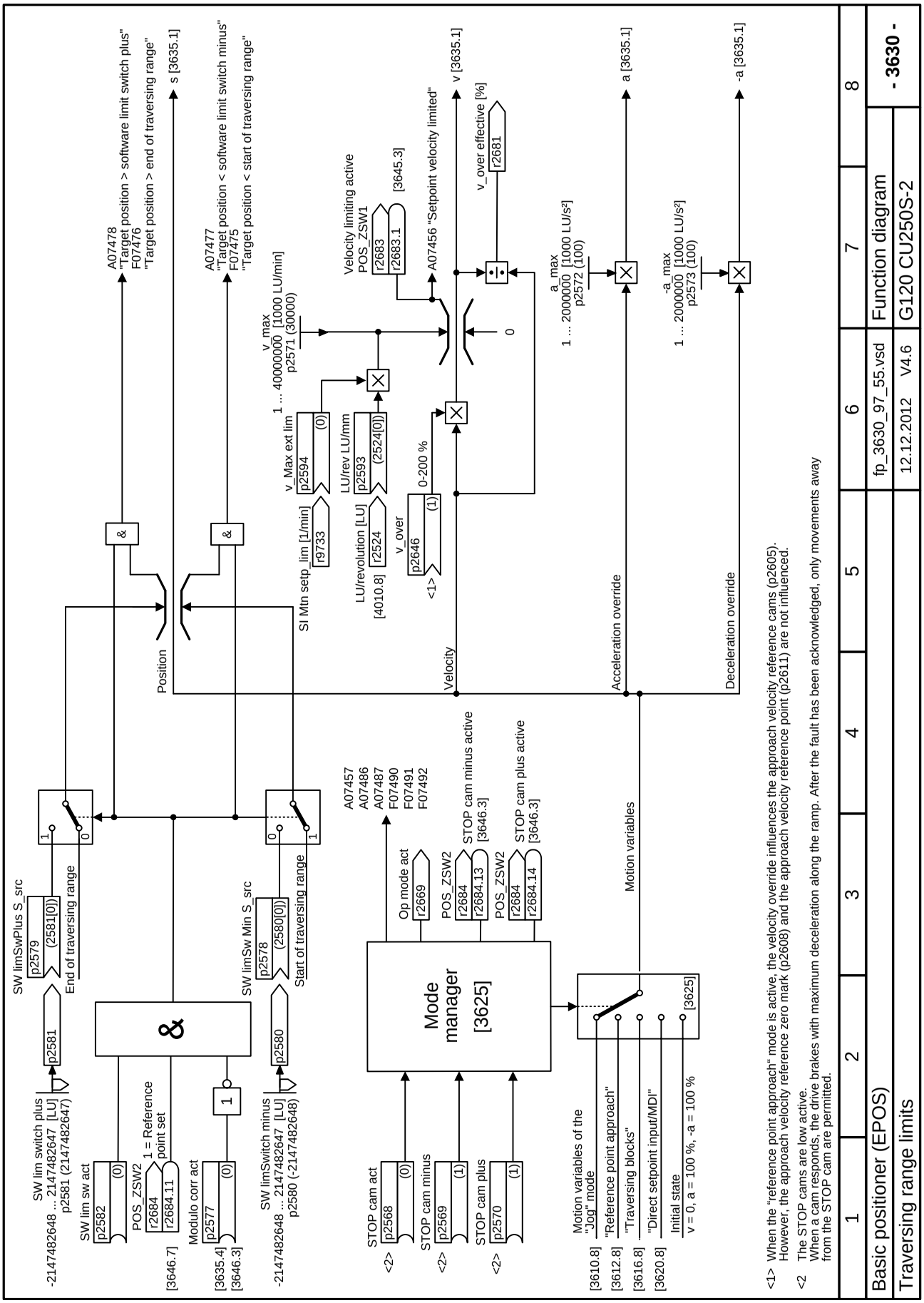


Fig. 2-113 3630 – Traversing range limits

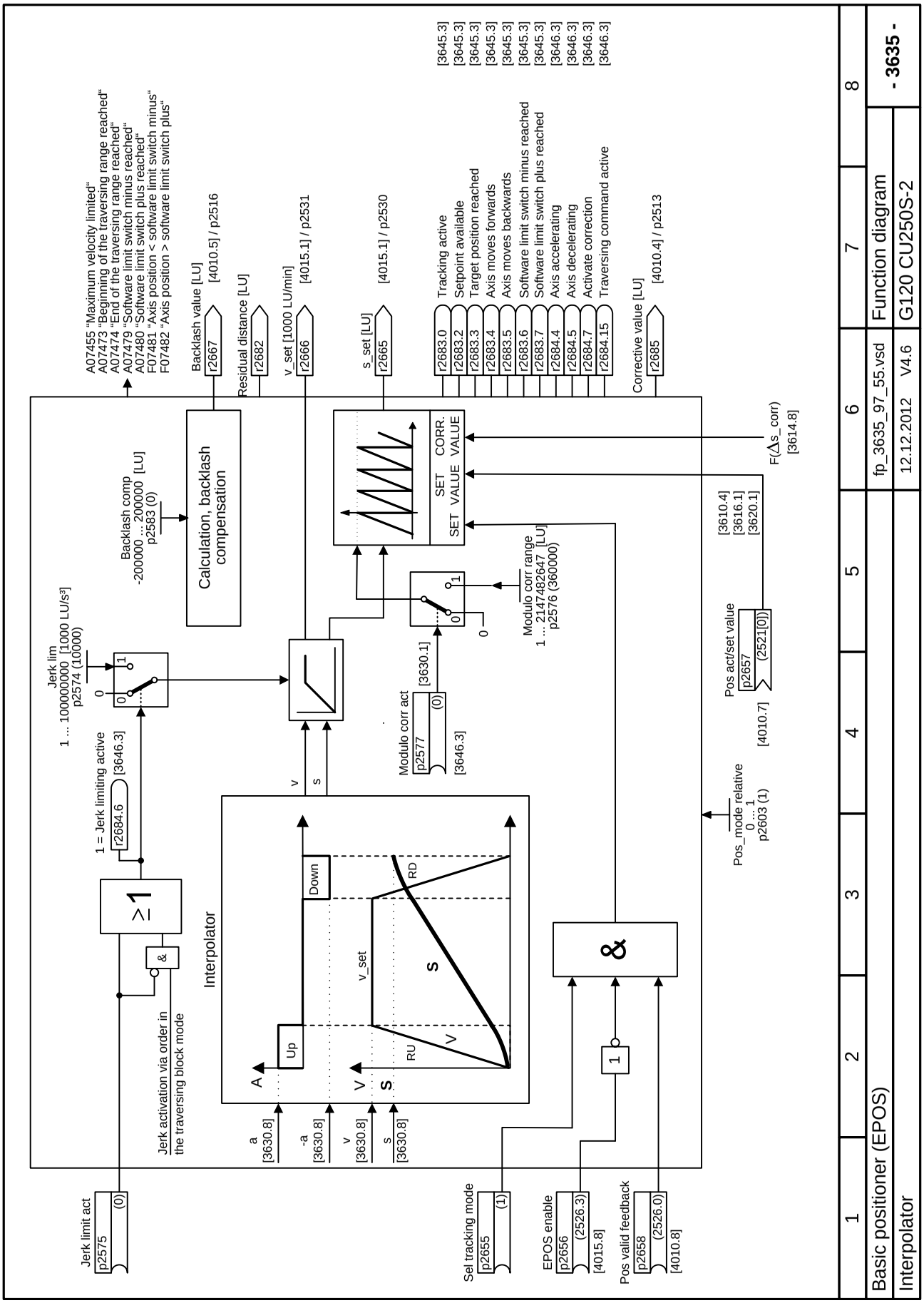


Fig. 2-114 3635 – Interpolator

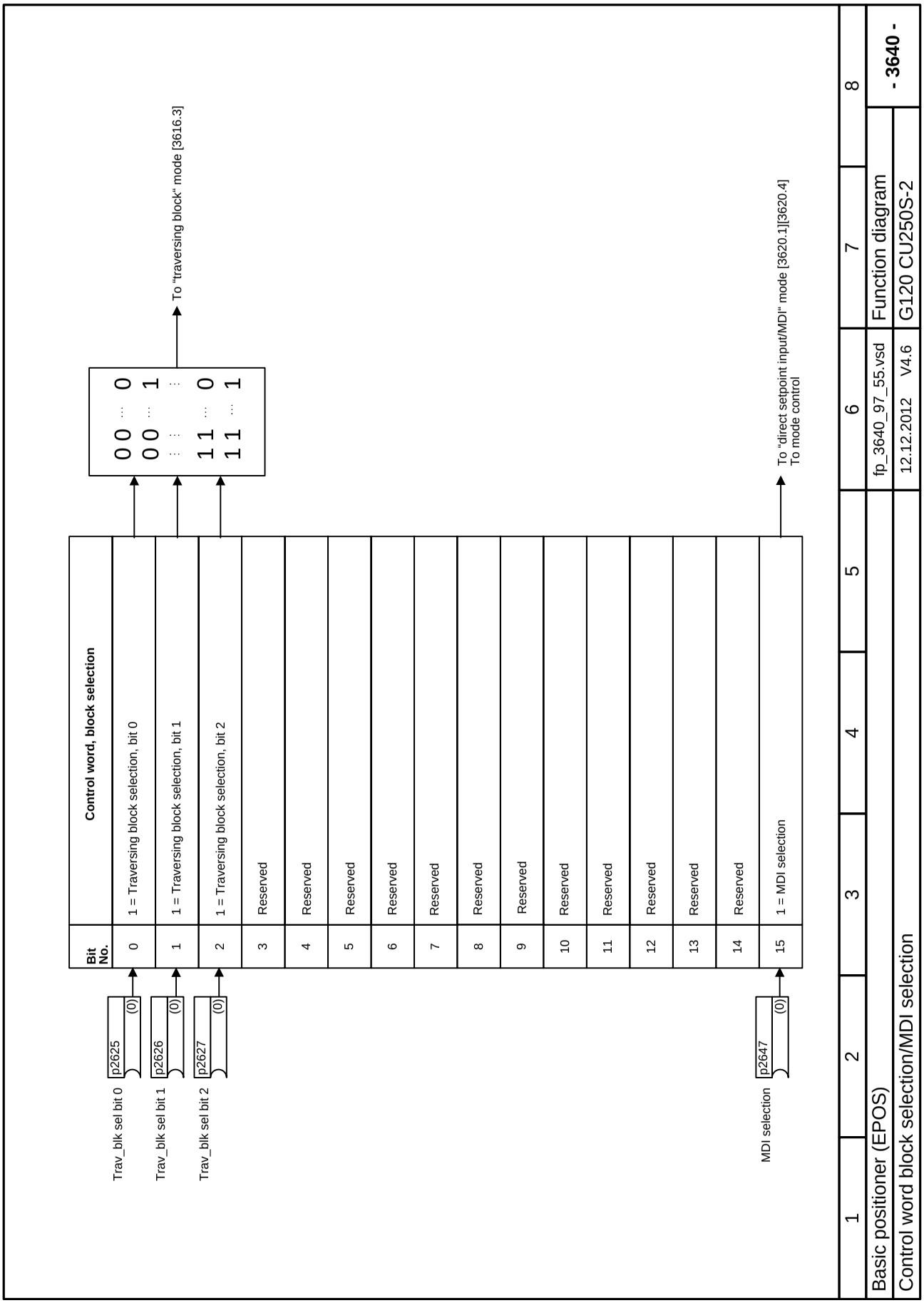


Fig. 2-115 3640 – Control word, block selection / MDI selection

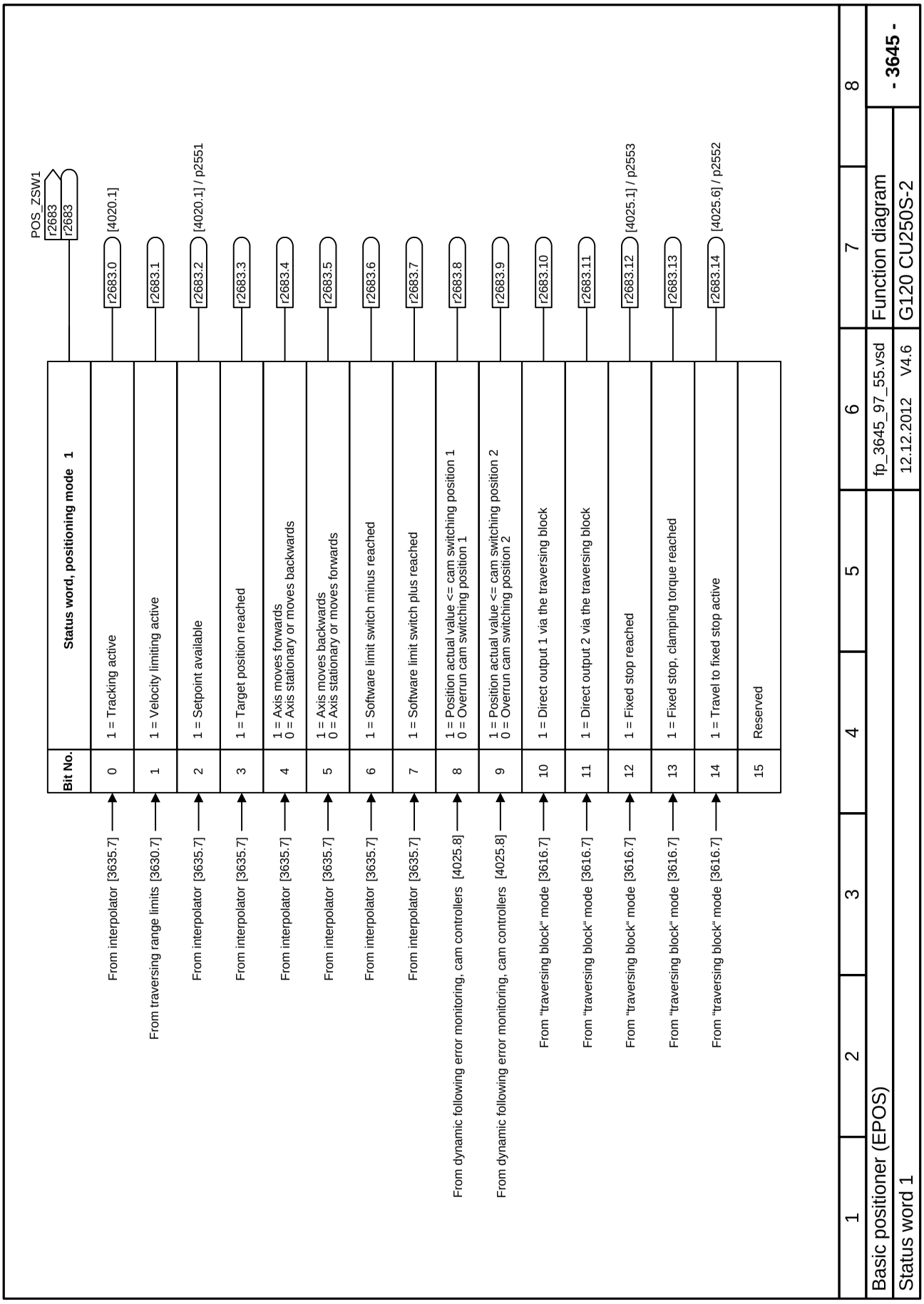


Fig. 2-116 3645 – Status word 1

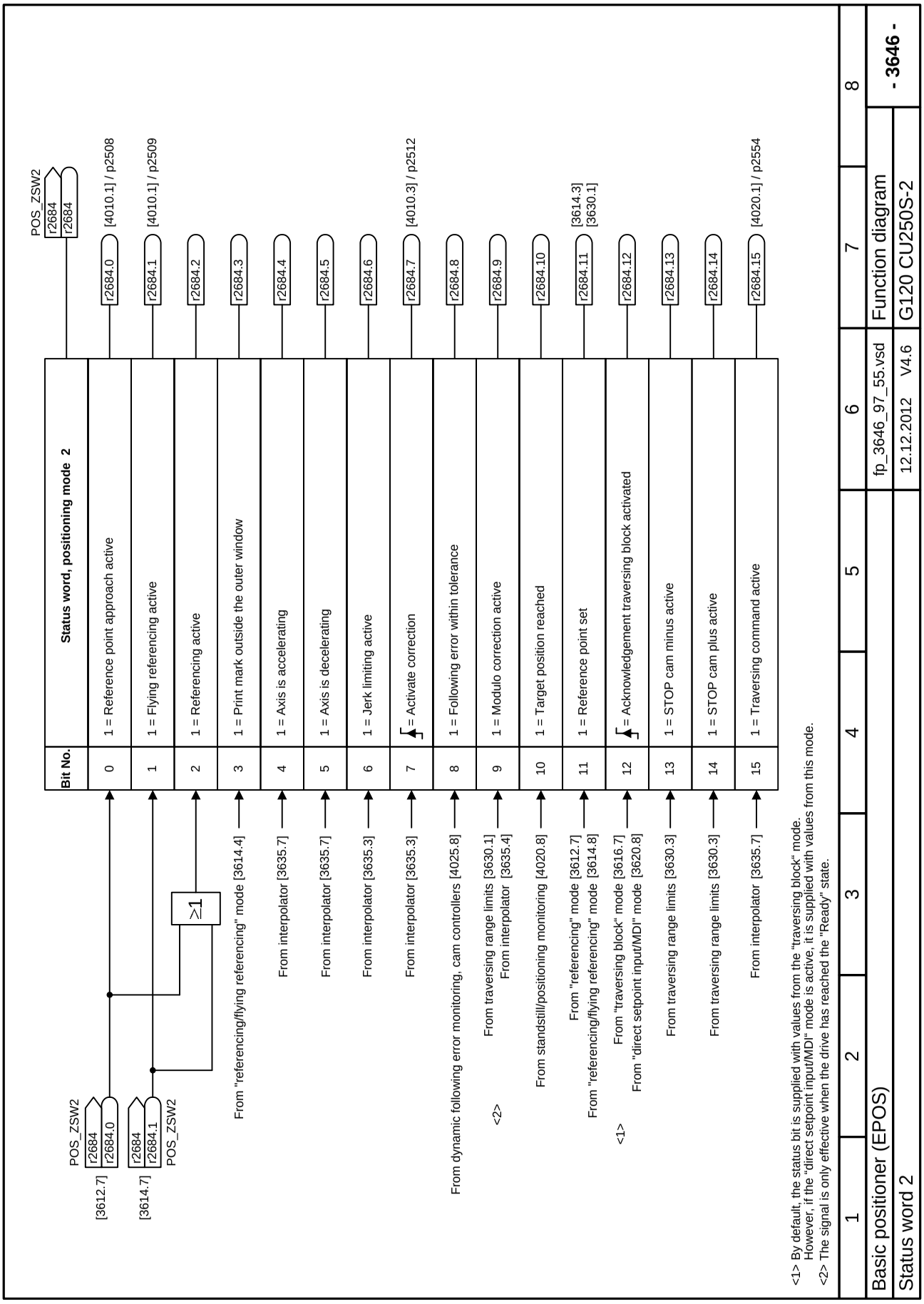


Fig. 2-117 3646 – Status word 2

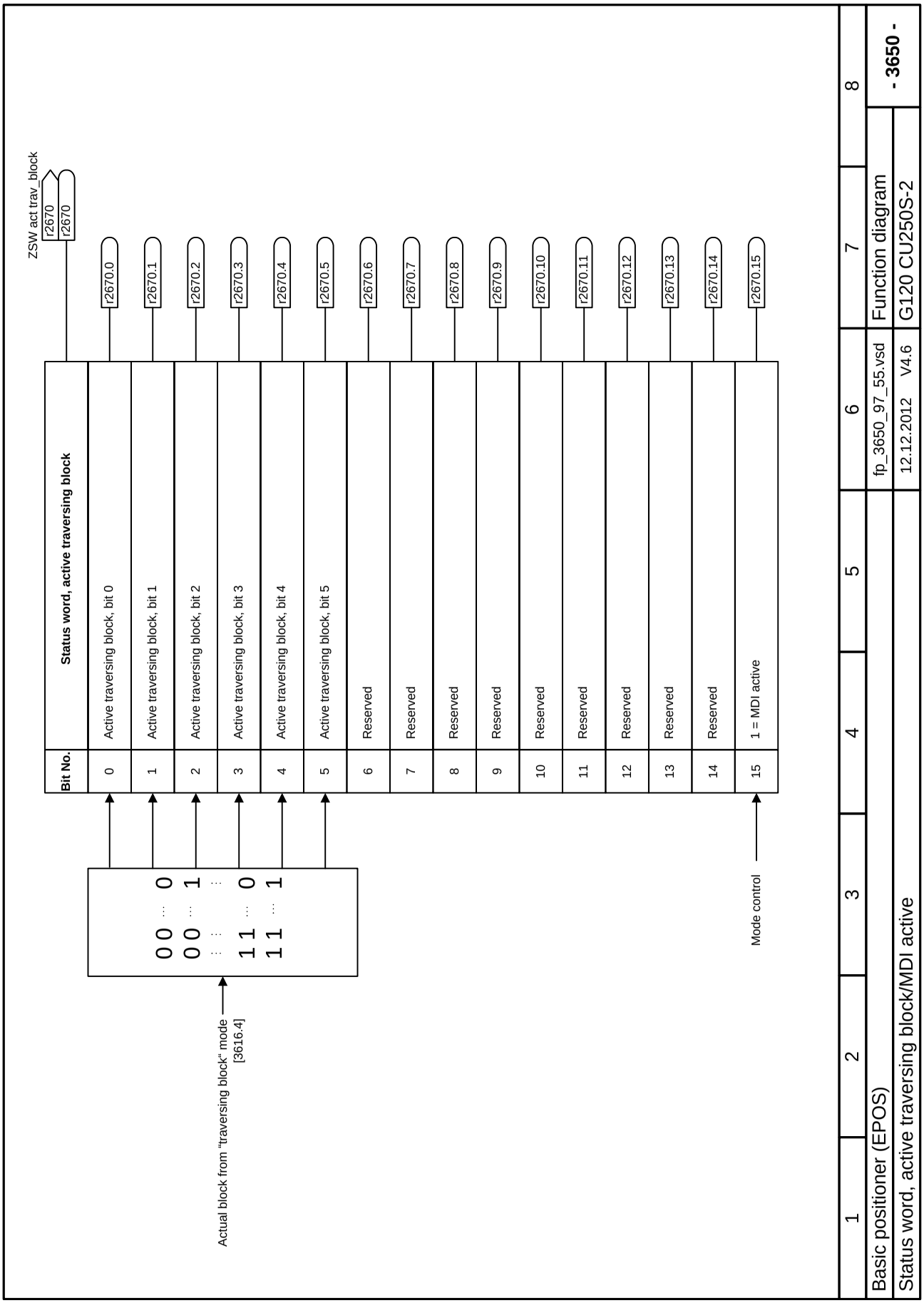
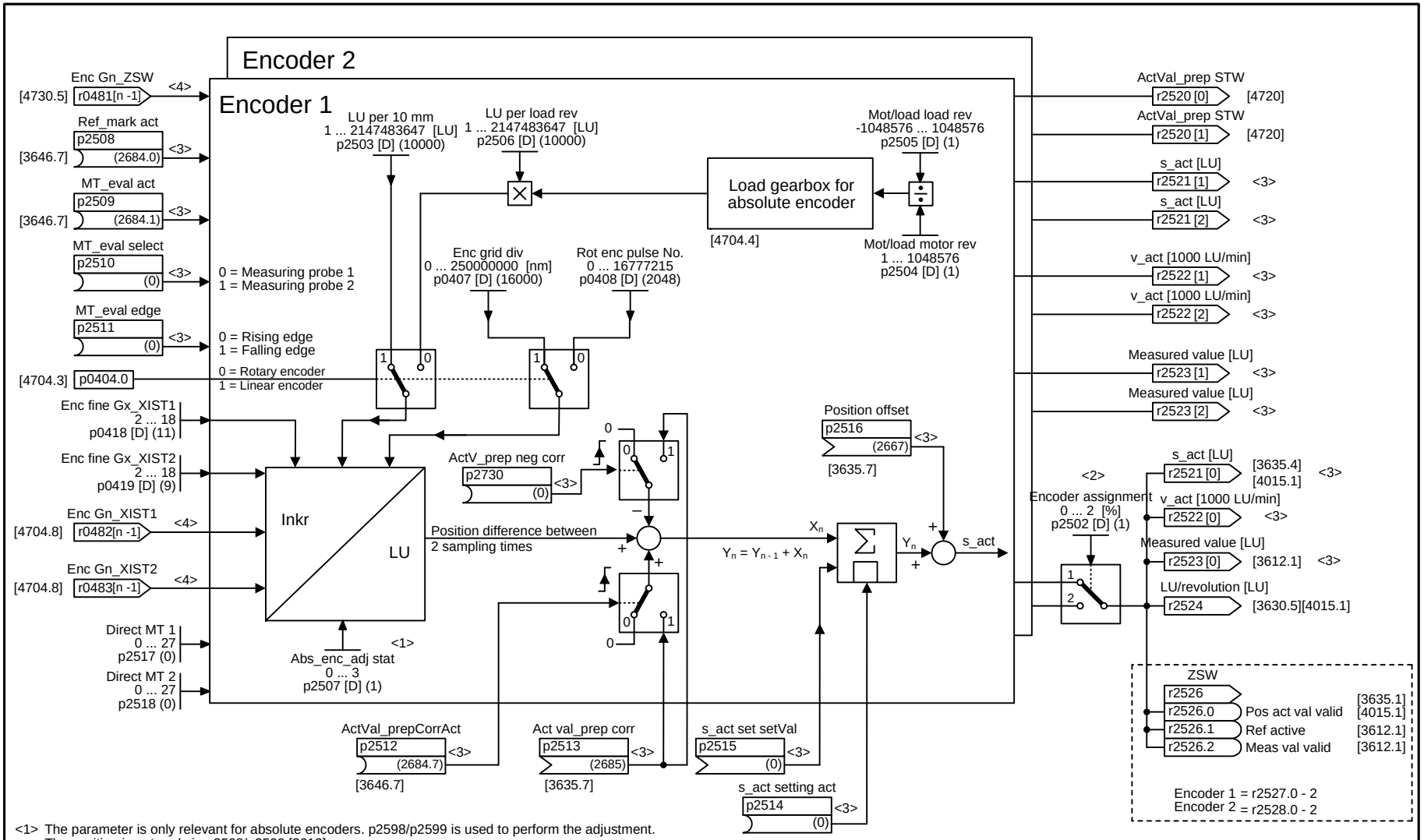


Fig. 2-118 3650 – Status word, active traversing block / MDI active

2.17 Position control

Function diagrams

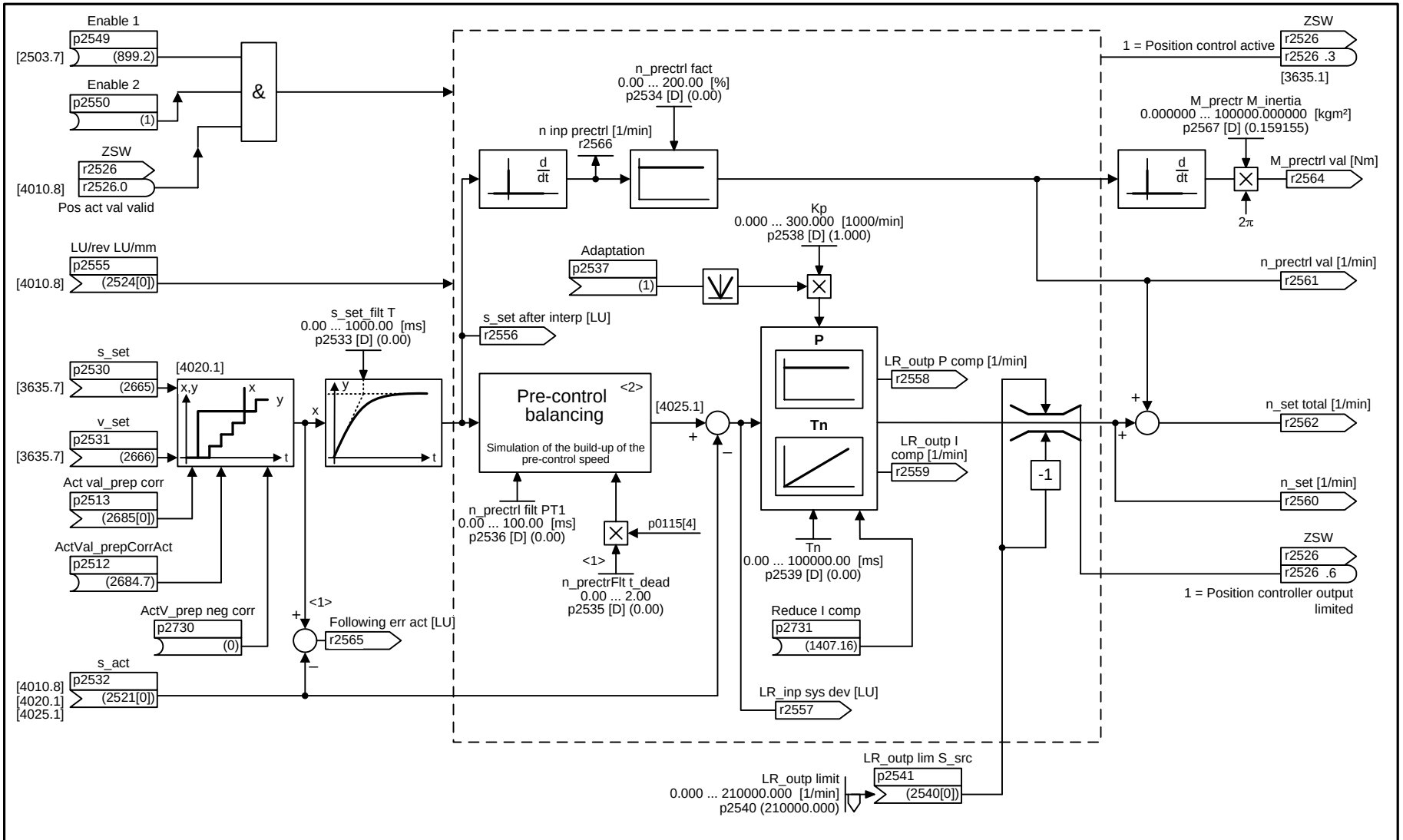


<1> The parameter is only relevant for absolute encoders. p2598/p2599 is used to perform the adjustment. The position is entered via p2598/p2599 [3612].
<2> p2502 = 0: Position actual value preprocessing is not assigned to any encoder.
<3> [0] for position control; [1...2] for encoders 1...2.
<4> Index [n-1] -> encoder n.

Position controller A07454, A07495, F07453, F07493, F07494
Encoder 1 A07587, A07596, A07581, A07593, A07590
Encoder 2 A07588, A07597, A07582, A07594, A07591

1	2	3	4	5	6	7	8
Position control					fp_4010_97_55.vsd	Function diagram	- 4010 -
Position actual value preprocessing					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-119 4010 – Position actual value conditioning



<1> For p2534 > 0 % the following applies: A deadtime of two position controller clock cycles is additionally effective.
<2> For p2534 = 0 % the following applies: Pre-control balancing is not effective.

1	2	3	4	5	6	7	8
Position control					fp_4015_97_55.vsd	Function diagram	- 4015 -
Position controller					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-120 4015 – Position controller

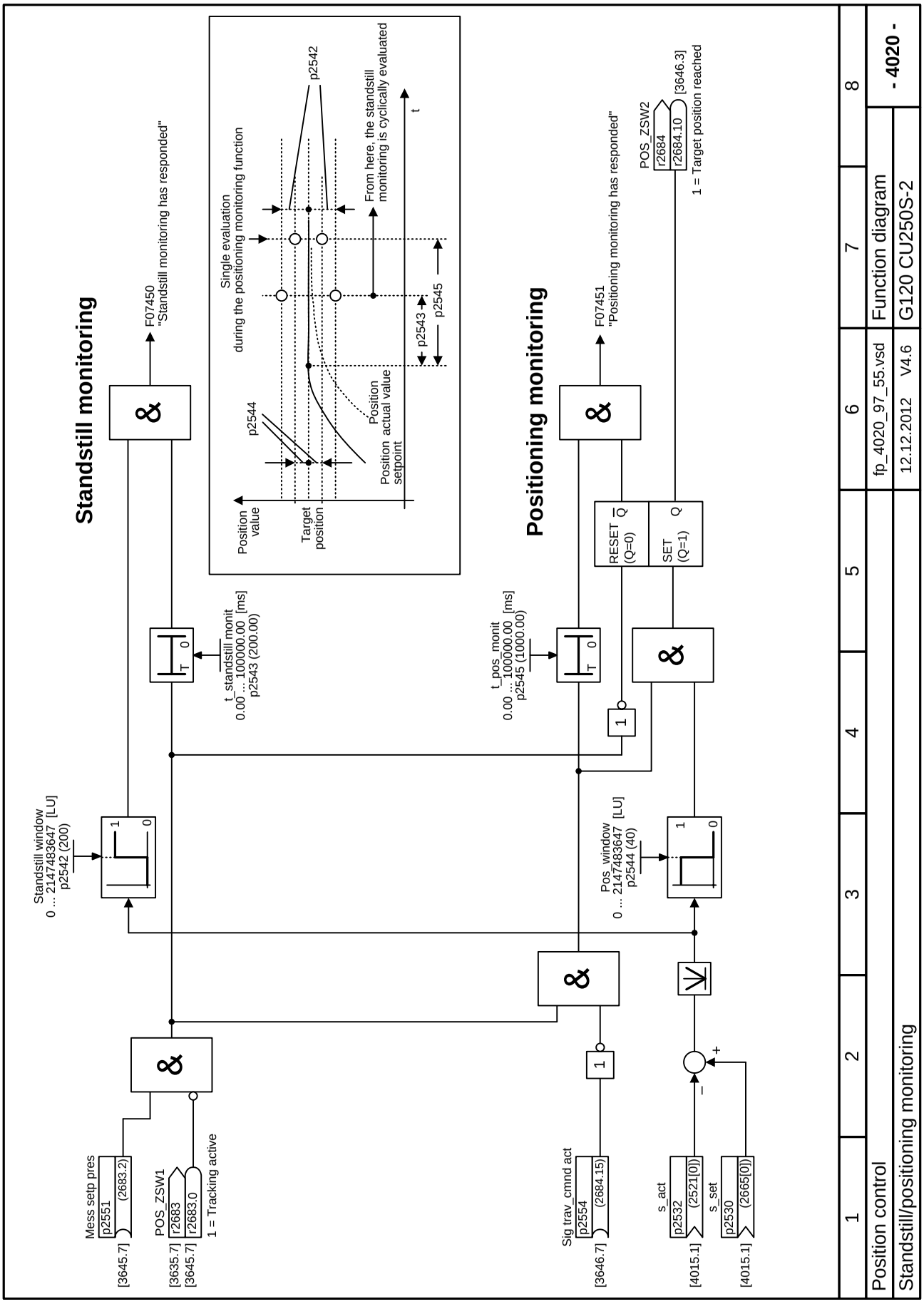
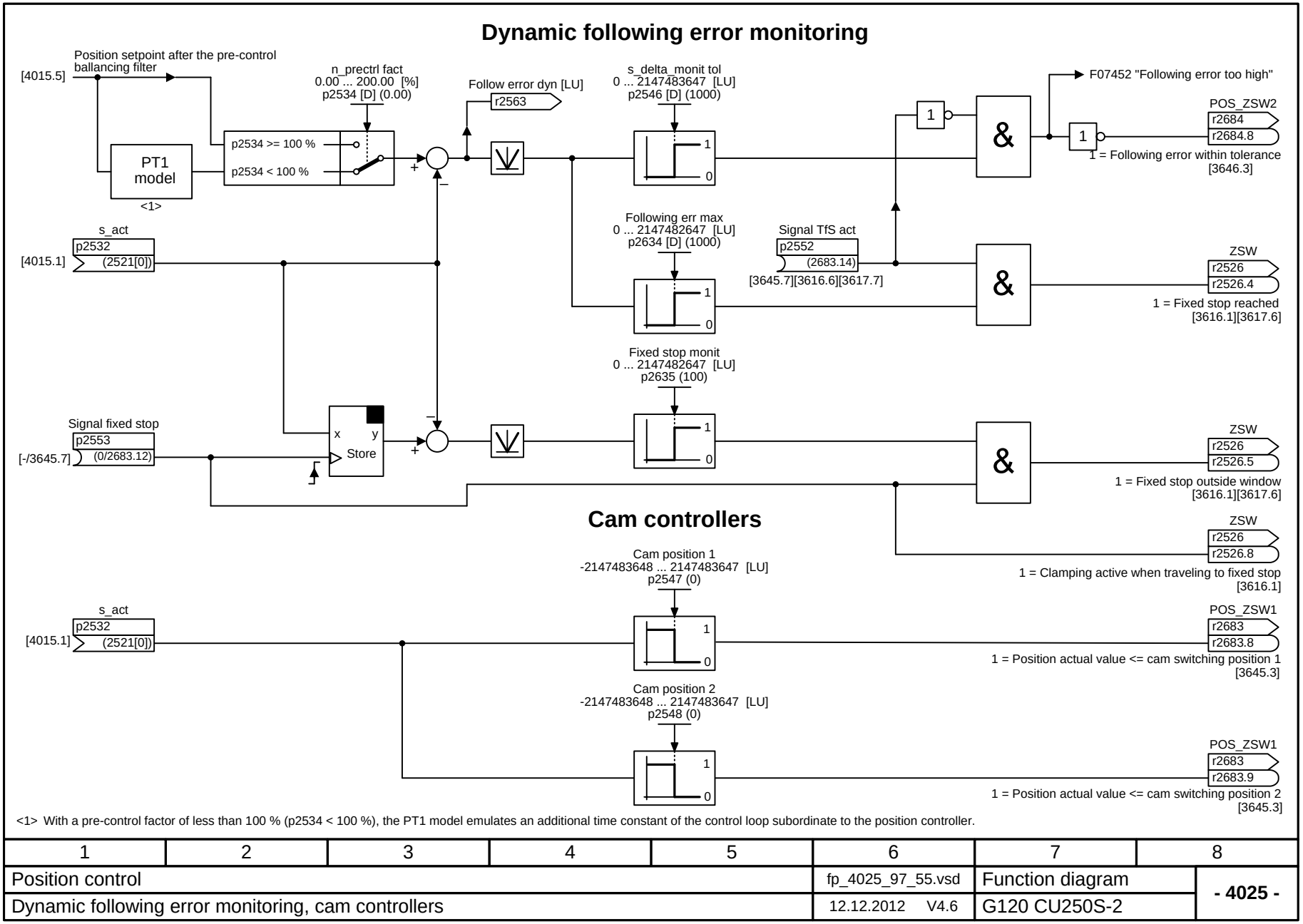


Fig. 2-121 4020 – Standstill/positioning monitoring

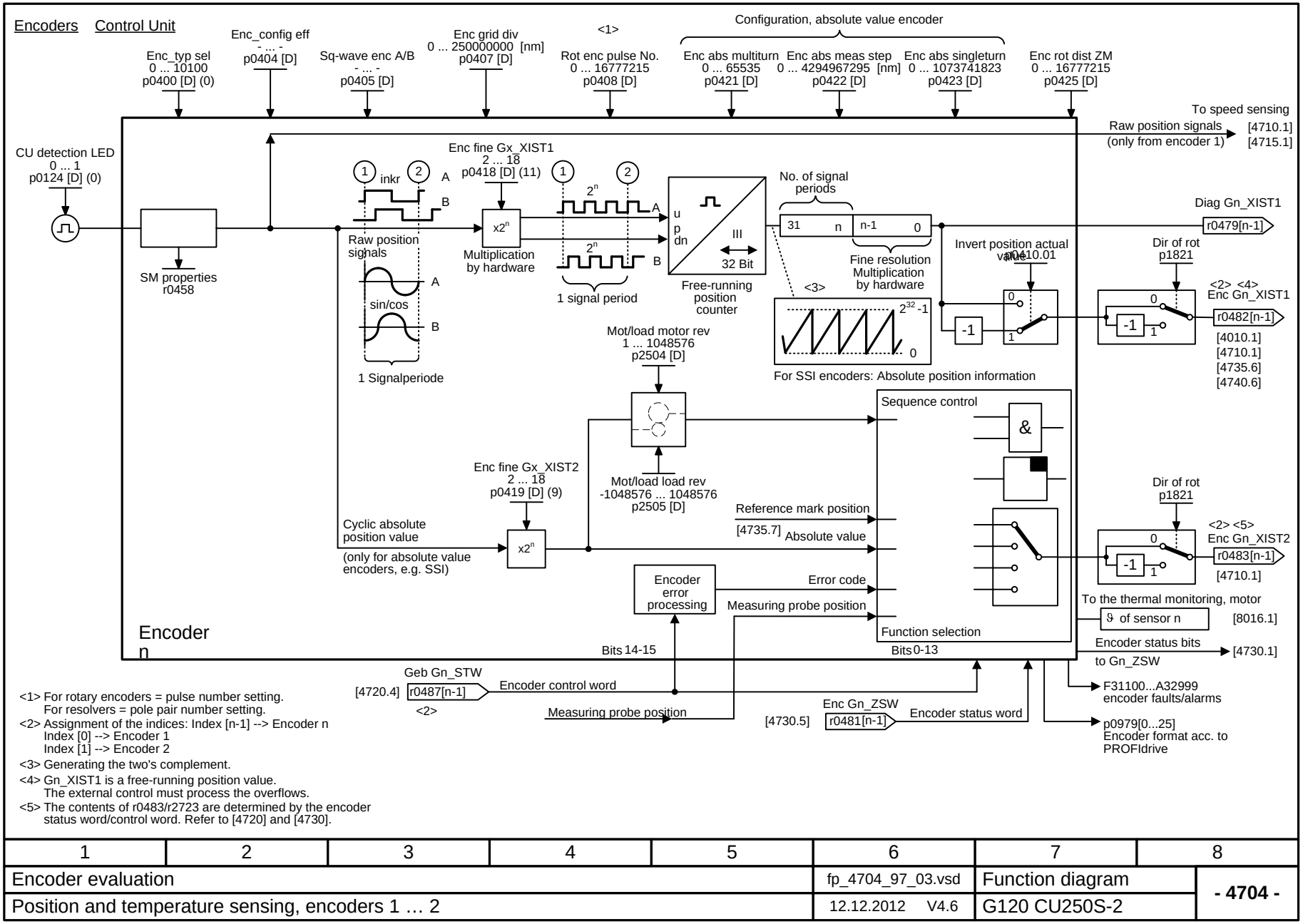


1	2	3	4	5	6	7	8
Position control					fp_4025_97_55.vsd	Function diagram	- 4025 -
Dynamic following error monitoring, cam controllers					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-122 4025 – Dynamic following error monitoring, cam controllers

2.18 Encoder evaluation

Function diagrams



<1> For rotary encoders = pulse number setting.
For resolvers = pole pair number setting.
<2> Assignment of the indices: Index [n-1] --> Encoder n
Index [0] --> Encoder 1
Index [1] --> Encoder 2
<3> Generating the two's complement.
<4> Gn_XIST1 is a free-running position value.
The external control must process the overflows.
<5> The contents of r0483/r2723 are determined by the encoder status word/control word. Refer to [4720] and [4730].

1	2	3	4	5	6	7	8
Encoder evaluation					fp_4704_97_03.vsd	Function diagram	- 4704 -
Position and temperature sensing, encoders 1 … 2					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-123 4704 – Position and temperature sensing, encoders 1 ... 2

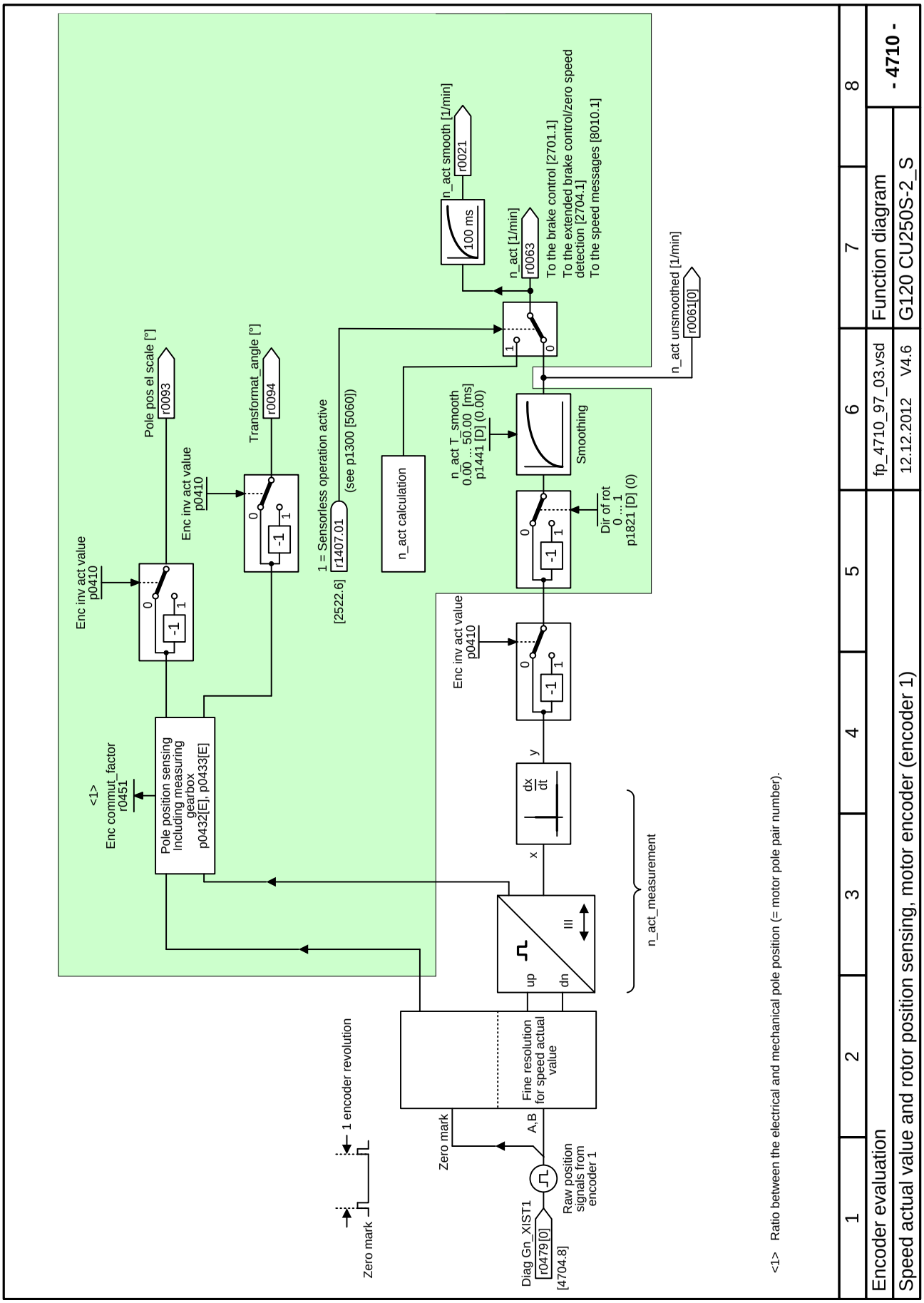


Fig. 2-124 4710 – Speed actual value and pole position sensing, motor encoder (encoder 1), servo

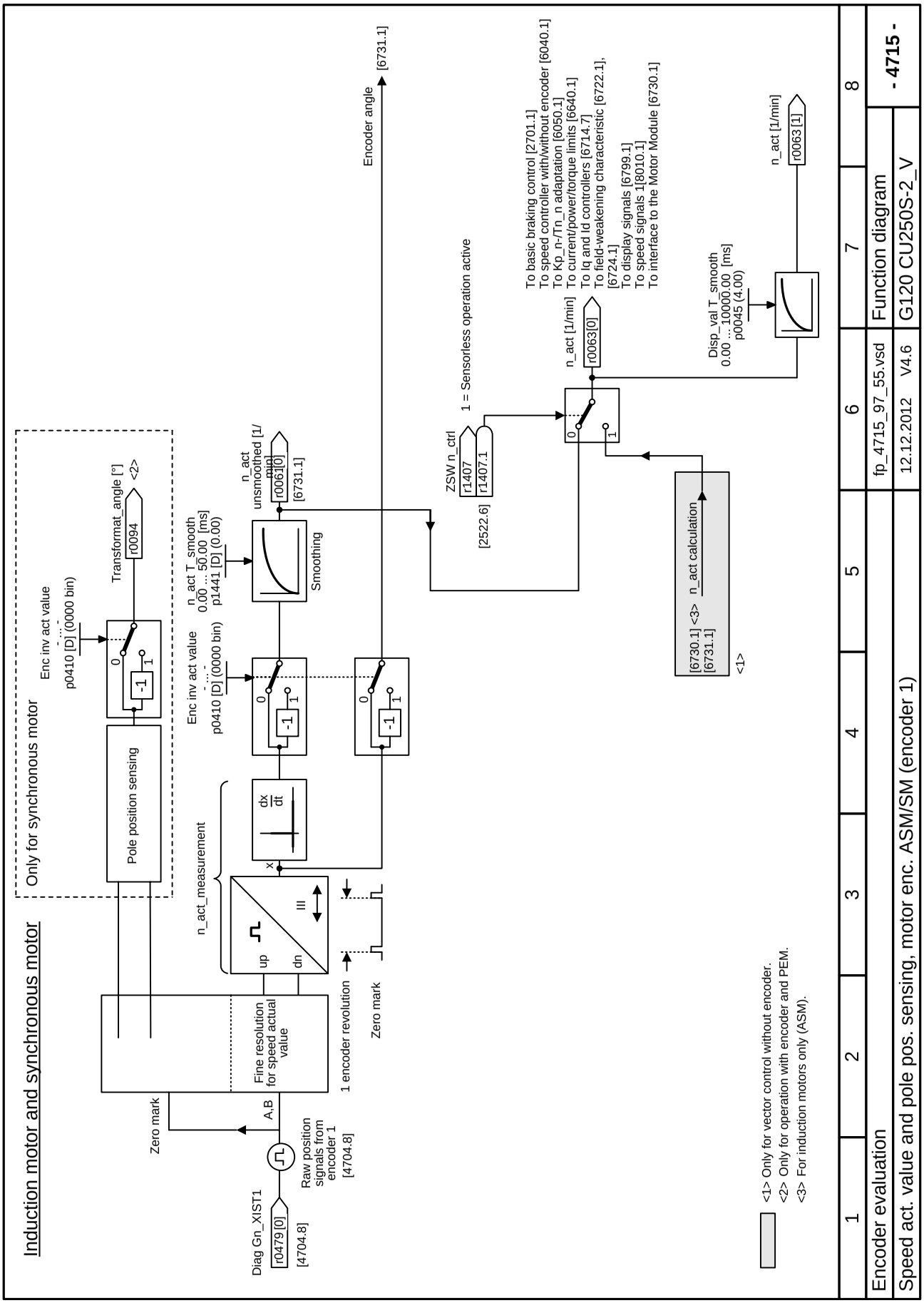


Fig. 2-125 4715 – Speed actual value and pole position sensing, motor enc. ASM/SM (enc. 1), vector

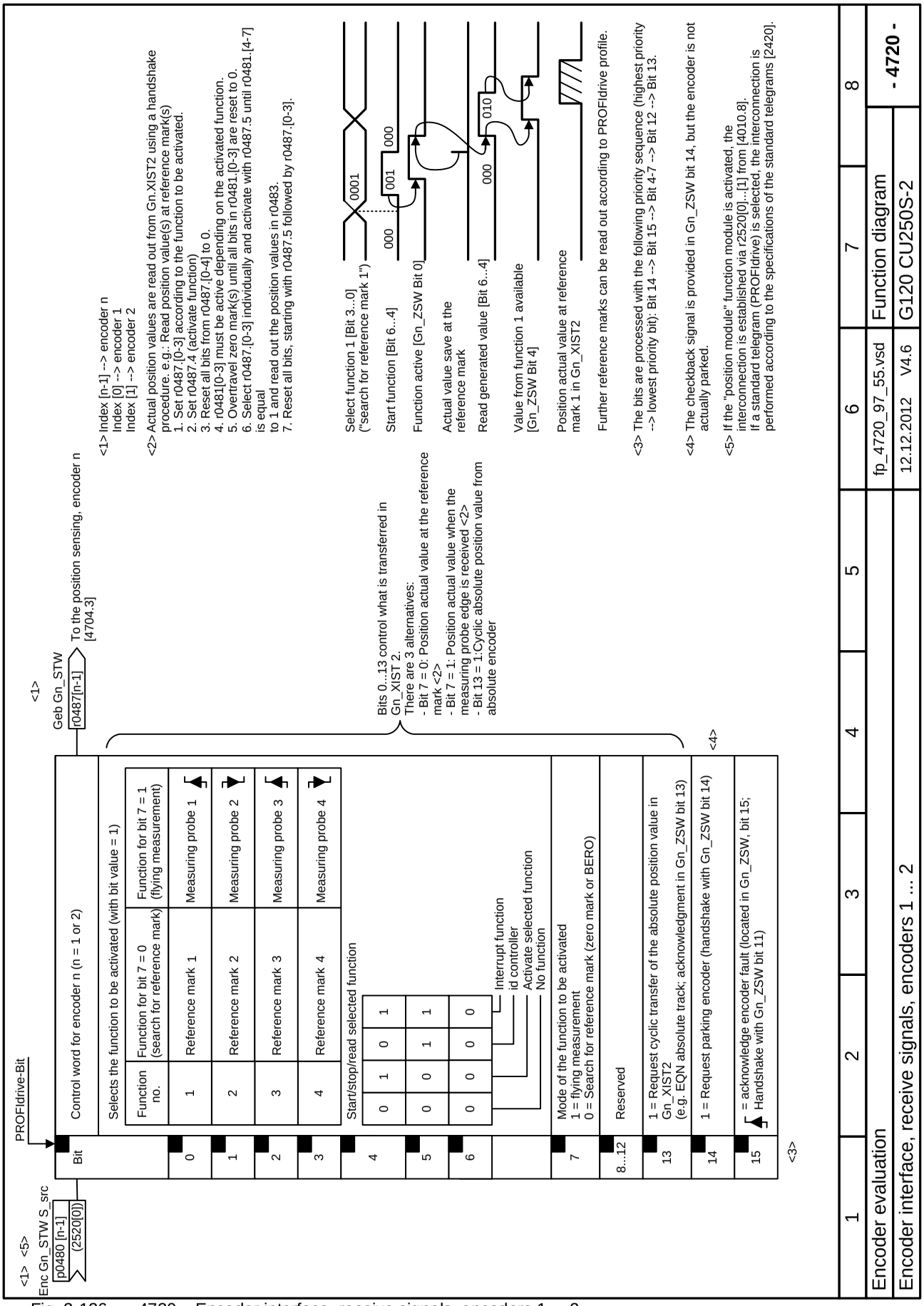


Fig. 2-126 4720 – Encoder interface, receive signals, encoders 1 ... 2

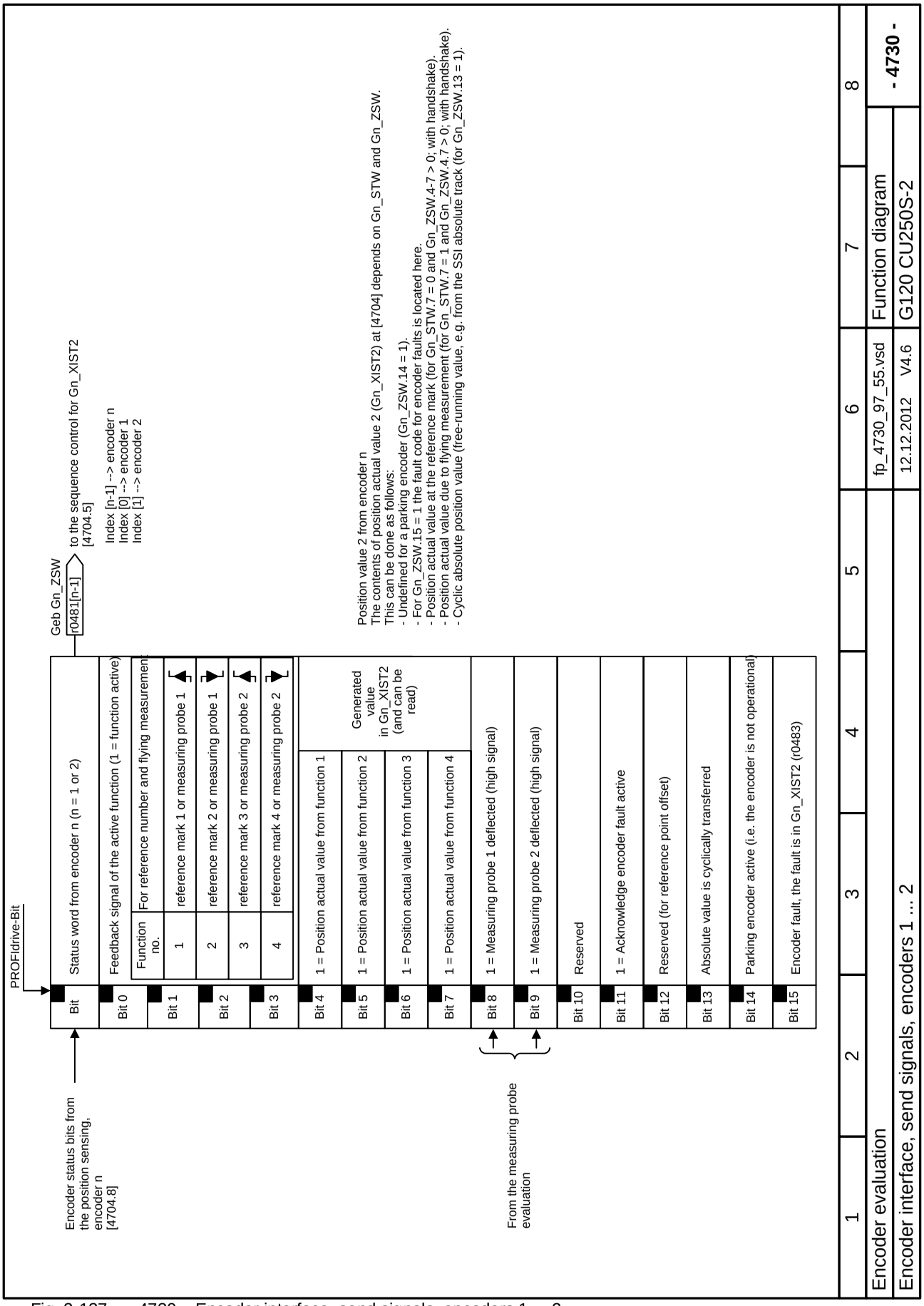


Fig. 2-127 4730 – Encoder interface, send signals, encoders 1 ... 2

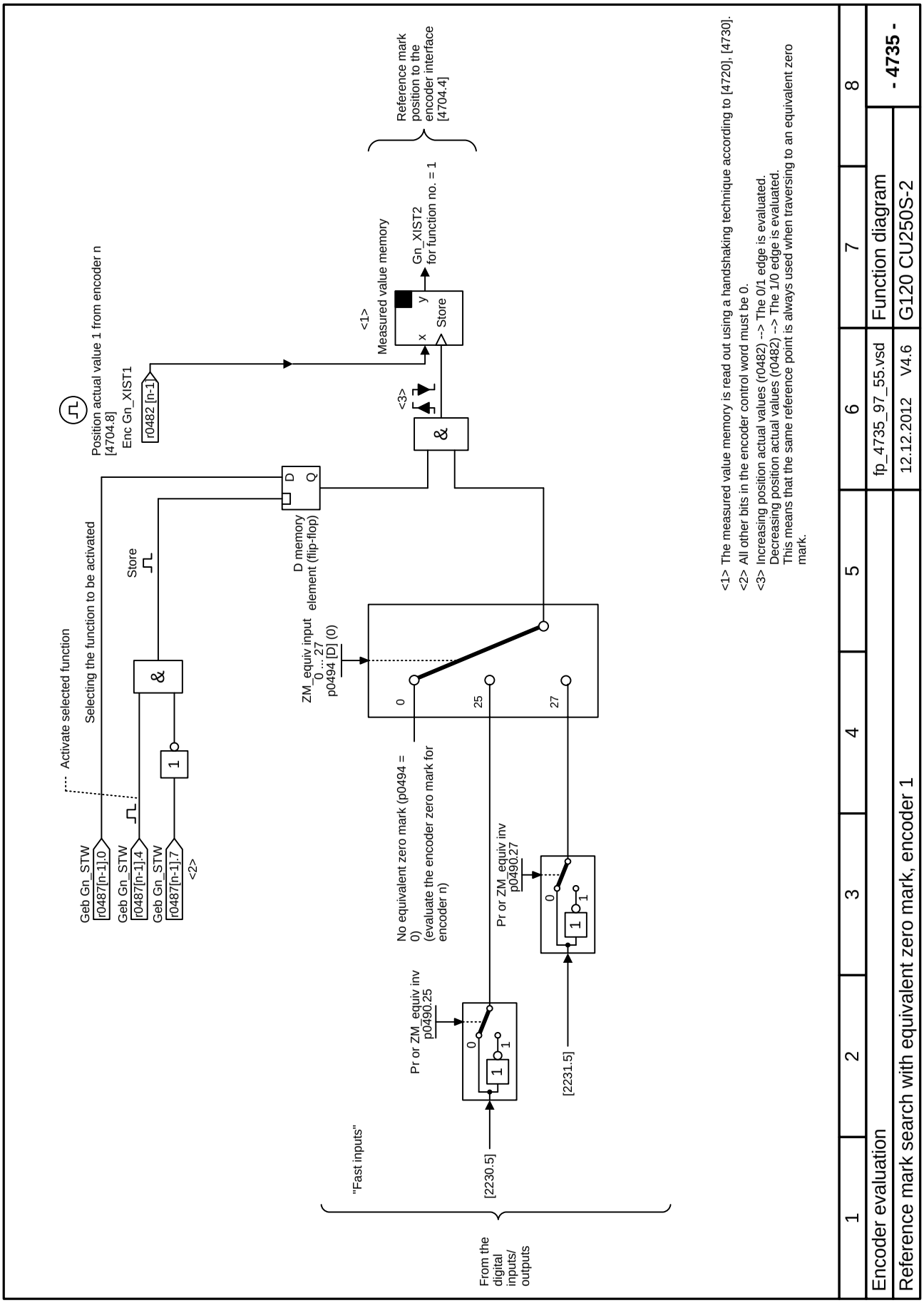


Fig. 2-128 4735 – Reference mark search with external zero mark, encoders 1

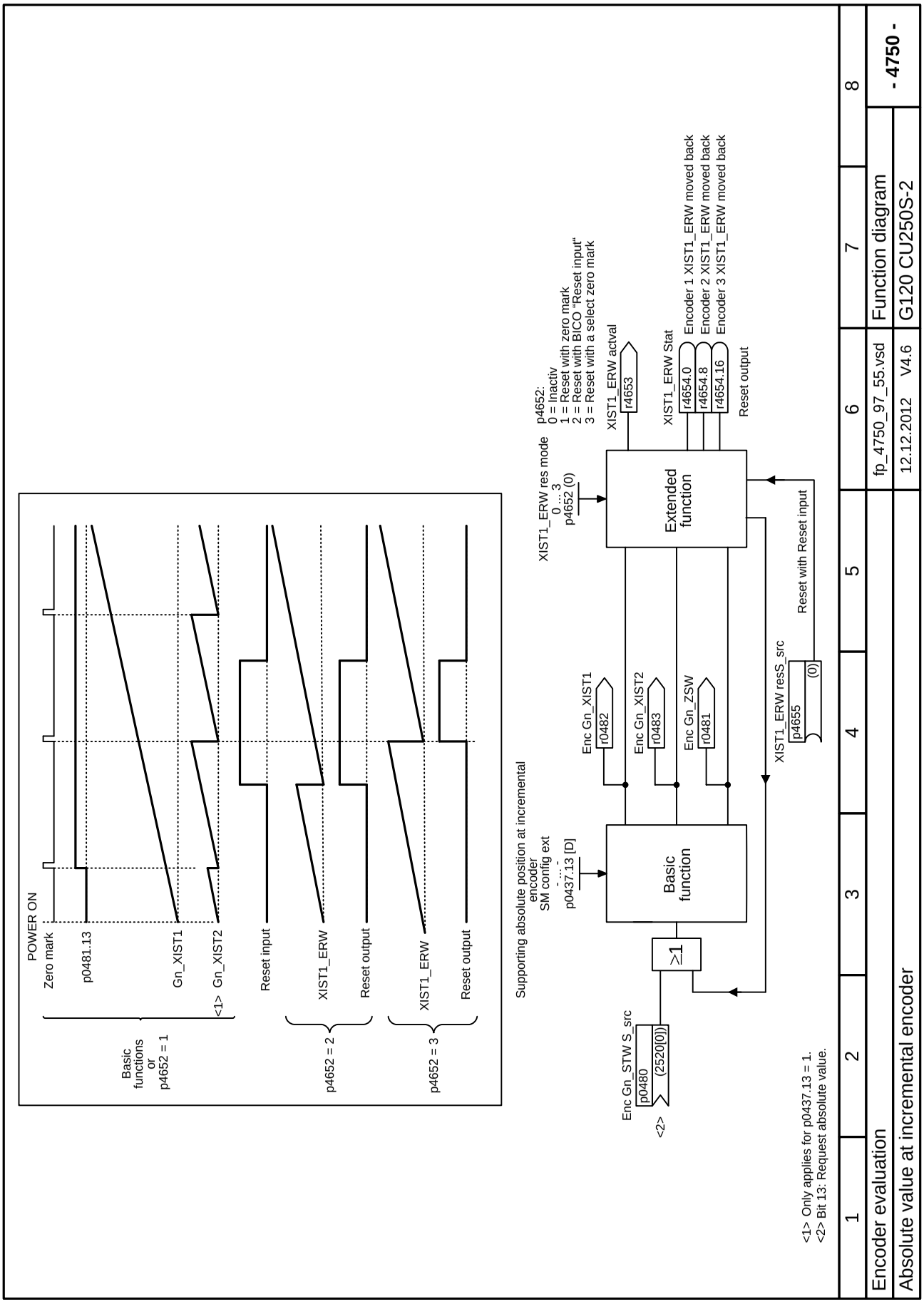
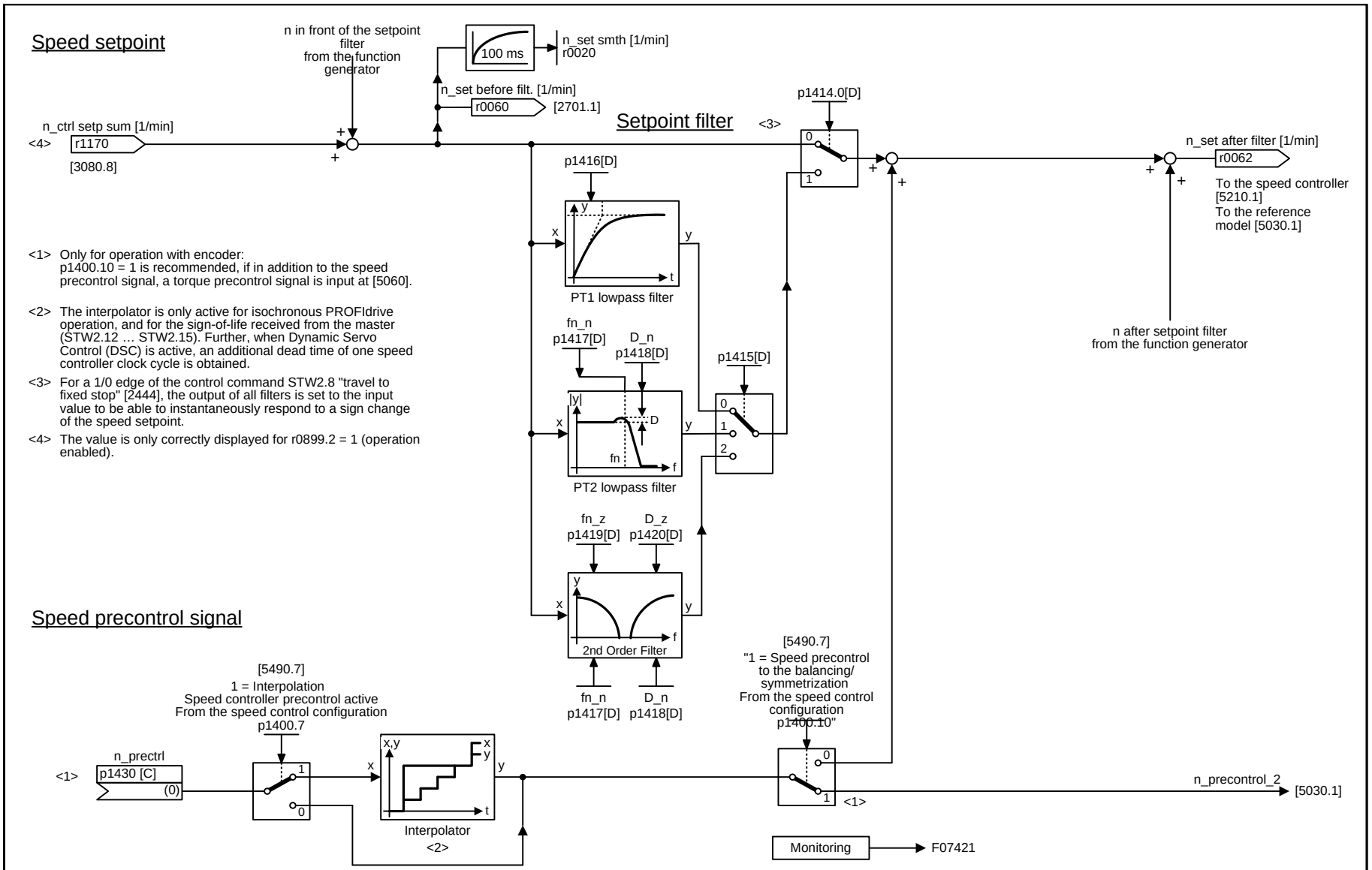


Fig. 2-129 4750 – Absolute value for incremental encoder

2.19 Servo control

Function diagrams



1	2	3	4	5	6	7	8
Servo control					fp_5020_97_03.vsd	Function diagram	- 5020 -
Speed setpoint filter and speed precontrol					12.12.2012 V4.6	G120 CU250S-2_S	

Fig. 2-130 5020 – Speed setpoint filter and speed pre-control

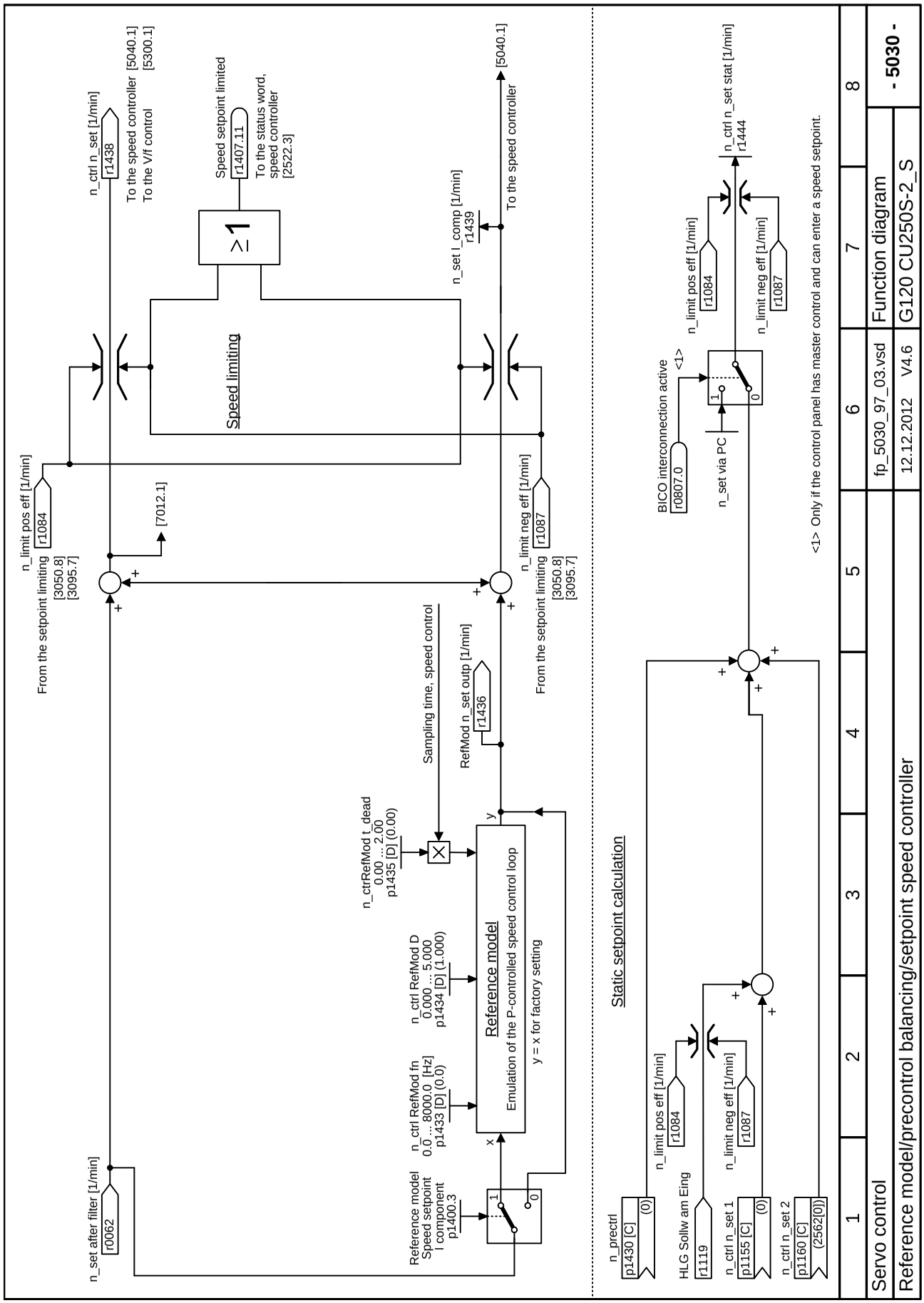


Fig. 2-131 5030 – Reference model/pre-control balancing/setpoint speed controller

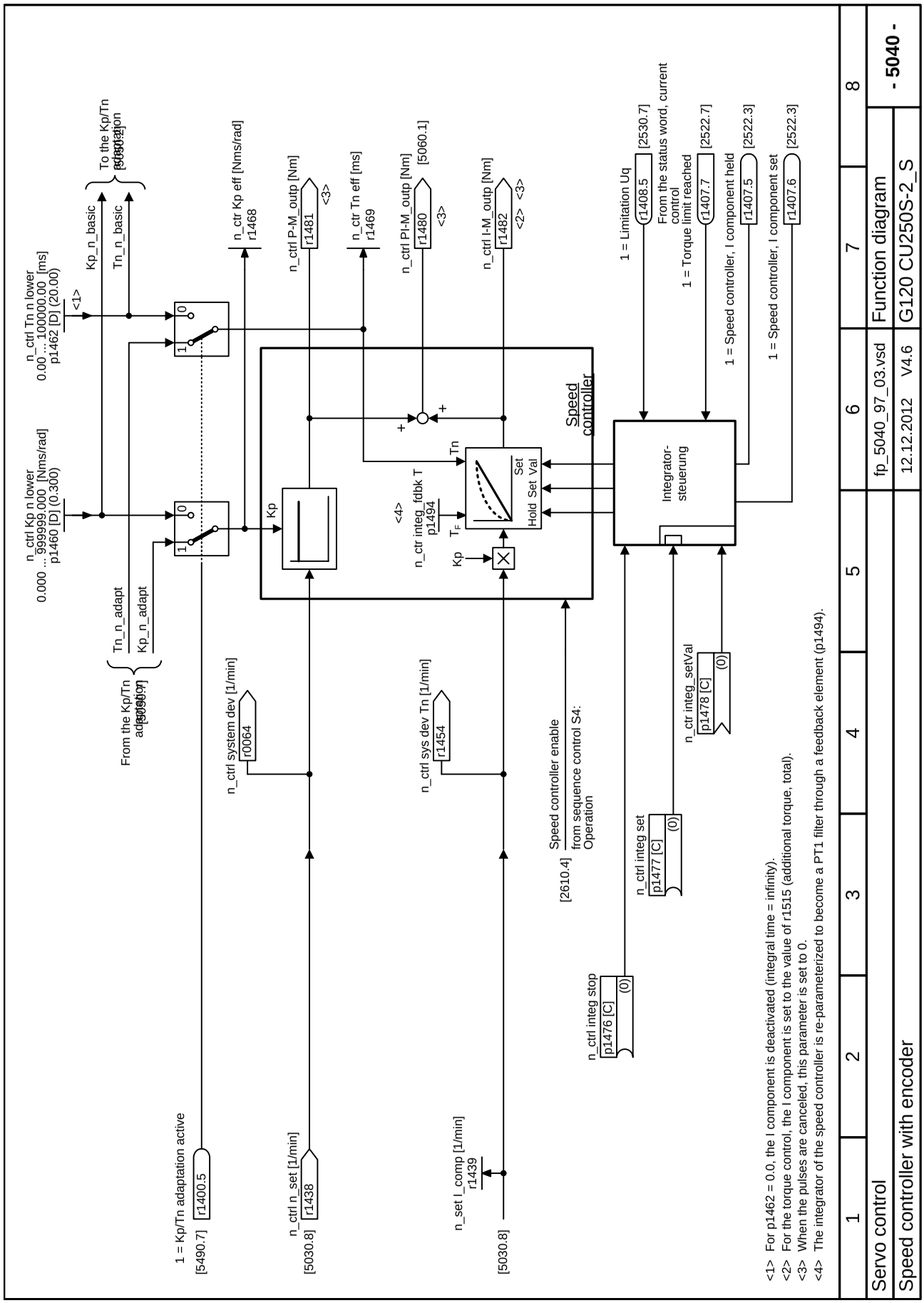


Fig. 2-132 5040 – Speed controller with encoder

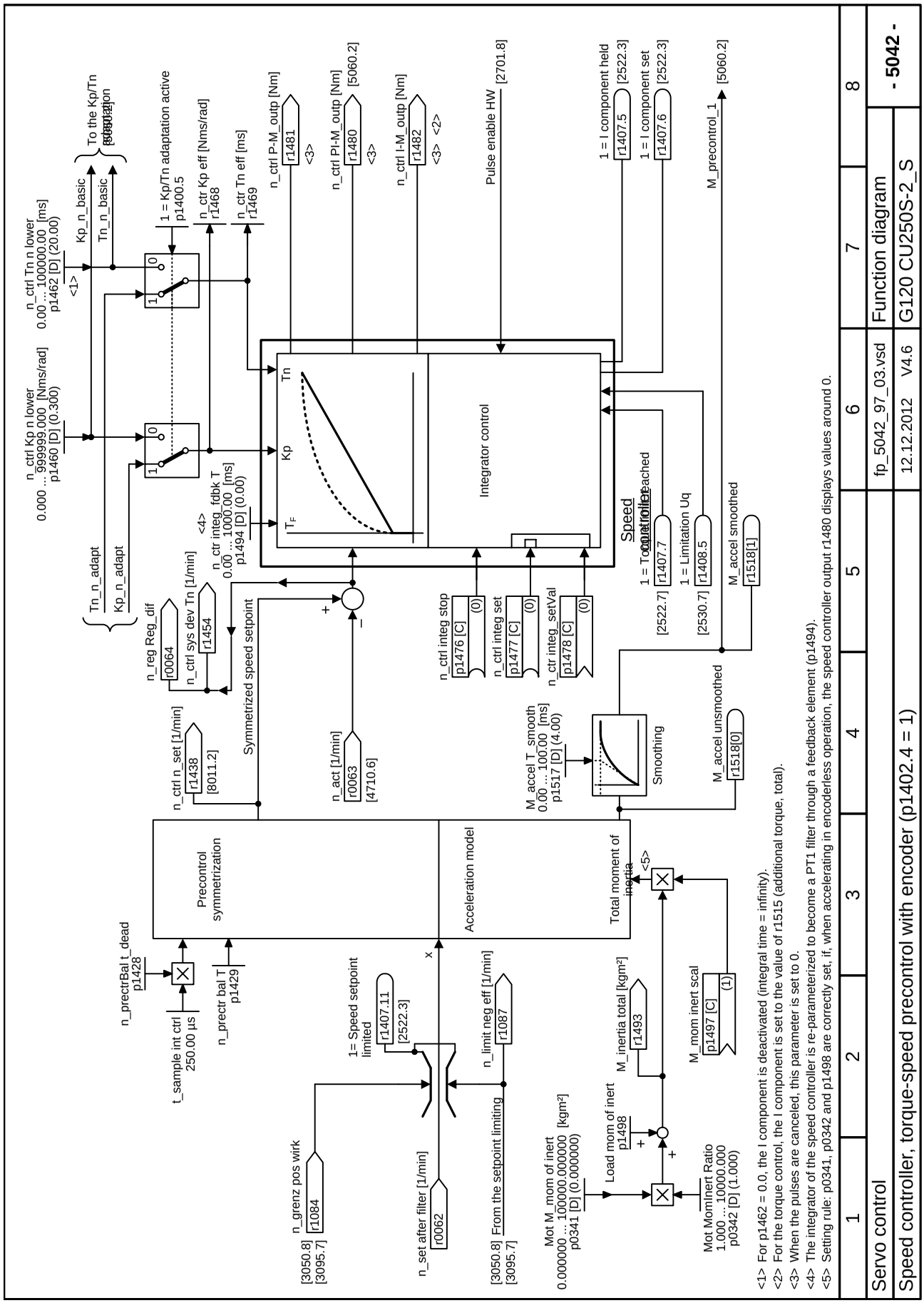


Fig. 2-133 5042 – Speed controller, torque/speed pre-control with encoder (p1402.4 = 1)

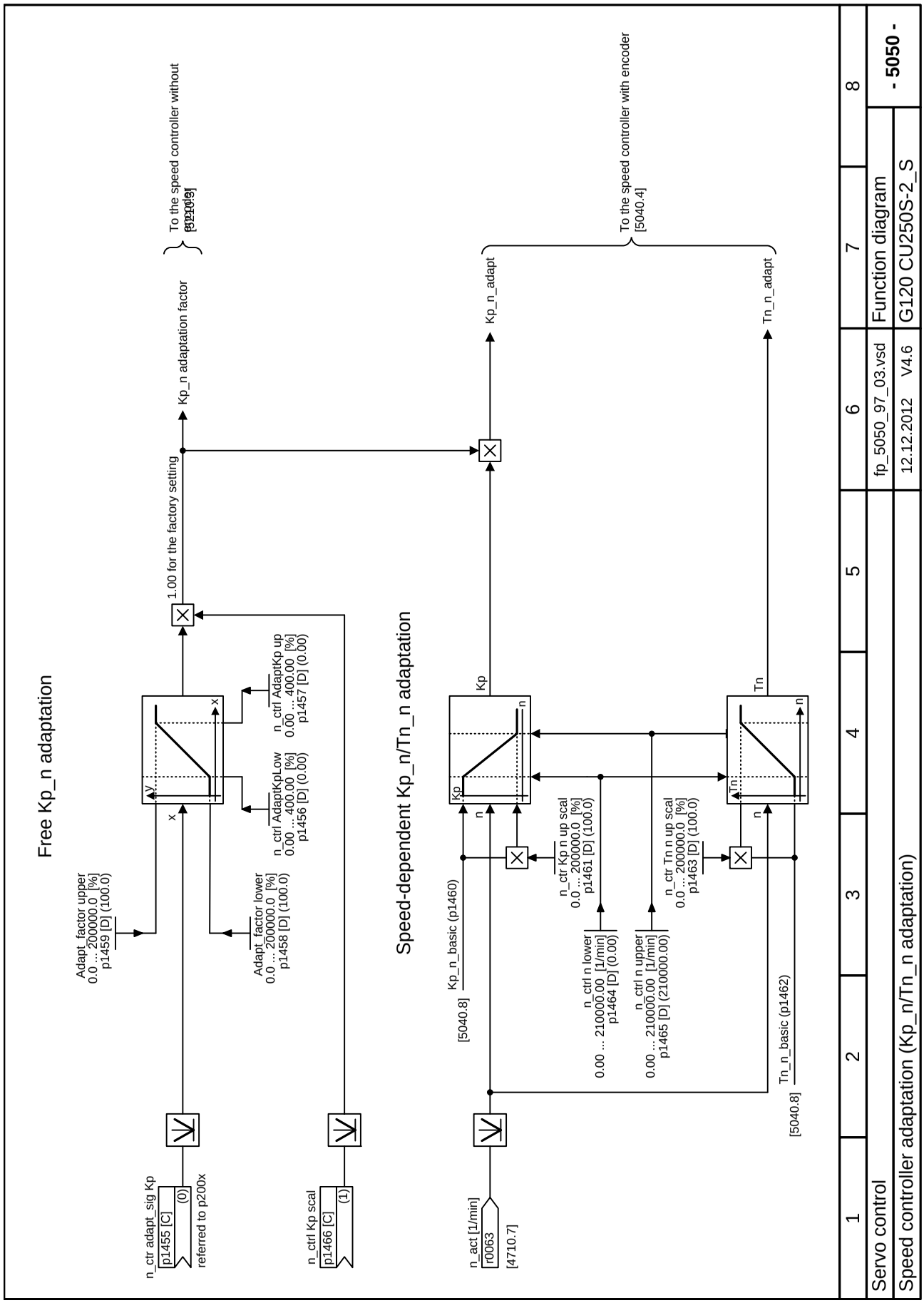


Fig. 2-134 5050 – Speed controller adaptation (Kp_n/Tn_n adaptation)

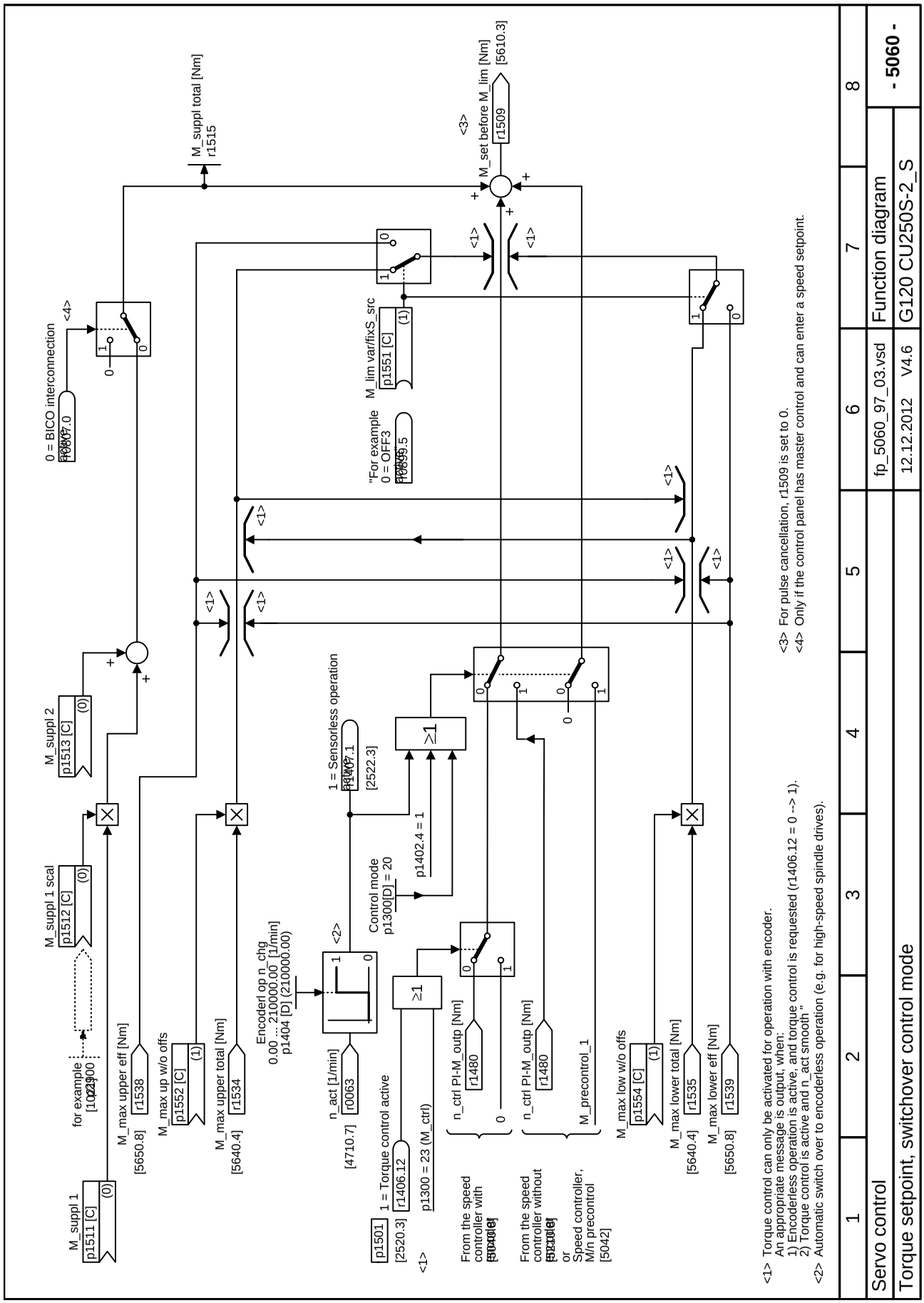
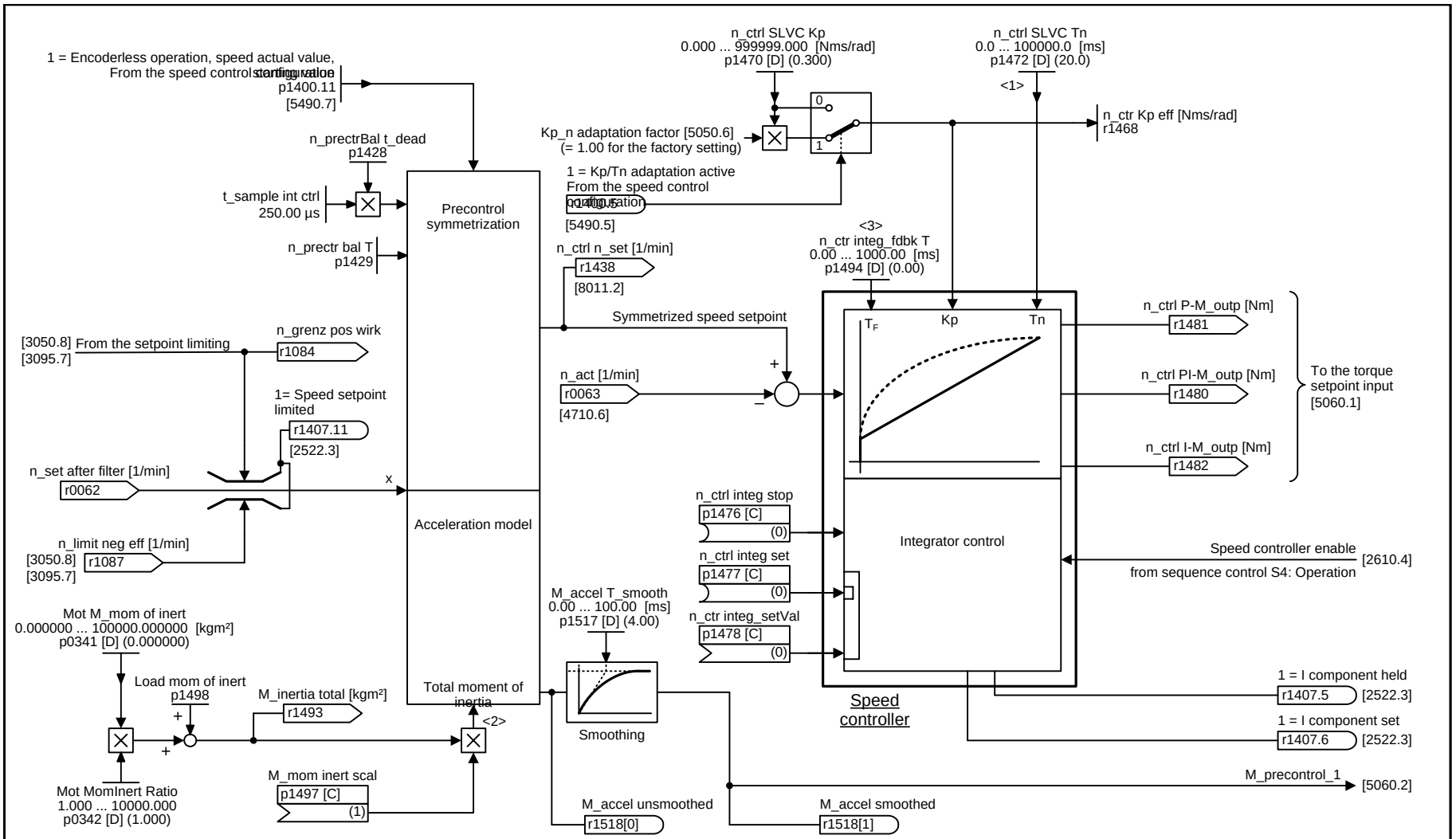


Fig. 2-135 5060 – Torque setpoint, control type changeover



<1> For p1472 = 0, the I component is deactivated (integral time = infinity).
<2> Setting rule: p0341, p0342 and p1498 must be correctly set.
<3> The integrator of the speed controller is re-parameterized to become a PT1 filter through a feedback element (p1494).

1	2	3	4	5	6	7	8
Servo control					fp_5210_97_03.vsd	Function diagram	- 5210 -
Speed controller without encoder					12.12.2012 V4.6	G120 CU250S-2_S	

Fig. 2-136 5210 – Speed controller without encoder

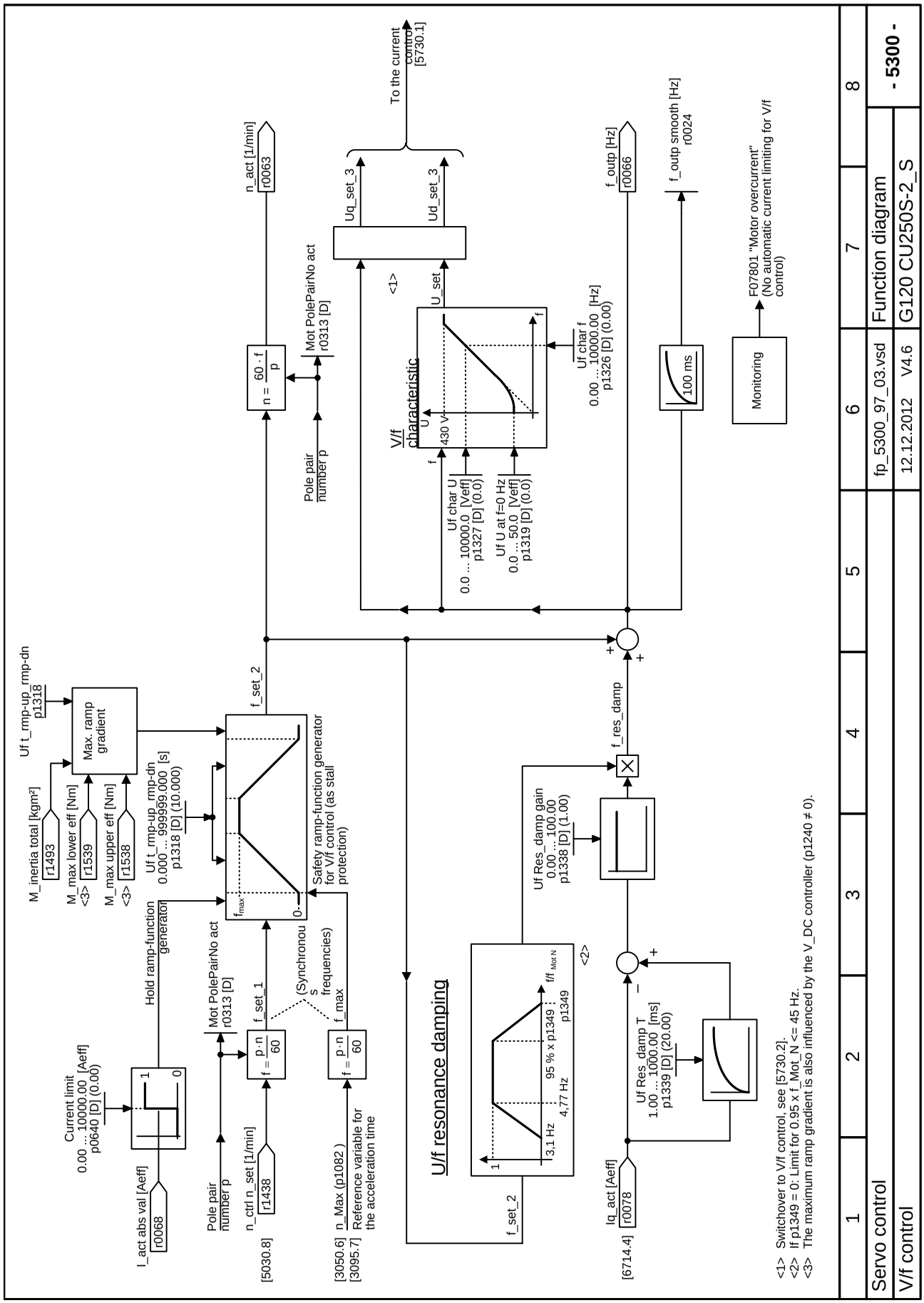


Fig. 2-137 5300 – V/f control

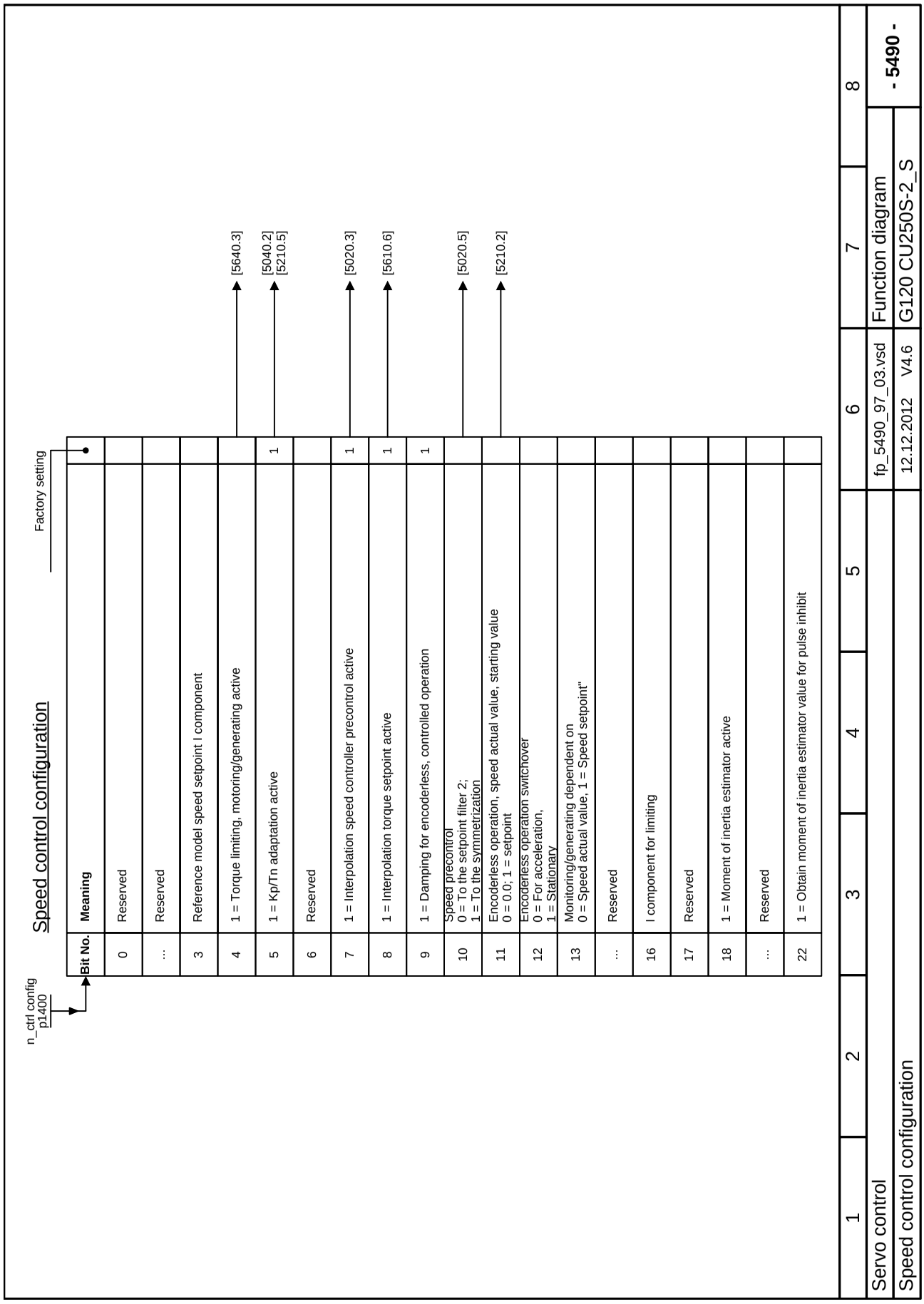


Fig. 2-138 5490 – Speed control configuration

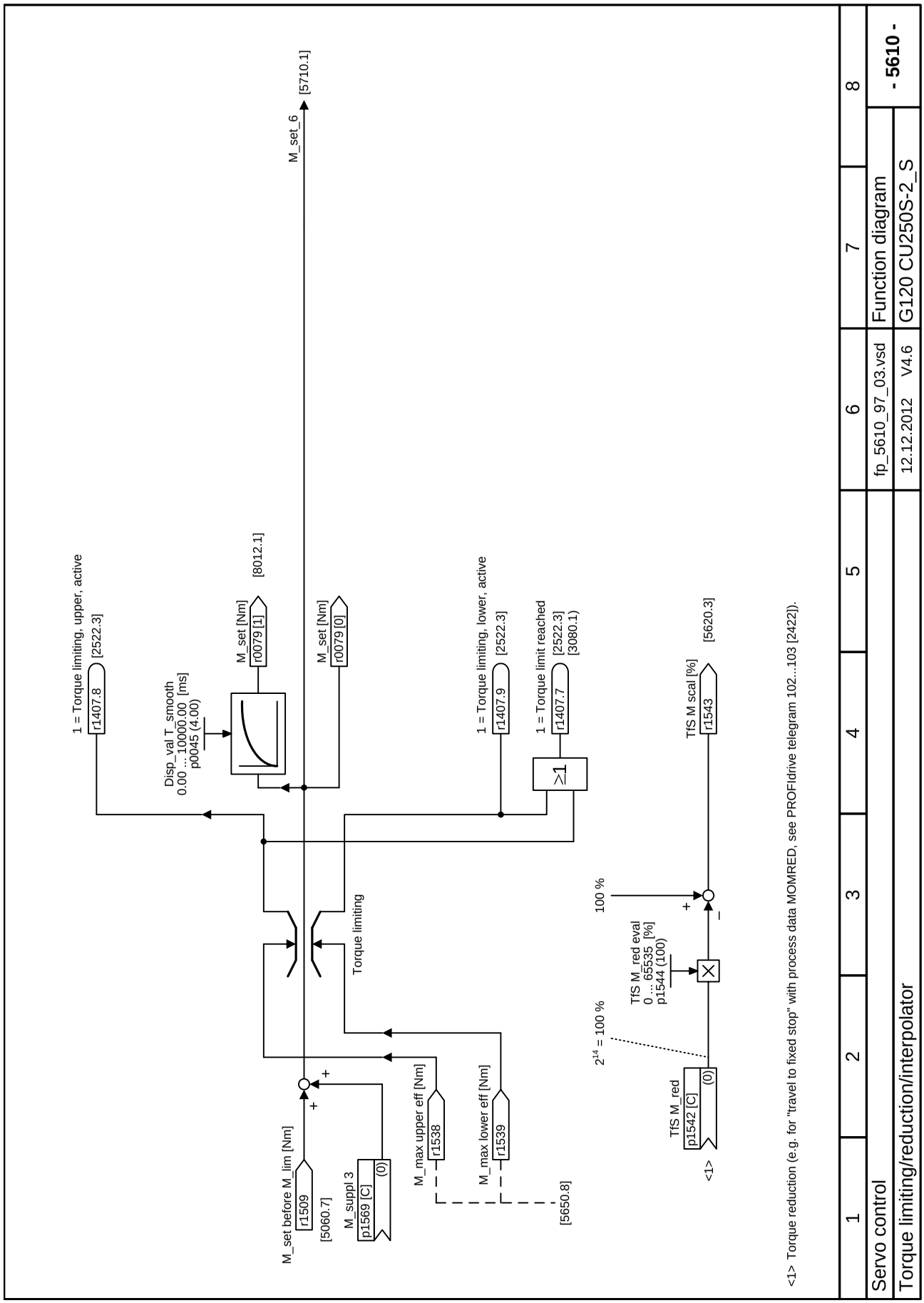


Fig. 2-139 5610 – Torque limiting/reduction/interpolator

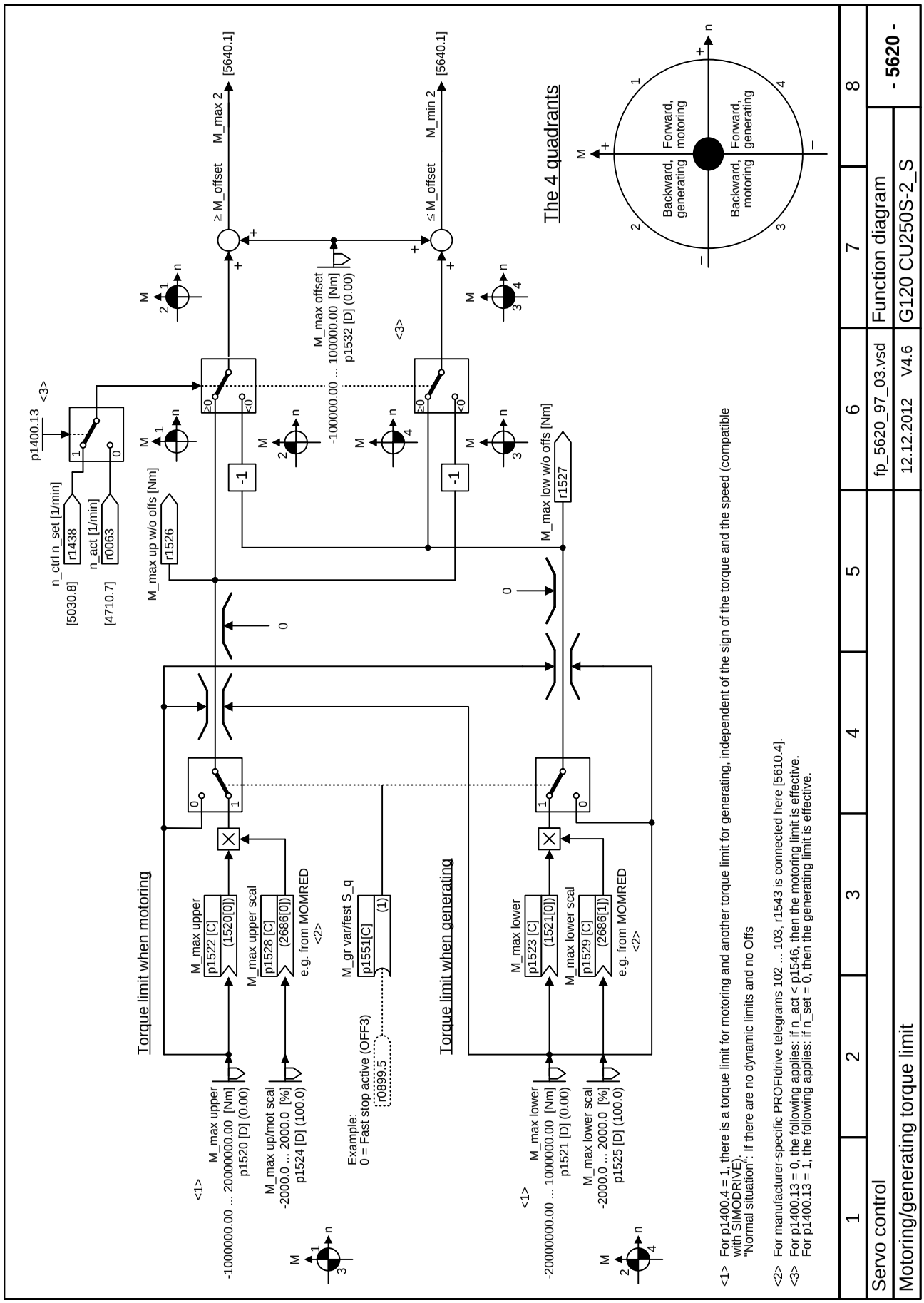


Fig. 2-140 5620 – Motoring/generating torque limit

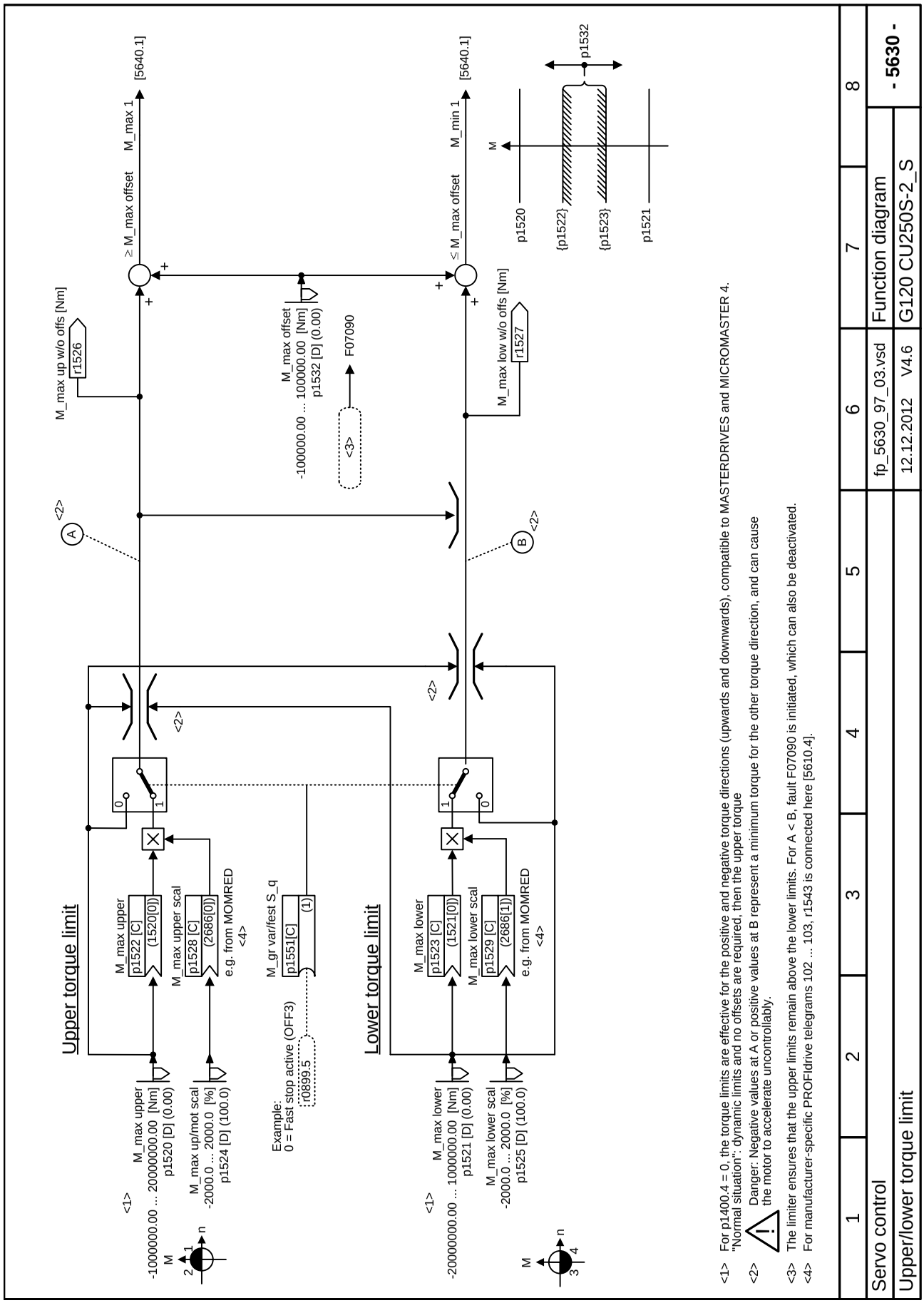
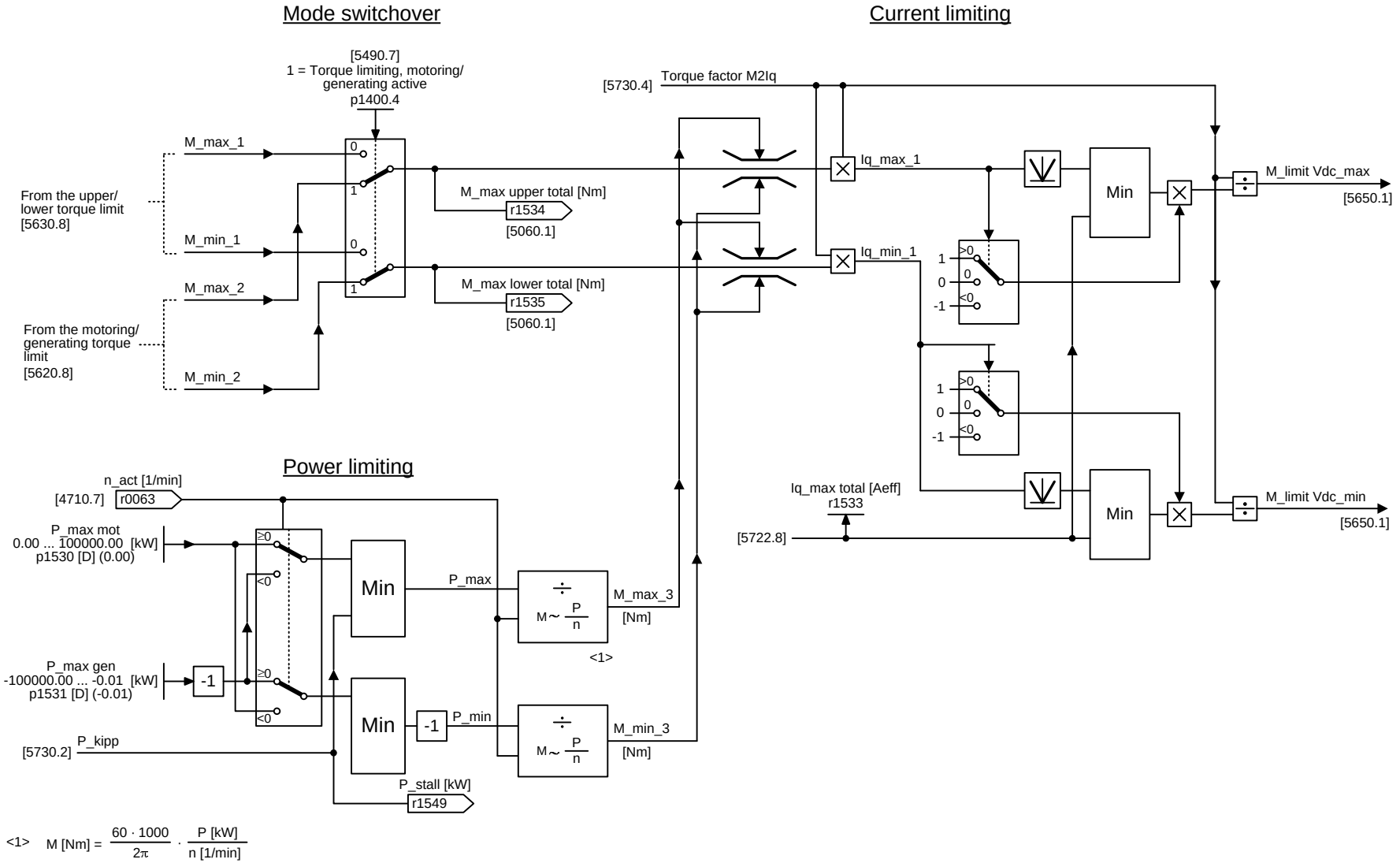


Fig. 2-141 5630 – Upper/lower torque limit



1	2	3	4	5	6	7	8
Servo control					fp_5640_97_03.vsd	Function diagram	- 5640 -
Mode changeover, power/current limiting					12.12.2012 V4.6	G120 CU250S-2_S	

Fig. 2-142 5640 – Mode changeover, power/current limiting

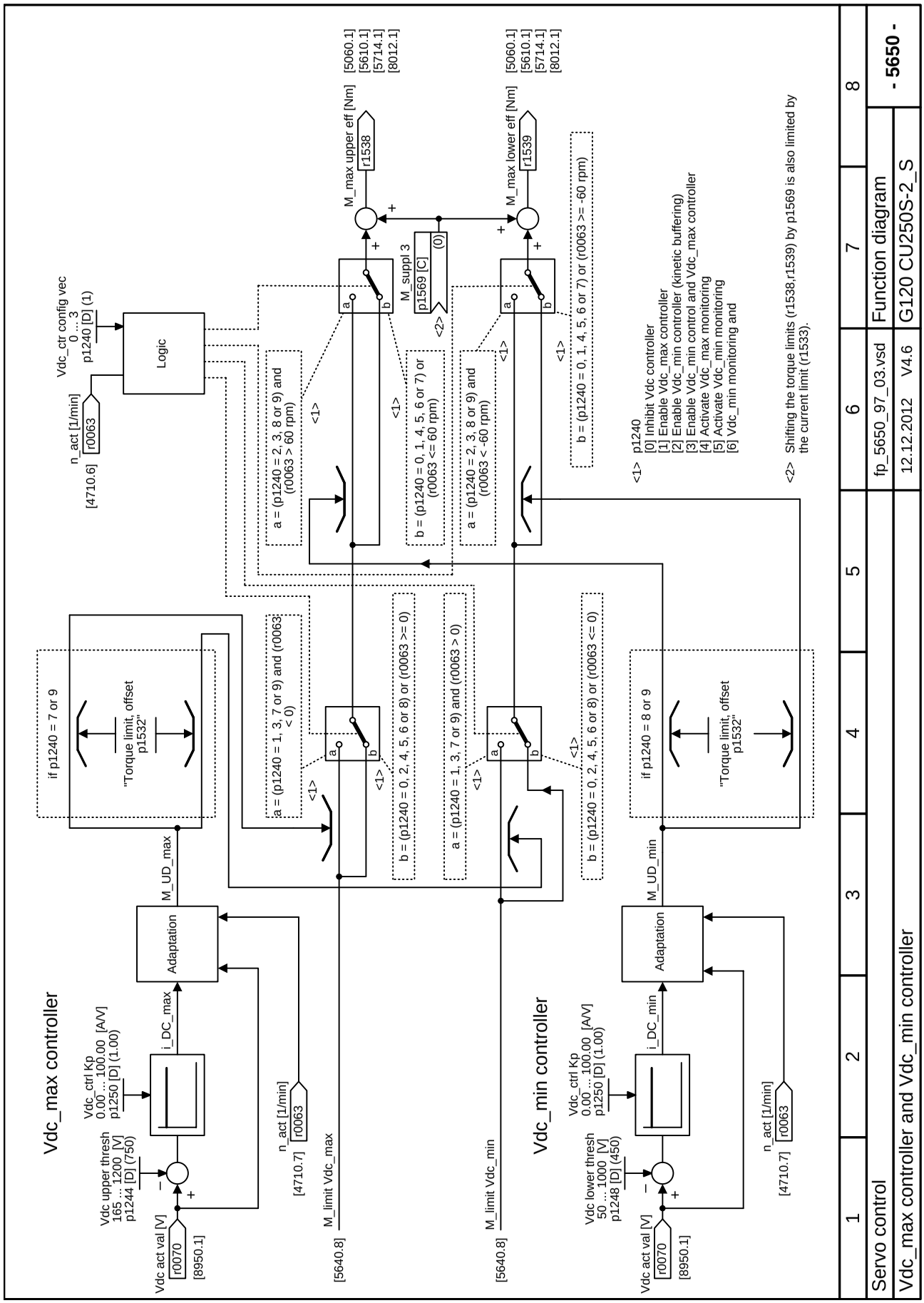
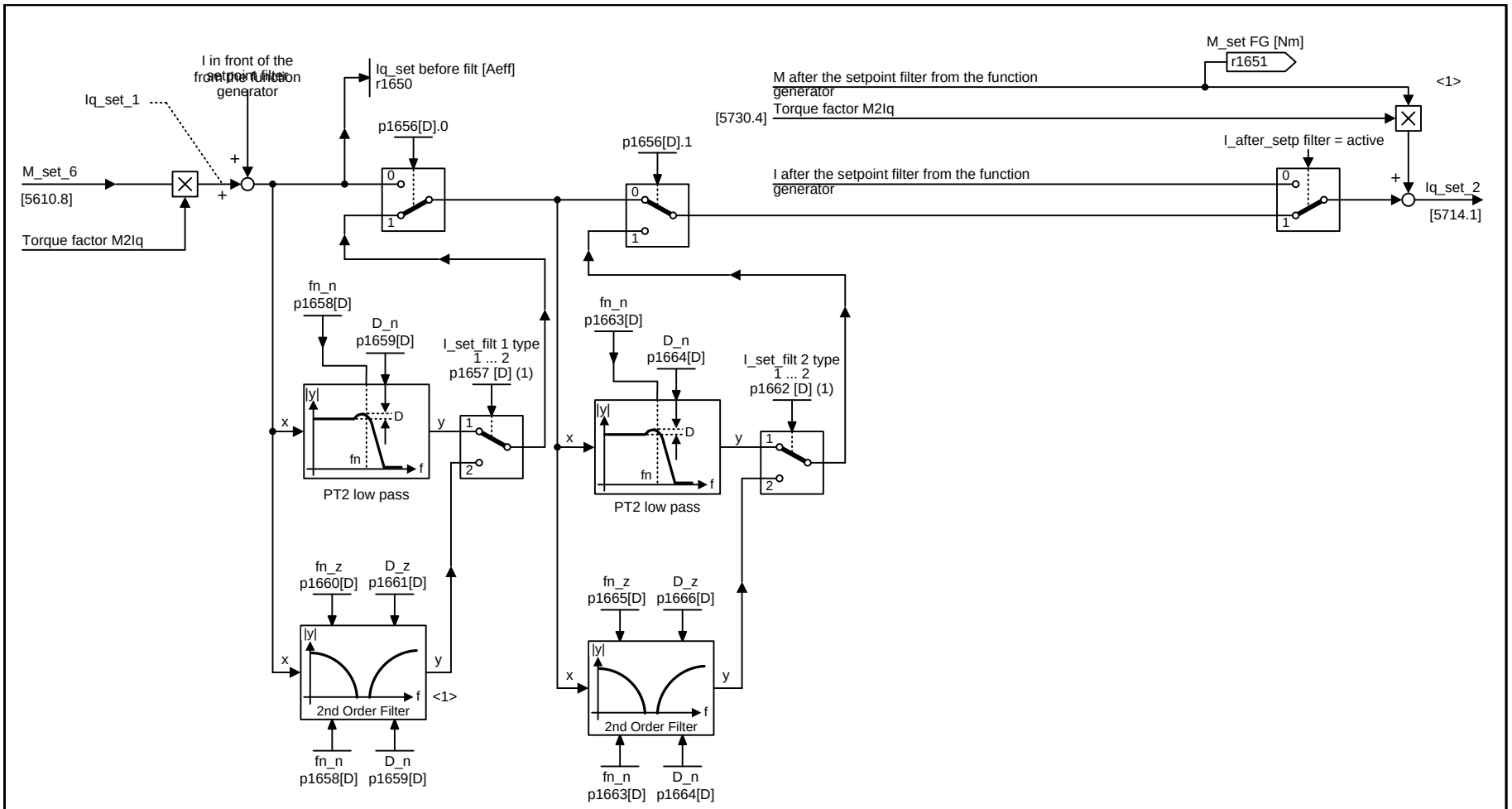


Fig. 2-143 5650 – Vdc_max controller and Vdc_min controller



<1> The parameter settings are transferred into the closed-loop control with p1699 = 1.

1	2	3	4	5	6	7	8
Servo control					fp_5710_97_03.vsd	Function diagram	- 5710 -
Current setpoint filter 1 ... 2					12.12.2012 V4.6	G120 CU250S-2_S	

Fig. 2-144 5710 – Current setpoint filter 1 ... 2

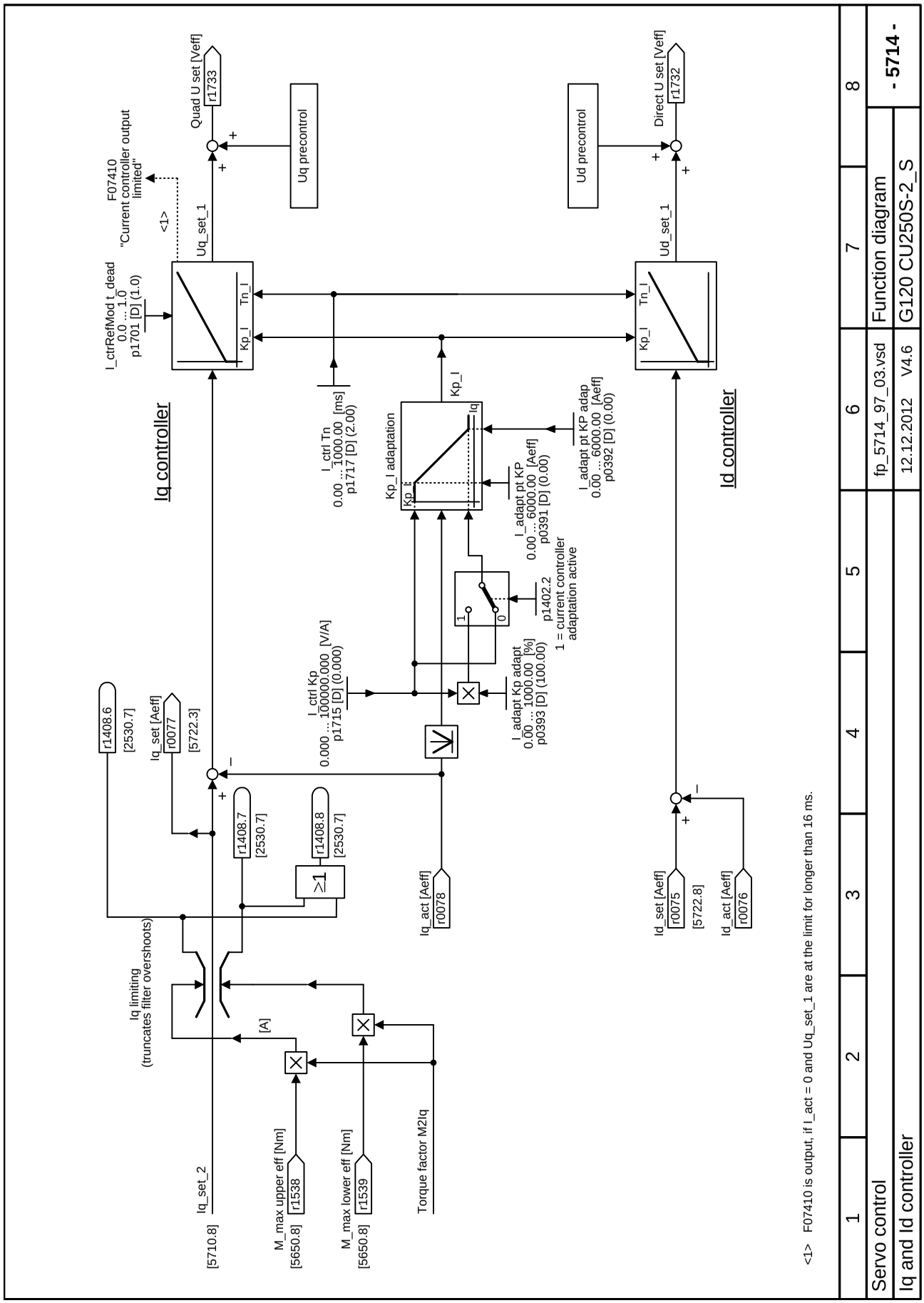
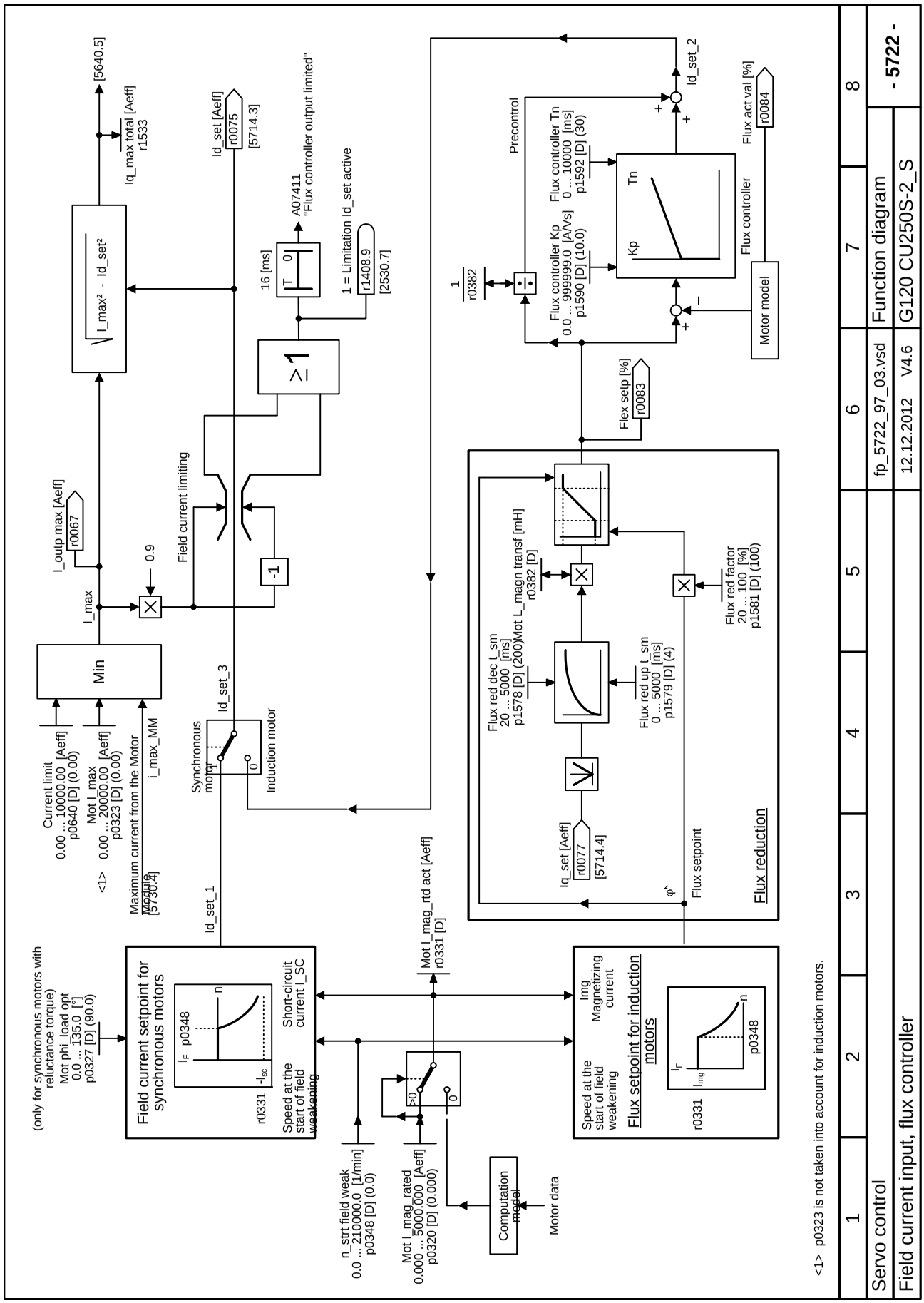


Fig. 2-145 5714 – Iq and Id controller



<1> p0323 is not taken into account for induction motors.

Fig. 2-146 5722 – Specified field current, flux controller

2.20 Vector control

Function diagrams

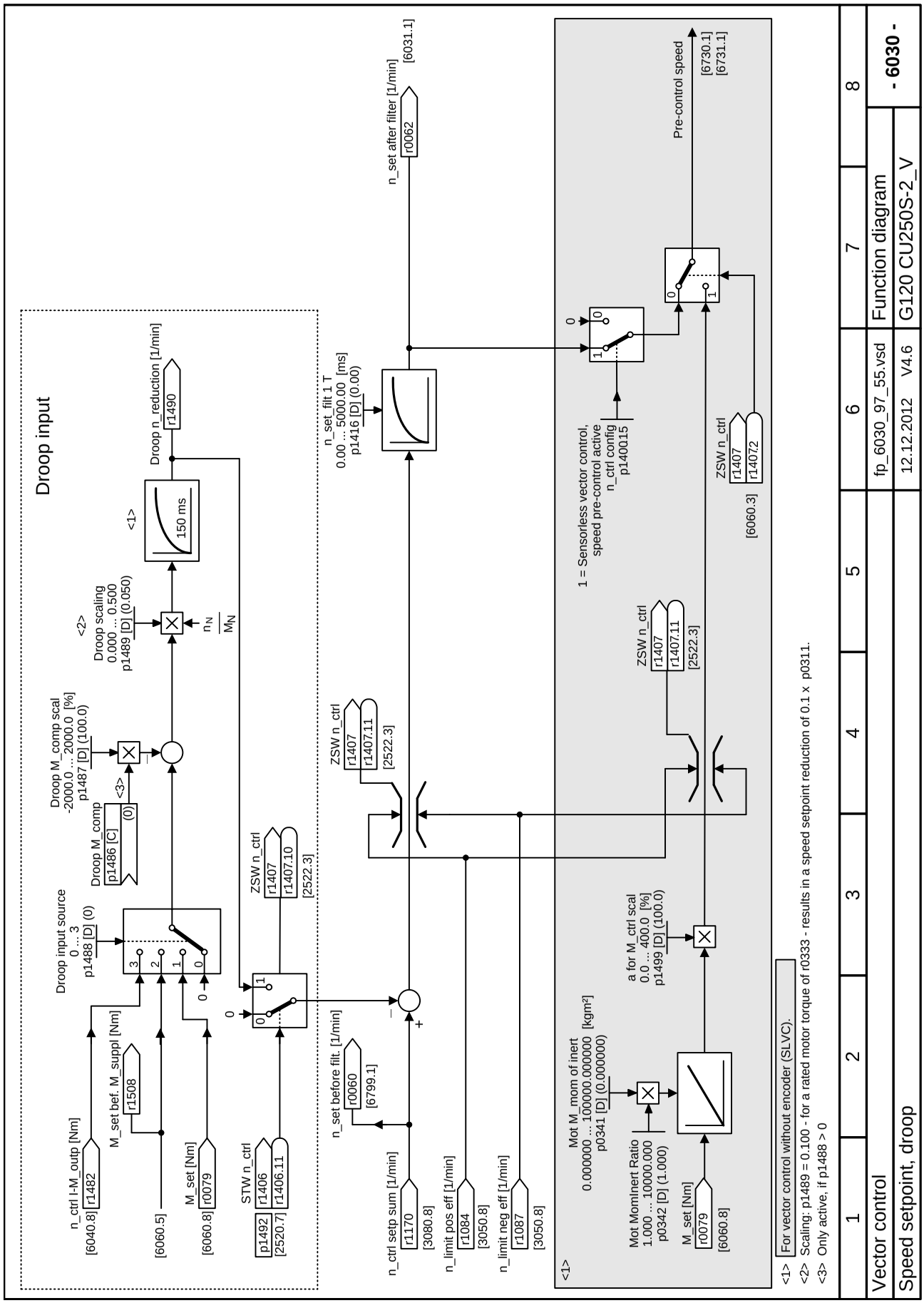


Fig. 2-147 6030 – Speed setpoint, droop

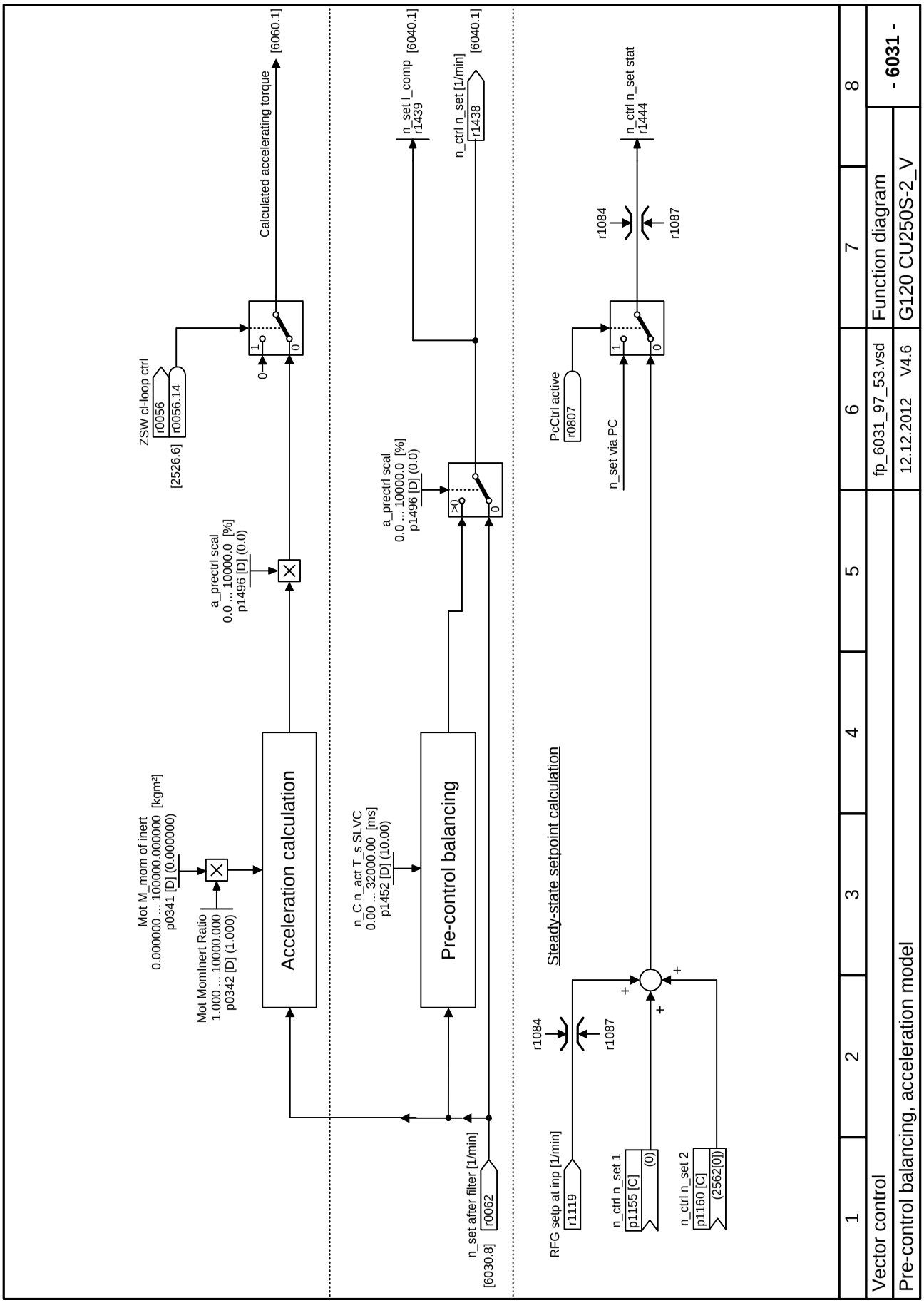


Fig. 2-148 6031 – Pre-control balancing, acceleration model

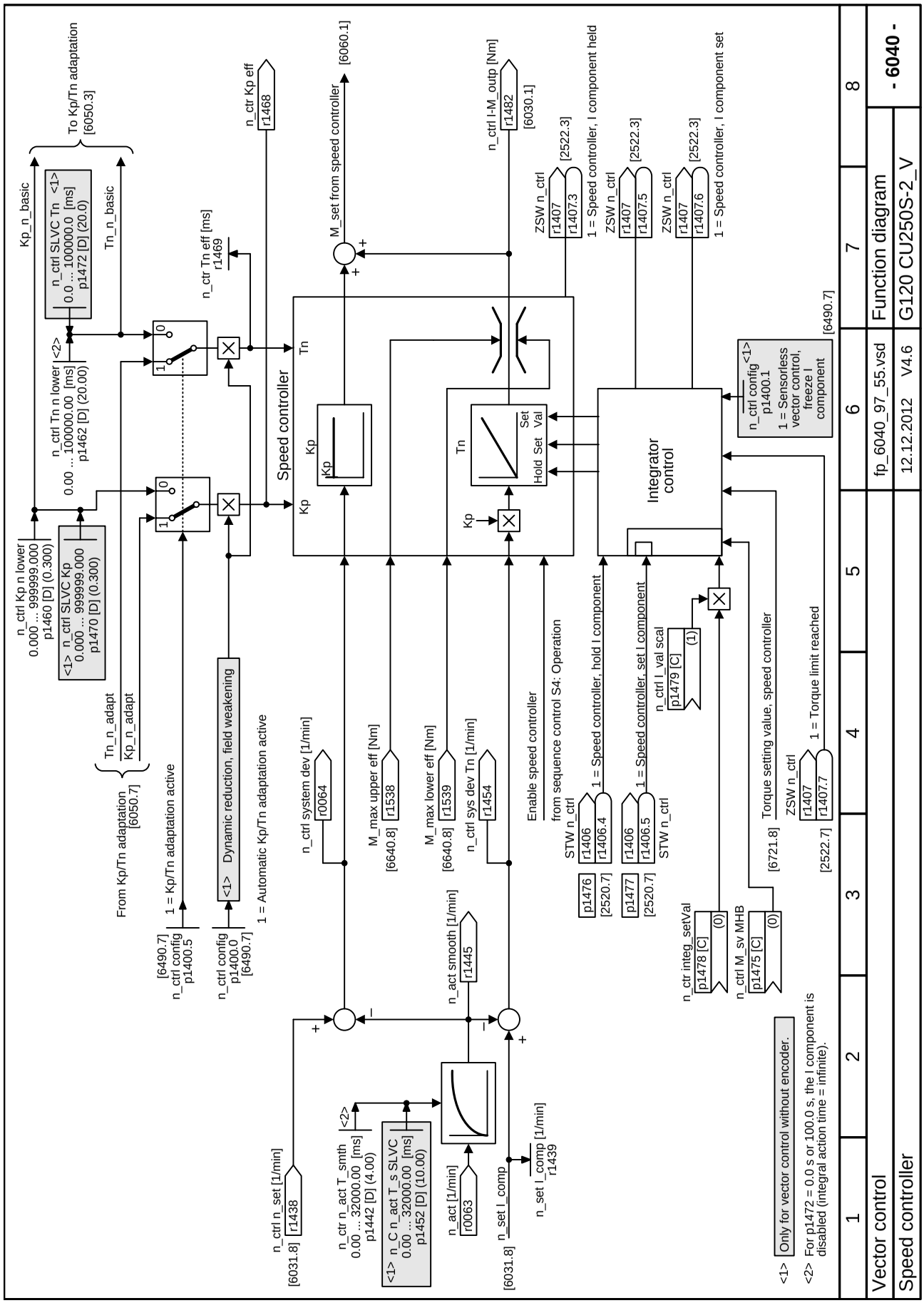


Fig. 2-149 6040 – Speed controller

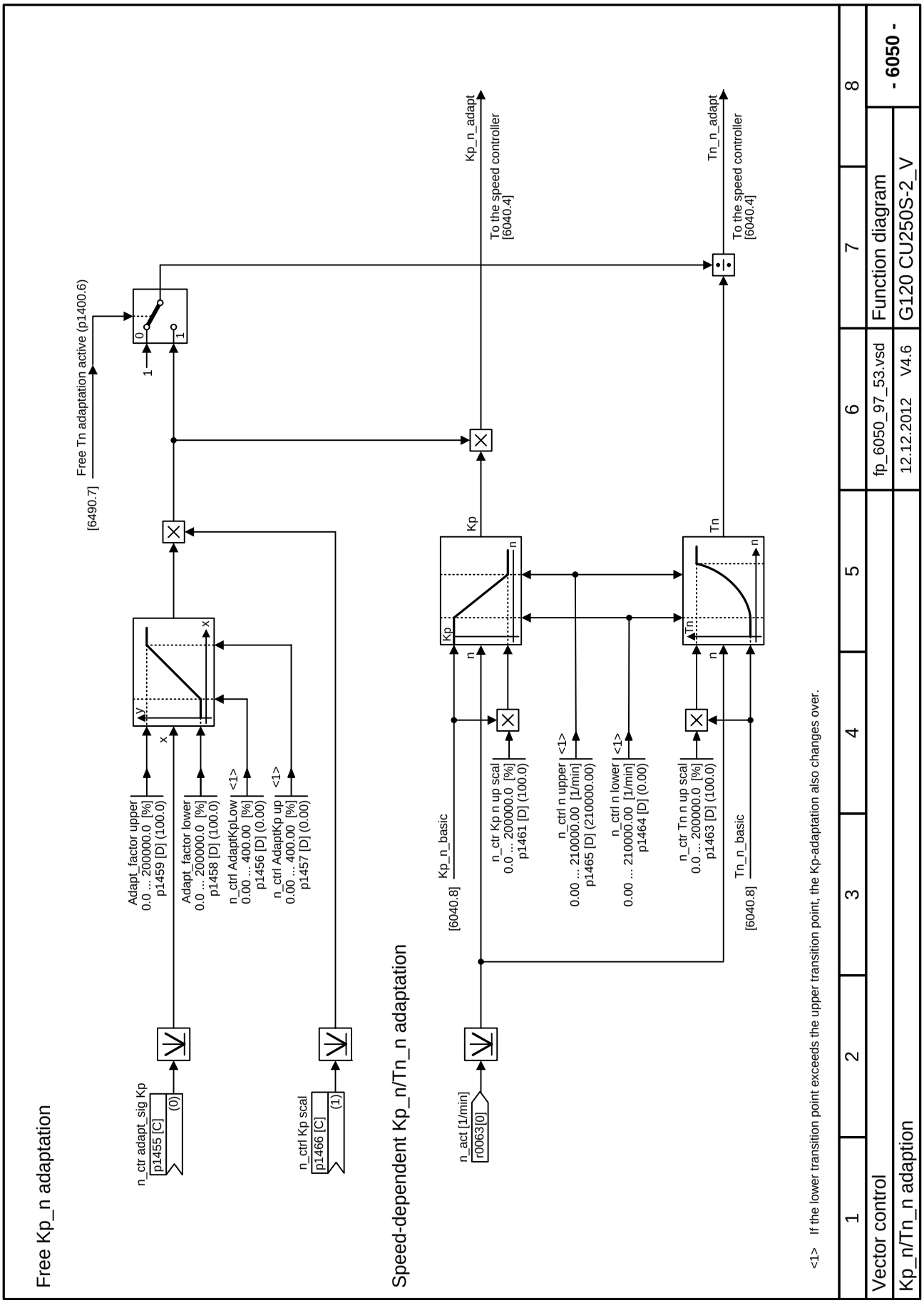


Fig. 2-150 6050 – Kp_n/Tn_n adaptation

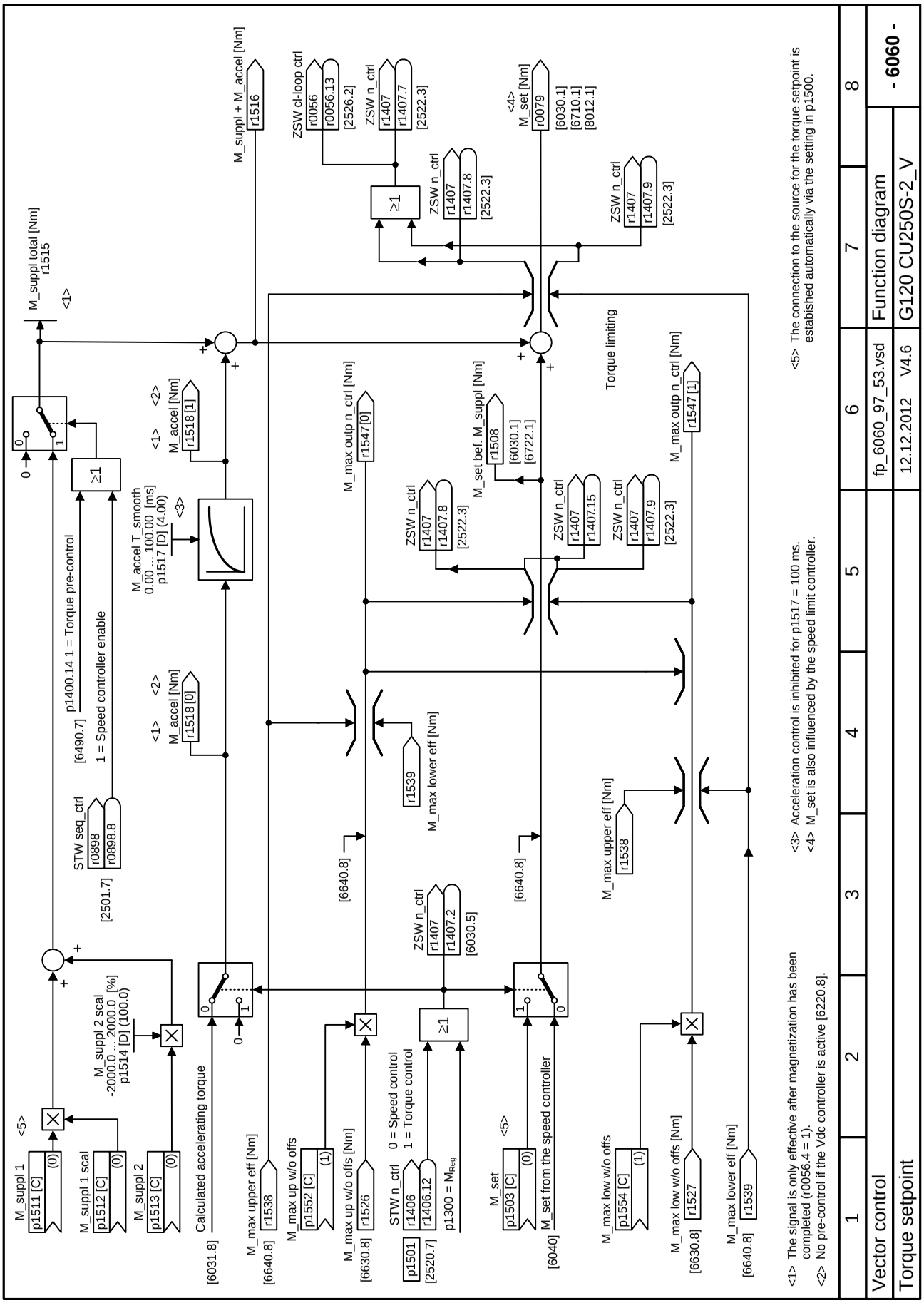


Fig. 2-151 6060 – Torque setpoint

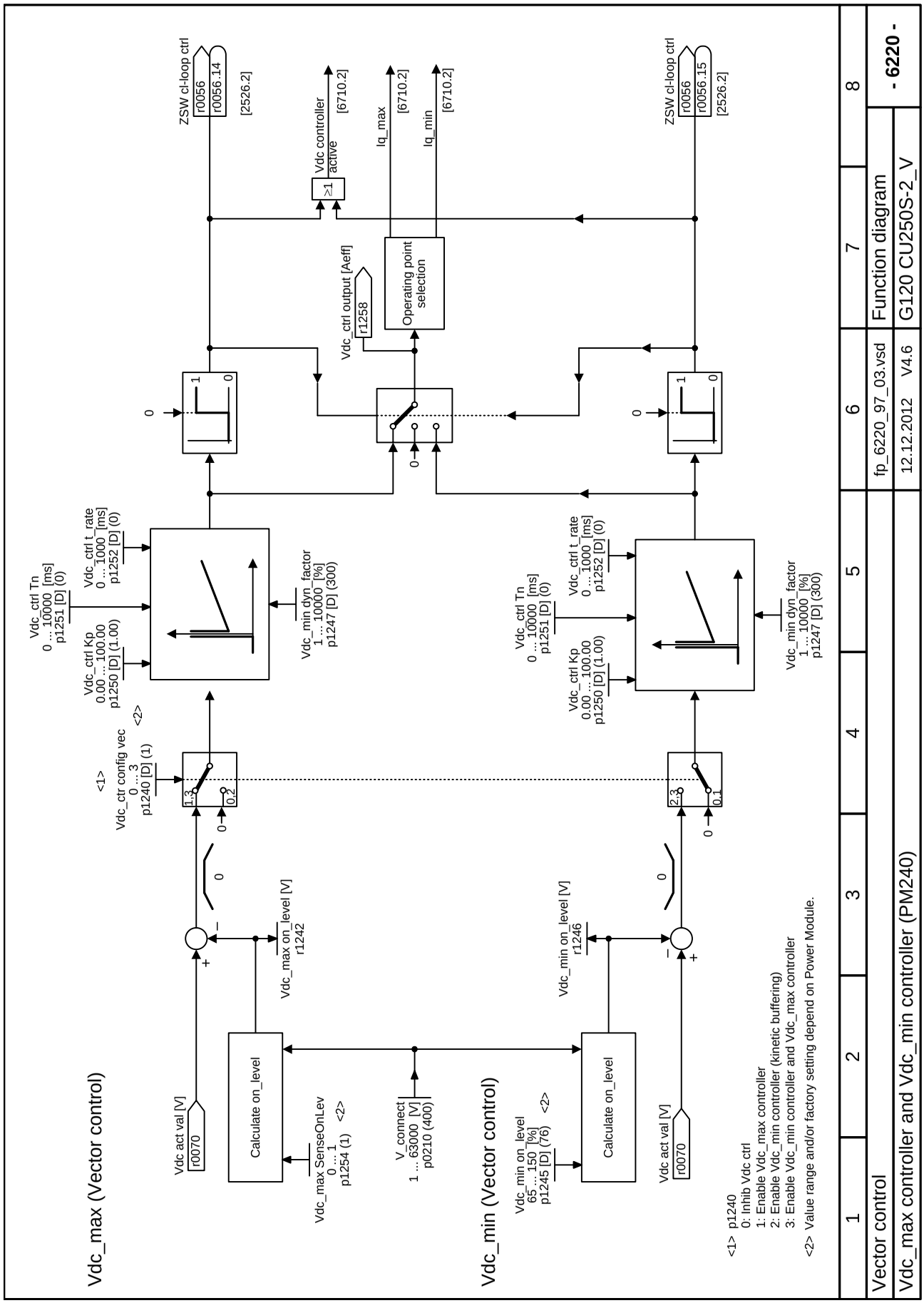


Fig. 2-152 6220 – Vdc_max controller and Vdc_min controller (PM240)

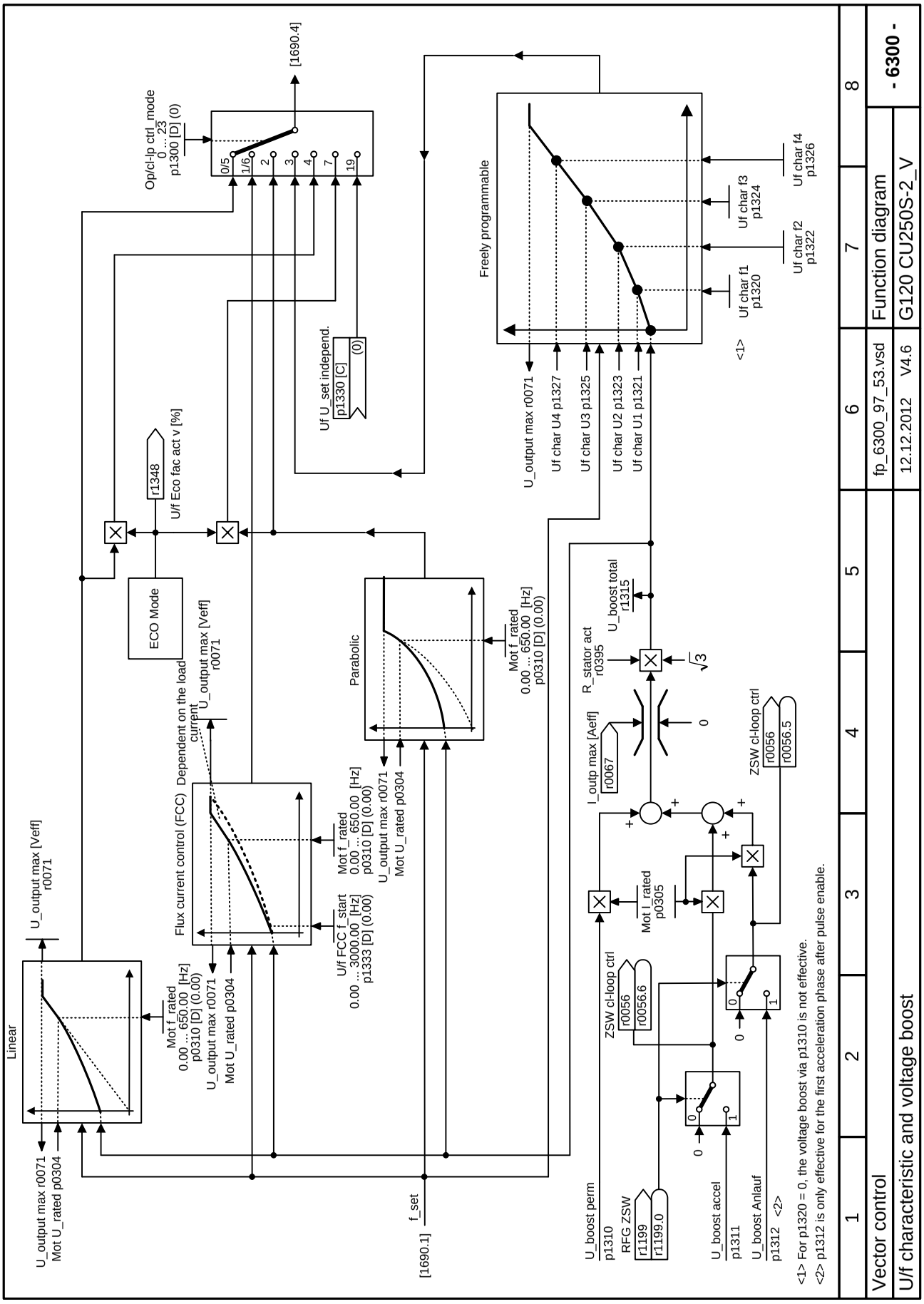


Fig. 2-153 6300 – V/f characteristic and voltage boost

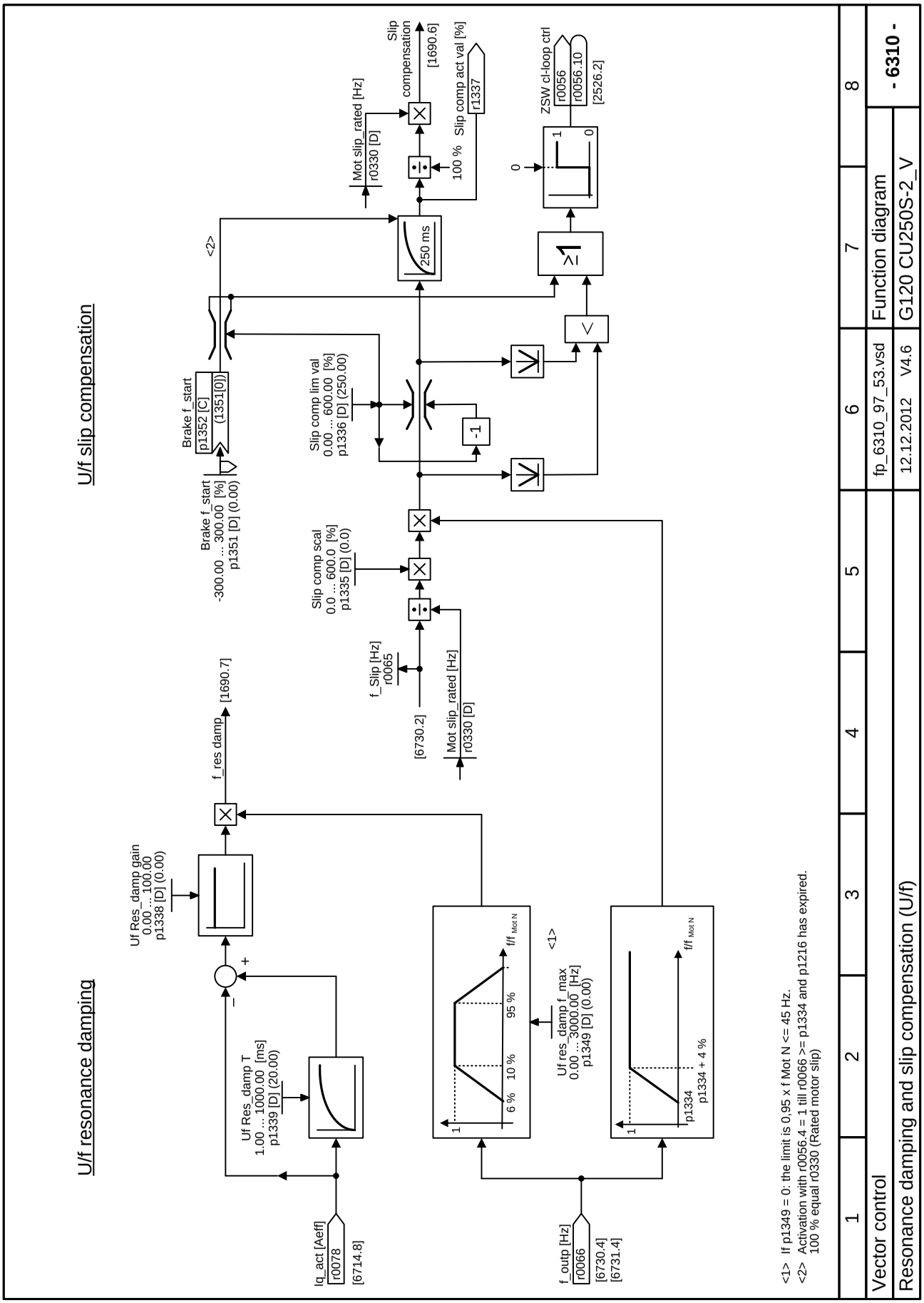


Fig. 2-154 6310 – Resonance damping and slip compensation

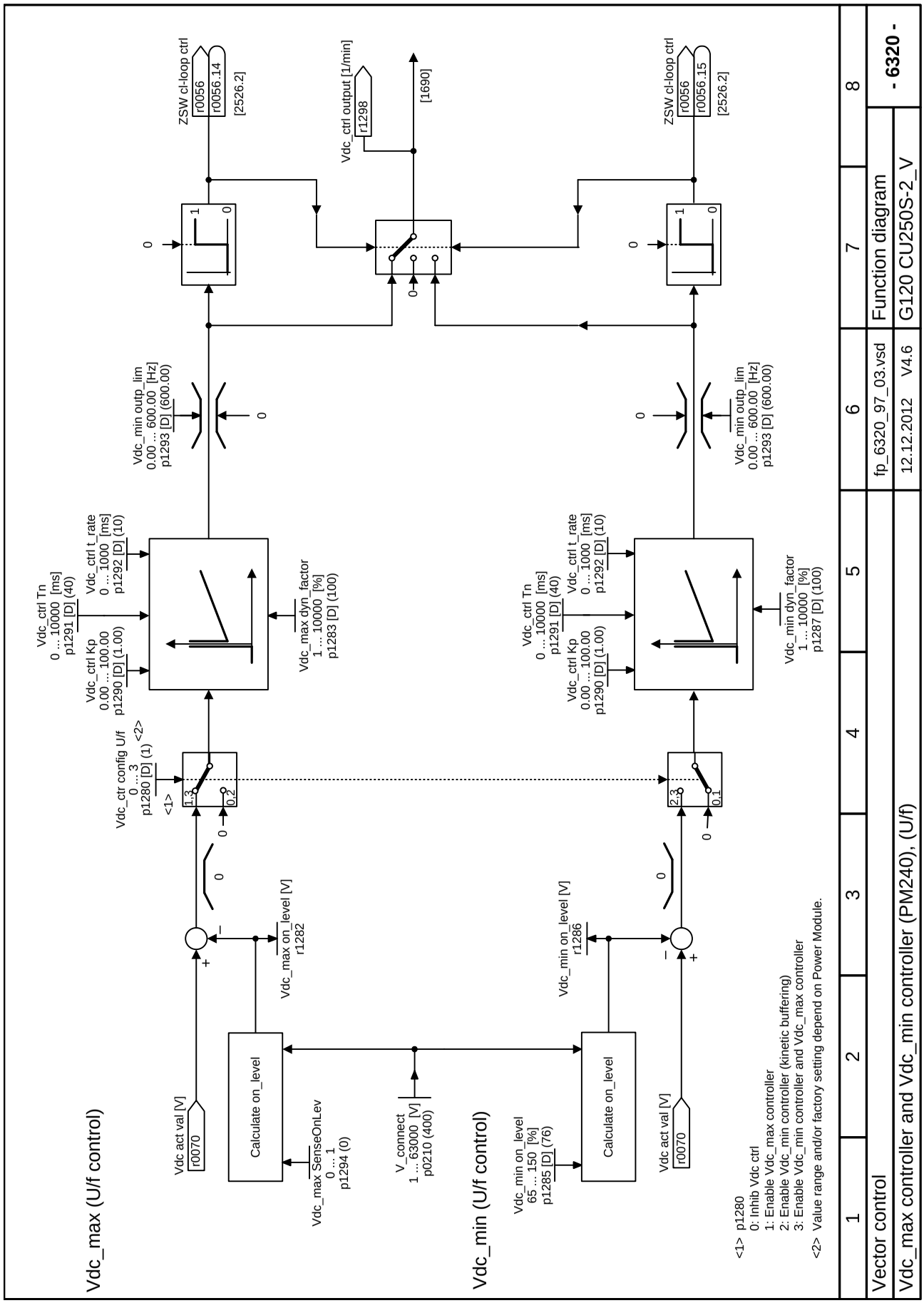


Fig. 2-155 6320 – Vdc_max controller and Vdc_min controller (PM240), (V/f)

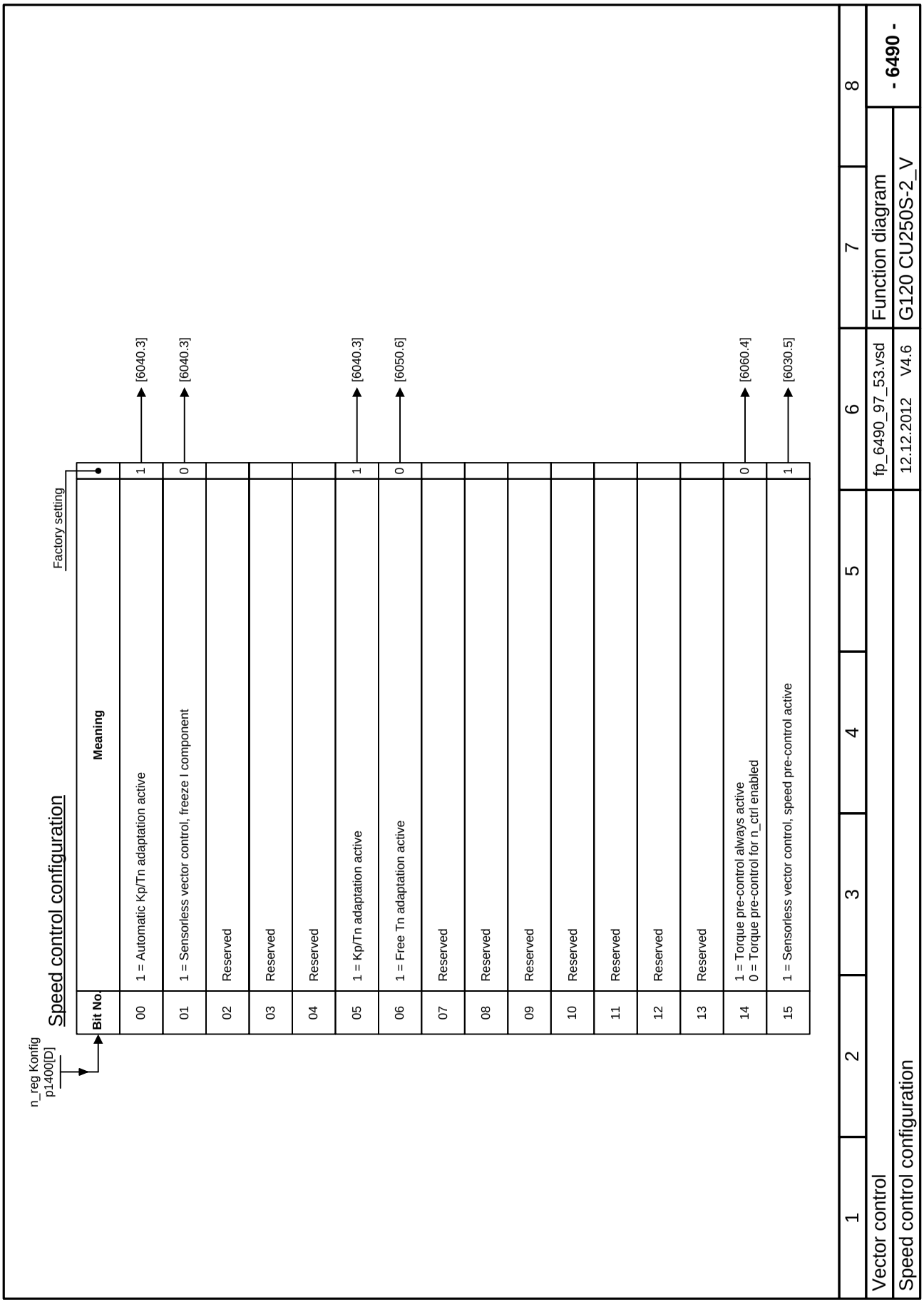


Fig. 2-156 6490 – Speed control configuration

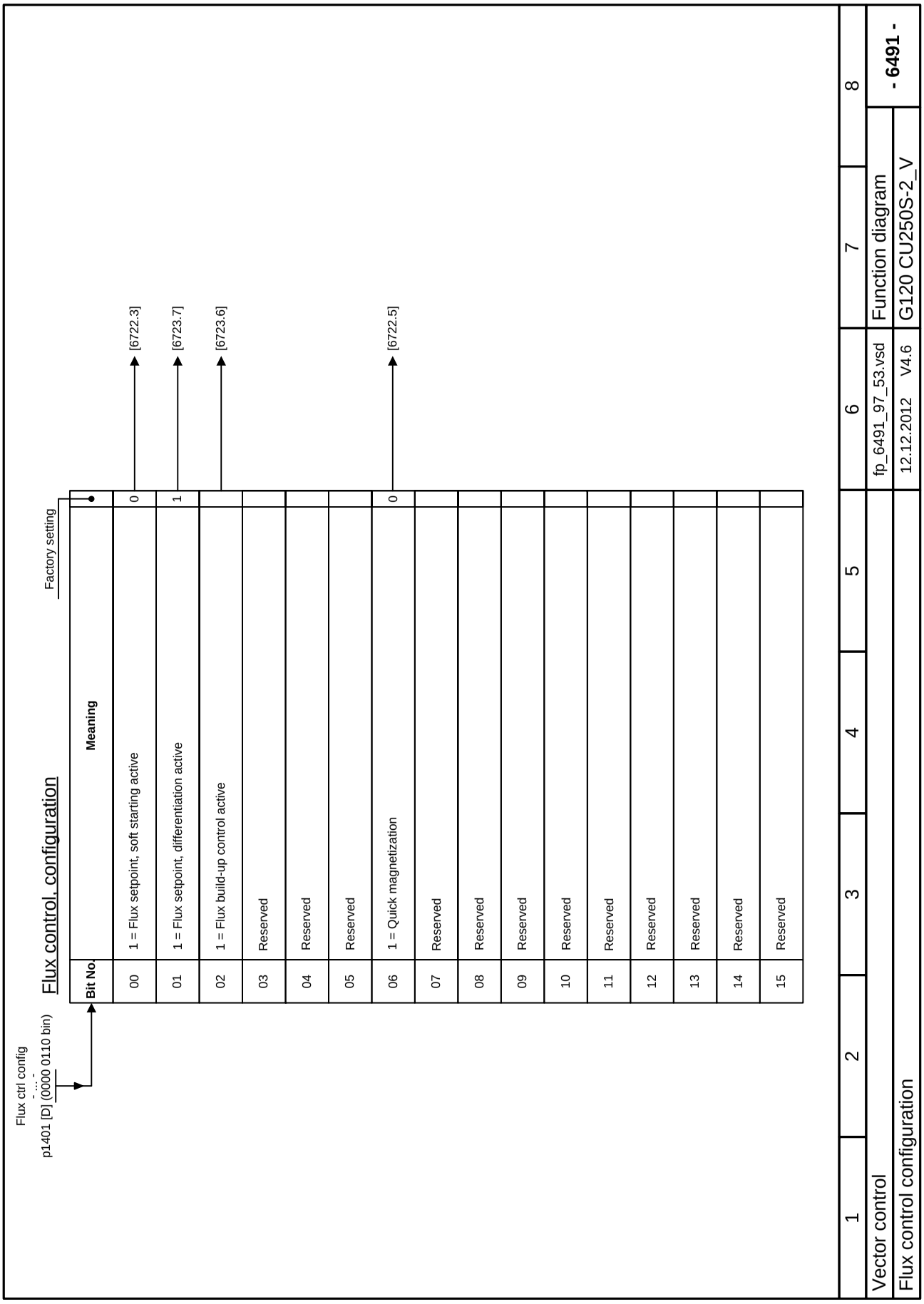


Fig. 2-157 6491 – Flux control configuration

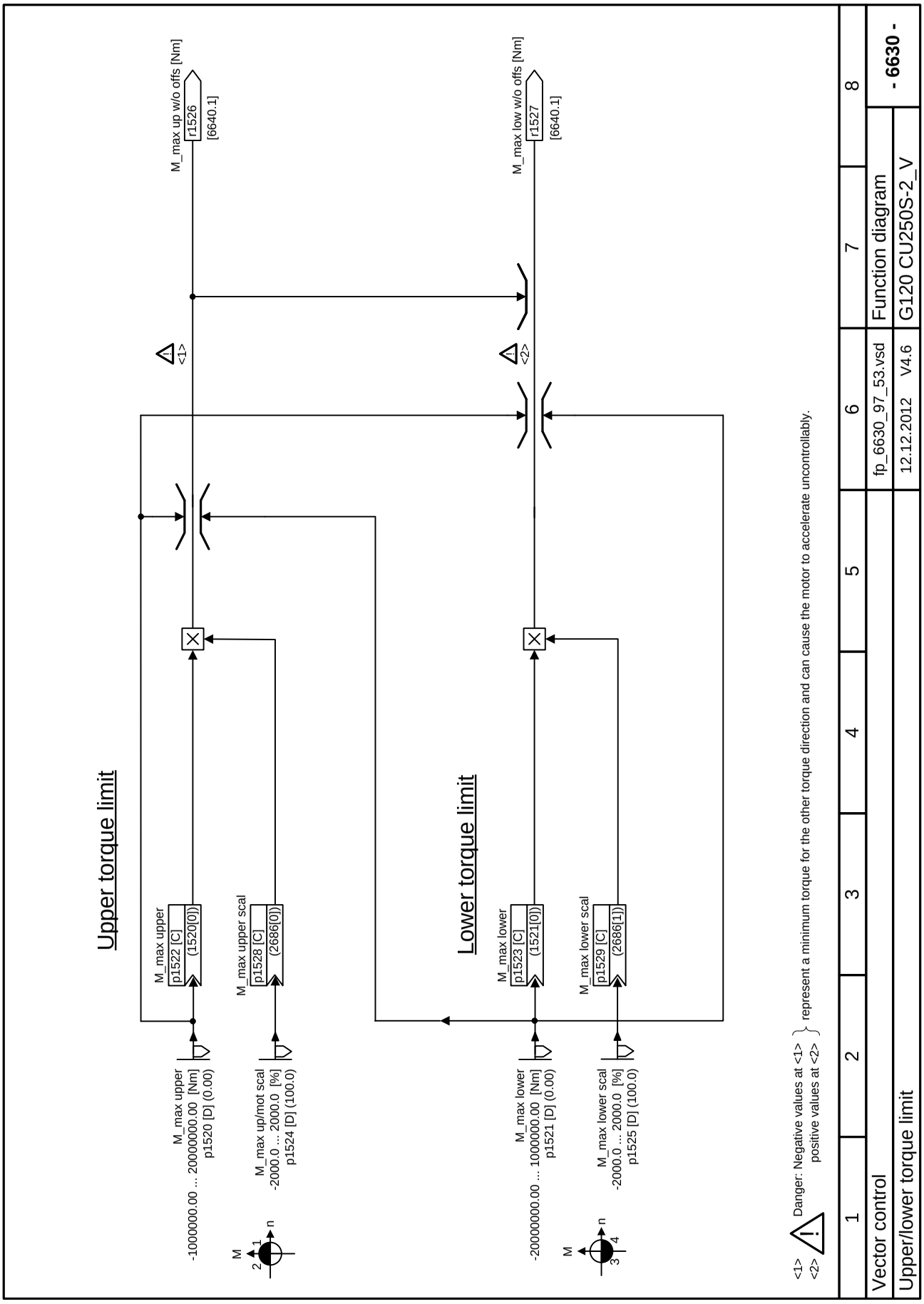


Fig. 2-158 6630 – Upper/lower torque limit

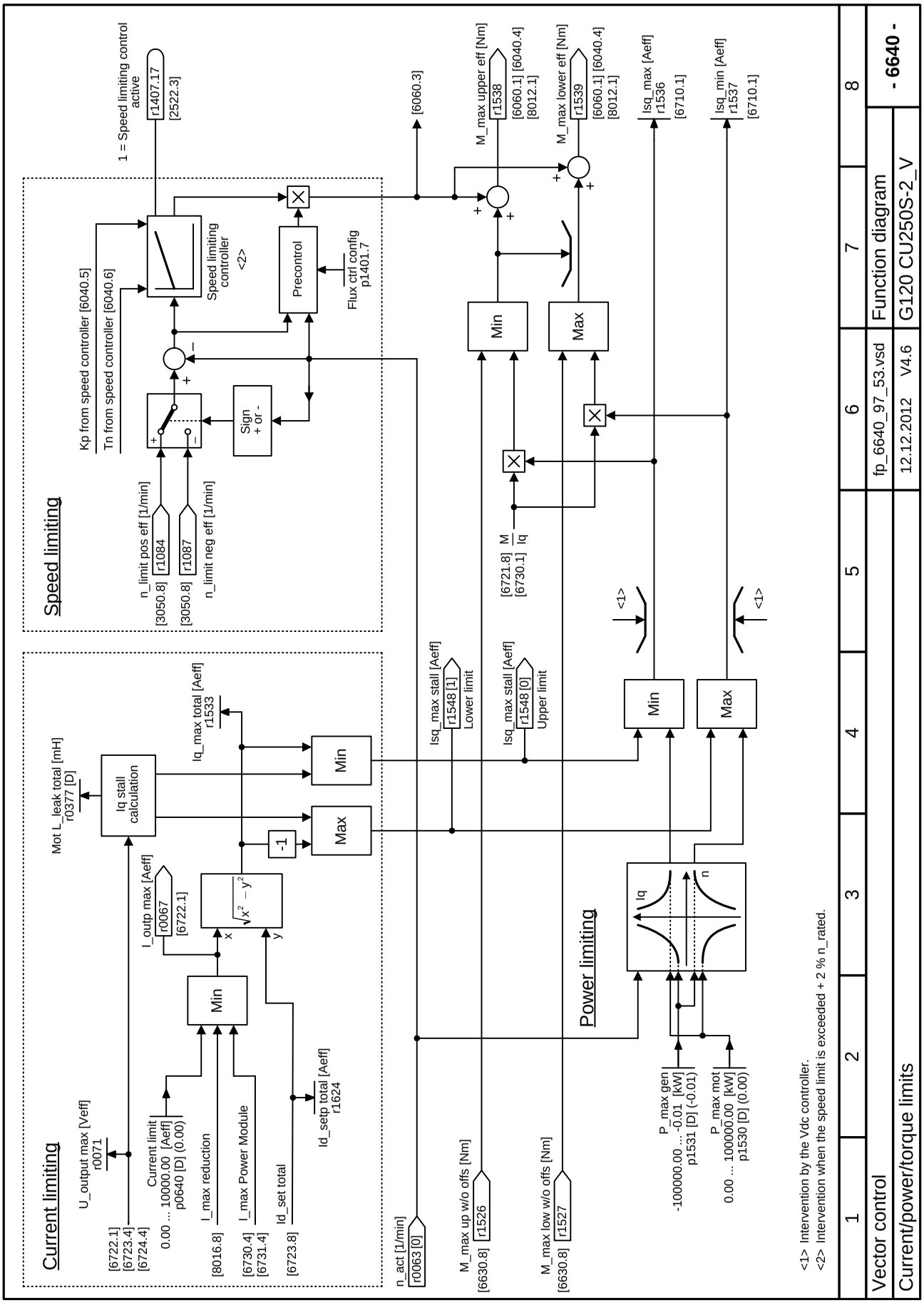


Fig. 2-159 6640 – Current/power/torque limits

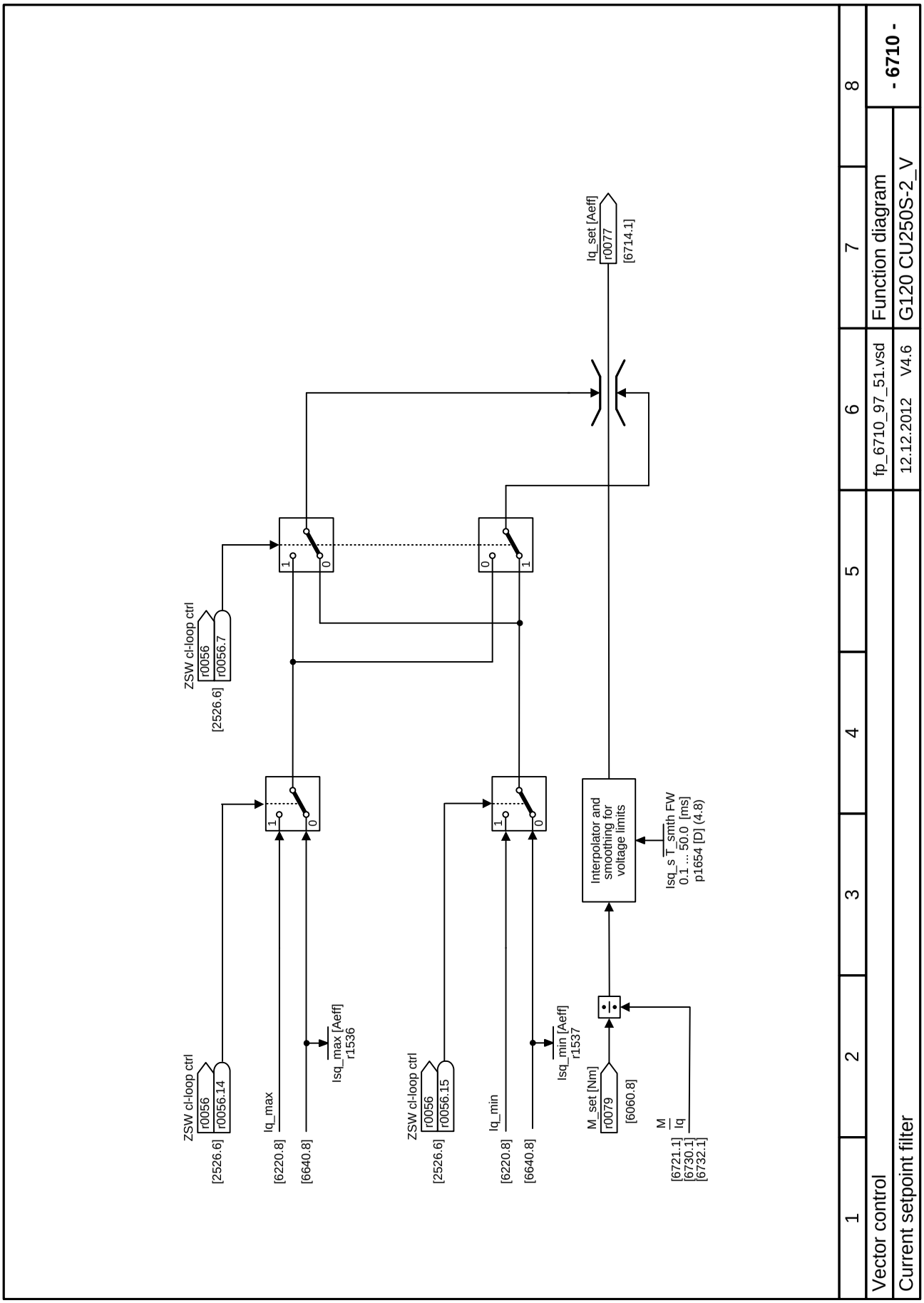


Fig. 2-160 6710 – Current setpoint filter

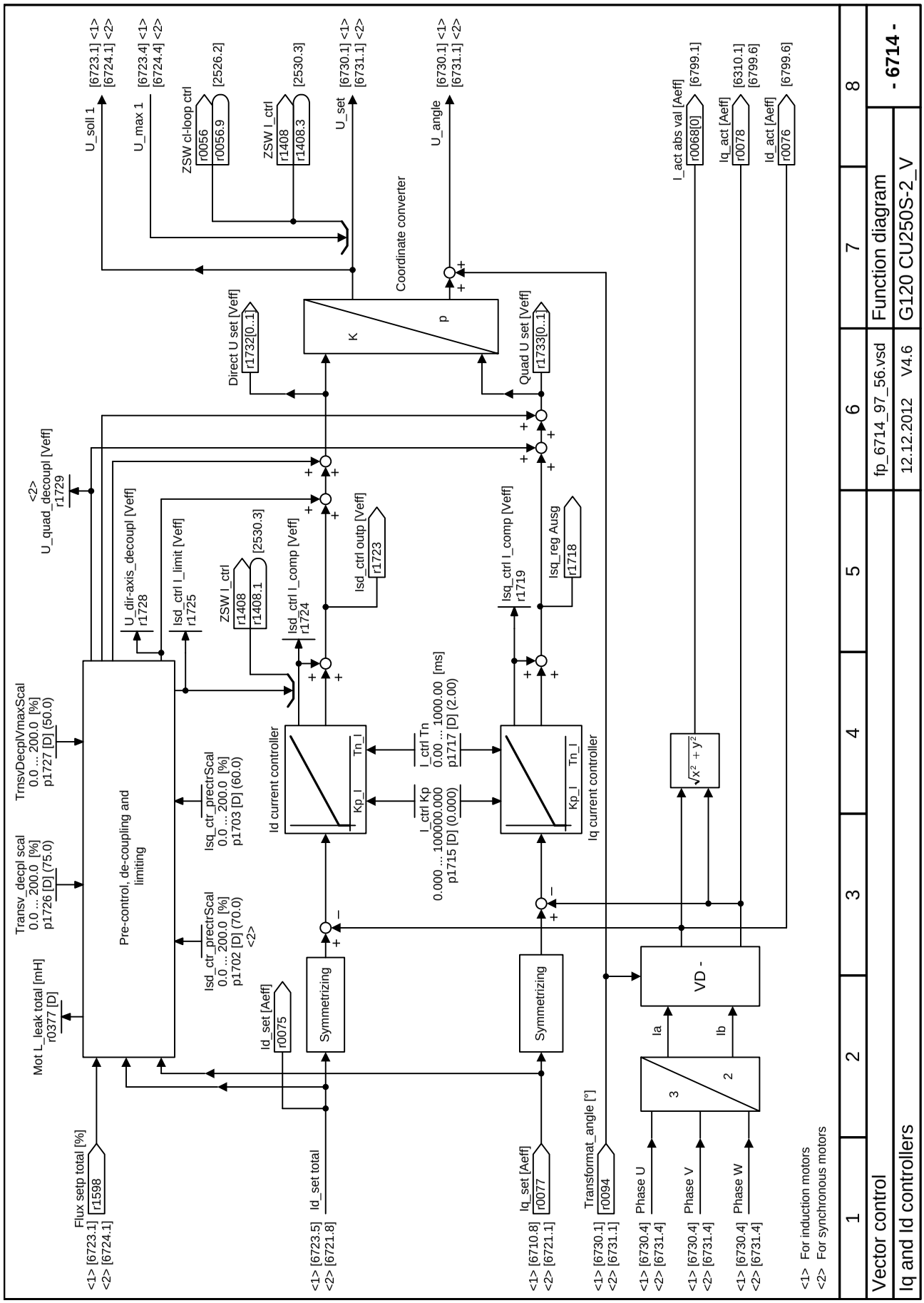


Fig. 2-161 6714 – Iq and Id controller

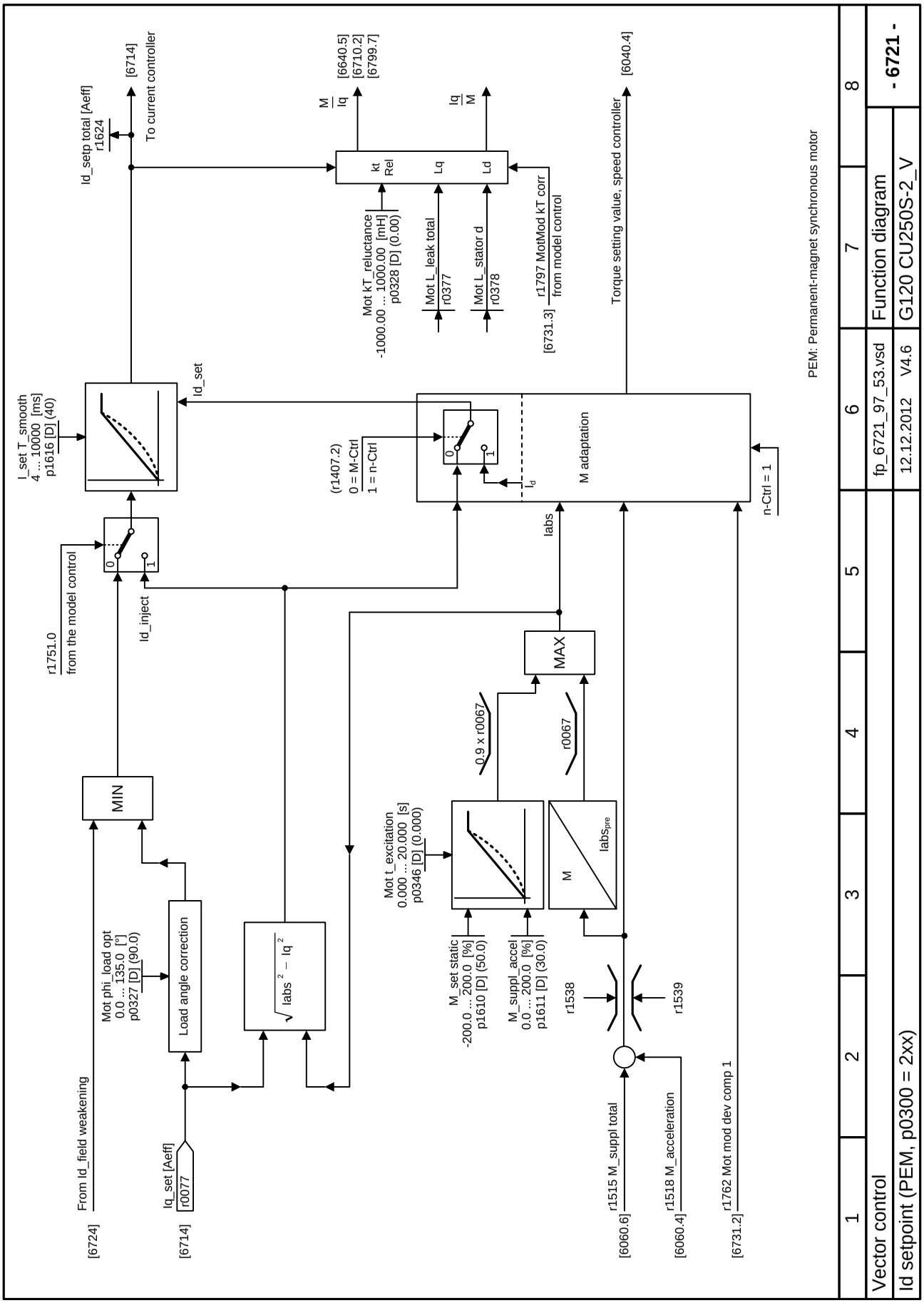


Fig. 2-162 6721 – Id setpoint (PEM, p0300 = 2xx)

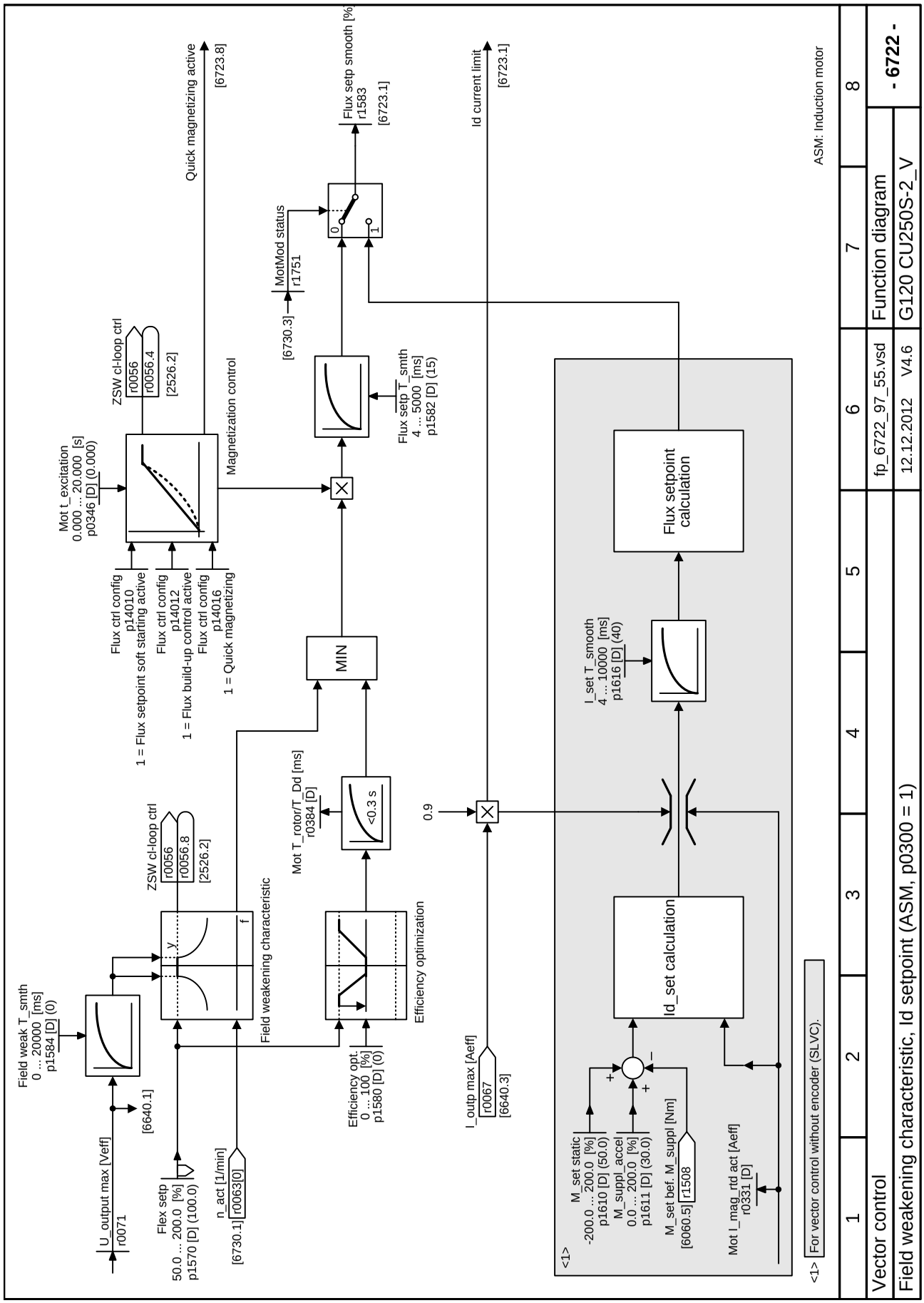


Fig. 2-163 6722 – Field weakening characteristic, Id setpoint (ASM, p0300 = 1)

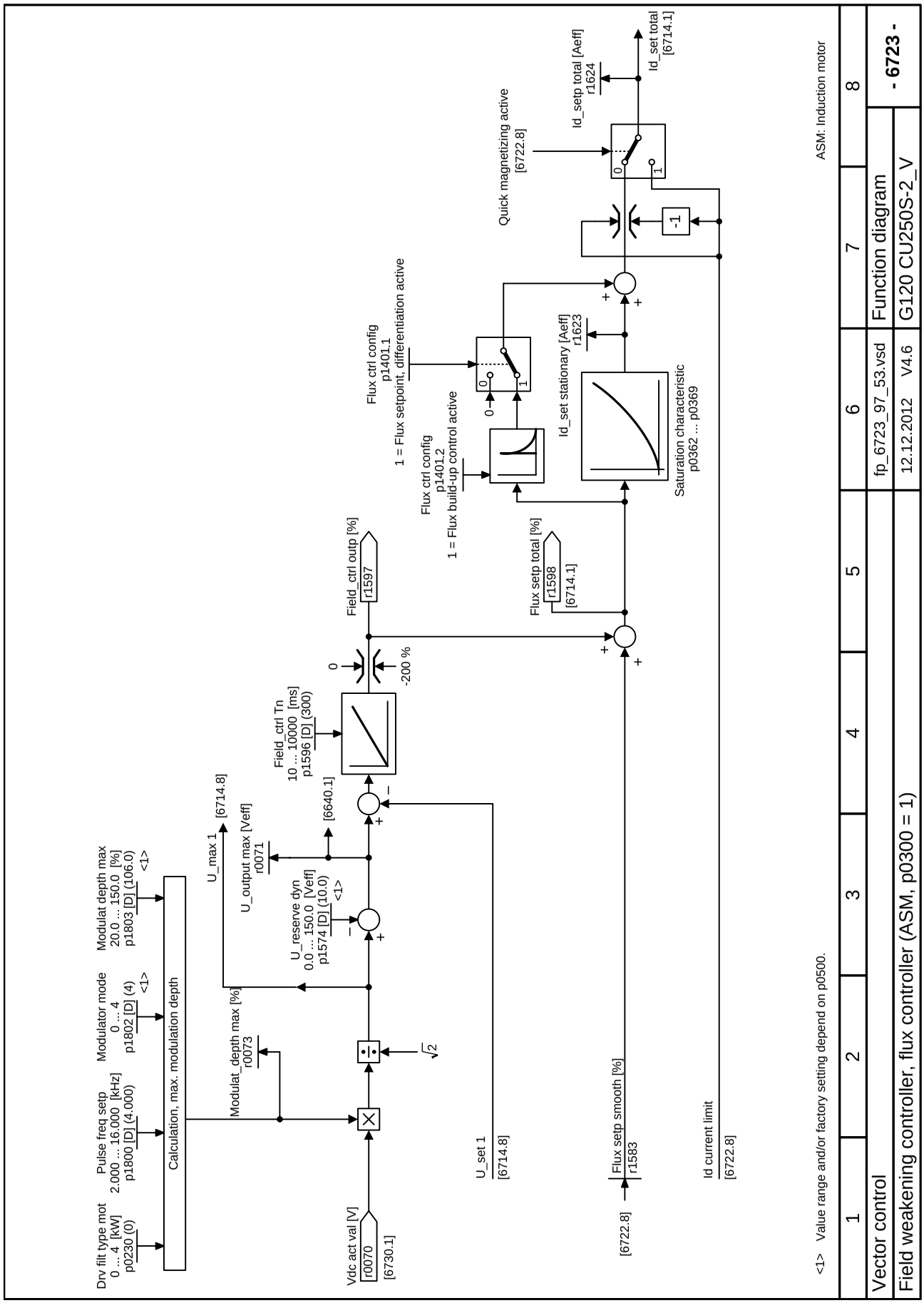


Fig. 2-164 6723 – Field weakening controller, flux controller (ASM, p0300 = 1)

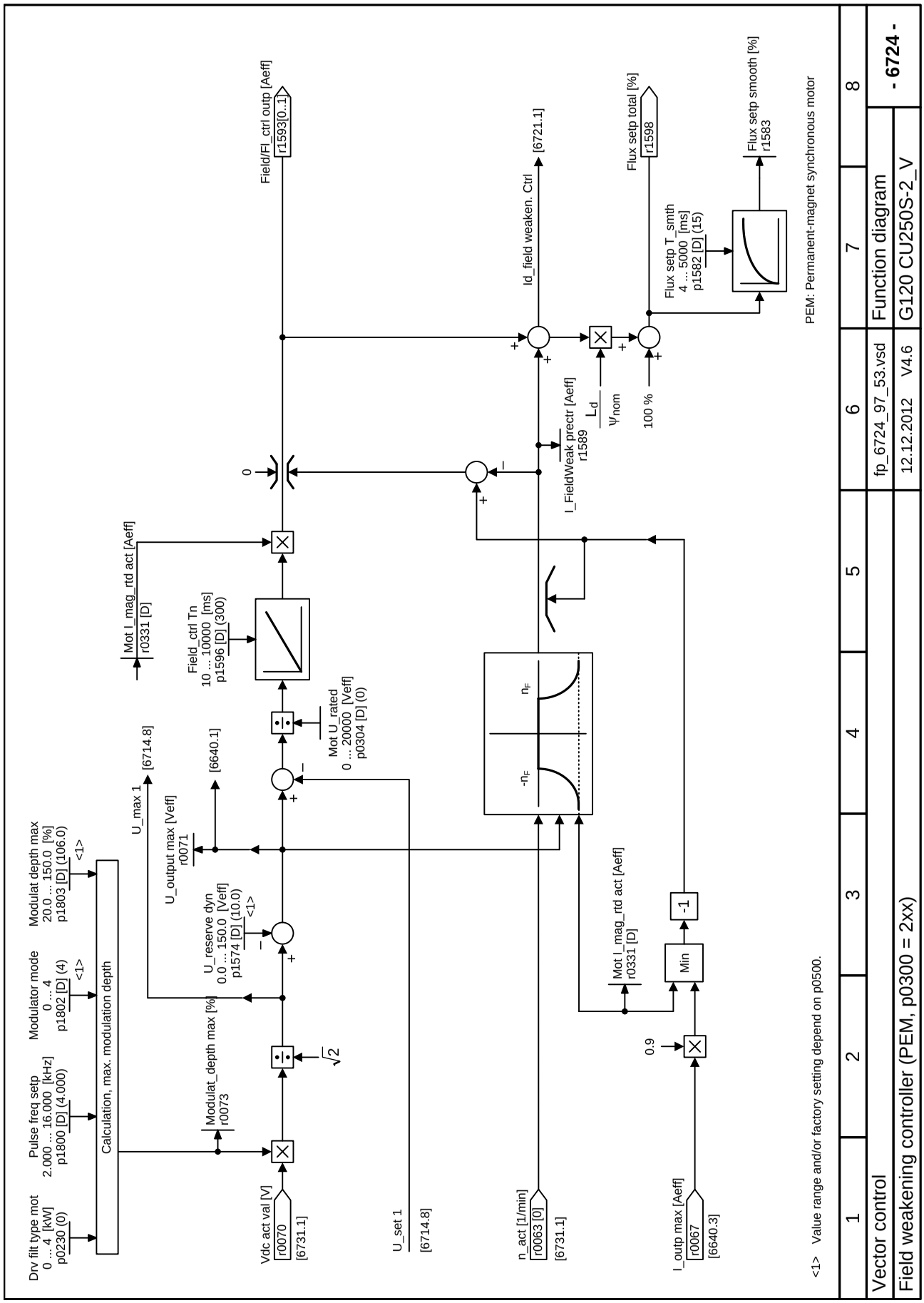


Fig. 2-165 6724 – Field weakening controller (PEM, p0300 = 2xx)

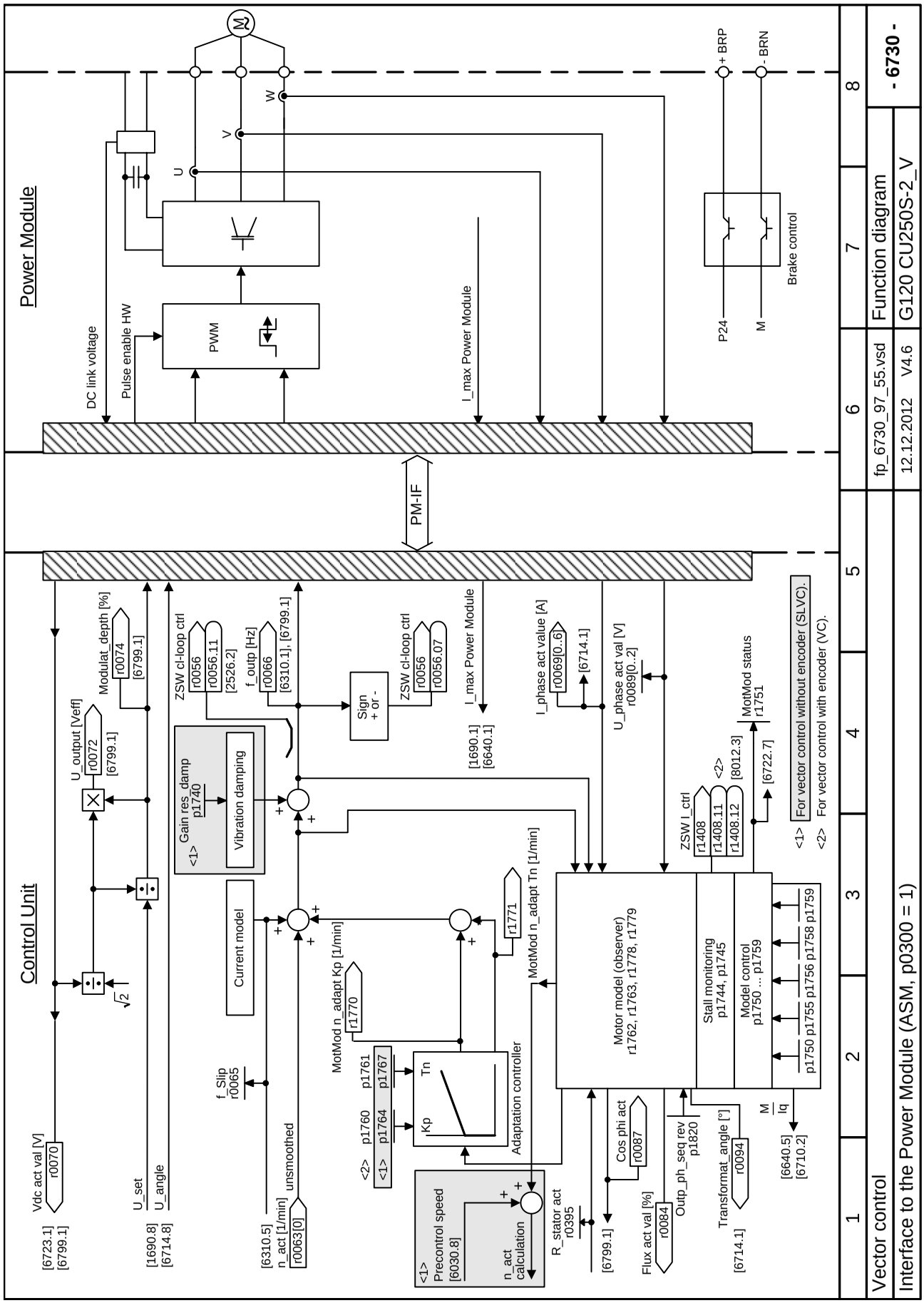


Fig. 2-166 6730 – Interface to the Power Module (ASM, p0300 = 1)

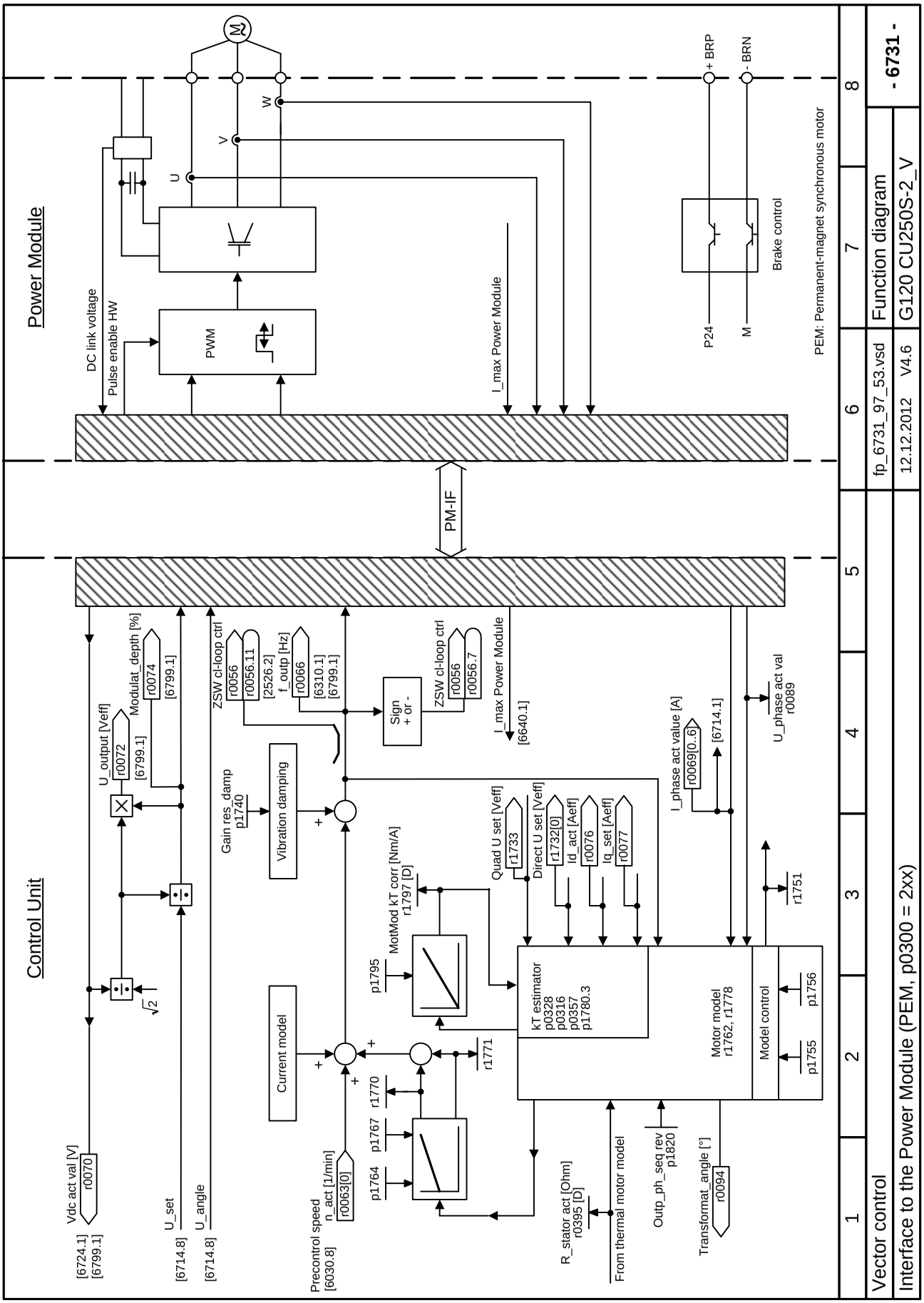


Fig. 2-167 6731 – Interface to the Power Module (PEM, p0300 = 2xx)

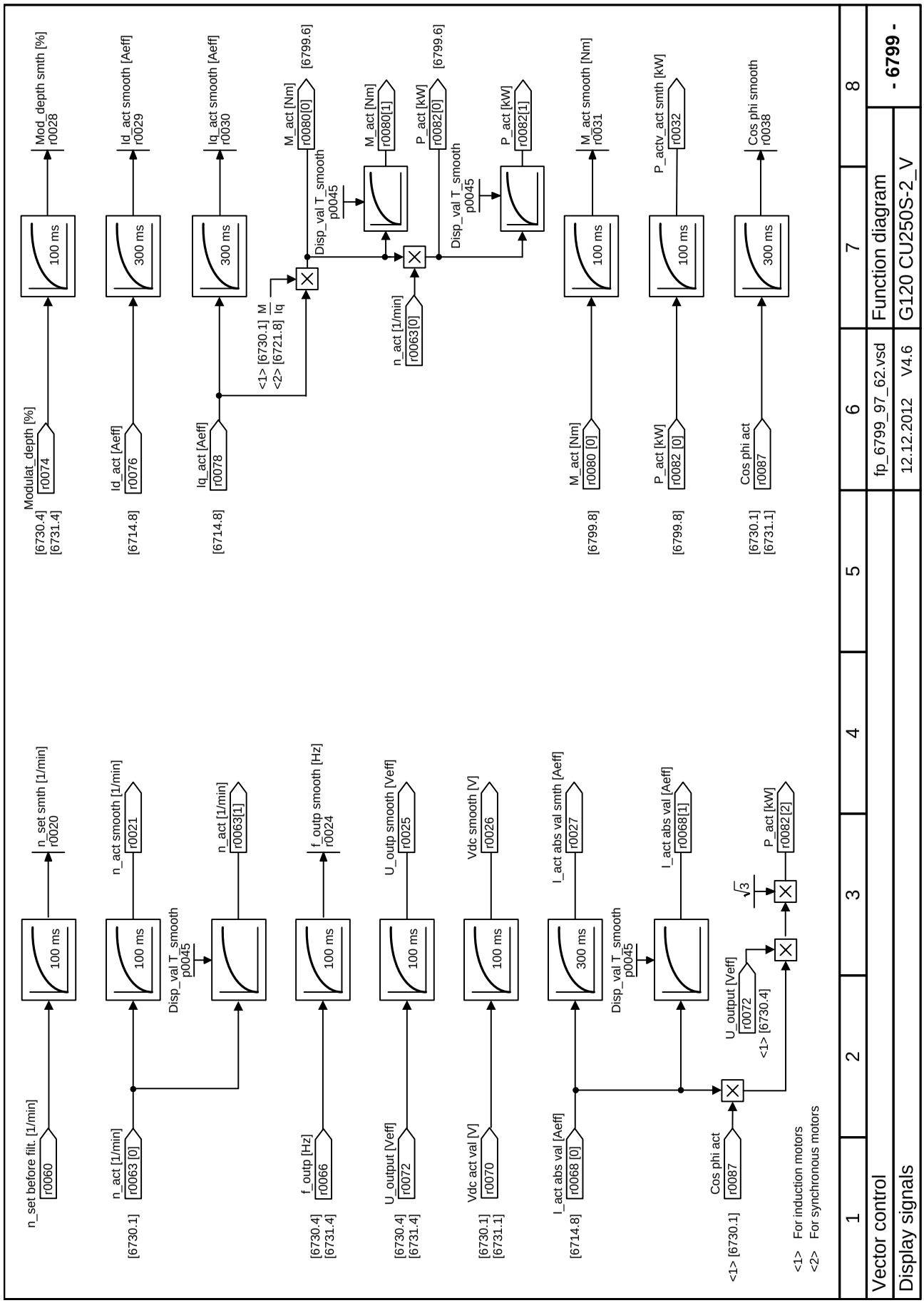


Fig. 2-168 6799 – Display signals

2.21 Free function blocks

Function diagrams

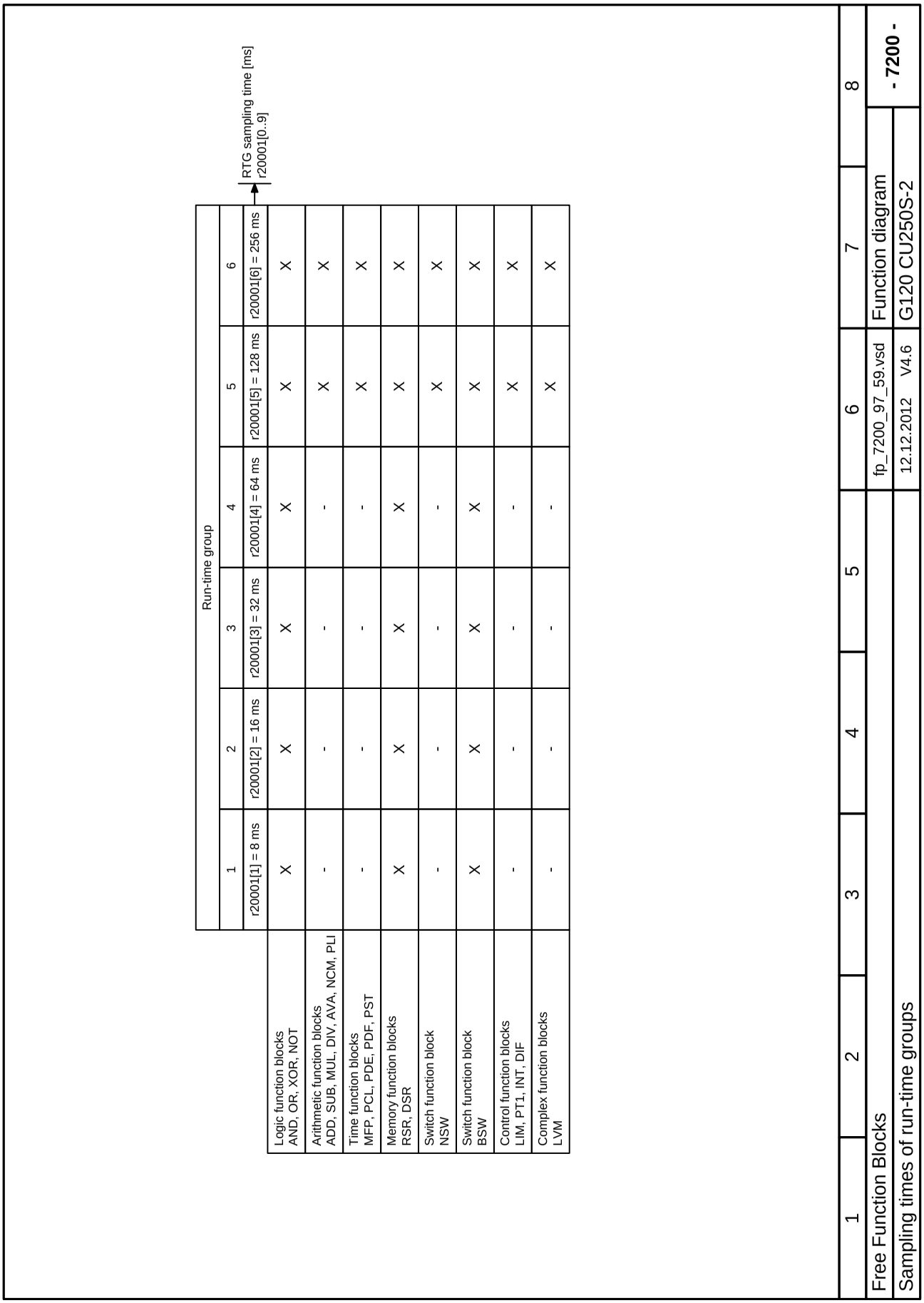


Fig. 2-169 7200 – Sampling times of the runtime groups

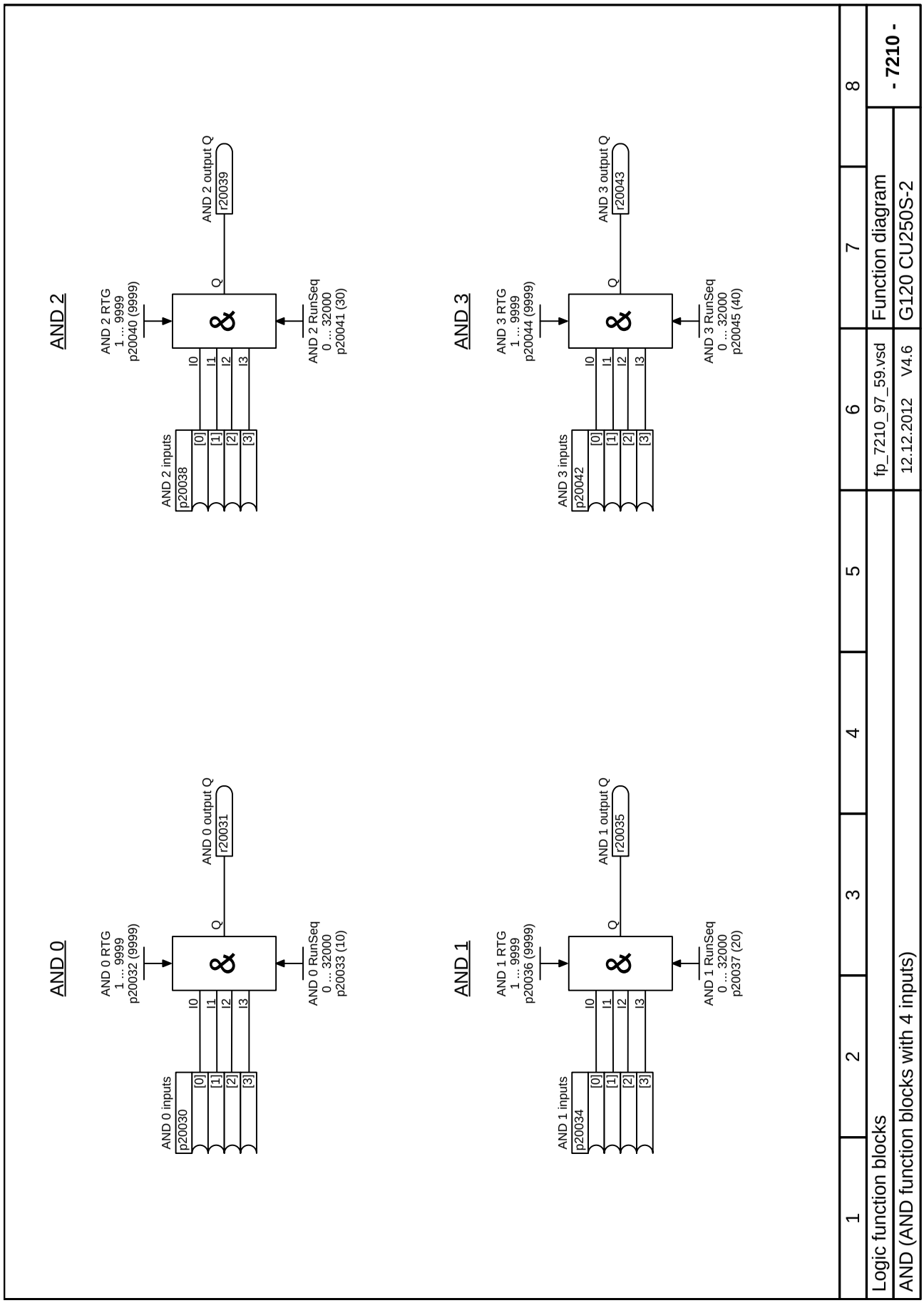


Fig. 2-170 7210 – AND (AND function blocks with 4 inputs)

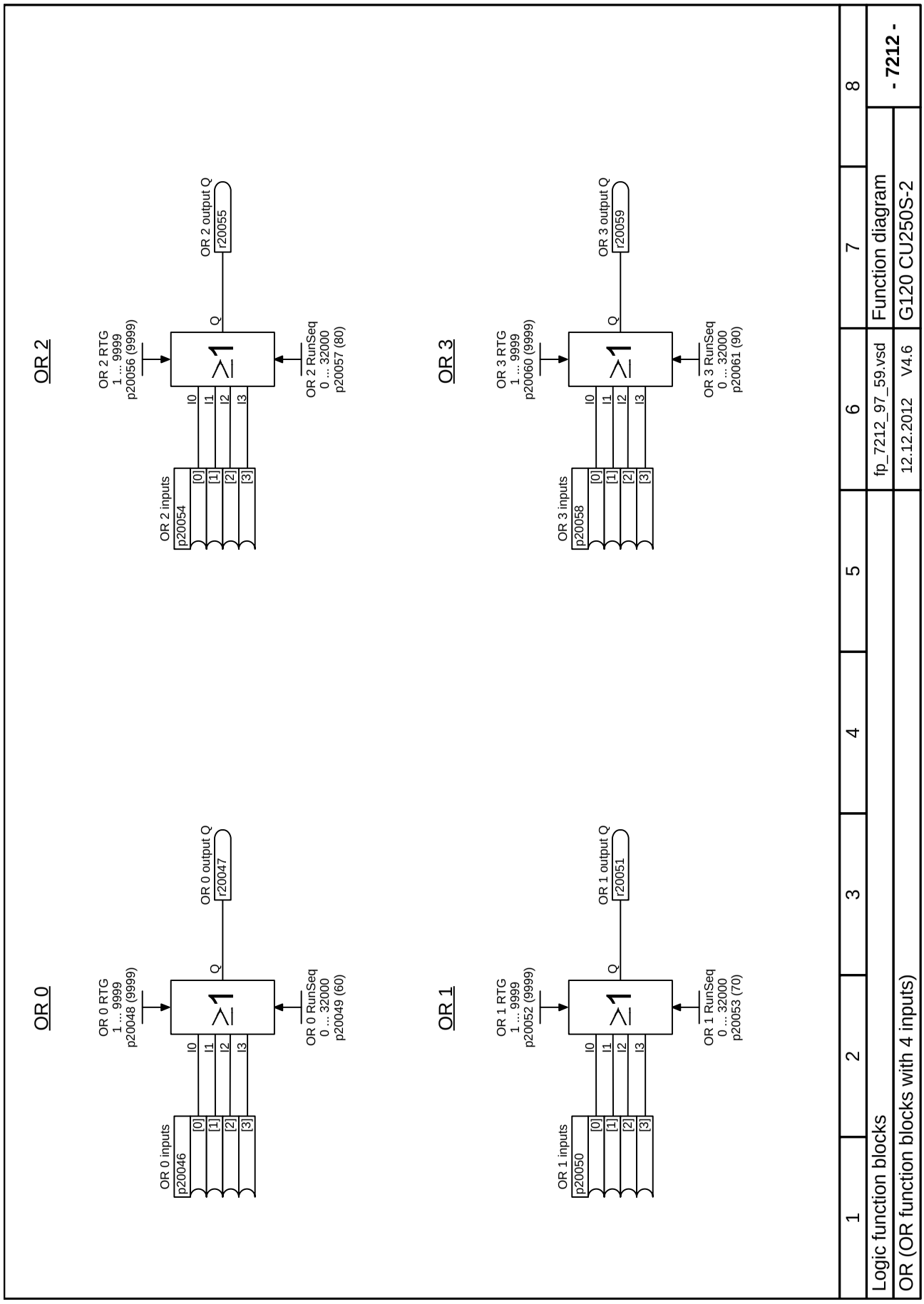


Fig. 2-171 7212 – OR (OR function blocks with 4 inputs)

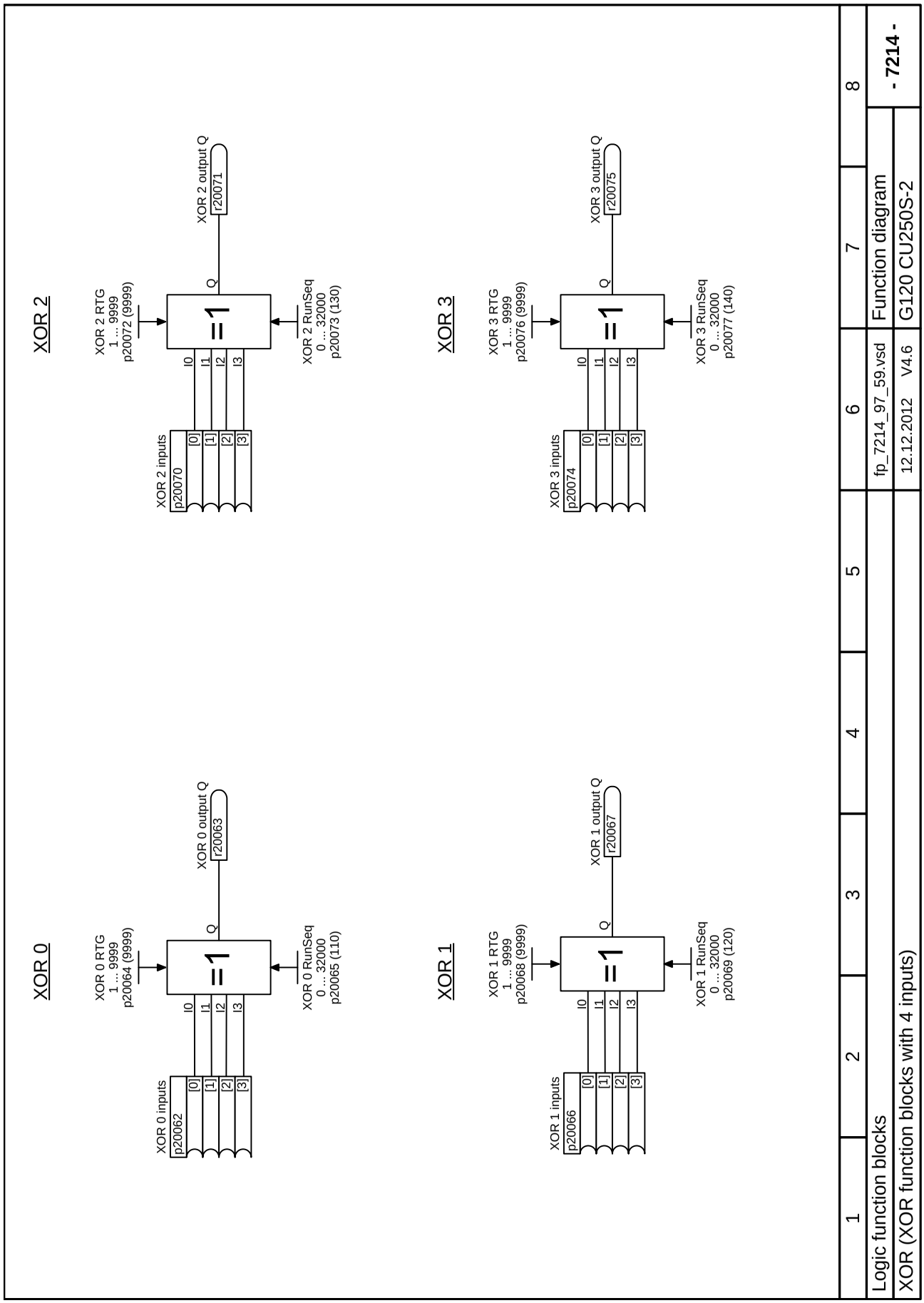


Fig. 2-172 7214 – XOR (XOR function blocks with 4 inputs)

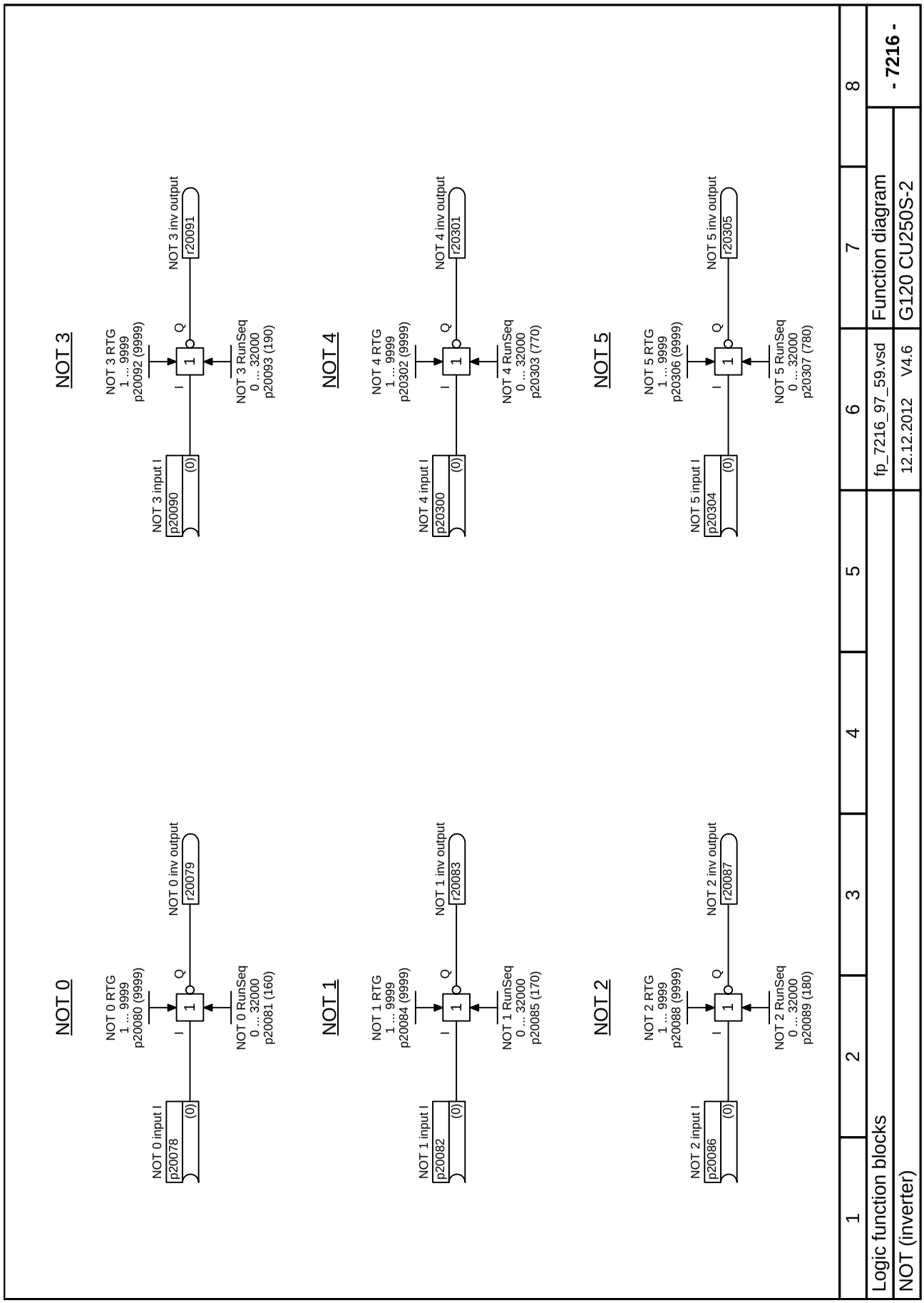


Fig. 2-173 7216 – NOT (inverter)

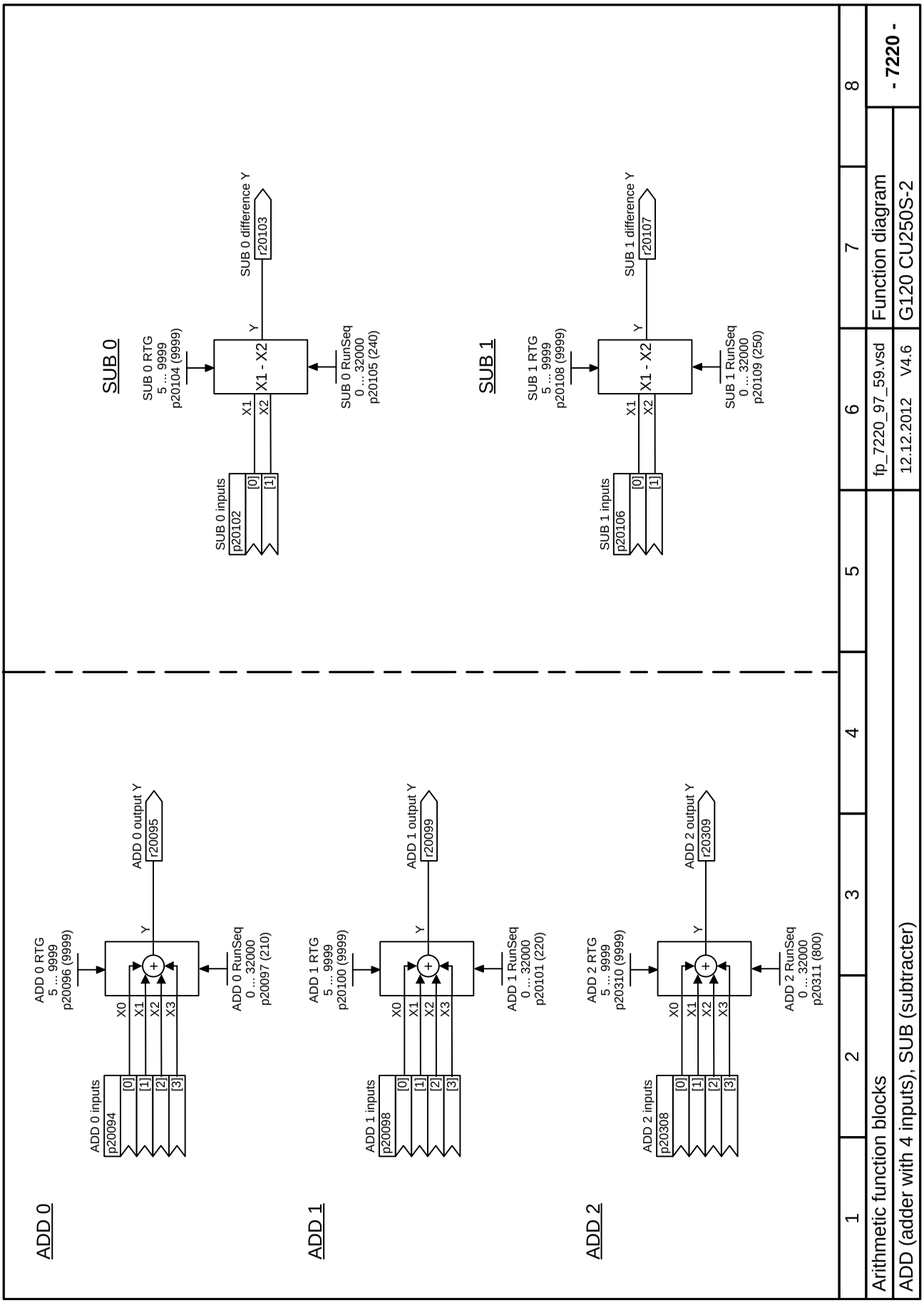


Fig. 2-174 7220 – ADD (adder with 4 inputs), SUB (subtracter)

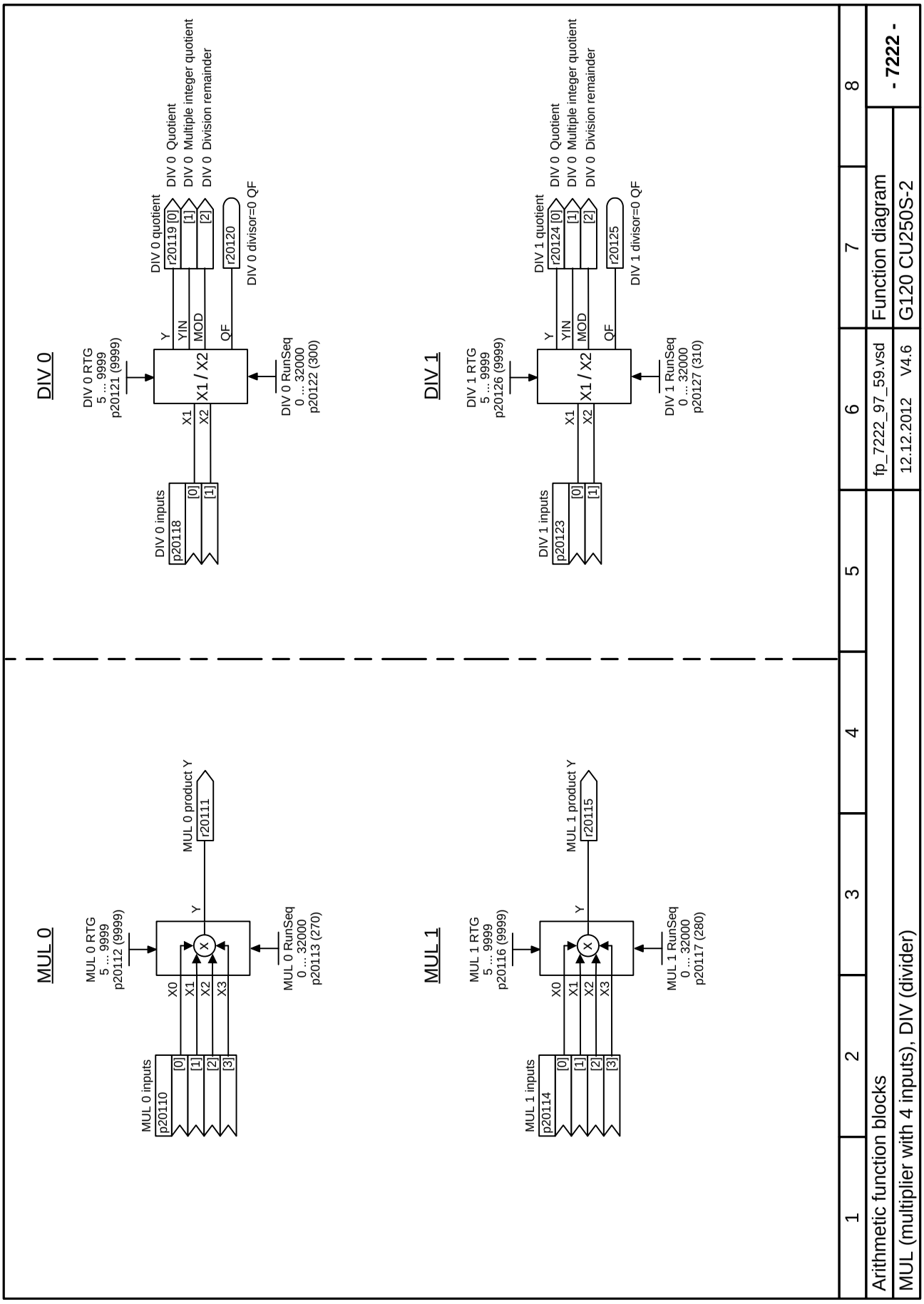


Fig. 2-175 7222 – MUL (multiplier), DIV (divider)

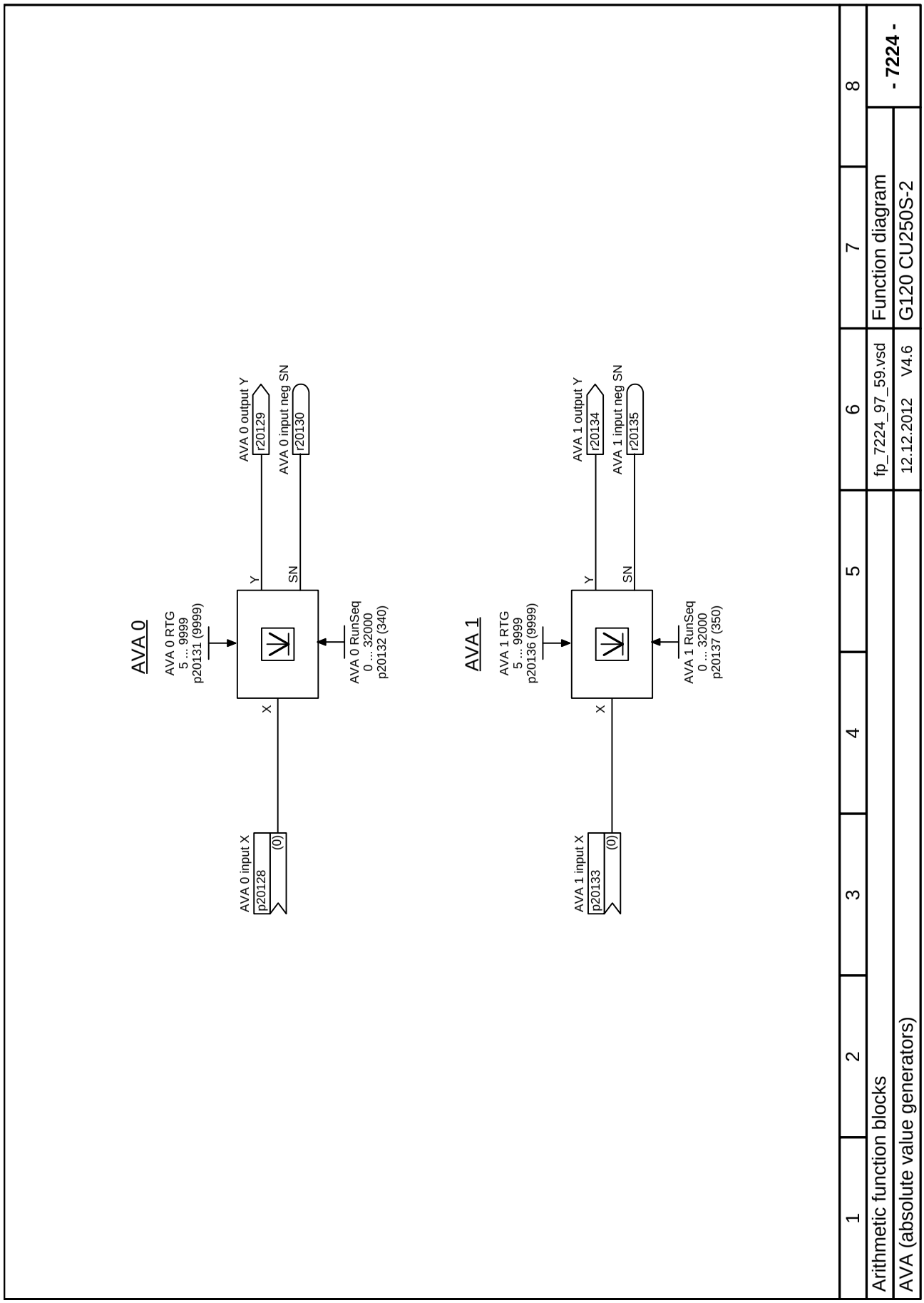


Fig. 2-176 7224 – AVA (absolute value generator)

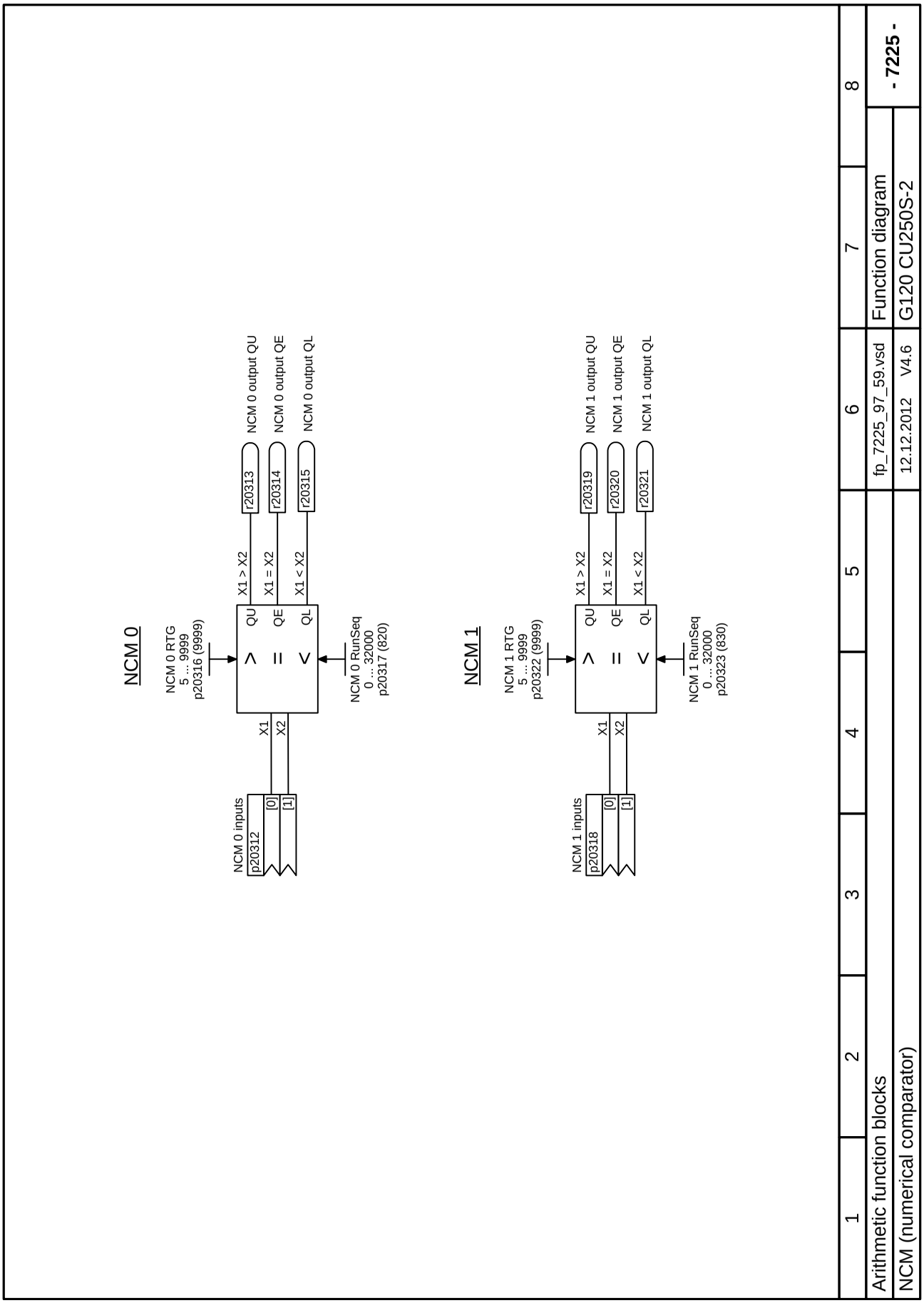


Fig. 2-177 7225 – NCM (numeric comparator)

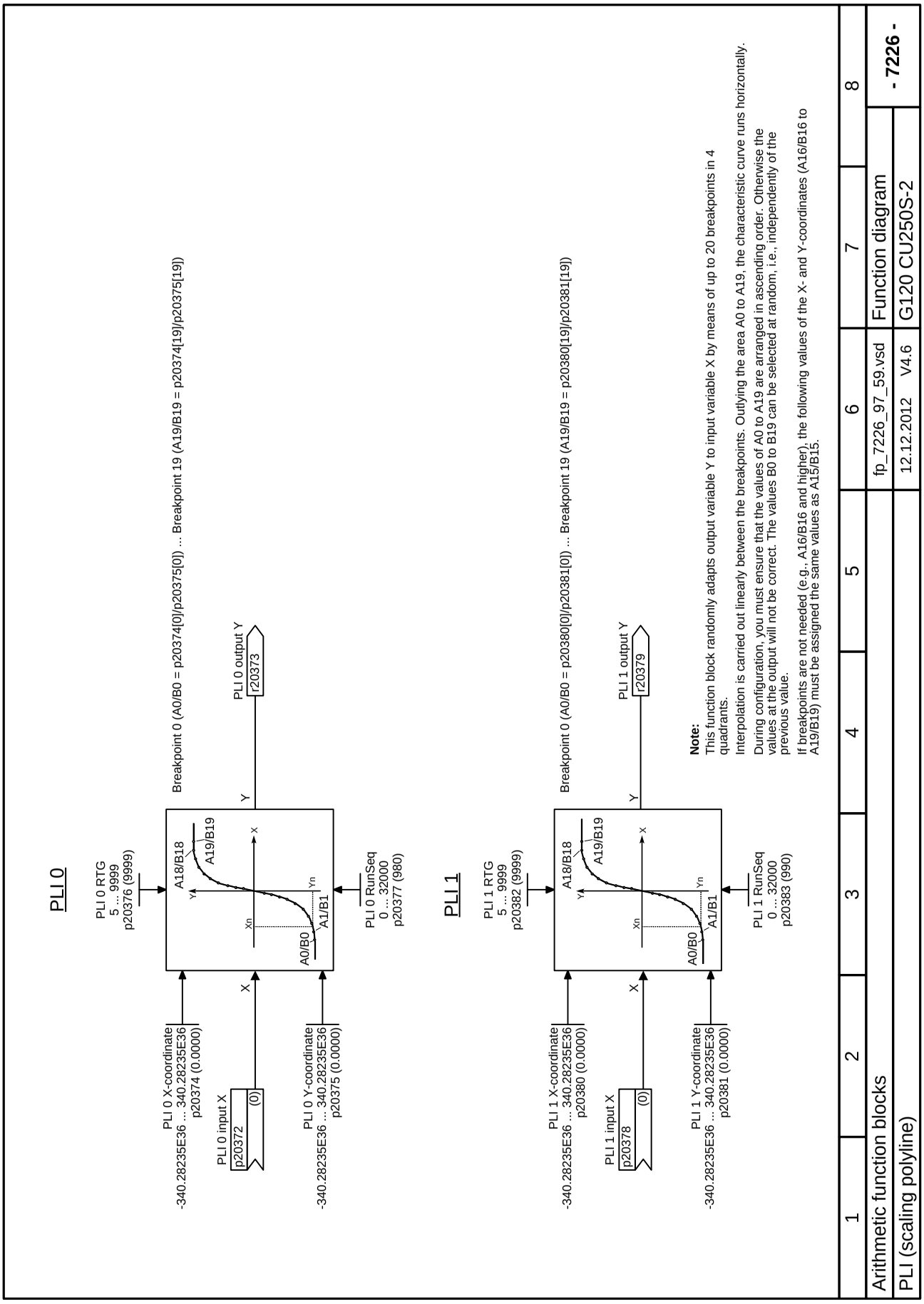


Fig. 2-178 7226 – PLI (polyline scaling)

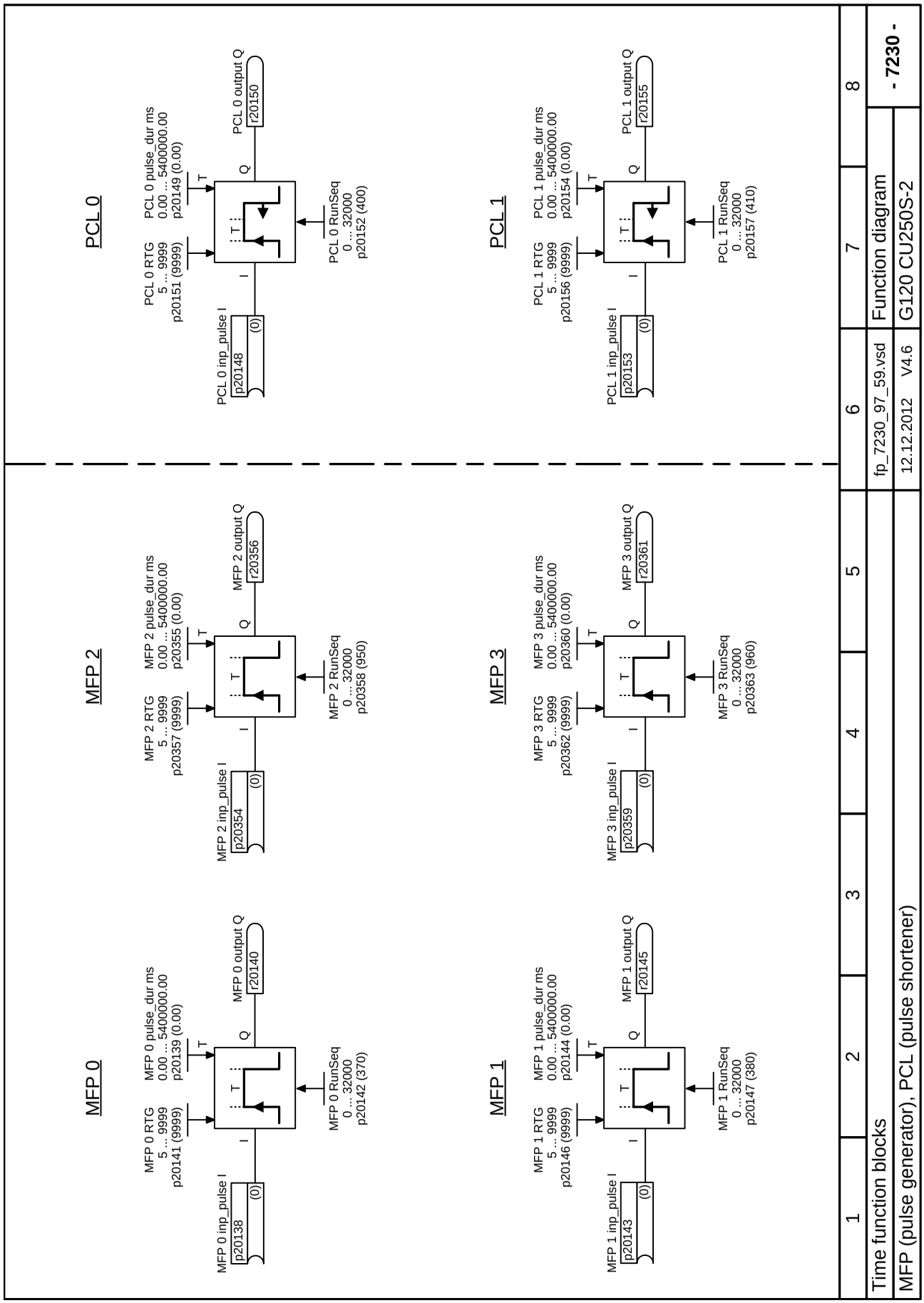


Fig. 2-179 7230 – MFP (pulse generator), PCL (pulse contractor)

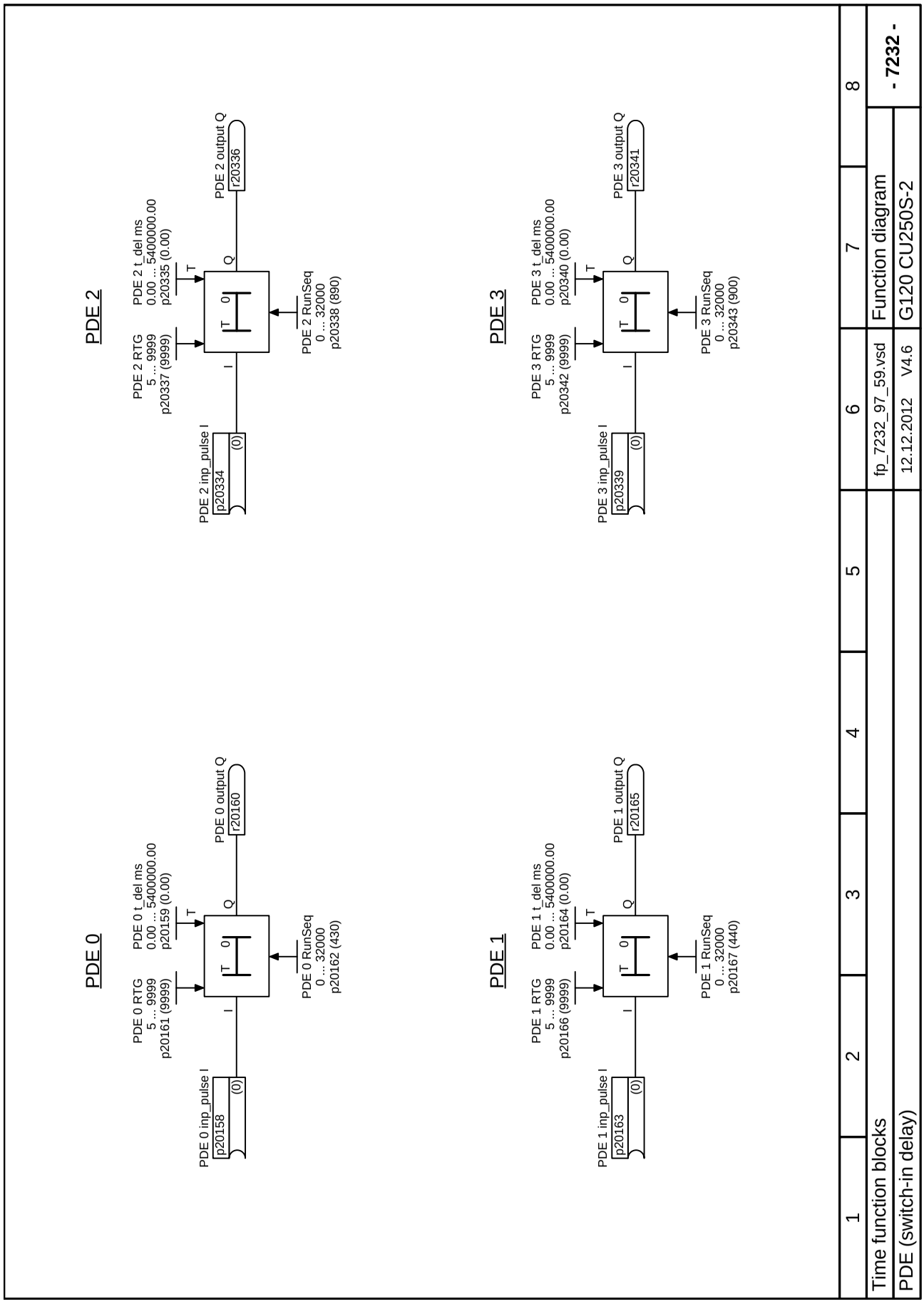


Fig. 2-180 7232 – PDE (ON delay)

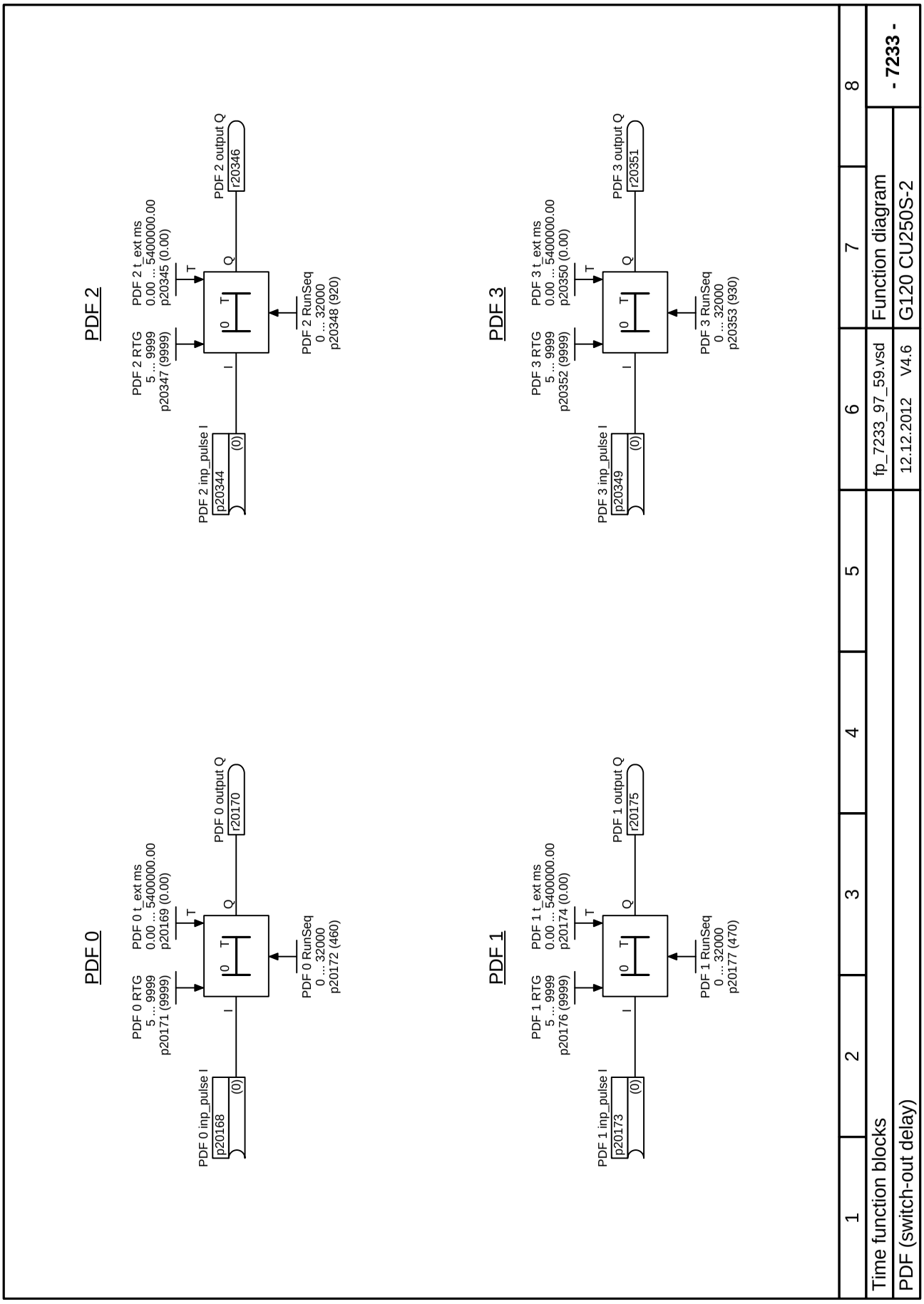


Fig. 2-181 7233 – PDF (OFF delay)

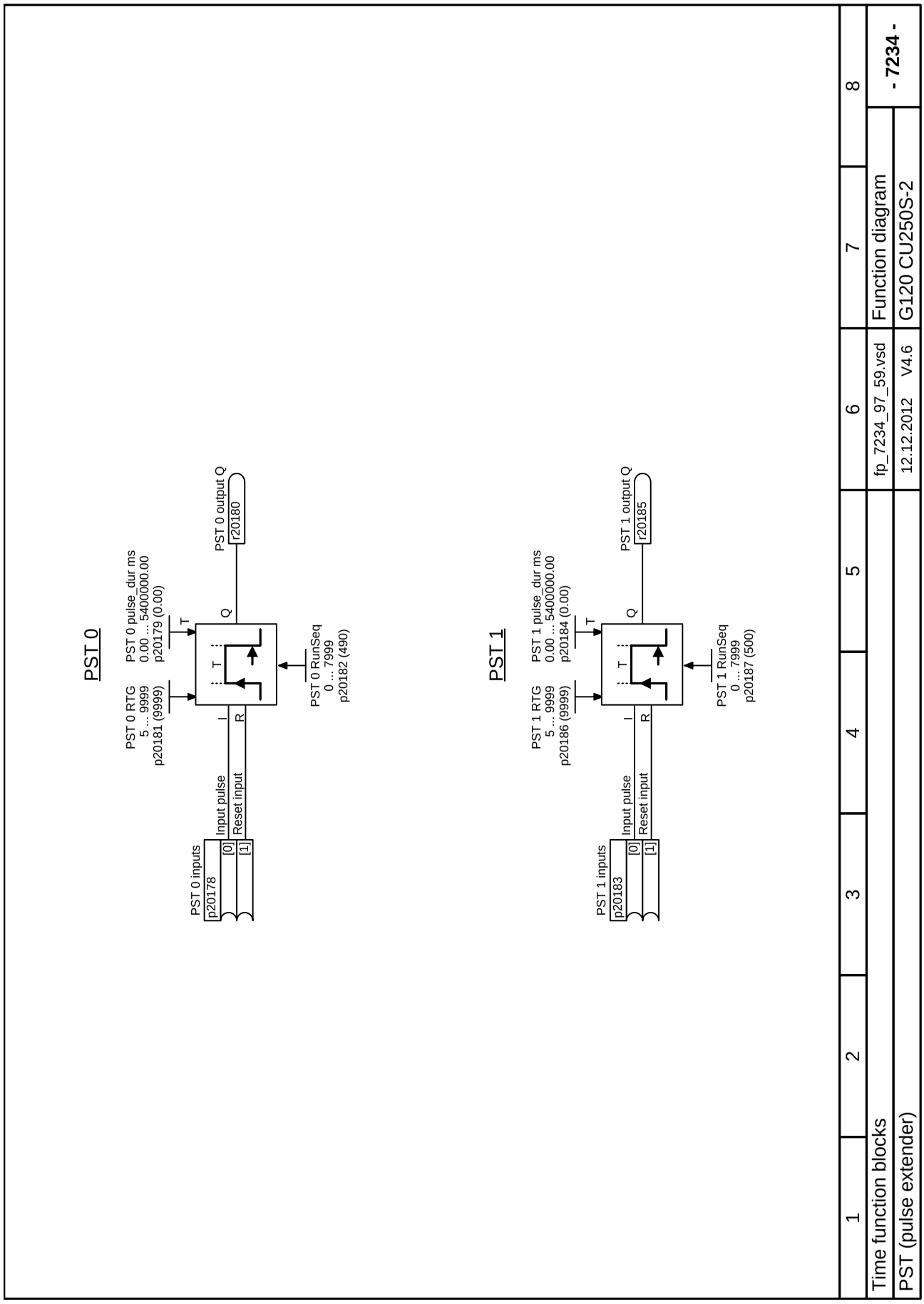


Fig. 2-182 7234 – PST (pulse stretcher)

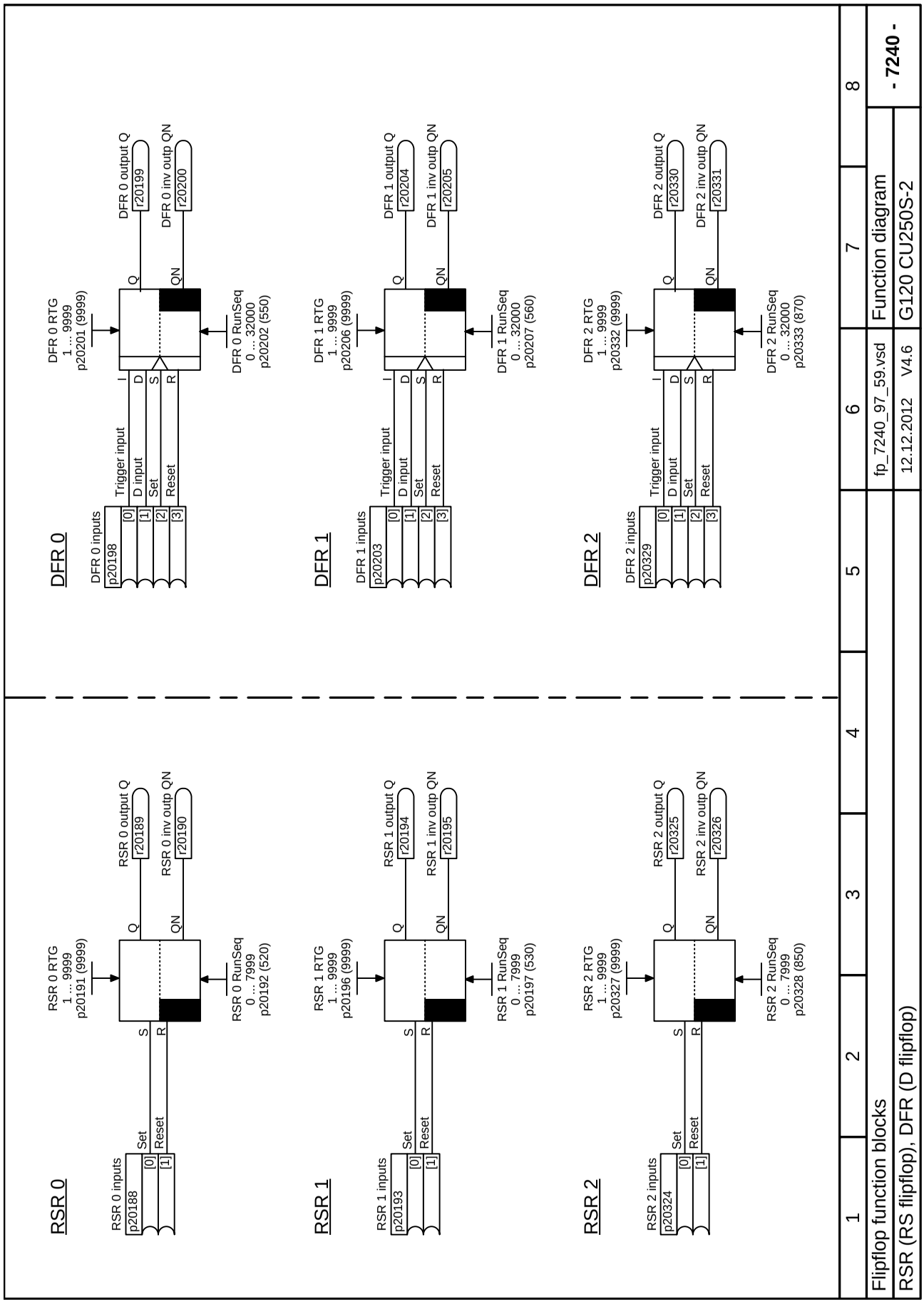


Fig. 2-183 7240 – RSR (RS flip-flop), DFR (D flip-flop)

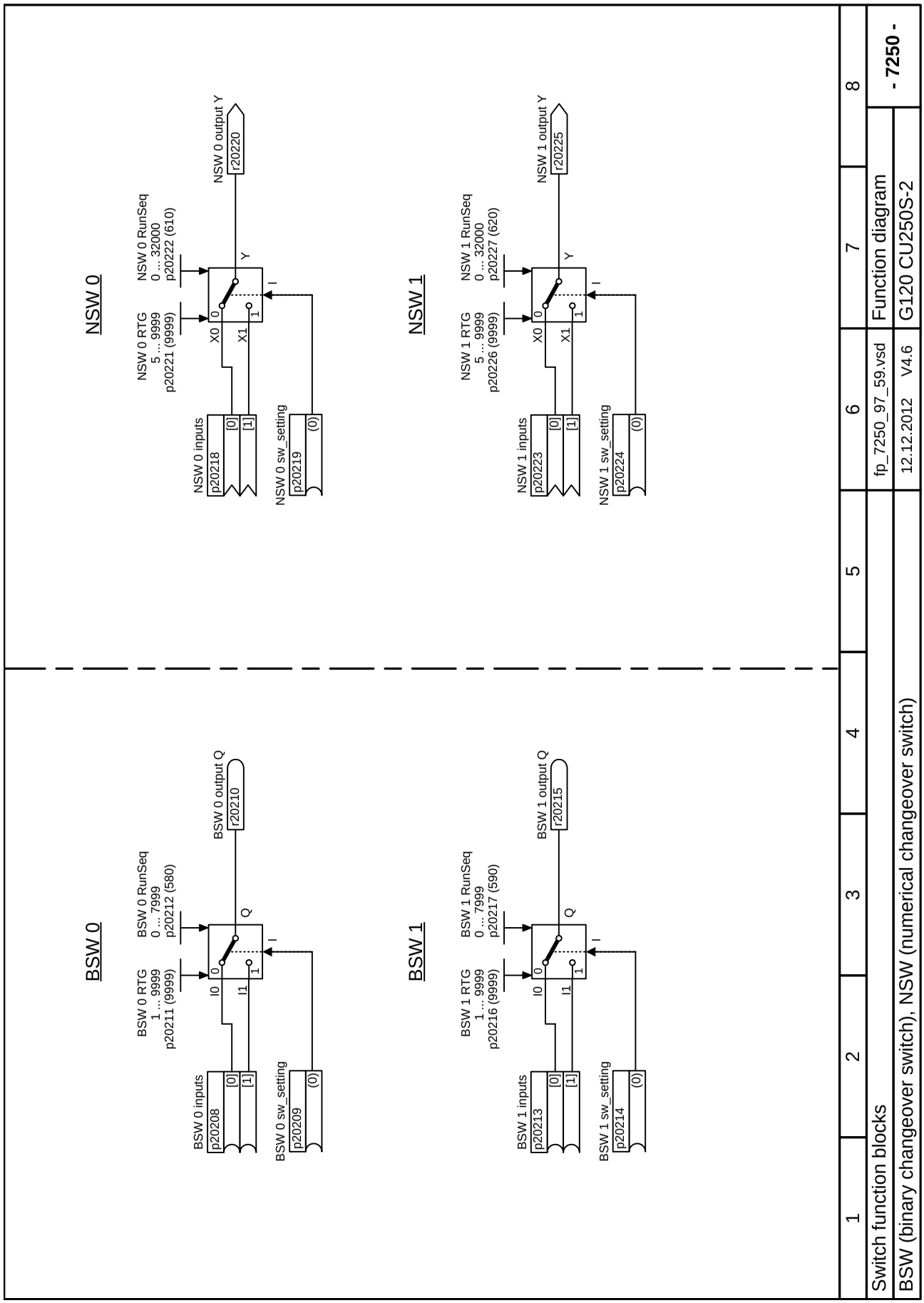


Fig. 2-184 7250 – BSW (binary change-over switch), NSW (numeric change-over switch)

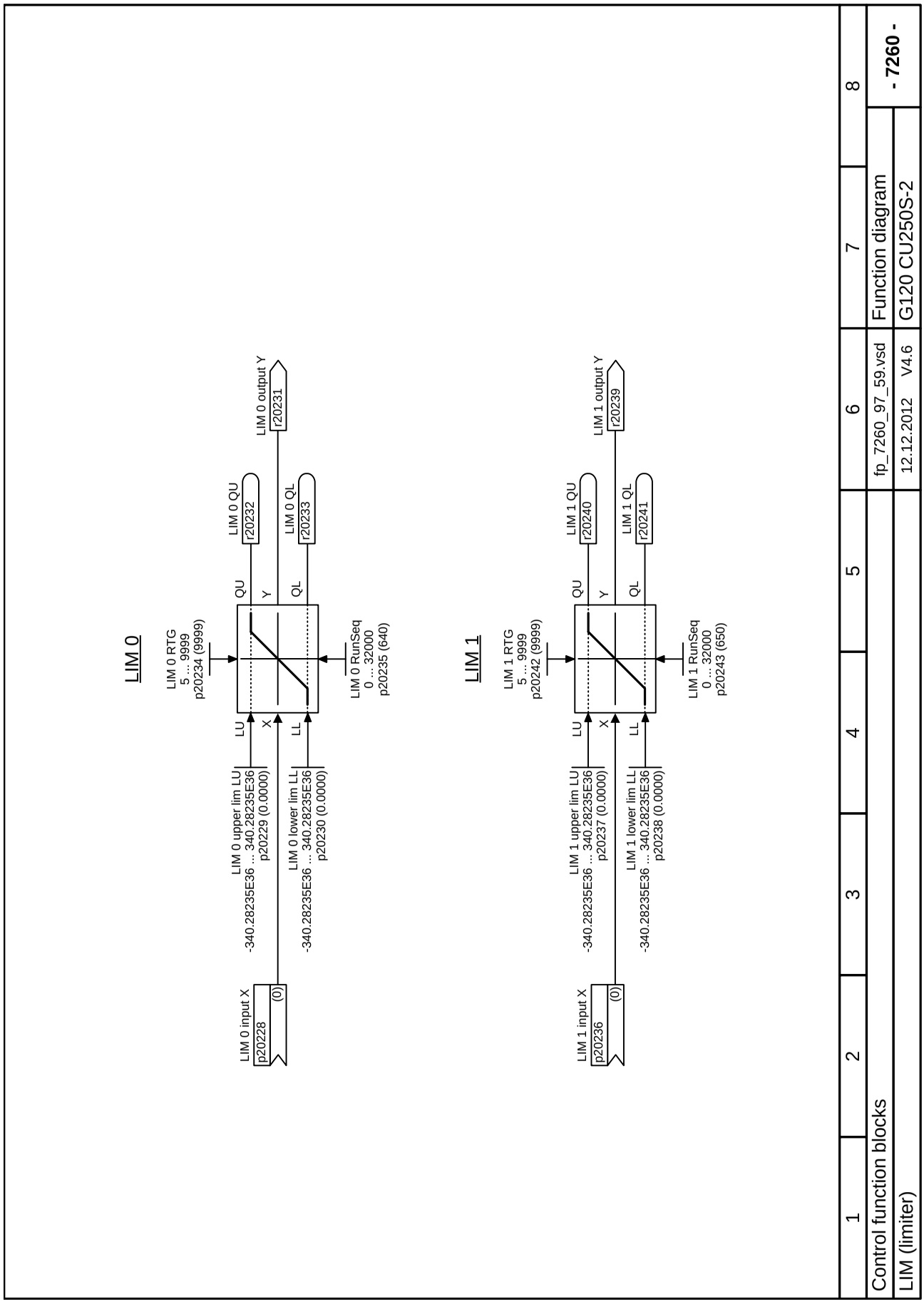


Fig. 2-185 7260 – LIM (limiter)

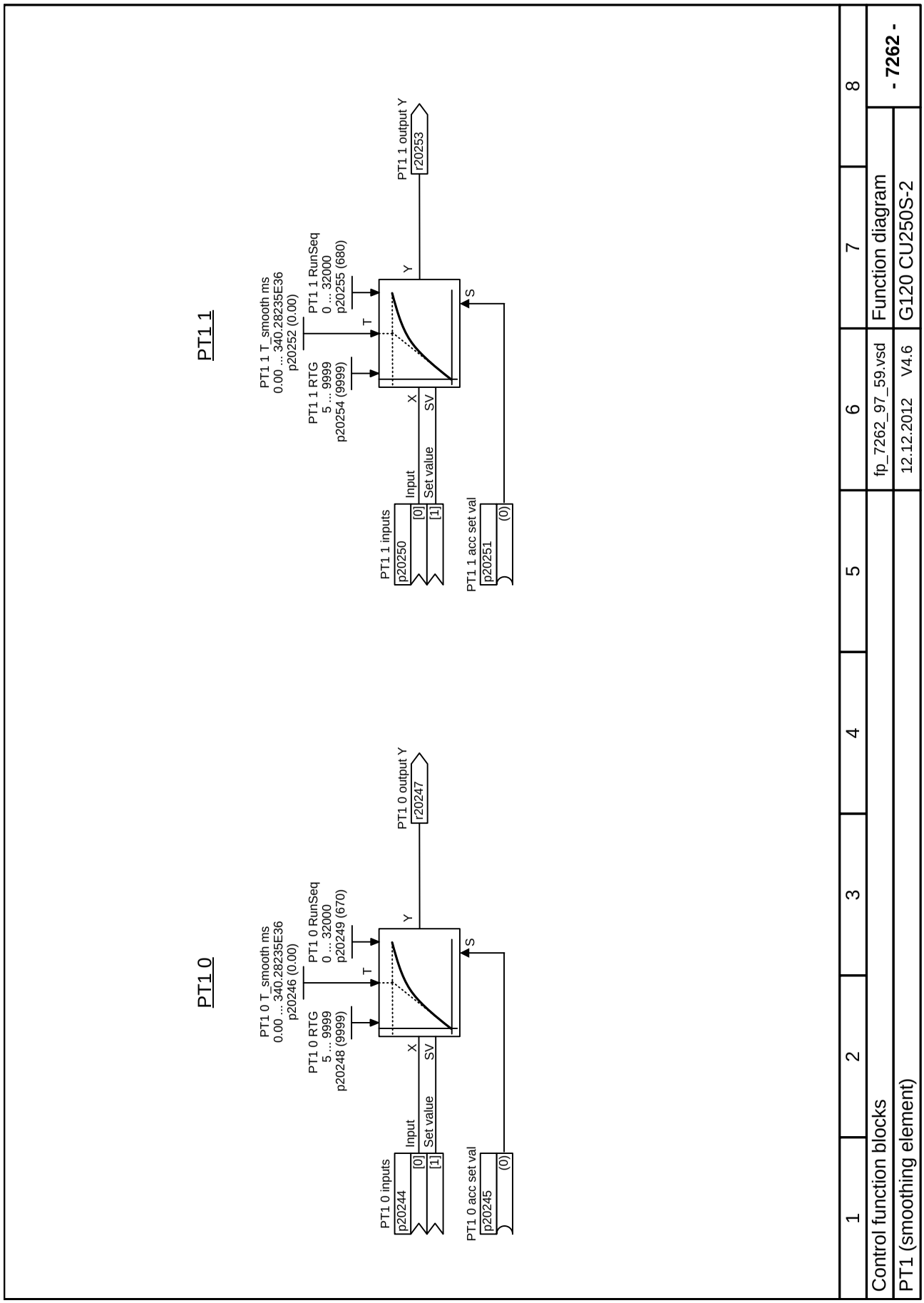


Fig. 2-186 7262 – PT1 (smoothing element)

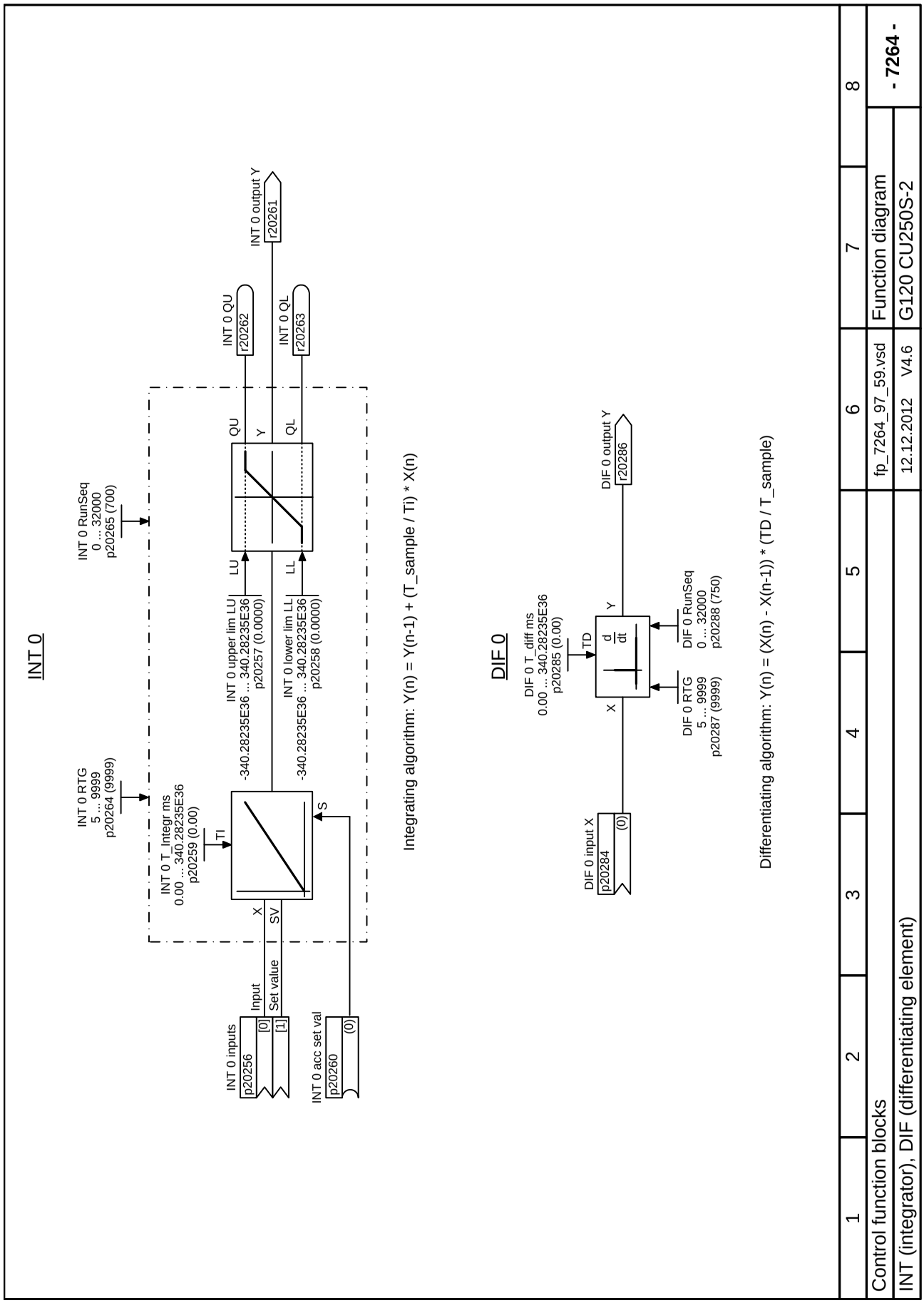


Fig. 2-187 7264 – INT (integrator), DIF (derivative-action element)

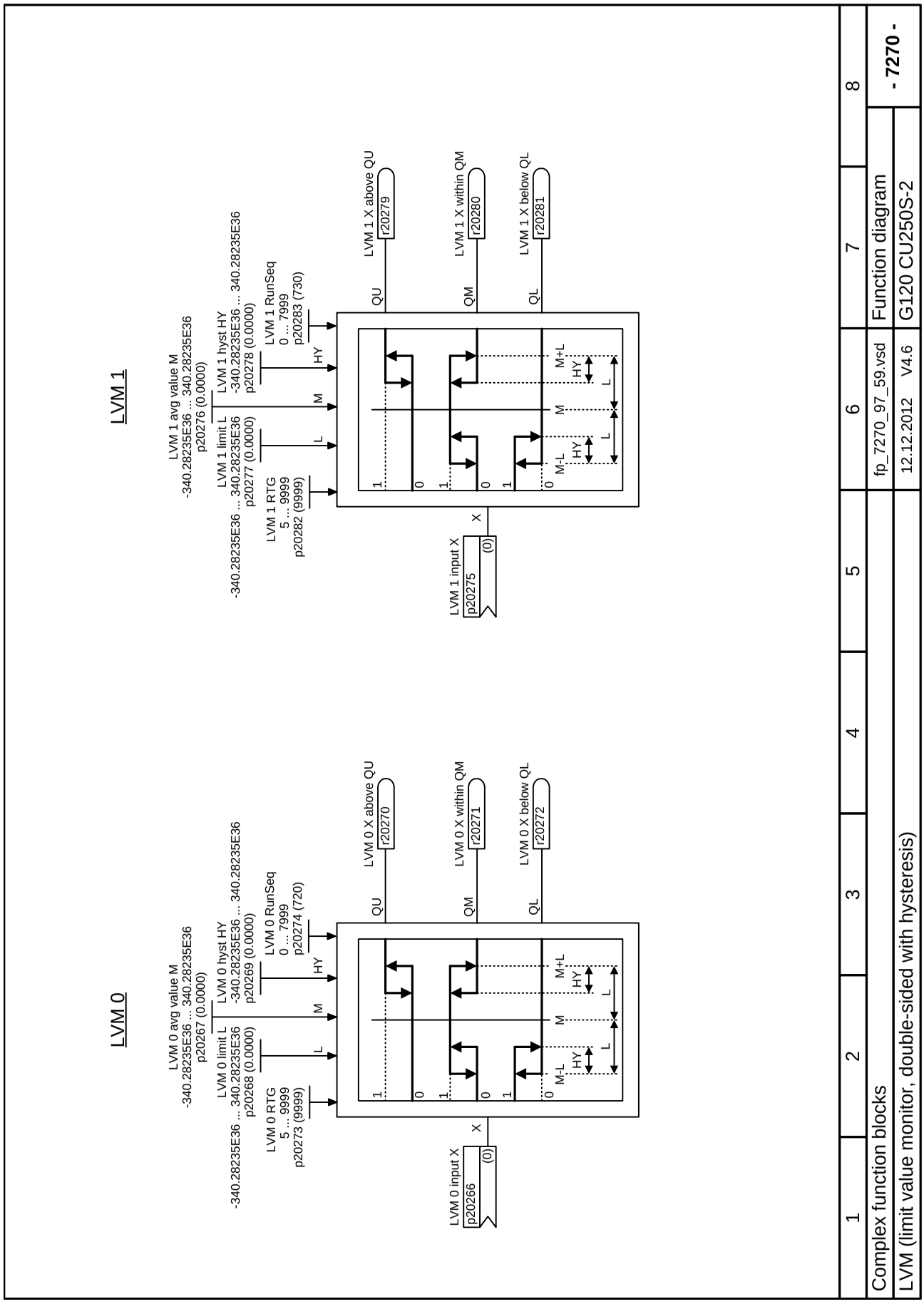


Fig. 2-188 7270 – LVM (double-sided limit monitor with hysteresis)

2.22 Technology functions

Function diagrams

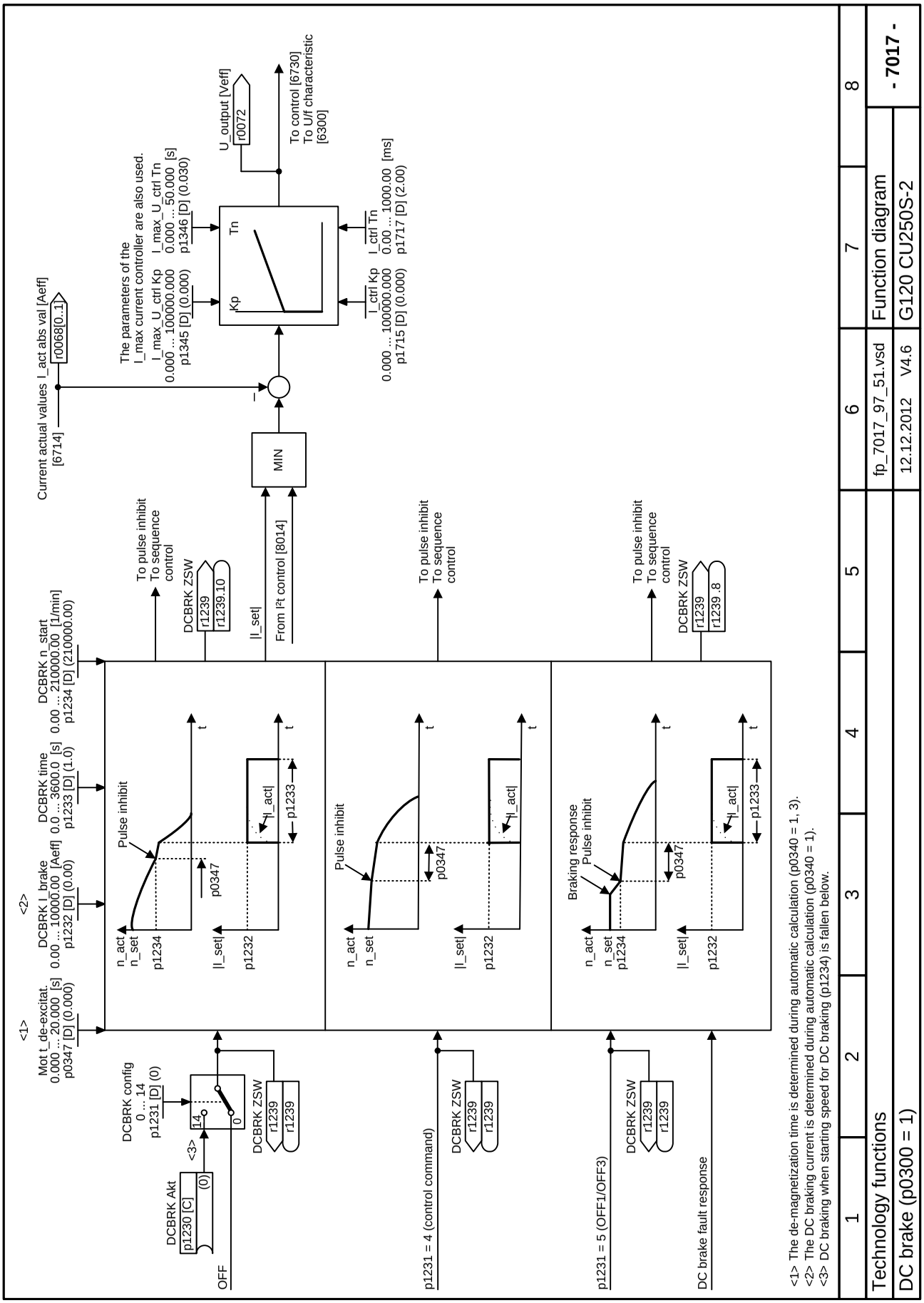


Fig. 2-189 7017 – DC braking (p0300 = 1)

2.23 Technology controller

Function diagrams

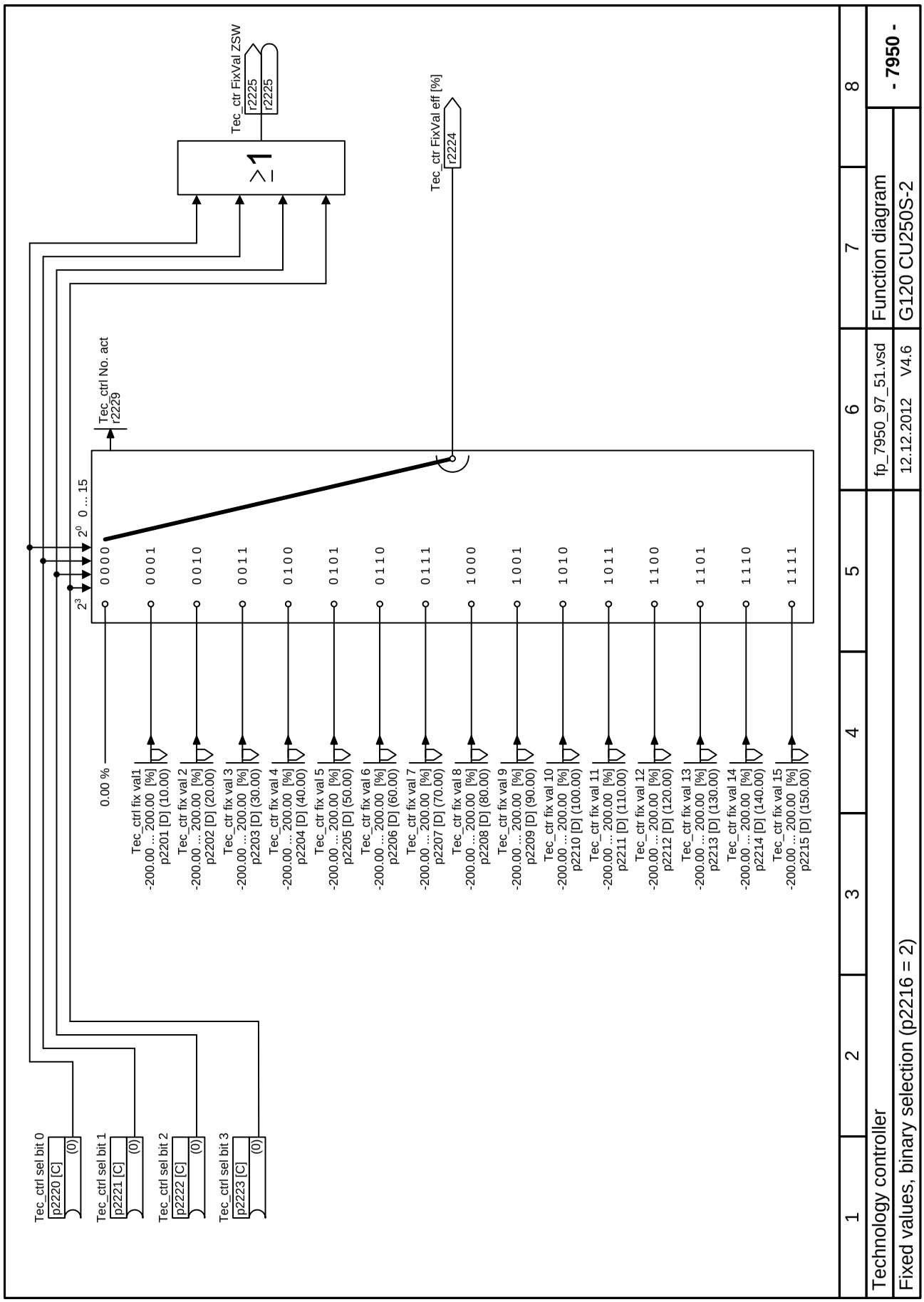


Fig. 2-190 7950 – Fixed values, binary selection (p2216 = 2)

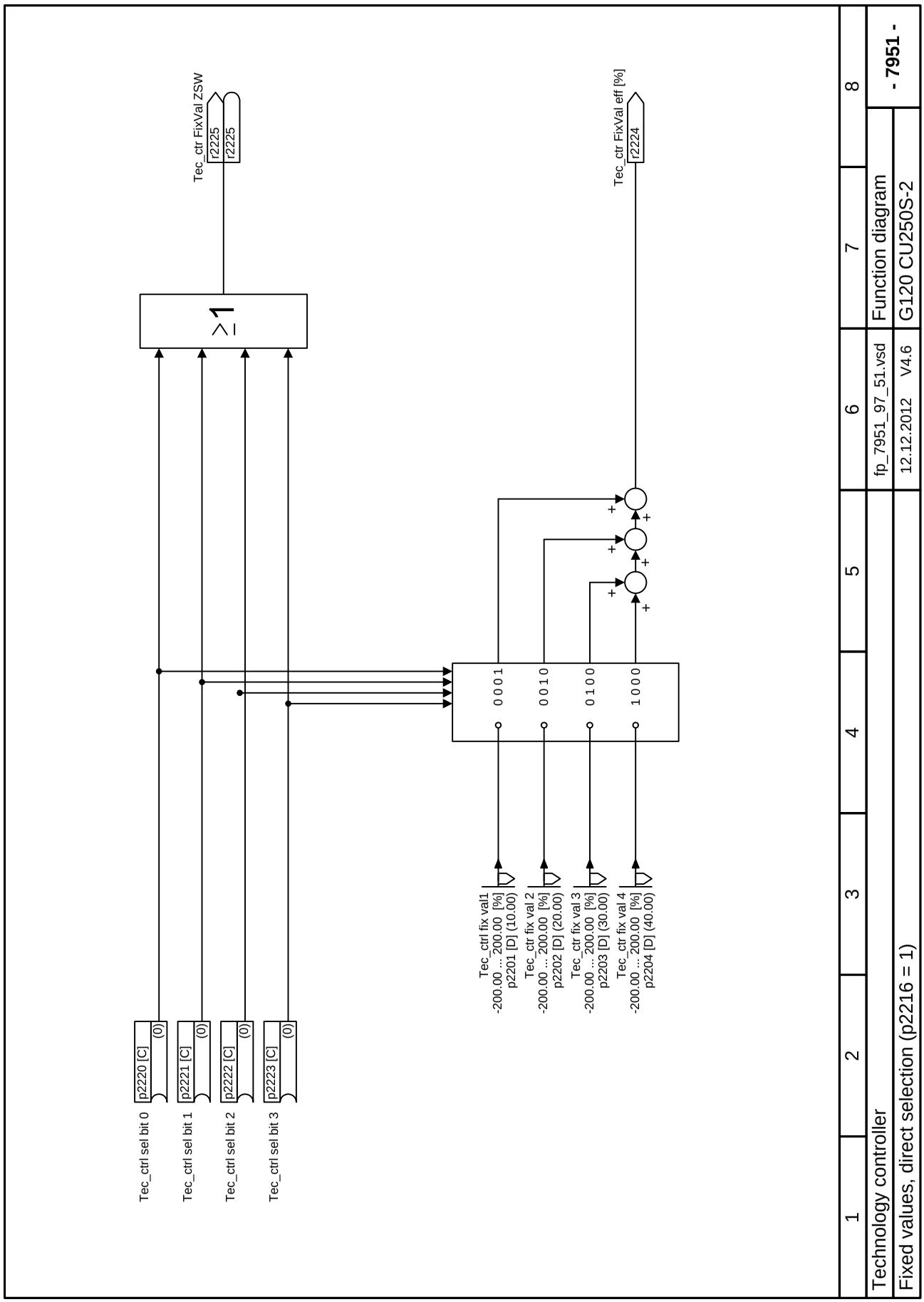
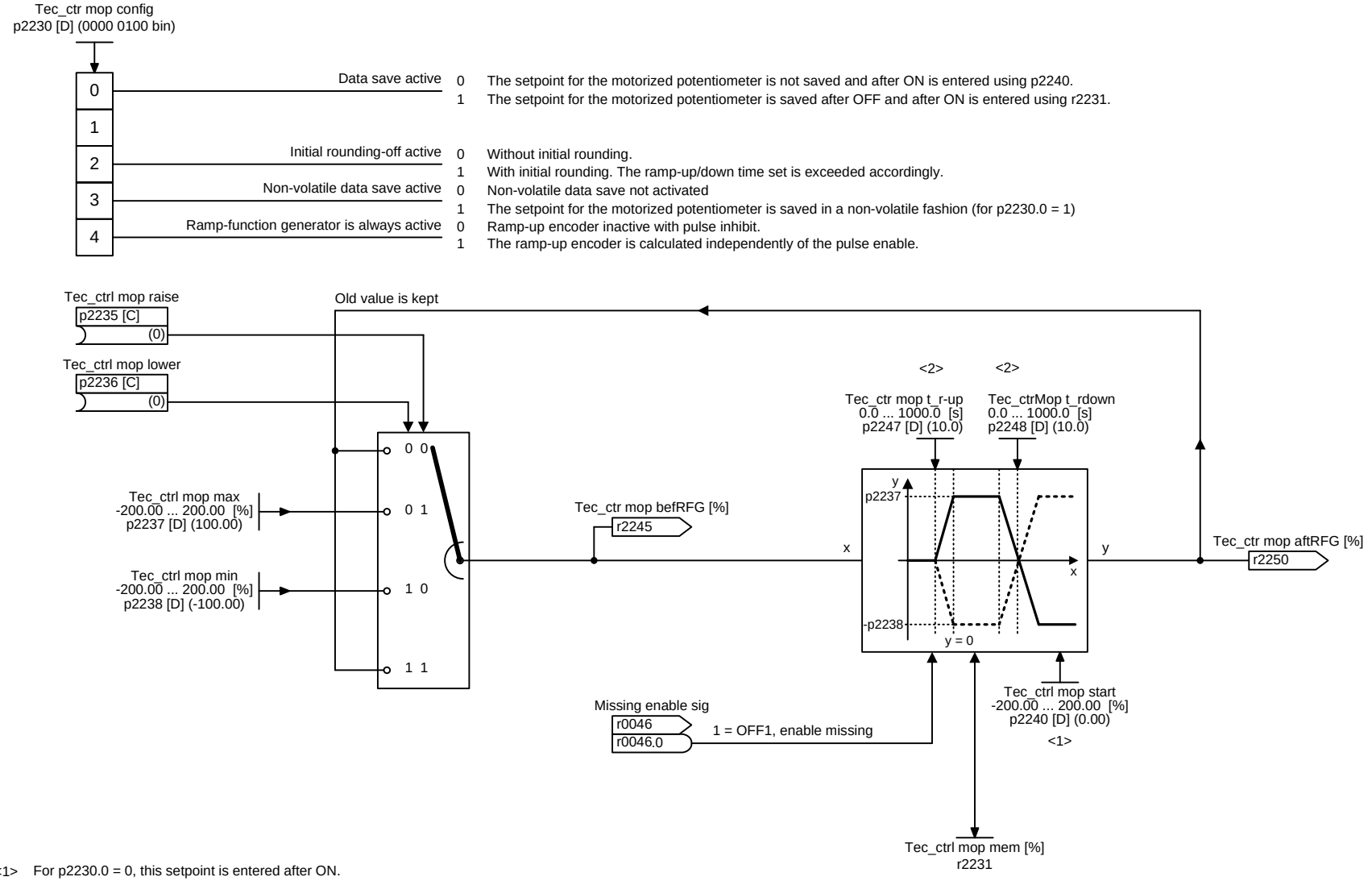


Fig. 2-191 7951 – Fixed values, direct selection (p2216 = 1)



<1> For p2230.0 = 0, this setpoint is entered after ON.
<2> If initial rounding-off is active (p2230.2 = 1), the selected ramp-up/down times are exceeded accordingly.

1	2	3	4	5	6	7	8
Technology controller					fp_7954_97_61.vsd	Function diagram	- 7954 -
Motorized potentiometer					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-192 7954 – Motorized potentiometer

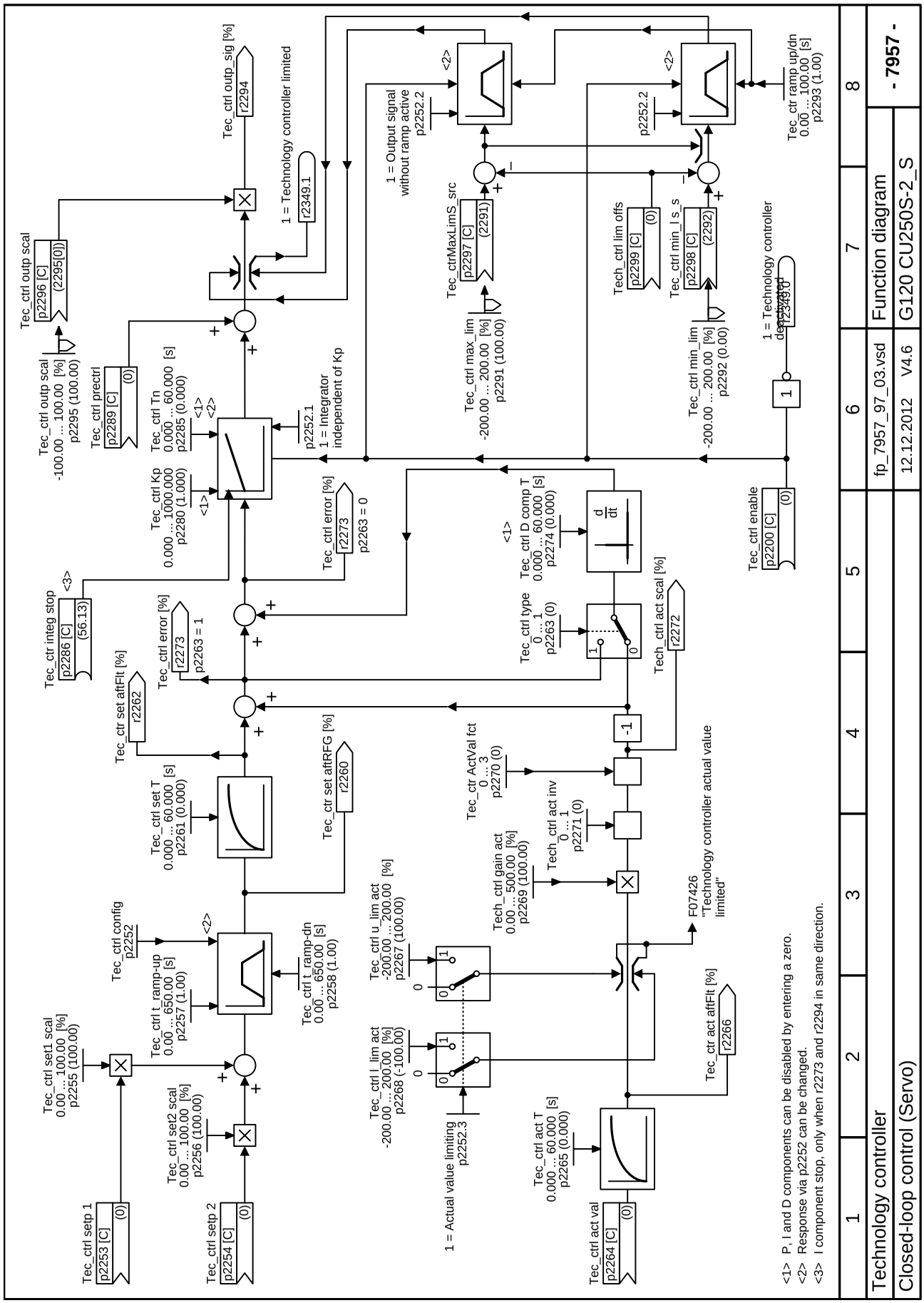
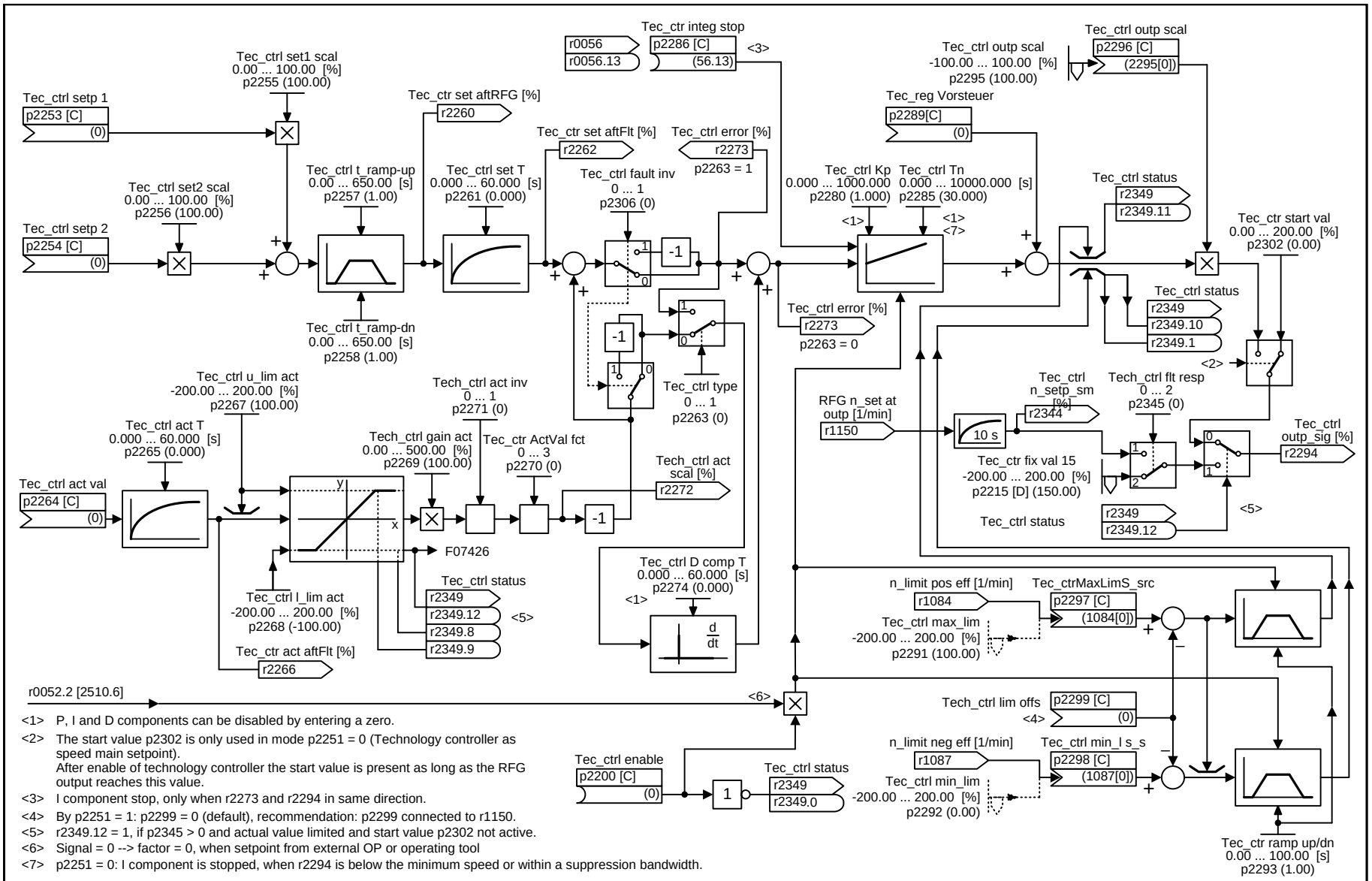


Fig. 2-193 7957 – Closed-loop control (servo)



<1> P, I and D components can be disabled by entering a zero.
<2> The start value p2302 is only used in mode p2251 = 0 (Technology controller as speed main setpoint).
After enable of technology controller the start value is present as long as the RFG output reaches this value.
<3> I component stop, only when r2273 and r2294 in same direction.
<4> By p2251 = 1: p2299 = 0 (default), recommendation: p2299 connected to r1150.
<5> r2349.12 = 1, if p2345 > 0 and actual value limited and start value p2302 not active.
<6> Signal = 0 --> factor = 0, when setpoint from external OP or operating tool
<7> p2251 = 0: I component is stopped, when r2294 is below the minimum speed or within a suppression bandwidth.

1	2	3	4	5	6	7	8
Technology controller					fp_7958_97_53.vsd	Function diagram	- 7958 -
Closed-loop control (Vector)					12.12.2012 V4.6	G120 CU250S-2_V	

Fig. 2-194 7958 – Closed-loop control (vector)

2.24 Signals and monitoring functions

Function diagrams

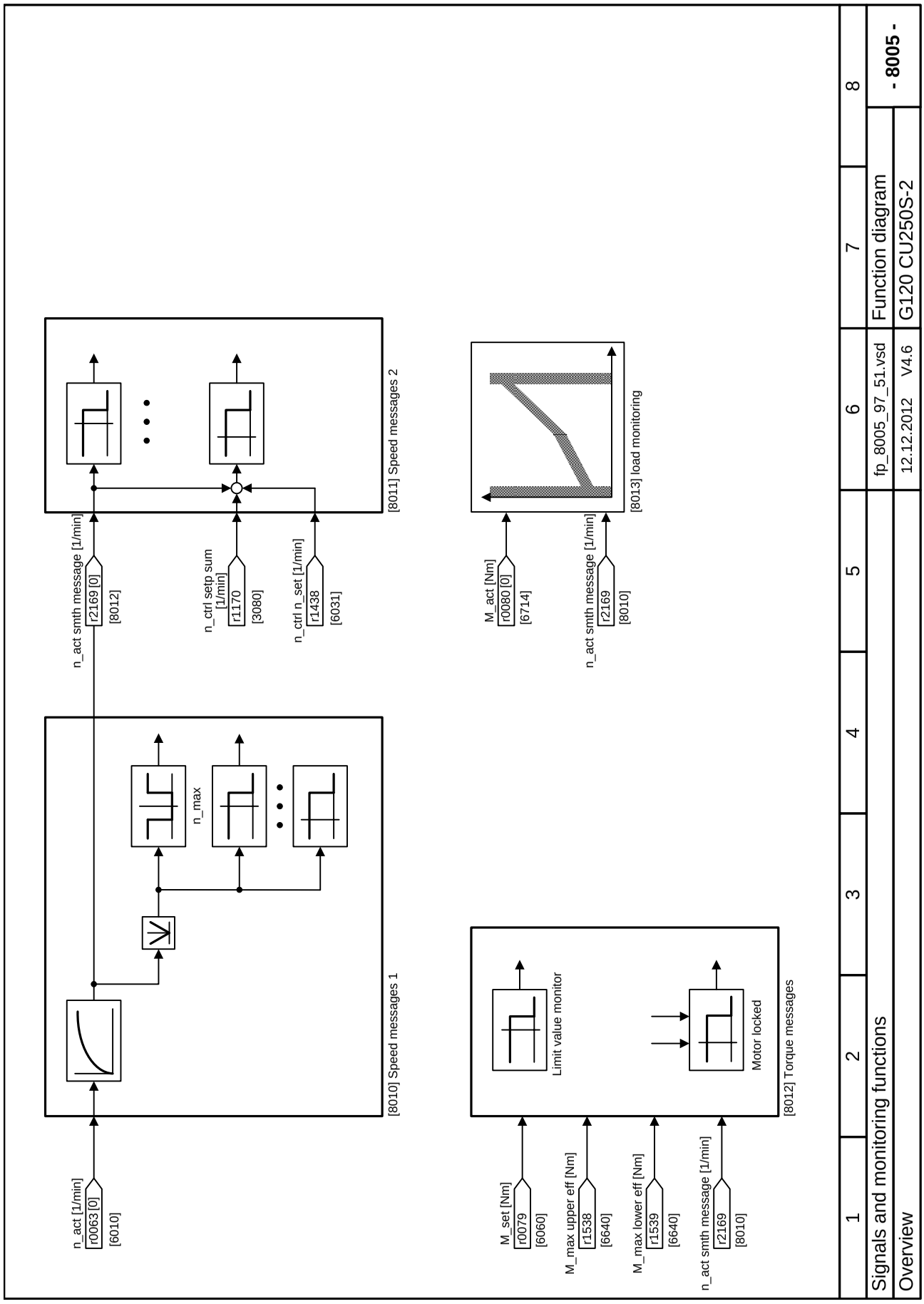


Fig. 2-195 8005 – Overview

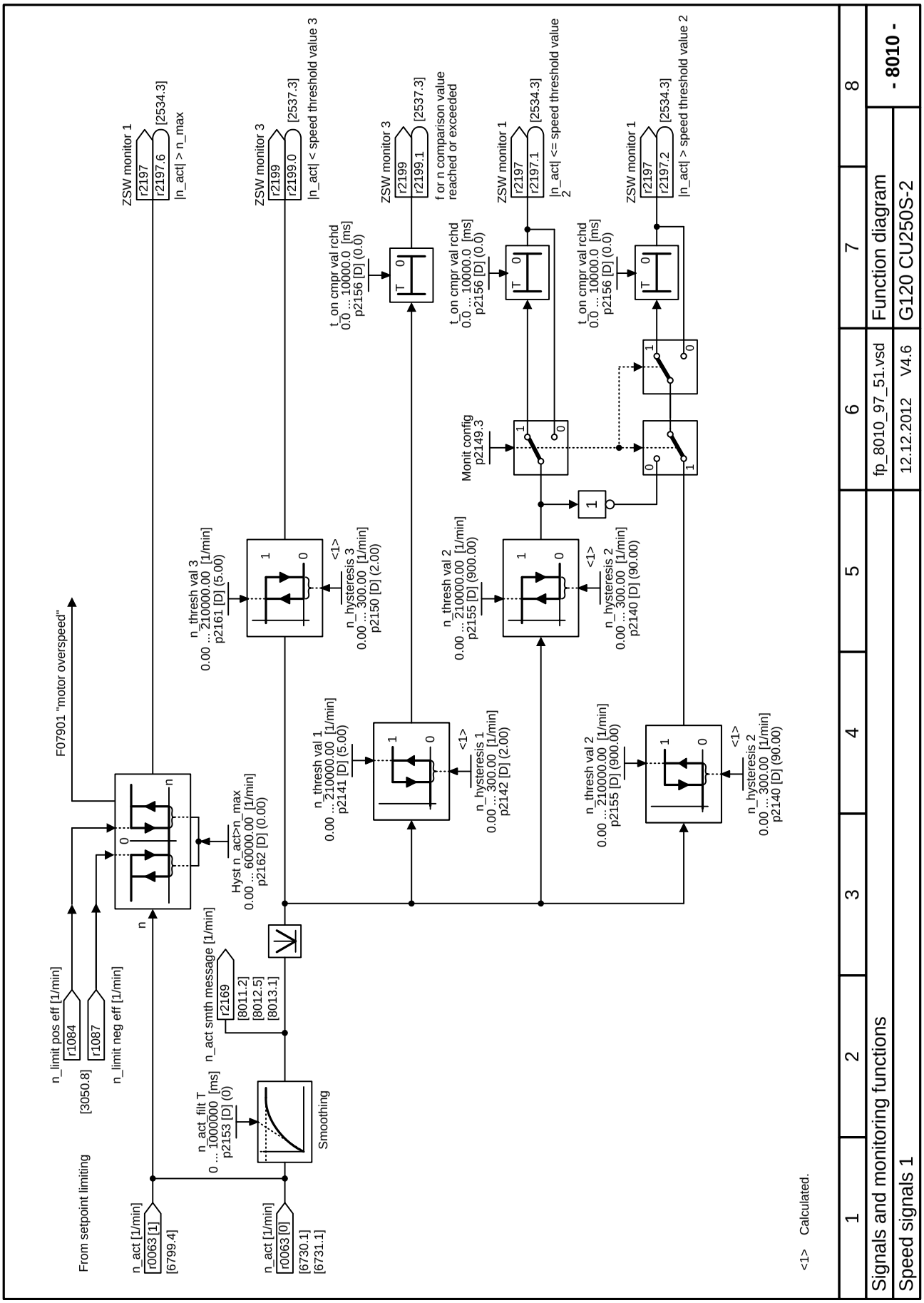


Fig. 2-196 8010 – Speed signals 1

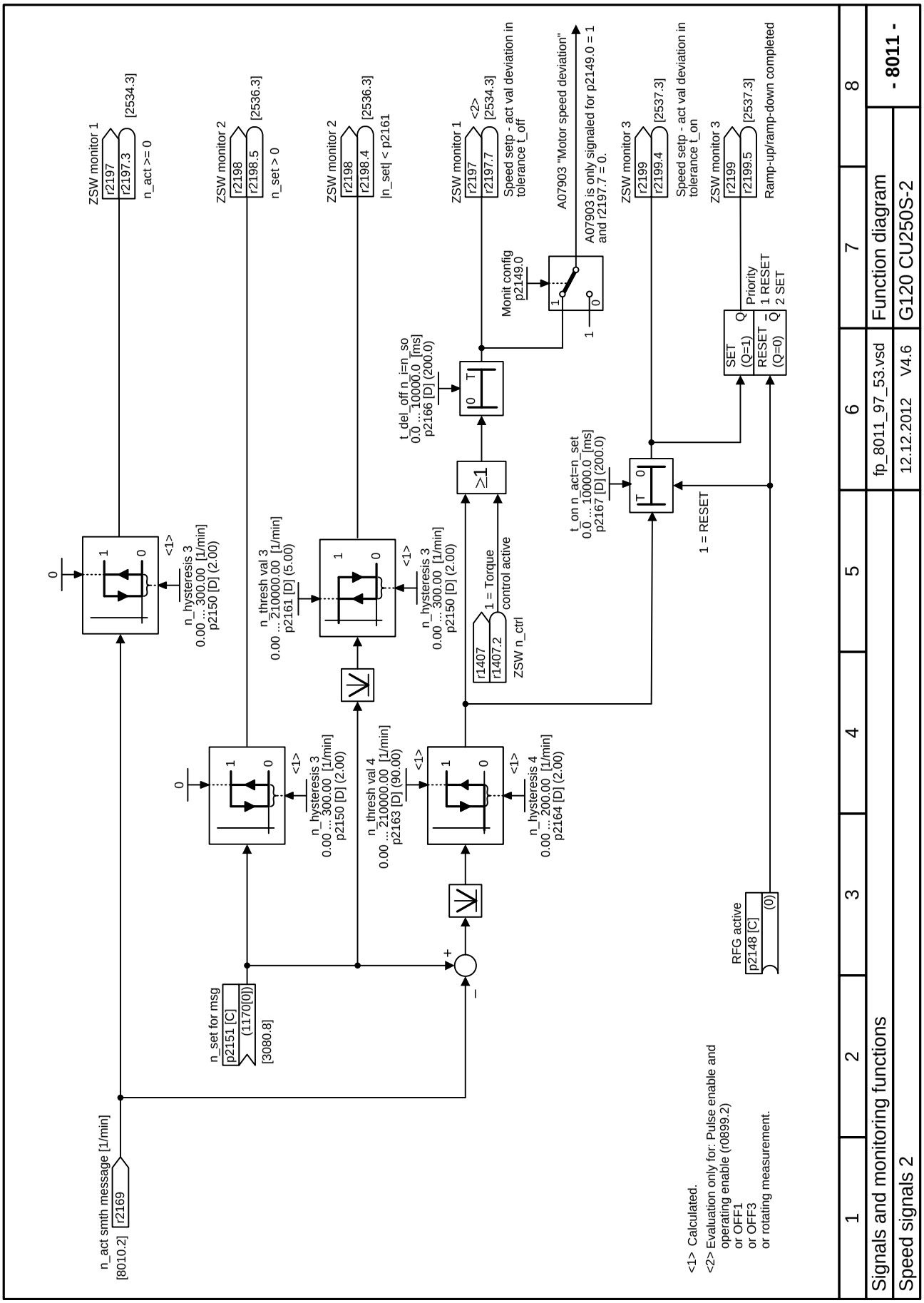


Fig. 2-197 8011 – Speed signals 2

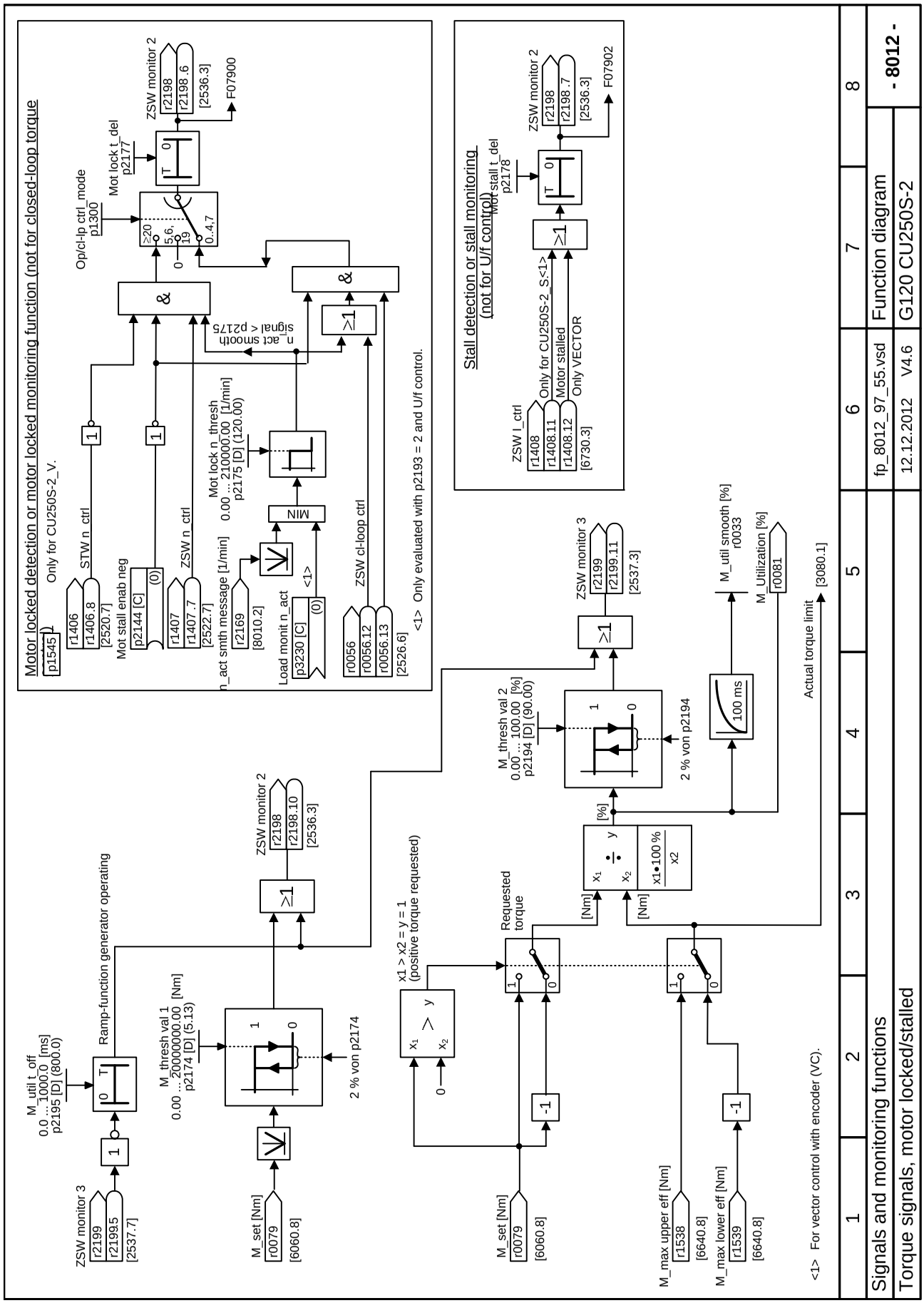
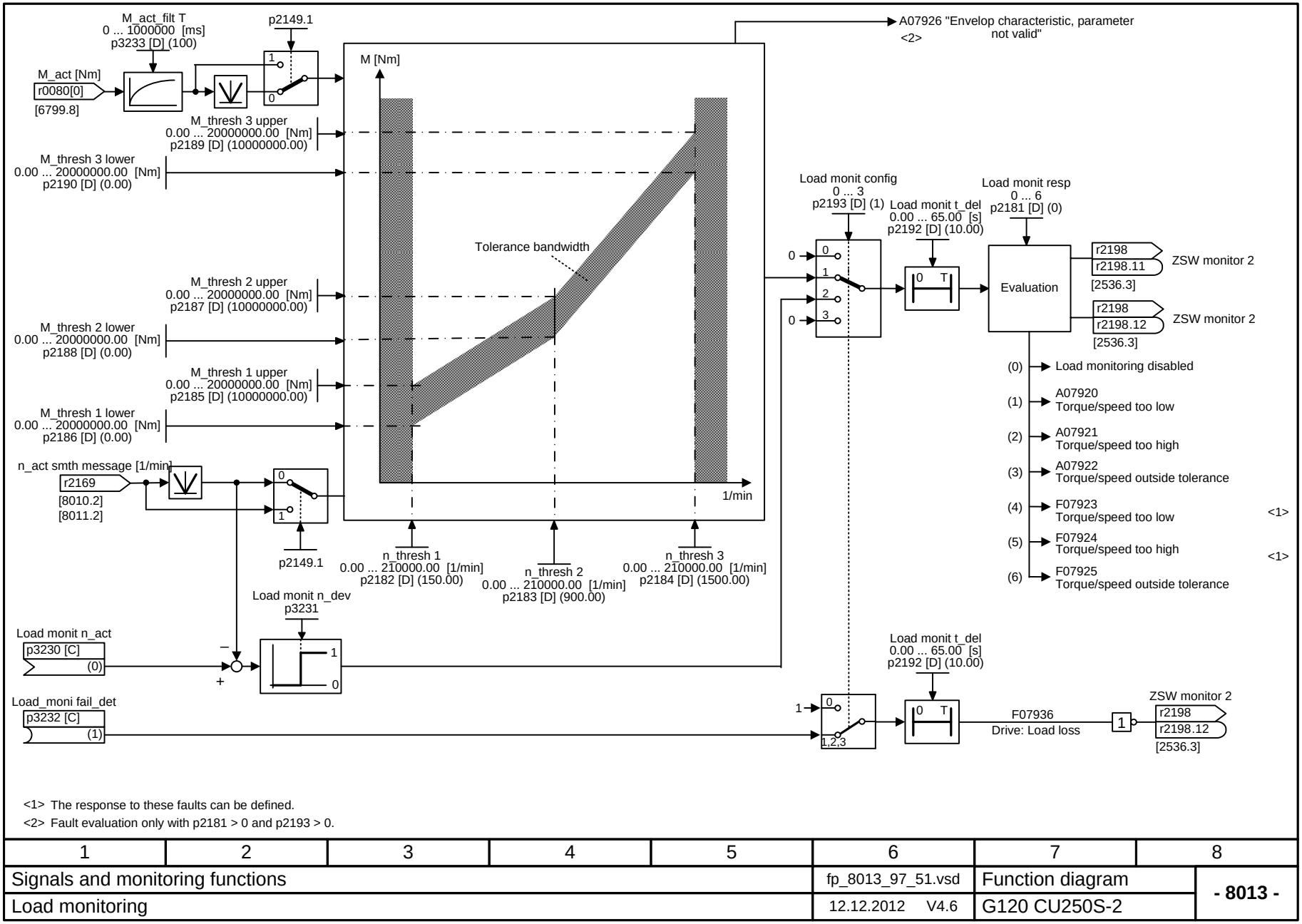


Fig. 2-198 8012 – Torque signals, motor locked/stalled



<1> The response to these faults can be defined.
<2> Fault evaluation only with p2181 > 0 and p2193 > 0.

1	2	3	4	5	6	7	8
Signals and monitoring functions					fp_8013_97_51.vsd	Function diagram	- 8013 -
Load monitoring					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-199 8013 – Load monitoring

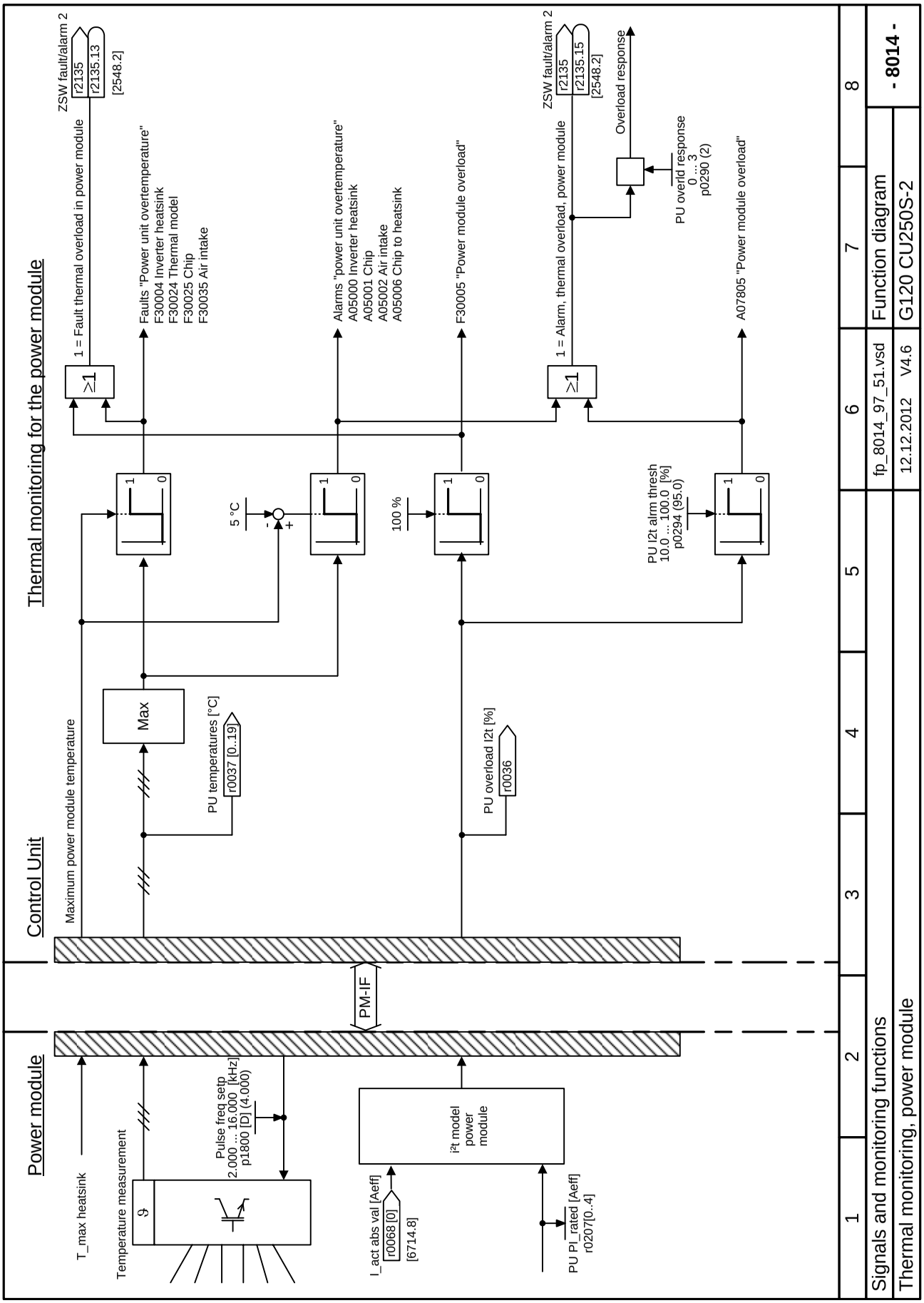


Fig. 2-200 8014 – Thermal monitoring, power unit

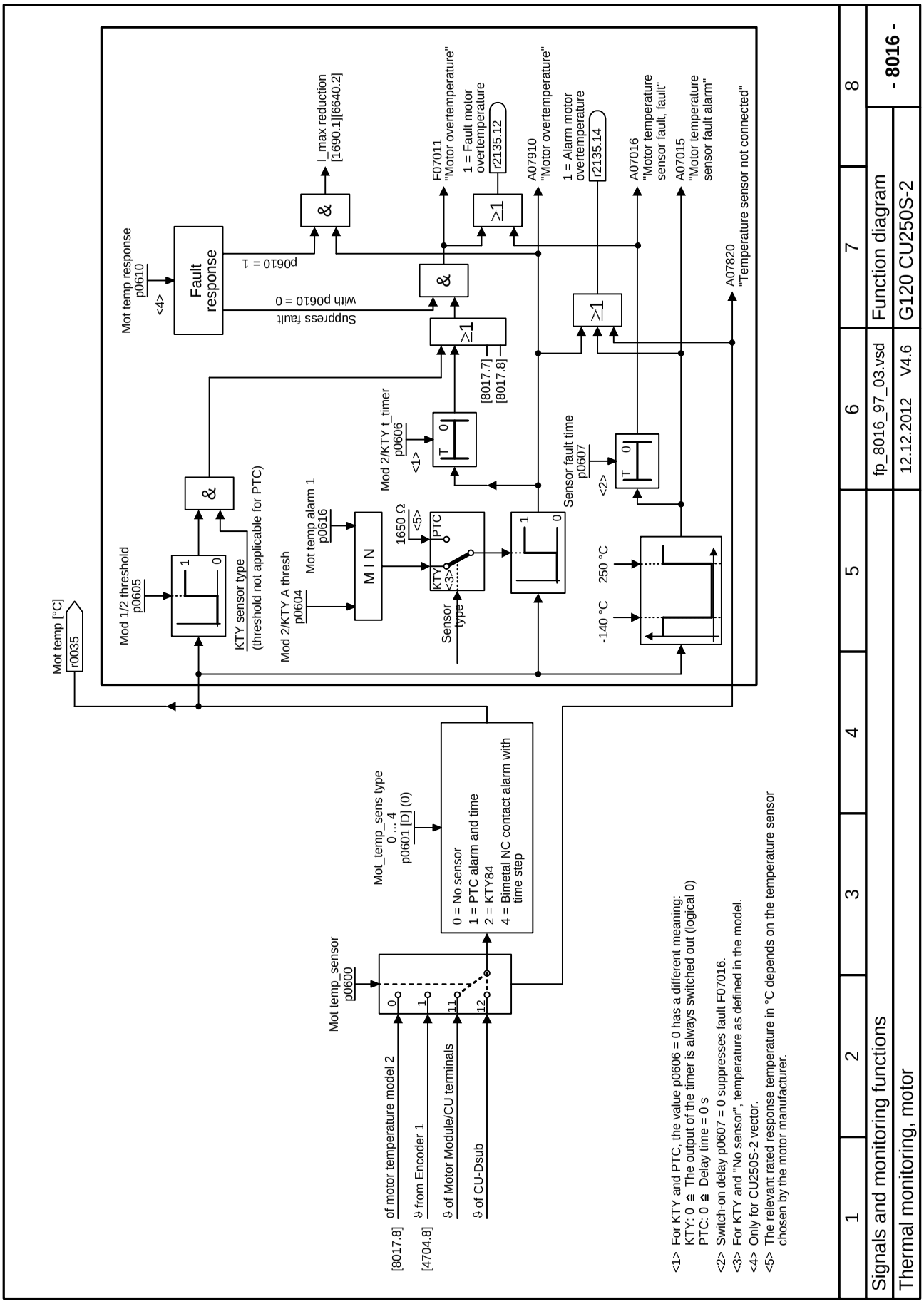


Fig. 2-201 8016 – Thermal monitoring, motor

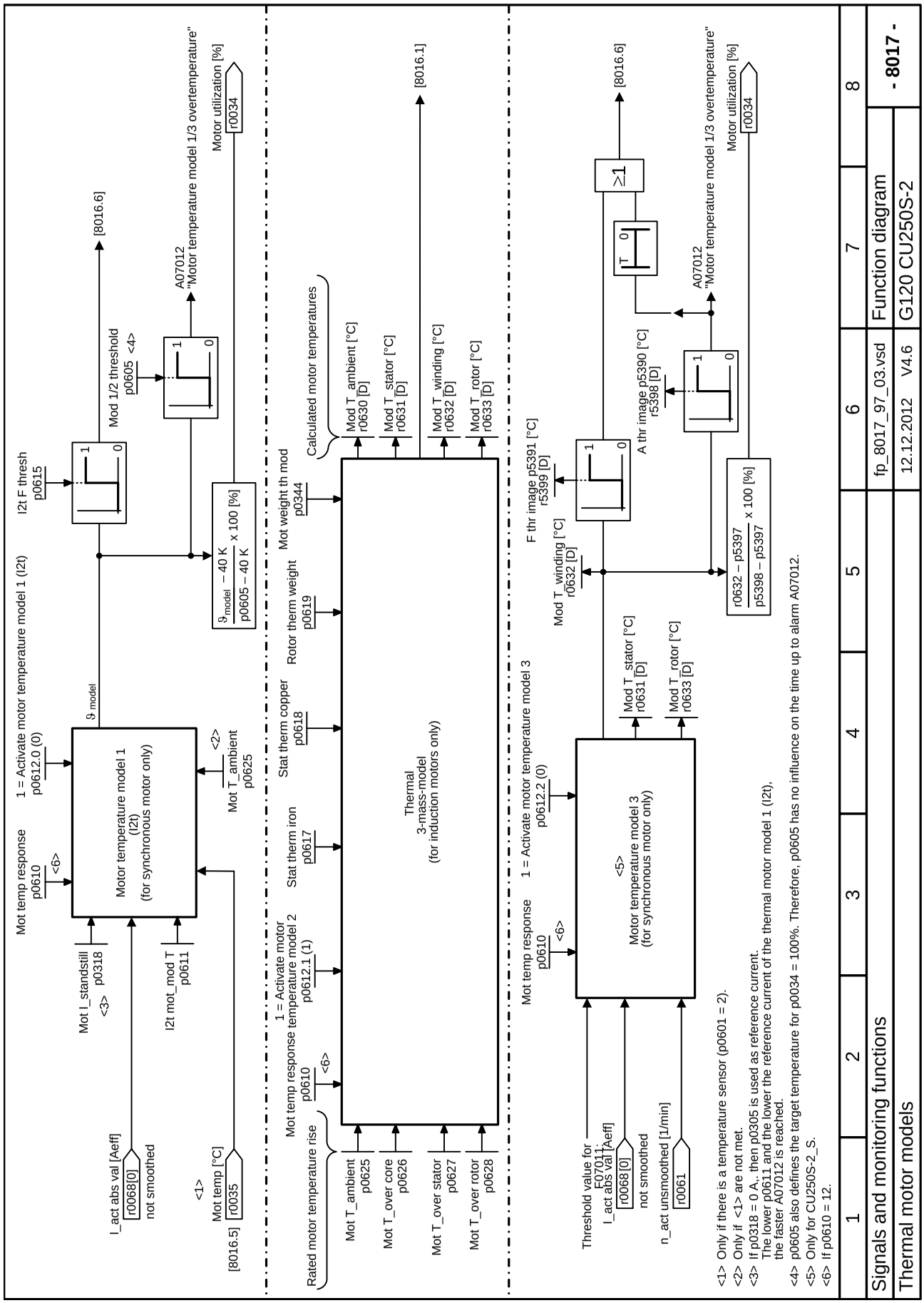


Fig. 2-202 8017 – Thermal motor models

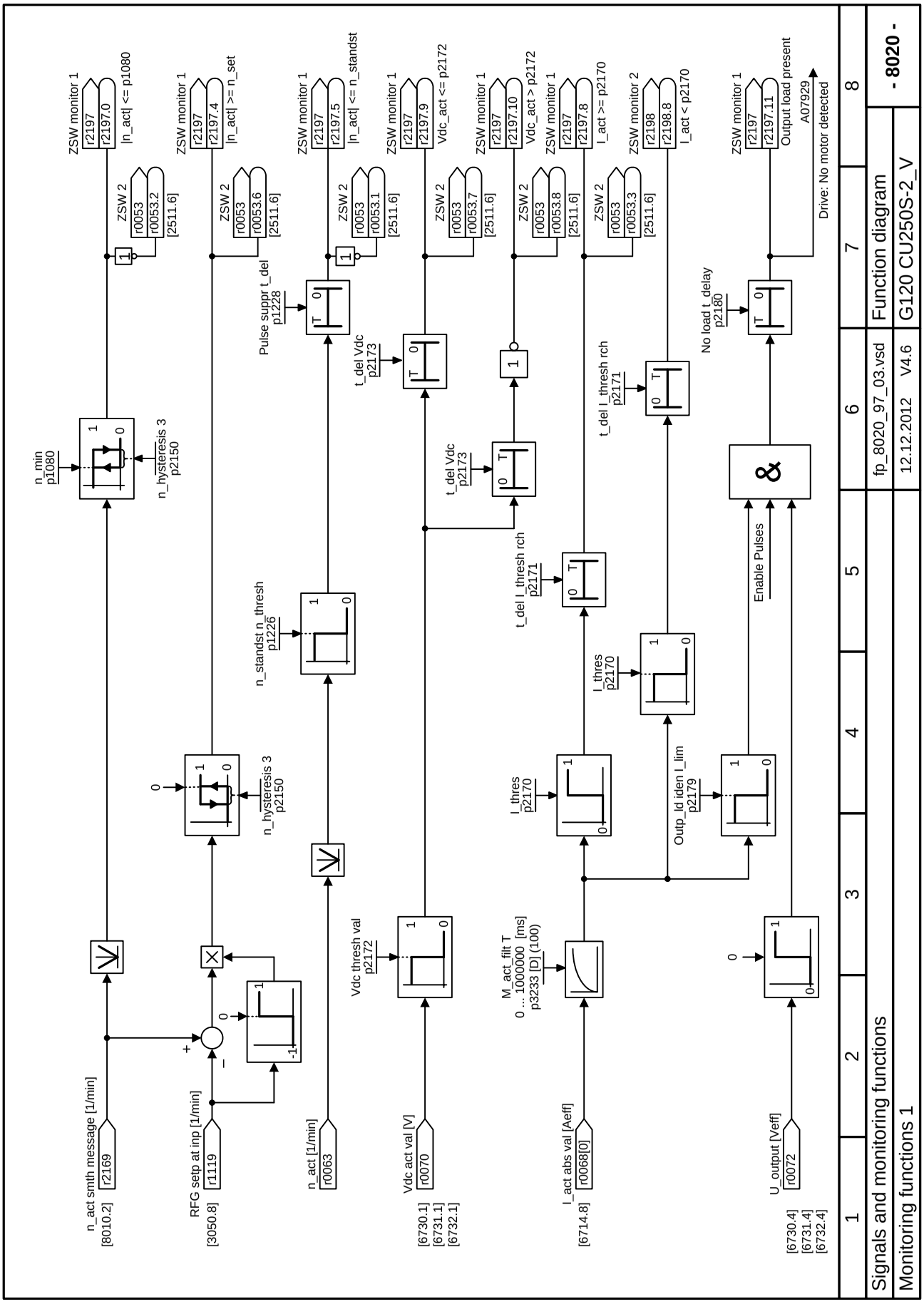


Fig. 2-203 8020 – Monitoring functions 1

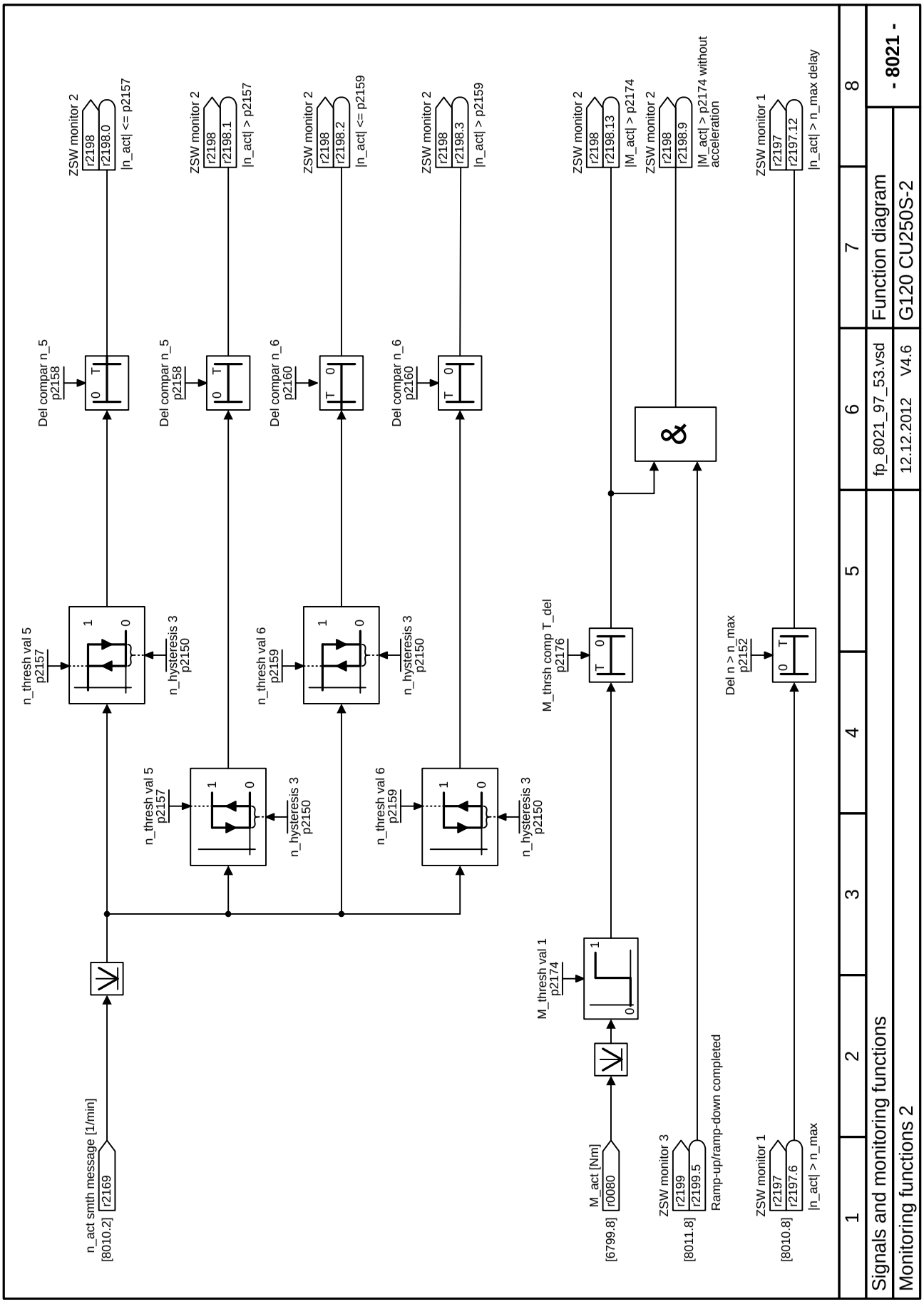


Fig. 2-204 8021 – Monitoring functions 2

2.25 Faults and alarms

Function diagrams

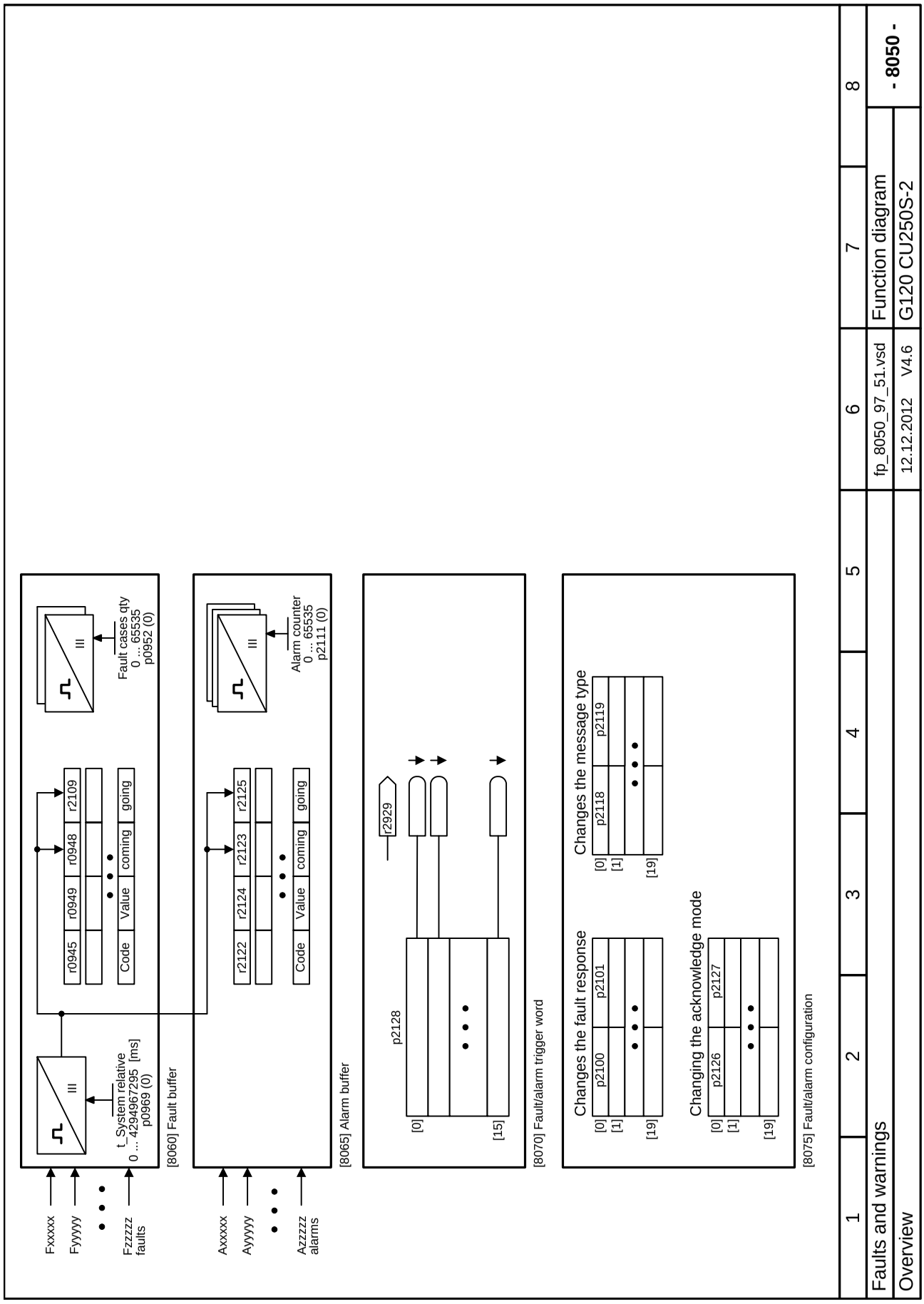
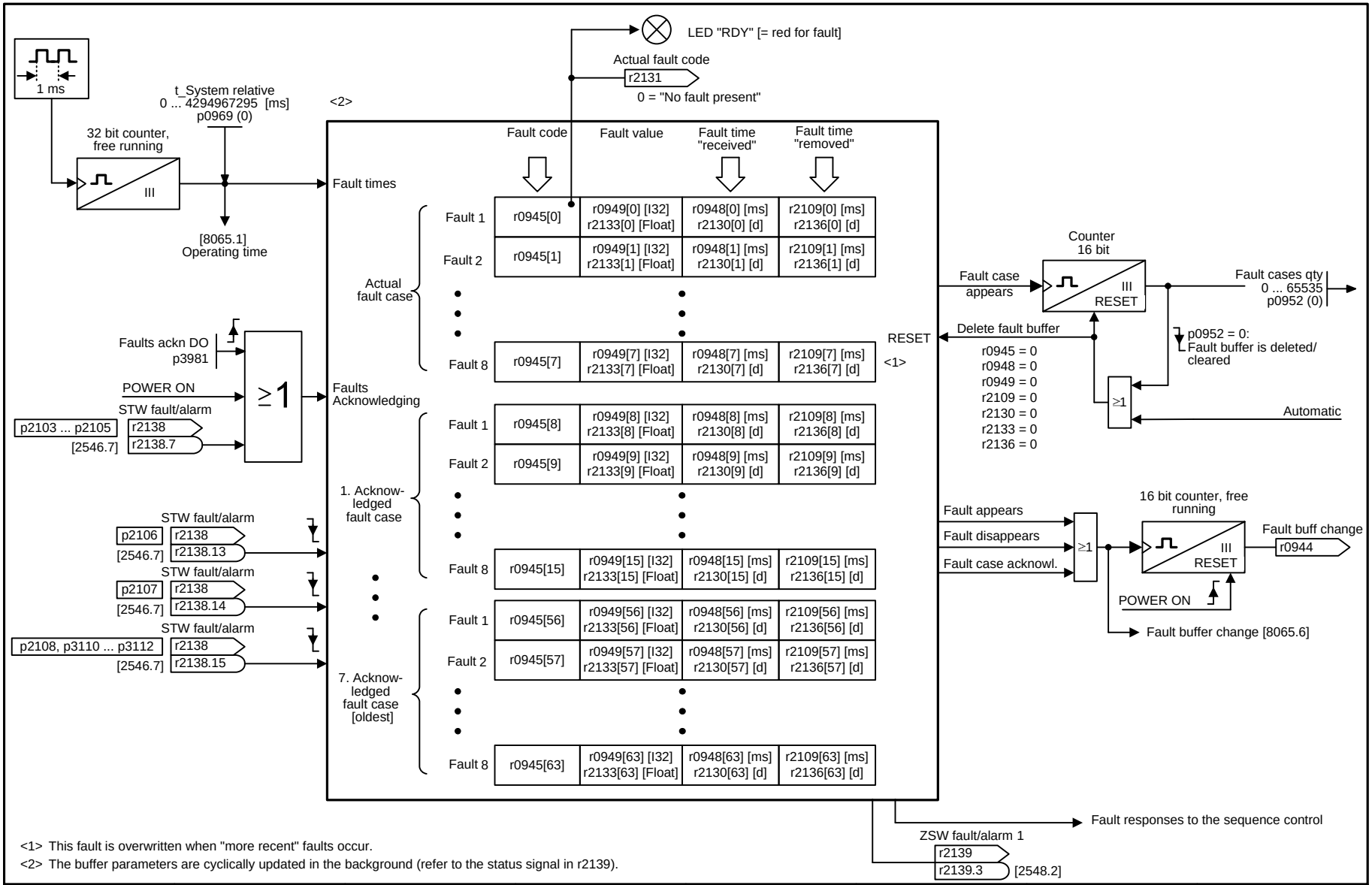


Fig. 2-205 8050 – Overview



<1> This fault is overwritten when "more recent" faults occur.
<2> The buffer parameters are cyclically updated in the background (refer to the status signal in r2139).

1	2	3	4	5	6	7	8
Faults and warnings					fp_8060_97_51.vsd	Function diagram	- 8060 -
Fault buffer					12.12.2012 V4.6	G120 CU250S-2	

Fig. 2-206 8060 – Fault buffer

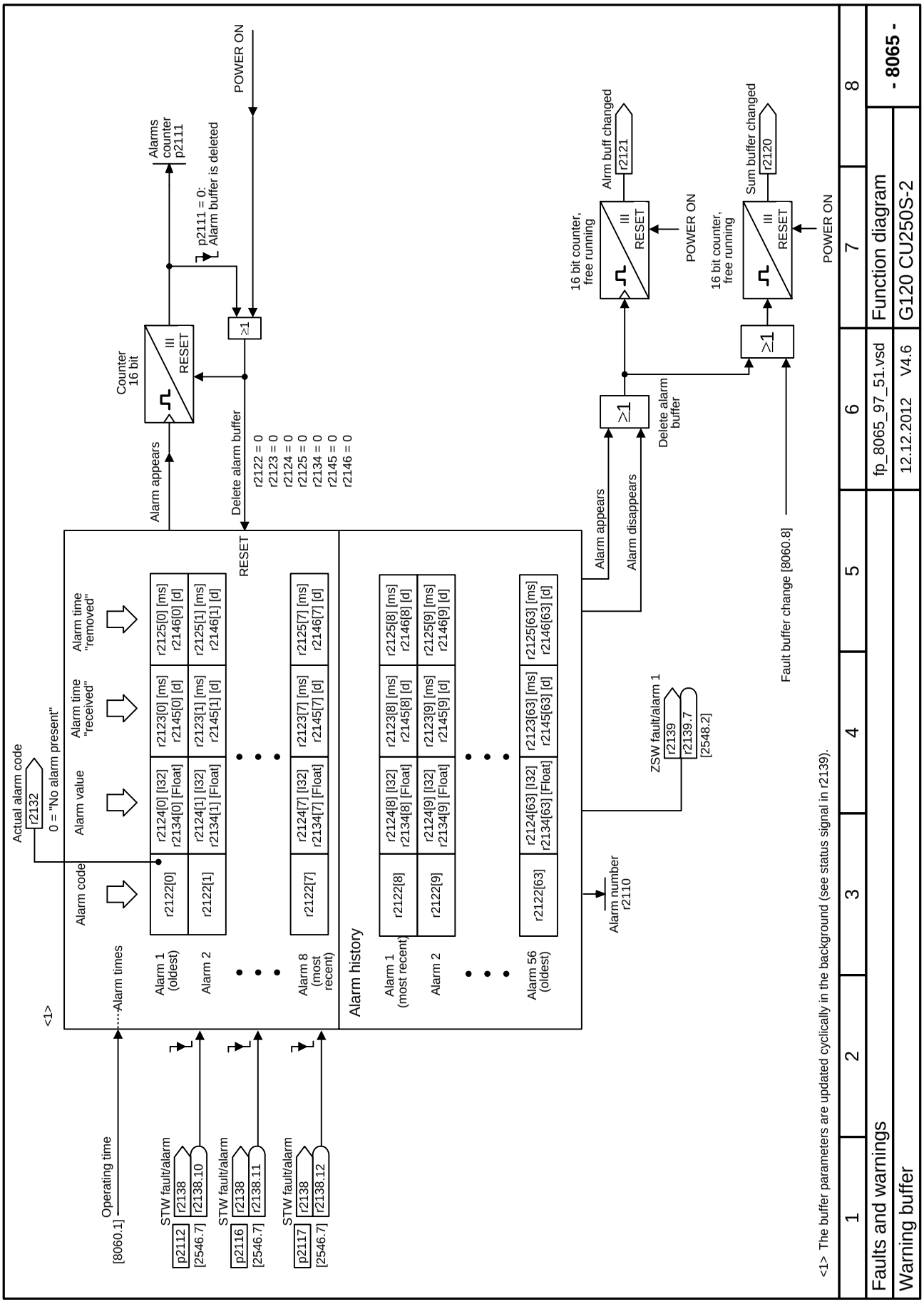


Fig. 2-207 8065 – Alarm buffer

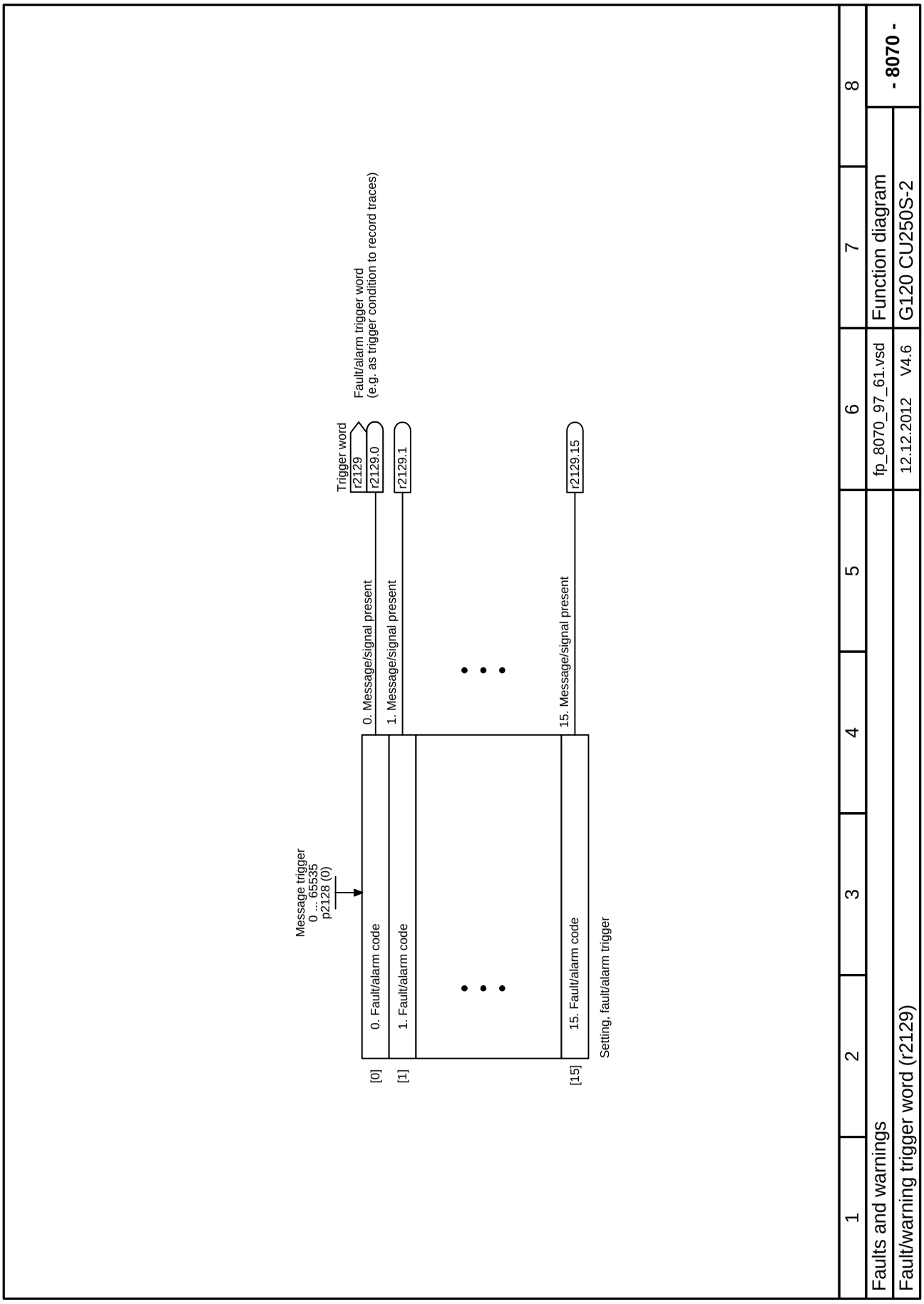


Fig. 2-208 8070 – Fault/alarm trigger word (r2129)

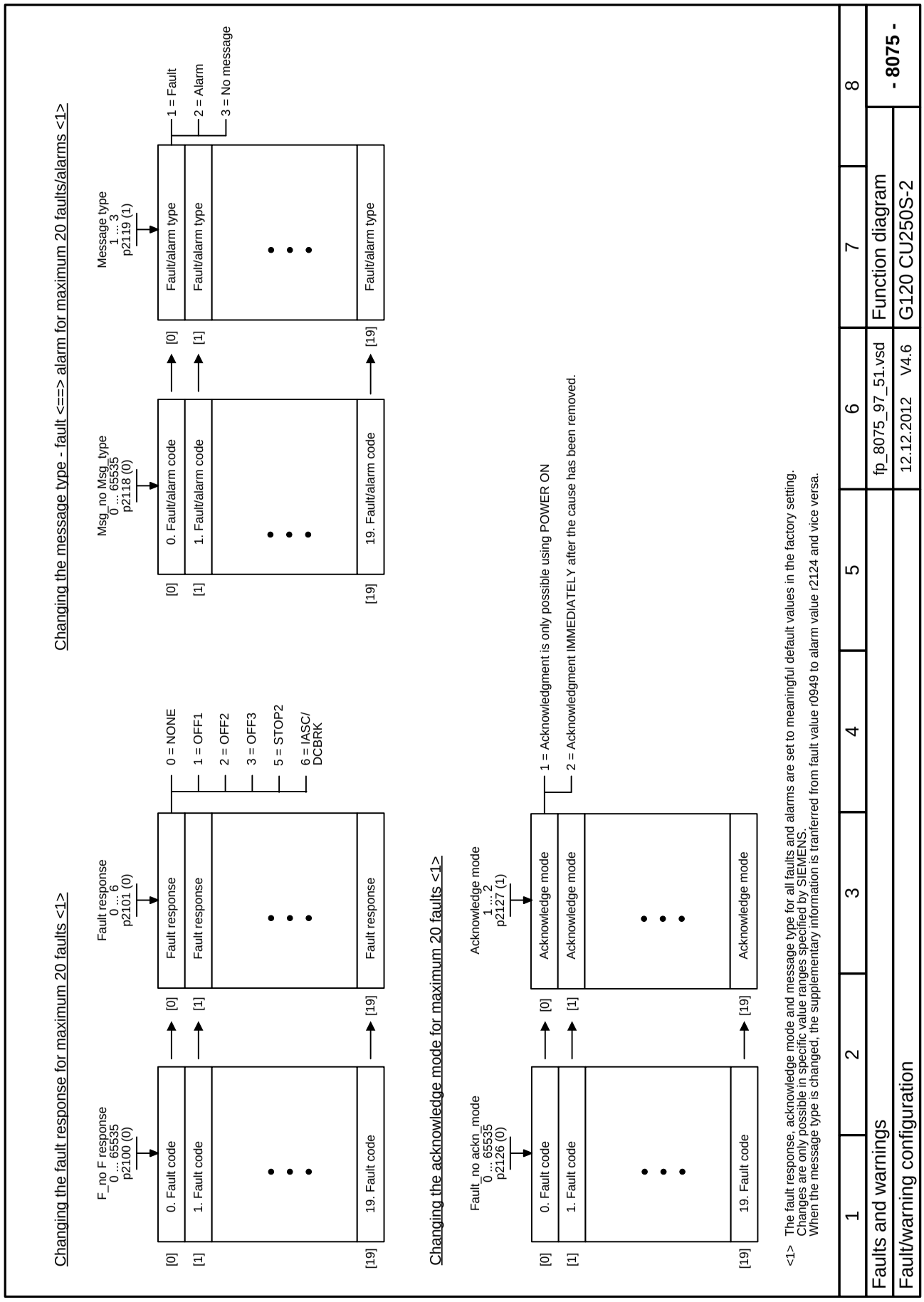


Fig. 2-209 8075 – Fault/alarm configuration

2.26 Data sets

Function diagrams

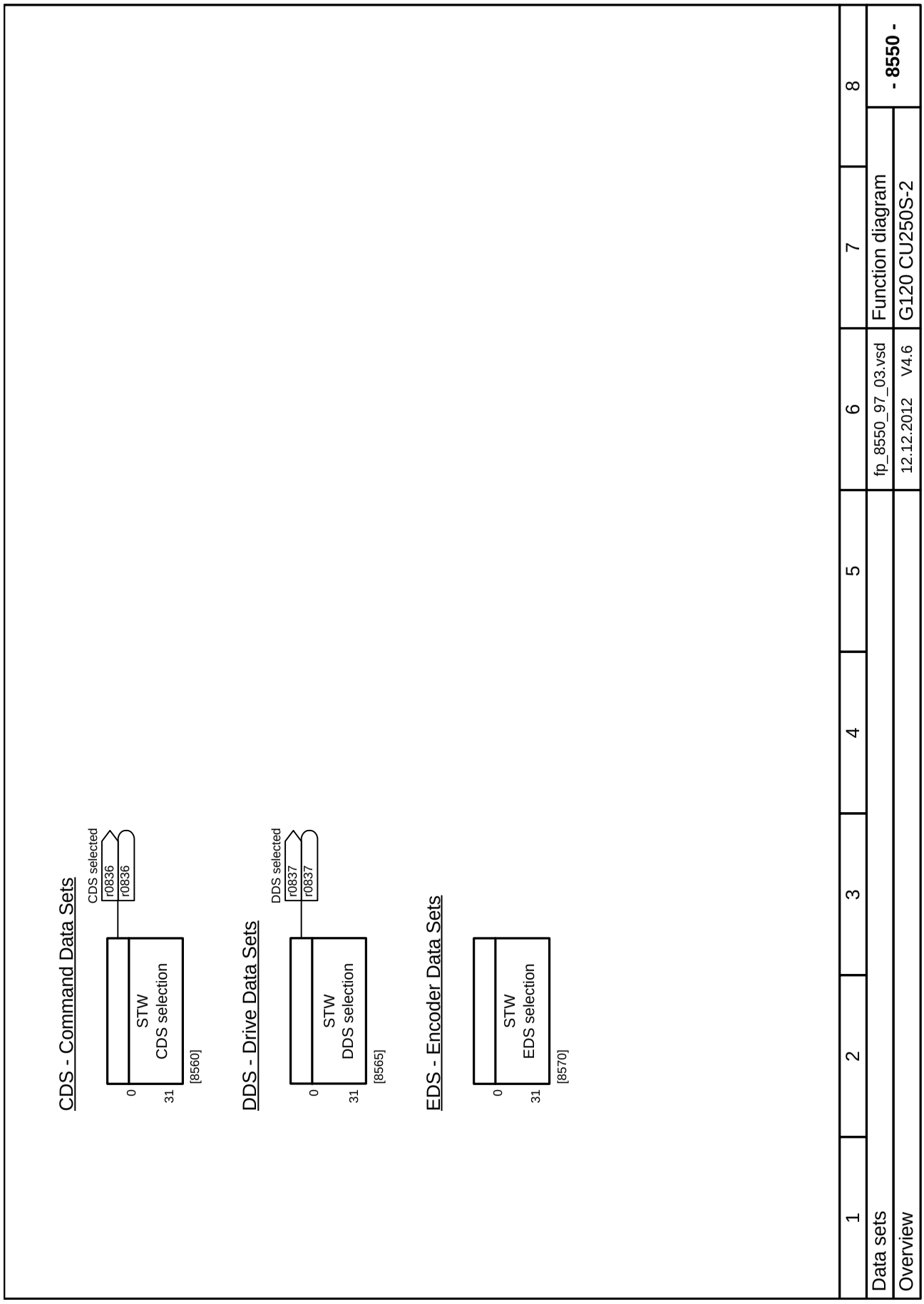


Fig. 2-210 8550 – Overview

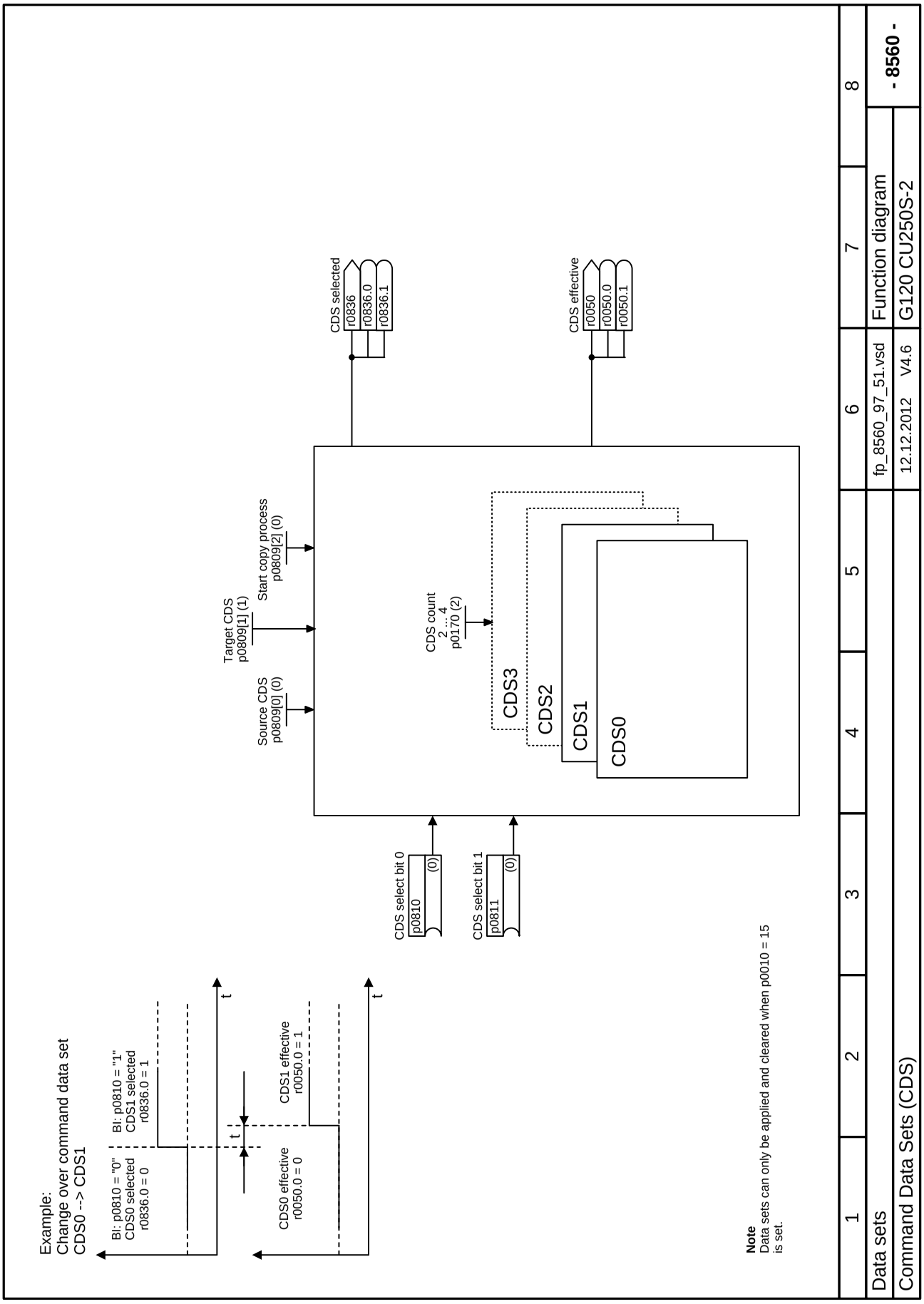


Fig. 2-211 8560 – Command Data Sets (CDS)

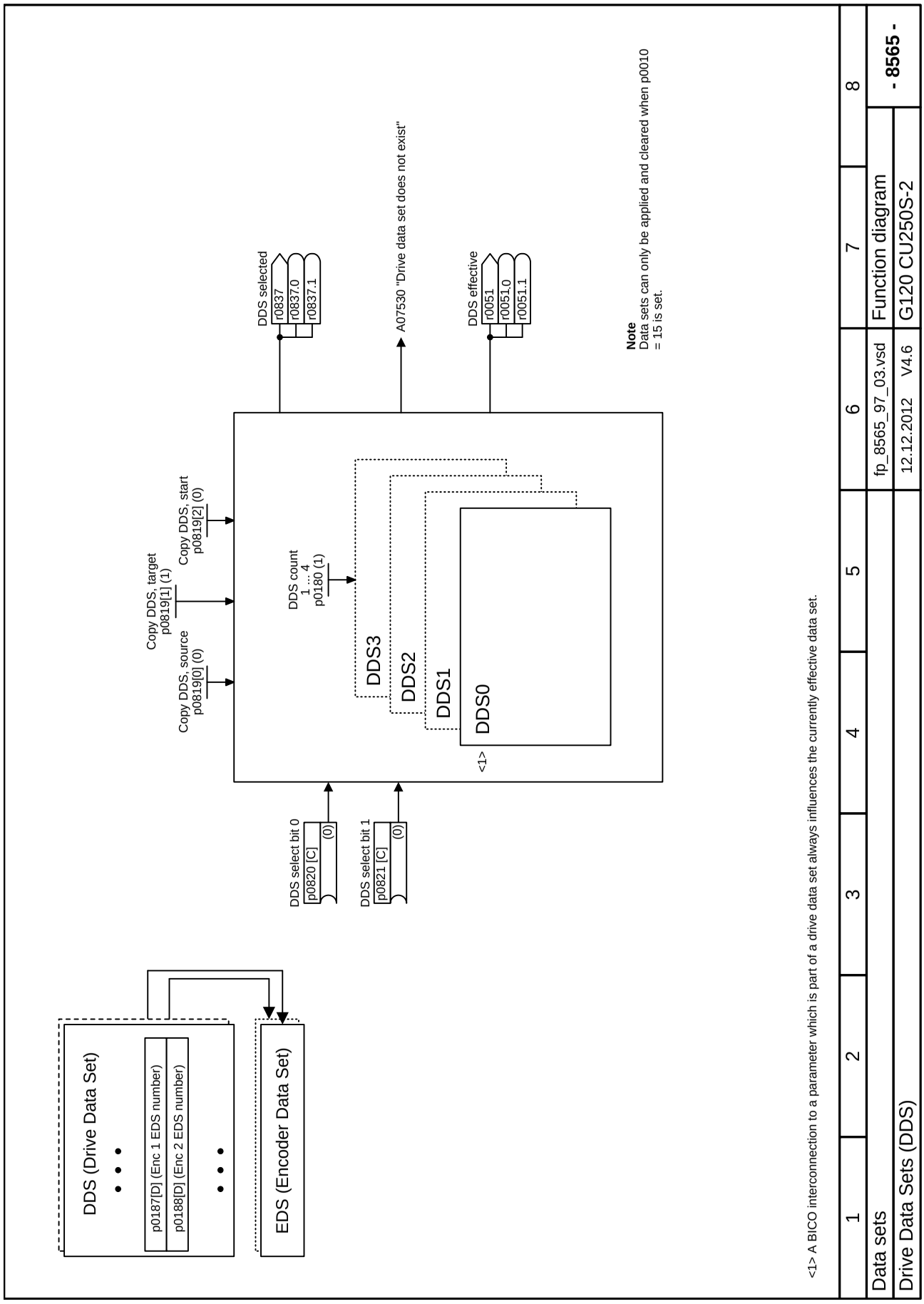


Fig. 2-212 8565 – Drive Data Sets (DDS)

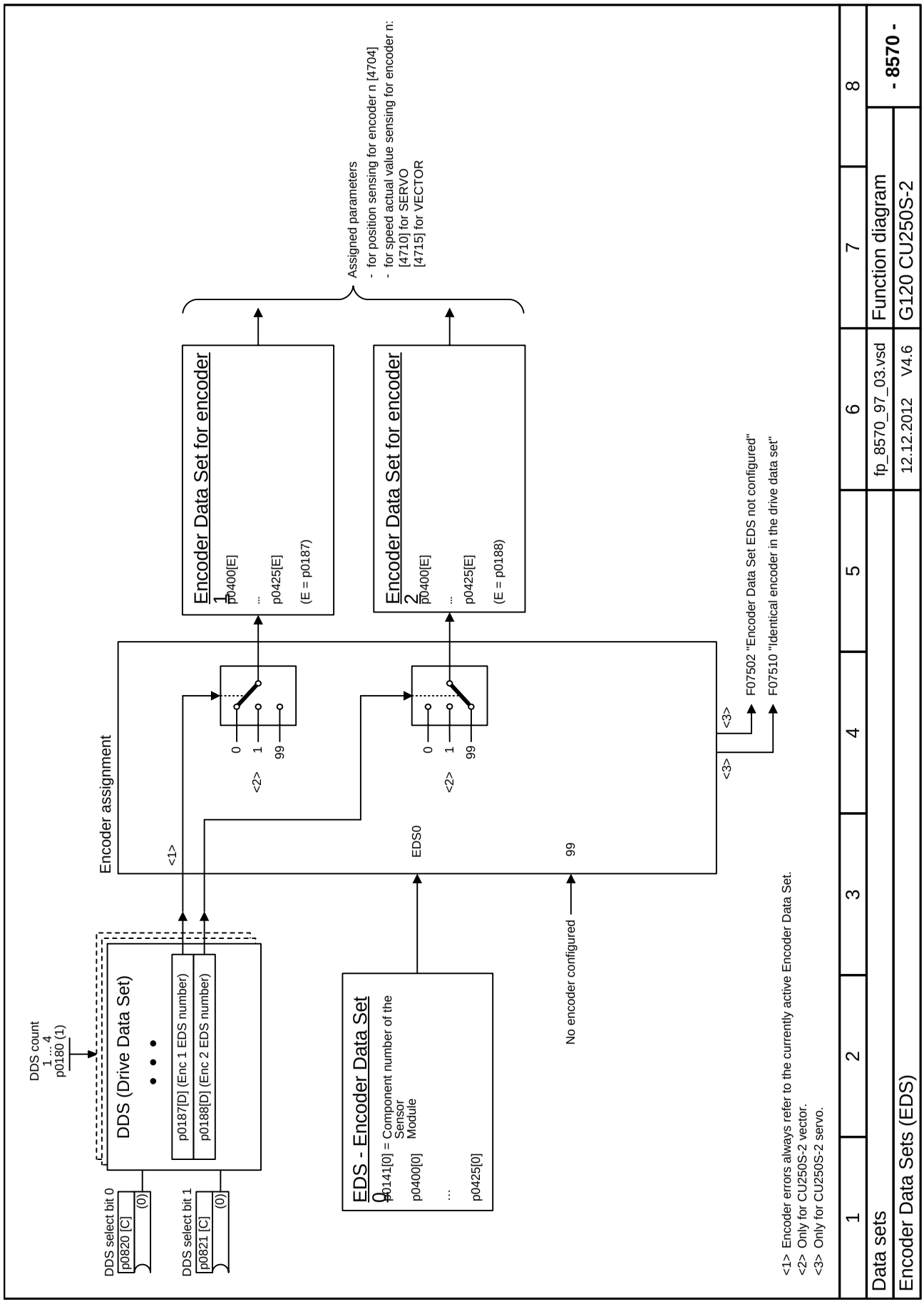


Fig. 2-213 8570 – Encoder Data Sets (EDS)

Faults and alarms

3

Contents

3.1 Overview of faults and alarms

3.1.1 General information

Fault and alarm displays (messages)

If a fault occurs, the drive indicates the corresponding fault(s) and/or alarm(s).

For example, the following methods for displaying faults and alarms are available:

- Display via the fault and alarm buffer with PROFIBUS/PROFINET
- Display online via the commissioning software
- Display and operating unit (e.g. BOP, AOP)

Differences between faults and alarms

The differences between faults and alarms are as follows:

Tabelle 3-1 Differences between faults and alarms

Type	Description
faults	What happens when a fault occurs? • The appropriate fault reaction is initiated. • Status bit ZSW1.3 is set. • The fault is entered in the fault buffer. How are faults eliminated? • Remove the original cause of the fault. • Acknowledge the fault.
Alarms	What happens when an alarm occurs? • Status signal ZSW1.7 is set. • The alarm is entered in the alarm buffer. How are alarms eliminated? • Alarms acknowledge themselves. If the cause of the alarm is no longer present, they automatically reset themselves.

Fault reactions

The following fault reactions are defined:

Table 3-2 Fault reactions

List	PROFI-drive	Response	Description
NONE	-	None	No response when a fault occurs. **Note:** With the "Basic positioner" (r0108.4 = 1), the following applies: When a fault occurs with fault reaction "NONE", an active traversing task is interrupted and the system switches to tracking mode until the fault has been rectified and acknowledged.
OFF1	ON/ OFF	Brake along the ramp-function generator down ramp followed by pulse inhibit	**Closed loop speed control (p1300 = 20, 21)** • n_set = 0 is input immediately to brake the drive along the ramp-function generator deceleration ramp (p1121). • When zero speed is detected, the motor holding brake (if parameterized) is closed (p1215). The pulses are suppressed when the brake application time (p1217) expires. Zero speed is detected if the actual speed drops below the threshold (p1226) or if the monitoring time (p1227) started when the speed setpoint <= speed threshold (p1226) has expired. **Torque control (p1300 = 22, 23)** • The following applies for torque control: Reaction as for OFF2 • When the system switches to torque control with p1501, the following applies: No separate braking reaction. If the actual speed value drops below the speed threshold (p1226) or the timer stage (p1227) has expired, the motor holding brake (if one is being used) is closed. The pulses are suppressed when the brake application time (p1217) expires.
OFF1_ DELAYED	-	As for OFF1, however delayed	Faults with this fault response only become effective after the delay time in p3136 has expired. The remaining time up to OFF1 is displayed in r3137.
OFF2	COAST STOP	Internal/external pulse inhibit	**Speed and torque control** • Immediate pulse suppression, the drive “coasts” to a standstill. • The motor holding brake (if one is being used) is closed immediately. • Switching on inhibited is activated.

Table 3-2 Fault reactions, continued

List	PROFI-drive	Response	Description
OFF3	QUICK STOP	Brake along the OFF3 down ramp followed by pulse inhibit	**Closed loop speed control (p1300 = 20, 21)** • n_set = 0 is input immediately to brake the drive along the OFF3 down ramp (p1135). • When zero speed is detected, the motor holding brake (if parameterized) is closed. The pulses are suppressed at the end of the holding brake closing time (p1217). Zero speed is detected if the actual speed drops below the threshold (p1226) or if the monitoring time (p1227) started when the speed setpoint <= speed threshold (p1226) has expired. • Switching on inhibited is activated. **Torque control (p1300 = 22, 23)** • Changeover to speed-controlled operation and other reactions as described for speed-controlled operation.
STOP1	-	-	Under development.
STOP2	-	n_set = 0	• n_set = 0 is input immediately to brake the drive along the OFF3 down ramp (p1135). • The drive remains in the closed-loop speed control mode.
IASC/DCBRK	-	-	• For synchronous motors, the following applies: If a fault occurs with this fault reaction, an internal armature short-circuit is triggered. The conditions for p1231 = 4 must be observed. • For induction motors, the following applies: If a fault occurs with this fault reaction, DC braking is triggered. DC braking must have been commissioned (p1230 to p1239).
ENCODER	-	Internal/external pulse inhibit (p0491)	The fault reaction ENCODER is applied as a function of the setting in p0491. Factory setting: p0491 = 0 --> Encoder fault causes OFF2 **Notice:** When changing p0491, it is imperative that the information in the description of this parameter is carefully observed.

Acknowledging faults

The list of faults and alarms specifies how to acknowledge each fault after the cause has been remedied.

Table 3-3 Acknowledging faults

Acknowledge-ment	Description
POWER ON	The fault is acknowledged via a POWER ON (switch Control Unit off and on again). **Note:** If this action has not eliminated the fault cause, the fault is displayed again immediately after power-up.
IMMEDIATELY	Faults can be acknowledged as follows: 1 Acknowledge by setting parameter: p3981 = 0 --> 1 2 Acknowledge via binector inputs: p2103 BI: 1. Acknowledge faults p2104 BI: 2. Acknowledge faults p2105 BI: 3. Acknowledge faults 3 Acknowledge using PROFIBUS control signal: STW1.7 = 0 --> 1 (edge) **Note:** • These faults can also be acknowledged by a POWER ON operation. • If this action has not eliminated the fault cause, the fault will continue to be displayed after acknowledgment. • Safety Integrated faults The "Safe Torque Off" (STO) function must be deselected before these faults are acknowledged.
PULSE INHIBIT	The fault can only be acknowledged with a pulse inhibit (r0899.11 = 0). The same possibilities are available for acknowledging as described under acknowledge IMMEDIATELY.

3.1.2 Explanation of the list of faults and alarms

The data in the following example has been chosen at random. The information listed below is the maximum amount of information that a description can contain: Some of the information is optional.

The list of faults and alarms (See Chapter 3.2) is structured as follows:

- Start of example -

Axxxxx (F, N)	**Fault location (optional): Name**
Message value:	Component number: %1, fault cause: %2
Drive object:	List of control modes (CU variant).
Reaction:	NONE
Acknowledg-ment:	NONE
Cause:	Description of possible causes Fault value (r0949, interpret format): or alarm value (r2124, interpret format): (optional) Information about fault or alarm values (optional)
Remedy:	Description of possible remedies
Reaction to F:	Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge-ment for F:	IMMEDIATELY (POWER ON)
Reaction to N:	NONE
Acknowledge-ment for N:	NONE

- End of example -

Axxxxx	**Alarm xxxxx**
Axxxxx (F, N)	**Alarm xxxxx (message type can be changed to F or N)**
Fxxxxx	**Fault xxxxx**
Fxxxxx (A, N)	**Fault xxxxx (report type can be changed to A or N)**
Nxxxxx	**No message**
Nxxxxx (A)	**No message (message type can be changed to A)**
Cxxxxx	**Safety message (separate message buffer)**

A message comprises a letter followed by the relevant number.

The meaning of the letters is as follows:

- A means "Alarm".
- F means "Fault".
- N means "No message" or "Internal message".

The optional parentheses indicate whether the type specified for this message can be changed and which message types can be adjusted via parameters (p2118, p2119).

Information on reaction and acknowledgment is specified independently for a message with an adjustable message type (e.g. reaction to F, acknowledgment for F).

Note:

You can change the default properties of a fault or alarm by setting parameters.

References: /BA13/ SINAMICS G120 Operating Instructions, Frequency Converter with CU250S-2 Control Units (Vector), Section "Alarms, faults, and system messages"

References: /BA14/ SINAMICS G120 Operating Instructions, Frequency Converter with CU250S-2 Control Units (Servo), Section "Alarms, faults, and system messages"

The list of faults and alarms (see Chapter 3.2) provides information in relation to the properties of a message that have been set as standard. If the properties of a specific message are changed, the corresponding information may have to be modified in this list.

Fault location (optional): Name

The fault location (optional), the name of the fault or alarm and the message number are all used to identify the message (e.g. with the commissioning software).

Message value:

The information provided under the message value tells you about the composition of the fault/alarm value.

Example:

Message value: Component number: %1, fault cause: %2

This message value contains information about the component number and cause of the fault. The entries %1 and %2 are placeholders, which are filled appropriately in online operation (e.g. with the commissioning software).

Drive object:

Each message (fault/alarm) specifies the control mode (CU variant) in which it can be found.

A message can belong to one, several, or all control modes.

Reaction: Default fault reaction (adjustable fault reaction)

Specifies the default reaction in the event of a fault.

The optional parentheses indicate whether the default fault reactions can be changed and which fault reactions can be adjusted via parameters (p2100, p2101).

Note:

See Table 3-2

Acknowledgment: Default acknowledgment (adjustable acknowledgment)

Specifies the default method of acknowledging faults after the cause has been eliminated.

The optional parentheses indicate whether the default acknowledgment can be changed and which acknowledgment can be adjusted via parameters (p2126, p2127).

Note:

See Table 3-3

Cause:

Describes the possible causes of the fault/alarm. A fault or alarm value can also be specified (optional).

Fault value (r0949, format):

The fault value is entered in the fault buffer in r0949[0...63] and specifies additional, more precise information about a fault.

Alarm value (r2124, format):

The alarm value specifies additional, more precise information about an alarm.

The alarm value is entered in the alarm buffer in r2124[0...63] and specifies additional, more precise information about an alarm.

Remedy:

Description of the methods available for eliminating the cause of the active fault/alarm

Warning

In certain cases, servicing and maintenance personnel are responsible for choosing a suitable method for eliminating the cause of faults.

3.1.3 Number ranges of faults and alarms

Note:

The following number ranges represent an overview of all faults and alarms used in the SINAMICS drive family.

The faults and alarms for the product described in this List Manual are described in detail in Chapter 3.2.

Faults and alarms are organized into the following number ranges:

Table 3-4 Number ranges of faults and alarms

from	to	Range
1000	3999	Control Unit
4000	4999	Reserved
5000	5999	Power unit
6000	6899	Infeed
6900	6999	Braking Module
7000	7999	Drive
8000	8999	Option Board
9000	12999	Reserved
13000	13020	Licensing
13021	13099	Reserved
13100	13102	Know-how protection
13103	19999	Reserved
20000	29999	OEM
30000	30999	DRIVE-CLiQ component power unit
31000	31999	DRIVE-CLiQ component encoder 1
32000	32999	DRIVE-CLiQ component encoder 2 **Note:** Faults that occur are automatically output as an alarm if the encoder is parameterized as a direct measuring system and does not intervene in the motor control.
33000	33999	DRIVE-CLiQ component encoder 3 **Note:** Faults that occur are automatically output as an alarm if the encoder is parameterized as a direct measuring system and does not intervene in the motor control.
34000	34999	Voltage Sensing Module (VSM)
35000	35199	Terminal Module 54F (TM54F)

Table 3-4 Number ranges of faults and alarms, continued

from	to	Range
35200	35999	Terminal Module 31 (TM31)
36000	36999	DRIVE-CLiQ Hub Module
37000	37999	HF Damping Module
40000	40999	Controller Extension 32 (CX32)
41000	48999	Reserved
49000	49999	SINAMICS GM/SM/GL
50000	50499	Communication Board (COMM BOARD)
50500	59999	OEM Siemens
60000	65535	SINAMICS DC MASTER (DC current control)

3.2 List of faults and alarms

Product: SINAMICS G120S, Version: 4601800, Language: eng
Objects: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN, CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

F01000 Internal software error

Message value: Module: %1, line: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: POWER ON

Cause: An internal software error has occurred.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy:
- evaluate fault buffer (r0945).
- carry out a POWER ON (power off/on) for all components.
- if required, check the data on the non-volatile memory (e.g. memory card).
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.

F01001 FloatingPoint exception

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: POWER ON

Cause: An exception occurred during an operation with the FloatingPoint data type.
The error may be caused by the basic system or an OA application (e.g., FBLOCKS, DCC).
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Note:
Refer to r9999 for further information about this fault.
r9999[0]: Fault number.
r9999[1]: Program counter at the time when the exception occurred.
r9999[2]: Cause of the FloatingPoint exception.
Bit 0 = 1: Operation invalid
Bit 1 = 1: Division by zero
Bit 2 = 1: Overflow
Bit 3 = 1: Underflow
Bit 4 = 1: Inaccurate result

Remedy:
- carry out a POWER ON (power off/on) for all components.
- check configuration and signals of the blocks in FBLOCKS.
- check configuration and signals of DCC charts.
- upgrade firmware to later version.
- contact the Hotline.

F01002 Internal software error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: An internal software error has occurred.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy:
- carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

F01003 Acknowledgement delay when accessing the memory

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A memory area was accessed that does not return a "READY".
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on) for all components.
- contact the Hotline.

N01004 (F, A) Internal software error

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An internal software error has occurred.
Fault value (r0949, hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - read out diagnostics parameter (r9999).
- contact the Hotline.
See also: r9999 (Software error internal supplementary diagnostics)

Reaction upon F: OFF2

Acknowl. upon F: POWER ON

Reaction upon A: NONE

Acknowl. upon A: NONE

F01005 File upload/download error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The upload or download of EEPROM data was unsuccessful.
Fault value (r0949, interpret hexadecimal):
yyxxxx hex: yy = component number, xxxx = fault cause
xxxx = 000B hex = 11 dec:
Power unit component has detected a checksum error.
xxxx = 000F hex = 15 dec:
The selected power unit will not accept the content of the EEPROM file.
xxxx = 0011 hex = 17 dec:
Power unit component has detected an internal access error.
xxxx = 0012 hex = 18 dec:
After several communication attempts, no response from the power unit component.
xxxx = 008B hex = 140 dec:
EEPROM file for the power unit component not available on the memory card.
xxxx = 008D hex = 141 dec:
An inconsistent length of the firmware file was signaled. It is possible that the download/upload has been interrupted.
xxxx = 0090 hex = 144 dec:
When checking the file that was loaded, the component detected a fault (checksum). It is possible that the file on the memory card is defective.
xxxx = 0092 hex = 146 dec:
This SW or HW does not support the selected function.
xxxx = 009C hex = 156 dec:
Component with the specified component number is not available (p7828).
xxxx = Additional values:
Only for internal Siemens troubleshooting.

Remedy: Save a suitable firmware file or EEPROM file for upload or download in folder "/ee_sac/" on the memory card.

F01005 Firmware download for DRIVE-CLiQ component unsuccessful

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: It was not possible to download the firmware to a DRIVE-CLiQ component.
Fault value (r0949, interpret hexadecimal):
yyxxxx hex: yy = component number, xxxx = fault cause
xxxx = 000B hex = 11 dec:
DRIVE-CLiQ component has detected a checksum error.
xxxx = 000F hex = 15 dec:
The selected DRIVE-CLiQ component did not accept the contents of the firmware file.
xxxx = 0012 hex = 18 dec:
Firmware version is too old and is not accepted by the component.
xxxx = 0013 hex = 19 dec:
Firmware version is not suitable for the hardware release of the component.
xxxx = 0065 hex = 101 dec:
After several communication attempts, no response from the DRIVE-CLiQ component.
xxxx = 008B hex = 139 dec:
Initially, a new boot loader is loaded (must be repeated after POWER ON).
xxxx = 008C hex = 140 dec:
Firmware file for the DRIVE-CLiQ component not available on the memory card.
xxxx = 008D hex = 141 dec:
An inconsistent length of the firmware file was signaled. The firmware download may have been caused by a loss of connection to the firmware file. This can occur during a project download/reset in the case of a SINAMICS Integrated Control Unit, for example.
xxxx = 008F hex = 143 dec:
Component has not changed to the mode for firmware download. It was not possible to delete the existing firmware.
xxxx = 0090 hex = 144 dec:
When checking the firmware that was downloaded (checksum), the component detected a fault. It is possible that the file on the memory card is defective.
xxxx = 0091 hex = 145 dec:
Checking the loaded firmware (checksum) was not completed by the component in the appropriate time.
xxxx = 009C hex = 156 dec:
Component with the specified component number is not available (p7828).
xxxx = Additional values:
Only for internal Siemens troubleshooting.

Remedy: - check the selected component number (p7828).
- check the DRIVE-CLiQ connection.
- save suitable firmware file for download in the directory "/siemens/sinamics/code/sac/".
- use a component with a suitable hardware version
- after POWER ON has been carried out again for the DRIVE-CLiQ component, download the firmware again. Depending on p7826, the firmware will be automatically downloaded.

A01006 Firmware update for DRIVE-CLiQ component required

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The firmware of a DRIVE-CLiQ component must be updated as there is no suitable firmware or firmware version in the component for operation with the Control Unit.
Alarm value (r2124, interpret decimal):
Component number of the DRIVE-CLiQ component.

Remedy: Firmware update using the commissioning software:
The firmware version of all of the components on the "Version overview" page can be read in the Project Navigator under "Configuration" of the associated drive unit and an appropriate firmware update can be carried out.
Firmware update via parameter:
- take the component number from the alarm value and enter into p7828.
- start the firmware download with p7829 = 1.

A01007 POWER ON for DRIVE-CLiQ component required

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ component must be powered up again (POWER ON) (e.g. due to a firmware update).
Alarm value (r2124, interpret decimal):
Component number of the DRIVE-CLiQ component.
Note:
For a component number = 1, a POWER ON of the Control Unit is required.

Remedy: - Switch off the power supply of the specified DRIVE-CLiQ component and switch it on again.
- For SINUMERIK, auto commissioning is prevented. In this case, a POWER ON is required for all components and the auto commissioning must be restarted.

A01009 (N) CU: Control module overtemperature

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The temperature (r0037[0]) of the control module (Control Unit) has exceeded the specified limit value.

Remedy: - check the air intake for the Control Unit.
- check the Control Unit fan.
Note:
The alarm automatically disappears after the limit value has been undershot.

Reaction upon N: NONE

Acknowl. upon N: NONE

F01010 Drive type unknown

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: An unknown drive type was found.

Remedy: - replace Power Module.
- carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.

F01010 Drive type unknown

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: An unknown drive type was found.
Fault value (r0949, interpret decimal):
Drive object number (refer to p0101, p0107).

Remedy: - replace Power Module.
- carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

F01011 (N) Download interrupted

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The project download was interrupted.
Fault value (r0949, interpret decimal):
1: The user prematurely interrupted the project download.
2: The communication cable was interrupted (e.g. cable breakage, cable withdrawn).
3: The project download was prematurely ended by the commissioning software (e.g. STARTER, SCOUT).
100: Different versions between the firmware version and project files which were loaded by loading into the file system "Download from memory card".
Note:
The response to an interrupted download is the state "first commissioning".

Remedy: - check the communication cable.
- download the project again.
- boot from previously saved files (power-down/power-up or p0976).
- when loading into the file system (download from memory card), use the matching version.

Reaction upon N: NONE

Acknowl. upon N: NONE

F01012 (N) Project conversion error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: When converting the project of an older firmware version, an error occurred.
Fault value (r0949, interpret decimal):
Parameter number of the parameter causing the error.
For fault value = 600, the following applies:
The temperature evaluation is no longer assigned to the power unit but to the encoder evaluation.
Notice:
Monitoring of the motor temperature is no longer ensured.

Remedy: Check the parameter indicated in the fault value and correctly adjust it accordingly.
For fault value = 600:
Parameter p0600 must be set to the values 1, 2 or 3 in accordance with the assignment of the internal encoder evaluation to the encoder interface.
Value 1 means: The internal encoder evaluation is assigned to the encoder interface 1 via p0187.
Value 2 means: The internal encoder evaluation is assigned to the encoder interface 2 via p0188.
Value 3 means: The internal encoder evaluation is assigned to the encoder interface 3 via p0189.
- If necessary, the internal encoder evaluation must be assigned to an encoder interface via parameters p0187, p0188 or p0189 accordingly.
- If necessary, upgrade the firmware to a later version.

Reaction upon N: NONE

Acknowl. upon N: NONE

F01015 Internal software error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: POWER ON

Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

A01016 (F) Firmware changed

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: At least one firmware file in the directory was illegally changed on the non-volatile memory (memory card/device memory) with respect to the version when shipped from the factory.
Alarm value (r2124, interpret decimal):
0: Checksum of one file is incorrect.
1: File missing.
2: Too many files.
3: Incorrect firmware version.
4: Incorrect checksum of the back-up file.

Remedy: For the non-volatile memory for the firmware (memory card/device memory), restore the delivery condition.
Note:
The file involved can be read out using parameter r9925.
The status of the firmware check is displayed using r9926.
See also: r9925 (Firmware file incorrect), r9926 (Firmware check status)

Reaction upon F: OFF2

Acknowl. upon F: POWER ON

A01017 Component lists changed

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: On the memory card, one file in the directory /SIEMENS/SINAMICS/DATA or /ADDON/SINAMICS/DATA has been illegally changed with respect to that supplied from the factory. No changes are permitted in this directory.
Alarm value (r2124, interpret decimal):
zyx dec: x = Problem, y = Directory, x = File name
x = 1: File does not exist.
x = 2: Firmware version of the file does not match the software version.
x = 3: File checksum is incorrect.
y = 0: Directory /SIEMENS/SINAMICS/DATA/
y = 1: Directory /ADDON/SINAMICS/DATA/
z = 0: File MOTARM.ACX
z = 1: File MOTSRM.ACX
z = 2: File MOTSLM.ACX
z = 3: File ENCDATA.ACX
z = 4: File FILTDATA.ACX
z = 5: File BRKDATA.ACX
z = 6: File DAT_BEAR.ACX
z = 7: File CFG_BEAR.ACX

Remedy: For the file on the memory card involved, restore the status originally supplied from the factory.

A01017 Component lists changed

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: On the memory card, one file in the directory /SIEMENS/SINAMICS/DATA or /ADDON/SINAMICS/DATA has been illegally changed with respect to that supplied from the factory. No changes are permitted in this directory.
Alarm value (r2124, interpret decimal):
zyx dec: x = Problem, y = Directory, z = File name
x = 1: File does not exist.
x = 2: Firmware version of the file does not match the software version.
x = 3: File checksum is incorrect.
y = 0: Directory /SIEMENS/SINAMICS/DATA/
y = 1: Directory /ADDON/SINAMICS/DATA/

z = 0: File MOTARM.ACX
z = 1: File MOTSRM.ACX
z = 2: File MOTSLM.ACX
z = 3: File ENCDATA.ACX
z = 4: File FILTDATA.ACX
z = 5: File BRKDATA.ACX
z = 6: File DAT_BEAR.ACX
z = 7: File CFG_BEAR.ACX
z = 8: File ENC_GEAR.ACX

Remedy: For the file on the memory card involved, restore the status originally supplied from the factory.

F01018 Booting has been interrupted several times

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: POWER ON

Cause: Module booting was interrupted several times. As a consequence, the module boots with the factory setting.
Possible reasons for booting being interrupted:
- power supply interrupted.
- CPU crashed.
- parameterization invalid.

Remedy: - carry out a POWER ON (power off/on). After switching on, the module reboots from the valid parameterization (if available).
- restore the valid parameterization.
Examples:
a) Carry out a first commissioning, save, carry out a POWER ON (switch-off/switch-on).
b) Load another valid parameter backup (e.g. from the memory card), save, carry out a POWER ON (switch-off/switch-on).
Note:
If the fault situation is repeated, then this fault is again output after several interrupted boots.

A01019 Writing to the removable data medium unsuccessful

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The write access to the removable data medium was unsuccessful.

Remedy: Remove and check the removable data medium. Then run the data backup again.

A01020 Writing to RAM disk unsuccessful

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: A write access to the internal RAM disk was unsuccessful.

Remedy: Adapt the file size for the system logbook to the internal RAM disk (p9930).
See also: p9930 (System logbook activation)

A01021 Removable data medium as USB data storage medium from the PC used

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The removable data medium is used as USB data storage medium from a PC
As a consequence, the drive cannot access the removable data medium. When backing up, the configuration data cannot be saved on the removable data medium.

Fault value (r0949, interpret decimal):
1: The know-how protection as well as the copy protection for the removable data medium is active. Backup is inhibited.
2: The configuration data are only backed up in the Control Unit.
See also: r7760 (Write protection/know-how protection status), r9401 (Safely remove memory card status)

Remedy: Deactivate the USB connection to the PC and back up the configuration data.
Note:
The alarm is automatically canceled when disconnecting the USB connection or when removing the removable data medium.
See also: r9401 (Safely remove memory card status)

F01023 Software timeout (internal)

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: An internal software timeout has occurred.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

A01028 Configuration error

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The parameterization that was downloaded was generated with a different module type (Order No., MLFB).
Remedy: Save parameters in a non-volatile fashion (p0971 = 1).

A01028 Configuration error

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The "SERVO" control mode has not been released with this firmware.
Remedy: Use the "VECTOR" control mode.

F01030 Sign-of-life failure for master control

Message value: -
Drive object: All objects
Reaction: Vector: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2)
Servo: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: For active PC master control, no sign-of-life was received within the monitoring time.
The master control was returned to the active BICO interconnection.
Remedy: Set the monitoring time higher at the PC or, if required, completely disable the monitoring function.
For the commissioning software, the monitoring time is set as follows:
<Drive> -> Commissioning -> Control panel -> Button "Fetch master control" -> A window is displayed to set the monitoring time in milliseconds.
Notice:
The monitoring time should be set as short as possible. A long monitoring time means a late response when the communication fails!

F01031 Sign-of-life failure for OFF in REMOTE

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: With the "OFF in REMOTE" mode active, no sign-of-life was received within 3 seconds.
Remedy: - Check the data cable connection at the serial interface for the Control Unit (CU) and operator panel.
- Check the data cable between the Control Unit and operator panel.

F01033 Units changeover: Reference parameter value invalid

Message value: Parameter: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: When changing over the units to the referred representation type, it is not permissible for any of the required reference parameters to be equal to 0.0
Fault value (r0949, parameter):
Reference parameter whose value is 0.0.
See also: p0349 (System of units motor equivalent circuit diagram data), p0505 (Selecting the system of units), p0595 (Technological unit selection)
Remedy: Set the value of the reference parameter to a number different than 0.0.
See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004

F01034 Units changeover: Calculation parameter values after reference value change unsuccessful

Message value: Parameter: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The change of a reference parameter meant that for an involved parameter the selected value was not able to be re-calculated in the per unit representation. The change was rejected and the original parameter value restored.
Fault value (r0949, parameter):
Parameter whose value was not able to be re-calculated.
See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004
Remedy: Select the value of the reference parameter such that the parameter involved can be calculated in the per unit representation.
See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004

A01035 (F) ACX: Parameter back-up file corrupted

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: When the Control Unit is booted, no complete data set was found from the parameter back-up files. The last time that the parameterization was saved, it was not completely carried out.
It is possible that the backup was interrupted by switching off or withdrawing the memory card.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
aa = 01 hex:
Power up was realized without data backup. The drive is in the factory setting.
aa = 02 hex:
The last available internal backup data record was loaded. The parameterization must be checked. It is recommended that the parameterization is downloaded again.
aa = 03 hex:
The last available data record from the memory card was loaded. The parameterization must be checked.
aa = 04 hex:
An invalid data backup was loaded from the memory card into the drive. The drive is in the factory setting.

dd, cc, bb:
Only for internal Siemens troubleshooting.
See also: p0971 (Save parameters)

Remedy: - Download the project again with the commissioning software.
- save all parameters (p0971 = 1 or "copy RAM to ROM").

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A01035 (F) ACX: Parameter back-up file corrupted

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: When the Control Unit is booted, no complete data set was found from the parameter back-up files. The last time that the parameterization was saved, it was not completely carried out.
It is possible that the backup was interrupted by switching off or withdrawing the memory card.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
aa = 01 hex:
Power up was realized without data backup. The drive is in the factory setting.
aa = 02 hex:
The last available backup data record was loaded. The parameterization must be checked. It is recommended that the parameterization is downloaded again.
dd, cc, bb:
Only for internal Siemens troubleshooting.
See also: p0971 (Save parameters)

Remedy: - Download the project again with the commissioning software.
- save all parameters (p0977 = 1 or "copy RAM to ROM").

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

F01036 (A) ACX: Parameter back-up file missing

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: When downloading the device parameterization, a parameter back-up file PSxxxyyy.ACX associated with a drive object cannot be found.
Fault value (r0949, interpret hexadecimal):
Byte 1: yyy in the file name PSxxxyyy.ACX
yyy = 000 --> consistency back-up file
yyy = 001 ... 062 --> drive object number
yyy = 099 --> PROFIBUS parameter back-up file
Byte 2, 3, 4:
Only for internal Siemens troubleshooting.

Remedy: If you have saved the project data using the commissioning software, carry out a new download for your project.
Save using the function "Copy RAM to ROM" or with P0971 = 1
This means that the parameter files are again completely written into the non-volatile memory.
Note:
If the project data have not been backed up, then a new first commissioning is required.

Reaction upon A: NONE

Acknowl. upon A: NONE

F01036 (A) ACX: Parameter back-up file missing

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: When downloading the device parameterization, a parameter back-up file PSxxxyyy.ACX associated with a drive object cannot be found.
Fault value (r0949, interpret hexadecimal):
Byte 1: yyy in the file name PSxxxyyy.ACX
yyy = 000 --> consistency back-up file
yyy = 001 ... 062 --> drive object number
yyy = 099 --> PROFIBUS parameter back-up file
Byte 2, 3, 4:
Only for internal Siemens troubleshooting.

Remedy: If you have saved the project data using the commissioning software, carry out a new download for your project.
Save using the function "Copy RAM to ROM" or with p0977 = 1
This means that the parameter files are again completely written into the non-volatile memory.
Note:
If the project data have not been backed up, then a new first commissioning is required.

Reaction upon A: NONE

Acknowl. upon A: NONE

F01038 (A) ACX: Loading the parameter back-up file unsuccessful

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: An error has occurred when downloading PSxxxyyy.ACX or PTxxxyyy.ACX files from the non-volatile memory.
Fault value (r0949, interpret hexadecimal):
Byte 1: yyy in the file name PSxxxyyy.ACX
yyy = 000 --> consistency back-up file
yyy = 001 ... 062 --> drive object number
yyy = 099 --> PROFIBUS parameter back-up file
Byte 2:
255: Incorrect drive object type.
254: Topology comparison unsuccessful -> drive object type was not able to be identified.
Reasons could be:
- Incorrect component type in the actual topology
- Component does not exist in the actual topology.
- Component not active.
Additional values:
Only for internal Siemens troubleshooting.
Byte 4, 3:
Only for internal Siemens troubleshooting.

Remedy: - If you have saved the project data using the commissioning software, download the project again. Save using the function "Copy RAM to ROM" or with p0971 = 1 so that all of the parameter files are again completely written to the non-volatile memory.
- replace the memory card or Control Unit.

Reaction upon A: NONE

Acknowl. upon A: NONE

F01038 (A) ACX: Loading the parameter back-up file unsuccessful

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: An error has occurred when downloading PSxxxyyy.ACX or PTxxxyyy.ACX files from the non-volatile memory.
Fault value (r0949, interpret hexadecimal):
Byte 1: yyy in the file name PSxxxyyy.ACX
yyy = 000 --> consistency back-up file
yyy = 001 ... 062 --> drive object number
yyy = 099 --> PROFIBUS parameter back-up file
Byte 2:
255: Incorrect drive object type.
254: Topology comparison unsuccessful -> drive object type was not able to be identified.
Reasons could be:
- Incorrect component type in the actual topology
- Component does not exist in the actual topology.
- Component not active.
Additional values:
Only for internal Siemens troubleshooting.
Byte 4, 3:
Only for internal Siemens troubleshooting.

Remedy: - If you have saved the project data using the commissioning software, download the project again. Save using the function "Copy RAM to ROM" or with p0977 = 1 so that all of the parameter files are again completely written to the non-volatile memory.
- replace the memory card or Control Unit.
Re byte 2 = 255:
- Correct the drive object type (see p0107).

Reaction upon A: NONE

Acknowl. upon A: NONE

F01039 (A) ACX: Writing to the parameter back-up file was unsuccessful

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: Writing to at least one parameter back-up file PSxxxyyy.*** in the non-volatile memory was unsuccessful.
- In the directory /USER/SINAMICS/DATA/ at least one parameter back-up file PSxxxyyy.*** has the "read only" file attribute and cannot be overwritten.
- There is not sufficient free memory space available.
- The non-volatile memory is defective and cannot be written to.
Fault value (r0949, interpret hexadecimal):
dcba hex
a = yyy in the file names PSxxxyyy.***
a = 000 --> consistency back-up file
a = 001 ... 062 --> drive object number
a = 099 --> PROFIBUS parameter back-up file
b = xxx in the file names PSxxxyyy.***
b = 000 --> data save started with p0971 = 1
b = 010 --> data save started with p0971 = 10
b = 011 --> data save started with p0971 = 11
b = 012 --> data save started with p0971 = 12
d, c:
Only for internal Siemens troubleshooting.

Remedy: - check the file attribute of the files (PSxxxyyy.***, CAxxxyyy.***, CCxxxyyy.***) and, if required, change from "read only" to "writeable".
- check the free memory space in the non-volatile memory. Approx. 80 kbyte of free memory space is required for every drive object in the system.
- replace the memory card or Control Unit.

Reaction upon A: NONE
Acknowl. upon A: NONE

F01039 (A) ACX: Writing to the parameter back-up file was unsuccessful

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: Writing to at least one parameter back-up file PSxxxyyy.*** in the non-volatile memory was unsuccessful.
- In the directory /USER/SINAMICS/DATA/ at least one parameter back-up file PSxxxyyy.*** has the "read only" file attribute and cannot be overwritten.
- There is not sufficient free memory space available.
- The non-volatile memory is defective and cannot be written to.
Fault value (r0949, interpret hexadecimal):
dcba hex
a = yyy in the file names PSxxxyyy.***
a = 000 --> consistency back-up file
a = 001 ... 062 --> drive object number
a = 070 --> FEPROM.BIN
a = 080 --> DEL4BOOT.TXT
a = 099 --> PROFIBUS parameter back-up file
b = xxx in the file names PSxxxyyy.***
b = 000 --> data save started with p0977 = 1 or p0971 = 1
b = 010 --> data save started with p0977 = 10
b = 011 --> data save started with p0977 = 11
b = 012 --> data save started with p0977 = 12
d, c:
Only for internal Siemens troubleshooting.
Remedy: - check the file attribute of the files (PSxxxyyy.***, CAxxxyyy.***, CCxxxyyy.***) and, if required, change from "read only" to "writeable".
- check the free memory space in the non-volatile memory. Approx. 80 kbyte of free memory space is required for every drive object in the system.
- replace the memory card or Control Unit.
Reaction upon A: NONE
Acknowl. upon A: NONE

F01040 Save parameter settings and carry out a POWER ON

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: A parameter has been changed that requires the parameters to be backed up and the Control Unit to be switched OFF and ON again.
Remedy: - Save parameters (p0971).
- carry out a POWER ON (power off/on) for the Control Unit.

F01040 Save parameter settings and carry out a POWER ON

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: A parameter was changed in the drive system which means that it is necessary to save the parameters and re-boot.
Remedy: - save the parameters (p0971/p0977).
- carry out a POWER ON (power off/on) for all components.
Then:
- upload the drive unit (commissioning software).

F01041 Parameter save necessary

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Defective or missing files were detected on the memory card when booting.
Fault value (r0949, interpret decimal):
1: Source file cannot be opened.
2: Source file cannot be read.
3: Target directory cannot be set up.
4. Target file cannot be set up/opened.
5. Target file cannot be written to.
Additional values:
Only for internal Siemens troubleshooting.

Remedy: - save the parameters.
- download the project again to the drive unit.
- update the firmware
- if required, replace the Control Unit and/or memory card card.

F01042 Parameter error during project download

Message value: Parameter: %1, Index: %2, fault cause: %3

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: An error was detected when downloading a project using the commissioning software (e.g. incorrect parameter value).
For the specified parameter, it was detected that dynamic limits were exceeded that may possibly depend on other parameters.
Fault value (r0949, interpret hexadecimal):
ccbbaaaa hex
aaaa = Parameter
bb = Index
cc = fault cause
0: Parameter number illegal.
1: Parameter value cannot be changed.
2: Lower or upper value limit exceeded.
3: Sub-index incorrect.
4: No array, no sub-index.
5: Data type incorrect.
6: Setting not permitted (only resetting).
7: Descriptive element cannot be changed.
9: Descriptive data not available.
11: No master control.
15: No text array available.
17: Task cannot be executed due to operating state.
20: Illegal value.
21: Response too long.
22: Parameter address illegal.
23: Format illegal.
24: Number of values not consistent.
108: Unit unknown.
Additional values:
Only for internal Siemens troubleshooting.

Remedy: - enter the correct value in the specified parameter.
- identify the parameter that restricts the limits of the specified parameter.

F01042 Parameter error during project download

Message value: Parameter: %1, Index: %2, fault cause: %3

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: An error was detected when downloading a project using the commissioning software (e.g. incorrect parameter value).
For the specified parameter, it was detected that dynamic limits were exceeded that may possibly depend on other parameters.
Fault value (r0949, interpret hexadecimal):
ccbbaaaa hex
aaaa = Parameter
bb = Index
cc = fault cause
0: Parameter number illegal.
1: Parameter value cannot be changed.
2: Lower or upper value limit exceeded.
3: Sub-index incorrect.
4: No array, no sub-index.
5: Data type incorrect.
6: Setting not permitted (only resetting).
7: Descriptive element cannot be changed.
9: Descriptive data not available.
11: No master control.
15: No text array available.
17: Task cannot be executed due to operating state.
20: Illegal value.
21: Response too long.
22: Parameter address illegal.
23: Format illegal.
24: Number of values not consistent.
25: Drive object does not exist.
101: Presently de-activated.
104: Illegal value.
107: Write access not permitted when controller enabled.
108: Unit unknown.
109: Write access only in the commissioning state, encoder (p0010 = 4).
110: Write access only in the commissioning state, motor (p0010 = 3).
111: Write access only in the commissioning state, power unit (p0010 = 2).
112: Write access only in the quick commissioning mode (p0010 = 1).
113: Write access only in the ready mode (p0010 = 0).
114: Write access only in the commissioning state, parameter reset (p0010 = 30).
115: Write access only in the Safety Integrated commissioning state (p0010 = 95).
116: Write access only in the commissioning state, technological application/units (p0010 = 5).
117: Write access only in the commissioning state (p0010 not equal to 0).
118: Write access only in the commissioning state, download (p0010 = 29).
119: Parameter may not be written in download.
120: Write access only in the commissioning state, drive basic configuration (device: p0009 = 3).
121: Write access only in the commissioning state, define drive type (device: p0009 = 2).
122: Write access only in the commissioning state, data set basic configuration (device: p0009 = 4).
123: Write access only in the commissioning state, device configuration (device: p0009 = 1).
124: Write access only in the commissioning state, device download (device: p0009 = 29).
125: Write access only in the commissioning state, device parameter reset (device: p0009 = 30).
126: Write access only in the commissioning state, device ready (device: p0009 = 0).
127: Write access only in the commissioning state, device (device: p0009 not equal to 0).
129: Parameter may not be written in download.
130: Transfer of the master control is inhibited via binector input p0806.
131: Required BICO interconnection not possible because BICO output does not supply floating value
132: Free BICO interconnection inhibited via p0922.
133: Access method not defined.
200: Below the valid values.
201: Above the valid values.

202: Cannot be accessed from the Basic Operator Panel (BOP).
203: Cannot be read from the Basic Operator Panel (BOP).
204: Write access not permitted.

Remedy: - enter the correct value in the specified parameter.
- identify the parameter that restricts the limits of the specified parameter.

F01043 Fatal error at project download

Message value: Fault cause: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: A fatal error was detected when downloading a project using the commissioning software.
Fault value (r0949, interpret decimal):
1: Device status cannot be changed to Device Download (drive object ON?).
2: Incorrect drive object number.
8: Maximum number of drive objects that can be generated exceeded.
11: Error while generating a drive object (global component).
12: Error while generating a drive object (drive component).
13: Unknown drive object type.
14: Drive status cannot be changed to "ready for operation" (r0947 and r0949).
15: Drive status cannot be changed to drive download.
16: Device status cannot be changed to "ready for operation".
18: A new download is only possible if the factory settings are restored for the drive unit.
20: The configuration is inconsistent.
21: Error when accepting the download parameters.
22: SW-internal download error.
100: The download was canceled, because no write requests were received from the commissioning client. (e.g. for interrupted communication).
Additional values: only for internal Siemens troubleshooting.

Remedy: - use the current version of the commissioning software.
- modify the offline project and download again (e.g. compare the motor and Power Module in the offline project and on the drive).
- change the drive state (is a drive rotating or is there a message/signal?).
- carefully note any other messages/signals and remove their cause.
- boot from previously saved files (power-down/power-up or p0970=10,..).

F01043 Fatal error at project download

Message value: Fault cause: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: A fatal error was detected when downloading a project using the commissioning software.
Fault value (r0949, interpret decimal):
1: Device status cannot be changed to Device Download (drive object ON?).
2: Incorrect drive object number.
3: A drive object that has already been deleted is deleted again.
4: Deleting of a drive object that has already been registered for generation.
5: Deleting a drive object that does not exist.
6: Generating an undeleted drive object that already existed.
7: Regenerating a drive object already registered for generation.
8: Maximum number of drive objects that can be generated exceeded.
9: Error while generating a device drive object.
10: Error while generating target topology parameters (p9902 and p9903).
11: Error while generating a drive object (global component).
12: Error while generating a drive object (drive component).
13: Unknown drive object type.
14: Drive status cannot be changed to "ready for operation" (r0947 and r0949).
15: Drive status cannot be changed to drive download.
16: Device status cannot be changed to "ready for operation".
17: It is not possible to download the topology. The component wiring should be checked, taking into account the various messages/signals.

18: A new download is only possible if the factory settings are restored for the drive unit.
19: The slot for the option module has been configured several times (e.g. CAN and COMM BOARD)
20: The configuration is inconsistent (e.g. CAN for Control Unit, however no CAN configured for drive objects A_INF, SERVO or VECTOR).
21: Error when accepting the download parameters.
22: Software-internal download error.
Additional values: only for internal Siemens troubleshooting.

Remedy: - use the current version of the commissioning software.
- modify the offline project and carry out a new download (e.g. compare the number of drive objects, motor, encoder, power unit in the offline project and at the drive).
- change the drive state (is a drive rotating or is there a message/signal?).
- carefully note any other messages/signals and remove their cause.
- boot from previously saved files (power-down/power-up or p0976).

F01044 CU: Descriptive data error

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: POWER ON
Cause: An error was detected when loading the descriptive data saved in the non-volatile memory.
Remedy: Replace the memory card or Control Unit.

A01045 Configuring data invalid

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An error was detected when evaluating the parameter files PSxxxyyy.ACX, PTxxxyyy.ACX, CAxxxyyy.ACX, or CCxxxyyy.ACX saved in the non-volatile memory. Because of this, under certain circumstances, several of the saved parameter values were not able to be accepted. Also see r9406 up to r9408.
Alarm value (r2124, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - Check the parameters displayed in r9406 up to r9408, and correct these if required.
- Restore the factory setting using (p0970 = 1) and re-load the project into the drive unit.
Then save the parameterization in STARTER using the "Copy RAM to ROM" function or with p0971 = 1. This overwrites the incorrect parameter files in the non-volatile memory – and the alarm is withdrawn.

A01049 It is not possible to write to file

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: It is not possible to write into a write-protected file (PSxxxxxx.acx). The write request was interrupted.
Alarm value (r2124, interpret decimal):
Drive object number.
Remedy: Check whether the "write protected" attribute has been set for the files in the non-volatile memory under .../USER/SINAMICS/DATA/... When required, remove write protection and save again (e.g. set p0971 to 1).

A01049 CU: It is not possible to write to file

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: It is not possible to write into a write-protected file (PSxxxxxx.acx). The write request was interrupted.
Alarm value (r2124, interpret decimal):
Drive object number.

Remedy: Check whether the "write protected" attribute has been set for the files in the non-volatile memory under .../USER/SINAMICS/DATA/...
When required, remove write protection and save again (e.g. set p0977 to 1).

F01050 Memory card and device incompatible

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (NONE, OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: The memory card and the device type do not match (e.g. a memory card for SINAMICS S is inserted in SINAMICS G).
Remedy: - insert the matching memory card.
- use the matching Control Unit or power unit.

A01053 CU: System overload measured

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: A system overload was determined based on measured values.
Alarm value (r2124, interpret decimal):
2: Computing time load too high.
6: Cyclic computing time load too high.
See also: r9976 (System utilization)
Remedy: - reduce the sampling time.
- only use one data set (CDS, DDS).
- de-activate the function module.
- de-activate drive object.
- remove the drive object from the target topology.

F01054 CU: System limit exceeded

Message value: -
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A system overload was identified as a result of too many functions requiring a lot of computation time.
At least one of the following rules was not complied with:
- it is not permissible to activate function module "Closed-loop position control" (r0108.3) in conjunction with "Free function blocks" (r0108.18).
- it is not permissible to activate function module "Basic positioner" (r0108.4) in conjunction with "Free function blocks" (r0108.18).
- when the function module "Free function blocks" is activated (r0108.18), only 1 speed encoder must be operated.

Remedy: Configure the drive device corresponding to the rules listed under cause.

A01064 (F) CU: Internal error (CRC)

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: CRC error in the Control Unit program memory
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

Reaction upon F: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A01066 Buffer memory: 70% fill level reached or exceeded

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The non-volatile buffer memory for parameter changes is filled to at least 70%.
This can also occur if the buffer memory is active (p0014 = 1) and parameters are continually changed via a fieldbus system.
Remedy: If required, de-activate and clear the buffer memory (p0014 = 0).
If required, clear the buffer memory (p0014 = 2).
In the following cases, the entries in the buffer memory are transferred into the ROM and then the buffer memory is cleared:
- p0971 = 1
- power down/power up the Control Unit
See also: p0014 (Buffer memory mode)

A01067 Buffer memory: 100 % fill level reached

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The non-volatile buffer memory for parameter changes is filled to 100%.
All additional parameter changes will no longer be taken into account in the non-volatile buffer memory. However, parameter changes can still be made in the volatile memory (RAM).
This can also occur if the buffer memory is active (p0014 = 1) and parameters are continually changed via a fieldbus system.
Remedy: If required, de-activate and clear the buffer memory (p0014 = 0).
If required, clear the buffer memory (p0014 = 2).
In the following cases, the entries in the buffer memory are transferred into the ROM and then the buffer memory is cleared:
- p0971 = 1
- power down/power up the Control Unit
See also: p0014 (Buffer memory mode)

F01068 CU: Data memory memory overflow

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The utilization for a data memory area is too large.
Fault value (r0949, interpret binary):
Bit 0 = 1: High-speed data memory 1 overloaded
Bit 1 = 1: High-speed data memory 2 overloaded
Bit 2 = 1: High-speed data memory 3 overloaded
Bit 3 = 1: High-speed data memory 4 overloaded
Remedy: - de-activate the function module.
- de-activate drive object.
- remove the drive object from the target topology.

A01069 Parameter backup and device incompatible

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The parameter backup (on memory card or in the drive device) and the drive device and/or its control mode (vector or servo) do not match.
The module boots with the factory settings.

Example:
Devices A and B. are not compatible and a memory card with the parameter backup for device A is inserted in device B.

Remedy: - insert a memory card with compatible parameter backup and carry out a POWER ON.
- insert a memory card without parameter backup and carry out a POWER ON.
- If required, withdraw the memory card and carry out POWER ON.
- check the control mode that has been set (vector/servo)
- carry out a factory reset to restore factory settings.
- save the parameters (p0971 = 1).

F01072 Memory card restored from the backup copy

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The Control Unit was switched-off while writing to the memory card. This is why the visible partition became defective.
After switching on, the data from the non-visible partition (backup copy) were written to the visible partition.
Remedy: Check that the firmware and parameterization is up-to-date.

A01073 POWER ON required for backup copy on memory card

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The parameter assignment on the visible partition of the memory card has changed.
In order that the backup copy on the memory card is updated on the non-visible partition, it is necessary to carry out a POWER ON or hardware reset (p0972) of the Control Unit.
Note:
It is possible that a new POWER ON is requested via this alarm (e.g. after saving with p0971 = 1).
Remedy: - carry out a POWER ON (power off/on) for the Control Unit.
- carry out a hardware reset (RESET button, p0972).

A01100 CU: Memory card withdrawn

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The memory card (non-volatile memory) was withdrawn during operation.
Notice:
It is not permissible for the memory card to be withdrawn or inserted under voltage.
Remedy: - power down the drive system.
- re-insert the memory card that was withdrawn - this card must match the drive system.
- power up the drive system again.

F01105 (A) CU: Insufficient memory

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF1
Acknowledge: POWER ON
Cause: Too many data sets are configured on this Control Unit.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - reduce the number of data sets.
Reaction upon A: NONE
Acknowl. upon A: NONE

F01105 (A) CU: Insufficient memory

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1
Acknowledge: POWER ON
Cause: Too many functions have been configured on this Control Unit (e.g. too many drives, function modules, data sets, OA applications, blocks, etc).
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - change the configuration on this Control Unit (e.g. fewer drives, function modules, data sets, OA applications, blocks, etc).
- use an additional Control Unit.
Reaction upon A: NONE
Acknowl. upon A: NONE

F01107 Save to memory card unsuccessful

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A data save to the memory card was not able to be successfully carried out.
- Memory card is defective.
- Insufficient space on memory card.
Fault value (r0949, interpret decimal):
1: The file on the RAM was not able to be opened.
2: The file on the RAM was not able to be read.
3: A new directory could not be created on the memory card.
4: A new file could not be created on the memory card.
5: A new file could not be written on the memory card.
Remedy: - try to save again.
- replace the memory card or Control Unit.

F01107 CU: Data save in the non-volatile memory unsuccessful

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A data save in the non-volatile memory was not able to be successfully carried out.
- non-volatile memory is defective.
- insufficient space in the non-volatile memory.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - try to save again.
- replace the memory card or Control Unit.

F01110 CU: More than one SINAMICS G on one Control Unit

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: More than one SINAMICS G type power unit is being operated from the Control Unit.
Fault value (r0949, interpret decimal):
Number of the second drive with a SINAMICS G type power unit.
Remedy: Only one SINAMICS G drive type is permitted.

F01111 CU: Mixed operation of drive units illegal

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Illegal operation of various drive units on one Control Unit:
- SINAMICS S together with SINAMICS G
- SINAMICS S together with SINAMICS S Value or Combi

Fault value (r0949, interpret decimal):
Number of the first drive object with a different power unit type.

Remedy: Only power units of one particular drive type may be operated with one Control Unit.

F01112 CU: Power unit not permissible

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The connected power unit cannot be used together with this Control Unit.
Fault value (r0949, interpret decimal):
1: Power unit is not supported (e.g. PM340).

Remedy: Replace the power unit that is not permissible by a component that is permissible.

F01112 CU: Power unit not permissible

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The connected power unit cannot be used together with this Control Unit.
Fault value (r0949, interpret decimal):
1: Power unit is not supported (e.g. PM240).
2: DC/AC power unit connected to CU310 not permissible.
3: Power unit (S120M) not permitted for vector control.

Remedy: Replace the power unit that is not permissible by a component that is permissible.

F01120 (A) Terminal initialization has failed

Message value: %1

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An internal software error occurred while the terminal functions were being initialized.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy:
- carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.

Reaction upon A: NONE

Acknowl. upon A: NONE

F01122 (A) Frequency at the measuring probe input too high

Message value: %1

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The frequency of the pulses at the measuring probe input is too high.
Fault value (r0949, interpret decimal):

1: DI/DO 9 (X122.8)
2: DI/DO 10 (X122.10)
4: DI/DO 11 (X122.11)
8: DI/DO 13 (X132.8)
16: DI/DO 14 (X132.10)
32: DI/DO 15 (X132.11)
64: DI/DO 8 (X122.7)
128: DI/DO 12 (X132.7)

Remedy: Reduce the frequency of the pulses at the measuring probe input.

Reaction upon A: NONE

Acknowl. upon A: NONE

F01150 CU: Number of instances of a drive object type exceeded

Message value: Drive object type: %1, number permitted: %2, actual number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The maximum permissible number of instances of a drive object type was exceeded.
Drive object type:
Drive object type (p0107), for which the maximum permissible number of instances was exceeded.
Number permitted:
Max. permissible number of instances for this drive object type.
Actual number:
Current number of instances for this drive object type.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
ddccbbaa hex: aa = drive object type, bb = number limited, cc = actual number, dd = no significance

Remedy: - power down the unit.
- suitably restrict the number of instances of a drive object type by reducing the number of inserted components.
- re-commission the unit.

F01151 CU: Number of drive objects of a category exceeded

Message value: Drive object category: %1, number permitted: %2, actual number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The maximum permissible number of drive objects of a category was exceeded.
Drive object category:
Drive object category, for which the maximum permissible number of drive objects was exceeded.
Number permitted:
Max. permissible number for this drive object category.
Actual number:
Actual number for this drive object category.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
ddccbbaa hex: aa = drive object category, bb = number limited, cc = actual number, dd = no significance

Remedy: - power down the unit.
- suitably restrict the number of drive objects of the specified category by reducing the number of inserted components.
- re-commission the unit.

F01200 CU: Time slice management internal software error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A time slice management error has occurred.
It is possible that the sampling times have been inadmissibly set.

Fault value (r0949, interpret hexadecimal):
998:
Too many time slices occupied by OA (e.g. DCC).
999:
Too many time slices occupied by the basic system. Too many different sampling times may have been set.
Additional values:
Only for internal Siemens troubleshooting.

Remedy: - check the sampling time setting (p0112, p0115, p4099, p9500, p9511).
- contact the Hotline.

F01205 CU: Time slice overflow

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: Insufficient computation time.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: Contact the Hotline.

F01205 CU: Time slice overflow

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: Insufficient processing time is available for the existing topology.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - reduce the number of drives.
- increase the sampling times.

F01221 CU: Bas clk cyc too low

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The closed-loop control / monitoring cannot maintain the envisaged clock cycle.
The runtime of the closed-loop control/monitoring is too long for the particular clock cycle or the computing time remaining in the system is not sufficient for the closed-loop control/monitoring.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: Increase the basic clock cycle of DRIVE-CLiQ communication.

F01250 CU: CU-EEPROM incorrect read-only data

Message value: %1
Drive object: All objects
Reaction: NONE (OFF2)
Acknowledge: POWER ON
Cause: Error when reading the read-only data of the EEPROM in the Control Unit.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON.
- replace the Control Unit.

A01251 CU: CU-EEPROM incorrect read-write data

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: Error when reading the read-write data of the EEPROM in the Control Unit.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: For alarm value r2124 < 256, the following applies:
- carry out a POWER ON.
- replace the Control Unit.

For alarm value r2124 >= 256, the following applies:
- clear the fault memory (p0952 = 0).
- replace the Control Unit.

A01251 CU: CU-EEPROM incorrect read-write data

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: Error when reading the read-write data of the EEPROM in the Control Unit.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: For alarm value r2124 < 256, the following applies:
- carry out a POWER ON.
- replace the Control Unit.

For alarm value r2124 >= 256, the following applies:
- for the drive object with this alarm, clear the fault memory (p0952 = 0).
- as an alternative, clear the fault memory of all drive objects (p2147 = 1).
- replace the Control Unit.

F01255 CU: Option Board EEPROM read-only data error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (OFF2)

Acknowledge: POWER ON

Cause: Error when reading the read-only data of the EEPROM in the Option Board.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON.
- replace the Control Unit.

A01256 CU: Option Board EEPROM read-write data error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: Error when reading the read-write data of the EEPROM in the Option Board.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON.
- replace the Control Unit.

F01303 DRIVE-CLiQ component does not support the required function

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A function requested by the Control Unit is not supported by a DRIVE-CLiQ component.
Fault value (r0949, interpret decimal):
1: The component does not support the de-activation.
101: The Motor Module does not support an internal armature short-circuit.
102: The Motor Module does not support the de-activation.
201: The Sensor Module does not support actual value inversion (p0410.0 = 1) when using a Hall sensor (p0404.6 = 1) for the commutation.
202: The Sensor Module does not support parking/unparking.
203: The Sensor Module does not support the de-activation.
204: The firmware of this Terminal Module 15 (TM15) does not support the application TM15DI/DO.
205: The Sensor Module does not support the selected temperature evaluation (r0458).
206: The firmware of this Terminal Modules TM41/TM31/TM15 refers to an old firmware version. It is urgently necessary to upgrade the firmware to ensure disturbance-free operation.
207: The power unit with this hardware version does not support operation with device supply voltages of less than 380 V.
208: The Sensor Module does not support de-selection of commutation with zero mark (via p0430.23).
211: The Sensor Module does not support single-track encoders (r0459.10).
212: The Sensor Module does not support LVDT sensors (p4677.0).
213: The Sensor Module does not support the characteristic type (p4662).

Remedy: Upgrade the firmware of the DRIVE-CLiQ component involved.
For fault value = 205:
Check parameter p0600 and p0601 and if required, adapt interpretation.
For fault value = 207:
Replace the power unit or if required set the device supply voltage higher (p0210).
For fault value = 208:
Check parameter p0430.23 and reset if necessary.

A01304 (F) Firmware version of DRIVE-CLiQ component is not up-to-date

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The non-volatile memory has a more recent firmware version than the one in the connected DRIVE-CLiQ component.
Alarm value (r2124, interpret decimal):
Component number of the DRIVE-CLiQ component involved.

Remedy: Update the firmware (p7828, p7829 and commissioning software).

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

F01305 Topology: Component number missing

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The component number from the topology was not parameterized (p0121 (for power unit, refer to p0107), p0131 (for servo/vector drives, refer to p0107), p0141, p0151, p0161).
Fault value (r0949, interpret decimal):
Data set number.
Note:
The fault also occurs if speed encoders have been configured (p0187 to p0189) but no component numbers exist for them.

In this case, the fault value includes the drive data set number plus 100 * encoder number (e.g. 3xx, if a component number was not entered in p0141 for the third encoder (p0189)).
See also: p0142 (Encoder component number), p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number)

Remedy: Enter the missing component number or remove the component and restart commissioning.
See also: p0142 (Encoder component number), p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number)

A01306 Firmware of the DRIVE-CLiQ component being updated

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Firmware update is active for at least one DRIVE-CLiQ component.
Alarm value (r2124, interpret decimal):
Component number of the DRIVE-CLiQ component.

Remedy: Not necessary.
This alarm automatically disappears after the firmware has been updated.

A01314 Topology: Component must not be present

Message value: Component number: %1, Component class: %2, Connection number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: For a component, "de-activate and not present" is set but this component is still in the topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
aa = component number
bb = component class of the component
cc = connection number
Note:
Component class and connection number are described in F01375.

Remedy: - remove the corresponding component.
- change the setting "de-activate and not present".
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).
See also: p0165 (Activate/de-activate filter module)

A01315 Drive object not ready for operation

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: For the active drive object involved, at least one activated component is missing.
Note:
All other active and operational drive objects can be in the "RUN" state.

Remedy: The alarm automatically disappears again with the following actions:
- de-activate the drive object involved (p0105 = 0).
- de-activate the components involved (p0125 = 0, p0145 = 0, p0155 = 0, p0165 = 0).
- re-insert the components involved.
See also: p0165 (Activate/de-activate filter module)

A01316 Drive object inactive and again ready for operation

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: If, when inserting a component of the target topology, an inactive, non-operational drive object becomes operational again. The associated parameter of the component is, in this case, set to "activate" (p0125, p0145, p0155, p0165).
Note:
This is the only message that is displayed for a de-activated drive object.

Remedy: The alarm automatically disappears again with the following actions:
- activate the drive object involved (p0105 = 1).
- again withdraw the components involved.

A01317 (N) De-activated component again present

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: If a component of the target topology for an active drive object is inserted and the associated parameter of the component is set to "de-activate" (p0125, p0145, p0155, p0165).
Note:
This is the only message that is displayed for a de-activated component.

Remedy: The alarm automatically disappears again with the following actions:
- activate the components involved (p0125 = 1, p0145 = 1, p0155 = 1, p0165 = 1).
- again withdraw the components involved.
See also: p0165 (Activate/de-activate filter module)

Reaction upon N: NONE

Acknowl. upon N: NONE

A01318 BICO: De-activated interconnections present

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: This alarm is used in the following cases:
- If an inactive/non-operational drive object is active again/ready for operation
- If there are items in the list of BI/CI parameters (r9498[0...29], r9499[0...29])
- If the BICO interconnections saved in the list of BI/CI parameters (r9498[0...29], r9499[0...29]) have actually been changed

Remedy: Reset alarm:
- Set p9496 to 1 or 2
or
- de-activate the drive object again.

A01319 Inserted component not initialized

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Initialization is required for at least one inserted component.
This is only possible if the pulses are inhibited for all the drive objects.

Remedy: Activate pulse inhibit for all drive objects.

A01320 Topology: Drive object number does not exist in configuration

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A drive object number is missing in p0978
Alarm value (r2124, interpret decimal):
Index of p0101 under which the missing drive object number can be determined.
Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01321 Topology: Drive object number does not exist in configuration

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: p0978 contains a drive object number that does not exist.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the drive object number can be determined.
Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01322 Topology: Drive object number present twice in configuration

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A drive object number is present more than once in p0978.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the involved drive object number is located.
Remedy: Set parameter p0009 = 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01323 Topology: More than two partial lists created

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Partial lists are available more than twice in p0978. After the second 0, all must be 0.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the illegal value is located.

Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01324 Topology: Dummy drive object number incorrectly created

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: In p0978, dummy drive object numbers (255) are only permitted in the first partial list.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the illegal value is located.

Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

F01325 Topology: Component number not present in target topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The component configured in a parameter (e.g. p0121, p0131, etc.) is not present in the target topology.
Alarm value (r2124, interpret decimal):
Configured component number that is not present in target topology.

Remedy: Establish topology and DO configuration consistency.

A01330 Topology: Quick commissioning not possible

Message value: Fault cause: %1, supplementary information: %2, preliminary component number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Unable to carry out a quick commissioning. The existing actual topology does not fulfill the requirements.
Alarm value (r2124, interpret hexadecimal):
ccccbbaa hex: cccc = preliminary component number, bb = supplementary information, aa = fault cause
aa = 01 hex = 1 dec:
On one component illegal connections were detected.
- bb = 01 hex = 1 dec: For a Motor Module, more than one motor with DRIVE-CLiQ was detected.
- bb = 02 hex = 2 dec: For a motor with DRIVE-CLiQ, the DRIVE-CLiQ cable is not connected to a Motor Module.

aa = 02 hex = 2 dec:
The topology contains too many components of a particular type.
- bb = 01 hex = 1 dec: There is more than one master Control Unit.
- bb = 02 hex = 2 dec: There is more than 1 infeed (8 for a parallel circuit configuration).
- bb = 03 hex = 3 dec: There are more than 10 Motor Modules (8 for a parallel circuit configuration).
- bb = 04 hex = 4 dec: There are more than 9 encoders.
- bb = 05 hex = 5 dec: There are more than 8 Terminal Modules.
- bb = 07 hex = 7 dec: Unknown component type
- bb = 08 hex = 8 dec: There are more than 6 drive slaves.
- bb = 09 hex = 9 dec: Connection of a drive slave not permitted.
- bb = 0a hex = 10 dec: There is no drive master.
- bb = 0b hex = 11 dec: There is more than one motor with DRIVE-CLiQ for a parallel circuit.
- bb = 0c hex = 12 dec: Different power units are being used in a parallel connection.
- cccc: Not used.

aa = 03 hex = 3 dec:
More than 16 components are connected at a DRIVE-CLiQ socket of the Control Unit.
- bb = 0, 1, 2, 3 means e.g. detected at the DRIVE-CLiQ socket X100, X101, X102, X103.
- cccc: Not used.
aa = 04 hex = 4 dec:
The number of components connected one after the other is greater than 125.
- bb: Not used.
- cccc = preliminary component number of the first component and component that resulted in the fault.
aa = 05 hex = 5 dec:
The component is not permissible for SERVO.
- bb = 01 hex = 1 dec: SINAMICS G available.
- bb = 02 hex = 2 dec: Chassis available.
- cccc = preliminary component number of the first component and component that resulted in the fault.
aa = 06 hex = 6 dec:
On one component illegal EEPROM data was detected. These must be corrected before the system continues to boot.
- bb = 01 hex = 1 dec: The Order No. [MLFB] of the power unit that was replaced includes a space retainer. The space retainer (*) must be replaced by a correct character.
- cccc = preliminary component number of the component with illegal EEPROM data.
aa = 07 hex = 7 dec:
The actual topology contains an illegal combination of components.
- bb = 01 hex = 1 dec: Active Line Module (ALM) and Basic Line Module (BLM).
- bb = 02 hex = 2 dec: Active Line Module (ALM) and Smart Line Module (SLM).
- bb = 03 hex = 3 dec: SIMOTION control (e.g. SIMOTION D445) and SINUMERIK component (e.g. NX15).
- bb = 04 hex = 4 dec: SINUMERIK control (e.g. SINUMERIK 730.net) and SIMOTION component (e.g. CX32).
- cccc: Not used.
Note:
Connection type and connection number are described in F01375.

Remedy:
- adapt the output topology to the permissible requirements.
- carry out commissioning using the commissioning software.
- for motors with DRIVE-CLiQ, connect the power and DRIVE-CLiQ cable to the same Motor Module (Single Motor Module: DRIVE-CLiQ at X202, Double Motor Module: DRIVE-CLiQ from motor 1 (X1) to X202, from motor 2 (X2) to X203).

Re aa = 06 hex = 6 dec and bb = 01 hex = 1 dec:
Correct the order number when commissioning using the commissioning software.

A01331 Topology: At least one component not assigned to a drive object

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause:
At least one component is not assigned to a drive object.
- when commissioning, a component was not able to be automatically assigned to a drive object.
- the parameters for the data sets are not correctly set.

Alarm value (r2124, interpret decimal):
Component number of the unassigned component.

Remedy:
This component is assigned to a drive object.
Check the parameters for the data sets.
Examples:
- power unit (p0121).
- motor (p0131, p0186).
- encoder interface (p0140, p0141, p0187 ... p0189).
- encoder (p0140, p0142, p0187 ... p0189).
- Terminal Module (p0151).
- option board (p0161).

F01340 Topology: Too many components on one line

Message value: Component number or connection number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: For the selected communications clock cycle, too many DRIVE-CLiQ components are connected to one line of the Control Unit.
Fault value (r0949, interpret hexadecimal):
xyy hex: x = fault cause, yy = component number or connection number.
1yy:
The communications clock cycle of the DRIVE-CLiQ connection on the Control Unit is not sufficient for all read transfers.
2yy:
The communications clock cycle of the DRIVE-CLiQ connection on the Control Unit is not sufficient for all write transfers.
3yy:
Cyclic communication is fully utilized.
4yy:
The DRIVE-CLiQ cycle starts before the earliest end of the application. An additional dead time must be added to the control. Sign-of-life errors can be expected.
The conditions of operation with a current controller sampling time of 31.25 µs have not been maintained.
5yy:
Internal buffer overflow for net data of a DRIVE-CLiQ connection.
6yy:
Internal buffer overflow for receive data of a DRIVE-CLiQ connection.
7yy:
Internal buffer overflow for send data of a DRIVE-CLiQ connection.
8yy:
The component clock cycles cannot be combined with one another
900:
The lowest common multiple of the clock cycles in the system is too high to be determined.
901:
The lowest common multiple of the clock cycles in the system cannot be generated with the hardware.

Remedy: - check the DRIVE-CLiQ connection.
- Reduce the number of components on the DRIVE-CLiQ line involved and distribute these to other DRIVE-CLiQ sockets of the Control Unit. This means that communication is uniformly distributed over several lines.
Re fault value = 1yy - 4yy in addition:
- increase the sampling times (p0112, p0115, p4099). If necessary, for DCC or FBLOCKS, change the assignment of the run-time group (p21000, p20000) so that the sampling time (r21001, r20001) is increased.
- if necessary, reduce the number of cyclically calculated blocks (DCC) and/or function blocks (FBLOCKS).
- reduce the function modules (r0108).
- establish the conditions for operation with a current controller sampling time of 31.25 µs (at the DRIVE-CLiQ line, only operate Motor Modules and Sensor Modules with this sampling time and only use a permitted Sensor Module (e.g. SMC20, this means a 3 at the last position of the order number)).
- For an NX, the corresponding Sensor Module for a possibly existing second measuring system should be connected to a free DRIVE-CLiQ socket of the NX.
Re fault value = 8yy in addition:
- check the clock cycles settings (p0112, p0115, p4099). Clock cycles on a DRIVE-CLiQ line must be perfect integer multiples of one another. As clock cycle on a line, all clock cycles of all drive objects in the previously mentioned parameters apply, which have components on the line involved.
Re fault value = 9yy in addition:
- check the clock cycles settings (p0112, p0115, p4099). The lower the numerical value difference between two clock cycles, the higher the lowest common multiple. This behavior has a significantly stronger influence, the higher the numerical values of the clock cycles.

F01341 Topology: Maximum number of DRIVE-CLiQ components exceeded

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Too many DRIVE-CLiQ components were defined in the actual topology.
Note:
Pulse enable is withdrawn and prevented.

Remedy: - check the DRIVE-CLiQ connection.
- reduce the number components on the DRIVE-CLiQ line involved in order to maintain the maximum quantity structure.

F01354 Topology: Actual topology indicates an illegal component

Message value: Fault cause: %1, component number: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The actual topology indicates at least one illegal component.
Fault value (r0949, interpret hexadecimal):
yyxx hex: yy = component number, xx = cause.
xx = 1: Component at this Control Unit not permissible.
xx = 2: Component in combination with another component not permissible.
Note:
Pulse enable is prevented.

Remedy: Remove the illegal components and restart the system.

F01355 Topology: Actual topology changed

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The device target topology (p0099) does not correspond to the device actual topology (r0098).
The fault only occurs if the topology was commissioned using the automatic internal device mechanism and not using the commissioning software.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: One of the following counter-measures can be selected if no faults have occurred in the topology detection itself:
If commissioning is still not completed:
- carry out a self-commissioning routine (starting from p0009 = 1).
In general:
Set p0099 = r0098, set p0009 = 0; for existing Motor Modules, this results in servo drives being automatically generated (p0107).
Generating servo drives: Set p0097 to 1, set p0009 to 0.
Generating vector drives: Set p0097 to 2, set p0009 to 0.
Generating vector drives with parallel circuit: Set p0097 to 12, set p0009 to 0.
In order to set configurations in p0108, before setting p0009 to 0, it is possible to first set p0009 to 2 and modify p0108. The index corresponds to the drive object (p0107).
If commissioning has already been completed:
- re-establish the original connections and re-connect power to the Control Unit.
- restore the factory setting for the complete equipment (all of the drives) and allow automatic self-commissioning again.
- change the device parameterization to match the connections (this is only possible using the commissioning software).
Notice:
Topology changes that result in this fault being generated cannot be accepted by the automatic function in the device, but must be transferred using the commissioning software and parameter download. The automatic function in the device only allows constant topology to be used. Otherwise, when the topology is changed, all of the previous parameter settings are lost and replaced by the factory setting.

F01356 Topology: There is a defective DRIVE-CLiQ component

Message value: Fault cause: %1, Component number: %2, Connection number: %3

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The actual topology indicates at least one defective DRIVE-CLiQ component.
Fault value (r0949, interpret hexadecimal):
zzyyxx hex:
zz = connection number of the component at which the defective component is connected
yy = component number of the component at which the defective component is connected
xx = fault cause
xx = 1: Component at this Control Unit not permissible.
xx = 2: component with communication defect.
Note:
Pulse enable is withdrawn and prevented.

Remedy: Replace the defective component and restart the system.

F01357 Topology: Two Control Units identified on the DRIVE-CLiQ line

Message value: component number: %1, connection number: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: In the actual topology, 2 Control Units are connected with one another through DRIVE-CLiQ. This is not permitted.
Fault value (r0949, interpret hexadecimal):
yyxx hex:
yy = connection number of the Control Unit at which the second Control Unit is connected
xx = component number of the Control Unit at which the second Control Unit is connected
Note:
Pulse enable is withdrawn and prevented.

Remedy: - remove the second Control Unit and restart the system.
- for the component DRIVE-CLiQ extension, interchange the hybrid cable (IN/OUT).

A01358 Topology: Line termination not available

Message value: CU connection number: %1, component number: %2, connection number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: At least one line with distributed drives is not terminated. The last participant on the line must be terminated with a line termination connector.
This therefore ensures the degree of protection of the distributed drives.
Fault value (r0949, interpret hexadecimal):
zzyyxx hex:
zz = connection number of the distributed drive where there is no terminating connector
yy = component number
xx = CU connection number

Remedy: Install the line terminating connector for the last distributed drive.

F01359 Topology: DRIVE-CLiQ performance not sufficient

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ performance is not sufficient at one line in order to identify an inserted component.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on).
- Distribute components across several DRIVE-CLiQ lines.
Note:
For this topology, do not withdraw and insert components in operation.

F01360 Topology: Actual topology not permissible

Message value: Fault cause: %1, preliminary component number: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The detected actual topology is not permissible.
Fault value (r0949, interpret hexadecimal):
ccccbbaa hex:
cccc = preliminary component number, bb = no significance, aa = fault cause
aa = 01 hex = 1 dec:
Too many components were detected at the Control Unit. A maximum of 199 components is permissible.
aa = 02 hex = 2 dec:
The component type of a component is not known.
aa = 03 hex = 3 dec:
It is illegal to combine ALM and BLM.
aa = 04 hex = 4 dec:
It is illegal to combine ALM and SLM.
aa = 05 hex = 5 dec:
It is illegal to combine BLM and SLM.
aa = 06 hex = 6 dec:
A CX32 was not directly connected to a permitted Control Unit.
aa = 07 hex = 7 dec:
An NX10 or NX15 was not directly connected to a permitted Control Unit.
aa = 08 hex = 8 dec:
A component was connected to a Control Unit that is not permitted for this purpose.
aa = 09 hex = 9 dec:
A component was connected to a Control Unit with out-of-date firmware.
aa = 0A hex = 10 dec:
Too many components of a particular type detected.
aa = 0B hex = 11 dec:
Too many components of a particular type detected on a single line.
Note:
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Re fault cause = 1:
Change the configuration. Connect less than 199 components to the Control Unit.
Re fault cause = 2:
Remove the component with unknown component type.
Re fault cause = 3, 4, 5:
Establish a valid combination.
Re fault cause = 6, 7:
Connect the expansion module directly to a permitted Control Unit.
Re fault cause = 8:
Remove component or use a permissible component.
Re fault cause = 9:
Upgrade the firmware of the Control Unit to a later version.
Re fault cause = 10, 11:
Reduce the number of components.

A01361 Topology: Actual topology contains SINUMERIK and SIMOTION components

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The detected actual topology contains SINUMERIK and SIMOTION components.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex: cc = fault cause, bb = component class of the actual topology, aa = component number of the component
cc = 01 hex = 1 dec:
An NX10 or NX15 was connected to a SIMOTION control.
cc = 02 hex = 2 dec:
A CX32 was connected to a SINUMERIK control.

Remedy: Re alarm value = 1:
Replace all NX10 or NX15 by a CX32.
Re alarm value = 2:
Replace all CX32 by an NX10 or NX15.

A01362 Topology: Topology rule(s) broken

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: At least one topology rule for the SINAMICS S120 Combi has been broken.
In the event of a fault, the ramping up of the drive system is aborted and closed-loop drive control is not enabled.
Alarm value (r2124, interpret decimal):
The alarm value indicates which rule has been violated.
1: The S120 Combi may only be wired via DRIVE-CLiQ socket X200 to X100 on the NCU.
2: Only one Single Motor Module (SMM) or one Double Motor Module (DMM) may be connected via X200 to the DRIVE-CLiQ socket X101 on the NCU.
3: Only one Terminal Module 54F (TM54F) or one DRIVE-CLiQ Hub Module (hub) may be connected via X500 to the DRIVE-CLiQ socket X102 on the NCU.
4: Only Sensor Modules may be connected to DRIVE-CLiQ sockets X201 up to X203 (3-axis) or X204 (4-axis) on the S120 Combi.
5: Only one Sensor Module, type SMC20 or SME20 may be connected to DRIVE-CLiQ socket X205 (X204 is not available for 3-axis).
6: If a Single Motor Module is being used as the first expansion axis, only one more Single Motor Module may be connected (via X200 to X201 on the first Single Motor Module).
7: Only Sensor Modules may be connected to the corresponding DRIVE-CLiQ socket X202 on any Single Motor Modules which may be present.
8: For a second Single Motor Module or for a Double Motor Module, it is not permissible to connect anything at X201.
9: If a Double Motor Module is used as an expansion axis, only Sensor Modules may be connected to X202 and X203.
10: If a Terminal Module 54F (TM54F) is configured, only one DRIVE-CLiQ Hub Module (DMC20, DME20) may be connected to X501 of the TM54F module via DRIVE-CLiQ socket X500.
11: On the DRIVE-CLiQ Hub Module, only Sensor Modules Cabinet (SMC) and Sensor Modules External (SME) may be connected to X501 through X505.
12: Only certain Motor Modules may be used for expansion axes.
13: For an S120 Combi with 3 axes, nothing must be connected at the DRIVE-CLiQ Hub Module at X503.

Remedy: Evaluate the alarm value and ensure compliance with the corresponding topology rule(s).

F01375 Topology: Actual topology, duplicate connection between two components

Message value: Preliminary component number: %1, component class: %2, connection number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: When detecting the actual topology, a ring-type connection was detected.
Fault value (r0949, interpret hexadecimal):
ccbbaaaa hex:
cc = connection number
bb = component class
aaaa = preliminary component number of a component included in the ring
Component class:
1: Control Unit.
2: Motor Module.
3: Line Module.
4: Sensor Module (SM).

5: Voltage Sensing Module (VSM).
6: Terminal Module (TM).
7: DRIVE-CLiQ Hub Module.
8: Controller Extension 32 (CX32, NX10, NX15).
9: Filter Module.
10: Hydraulic Module.
49: DRIVE-CLiQ components (non-listed components).
50: Option Slot (e.g. Terminal Board 30).
60: Encoder (e.g. EnDat).
70: Motor with DRIVE-CLiQ.
71: Hydraulic Cylinder.
72: Hydraulic Valve.
Component type:
Precise designation within a component class (e.g. "SMC20").
Connection number:
Consecutive numbers, starting from zero, of the appropriate connection or slot (e.g. DRIVE-CLiQ connection X100 on the Control Unit has the connection number 0).

Remedy: Output the fault value and remove the specified connection.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

F01380 Topology: Actual topology, defective EEPROM

Message value: Preliminary component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: POWER ON

Cause: When detecting the actual topology, a component with a defective EEPROM was detected.
Fault value (r0949, interpret hexadecimal):
bbbbaaaa hex:
aaaa = preliminary component number of the defective components

Remedy: Output the fault value and remove the defected component.

A01381 Topology: Comparison power unit shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a power unit in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01382 Topology: Comparison Sensor Module shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a Sensor Module in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01383 Topology: Comparison Terminal Module shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a Terminal Module in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01384 Topology: Comparison DRIVE-CLiQ Hub Module shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a DRIVE-CLiQ Hub Module in the actual topology that has been shifted with respect to the target topology.

Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01385 Topology: Comparison CX32 shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a controller extension 32 (CX32) in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01386 Topology: Comparison DRIVE-CLiQ component shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a DRIVE-CLiQ component in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology

Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).

Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01387 Topology: Comparison option slot component shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a option slot component in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).

Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01388 Topology: Comparison EnDat encoder shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected an EnDat encoder in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01389 Topology: Comparison motor with DRIVE-CLiQ shifted

Message value: Component number: %1, component class: %2, component number: %3, connection number: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a motor with DRIVE-CLiQ in the actual topology that has been shifted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number
cc = component number
bb = component class
aa = component number of the component shifted in the target topology
Note:
The connection in the actual topology where the shifted component was detected is described in dd, cc and bb.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- undo the change to the actual topology by changing over the DRIVE-CLiQ cables.
- commissioning software: Go online, upload the drive unit, adapt the topology offline and download the modified project.
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01416 Topology: Comparison additional component in actual topology

Message value: Component number: %1, Component class: %2, Connection number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: A component that has not been configured has been identified.

Remedy: Adapting the topologies:
- remove the additional component in the actual topology.
- download the target topology that matches the actual topology (commissioning software).

A01420 DRIVE-CLiQ component different

Message value: Component number: %1, component class target: %2, component class actual: %3, fault cause: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The component connected at the DRIVE-CLiQ socket does not correspond to the DRIVE-CLiQ component that was previously connected.
Alarm value (r2124, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Note:
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: - insert the correct component.
- restore the factory setting.
- download an appropriate project.

A01425 Topology: Comparison serial number of a component is different

Message value: Component number: %1, Component class: %2, Differences: %3

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected differences in the actual and target topologies in relation to one component.
The serial number is different.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
cc = number of differences
bb = component class
aa = component number of the component
Note:
The component class is described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- change over the actual topology to match the target topology.
- download the target topology that matches the actual topology (commissioning software).
Re byte cc:
cc = 1 --> can be acknowledged using p9904 or p9905.
cc > 1 --> can be acknowledged using p9905 and can be de-activated using p9906 or p9907/p9908.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).
See also: p9904 (Topology comparison acknowledge differences), p9905 (Device specialization)

A01428 Topology: Comparison connection of a component is different

Message value: Component number: %1, Component class: %2, Connection number1: %3, Connection number2: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected differences in the actual and target topologies in relation to one component.
A component was connected to another connection.
The different connections of a component are described in the alarm value:
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number of the target topology
cc = connection number of the actual topology
bb = component class
aa = component number
Note:
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- change over the actual topology to match the target topology.
- download the target topology that matches the actual topology (commissioning software).
- automatically remove the topology error (p9904).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).
See also: p9904 (Topology comparison acknowledge differences)

A01429 Topology: Comparison connection is different for more than one component

Message value: Component number: %1, Component class: %2, Connection number1: %3, Connection number2: %4

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: A topology comparison has found differences between the actual and target topology for several components. A component was connected to another connection.

The different connections of a component are described in the alarm value:
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number of the target topology
cc = connection number of the actual topology
bb = component class
aa = component number
Note:
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting the topologies:
- change over the actual topology to match the target topology.
- download the target topology that matches the actual topology (commissioning software).
Note:
In the software, a Double Motor Module behaves just like two separate DRIVE-CLiQ nodes. If a Double Motor Module is re-inserted, this can result in several differences in the actual topology.
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

F01451 Topology: Target topology is invalid

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: An error was detected in the target topology.
The target topology is invalid.
Fault value (r0949, interpret hexadecimal):
ccccbbaa hex: cccc = index error, bb = component number, aa = fault cause
aa = 1B hex = 27 dec: Error not specified.
aa = 1C hex = 28 dec: Value illegal.
aa = 1D hex = 29 dec: Incorrect ID.
aa = 1E hex = 30 dec: Incorrect ID length.
aa = 1F hex = 31 dec: Too few indices left.
aa = 20 hex = 32 dec: component not connected to Control Unit.

Remedy: Reload the target topology using the commissioning software.

F01470 Topology:Target topology ring-type connection detected

Message value: Component number: %1, Component class: %2, Connection number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A ring-type connection was detected when writing to the target topology.
Fault value (r0949, interpret hexadecimal):
ddccbbaa hex:
cc = connection number
bb = component class
aa = component number of a component included in the ring
Note:
Component class and connection number are described in F01375.

Remedy: Read out the fault value and remove one of the specified connections.
Then download the target topology again using the commissioning software.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

F01475 Topology: Target topology duplicate connection between two components

Message value: Component number: %1, Component class: %2, Connection number1: %3, Connection number2: %4

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: When writing the target topology, a duplicate connection between two components was detected.
Fault value (r0949, interpret hexadecimal):
ddccbbaa hex:
dd = connection number 2 of the duplicate connection
cc = connection number 1 of the duplicate connection
bb = component class
aa = component number of one of the components connected twice
Note:
Component class and connection number are described in F01375.

Remedy: Read out the fault value and remove one of the two specified connections.
Then download the target topology again using the commissioning software.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01481 Topology: Comparison power unit missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a power unit in the target topology that is not available in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - delete the drive belonging to the power unit in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
- check DRIVE-CLiQ cables for interruption and contact problems.
- check the 24 V supply voltage.
- check that the power unit is working properly.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01482 DRIVE-CLiQ component Sensor Module missing

Message value: Component number: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: No DRIVE-CLiQ component is connected at the DRIVE-CLiQ socket, even though one is parameterized. Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - connect DRIVE-CLiQ component
- appropriately parameterize the drive unit.

A01482 DRIVE-CLiQ component Sensor Module missing

Message value: Component number: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: No DRIVE-CLiQ component is connected at the DRIVE-CLiQ socket, even though one is parameterized.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - connect DRIVE-CLiQ component
- appropriately parameterize the drive unit.

A01483 Topology: Comparison Terminal Module missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a Terminal Module in the target topology that is not available in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - delete the Terminal Module in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
- check DRIVE-CLiQ cables for interruption and contact problems.
- check the 24 V supply voltage.
- check that the Terminal Module is working properly.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01484 Topology: Comparison DRIVE-CLiQ Hub Module missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a DRIVE-CLiQ Hub Module in the target topology that does not exist in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - delete the DRIVE-CLiQ Hub Module in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
- check DRIVE-CLiQ cables for interruption and contact problems.
- check the 24 V supply voltage.
- test the DRIVE-CLiQ Hub Module to ensure that it functions properly.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01485 Topology: Comparison CX32 missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a controller extension 32 (CX32) in the target topology that is not available in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - delete the CX32 / NX in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
- check DRIVE-CLiQ cables for interruption and contact problems.
- check the 24 V supply voltage.
- check that CX32/NX functions correctly.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01486 Topology: Comparison DRIVE-CLiQ components missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a DRIVE-CLiQ component in the target topology that is not available in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - delete the drive belonging to this component in the commissioning software project and download the new configuration to the drive unit.
- re-configure the drive belonging to this component in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
- check DRIVE-CLiQ cables for interruption and contact problems.
- check the 24 V supply voltage.
- check that the component is working properly.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01487 Topology: Comparison option slot components missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected an option slot module in the target topology that is not available in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - delete the option board in the commissioning software project and download the new configuration to the drive unit.
- re-configure the drive unit in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
- check that the option board is functioning correctly
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01488 Topology: Comparison EnDat encoder missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected an EnDat encoder in the target topology that is not available in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - re-configure the drive belonging to the encoder in the commissioning software project (encoder configuration) and download the new configuration to the drive unit.
- delete the drive belonging to the encoder in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01489 Topology: Comparison motor with DRIVE-CLiQ missing in the actual topology

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a motor with DRIVE-CLiQ in the target topology that is not available in the actual topology.
Alarm value (r2124, interpret decimal):
Component number of the additional target components.

Remedy: - re-configure the drive belonging to this motor in the commissioning software project and download the new configuration to the drive unit.
- re-configure the drive belonging to this motor in the commissioning software project and download the new configuration to the drive unit.
- check that the actual topology matches the target topology and if required, change over.
- check DRIVE-CLiQ cables for interruption and contact problems.
- check that the motor is working properly.
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

F01505 (A) BICO: Interconnection cannot be established

Message value: Parameter: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A PROFIdrive telegram has been set (p0922).
An interconnection contained in the telegram was not able to be established.
Fault value (r0949, interpret decimal):
Parameter receiver that should be changed.

Remedy: Establish another interconnection.

Reaction upon A: NONE

Acknowl. upon A: NONE

A01507 (F, N) BICO: Interconnections to inactive objects present

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: There are BICO interconnections to an inactive/inoperable drive object.
The BI/CI parameters involved are listed in r9498.
The associated BO/CO parameters are listed in r9499.
The list of the BICO interconnections to other drive objects is displayed in r9491 and r9492 of the de-activated drive object.
Note:
r9498 and r9499 are only written to, if p9495 is not set to 0.
Alarm value (r2124, interpret decimal):
Number of BICO interconnections found to inactive drive objects.

Remedy: - set all open BICO interconnections centrally to the factory setting with p9495 = 2.
- make the non-operational drive object active/operational again (re-insert or activate components).

Reaction upon F: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A01508 BICO: Interconnections to inactive objects exceeded

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The maximum number of BICO interconnections (signal sinks) when de-activating a drive object was exceeded.
When de-activating a drive object, all BICO interconnections (signal sinks) are listed in the following parameters:
- r9498[0...29]: List of the BI/CI parameters involved.
- r9499[0...29]: List of the associated BO/CO parameters.

Remedy: The alarm automatically disappears as soon as no BICO interconnection (value = 0) is entered in r9498[29] and r9499[29].
Notice:
When re-activating the drive object, all BICO interconnections should be checked and if required, re-established.

F01510 BICO: Signal source is not float type

Message value: Parameter: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The requested connector output does not have the correct data type. This interconnection is not established.
Fault value (r0949, interpret decimal):
Parameter number to which an interconnection should be made (connector output).
Remedy: Interconnect this connector input with a connector output having a float data type.

F01511 (A) BICO: Interconnection with different scalings

Message value: Parameter: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The requested BICO interconnection was established. However, a conversion is made between the BICO output and BICO input using the reference values.
- the BICO output has different normalized units than the BICO input.
- message only for interconnections within a drive object.

Example:
The BICO output has, as normalized unit, voltage and the BICO input has current.
This means that the factor p2002/p2001 is calculated between the BICO output and the BICO input.
p2002: contains the reference value for current
p2001: contains the reference value for voltage
Fault value (r0949, interpret decimal):
Parameter number of the BICO input (signal sink).
Remedy: Not necessary.
Reaction upon A: NONE
Acknowl. upon A: NONE

F01512 BICO: No scaling available

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: POWER ON
Cause: An attempt was made to determine a conversion factor for a scaling that does not exist.
Fault value (r0949, interpret decimal):
Unit (e.g. corresponding to SPEED) for which an attempt was made to determine a factor.
Remedy: Apply scaling or check the transfer value.

F01513 (N, A) BICO: Interconnection cross DO with different scalings

Message value: Parameter: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The requested BICO interconnection was established. However, a conversion is made between the BICO output and BICO input using the reference values.
An interconnection is made between different drive objects and the BICO output has different normalized units than the BICO input or the normalized units are the same but the reference values are different.
Example 1:
BICO output with voltage normalized unit, BICO input with current normalized unit, BICO output and BICO input lie in different drive objects. This means that the factor p2002/p2001 is calculated between the BICO output and the BICO input.
p2002: contains the reference value for current
p2001: contains the reference value for voltage
Example 2:
BICO output with voltage normalized unit in drive object 1 (DO1), BICO input with voltage normalized unit in drive object 2 (DO2). The reference values for voltage (p2001) of the two drive objects have different values. This means that the factor p2001(DO1)/p2001(DO2) is calculated between the BICO output and the BICO input.
p2001: contains the reference value for voltage, drive objects 1, 2
Fault value (r0949, interpret decimal):
Parameter number of the BICO input (signal sink).

Remedy: Not necessary.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A01514 (F) BICO: Error when writing during a reconnect

Message value: Parameter: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: During a reconnect operation (e.g. while booting or downloading - but can also occur in normal operation) a parameter was not able to be written to.
Example:
When writing to BICO input with double word format (DWORD), in the second index, the memory areas overlap (e.g. p8861). The parameter is then reset to the factory setting.
Alarm value (r2124, interpret decimal):
Parameter number of the BICO input (signal sink).

Remedy: Not necessary.

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

F01515 (A) BICO: Writing to parameter not permitted as the master control is active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: When changing the number of CDS or when copying from CDS, the master control is active.

Remedy: If required, return the master control and repeat the operation.

Reaction upon A: NONE

Acknowl. upon A: NONE

A01590 (F) Drive: Motor maintenance interval expired

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The selected service/maintenance interval for this motor was reached.
Alarm value (r2124, interpret decimal):
Motor data set number.
See also: p0650 (Actual motor operating hours), p0651 (Motor operating hours maintenance interval)

Remedy: carry out service/maintenance and reset the service/maintenance interval (p0651).

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

F01600 SI P1: STOP A initiated

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 1 has detected an error and initiated a STOP A.
- forced checking procedure of the safety shutdown path on processor 1 unsuccessful.
- subsequent response to fault F01611 (defect in a monitoring channel).
Fault value (r0949, interpret decimal):
0: Stop request from processor 2.
1005: Pulses suppressed although STO not selected and there is no internal STOP A present.
1010: Pulses enabled although STO is selected or an internal STOP A is present.
9999: Subsequent response to fault F01611.

Remedy: - select Safe Torque Off and de-select again.
For fault value = 9999:
- carry out diagnostics for fault F01611.
Note:
STO: Safe Torque Off

F01611 (A) SI P1: Defect in a monitoring channel

Message value: %1

Drive object: All objects

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 1 has detected a fault in the crosswise data comparison between the two monitoring channels and has initiated a STOP F.
Fault F01600 (SI P1: STOP A initiated) is output as a consequence of this fault.
Fault value (r0949, interpret decimal):
0: Stop request from processor 2.
1 ... 999:
Number of the cross-compared data that resulted in this fault. This number is also displayed in r9795.
2: SI enable safety functions (p9601, p9801). Crosswise data comparison is only carried out for the supported bits.
3: SI F-DI changeover tolerance time (p9650, p9850).
8: SI PROFIsafe address (p9610, p9810).
9: SI debounce time for STO (p9651, p9851).
1000: Watchdog timer has expired.
Within the time of approx. 5 x p9650, alternatively, the following was defined:
- Too many signal changes have occurred at the F-DI.
- Via PROFIsafe, STO was too frequently initiated (also as subsequent response).
1001, 1002: Initialization error, change timer / check timer.
2000: Status of the STO selection for both monitoring channels are different.
2001: Feedback of the safe pulse suppression on the two monitoring channels are different.
2003: Status of the STO terminal on the processor 1 and processor 2 are different.
6000 ... 6166:
PROFIsafe fault values (PROFIsafe driver for PROFIBUS DP V1/V2 and PROFINET).
For these fault values, the failsafe control signals (failsafe values) are transferred to the safety functions.

6000: An internal software error has occurred (only for internal Siemens troubleshooting).
6064 ... 6071: Error when evaluating the F parameters. The values of the transferred F parameters do not match the expected values in the PROFIsafe driver.
6064: Destination address and PROFIsafe address are different (F_Dest_Add).
6065: Destination address not valid (F_Dest_Add).
6066: Source address not valid (F_Source_Add).
6067: Watchdog time not valid (F_WD_Time).
6068: Incorrect SIL level (F_SIL).
6069: Incorrect F-CRC length (F_CRC_Length).
6070: Incorrect F parameter version (F_Par_Version).
6071: CRC error for the F parameters (CRC1). The transferred CRC value of the F parameters does not match the value calculated in the PROFIsafe driver.
6072: F parameterization is inconsistent.
6165: A communications error was identified when receiving the PROFIsafe telegram. The fault may also occur if an inconsistent or out-of-date PROFIsafe telegram has been received after switching the Control Unit off and on or after plugging in the PROFIBUS/PROFINET cable.
6166: A time monitoring error (timeout) was identified when receiving the PROFIsafe telegram.

Remedy:

Re fault values 1 ... 999 described in "Cause":
- check the cross data comparison that resulted in a STOP F.
- carry out a POWER ON (power off/on).

For fault value = 1000:
- check the wiring of the F-DI (contact problems).
- PROFIsafe: Remove contact problems/faults at the PROFIBUS master/PROFINET controller.

Re fault value = 1001, 1002:
- carry out a POWER ON (power off/on).

Re fault value = 2000, 2001, 2003:
- check the tolerance time F-DI changeover and if required, increase the value (p9650/p9850).
- check the wiring of the F-DI (contact problems).
- check the causes of the STO selection in r9772. When the SI Motion functions are active (p9501 = 1), STO can also be selected using these functions.

For fault value = 6000:
- carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.
- replace Control Unit.

For fault value = 6064:
- check the setting of the value in the F parameter F_Dest_Add at the PROFIsafe slave.
- check the setting of the PROFIsafe address on processor 1 (p9610) and on processor 2 (p9810).

For fault value = 6065:
- check the setting of the value in the F parameter F_Dest_Add at the PROFIsafe slave. It is not permissible for the destination address to be either 0 or FFFF!

For fault value = 6066:
- check the setting of the value in the F parameter F_Source_Add at the PROFIsafe slave. It is not permissible for the source address to be either 0 or FFFF!

For fault value = 6067:
- check the setting of the value in the F parameter F_WD_Time at the PROFIsafe slave. It is not permissible for the watch time to be 0!

For fault value = 6068:
- check the setting of the value in the F parameter F_SIL at the PROFIsafe slave. The SIL level must correspond to SIL2!

For fault value = 6069:
- check the setting of the value in the F parameter F_CRC_Length at the PROFIsafe slave. The setting of the CRC2 length is 2-byte CRC in the V1 mode and 3-byte CRC in the V2 mode!

For fault value = 6070:
- check the setting of the value in the F parameter F_Par_Version at the PROFIsafe slave. The value for the F parameter version is 0 in the V1 mode and 1 in the V2 mode!

For fault value = 6071:
- check the settings of the values of the F parameters and the F parameter CRC (CRC1) calculated from these at the PROFIsafe slave and, if required, update.

For fault value = 6072:
- check the settings of the values for the F parameters and, if required, correct.
The following combinations are permissible for F parameters F_CRC_Length and F_Par_Version:
F_CRC_Length = 2-byte CRC and F_Par_Version = 0
F_CRC_Length = 3-byte CRC and F_Par_Version = 1
For fault value = 6165:
- if the fault occurs after powering up or after inserting the PROFIBUS/PROFINET cable, acknowledge the fault.
- check the configuration and communication at the PROFIsafe slave.
- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.
For fault value = 6166:
- check the configuration and communication at the PROFIsafe slave.
- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.
- evaluate diagnostic information in the F host.
- check PROFIsafe connection.
Re fault values that are described in "Cause":
- carry out a POWER ON (power off/on).
- contact the Hotline.
- replace Control Unit.
Note:
F-DI: Failsafe Digital Input
STO: Safe Torque Off

Reaction upon A: NONE

Acknowl. upon A: NONE

N01620 (F, A) SI P1: Safe Torque Off active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The "Safe Torque Off" (STO) function has been selected on processor 1 using the input terminal and is active.
Note:
This message does not result in a safety stop response.

Remedy: Not necessary.
Note:
STO: Safe Torque Off

Reaction upon F: OFF2

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon A: NONE

Acknowl. upon A: NONE

N01621 (F, A) SI P1: Safe Stop 1 active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The "Safe Stop 1" function (SS1) was selected on processor 1 and is active.
Note:
This message does not result in a safety stop response.

Remedy: Not necessary.
Note:
SI: Safety Integrated
SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

Reaction upon F: NONE (OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon A: NONE

Acknowl. upon A: NONE

F01625 SI P1: Sign-of-life error in safety data

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 1 has detected an error in the sign-of-life of the safety data and initiated a STOP A.
- there is a communication error between processor 1 and processor 2 or communication has failed.
- a time slice overflow of the safety software has occurred.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - select Safe Torque Off and de-select again.
- carry out a POWER ON (power off/on).
- check whether additional faults are present and if required, perform diagnostics.
- check the electrical cabinet design and cable routing for EMC compliance

F01630 SI P1: Brake control error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The "Safety Integrated" function integrated in the drive on processor 1 (P1) has detected a brake control error and initiated a STOP A.
- motor cable is not shielded correctly.
- defect in the Safe Brake Module, in the Power Module or in the Control Unit.
Fault value (r0949, interpret decimal):
10, 11:
Fault in "open holding brake" operation.
- Parameter p1278 incorrectly set.
- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC deactivated)).
- Ground fault in brake cable.
20:
Fault in "brake open" state.
- Short-circuit in brake winding.
30, 31:
Fault in "close holding brake" operation.
- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC deactivated)).
- Short-circuit in brake winding.
40:
Fault in "brake closed" state.
50:
Fault in the brake control circuit of the Control Unit or communication fault between the Control Unit and Motor Module (brake control).

Remedy: - check parameter p1278 (for SBC, only p1278 = 0 is permissible).
- select Safe Torque Off and de-select again.
- check the motor holding brake connection.
- check the function of the motor holding brake.
- check the Safe Brake Module connection.
- check that the electrical cabinet design and cable routing are in compliance with EMC regulations (e.g. shield of the motor cable and brake conductors are connected with the shield connecting plate and the motor connectors are tightly screwed to the housing).
- replace the Safe Brake Module.
- replace Power Module.
- replace the Control Unit.
Note:
SBC: Safe Brake Control
SI: Safety Integrated

A01631 (F, N) SI P1: motor holding brake/SBC configuration not practical

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: A configuration of motor holding brake and SBC was detected that is not practical.
The following configurations can result in this message:
- "No motor holding brake available" (p1215 = 0) and "SBC" enabled (p9602 = 1).
- "Motor holding brake just like the sequence control, connection via BICO" (p1215 = 3) and "SBC" enabled (p9602 = 1).
Note:
SBC: Safe Brake Control

Remedy: Check the parameterization of the motor holding brake and SBC and correct.
See also: p1215 (Motor holding brake configuration), p9602 (SI enable Safe Brake Control (processor 1)), p9802 (SI enable Safe Brake Control (processor 2))

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F01649 SI P1: Internal software error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An internal error in the Safety Integrated software on processor 1 has occurred.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on).
- re-commission the "Safety Integrated" function and carry out a POWER ON.
- contact the Hotline.
- replace Control Unit.

F01650 SI P1: Acceptance test required

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 1 requires an acceptance test.
Note:
This fault results in a STOP A that can be acknowledged.
Fault value (r0949, interpret decimal):
130: Safety parameters for processor 2 not available.
Note:
This fault value is always output when Safety Integrated is commissioned for the first time.
1000: Reference and actual checksum on processor 1 are not identical (booting).
- at least one checksum-checked piece of data is defective.
- Safety parameters set offline and loaded into the Control Unit.
2000: Reference and actual checksum on processor 1 are not identical (commissioning mode).
- reference checksum incorrectly entered on processor 1 (p9799 not equal to r9798).
- when de-activating the safety functions, p9501 was not deleted.
2001: Reference and actual checksum on processor 2 are not identical (commissioning mode).
- reference checksum incorrectly entered on processor 2 (p9899 not equal to r9898).
- when de-activating the safety functions, p9501 was not deleted.
2002: Enable of safety-related functions between the processor 1 and processor 2 differ (p9601 not equal to p9801).
2003: Acceptance test is required as a safety parameter has been changed.

2004: An acceptance test is required because a project with enabled safety-functions has been downloaded.
2005: The Safety logbook has identified that a functional safety checksum has changed. An acceptance test is required.
2020: Error when saving the safety parameters for the processor 2.
9999: Subsequent response of another safety-related fault that occurred when booting that requires an acceptance test.

Remedy: For fault value = 130:
- carry out safety commissioning routine.
For fault value = 1000:
- again carry out safety commissioning routine.
- replace the memory card or Control Unit.
- Using STARTER, activate the safety parameters for the drive involved (change settings, copy parameters, activate settings).
For fault value = 2000:
- check the safety parameters on processor 1 and adapt the reference checksum (p9799).
For fault value = 2001:
- check the safety parameters on processor 2 and adapt the reference checksum (p9899).
For fault value = 2002:
- enable the safety-related functions on processor 1 and check processor 2 (p9601 = p9801).
Re fault value = 2003, 2004, 2005:
- Carry out an acceptance test and generate an acceptance report.
The fault with fault value 2005 can only be acknowledged when the "STO" function is de-selected.
For fault value = 2020:
- again carry out safety commissioning routine.
- replace the memory card or Control Unit.
For fault value = 9999:
- carry out diagnostics for the other safety-related fault that is present.
Note:
STO: Safe Torque Off
See also: p9799 (SI setpoint checksum SI parameters (processor 1)), p9899 (SI setpoint checksum SI parameters (processor 2))

F01651 SI P1: Synchronization safety time slices unsuccessful

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The "Safety Integrated" function requires synchronization of the safety time slices between processor 1 and processor 2. This synchronization was unsuccessful.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: Carry out a POWER ON (power off/on).

F01653 SI P1: PROFIBUS/PROFINET configuration error

Message value: %1

Drive object: All objects

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: There is a PROFIBUS/PROFINET configuration error for using Safety Integrated monitoring functions with a higher-level control.
Note:
For safety functions that have been enabled, this fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret decimal):
200: A safety slot for receive data from the control has not been configured.
210, 220: The configured safety slot for the receive data from the control has an unknown format.
230: The configured safety slot for the receive data from the F-PLC has the incorrect length.
231: The configured safety slot for the receive data from the F-PLC has the incorrect length.
250: A PROFIsafe slot is configured in the higher-level F control, however PROFIsafe is not enabled in the drive.
300: A safety slot for the send data to the control has not been configured.

310, 320: The configured safety slot for the send data to the control has an unknown format.
330: The configured safety slot for the send data to the F-PLC has the incorrect length.
331: The configured safety slot for the send data to the F-PLC has the incorrect length.

Remedy: The following generally applies:
- check and, if necessary, correct the PROFIBUS/PROFINET configuration of the safety slot on the master side.
- upgrade the Control Unit software.
For fault value = 250:
- remove the PROFIsafe configuring in the higher-level F control or enable PROFIsafe in the drive.
Re fault value = 231, 331:
- configure the PROFIsafe telegram matching the parameterization in the F-PLC.
The following applies for p9501.30 = 1 (F-DI via PROFIsafe is enabled):
- PROFIsafe telegram 900 must be configured.
For p9501.30 = 0 (F-DI not enabled via PROFIsafe), the following applies:
- PROFIsafe telegram 30 must be configured.

A01654 (F) SI P1: Deviating PROFIsafe configuration

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The configuration of a PROFIsafe telegram in the higher-level control (F-PLC) does not match the parameterization in the drive.
Note:
This message does not result in a safety stop response.
Alarm value (r2124, interpret decimal):
1:
A PROFIsafe telegram is configured in the higher-level control, however PROFIsafe is not enabled in the drive (p9601.3).
2:
PROFIsafe is parameterized in the drive; however, a PROFIsafe telegram has not been configured in the higher-level control.

Remedy: The following generally applies:
- check and, if necessary, correct the PROFIsafe configuration in the higher-level control.
Re alarm value = 1:
- remove the PROFIsafe configuring in the higher-level F control or enable PROFIsafe in the drive.
Re alarm value = 2:
- configure the PROFIsafe telegram to match the parameterization in the higher-level F-control.

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

F01655 SI P1: Align monitoring functions

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An error has occurred when aligning the Safety Integrated monitoring functions on processor 1 and processor 2. No common set of supported SI monitoring functions was able to be determined.
- there is a communication error between processor 1 and processor 2 or communication has failed.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance

F01656 SI P1: Parameter processor 2 parameter error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: When accessing the Safety Integrated parameters for the processor 2 in the non-volatile memory, an error has occurred.
Note:
This fault results in a STOP A that can be acknowledged.
Fault value (r0949, interpret decimal):
129: Safety parameters for processor 2 corrupted.
131: Internal software error
132: Communication errors when uploading or downloading the safety parameters.
255: Internal software error on the Control Unit.

Remedy: - re-commission the safety functions.
- replace the memory card or Control Unit.
For fault value = 129:
- activate the safety commissioning mode (p0010 = 95).
- adapt the PROFIsafe address (p9610).
- start the copy function for SI parameters (p9700 = D0 hex).
- acknowledge data change (p9701 = DC hex).
- exit the safety commissioning mode (p0010 = 0).
- save all parameters (p0971 = 1 or "copy RAM to ROM").
- carry out a POWER ON (power off/on) for the Control Unit.
For fault value = 132:
- check the electrical cabinet design and cable routing for EMC compliance

F01658 SI P1: PROFIsafe telegram number not suitable

Message value: -

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The PROFIsafe telegram number in p60022 is unsuitable for the enabled safety functions.
Possible causes:
- When PROFIsafe is not enabled (p9601.3 = 0), then it is not permissible to select a PROFIsafe telegram in p60022.
- When PROFIsafe is enabled (p9601.3 = 1), then a PROFIsafe telegram must be selected in p60022.
- When the transfer of the F-DIs via PROFIsafe (p9501.30 = 1) is selected, then telegram 900 must be selected in p60022 (this only applies to Control Units, which support Extended Functions via PROFIsafe (r9771.4 = 1)).
Note:
This fault does not result in a safety stop response.
See also: p9501 (SI Motion enable safety functions (processor 1)), p9601 (SI enable functions integrated in the drive (processor 1)), p60022 (PROFIsafe telegram selection)

Remedy: Select the telegram number that matches the Safety functions that have been enabled.

F01659 SI P1: Write request for parameter rejected

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The write request for one or several Safety Integrated parameters on processor 1 was rejected.
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
1: The Safety Integrated password is not set.
2: A reset of the drive parameters was selected. However, the Safety Integrated parameters were not reset, as Safety Integrated is presently enabled.
3: The interconnected STO input is in the simulation mode.
10: An attempt was made to enable the STO function although this cannot be supported.
14: An attempt was made to enable the PROFIsafe communications although this cannot be supported.

15: An attempt was made to enable the motion monitoring functions integrated in the drive although these cannot be supported.
18: An attempt was made to enable the PROFIsafe function for Basic Functions although this cannot be supported.
20: An attempt was made to simultaneously enable both the drive-integrated motion monitoring functions via integrated F-DI and STO via terminals, even though these cannot be supported at the same time.
21: An attempt was made to enable the Safety Integrated functions although these cannot be supported by the connected Power Module.
26: At a digital input of the Control Unit, an attempt was made to activate the simulation mode (p0795), which is used by Safety Integrated (p10049).
See also: p0970 (Reset drive parameters), p3900 (Completion of quick commissioning), r9771 (SI common functions (processor 1)), r9871 (SI common functions (processor 2))

Remedy: For fault value = 1:
- set the Safety Integrated password (p9761).
For fault value = 2:
- Inhibit Safety Integrated (p9501, p9601) or reset safety parameters (p0970 = 5), then reset the drive parameters again.
For fault value = 3:
- end the simulation mode for the digital input (p0795).
Re fault value = 10, 14, 15, 18, 20:
- check whether there are faults in the safety function alignment (F01655, F30655) and if required, carry out diagnostics for the faults involved.
- use a Control Unit that supports the required function.
For fault value = 21:
- use a Power Module that supports the Safety Integrated functions.
For fault value = 26:
- check whether p10049 is set. Also check p10006 and p10009. Check whether in p10046, p10047 a test top of the FDO with a read back input is parameterized.
Note:
STO: Safe Torque Off
See also: p9501, p9601, p9761, p9801

F01660 SI P1: Safety-related functions not supported

Message value: -

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The Power Module does not support the safety-related functions. Safety Integrated cannot be commissioned.
Note:
This fault does not result in a safety stop response.

Remedy: - use a Power Module that supports the safety-related functions.

F01661 SI P1: Simulation of the safety inputs active

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The simulation of the digital inputs of the Control Unit (p0795) is active.
It is not permissible that safety inputs are simulated.
Fault value (r0949, interpret binary):
The displayed bits indicate which digital inputs must not be simulated.

Remedy: - Deactivate the simulation of the digital inputs of the Control Unit for the safety inputs (p0795).
- acknowledge fault.

F01662 Error internal communications

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: POWER ON
Cause: A module-internal communication error has occurred.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.

F01663 SI P1: Copying the SI parameters rejected

Message value: -
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: One of the following values is saved in p9700 or was entered offline: 87 or 208.
This is the reason that when booting, an attempt is made to copy SI parameters from processor 1 to processor 2. However, no safety-relevant function has been selected on processor 1 (p9501 = 0, p9601 = 0). This is the reason that copying is not possible.
Note:
This fault does not result in a safety stop response.
See also: p9700 (SI copy function)
Remedy: - Set p9700 to 0.
- Check p9501 and/or p9601 and if required, correct.
- Restart the copying function by entering the corresponding value into p9700.

F01665 SI P1: System is defective

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A system defect was detected before the last boot or in the actual one. The system might have been rebooted (reset).
Fault value (r0949, interpret hexadecimal):
200000 hex, 400000 hex, 8000yy hex (yy any):
- Fault in the actual booting/operation.
Additional values:
- defect before the last time that the system booted.
Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.
Re fault value = 200000 hex, 400000 hex, 8000yy hex (yy any):
- ensure that the Control Unit is connected to the Power Module.

A01666 (F) SI Motion P1: Steady-state (static) 1 signal at the F-DI for safety-relevant acknowledgement

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A logical 1 signal is present at the F-DI configured in p10006 for more than 10 seconds.
If, at the F-DI no acknowledgment was performed for safe acknowledgment, then a steady-state logical and 0 signal must be present. This avoids unintentional safety-relevant acknowledgement (or the "Internal Event Acknowledge" signal) if a wire breaks or one of the two digital inputs bounces.

Remedy: Set the fail-safe digital input (F-DI) to a logical 0 signal (p10006).
Note:
F-DI: Failsafe Digital Input
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY

A01669 (F, N) SI Motion: Unfavorable combination of motor and power unit

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The combination of motor and power unit used is not suitable for using safe motion monitoring functions without an encoder.
The ratio between the power unit rated current (r0207[0]) and rated motor current (p0305) is greater than 5.
Alarm value (r2124, interpret decimal):
Number of the motor data set, which caused the fault.
Notice:
If this alarm is not observed, then message C01711 or C30711 – with the value 1041 ... 1044 – can sporadically occur.
Remedy: Use a suitable power unit with a lower power rating or a motor with a higher power rating.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F01680 SI Motion P1: Checksum error safety monitoring functions

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The actual checksum calculated by the drive and entered in r9728 via the safety-relevant parameters does not match the reference checksum saved in p9729 at the last machine acceptance.
Safety-relevant parameters have been changed or a fault is present.
Note:
This fault results in a STOP A that can be acknowledged.
Fault value (r0949, interpret decimal):
0: Checksum error for SI parameters for motion monitoring.
1: Checksum error for SI parameters for actual values.
2: Checksum error for SI parameters for component assignment.
Remedy: - check the safety-relevant parameters and if required, correct.
- execute the function "Copy RAM to ROM".
- perform a POWER ON if safety parameters requiring a POWER ON have been modified.
- carry out an acceptance test.

F01681 SI Motion P1: Incorrect parameter value

Message value: Parameter: %1, supplementary information: %2
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The parameter cannot be parameterized with this value.
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter
yyyy = 0:
No information available.

xxxx = 9501:
It is not permissible to enable the function "n < nx hysteresis and filtering" (p9501.16) in conjunction with the function "Extended functions without selection" (p9601.5).
xxxx = 9522:
The gear stage was set too high.
xxxx = 9547:
Parameter p9547 has been set too low.
xxxx = 9585:
For Safety without encoder and synchronous motor, p9585 must be set to 4.

Remedy: Correct the parameter value.
If xxxx = 9547:
With hysteresis/filtering enabled (p9501.16 = 1), the following applies:
Set parameters p9546/p9346 and p9547/p9347 acc. to the following rule: p9546 >= 2 x p9547; p9346 >= 2 x p9347
If xxxx = 9522 and 9585:
Correct parameters.

F01682 SI Motion P1: Monitoring function not supported

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The monitoring function enabled in p9501, p9601 or p9801 is not supported in this firmware version.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret decimal):
1: Monitoring function SLP not supported (p9501.1).
2: Monitoring function SCA not supported (p9501.7 and p9501.8 ... 15).
3: Monitoring function SLS override not supported (p9501.5).
4: Monitoring function external ESR activation not supported (p9501.4).
5: Monitoring function F-DI in PROFIsafe not supported (p9501.30).
6: Enable actual value synchronization not supported (p9501.3).
9: Monitoring function not supported by the firmware or enable bit not used.
11: Only encoderless monitoring functions integrated in the drive are supported.
12: Safety Integrated for SINUMERIK is not supported on this Control Unit.
20: Motion monitoring functions integrated in the drive are only supported in conjunction with PROFIsafe (p9501/p9601.1 ... 2 and p9801.1 ... 2).
21: PROFIsafe only supported in conjunction with motion monitoring functions integrated in the drive (p9501/p9601.1 ... 2 and p9801.1 ... 2).
23: CU240 does not support monitoring functions requiring an encoder.
25: Drive-integrated motion monitoring functions not supported (p9501, p9601.2).
28: Encoderless monitoring functions are not supported for synchronous motors (p9507.2).

Remedy: De-select the monitoring function involved (p9501, p9601, p9801).
Note:
SCA: Safe Cam
SDI: Safe Direction
SLP: Safely-Limited Position
SLS: Safely-Limited Speed
See also: p9501 (SI Motion enable safety functions (processor 1)), r9771 (SI common functions (processor 1))

F01683 SI Motion P1: SLS enable missing

Message value: -

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The safety-relevant function "SLS" is not enabled in p9501 although other safety-relevant monitoring functions are enabled.
Note:
This fault does not result in a safety stop response.

Remedy: Enable the function "SLS" (p9501.0) and carry out a POWER ON.
Note:
Save the changes before POWER ON (copy from RAM to ROM).
SLS: Safely-Limited Speed
See also: p9501 (SI Motion enable safety functions (processor 1))

F01690 SI Motion: Data save problem for the NVRAM

Message value: %1
Drive object: All objects
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: POWER ON
Cause: There is not sufficient memory space in the NVRAM on the drive to save parameters r9781 and r9782 (safety logbook).
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
0: There is no physical NVRAM available in the drive.
1: There is no longer any free memory space in the NVRAM.
Remedy: For fault value = 0:
- use a Control Unit NVRAM.
For fault value = 1:
- de-select functions that are not required and that take up memory space in the NVRAM.
- contact the Hotline.
Note:
NVRAM: Non-Volatile Random Access Memory (non-volatile read and write memory)

F01692 SI Motion P1: Parameter value not permitted for encoderless

Message value: Parameter: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: For encoderless motion monitoring functions, the parameter cannot be parameterized with this value.
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
Parameter number with the incorrect value.
See also: p9501 (SI Motion enable safety functions (processor 1))
Remedy: Correct the parameter specified in the fault value.
See also: p9501 (SI Motion enable safety functions (processor 1))

A01693 (F) SI Motion P1: Safety parameter setting changed, POWER ON required

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Safety parameters have been changed; these will only take effect following a POWER ON.
Notice:
All changed parameters of the safety motion monitoring functions will only take effect following a POWER ON.
Alarm value (r2124, interpret decimal):
Parameter number of the safety parameter which has changed, necessitating a POWER ON.
Remedy: - execute the function "Copy RAM to ROM".
- carry out a POWER ON (power off/on).
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: POWER ON

A01696 (F) SI Motion: Testing of the motion monitoring functions selected when booting

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The test of the motion monitoring functions was already illegally active when booting.
This is the reason that the test is only carried out again after selecting the forced checking procedure parameterized in p9705.
Note:
This message does not result in a safety stop response.
See also: p9705 (SI Motion: Test stop signal source)

Remedy: De-select the forced checking procedure of the safety motion monitoring functions and then select again.
The signal source for initiation is parameterized in binector input p9705.
See also: p9705 (SI Motion: Test stop signal source)

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A01697 (F) SI Motion: Motion monitoring functions must be tested

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The time set in p9559 for the forced checking procedure of the safety motion monitoring functions has been exceeded. A new test is required.
After next selecting the forced checking procedure parameterized in p9705, the message is withdrawn and the monitoring time is reset.
Note:
- This message does not result in a safety stop response.
- As the shutdown paths are not automatically checked during booting, an alarm is always issued once booting is complete.
- The test must be performed within a defined, maximum time interval (p9559, maximum of 9000 hours) in order to comply with the requirements as laid down in the standards for timely fault detection and the conditions to calculate the failure rates of safety functions (PFH value). Operation beyond this maximum time period is permissible if it can be ensured that the forced checking procedure is performed before persons enter the hazardous area and who are depending on the safety functions correctly functioning.
See also: p9559 (SI Motion forced checking procedure timer (processor 1)), p9705 (SI Motion: Test stop signal source)

Remedy: Carry out the forced checking procedure of the safety motion monitoring functions.
The signal source for initiation is parameterized in binector input p9705.
See also: p9705 (SI Motion: Test stop signal source)

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A01698 (F) SI P1: Commissioning mode active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The commissioning of the "Safety Integrated" function is selected.
This message is withdrawn after the safety functions have been commissioned.
Note:
- This message does not result in a safety stop response.
- In the safety commissioning mode, the "STO" function is internally selected.
See also: p0010 (Drive commissioning parameter filter)

Remedy: Not necessary.

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A01699 (F) SI P1: Shutdown path must be tested

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The time set in p9659 for the forced checking procedure of the safety shutdown paths has been exceeded. The safety shutdown paths must be re-tested.
After the next time the "STO" function is de-selected, the message is withdrawn and the monitoring time is reset.
Note:
- This message does not result in a safety stop response.
- The test must be performed within a defined, maximum time interval (p9659, maximum of 9000 hours) in order to comply with the requirements as laid down in the standards for timely fault detection and the conditions to calculate the failure rates of safety functions (PFH value).
Operation beyond this maximum time period is permissible if it can be ensured that the forced checking procedure is performed before persons enter the hazardous area and who are depending on the safety functions correctly functioning.
See also: p9659 (SI forced checking procedure timer)

Remedy: Select STO and then de-select again.
Note:
STO: Safe Torque Off

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

C01700 SI Motion P1: STOP A initiated

Message value: -

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP A (pulses are suppressed via the safety shutdown path of processor 1).
Possible causes:
- stop request from processor 2.
- Pulses not suppressed after test stop selection.
- subsequent response to the message C01706 "SI Motion P1: SAM/SBR limit exceeded".
- Subsequent response to the message C01714 "SI Motion P1: Safely-Limited Speed exceeded".
- Subsequent response to the message C01701 "SI Motion P1: STOP B initiated".

Remedy: - remove the cause of the fault on the monitoring channel of processor 2.
- carry out a diagnostics routine for message C01706.
- carry out a diagnostics routine for message C01714.
- carry out a diagnostics routine for message C01701.
- check the shutdown path of processor 1.
- replace Power Module.
- replace Control Unit.
This message can be acknowledged without a POWER ON as follows:
- via F-DI or PROFIsafe.
Note:
F-DI: Failsafe Digital Input
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe brake ramp monitoring)

C01701 SI Motion P1: STOP B initiated

Message value: -

Drive object: All objects

Reaction: NONE (OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP B (braking along the OFF3 deceleration ramp).
As a result of this fault, after the speed threshold parameterized in p9560 is fallen below, message C01700 "STOP A initiated" is output.

Possible causes:
- stop request from processor 2.
- Subsequent response to the message C01714 "SI Motion P1: Safely-Limited Speed exceeded".
- subsequent response to the message C01711 "SI Motion P1: Defect in a monitoring channel".
- subsequent response to the message C01707 "SI Motion P1: tolerance for safe operating stop exceeded".

Remedy:
- remove the cause of the fault on the monitoring channel of processor 2.
- carry out a diagnostics routine for message C01714.
- carry out a diagnostics routine for message C01711.
- carry out a diagnostics routine for message C01707.

This message can be acknowledged without a POWER ON as follows:
- motion monitoring functions integrated in the drive: F-DI or PROFIsafe.

Note:
F-DI: Failsafe Digital Input

C01706 SI Motion P1: SAM/SBR limit exceeded

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause:
Motion monitoring functions with set acceleration monitoring (SAM, p9506 = 3):
- after initiating STOP B (SS1) the velocity has exceeded the selected tolerance.

Motion monitoring functions with set brake ramp monitoring (SBR, p9506 = 1):
- after initiating STOP B (SS1) or SLS changeover to the lower speed stage, the speed has exceeded the selected tolerance.

The drive is shut down by the message C01700 "SI Motion: STOP A initiated".

Remedy:
Check the braking behavior and, if necessary, adapt the parameterization of the parameter settings of the "SAM" or the "SBR" function.

This message can be acknowledged without a POWER ON as follows:
- motion monitoring functions integrated in the drive: via F-DI or PROFIsafe.

Note:
F-DI: Failsafe Digital Input
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe brake ramp monitoring)
SI: Safety Integrated
See also: p9548 (SI Motion SAM actual velocity tolerance (processor 1)), p9581 (SI Motion brake ramp reference value (processor 1)), p9582 (SI Motion brake ramp delay time (processor 1)), p9583 (SI Motion brake ramp monitoring time (processor 1))

C01711 SI Motion P1: Defect in a monitoring channel

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause:
When cross-comparing the two monitoring channels, the drive detected a difference between the input data or results of the monitoring functions and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.
If at least one monitoring function is active, then message C01701 "SI Motion: STOP B initiated" is output.
The message value that resulted in a STOP F is displayed in r9725. The message values described involve the crosswise data comparison between processor 1 and processor 2.
The following message values may also occur in the following cases if the cause that is explicitly mentioned does not apply:
- synchronization error between processor 1 and processor 2.

Message value (r2124, interpret decimal):
0 to 999: Number of the cross-compared data that resulted in this fault.
0: Stop request from the other monitoring channel.
1: Status image of monitoring functions SLS or SAM/SBR (result list 1) (r9710[0], r9710[1]).
2: Status image of monitoring function n < nx (result list 2) (r9711[0], r9711[1]).
3: The position actual value differential (r9713) between the two monitoring channels is greater than the tolerance in p9542/p9342.
4: Error when synchronizing the crosswise data comparison between the two channels.
5: Function enable signals (p9501/p9301) Safety monitoring clock cycle too small (p9500/p9300).

6: Limit value for SLS1 (p9531[0]/p9331[0])
7: Limit value for SLS2 (p9531[1]/p9331[1])
8: Limit value for SLS3 (p9531[2]/p9331[2])
9: Limit value for SLS4 (p9531[3]/p9331[3])
31: Position tolerance (p9542/p9342).
42: Shutdown speed, pulse canc. (p9560/p9360)
43: Memory test, stop response (STOP A).
44 ... 57: General
Possible cause 1 (during commissioning or parameter modification)
The tolerance value for the monitoring function is not the same on the two monitoring channels.
Possible cause 2 (during active operation)
The limit values are based on the actual value (r9713). If the safe actual values on the two monitoring channels do not match, the limit values, which have been set at a defined interval, will also be different (i.e. corresponding to fault value 3). This can be ascertained by checking the safe actual positions.
44: Position actual value (r9713) + limit value for SLS1 (p9531[0]/p9331[0])
45: Position actual value (r9713) - limit value for SLS1 (p9531[0]/p9331[0])
46: Position actual value (r9713) + limit value for SLS2 (p9531[1]/p9331[1])
47: Position actual value (r9713) - limit value for SLS2 (p9531[1]/p9331[1])
48: Position actual value (r9713) + limit value for SLS3 (p9531[2]/p9331[2])
49: Position actual value (r9713) - limit value for SLS3 (p9531[2]/p9331[2])
50: Position actual value (r9713) + limit value for SLS4 (p9531[3]/p9331[3])
51: Position actual value (r9713) - limit value for SLS4 (p9531[3]/p9331[3])
54: Position actual value (r9713) + limit value nx (p9546/p9346) + tolerance (p9542/p9342)
55: Position actual value (r9713) + limit value nx (p9546/p9346)
56: Position actual value (r9713) - limit value nx (p9546/p9346)
57: Position actual value (r9713) - limit value nx (p9546/p9346) - tolerance (p9542/p9342)
58: Actual stop request.
75: Velocity limit nx (p9546, p9346).
76: Stop response for SLS1 (p9563[0]/p9363[0])
77: Stop response for SLS2 (p9563[1]/p9363[1])
78: Stop response for SLS3 (p9563[2]/p9363[2])
79: Stop response for SLS4 (p9563[3]/p9363[3])
81: Velocity tolerance for SAM (p9548/p9348)
83: Acceptance test timer (p9558/p9358)
230: Filter time constant for n < nx.
231: Hysteresis tolerance for n < nx.
232: Smoothed velocity actual value.
233: Smoothed velocity actual value + limit value nx / safety monitoring clock cycle + hysteresis tolerance.
234: Smoothed velocity actual value + limit value nx / safety monitoring clock cycle.
235: Smoothed velocity actual value - limit value nx / safety monitoring clock cycle.
236: Smoothed velocity actual value - limit value nx / safety monitoring clock cycle - hysteresis tolerance.
237: SGA n < nx.
238: Speed limit value for SAM (p9568/p9368).
239: Acceleration for SBR (p9581/p9381 and p9583/p9383).
240: Inverse value of acceleration for SBR (p9581/p9381 and p9583/p9383).
241: Deceleration time for SBR (p9582/p9382).
244: Encoderless actual value sensing filter time (p9587/p9387).
245: Encoderless actual value sensing minimum current (p9588/p9388).
246: Voltage tolerance acceleration (p9589/p9389).
247: SDI tolerance (p9564/p9364).
248: SDI positive upper limit (7FFFFFFF hex).
249: Position actual value (r9713) - SDI tolerance.
250: Position actual value (r9713) + SDI tolerance.
251: SDI negative lower limit (80000001 hex).
252: SDI stop response (p9566/p9366).
253: SDI delay time (p9565/p9365).
254: Setting, behavior during pulse suppression (p9509/p9309).
1000: Watchdog timer has expired. Too many signal changes have occurred at the F-DI.
1001: Initialization error of watchdog timer.
1005: Pulses already suppressed for test stop selection.
1011: Acceptance test status between the monitoring channels differ.
1020: Cyc. communication failure between the monit. cycles.
1041: Current absolute value too low (encoderless)

1042: Current/voltage plausibility error
1043: Too many acceleration phases
1044: Actual current values plausibility error.
6000 ... 6999:
Error in the PROFIsafe control.
For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.
The significance of the individual message values is described in safety fault F01611.
Message values that have not been listed are only for internal Siemens troubleshooting.
See also: r9725 (SI Motion diagnostics STOP F)

Remedy:

Re message value = 0:
- no error was identified in this monitoring channel. Note the error message of the other monitoring channel (for processor 2: C30711).

Re message value = 3:
Commissioning phase:
- check the setting of the gear parameters on both monitoring channels (p9521/p9321, p9522/p9322).
- check the numerator of the gear ratio to ensure that it takes into account the motor pole pair number (p9522/p9322).

In operation:
- increase the ramp-function generator ramp-up/down time (p1120/p1121), reduce the dynamic performance of the drive.

Re message value = 1 ... 999:
- if the message value is listed under cause: Check the crosswise-compared parameters to which the message value refers.
- copy the safety parameters.
- carry out a POWER ON (power off/on).
- upgrade the Control Unit software.

Re message value = 1000:
- investigate the signal associated with the F-DI (contact problems).

Re message value = 1001:
- carry out a POWER ON (power off/on).
- upgrade the Control Unit software.

Re message value = 1005:
- check the conditions for pulse enable.

Re message value = 1011:
- for diagnostics, refer to parameter (r9571).

Re message value = 1020:
- carry out a POWER ON (power off/on).
- replace Control Unit.

Re message value = 1041:
- reduce the minimum current (p9588).

Re message value = 1042:
- increase the ramp-function generator ramp-up/down time (p1120/p1121).
- check that the current/speed control is set correctly (torque-generating/field-generating current and actual speed value may not fluctuate).
- reduce the dynamic response of the setpoint value.
- increase the minimum current (p9588).

Re message value = 1043:
- increase the voltage tolerance (p9589).
- increase the ramp-function generator ramp-up/down time (p1120/p1121).
- check that the current/speed control is set correctly (torque-generating/field-generating current and actual speed value may not fluctuate).
- reduce the dynamic response of the setpoint value.

Re message value = 6000 ... 6999:
Refer to the description of the message values in safety fault F01611.
This message can be acknowledged as follows:
- motion monitoring functions integrated in the drive: via F-DI or PROFIsafe

C01712 SI Motion P1: Defect in F-IO processing

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: When cross checking and comparing the two monitoring channels, the drive detected a difference between parameters or results of the F-IO processing and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.
The safety message C01711 with message value 0 is also displayed due to initiation of STOP F.
If at least one monitoring function is active, then safety message C01701 "SI Motion: STOP B initiated" is output.
Message value (r2124, interpret decimal):
Number of the cross-compared data that resulted in this message.
1: SI discrepancy monitoring time inputs (p10002, p10102).
2: SI acknowledgement internal event input terminal (p10006, p10106).
3: SI STO input terminal (p10022, p10122).
4: SI SS1 input terminal (p10023, p10123).
7: SI SLS input terminal (p10026, p10126).
13: Different states for static inactive signal sources (p10006, p10022 ... p10026).
14: SI discrepancy monitoring time outputs (p10002, p10102).
15: SI acknowledgment internal event (p10006, p10106).
46: SI digital inputs debounce time (p10017, p10117)
47: Selection F-DI for PROFIsafe (p10050, p10150)
48: Selection F-DI for PROFIsafe (p10050, p10150)
49: SI SDI positive input terminal (p10030, p10130).
50: SI SDI negative input terminal (p10031, p10131).

Remedy: - check parameterization in the parameters involved and correct if required.
- ensure equality by copying the SI data to processor 2 and then carry out an acceptance test.
Note:
This message can be acknowledged via F-DI or PROFIsafe.
Note:
F-DI: Failsafe Digital Input
SLS: Safely-Limited Speed
SS1: Safe Stop 1
STO: Safe Torque Off

C01714 SI Motion P1: Safely-Limited Speed exceeded

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive has moved faster than that specified by the velocity limit value (p9531). The drive is stopped as a result of the configured stop response (p9563).
Message value (r2124, interpret decimal):
100: SLS1 exceeded.
200: SLS2 exceeded.
300: SLS3 exceeded.
400: SLS4 exceeded.

Remedy: - check the traversing/motion program in the control.
- check the limits for "Safely-Limited Speed (SLS) and if required, adapt (p9531).
This message can be acknowledged as follows:
- via F-DI or PROFIsafe.
Note:
SLS: Safely-Limited Speed
See also: p9531 (SI Motion SLS limit values (processor 1)), p9563 (SI Motion SLS-specific stop response (processor 1))

C01716 SI Motion P1: Tolerance for safe motion direction exceeded

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The tolerance for the "safe motion direction" function was exceeded. The drive is stopped as a result of the configured stop response (p9566).
Message value (r9749, interpret decimal):
0: Tolerance for the "safe motion direction positive" function exceeded.
1: Tolerance for the "safe motion direction negative" function exceeded.

Remedy: - check the traversing/motion program in the control.
- check the tolerance for "SDI" function and if required, adapt (p9564).
This message can be acknowledged as follows:
- Deselect the "SDI" function and select again.
- Perform a safe acknowledgment via F-DI or PROFIsafe.
Note:
SDI: Safe Direction
SI: Safety Integrated
See also: p9564 (SI Motion SDI tolerance (processor 1)), p9565 (SI Motion SDI delay time (processor 1)), p9566 (SI Motion SDI stop response (processor 1))

C01770 SI Motion P1: Discrepancy error of the failsafe inputs

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The fail-safe digital inputs (F-DI) show a different state longer than that parameterized in p10002 / p10102.
Fault value (r0949, interpret binary):
Bit 0: Discrepancy error for F-DI 0
Bit 1: Discrepancy error for F-DI 1
...
Note:
If several discrepancy errors occur consecutively, then this fault is only signaled for the first error that occurs.

Remedy: - check the wiring of the F-DI (contact problems).
Note:
This message can be acknowledged via F-DI or PROFIsafe.
Discrepancy errors of an F-DI can only be completely acknowledged if safe acknowledgement was carried out once the cause of the error was resolved (p10006 or acknowledgment via PROFIsafe). As long as safety acknowledgement was not carried out, the corresponding F-DI stays in the safe state internally.
For cyclic switching operations at the F-DI, it may be necessary to adapt the discrepancy time to the switching frequency.
If the period of a cyclic switching pulse corresponds to twice the value of p10002, then the following formulas should be checked:
- p10002 < (tp / 2) - td (discrepancy time must be less than half the period minus the actual discrepancy time)
- p10002 >= p9500 (discrepancy time must be no less than p9500)
- p10002 > td (discrepancy time must be greater than the switch discrepancy time which may actually apply)
td = possible actual discrepancy time (in ms) that can occur with a switching operation. This must correspond to at least 1 SI monitoring cycle (see p9500).
tp = period for a switching operation in ms.
When debounce p10017 is active, the discrepancy time is directly specified by the debounce time.
If the period of a cyclic switching pulse corresponds to twice the debounce time, then the following formulas should be checked.
- p10002 < p10017 + 1 ms - td
- p10002 > td
- p10002 >= p9500
Example:
For a 12 ms SI monitoring cycle and a switching frequency of 110 ms (p10017 = 0), the maximum discrepancy time which can be set is as follows:
p10002 <= (110/2 ms) - 12 ms = 43 ms

Rounded-off, p10002 <= 36 ms is obtained (since the discrepancy time can only be accepted as a whole SI monitoring cycle, the value will need to be rounded up or down to a whole SI monitoring cycle if the result is not an exact multiple of an SI monitoring cycle).
Note:
F-DI: Failsafe Digital Input

A01772 SI Motion P1: Test stop failsafe inputs/outputs active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The test stop for the fail-safe digital inputs (F-DI) and/or fail-safe digital outputs (F-DO) is presently being performed.
Note:
F-DI: Failsafe Digital Input
F-DO: Failsafe Digital Output

Remedy: The alarm disappears automatically after successfully ending or canceling (when a fault condition occurs) the test stop.

F01773 SI Motion P1: Test stop error

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A fault has occurred on processor 1 (P1) during the test stop for the fail-safe outputs.
Fault value (r0949, interpret hexadecimal):
RRRVWXYZ hex:
R: Reserved.
V: Actual state of the DO channel concerned (see X) on P1 (corresponds to the states read back from the hardware, bit 0 = DO 0, bit 1 = DO 1, etc.).
W: Required state of the DO channel concerned (see X, bit 0 = DO 0, bit 1 = DO 1, etc.).
X: DO channels involved, which indicate an error (bit 0 = DO 0, bit 1 = DO 1, etc.).
Y: Reason for the test stop fault.
Z: State of the test stop in which the fault has occurred.
Y: Reason for the test stop fault
Y = 1: MM side in incorrect test stop state (internal fault).
Y = 2: Expected states of the DOs were not fulfilled (CU240D-2: readback via DI 5 / CU250S-2 readback via DI 6).
Y = 3: Incorrect timer state on CU side (internal fault).
Y = 4: Expected states of the diag DOs were not fulfilled (CU240D-2: internal readback on P2 channel / CU250S-2 readback via DI 6).
Y = 5: Expected states of the second diag DOs were not fulfilled (CU240D-2: internal readback on P1 channel).
X and V indicate the DI or Diag-DO state dependent upon the reason for the fault (2, 4 or 5).
In the event of multiple test stop faults, the first one that occurred is shown.
Z: Test stop state and associated test actions
Z = 0 ... 3: Synchronization phase of test stop between P1 and P2 no switching operations
Z = 4: DO + OFF and DO - OFF
Z = 5: Check to see if states are as expected
Z = 6: DO + ON and DO - ON
Z = 7: Check to see if states are as expected
Z = 8: DO + OFF and DO - ON
Z = 9: Check to see if states are as expected
Z = 10: DO + ON and DO - OFF
Z = 11: Check to see if states are as expected
Z = 12: DO + OFF and DO - OFF
Z = 13: Check to see if states are as expected
Z = 14: End of test stop
Diag expected states in table format:
Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4
5: 0/-/-/1
7: 0/-/-/0
9: 0/-/-/0
11: 1/-/-/1

13: 0/-/-/1
Second diag expected states in table format:
Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4
5: -/-/-/1
7: -/-/-/0
9: -/-/-/1
11: -/-/-/0
13: -/-/-/1
DI expected states in table format:
Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4
5: -/1/1/-
7: -/0/0/-
9: -/0/1/-
11: -/0/1/-
13: -/1/1/-
Example:
Fault F01773 (P1) is signaled with fault value = 0001_0127 and fault F30773 (P2) is signaled with fault value 0000_0127.
This means that in state 7 (Z = 7) the state of the external readback signal was not set correctly (Y = 2) after DO-0 (X = 1) was switched to ON/ON.
Fault value 0001_0127 indicates that 0 was expected (W = 0) and 1 (V = 1) was read back from the hardware.
Fault value 0000_0127 on the P2 indicates that the states were as expected.
In the case of fault F30773, W and V are always identical; a value of 0 always means that 0 was expected at the readback input but was not present on the other channel (P1).

Remedy: Check the wiring of the F-DOs and restart the test stop.
Note:
The fault is withdrawn if the test stop is successfully completed.
In the event of multiple test stop faults, the first one that occurred is shown.
Once the test stop has been restarted the next queued test stop fault will be signaled (if there is one).

A01774 SI Motion P1: Test stop necessary

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: - after powering up the drive, a test stop has still not been carried out.
- a new test stop is required after commissioning.
- the time to carry out the forced checking procedure (test stop) has expired (p10003).
Note:
- The test must be performed within a defined, maximum time interval (p10003, maximum of 8760 hours) in order to comply with the requirements as laid down in the standards for timely fault detection and the conditions to calculate the failure rates of safety functions (PFH value). Operation beyond this maximum time period is permissible if it can be ensured that the forced checking procedure is performed before persons enter the hazardous area and who are depending on the safety functions correctly functioning.

Remedy: Initiate test stop (BI: p10007).

A01796 (F, N) SI P1: Wait for communication

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The drive waits for communication to be established to execute the safety-relevant motion monitoring functions.
Note:
In this state, the pulses are safely suppressed.
Alarm value (r2124, interpret decimal):
3: Wait for communication to be established to PROFIsafe F-Host.

Remedy: If, after a longer period of time, the message is not automatically withdrawn, the following checks have to be made:
- Check any other PROFIsafe communication messages/signals present and evaluate them.
- check the operating state of the F-Host.
- Check the communication connection to the F Host.

See also: p9601 (SI enable functions integrated in the drive (processor 1)), p9801 (SI enable functions integrated in the drive (processor 2))

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

C01798 SI Motion P1: Test stop running

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The test stop is active.

Remedy: Not necessary.
The message is withdrawn when the test stop is finished.

C01799 SI Motion P1: Acceptance test mode active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The acceptance test mode is active.

Remedy: Not necessary.
The message is withdrawn when exiting the acceptance test mode.

F01800 DRIVE-CLiQ: Hardware/configuration error

Message value: %1

Drive object: All objects

Reaction: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A DRIVE-CLiQ connection fault has occurred.
Fault value (r0949, interpret decimal):
100 ... 107:
Communication via DRIVE-CLiQ socket X100 ... X107 has not been switched to cyclic operation. The cause may be an incorrect structure or a configuration that results in an impossible bus timing.
10:
Loss of the DRIVE-CLiQ connection. The cause may be, for example, that the DRIVE-CLiQ cable was withdrawn from the Control Unit or as a result of a short-circuit for motors with DRIVE-CLiQ. This fault can only be acknowledged in cyclic communication.
11:
Repeated faults when detecting the connection. This fault can only be acknowledged in cyclic communication.
12:
A connection was detected but the node ID exchange mechanism does not function. The reason is probably that the component is defective. This fault can only be acknowledged in cyclic communication.

Remedy: Re fault value = 100 ... 107:
- ensure that the DRIVE-CLiQ components have the same firmware versions.
- avoid longer topologies for short current controller clock cycles.

For fault value = 10:
- check the DRIVE-CLiQ cables at the Control Unit.
- remove any short-circuit for motors with DRIVE-CLiQ.
- carry out a POWER ON.

For fault value = 11:
- check the electrical cabinet design and cable routing for EMC compliance

For fault value = 12:
- replace the component involved.

A01839 DRIVE-CLiQ diagnostics: cable fault to the component

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The fault counter (r9936[0...199]) to monitor the DRIVE-CLiQ connections/cables has been incremented.
Alarm value (r2124, interpret decimal):
Component number.
Note:
The component number specifies the component whose feeder cable from the direction of the Control Unit is faulted.
The alarm automatically disappears after 5 seconds, assuming that no other data transfer error has occurred.
See also: r9936 (DRIVE-CLiQ diagnostic error counter connection)

Remedy: - check the corresponding DRIVE-CLiQ cables.
- check the electrical cabinet design and cable routing for EMC compliance

A01840 SMI: Component found without motor data

Message value: Component number: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: An SMI/DQI without motor data has been found (e.g. SMI installed as replacement part).
Alarm value (r2124, interpret decimal):
Component number from target topology.

Remedy: 1. Download the SMI/DQI data (motor/encoder data) from the data backup again (p4690, p4691).
2. Carry out a POWER ON (power off/on) for this component.
Note:
DQI: DRIVE-CLiQ Sensor Integrated
SMI: SINAMICS Sensor Module Integrated
See also: p4690 (SMI spare part component number), p4691 (SMI spare part save/download data)

A01900 (F) PROFIBUS: Configuration telegram error

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: A PROFIBUS master attempts to establish a connection using an incorrect configuring telegram.
Alarm value (r2124, interpret decimal):
2: Too many PZD data words for input or output. The number of possible PZD is specified by the number of indices in r2050/p2051.
3: Uneven number of bytes for input or output.
211: Unknown parameterizing block.
501: PROFIsafe parameter error (e.g. F_dest).
502: PROFIsafe telegram does not match.
Additional values:
Only for internal Siemens troubleshooting.

Remedy: Check the bus configuration on the master and slave sides.
Re alarm value = 2:
Check the number of data words for input and output.
Re alarm value = 211:
Ensure offline version <= online version.
Re alarm value = 501:
Check the set PROFIsafe address (p9610).
Re alarm value = 502:
Check the enable of F-DI (p9501.30).

Reaction upon F: NONE (OFF1)

Acknowl. upon F: IMMEDIATELY

A01900 (F) PROFIBUS: Configuration telegram error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A PROFIBUS master attempts to establish a connection using an incorrect configuring telegram.
Alarm value (r2124, interpret decimal):
2: Too many PZD data words for input or output. The number of possible PZD is specified by the number of indices in r2050/p2051.
3: Uneven number of bytes for input or output.
4: Setting data for synchronization not accepted. For more information, see A01902.
211: Unknown parameterizing block.
501: PROFIsafe parameter error (e.g. F_dest).
502: PROFIsafe telegram does not match.
Additional values:
Only for internal Siemens troubleshooting.

Remedy: Check the bus configuration on the master and slave sides.
Re alarm value = 2:
Check the number of data words for input and output.
Re alarm value = 211:
Ensure offline version <= online version.
Re alarm value = 501:
Check the set PROFIsafe address (p9610).
Re alarm value = 502:
Check the enable of F-DI (p9501.30).

Reaction upon F: NONE (OFF1)

Acknowl. upon F: IMMEDIATELY

A01902 PB/PN clock cycle synchronous operation parameterization not permissible

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: Parameterization for isochronous operation is not permissible.
Alarm value (r2124, interpret decimal):
0: Bus cycle time Tdp < 0.5 ms.
1: Bus cycle time Tdp > 32 ms.
2: Bus cycle time Tdp is not an integer multiple of the current controller clock cycle.
3: Instant of the actual value sensing Ti > Bus cycle time Tdp or Ti = 0.
4: Instant of the actual value sensing Ti is not an integer multiple of the current controller clock cycle.
5: Instant of the setpoint acceptance To >= Bus cycle time Tdp or To = 0.
6: Instant of the setpoint acceptance To is not an integer multiple of the current controller clock cycle.
7: Master application cycle time Tmapc is not an integer multiple of the speed controller clock cycle.
8: Bus reserve bus cycle time Tdp - data exchange time Tdx less than two current controller clock cycles.
10: Instant of the setpoint acceptance To <= data exchange time Tdx + current controller clock cycle
11: Master application cycle time Tmapc > 14 x Tdp or Tmapc = 0.
12: PLL tolerance window Tpll_w > Tpll_w_max.
13: Bus cycle time Tdp is not a multiple of all basic clock cycles p0110[x].
16: For COMM BOARD, the instant in time for the actual value sensing Ti is less than two current controller clock cycles.

Remedy: - Adapt the bus parameterization Tdp, Ti, To.
- adapt the current and speed controller clock cycle.
Re alarm value = 10:
- Reduce Tdx by using fewer bus participants or shorter telegrams.
Note:
PB: PROFIBUS
PN: PROFINET

F01910 (N, A) Fieldbus interface setpoint timeout

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: Vector: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2)
Servo: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The reception of setpoints from the fieldbus interface has been interrupted.
- bus connection interrupted.
- communication partner switched off.
For PROFIBUS:
- PROFIBUS master set into the STOP state.
See also: p2040 (Fieldbus interface monitoring time), p2047 (PROFIBUS additional monitoring time)

Remedy: Ensure bus connection has been established and switch on communication peer.
- if required, adapt p2040.
For PROFIBUS:
- set the PROFIBUS master to the RUN state.
- slave redundancy: For operation on a Y link, it must be ensured that "DP alarm mode = DPV1" is set in the slave parameterization.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F01910 (N, A) Fieldbus: setpoint timeout

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: Vector: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2)
Servo: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The reception of setpoints from the fieldbus interface (onboard, PROFIBUS/PROFINET/USS) has been interrupted.
- bus connection interrupted.
- controller switched off.
- controller set into the STOP state.
See also: p2040 (Fieldbus interface monitoring time), p2047 (PROFIBUS additional monitoring time)

Remedy: Restore the bus connection and set the controller to RUN.
PROFIBUS slave redundancy:
For operation on a Y link, it must be ensured that "DP alarm mode = DPV1" is set in the slave parameterization.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F01911 (N, A) PB/PN clock cycle synchronous operation clock cycle failure

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (OFF3)

Acknowledge: IMMEDIATELY

Cause: The global control telegram to synchronize the clock cycles has failed - in cyclic operation - for several DP clock cycles or has violated the time grid specified in the parameterizing telegram over several consecutive DP clock cycles (refer to the bus cycle time, Tdp and Tpllw).

Remedy: - check the physical bus configuration (cable, connector, terminating resistor, shielding, etc.).
- check whether communication was briefly or permanently interrupted.
- check the bus and controller for utilization level (e.g. bus cycle time Tdp was set too short).
PB: PROFIBUS
PN: PROFINET

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F01912 (N, A) PB/PN clock cycle synchronous operation sign-of-life failure

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF3)
Acknowledge: IMMEDIATELY
Cause: The maximum permissible number of errors in the controller sign-of-life (clock synchronous operation) has been exceeded in cyclic operation.
Remedy: - physically check the bus (cables, connectors, terminating resistor, shielding, etc.).
- correct the interconnection of the controller sign-of-life (p2045).
- check whether the controller correctly sends the sign-of-life (e.g. create a trace with STW2.12 ... STW2.15 and trigger signal ZSW1.3).
- check the permissible telegram failure rate (p0925).
- check the bus and controller for utilization level (e.g. bus cycle time Tdp was set too short).
Note:
PB: PROFIBUS
PN: PROFINET

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A01920 (F) PROFIBUS: Interruption cyclic connection

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The cyclic connection to the PROFIBUS master is interrupted.
Remedy: Establish the PROFIBUS connection and activate the PROFIBUS master in the cyclic mode.
Reaction upon F: NONE (OFF1)
Acknowl. upon F: IMMEDIATELY

A01921 (F) PROFIBUS: Receive setpoints after To

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Output data of PROFIBUS master (setpoints) received at the incorrect instant in time within the PROFIBUS clock cycle.
Remedy: - check bus configuration.
- check parameters for clock cycle synchronization (ensure To > Tdx).
Note:
To: Time of setpoint acceptance
Tdx: Data exchange time

Reaction upon F: NONE (OFF1)
Acknowl. upon F: IMMEDIATELY

A01930 PB/PN current controller clock cycle clock cycle synch. not equal

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The current controller clock cycle of all drives must be set the same for the clock cycle synchronous operation.
Alarm value (r2124, interpret decimal):
Number of the drive object with different current controller clock cycle.

Remedy: Set current controller clock cycles to identical values (p0115[0]).
Note:
PB: PROFIBUS
PN: PROFINET

A01931 PB/PN speed controller clock cycle clock cycle synch. not equal

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The speed controller clock cycle of all drives must be set the same for the clock cycle synchronous operation.
Alarm value (r2124, interpret decimal):
Number of the drive object with the different speed controller clock cycle.

Remedy: Set the speed controller clock cycles the same (p0115[1]).
Note:
PB: PROFIBUS
PN: PROFINET

A01932 PB/PN clock cycle synchronization missing for DSC

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: There is no clock synchronization or clock synchronous sign of life and DSC is selected.
Note:
DSC: Dynamic Servo Control
See also: p0922 (PROFIdrive PZD telegram selection), p1190 (DSC position deviation XERR), p1191 (DSC position controller gain KPC)

Remedy: Set clock synchronization across the bus configuration and transfer clock synchronous sign-of-life.
See also: r2064 (PB/PN diagnostics clock cycle synchronism)

A01940 PB/PN clock cycle synchronism not reached

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram. It was not possible to synchronize to the clock cycle specified by the master.
- the master does not send a clock synchronous global control telegram although clock synchronous operation was selected when configuring the bus.
- the master is using another clock synchronous DP clock cycle than was transferred to the slave in the parameterizing telegram.
- at least one drive object has a pulse enable (not controlled from PROFIBUS/PROFINET either).

Remedy: - check the master application and bus configuration.
- check the consistency between the clock cycle input when configuring the slave and clock cycle setting at the master.
- check that no drive object has a pulse enable. Only enable the pulses after synchronizing the PROFIBUS/PROFINET drives.
Note:
PB: PROFIBUS
PN: PROFINET

A01941 PB/PN clock cycle signal missing when establishing bus communication

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram. The global control telegram for synchronization is not being received.

Remedy: Check the master application and bus configuration.
Note:
PB: PROFIBUS
PN: PROFINET

A01943 PB/PN clock cycle signal error when establishing bus communication

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram.
The global control telegram for synchronization is being irregularly received.
-.the master is sending an irregular global control telegram.
- the master is using another clock synchronous DP clock cycle than was transferred to the slave in the parameterizing telegram.

Remedy: - check the master application and bus configuration.
- check the consistency between the clock cycle input when configuring the slave and clock cycle setting at the master.
Note:
PB: PROFIBUS
PN: PROFINET

A01944 PB/PN sign-of-life synchronism not reached

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram.
Synchronization with the master sign-of-life (STW2.12 ... STW2.15) could not be completed because the sign-of-life is changing differently to how it was configured in the Tmapc time grid.

Remedy: - ensure that the master correctly increments the sign-of-life in the master application clock cycle Tmapc.
- correct the interconnection of the master sign-of-life (p2045).
Note:
PB: PROFIBUS
PN: PROFINET

A01945 PROFIBUS: Connection to the Publisher failed

Message value: Fault cause: %1 bin

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: For PROFIBUS peer-to-peer data transfer, the connection to at least one Publisher has failed.
Alarm value (r2124, interpret binary):
Bit 0 = 1: Publisher with address in r2077[0], connection failed.
...
Bit 15 = 1: Publisher with address in r2077[15], connection failed.

Remedy: Check the PROFIBUS cables.
See also: r2077 (PROFIBUS diagnostics peer-to-peer data transfer addresses)

A01945 PROFIBUS: Connection to the Publisher failed

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: For PROFIBUS peer-to-peer data transfer, the connection to at least one Publisher has failed.
Alarm value (r2124, interpret binary):
Bit 0 = 1: Publisher with address in r2077[0], connection failed.
...
Bit 15 = 1: Publisher with address in r2077[15], connection failed.

Remedy: - check the PROFIBUS cables.
- carry out a first commissioning of the Publisher that has the failed connection.
See also: r2077 (PROFIBUS diagnostics peer-to-peer data transfer addresses)

F01946 (A) PROFIBUS: Connection to the Publisher aborted

Message value: Fault cause: %1 bin

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The connection to at least one Publisher for PROFIBUS peer-to-peer data transfer in cyclic operation has been aborted.
Fault value (r0949, interpret binary):
Bit 0 = 1: Publisher with address in r2077[0], connection aborted.
...
Bit 15 = 1: Publisher with address in r2077[15], connection aborted.

Remedy: - check the PROFIBUS cables.
- check the state of the Publisher that has the aborted connection.
See also: r2077 (PROFIBUS diagnostics peer-to-peer data transfer addresses)

Reaction upon A: NONE

Acknowl. upon A: NONE

F01946 (A) PROFIBUS: Connection to the Publisher aborted

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: At this drive object, the connection to at least one Publisher for PROFIBUS peer-to-peer data transfer in cyclic operation has been aborted.
Fault value (r0949, interpret binary):
Bit 0 = 1: Publisher with address in r2077[0], connection aborted.
...
Bit 15 = 1: Publisher with address in r2077[15], connection aborted.

Remedy: - check the PROFIBUS cables.
- check the state of the Publisher that has the aborted connection.
See also: r2077 (PROFIBUS diagnostics peer-to-peer data transfer addresses)

Reaction upon A: NONE

Acknowl. upon A: NONE

F01950 (N, A) PB/PN clock cycle synchronous operation synchronization unsuccessful

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Synchronization of the internal clock cycle to the global control telegram has failed. The internal clock cycle exhibits an unexpected shift.

Remedy: Only for internal Siemens troubleshooting.
Note:
PB: PROFIBUS
PN: PROFINET

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F01951 CU SYNC: Synchronization application clock cycle missing

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Internal synchronization of the application cycles unsuccessful.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade the Control Unit software.

F01951 CU DRIVE-CLiQ: Synchronization application clock cycle missing

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: If DRIVE-CLiQ components with different application clock cycle are operated on a DRIVE-CLiQ port, this requires synchronization with the Control Unit. This synchronization routine was unsuccessful.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade the software of the DRIVE-CLiQ components.
- upgrade the Control Unit software.
Note:
If a Controller Extension is being used (e.g. CX32, NX10), then the following applies:
Check whether the Controller Extension is issuing error messages, and if required, remove these.

F01952 CU DRIVE-CLiQ: Synchronization of component not supported

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (NONE)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The existing system configuration requires that the connected DRIVE-CLiQ components support the synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and the application clock cycle.
However, not all DRIVE-CLiQ components have this functionality.
Fault value (r0949, interpret decimal):
Component number of the first faulty DRIVE-CLiQ component.
Remedy: Upgrade the firmware of the component specified in the fault value.
Note:
If required, also upgrade additional components in the DRIVE-CLiQ line.

A01953 CU SYNC: Synchronization not completed

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: After the drive system was powered up, synchronization between the basic clock cycle and application clock cycle was started but was not completed within the selected time tolerance.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: Carry out a POWER ON (power off/on).

A01953 CU DRIVE-CLiQ: Synchronization not completed

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: After the drive system is powered up, the synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle was started but was not completed within the selected time tolerance.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: Carry out a POWER ON (power off/on) for all components.
If the error occurs after the drive sampling times were changed, and if a Terminal Module 31 (TM31) is being used, the sampling times (p0115, p4099) should be set as integer multiples to the drive clock cycles (p0115).

F01954 CU DRIVE-CLiQ: Synchronization unsuccessful

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle was started and was not able to be successfully completed (e.g. after switch-on).
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: 1. Remove the cause of a possible DRIVE-CLiQ fault.
2. Initiate a new synchronization, e.g. as follows:
- remove the PROFIBUS master and re-insert again.
- restart the PROFIBUS master.
- switch-off the Control Unit and switch-on again.
- carry out a Control Unit hardware reset (RESET button, p0972).
- carry out a parameter reset and download the saved parameters (p0009 = 30, p0976 = 2, 3).

A01955 CU DRIVE-CLiQ: Synchronization DO not completed

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: After the drive system is powered up, the synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle was started but was not completed within the selected time tolerance.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: Carry out a POWER ON (power off/on) for all components of the DO.

A01990 (F) USS: PZD configuration error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The configuration of the process data (PZD) for the USS protocol is incorrect.
Alarm value (r2124, interpret decimal):
2: PZD amount (p2022) too great for the first drive object (p978[0]).
The number of possible PZD items in a drive object is determined by the number of indices in r2050/p2051.
Remedy: Re alarm value = 2:
Check the amount of USS PZD (p2022) and the maximum PZD amount (r2050/p2051) for the first drive object (p0978[0]).
Reaction upon F: NONE (OFF1)
Acknowl. upon F: IMMEDIATELY

A02000 Function generator: Start not possible

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The function generator has already been started.
Remedy: Stop the function generator and restart again if necessary.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4800 (Function generator control)

A02005 Function generator: Drive does not exist

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The drive object specified for connection does not exist.
Remedy: Use the existing drive object with the corresponding number.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02006 Function generator: No drive specified for connection

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: No drive specified for connection in p4815.
Remedy: At least one drive to be connected must be specified in p4815.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02007 Function generator: Drive not SERVO / VECTOR / DC_CTRL

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The drive object specified for connection is not a SERVO / VECTOR or DC_CTRL.
Remedy: Use a SERVO / VECTOR / DC_CTRL drive object with the corresponding number.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02008 Function generator: Drive specified a multiple number of times

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The drive object specified for connection is already specified.
Alarm value (r2124, interpret decimal):
Drive object number of the drive object that is specified a multiple number of times.
Remedy: Specify a different drive object.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02009 Function generator: Illegal mode

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The set operating mode (p1300) of the drive object is not permissible when using the function generator.
Alarm value (r2124, interpret decimal):
Number of the drive object involved.
Remedy: Change the operating mode for this drive object to p1300 = 20 (encoderless speed control) or p1300 = 21 (speed control with encoder).
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02010 Function generator: Speed setpoint from the drive is not zero

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The speed setpoint of a drive selected for connection is greater than the value for the standstill detection set using p1226.
Remedy: For all of the drives specified for connection, set the speed setpoints to zero.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02011 Function generator: The actual drive speed is not zero

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The speed actual value of a drive selected for connection is greater than the value for the standstill detection set using p1226.
Remedy: Set the relevant drives to zero speed before starting the function generator.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02015 Function generator: Drive enable signals missing

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The master control and/or enable signals are missing to connect to the specified drive.
Remedy: Fetch the master control to the specified drive object and set all enable signals.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02016 Function generator: Magnetizing running

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Magnetizing has not yet been completed on a drive object specified for connection.
Alarm value (r2124, interpret decimal):
Number of the drive object involved.
Remedy: Wait for magnetizing of the motor (r0056.4).
Note:
The alarm is reset as follows:
- restart the function generator.
See also: r0056 (Status word, closed-loop control)

A02020 Function generator: Parameter cannot be changed

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: This parameter setting cannot be changed when the function generator is active (p4800 = 1).
See also: p4810, p4812, p4813, p4820, p4821, p4822, p4823, p4824, p4825, p4826, p4827, p4828, p4829

Remedy: - stop the function generator before parameterizing (p4800 = 0).
- if required, start the function generator (p4800 = 1).
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4800 (Function generator control)

A02025 Function generator: Period too short

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The value for the period is too short.
See also: p4821 (Function generator period)

Remedy: Check and adapt the value for the period.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4821 (Function generator period)

A02026 Function generator: Pulse width too high

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The selected pulse width is too high.
The pulse width must be less than the period duration.
See also: p4822 (Function generator pulse width)

Remedy: Reduce pulse width.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4821 (Function generator period), p4822 (Function generator pulse width)

A02030 Function generator: Physical address equals zero

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The specified physical address is zero.
See also: p4812 (Function generator physical address)

Remedy: Set a physical address with a value other than zero.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4812 (Function generator physical address)

A02040 Function generator: Illegal value for offset

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The value for the offset is higher than the value for the upper limit or lower than the value for the lower limit.
See also: p4826 (Function generator offset)

Remedy: Adjust the offset value accordingly.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4826 (Function generator offset), p4828 (Function generator lower limit), p4829 (Function generator upper limit)

A02041 Function generator: Illegal value for bandwidth

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The bandwidth referred to the time slice clock cycle of the function generator has either been set too low or too high.
Depending on the time slice clock cycle, the bandwidth is defined as follows:
Bandwidth_max = 1 / (2 x time slice clock cycle)
Bandwidth_min = Bandwidth_max / 100000
Example:
Assumption: p4830 = 125 µs
--> Bandwidth_max = 1 / (2 x 125 µs) = 4000 Hz
--> Bandwidth_min = 4000 Hz / 100000 = 0.04 Hz
Note:
p4823: Function generator bandwidth
p4830: Function generator time slice clock cycle
See also: p4823 (Function generator bandwidth), p4830 (Function generator time slice cycle)

Remedy: Check the value for the bandwidth and adapt accordingly.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02047 Function generator: Time slice clock cycle invalid

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The time slice clock cycle selected does not match any of the existing time slices.
See also: p4830 (Function generator time slice cycle)

Remedy: Enter an existing time slice clock cycle. The existing time slices can be read out via p7901.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: r7901 (Sampling times)

A02050 Trace: Start not possible

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The trace has already been started.
Remedy: Stop the trace and, if necessary, start again.

A02055 Trace: Recording time too short

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The trace duration is too short.
The minimum is twice the value of the trace clock cycle.
Remedy: Check the selected recording time and, if necessary, adjust.

A02056 Trace: Recording cycle too short

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The selected recording cycle is shorter than the selected basic clock cycle 0 (p0110[0]).
Remedy: Increase the value for the trace cycle.

A02057 Trace: Time slice clock cycle invalid

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The time slice clock cycle selected does not match any of the existing time slices.
Remedy: Enter an existing time slice clock cycle. The existing time slices can be read out via p7901.
See also: r7901 (Sampling times)

A02058 Trace: Time slice clock cycle for endless trace not valid

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The selected time slice clock cycle cannot be used for the endless trace
Remedy: Enter the clock cycle of an existing time slice with a cycle time >= 2 ms for up to 4 recording channels or >= 4 ms from 5 recording channels per trace.
The existing time slices can be read out via p7901.
See also: r7901 (Sampling times)

A02059 Trace: Time slice clock cycle for 2 x 8 recording channels not valid

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The selected time slice clock cycle cannot be used for more than 4 recording channels.
Remedy: Enter the clock cycle of an existing time slice with a cycle time >= 4 ms or reduce the number of recording channels to 4 per trace.
The existing time slices can be read out via p7901.
See also: r7901 (Sampling times)

A02060 Trace: Signal to be traced missing

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: - a signal to be traced was not specified.
- the specified signals are not valid.
Remedy: - specify the signal to be traced.
- check whether the relevant signal can be traced.

A02061 Trace: Invalid signal

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: - the specified signal does not exist.
- the specified signal can no longer be traced (recorded).
Remedy: - specify the signal to be traced.
- check whether the relevant signal can be traced.

A02062 Trace: Invalid trigger signal

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: - a trigger signal was not specified.
- the specified signal does not exist.
- the specified signal is not a fixed-point signal.
- the specified signal cannot be used as a trigger signal for the trace.
Remedy: Specify a valid trigger signal.

A02063 Trace: Invalid data type

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The specified data type to select a signal using a physical address is invalid.
Remedy: Use a valid data type.

A02070 Trace: Parameter cannot be changed

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The trace parameter settings cannot be changed when the trace is active.
Remedy: - stop the trace before parameterization.
- if required, start the trace.

A02075 Trace: Pretrigger time too long

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The selected pretrigger time must be shorter than the trace time.
Remedy: Check the pretrigger time setting and change if necessary.

F02080 Trace: Parameterization deleted due to unit changeover

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The trace parameterization in the drive unit was deleted due to a unit changeover or a change in the reference parameters.
Remedy: Restart trace.

A02097 MTrace: multiple trace cannot be activated

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The following functions or settings are not permissible in conjunction with a multiple trace:
- measuring function.
- long-time trace
- trigger condition "immediate recording start" (IMMEDIATE)
- trigger condition "start with function generator" (FG_START).

Remedy:
- Deactivate multiple trace.
- Deactivate function or setting that is not permissible.

A02098 MTrace: cannot be saved

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: It is not possible to save the measurement results of a multiple trace on the memory card.
A multiple trace is not started or is canceled.
Alarm value (r2124, interpret decimal):
1: memory card cannot be accessed (not inserted or blocked by a mounted USB drive).
3: data save operation to slow. A second trace has been completed before the measurement results of the first trace were able to be saved.
4: data save operation canceled (e.g. a file required for the save operation was no longer able to be found).
Remedy:
- insert or remove the memory card.
- use a larger memory card.
- configure the trace with a longer trace time or use an endless trace.
- avoid saving parameters while the multiple trace is running. Saving parameters can
Block writing measurement result files to the card, so that this alarm is output with alarm value 3
- check whether other functions are presently accessing measurement result files of the multiple trace.

A02099 Trace: Insufficient Control Unit memory

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The memory space still available on the Control Unit is no longer sufficient for the trace function.
Remedy: Reduce the memory required, e.g. as follows:
- reduce the trace time.
- increase the trace clock cycle.
- reduce the number of signals to be traced.

A02100 Drive: Computing dead time current controller too short

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The value in p0118 produces a dead time of one clock cycle because it is prior to setpoint availability.
Possible causes:
- A parameter backup with a version higher than 4.3 was loaded to a version less than or equal to 4.3.
- The system properties after replacing a component no longer match the parameter assignment.
Alarm value (r2134, floating point):
Minimum value for p0118 where dead time no longer occurs.
Remedy: - set p0118 to zero.
- set p0118 to a value greater than or equal to the alarm value (for p1810.11 = 1)
- set p0117 (from the device) to an automatic setting (p0117 = 1).
- check the firmware versions of the components involved.

A02150 OA: Application cannot be loaded

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The system was not able to load an OA application.
Alarm value (r2124, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.
Note:
OA: Open Architecture

F02151 (A) OA: Internal software error

Message value: %1
Drive object: All objects
Reaction: OFF2 (NONE, OFF1, OFF3)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: An internal software error has occurred within an OA application.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.
Note:
OA: Open Architecture
Reaction upon A: NONE
Acknowl. upon A: NONE

F02152 (A) OA: Insufficient memory

Message value: %1
Drive object: All objects
Reaction: OFF1
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Too many functions have been configured on this Control Unit (e.g. too many drives, function modules, data sets, OA applications, blocks, etc).
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - change the configuration on this Control Unit (e.g. fewer drives, function modules, data sets, OA applications, blocks, etc).
- use an additional Control Unit.
Note:
OA: Open Architecture

Reaction upon A: NONE

Acknowl. upon A: NONE

F03000 NVRAM fault on action

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A fault occurred during execution of action p7770 = 1 or 2 for the NVRAM data.
Fault value (r0949, interpret hexadecimal):
yyxx hex: yy = fault cause, xx = application ID
yy = 1:
The action p7770 = 1 is not supported by this version if Drive Control Chart (DCC) is activated for the drive object concerned.
yy = 2:
The data length of the specified application is not the same in the NVRAM and the backup.
yy = 3:
The data checksum in p7774 is not correct.
yy = 4:
No data available to load.

Remedy: - Perform the remedy according to the results of the troubleshooting.
- If necessary, start the action again.

F03001 NVRAM checksum incorrect

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A checksum error occurred when evaluating the non-volatile data (NVRAM) on the Control Unit.
The NVRAM data affected was deleted.

Remedy: Carry out a POWER ON (power off/on) for all components.

F03500 (A) TM: Initialization

Message value: %1

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: When initializing the Terminal Modules, the terminals of the Control Unit or the Terminal Board 30, an internal software error has occurred.
Fault value (r0949, interpret decimal):
yxxx dex
y = Only for internal Siemens troubleshooting
xxx = component number (p0151)

Remedy: - power down/power up the power supply for the Control Unit.
- check the DRIVE-CLiQ connection.
- if required, replace the Terminal Module.
The Terminal Module should be directly connected to a DRIVE-CLiQ socket of the Control Unit.
If the fault occurs again, replace the Terminal Module.

Reaction upon A: NONE

Acknowl. upon A: NONE

A03501 TM: Sampling time change

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The sampling times of the inputs/outputs were changed.
This change only becomes valid after the next boot.

Remedy: Carry out a POWER ON.

F03505 (N, A) CU: Analog input wire breakage

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF1 (NONE, OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The wire-break monitoring for an analog input has responded.
The input current of the analog input has undershot the threshold value parameterized in p0761[0...1]. p0756[0]: analog input 0 (terminal 3/4)
p0756[1]: analog input 1 (terminal 10/11)
Fault value (r0949, interpret decimal):
Note:
For the following analog input type, the wire breakage monitoring is active:
p0756[0...1] = 3 (4 ... 20 mA with monitoring)A)

Remedy: - Check the wiring to the signal source for interruptions.
- Check the magnitude of the injected current - it is possible that the infed signal is too low.
- Check the load resistor (250 Ohm).
Note:
The input current measured by the analog input can be read in r0752[0].
For p756[0...1] = 3 (unipolar current input monitored (+4 ... +20 mA)) the following applies:
A current less than 4 mA is not displayed in r752[0...1] - but instead r752[0...1] = 4 mA is output.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F03505 (N, A) CU: Analog input wire breakage

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The wire-break monitoring for an analog input has responded.
The input current of the analog input has undershot the threshold value parameterized in p0761[0...1].
p0756[0]: analog input 0 (terminal 3/4)
p0756[1]: analog input 1 (terminal 10/11)
Fault value (r0949, interpret decimal):
Note:
For the following analog input type, the wire breakage monitoring is active:
p0756[0...1] = 3 (4 ... 20 mA with monitoring)A)

Remedy: - Check the wiring to the signal source for interruptions.
- Check the magnitude of the injected current - it is possible that the infed signal is too low.
- Check the load resistor (250 Ohm).

Note:
The input current measured by the analog input can be read in r0752[0].
For p756[0...1] = 3 (unipolar current input monitored (+4 ... +20 mA)) the following applies:
A current less than 4 mA is not displayed in r752[0...1] - but instead r752[0...1] = 4 mA is output.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A03506 (F, N) 24 V power supply missing

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The 24 V power supply for the digital outputs (X124) is missing.
Remedy: Check the terminals for the power supply voltage (X124, L1+, M).
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A03510 (F, N) CU: Calibration data not plausible

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: During booting, the calibration data for the analog inputs is read and checked with respect to plausibility.
At least one calibration data point was determined to be invalid.
Remedy: - power down/power up the power supply for the Control Unit.
If it reoccurs, replace the module.
In principle, operation could continue.
The analog channel involved possibly does not achieve the specified accuracy.
Reaction upon F: Vector: NONE
Servo: NONE (OFF1, OFF2)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A03510 (F, N) TM: Calibration data not plausible

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: During ramp-up, the Terminal Module 31 (TM31) calibration data is read in and checked for plausibility.
At least one calibration data point was determined to be invalid.
Alarm value (r2124, interpret binary):
Bit 1: 10 V value, analog input 0 invalid.
Bit 3: 10 V value, analog input 1 invalid.
Bit 4: Offset, analog output 0 invalid.
Bit 5: 10 V value, analog output 0 invalid.
Bit 6: Offset, analog output 1 invalid.
Bit 7: 10 V value, analog input 1 invalid.
Remedy: - power down/power up the power supply for the Control Unit.
- check the DRIVE-CLiQ connection.

Note:
If it reoccurs, then replace the module.
In principle, operation could continue.
The analog channel involved possibly does not achieve the specified accuracy.

Reaction upon F: Vector: NONE
Servo: NONE (OFF1, OFF2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

A03520 (F, N) CU: Temperature sensor fault

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the temperature sensor, an error occurred.
It is expected that an LG-Ni1000 temperature sensor (p0756[2...3] = 6) or PT1000 p0756[2...3] = 7 is connected via the analog input.
Alarm value (r2124, interpret decimal):
33: Analog input 2 (AI2) wire breakage or sensor not connected.
34: Analog input 2 (AI2) measured resistance too low (short circuit).
49: Analog input 3 (AI3) wire breakage or sensor not connected.
50: Analog input 3 (AI3) measured resistance too low (short circuit).
See also: p0756 (CU analog inputs type)

Remedy: - make sure that the sensor is connected correctly.
- check the sensor for correct function and if required, replace.
- change over the analog input to type "no sensor connected" (p0756 = 8).

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

A03520 (F, N) TM: Temperature sensor fault

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2: Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).

Remedy: - make sure that the sensor is connected correctly.
- replace the sensor.

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

A03550 TM: Speed setpoint filter natural frequency > Shannon frequency

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The natural filter frequency of the speed setpoint filter (p1417) is greater than or equal to the Shannon frequency.
The Shannon frequency is calculated according to the following formula:
0.5 / p4099[3]
See also: p1417 (Speed setpoint filter 1 denominator natural frequency)
Remedy: Reduce the natural frequency of the speed setpoint filter (PT2 low pass) (p1417).

F03590 (N, A) TM: Module not ready

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The Terminal Module involved does not send a ready signal and no valid cyclic data.
Fault value (r0949, interpret decimal):
Drive object number of the Terminal Module involved.
Remedy: - check the 24 V power supply.
- check the DRIVE-CLiQ connection.
- check whether the sampling time of the drive object involved is not equal to zero (p4099[0]).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A05000 (N) Power unit: Overtemperature heat sink AC inverter

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The alarm threshold for overtemperature at the inverter heat sink has been reached. The response is set using p0290.
If the temperature of the heat sink increases by an additional 5 K, then fault F30004 is initiated.
Remedy: Check the following:
- is the ambient temperature within the defined limit values?
- have the load conditions and the load duty cycle been appropriately dimensioned?
- has the cooling failed?
Reaction upon N: NONE
Acknowl. upon N: NONE

A05001 (N) Power unit: Overtemperature depletion layer chip

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Alarm threshold for overtemperature of the power semiconductor in the AC converter has been reached.
Note:
- The response is set using p0290.
- If the depletion layer temperature increases by an additional 15 K, then fault F30025 is triggered.
Remedy: Check the following:
- is the ambient temperature within the defined limit values?
- have the load conditions and the load duty cycle been appropriately dimensioned?

- has the cooling failed?
- pulse frequency too high?
See also: r0037 (Power unit temperatures), p0290 (Power unit overload response)

Reaction upon N: NONE
Acknowl. upon N: NONE

A05002 (N) Power unit: Air intake overtemperature

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: For chassis power units, the following applies:
The alarm threshold for the air intake overtemperature has been reached. For air-cooled power units, the threshold is 42 °C (hysteresis 2 K). The response is set using p0290.
If the air intake temperature increases by an additional 13 K, then fault F30035 is output.
Remedy: Check the following:
- is the ambient temperature within the defined limit values?
- has the fan failed? Check the direction of rotation.

Reaction upon N: NONE
Acknowl. upon N: NONE

A05002 (N) Power unit: Air intake overtemperature

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The alarm threshold for the air intake overtemperature has been reached. For air-cooled power units, the threshold is 42 °C (hysteresis 2 K). The response is set using p0290.
If the air intake temperature increases by an additional 13 K, then fault F30035 is output.
Remedy: Check the following:
- is the ambient temperature within the defined limit values?
- has the fan failed? Check the direction of rotation.

Reaction upon N: NONE
Acknowl. upon N: NONE

A05003 (N) Power unit: Internal overtemperature

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The alarm threshold for internal overtemperature has been reached.
If the temperature inside the power unit increases by an additional 5 K, then fault F30036 is triggered.
Remedy: Check the following:
- is the ambient temperature within the defined limit values?
- has the fan failed? Check the direction of rotation.

Reaction upon N: NONE
Acknowl. upon N: NONE

A05004 (N) Power unit: Rectifier overtemperature

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The alarm threshold for the overtemperature of the rectifier has been reached. The response is set using p0290.
If the temperature of the rectifier increases by an additional 5 K, then fault F30037 is triggered.

Remedy: Check the following:
- is the ambient temperature within the defined limit values?
- have the load conditions and the load duty cycle been appropriately dimensioned?
- has the fan failed? Check the direction of rotation.
- has a phase of the line supply failed?
- is an arm of the supply (incoming) rectifier defective?

Reaction upon N: NONE
Acknowl. upon N: NONE

A05005 Cooling unit: Cooling medium flow rate too low

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Cooling unit: Alarm - flow rate has fallen below the alarm value
Remedy: - Check the feedback signals and parameter assignment (p0260 ... p0267).
- Check the coolant feed.

A05006 (N) Power unit: Overtemperature thermal model

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The temperature difference between the chip and heat sink has exceeded the permissible limit value (blocksize power units only).
Depending on p0290, an appropriate overload response is initiated.
See also: r0037 (Power unit temperatures)
Remedy: Not necessary.
The alarm disappears automatically once the limit value is undershot.
Note:
If the alarm does not disappear automatically and the temperature continues to rise, this can result in fault F30024.
See also: p0290 (Power unit overload response)

Reaction upon N: NONE
Acknowl. upon N: NONE

N05007 (A) Power unit: Overtemperature thermal model (chassis PU)

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The temperature difference between the chip and heat sink has exceeded the permissible limit value (r0293) (chassis power units only).
Depending on p0290, an appropriate overload response is initiated.
See also: r0037 (Power unit temperatures)
Remedy: Not necessary.
The alarm disappears automatically once the limit value is undershot.
See also: p0290 (Power unit overload response)

Reaction upon A: NONE
Acknowl. upon A: NONE

A05054 Parallel circuit: Power unit de-activated

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: For the drive object involved, fewer power units connected in parallel are active than exist in the target topology.
Operation is only possible at reduced power (power derating).

Remedy: Re-activate the de-activated power units if required.
See also: p0897 (Parking axis selection)

F05118 (A) Pre-charging contactor simultaneity monitoring time exceeded

Message value: fault cause: %1, additional information: %2
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A feedback signal for the pre-charging contactor (ALM, SLM, BLM diode) or the line contactor (BLM thyristor) interconnected and the simultaneity monitoring (p0255[4, 6]) activated.
After opening or closing a contactor of the parallel connection, after a monitoring time has elapsed, not all of the contactors have assumed the same state.
Fault value (r0949, interpret binary):
Bit 0 = 1: simultaneity error when closing the contactors.
Bit 1 = 1: simultaneity error when opening the contactors.
Bit 16 = 1: PDS0 contactor is closed.
Bit 17 = 1: PDS1 contactor is closed.
Bit 18 = 1: PDS2 contactor is closed.
Bit 19 = 1: PDS3 contactor is closed.
Bit 20 = 1: PDS4 contactor is closed.
Bit 21 = 1: PDS5 contactor is closed.
Bit 22 = 1: PDS6 contactor is closed.
Bit 23 = 1: PDS7 contactor is closed.
Note:
PDS: Power unit Data Set
Remedy: - check the monitoring time setting (p0255[4, 6]).
- check the contactor wiring and activation.
- if required, replace the contactor.
See also: p0255 (Power unit contactor monitoring time)
Reaction upon A: NONE
Acknowl. upon A: NONE

F05119 (A) Bypass contactor simultaneity monitoring time exceeded

Message value: fault cause: %1, additional information: %2
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A feedback signal for the bypass contactor is interconnected and the simultaneity monitoring (p0255[5, 7]) activated.
After opening or closing a contactor of the parallel connection, after a monitoring time has elapsed, not all of the contactors have assumed the same state.
Fault value (r0949, interpret binary):
Bit 0 = 1: simultaneity error when closing the contactors.
Bit 1 = 1: simultaneity error when opening the contactors.
Bit 16 = 1: PDS0 contactor is closed.
Bit 17 = 1: PDS1 contactor is closed.
Bit 18 = 1: PDS2 contactor is closed.
Bit 19 = 1: PDS3 contactor is closed.
Bit 20 = 1: PDS4 contactor is closed.
Bit 21 = 1: PDS5 contactor is closed.
Bit 22 = 1: PDS6 contactor is closed.
Bit 23 = 1: PDS7 contactor is closed.
Note:
PDS: Power unit Data Set
Remedy: - check the monitoring time setting (p0255[5, 7]).
- check the contactor wiring and activation.
- if required, replace the contactor.
See also: p0255 (Power unit contactor monitoring time)
Reaction upon A: NONE
Acknowl. upon A: NONE

F06310 (A) Supply voltage (p0210) incorrectly parameterized

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The measured DC voltage lies outside the tolerance range after pre-charging has been completed.
The following applies for the tolerance range: 1.16 * p0210 < r0070 < 1.6 * p0210
Note:
The fault can only be acknowledged when the drive is powered down.
See also: p0210 (Drive unit line supply voltage)

Remedy: - check the parameterized supply voltage and if required change (p0210).
- check the line supply voltage.
See also: p0210 (Drive unit line supply voltage)

Reaction upon A: NONE

Acknowl. upon A: NONE

F06310 (A) Supply voltage (p0210) incorrectly parameterized

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For AC/AC drive units, the measured DC voltage lies outside the tolerance range after pre-charging has been completed.
The following applies for the tolerance range: 1.16 * p0210 < r0070 < 1.6 * p0210
Note:
The fault can only be acknowledged when the drive is powered down.
See also: p0210 (Drive unit line supply voltage)

Remedy: - check the parameterized supply voltage and if required change (p0210).
- check the line supply voltage.
See also: p0210 (Drive unit line supply voltage)

Reaction upon A: NONE

Acknowl. upon A: NONE

A06921 (N) Braking resistor phase unsymmetry

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The three resistors of the braking chopper are not symmetrical.

Remedy: - check the feeder cables to the braking resistors.
- If required, increase the value for detecting dissymmetry (p1364).

Reaction upon N: NONE

Acknowl. upon N: NONE

F06922 Braking resistor phase failure

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A phase failure for the brake resistor was detected.
Fault value (r0949, interpret decimal):
11: Phase U
12: Phase V
13: Phase W
See also: p3235 (Phase failure signal motor monitoring time)

Remedy: Check the feeder cables to the braking resistors.

F07011 Drive: Motor overtemperature

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: Vector: OFF2 (NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: KTY:
The motor temperature has exceeded the fault threshold (p0605) or the timer (p0606) after the alarm threshold was exceeded (p0604) has expired. The response parameterized in p0610 becomes active. The alarm is withdrawn if the response threshold for wire breakage or sensor not connected is exceeded (R > 2120 Ohm).
PTC or bimetallic NC contact:
The response threshold of 1650 Ohm was exceeded or the NC contact opened and the timer (p0606) has expired. The response parameterized in p0610 becomes active.
Possible causes:
- Motor is overloaded
- motor ambient temperature too high.
- Wire break or sensor not connected
Fault value (r0949, interpret decimal):
200: The motor temperature model 1 (I2t) signals an overtemperature (p0612.0 = 1, p0611 > 0, p0615 reached).
See also: p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Remedy: - Reduce the motor load.
- check the ambient temperature and the motor ventilation.
- check the wiring and the connection of the PTC or bimetallic NC contact.
See also: p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

F07011 Drive: Motor overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: Vector: OFF2 (NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: KTY84:
The motor temperature has exceeded the fault threshold (p0605) or the timer (p0606) after the alarm threshold was exceeded (p0604) has expired.
PTC, bimetallic NC contact:
The response threshold of 1650 Ohm was exceeded (for SME p4600 ... p4603 or for TM120 p4610 ... p4613 = 10, 30), or the timer (p0606) has expired after 1650 Ohm has been exceeded (for SME p4600 ... p4603 or for TM120 p4610 ... p4613 = 12, 32).
Motor temperature model:
The calculated motor temperature is too high.
Possible causes:
- motor overloaded.
- motor ambient temperature too high.
- PTC / bimetallic NC contact: Wire breakage or sensor not connected.
- Motor temperature model incorrectly parameterized.
Fault value (r0949, interpret decimal):
1, 2, 3, 4:
Number of the temperature channel leading to the message (for SME/TM120 (p0601 = 10, 11)).
200:
Motor temperature model 1 (I2t): Temperature too high (p0615).
300:
Motor temperature model 3: After the monitoring time has expired, the temperature is still higher than the alarm threshold (p5398).
301:
Motor temperature model 3: Temperature too high (p5399).
302:
Motor temperature model 3: Encoder temperature is not within the valid range.
See also: p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Remedy: - Reduce the motor load.
- check the ambient temperature and the motor ventilation.

- check the wiring and temperature sensor connection.
- check the monitoring limits (p5398, p5399).
- check the encoder type (p0404).
- check the motor type (p0300, p0301).
- check activation of the motor temperature model (p0612).
- check the motor temperature model parameters.
- check the encoder (p0404).

See also: p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628, r5397

A07012 (N) Drive: Motor temperature model 1 overtemperature

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The thermal I2t motor model for synchronous motors identified that the alarm threshold was exceeded.
See also: r0034, p0605, p0611, p0612

Remedy:
- check the motor load and if required, reduce.
- check the motor ambient temperature.
- check the thermal time constant (p0611).

Note:
p0605 has no influence on the time up to an alarm being issued.
See also: r0034, p0605, p0611, p0612

Reaction upon N: NONE

Acknowl. upon N: NONE

A07012 (N) Drive: Motor temperature model 1/3 overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The motor temperature model 1/3 identified that the alarm threshold was exceeded.
Alarm value (r2124, interpret decimal):
200:
Motor temperature model 1 (I2t): Temperature too high (p0605).
300:
Motor temperature model 3: Temperature too high (p5398).
See also: r0034, p0605, p0611, p0612

Remedy:
- check the motor load and if required, reduce.
- check the motor ambient temperature.
- check activation of the motor temperature model (p0612).

Motor temperature model 1 (I2t):
- check the thermal time constant (p0611).
- check the alarm threshold (p0605).

Motor temperature model 3:
- check the motor type.
- check the alarm threshold (p5398).
- check the model parameters.

See also: r0034, p0605, p0611, p0612, r5397

Reaction upon N: NONE

Acknowl. upon N: NONE

F07013 Drive: Motor temperature model configuration fault

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred in the configuration of the motor temperature model.
Fault value (r0949, interpret decimal):
300:
Motor temperature model 3: The sensor does not supply the necessary sensor temperature for the thermal model.
301:
Motor temperature model 3: The sensor type is unknown.
302:
Motor temperature model 3: At least one other temperature model was simultaneously activated.
303:
Motor temperature model unknown in the actual firmware version.
See also: p0300, p0301, p0404, p0612

Remedy: - check the encoder type.
- check the motor type.
- check activation of the motor temperature model (p0612).
- check the parameters of the motor temperature model (p5350 and following).
See also: p0300, p0301, p0404, p0612

A07014 (N) Drive: Motor temperature model configuration alarm

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: A fault has occurred in the configuration of the motor temperature model.
Alarm value (r2124, interpret decimal):
1:
All motor temperature models: It is not possible to save the model temperature
See also: p0610 (Motor overtemperature response)

Remedy: - set the response for motor overtemperature to "Alarm and fault, no reduction of I_max" (p0610 = 2).
See also: p0610 (Motor overtemperature response)

Reaction upon N: NONE

Acknowl. upon N: NONE

A07014 (N) Drive: Motor temperature model configuration alarm

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A fault has occurred in the configuration of the motor temperature model.
Alarm value (r2124, interpret decimal):
1:
All motor temperature models: It is not possible to save the model temperature
300:
Motor temperature model 3: Threshold value for alarm (p5398) is higher than the threshold value for fault (p5399).
See also: p0610 (Motor overtemperature response)

Remedy: - set the response for motor overtemperature to "Alarm and fault, no reduction of I_max" (p0610 = 2).
- check and correct the threshold values (p5398, p5399).
See also: p0610 (Motor overtemperature response)

Reaction upon N: NONE

Acknowl. upon N: NONE

A07015 Drive: Motor temperature sensor alarm

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: An error was detected when evaluating the temperature sensor set in p0601.
With the fault, the time in p0607 is started. If the fault is still present after this time has expired, then fault F07016 is output; however, at the earliest, 50 ms after alarm A07015.
Possible causes:
- wire breakage or sensor not connected (KTY: R > 2120 Ohm).
- measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).

Remedy: - make sure that the sensor is connected correctly.
- check the parameterization (p0601).
See also: r0035 (Motor temperature), p0601 (Motor temperature sensor type), p0607 (Temperature sensor fault timer)

A07015 Drive: Motor temperature sensor alarm

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: An error was detected when evaluating the temperature sensor set in p0600 and p0601.
With the fault, the time in p0607 is started. If the fault is still present after this time has expired, then fault F07016 is output; however, at the earliest, 50 ms after alarm A07015.
Possible causes:
- wire breakage or sensor not connected (KTY: R > 1630 Ohm).
- measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Alarm value (r2124, interpret decimal):
- if SME/TM120 is selected (p0601 = 10, 11),
this is the number of the temperature channel leading to the message.

Remedy: - make sure that the sensor is connected correctly.
- check the parameterization (p0600, p0601).
See also: r0035 (Motor temperature), p0600 (Motor temperature sensor for monitoring), p0601 (Motor temperature sensor type), p0607 (Temperature sensor fault timer)

F07016 Drive: Motor temperature sensor fault

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: Vector: OFF1 (NONE, OFF2, OFF3, STOP2)
Servo: OFF1 (NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: An error was detected when evaluating the temperature sensor set in p0601.
Possible causes:
- wire breakage or sensor not connected (KTY: R > 2120 Ohm).
- measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Note:
If alarm A07015 is present, the time in p0607 is started. If the fault is still present after this time has expired, then fault F07016 is output; however, at the earliest, 50 ms after alarm A07015.
See also: p0607 (Temperature sensor fault timer)

Remedy: - make sure that the sensor is connected correctly.
- check the parameterization (p0601).
- induction motors: De-activate temperature sensor fault (p0607 = 0).
See also: r0035 (Motor temperature), p0601 (Motor temperature sensor type), p0607 (Temperature sensor fault timer)

F07016 Drive: Motor temperature sensor fault

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: Vector: OFF1 (NONE, OFF2, OFF3, STOP2)
Servo: OFF1 (NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: An error was detected when evaluating the temperature sensor set in p0600 and p0601.
Possible causes:
- wire breakage or sensor not connected (KTY: R > 1630 Ohm).
- measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Note:
If alarm A07015 is present, the time in p0607 is started. If the fault is still present after this time has expired, then fault F07016 is output; however, at the earliest, 50 ms after alarm A07015.
Fault value (r0949, interpret decimal):
- if SME/TM120 is selected (p0601 = 10, 11),
this is the number of the temperature channel leading to the message.
See also: p0607 (Temperature sensor fault timer)

Remedy: - make sure that the sensor is connected correctly.
- check the parameterization (p0600, p0601).
- induction motors: De-activate temperature sensor fault (p0607 = 0).
See also: r0035 (Motor temperature), p0600 (Motor temperature sensor for monitoring), p0601 (Motor temperature sensor type), p0607 (Temperature sensor fault timer)

F07080 Drive: Incorrect control parameter

Message value: Parameter: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The closed-loop control parameters have been parameterized incorrectly (e.g. p0356 = L_spread = 0).
Fault value (r0949, interpret decimal):
The fault value includes the parameter number involved.
The following parameter numbers only occur as fault values for vector drives:
p0310, for synchronous motors: p0341, p0344, p0350, p0357
The following parameter numbers do not occur as fault values for synchronous motors:
p0354, p0358, p0360
See also: p0310, p0311, p0341, p0344, p0350, p0354, p0356, p0357, p0358, p0360, p0400, p0404, p0408, p0640, p1082, p1300

Remedy: Modify the parameter indicated in the fault value (r0949) (e.g. p0640 = current limit > 0).
See also: p0311, p0341, p0344, p0350, p0354, p0356, p0358, p0360, p0400, p0404, p0408, p0640, p1082

F07082 Macro: Execution not possible

Message value: Fault cause: %1, supplementary information: %2, preliminary parameter number: %3

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The macro cannot be executed.
Fault value (r0949, interpret hexadecimal):
ccccbbaa hex:
cccc = preliminary parameter number, bb = supplementary information, aa = fault cause
Fault causes for the trigger parameter itself:
19: Called file is not valid for the trigger parameter.
20: Called file is not valid for parameter 15.
21: Called file is not valid for parameter 700.
22: Called file is not valid for parameter 1000.
23: Called file is not valid for parameter 1500.
24: Data type of a TAG is incorrect (e.g. Index, number or bit is not U16).
Fault causes for the parameters to be set:
25: Error level has an undefined value.
26: Mode has an undefined value.

27: A value was entered as string in the tag value that is not "DEFAULT".
31: Entered drive object type unknown.
32: A device was not able to be found for the determined drive object number.
34: A trigger parameter was recursively called.
35: It is not permissible to write to the parameter via macro.
36: Check, writing to a parameter unsuccessful, parameter can only be read, not available, incorrect data type, value range or assignment incorrect.
37: Source parameter for a BICO interconnection was not able to be determined.
38: An index was set for a non-indexed (or CDS-dependent) parameter.
39: No index was set for an indexed parameter.
41: A bit operation is only permissible for parameters with the parameter format DISPLAY_BIN.
42: A value not equal to 0 or 1 was set for a BitOperation.
43: Reading the parameter to be changed by the BitOperation was unsuccessful.
51: Factory setting for DEVICE may only be executed on the DEVICE.
61: The setting of a value was unsuccessful.

Remedy: - check the parameter involved.
- check the macro file and BICO interconnection.
See also: p0015, p1000, p1500

F07083 Macro: ACX file not found

Message value: Parameter: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The ACX file (macro) to be executed was not able to be found in the appropriate directory.
Fault value (r0949, interpret decimal):
Parameter number with which the execution was started.
See also: p0015, p1000, p1500

Remedy: - check whether the file is saved in the appropriate directory on the memory card.

F07083 Macro: ACX file not found

Message value: Parameter: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The ACX file (macro) to be executed was not able to be found in the appropriate directory.
Fault value (r0949, interpret decimal):
Parameter number with which the execution was started.
See also: p0015, p1000, p1500

Remedy: - check whether the file is saved in the appropriate directory on the memory card.
Example:
If p0015 is set to 1501, then the selected ACX file must be located in the following directory:
... /PMACROS/DEVICE/P15/PM001501.ACX

F07084 Macro: Condition for WaitUntil not fulfilled

Message value: Parameter: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The WaitUntil condition set in the macro was not fulfilled in a certain number of attempts.
Fault value (r0949, interpret decimal):
Parameter number for which the condition was set.

Remedy: Check and correct the conditions for the WaitUntil loop.

F07085 Drive: Open-loop/closed-loop control parameters changed

Message value: Parameter: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Open-loop/closed-loop control parameters have had to be changed for the following reasons:
1. As a result of other parameters, they have exceeded the dynamic limits.
2. They cannot be used due to the fact that the hardware detected not having certain features.
Fault value (r0949, interpret decimal):
Changed parameter number.
340:
The motor and control parameters were automatically calculated (p0340 = 1), because the vector control was subsequently activated as configuration (r0108.2).
See also: p0640, p1082, p1300, p1800

Remedy: Not necessary.
It is not necessary to change the parameters as they have already been correctly limited.

F07086 Units changeover: Parameter limit violation due to reference value change

Message value: Parameter: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A reference parameter was changed in the system. This resulted in the fact that for the parameters involved, the selected value was not able to be written in the per unit notation.
The values of the parameters were set to the corresponding violated minimum limit/maximum limit or to the factory setting.
Possible causes:
- the steady-state minimum limit/maximum limit or that defined in the application was violated.
Fault value (r0949, parameter):
Diagnostics parameter to display the parameters that were not able to be re-calculated.
See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004

Remedy: Check the adapted parameter value and if required correct.
See also: r9450 (Reference value change parameter with unsuccessful calculation)

F07087 Drive: Encoderless operation not possible for the selected pulse frequency

Message value: Parameter: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Encoderless operation is not possible for the selected pulse frequency (p1800).
Encoderless operation is activated under the following conditions:
- the changeover speed for encoderless operation (p1404) is less than the maximum speed (p0322).
- a control type with encoderless operation has been selected (p1300).
- encoder faults of the motor encoder result in a fault response with encoderless operation (p0491).
See also: p0491 (Motor encoder fault response ENCODER), p1300 (Open-loop/closed-loop control operating mode), p1404 (Encoderless operation changeover speed), p1800 (Pulse frequency setpoint)

Remedy: Increase the pulse frequency (p1800).
Note:
In encoderless operation, the pulse frequency must be at least as high as half the current controller clock cycle (1/p0115[0]).

F07088 Units changeover: Parameter limit violation due to units changeover

Message value: Parameter: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A changeover of units was initiated. This resulted in a violation of a parameter limit
Possible causes for the violation of a parameter limit:
- When rounding off a parameter corresponding to its decimal places, the steady-state minimum limit or maximum limit was violated.
- inaccuracies for the data type "FloatingPoint".
In these cases, when the minimum limit is violated then the parameter value is rounded up and when the maximum limited is violated the parameter value is rounded down.
Fault value (r0949, interpret decimal):
Diagnostics parameter r9451 to display all parameters whose value had to be adapted.
See also: p0100 (IEC/NEMA mot stds), p0349 (System of units motor equivalent circuit diagram data), p0505 (Selecting the system of units), p0595 (Technological unit selection)

Remedy: Check the adapted parameter values and if required correct.
See also: r9451 (Units changeover adapted parameters)

A07089 Changing over units: Function module activation is blocked because the units have been changed over

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An attempt was made to activate a function module. This is not permissible if the units have already been changed over.
See also: p0100 (IEC/NEMA mot stds), p0349 (System of units motor equivalent circuit diagram data), p0505 (Selecting the system of units)

Remedy: Restore units that have been changed over to the factory setting.

F07090 Drive: Upper torque limit less than the lower torque limit

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: The upper torque limit is lower than the lower torque limit.

Remedy: P1 must be >= P2 if parameter P1 is connected to p1522 and parameter P2 to p1523.

F07100 Drive: Sampling times cannot be reset

Message value: Parameter: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: When resetting drive parameter (p0976) sampling times cannot be reset using p0111, p0112, p0115.
Fault value (r0949, interpret decimal):
Parameter whose setting prevents the sampling times being reset.

Remedy: - continue to work with the set sampling times.
- before resetting the drive parameters, set the basic clock cycle p0110[0] to the original value.

F07110 Drive: Sampling times and basic clock cycle do not match

Message value: Parameter: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The parameterized sampling times do not match the basic clock cycle.
Fault value (r0949, interpret decimal):
The fault value specifies the parameter involved.

Remedy: Enter the current controller sampling times so that they are identical to the basic clock cycle, e.g. by selecting p0112.
Note which basic clock cycle is selected in p0111.
The sampling times in p0115 can only be changed manually in the sampling times pre-setting "Expert" (p0112).

A07200 Drive: Master control ON command present

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The ON/OFF1 command is present (no 0 signal).
The command is either influenced via binector input p0840 (current CDS) or control word bit 0 via the master control.

Remedy: Switch the signal via binector input p0840 (current CDS) or control word bit 0 via the master control to 0.

F07220 (N, A) Drive: Master control by PLC missing

Message value: -

Drive object: All objects

Reaction: Vector: OFF1 (NONE, OFF2, OFF3, STOP2)
Servo: OFF1 (NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The "master control by PLC" signal was missing in operation.
- interconnection of the binector input for "master control by PLC" is incorrect (p0854).
- the higher-level control has withdrawn the "master control by PLC" signal.
- data transfer via the fieldbus (master/drive) was interrupted.

Remedy: - check the interconnection of the binector input for "master control by PLC" (p0854).
- check the "master control by PLC" signal and, if required, switch in.
- check the data transfer via the fieldbus (master/drive).
Note:
If the drive should continue to operate after withdrawing "master control by PLC" then fault response must be parameterized to NONE or the message type should be parameterized as alarm.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F07300 (A) Drive: Line contactor feedback signal missing

Message value: -

Drive object: All objects

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: - the line contactor was not able to be closed within the time in p0861.
- the line contactor was not able to be opened within the time in p0861.
- the line contactor dropped out during operation
- the line contactor has closed although the drive converter is powered down.

Remedy: - check the setting of p0860.
- check the feedback circuit from the line contactor.
- increase the monitoring time in p0861.
See also: p0860 (Line contactor feedback signal), p0861 (Line contactor monitoring time)

Reaction upon A: NONE

Acknowl. upon A: NONE

F07320 Drive: Automatic restart interrupted

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: - The specified number of restart attempts (p1211) has been completely used up because within the monitoring time (p1213) the faults were not able to be acknowledged. The number of restart attempts (p1211) is decremented at each new start attempt.
- there is no active ON command.
- the monitoring time for the power unit has expired (p0857).
- when exiting commissioning or at the end of the motor identification routine or the speed controller optimization, the drive unit is not automatically powered up again.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - increase the number of restart attempts (p1211). The actual number of starting attempts is displayed in r1214.
- increase the delay time in p1212 and/or the monitoring time in p1213.
- issue an ON command (p0840).
- either increase or disable the monitoring time of the power unit (p0857).
- Reduce the delay time for resetting the start counter (p1213[1]) so that fewer faults are registered in the time interval.

F07320 Drive: Automatic restart interrupted

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: - The specified number of restart attempts (p1211) has been completely used up because within the monitoring time (p1213) the faults were not able to be acknowledged. The number of restart attempts (p1211) is decremented at each new start attempt.
- there is no active ON command.
- the monitoring time for the power unit has expired (p0857).
- when exiting commissioning or at the end of the motor identification routine or the speed controller optimization, the drive unit is not automatically powered up again.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - increase the number of restart attempts (p1211). The actual number of starting attempts is displayed in r1214.
- increase the delay time in p1212 and/or the monitoring time in p1213.
- issue an ON command (p0840).
- either increase or disable the monitoring time of the power unit (p0857).

A07321 Drive: Automatic restart active

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The automatic restart (AR) is active. When the line supply returns and/or the causes of the existing faults are removed the drive is automatically restarted. The pulses are enabled and the motor starts to rotate.
For p1210 = 26, the alarm after the line supply returns is also displayed if there is no fault and there is no ON command. Restarting is realized with the delayed setting of the ON command.

Remedy: - the automatic restart (AR) should, if required, be inhibited (p1210 = 0).
- an automatic restart can be directly interrupted by withdrawing the power-on command (BI: p0840).
- for p1210 = 26: by withdrawing the OFF2- / OFF3 control commands.

A07321 Drive: Automatic restart active

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The automatic restart (AR) is active. When the line supply returns and/or the causes of the existing faults are removed the drive is automatically restarted. The pulses are enabled and the motor starts to rotate.

Remedy: - the automatic restart (AR) should, if required, be inhibited (p1210 = 0).
- an automatic restart can be directly interrupted by withdrawing the power-on command (BI: p0840).

A07329 (N) Drive: kT estimator, kT(iq) characteristic or voltage compensation does not function

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A function of the function module "extended torque control" (r0108.1) was activated - however the (complete) function is not available.
Fault value (r0949, interpret decimal):
1 ... 3: The kT estimator is active (p1780.3 = 1) without a functioning compensation of the voltage emulation error in the drive converter. This means that the accuracy is severely restricted.
1: The drive converter voltage emulation error "final value" is 0 (p1952).
2: The drive converter voltage emulation error "current offset" is 0 (p1953).
3: The compensation of the voltage emulation error is disabled (p1780.8 = 0).
4: The kT estimator (p1780.3 = 1), the kT(iq) characteristic (p1780.9 = 1) or the compensation of the voltage emulation error (p1780.8 = 1) was activated without activating the function module "extended torque control" (when the function module is activated, the following must apply: r0108.1 = 1).

Remedy: Re fault value = 1, 2:
- carry out an identification of the voltage emulation error in the drive converter (p1909.14 = 1, p1910 = 1).
- set the parameter to compensate the voltage emulation error in the drive converter (p1952, p1953).
For fault value = 3:
- enable the compensation of the voltage emulation error in the drive converter (p1780.8 = 1).
For fault value = 4:
- activate the function module "extended torque control" (r0108.1 = 1) or de-activate the corresponding functions (p1780.3 = 0, p1780.8 = 0, p1780.9 = 0).

Reaction upon N: NONE

Acknowl. upon N: NONE

F07330 Flying restart: Measured search current too low

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: During a flying restart, it was identified that the search current reached is too low.
It is possible that the motor is not connected.

Remedy: Check the motor feeder cables.

F07331 Flying restart: Function not supported

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: It is not possible to power up with the motor rotating (no flying restart). In the following cases, the "flying restart" function is not supported:
Perm.-magnet synch. motors (PEM): operation with U/f char. and sensorless vector control.

Remedy: De-activate the "flying restart" function (p1200 = 0).

A07350 (F) Drive: Measuring probe parameterized to a digital output

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The measuring probe is connected to a bi-directional digital input/output and the terminal is set as output.
Alarm value (r2124, interpret decimal):
8: DI/DO 8 (X122.9/X132.1)
9: DI/DO 9 (X122.10/X132.2)
10: DI/DO 10 (X122.12/X132.3)
11: DI/DO 11 (X122.13/X132.4)
12: DI/DO 12 (X132.9)
13: DI/DO 13 (X132.10)
14: DI/DO 14 (X132.12)
15: DI/DO 15 (X132.13)
To the terminal designation:
The first designation is valid for CU320, the second for CU305.

Remedy: - set the terminal as input (p0728).
- de-select the measuring probe (p0488, p0489, p0580).

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

A07400 (N) Drive: DC link voltage maximum controller active

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The DC link voltage controller has been activated because the upper switch-in threshold has been exceeded (r1242, r1282).
The ramp-down times are automatically increased in order to maintain the DC link voltage (r0070) within the permissible limits. There is a system deviation between the setpoint and actual speeds.
When the DC link voltage controller is switched out (disabled), this is the reason that the ramp-function generator output is set to the speed actual value.
See also: r0056, p1240, p1280

Remedy: If the controller is not to intervene:
- increase the ramp-down times.
- switch-off the Vdc_max controller (p1240 = 0 for vector control, p1280 = 0 for U/f control).
If the ramp-down times are not to be changed:
- use a chopper or regenerative feedback unit.

Reaction upon N: NONE

Acknowl. upon N: NONE

A07400 (N) Drive: DC link voltage maximum controller active

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The DC link voltage controller has been activated because of the upper switch-in threshold (p1244).
A system deviation can occur between the setpoint and actual speed.
See also: r0056 (Status word, closed-loop control), p1240

Remedy: Not necessary.
This alarm automatically disappears after the upper threshold has been distinctly undershot.
Otherwise, apply the following measures:
- use a Braking Module or regenerative feedback unit.
- increase the ramp-down times (p1121, p1135).
- shut down the Vdc_max controller (p1240 = 0).

Reaction upon N: NONE

Acknowl. upon N: NONE

A07401 (N) Drive: DC link voltage maximum controller de-activated

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The Vdc_max controller can no longer maintain the DC link voltage (r0070) below the limit value (r1242, r1282) and was therefore switched out (disabled).
- the line supply voltage is permanently higher than specified for the power unit.
- the motor is permanently in the regenerative mode as a result of a load that is driving the motor.

Remedy: - check whether the input voltage is within the permissible range.
- check whether the load duty cycle and load limits are within the permissible limits.

Reaction upon N: NONE

Acknowl. upon N: NONE

A07402 (N) Drive: DC link voltage minimum controller active

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The DC link voltage controller has been activated as the lower switch-in threshold has been undershot (r1246, r1286).
The kinetic energy of the motor is used to buffer the DC link. The drive is therefore braked.
See also: r0056, p1240, p1280

Remedy: The alarm disappears when power supply returns.

Reaction upon N: NONE

Acknowl. upon N: NONE

A07402 (N) Drive: DC link voltage minimum controller active

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The DC link voltage controller has been activated due to the lower switch-in threshold (p1248).
A system deviation can occur between the setpoint and actual speed.
A possible cause can be e.g. that the line supply has failed.
See also: r0056, p1240, p1248

Remedy: Not necessary.
This alarm automatically disappears after the lower threshold has been distinctly exceeded.
Otherwise, apply the following measures:
- check the line supply and infeed.
- increase the ramp-up times (p1120).
- shut down the Vdc_min controller (p1240 = 0).

Reaction upon N: NONE

Acknowl. upon N: NONE

F07403 (N, A) Drive: Lower DC link voltage threshold reached

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The DC link voltage monitoring is active (p1240 = 5, 6) and the lower DC link voltage threshold (p1248) was reached in the "Operation" state.

Remedy: - check the line supply voltage.
- check the infeed.
- reduce the lower DC link threshold (p1248).
- switch out (disable) the DC link voltage monitoring (p1240 = 0).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F07404 Drive: DC link voltage monitoring Vdc_Max

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2 (NONE, OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: The monitoring of the DC link voltage p1284 has responded (only U/f control).
Remedy: - check the line supply voltage.
- check the braking module.
- adapt the device supply voltage (p0210).
- adapt the DC link voltage monitoring (p1284).

F07404 Drive: Upper DC link voltage threshold reached

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (NONE, OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: The DC link voltage monitoring is active (p1240 = 4, 6) and the upper DC link voltage threshold (p1244) was reached in the "Operation" state.
Remedy: - check the line supply voltage.
- check the infeed module or the Braking Module.
- increase the upper DC link voltage threshold (p1244).
- switch out (disable) the DC link voltage monitoring (p1240 = 0).

F07405 (N, A) Drive: Kinetic buffering minimum speed not reached

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Acknowledge: IMMEDIATELY
Cause: During kinetic buffering the speed fell below minimum speed (p1257 or p1297 for vector drives with U/f control) and the line supply did not return.
Remedy: Check the speed threshold for the Vdc_min controller (kinetic buffering) (p1257, p1297).
See also: p1257 (Vdc_min controller speed threshold), p1297 (Vdc_min controller speed threshold (U/f))
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F07406 (N, A) Drive: Kinetic buffering maximum time exceeded

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2)
Acknowledge: IMMEDIATELY
Cause: The maximum buffer time (p1255 and p1295 for vector drives with U/f control) has been exceeded without the line supply having returned.
Remedy: Check the time threshold for Vdc-min controller (kinetic buffering) (p1255, p1295).
See also: p1255 (Vdc_min controller time threshold), p1295 (Vdc_min controller time threshold (U/f))
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A07409 Drive: U/f control, current limiting controller active

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The current limiting controller of the U/f control was activated because the current limit was exceeded.
Remedy: The alarm automatically disappears after one of the following measures:
- increase current limit (p0640).
- reduce the load.
- slow down the ramp up to the setpoint speed.

F07410 Drive: Current controller output limited

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: The condition "I_act = 0 and Uq_set_1 longer than 16 ms at its limit" is present and can be caused by the following:
- motor not connected or motor contactor open.
- motor data and motor configuration (star-delta) do not match.
- no DC link voltage present.
- power unit defective.
- the "flying restart" function is not activated.

Remedy:
- connect the motor or check the motor contactor.
- check the motor parameterization and the connection type (star-delta).
- check the DC link voltage (r0070).
- check the power unit.
- activate the "flying restart" function (p1200).

F07410 Drive: Current controller output limited

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: The condition "I_act = 0 and Uq_set_1 longer than 16 ms at its limit" is present and can be caused by the following:
- motor not connected or motor contactor open.
- no DC link voltage present.
- Motor Module defective.

Remedy:
- connect the motor or check the motor contactor.
- check the DC link voltage (r0070).
- check the Motor Module.

F07411 Drive: Flux controller output limited

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: Vector: OFF2
Servo: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: When quick magnetizing is configured (p1401.6 = 1) the specified flux setpoint is not reached although 90% of the maximum current is specified.
- incorrect motor data.
- motor data and motor configuration (star-delta) do not match.
- the current limit has been set too low for the motor.
- induction motor (encoderless, open-loop controlled) in I2t limiting.
- power unit is too small.
- the magnetizing time is too short.

Remedy:
- correct the motor data. Perform motor data identification and rotating measurement.
- check the motor configuration.
- correct the current limits (p0640).

- reduce the induction motor load.
- if necessary, use a larger power unit.
- check motor supply cable.
- check power unit.
- increase p0346.

F07411 Drive: Flux controller output limited

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: Vector: OFF2
Servo: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: The specified flux setpoint cannot be reached, although the set maximum field current is specified (p1603).
- incorrect motor data.
- motor data and motor configuration (star-delta) do not match.
- the current limit has been set too low for the motor (p0640, p0323, p1603).
- induction motor (encoderless, open-loop controlled) in I2t limiting.
- the Motor Module is too small.

Remedy:
- correct the motor data.
- check the motor configuration.
- correct the current limits (p0640, p0323, p1603).
- reduce the induction motor load.
- if required, use a larger Motor Module.

F07412 Drive: Commutation angle incorrect (motor model)

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (NONE, OFF2)

Acknowledge: IMMEDIATELY

Cause: An incorrect commutation angle was detected that can result in a positive coupling in the speed controller.
Possible causes:
- The phase sequence of the output phases for the motor is incorrect (e.g. the phases are interchanged).
- the motor encoder is incorrectly adjusted with respect to the magnet position.
- the motor encoder is damaged.
- the angular commutation offset is incorrectly set (p0431).
- data to calculate the motor model has been incorrectly set (p0356 (motor-stator leakage inductance) and/or p0350 (motor-stator resistance) and/or p0352 (cable resistance).
- the changeover speed for the motor model is too low (p1752). The monitoring function only becomes effective above the changeover speed.
- pole position identification might have calculated an incorrect value when activated (p1982 = 1).
- the motor encoder speed signal is faulted.
- the control loop is instable due to incorrect parameterization.

Fault value (r0949, interpret decimal):
SERVO:
0: The comparison of the pole position angle from the encoder and motor model resulted in an excessively high value (> 80 ° electrical).
1: -
VECTOR:
0: The comparison of the pole position angle from the encoder and motor model resulted in an excessively high value (> 45 ° electrical).
1: The change in the speed signal from the motor encoder has changed by > p0492 within a current controller clock cycle.

Remedy:
- Check the phase sequence for the motor, and if required, correct (wiring, p1820).
- if the encoder mounting was changed - re-adjust the encoder.
- replace the defective motor encoder.
- correctly set the angular commutation offset (p0431). If required, determine using p1990.
- correctly set the motor stator resistance, cable resistance and motor-stator leakage inductance (p0350, p0352, p0356).

Calculate the cable resistance from the cross-section and length, check the inductance and stator resistance using the motor data sheet, measure the stator resistance, e.g. using a multimeter - and if required, again identify the values using the stationary motor data identification (p1910).
- increase the changeover speed for the motor model (p1752). The monitoring is completely de-activated for p1752 > p1082 (maximum speed).
- with pole position identification activated (p1982 = 1) check the procedure for pole position identification (p1980) and force a new pole position identification procedure by means of de-selection followed by selection (p1982 = 0 -> 1).
Note:
For High Dynamic Motors (1FK7xxx-7xxx), for applications with a higher current, if necessary, the monitoring should be disabled.

F07413 Drive: Commutation angle incorrect (pole position identification)

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (NONE, OFF2)

Acknowledge: IMMEDIATELY

Cause: An incorrect commutation angle was detected that can result in a positive coupling in the speed controller.
Within the pole position identification routine (p1982 = 2):
- a difference of > 45 ° electrical to the encoder angle was determined.
For VECTOR, within the encoder adjustment (p1990 = 2):
- a difference of > 6 ° electrical to the encoder angle was determined.

Remedy:
- correctly set the angular commutation offset (p0431).
- re-adjust the motor encoder after the encoder has been replaced.
- replace the defective motor encoder.
- check the pole position identification routine. If the pole position identification routine is not suitable for this motor type, then disable the plausibility check (p1982 = 0).

F07414 (N, A) Drive: Encoder serial number changed

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (NONE, OFF2)

Acknowledge: IMMEDIATELY

Cause: The serial number of the motor encoder of a synchronous motor has changed. The change was only checked for encoders with serial number (e.g. EnDat encoders) and build-in motors (e.g. p0300 = 401) or third-party motors (p0300 = 2).
Cause 1:
- The encoder was replaced.
Cause 2:
- A third-party, built-in or linear motor was re-commissioned.
Cause 3:
- The motor with integrated and adjusted encoder was replaced.
Cause 4:
- The firmware was updated to a version that checks the encoder serial number.
Note:
With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2).
When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1).
Proceed as follows to hide serial number monitoring:
- set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0.
- parameterize F07414 as message type N (p2118, p2119).

Remedy: Re causes 1, 2:
Carry out an automatic adjustment using the pole position identification routine. Acknowledge fault. Initiate the pole position identification routine with p1990 = 1. Then check that the pole position identification routine is correctly executed.
SERVO:
If a pole position identification technique is selected in p1980, and if p0301 does not contain a motor type with an encoder adjusted in the factory, then p1990 is automatically activated.
or
Set the adjustment via p0431. In this case, the new serial number is automatically accepted.

or
Mechanically adjust the encoder. Accept the new serial number with p0440 = 1.
Re causes 3, 4:
Accept the new serial number with p0440 = 1.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

N07415 (F) Drive: Angular commutation offset transfer running

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: NONE
Cause: The angular commutation offset was automatically determined using p1990 = 1.
This fault causes the pulses to be suppressed - this is necessary to transfer the angular commutation offset to p0431.
See also: p1990 (Encoder adjustment determine angular commutation offset)
Remedy: The fault can be acknowledged without any additional measures.
Reaction upon F: OFF2
Acknowl. upon F: IMMEDIATELY

A07416 Drive: Flux controller configuration

Message value: Parameter: %1, Index: %2, fault cause: %3
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The configuration of the flux control (p1401) is contradictory.
Alarm value (r2124, interpret hexadecimal):
ccbbaaaa hex
aaaa = Parameter
bb = Index
cc = fault cause
1: Quick magnetizing (p1401.6) for soft starting (p1401.0).
2: Quick magnetizing for flux build-up control (p1401.2).
3: Quick magnetizing (p1401.6) for Rs identification after restart (p0621 = 2).
Remedy: Re fault cause = 1:
- Shut down soft start (p1401.0 = 0).
- Shut down quick magnetizing (p1401.6 = 0).
Re fault cause = 2:
- De-energize flux build-up control (p1401.2 = 0).
- Shut down quick magnetizing (p1401.6 = 0).
Re fault cause = 3:
- Re-parameterize Rs identification (p0621 = 0, 1)
- Shut down quick magnetizing (p1401.6 = 0).

F07420 Drive: Current setpoint filter natural frequency > Shannon frequency

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: One of the filter natural frequencies is greater than the Shannon frequency.
The Shannon frequency is calculated according to the following formula: 0.5 / p0115[0]
Fault value (r0949, interpret hexadecimal):
Bit 0: Filter 1 (p1658, p1660)
Bit 1: Filter 2 (p1663, p1665)
Bit 2: Filter 3 (p1668, p1670)
Bit 3: Filter 4 (p1673, p1675)
Bit 8 ... 15: Data set number (starting from zero)

Bit 16: Filter 5 (p5202, p5204) - extended current setpoint filter (r0108.21)
Bit 17: Filter 6 (p5207, p5209) - extended current setpoint filter (r0108.21)
Bit 18: Filter 7 (p5212, p5214) - extended current setpoint filter (r0108.21)
Bit 19: Filter 8 (p5217, p5219) - extended current setpoint filter (r0108.21)
Bit 20: Filter 9 (p5222, p5224) - extended current setpoint filter (r0108.21)
Bit 21: Filter 10 (p5227, p5229) - extended current setpoint filter (r0108.21)

Remedy: - reduce the numerator or denominator natural frequency of the current setpoint filter involved.
- reduce the current controller sampling time (p0115[0]).
- switch out the filter involved (p1656).

F07421 Drive: Speed filter natural frequency > Shannon frequency

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: One of the filter natural frequencies is greater than the Shannon frequency.
The Shannon frequency is calculated according to the following formula: 0.5 / p0115[1]
Fault value (r0949, interpret hexadecimal):
Bit 0: Filter 1 (p1417, p1419)
Bit 1: Filter 2 (p1423, p1425)
Bit 4: Actual value filter (p1447, p1449)
Bit 8 ... 15: Data set number (starting from zero)

Remedy: - reduce the numerator or denominator natural frequency of the speed setpoint filter involved.
- reduce the speed controller sampling time (p0115[1]).
- switch off the filter involved (p1413, p1414).

F07422 Drive: Reference model natural frequency > Shannon frequency

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The natural filter frequency of the PT2 element for the reference model (p1433) is greater than the Shannon frequency.
The Shannon frequency is calculated according to the following formula: 0.5 / p0115[1]

Remedy: - reduce the natural frequency of PT2 element for reference model (p1433).
- reduce the speed controller sampling time (p0115[1]).

F07426 (A) Technology controller actual value limited

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The actual value for the technology controller, interconnected via connector input p2264, has reached a limit.
Fault value (r0949, interpret decimal):
1: upper limit reached.
2: lower limit reached.

Remedy: - adapt the limits to the signal level (p2267, p2268).
- Check the actual value normalization (p0595, p0596).
- Deactivate evaluation of the limits (p2252 bit 3)
See also: p0595 (Technological unit selection), p0596 (Technological unit reference quantity), p2264 (Technology controller actual value), p2267 (Technology controller upper limit actual value), p2268 (Technology controller lower limit actual value)

Reaction upon A: NONE

Acknowl. upon A: NONE

A07428 (N) Technology controller parameterizing error

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The technology controller has a parameterizing error.
Alarm value (r2124, interpret decimal):
1:
The upper output limit in p2291 is set lower than the lower output limit in p2292.
Remedy: Re alarm value = 1:
Set the output limit in p2291 higher than in p2292.
See also: p2291 (Technology controller maximum limiting), p2292 (Technology controller minimum limiting)
Reaction upon N: NONE
Acknowl. upon N: NONE

F07429 Drive: DSC without encoder not possible

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The function DSC (Dynamic Servo Control) was activated although there is no encoder.
See also: p1191 (DSC position controller gain KPC)
Remedy: If there is no encoder and connector input p1191 (DSC position controller gain) is interconnected, then connector input p1191 must have a 0 signal.

F07430 Drive: Changeover to open-loop torque controlled operation not possible

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (NONE, OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: For encoderless operation, the converter cannot change over to closed-loop torque-controlled operation (BI: p1501).
Remedy: Do not attempt to cover over to closed-loop torque-controlled operation.

F07431 Drive: Changeover to encoderless operation not possible

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (OFF1)
Acknowledge: IMMEDIATELY
Cause: For closed-loop torque control, the converter cannot change over to encoderless operation (p1404).
Remedy: Do not attempt to change over to encoderless operation.

F07432 Drive: Motor without overvoltage protection

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (OFF1)
Acknowledge: IMMEDIATELY
Cause: In the case of a fault at maximum speed, the motor can generate an overvoltage that can destroy the drive system.
Fault value (r0949, interpret hexadecimal):
Associated Drive Data Set (DDS).
Remedy: Overvoltage protection can be implemented in the following ways:
1. Limit the maximum speed (p1082) without any additional protection.
The maximum speed without protection is calculated as follows:
Rotary synchronous motors: p1082 [rpm] <= 11.695 * p0297/p0316 [Nm/A]
Linear motors: p1082 [m/min] <= 73.484 * p0297/p0316 [N/A]

Rotary synchronous motor connected to the high-frequency converter:
p1082 [rpm] <= 4.33165E9 * (-p0316 + root(p0316^2 + 4.86E-9 * (r0297 * r0313)^2 * (r0377 - p0233) [mH] * p0234 [µF]) / (r0297 * r0313^2 * (r0377 - p0233) [mH] * p0234 [µF])
Linear motor connected to the high-frequency converter:
p1082 [m/min] <= 689.403 * p0315 * (root(p0316^2 * p0315^2 + 0.191865 * r0297^2 * (r0377 - p0233) [mH] * p0234 [µF]) / (r0297 * (r0377 - p0233) [mH] * p0234 [µF])
Rotary induction motor connected to the high-frequency converter:
p1082 [rpm] <= maximum (2.11383E5 / (r0313 * root((r0377 [mH] + r0382 [mH]) * p0234 [µF])) ; 0.6364 * r0297 * p0311[rpm] / p0304)
2. Use a Voltage Protection Module (VPM) in conjunction with the function "Safe Torque Off" (p9601, p9801 – only for synchronous motors).
When using a synchronous motor with VPM at the high-frequency converter, the following must apply:
p1082 [rpm] <= p0348 * (r0377 + p0233) / p0233
When a fault condition exists, the VPM short-circuits the motors. During the short-circuit, the pulses must be suppressed - this means that the terminals for the function "Safe Torque Off" (STO) must be connected to the VPM.
When using a VPM, p0643 must be set to 1.
3. Activate the internal voltage protection (p1231 = 3, only for synchronous motors).
In so doing, the following hardware preconditions must be fulfilled:
- The infeed of the group must be capable of energy recovery (Active Line Module, Smart Line Module), and the energy recovery power of the infeed must not be less than the maximum utilized S1 power of the synchronous motor.
- For Control Unit and infeed, a 24 V power supply other than that for the Motor Module must be used with the voltage protection activated. The 24 V power supply of this Motor Module must be DC link buffered (e.g. CSM).
- A Braking Module with a correspondingly configured braking resistor must be available at the DC link.
- The synchronous motor must be short-circuit proof.
See also: p0643 (Overvoltage protection for synchronous motors), p1231

F07433 Drive: Closed-loop control with encoder is not possible as the encoder has not been unparked

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The changeover to closed-loop control with encoder is not possible as the encoder has not been unparked.

Remedy: - check whether the encoder firmware supports the "parking" function (r0481.6 = 1).
- upgrade the firmware.
Note:
For long-stator motors (p3870.0 = 1), the following applies:
The encoder must have completed the unparking procedure (r3875.0 = 1) before a changeover can be made to closed-loop control with encoder. The encoder is unparked using binector input p3876 = 0/1 signal and remains until a 0 signal in this state.

F07434 Drive: It is not possible to change the direction of rotation with the pulses enabled

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A drive data set was selected - with the pulses enabled - which has a different parameterized direction of rotation (p1821).
It is only possible to change the motor direction of rotation using p1821 when the pulses are inhibited.

Remedy: - change over the drive data set with the pulses inhibited.
- ensure that the changeover to a drive data set does not result in the motor direction of rotation being changed (i.e. for these drive data sets, the same value must be in p1821).
See also: p1821 (Direction of rotation)

F07435 (N) Drive: Setting the ramp-function generator for sensorless vector control

Message value: Parameter: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: During operation with sensorless vector control (r1407.1) the ramp-function generator was stopped (p1141). An internal setting command of the ramp-function generator output caused the set setpoint speed to be frozen.

Remedy: - de-activate the holding command for the ramp-function generator (p1141).
- suppress the fault (p2101, p2119). This is necessary if the ramp-function generator is held using jogging and the speed setpoint is simultaneously inhibited (r0898.6).

Reaction upon N: NONE

Acknowl. upon N: NONE

A07440 EPOS: Jerk time is limited

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The calculation of the jerk time Tr = max(p2572, p2573) / p2574 resulted in an excessively high value so that the jerk time is internally limited to 1000 ms.
Note:
The alarm is also output if jerk limiting is not active.

Remedy: - increase the jerk limiting (p2574).
- reduce maximum acceleration or maximum deceleration (p2572, p2573).
See also: p2572 (EPOS maximum acceleration), p2573 (EPOS maximum deceleration), p2574 (EPOS jerk limiting)

A07441 LR: Save the position offset of the absolute encoder adjustment

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The status of the absolute encoder adjustment has changed.
In order to permanently save the determined position offset (p2525) it must be saved in a non-volatile fashion (p0971).

Remedy: Not necessary.
This alarm automatically disappears after the offset has been saved.
See also: p2507 (LR absolute encoder adjustment status), p2525 (LR encoder adjustment offset)

F07442 (A) LR: Multiturn does not match the modulo range

Message value: -

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The ratio between the multiturn resolution and the modulo range (p2576) is not an integer number.
This results in the adjustment being set back, as the position actual value cannot be reproduced after power-off/power-on.

Remedy: Make the ration between the multiturn resolution and the modulo range an integer number.
The ratio v is calculated as follows:
1. Motor encoder
v = (p0421 * p2506 * p2505) / (p2504 * p2576)
2. Direct encoder
v = (p0421 * p2506) / p2576
See also: p0412, p0432, p0433, p2504, p2505, p2506, p2576, p2721

Reaction upon A: NONE

Acknowl. upon A: NONE

F07443 (A) LR: Reference point coordinate not in the permissible range

Message value: %1

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The reference point coordinate received when adjusting the encoder via connector input p2599 lies outside the half of the encoder range and cannot be set as actual axis position.
Fault value (r0949, interpret decimal):
Maximum permissible value for the reference point coordinate.

Remedy: Set the reference point coordinate to a lower value than specified in the fault value.
See also: p2598 (EPOS reference point coordinate signal source), p2599 (EPOS reference point coordinate value)

Reaction upon A: NONE

Acknowl. upon A: NONE

F07447 Load gear: Position tracking, maximum actual value exceeded

Message value: Component number: %1, encoder data set: %2, drive data set: %3

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: When the position tracking of the load gear is configured, the drive/encoder (motor encoder) identifies a maximum possible absolute position actual value (r2723) that can no longer be represented within 32 bits.
Maximum value: p0408 * p2721 * 2^p0419
Fault value (r0949, interpret hexadecimal):
ccbbaa hex
aa = encoder data set
bb = component number
cc = drive data set
See also: p0408 (Rotary encoder pulse number), p0419 (Fine resolution absolute value Gx_XIST2 (in bits)), p2721 (Load gear rotary absolute encoder revolutions virtual)

Remedy: - reduce the fine resolution (p0419).
- reduce the multiturn resolution (p2721).
See also: p0419 (Fine resolution absolute value Gx_XIST2 (in bits)), p2721 (Load gear rotary absolute encoder revolutions virtual)

F07448 (A) Load gear: Position tracking, linear axis has exceeded the maximum range

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: For a configured linear axis/no modulo axis, the currently effective motor encoder (encoder 1) has exceeded the maximum possible traversing range.
For the configured linear axis, the maximum traversing range is defined to be 64x (+/- 32x) of p0421. It should be read in p2721 and interpreted as the number of load revolutions.
Note:
Only the motor encoder in the currently effective drive data set is monitored here. The actual effective drive data set is displayed in x = r0051 and the corresponding motor encoder is specified in in p0187[x].

Remedy: The fault should be resolved as follows:
- select encoder commissioning (p0010 = 4).
- reset position tracking, position (p2720.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and the absolute encoder adjusted.

Reaction upon A: NONE

Acknowl. upon A: NONE

F07449 (A) Load gear: Position tracking actual position outside tolerance window

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: When powered down, the currently effective motor encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder.
Note:
Only the motor encoder in the currently effective drive data set is monitored here. The actual effective drive data set is displayed in x = r0051 and the corresponding motor encoder is specified in in p0187[x].
Fault value (r0949, interpret decimal):
Deviation (difference) to the last encoder position in increments of the absolute value after the measuring gear - if one is being used. The sign designates the traversing direction.
Note:
The deviation (difference) found is also displayed in r2724.
See also: p2722 (Load gear position tracking tolerance window), r2724 (Load gear position difference)

Remedy: Reset the position tracking as follows:
- select encoder commissioning (p0010 = 4).
- reset position tracking, position (p2720.2 = 1).
- de-select encoder commissioning (p0010 = 0).

The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507).
See also: p0010 (Drive commissioning parameter filter), p2507 (LR absolute encoder adjustment status)

Reaction upon A: NONE

Acknowl. upon A: NONE

F07450 (A) LR: Standstill monitoring has responded

Message value: -

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: After the standstill monitoring time (p2543) expired, the drive left the standstill window (p2542).
- position actual value inversion incorrectly set (p0410).
- standstill window set too small (p2542).
- standstill monitoring time set too low (p2543).
- position loop gain too low (p2538).
- position loop gain too high (instability/oscillation, p2538).
- mechanical overload.
- Connecting cable, motor/drive converter incorrect (phase missing, interchanged).
- when selecting motor identification, select tracking mode (BI: p2655[0] = 1 signal).
- when selecting function generator, select tracking mode (BI: p2655[0] = 1 signal) and de-activate position control (BI:p2550 = 0 signal).

Remedy: Check the causes and resolve.

Reaction upon A: NONE

Acknowl. upon A: NONE

F07451 (A) LR: Position monitoring has responded

Message value: -

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: When the position monitoring time (p2545) expired, the drive had still not reached the positioning window (p2544).
- positioning window parameterized too small (p2544).
- position monitoring time parameterized too short (p2545).
- position loop gain too low (p2538).
- position loop gain too high (instability/oscillation, p2538).
- drive mechanically locked.

Remedy: Check the causes and resolve.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07452 (A) LR: Following error too high

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The difference between the position setpoint position actual value (following error dynamic model, r2563) is higher than the tolerance (p2546).
- the drive torque or accelerating capacity exceeded.
- position measuring system fault.
- position control sense incorrect.
- mechanical system locked.
- excessively high traversing velocity or excessively high position reference value (setpoint) differences

Remedy: Check the causes and resolve.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07453 LR: Position actual value preprocessing error

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: An error has occurred during the position actual value preprocessing.
Remedy: Check the encoder for the position actual value preprocessing.
See also: p2502 (LR encoder assignment)

A07454 LR: Position actual value preprocessing does not have a valid encoder

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: One of the following problems has occurred with the position actual value preprocessing:
- an encoder is not assigned for the position actual value preprocessing (p2502 = 0).
- an encoder is assigned, but no encoder data set (p0187 = 99 or p0188 = 99).
- an encoder an an encoder data set have been assigned, however, the encoder data set does not contain any encoder data (p0400 = 0) or invalid data (e.g. p0408 = 0).

Remedy: Check the drive data sets, encoder data sets and encoder assignment.
See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0400 (Encoder type selection), p2502 (LR encoder assignment)

A07455 EPOS: Maximum velocity limited

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The maximum velocity (p2571) is too high to correctly calculate the modulo correction.
Within the sampling time for positioning (p0115[5]), with the maximum velocity, a maximum of the half modulo length must be moved through. p2571 was limited to this value.
Remedy: - reduce the maximum velocity (p2571).

A07456 EPOS: Setpoint velocity limited

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The actual setpoint velocity is greater than the parameterized maximum velocity (p2571) and is therefore limited.
Remedy: - check the entered setpoint velocity.
- reduce the velocity override (CI: p2646).
- increase the maximum velocity (p2571).
- check the signal source for the externally limited velocity (CI: p2594).

A07457 EPOS: Combination of input signals illegal

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An illegal combination of input signals that are simultaneously set was identified.
Alarm value (r2124, interpret decimal):
0: Jog 1 and jog 2 (p2589, p2590).
1: Jog 1 or jog 2 and direct setpoint input/MDI (p2589, p2590, p2647).
2: Jog 1 or jog 2 and start referencing (p2589, p2590, p2595).
3: Jog 1 or jog 2 and activate traversing task (p2589, p2590, p2631).
4: Direct setpoint input/MDI and starting referencing (p2647, p2595).
5: Direct setpoint input/MDI and activate traversing task (p2647, p2631).
6: Start referencing and activate traversing task (p2595, p2631).
Remedy: Check the appropriate input signals and correct.

F07458 EPOS: Reference cam not found

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: After starting the search for reference, the axis moved through the maximum permissible distance to search for the reference cam without actually finding the reference cam.
Remedy: - check the "reference cam" binector input (BI: p2612).
- check the maximum permissible distance to the reference cam (p2606).
- if axis does not have any reference cam, then set p2607 to 0.
See also: p2606 (EPOS search for reference reference cam maximum distance), p2607 (EPOS search for reference reference cam present), p2612 (EPOS search for reference reference cam)

F07459 EPOS: No zero mark

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: After leaving the reference cam, the axis has traversed the maximum permissible distance between the reference cam and zero mark without finding the zero mark.
Remedy: - check the encoder regarding the zero mark
- check the maximum permissible distance between the reference cam and zero mark (p2609).
- use an external encoder zero mark (equivalent zero mark) (p0494).
See also: p0494 (Equivalent zero mark input terminal), p2609 (EPOS search for reference max. distance ref. cam and zero mark)

F07459 EPOS: No zero mark

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: After leaving the reference cam, the axis has traversed the maximum permissible distance between the reference cam and zero mark without finding the zero mark.
Remedy: - check the encoder regarding the zero mark
- check the maximum permissible distance between the reference cam and zero mark (p2609).
- use an external encoder zero mark (equivalent zero mark) (p0495).
See also: p2609 (EPOS search for reference max. distance ref. cam and zero mark)

F07460 EPOS: End of reference cam not found

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: During the search for reference, when the axis reached the zero mark it also reached the end of the traversing range without detecting an edge at the binector input "reference cam" (BI: p2612).
Maximum traversing range: -2147483648 [LU] ... -2147483647 [LU]
Remedy: - check the "reference cam" binector input (BI: p2612).
- repeat the search for reference.
See also: p2612 (EPOS search for reference reference cam)

A07461 EPOS: Reference point not set

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When starting a traversing block/direct setpoint input, a reference point is not set (r2684.11 = 0).
Remedy: Reference the system (search for reference, flying referencing, set reference point).

A07462 EPOS: Selected traversing block number does not exist

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A traversing block selected via binector input p2625 ... p2630 was started via binector input p2631 = 0/1 edge "Activate traversing task".
- the number of the started traversing block is not contained in p2616[0...n].
- the started traversing block is suppressed.
Alarm value (r2124, interpret decimal):
Number of the selected traversing block that is also not available.
Remedy: - correct the traversing program.
- select an available traversing block number.

A07463 (F) EPOS: External block change not requested in the traversing block

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For a traversing block with the block change enable CONTINUE_EXTERNAL_ALARM, the external block change was not requested.
Alarm value (r2124, interpret decimal):
Number of the traversing block.

Remedy: Resolve the reason as to why the edge is missing at binector input (BI: p2632).
Reaction upon F: OFF1
Acknowl. upon F: IMMEDIATELY

F07464 EPOS: Traversing block is inconsistent

Message value: %1
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The traversing block does not contain valid information.
Alarm value (r2124, interpret decimal):
Number of the traversing block with invalid information.
Remedy: Check the traversing block and where relevant, take into consideration alarms that are present.

A07465 EPOS: Traversing block does not have a subsequent block

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: There is no subsequent block in the traversing block.
Alarm value (r2124, interpret decimal):
Number of the traversing block with the missing subsequent block.
Remedy: - parameterize this traversing block with the block change enable END.
- parameterize additional traversing blocks with a higher block number and for the last block, using the block change enable END.

A07466 EPOS: Traversing block number assigned a multiple number of times

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The same traversing block number was assigned a multiple number of times.
Alarm value (r2124, interpret decimal):
Number of the traversing block that was assigned a multiple number of times.
Remedy: Correct the traversing blocks.

A07467 EPOS: Traversing block has illegal task parameters

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The task parameter in the traversing block contains an illegal value.
Alarm value (r2124, interpret decimal):
Number of the traversing block with an illegal task parameter.
Remedy: Correct the task parameter in the traversing block.

A07468 EPOS: Traversing block jump destination does not exist

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In a traversing block, a jump was programmed to a non-existent block.
Alarm value (r2124, interpret decimal):
Number of the traversing block with a jump destination that does not exist.
Remedy: - correct the traversing block.
- add the missing traversing block.

A07469 EPOS: Traversing block < target position < software limit switch minus

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the traversing block the specified absolute target position lies outside the range limited by the software limit switch minus.
Alarm value (r2124, interpret decimal):
Number of the traversing block with illegal target position.
Remedy: - correct the traversing block.
- change software limit switch minus (CI: p2578, p2580).

A07470 EPOS: Traversing block> target position > software limit switch plus

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the traversing block the specified absolute target position lies outside the range limited by the software limit switch plus.
Alarm value (r2124, interpret decimal):
Number of the traversing block with illegal target position.
Remedy: - correct the traversing block.
- change software limit switch plus (CI: p2579, p2581).

A07471 EPOS: Traversing block target position outside the modulo range

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the traversing block the target position lies outside the modulo range.
Alarm value (r2124, interpret decimal):
Number of the traversing block with illegal target position.
Remedy: - in the traversing block, correct the target position.
- change the modulo range (p2576).

A07472 EPOS: Traversing block ABS_POS/ABS_NEG not possible

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the traversing block the positioning mode ABS_POS or ABS_NEG were parameterized with the modulo correction not activated.
Alarm value (r2124, interpret decimal):
Number of the traversing block with the illegal positioning mode.
Remedy: Correct the traversing block.

A07473 (F) EPOS: Beginning of traversing range reached

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When traversing, the axis has moved to the traversing range limit.
Remedy: Move away in the positive direction.
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07474 (F) EPOS: End of traversing range reached

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When traversing, the axis has moved to the traversing range limit.
Remedy: Move away in the negative direction.
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F07475 (A) EPOS: Target position < start of traversing range

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The target position for relative traversing lies outside the traversing range.
Remedy: Correct the target position.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07476 (A) EPOS: Target position > end of the traversing range

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The target position for relative traversing lies outside the traversing range.
Remedy: Correct the target position.
Reaction upon A: NONE
Acknowl. upon A: NONE

A07477 (F) EPOS: Target position < software limit switch minus

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the actual traversing operation, the target position is less than the software limit switch minus.
Remedy: - correct the target position.
- change software limit switch minus (CI: p2578, p2580).
See also: p2578 (EPOS software limit switch minus signal source), p2580 (EPOS software limit switch minus), p2582 (EPOS software limit switch activation)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07478 (F) EPOS: Target position > software limit switch plus

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the actual traversing operation, the target position is greater than the software limit switch plus.

Remedy: - correct the target position.
- change software limit switch plus (CI: p2579, p2581).
See also: p2579 (EPOS software limit switch plus signal source), p2581 (EPOS software limit switch plus), p2582 (EPOS software limit switch activation)

Reaction upon F: OFF1 (OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A07479 EPOS: Software limit switch minus reached

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The axis is at the position of the software limit switch minus. An active traversing block was interrupted.

Remedy: - correct the target position.
- change software limit switch minus (CI: p2578, p2580).
See also: p2578 (EPOS software limit switch minus signal source), p2580 (EPOS software limit switch minus), p2582 (EPOS software limit switch activation)

A07480 EPOS: Software limit switch plus reached

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The axis is at the position of the software limit switch plus. An active traversing block was interrupted.

Remedy: - correct the target position.
- change software limit switch plus (CI: p2579, p2581).
See also: p2579 (EPOS software limit switch plus signal source), p2581 (EPOS software limit switch plus), p2582 (EPOS software limit switch activation)

F07481 (A) EPOS: Axis position < software limit switch minus

Message value: -

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The actual position of the axis is less than the position of the software limit switch minus.

Remedy: - correct the target position.
- change software limit switch minus (CI: p2578, p2580).
See also: p2578 (EPOS software limit switch minus signal source), p2580 (EPOS software limit switch minus), p2582 (EPOS software limit switch activation)

Reaction upon A: NONE

Acknowl. upon A: NONE

F07482 (A) EPOS: Axis position > software limit switch plus

Message value: -

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The actual position of the axis is greater than the position of the software limit switch plus.

Remedy: - correct the target position.
- change software limit switch plus (CI: p2579, p2581).
See also: p2579 (EPOS software limit switch plus signal source), p2581 (EPOS software limit switch plus), p2582 (EPOS software limit switch activation)

Reaction upon A: NONE

Acknowl. upon A: NONE

A07483 EPOS: Travel to fixed stop clamping torque not reached

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The fixed stop in the traversing block was reached without the clamping torque/clamping force having been achieved.
Remedy: - Check the maximum torque-generating current (r1533).
- check the torque limits (p1520, p1521).
- check the power limits (p1530, p1531).
- check the BICO interconnections of the torque limits (p1522, p1523, p1528, p1529).

F07484 EPOS: Fixed stop outside the monitoring window

Message value: -
Drive object: All objects
Reaction: OFF3 (OFF1, OFF2)
Acknowledge: IMMEDIATELY
Cause: In the "fixed stop reached" state, the axis has moved outside the defined monitoring window (p2635).
Remedy: - check the monitoring window (p2635).
- check the mechanical system.

F07485 (A) EPOS: Fixed stop not reached

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: In a traversing block with the task FIXED STOP, the end position was reached without detecting a fixed stop.
Remedy: - check the traversing block and locate the target position further into the workpiece.
- check the "fixed stop reached" control signal (p2637).
- if required, reduce the maximum following error window to detect the fixed stop (p2634).

Reaction upon A: NONE
Acknowl. upon A: NONE

A07486 EPOS: Intermediate stop missing

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the modes "traversing blocks" or "direct setpoint input/MDI" at the start of motion, the binector input "no intermediate stop/intermediate stop" (BI: p2640) did not have a 1 signal.
Remedy: Connect a 1 signal to the binector input "no intermediate stop/intermediate stop" (BI: p2640) and re-start motion.
See also: p2640 (EPOS intermediate stop (0 signal))

A07487 EPOS: Reject traversing task missing

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the modes "traversing blocks" or "direct setpoint input/MDI" at the start of motion, the binector input "do not reject traversing task/reject traversing task" (BI: p2641) does not have a 1 signal.
Remedy: Connect a 1 signal to the binector input "do not reject traversing task/reject traversing task" (BI: p2641) and restart motion.
See also: p2641 (EPOS reject traversing task (0 signal))

F07488 EPOS: Relative positioning not possible

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: In the mode "direct setpoint input/MDI", for continuous transfer (p2649 = 1) relative positioning was selected (BI: p2648 = 0 signal).
Remedy: Check the control.

A07489 EPOS: Reference point correction outside the window

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For the function "flying referencing" the difference between the measured position at the measuring probe and the reference point coordinate lies outside the parameterized window.
Remedy: - check the mechanical system.
- check the parameterization of the window (p2602).

F07490 (N) EPOS: Enable signal withdrawn while traversing

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: - for a standard assignment, another fault may have occurred as a result of withdrawing the enable signals.
- the drive is in the "switching on inhibited" state (for a standard assignment).
Remedy: - set the enable signals or check the cause of the fault that first occurred and then result (for a standard assignment).
- check the assignment to enable the basic positioning function.
Reaction upon N: NONE
Acknowl. upon N: NONE

F07491 (A) EPOS: STOP cam minus reached

Message value: -
Drive object: All objects
Reaction: OFF3
Acknowledge: IMMEDIATELY
Cause: A 0 signal was detected at binector input BI: p2569, i.e. the STOP cam minus was reached.
For a positive traversing direction, the STOP cam minus was reached - i.e. the wiring of the STOP cam is incorrect.
See also: p2569 (EPOS STOP cam minus)
Remedy: - leave the STOP cam minus in the positive traversing direction and return the axis to the valid traversing range.
- check the wiring of the STOP cam.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07492 (A) EPOS: STOP cam plus reached

Message value: -
Drive object: All objects
Reaction: OFF3
Acknowledge: IMMEDIATELY
Cause: A 0 signal was detected at binector input BI: p2570, i.e. the STOP cam plus was reached.
For a negative traversing direction, the STOP cam plus was reached - i.e. the wiring of the STOP cam is incorrect.
See also: p2570 (EPOS STOP cam plus)

Remedy: - leave the STOP cam plus in the negative traversing direction and return the axis to the valid traversing range.
- check the wiring of the STOP cam.

Reaction upon A: NONE

Acknowl. upon A: NONE

F07493 LR: Overflow of the value range for position actual value

Message value: %1

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The value range (-2147483648 ... 2147483647) for the position actual value representation was exceeded.
When the overflow occurs, the "referenced" or "adjustment absolute measuring system" status is reset.
Fault value (r0949, interpret decimal):
1: The position actual value (r2521) has exceeded the value range.
2: The encoder position actual value Gn_XIST2 (r0483) or the absolute value after the load gear (r2723) has exceeded the value range.
3: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range for displaying the position actual value.
Note:
For a linear encoder, the following must be maintained:
- p0407 * p2503 / (2^p0418*10^7) < 1
- p0407 * p2503 / (2^p0419*10^7) < 1

Remedy: If required, reduce the traversing range or position resolution (p2506).
Increase the fine resolution of absolute position actual value (p0419).
Note for fault value = 3:
If the value for the maximum possible absolute position (LU) is greater than 4294967296, then it is not possible to make an adjustment due to an overflow.
For rotary encoders, the maximum possible absolute position (LU) is calculated as follows:
1. Motor encoder
p2506 * p2505 / p2504
p2506 * p2505 * p0421 / p2504 for multiturn encoders
2. Direct encoder
p2506
p2506 * p0421 for multiturn encoders

F07494 LR: Drive Data Set changeover in operation

Message value: -

Drive object: All objects

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A Drive Data Set changeover (DDS) with a change of the mechanical relationships (p2503 ... 2506), direction of rotation (p1821) or the encoder assignment (p2502) was requested in operation.
Note:
DDS: Drive Data Set

Remedy: To changeover the drive data set, initially, exit the "operation" mode.

A07495 (F) LR: Reference function interrupted

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An activated reference function (reference mark search or measuring probe evaluation) was interrupted.
Possible causes:
- an encoder fault has occurred (Gn_ZSW.15 = 1).
- position actual value was set during an activated reference function.
- simultaneously activate reference mark search and measuring probe evaluation (BI: p2508 and BI: p2509 = 1 signal).
- activated reference function (reference mark search or measuring probe evaluation) was de-activated (BI: p2508 and BI: p2509 = 0 signal).

Remedy: - check the causes and resolve.
- reset the control (BI: p2508 and BI: p2509 = 0 signal) and activate the requested function.

Reaction upon F: OFF1 (OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A07496 EPOS: Enable not possible

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: It is not possible to enable the basic positioner because at least one signal is missing.
Alarm value (r2124, interpret decimal):
1: EPOS enable missing (BI: p2656).
2: Position actual value, valid feedback signal missing (BI: p2658).
See also: p2656 (EPOS enable basic positioner), p2658 (EPOS pos. actual value valid feedback signal)

Remedy: Check the appropriate binector inputs and signals.

A07497 LR: Position setting value activated

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The position actual value is set to the value received via CI: p2515while BI: p2514 = 1 signal. A possible system deviation cannot be corrected.

Remedy: Not necessary.
The alarm automatically disappears with BI: p2514 = 0 signal.

A07498 (F) LR: Measuring probe evaluation not possible

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the measuring probe, an error occurred.
Alarm value (r2124, interpret decimal):
6:
The input terminal for the measuring probe is not set.
4098:
Error when initializing the measuring probe.
4100:
The measuring pulse frequency is too high.
> 50000:
The measuring clock cycle is not a multiple integer of the position controller clock cycle.

Remedy: De-activate the measuring probe evaluation (BI: p2509 = 0 signal).
Re alarm value = 6:
Set the input terminal for the measuring probe (p0488, p0489 or p2517, p2518).
Re alarm value = 4098:
Check the Control Unit hardware.
Re alarm value = 4100:
Reduce the frequency of the measuring pulses at the measuring probe.
Re alarm value > 50000:
Set the clock cycle ratio of the measuring clock cycle to the position controller clock cycle to an integer multiple.
To do this, the currently effective measuring clock cycle can be determined from the alarm value as follows:
Tmeas [125 µs] = alarm value - 50000
With PROFIBUS, the measuring clock cycle corresponds to the PROFIBUS clock cycle (r2064[1]).
Without PROFIBUS, the measuring clock cycle is an internal cycle time that cannot be influenced.

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

F07499 (A) EPOS: Reversing cam approached with the incorrect traversing direction

Message value: -
Drive object: All objects
Reaction: OFF3
Acknowledge: IMMEDIATELY
Cause: The reversing cam MINUS was approached in the positive traversing direction or the reversing cam PLUS was approached in the negative traversing direction.
See also: p2613 (EPOS search for reference reversing cam minus), p2614 (EPOS search for reference reversing cam plus)
Remedy: - check the wiring of the reversing cam (BI: p2613, BI: p2614).
- check the traversing direction to approach the reversing cam.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07500 Drive: Power unit data set PDS not configured

Message value: Drive data set: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: Only for controlled line supply infeed/regenerative feedback units:
The power unit data set was not configured - this means that a data set number was not entered into the drive data set.
Fault value (r0949, interpret decimal):
Drive data set number of p0185.
Remedy: The index of the power unit data set associated with the drive data set should be entered into p0185.

F07501 Drive: Motor Data Set MDS not configured

Message value: Drive data set: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: Only for power units:
The motor data set was not configured - this means that a data set number was not entered into the associated drive data set.
Fault value (r0949, interpret decimal):
The fault value includes the drive data set number of p0186.
Remedy: The index of the motor data set associated with the drive data set should be entered into p0186.

F07502 Drive: Encoder Data Set EDS not configured

Message value: Drive data set: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: Only for power units:
The encoder data set was not configured - this means that a data set number was not entered into the associated drive data set.
Fault value (r0949, interpret decimal):
The fault value includes the drive data set number of p0187, p0188 and p0189.
The fault value is increased by 100 * encoder number (e.g. for p0189: Fault value 3xx with xx = data set number).
Remedy: The index of the encoder data set associated with the drive data set should be entered into p0187 (1st encoder), p0188 (2nd encoder) and p0189 (3rd encoder).

F07503 EPOS: STOP cam approached with the incorrect traversing direction

Message value: %1
Drive object: All objects
Reaction: Vector: NONE
Servo: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The STOP cam MINUS was approached in the positive traversing direction or the STOP cam PLUS was approached in the negative traversing direction.
Remedy: - check the wiring of the STOP cam (BI: p2569, BI: p2570).
- check the traversing direction to approach the STOP cam.

A07504 Drive: Motor data set is not assigned to a drive data set

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: A motor data set is not assigned to a drive object.
All of the existing motor data sets in the drive data sets must be assigned using the MDS number (p0186[0...n]).
There must be at least as many drive data sets as motor data sets.
Alarm value (r2124, interpret decimal):
Number of the motor data set that has not been assigned.
Remedy: In the drive data sets, assign the non-assigned motor data set using the MDS number (p0186[0...n]).
- check whether all of the motor data sets are assigned to drive data sets.
- if required, delete superfluous motor data sets.
- if required, set up new drive data sets and assign to the corresponding motor data sets.

A07505 EPOS: Task fixed stop not possible in the U/f/SLVC mode

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the U/f/SLVC mode, an attempt was made to execute a traversing block with the "fixed stop" task. This is not possible.
Alarm value (r2124, interpret decimal):
Number of the traversing block with an illegal task parameter.
Remedy: - Check the traversing block and change the task.
- change the open-loop/closed-loop control mode (p1300).
See also: p1300 (Open-loop/closed-loop control operating mode), p2621 (EPOS traversing block task)

F07509 Drive: Incorrect encoder assignment

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: An encoder (p187 / p188) was selected, however no physical connection assigned (p468).
Remedy: If operation with encoder is required:
appropriately adapt p468
If encoder operation is not required:
Set p187 / p188 = 99 (not used)
See also: p0142 (Encoder component number), p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number)

F07510 Drive: Identical encoder in the drive data set

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: More than one encoder with identical component number is assigned to a single drive data set. In one drive data set, it is not permissible that identical encoders are operated together.
Fault value (r0949, interpret decimal):
1000 * first identical encoder + 100 * second identical encoder + drive data set.
Example:
Fault value = 1203 means:
In drive data set 3, the first (p0187[3]) and second encoder (p0188[3]) are identical.

Remedy: Assign the drive data set to different encoders.
See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number)

F07511 Drive: Encoder used a multiple number of times

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Each encoder may only be assigned to one drive and within a drive must - in each drive data set - either always be encoder 1, always encoder 2 or always encoder 3. This unique assignment has been violated.
Fault value (r0949, interpret decimal):
The two parameters in coded form, that refer to the same component number.
First parameter:
Index: First and second decimal place (99 for EDS, not assigned DDS)
Parameter number: Third decimal place (1 for p0187, 2 for p0188, 3 for p0189, 4 for EDS not assigned DDS)
Drive number: Fourth and fifth decimal place
Second parameter:
Index: Sixth and seventh decimal place (99 for EDS, not assigned DDS)
Parameter number: Eighth decimal place (1 for p0187, 2 for p0188, 3 for p0189, 4 for EDS, not assigned DDS)
Drive number: Ninth and tenth decimal place

Remedy: Correct the double use of a component number using the two parameters coded in the fault value.

F07512 Drive: Encoder data set changeover cannot be parameterized

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Using p0141, a changeover of the encoder data set is prepared that is illegal. In this firmware release, an encoder data set changeover is only permitted for the components in the actual topology.
Alarm value (r2124, interpret decimal):
Incorrect EDS data set number.
See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number)

Remedy: Every encoder data set must be assigned its own dedicated DRIVE-CLiQ socket. The component numbers of the encoder interfaces (p0141) must have different values within a drive object.
The following must apply:
p0141[0] not equal to p0141[1] not equal to ... not equal to p0141[n]

A07514 (N) Drive: Data structure does not correspond to the interface module

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The interface mode "SIMODRIVE 611 universal" was set (p2038 = 1) and the data structure does not correspond to this mode.

The following settings are possible, depending on the number of data sets:
Number of DDS/MDS (p0180/p0130): p0186
1/1: p0186[0] = 0
2/2: p0186[0] = 0, p0186[1] = 1
4/4: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2, p0186[3] = 3
8/8: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2 ... p0186[7] = 7
16/16: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2 ... p0186[15] = 15
32/32: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2 ... p0186[31] = 31
2/1: p0186[0, 1] = 0
4/2: p0186[0, 1] = 0, p0186[1, 2] = 1
8/4: p0186[0, 1] = 0, p0186[1, 2] = 1, p0186[3, 4] = 2, p0186[5, 6] = 3
16/8: p0186[0, 1] = 0, p0186[1, 2] = 1, p0186[3, 4] = 2 ... p0186[14, 15] = 7
32/16: p0186[0, 1] = 0, p0186[1, 2] = 1, p0186[3, 4] = 2 ... p0186[30, 31] = 15
4/1: p0186[0, 1, 2, 3] = 0
8/2: p0186[0, 1, 2, 3] = 0, p0186[4, 5, 6, 7] = 1
16/4: p0186[0, 1, 2, 3] = 0, p0186[4, 5, 6, 7] = 1, p0186[8, 9, 10, 11] = 2, p0186[12, 13, 14, 15] = 3
32/8: p0186[0, 1, 2, 3] = 0, p0186[4, 5, 6, 7] = 1, p0186[8, 9, 10, 11] = 2 ... p0186[28, 29, 30, 31] = 7
8/1: p0186[0...7] = 0
16/2: p0186[0...7] = 0, p0186[8...15] = 1
32/4: p0186[0...7] = 0, p0186[8...15] = 1, p0186[16...23] = 2, p0186[24...31] = 3
16/1: p0186[0...15] = 0
32/2: p0186[0...15] = 0, p0186[16...31] = 1
32/1: p0186[0...31] = 0
9/2: p0186[0...7] = 0, p0186[8] = 1
10/2: p0186[0...7] = 0, p0186[8, 9] = 1
12/2: p0186[0...7] = 0, p0186[8...11] = 1
See also: p0180 (Number of Drive Data Sets (DDS)), p2038

Remedy: - Check the data structure according to the possible settings mentioned in the cause.
- check the interface mode (p2038).

Reaction upon N: NONE

Acknowl. upon N: NONE

F07515 Drive: Power unit and motor incorrectly connected

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A power unit (via PDS) was assigned to a motor (via MDS) in a drive data set that is not connected in the target topology. It is possible that a motor has not been assigned to the power unit (p0131).
Fault value (r0949, interpret decimal):
Number of the incorrectly parameterized drive data set.

Remedy: - assign the drive data set to a combination of motor and power unit permitted by the target topology.
- adapt the target topology.
- If required, for a missing motor, recreate the component (drive Wizard).

F07516 Drive: Re-commission the data set

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The assignment between the drive data set and motor data set (p0186) or between the drive data set and the encoder data set was modified (p0187). This is the reason that the drive data set must re-commissioned.
Fault value (r0949, interpret decimal):
Drive data set to be re-commissioned.

Remedy: Commission the drive data set specified in the fault value (r0949).

F07517 Drive: Encoder data set changeover incorrectly parameterized

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: An MDS cannot have different motor encoders in two different DDS.
The following parameterization therefore results results in an error:
p0186[0] = 0, p0187[0] = 0
p0186[0] = 0, p0187[0] = 1
Alarm value (r2124, interpret decimal):
The lower 16 bits indicate the first DDS and the upper 16 bits indicate the second DDS.

Remedy: If you wish to operate a motor once with one motor encoder and then another time with the other motor encoder, then you must set up two different MDSs, in which the motor data are the same.
Example:
p0186[0] = 0, p0187[0] = 0
p0186[0] = 1, p0187[0] = 1

F07518 Drive: Motor data set changeover incorrectly parameterized

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The system has identified that two motor data sets were incorrectly parameterized.
Parameter r0313 (calculated from p0314, p0310, p0311), r0315 and p1982 may only have different values if the motor data sets are assigned different motors. p0827 is used to assign the motors and/contactors.
It is not possible to toggle between motor data sets.
Alarm value (r2124, interpret hexadecimal):
xxxxyyyy:
xxxx: First DDS with assigned MDS, yyyy: Second DDS with assigned MDS

Remedy: Correct the parameterization of the motor data sets.

A07530 Drive: Drive Data Set DDS not present

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The selected drive data set is not available (p0837 > p0180). The drive data set was not changed over.
See also: p0180 (Number of Drive Data Sets (DDS)), p0820 (Drive Data Set selection DDS bit 0), p0821 (Drive Data Set selection DDS bit 1), r0837 (Drive Data Set DDS selected)

Remedy: - select the existing drive data set.
- set up additional drive data sets.

A07531 Drive: Command Data Set CDS not present

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The selected command data set is not available (p0836 > p0170). The command data set was not changed over.
See also: p0810 (Command data set selection CDS bit 0), p0811 (Command data set selection CDS bit 1), r0836 (Command Data Set CDS selected)

Remedy: - select the existing command data set.
- set up additional command data sets.

A07541 Drive: Data set changeover not possible

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The selected drive data set changeover and the assigned motor changeover are not possible and are not carried out. For synchronous motors, the motor contactor may only be switched for actual speeds less than the speed at the start of field weakening (r0063 < p0348).
See also: r0063 (Speed actual value), p0348 (Speed at the start of field weakening Vdc = 600 V)
Remedy: Reduce the speed to below the speed at the start of field weakening (r0063 < p0348).

A07550 (F, N) Drive: Not possible to reset encoder parameters

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When carrying out a factory setting (e.g. using p0970 = 1), it was not possible to reset the encoder parameters. The encoder parameters are directly read out of the encoder via DRIVE-CLiQ.
Alarm value (r2124, interpret decimal):
Component number of the encoder involved.
Remedy: - repeat the operation.
- check the DRIVE-CLiQ connection.
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F07551 Drive encoder: No commutation angle information

Message value: Fault cause: %1, drive data set: %2
Drive object: All objects
Reaction: OFF2 (IASC/DCBRK)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The commutation angle information is missing. This means that synchronous motors cannot be controlled (closed-loop control)
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = fault cause, xxxx = drive data set
yyyy = 1 dec:
The motor encoder used does not supply an absolute commutation angle.
yyyy = 2 dec:
The selected ratio of the measuring gear does not match the motor pole pair number.
Remedy: Re fault cause = 1:
- check the encoder parameterization (p0404).
- use an encoder with track C/D, EnDat interface of Hall sensors.
- use an encoder with sinusoidal A/B track for which the motor pole pair number (r0313) is an integer multiple of the encoder pulse number (p0408).
- activate the pole position identification routine (p1982 = 1).
Re fault cause = 2:
- the quotient of the pole pair number divided by the ratio of the measuring gear must be an integer number: (p0314 * p0433) / p0432.
Note:
For operation with track C/D, this quotient must be less than 8.
See also: p0402 (Gearbox type selection), p0404 (Encoder configuration effective), p0432 (Gearbox factor encoder revolutions), p0433 (Gearbox factor motor/load revolutions)

F07552 (A) Drive encoder: Encoder configuration not supported

Message value: Fault cause: %1, component number: %2, encoder data set: %3

Drive object: All objects

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The requested encoder configuration is not supported. Only bits may be requested in p0404 that are signaled as being supported by the encoder evaluation in r0456.
Fault value (r0949, interpret decimal):
ccccbbaa hex: cccc = fault cause, bb = component number, aa = encoder data set
cccc = 1: encoder sin/cos with absolute track (is supported by SME25).
cccc = 3: Squarewave encoder (this is supported by SMC30).
cccc = 4: sin/cos encoder (this is supported by SMC20, SMI20, SME20, SME25).
cccc = 10: DRIVE-CLiQ encoder (is supported by DQI).
cccc = 12: sin/cos encoder with reference mark (this is supported by SME20).
cccc = 15: Commutation with zero mark for separately-excited synchronous motors with VECTORMV.
cccc = 23: Resolver (this is supported by SMC10, SMI10).
cccc = 65535: Other function (compare r0456 and p0404).
See also: p0404 (Encoder configuration effective), r0456 (Encoder configuration supported)

Remedy: - check the encoder parameterization (p0400, p0404).
- use the matching encoder evaluation (r0456).

Reaction upon A: NONE

Acknowl. upon A: NONE

F07553 (A) Drive encoder: Sensor Module configuration not supported

Message value: Encoder data set: %1, first incorrect bit: %2, incorrect parameter: %3

Drive object: All objects

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The Sensor Module does not support the requested configuration.
For incorrect p0430 (cc = 0), the following applies:
- In p0430 (requested functions), at least 1 bit was set that is not set in r0458 (supported functions) (exception: Bit 19, 28, 29, 30, 31).
- p1982 > 0 (pole position identification requested), but r0458.16 = 0 (pole position identification not supported).
For incorrect p0437 (cc = 1), the following applies:
- In p0437 (requested functions), at least 1 bit was set that is not set in r0459 (supported functions).
Fault value (r0949, interpret hexadecimal):
ddccbbaa hex
aa: encoder data set number
bb: first incorrect bit
cc: incorrect parameter
cc = 0: incorrect parameter is p0430
cc = 1: incorrect parameter is p0437
cc = 2: incorrect parameter is r0459
dd: reserved (always 0)

Remedy: - check the encoder parameterization (p0430, p0437).
- check the pole position identification routine (p1982).
- use the matching encoder evaluation (r0458, r0459).
See also: p0430, p0437, r0458, r0459, p1982

Reaction upon A: NONE

Acknowl. upon A: NONE

F07555 (A) Drive encoder: Configuration position tracking

Message value: Component number: %1, encoder data set: %2, drive data set: %3, fault cause: %4

Drive object: All objects

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For position tracking, the configuration is not supported.
Position tracking can only be activated for absolute encoders.

For linear axes, it is not possible to simultaneously activate the position tracking for load and measuring gears.
Fault value (r0949, interpret hexadecimal):
ddccbbaa hex
aa = encoder data set
bb = component number
cc = drive data set
dd = fault cause
dd = 00 hex = 0 dec
An absolute encoder is not being used.
dd = 01 hex = 1 dec
Position tracking cannot be activated because the memory of the internal NVRAM is not sufficient or a Control Unit does not have an NVRAM.
dd = 02 hex = 2 dec
For a linear axis, the position tracking was activated for the load and measuring gear.
dd = 03 hex = 3 dec
Position tracking cannot be activated because position tracking with another gear ratio, axis type or tolerance window has already been detected for this encoder data set.
dd = 04 hex = 4 dec
A linear encoder is being used.
See also: p0404 (Encoder configuration effective), p0411 (Measuring gear configuration)

Remedy: Re fault value 0:
- use an absolute encoder.
Re fault value 1:
- use a Control Unit with sufficient NVRAM.
Re fault value 2,4:
- if necessary, de-select the position tracking (p0411 for the measuring gear, p2720 for the load gear).
Re fault value 3:
- Only activate position tracking of the load gear in the same encoder data set if the gear ratio (p2504, p2505), axis type (p2720.1) and tolerance window (p2722) are also the same. These parameters must be the same in all drive data sets, which use the same motor encoder (p187).

Reaction upon A: NONE

Acknowl. upon A: NONE

F07556 Measuring gear: Position tracking, maximum actual value exceeded

Message value: Component number: %1, encoder data set: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: When the position tracking of the measuring gear is configured, the drive/encoder identifies a maximum possible absolute position actual value (r0483) that cannot be represented within 32 bits.
Maximum value: p0408 * p0412 * 2^p0419
Fault value (r0949, interpret decimal):
aaaayyxx hex: yy = component number, xx = encoder data set
See also: p0408 (Rotary encoder pulse number), p0412 (Measuring gear absolute encoder rotary revolutions virtual), p0419 (Fine resolution absolute value Gx_XIST2 (in bits))

Remedy: - reduce the fine resolution (p0419).
- reduce the multiturn resolution (p0412).
See also: p0412 (Measuring gear absolute encoder rotary revolutions virtual), p0419 (Fine resolution absolute value Gx_XIST2 (in bits))

A07557 (F) Encoder 1: Reference point coordinate not in the permissible range

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The reference point coordinate received when adjusting the encoder via connector input CI:p2599 lies outside the half of the encoder range and cannot be set as actual axis position. The maximum permissible value is displayed in the supplementary information.

Remedy: Set the reference point coordinate less than the value from the supplementary information.
See also: p2598 (EPOS reference point coordinate signal source)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07558 (F) Encoder 2: Reference point coordinate not in the permissible range

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The reference point coordinate received when adjusting the encoder via connector input CI:p2599 lies outside the half of the encoder range and cannot be set as actual axis position. The maximum permissible value is displayed in the supplementary information.
Remedy: Set the reference point coordinate less than the value from the supplementary information.
See also: p2598 (EPOS reference point coordinate signal source)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F07560 Drive encoder: Number of pulses is not to the power of two

Message value: Encoder data set: %1
Drive object: All objects
Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: For rotary absolute encoders, the pulse number in p0408 must be to the power of two.
Fault value (r0949, interpret decimal):
The fault value includes the encoder data set number involved.
Remedy: - check the parameterization (p0408, p0404.1, r0458.5).
- upgrade the Sensor Module firmware if necessary

F07561 Drive encoder: Number of multiturn pulses is not to the power of two

Message value: Encoder data set: %1
Drive object: All objects
Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The multiturn resolution in p0421 must be to the power of two.
Fault value (r0949, interpret decimal):
The fault value includes the encoder data set number involved.
Remedy: - check the parameterization (p0421, p0404.1, r0458.5).
- upgrade the Sensor Module firmware if necessary

F07562 (A) Drive, encoder: Position tracking, incremental encoder not possible

Message value: Fault cause: %1, component number: %2, encoder data set: %3
Drive object: All objects
Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The requested position tracking for incremental encoders is not supported.
Fault value (r0949, interpret hexadecimal):
ccccbbaa hex
aa = encoder data set
bb = component number
cccc = fault cause
cccc = 00 hex = 0 dec
The encoder type does not support the "Position tracking incremental encoder" function.
cccc = 01 hex = 1 dec
Position tracking cannot be activated because the memory of the internal NVRAM is not sufficient or a Control Unit does not have an NVRAM.
cccc = 04 hex = 4 dec

A linear encoder is used that does not support the "position tracking" function.
See also: p0404 (Encoder configuration effective), p0411 (Measuring gear configuration), r0456 (Encoder configuration supported)

Remedy: - check the encoder parameterization (p0400, p0404).
- use a Control Unit with sufficient NVRAM.
- if required, de-select position tracking for the incremental encoder (p0411.3 = 0).

Reaction upon A: NONE

Acknowl. upon A: NONE

F07563 (A) Drive encoder: XIST1_ERW configuration incorrect

Message value: Fault cause: %1, encoder data set: %2

Drive object: All objects

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An incorrect configuration was identified for the "Absolute position for incremental encoder" function.
Fault value (r0949, interpret decimal):
Fault cause:
1 (= 01 hex):
The "Absolute value for incremental encoder" function is not supported (r0459.13 = 0).
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
yyxx dec: yy = fault cause, xx = encoder data set
See also: r0459 (Sensor Module properties extended), p4652 (XIST1_ERW reset mode)

Remedy: For fault value = 1:
- upgrade the Sensor Module firmware version.
- check the mode (p4652 = 1, 3 requires the property r0459.13 = 1).

Reaction upon A: NONE

Acknowl. upon A: NONE

A07565 (F, N) Drive: Encoder error in PROFIdrive encoder interface 1

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An encoder error was signaled for encoder 1 via the PROFIdrive encoder interface (G1_ZSW.15).
Alarm value (r2124, interpret decimal):
Error code from G1_XIST2, refer to the description regarding r0483.
Note:
This alarm is only output if p0480[0] is not equal to zero.

Remedy: Acknowledge the encoder error using the encoder control word (G1_STW.15 = 1).

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A07566 (F, N) Drive: Encoder error in PROFIdrive encoder interface 2

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An encoder error was signaled for encoder 2 via the PROFIdrive encoder interface (G2_ZSW.15).
Alarm value (r2124, interpret decimal):
Error code from G2_XIST2, refer to the description regarding r0483.
Note:
This alarm is only output if p0480[1] is not equal to zero.

Remedy: Acknowledge the encoder error using the encoder control word (G2_STW.15 = 1).
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A07569 (F) Encoder could not be identified

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: During encoder identification (waiting) with p0400 = 10100, the encoder could not be identified.
Either the wrong encoder has been installed or no encoder has been installed, the wrong encoder cable has been connected or no encoder cable has been connected to the Sensor Module, or the DRIVE-CLiQ component has not been connected to DRIVE-CLiQ.
Note:
Encoder identification must be supported by the encoder and is possible in the following cases:
- Encoder with EnDat interface
- Motor with DRIVE-CLiQ

Remedy: - check and, if necessary, connect the encoder and/or encoder cable.
- check and, if necessary, establish the DRIVE-CLiQ connection.
- in the case of encoders that cannot be identified (e.g. encoders without EnDat interface), the correct encoder type must be entered in p0400.

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F07575 Drive: Motor encoder not ready

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (ENCODER)
Acknowledge: IMMEDIATELY
Cause: The motor encoder signals that it is not ready.
- initialization of encoder 1 (motor encoder) was unsuccessful.
- the function "parking encoder" is active (encoder control word G1_STW.14 = 1).
- the encoder interface (Sensor Module) is de-activated (p0145).
- the Sensor Module is defective.

Remedy: Evaluate other queued faults via encoder 1.

A07576 Drive: Encoderless operation due to a fault active

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Encoderless operation is active due to a fault (r1407.13 = 1).
Note:
The behavior for faults has been set to ENCODER fault response in p0491.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - remove the cause of a possible encoder fault.
- carry out a POWER ON (power off/on) for all components.

A07577 (F) Encoder 1: Measuring probe evaluation not possible

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the measuring probe, an error occurred.
Alarm value (r2124, interpret decimal):
6: The input terminal for the measuring probe is not set.
4098: Error when initializing the measuring probe.
4100: The measuring pulse frequency is too high.
4200: The PROFIBUS clock cycle is not a multiple of integer of the position controller clock cycle.

Remedy: De-activate the measuring probe evaluation (BI: p2509 = 0 signal).
Re alarm value = 6:
Set the input terminal for the measuring probe (p0488, p0489 or p2517, p2518).
Re alarm value = 4098:
Check the Control Unit hardware.
Re alarm value = 4100:
Reduce the frequency of the measuring pulses at the measuring probe.
Re alarm value = 4200:
Set the clock cycle ratio between the PROFIBUS clock cycle and the position controller clock cycle to an integer multiple.

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

A07578 (F) Encoder 2: Measuring probe evaluation not possible

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the measuring probe, an error occurred.
Alarm value (r2124, interpret decimal):
6: The input terminal for the measuring probe is not set.
4098: Error when initializing the measuring probe.
4100: The measuring pulse frequency is too high.
4200: The PROFIBUS clock cycle is not a multiple of integer of the position controller clock cycle.

Remedy: De-activate the measuring probe evaluation (BI: p2509 = 0 signal).
Re alarm value = 6:
Set the input terminal for the measuring probe (p0488, p0489 or p2517, p2518).
Re alarm value = 4098:
Check the Control Unit hardware.
Re alarm value = 4100:
Reduce the frequency of the measuring pulses at the measuring probe.
Re alarm value = 4200:
Set the clock cycle ratio between the PROFIBUS clock cycle and the position controller clock cycle to an integer multiple.

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

A07580 (F, N) Drive: No Sensor Module with matching component number

Message value: Encoder data set: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A Sensor Module with the component number specified in p0141 was not found.
Alarm value (r2124, interpret decimal):
Encoder data set involved (index of p0141).

Remedy: Correct parameter p0141.
Reaction upon F: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A07581 (F) Encoder 1: Position actual value preprocessing error

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred during the position actual value preprocessing.
Remedy: Check the encoder for the position actual value preprocessing.
See also: p2502 (LR encoder assignment)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07582 (F) Encoder 2: Position actual value preprocessing error

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred during the position actual value preprocessing.
Remedy: Check the encoder for the position actual value preprocessing.
See also: p2502 (LR encoder assignment)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07584 Encoder 1: Position setting value activated

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The position actual value is set to the value received via CI: p2515while BI: p2514 = 1 signal. A possible system deviation cannot be corrected.
Remedy: Not necessary.
The alarm automatically disappears with BI: p2514 = 0 signal.

A07585 Encoder 2: Position setting value activated

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The position actual value is set to the value received via CI: p2515while BI: p2514 = 1 signal. A possible system deviation cannot be corrected.
Remedy: Not necessary.
The alarm automatically disappears with BI: p2514 = 0 signal.

A07587 Encoder 1: Position actual value preprocessing does not have a valid encoder

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The following problem has occurred during the position actual value preprocessing.
- an encoder data set has been assigned, however, the encoder data set does not contain any encoder data (p0400 = 0) or invalid data (e.g. p0408 = 0).

Remedy: Check the drive data sets, encoder data sets.
See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0400 (Encoder type selection), p2502 (LR encoder assignment)

A07588 Encoder 2: Position actual value preprocessing does not have a valid encoder

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The following problem has occurred during the position actual value preprocessing.
- an encoder data set has been assigned, however, the encoder data set does not contain any encoder data (p0400 = 0) or invalid data (e.g. p0408 = 0).

Remedy: Check the drive data sets, encoder data sets.
See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0400 (Encoder type selection), p2502 (LR encoder assignment)

A07590 (F) Encoder 1: Drive Data Set changeover in operation

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A Drive Data Set changeover (DDS) with a change of the mechanical relationships and the encoder assignment (p2502) was requested in operation.
Remedy: To changeover the drive data set, initially, exit the "operation" mode.
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07591 (F) Encoder 2: Drive Data Set changeover in operation

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A Drive Data Set changeover (DDS) with a change of the mechanical relationships and the encoder assignment (p2502) was requested in operation.
Remedy: To changeover the drive data set, initially, exit the "operation" mode.
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07593 (F, N) Encoder 1: Value range for position actual value exceeded

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The value range (-2147483648 ... 2147483647) for the position actual value representation was exceeded.
When the overflow occurs, the "referenced" or "absolute encoder adjusted" status is reset.

Fault value (r0949, interpret decimal):
1: The position actual value (r2521) has exceeded the value range.
2: The encoder position actual value Gn_XIST2 (r0483) or the absolute value after the load gear (r2723) has exceeded the value range.
3: The maximum encoder value multiplied by the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range for displaying the position actual value.

Remedy: If required, reduce the traversing range or position resolution.
Re alarm value = 3:
Reducing the position resolution and conversion factor:
- reduce the length unit (LU) per load revolution for rotary encoders (p2506).
- increase the fine resolution of absolute position actual values (p0419).

Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A07594 (F, N) Encoder 2: Value range for position actual value exceeded

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The value range (-2147483648 ... 2147483647) for the position actual value representation was exceeded.
When the overflow occurs, the "referenced" or "absolute encoder adjusted" status is reset.
Fault value (r0949, interpret decimal):
1: The position actual value (r2521) has exceeded the value range.
2: The encoder position actual value Gn_XIST2 (r0483) or the absolute value after the load gear (r2723) has exceeded the value range.
3: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range for displaying the position actual value.
Remedy: If required, reduce the traversing range or position resolution.
Re alarm value = 3:
Reducing the position resolution and conversion factor:
- reduce the length unit (LU) per load revolution for rotary encoders (p2506).
- increase the fine resolution of absolute position actual values (p0419).

Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A07596 (F) Encoder 1: Reference function interrupted

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An activated reference function (reference mark search or measuring probe evaluation) was interrupted.
- an encoder fault has occurred (Gn_ZSW.15 = 1).
- position actual value was set during an activated reference function.
- simultaneously activate reference mark search and measuring probe evaluation (BI: p2508 and BI: p2509 = 1 signal).
- activated reference function (reference mark search or measuring probe evaluation) was de-activated (BI: p2508 and BI: p2509 = 0 signal).

Remedy: - check the causes and resolve.
- reset the control (BI: p2508 and BI: p2509 = 0 signal) and activate the requested function.

Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07597 (F) Encoder 2: Reference function interrupted

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An activated reference function (reference mark search or measuring probe evaluation) was interrupted.
- an encoder fault has occurred (Gn_ZSW.15 = 1).
- position actual value was set during an activated reference function.
- simultaneously activate reference mark search and measuring probe evaluation (BI: p2508 and BI: p2509 = 1 signal).
- activated reference function (reference mark search or measuring probe evaluation) was de-activated (BI: p2508 and BI: p2509 = 0 signal).

Remedy: - check the causes and resolve.
- reset the control (BI: p2508 and BI: p2509 = 0 signal) and activate the requested function.

Reaction upon F: OFF1 (OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

F07599 (A) Encoder 1: Adjustment not possible

Message value: Drive data set: %1

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range (-2147483648 ... 2147483647) for displaying the position actual value.

Remedy: If the value for the maximum possible absolute position (LU) is greater than 4294967296, then it is not possible to make an adjustment due to an overflow.
For rotary encoders, the maximum possible absolute position (LU) is calculated as follows:
1. Motor encoder:
p2506 * p2505 / p2504
p2506 * p2505 * p0421 / p2504 for multiturn encoders
2. Direct encoder:
p2506
p2506 * p0421 for multiturn encoders

Reaction upon A: NONE

Acknowl. upon A: NONE

F07600 (A) Encoder 2: Adjustment not possible

Message value: Drive data set: %1

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range (-2147483648 ... 2147483647) for displaying the position actual value.

Remedy: If the value for the maximum possible absolute position (LU) is greater than 4294967296, then it is not possible to make an adjustment due to an overflow.
For rotary encoders, the maximum possible absolute position (LU) is calculated as follows:
1. Motor encoder:
p2506 * p2505 / p2504
p2506 * p2505 * p0421 / p2504 for multiturn encoders
2. Direct encoder:
p2506
p2506 * p0421 for multiturn encoders

Reaction upon A: NONE

Acknowl. upon A: NONE

F07800 Drive: No power unit present

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The power unit parameters cannot be read or no parameters are stored in the power unit.
It is possible that the DRIVE-CLiQ cable between the Control Unit and power unit is interrupted or defective.
Note:
This fault also occurs if an incorrect topology was selected in the commissioning software and this parameterization is then downloaded to the Control Unit.
See also: r0200 (Power unit code number actual)

Remedy: - carry out a POWER ON (power off/on) for all components.
- check the DRIVE-CLiQ cable between the Control Unit and power unit.
- Check the power unit and replace if necessary.
- check the Control Unit, and if required replace it.
- after correcting the topology, the parameters must be again downloaded using the commissioning software.

F07801 Drive: Motor overcurrent

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: The permissible motor limit current was exceeded.
- effective current limit set too low.
- current controller not correctly set.
- U/f operation: Up ramp was set too short or the load is too high.
- U/f operation: Short-circuit in the motor cable or ground fault.
- U/f operation: Motor current does not match current of power unit.
- Switch to rotating motor without flying restart function (p1200).
Note:
Limit current = 2 x minimum (p0640, 4 x p0305 x p0306) >= 2 x p0305 x p0306

Remedy: - check the current limits (p0640).
- vector control: Check the current controller (p1715, p1717).
- U/f control: Check the current limiting controller (p1340 ... p1346).
- increase the up ramp (p1120) or reduce the load.
- check the motor and motor cables for short-circuit and ground fault.
- check the motor for the star-delta configuration and rating plate parameterization.
- check the power unit and motor combination.
- Choose "flying restart" function (p1200) if switched to rotating motor.

F07801 Drive: Motor overcurrent

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: The permissible motor limit current was exceeded.
- effective current limit set too low.
- current controller not correctly set.
- motor was braked with an excessively high stall torque correction factor.
- U/f operation: Up ramp was set too short or the load is too high.
- U/f operation: Short-circuit in the motor cable or ground fault.
- U/f operation: Motor current does not match the current of Motor Module.
Note:
Synchronous motor: Limit current= 1.3 x p0323
Induction motor: Limit current= 1.3 x r0209

Remedy: - check the current limits (p0323, p0640).
- check the current controller (p1715, p1717).
- reduce the stall torque correction factor (p0326).
- increase the up ramp (p1318) or reduce the load.

- check the motor and motor cables for short-circuit and ground fault.
- check the Motor Module and motor combination.

F07802 Drive: Infeed or power unit not ready

Message value: -
Drive object: All objects
Reaction: OFF2 (NONE)
Acknowledge: IMMEDIATELY
Cause: After an internal power-on command, the infeed or drive does not signal ready.
- monitoring time is too short.
- DC link voltage is not present.
- associated infeed or drive of the signaling component is defective.
- supply voltage incorrectly set.

Remedy:
- increase the monitoring time (p0857).
- ensure that there is a DC link voltage. Check the DC link busbar. Enable the infeed.
- replace the associated infeed or drive of the signaling component.
- check the line supply voltage setting (p0210).

See also: p0857 (Power unit monitoring time)

A07805 (N) Drive: Power unit overload I2t

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: Alarm threshold for I2t overload (p0294) of the power unit exceeded.
The response parameterized in p0290 becomes active.
See also: p0290 (Power unit overload response)

Remedy:
- reduce the continuous load.
- adapt the load duty cycle.
- check the assignment of the motor and power unit rated currents.

Reaction upon N: NONE
Acknowl. upon N: NONE

A07805 (N) Drive: Power unit overload I2t

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Alarm threshold for I2t overload (p0294) of the power unit exceeded.
The response parameterized in p0290 becomes active.
See also: p0290 (Power unit overload response)

Remedy:
- reduce the continuous load.
- adapt the load duty cycle.
- check the assignment of the rated currents of the motor and Motor Module.

Reaction upon N: NONE
Acknowl. upon N: NONE

F07806 Drive: Regenerative power limit exceeded (F3E)

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2 (IASC/DCBRK)
Acknowledge: IMMEDIATELY
Cause: For blocksize power units, types PM250 and PM260, the regenerative rated power r0206[2] was exceeded for more than 10 s.
See also: r0206 (Rated power unit power), p1531 (Power limit regenerative)

Remedy:
- increase the down ramp.
- reduce the driving load.

- use a power unit with a higher regenerative feedback capability.
- for vector control, the regenerative power limit in p1531 can be reduced so that the fault is no longer triggered.

F07807 Drive: Short-circuit/ground fault detected

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: A phase-phase short-circuit or ground fault was detected at the motor-side output terminals of the converter.
Fault value (r0949, interpret decimal):
1: Short-circuit, phases U-V
2: Short-circuit, phases U-W
3: Short-circuit, phases V-W
4: Ground fault with overcurrent
1xxxx: Ground fault with current in phase U detected (xxxx = component of the current in phase V in per mille)
2xxxx: Ground fault with current in phase V detected (xxxx = component of the current in phase U in per mille)
Note:
Also when interchanging the line and motor cables is identified as a motor-side short circuit.
Connecting to a motor that is either not de-energized or partially de-energized is possibly detected as ground fault.

Remedy:
- check the motor-side converter connection for a phase-phase short-circuit.
- rule-out interchanged line and motor cables.
- check for a ground fault.
For a ground fault:
- do not enable the pulses when connecting to a rotating motor without the "Flying restart" function activated (p1200).
- increase the de-energization time (p0347).
- If required, deactivate the monitoring (p1901).

F07808 (A) HF damping module: damping not ready

Message value: New message: %1

Drive object: All objects

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: When switching on or in the switched-on state, the HF damping module does not return a ready signal.

Remedy:
- Check the DRIVE-CLiQ wiring to the HF damping module.
- check the 24 V supply voltage.
- if required, replace the HF damping module.
Note:
HF Damping Module

Reaction upon A: NONE

Acknowl. upon A: NONE

F07810 Drive: Power unit EEPROM without rated data

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: No rated data are stored in the power unit EEPROM.
See also: p0205, r0206, r0207, r0208, r0209

Remedy: Replace the power unit or inform Siemens Customer Service.

A07820 Drive: Temperature sensor not connected

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The temperature sensor for monitoring the motor temperature, specified in p0600, is not available.
Alarm value (r2124, interpret decimal):
1: p0601 = 10 (SME), but in p0600 - not evaluated via encoder is selected.
2: p0600 = 10 (BICO), but the signal source (p0603) is not interconnected.
3: p0601 = 11 (BICO), but in p0600 - not evaluated via BICO interconnection is selected (20 or 21).
4: p0601 = 11 (BICO) and p4610-p4613 > 0, but the associated signal source (p0608, p0609) is not interconnected.
5: Component with sensor evaluation not present or has been removed in the meantime.
6: Evaluation via Motor Module not possible (r0192.21).

Remedy: Re alarm value = 1:
- In p0600 set an encoder with temperature sensor.
Re alarm value = 2:
- interconnect p0603 with the temperature signal.
Re alarm value = 3, 4:
- set the available temperature sensor (p0600, p0601).
- set p4610 ... p4613 = 0 (no sensor), or interconnect p0608 or p0609 with an external temperature signal.
Re alarm value = 5:
- connect the component with the temperature sensor. Check the DRIVE-CLiQ connection.
Re alarm value = 6:
- update the Motor Module firmware. Connect temperature sensor via encoder.
See also: p0600 (Motor temperature sensor for monitoring), p0601 (Motor temperature sensor type)

F07840 Drive: Infeed operation missing

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: The signal "infeed operation" is not present although the enable signals for the drive have been present for longer than the parameterized monitoring time (p0857).
- infeed not operational.
- interconnection of the binector input for the ready signal is either incorrect or missing (p0864).
- infeed is presently carrying out a line supply identification routine.

Remedy: - bring the infeed into an operational state.
- check the interconnection of the binector input for the signal "infeed operation" (p0864).
- increase the monitoring time (p0857).
- wait until the infeed has completed the line supply identification routine.
See also: p0857 (Power unit monitoring time)

F07841 (A) Drive: Infeed operation withdrawn

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: The signal "infeed operation" was withdrawn in operation.
- interconnection of the binector input for the signal "infeed operation" is either incorrect or missing (p0864).
- the enable signals of the infeed were disabled.
- due to a fault, the infeed withdraws the signal "infeed operation".

Remedy: - check the interconnection of the binector input for the "infeed operation" signal (p0864).
- check the enable signals of the infeed and if required, enable.
- remove and acknowledge an infeed fault.
Note:
If this drive is intended to back up the DC link regeneratively, then the fault response must be parameterized for NONE, OFF1 or OFF3. so that the drive can continue to operate even after the infeed fails.

Reaction upon A: NONE

Acknowl. upon A: NONE

A07850 (F) External alarm 1

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The BICO signal for "external alarm 1" was triggered.
The condition for this external alarm is fulfilled.
See also: p2112 (External alarm 1)
Remedy: Eliminate the causes of this alarm.
Reaction upon F: Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A07851 (F) External alarm 2

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The BICO signal for "external alarm 2" was triggered.
The condition for this external alarm is fulfilled.
See also: p2116 (External alarm 2)
Remedy: Eliminate the causes of this alarm.
Reaction upon F: Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A07852 (F) External alarm 3

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The BICO signal for "external alarm 3" was triggered.
The condition for this external alarm is fulfilled.
See also: p2117 (External alarm 3)
Remedy: Eliminate the causes of this alarm.
Reaction upon F: Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F07860 (A) External fault 1

Message value: -
Drive object: All objects
Reaction: Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The BICO signal "external fault 1" was triggered.
See also: p2106 (External fault 1)
Remedy: Eliminate the causes of this fault.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07861 (A) External fault 2

Message value: -
Drive object: All objects
Reaction: Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The BICO signal "external fault 2" was triggered.
See also: p2107 (External fault 2)
Remedy: Eliminate the causes of this fault.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07862 (A) External fault 3

Message value: -
Drive object: All objects
Reaction: Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The BICO signal "external fault 3" was triggered.
See also: p2108 (External fault 3), p3111 (External fault 3 enable), p3112 (External fault 3 enable negated)
Remedy: Eliminate the causes of this fault.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07890 Internal voltage protection / internal armature short-circuit with STO active

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The internal armature short-circuit (p1231 = 4) is not possible as Safe Torque Off (STO) is enabled. The pulses cannot be enabled.
Remedy: Switch out the internal armature short-circuit (p1231=0) or de-activate Safe Torque Off (p9501 = p9561 = 0).
Note:
STO: Safe Torque Off / SH: Safe standstill

F07900 (N, A) Drive: Motor blocked

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: Vector: OFF2 (NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: Motor has been operating at the torque limit longer than the time specified in p2177 and below the speed threshold set in p2175.
This signal can also be triggered if the speed is oscillating and the speed controller output repeatedly goes to its limit. It may also be the case that thermal monitoring of the power unit reduces the current limit (see p0290), thereby causing the motor to decelerate.
See also: p2175 (Motor blocked speed threshold), p2177 (Motor blocked delay time)
Remedy: - check that the motor can freely move.
- check the effective torque limit (r1538, r1539).
- check the parameter, message "Motor blocked" and if required, correct (p2175, p2177).
- check the direction of rotation enable signals for a flying restart of the motor (p1110, p1111).
- for U/f control: check the current limits and acceleration times (p0640, p1120).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F07900 (N, A) Drive: Motor blocked/speed controller at its limit

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: Vector: OFF2 (NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: Motor has been operating at the torque limit longer than the time specified in p2177 and below the speed threshold in p2175.
This signal can also be initiated if the speed actual value is oscillating and the speed controller output repeatedly goes to its limit.
See also: p2175 (Motor blocked speed threshold), p2177 (Motor blocked delay time)

Remedy: - check that the motor can freely move.
- check the effective torque limits (r1538, r1539).
- check the parameter, message "Motor blocked" and if required, correct (p2175, p2177).
- check the inversion of the actual value (p0410).
- check the motor encoder connection.
- check the encoder pulse number (p0408).
- for SERVO with encoderless operation and motors with low power ratings (< 300 W), increase the pulse frequency (p1800).
- after de-selecting the "Basic positioner" (EPOS) function mode, check the motoring (p1528) and regenerative (p1529) torque limit and modify again.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F07901 Drive: Motor overspeed

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (IASC/DCBRK)

Acknowledge: IMMEDIATELY

Cause: The maximum permissible speed was either positively or negatively exceeded.
The maximum permissible positive speed is formed as follows: Minimum (p1082, CI: p1085) + p2162
The maximum permissible negative speed is formed as follows: Maximum (-p1082, CI: 1088) - p2162

Remedy: The following applies for a positive direction of rotation:
- check r1084 and if required, correct p1082, CI:p1085 and p2162.
The following applies for a negative direction of rotation:
- check r1087 and if required, correct p1082, CI:p1088 and p2162.
Activate pre-control of the speed limiting controller (p1401.7 = 1).
Increase the hysteresis for the overspeed signal p2162. This upper limit is dependent upon the maximum motor speed p0322 and the maximum speed p1082 of the setpoint channel.

F07901 Drive: Motor overspeed

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (IASC/DCBRK)

Acknowledge: IMMEDIATELY

Cause: The maximum permissible speed was either positively or negatively exceeded.
The maximum permissible positive speed is formed as follows: Minimum (p1082, CI: p1085) + p2162
The maximum permissible negative speed is formed as follows: Maximum (-p1082, CI: 1088) - p2162

Remedy: The following applies for a positive direction of rotation:
- check r1084 and if required, correct p1082, CI:p1085 and p2162.
The following applies for a negative direction of rotation:
- check r1087 and if required, correct p1082, CI:p1088 and p2162.

F07902 (N, A) Drive: Motor stalled

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: For a vector drive the system has identified that the motor has stall for a time longer than is set in p2178.
Fault value (r0949, interpret decimal):
1: Stall detection using r1408.11 (p1744 or p0492) vector control with encoder.
2: Stall detection using r1408.12 (p1745) or (r0084 - r0083).
See also: p1744 (Motor model speed threshold stall detection), p2178 (Motor stalled delay time)

Remedy: Steps should always be taken to ensure that both motor data identification and the rotating measurement were carried out (see p1900, r3925).
For closed-loop speed and torque control with speed encoder, the following applies:
- check the speed signal (interrupted cable, polarity, pulse number, broken encoder shaft).
- check the speed encoder, if another speed encoder was selected using the data set changeover. This must be connected to the same motor that is controlled for the data set changeover.
If there is no fault, then the fault tolerance (p1744 and p0492) can be increased.
For closed-loop speed and torque control without speed encoder, the following applies:
- check whether the drive stalls solely due to the load in controlled mode or when the speed setpoint is still zero. If yes, then increase the current setpoint using p1610.
- if the motor excitation time (p0346) was significantly reduced and the drive stalls when it is switched on and run immediately, p0346 should be increased again.
If there is no fault, then the fault tolerance can be increased (p1745).
- check the current limits (p0640, r0067, r0289). If the current limits are too low, then the drive cannot be magnetized.
- If the fault occurs with fault value 2 when the motor accelerates very quickly to the field weakening range, the deviation between the flux setpoint and flux actual value can be reduced and, in turn, the message prevented, by reducing p1596 or p1553.
The following generally apply for closed-loop and torque control:
- check whether a line phase failure is affecting power unit PM250D.
- check whether the motor cables are disconnected (see A07929).
If there is no fault, then the delay time can be increased (p2178).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F07902 (N, A) Drive: Motor stalled

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The system has identified that the motor has stalled for a time longer than is set in p2178.
Fault value (r0949, interpret decimal):
1: Stall detection using r1408.11 (p1744 or p0492).
2: Stall detection using r1408.12 (p1745) or via the flux difference (r0083 - r0084).
3: Stall detection using r0056.11 (only for separately excited synchronous motors).
See also: p1744 (Motor model speed threshold stall detection), p2178 (Motor stalled delay time)

Remedy: For closed-loop speed and torque control with speed encoder, the following applies:
- check the speed signal (interrupted cable, polarity, pulse number, broken encoder shaft).
- check the speed encoder, if another speed encoder was selected using the data set changeover. This must be connected to the same motor that is controlled for the data set changeover.
If there is no fault, then the fault tolerance (p1744 and p0492) can be increased.
For closed-loop speed and torque control without speed encoder, the following applies:
- check whether the drive in the open-loop controlled mode (r1750.0) stalls under load. If yes, then increase the current setpoint using p1610.
- check whether the drive stalls due to the load if the speed setpoint is still zero. If yes, then increase the current setpoint using p1610.
- if the motor excitation (magnetizing) time (r0346) was significantly reduced, then it should be increased again.

- check the current limits (p0640, r0067). If the current limits are too low, then the drive cannot be magnetized.
- check the current controller (p1715, p1717) and the speed adaptation controller (p1764, p1767). If the dynamic response was significantly reduced, then this should be increased again.
- check the speed encoder, if another speed encoder was selected using the data set changeover. This must be connected to the motor that is controlled for the data set changeover.

If there is no fault, then the fault tolerance (p1745) or the delay time (p2178) can be increased.
For separately-excited synchronous motors (closed-loop control with speed encoder), the following applies:
- check the speed signal (interrupted cable, polarity, pulse number).
- ensure the correct motor parameterization (rating plate and equivalent circuit diagram parameters).
- check the excitation equipment and the interface to the closed-loop control.
- encoder the highest possible dynamic response of the closed-loop excitation current control.
- check the speed control for any tendency to oscillate and if resonance effects occur, use a bandstop filter.
- do not exceed the maximum speed (p2162).

If there is no fault, then the delay time can be increased (p2178).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A07903 Drive: Motor speed deviation

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The absolute value of the speed difference from the setpoint (p2151) and the speed actual value (r2169) exceeds the tolerance threshold (p2163) longer than tolerated (p2164, p2166).
The alarm is only enabled for p2149.0 = 1.
Possible causes:
- the load torque is greater than the torque setpoint.
- when accelerating, the torque/current/power limit is reached. If the limits are not sufficient, then it is possible that the drive has been dimensioned too small.
- for closed-loop torque control, the speed setpoint does not track the speed actual value.
- for active Vdc controller.

For U/f control, the overload condition is detected as the I_max controller is active.
See also: p2149 (Monitoring configuration)
Remedy:
- increase p2163 and/or p2166.
- increase the torque/current/power limits.
- for closed-loop torque control: The speed setpoint should track the speed actual value.
- de-activate alarm with p2149.0 = 0.

A07903 Drive: Motor speed deviation

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The absolute value of the speed difference from the two setpoints (p2151, p2154) and the speed actual value (r2169) exceeds the tolerance threshold (p2163) longer than tolerated (p2164, p2166).
The alarm is only enabled for p2149.0 = 1.
Possible causes could be:
- the load torque is greater than the torque setpoint.
- when accelerating, the torque/current/power limit is reached. If the limits are not sufficient, then it is possible that the drive has been dimensioned too small.
- for closed-loop torque control, the speed setpoint does not track the speed actual value.
- for active Vdc controller.

For U/f control, the overload condition is detected as the Imax controller is active.
See also: p2149 (Monitoring configuration)
Remedy:
- increase p2163 and/or p2166.
- increase the torque/current/power limits.
- for closed-loop torque control: The speed setpoint should track the speed actual value.
- de-activate alarm with p2149.0 = 0.

A07904 (N) External armature short-circuit: Contactor feedback signal "Closed" missing

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: When closing, the contactor feedback signal (p1235) did not issue the signal "Closed" (r1239.1 = 1) within the monitoring time (p1236).

Remedy: - check that the contactor feedback signal is correctly connected (p1235).
- check the logic of the contactor feedback signal (r1239.1 = 1: "Closed", r1239.1 = 0: "Open").
- increase the monitoring time (p1236).
- if required, set the external armature short-circuit without contactor feedback signal (p1231 = 2).

Reaction upon N: NONE

Acknowl. upon N: NONE

F07905 (N, A) External armature short-circuit: Contactor feedback signal "Open" missing

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: When opening, the contactor feedback signal (p1235) did not issue the signal "Open" (r1239.1 = 0) within the monitoring time (p1236).

Remedy: - check that the contactor feedback signal is correctly connected (p1235).
- check the logic of the contactor feedback signal (r1239.1 = 1: "Closed", r1239.1 = 0: "Open").
- increase the monitoring time (p1236).
- if required, set the external armature short-circuit without contactor feedback signal (p1231 = 2).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F07906 Armature short-circuit / internal voltage protection: Parameterization error

Message value: Fault cause: %1, motor data set: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The armature short-circuit is incorrectly parameterized.
Fault value (r0949, interpret decimal):
zzzzyyxx: zzzz = fault cause, xx = motor data set
zzzz = 0001 hex = 1 dec:
A permanent-magnet synchronous motor has not been selected.
zzzz = 0002 hex = 2 dec:
No induction motor selected.
zzzz = 0065 hex = 101 dec:
External armature short-circuit: Output (r1239.0) not wired.
zzzz = 0066 hex = 102 dec:
External armature short-circuit with contactor feedback signal: No feedback signal connected (BI:p1235).
zzzz = 0067 hex = 103 dec:
External armature short-circuit without contactor feedback signal: Wait time when opening (p1237) is 0.
zzzz = 00C9 hex = 201 dec:
Internal voltage protection: The maximum output current of the Motor Module (r0209) is less than 1.8 x motor short-circuit current (r0331).
zzzz = 00CA hex = 202 dec:
Internal voltage protection: A Motor Module in booksize or chassis format is not being used.
zzzz = 00CB hex = 203 dec:
Internal voltage protection: The motor short-circuit current (p0320) is greater than the maximum motor current (p0323).

zzzz = 00CC hex = 204 dec:
Internal voltage protection: The activation (p1231 = 4) is not given for all motor data sets with synchronous motors (p0300 = 2xx, 4xx).

Remedy: For fault value = 1:
- an armature short-circuit / voltage protection is only permissible for permanent-magnetic synchronous motors. The highest position of the motor type in p0300 must either be 2 or 4.
For fault value = 101:
- the contactor for the external armature short-circuit configuration should be controlled using output signal r1239.0. The signal can, e.g. be connected to an output terminal via binector input p0738. Before this fault can be acknowledged, p1231 must be set again.
For fault value = 102:
- if the external armature short-circuit with contactor feedback signal (p1231 = 1) is selected, this feedback signal must be connected to an input terminal (e.g. r722.x) and then connected to BI: p1235.
- alternatively, the external armature short-circuit without contactor feedback signal (p1231 = 2) can be selected.
For fault value = 103:
- if the external armature short-circuit without contactor feedback signal (p1231 = 2) is selected, then a delay time must be parameterized in p1237. This time must always be greater than the actual contactor opening time, as otherwise the Motor Module would be short-circuited!
For fault value = 201:
- a Motor Module with a higher maximum current or a motor with a lower short-circuit current must be used. The maximum Motor Module current must be higher than 1.8 x short-circuit current of the motor.
For fault value = 202:
- for internal voltage protection, use a Motor Module in booksize or chassis format.
For fault value = 203:
- for internal voltage protection, only use short-circuit proof motors.
For fault value = 204:
- The internal voltage protection must either be activated for all motor data sets with synchronous motors (p0300 = 2xx, 4xx) (p1231 = 3) or it must be de-activated for all motor data sets (p1231 not equal to 3). This therefore ensures that the protection cannot be accidentally withdrawn as a result of a data set changeover. The fault can only be acknowledged if this condition is fulfilled.

F07907 Internal armature short-circuit: Motor terminals are not at zero potential after pulse suppression

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The function "Internal voltage protection" (p1231 = 3) was activated.
The following must be observed:
- when the internal voltage protection is active, after pulse suppression, all of the motor terminals are at half of the DC link voltage (without an internal voltage protection, the motor terminals are at zero potential)!
- it is only permissible to use motors that are short-circuit proof (p0320 < p0323).
- the Motor Module must be able to continually conduct 180% short-circuit current (r0331) of the motor (r0289).
- the internal voltage protection cannot be interrupted due to a fault response. If an overcurrent condition occurs during the active, internal voltage protection, then this can destroy the Motor Module and/or the motor.
- if the Motor Module does not support the autonomous, internal voltage protection (r0192.10 = 0), in order to ensure safe, reliable functioning when the line supply fails, an external 24 V power supply (UPS) must be used for the components.
- if the Motor Module does support the autonomous, internal voltage protection (r0192.10 = 1), in order to ensure safe, reliable functioning when the line supply fails, the 24 V power supply for the components must be provided through a Control Supply Module.
- if the internal voltage protection is active, it is not permissible that the motor is driven by the load for a longer period of time (e.g. as a result of loads that move the motor or another coupled motor).

Remedy: Not necessary.
This a note for the user.

A07908 Internal armature short-circuit active

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The Motor Module signals that the motor is short-circuited through the power semiconductors (r1239.5 = 1). The pulses cannot be enabled. The internal armature short-circuit is selected (p1231 = 4):
Remedy: For synchronous motors, the armature short-circuit braking is activated with binector input p1230 = 1 signal.
See also: p1230, p1231

F07909 Internal voltage protection: De-activation only effective after POWER ON

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: POWER ON
Cause: The de-activation of the internal voltage protection (p1231 not equal to 3) only becomes effective after POWER ON.
The status signal r1239.6 = 1 indicates that the internal voltage protection is ready.
Remedy: Not necessary.
This a note for the user.

A07910 (N) Drive: Motor overtemperature

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: KTY or no sensor:
The measured motor temperature or the temperature of the motor temperature model 2 has exceeded the alarm threshold (p0604). The response parameterized in p0610 becomes active.
PTC or bimetallic NC contact:
The response threshold of 1650 Ohm was exceeded or the NC contact opened.
Alarm value (r2124, interpret decimal):
11: No output current reduction.
12: Output current reduction active.
See also: p0604 (Mot_temp_mod 2/KTY alarm threshold), p0610 (Motor overtemperature response)
Remedy: - check the motor load.
- check the motor ambient temperature.
- check KTY84.
- check overtemperatures of the motor temperature model 2 (p0626 ... p0628).
See also: p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628
Reaction upon N: NONE
Acknowl. upon N: NONE

A07910 (N) Drive: Motor overtemperature

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: KTY:
The motor temperature has exceeded the alarm threshold (p0604, p0616).
PTC:
The response threshold of 1650 Ohm was exceeded.
Alarm value (r2124, interpret decimal):
this is the number of the temperature channel leading to the message.
See also: p0604, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628
Remedy: - check the motor load.
- check the motor ambient temperature and cooling.
- check PTC or bimetallic NC contact.

- check the monitoring limits (p0604, p0605).
- check activation of the motor temperature model (p0612).
- check the parameters of the motor temperature model (p0626 and following).
See also: p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Reaction upon N: NONE

Acknowl. upon N: NONE

F07913 Excitation current outside the tolerance range

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The difference between the excitation current actual value and setpoint has exceeded the tolerance:
abs(r1641 - r1626) > p3201 + p3202
The cause of this fault is again reset for abs(r1641 - r1626) < p3201.

Remedy:
- check the parameterization (p1640, p3201, p3202).
- check the interfaces to the excitation equipment (r1626, p1640).
- check the excitation equipment.

F07914 Flux out of tolerance

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The difference between the flux actual value and setpoint has exceeded the tolerance:
abs(r0084 - r1598) > p3204 + p3205
The cause of this fault is again reset for abs(r0084 - r1598) < p3204.
The fault is only issued after the delay time in p3206 has expired.

Remedy:
- check the parameterization (p3204, p3205).
- check the interfaces to the excitation equipment (r1626, p1640).
- check the excitation equipment.
- check the flux control (p1590, p1592, p1597).
- check the control for oscillation and take the appropriate counter measures (e.g. optimize the speed control loop, parameterize a bandstop filter).

A07918 (N) Three-phase setpoint generator operation selected/active

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: Only for separately excited synchronous motors (p0300 = 5):
The actual open-loop/closed-loop control mode is I/f control (open-loop) with a fixed current (p1300 = 18).
The speed is entered via the setpoint channel and the current setpoint is given by the minimum current (p1620).
It must be ensured that in this mode, the control dynamic performance is very limited. This is the reason that longer ramp-up times should be set for the setpoint speed than for normal operation.

Remedy: Select another open-loop/closed-loop control mode
See also: p1300 (Open-loop/closed-loop control operating mode)

Reaction upon N: NONE

Acknowl. upon N: NONE

A07920 Drive: Torque/speed too low

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: For p2193 = 1:
The torque deviates from the torque/speed envelope characteristic (too low).

For p2193 = 2:
The speed signal from the external encoder (refer to p3230) deviates from the speed (r2169) (too low).
See also: p2181 (Load monitoring response)

Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07920 Drive: Torque/speed too low

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The torque deviates from the torque/speed envelope characteristic (too low).
See also: p2181 (Load monitoring response)

Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07921 Drive: Torque/speed too high

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: For p2193 = 1:
The torque deviates from the torque/speed envelope characteristic (too high).
For p2193 = 2:
The speed signal from the external encoder (refer to p3230) deviates from the speed (r2169) (too high).

Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07921 Drive: Torque/speed too high

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The torque deviates from the torque/speed envelope characteristic (too high).

Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07922 Drive: Torque/speed out of tolerance

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: For p2193 = 1:
The torque deviates from the torque/speed envelope characteristic.
For p2193 = 2:
The speed signal from the external encoder (refer to p3230) deviates from the speed (r2169).

Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07922 Drive: Torque/speed out of tolerance

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The torque deviates from the torque/speed envelope characteristic.

Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07923 Drive: Torque/speed too low

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: For p2193 = 1:
The torque deviates from the torque/speed envelope characteristic (too low).
For p2193 = 2:
The speed signal from the external encoder (refer to p3230) deviates from the speed (r2169) (too low).
Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07923 Drive: Torque/speed too low

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The torque deviates from the torque/speed envelope characteristic (too low).
Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07924 Drive: Torque/speed too high

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: For p2193 = 1:
The torque deviates from the torque/speed envelope characteristic (too high).
For p2193 = 2:
The speed signal from the external encoder (refer to p3230) deviates from the speed (r2169) (too high).
Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07924 Drive: Torque/speed too high

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The torque deviates from the torque/speed envelope characteristic (too high).
Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07925 Drive: Torque/speed out of tolerance

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: For p2193 = 1:
The torque deviates from the torque/speed envelope characteristic.
For p2193 = 2:
The speed signal from the external encoder (refer to p3230) deviates from the speed (r2169).
Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07925 Drive: Torque/speed out of tolerance

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The torque deviates from the torque/speed envelope characteristic.
Remedy: - check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07926 Drive: Envelope curve parameter invalid

Message value: Parameter: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Invalid parameter values were entered for the envelope characteristic of the load monitoring.
The following rules apply for the speed thresholds:
p2182 < p2183 < p2184
The following rules apply for the torque thresholds:
p2185 > p2186
p2187 > p2188
p2189 > p2190
Alarm value (r2124, interpret decimal):
Number of the parameter with the invalid value.
Remedy: Set the parameters for the load monitoring according to the applicable rules or de-activate load monitoring (p2181 = 0, p2193 = 0).

A07927 DC braking active

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The motor is braked with DC current. DC braking is active.
1)
A message with response DCBRK is active. The motor is braked with the braking current set in p1232 for the duration set in in p1233. If the standstill threshold p1226 is undershot, then braking is prematurely canceled.
2)
DC braking has been activated at binector input p1230 with the DC braking set (p1230 = 4). Braking current p1232 is injected until this binector input becomes inactive.
Remedy: Not necessary.
The alarm automatically disappears once DC braking has been executed.

F07928 Internal voltage protection initiated

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The Motor Module signals that the motor is short-circuited through the power semiconductors (r1239.5 = 1). The pulses cannot be enabled. The internal voltage protection is selected (p1231 = 3).
Remedy: If the Motor Module supports the autonomous internal voltage protection (r0192.10 = 1), then the Motor Module automatically decides - using the DC link voltage - as to whether the armature short-circuit should be activated.
The armature short-circuit is activated and response OFF2 is initiated if the DC link voltage exceeds 800 V. If the DC link voltage falls below 450 V, then the armature short-circuit is withdrawn.
If the motor is still in a critical speed range, the armature short-circuit is re-activated once the DC link voltage exceeds the threshold of 800 V.
If the autonomous (independent) internal voltage protection is active (r1239.5 = 1) and the line supply returns (450 V < DC link voltage < 800 V), the armature short-circuit is withdrawn after 3 minutes.

A07929 (F) Drive: No motor detected

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The absolute current value is so small after enabling the inverter pulses that no motor is detected.
Note:
In the case of vector control and an induction motor, this alarm is followed by the fault F07902.
See also: p2179 (Output load identification current limit)

Remedy:
- check the motor feeder cables.
- reduce the threshold value (p2179), e.g. for synchronous motors.
- check the voltage boost of the U/f control (p1310).
- carry out a standstill measurement to set the stator resistance (p0350).

Reaction upon F: OFF2 (NONE, OFF1, OFF3)

Acknowl. upon F: IMMEDIATELY

F07930 Drive: Brake control error

Message value: %1

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The Control Unit has detected a brake control error.
- motor cable is not correctly connected.
- motor cable is not shielded correctly.
- defect in the Safe Brake Module, in the Power Module or in the Control Unit.

Fault value (r0949, interpret decimal):
10, 11:
Fault in "open holding brake" operation.
- No brake connected or wire breakage (check whether brake releases for p1278 = 1).
- Ground fault in brake cable.

20:
Fault in "brake open" state.
- Short-circuit in brake winding.

30, 31:
Fault in "close holding brake" operation.
- No brake connected or wire breakage (check whether brake releases for p1278 = 1).
- Short-circuit in brake winding.

40:
Fault in "brake closed" state.

50:
Fault in the brake control circuit of the Control Unit or communication error between processor 1 and processor 2 (brake control diagnostics).
See also: p1278 (Brake control diagnostics evaluation)

Remedy:
- check the motor holding brake connection.
- check the function of the motor holding brake.
- check the Safe Brake Module connection.
- check that the electrical cabinet design and cable routing are in compliance with EMC regulations (e.g. shield of the motor cable and brake conductors are connected with the shield connecting plate and the motor connectors are tightly screwed to the housing).
- replace the Safe Brake Module.
- replace Power Module.
- replace the Control Unit.

See also: p1215 (Motor holding brake configuration), p1278 (Brake control diagnostics evaluation)

F07935 (N) Drive: Incorrect motor holding brake configuration

Message value: %1

Drive object: All objects

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: An incorrect motor holding brake configuration was detected.
Fault value (r0949, interpret decimal):
0:
A motor holding brake was detected where the brake control has not been configured (p1215 = 0).
The brake control configuration was set to "motor holding brake the same as sequence control" (p1215 = 1) (only when commissioning for the first time).
1:
A motor holding brake was detected where the brake control has not been configured (p1215 = 0).
The brake control configuration was left at "No motor holding brake available" (p1215 = 0).

Remedy: For fault value = 0:
- No remedy required.
For fault value = 1:
- If required change the motor holding brake configuration (p1215 = 1, 2).
- If this fault value unexpectedly occurs, then the motor connections should be checked in order to rule out that they have been interchanged with other drive units.
See also: p1215 (Motor holding brake configuration)

Reaction upon N: NONE

Acknowl. upon N: NONE

F07936 Drive: load failure

Message value: -

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The load monitoring has detected a load failure.

Remedy: - check the sensor.
- if necessary, de-activate the load monitoring (p2193).
See also: p2193 (Load monitoring configuration), p3232 (Load monitoring failure detection)

F07950 (A) Motor parameter incorrect

Message value: Parameter: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The motor parameters were incorrectly entered while commissioning (e.g. p0300 = 0, no motor)
Fault value (r0949, interpret decimal):
Parameter number involved.
See also: p0300, p0301, p0304, p0305, p0307, p0310, p0311, p0314, p0316, p0320, p0322, p0323

Remedy: Compare the motor data with the rating plate data and if required, correct.

Reaction upon A: NONE

Acknowl. upon A: NONE

F07950 (A) Drive: Incorrect motor parameter

Message value: Parameter: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: - the motor parameters were incorrectly entered while commissioning (e.g. p0300 = 0, no motor)
- The braking resistor (p6811) has still not been parameterized - commissioning cannot be completed.
Fault value (r0949, interpret decimal):
Parameter number involved.

300 (CU250S-2):
For this control mode, the motor type is not supported.
307:
The following motor parameters could be incorrect:
p0304, p0305, p0307, p0308, p0309
See also: p0300, p0301, p0304, p0305, p0307, p0310, p0311, p0314, p0316, p0320, p0322, p0323

Remedy: Compare the motor data with the rating plate data and if required, correct.
Re fault value = 300 (CU250S-2):
Operate a motor type supported by the selected control mode.

Reaction upon A: NONE

Acknowl. upon A: NONE

F07955 Drive: Motor has been changed

Message value: Parameter: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The code number of the actual motor with DRIVE-CLiQ does not match the saved number.
Fault value (r0949, interpret decimal):
Number of the incorrect parameter.
See also: p0301 (Motor code number selection), r0302 (Motor code number of motor with DRIVE-CLiQ)

Remedy: Connect the original motor, power up the Control Unit again (POWER ON) and exit quick commissioning with p0010 = 0.
Or set p0300 = 10000 (load the parameters from the motor with DRIVE-CLiQ) and re-commission.
Quick commissioning (p0010 = 1) is automatically exited with p3900 > 0.
If quick commissioning was exited with p0010 = 0, then an automatic controller calculation (p0340 = 1) is not carried out.

F07956 (A) Drive: Motor code does not match the list (catalog) motor

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The motor code of the connected motor with DRIVE-CLiQ does not match the possible list motor types (see selection in p0300).
The connected motor with DRIVE-CLiQ might not be supported by this firmware version.
Fault value (r0949, interpret decimal):
Motor code of the connected motor with DRIVE-CLiQ.
Note:
The first three digits of the motor code generally correspond to the list motor type.

Remedy: Use a motor with DRIVE-CLiQ and the matching motor code.

Reaction upon A: NONE

Acknowl. upon A: NONE

A07965 (N) Drive: Save required

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The angular commutation offset (p0431) was re-defined and has still not been saved.
In order to permanently accept the new value, it must be saved in a non-volatile fashion (p0971, p0977).
See also: p0431 (Angular commutation offset), p1990 (Encoder adjustment determine angular commutation offset)

Remedy: Not necessary.
This alarm automatically disappears after the data has been saved.
See also: p0971 (Save parameters)

Reaction upon N: NONE

Acknowl. upon N: NONE

F07966 Drive: Check the commutation angle

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: The speed actual value was inverted and the associated angular commutation offset is not equal to zero and is therefore possibly incorrect.

Remedy: Angular commutation offset after the actual value inversion or determine it again (p1990=1).

F07967 Drive: Pole position identification internal fault

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the pole position identification routine.
Only for internal Siemens troubleshooting.

Remedy: Carry out a POWER ON.

F07968 Drive: Lq-Ld measurement incorrect

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the Lq-Ld measurement.
Fault value (r0949, interpret decimal):
10: Stage 1: The ratio between the measured current and zero current is too low.
12: Stage 1: The maximum current was exceeded.
15: Second harmonic too low.
16: Drive converter too small for the measuring technique.
17: Abort due to pulse inhibit.

Remedy: For fault value = 10:
Check whether the motor is correctly connected.
Replace the power unit involved.
De-activate technique (p1909).
For fault value = 12:
Check whether motor data have been correctly entered.
De-activate technique (p1909).
For fault value = 16:
De-activate technique (p1909).
For fault value = 17:
Repeat technique.

F07969 Drive: Incorrect pole position identification

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the pole position identification routine.
Fault value (r0949, interpret decimal):
1: Current controller limited
2: Motor shaft locked.
10: Stage 1: The ratio between the measured current and zero current is too low.
11: Stage 2: The ratio between the measured current and zero current is too low.
12: Stage 1: The maximum current was exceeded.
13: Stage 2: The maximum current was exceeded.
14: Current difference to determine the +d axis too low.
15: Second harmonic too low.
16: Drive converter too small for the measuring technique.

17: Abort due to pulse inhibit.
18: First harmonic too low.
20: Pole position identification requested with the motor shaft rotating and activated "flying restart" function.

Remedy: For fault value = 1:
Check whether the motor is correctly connected.
Check whether motor data have been correctly entered.
Replace the power unit involved.
For fault value = 2:
Bring the motor into a no-load condition.
For fault value = 10:
When selecting p1980 = 4: Increase the value for p0325.
When selecting p1980 = 1: Increase the value for p0329.
Check whether the motor is correctly connected.
Replace the power unit involved.
For fault value = 11:
Increase the value for p0329.
Check whether the motor is correctly connected.
Replace the power unit involved.
For fault value = 12:
When selecting p1980 = 4: Reduce the value for p0325.
When selecting p1980 = 1: Reduce the value for p0329.
Check whether motor data have been correctly entered.
For fault value = 13:
Reduce the value for p0329.
Check whether motor data have been correctly entered.
For fault value = 14:
Increase the value for p0329.
For fault value = 15:
Increase the value for p0325.
Motor not sufficiently anisotropic, change the technique (p1980 = 1 or 10).
For fault value = 16:
Change the technique (p1980).
For fault value = 17:
Repeat technique.
For fault value = 18:
Increase the value for p0329.
Saturation not sufficient, change the technique (p1980 = 10).
For fault value = 20:
Before carrying out a pole position identification routine ensure that the motor shaft is absolutely stationary (zero speed).

A07971 (N) Drive: Angular commutation offset determination activated

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The automatic determination of the angular commutation offset (encoder adjustment) is activated (p1990 = 1).
The automatic determination is carried out at the next power-on command.
For SERVO and fault F07414 present, the following applies:
The determination of the angular commutation offset is automatically activated (p1990 = 1), if a pole position identification technique is set in p1980.
See also: p1990 (Encoder adjustment determine angular commutation offset)

Remedy: Not necessary.
The alarm automatically disappears after determination or for the setting p1990 = 0.

Reaction upon N: NONE

Acknowl. upon N: NONE

A07975 (N) Drive: Travel to the zero mark - setpoint input expected

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The zero mark must be evaluated in order to adjust the encoder.
It is expected that a speed or torque setpoint is entered.
See also: p1990 (Encoder adjustment determine angular commutation offset)
Remedy: Not necessary.
The alarm disappears once the zero mark has been detected.
Reaction upon N: NONE
Acknowl. upon N: NONE

A07976 Drive: Fine encoder calibration activated

Message value: Parameter: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The alarm indicates the phases of the fine encoder calibration using the alarm value.
Alarm value (interpret decimal):
1: Fine encoder calibration active.
2: Rotating measurement started (set the setpoint speed > 40 % rated motor speed).
3: Rotating measurement lies within the speed and torque range.
4: Rotating measurement successful: pulse inhibit can be initiated to accept the values.
5: Fine encoder calibration is calculated.
10: Speed too low, rotating measurement interrupted.
12: Torque too high, rotating measurement interrupted.
Remedy: Re alarm value = 10:
Increase the speed.
Re alarm value = 12:
Bring the drive into a no-load condition.

A07980 Drive: Rotating measurement activated

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The rotating measurement (automatic speed controller optimization) is activated.
The rotating measurement is carried out at the next power-on command.
Note:
During the rotating measurement it is not possible to save the parameters (p0971).
See also: p1960 (Rotating measurement selection)
Remedy: Not necessary.
The alarm disappears automatically after the speed controller optimization has been successfully completed or for the setting p1900 = 0.

A07980 Drive: Rotating measurement activated

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The rotating measurement is activated. For the rotating measurement, the motor can accelerate up to the maximum speed and with maximum torque. Only the parameterized current limit (p0640) and the maximum speed (p1082) are effective. The behavior of the motor can be influenced using the direction inhibit (p1959.14, p1959.15) and the ramp-up/ramp-down time (p1958).
The rotating measurement is carried out at the next power-on command.
See also: p1960 (Rotating measurement selection)

Remedy: Not necessary.
The alarm automatically disappears after the rotating measurement has been successfully completed or for the setting p1960 = 0.
Note:
If a POWER ON or a warm restart is performed with motor data identification selected, the motor data identification request will be lost. If motor data identification is required, it will need to be selected again manually following ramp-up.

A07981 Drive: Enable signals for the rotating measurement missing

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The rotating measurement cannot be started due to missing enable signals.
For p1959.13 = 1, the following applies:
- enable signals for the ramp-function generator missing (see p1140 ... p1142).
- enable signals for the speed controller integrator missing (see p1476, p1477).

Remedy: - acknowledge faults that are present.
- establish missing enable signals.
See also: r0002 (Drive operating display), r0046 (Missing enable sig)

F07983 Drive: Rotating measurement saturation characteristic

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF1 (NONE, OFF2)
Acknowledge: IMMEDIATELY
Cause: A fault has occurred while determining the saturation characteristic.
Fault value (r0949, interpret decimal):
1: The speed did not reach a steady-state condition.
2: The rotor flux did not reach a steady-state condition.
3: The adaptation circuit did not reach a steady-state condition.
4: The adaptation circuit was not enabled.
5: Field weakening active.
6: The speed setpoint was not able to be approached as the minimum limiting is active.
7: The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active.
8: The speed setpoint was not able to be approached as the maximum limiting is active.
9: Several values of the determined saturation characteristic are not plausible.
10: Saturation characteristic could not be sensibly determined because load torque too high.

Remedy: For fault value = 1:
- the total drive moment of inertia is far higher than that of the motor (p0341, p0342).
De-select rotating measurement (p1960), enter the moment of inertia p0342, re-calculate the speed controller p0340 = 4 and repeat the measurement.
Re fault value = 1 ... 2:
- increase the measuring speed (p1961) and repeat the measurement.
Re fault value = 1 ... 4:
- check the motor parameters (rating plate data). After the change: Calculate p0340 = 3.
- check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.
- carry out a motor data identification routine (p1910).
- if required, reduce the dynamic factor (p1967 < 25 %).
For fault value = 5:
- the speed setpoint (p1961) is too high. Reduce the speed.
For fault value = 6:
- adapt the speed setpoint (p1961) or minimum limiting (p1080).
For fault value = 7:
- adapt the speed setpoint (p1961) or suppression (skip) bandwidths (p1091 ... p1094, p1101).
For fault value = 8:
- adapt the speed setpoint (p1961) or maximum limit (p1082, p1083 and p1086).
Re fault value = 9, 10:
- the measurement was carried out at an operating point where the load torque is too high. Select a more suitable operating point, either by changing the speed setpoint (p1961) or by reducing the load torque. The load torque may not be varied while making measurements.

Note:
The saturation characteristic identification routine can be disabled using p1959.1.
See also: p1959 (Rotating measurement configuration)

F07984 Drive: Speed controller optimization, moment of inertia

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF1 (NONE, OFF2)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred while identifying the moment of inertia.
Fault value (r0949, interpret decimal):
1: The speed did not reach a steady-state condition.
2: The speed setpoint was not able to be approached as the minimum limiting is active.
3. The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active.
4. The speed setpoint was not able to be approached as the maximum limiting is active.
5: It is not possible to increase the speed by 10% as the minimum limiting is active.
6: It is not possible to increase the speed by 10% as the suppression (skip) bandwidth is active.
7: It is not possible to increase the speed by 10% as the maximum limiting is active.
8: The torque difference after the speed setpoint step is too low in order to be able to still reliably identify the moment of inertia.
9: Too few data to be able to reliably identify the moment of inertia.
10: After the setpoint step, the speed either changed too little or in the incorrect direction.
11: The identified moment of inertia is not plausible.

Remedy: For fault value = 1:
- check the motor parameters (rating plate data). After the change: Calculate p0340 = 3.
- check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.
- carry out a motor data identification routine (p1910).
- if required, reduce the dynamic factor (p1967 < 25 %).

Re fault value = 2, 5:
- adapt the speed setpoint (p1965) or adapt the minimum limit (p1080).

Re fault value = 3, 6:
- adapt the speed setpoint (p1965) or suppression (skip) bandwidths (p1091 ... p1094, p1101).

Re fault value = 4, 7:
- adapt the speed setpoint (p1965) or maximum limit (p1082, p1083 and p1086).

For fault value = 8:
- the total drive moment of inertia is far higher than that of the motor (refer to p0341, p0342). De-select rotating measurement (p1960), enter the moment of inertia p0342, re-calculate the speed controller p0340 = 4 and repeat the measurement.

For fault value = 9:
- check the moment of inertia (p0341, p0342). After the change, re-calculate (p0340 = 3 or 4).

For fault value = 10:
- check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.

Note:
The moment of inertia identification routine can be disabled using p1959.2.
See also: p1959 (Rotating measurement configuration)

F07985 Drive: Speed controller optimization (oscillation test)

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF1 (NONE, OFF2)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the vibration test.
Fault value (r0949, interpret decimal):
1: The speed did not reach a steady-state condition.
2: The speed setpoint was not able to be approached as the minimum limiting is active.
3: The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active.
4: The speed setpoint was not able to be approached as the maximum limiting is active.
5: Torque limits too low for a torque step.
6: No suitable speed controller setting was found.

Remedy: For fault value = 1:
- check the motor parameters (rating plate data). After the change: Calculate p0340 = 3.
- check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.
- carry out a motor data identification routine (p1910).
- if required, reduce the dynamic factor (p1967 < 25 %).

For fault value = 2:
- adapt the speed setpoint (p1965) or adapt the minimum limit (p1080).

For fault value = 3:
- adapt the speed setpoint (p1965) or suppression (skip) bandwidths (p1091 ... p1094, p1101).

For fault value = 4:
- adapt the speed setpoint (p1965) or maximum limit (p1082, p1083 and p1086).

For fault value = 5:
- increase the torque limits (e.g. p1520, p1521).

For fault value = 6:
- reduce the dynamic factor (p1967).
- disable the vibration test (p1959.4 = 0) and repeat the rotating measurement.

See also: p1959 (Rotating measurement configuration)

F07986 Drive: Rotating measurement ramp-function generator

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF1 (NONE, OFF2)

Acknowledge: IMMEDIATELY

Cause: During the rotating measurements, problems with the ramp-function generator occurred.
Fault value (r0949, interpret decimal):
1: The positive and negative directions are inhibited.

Remedy: For fault value = 1:
Enable the direction (p1110 or p1111).

F07988 Drive: Rotating measurement, no configuration selected

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: When configuring the rotating measurement (p1959), no function was selected.

Remedy: Select at least one function for automatic optimization of the speed controller (p1959).
See also: p1959 (Rotating measurement configuration)

F07990 Drive: Incorrect motor data identification

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the identification routine.
Fault value (r0949, interpret decimal):
1: Current limit value reached.
2: Identified stator resistance lies outside the expected range 0.1 ... 100% of Zn.
3: Identified rotor resistance lies outside the expected range 0.1 ... 100% of Zn.
4: Identified stator reactance lies outside the expected range 50 ... 500 % of Zn.
5: Identified magnetizing reactance lies outside the expected range 50 ... 500 % of Zn.
6: Identified rotor time constant lies outside the expected range 10 ms ... 5 s.
7: Identified total leakage reactance lies outside the expected range 4 ... 50 % of Zn.
8: Identified stator leakage reactance lies outside the expected range 2 ... 50% of Zn.
9: Identified rotor leakage reactance lies outside the expected range 2 ... 50% of Zn.
10: Motor has been incorrectly connected.
11: Motor shaft rotates.
12: Ground fault detected.
20: Identified threshold voltage of the semiconductor devices lies outside the expected range 0 ... 10 V.
30: Current controller in voltage limiting.

40: At least one identification contains errors. The identified parameters are not saved to prevent inconsistencies.
50: The selected sampling time is too low for the motor identification (p0115[0]).
Note:
Percentage values are referred to the rated motor impedance:
Zn = Vmot.nom / sqrt(3) / Imot,nom

Remedy: Re fault value = 1 ... 40:
- check whether motor data have been correctly entered in p0300, p0304 ... p0311.
- is there an appropriate relationship between the motor power rating and that of the power unit? The ratio of the power unit to the rated motor current should not be less than 0.5 and not be greater than 4.
- check connection type (star-delta).
Re fault value = 4, 7:
- check whether the inductance in p0233 is correctly set.
- check whether motor has been correctly connected (star-delta).
Re fault value = 11 in addition:
- Deactivate oscillation monitoring (p1909.7 = 1).
For fault value = 12:
- check the power cable connections.
- check the motor.
- check the CT.
For fault value = 50:
- Perform a motor data identification with a higher sampling time, and after this, change to the required higher sampling time (p0115[0]).

F07990 Drive: Incorrect motor data identification

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the identification routine.
Fault value (r0949, interpret decimal):
1: Current limit value reached.
2: Identified stator resistance lies outside the expected range 0.1 ... 100% of Zn.
3: Identified rotor resistance lies outside the expected range 0.1 ... 100% of Zn.
4: Identified stator reactance lies outside the expected range 50 ... 500 % of Zn.
5: Identified magnetizing reactance lies outside the expected range 50 ... 500 % of Zn.
6: Identified rotor time constant lies outside the expected range 10 ms ... 5 s.
7: Identified total leakage reactance lies outside the expected range 4 ... 50 % of Zn.
8: Identified stator leakage reactance lies outside the expected range 2 ... 50% of Zn.
9: Identified rotor leakage reactance lies outside the expected range 2 ... 50% of Zn.
10: Data set changeover during motor data identification.
11: Motor shaft rotates.
20: Identified threshold voltage of the semiconductor devices lies outside the expected range 0 ... 10 V.
30: Current controller in voltage limiting.
40: At least one identification contains errors. The identified parameters are not saved to prevent inconsistencies.
50: With the selected current controller sampling rate, the pulse frequency cannot be implemented.
Note:
Percentage values are referred to the rated motor impedance:
Zn = Vmot.nom / sqrt(3) / Imot,nom
101: Voltage amplitude even at 30% maximum current amplitude is too low to measure the inductance.
102, 104: Voltage limiting while measuring the inductance.
103: Maximum frequency exceeded during the rotating inductance measurement.
110: Motor not finely synchronized before the rotating measurement.
111: The zero mark is not received within 2 revolutions.
112:Fine synchronization is not realized within 8 seconds after the zero mark has been passed.
113: The power, torque or current limit is zero.
115: U/f control is active.
120: Error when evaluating the magnetizing inductance.
125: Cable resistance greater than the total resistance.
126: Series inductance greater than the total leakage inductance.
127: Identified leakage inductance negative.
128: Identified stator resistance negative.
129: Identified rotor resistance negative.

130: Drive data set changeover during the motor data identification routine.
140: The setpoint channel inhibits both directions.
160: Accelerating when determining kT, moment of inertia or reluctance torque too short or the accelerating time is too long.
173: Internal problem.
180: Identification speed (maximum speed, rated speed, 0.9 x p0348) less than p1755.
190: Speed setpoint not equal to zero.
191: An actual speed of zero is not reached.
192: Speed setpoint not reached.
193: Inadmissible motion of the motor when identifying the voltage emulation error.
194: Supplementary torque (r1515) not equal to zero.
195: Closed-loop torque control active.
200, 201: Not possible to identify the voltage emulation error characteristic of the drive converter (p1952, p1953).

Remedy:

Re fault value = 1 ... 40:
- check whether motor data have been correctly entered in p0300, p0304 ... p0311.
- is there an appropriate relationship between the motor power rating and that of the Motor Module? The ratio of the Motor Module to the rated motor current should not be less than 0.5 and not be greater than 4.
- check connection type (star-delta).

For fault value = 2:
- for parallel circuits, check the motor winding system in p7003. If, for power units connected in parallel, a motor is specified with a single-winding system (p7003 = 0), although a multi-winding system is being used, then a large proportion of the stator resistance is interpreted as feeder cable resistance and entered in p0352.

Re fault value = 4, 7:
- check whether inductances are correctly entered in p0233 and p0353.
- check whether motor has been correctly connected (star-delta).

For fault value = 50:
- reduce the current controller sampling rate.

For fault value = 101:
- increase current limit (p0640) or torque limit (p1520, p1521).
- check current controller gain (p1715).
- reduce current controller sampling time (p0115).

It may be impossible to completely identify the L characteristic, as required current amplitude is too high.
- suppress meas. (p1909, p1959).

Re fault value = 102, 104:
- reduce current limit (p0640).
- check current controller P gain.
- suppress meas. (p1909, p1959).

For fault value = 103:
- increase external moment of inertia (if possible).
- reduce current controller sampling time (p0115).
- suppress meas. (p1909, p1959).

For fault value = 110:
- before rotating measurement, traverse motor over zero mark.

For fault value = 111:
- it is possible that encoder does not have zero mark. Correct setting in p0404.15.
- encoder pulse number was incorrectly entered. Correct setting in p0408.
- if zero mark signal is defective, replace encoder.

For fault value = 112:
- upgrade encoder software.

For fault value = 113:
- check the limits (p0640, p1520, p1521, p1530, p1531), correct the zero values.

For fault value = 115:
- de-select U/f control (p1317 = 0).

For fault value = 120:
- check current controller P gain (p1715) and if required, reduce.
- increase the pulse frequency (p1800).

For fault value = 125:
- reduce cable resistance (p0352).

For fault value = 126:
- reduce series inductance (p0353).

Re fault = 127, 128, 129:
- it is possible that current controller is oscillating. Reduce p1715 before next measurement.

For fault value = 130:
- do not initiate a drive data set changeover during motor ident. routine.
For fault value = 140:
- before the measurement, enable at least one direction (p1110 = 0 or p1111 = 0 or p1959.14 = 1 or p1959.15 = 1).
For fault value = 160:
- extend accelerating time when determining kT, moment of inertia and reluctance torque, e.g. by increasing max. speed (p1082), increasing moment of inertia or reducing max. current (p0640).
- in encoderless operation with load moment of inertia, parameterize the load moment of inertia (p1498).
- reduce the ramp-up time (p1958).
- increase speed controller P-gain (p1460).
- suppress meas. (p1959).
For fault value = 173:
-
For fault value = 180:
- increase max. speed (p1082).
- reduce p1755.
- suppress meas. (p1909, p1959).
For fault value = 190:
- set speed setpoint to zero.
For fault value = 191:
- do not start motor data identification routine while motor is still rotating.
For fault value = 192:
- check closed-loop speed control (motor rotor may be locked or closed-loop speed control is not functioning).
- for p1215 = 1, 3 (brake the same as the sequence control) check the control sense (p0410.0).
- ensure that enable signals are present during measurement.
- remove any pulling loads from motor.
- increase max. current (p0640).
- reduce max. speed (p1082).
- suppress meas. (p1959).
For fault value = 193:
- the motor has moved through more than 5 ° electrical (r0093). Lock motor rotor at one of these pole position angles (r0093): 90 °, 210 ° or 330 ° (+/-5 °) and then start identification.
For fault value = 194:
- switch out all supplementary torques (e.g. CI: p1511).
- for hanging/suspended axes: Lock motor rotor at one of these pole position angles (r0093): 90 °, 210 ° or 330 ° (+/-1 °) and then start identification.
For fault value = 195:
- de-select closed-loop torque control (p1300 = 21 or 20, or set the signal source in p1501 to a 0 signal).
Re fault value = 200, 201:
- set pulse frequency to 0.5 x current controller frequency (e.g. 4 kHz for a current controller sampling time = 125 us).
- reduce cable length between Motor Module and motor.
- read-out measured values (r1950, r1951) and therefore determine suitable values for p1952, p1953 according to your own estimation.

A07991 (N) Drive: Motor data identification activated

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: The motor data identification routine is activated.
The motor data identification routine is carried out at the next power-on command.
If rotating measurement is selected (see p1900, p1960), it will not be possible to save the parameter assignment.
Once motor data identification has been completed or de-activated, the option to save the parameter assignment will be made available again.
See also: p1910

Remedy: Not necessary.
The alarm automatically disappears after the motor data identification routine has been successfully completed or for the setting p1900 = 0.

Reaction upon N: NONE

Acknowl. upon N: NONE

A07991 (N) Drive: Motor data identification activated

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The motor data identification routine is activated.
The motor data identification routine is carried out at the next power-on command.
See also: p1910, p1960 (Rotating measurement selection)
Remedy: Not necessary.
The alarm automatically disappears after the motor data identification routine has been successfully completed or for the setting p1910 = 0 or p1960 = 0.
If a POWER ON or a warm restart is performed with motor data identification selected, the motor data identification request will be lost. If motor data identification is required, it will need to be selected again manually following ramp-up.
Reaction upon N: NONE
Acknowl. upon N: NONE

F07993 Drive: Incorrect direction of rotation of the field or encoder actual value inversion

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (NONE)
Acknowledge: IMMEDIATELY
Cause: Either the direction of the rotating field or the encoder actual value has an incorrect sign. The motor data identification automatically changed the actual value inversion (p0410) in order to correct the control sense. This can result in a direction of rotation change.
Note:
To acknowledge this fault, the correctness of the direction of rotation must first be acknowledged with p1910 = -2.
Remedy: Check the direction of rotation (also for the position controller, if one is being used).
If the direction of rotation is correct, the following applies:
No additional measures are required (except set p1910 = -2 and acknowledge fault).
If the direction of rotation is incorrect, the following applies:
To change the direction of rotation, two phases must be interchanged and the motor identification routine must be repeated.

A07994 (F, N) Drive: motor data identification not performed

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The "vector control" mode has been selected and a motor data identification has still not been performed.
The alarm is initiated when changing the drive data set (see r0051) in the following cases:
- vector control is parameterized in the actual drive data set (p1300 >= 20).
and
- motor data identification has still not been performed in the actual drive data set (see r3925).
Note:
For SINAMICS G120, a check is made and an alarm is output also when exiting commissioning and when the system powers up.
Remedy: - Perform motor data identification (see p1900).
- If required, parameterize "U/f control" (p1300 < 20).
- switch over to a drive data set, in which the conditions do not apply.
Reaction upon F: NONE (OFF2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F07995 Drive: Pole position identification not successful

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The pole position identification routine was unsuccessful.
Fault value (r0949, interpret decimal):
1: No current is established.
2: The starting current is not zero.
3: The selected max. distance was exceeded (p1981).
4x: The measuring signal does not permit a clear evaluation.
5: The max. current was exceeded during the measurement.
6: The current measurement must be re-calibrated.
7x: The Sensor Module does not support the pole position identification routine.
8: The pole position identification routine current required is greater than the max. current.
9: The set pole position identification routine current is zero.
10: Data set changeover during the pole position identification.
11: The encoder adjustment to determine the commutation angle is active (p1990 = 1) and the encoder without zero mark is not finely synchronized or does not have any valid data.
100: Motion-based pole position identification, 1st and 2nd measurement different. Motor blocked or current (p1993) too low.
101: Motion-based position position identification, insufficient motion, motor blocked or current (p1993) too low.
102: Motion-based pole position identification, brake is being used and is closed. The motion-based position position identification in conjunction with the brake is not permitted.
103: Motion-based pole position identification without encoder.
104: Motion-based pole position identification, speed actual value not zero after stabilizing time.
200: Elasticity-based pole position identification, internal error in the arctan calculation (0/0).
201: Elasticity-based pole position identification, too few measuring points that can be evaluated.
202: Elasticity-based pole position identification, outliers in the measurement series.
203: Elasticity-based pole position identification, maximum rotation without current.
204: Elasticity-based pole position identification, no positive edge found.
205: Elasticity-based pole position identification, the result of the Fourier transformation differs by more than 480 ° electrical / p3093 from the rough estimate.
206: Elasticity-based pole position identification, plausibility test unsuccessful.
207: Elasticity-based pole position identification, no negative measured value found.
It is possible that all measured values are identical. The expected deflection was not able to be reached, either because the expectation is too high or not enough current was able to be established.
208: Elasticity-based pole position identification, measuring current is 0.
209: Elasticity-based pole position identification, the selected max. distance was exceeded (p3095).
210: Elasticity-based pole position identification without encoder.
250 ... 260:
Elasticity-based pole position identification, more than 3 attempts have been made and fault value 200 ... 210 output.
Example:
Fault value= 253 --> more than 3 attempts have been made and fault value 203 output.

Remedy: For fault value = 1:
- check the motor connection and DC link voltage.
- for the following parameters, set practical values that are not zero (p0325, p0329).
Re fault value = 1, 2:
- in the case of a large computing time load (e.g., 6 drives with Safety Integrated), set the computing dead time of the current controller to late transfers (p0117 = 3).
For fault value = 3:
- increase the max. distance (p1981).
- reduce the currents for the pole position identification routine (p0325, p0329).
- stop the motor in order to carry out the pole position identification routine.
For fault value = 5:
- reduce the currents for the pole position identification routine (p0325, p0329).
For fault value = 6:
- re-calibrate the Motor Module.
For fault value = 8:
- reduce the currents for the pole position identification routine (p0329, p0325, p1993).
- the power unit cannot provide the necessary pole position identification routine current (p0209 < p0329, p0325, p1993), replace the power unit with a power unit with a higher max. current.

For fault value = 9:
- enter a value not equal to zero in the pole position identification routine current (p0329, p0325, p1993).
For fault value = 10:
- do not initiate a data set changeover during the pole position identification.
For fault value = 11:
- for incremental encoders without commutation with zero mark (p0404.15 = 0), it does not make sense to adjust the encoder to determine the commutation angle (p1990 = 1). In this case, the function should be de-selected (p1990 = 0) or, for an encoder with suitable zero mark, commutation with zero mark should be selected (p0404.15 = 1).
- for absolute encoders, only adjust the encoder to determine the commutation angle (p1990 = 1) if the encoder supplies commutation information and is finely synchronized (p1992.8 = 1 and p1992.10 = 1). The encoder is possibly parked, de-activated (p0145), not ready for operation or signals a fault condition.
- de-select the encoder adjustment to determine the commutation angle (set p1990 to 0).
Re fault value = 40 ... 49:
- increase the currents for the pole position identification routine (p0325, p0329).
- stop the motor in order to carry out the pole position identification routine.
- select another technique for pole position identification routine (p1980).
- use another motor, absolute encoder or Hall sensors.
Re fault value = 70 ... 79:
- upgrade the software in the Sensor Module.
Re fault value = 100, 101:
- check and ensure that the motor is free to move.
- increase the current for motion-based pole position identification (p1993).
For fault value = 102:
- if the motor is to be operated with a brake: Select a different technique to identify the pole position (p1980).
- if the motor can be operated without a brake: Open the brake (p1215 = 2).
For fault value = 103:
- the motion-based pole position identification can only be carried out using an encoder. Connect an encoder or select another technique for pole position identification routine (p1980).
For fault value = 104:
- pole position identification, increase the smoothing time, motion-based (p1997).
- pole position identification, increase the rise time, motion-based (p1994).
- pole position identification, check the gain, motion-based (p1995).
- pole position identification, check the integral time, motion-based (p1996).
- for motor encoders with track A/B sq-wave (p0404.3 = 1) and flank time measurement (p0430.20 = 0), disable the integral time (p1996 = 0).
For fault value = 200:
- check parameter setting (p3090 ... p3096).
For fault value = 201:
- check parameter setting (p3090 ... p3096).
- reduce p3094.
For fault value = 202:
- check parameter setting (p3090 ... p3096).
- fault has occurred during the identification. Repeat the measurement.
- check the brake or brake control.
For fault value = 203:
- check the brake or brake control.
- check the measuring current (p3096).
- increase p3094.
For fault value = 204:
- check parameter setting (p3090 ... p3096).
For fault value = 205:
- check parameter setting (p3090 ... p3096).
For fault value = 206:
- check parameter setting (p3090 ... p3096).
- fault has occurred during the identification. Repeat the measurement.
- check the brake or brake control.
For fault value = 207:
- reduce the expected deflection (p3094).
- increase the measuring current (p3096).
For fault value = 208:
- set the measuring current (p3096).
For fault value = 209:
- check parameter setting p3095.
- check the brake or brake control.

For fault value = 210:
- the elasticity-based pole position identification can only be carried out using an encoder. Connect an encoder or select another technique for pole position identification routine (p1980).
Re fault value = 250 ... 260:
- check parameter setting (p3090 ... p3096, p1980).

F07996 Drive: Pole position identification routine not carried out

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (OFF2)

Acknowledge: IMMEDIATELY

Cause: In operation, the operating mode that requires a pole position identification was changed over, which is not possible in this state.
- the drive was changed over, flying, from encoderless operation to operation with encoder without having previously carried out a pole position identification for the encoder. p1404 is then at a value between zero and the max. speed and the pulses in the speed range above p1404 were enabled without a pole position ident. routine having been previously carried out in operation with encoder.
- in operation, an EDS changeover was made to an encoder where it is necessary to carry out a pole position identification. However, this has still not been carried out (p1982 = 1 or 2 and p1992.7 = 0).

Remedy: - for a flying changeover between operation with and without encoder with pole position identification after POWER ON or commissioning (p0010 not equal to zero) enable the pulses once at zero speed. This means that the pole position identification routine is carried out and the result is available for operation.
- carry out the EDS changeover with the pulses inhibited, or, before the changeover, carry out a pole position identification using this data set.

A07998 Drive: Motor data identification active on another drive

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The motor data identification is activated on the drive object specified in the fault value and interlocks the other drive objects so they cannot be powered up.
Fault value (r0949, interpret decimal):
Drive object with the active motor data identification.
See also: p1910, p1960 (Rotating measurement selection)

Remedy: - wait for the complete execution of the motor data identification of the drive object designated in the fault value.
- de-select the motor data identification for the drive object designated in the fault value (p1910 = 0 or p1960 = 0).

A07999 Drive: Motor data identification cannot be activated

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: Closed-loop control is enabled on a SERVO drive object type. To select motor data identification, pulses must be suppressed for all SERVO drive objects.
Fault value (r0949, interpret decimal):
Drive object with enabled closed-loop control.

Remedy: Withdraw the pulse enable on all drives and re-activate the motor data identification.

F08000 (N, A) TB: +/-15 V power supply faulted

Message value: %1

Drive object: All objects

Reaction: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Terminal Board 30 detects an incorrect internal power supply voltage.
Fault value (r0949, interpret decimal):
0: Error when testing the monitoring circuit.
1: Fault in normal operation.

Remedy: - replace Terminal Board 30.
- replace Control Unit.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F08010 (N, A) TB: Analog-digital converter

Message value: -

Drive object: All objects

Reaction: Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The analog/digital converter on Terminal Board 30 has not supplied any converted data.

Remedy: - check the power supply.
- replace Terminal Board 30.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F08500 (A) COMM BOARD: Monitoring time configuration expired

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The monitoring time for the configuration has expired.
Fault value (r0949, interpret decimal):
0: The transfer time of the send configuration data has been exceeded.
1: The transfer time of the receive configuration data has been exceeded.

Remedy: Check communications link.

Reaction upon A: NONE

Acknowl. upon A: NONE

F08501 (N, A) PROFINET: Setpoint timeout

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The reception of setpoints from PROFINET has been interrupted.
- bus connection interrupted.
- controller switched off.
- controller set into the STOP state.

Remedy: - Restore the bus connection and set the controller to RUN.
- check the set monitoring time if the error persists.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F08501 (N, A) COMM BOARD: Setpoint timeout

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: The reception of setpoints from the COMM BOARD has been interrupted.
- bus connection interrupted.
- controller switched off.
- controller set into the STOP state.
- COMM BOARD defective.

Remedy: - Restore the bus connection and set the controller to RUN.
- check the set monitoring time if the error persists.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F08502 (A) PROFINET: Monitoring time sign-of-life expired

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The monitoring time for the sign-of-life counter has expired.
The connection to the PROFINET interface was interrupted.

Remedy: - carry out a POWER ON (power off/on).
- contact the Hotline.

Reaction upon A: NONE
Acknowl. upon A: NONE

F08502 (A) COMM BOARD: Monitoring time sign-of-life expired

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The monitoring time for the sign-of-life counter has expired.
The connection to the COMM BOARD was interrupted.

Remedy: - check communications link.
- check COMM BOARD.

Reaction upon A: NONE
Acknowl. upon A: NONE

A08504 (F) COMM BOARD: Internal cyclic data transfer error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The cyclic actual and/or setpoint values were not transferred within the specified times.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: Check the parameterizing telegram (Ti, To, Tdp, etc.).
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F08510 (A) COMM BOARD: Send configuration data invalid

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: COMM BOARD did not accept the send-configuration data.
Fault value (r0949, interpret decimal):
Return value of the send-configuration data check.
Remedy: Check the send configuration data.
Reaction upon A: NONE
Acknowl. upon A: NONE

A08511 (F) PROFINET: Receive configuration data invalid

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The drive unit did not accept the receive configuration data.
Alarm value (r2124, interpret decimal):
Return value of the receive configuration data check.
2: Too many PZD data words for output or input to a drive object. Maximum of 12 words are possible.
3: Uneven number of bytes for input or output.
501: PROFIsafe parameter error (e.g. F_dest).
502: PROFIsafe telegram does not match.
Remedy: Check the receive configuration data.
Re alarm value = 2:
- Check the number of data words for output and input to a drive object.
Re alarm value = 501:
- Check the set PROFIsafe address (p9610).
Re alarm value = 502:
Check the enable of F-DI (p9501.30).
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A08511 (F) COMM BOARD: Receive configuration data invalid

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The drive unit did not accept the receive configuration data.
Alarm value (r2124, interpret decimal):
Return value of the receive configuration data check.
1: Connection established to more drive objects than configured in the device. The drive objects for process data exchange and their sequence are defined in p0978.
2: Too many PZD data words for output or input to a drive object. The number of possible PZD items in a drive object is determined by the number of indices in r2050/p2051 for PZD IF1, and in r8850/p8851 for PZD IF2.
3: Uneven number of bytes for input or output.
4: Setting data for synchronization not accepted. For more information, see A01902.
5: Cyclic operation not active.
17: CBE20 Shared Device: Configuration of the F-CPU has been changed.
223: Illegal clock synchronization for the PZD interface set in p8815[0].
500: Illegal PROFIsafe configuration for the interface set in p8815[1].
501: PROFIsafe parameter error (e.g. F_dest).
503: PROFIsafe connection is rejected as long as there is no isochronous connection (p8969).
Additional values:
Only for internal Siemens troubleshooting.

Remedy: Check the receive configuration data.
Re alarm value = 1, 2:
- Check the list of the drive objects with process data exchange (p0978). With p0978[x] = 0, all of the following drive objects in the list are excluded from the process data exchange.
Re alarm value = 2:
- Check the number of data words for output and input to a drive object.
Re alarm value = 17:
- CBE20 Shared Device: Unplug/plug A-CPU.
Re alarm value = 223, 500:
- Check the setting in p8839 and p8815.
- Ensure that only one PZD interface is operated in clock synchronism or with PROFIsafe.
Re alarm value = 501:
- Check the set PROFIsafe address (p9610).

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A08520 (F) COMM BOARD: Non-cyclic channel error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The memory or the buffer status of the non-cyclic channel has an error.
Alarm value (r2124, interpret decimal):
0: Error in the buffer status.
1: Error in the memory.

Remedy: Check communications link.

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A08526 (F) PROFINET: No cyclic connection

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: NONE

Cause: There is no connection to a PROFINET controller.

Remedy: Establish the cyclic connection and activate the controller with cyclic operation.
Check the parameters "Name of Station" and "IP of Station" (r61000, r61001).

Reaction upon F: NONE (OFF1)

Acknowl. upon F: IMMEDIATELY

A08526 (F) COMM BOARD: No cyclic connection

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: There is no cyclic connection to the control.

Remedy: Establish the cyclic connection and activate the control with cyclic operation.
For PROFINET, check the parameters "Name of Station" and "IP of Station" (r61000, r61001).
If a CBE20 is inserted and PROFIBUS is to communicate via PZD Interface 1, then this must be parameterized using the STARTER commissioning tool or directly using p8839.

Reaction upon F: NONE (OFF1)

Acknowl. upon F: IMMEDIATELY

A08530 (F) COMM BOARD: Message channel error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The memory or the buffer status of the message channel has an error.
Alarm value (r2124, interpret decimal):
0: Error in the buffer status.
1: Error in the memory.
Remedy: Check communications link.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A08550 PZD Interface Hardware assignment error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The assignment of the hardware to the PZD interface has been incorrectly parameterized.
Alarm value (r2124, interpret decimal):
1: Only one of the two indices is not equal to 99 (automatic).
2: Both PZD interfaces are assigned to the same hardware.
3: Assigned COMM BOARD missing.
4: CBC10 is assigned to interface 1.
Remedy: Check the parameterization and if required, correct (p8839).

A08564 CBE20: Syntax error in configuration file

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: A syntax error has been detected in the ASCII configuration file for the Communication Board Ethernet 20 (CBE20). The saved configuration file has not been loaded.
Remedy: - Check the CBE20 configuration (p8940 and following), correct if necessary, and activate (p8945 = 2).
Note:
The configuration is not applied until the next POWER ON!
- reconfigure the CBE20 (e.g. using the STARTER commissioning software)

A08565 PROFINET: Consistency error affecting adjustable parameters

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: A consistency error was detected when activating the configuration (p8925 = 1) for the PROFINET interface. The currently set configuration has not been activated.
Possible causes:
- IP address, subnet mask or default gateway is not correct
- IP address or station name used twice in the network
- station name contains invalid characters, etc.
See also: p8920 (PN Name of Station), p8921 (PN IP address of station), p8922 (PN Default Gateway of Station), p8923 (PN Subnet Mask of Station)
Remedy: Check the required interface configuration (p8920 and following), correct if necessary, and activate (p8925 = 1).
See also: p8925 (PN interface configuration)

A08565 CBE20: Consistency error affecting adjustable parameters

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A consistency error was detected when activating the configuration (p8945 = 1) for the Communication Board Ethernet 20 (CBE20).
The currently set configuration has not been activated.
Possible causes:
- IP address, subnet mask or default gateway is not correct
- IP address or station name used twice in the network
- station name contains invalid characters, etc.

Remedy: Check the required interface configuration (p8940 and following), correct if necessary, and activate (p8945 = 1).

F08700 (A) CAN: Communications error

Message value: %1

Drive object: All objects

Reaction: OFF3 (NONE, OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A CAN communications error has occurred.
Fault value (r0949, interpret decimal):
1: The error counter for the send telegrams has exceeded the BUS OFF value 255. The bus disables the CAN controller.
- bus cable short circuit.
- incorrect baud rate.
- incorrect bit timing.

2: The master no longer interrogated the CAN node status longer than for its "life time". The "life time" is obtained from the "guard time" (p8604[0]) multiplied by the "life time factor" (p8604[1]).
- bus cable interrupted.
- bus cable not connected.
- incorrect baud rate.
- incorrect bit timing.
- master fault.

Note:
The fault response can be set as required using p8641.
See also: p8604 (CAN life guarding), p8641 (CAN Abort Connection Option Code)

Remedy:
- check the bus cable
- check the baud rate (p8622).
- check the bit timing (p8623).
- check the master.

The CAN controller must be manually restarted with p8608 = 1 after the cause of the fault has been resolved!
See also: p8608 (CAN Clear Bus Off Error), p8622 (CAN bit rate), p8623 (CAN Bit Timing selection)

Reaction upon A: NONE

Acknowl. upon A: NONE

F08701 CAN: NMT state change

Message value: %1

Drive object: All objects

Reaction: OFF3

Acknowledge: IMMEDIATELY

Cause: A CANopen NMT state transition from "operational" to "pre-operational" or after "stopped".
Fault value (r0949, interpret decimal):
1: CANopen NMT state transition from "operational" to "pre-operational".
2: CANopen NMT state transition from "operational" to "stopped".
Note:
In the NMT state "pre-operational", process data cannot be transferred and in the NMT state "stopped", no process data and no service data can be transferred.

Remedy: Not necessary.
Acknowledge the fault and continue operation.

F08702 (A) CAN: RPDO Timeout

Message value: -
Drive object: All objects
Reaction: OFF3 (NONE, OFF1, OFF2)
Acknowledge: IMMEDIATELY
Cause: The monitoring time of the CANopen RPDO telegram has expired because the bus connection was either interrupted or the CANopen Master was switched-off.
See also: p8699 (CAN: RPDO monitoring time)
Remedy: - check the bus cable
- check the master.
- If required, increase the monitoring time (p8699).

Reaction upon A: NONE
Acknowl. upon A: NONE

A08751 (N) CAN: Telegram loss

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The CAN controller has lost a receive message (telegram).
Remedy: Reduce the cycle times of the receive messages.

Reaction upon N: NONE
Acknowl. upon N: NONE

A08752 CAN: Error counter for error passive exceeded

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The error counter for the send or receive telegrams has exceeded the value 127.
Remedy: - check the bus cable
- set a higher baud rate (p8622).
- check the bit timing and if required optimize (p8623).
See also: p8622 (CAN bit rate), p8623 (CAN Bit Timing selection)

A08753 CAN: Message buffer overflow

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A message buffer overflow.
Alarm value (r2124, interpret decimal):
1: Non-cyclic send buffer (SDO response buffer) overflow.
2: Non-cyclic receive buffer (SDO receive buffer) overflow.
3: Cyclic send buffer (PDO send buffer) overflow.
Remedy: - check the bus cable.
- set a higher baud rate (p8622).
- check the bit timing and if required optimize (p8623).
Re alarm value = 2:
- reduce the cycle times of the SDO receive messages.
- SDO request from master only after SDO feedback for previous SDO request.
See also: p8622 (CAN bit rate), p8623 (CAN Bit Timing selection)

A08754 CAN: Incorrect communications mode

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the "operational" mode, an attempt was made to change parameters p8700 ... p8737.
Remedy: Change to the "pre-operational" or "stopped" mode.

A08755 CAN: Obj cannot be mapped

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The CANopen object is not provided for the Process Data Object (PDO) Mapping.
Remedy: Use a CANopen object intended for the PDO mapping or enter 0.
The following objects can be mapped in the Receive Process Data Object (RPDO) or Transmit Process Data Object (TPDO):
- RPDO: 6040 hex, 6060 hex, 60FF hex, 6071 hex; 5800 hex - 580F hex; 5820 hex - 5827 hex
- TPDO: 6041 hex, 6061 hex, 6063 hex, 6069 hex, 606B hex, 606C hex, 6074 hex; 5810 hex - 581F hex; 5830 hex - 5837 hex
Only sub-index 0 of the specified objects can be mapped.
Note:
As long as A08755 is present, the COB-ID cannot be set to valid.

A08756 CAN: Number of mapped bytes exceeded

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The number of bytes of the mapped objects exceeds the telegram size for net data. A max. of 8 bytes is permissible.
Remedy: Map fewer objects or objects with a smaller data type.
See also: p8710, p8711, p8712, p8713, p8714, p8715, p8716, p8717, p8730, p8731, p8732, p8733, p8734, p8735, p8736, p8737

A08757 CAN: Set COB-ID invalid

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For online operation, the appropriate COB-ID must be set invalid before mapping.
Example:
Mapping for RPDO 1 should be changed (p8710[0]).
--> set p8700[0] = C00006E0 hex (invalid COB-ID)
--> set p8710[0] as required.
--> p8700[0] enter a valid COB-ID
Remedy: Set the COB-ID to invalid.

A08759 CAN: PDO COB-ID already available

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An existing PDO COB-ID was allocated.
Remedy: Select another PDO COB-ID.

A08760 CAN: maximum size of the PZD IF exceeded

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The maximum size of the PZD interface exceeded.
Fault value 1: receiving
Fault value 2: sending
Deleting the alarm:
- Power Off/On
- Warm restart
- CANopen NMT state change
- reset alarm with p2111

Remedy: Map fewer process data in PDO.

A08800 PROFIenergy energy-saving mode active

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The PROFIenergy energy-saving mode is active
Alarm value (r2124, interpret decimal):
Mode ID of the active PROFIenergy energy-saving mode.
See also: r5600 (Pe energy saving mode ID)

Remedy: The alarm automatically disappears when the energy-saving mode is exited.
Note:
After receiving the PROFIenergy command "End_Pause" via PROFINET, the energy-saving mode is exited.

A08802 PROFIenergy not possible to switch off incremental encoder supply

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The incremental encoder is used for the closed-loop position control. This means that its power supply cannot be switched off during the PROFIenergy energy-saving mode, otherwise it would lose its position actual value.
Alarm value (r2124, interpret decimal):
Encoder number

Remedy: The alarm automatically disappears when the energy-saving mode is exited.
Note:
After receiving the PROFIenergy command "End_Pause" via PROFINET, the energy-saving mode is exited.

A13000 License not adequate

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: - for the drive unit, the options that require a license are being used but the licenses are not sufficient.
- an error occurred when checking the existing licenses.
Alarm value (r2124, interpret decimal):
0:
The existing license is not sufficient.
1:
An adequate license was not able to be determined as the memory card with the required licensing data was withdrawn in operation.
2:
An adequate license was not able to be determined as there is no licensing data available on the memory card.

3:
An adequate license was not able to be determined as there is a checksum error in the license key.
4:
An internal error occurred when checking the license.

Remedy: Re alarm value = 0:
Additional licenses are required and these must be activated (p9920, p9921).
Re alarm value = 1:
With the system powered down, re-insert the memory card that matches the system.
Re alarm value = 2:
Enter and activate the license key (p9920, p9921).
Re alarm value = 3:
Compare the license key (p9920) entered with the license key on the certificate of license.
Re-enter the license key and activate (p9920, p9921).
Re alarm value = 4:
- carry out a POWER ON.
- upgrade firmware to later version.
- contact the Hotline.

A13001 Error in license checksum

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: When checking the checksum of the license key, an error was detected.

Remedy: Compare the license key (p9920) entered with the license key on the certificate of license.
Re-enter the license key and activate (p9920, p9921).

F13009 Licensing OA application not licensed

Message value: %1

Drive object: All objects

Reaction: OFF1

Acknowledge: IMMEDIATELY

Cause: At least one OA application which is under license does not have a license.
Note:
Refer to r4955 and p4955 for information about the installed OA applications.

Remedy: - enter and activate the license key for OA applications under license (p9920, p9921).
- if necessary, de-activate unlicensed OA applications (p4956).
See also: p9920 (Licensing enter license key), p9921 (Licensing activate license key)

F13010 Licensing function module not licensed

Message value: %1

Drive object: All objects

Reaction: OFF1

Acknowledge: IMMEDIATELY

Cause: At least one function module which is under license does not have a license.
Fault value (r0949, interpret hexadecimal):
Bit x = 1: The corresponding function module does not have a license.
Note:
Refer to p0108 or r0108 for the assignment between the bit number and function module.

Remedy: - enter and activate the license key for function modules under license (p9920, p9921).
- if necessary, de-activate unlicensed function modules (p0108, r0108).
See also: p9920 (Licensing enter license key), p9921 (Licensing activate license key)

F13100 Know-how protection: Copy protection error

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF1

Acknowledge: IMMEDIATELY

Cause: The know-how protection with copy protection for the memory card is active.
An error has occurred when checking the memory card.
Fault value (r0949, interpret decimal):
0: A memory card is not inserted.
1: An invalid memory card is inserted (not SIEMENS).
2: An invalid memory card is inserted.
3: The memory card is being used in another Control Unit.
12: An invalid memory card is inserted (OEM input incorrect, p7769).
13: The memory card is being used in another Control Unit (OEM input incorrect, p7759).
See also: p7765 (KHP memory card copy protection)

Remedy: Re fault value = 0, 1:
- Insert the correct memory card and carry out POWER ON.
Re fault value = 2, 3, 12, 13:
- contact the responsible OEM.
- Deactivate copy protection (p7765) and acknowledge the fault (p3981).
- Deactivate know-how protection (p7766 ... p7768) and acknowledge the fault (p3981).
Note:
In general, the copy protection can only be changed when know-how protection is deactivated.
KHP: Know-How Protection
See also: p3981 (Faults acknowledge drive object), p7765 (KHP memory card copy protection)

F13100 Know-how protection: Copy protection error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1

Acknowledge: IMMEDIATELY

Cause: The know-how protection with copy protection for the memory card is active.
An error has occurred when checking the memory card.
Fault value (r0949, interpret decimal):
0: A memory card is not inserted.
2: An invalid memory card is inserted.
3: The memory card is being used in another Control Unit.
12: An invalid memory card is inserted (OEM input incorrect, p7769).
13: The memory card is being used in another Control Unit (OEM input incorrect, p7759).
See also: p7765 (KHP memory card copy protection)

Remedy: For fault value = 0:
- Insert the correct memory card and carry out POWER ON.
Re fault value = 2, 3, 12, 13:
- contact the responsible OEM.
- Deactivate copy protection (p7765) and acknowledge the fault (p3981).
- Deactivate know-how protection (p7766 ... p7768) and acknowledge the fault (p3981).
Note:
In general, the copy protection can only be changed when know-how protection is deactivated.
KHP: Know-How Protection
See also: p3981 (Faults acknowledge drive object), p7765 (KHP memory card copy protection)

F13101 Know-how protection: Copy protection cannot be activated

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: An error occurred when attempting to activate the copy protection for the memory card.
Fault value (r0949, interpret decimal):
0: A memory card is not inserted.
1: An invalid memory card is inserted (not SIEMENS).
Note:
KHP: Know-How Protection

Remedy: - Insert a valid memory card.
- Try to activate copy protection again (p7765).
See also: p7765 (KHP memory card copy protection)

F13101 Know-how protection: Copy protection cannot be activated

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: An error occurred when attempting to activate the copy protection for the memory card.
Fault value (r0949, interpret decimal):
0: A memory card is not inserted.
Note:
KHP: Know-How Protection

Remedy: - insert the memory card and carry out POWER ON.
- Try to activate copy protection again (p7765).
See also: p7765 (KHP memory card copy protection)

F13102 Know-how protection: Consistency error of the protected data

Message value: %1

Drive object: All objects

Reaction: OFF1

Acknowledge: IMMEDIATELY

Cause: An error was identified when checking the consistency of the protected files. As a consequence, the project on the memory card cannot be run.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex: yyyy = object number, xxxx = fault cause
xxxx = 1:
A file has a checksum error.
xxxx = 2:
The files are not consistent with one another.
xxxx = 3:
The project files, which were loaded into the file system via load (download from the memory card), are inconsistent.
Note:
KHP: Know-How Protection

Remedy: - Replace the project on the memory card or replace project files for download from the memory card.
- Restore the factory setting and download again.

F30001 Power unit: Overcurrent

Message value: Fault cause: %1 bin

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an overcurrent condition.
- closed-loop control is incorrectly parameterized.
- motor has a short-circuit or fault to ground (frame).
- U/f operation: Up ramp set too low.

- U/f operation: rated current of motor much greater than that of power unit.
- High discharge and post-charging current for line supply voltage interruptions.
- High post-charging currents for overload when motoring and DC link voltage dip.
- Short-circuit currents at power-on due to the missing line reactor.
- power cables are not correctly connected.
- power cables exceed the maximum permissible length.
- power unit defective.
- line phase interrupted.

Fault value (r0949, interpret bitwise binary):
Bit 0: Phase U.
Bit 1: Phase V.
Bit 2: Phase W.
Bit 3: Overcurrent in the DC link.
Note:
Fault value = 0 means that the phase with overcurrent is not recognized.

Remedy:
- check the motor data - if required, carry out commissioning.
- check the motor circuit configuration (star/delta).
- U/f operation: Increase up ramp.
- U/f operation: Check assignment of rated currents of motor and power unit.
- check the line supply quality.
- Reduce motor load.
- Correct connection of line reactor.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.
- check the line supply phases.

F30001 Power unit: Overcurrent

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an overcurrent condition.
- closed-loop control is incorrectly parameterized.
- motor has a short-circuit or fault to ground (frame).
- U/f operation: Up ramp set too low.
- U/f operation: Rated motor current is significantly greater than that of the Motor Module.
- infeed: High discharge and post-charging currents for voltage dip.
- infeed: High post-charging currents for overload when motoring and DC link voltage dip.
- infeed: Short-circuit currents at power-up due to the missing line reactor.
- power cables are not correctly connected.
- the power cables exceed the maximum permissible length.
- power unit defective.
- line phase interrupted.

Additional causes for a parallel switching device (r0108.15 = 1):
- a power unit has tripped (powered down) due to a ground fault.
- the closed-loop circulating current control is either too slow or has been set too fast.

Fault value (r0949, interpret bitwise binary):
Bit 0: Phase U.
Bit 1: Phase V.
Bit 2: Phase W.
Bit 3: Overcurrent in the DC link.
Note:
Fault value = 0 means that the phase with overcurrent is not recognized (e.g. for blocksize device).

Remedy:
- check the motor data - if required, carry out commissioning.
- check the motor circuit configuration (star/delta).
- U/f operation: Increase up ramp.
- U/f operation: Check the assignment of the rated currents of the motor and Motor Module.
- infeed: Check the line supply quality.
- infeed: Reduce the motor load.
- infeed: Check the correct connection of the line filter and the line commutating reactor.

- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.
- check the line supply phases.

For a parallel switching device (r0108.15 = 1) the following additionally applies:
- check the ground fault monitoring thresholds (p0287).
- check the setting of the closed-loop circulating current control (p7036, p7037).

F30002 Power unit: DC link voltage overvoltage

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an overvoltage condition in the DC link.
- motor regenerates too much energy.
- line supply voltage too high.
- line phase interrupted.
- DC-link voltage control switched off.
- dynamic response of DC-link voltage controller excessive or insufficient.

Fault value (r0949, interpret decimal):
DC link voltage at the time of trip [0.1 V].

Remedy: -increase the ramp-down time (p1121).
- set the rounding times (p1130, p1136). This is particularly recommended in U/f operation to relieve the DC link voltage controller with rapid ramp-down times of the ramp-function generator.
- Activate the DC link voltage controller (p1240, p1280).
- adapt the dynamic response of the DC-link voltage controller (p1243, p1247, p1283, p1287).
- check the line supply voltage and setting in p0210.
- check and correct the phase assignment at the power unit.
- check the line supply phases.

See also: p0210 (Drive unit line supply voltage), p1240

F30002 Power unit: DC link voltage overvoltage

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected overvoltage in the DC link.
- motor regenerates too much energy.
- device connection voltage too high.
- when operating with a Voltage Sensing Module (VSM), the phase assignment L1, L2, L3 at the VSM differs from the phase assignment at the power unit.
- line phase interrupted.

Fault value (r0949, interpret decimal):
DC link voltage at the time of trip [0.1 V].

Remedy:
- increase the ramp-down time
- activate the DC link voltage controller
- use a brake resistor or Active Line Module
- increase the current limit of the infeed or use a larger module (for the Active Line Module)
- check the device supply voltage
- check and correct the phase assignment at the VSM and at the power unit
- check the line supply phases.

See also: p0210 (Drive unit line supply voltage), p1240

F30003 Power unit: DC link voltage undervoltage

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an undervoltage condition in the DC link.
- line supply failure
- line supply voltage below the permissible value.
- line phase interrupted.

Note:
The monitoring threshold for the DC link undervoltage is the minimum of the following values:
- for a calculation, refer to p0210.

Remedy:
- check the line supply voltage
- check the line supply phases.

See also: p0210 (Drive unit line supply voltage)

F30003 Power unit: DC link voltage undervoltage

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an undervoltage condition in the DC link.
- line supply failure
- line supply voltage below the permissible value.
- line supply infeed failed or interrupted.
- line phase interrupted.

Note:
The monitoring threshold for undervoltage in the DC link is indicated in r0296.

Remedy:
- check the line supply voltage
- check the line supply infeed and observe the fault messages relating to it (if there are any)
- check the line supply phases.
- check the line supply voltage setting (p0210).
- booksize units: check the setting of p0278.

Note:
The ready signal for the infeed (r0863) must be interconnected to the associated drive inputs (p0864).
See also: p0210 (Drive unit line supply voltage)

F30004 Power unit: Overtemperature heat sink AC inverter

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The temperature of the power unit heat sink has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.

Fault value (r0949):
Temperature [1 bit = 0.01 °C].

Remedy:
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.

Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.
See also: p1800 (Pulse frequency setpoint)

F30005 Power unit: Overload I2t

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit was overloaded (r0036 = 100 %).
- the permissible rated power unit current was exceeded for an inadmissibly long time.
- the permissible load duty cycle was not maintained.
Fault value (r0949, interpret decimal):
I2t [100 % = 16384].

Remedy:
- reduce the continuous load.
- adapt the load duty cycle.
- check the motor and power unit rated currents.
- reduce the current limit (p0640).
- during operation with U/f characteristic: reduce the integral time of the current limiting controller (p1341).
See also: r0036 (Power unit overload I2t), r0206 (Rated power unit power), p0307 (Rated motor power)

F30005 Power unit: Overload I2t

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit was overloaded (r0036 = 100 %).
- the permissible rated power unit current was exceeded for an inadmissibly long time.
- the permissible load duty cycle was not maintained.
Fault value (r0949, interpret decimal):
I2t [100 % = 16384].

Remedy:
- reduce the continuous load.
- adapt the load duty cycle.
- check the motor and power unit rated currents.
See also: r0036 (Power unit overload I2t), r0206 (Rated power unit power), p0307 (Rated motor power)

F30006 Power unit: Thyristor Control Board

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The Thyristor Control Board (TCB) of the Basic Line Module signals a fault.
- there is no line supply voltage.
- the line contactor is not closed.
- the line supply voltage is too low.
- line supply frequency outside the permissible range (45 ... 66 Hz).
- there is a DC link short-circuit.
- there is a DC link short-circuit (during the pre-charging phase).
- voltage supply for the Thyristor Control Board outside the nominal range (5 ... 18 V) and line voltage >30 V.
- there is an internal fault in the Thyristor Control Board.

Remedy: The faults must be saved in the Thyristor Control Board and must be acknowledged. To do this, the supply voltage of the Thyristor Control Board must be switched out for at least 10 s!
- check the line supply voltage
- check or energize the line contactor.
- check the monitoring time and, if required, increase (p0857).
- if required, observe additional power unit messages/signals.
- check the DC link regarding short-circuit or ground fault.
- evaluate diagnostic LEDs for the Thyristor Control Board.

F30008 Power unit: Sign-of-life error cyclic data

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The Control Unit has not punctually updated the cyclic setpoint telegram. The number of consecutive sign-of-life errors has exceeded the fault threshold (p7789).
Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- for projects with the VECTOR drive object, check whether p0117 = 6 has been set on the Control Unit.
- increase the fault threshold (p7789).

A30010 (F) Power unit: Sign-of-life error cyclic data

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: A DRIVE-CLiQ communication error has occurred between the Control Unit and the power unit involved.
The cyclic setpoint telegrams of the Control Unit were not received on time by the power unit for at least one clock cycle.
Remedy: Check the electrical cabinet design and cable routing for EMC compliance.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F30011 Power unit: Line phase failure in main circuit

Message value: %1
Drive object: All objects
Reaction: OFF2 (OFF1)
Acknowledge: IMMEDIATELY
Cause: At the power unit, the DC link voltage ripple has exceeded the permissible limit value.
Possible causes:
- A line phase has failed.
- The 3 line phases are inadmissibly unsymmetrical.
- the fuse of a phase of a main circuit has ruptured.
- A motor phase has failed.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - check the main circuit fuses.
- Check whether a single-phase load is distorting the line voltages.
- check the motor feeder cables.

F30012 Power unit: Temperature sensor heat sink wire breakage

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The connection to a heat sink temperature sensor in the power unit is interrupted.
Fault value (r0949, interpret hexadecimal):
Bit 0: Module slot (electronics slot)
Bit 1: Air intake
Bit 2: Inverter 1
Bit 3: Inverter 2
Bit 4: Inverter 3
Bit 5: Inverter 4
Bit 6: Inverter 5
Bit 7: Inverter 6
Bit 8: Rectifier 1
Bit 9: Rectifier 2
Remedy: Contact the manufacturer.

F30013 Power unit: Temperature sensor heat sink short-circuit

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The heat sink temperature sensor in the power unit is short-circuited.
Fault value (r0949, interpret hexadecimal):
Bit 0: Module slot (electronics slot)
Bit 1: Air intake
Bit 2: Inverter 1
Bit 3: Inverter 2
Bit 4: Inverter 3
Bit 5: Inverter 4
Bit 6: Inverter 5
Bit 7: Inverter 6
Bit 8: Rectifier 1
Bit 9: Rectifier 2

Remedy: Contact the manufacturer.

F30015 (N, A) Power unit: Phase failure motor cable

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: A phase failure in the motor feeder cable was detected.
The signal can also be output in the following cases:
- The motor is correctly connected, but the drive has stalled in U/f control. In this case, a current of 0 A is possibly measured in one phase due to asymmetry of the currents.
- the motor is correctly connected, however the closed-speed control is instable and therefore an oscillating torque is generated.
Note:
Chassis power units do not feature phase failure monitoring.

Remedy: - check the motor feeder cables.
- increase the ramp-up or ramp-down time (p1120) if the drive has stalled in U/f control.
- check the speed controller settings.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F30015 (N, A) Power unit: Phase failure motor cable

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: A phase failure in the motor feeder cable was detected.
The signal can also be output in the following case:
- the motor is correctly connected, however the closed-speed control is instable and therefore an oscillating torque is generated.
Note:
Chassis power units do not feature phase failure monitoring.

Remedy: - check the motor feeder cables.
- check the speed controller settings.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A30016 (N) Power unit: Load supply switched out

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: The DC link voltage is too low.
Alarm value (r2124, interpret decimal):
DC link voltage at the time of trip [0.1 V].
Remedy: Under certain circumstances, the AC line supply is not switched on.
Reaction upon N: NONE
Acknowl. upon N: NONE

A30016 (N) Power unit: Load supply switched out

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The DC link voltage is too low.
Alarm value (r2124, interpret decimal):
DC link voltage at the time of trip [0.1 V].
Remedy: - switch on load supply.
- check the line supply if necessary.
Reaction upon N: NONE
Acknowl. upon N: NONE

F30017 Power unit: Hardware current limit has responded too often

Message value: Fault cause: %1 bin
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The hardware current limitation in the relevant phase (see A30031, A30032, A30033) has responded too often. The number of times the limit has been exceeded depends on the design and type of power unit.
- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.
Fault value (r0949, interpret binary):
Bit 0: Phase U
Bit 1: Phase V
Bit 2: Phase W
Remedy: - check the motor data.
- check the motor circuit configuration (star-delta).
- check the motor load.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.

F30017 Power unit: Hardware current limit has responded too often

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The hardware current limitation in the relevant phase (see A30031, A30032, A30033) has responded too often. The number of times the limit has been exceeded depends on the design and type of power unit.
For infeed units, the following applies:
- closed-loop control is incorrectly parameterized.
- load on the infeed is too high.
- Voltage Sensing Module incorrectly connected.
- line reactor missing or the incorrect type.
- power unit defective.

The following applies to Motor Modules:
- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Fault value (r0949, interpret binary):
Bit 0: Phase U
Bit 1: Phase V
Bit 2: Phase W

Remedy: For infeed units, the following applies:
- check the controller settings and reset and identify the controller if necessary (p0340 = 2, p3410 = 5)
- reduce the load and increase the DC-link capacitance or use a higher-rating infeed if necessary
- check the connection of the optional Voltage Sensing Module
- check the connection and technical data of the line reactor
- check the power cables for short-circuit or ground fault.
- replace power unit.

The following applies to Motor Modules:
- check the motor data and if required, recalculate the controller parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
- check the motor circuit configuration (star-delta).
- check the motor load.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.

F30020 Power unit: Configuration not supported

Message value: fault cause: %1, additional information: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A configuration is requested that is not supported by the power unit.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex: xxxx = fault cause, yyyy = additional information (internal Siemens)
xxxx = 0: Autonomous operation is requested but is not supported.
xxxx = 1: The requested DRIVE-CLiQ timing is not permissible.
xxxx = 2: A PM260 has been detected with PS-ASIC version 2. This combination is not supported.
xxxx = 3: Initialization was not able to be successfully completed. It is possible that the Control Unit was withdrawn from the power module before or during power-up.
xxxx = 4: The combination of power unit and Control Unit or Control Unit Adapter is not supported.
xxxx = 5: The higher current controller dynamic performance is not supported.

Remedy: Re fault cause = 0:
If required, deactivate an active internal voltage protection (p1231).
Re fault cause = 1:
Update the Control Unit firmware or change the DRIVE-CLiQ topology.

Re fault cause = 2:
Replace the power unit with a PM260 with PS-ASIC version 3 (or higher).
Re fault cause = 3, 4:
Insert a Control Unit or Control Unit Adapter (CUAxx) on an appropriate Power Module and perform a POWER ON for the Control Unit or the Control Units Adapter.
Re fault cause = 5:
- use a booksize format power unit.
- for a Double Motor Module operate the two drive controls with the same current controller sampling time (p0115[0]). Otherwise, the higher current controller dynamics can only be activated on the drive with the longer sampling time.
- If required, de-select the higher current controller dynamic performance (p1810.11 = 0). After deselecting the computing dead time, recalculate the controller gains (p0340 = 4). If required, optimize the speed controller.
See also: p1231, p1810 (Modulator configuration)

F30021 Power unit: Ground fault

Message value: %1

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Power unit has detected a ground fault.
- ground fault in the power cables.
- winding fault or ground fault at the motor.
- CT defective.
- when the brake is applied, this causes the hardware DC current monitoring to respond.
Fault value (r0949, interpret decimal):
Absolute value, summation current [32767 = 271 % rated current].

Remedy:
- check the power cable connections.
- check the motor.
- check the CT.
- check the cables and contacts of the brake connection (a wire is possibly broken).
See also: p0287 (Ground fault monitoring thresholds)

F30021 Power unit: Ground fault

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Power unit has detected a ground fault.
- ground fault in the power cables.
- winding fault or ground fault at the motor.
- CT defective.
Additional cause for CU310/CUA31:
- when the brake is applied, this causes the hardware DC current monitoring to respond.
Additional cause for parallel switching devices (r0108.15 = 1):
- the closed-loop circulating current control is either too slow or has been set too fast.
Fault value (r0949, interpret decimal):
Absolute value, total current amplitude [20479 = r0209 x 1.4142].
Note:
For power units, a ground fault is also emulated in r3113.5.

Remedy:
- check the power cable connections.
- check the motor.
- check the CT.
The following applies additionally for CU310/CUA31:
- check the cables and contacts of the brake connection (a wire is possibly broken).
For parallel switching devices (r0108.15 = 1) the following additionally applies:
- check the ground fault monitoring thresholds (p0287).
- check the setting of the closed-loop circulating current control (p7036, p7037).
See also: p0287 (Ground fault monitoring thresholds)

F30022 Power unit: Monitoring U_ce

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF2

Acknowledge: POWER ON

Cause: In the power unit, the monitoring of the collector-emitter voltage (U_ce) of the semiconductor has responded.
Possible causes:
- fiber-optic cable interrupted.
- power supply of the IGBT gating module missing.
- short-circuit at the power unit output.
- defective semiconductor in the power unit.

Fault value (r0949, interpret binary):
Bit 0: Short-circuit in phase U
Bit 1: Short circuit in phase V
Bit 2: Short-circuit in phase W
Bit 3: Light transmitter enable defective
Bit 4: U_ce group fault signal interrupted
See also: r0949 (Fault value)

Remedy:
- check the fiber-optic cable and if required, replace.
- check the power supply of the IGBT gating module (24 V).
- check the power cable connections.
- select the defective semiconductor and replace.

F30024 Power unit: Overtemperature thermal model

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The temperature difference between the heat sink and chip has exceeded the permissible limit value.
- the permissible load duty cycle was not maintained.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.

See also: r0037 (Power unit temperatures)

Remedy:
- adapt the load duty cycle.
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.
- if DC braking is active: reduce braking current (p1232).

F30024 Power unit: Overtemperature thermal model

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The temperature difference between the heat sink and chip has exceeded the permissible limit value.
- the permissible load duty cycle was not maintained.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.

See also: r0037 (Power unit temperatures)

Remedy:
- adapt the load duty cycle.
- check whether the fan is running.
- check the fan elements.

- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.

F30025 Power unit: Chip overtemperature

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The chip temperature of the semiconductor has exceeded the permissible limit value.
- the permissible load duty cycle was not maintained.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.

Fault value (r0949, interpret decimal):
Temperature difference between the heat sink and chip [0.01 °C].

Remedy:
- adapt the load duty cycle.
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.

Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05001 has been undershot.
See also: r0037 (Power unit temperatures)

F30027 Power unit: Precharging DC link time monitoring

Message value: Enable signals: %1, Status: %2

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit DC link was not able to be pre-charged within the expected time.
1) There is no line supply voltage connected.
2) The line contactor/line side switch has not been closed.
3) The line supply voltage is too low.
4) Line supply voltage incorrectly set (p0210).
5) The pre-charging resistors are overheated as there were too many pre-charging operations per time unit.
6) The pre-charging resistors are overheated as the DC link capacitance is too high.
7) The DC link has either a ground fault or a short-circuit.
8) Pre-charging circuit may be defective.

Fault value (r0949, interpret binary):
yyyyxxxx hex:
yyyy = power unit state
0: Fault status (wait for OFF and fault acknowledgement).
1: Restart inhibit (wait for OFF).
2: Overvoltage condition detected -> change into the fault state.
3: Undervoltage condition detected -> change into the fault state.
4: Wait for bridging contactor to open -> change into the fault state.
5: Wait for bridging contactor to open -> change into restart inhibit.
6: Commissioning.
7: Ready for pre-charging.
8: Pre-charging started, DC link voltage less than the minimum switch-on voltage.
9: Pre-charging, DC link voltage end of pre-charging still not detected.
10: Wait for the end of the de-bounce time of the main contactor after pre-charging has been completed.
11: Pre-charging completed, ready for pulse enable.
12: Reserved.

xxxx = Missing internal enable signals, power unit (inverted bit-coded, FFFF hex -> all internal enable signals available)
Bit 0: Power supply of the IGBT gating shut down.
Bit 1: Ground fault detected.
Bit 2: Peak current intervention.
Bit 3: I2t exceeded.
Bit 4. Thermal model overtemperature calculated.
Bit 5: (heat sink, gating module, power unit) overtemperature measured.
Bit 6: Reserved.
Bit 7: Overvoltage detected.
Bit 8: Power unit has completed pre-charging, ready for pulse enable.
Bit 9: Reserved.
Bit 10: Overcurrent detected.
Bit 11: Reserved.
Bit 12: Reserved.
Bit 13: Vce fault detected, transistor de-saturated due to overcurrent/short-circuit.
Bit 14: Undervoltage detected.
See also: p0210 (Drive unit line supply voltage)

Remedy:
In general:
- check the line supply voltage at the input terminals.
- check the line supply voltage setting (p0210).
- wait until the pre-charging resistors have cooled down. For this purpose, preferably disconnect the infeed unit from the line supply.
Re 5):
- carefully observe the permissible pre-charging frequency (refer to the appropriate Equipment Manual).
Re 6):
- check the capacitance of the DC link and, if necessary, reduce it in accordance with the maximum permissible DC link capacitance (see relevant Equipment Manual).
Re 7):
- check the DC link for a ground fault or short circuit.
See also: p0210 (Drive unit line supply voltage)

F30027 Power unit: Precharging DC link time monitoring

Message value: Enable signals: %1, Status: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause:
The power unit DC link was not able to be pre-charged within the expected time.
1) There is no line supply voltage connected.
2) The line contactor/line side switch has not been closed.
3) The line supply voltage is too low.
4) Line supply voltage incorrectly set (p0210).
5) The pre-charging resistors are overheated as there were too many pre-charging operations per time unit.
6) The pre-charging resistors are overheated as the DC link capacitance is too high.
7) The pre-charging resistors are overheated because when there is no "ready for operation" (r0863.0) of the infeed unit, power is taken from the DC link.
8) The pre-charging resistors are overheated as the line contactor was closed during the DC link fast discharge through the Braking Module.
9) The DC link has either a ground fault or a short-circuit.
10) The pre-charging circuit is possibly defective (only for chassis units).
11) Infeed is defective and/or fuse has ruptured in the Motor Module (only Booksize units).
Fault value (r0949, interpret binary):
yyyyxxxx hex:
yyyy = power unit state
0: Fault status (wait for OFF and fault acknowledgement).
1: Restart inhibit (wait for OFF).
2: Overvoltage condition detected -> change into the fault state.
3: Undervoltage condition detected -> change into the fault state.
4: Wait for bridging contactor to open -> change into the fault state.
5: Wait for bridging contactor to open -> change into restart inhibit.
6: Commissioning.
7: Ready for pre-charging.

8: Pre-charging started, DC link voltage less than the minimum switch-on voltage.
9: Pre-charging, DC link voltage end of pre-charging still not detected.
10: Wait for the end of the de-bounce time of the main contactor after pre-charging has been completed.
11: Pre-charging completed, ready for pulse enable.
12: It was detected that the STO terminal was energized at the power unit.
xxxx = Missing internal enable signals, power unit (inverted bit-coded, FFFF hex -> all internal enable signals available)
Bit 0: Power supply of the IGBT gating shut down.
Bit 1: Ground fault detected.
Bit 2: Peak current intervention.
Bit 3: I2t exceeded.
Bit 4. Thermal model overtemperature calculated.
Bit 5: (heat sink, gating module, power unit) overtemperature measured.
Bit 6: Reserved.
Bit 7: Overvoltage detected.
Bit 8: Power unit has completed pre-charging, ready for pulse enable.
Bit 9: STO terminal missing.
Bit 10: Overcurrent detected.
Bit 11: Armature short-circuit active.
Bit 12: DRIVE-CLiQ fault active.
Bit 13: Vce fault detected, transistor de-saturated due to overcurrent/short-circuit.
Bit 14: Undervoltage detected.
See also: p0210 (Drive unit line supply voltage)

Remedy: In general:
- check the line supply voltage at the input terminals.
- check the line supply voltage setting (p0210).
For booksize drive units, the following applies:
- wait (approx. 8 minutes) until the pre-charging resistors have cooled down. For this purpose, preferably disconnect the infeed unit from the line supply.
Re 5):
- carefully observe the permissible pre-charging frequency (refer to the appropriate Equipment Manual).
Re 6):
- check the total capacitance of the DC link and reduce in accordance with the maximum permissible DC-link capacitance if necessary (refer to the appropriate Equipment Manual)
Re 7):
- interconnect the ready-for-operation signal from the infeed unit (r0863.0) in the enable logic of the drives connected to this DC link
Re 8):
- check the connections of the external line contactor. The line contactor must be open during DC-link fast discharge.
Re 9):
- check the DC link for ground faults or short circuits.
Re 11):
- Check the DC link voltage of the infeed (r0070) and Motor Modules (r0070).
If the DC link voltage generated by the infeed (or external) is not displayed for the Motor Modules (r0070), then a fuse has ruptured in the Motor Module.
See also: p0210 (Drive unit line supply voltage)

A30030 Power unit: Internal overtemperature alarm

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The temperature inside the converter has exceeded the permissible limit value of the alarm threshold.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy:
- possibly use an additional fan
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged once the permissible temperature limit minus 5 K has been fallen below.

A30031 Power unit: Hardware current limiting in phase U

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Hardware current limit for phase U responded. The pulsing in this phase is inhibited for one pulse period.
- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Note:
Alarm A30031 is always output if, for a Power Module, the hardware current limiting of phase U, V or W responds.

Remedy:
- check the motor data and if required, recalculate the control parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
- check the motor circuit configuration (star/delta).
- check the motor load.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.

A30032 Power unit: Hardware current limiting in phase V

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Hardware current limit for phase V responded. The pulsing in this phase is inhibited for one pulse period.
- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Note:
Alarm A30031 is always output if, for a Power Module, the hardware current limiting of phase U, V or W responds.

Remedy: Check the motor data and if required, recalculate the control parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
- check the motor circuit configuration (star/delta).
- check the motor load.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.

A30033 Power unit: Hardware current limiting in phase W

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Hardware current limit for phase W responded. The pulsing in this phase is inhibited for one pulse period.
- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Note:
Alarm A30031 is always output if, for a Power Module, the hardware current limiting of phase U, V or W responds.

Remedy:
- check the motor data and if required, recalculate the control parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
- check the motor circuit configuration (star/delta).
- check the motor load.

- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.

A30034 Power unit: Internal overtemperature

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The alarm threshold for internal overtemperature has been reached.
If the temperature inside the unit continues to increase, fault F30036 may be triggered.
- ambient temperature might be too high.
- insufficient cooling, fan failure.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy:
- check the ambient temperature.
- check the fan for the inside of the unit.

F30035 Power unit: Air intake overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The air intake in the power unit has exceeded the permissible temperature limit.
For air-cooled power units, the temperature limit is at 55 °C.
- ambient temperature too high.
- insufficient cooling, fan failure.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy:
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05002 has been undershot.

F30036 Power unit: Internal overtemperature

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The temperature inside the drive converter has exceeded the permissible temperature limit.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy:
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged once the permissible temperature limit minus 5 K has been fallen below.

F30037 Power unit: Rectifier overtemperature

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The temperature in the rectifier of the power unit has exceeded the permissible temperature limit.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- line supply phase failure.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].
Remedy: - check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- check the line supply phases.
Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05004 has been undershot.

F30040 Power unit: Undervolt 24/48 V

Message value: Channel: %1, voltage: %2 [0.1 V]
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Failure of the power supply for the power unit.
- The undervoltage threshold was undershot for longer than 3 ms.
Fault value (r0949, interpret hexadecimal):
yyxxxx hex: yy = channel, xxxx = voltage [0.1 V]
yy = 0: 24 V power supply
yy = 1: 48 V power supply
Remedy: - Check the power supply of the power unit.
- carry out a POWER ON (power off/on) for the component.

A30041 (F) Power unit: Undervolt 24/48 V alarm

Message value: Channel: %1, voltage: %2 [0.1 V]
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: For the power unit power supply, the lower threshold has been violated.
Alarm value (r2124, interpret hexadecimal):
yyxxxx hex: yy = channel, xxxx = voltage [0.1 V]
yy = 0: 24 V power supply
yy = 1: 48 V power supply
Remedy: - Check the power supply of the power unit.
- carry out a POWER ON (power off/on) for the component.
Reaction upon F: NONE (OFF1, OFF2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A30042 Power unit: Fan has reached the maximum operating hours

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The maximum operating time of at least one fan will soon be reached, or has already been exceeded.
Fault value (r0949, interpret binary):
Bit 0: heat sink fan will reach the maximum operating time in 500 hours.
Bit 1: heat sink fan has exceeded the maximum operating time.
Bit 8: internal device fan will reach the maximum operating time in 500 hours.
Bit 9: internal device fan has exceeded the maximum operating time.
Note:
The maximum operating time of the heat sink fan in the power unit is displayed in p0252.
The maximum operating time of the internal device fan in the power unit is internally specified and is fixed.
Remedy: For the fan involved, carry out the following:
- replace the fan.
- reset the operating hours counter (p0251, p0254).
See also: p0251 (Operating hours counter power unit fan), p0252 (Maximum operating time power unit fan)

F30043 Power unit: Overvolt 24/48 V

Message value: Channel: %1, voltage: %2 [0.1 V]
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: For the power unit power supply, the upper threshold has been violated.
Fault value (r0949, interpret hexadecimal):
yyxxxx hex: yy = channel, xxxx = voltage [0.1 V]
yy = 0: 24 V power supply
yy = 1: 48 V power supply
Remedy: Check the power supply of the power unit.

A30044 (F) Power unit: Overvolt 24/48 V alarm

Message value: Channel: %1, voltage: %2 [0.1 V]
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: For the power unit power supply, the upper threshold has been violated.
Alarm value (r2124, interpret hexadecimal):
yyxxxx hex: yy = channel, xxxx = voltage [0.1 V]
yy = 0: 24 V power supply
yy = 1: 48 V power supply
Remedy: Check the power supply of the power unit.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F30045 Power unit: Supply undervoltage

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Power supply fault in the power unit.
- The voltage monitor signals an undervoltage fault on the module.
The following applies for CU31x:
- the voltage monitoring on the DAC board signals an undervoltage fault on the module.
For S120M, the following applies:
- This message is displayed for undervoltage or overvoltage.

Remedy: - Check the power supply of the power unit.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.

A30046 (F) Power unit: Undervoltage alarm

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Before the last restart, a problem occurred at the power unit power supply.
The voltage monitor in the internal FPGA of the PSA signals an undervoltage fault on the module.
Fault value (r0949, interpret decimal):
Register value of the voltage fault register.
Remedy: - check the 24 V DC voltage supply to power unit.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.
Reaction upon F: NONE (OFF1, OFF2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A30048 Power unit: External fan faulty

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The feedback signal from the external fan indicates a fault.
- fan faulty, blocked.
- feedback signal inaccurate.
Remedy: - check the external fan and replace if necessary.
- if you are using an external fan with feedback, check its wiring (X12.2 or X13.2).
Note:
If you are using an external fan without feedback, check that the feedback terminal wiring on the power unit is connected to ground and make this connection if necessary (X12.1/2 or X13.1/2).

A30049 Power unit: Internal fan faulty

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The internal fan has failed.
Remedy: Check the internal fan and replace if necessary.

F30050 Power unit: 24 V supply overvoltage

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: The voltage monitor signals an overvoltage fault on the module.
Remedy: - check the 24 V power supply.
- replace the module if necessary.

F30052 EEPROM data error

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: EEPROM data error of the power unit module.
Fault value (r0949, interpret decimal):
0, 2, 3, 4:
The EEPROM data read in from the power unit module is inconsistent.
1:
EEPROM data is not compatible to the firmware of the Control Unit.
Remedy: Replace power unit module.

F30052 EEPROM data error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: EEPROM data error of the power unit module.
Fault value (r0949, interpret decimal):
0, 2, 3, 4:
The EEPROM data read in from the power unit module are incorrect.
1:
EEPROM data is not compatible to the firmware of the power unit application.
Additional values:
Only for internal Siemens troubleshooting.
Remedy: Re fault value = 0, 2, 3, 4:
Replace the power unit module or update the EEPROM data.
For fault value = 1:
The following applies for CU31x and CUA31:
Update the firmware \SIEMENS\SINAMICS\CODE\SAC\cu31xi.ufw (cua31.ufw)

F30053 FPGA data faulty

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: POWER ON
Cause: The FPGA data of the power unit are faulty.
Remedy: Replace the power unit or update the FPGA data.

A30054 (F) Power unit: Undervoltage when opening the brake

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When the brake is being opened, it is detected that the power supply voltage is less than 24 V - 10% = 21.6V.
Alarm value (r2124, interpret decimal):
Supply voltage fault [0.1 V].
Example:
Alarm value = 195 --> voltage = 19.5 V
Remedy: Check the 24 V voltage for stability and value.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F30055 Power unit: Braking chopper overcurrent

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: An overcurrent condition has occurred in the braking chopper.
Remedy: - check whether the braking resistor has a short circuit.
- for an external braking resistor, check whether the resistor may have been dimensioned too small.
Note:
The braking chopper is only enabled again at pulse enable after the fault has been acknowledged.

A30057 Power unit: Line asymmetry

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Frequencies have been detected on the DC link voltage that would suggest line asymmetry or failure of a line phase. It is also possible that a motor phase has failed.
Fault F30011 is output if the alarm is present and at the latest after 5 minutes.
The precise duration depends on the power unit type and the particular frequencies.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - check the line phase connection.
- check the motor feeder cable connections.
If there is no phase failure of the line or motor, then line asymmetry is involved.
- reduce the power in order to avoid fault F30011.

F30059 Power unit: Internal fan faulty

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The internal power unit fan has failed and is possibly defective.
Remedy: Check the internal fan and replace if necessary.

F30060 (A) Pre-charge contactor state monitoring

Message value: Fault cause: %1 bin
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A feedback signal for the pre-charging contactor (ALM, SLM, BLM diode) or the line contactor (BLM thyristor) interconnected and the monitoring activated.
After switching-in/switching-out the contactor, a correct feedback signal was not received within the monitoring time set in p0255[0].
Fault value (r0949, interpret binary):
Bit 0: The time set in p0255[0] was exceeded when switching-in/switching-out the contactor.
Bit 1: The pre-charging contactor was opened while pre-charging or in the infeed mode (BLM thyristor).
Bit 2: The pre-charging contactor was switched-in in the OFF state or during infeed operation.
Remedy: - check the monitoring time setting (p0255[0]).
- check the contactor wiring and activation.
- replace the contactor.
Reaction upon A: NONE
Acknowl. upon A: NONE

F30061 (A) Bridging contactor monitoring

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A feedback signal for the bypass contactor is interconnected and the monitoring activated.
After switching-in/switching-out the contactor, a correct feedback signal was not received within the monitoring time set in p0255[1].
Fault value (r0949, interpret binary):
Bit 0: The time set in p0255[1] was exceeded when switching-in/switching-out the contactor.
Bit 1: The bypass contactor was opened in operation.
Bit 2: The bypass contactor was switched-in in the OFF state or during pre-charging.

Remedy: - check the monitoring time setting (p0255[1]).
- check the contactor wiring and activation.
- replace the contactor.

Reaction upon A: NONE

Acknowl. upon A: NONE

F30070 Cycle requested by the power unit module not supported

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A cycle is requested that is not supported by the power unit.
Fault value (r0949, interpret hexadecimal):
0: The current control cycle is not supported.
1: The DRIVE-CLiQ cycle is not supported.
2: Internal timing problem (clearance between RX and TX instants too low).
3: Internal timing problem (TX instant too early).

Remedy: The power unit only supports the following cycles:
62.5 µs, 125 µs, 250 µs and 500 µs
For fault value = 0:
Set a permitted current control cycle.
For fault value = 1:
Set a permitted DRIVE-CLiQ cycle.
Re fault value = 2, 3:
Contact the manufacturer (you may have an incompatible firmware version).

F30071 No new actual values received from the Power Module

Message value: -

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: More than one actual value telegram from the power unit module has failed.

Remedy: Check the interface (adjustment and locking) to the power unit module.

F30071 No new actual values received from the power unit module

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The number of actual value telegrams from the power unit module that have failed has exceeded the permissible number.

Remedy: Check the interface (adjustment and locking) to the power unit module.

F30072 Setpoints can no longer be transferred to the Power Module

Message value: -
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: More than one setpoint telegram was not able to be transferred to the power unit module.
Remedy: Check the interface (adjustment and locking) to the power unit module.

F30072 Setpoints are no longer being transferred to the power unit

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The following applies for CU31x and CUA31:
More than one setpoint telegram was not able to be transferred to the power unit module.
Remedy: The following applies for CU31x and CUA31:
Check the interface (adjustment and locking) to the power unit module.

A30073 (N) Actual value/setpoint preprocessing no longer synchronous

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Communication with the power unit module is no longer in synchronism with the current control cycle.
Remedy: Wait until synchronization is re-established.
Reaction upon N: NONE
Acknowl. upon N: NONE

F30074 (A) Communication error between the Control Unit and Power Module

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: Communications between the Control Unit (CU) and Power Module (PM) via the interface no longer possible. The CU may have been withdrawn or is incorrectly inserted.
Fault value (r0949, interpret hexadecimal):
0 hex:
- a Control Unit with external 24 V supply was withdrawn from the Power Module during operation.
- with the Power Module switched off, the external 24 V supply for the Control unit was interrupted for some time.
1 hex:
The Control Unit was withdrawn from the Power Module during operation, although the encoderless safe motion monitoring functions are enabled. This is not supported. After re-inserting the Control Unit in operation, communications to the Power Module no longer possible.
20A hex:
The Control Unit was inserted on a Power Module, which has another code number.
20B hex:
The Control Unit was inserted on a Power Module, which although it has the same code number, has a different serial number. The Control Unit executes an automatic warm restart to accept the new calibration data.
Remedy: For fault value = 0 and 20A hex:
Insert the Control Unit on an appropriate Power Module and continue operation. If required, carry out a POWER ON of the Control Unit.
For fault value = 1 hex:
Carry out a POWER ON of the Control Unit.
Reaction upon A: NONE
Acknowl. upon A: NONE

F30074 (A) Communication error between the Control Unit and Power Module

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Communications between the Control Unit (CU) and Power Module (PM) via the interface no longer possible. The CU may have been withdrawn or is incorrectly inserted.
Fault value (r0949, interpret hexadecimal):
0 hex:
- a Control Unit with external 24 V supply was withdrawn from the Power Module during operation.
- with the Power Module switched off, the external 24 V supply for the Control unit was interrupted for some time.
1 hex:
The Control Unit was withdrawn from the Power Module during operation, although the encoderless safe motion monitoring functions are enabled. This is not supported. After re-inserting the Control Unit in operation, communications to the Power Module no longer possible.
20A hex:
The Control Unit was inserted on a Power Module, which has another code number.
20B hex:
The Control Unit was inserted on a Power Module, which although it has the same code number, has a different serial number.
601 hex:
The Control Unit was inserted on a Power Module, whose power/performance class (chassis unit) is not supported.

Remedy: Reinsert the Control Unit (CU) or the Control Unit adapter (CUAxx) onto the original Power Module and continue operation. If required, carry out a POWER ON for the CU and/or the CUA.

Reaction upon A: NONE

Acknowl. upon A: NONE

F30080 Power unit: Current increasing too quickly

Message value: Fault cause: %1 bin

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an excessive rate of rise in the overvoltage range.
- closed-loop control is incorrectly parameterized.
- motor has a short-circuit or fault to ground (frame).
- U/f operation: Up ramp set too low.
- U/f operation: rated current of motor much greater than that of power unit.
- power cables are not correctly connected.
- power cables exceed the maximum permissible length.
- power unit defective.
Fault value (r0949, interpret bitwise binary):
Bit 0: Phase U.
Bit 1: Phase V.
Bit 2: Phase W.

Remedy:
- check the motor data - if required, carry out commissioning.
- check the motor circuit configuration (star-delta)
- U/f operation: Increase up ramp.
- U/f operation: Check assignment of rated currents of motor and power unit.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.

F30080 Power unit: Current increasing too quickly

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an excessive rate of rise in the overvoltage range.
- closed-loop control is incorrectly parameterized.
- motor has a short-circuit or fault to ground (frame).
- U/f operation: Up ramp set too low.
- U/f operation: rated current of motor much greater than that of power unit.
- infeed: High discharge and post-charging currents for voltage dip.
- infeed: High post-charging currents for overload when motoring and DC link voltage dip.
- infeed: Short-circuit currents at power-up due to the missing line reactor.
- power cables are not correctly connected.
- power cables exceed the maximum permissible length.
- power unit defective.

Additional causes for a parallel switching device (r0108.15 = 1):
- a power unit has tripped (powered down) due to a ground fault.
- the closed-loop circulating current control is either too slow or has been set too fast.

Fault value (r0949, interpret bitwise binary):
Bit 0: Phase U.
Bit 1: Phase V.
Bit 2: Phase W.

Remedy:
- check the motor data - if required, carry out commissioning.
- check the motor circuit configuration (star-delta)
- U/f operation: Increase up ramp.
- U/f operation: Check assignment of rated currents of motor and power unit.
- infeed: Check the line supply quality.
- infeed: Reduce the motor load.
- infeed: Correct connection of the line reactor.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.

For a parallel switching device (r0108.15 = 1) the following additionally applies:
- check the ground fault monitoring thresholds (p0287).
- check the setting of the closed-loop circulating current control (p7036, p7037).

F30081 Power unit: Switching operations too frequent

Message value: Fault cause: %1 bin

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has executed too many switching operations for current limitation.
- closed-loop control is incorrectly parameterized.
- motor has a short-circuit or fault to ground (frame).
- U/f operation: Up ramp set too low.
- U/f operation: rated current of motor much greater than that of power unit.
- power cables are not correctly connected.
- power cables exceed the maximum permissible length.
- power unit defective.

Fault value (r0949, interpret bitwise binary):
Bit 0: Phase U.
Bit 1: Phase V.
Bit 2: Phase W.

Remedy:
- check the motor data - if required, carry out commissioning.
- check the motor circuit configuration (star-delta)
- U/f operation: Increase up ramp.
- U/f operation: Check assignment of rated currents of motor and power unit.
- check the power cable connections.

- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.

F30081 Power unit: Switching operations too frequent

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has executed too many switching operations for current limitation.
- closed-loop control is incorrectly parameterized.
- motor has a short-circuit or fault to ground (frame).
- U/f operation: Up ramp set too low.
- U/f operation: rated current of motor much greater than that of power unit.
- infeed: High discharge and post-charging currents for voltage dip.
- infeed: High post-charging currents for overload when motoring and DC link voltage dip.
- infeed: Short-circuit currents at power-up due to the missing line reactor.
- power cables are not correctly connected.
- power cables exceed the maximum permissible length.
- power unit defective.

Additional causes for a parallel switching device (r0108.15 = 1):
- a power unit has tripped (powered down) due to a ground fault.
- the closed-loop circulating current control is either too slow or has been set too fast.

Fault value (r0949, interpret bitwise binary):
Bit 0: Phase U.
Bit 1: Phase V.
Bit 2: Phase W.

Remedy:
- check the motor data - if required, carry out commissioning.
- check the motor circuit configuration (star-delta)
- U/f operation: Increase up ramp.
- U/f operation: Check assignment of rated currents of motor and power unit.
- infeed: Check the line supply quality.
- infeed: Reduce the motor load.
- infeed: Correct connection of the line reactor.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.

For a parallel switching device (r0108.15 = 1) the following additionally applies:
- check the ground fault monitoring thresholds (p0287).
- check the setting of the closed-loop circulating current control (p7036, p7037).

F30105 PU: Actual value sensing fault

Message value: -

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: At least one incorrect actual value channel was detected on the Power Stack Adapter (PSA).
The incorrect actual value channels are displayed in the following diagnostic parameters.

Remedy: Evaluate the diagnostic parameters.
If the actual value channel is incorrect, check the components and if required, replace.

F30314 Power unit: 24 V power supply overloaded by PM

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The 24 V power supply through the Power Module (PM) is overloaded.
An external 24 V power supply via X124 on the Control Unit is not connected.

Remedy: Connect an external 24 V power supply via X124 at the Control Unit.

A30315 (F) Power unit: 24 V power supply overloaded by PM

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The 24 V power supply through the Power Module (PM) is overloaded.
An external 24 V power supply via X124 on the Control Unit is not connected.

Remedy: Connect an external 24 V power supply via X124 at the Control Unit.

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A30502 Power unit: DC link overvoltage

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The power unit has detected overvoltage in the DC link on a pulse inhibit.
- device connection voltage too high.
- line reactor incorrectly dimensioned.
Alarm value (r0949, interpret decimal):
DC link voltage [1 bit = 100 mV].
See also: r0070 (Actual DC link voltage)

Remedy: - check the device supply voltage (p0210).
- check the dimensioning of the line reactor.
See also: p0210 (Drive unit line supply voltage)

F30600 SI P2: STOP A initiated

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 2 has detected an error and initiated a STOP A.
- forced checking procedure of the safety shutdown path via processor 2 unsuccessful.
- subsequent response to fault F30611 (defect in a monitoring channel).
Fault value (r0949, interpret decimal):
0: Stop request from processor 1.
1005: Pulses suppressed although STO not selected and there is no internal STOP A present.
1010: Pulses enabled although STO is selected or an internal STOP A is present.
9999: Subsequent response to fault F30611.

Remedy: Select Safe Torque Off and de-select again.
For fault value = 9999:
- carry out diagnostics for fault F30611.
Note:
STO: Safe Torque Off

F30611 (A) SI P2: Defect in a monitoring channel

Message value: %1

Drive object: All objects

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 2 has detected a fault in the crosswise data comparison between the two monitoring channels and has initiated a STOP F.
As a consequence of this fault, fault F30600 (SI P2: STOP A initiated) is output.
Fault value (r0949, interpret decimal):
0: Stop request from processor 1.
1 ... 999:
Number of the cross-compared data that resulted in this fault. This number is also displayed in r9795.
2: SI enable safety functions (p9601, p9801). Crosswise data comparison is only carried out for the supported bits.
3: SI F-DI changeover tolerance time (p9650, p9850).
8: SI PROFIsafe address (p9610, p9810).
9: SI debounce time for STO (p9651, p9851).
1000: Watchdog timer has expired.
Within the time of approx. 5 x p9650, alternatively, the following was defined:
- Too many signal changes have occurred at the F-DI.
- Via PROFIsafe, STO was too frequently initiated (also as subsequent response).
1001, 1002: Initialization error, change timer / check timer.
2000: Status of the STO selection for both monitoring channels are different.
2001: Feedback of the safe pulse suppression on the two monitoring channels are different.
2003: Status of the STO terminal on the processor 1 and processor 2 are different.
6000 ... 6999:
Error in the PROFIsafe control.
For these fault values, the failsafe control signals (failsafe values) are transferred to the safety functions.
The significance of the individual message values is described in safety fault F01611.

Remedy: Re fault values 1 ... 999 described in "Cause":
- check the cross data comparison that resulted in a STOP F.
- carry out a POWER ON (power off/on).
For fault value = 1000:
- check the wiring of the F-DI (contact problems).
- PROFIsafe: Remove contact problems/faults at the PROFIBUS master/PROFINET controller.
Re fault value = 1001, 1002:
- carry out a POWER ON (power off/on).
Re fault value = 2000, 2001, 2003:
- check the tolerance time F-DI changeover and if required, increase the value (p9650/p9850).
- check the wiring of the F-DI (contact problems).
- check the causes of the STO selection in r9772. When the SI Motion functions are active (p9501 = 1), STO can also be selected using these functions.
Re fault value = 6000 ... 6999:
Refer to the description of the message values in safety fault F01611.
Re fault values that are described in "Cause":
- carry out a POWER ON (power off/on).
- contact the Hotline
- replace Control Unit.
Note:
F-DI: Failsafe Digital Input
STO: Safe Torque Off

Reaction upon A: NONE

Acknowl. upon A: NONE

N30620 (F, A) SI P2: Safe Torque Off active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The "Safe Torque Off" (STO) function has been selected on processor 2 using the input terminal and is active.
Note:
This message does not result in a safety stop response.

Remedy: Not necessary.
Note:
STO: Safe Torque Off

Reaction upon F: OFF2

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon A: NONE

Acknowl. upon A: NONE

N30621 (F, A) SI P2: Safe Stop 1 active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The "Safe Stop 1" function (SS1) was selected on processor 2 and is active.
Note:
This message does not result in a safety stop response.

Remedy: Not necessary.
Note:
SI: Safety Integrated
SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

Reaction upon F: NONE (OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon A: NONE

Acknowl. upon A: NONE

F30625 SI P2: Sign-of-life error in safety data

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 2 has detected an error in the sign-of-life of the safety data and initiated a STOP A.
- there is a communication error between processor 1 and processor 2 or communication has failed.
- a time slice overflow of the safety software has occurred.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - select Safe Torque Off and de-select again.
- carry out a POWER ON (power off/on).
- check whether additional faults are present and if required, perform diagnostics.
- check the electrical cabinet design and cable routing for EMC compliance

F30630 SI P2: Brake control error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The "Safety Integrated" function integrated in the drive on processor 2 (P2) has detected a brake control error and initiated a STOP A.
- motor cable is not shielded correctly.
- defect in the Safe Brake Module, in the Power Module or in the Control Unit.
Fault value (r0949, interpret decimal):
10:
Fault in "open holding brake" operation.
- Parameter p1278 incorrectly set.
- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC de-activated)).
- Ground fault in brake cable.
30:
Fault in "close holding brake" operation.
- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC de-activated)).
- Short-circuit in brake winding.
40:
Fault in "brake closed" state.
60, 70:
Fault in the brake control circuit of processor 1 or communication error between processor 1 and processor 2 (brake control diagnostics).

Remedy:
- check parameter p1278 (for SBC, only p1278 = 0 is permissible).
- select Safe Torque Off and de-select again.
- check the motor holding brake connection.
- check the function of the motor holding brake.
- check the Safe Brake Module connection.
- check that the electrical cabinet design and cable routing are in compliance with EMC regulations (e.g. shield of the motor cable and brake conductors are connected with the shield connecting plate and the motor connectors are tightly screwed to the housing).
- replace the Safe Brake Module.
- replace Power Module.
- replace the Control Unit.
Note:
SBC: Safe Brake Control
SI: Safety Integrated

F30649 SI P2: Internal software error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An internal error in the Safety Integrated software on processor 2 has occurred.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy:
- carry out a POWER ON (power off/on).
- re-commission the "Safety Integrated" function and carry out a POWER ON.
- contact the Hotline.
- replace Control Unit.

F30650 SI P2: Acceptance test required

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on processor 2 requires an acceptance test.
Note:
This fault results in a STOP A that can be acknowledged.
Fault value (r0949, interpret decimal):
130: Safety parameters for processor 2 not available.
Note:
This fault value is always output when Safety Integrated is commissioned for the first time.
1000: Reference and actual checksum on processor 2 are not identical (booting).
- at least one checksum-checked piece of data is defective.
- Safety parameters set offline and loaded into the Control Unit.
2000: Reference and actual checksum on processor 2 are not identical (commissioning mode).
- reference checksum incorrectly entered on processor 2 (p9899 not equal to r9898).
2003: Acceptance test is required as a safety parameter has been changed.
9999: Subsequent response of another safety-related fault that occurred when booting that requires an acceptance test.

Remedy: For fault value = 130:
- carry out safety commissioning routine.
For fault value = 1000:
- again carry out safety commissioning routine.
- replace the memory card or Control Unit.
- Using STARTER, activate the safety parameters for the drive involved (change settings, copy parameters, activate settings).
For fault value = 2000:
- check the safety parameters on processor 2 and adapt the reference checksum (p9899).
For fault value = 2003:
- Carry out an acceptance test and generate an acceptance report.
For fault value = 9999:
- carry out diagnostics for the other safety-related fault that is present.
See also: p9799 (SI setpoint checksum SI parameters (processor 1)), p9899 (SI setpoint checksum SI parameters (processor 2))

F30651 SI P2: Synchronization with Control Unit unsuccessful

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function requires synchronization of the safety time slices on processor 1 and processor 2. This synchronization was unsuccessful.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on).

F30655 SI P2: Align monitoring functions

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An error has occurred when aligning the Safety Integrated monitoring functions on processor 1 and processor 2. No common set of supported SI monitoring functions was able to be determined.
- there is a communication error between processor 1 and processor 2 or communication has failed.

Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance

F30656 SI P2: Parameter processor 2 parameter error

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: When accessing the Safety Integrated parameters for the processor 2 in the non-volatile memory, an error has occurred.
Note:
This fault results in a STOP A that can be acknowledged.
Fault value (r0949, interpret decimal):
129: Safety parameters for processor 2 corrupted.
131: Internal software error on processor 1.
255: Internal software error on processor 2.

Remedy: - re-commission the safety functions.
- replace the memory card or Control Unit.

F30659 SI P2: Write request for parameter rejected

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The write request for one or several Safety Integrated parameters on processor 2 was rejected.
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
10: An attempt was made to enable the STO function although this cannot be supported.
15: An attempt was made to enable the motion monitoring functions integrated in the drive although these cannot be supported.
16: An attempt was made to enable the PROFIsafe communications although this cannot be supported.
18: An attempt was made to enable the PROFIsafe function for Basic Functions although this cannot be supported.
20: An attempt was made to simultaneously enable both the drive-integrated motion monitoring functions via integrated F-DI and STO via terminals, even though these cannot be supported at the same time.
See also: r9771 (SI common functions (processor 1)), r9871 (SI common functions (processor 2))

Remedy: Re fault value = 10, 15, 16, 18:
- check whether there are faults in the safety function alignment (F01655, F30655) and if required, carry out diagnostics for the faults involved.
- use a Control Unit that supports the required function.
Note:
STO: Safe Torque Off

F30662 Error in internal communications

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: POWER ON

Cause: A module-internal communication error has occurred.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.

F30664 Error while booting

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: POWER ON

Cause: An error has occurred during booting.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.

F30665 SI P2: System is defective

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A system defect was detected before the last boot or in the actual one. The system might have been rebooted (reset).
Fault value (r0949, interpret hexadecimal):
200000 hex, 400000 hex:
- Fault in the actual booting/operation.
Additional values:
- defect before the last time that the system booted.

Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.
Re fault value = 400000 hex:
- ensure that the Control Unit is connected to the Power Module.

A30666 (F) SI Motion P2: Steady-state (static) 1 signal at the F-DI for safety-relevant acknowledgement

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: A logical 1 signal is present at the F-DI configured in p10106 for more than 10 seconds.
If, at the F-DI no acknowledgment was performed for safe acknowledgment, then a steady-state logical and 0 signal must be present. This avoids unintentional safety-relevant acknowledgement (or the "Internal Event Acknowledge" signal) if a wire breaks or one of the two digital inputs bounces.

Remedy: Set the fail-safe digital input (F-DI) to a logical 0 signal (p10106).
Note:
F-DI: Failsafe Digital Input

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

F30680 SI Motion P2: Checksum error safety monitoring functions

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The actual checksum calculated by processor 2 and entered in r9398 over the safety-relevant parameters does not match the reference checksum saved in p9399 at the last machine acceptance.
Safety-relevant parameters have been changed or a fault is present.
Note:
This fault results in a STOP A that can be acknowledged.

Fault value (r0949, interpret decimal):
0: Checksum error for SI parameters for motion monitoring.
1: Checksum error for SI parameters for component assignment.

Remedy: - check the safety-relevant parameters and if required, correct.
- set the reference checksum to the actual checksum.
- execute the function "Copy RAM to ROM".
- perform a POWER ON if safety parameters requiring a POWER ON have been modified.
- carry out an acceptance test.

F30681 SI Motion P2: Incorrect parameter value

Message value: Parameter: %1, supplementary information: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The parameter cannot be parameterized with this value.
Note:
This message does not result in a safety stop response.
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter
yyyy = 0:
No information available.
xxxx = 9301:
It is not permissible to enable the function "n < nx hysteresis and filtering" (p9301.16) in conjunction with the function "Extended functions without selection" (p9801.5).
xxxx = 9385:
For Safety without encoder and synchronous motor, p9385 must be set to 4.

Remedy: Correct the parameter value.
Note:
For different values in the two monitoring channels, start the copy function for SI parameters on the drive (p9700 = 57 hex).

F30682 SI Motion P2: Monitoring function not supported

Message value: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The monitoring function enabled in p9301, p9501, p9601 or p9801 is not supported in this firmware version.
Note:
This message does not result in a safety stop response.
Fault value (r0949, interpret decimal):
1: Monitoring function SLP not supported (p9301.1).
2: Monitoring function SCA not supported (p9301.7 and p9301.8 ... 15).
3: Monitoring function SLS override not supported (p9301.5).
4: Monitoring function external ESR activation not supported (p9301.4).
5: Monitoring function F-DI in PROFIsafe not supported (p9301.30).
6: Enable actual value synchronization not supported (p9301.3).
9: Monitoring function not supported by the firmware or enable bit not used.
24: Monitoring function SDI not supported.

Remedy: Deselect the monitoring function involved.
Note:
SCA: Safe Cam
SLP: Safely-Limited Position
SLS: Safely-Limited Speed
SDI: Safe Direction
See also: p9301, p9501, p9601, p9801, r9871

F30683 SI Motion P2: SLS enable missing

Message value: -

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The safety-relevant function "SLS" is not enabled in p9301 although other safety-relevant monitoring functions are enabled.
Note:
This message does not result in a safety stop response.

Remedy: Enable the function "SLS" (p9301.0) and carry out a POWER ON.
Note:
Save the changes before POWER ON (copy from RAM to ROM).
SLS: Safely-Limited Speed
See also: p9301 (SI Motion enable safety functions (processor 2))

F30692 SI Motion P2: Incorrect parameter value encoderless

Message value: Parameter: %1

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For encoderless motion monitoring functions, the parameter cannot be parameterized with this value.
Note:
This message does not result in a safety stop response.
Fault value (r0949, interpret decimal):
Parameter number with the incorrect value.
See also: p9301 (SI Motion enable safety functions (processor 2))

Remedy: Correct the parameter specified in the fault value.
See also: p9301 (SI Motion enable safety functions (processor 2)), p9501 (SI Motion enable safety functions (processor 1))

A30693 (F) SI P2: Safety parameter settings changed, POWER ON required

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Safety parameters have been changed; these will only take effect following a POWER ON.
Notice:
All changed parameters of the safety motion monitoring functions will only take effect following a POWER ON.
Alarm value (r2124, interpret decimal):
Parameter number of the safety parameter which has changed, necessitating a POWER ON.

Remedy: - execute the function "Copy RAM to ROM".
- carry out a POWER ON (power off/on).

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: POWER ON

C30700 SI Motion P2: STOP A initiated

Message value: -

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP A (pulses are suppressed via the safety shutdown path of processor 1).
Possible causes:
- stop request from processor 1.
- Pulses not suppressed after test stop selection.
- subsequent response to the message C30706 "SI Motion P2: SAM/SBR limit exceeded".
- subsequent response to the message C30714 "SI Motion P2: Safely-Limited Speed exceeded".
- subsequent response to the message C30701 "SI Motion P2: STOP B initiated".

Remedy: - remove the cause of the fault on the monitoring channel of processor 1.
- check the shutdown path of processor 2.
- carry out a diagnostics routine for message C30706.
- carry out a diagnostics routine for message C30714.
- carry out a diagnostics routine for message C30701.
- replace Power Module.
- replace Control Unit.
This message can be acknowledged via F-DI or PROFIsafe.
F-DI: Failsafe Digital Input
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe brake ramp monitoring)

C30701 SI Motion P2: STOP B initiated

Message value: -

Drive object: All objects

Reaction: NONE (OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP B (braking along the OFF3 deceleration ramp).
As a result of this fault, after the speed threshold parameterized in p9360 is fallen below, message C30700 "STOP A initiated" is output.
Possible causes:
- stop request from processor 1.
- subsequent response to the message C30714 "SI Motion P2: Safely-Limited Speed exceeded".
- subsequent response to the message C30711 "SI Motion P2: Defect in a monitoring channel".
- subsequent response to the message C30707 "SI Motion P2: tolerance for safe operating stop exceeded".

Remedy: - remove the cause of the fault on the monitoring channel of processor 1.
- carry out a diagnostics routine for message C30714.
- carry out a diagnostics routine for message C30711.
- carry out a diagnostics routine for message C30707.
This message can be acknowledged via F-DI or PROFIsafe.
Note:
F-DI: Failsafe Digital Input

C30706 SI Motion P2: SAM/SBR limit exceeded

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Motion monitoring functions with set acceleration monitoring (SAM, p9306 = 3):
- after initiating STOP B (SS1) the velocity has exceeded the selected tolerance.
Motion monitoring functions with set brake ramp monitoring (SBR, p9306 = 1):
- after initiating STOP B (SS1) or SLS changeover to the lower speed stage, the speed has exceeded the selected tolerance.
The drive is shut down by the message C30700 "SI Motion P2: STOP A initiated".

Remedy: Check the braking behavior and, if necessary, adapt the parameterization of the parameter settings of the "SAM" or the "SBR" function.
This message can be acknowledged without a POWER ON as follows:
- motion monitoring functions integrated in the drive: via F-DI or PROFIsafe.
Note:
F-DI: Failsafe Digital Input
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe brake ramp monitoring)
SI: Safety Integrated
See also: p9348 (SI Motion SAM actual velocity tolerance (processor 2)), p9381 (SI Motion brake ramp reference value (processor 2)), p9382 (SI Motion brake ramp delay time (processor 2)), p9383 (SI Motion brake ramp monitoring time (processor 2)), p9548 (SI Motion SAM actual velocity tolerance (processor 1))

C30711 SI Motion P2: Defect in a monitoring channel

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: When cross-comparing the two monitoring channels, the drive detected a difference between the input data or results of the monitoring functions and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.
If at least one monitoring function is active, then message C30701 "SI Motion: STOP B initiated" is output.
The following message values may also occur in the following cases if the cause that is explicitly mentioned does not apply:
- synchronization error between processor 1 and processor 2.
Message value (r2124, interpret decimal):
0 ... 999:
Number of the cross-compared data that resulted in this message.
The significance of the individual message values is described in safety message C01711.
1000: Watchdog timer has expired. Too many signal changes have occurred at the F-DI.
1001: Initialization error of watchdog timer.
1011: Acceptance test status between the monitoring channels differ.
1020: Cyc. communication failure between the monit. cycles.
1040: Pulses suppressed with active encoderless monitoring functions.
1041: Current absolute value too low (encoderless)
1042: Current/voltage plausibility error
1043: Too many acceleration phases
1044: Actual current values plausibility error.
6000 ... 6166:
PROFIsafe message values (PROFIsafe driver for PROFIBUS DP V1/V2 and PROFInet).
For these fault values, the failsafe control signals (failsafe values) are transferred to the safety functions.
The significance of the individual message values is described in safety fault F01611.
See also: r9725 (SI Motion diagnostics STOP F)

Remedy: Re message value = 1040:
- de-select encoderless monitoring functions, select and de-select STO.
- if monitoring function is active, issue "SLS" pulse enable within 5 s of de-selecting STO.
Re message value = 6000 ... 6999:
- The significance of the individual message values is described in safety fault F01611.
Re other message values:
- the significance of the individual message values is described in safety message C01711.
Note:
This message can be acknowledged via F-DI or PROFIsafe.

C30712 SI Motion P2: Defect in F-IO processing

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: When cross checking and comparing the two monitoring channels, the drive detected a difference between parameters or results of the F-IO processing and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.
The safety message C30711 with message value 0 is also displayed due to initiation of STOP F.
If at least one monitoring function is active, then safety message C30701 "SI Motion: STOP B initiated" is output.
Message value (r2124, interpret decimal):
Number of the cross-compared data that resulted in this message.
See safety message C01712 for a description of the message values.

Remedy: - check parameterization in the parameters involved and correct if required.
- ensure equality by copying the SI data to processor 2 and then carry out an acceptance test.
Note:
This message can be acknowledged via F-DI or PROFIsafe.

C30714 SI Motion P2: Safely-Limited Speed exceeded

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive had moved faster than that specified by the velocity limit value (p9331). The drive is stopped as a result of the configured stop response (p9363).
Message value (r2124, interpret decimal):
100: SLS1 exceeded.
200: SLS2 exceeded.
300: SLS3 exceeded.
400: SLS4 exceeded.

Remedy: - check the traversing/motion program in the control.
- check the limits for "SLS" function and if required, adapt (p9331).
Note:
This message can be acknowledged via F-DI or PROFIsafe.
SLS: Safely-Limited Speed
See also: p9331 (SI Motion SLS limit values (processor 2)), p9363 (SI Motion SLS stop response (processor 2))

C30716 SI Motion P2: Tolerance for safe motion direction exceeded

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The tolerance for the "safe motion direction" function was exceeded. The drive is stopped as a result of the configured stop response (p9366).
Message value (r9749, interpret decimal):
0: Tolerance for the "safe motion direction positive" function exceeded.
1: Tolerance for the "safe motion direction negative" function exceeded.

Remedy: - check the traversing/motion program in the control.
- check the tolerance for "SDI" function and if required, adapt (p9364).
This message can be acknowledged as follows:
- Deselect the "SDI" function and select again.
- Perform a safe acknowledgment via F-DI or PROFIsafe.
Note:
SDI: Safe Direction
SI: Safety Integrated
See also: p9364 (SI Motion SDI tolerance (processor 2)), p9365 (SI Motion SDI delay time (processor 2)), p9366 (SI Motion SDI stop response (processor 2))

C30770 SI Motion P2: Discrepancy error affecting the failsafe inputs

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The fail-safe digital inputs (F-DI) show a different state longer than that parameterized in p10002 / p10102.
Fault value (r0949, interpret binary):
Bit 0: Discrepancy error for F-DI 0
Bit 1: Discrepancy error for F-DI 1
...
Note:
If several discrepancy errors occur consecutively, then this fault is only signaled for the first error that occurs.

Remedy: - check the wiring of the F-DI (contact problems).
Note:
This message can be acknowledged via F-DI or PROFIsafe.
Discrepancy errors of an F-DI can only be completely acknowledged if safe acknowledgement was carried out once the cause of the error was resolved (p10006 or acknowledgment via PROFIsafe). As long as safety acknowledgement was not carried out, the corresponding F-DI stays in the safe state internally.

For cyclic switching operations at the F-DI, it may be necessary to adapt the discrepancy time to the switching frequency.
If the period of a cyclic switching pulse corresponds to twice the value of p10002, then the following formulas should be checked:
- p10002 < (tp / 2) - td (discrepancy time must be less than half the period minus the actual discrepancy time)
- p10002 >= p9500 (discrepancy time must be no less than p9500)
- p10002 > td (discrepancy time must be greater than the switch discrepancy time which may actually apply)
td = possible actual discrepancy time (in ms) that can occur with a switching operation. This must correspond to at least 1 SI monitoring cycle (see p9500).
tp = period for a switching operation in ms.
When debounce p10017 is active, the discrepancy time is directly specified by the debounce time.
If the period of a cyclic switching pulse corresponds to twice the debounce time, then the following formulas should be checked.
- p10002 < p10017 + 1 ms - td
- p10002 > td
- p10002 >= p9500
Example:
For a 12 ms SI monitoring cycle and a switching frequency of 110 ms (p10017 = 0), the maximum discrepancy time which can be set is as follows:
p10002 <= (110/2 ms) - 12 ms = 43 ms
Rounded-off, p10002 <= 36 ms is obtained (since the discrepancy time can only be accepted as a whole SI monitoring cycle, the value will need to be rounded up or down to a whole SI monitoring cycle if the result is not an exact multiple of an SI monitoring cycle).
Note:
F-DI: Failsafe Digital Input

A30772 SI Motion P2: Test stop failsafe inputs/outputs active

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The test stop for the fail-safe digital inputs (F-DI) and/or fail-safe digital outputs (F-DO) is presently being performed.
Note:
F-DI: Failsafe Digital Input
F-DO: Failsafe Digital Output

Remedy: The alarm disappears automatically after successfully ending or canceling (when a fault condition occurs) the test stop.

F30773 SI Motion P2: Test stop error

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A fault has occurred on the P2 side during the test stop for the fail-safe outputs.
Fault value (r0949, interpret hexadecimal):
RRRVWXYZ hex:
R: Reserved.
V: Actual state of the DO channel concerned (see X) on P1 (corresponds to the states read back from the hardware, bit 0 = DO 0, bit 1 = DO 1, etc.).
W: Required state of the DO channel concerned (see X, bit 0 = DO 0, bit 1 = DO 1, etc.).
X: DO channels involved, which indicate an error (bit 0 = DO 0, bit 1 = DO 1, etc.).
Y: Reason for the test stop fault.
Z: State of the test stop in which the fault has occurred.
Y: Reason for the test stop fault
Y = 1: P2 side in incorrect test stop state (internal fault).
Y = 2: Expected states of the DOs were not fulfilled (CU240D-2: readback via DI 5 / CU250S-2 readback via DI 6).
Y = 3: Incorrect timer state on P2 side (internal fault).
Y = 4: Expected states of the diag DOs were not fulfilled (CU240D-2: internal readback on P1 channel / CU250S-2 readback via DI 6).
Y = 5: Expected states of the second diag DOs were not fulfilled (CU240D-2: internal readback on P2 channel).
X and V indicate the DI or Diag-DO state dependent upon the reason for the fault (2, 4 or 5).

In the event of multiple test stop faults, the first one that occurred is shown.
Z: Test stop state and associated test actions
Z = 0 ... 3: Synchronization phase of test stop between P1 and P2 no switching operations
Z = 4: DO + OFF and DO - OFF
Z = 5: Check to see if states are as expected
Z = 6: DO + ON and DO - ON
Z = 7: Check to see if states are as expected
Z = 8: DO + OFF and DO - ON
Z = 9: Check to see if states are as expected
Z = 10: DO + ON and DO - OFF
Z = 11: Check to see if states are as expected
Z = 12: DO + OFF and DO - OFF
Z = 13: Check to see if states are as expected
Z = 14: End of test stop
Diag expected states in table format:
Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4
5: 0/-/-/1
7: 0/-/-/0
9: 0/-/-/0
11: 1/-/-/1
13: 0/-/-/1
Second diag expected states in table format:
Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4
5: -/-/-/1
7: -/-/-/0
9: -/-/-/1
11: -/-/-/0
13: -/-/-/1
DI expected states in table format:
Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4
5: -/1/1/-
7: -/0/0/-
9: -/0/1/-
11: -/0/1/-
13: -/1/1/-
Example:
Fault F01773 (P1) is signaled with fault value = 0001_0127 and fault F30773 (P2) is signaled with fault value 0000_0127.
This means that in state 7 (Z = 7) the state of the external readback signal was not set correctly (Y = 2) after DO-0 (X = 1) was switched to ON/ON.
Fault value 0001_0127 indicates that 0 was expected (W = 0) and 1 (V = 1) was read back from the hardware.
Fault value 0000_0127 on the P2 indicates that the states were as expected.
In the case of fault F30773, W and V are always identical; a value of 0 always means that 0 was expected at the readback input but was not present on the other channel (P2).

Remedy: Check the wiring of the F-DOs and restart the test stop.
Note:
The fault is withdrawn if the test stop is successfully completed.
In the event of multiple test stop faults, the first one that occurred is shown.
Once the test stop has been restarted the next queued test stop fault will be signaled (if there is one).

C30798 SI Motion P2: Test stop running

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The test stop is active.
Remedy: Not necessary.
The message is withdrawn when the test stop is finished.

C30799 SI Motion P2: Acceptance test mode active

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The acceptance test mode is active.
Remedy: Not necessary.
The message is withdrawn when exiting the acceptance test mode.

N30800 (F) Power unit: Group signal

Message value: -
Drive object: All objects
Reaction: OFF2
Acknowledge: NONE
Cause: The power unit has detected at least one fault.
Remedy: Evaluate the other messages that are presently available.
Reaction upon F: OFF2
Acknowl. upon F: IMMEDIATELY

F30801 Power unit DRIVE-CLiQ: Sign-of-life missing

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned.
The computing time load might be too high.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- remove DRIVE-CLiQ components that are not required.
- de-select functions that are not required.
- if required, increase the sampling times (p0112, p0115).
- replace the component involved.

F30802 Power unit: Time slice overflow

Message value: -
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A time slice overflow has occurred.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

F30804 (N, A) Power unit: CRC

Message value: %1
Drive object: All objects
Reaction: OFF2 (OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: A CRC error has occurred for the power unit.

Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F30805 Power unit: EPROM checksum error

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: Internal parameter data is corrupted.
Fault value (r0949, interpret hexadecimal):
01: EEPROM access error.
02: Too many blocks in the EEPROM.
Remedy: Replace the module.

F30809 Power unit: Switching information not valid

Message value: -
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: For 3P gating unit, the following applies:
The last switching status word in the setpoint telegram is identified by the end ID. Such an end ID was not found.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

A30810 (F) Power unit: Watchdog timer

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When booting it was detected that the cause of the previous reset was an SAC watchdog timer overflow.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

Reaction upon F: NONE (OFF2)
Acknowl. upon F: IMMEDIATELY

F30820 Power unit DRIVE-CLiQ: Telegram error

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.

5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F30835 Power unit DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned. The nodes do not send and receive in synchronism.
Fault cause:
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON.
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F30836 Power unit DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

F30837 Power unit DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

A30840 Power unit DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):
The receive telegram is too early.
32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.

35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.
65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F30845 Power unit DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON (power off/on).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F30850 Power unit: Internal software error

Message value: %1

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: POWER ON

Cause: An internal software error has occurred in the power unit.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - replace power unit.
- if required, upgrade the firmware in the power unit.
- contact the Hotline.

F30851 Power unit DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Upgrade the firmware of the component involved.

A30853 Power unit: Sign-of-life error cyclic data

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The power unit has detected that the cyclic setpoint telegrams of the Control Unit have not been updated on time. At least two sign-of-life errors have occurred within the window set in p7788.

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- reduce the size of the window (p7788) for monitoring.

F30860 Power unit DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F30875 Power unit DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F30885 CU DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F30886 PU DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

F30887 Power unit DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component (power unit) involved. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F30895 PU DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: Communication error to the power unit.

Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F30895 PU DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F30896 Power unit DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (power unit), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.

Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

F30899 (N, A) Power unit: Unknown fault

Message value: New message: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A fault occurred on the power unit that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Fault value (r0949, interpret decimal):
Fault number.
Note:
If required, the significance of this new fault can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the power unit by an older firmware version (r0128).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F30903 Power unit: I2C bus error occurred

Message value: %1

Drive object: All objects

Reaction: Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: Communications error with an EEPROM or A/D converter.
Fault value (r0949, interpret hexadecimal):
80000000 hex:
- internal software error.
00000001 hex ... 0000FFFF hex:
- module fault.

Remedy: Re fault value = 80000000 hex:
- upgrade firmware to later version.
Re fault value = 00000001 hex ... 0000FFFF hex:
- replace the module.

F30907 Power unit: FPGA configuration unsuccessful

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: During initialization within the power unit, an internal software error has occurred.

Remedy: - if required, upgrade the firmware in the power unit.
- replace power unit.
- contact the Hotline.

A30920 (F) Temperature sensor fault

Message value: %1
Drive object: CU250S_V, CU250S_V_CAN, CU250S_V_DP, CU250S_V_PN
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected (KTY: R > 2120 Ohm).
2: Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Remedy: - make sure that the sensor is connected correctly.
- replace the sensor.
Reaction upon F: Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY

A30920 (F) Power unit: Temperature sensor fault

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected (KTY: R > 1630 Ohm, PT100: R > 375 Ohm).
2: Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm, PT100: R < 30 Ohm).
Note:
A temperature sensor is connected to the following terminals:
- "Booksize" format: X21.1/.2 or X22.1/.2
- "Chassis" format: X41.4/.3
Information on temperature sensors is provided in the following literature for example:
SINAMICS S120 Function Manual Drive Functions
Remedy: - make sure that the sensor is connected correctly.
- replace the sensor.
Reaction upon F: Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY

F30950 Power unit: Internal software error

Message value: %1
Drive object: All objects
Reaction: OFF2
Acknowledge: POWER ON
Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.
Remedy: - If necessary, upgrade the firmware in the power unit to a later version.
- contact the Hotline.

A30999 (F, N) Power unit: Unknown alarm

Message value: New message: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An alarm occurred on the power unit that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.
Note:
If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the power unit by an older firmware version (r0128).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon F: Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

F31100 (N, A) Encoder 1: Zero mark distance error

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Fault value (r0949, interpret decimal):
Last measured zero mark distance in increments (4 increments = 1 encoder pulse).
The sign designates the direction of motion when detecting the zero mark distance.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31101 (N, A) Encoder 1: Zero mark failed

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The 1.5 x parameterized zero mark distance was exceeded.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Fault value (r0949, interpret decimal):
Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the clearance between zero marks (p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).
- when p0437.1 is active, check p4686.
- replace the encoder or encoder cable

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31103 (N, A) Encoder 1: Amplitude error track R

Message value: R track: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The amplitude of the reference track signal (track R) does not lie within the tolerance bandwidth for encoder 1.
The fault can be initiated when the unipolar voltage level is exceeded (RP/RN) or if the differential amplitude is undershot.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex: yyyy = 0, xxxx = Signal level, track R (16 bits with sign)
The response thresholds of the unipolar signal levels of the encoder are between < 1400 mV and > 3500 mV.
The response threshold for the differential signal level of the encoder is < -1600 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note:
The analog value of the amplitude error is not measured at the same time with the hardware fault output by the Sensor Module.
The fault value can only be represented between -32768 ... 32767 dec (-770 ... 770 mV).
The signal level is not evaluated unless the following conditions are satisfied:
- Sensor Module properties available (r0459.31 = 1).
- Monitoring active (p0437.31 = 1).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- check the speed range; frequency characteristic (amplitude characteristic) of the measuring equipment might not be sufficient for the speed range
- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections and contacts of the encoder cable.
. check the encoder type (encoder with zero marks).
- check whether the zero mark is connected and the signal cables RP and RN have been connected correctly
- replace the encoder cable.
- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31110 (N, A) Encoder 1: Serial communications error

Message value: Fault cause: %1 bin
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: Serial communication protocol transfer error between the encoder and evaluation module.
Fault value (r0949, interpret binary):
Bit 0: Alarm bit in the position protocol.
Bit 1: Incorrect quiescent level on the data line.
Bit 2: Encoder does not respond (does not supply a start bit within 50 ms).
Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data.
Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it.
Bit 5: Internal error in the serial driver: An illegal mode command was requested.

Bit 6: Timeout when cyclically reading.
Bit 7: Timeout for the register communication.
Bit 8: Protocol is too long (e.g. > 64 bits).
Bit 9: Receive buffer overflow.
Bit 10: Frame error when reading twice.
Bit 11: Parity error.
Bit 12: Data line signal level error during the monoflop time.
Bit 13: Data line incorrect.
Bit 14: Fault for the register communication.
Note:
For an EnDat 2.2 encoder, the significance of the fault value for F3x135 (x = 1, 2, 3) is described.

Remedy:
Re fault value, bit 0 = 1:
- Enc defect F31111 may provide additional details.
Re fault value, bit 1 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.
Re fault value, bit 2 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.
Re fault value, bit 3 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable.
Re fault value, bit 4 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.
Re fault value, bit 5 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.
Re fault value, bit 6 = 1:
- Update Sensor Module firmware.
Re fault value, bit 7 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.
Re fault value, bit 8 = 1:
- Check parameterization (p0429.2).
Re fault value, bit 9 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.
Re fault value, bit 10 = 1:
- Check parameterization (p0429.2, p0449).
Re fault value, bit 11 = 1:
- Check parameterization (p0436).
Re fault value, bit 12 = 1:
- Check parameterization (p0429.6).
Re fault value, bit 13 = 1:
- Check data line.
Re fault value, bit 14 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31111 (N, A) Encoder 1: Absolute encoder internal error

Message value: Fault cause: %1 bin, additional information: %2
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause:
The absolute encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause
yyyy = 0:
Bit 0: Lighting system failed.
Bit 1: Signal amplitude too low.
Bit 2: Position value incorrect.
Bit 3: Encoder power supply overvoltage condition.
Bit 4: Encoder power supply undervoltage condition.

Bit 5: Encoder power supply overcurrent condition.
Bit 6: The battery must be changed.
yyyy = 1:
Bit 0: Signal amplitude outside the control range.
Bit 1: Error multiturn interface
Bit 2: Internal data error (singleturn/multiturn not with single steps).
Bit 3: Error EEPROM interface.
Bit 4: SAR converter error.
Bit 5: Fault for the register data transfer.
Bit 6: Internal error identified at the error pin (nErr).
Bit 7: Temperature threshold exceeded or fallen below.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
For yyyy = 0:
Re fault value, bit 0 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 1 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 2 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 3 = 1:
5 V power supply voltage fault.
When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.
When a motor encoder with a direct DRIVE-CLiQ connection is used: Replace the motor.
Re fault value, bit 4 = 1:
5 V power supply voltage fault.
When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.
When using a motor with DRIVE-CLiQ: Replace the motor.
Re fault value, bit 5 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 6 = 1:
The battery must be changed (only for encoders with battery back-up).
For yyyy = 1:
Encoder is defective. Replace encoder.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31112 (N, A) Encoder 1: Error bit set in the serial protocol

Message value: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The encoder sends a set error bit via the serial protocol.
Fault value (r0949, interpret binary):
Bit 0: Fault bit in the position protocol.

Remedy:
For fault value, bit 0 = 1:
In the case of an EnDat encoder, F31111 may provide further details.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31115 (N, A) Encoder 1: Amplitude error track A or B (A^2 + B^2)

Message value: A track: %1, B-track: %2

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The amplitude (root of A^2 + B^2) for encoder 1 exceeds the permissible tolerance.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track B (16 bits with sign).
xxxx = Signal level, track A (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response thresholds are < 170 mV (observe the frequency response of the encoder) and > 750 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note for sensors modules for resolvers (e. g. SMC10):
The nominal signal level is at 2900 mV (2.0 Vrms). The response thresholds are < 1070 mV and > 3582 mV.
A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec.
Note when using the internal resolver evaluation (CU250S):
The nominal signal level is at 1300 mV. The response thresholds are < 490 mV and > 1616 mV.
A signal level of 1300 mV peak value corresponds to the numerical value 2DE6 hex = 11750 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).
The following applies to measuring systems without their own bearing system:
- adjust the scanning head and check the bearing system of the measuring wheel.
The following applies for measuring systems with their own bearing system:
- ensure that the encoder housing is not subject to any axial force.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31116 (N, A) Encoder 1: Amplitude error monitoring track A + B

Message value: A track: %1, B-track: %2

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: The amplitude of the rectified encoder signals A and B and the amplitude from the roots of A^2 + B^2 for encoder 1 are not within the tolerance bandwidth.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track B (16 bits with sign).
xxxx = Signal level, track A (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response thresholds are < 130 mV (observe the frequency response of the encoder) and > 955 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31117 (N, A) Encoder 1: Inversion error signals A/B/R

Message value: Fault cause: %1 bin
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: IMMEDIATELY
Cause: For a square-wave encoder (bipolar, double ended) signals A*, B* and R* are not inverted with respect to signals A, B and R.
Fault value (r0949, interpret binary):
Bits 0 ... 15: Only for internal Siemens troubleshooting.
Bit 16: Error track A.
Bit 17: Error track B.
Bit 18: Error track R.
Note:
For SMC30 (order no.. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), CUA32, and CU310, the following applies:
A square-wave encoder without track R is used and track monitoring (p0405.2 = 1) is activated.
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: - Check the encoder/cable.
- Does the encoder supply signals and the associated inverted signals?
Note:
For SMC30 (order no. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), the following applies:
- check the setting of p0405 (p0405.2 = 1 is only possible if the encoder is connected at X520).
For a square-wave encoder without track R, the following jumpers must be set for the connection at X520 (SMC30) or X23 (CUA32, CU310):
- pin 10 (reference signal R) <--> pin 7 (encoder power supply, ground)
- pin 11 (reference signal R inverted) <--> pin 4 (encoder power supply)

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31118 (N, A) Encoder 1: Speed difference outside the tolerance range

Message value: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: For an HTL/TTL encoder, the speed difference has exceeded the value in p0492 over several sampling cycles.
The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time.
Encoder 1 is used as motor encoder and can be effective has fault response to change over to encoderless operation.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
See also: p0491 (Motor encoder fault response ENCODER), p0492 (Square-wave encoder maximum speed difference per sampling cycle)
Remedy: - check the tachometer feeder cable for interruptions.
- check the grounding of the tachometer shielding.
- if required, increase the maximum speed difference per sampling cycle (p0492).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31120 (N, A) Encoder 1: Power supply voltage fault

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: A power supply fault was detected for encoder 1.
Fault value (r0949, interpret binary):
Bit 0: Undervoltage condition on the sense line.
Bit 1: Overcurrent condition for the encoder power supply.
Bit 2: Overcurrent condition for encoder power supply on cable resolver excitation negative.
Bit 3: Overcurrent condition for encoder power supply on cable resolver excitation positive.
Bit 4: The 24 V power supply through the Power Module (PM) is overloaded.
Bit 5: Overcurrent at the EnDat connection of the converter.
Bit 6: Overvoltage at the EnDat connection of the converter.
Bit 7: Hardware fault at the EnDat connection of the converter.
Note:
If the encoder cables 6FX2002-2EQ00-.... and 6FX2002-2CH00-.... are interchanged, this can result in the encoder being destroyed because the pins of the operating voltage are reversed.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Re fault value, bit 0 = 1:
- correct encoder cable connected?
- check the plug connections of the encoder cable.
- SMC30: Check the parameterization (p0404.22).

Re fault value, bit 1 = 1:
- correct encoder cable connected?
- replace the encoder or encoder cable

Re fault value, bit 2 = 1:
- correct encoder cable connected?
- replace the encoder or encoder cable

Re fault value, bit 3 = 1:
- correct encoder cable connected?
- replace the encoder or encoder cable

Re fault value, bit 5 = 1:
- Measuring unit correctly connected at the converter?
- Replace the measuring unit or the cable to the measuring unit.

Re fault value, bit 6, 7 = 1:
- Replace the defective EnDat 2.2 converter.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31121 (N, A) Encoder 1: Coarse position error

Message value: -

Drive object: All objects

Reaction: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: For the actual value sensing, an error was detected on the module.
As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31122 Encoder 1: Internal power supply voltage faulty

Message value: %1

Drive object: All objects

Reaction: ENCODER

Acknowledge: IMMEDIATELY

Cause: Fault in internal reference voltage of ASICs for encoder 1.
Fault value (r0949, interpret decimal):
1: Reference voltage error.
2: Internal undervoltage.
3: Internal overvoltage.

Remedy: Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.

F31123 (N, A) Encoder 1: Signal level A/B unipolar outside tolerance

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The unipolar level (AP/AN or BP/BN) for encoder 1 is outside the permissible tolerance.
Fault value (r0949, interpret binary):
Bit 0 = 1: Either AP or AN outside the tolerance.
Bit 16 = 1: Either BP or BN outside the tolerance.
The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.
The response thresholds are < 1700 mV and > 3300 mV.
Note:
The signal level is not evaluated unless the following conditions are satisfied:
- Sensor Module properties available (r0459.31 = 1).
- Monitoring active (p0437.31 = 1).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - make sure that the encoder cables and shielding are installed in an EMC-compliant manner.
- check the plug connections and contacts of the encoder cable.
- check the short-circuit of a signal cable with mass or the operating voltage.
- replace the encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31125 (N, A) Encoder 1: Amplitude error track A or B overcontrolled

Message value: A track: %1, B-track: %2

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The amplitude of track A or B for encoder 1 exceeds the permissible tolerance band.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track B (16 bits with sign).
xxxx = Signal level, track A (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response threshold is > 750 mV. This fault also occurs if the A/D converter is overcontrolled.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note for sensors modules for resolvers (e. g. SMC10):
The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is > 3582 mV.
A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec.
Note when using the internal resolver evaluation (CU250S):
The nominal signal level is at 1300 mV. The response threshold is > 1616 mV.
A signal level of 1300 mV peak value corresponds to the numerical value 2DE6 hex = 11750 dec.

Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31126 (N, A) Encoder 1: Amplitude AB too high

Message value: Amplitude: %1, Angle: %2

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The amplitude (root of A^2 + B^2 or |A| + |B|) for encoder 1 exceeds the permissible tolerance.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Angle
xxxx = Amplitude, i.e. root from A^2 + B^2 (16 bits without sign)
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response threshold for (|A| + |B|) is > 1120 mV or the root of (A^2 + B^2) > 955 mV.
A signal level of 500 mV peak value corresponds to the numerical value of 299A hex = 10650 dec.
The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31129 (N, A) Encoder 1: Position difference hall sensor/track C/D and A/B too large

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical.
One period of track C/D corresponds to 360 ° mechanical.
One period of the Hall signal corresponds to 360 ° electrical.
The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough.
After the fine synchronization using one reference mark or 2 reference marks for distance-coded encoders, this fault is no longer initiated, but instead, Alarm A31429.
Fault value (r0949, interpret decimal):
For track C/D, the following applies:
Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °).
For Hall signals, the following applies:
Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31130 (N, A) Encoder 1: Zero mark and position error from the coarse synchronization

Message value: Angular deviation, electrical: %1, angle, mechanical: %2
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: PULSE INHIBIT
Cause: After initializing the pole position using track C/D, Hall signals or pole position identification routine, the zero mark was detected outside the permissible range. For distance-coded encoders, the test is carried out after passing 2 zero marks. Fine synchronization was not carried out.
When initializing via track C/D (p0404) then it is checked whether the zero mark occurs in an angular range of +/-18 ° mechanical.
When initializing via Hall sensors (p0404) or pole position identification (p1982) it is checked whether the zero mark occurs in an angular range of +/-60 ° electrical.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex
yyyy: Determined mechanical zero mark position (can only be used for track C/D).
xxxx: Deviation of the zero mark from the expected position as electrical angle.
Scaling: 32768 dec = 180 °
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: - Check p0431 and, if necessary, correct (trigger via p1990 = 1 if necessary).
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- if the Hall sensor is used as an equivalent for track C/D, check the connection.
- Check the connection of track C or D.
- replace the encoder or encoder cable

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31131 (N, A) Encoder 1: Deviation position incremental/absolute too large

Message value: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: PULSE INHIBIT
Cause: Absolute encoder:
When cyclically reading the absolute position, an excessively high difference to the incremental position was detected. The absolute position that was read is rejected.
Limit value for the deviation:
- EnDat encoder: Is supplied from the encoder and is a minimum of 2 quadrants (e.g. EQI 1325 > 2 quadrants, EQN 1325 > 50 quadrants).
- other encoders: 15 pulses = 60 quadrants.
Incremental encoder:
When the zero pulse is passed, a deviation in the incremental position was detected.
For equidistant zero marks, the following applies:
- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.
For distance-coded zero marks, the following applies:
- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.

Fault value (r0949, interpret decimal):
Deviation in quadrants (1 pulse = 4 quadrants).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check whether the coding disk is dirty or there are strong ambient magnetic fields.
- adapt the parameter for the clearance between zero marks (p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31135 Encoder 1: Fault when determining the position

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The encoder supplies status information bit by bit in an internal status/fault word.
Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value.
Note regarding the bit designation:
The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders.
Fault value (r0949, interpret binary):
Bit 0: F1 (safety status display).
Bit 1: F2 (safety status display).
Bit 2: Reserved (lighting).
Bit 3: Reserved (signal amplitude).
Bit 4: Reserved (position value).
Bit 5: Reserved (overvoltage).
Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3).
Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3).
Bit 16: Lighting (--> F3x135, x = 1, 2, 3).
Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3).
Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3).
Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3).
Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3).
Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3).
Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3).
Bit 23: Singleturn position 2 (safety status display).
Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3).
Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3).
Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3).
Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3).
Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3).
Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3).
Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3).
Bit 31: Multiturn battery (reserved).

Remedy: - determine the detailed cause of the fault using the fault value.
- replace the encoder if necessary.
Note:
An EnDat 2.2 encoder may only be removed and inserted in the "Park" state.
If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F31136 Encoder 1: Error when determining multiturn information

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The encoder supplies status information bit by bit in an internal status/fault word.
Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value.
Note regarding the bit designation:
The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders.
Fault value (r0949, interpret binary):
Bit 0: F1 (safety status display).
Bit 1: F2 (safety status display).
Bit 2: Reserved (lighting).
Bit 3: Reserved (signal amplitude).
Bit 4: Reserved (position value).
Bit 5: Reserved (overvoltage).
Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3).
Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3).
Bit 16: Lighting (--> F3x135, x = 1, 2, 3).
Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3).
Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3).
Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3).
Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3).
Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3).
Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3).
Bit 23: Singleturn position 2 (safety status display).
Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3).
Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3).
Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3).
Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3).
Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3).
Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3).
Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3).
Bit 31: Multiturn battery (reserved).

Remedy: - determine the detailed cause of the fault using the fault value.
- replace the encoder if necessary.
Note:
An EnDat 2.2 encoder may only be removed and inserted in the "Park" state.
If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F31137 Encoder 1: Internal fault when determining the position

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 0: Control range of the transmit current control has been exited.
Bit 1: Amplitude fault.
Bit 2: Temperature outside the thresholds.
Bit 3: Synchronization fault, counter/interpolator.
Bit 4: Configuration error.
Bit 5: Conversion time of the interpolator fallen below.
Bit 6: Error when reading out the absolute value.
Bit 7: Externally signaled fault.
Bit 8: F1 (safety status display).
Bit 9: F2 (safety status display).
Bit 16: Transmit current fault.
Bit 17: Error multiturn interface
Bit 18: Internal data error (single-step error).
Bit 19: Error EEPROM interface.
Bit 20: SAR converter error.
Bit 21: Error, internal register data transfer.
Bit 22: External fault.
Bit 23: Temperature signal.
Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.

Remedy: - determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F31138 Encoder 1: Internal error when determining multiturn information

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 0: Control range of the transmit current control has been exited.
Bit 1: Amplitude fault.
Bit 2: Temperature outside the thresholds.
Bit 3: Synchronization fault, counter/interpolator.
Bit 4: Configuration error.
Bit 5: Conversion time of the interpolator fallen below.
Bit 6: Error when reading out the absolute value.
Bit 7: Externally signaled fault.
Bit 8: F1 (safety status display).
Bit 9: F2 (safety status display).
Bit 16: Transmit current fault.
Bit 17: Error multiturn interface
Bit 18: Internal data error (single-step error).
Bit 19: Error EEPROM interface.
Bit 20: SAR converter error.
Bit 21: Error, internal register data transfer.
Bit 22: External fault.
Bit 23: Temperature signal.

Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.

Remedy: - determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F31150 (N, A) Encoder 1: Initialization error

Message value: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: PULSE INHIBIT
Cause: Encoder functionality selected in p0404 is not operating correctly.
Fault value (r0949, interpret hexadecimal):
Encoder malfunction.
The bit assignment corresponds to that of p0404 (e.g. bit 5 set: Error track C/D).
See also: p0404 (Encoder configuration effective), p0491 (Motor encoder fault response ENCODER)
Remedy: - Check that p0404 is correctly set.
- check the encoder type used (incremental/absolute) and for SMCxx, the encoder cable.
- if relevant, note additional fault messages that describe the fault in detail.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31151 (N, A) Encoder 1: Encoder speed for initialization AB too high

Message value: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: PULSE INHIBIT
Cause: The encoder speed is too high during while initializing the sensor.
Remedy: Reduce the speed of the encoder accordingly during initialization.
If necessary, de-activate monitoring (p0437.29).
See also: p0437 (Sensor Module configuration extended)
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31152 (N, A) Encoder 1: Maximum input frequency exceeded

Message value: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: PULSE INHIBIT
Cause: The maximum input frequency of the encoder evaluation has been exceeded.
Fault value (r0949, interpret decimal):
Actual input frequency in Hz.
See also: p0408 (Rotary encoder pulse number)
Remedy: - Reduce the speed.
- Use an encoder with a lower pulse number (p0408).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31160 (N, A) Encoder 1: Analog sensor channel A failed

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4673).
3: The absolute value of the input voltage has exceeded the range limit (p4676).

Remedy: For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4673).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31161 (N, A) Encoder 1: Analog sensor channel B failed

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).

Remedy: For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4675).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31163 (N, A) Encoder 1: Analog sensor position value exceeds limit value

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The position value has exceeded the permissible range of -0.5 ... +0.5.
Fault value (r0949, interpret decimal):
1: Position value from the LVDT sensor.
2: Position value from the encoder characteristic.

Remedy: For fault value = 1:
- Check the LVDT ratio (p4678).
- check the reference signal connection at track B.

For fault value = 2:
- check the coefficients of the characteristic (p4663 ... p4666).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A31400 (F, N) Encoder 1: Alarm threshold zero mark distance error

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Alarm value (r2124, interpret decimal):
Last measured zero mark distance in increments (4 increments = 1 encoder pulse).
The sign designates the direction of motion when detecting the zero mark distance.
Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- replace the encoder or encoder cable

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31401 (F, N) Encoder 1: Alarm threshold zero mark failed

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The 1.5 x parameterized zero mark distance was exceeded.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Alarm value (r2124, interpret decimal):
Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).
Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the clearance between zero marks (p0425).
- replace the encoder or encoder cable

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F31405 (N, A) Encoder 1: Temperature in the encoder evaluation inadmissible

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The encoder evaluation for a motor with DRIVE-CLiQ has detected an inadmissible temperature.
The fault threshold is 125 ° C.
Alarm value (r2124, interpret decimal):
Measured board/module temperature in 0.1 °C.

Remedy: Reduce the ambient temperature for the DRIVE-CLiQ connection of the motor.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A31407 (F, N) Encoder 1: Function limit reached

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The encoder has reached one of its function limits. A service is recommended.
Alarm value (r2124, interpret decimal):
1 : Incremental signals
3 : Absolute track
4 : Code connection

Remedy: Perform service. Replace the encoder if necessary.
Note:
The actual functional reserve of an encoder can be displayed via r4651.
See also: p4650 (Encoder functional reserve component number), r4651 (Encoder functional reserve)

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31410 (F, N) Encoder 1: Serial communications

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Serial communication protocol transfer error between the encoder and evaluation module.
Alarm value (r2124, interpret binary):
Bit 0: Alarm bit in the position protocol.
Bit 1: Incorrect quiescent level on the data line.
Bit 2: Encoder does not respond (does not supply a start bit within 50 ms).
Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data.
Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it.
Bit 5: Internal error in the serial driver: An illegal mode command was requested.
Bit 6: Timeout when cyclically reading.
Bit 8: Protocol is too long (e.g. > 64 bits).
Bit 9: Receive buffer overflow.
Bit 10: Frame error when reading twice.
Bit 11: Parity error.
Bit 12: Data line signal level error during the monoflop time.

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace encoder.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31411 (F, N) Encoder 1: Absolute encoder signals internal alarms

Message value: Fault cause: %1 bin, additional information: %2

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The absolute encoder fault word includes alarm bits that have been set.
Alarm value (r2124, interpret binary):
yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause
yyyy = 0:
Bit 0: Frequency exceeded (speed too high).
Bit 1: Temperature exceeded.
Bit 2: Control reserve, lighting system exceeded.
Bit 3: Battery discharged.
Bit 4: Reference point passed.
yyyy = 1:
Bit 0: Signal amplitude outside the control range.
Bit 1: Error multiturn interface
Bit 2: Internal data error (singleturn/multiturn not with single steps).
Bit 3: Error EEPROM interface.
Bit 4: SAR_converter error.
Bit 5: Fault for the register data transfer.
Bit 6: Internal error identified at the error pin (nErr).
Bit 7: Temperature threshold exceeded or fallen below.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Replace encoder.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31412 (F, N) Encoder 1: Error bit set in the serial protocol

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The encoder sends a set error bit via the serial protocol.
Alarm value (r2124, interpret binary):
Bit 0: Fault bit in the position protocol.
Bit 1: Alarm bit in the position protocol.

Remedy: - carry out a POWER ON (power off/on) for all components.
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace encoder.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31414 (F, N) Encoder 1: Amplitude error track C or D (C^2 + D^2)

Message value: C track: %1, D track: %2

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude (C^2 + D^2) of track C or D of the encoder or from the Hall signals, is not within the tolerance bandwidth.
Alarm value (r2124, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track D (16 bits with sign).
xxxx = Signal level, track C (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response thresholds are < 230 mV (observe the frequency response of the encoder) and > 750 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note:
If the amplitude is not within the tolerance bandwidth, then it cannot be used to initialize the start position.

Remedy:
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).
- check the Hall sensor box

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

N31415 (F, A) Encoder 1: Amplitude alarm track A or B (A^2 + B^2)

Message value: Amplitude: %1, Angle: %2

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude (root of A^2 + B^2) for encoder 1 exceeds the permissible tolerance.
Alarm value (r2124, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Angle
xxxx = Amplitude, i.e. root from A^2 + B^2 (16 bits without sign)
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response threshold is < 230 mV (observe the frequency response of the encoder).
A signal level of 500 mV peak value corresponds to the numerical value 299A hex = 10650 dec.
The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B.
Note for sensors modules for resolvers (e. g. SMC10):
The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is < 1414 mV (1.0 Vrms).
A signal level of 2900 mV peak value corresponds to the numerical value 3333 hex = 13107 dec.
Note when using the internal resolver evaluation (CU250S):
The nominal signal level is at 1300 mV. The response threshold is < 650 mV.
A signal level of 1300 mV peak value corresponds to the numerical value 16F3 hex = 5875 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- check the speed range, frequency characteristic (amplitude characteristic) of the measuring equipment is not sufficient for the speed range.
- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).
- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon A: NONE
Acknowl. upon A: NONE

A31418 (F, N) Encoder 1: Speed difference per sampling rate exceeded

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For an HTL/TTL encoder, the speed difference between two sampling cycles has exceeded the value in p0492.
The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.
See also: p0492 (Square-wave encoder maximum speed difference per sampling cycle)
Remedy: - check the tachometer feeder cable for interruptions.
- check the grounding of the tachometer shielding.
- if required, increase the setting of p0492.
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31419 (F, N) Encoder 1: Track A or B outside tolerance

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The amplitude/phase/offset correction for track A or B is at the limit.
Amplitude error correction: Amplitude B / Amplitude A = 0.78 ... 1.27
Phase: <84 degrees or >96 degrees
SMC20: Offset correction: +/-140 mV
SMC10: Offset correction: +/-650 mV
Alarm value (r2124, interpret hexadecimal):
xxxx1: Minimum of the offset correction, track B
xxxx2: Maximum of the offset correction, track B
xxx1x: Minimum of the offset correction, track A
xxx2x: Maximum of the offset correction, track A
xx1xx: Minimum of the amplitude correction, track B/A
xx2xx: Maximum of the amplitude correction, track B/A
x1xxx: Minimum of the phase error correction
x2xxx: Maximum of the phase error correction
1xxxx: Minimum of the cubic correction
2xxxx: Maximum of the cubic correction
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: - check mechanical mounting tolerances for encoders without their own bearings (e.g. toothed-wheel encoders).
- check the plug connections (also the transition resistance).
- check the encoder signals.
- replace the encoder or encoder cable
Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31421 (F, N) Encoder 1: Coarse position error

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: For the actual value sensing, an error was detected. As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
Alarm value (r2124, interpret decimal):
3: The absolute position of the serial protocol and track A/B differ by half an encoder pulse. The absolute position must have its zero position in the quadrants in which both tracks are negative. In the case of a fault, the position can be incorrect by one encoder pulse.

Remedy: Re alarm value = 3:
- For a standard encoder with cable, contact the manufacturer where relevant.
- correct the assignment of the tracks to the position value that is serially transferred. To do this, the two tracks must be connected, inverted, at the Sensor Module (interchange A with A* and B with B*) or, for a programmable encoder, check the zero offset of the position.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31422 (F, N) Encoder 1: Pulses per revolution square-wave encoder outside tolerance bandwidth

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
This alarm is triggered with active square-wave encoder PPR correction and re-parameterized fault 31131 if the accumulator contains larger values than p4683 or p4684.
The zero mark distance for zero mark monitoring is set in p0425 (rotary encoder).
Alarm value (r2124, interpret decimal):
accumulated differential pulses in encoder pulses.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- replace the encoder or encoder cable

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31429 (F, N) Encoder 1: Position difference hall sensor/track C/D and A/B too large

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical.
One period of track C/D corresponds to 360 ° mechanical.
One period of the Hall signal corresponds to 360 ° electrical.
The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough.
Alarm value (r2124, interpret decimal):
For track C/D, the following applies:
Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °).

For Hall signals, the following applies:
Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31431 (F, N) Encoder 1: Deviation position incremental/absolute too large

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When the zero pulse is passed, a deviation in the incremental position was detected.
For equidistant zero marks, the following applies:
- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.
For distance-coded zero marks, the following applies:
- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.
Alarm value (r2124, interpret decimal):
Deviation in quadrants (1 pulse = 4 quadrants).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- Clean coding disk or remove strong magnetic fields.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31432 (F, N) Encoder 1: Rotor position adaptation corrects deviation

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For track A/B, pulses have been lost or too many have been counted. These pulses are presently being corrected.
Alarm value (r2124, interpret decimal):
Last measured deviation of zero mark in increments (4 increments = 1 encoder pulse).
The sign designates the direction of motion when detecting the zero mark distance.

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check encoder limit frequency.
- adapt the parameter for the distance between zero marks (p0424, p0425).

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31442 (F, N) Encoder 1: Battery voltage pre-alarm

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When switched-off, the encoder uses a battery to back up the multiturn information. The battery voltage is no longer sufficient to check the multiturn information.
Remedy: Replace battery.
Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31443 (F, N) Encoder 1: Unipolar CD signal level outside specification

Message value: Fault cause: %1 bin
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The unipolar level (CP/CN or DP/DN) for encoder 1 is outside the permissible tolerance.
Alarm value (r2124, interpret binary):
Bit 0 = 1: Either CP or CN outside the tolerance.
Bit 16 = 1: Either DP or DN outside the tolerance.
The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.
The response thresholds are < 1700 mV and > 3300 mV.
Note:
The signal level is not evaluated unless the following conditions are satisfied:
- Sensor Module properties available (r0459.31 = 1).
- Monitoring active (p0437.31 = 1).
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections and contacts of the encoder cable.
- are the C/D tracks connected correctly (have the signal lines CP and CN or DP and DN been interchanged)?
- replace the encoder cable.
Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31460 (N) Encoder 1: Analog sensor channel A failed

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The input voltage of the analog sensor is outside the permissible limits.
Alarm value (r2124, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside measuring range set in p4673.
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: Re alarm value = 1:
- check the output voltage of the analog sensor.
Re alarm value = 2:
- check the voltage setting for each encoder period (p4673).
Re alarm value = 3:
- check the range limit setting and increase it if necessary (p4676).
Reaction upon N: NONE
Acknowl. upon N: NONE

A31461 (N) Encoder 1: Analog sensor channel B failed

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The input voltage of the analog sensor is outside the permissible limits.
Alarm value (r2124, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: Re alarm value = 1:
- check the output voltage of the analog sensor.
Re alarm value = 2:
- check the voltage setting for each encoder period (p4675).
Re alarm value = 3:
- check the range limit setting and increase it if necessary (p4676).
Reaction upon N: NONE
Acknowl. upon N: NONE

A31462 (N) Encoder 1: Analog sensor no channel active

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Channel A and B are not activated for the analog sensor.
Remedy: - activate channel A and/or channel B (p4670).
- check the encoder configuration (p0404.17).
See also: p4670 (Analog sensor configuration)
Reaction upon N: NONE
Acknowl. upon N: NONE

A31463 (N) Encoder 1: Analog sensor position value exceeds limit value

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The position value has exceeded the permissible range of -0.5 ... +0.5.
Alarm value (r2124, interpret decimal):
1: Position value from the LVDT sensor.
2: Position value from the encoder characteristic.
Remedy: Re alarm value = 1:
- Check the LVDT ratio (p4678).
- check the reference signal connection at track B.
Re alarm value = 2:
- check the coefficients of the characteristic (p4663 ... p4666).
Reaction upon N: NONE
Acknowl. upon N: NONE

A31470 (F, N) Encoder 1: Soiling detected

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the case of the alternative encoder system interface on the Sensor Module Cabinet 30 (SMC30), encoder soiling is signaled via a 0 signal at terminal X521.7.

Remedy: - check the plug connections
- replace the encoder or encoder cable

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F31500 (N, A) Encoder 1: Position tracking traversing range exceeded

Message value: -

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: For a configured linear axis without modulo correction, the drive/encoder has exceeded the maximum possible traversing range. The value should be read in p0412 and interpreted as the number of motor revolutions.
For p0411.0 = 1, the maximum traversing range for the configured linear axis is defined to be 64x (+/- 32x) of p0421.
For p0411.3 = 1, the maximum traversing range for the configured linear axis is pre-set (default value) to the highest possible value and is +/-p0412/2 (rounded off to complete revolutions). The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).

Remedy: The fault should be resolved as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and the absolute encoder adjusted.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31501 (N, A) Encoder 1: Position tracking encoder position outside tolerance window

Message value: %1

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: When powered down, the drive/encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder.
Fault value (r0949, interpret decimal):
Deviation (difference) to the last encoder position in increments of the absolute value.
The sign designates the traversing direction.
Note:
The deviation (difference) found is also displayed in r0477.
See also: p0413 (Measuring gear position tracking tolerance window), r0477 (Measuring gear position difference)

Remedy: Reset the position tracking as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507).
See also: p0010 (Drive commissioning parameter filter), p2507 (LR absolute encoder adjustment status)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31502 (N, A) Encoder 1: Encoder with measuring gear without valid signals

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The encoder with measuring gear no longer provides any valid signals.
Remedy: It must be ensured that all of the encoders, with mounted measuring gear, provide valid actual values in operation.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31503 (N, A) Encoder 1: Position tracking cannot be reset

Message value: -
Drive object: All objects
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The position tracking for the measuring gear cannot be reset.
Remedy: The fault should be resolved as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and the absolute encoder adjusted.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A31700 Encoder 1: Effectivity test does not supply the expected value

Message value: Fault cause: %1 bin
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit x = 1: Effectivity test x unsuccessful.
Remedy: Replace encoder.

N31800 (F) Encoder 1: Group signal

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: NONE
Cause: The motor encoder has detected at least one fault.
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: Evaluate the other messages that are presently available.
Reaction upon F: ENCODER (IASC/DCBRK, NONE)
Acknowl. upon F: IMMEDIATELY

F31801 (N, A) Encoder 1 DRIVE-CLiQ: Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31802 (N, A) Encoder 1: Time slice overflow

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: A time slice overflow has occurred in encoder 1.
Fault value (r0949, interpret hexadecimal):
yx hex: y = function involved (Siemens-internal fault diagnostics), x = time slice involved
x = 9:
Time slice overflow of the fast (current controller clock cycle) time slice.
x = A:
Time slice overflow of the average time slice.
x = C:
Time slice overflow of the slow time slice.
yx = 3E7:
Timeout when waiting for SYNO (e.g. unexpected return to non-cyclic operation).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Increase the current controller sampling time
Note:
For a current controller sampling time = 31.25 µs, use an SMx20 with order number 6SL3055-0AA00-5xA3.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31804 (N, A) Encoder 1: Checksum error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: POWER ON (IMMEDIATELY)

Cause: A checksum error has occurred when reading-out the program memory on the Sensor Module.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex
yyyy: Memory area involved.
xxxx: Difference between the checksum at POWER ON and the actual checksum.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version (>= V2.6 HF3, >= V4.3 SP2, >= V4.4).
- check whether the permissible ambient temperature for the component is maintained.
- replace the Sensor Module.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31805 (N, A) Encoder 1: EPROM checksum error

Message value: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: IMMEDIATELY
Cause: Internal parameter data is corrupted.
Fault value (r0949, interpret hexadecimal):
01: EEPROM access error.
02: Too many blocks in the EEPROM.
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: Replace the module.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31806 (N, A) Encoder 1: Initialization error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The encoder was not successfully initialized.
Fault value (r0949, interpret hexadecimal):
Bit 0, 1: Encoder initialization with the motor rotating has failed (deviation involving coarse and fine position in encoder pulses/4).
Bit 2: Mid-voltage matching for track A unsuccessful.
Bit 3: Mid-voltage matching for track B unsuccessful.
Bit 4: Mid-voltage matching for acceleration input unsuccessful.
Bit 5: Mid-voltage matching for track safety A unsuccessful.
Bit 6: Mid-voltage matching for track safety B unsuccessful.
Bit 7: Mid-voltage matching for track C unsuccessful.
Bit 8: Mid-voltage matching for track D unsuccessful.
Bit 9: Mid-voltage matching for track R unsuccessful.
Bit 10: The difference in mid-voltages between A and B is too great (> 0.5 V)
Bit 11: The difference in mid-voltages between C and D is too great (> 0.5 V)
Bit 12: The difference in mid-voltages between safety A and safety B is too great (> 0.5 V)
Bit 13: The difference in mid-voltages between A and safety B is too great (> 0.5 V)
Bit 14: The difference in mid-voltages between B and safety A is too great (> 0.5 V)
Bit 15: The standard deviation of the calculated mid-voltages is too great (> 0.3 V)
Bit 16: Internal fault - fault when reading a register (CAFE)
Bit 17: Internal fault - fault when writing a register (CAFE)
Bit 18: Internal fault: No mid-voltage matching available
Bit 19: Internal error - ADC access error.
Bit 20: Internal error - no zero crossover found.
Bit 28: Error while initializing the EnDat 2.2 measuring unit.
Bit 29: Error when reading out the data from the EnDat 2.2 measuring unit.
Bit 30: EEPROM checksum of the EnDat 2.2 measuring unit incorrect.
Bit 31: Data of the EnDat 2.2 measuring unit inconsistent.

Note:
Bit 0, 1: Up to 6SL3055-0AA00-5*A0
Bits 2 ... 20: 6SL3055-0AA00-5*A1 and higher
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Acknowledge fault.
If the fault cannot be acknowledged:
Bits 2 ... 9: Check encoder power supply.
Bits 2 ... 14: Check the corresponding cable.
Bit 15 with no other bits: Check track R, check settings in p0404.
Bit 28: Check the cable between the EnDat 2.2 converter and the measuring unit.
Bit 29 ... 31: Replace the defective measuring unit.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A31811 (F, N) Encoder 1: Encoder serial number changed

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The serial number of the motor encoder of a synchronous motor has changed. The change was only checked for encoders with serial number (e.g. EnDat encoders) and build-in motors (e.g. p0300 = 401) or third-party motors (p0300 = 2).
Cause 1:
- The encoder was replaced.
Cause 2:
- A third-party, built-in or linear motor was re-commissioned.
Cause 3:
- The motor with integrated and adjusted encoder was replaced.
Cause 4:
- The firmware was updated to a version that checks the encoder serial number.
Note:
With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2).
When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1).
Proceed as follows to hide serial number monitoring:
- set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0.
- parameterize F07414 as message type N (p2118, p2119).
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Re causes 1, 2:
Carry out an automatic adjustment using the pole position identification routine. Acknowledge fault. Initiate the pole position identification routine with p1990 = 1. Then check that the pole position identification routine is correctly executed.
SERVO:
If a pole position identification technique is selected in p1980, and if p0301 does not contain a motor type with an encoder adjusted in the factory, then p1990 is automatically activated.
or
Set the adjustment via p0431. In this case, the new serial number is automatically accepted.
or
Mechanically adjust the encoder. Accept the new serial number with p0440 = 1.
Re causes 3, 4:
Accept the new serial number with p0440 = 1.

Reaction upon F: NONE (ENCODER, OFF2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F31812 (N, A) Encoder 1: Requested cycle or RX-/TX timing not supported

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A cycle requested from the Control Unit or RX/TX timing is not supported.
Fault value (r0949, interpret decimal):
0: Application cycle is not supported.
1: DRIVE-CLiQ cycle is not supported.
2: Distance between RX and TX instants in time too low.
3: TX instant in time too early.
Remedy: Carry out a POWER ON (power off/on) for all components.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31813 Encoder 1: Hardware logic unit failed

Message value: Fault cause: %1 bin
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit 0: ALU watchdog has responded.
Bit 1: ALU has detected a sign-of-life error.
Remedy: Replace encoder.

F31820 (N, A) Encoder 1 DRIVE-CLiQ: Telegram error

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31835 (N, A) Encoder 1 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. The nodes do not send and receive in synchronism.
Fault cause:
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - carry out a POWER ON.
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31836 (N, A) Encoder 1 DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Carry out a POWER ON.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31837 (N, A) Encoder 1 DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A31840 Encoder 1 DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):
The receive telegram is too early.

32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.
65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F31845 (N, A) Encoder 1 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Carry out a POWER ON (power off/on).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31850 (N, A) Encoder 1: Encoder evaluation internal software error

Message value: %1

Drive object: All objects

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: POWER ON

Cause: An internal software error has occurred in the Sensor Module of encoder 1.
Fault value (r0949, interpret decimal):
1: Background time slice is blocked.
2: Checksum over the code memory is not OK.
10000: OEM memory of the EnDat encoder contains data that cannot be interpreted.
11000 ... 11499: Descriptive data from EEPROM incorrect.
11500 ... 11899: Calibration data from EEPROM incorrect.
11900 ... 11999: Configuration data from EEPROM incorrect.
12000 ... 12008: Communication with AD converter faulted.
16000: DRIVE-CLiQ encoder initialization application error.
16001: DRIVE-CLiQ encoder initialization ALU error.
16002: DRIVE-CLiQ encoder HISI / SISI initialization error.

16003: DRIVE-CLiQ encoder safety initialization error.
16004: DRIVE-CLiQ encoder internal system error.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31851 (N, A) Encoder 1 DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - Upgrade the firmware of the component involved.
- carry out a POWER ON (power off/on) for the component involved.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31860 (N, A) Encoder 1 DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.

19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31875 (N, A) Encoder 1 DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31885 (N, A) Encoder 1 DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.

64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31886 (N, A) Encoder 1 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON.
- check whether the firmware version of the encoder (r0148) matches the firmware version of Control Unit (r0018).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31887 (N, A) Encoder 1 DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component involved (Sensor Module for encoder 1). Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31895 (N, A) Encoder 1 DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31896 (N, A) Encoder 1 DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (ENCODER, IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: The properties of the DRIVE-CLiQ component (Sensor Module for encoder 1), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.
Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31899 (N, A) Encoder 1: Unknown fault

Message value: New message: %1
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A fault occurred on the Sensor Module for encoder 1 that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.

Fault value (r0949, interpret decimal):
Fault number.
Note:
If required, the significance of this new fault can be read about in a more recent description of the Control Unit.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - replace the firmware on the Sensor Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A31902 (F, N) Encoder 1: SPI-BUS error occurred

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Error when operating the internal SPI bus.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31903 (F, N) Encoder 1: I2C-BUS error occurred

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Error when operating the internal I2C bus.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F31905 (N, A) Encoder 1: Parameterization error

Message value: Parameter: %1, supplementary information: %2
Drive object: All objects
Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 1 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter

xxxx = 421:
For an EnDat/SSI encoder, the absolute position in the protocol must be less than or equal to 30 bits.
yyyy = 0:
No information available.
yyyy = 1:
The component does not support HTL level (p0405.1 = 0) combined with track monitoring A/B <> -A/B (p0405.2 = 1).
yyyy = 2:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out. Please start a new encoder identification.
yyyy = 3:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out. Please select a listed encoder in p0400 with a code number < 10000.
yyyy = 4:
This component does not support SSI encoders (p0404.9 = 1) without track A/B.
yyyy = 5:
For SQW encoder, value in p4686 greater than in p0425.
yyyy = 6:
DRIVE-CLiQ encoder cannot be used with this firmware version.
yyyy = 7:
For an SQW encoder, the Xact1 correction (p0437.2) is only permitted with equidistant zero marks.
yyyy = 8:
The motor pole pair width is not supported by the linear scale being used.
yyyy = 9:
The length of the position in the EnDat protocol may be a maximum of 32 bits.
yyyy = 10:
The connected encoder is not supported.
yyyy = 11:
The hardware does not support track monitoring.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
- re parameter number = 314:
- check the pole pair number and measuring gear ratio. The quotient of the "pole pair number" divided by the "measuring gear ratio" must be less than or equal to 1000 ((r0313 * p0433) / p0432 <= 1000).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31912 Encoder 1: Device combination is not permissible

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: ENCODER (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The selected device combination is not supported.
Fault value (r0949, interpret decimal):
1003:
The connected measuring unit cannot be operated with the EnDat 2.2 converter. For instance, the measuring unit has a pulse number/resolution of 2^n.
1005:
The type of measuring unit (incremental) is not supported by the EnDat 2.2 converter.
1006:
The maximum duration (31.25 µs) of the EnDat transfer was exceeded.
2001:
The set combination of current controller cycle, DP cycle and Safety cycle is not supported by the EnDat 2.2 converter.
2002:
The resolution of the linear measuring unit does not match the pole pair width of the linear motor

Remedy: Re fault value = 1003, 1005, 1006:
- Use a measuring unit that is permissible.
For fault value = 2001:
- Set a permissible cycle combination (if required, use standard settings).
For fault value = 2002:
- Use a measuring unit with a lower resolution (p0422).

A31915 (F, N) Encoder 1: Configuration error

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The configuration for encoder 1 is incorrect.
Alarm value (r2124, interpret decimal):
1:
Re-parameterization between fault/alarm is not permissible.
419:
When the fine resolution Gx_XIST2 is configured, the encoder identifies a maximum possible absolute position actual value (r0483) that can no longer be represented within 32 bits.

Remedy: Re alarm value = 1:
No re-parameterization between fault/alarm.
Re alarm value = 419:
Reduce the fine resolution (p0419) or deactivate the monitoring (p0437.25), if the complete multiturn range is not required.

Reaction upon F: NONE (ENCODER, IASC/DCBRK)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F31916 (N, A) Encoder 1: Parameterization fault

Message value: Parameter: %1, supplementary information: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: A parameter of encoder 1 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
Parameter number.
Note:
This fault is only output for encoders where r0404.10 = 1 or r0404.11 = 1. It corresponds to A31905 with encoders where r0404.10 = 0 and r0404.11 = 0.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A31920 (F, N) Encoder 1: Temperature sensor fault

Message value: Fault cause: %1, channel number: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the temperature sensor, an error occurred.
Fault cause:
1 (= 01 hex):
Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2 (= 02 hex):
Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Additional values:
Only for internal Siemens troubleshooting.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = channel number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)

Remedy: - check that the encoder cable is the correct type and is correctly connected.
- check the temperature sensor selection in p0600 to p0603.
- replace the Sensor Module (hardware defect or incorrect calibration data).

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31930 (N) Encoder 1: Data logger has saved data

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: For the activated function "Data logger" (p0437.0 = 1) a fault has occurred with the Sensor Module. This alarm indicates that the diagnostics data corresponding to the fault was saved on the memory card.
The diagnostics data is saved in the following folder:
/USER/SINAMICS/DATA/SMTRC00.BIN
...
/USER/SINAMICS/DATA/SMTRC07.BIN
/USER/SINAMICS/DATA/SMTRCIDX.TXT
The following information is contained in the TXT file:
- Display of the last written BIN file.
- Number of write operations that are still possible (from 10000 downwards).
Note:
Only Siemens can evaluate the BIN files.

Remedy: Not necessary.
The alarm disappears automatically.
The data logger is ready to record the next fault case.

Reaction upon N: NONE

Acknowl. upon N: NONE

A31940 (F, N) Encoder 1: Spindle sensor S1 voltage incorrect

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The voltage of analog sensor S1 is outside the permissible range.
Fault value (r0949, interpret decimal):
Signal level from sensor S1.
Note:
A signal level of 500 mV corresponds to the numerical value 500 dec.

Remedy: - Check the clamped tool.
- Check the tolerance and if required, adapt (p5040).
- Check the thresholds and if required, adapt (p5041).
- Check analog sensor S1 and connections.

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F31950 Encoder 1: Internal software error

Message value: %1
Drive object: All objects
Reaction: ENCODER (OFF2)
Acknowledge: POWER ON
Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
The fault value contains information regarding the fault source.
Only for internal Siemens troubleshooting.
Remedy: - If necessary, upgrade the firmware in the Sensor Module to a later version.
- contact the Hotline.

A31999 (F, N) Encoder 1: Unknown alarm

Message value: New message: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A alarm has occurred on the Sensor Module for encoder 1 that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.
Note:
If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: - replace the firmware on the Sensor Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon F: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F32100 (N, A) Encoder 2: Zero mark distance error

Message value: %1
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Acknowledge: PULSE INHIBIT
Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Fault value (r0949, interpret decimal):
Last measured zero mark distance in increments (4 increments = 1 encoder pulse).
The sign designates the direction of motion when detecting the zero mark distance.

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32101 (N, A) Encoder 2: Zero mark failed

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The 1.5 x parameterized zero mark distance was exceeded.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Fault value (r0949, interpret decimal):
Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the clearance between zero marks (p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).
- when p0437.1 is active, check p4686.
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32103 (N, A) Encoder 2: Amplitude error track R

Message value: R track: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The amplitude of the reference track signal (track R) does not lie within the tolerance bandwidth for encoder 2.
The fault can be initiated when the unipolar voltage level is exceeded (RP/RN) or if the differential amplitude is undershot.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex: yyyy = 0, xxxx = Signal level, track R (16 bits with sign)
The response thresholds of the unipolar signal levels of the encoder are between < 1400 mV and > 3500 mV.
The response threshold for the differential signal level of the encoder is < -1600 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note:
The analog value of the amplitude error is not measured at the same time with the hardware fault output by the Sensor Module.
The fault value can only be represented between -32768 ... 32767 dec (-770 ... 770 mV).
The signal level is not evaluated unless the following conditions are satisfied:
- Sensor Module properties available (r0459.31 = 1).
- Monitoring active (p0437.31 = 1).

Remedy: - check the speed range; frequency characteristic (amplitude characteristic) of the measuring equipment might not be sufficient for the speed range
- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections and contacts of the encoder cable.
. check the encoder type (encoder with zero marks).
- check whether the zero mark is connected and the signal cables RP and RN have been connected correctly

- replace the encoder cable.
- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32110 (N, A) Encoder 2: Serial communications error

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: Serial communication protocol transfer error between the encoder and evaluation module.
Fault value (r0949, interpret binary):
Bit 0: Alarm bit in the position protocol.
Bit 1: Incorrect quiescent level on the data line.
Bit 2: Encoder does not respond (does not supply a start bit within 50 ms).
Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data.
Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it.
Bit 5: Internal error in the serial driver: An illegal mode command was requested.
Bit 6: Timeout when cyclically reading.
Bit 7: Timeout for the register communication.
Bit 8: Protocol is too long (e.g. > 64 bits).
Bit 9: Receive buffer overflow.
Bit 10: Frame error when reading twice.
Bit 11: Parity error.
Bit 12: Data line signal level error during the monoflop time.
Bit 13: Data line incorrect.
Bit 14: Fault for the register communication.
Note:
For an EnDat 2.2 encoder, the significance of the fault value for F3x135 (x = 1, 2, 3) is described.

Remedy: Re fault value, bit 0 = 1:
- Enc defect F31111 may provide additional details.

Re fault value, bit 1 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.

Re fault value, bit 2 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.

Re fault value, bit 3 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable.

Re fault value, bit 4 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

Re fault value, bit 5 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

Re fault value, bit 6 = 1:
- Update Sensor Module firmware.

Re fault value, bit 7 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.

Re fault value, bit 8 = 1:
- Check parameterization (p0429.2).

Re fault value, bit 9 = 1:
- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

Re fault value, bit 10 = 1:
- Check parameterization (p0429.2, p0449).

Re fault value, bit 11 = 1:
- Check parameterization (p0436).

Re fault value, bit 12 = 1:
- Check parameterization (p0429.6).

Re fault value, bit 13 = 1:
- Check data line.

Re fault value, bit 14 = 1:
- Incorrect encoder type / replace the encoder or encoder cable.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32111 (N, A) Encoder 2: Absolute encoder internal fault

Message value: Fault cause: %1 bin, additional information: %2

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The absolute encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause
yyyy = 0:
Bit 0: Lighting system failed.
Bit 1: Signal amplitude too low.
Bit 2: Position value incorrect.
Bit 3: Encoder power supply overvoltage condition.
Bit 4: Encoder power supply undervoltage condition.
Bit 5: Encoder power supply overcurrent condition.
Bit 6: The battery must be changed.
yyyy = 1:
Bit 0: Signal amplitude outside the control range.
Bit 1: Error multiturn interface
Bit 2: Internal data error (singleturn/multiturn not with single steps).
Bit 3: Error EEPROM interface.
Bit 4: SAR converter error.
Bit 5: Fault for the register data transfer.
Bit 6: Internal error identified at the error pin (nErr).
Bit 7: Temperature threshold exceeded or fallen below.

Remedy: For yyyy = 0:
Re fault value, bit 0 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 1 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 2 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 3 = 1:
5 V power supply voltage fault.
When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.
When a motor encoder with a direct DRIVE-CLiQ connection is used: Replace the motor.
Re fault value, bit 4 = 1:
5 V power supply voltage fault.
When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.
When using a motor with DRIVE-CLiQ: Replace the motor.
Re fault value, bit 5 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 6 = 1:
The battery must be changed (only for encoders with battery back-up).
For yyyy = 1:
Encoder is defective. Replace encoder.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32112 (N, A) Encoder 2: Error bit set in the serial protocol

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The encoder sends a set error bit via the serial protocol.
Fault value (r0949, interpret binary):
Bit 0: Fault bit in the position protocol.

Remedy: For fault value, bit 0 = 1:
In the case of an EnDat encoder, F31111 may provide further details.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32115 (N, A) Encoder 2: Amplitude error track A or B (A^2 + B^2)

Message value: A track: %1, B-track: %2

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The amplitude (root of A^2 + B^2) for encoder 2 exceeds the permissible tolerance.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track B (16 bits with sign).
xxxx = Signal level, track A (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response thresholds are < 170 mV (observe the frequency response of the encoder) and > 750 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note for sensors modules for resolvers (e. g. SMC10):
The nominal signal level is at 2900 mV (2.0 Vrms). The response thresholds are < 1070 mV and > 3582 mV.
A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec.
Note when using the internal resolver evaluation (CU250S):
The nominal signal level is at 1300 mV. The response thresholds are < 490 mV and > 1616 mV.
A signal level of 1300 mV peak value corresponds to the numerical value 2DE6 hex = 11750 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).
The following applies to measuring systems without their own bearing system:
- adjust the scanning head and check the bearing system of the measuring wheel.
The following applies for measuring systems with their own bearing system:
- ensure that the encoder housing is not subject to any axial force.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32116 (N, A) Encoder 2: Amplitude error monitoring track A + B

Message value: A track: %1, B-track: %2

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The amplitude of the rectified encoder signals A and B and the amplitude from the roots of A^2 + B^2 for encoder 2 are not within the tolerance bandwidth.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track B (16 bits with sign).
xxxx = Signal level, track A (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response thresholds are < 130 mV (observe the frequency response of the encoder) and > 955 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32117 (N, A) Encoder 2: Inversion error signals A/B/R

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: For a square-wave encoder (bipolar, double ended) signals A*, B* and R* are not inverted with respect to signals A, B and R.
Fault value (r0949, interpret binary):
Bits 0 ... 15: Only for internal Siemens troubleshooting.
Bit 16: Error track A.
Bit 17: Error track B.
Bit 18: Error track R.
Note:
For SMC30 (order no.. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), CUA32, and CU310, the following applies:
A square-wave encoder without track R is used and track monitoring (p0405.2 = 1) is activated.

Remedy: - Check the encoder/cable.
- Does the encoder supply signals and the associated inverted signals?
Note:
For SMC30 (order no. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), the following applies:
- check the setting of p0405 (p0405.2 = 1 is only possible if the encoder is connected at X520).
For a square-wave encoder without track R, the following jumpers must be set for the connection at X520 (SMC30) or X23 (CUA32, CU310):
- pin 10 (reference signal R) <--> pin 7 (encoder power supply, ground)
- pin 11 (reference signal R inverted) <--> pin 4 (encoder power supply)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32118 (N, A) Encoder 2: Speed difference outside the tolerance range

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: For an HTL/TTL encoder, the speed difference has exceeded the value in p0492 over several sampling cycles.
The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
See also: p0492 (Square-wave encoder maximum speed difference per sampling cycle)

Remedy: - check the tachometer feeder cable for interruptions.
- check the grounding of the tachometer shielding.
- if required, increase the maximum speed difference per sampling cycle (p0492).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32120 (N, A) Encoder 2: Power supply voltage fault

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: A power supply fault was detected for encoder 2.
Fault value (r0949, interpret binary):
Bit 0: Undervoltage condition on the sense line.
Bit 1: Overcurrent condition for the encoder power supply.
Bit 2: Overcurrent condition for encoder power supply on cable resolver excitation negative.
Bit 3: Overcurrent condition for encoder power supply on cable resolver excitation positive.
Bit 4: The 24 V power supply through the Power Module (PM) is overloaded.
Bit 5: Overcurrent at the EnDat connection of the converter.
Bit 6: Overvoltage at the EnDat connection of the converter.
Bit 7: Hardware fault at the EnDat connection of the converter.
Note:
If the encoder cables 6FX2002-2EQ00-.... and 6FX2002-2CH00-.... are interchanged, this can result in the encoder being destroyed because the pins of the operating voltage are reversed.

Remedy: Re fault value, bit 0 = 1:
- correct encoder cable connected?
- check the plug connections of the encoder cable.
- SMC30: Check the parameterization (p0404.22).

Re fault value, bit 1 = 1:
- correct encoder cable connected?
- replace the encoder or encoder cable

Re fault value, bit 2 = 1:
- correct encoder cable connected?
- replace the encoder or encoder cable

Re fault value, bit 3 = 1:
- correct encoder cable connected?
- replace the encoder or encoder cable

Re fault value, bit 5 = 1:
- Measuring unit correctly connected at the converter?
- Replace the measuring unit or the cable to the measuring unit.

Re fault value, bit 6, 7 = 1:
- Replace the defective EnDat 2.2 converter.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32121 (N, A) Encoder 2: Coarse position error

Message value: -
Drive object: All objects
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: For the actual value sensing, an error was detected on the module.
As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
Remedy: Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32122 Encoder 2: Internal power supply voltage faulty

Message value: %1
Drive object: All objects
Reaction: OFF1
Acknowledge: IMMEDIATELY
Cause: Fault in internal reference voltage of ASICs for encoder 2.
Fault value (r0949, interpret decimal):
1: Reference voltage error.
2: Internal undervoltage.
3: Internal overvoltage.
Remedy: Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.

F32123 (N, A) Encoder 2: Signal level A/B unipolar outside tolerance

Message value: Fault cause: %1 bin
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The unipolar level (AP/AN or BP/BN) for encoder 2 is outside the permissible tolerance.
Fault value (r0949, interpret binary):
Bit 0 = 1: Either AP or AN outside the tolerance.
Bit 16 = 1: Either BP or BN outside the tolerance.
The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.
The response thresholds are < 1700 mV and > 3300 mV.
Note:
The signal level is not evaluated unless the following conditions are satisfied:
- Sensor Module properties available (r0459.31 = 1).
- Monitoring active (p0437.31 = 1).
Remedy: - make sure that the encoder cables and shielding are installed in an EMC-compliant manner.
- check the plug connections and contacts of the encoder cable.
- check the short-circuit of a signal cable with mass or the operating voltage.
- replace the encoder cable.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32125 (N, A) Encoder 2: Amplitude error track A or B overcontrolled

Message value: A track: %1, B-track: %2

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The amplitude of track A or B for encoder 2 exceeds the permissible tolerance band.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track B (16 bits with sign).
xxxx = Signal level, track A (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response threshold is > 750 mV. This fault also occurs if the A/D converter is overcontrolled.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note for sensors modules for resolvers (e. g. SMC10):
The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is > 3582 mV.
A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec.
Note when using the internal resolver evaluation (CU250S):
The nominal signal level is at 1300 mV. The response threshold is > 1616 mV.
A signal level of 1300 mV peak value corresponds to the numerical value 2DE6 hex = 11750 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32126 (N, A) Encoder 2: Amplitude AB too high

Message value: Amplitude: %1, Angle: %2

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The amplitude (root of A^2 + B^2 or |A| + |B|) for encoder 2 exceeds the permissible tolerance.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Angle
xxxx = Amplitude, i.e. root from A^2 + B^2 (16 bits without sign)
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response threshold for (|A| + |B|) is > 1120 mV or the root of (A^2 + B^2) > 955 mV.
A signal level of 500 mV peak value corresponds to the numerical value of 299A hex = 10650 dec.
The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32129 (N, A) Encoder 2: Position difference hall sensor/track C/D and A/B too large

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical.
One period of track C/D corresponds to 360 ° mechanical.
One period of the Hall signal corresponds to 360 ° electrical.
The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough.
After the fine synchronization using one reference mark or 2 reference marks for distance-coded encoders, this fault is no longer initiated, but instead, Alarm A32429.
Fault value (r0949, interpret decimal):
For track C/D, the following applies:
Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °).
For Hall signals, the following applies:
Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).

Remedy: - track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32130 (N, A) Encoder 2: Zero mark and position error from the coarse synchronization

Message value: Angular deviation, electrical: %1, angle, mechanical: %2

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: After initializing the pole position using track C/D, Hall signals or pole position identification routine, the zero mark was detected outside the permissible range. For distance-coded encoders, the test is carried out after passing 2 zero marks. Fine synchronization was not carried out.
When initializing via track C/D (p0404) then it is checked whether the zero mark occurs in an angular range of +/-18 ° mechanical.
When initializing via Hall sensors (p0404) or pole position identification (p1982) it is checked whether the zero mark occurs in an angular range of +/-60 ° electrical.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex
yyyy: Determined mechanical zero mark position (can only be used for track C/D).
xxxx: Deviation of the zero mark from the expected position as electrical angle.
Scaling: 32768 dec = 180 °

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- if the Hall sensor is used as an equivalent for track C/D, check the connection.
- Check the connection of track C or D.
- replace the encoder or encoder cable

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32131 (N, A) Encoder 2: Deviation position incremental/absolute too large

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: Absolute encoder:
When cyclically reading the absolute position, an excessively high difference to the incremental position was detected. The absolute position that was read is rejected.
Limit value for the deviation:
- EnDat encoder: Is supplied from the encoder and is a minimum of 2 quadrants (e.g. EQI 1325 > 2 quadrants, EQN 1325 > 50 quadrants).
- other encoders: 15 pulses = 60 quadrants.
Incremental encoder:
When the zero pulse is passed, a deviation in the incremental position was detected.
For equidistant zero marks, the following applies:
- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.
For distance-coded zero marks, the following applies:
- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.
Fault value (r0949, interpret decimal):
Deviation in quadrants (1 pulse = 4 quadrants).

Remedy:
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check whether the coding disk is dirty or there are strong ambient magnetic fields.
- adapt the parameter for the clearance between zero marks (p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32135 Encoder 2: Fault when determining the position

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The encoder supplies status information bit by bit in an internal status/fault word.
Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value.
Note regarding the bit designation:
The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders.
Fault value (r0949, interpret binary):
Bit 0: F1 (safety status display).
Bit 1: F2 (safety status display).
Bit 2: Reserved (lighting).
Bit 3: Reserved (signal amplitude).
Bit 4: Reserved (position value).
Bit 5: Reserved (overvoltage).
Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3).
Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3).
Bit 16: Lighting (--> F3x135, x = 1, 2, 3).

Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3).
Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3).
Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3).
Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3).
Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3).
Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3).
Bit 23: Singleturn position 2 (safety status display).
Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3).
Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3).
Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3).
Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3).
Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3).
Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3).
Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3).
Bit 31: Multiturn battery (reserved).

Remedy: - determine the detailed cause of the fault using the fault value.
- replace the encoder if necessary.
Note:
An EnDat 2.2 encoder may only be removed and inserted in the "Park" state.
If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F32136 Encoder 2: Error when determining multiturn information

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The encoder supplies status information bit by bit in an internal status/fault word.
Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value.
Note regarding the bit designation:
The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders.
Fault value (r0949, interpret binary):
Bit 0: F1 (safety status display).
Bit 1: F2 (safety status display).
Bit 2: Reserved (lighting).
Bit 3: Reserved (signal amplitude).
Bit 4: Reserved (position value).
Bit 5: Reserved (overvoltage).
Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3).
Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3).
Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).
Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3).
Bit 16: Lighting (--> F3x135, x = 1, 2, 3).
Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3).
Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3).
Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3).
Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3).
Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3).
Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3).
Bit 23: Singleturn position 2 (safety status display).
Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3).
Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3).
Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3).
Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3).
Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3).
Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3).

Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3).
Bit 31: Multiturn battery (reserved).

Remedy: - determine the detailed cause of the fault using the fault value.
- replace the encoder if necessary.
Note:
An EnDat 2.2 encoder may only be removed and inserted in the "Park" state.
If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F32137 Encoder 2: Internal fault when determining the position

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 0: Control range of the transmit current control has been exited.
Bit 1: Amplitude fault.
Bit 2: Temperature outside the thresholds.
Bit 3: Synchronization fault, counter/interpolator.
Bit 4: Configuration error.
Bit 5: Conversion time of the interpolator fallen below.
Bit 6: Error when reading out the absolute value.
Bit 7: Externally signaled fault.
Bit 8: F1 (safety status display).
Bit 9: F2 (safety status display).
Bit 16: Transmit current fault.
Bit 17: Error multiturn interface
Bit 18: Internal data error (single-step error).
Bit 19: Error EEPROM interface.
Bit 20: SAR converter error.
Bit 21: Error, internal register data transfer.
Bit 22: External fault.
Bit 23: Temperature signal.
Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.

Remedy: - determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F32138 Encoder 2: Internal error when determining multiturn information

Message value: Fault cause: %1 bin

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 0: Control range of the transmit current control has been exited.
Bit 1: Amplitude fault.
Bit 2: Temperature outside the thresholds.
Bit 3: Synchronization fault, counter/interpolator.
Bit 4: Configuration error.
Bit 5: Conversion time of the interpolator fallen below.
Bit 6: Error when reading out the absolute value.
Bit 7: Externally signaled fault.
Bit 8: F1 (safety status display).
Bit 9: F2 (safety status display).

Bit 16: Transmit current fault.
Bit 17: Error multiturn interface
Bit 18: Internal data error (single-step error).
Bit 19: Error EEPROM interface.
Bit 20: SAR converter error.
Bit 21: Error, internal register data transfer.
Bit 22: External fault.
Bit 23: Temperature signal.
Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.

Remedy: - determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F32150 (N, A) Encoder 2: Initialization error

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: Encoder functionality selected in p0404 is not operating correctly.
Fault value (r0949, interpret hexadecimal):
Encoder malfunction.
The bit assignment corresponds to that of p0404 (e.g. bit 5 set: Error track C/D).

Remedy: - Check that p0404 is correctly set.
- check the encoder type used (incremental/absolute) and for SMCxx, the encoder cable.
- if relevant, note additional fault messages that describe the fault in detail.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32151 (N, A) Encoder 2: Encoder speed for initialization AB too high

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The encoder speed is too high during while initializing the sensor.

Remedy: Reduce the speed of the encoder accordingly during initialization.
If necessary, de-activate monitoring (p0437.29).
See also: p0437 (Sensor Module configuration extended)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32152 (N, A) Encoder 2: Maximum input frequency exceeded

Message value: %1
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Acknowledge: PULSE INHIBIT
Cause: The maximum input frequency of the encoder evaluation has been exceeded.
Fault value (r0949, interpret decimal):
Actual input frequency in Hz.
See also: p0408 (Rotary encoder pulse number)
Remedy: - Reduce the speed.
- Use an encoder with a lower pulse number (p0408).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32160 (N, A) Encoder 2: Analog sensor channel A failed

Message value: %1
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4673).
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4673).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32161 (N, A) Encoder 2: Analog sensor channel B failed

Message value: %1
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4675).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32163 (N, A) Encoder 2: Analog sensor position value exceeds limit value

Message value: %1
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE)
Acknowledge: PULSE INHIBIT
Cause: The position value has exceeded the permissible range of -0.5 ... +0.5.
Fault value (r0949, interpret decimal):
1: Position value from the LVDT sensor.
2: Position value from the encoder characteristic.
Remedy: For fault value = 1:
- Check the LVDT ratio (p4678).
- check the reference signal connection at track B.
For fault value = 2:
- check the coefficients of the characteristic (p4663 ... p4666).
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32400 (F, N) Encoder 2: Alarm threshold zero mark distance error

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Alarm value (r2124, interpret decimal):
Last measured zero mark distance in increments (4 increments = 1 encoder pulse).
The sign designates the direction of motion when detecting the zero mark distance.
Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- replace the encoder or encoder cable
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32401 (F, N) Encoder 2: Alarm threshold zero mark failed

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The 1.5 x parameterized zero mark distance was exceeded.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Alarm value (r2124, interpret decimal):
Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).
Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the clearance between zero marks (p0425).
- replace the encoder or encoder cable

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F32405 (N, A) Encoder 2: Temperature in the encoder evaluation inadmissible

Message value: %1
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The encoder evaluation for a motor with DRIVE-CLiQ has detected an inadmissible temperature.
The fault threshold is 125 ° C.
Alarm value (r2124, interpret decimal):
Measured board/module temperature in 0.1 °C.
Remedy: Reduce the ambient temperature for the DRIVE-CLiQ connection of the motor.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32407 (F, N) Encoder 2: Function limit reached

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The encoder has reached one of its function limits. A service is recommended.
Alarm value (r2124, interpret decimal):
1 : Incremental signals
3 : Absolute track
4 : Code connection
Remedy: Perform service. Replace the encoder if necessary.
Note:
The actual functional reserve of an encoder can be displayed via r4651.
See also: p4650 (Encoder functional reserve component number), r4651 (Encoder functional reserve)
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32410 (F, N) Encoder 2: Serial communications

Message value: Fault cause: %1 bin
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Serial communication protocol transfer error between the encoder and evaluation module.
Alarm value (r2124, interpret binary):
Bit 0: Alarm bit in the position protocol.
Bit 1: Incorrect quiescent level on the data line.
Bit 2: Encoder does not respond (does not supply a start bit within 50 ms).
Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data.
Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it.
Bit 5: Internal error in the serial driver: An illegal mode command was requested.
Bit 6: Timeout when cyclically reading.
Bit 8: Protocol is too long (e.g. > 64 bits).
Bit 9: Receive buffer overflow.
Bit 10: Frame error when reading twice.

Bit 11: Parity error.
Bit 12: Data line signal level error during the monoflop time.

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace encoder.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32411 (F, N) Encoder 2: Absolute encoder signals internal alarms

Message value: Fault cause: %1 bin, additional information: %2

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The absolute encoder fault word includes alarm bits that have been set.
Alarm value (r2124, interpret binary):
yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause
yyyy = 0:
Bit 0: Frequency exceeded (speed too high).
Bit 1: Temperature exceeded.
Bit 2: Control reserve, lighting system exceeded.
Bit 3: Battery discharged.
Bit 4: Reference point passed.
yyyy = 1:
Bit 0: Signal amplitude outside the control range.
Bit 1: Error multiturn interface
Bit 2: Internal data error (singleturn/multiturn not with single steps).
Bit 3: Error EEPROM interface.
Bit 4: SAR converter error.
Bit 5: Fault for the register data transfer.
Bit 6: Internal error identified at the error pin (nErr).
Bit 7: Temperature threshold exceeded or fallen below.

Remedy: Replace encoder.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32412 (F, N) Encoder 2: Error bit set in the serial protocol

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The encoder sends a set error bit via the serial protocol.
Alarm value (r2124, interpret binary):
Bit 0: Fault bit in the position protocol.
Bit 1: Alarm bit in the position protocol.

Remedy: - carry out a POWER ON (power off/on) for all components.
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace encoder.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32414 (F, N) Encoder 2: Amplitude error track C or D (C^2 + D^2)

Message value: C track: %1, D track: %2

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude (C^2 + D^2) of track C or D of the encoder or from the Hall signals, is not within the tolerance bandwidth.
Alarm value (r2124, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track D (16 bits with sign).
xxxx = Signal level, track C (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response thresholds are < 230 mV (observe the frequency response of the encoder) and > 750 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note:
If the amplitude is not within the tolerance bandwidth, then it cannot be used to initialize the start position.

Remedy:
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).
- check the Hall sensor box

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

N32415 (F, A) Encoder 2: Amplitude alarm track A or B (A^2 + B^2)

Message value: Amplitude: %1, Angle: %2

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude (root of A^2 + B^2) for encoder 2 exceeds the permissible tolerance.
Alarm value (r2124, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Angle
xxxx = Amplitude, i.e. root from A^2 + B^2 (16 bits without sign)
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response threshold is < 230 mV (observe the frequency response of the encoder).
A signal level of 500 mV peak value corresponds to the numerical value 299A hex = 10650 dec.
The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B.
Note for sensors modules for resolvers (e. g. SMC10):
The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is < 1414 mV (1.0 Vrms).
A signal level of 2900 mV peak value corresponds to the numerical value 3333 hex = 13107 dec.
Note when using the internal resolver evaluation (CU250S):
The nominal signal level is at 1300 mV. The response threshold is < 650 mV.
A signal level of 1300 mV peak value corresponds to the numerical value 16F3 hex = 5875 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

Remedy:
- check the speed range, frequency characteristic (amplitude characteristic) of the measuring equipment is not sufficient for the speed range.
- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check the Sensor Module (e.g. contacts).
- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon A: NONE
Acknowl. upon A: NONE

A32418 (F, N) Encoder 2: Speed difference per sampling rate exceeded

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For an HTL/TTL encoder, the speed difference between two sampling cycles has exceeded the value in p0492.
The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.
See also: p0492 (Square-wave encoder maximum speed difference per sampling cycle)
Remedy: - check the tachometer feeder cable for interruptions.
- check the grounding of the tachometer shielding.
- if required, increase the setting of p0492.
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32419 (F, N) Encoder 2: Track A or B outside tolerance

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The amplitude/phase/offset correction for track A or B is at the limit.
Amplitude error correction: Amplitude B / Amplitude A = 0.78 ... 1.27
Phase: <84 degrees or >96 degrees
SMC20: Offset correction: +/-140 mV
SMC10: Offset correction: +/-650 mV
Alarm value (r2124, interpret hexadecimal):
xxxx1: Minimum of the offset correction, track B
xxxx2: Maximum of the offset correction, track B
xxx1x: Minimum of the offset correction, track A
xxx2x: Maximum of the offset correction, track A
xx1xx: Minimum of the amplitude correction, track B/A
xx2xx: Maximum of the amplitude correction, track B/A
x1xxx: Minimum of the phase error correction
x2xxx: Maximum of the phase error correction
1xxxx: Minimum of the cubic correction
2xxxx: Maximum of the cubic correction
Remedy: - check mechanical mounting tolerances for encoders without their own bearings (e.g. toothed-wheel encoders).
- check the plug connections (also the transition resistance).
- check the encoder signals.
- replace the encoder or encoder cable
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32421 (F, N) Encoder 2: Coarse position error

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For the actual value sensing, an error was detected. As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
Alarm value (r2124, interpret decimal):
3: The absolute position of the serial protocol and track A/B differ by half an encoder pulse. The absolute position must have its zero position in the quadrants in which both tracks are negative. In the case of a fault, the position can be incorrect by one encoder pulse.
Remedy: Re alarm value = 3:
- For a standard encoder with cable, contact the manufacturer where relevant.
- correct the assignment of the tracks to the position value that is serially transferred. To do this, the two tracks must be connected, inverted, at the Sensor Module (interchange A with A* and B with B*) or, for a programmable encoder, check the zero offset of the position.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32422 (F, N) Encoder 2: Pulses per revolution square-wave encoder outside tolerance bandwidth

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
This alarm is triggered with active square-wave encoder PPR correction and re-parameterized fault 31131 if the accumulator contains larger values than p4683 or p4684.
The zero mark distance for zero mark monitoring is set in p0425 (rotary encoder).
Alarm value (r2124, interpret decimal):
accumulated differential pulses in encoder pulses.
Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
. check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- replace the encoder or encoder cable

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32429 (F, N) Encoder 2: Position difference hall sensor/track C/D and A/B too large

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical.
One period of track C/D corresponds to 360 ° mechanical.
One period of the Hall signal corresponds to 360 ° electrical.
The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough.
Alarm value (r2124, interpret decimal):
For track C/D, the following applies:
Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °).
For Hall signals, the following applies:
Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).

Remedy: - track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32431 (F, N) Encoder 2: Deviation position incremental/absolute too large

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When the zero pulse is passed, a deviation in the incremental position was detected.
For equidistant zero marks, the following applies:
- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.
For distance-coded zero marks, the following applies:
- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.
Alarm value (r2124, interpret decimal):
Deviation in quadrants (1 pulse = 4 quadrants).

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- Clean coding disk or remove strong magnetic fields.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32432 (F, N) Encoder 2: Rotor position adaptation corrects deviation

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For track A/B, pulses have been lost or too many have been counted. These pulses are presently being corrected.
Alarm value (r2124, interpret decimal):
Last measured deviation of zero mark in increments (4 increments = 1 encoder pulse).
The sign designates the direction of motion when detecting the zero mark distance.

Remedy: - check that the encoder cables are routed in compliance with EMC.
- check the plug connections
- replace the encoder or encoder cable
- check encoder limit frequency.
- adapt the parameter for the distance between zero marks (p0424, p0425).

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32442 (F, N) Encoder 2: Battery voltage pre-alarm

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: When switched-off, the encoder uses a battery to back up the multiturn information. The battery voltage is no longer sufficient to check the multiturn information.
Remedy: Replace battery.
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32443 (F, N) Encoder 2: Unipolar CD signal level outside specification

Message value: Fault cause: %1 bin
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The unipolar level (CP/CN or DP/DN) for encoder 2 is outside the permissible tolerance.
Alarm value (r2124, interpret binary):
Bit 0 = 1: Either CP or CN outside the tolerance.
Bit 16 = 1: Either DP or DN outside the tolerance.
The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.
The response thresholds are < 1700 mV and > 3300 mV.
Note:
The signal level is not evaluated unless the following conditions are satisfied:
- Sensor Module properties available (r0459.31 = 1).
- Monitoring active (p0437.31 = 1).

Remedy: - check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections and contacts of the encoder cable.
- are the C/D tracks connected correctly (have the signal lines CP and CN or DP and DN been interchanged)?
- replace the encoder cable.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32460 (N) Encoder 2: Analog sensor channel A failed

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The input voltage of the analog sensor is outside the permissible limits.
Alarm value (r2124, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside measuring range set in p4673.
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: Re alarm value = 1:
- check the output voltage of the analog sensor.
Re alarm value = 2:
- check the voltage setting for each encoder period (p4673).
Re alarm value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE
Acknowl. upon N: NONE

A32461 (N) Encoder 2: Analog sensor channel B failed

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The input voltage of the analog sensor is outside the permissible limits.
Alarm value (r2124, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: Re alarm value = 1:
- check the output voltage of the analog sensor.
Re alarm value = 2:
- check the voltage setting for each encoder period (p4675).
Re alarm value = 3:
- check the range limit setting and increase it if necessary (p4676).
Reaction upon N: NONE
Acknowl. upon N: NONE

A32462 (N) Encoder 2: Analog sensor no channel active

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Channel A and B are not activated for the analog sensor.
Remedy: - activate channel A and/or channel B (p4670).
- check the encoder configuration (p0404.17).
See also: p4670 (Analog sensor configuration)
Reaction upon N: NONE
Acknowl. upon N: NONE

A32463 (N) Encoder 2: Analog sensor position value exceeds limit value

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The position value has exceeded the permissible range of -0.5 ... +0.5.
Alarm value (r2124, interpret decimal):
1: Position value from the LVDT sensor.
2: Position value from the encoder characteristic.
Remedy: Re alarm value = 1:
- Check the LVDT ratio (p4678).
- check the reference signal connection at track B.
Re alarm value = 2:
- check the coefficients of the characteristic (p4663 ... p4666).
Reaction upon N: NONE
Acknowl. upon N: NONE

A32470 (F, N) Encoder 2: Soiling detected

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In the case of the alternative encoder system interface on the Sensor Module Cabinet 30 (SMC30), encoder soiling is signaled via a 0 signal at terminal X521.7.

Remedy: - check the plug connections
- replace the encoder or encoder cable

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F32500 (N, A) Encoder 2: Position tracking traversing range exceeded

Message value: -

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: For a configured linear axis without modulo correction, the drive/encoder has exceeded the maximum possible traversing range. The value should be read in p0412 and interpreted as the number of motor revolutions.
For p0411.0 = 1, the maximum traversing range for the configured linear axis is defined to be 64x (+/- 32x) of p0421.
For p0411.3 = 1, the maximum traversing range for the configured linear axis is pre-set (default value) to the highest possible value and is +/-p0412/2 (rounded off to complete revolutions). The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).

Remedy: The fault should be resolved as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and the absolute encoder adjusted.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32501 (N, A) Encoder 2: Position tracking encoder position outside tolerance window

Message value: %1

Drive object: All objects

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: When powered down, the drive/encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder.
Fault value (r0949, interpret decimal):
Deviation (difference) to the last encoder position in increments of the absolute value.
The sign designates the traversing direction.
Note:
The deviation (difference) found is also displayed in r0477.
See also: p0413 (Measuring gear position tracking tolerance window), r0477 (Measuring gear position difference)

Remedy: Reset the position tracking as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507).
See also: p0010 (Drive commissioning parameter filter), p2507 (LR absolute encoder adjustment status)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32502 (N, A) Encoder 2: Encoder with measuring gear without valid signals

Message value: -
Drive object: All objects
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The encoder with measuring gear no longer provides any valid signals.
Remedy: It must be ensured that all of the encoders, with mounted measuring gear, provide valid actual values in operation.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32503 (N, A) Encoder 2: Position tracking cannot be reset

Message value: -
Drive object: All objects
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The position tracking for the measuring gear cannot be reset.
Remedy: The fault should be resolved as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and the absolute encoder adjusted.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32700 Encoder 2: Effectivity test does not supply the expected value

Message value: Fault cause: %1 bin
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit x = 1: Effectivity test x unsuccessful.
Remedy: Replace encoder.

N32800 (F) Encoder 2: Group signal

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: NONE
Cause: The motor encoder has detected at least one fault.
Remedy: Evaluates other actual messages.
Reaction upon F: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F32801 (N, A) Encoder 2 DRIVE-CLiQ: Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32802 (N, A) Encoder 2: Time slice overflow

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A time slice overflow has occurred in encoder 2.
Fault value (r0949, interpret hexadecimal):
yx hex: y = function involved (Siemens-internal fault diagnostics), x = time slice involved
x = 9:
Time slice overflow of the fast (current controller clock cycle) time slice.
x = A:
Time slice overflow of the average time slice.
x = C:
Time slice overflow of the slow time slice.
yx = 3E7:
Timeout when waiting for SYNO (e.g. unexpected return to non-cyclic operation).

Remedy: Increase the current controller sampling time
Note:
For a current controller sampling time = 31.25 µs, use an SMx20 with order number 6SL3055-0AA00-5xA3.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32804 (N, A) Encoder 2: Checksum error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: POWER ON (IMMEDIATELY)

Cause: A checksum error has occurred when reading-out the program memory on the Sensor Module.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex
yyyy: Memory area involved.
xxxx: Difference between the checksum at POWER ON and the actual checksum.

Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version (>= V2.6 HF3, >= V4.3 SP2, >= V4.4).
- check whether the permissible ambient temperature for the component is maintained.
- replace the Sensor Module.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32805 (N, A) Encoder 2: EPROM checksum error

Message value: %1
Drive object: All objects
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: Internal parameter data is corrupted.
Fault value (r0949, interpret hexadecimal):
01: EEPROM access error.
02: Too many blocks in the EEPROM.
Remedy: Replace the module.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32806 (N, A) Encoder 2: Initialization error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: The encoder was not successfully initialized.
Fault value (r0949, interpret hexadecimal):
Bit 0, 1: Encoder initialization with the motor rotating has failed (deviation involving coarse and fine position in encoder pulses/4).
Bit 2: Mid-voltage matching for track A unsuccessful.
Bit 3: Mid-voltage matching for track B unsuccessful.
Bit 4: Mid-voltage matching for acceleration input unsuccessful.
Bit 5: Mid-voltage matching for track safety A unsuccessful.
Bit 6: Mid-voltage matching for track safety B unsuccessful.
Bit 7: Mid-voltage matching for track C unsuccessful.
Bit 8: Mid-voltage matching for track D unsuccessful.
Bit 9: Mid-voltage matching for track R unsuccessful.
Bit 10: The difference in mid-voltages between A and B is too great (> 0.5 V)
Bit 11: The difference in mid-voltages between C and D is too great (> 0.5 V)
Bit 12: The difference in mid-voltages between safety A and safety B is too great (> 0.5 V)
Bit 13: The difference in mid-voltages between A and safety B is too great (> 0.5 V)
Bit 14: The difference in mid-voltages between B and safety A is too great (> 0.5 V)
Bit 15: The standard deviation of the calculated mid-voltages is too great (> 0.3 V)
Bit 16: Internal fault - fault when reading a register (CAFE)
Bit 17: Internal fault - fault when writing a register (CAFE)
Bit 18: Internal fault: No mid-voltage matching available
Bit 19: Internal error - ADC access error.
Bit 20: Internal error - no zero crossover found.
Bit 28: Error while initializing the EnDat 2.2 measuring unit.
Bit 29: Error when reading out the data from the EnDat 2.2 measuring unit.
Bit 30: EEPROM checksum of the EnDat 2.2 measuring unit incorrect.
Bit 31: Data of the EnDat 2.2 measuring unit inconsistent.
Note:
Bit 0, 1: Up to 6SL3055-0AA00-5*A0
Bits 2 ... 20: 6SL3055-0AA00-5*A1 and higher

Remedy: Acknowledge fault.
If the fault cannot be acknowledged:
Bits 2 ... 9: Check encoder power supply.
Bits 2 ... 14: Check the corresponding cable.
Bit 15 with no other bits: Check track R, check settings in p0404.
Bit 28: Check the cable between the EnDat 2.2 converter and the measuring unit.
Bit 29 ... 31: Replace the defective measuring unit.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32811 (F, N) Encoder 2: Encoder serial number changed

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The encoder serial number has changed. The change is only checked for encoders with serial number (e.g. EnDat encoders).
- The encoder was replaced.
Note:
With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2).
When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1).
Proceed as follows to hide serial number monitoring:
- set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0.
Remedy: Mechanically adjust the encoder. Accept the new serial number with p0440 = 1.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F32812 (N, A) Encoder 2: Requested cycle or RX-/TX timing not supported

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A cycle requested from the Control Unit or RX/TX timing is not supported.
Fault value (r0949, interpret decimal):
0: Application cycle is not supported.
1: DRIVE-CLiQ cycle is not supported.
2: Distance between RX and TX instants in time too low.
3: TX instant in time too early.
Remedy: Carry out a POWER ON (power off/on) for all components.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32813 Encoder 2: Hardware logic unit failed

Message value: Fault cause: %1 bin
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit 0: ALU watchdog has responded.
Bit 1: ALU has detected a sign-of-life error.
Remedy: Replace encoder.

F32820 (N, A) Encoder 2 DRIVE-CLiQ: Telegram error

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32835 (N, A) Encoder 2 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. The nodes do not send and receive in synchronism.
Fault cause:
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON.
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32836 (N, A) Encoder 2 DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32837 (N, A) Encoder 2 DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.

67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32840 Encoder 2 DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):
The receive telegram is too early.
32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.
65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.

67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F32845 (N, A) Encoder 2 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON (power off/on).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32850 (N, A) Encoder 2: Encoder evaluation internal software error

Message value: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: POWER ON

Cause: An internal software error has occurred in the Sensor Module of encoder 2.
Fault value (r0949, interpret decimal):
1: Background time slice is blocked.
2: Checksum over the code memory is not OK.
10000: OEM memory of the EnDat encoder contains data that cannot be interpreted.
11000 ... 11499: Descriptive data from EEPROM incorrect.
11500 ... 11899: Calibration data from EEPROM incorrect.
11900 ... 11999: Configuration data from EEPROM incorrect.
12000 ... 12008: Communication with AD converter faulted.
16000: DRIVE-CLiQ encoder initialization application error.
16001: DRIVE-CLiQ encoder initialization ALU error.
16002: DRIVE-CLiQ encoder HISI / SISI initialization error.
16003: DRIVE-CLiQ encoder safety initialization error.
16004: DRIVE-CLiQ encoder internal system error.

Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32851 (N, A) Encoder 2 DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - Upgrade the firmware of the component involved.
- carry out a POWER ON (power off/on) for the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32860 (N, A) Encoder 2 DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.

Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32875 (N, A) Encoder 2 DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32885 (N, A) Encoder 2 DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32886 (N, A) Encoder 2 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32887 (N, A) Encoder 2 DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component involved (Sensor Module for encoder 2). Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32895 (N, A) Encoder 2 DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32896 (N, A) Encoder 2 DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (Sensor Module for encoder 2), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.

Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32899 (N, A) Encoder 2: Unknown fault

Message value: New message: %1

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A fault occurred on the Sensor Module for encoder 2 that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Fault value (r0949, interpret decimal):
Fault number.
Note:
If required, the significance of this new fault can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the Sensor Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A32902 (F, N) Encoder 2: SPI-BUS error occurred

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: Error when operating the internal SPI bus.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32903 (F, N) Encoder 2: I2C-BUS error occurred

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: Error when operating the internal I2C bus.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F32905 (N, A) Encoder 2: Parameterization error

Message value: Parameter: %1, supplementary information: %2

Drive object: All objects

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: A parameter of encoder 2 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter
xxxx = 421:
For an EnDat/SSI encoder, the absolute position in the protocol must be less than or equal to 30 bits.
yyyy = 0:
No information available.
yyyy = 1:
The component does not support HTL level (p0405.1 = 0) combined with track monitoring A/B <> -A/B (p0405.2 = 1).
yyyy = 2:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please start a new encoder identification.
yyyy = 3:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please select a listed encoder in p0400 with a code number < 10000.
yyyy = 4:
This component does not support SSI encoders (p0404.9 = 1) without track A/B.

yyyy = 5:
For SQW encoder, value in p4686 greater than in p0425.
yyyy = 6:
DRIVE-CLiQ encoder cannot be used with this firmware version.
yyyy = 7:
For an SQW encoder, the Xact1 correction (p0437.2) is only permitted with equidistant zero marks.
yyyy = 8:
The motor pole pair width is not supported by the linear scale being used.
yyyy = 9:
The length of the position in the EnDat protocol may be a maximum of 32 bits.
yyyy = 10:
The connected encoder is not supported.
yyyy = 11:
The hardware does not support track monitoring.

Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
- re parameter number = 314:
- check the pole pair number and measuring gear ratio. The quotient of the "pole pair number" divided by the "measuring gear ratio" must be less than or equal to 1000 ((r0313 * p0433) / p0432 <= 1000).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32912 Encoder 2: Device combination is not permissible

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The selected device combination is not supported.
Fault value (r0949, interpret decimal):
1003:
The connected measuring unit cannot be operated with the EnDat 2.2 converter. For instance, the measuring unit has a pulse number/resolution of 2^n.
1005:
The type of measuring unit (incremental) is not supported by the EnDat 2.2 converter.
1006:
The maximum duration (31.25 µs) of the EnDat transfer was exceeded.
2001:
The set combination of current controller cycle, DP cycle and Safety cycle is not supported by the EnDat 2.2 converter.
2002:
The resolution of the linear measuring unit does not match the pole pair width of the linear motor

Remedy: Re fault value = 1003, 1005, 1006:
- Use a measuring unit that is permissible.
For fault value = 2001:
- Set a permissible cycle combination (if required, use standard settings).
For fault value = 2002:
- Use a measuring unit with a lower resolution (p0422).

A32915 (F, N) Encoder 2: Configuration error

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The configuration for encoder 2 is incorrect.
Alarm value (r2124, interpret decimal):
1:
Re-parameterization between fault/alarm is not permissible.

419:
When the fine resolution Gx_XIST2 is configured, the encoder identifies a maximum possible absolute position actual value (r0483) that can no longer be represented within 32 bits.

Remedy: Re alarm value = 1:
No re-parameterization between fault/alarm.
Re alarm value = 419:
Reduce the fine resolution (p0419) or deactivate the monitoring (p0437.25), if the complete multiturn range is not required.

Reaction upon F: NONE (IASC/DCBRK)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F32916 (N, A) Encoder 2: Parameterization fault

Message value: Parameter: %1, supplementary information: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 2 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
Parameter number.
Note:
This fault is only output for encoders where r0404.10 = 1 or r0404.11 = 1. It corresponds to A32905 with encoders where r0404.10 = 0 and r0404.11 = 0.

Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32920 (F, N) Encoder 2: Temperature sensor fault

Message value: Fault cause: %1, channel number: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Fault cause:
1 (= 01 hex):
Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2 (= 02 hex):
Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Additional values:
Only for internal Siemens troubleshooting.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = channel number, xx = error cause

Remedy: - check that the encoder cable is the correct type and is correctly connected.
- check the temperature sensor selection in p0600 to p0603.
- replace the Sensor Module (hardware defect or incorrect calibration data).

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32930 (N) Encoder 2: Data logger has saved data

Message value: -

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: For the activated function "Data logger" (p0437.0 = 1) a fault has occurred with the Sensor Module. This alarm indicates that the diagnostics data corresponding to the fault was saved on the memory card.
The diagnostics data is saved in the following folder:
/USER/SINAMICS/DATA/SMTRC00.BIN
...
/USER/SINAMICS/DATA/SMTRC07.BIN
/USER/SINAMICS/DATA/SMTRCIDX.TXT
The following information is contained in the TXT file:
- Display of the last written BIN file.
- Number of write operations that are still possible (from 10000 downwards).
Note:
Only Siemens can evaluate the BIN files.

Remedy: Not necessary.
The alarm disappears automatically.
The data logger is ready to record the next fault case.

Reaction upon N: NONE

Acknowl. upon N: NONE

A32940 (F, N) Encoder 2: Spindle sensor S1 voltage incorrect

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The voltage of analog sensor S1 is outside the permissible range.
Fault value (r0949, interpret decimal):
Signal level from sensor S1.
Note:
A signal level of 500 mV corresponds to the numerical value 500 dec.

Remedy: - Check the clamped tool.
- Check the tolerance and if required, adapt (p5040).
- Check the thresholds and if required, adapt (p5041).
- Check analog sensor S1 and connections.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F32950 Encoder 2: Internal software error

Message value: %1

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: POWER ON

Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.

Remedy: - If necessary, upgrade the firmware in the Sensor Module to a later version.
- contact the Hotline.

A32999 (F, N) Encoder 2: Unknown alarm

Message value: New message: %1

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: A alarm has occurred on the Sensor Module for encoder 2 that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.
Note:
If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the Sensor Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

F33500 (N, A) Encoder 3: Position tracking traversing range exceeded

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: For a configured linear axis without modulo correction, the drive/encoder has exceeded the maximum possible traversing range. The value should be read in p0412 and interpreted as the number of motor revolutions.
For p0411.0 = 1, the maximum traversing range for the configured linear axis is defined to be 64x (+/- 32x) of p0421.
For p0411.3 = 1, the maximum traversing range for the configured linear axis is pre-set (default value) to the highest possible value and is +/-p0412/2 (rounded off to complete revolutions). The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).

Remedy: The fault should be resolved as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and the absolute encoder adjusted.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33501 (N, A) Encoder 3: Position tracking encoder position outside tolerance window

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: When powered down, the drive/encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder.
Fault value (r0949, interpret decimal):
Deviation (difference) to the last encoder position in increments of the absolute value.
The sign designates the traversing direction.
Note:
The deviation (difference) found is also displayed in r0477.
See also: p0413 (Measuring gear position tracking tolerance window), r0477 (Measuring gear position difference)

Remedy: Reset the position tracking as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).

The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507).
See also: p0010 (Drive commissioning parameter filter), p2507 (LR absolute encoder adjustment status)

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33502 (N, A) Encoder 3: Encoder with measuring gear without valid signals

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The encoder with measuring gear no longer provides any valid signals.
Remedy: It must be ensured that all of the encoders, with mounted measuring gear, provide valid actual values in operation.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33503 (N, A) Encoder 3: Position tracking cannot be reset

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The position tracking for the measuring gear cannot be reset.
Remedy: The fault should be resolved as follows:
- select encoder commissioning (p0010 = 4).
- reset the position tracking as follows (p0411.2 = 1).
- de-select encoder commissioning (p0010 = 0).
The fault should then be acknowledged and the absolute encoder adjusted.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33700 Encoder 3: Effectivity test does not supply the expected value

Message value: Fault cause: %1 bin
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit x = 1: Effectivity test x unsuccessful.
Remedy: Replace encoder.

N33800 (F) Encoder 3: Group signal

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: NONE
Cause: The motor encoder has detected at least one fault.
Remedy: Evaluate the other messages that are presently available.
Reaction upon F: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F33801 (N, A) Encoder 3 DRIVE-CLiQ: Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33802 (N, A) Encoder 3: Time slice overflow

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A time slice overflow has occurred in encoder 3.
Fault value (r0949, interpret hexadecimal):
yx hex: y = function involved (Siemens-internal fault diagnostics), x = time slice involved
x = 9:
Time slice overflow of the fast (current controller clock cycle) time slice.
x = A:
Time slice overflow of the average time slice.
x = C:
Time slice overflow of the slow time slice.
yx = 3E7:
Timeout when waiting for SYNO (e.g. unexpected return to non-cyclic operation).

Remedy: Increase the current controller sampling time
Note:
For a current controller sampling time = 31.25 µs, use an SMx20 with order number 6SL3055-0AA00-5xA3.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33804 (N, A) Encoder 3: Checksum error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: POWER ON (IMMEDIATELY)

Cause: A checksum error has occurred when reading-out the program memory on the Sensor Module.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex
yyyy: Memory area involved.
xxxx: Difference between the checksum at POWER ON and the actual checksum.

Remedy: - carry out a POWER ON (power off/on).
- upgrade firmware to later version (>= V2.6 HF3, >= V4.3 SP2, >= V4.4).
- check whether the permissible ambient temperature for the component is maintained.
- replace the Sensor Module.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33805 (N, A) Encoder 3: EPROM checksum error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: Internal parameter data is corrupted.
Fault value (r0949, interpret hexadecimal):
01: EEPROM access error.
02: Too many blocks in the EEPROM.
Remedy: Replace the module.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33806 (N, A) Encoder 3: Initialization error

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: The encoder was not successfully initialized.
Fault value (r0949, interpret hexadecimal):
Bit 0, 1: Encoder initialization with the motor rotating has failed (deviation involving coarse and fine position in encoder pulses/4).
Bit 2: Mid-voltage matching for track A unsuccessful.
Bit 3: Mid-voltage matching for track B unsuccessful.
Bit 4: Mid-voltage matching for acceleration input unsuccessful.
Bit 5: Mid-voltage matching for track safety A unsuccessful.
Bit 6: Mid-voltage matching for track safety B unsuccessful.
Bit 7: Mid-voltage matching for track C unsuccessful.
Bit 8: Mid-voltage matching for track D unsuccessful.
Bit 9: Mid-voltage matching for track R unsuccessful.
Bit 10: The difference in mid-voltages between A and B is too great (> 0.5 V)
Bit 11: The difference in mid-voltages between C and D is too great (> 0.5 V)
Bit 12: The difference in mid-voltages between safety A and safety B is too great (> 0.5 V)
Bit 13: The difference in mid-voltages between A and safety B is too great (> 0.5 V)
Bit 14: The difference in mid-voltages between B and safety A is too great (> 0.5 V)
Bit 15: The standard deviation of the calculated mid-voltages is too great (> 0.3 V)
Bit 16: Internal fault - fault when reading a register (CAFE)
Bit 17: Internal fault - fault when writing a register (CAFE)
Bit 18: Internal fault: No mid-voltage matching available
Bit 19: Internal error - ADC access error.
Bit 20: Internal error - no zero crossover found.
Bit 28: Error while initializing the EnDat 2.2 measuring unit.
Bit 29: Error when reading out the data from the EnDat 2.2 measuring unit.
Bit 30: EEPROM checksum of the EnDat 2.2 measuring unit incorrect.
Bit 31: Data of the EnDat 2.2 measuring unit inconsistent.
Note:
Bit 0, 1: Up to 6SL3055-0AA00-5*A0
Bits 2 ... 20: 6SL3055-0AA00-5*A1 and higher

Remedy: Acknowledge fault.
If the fault cannot be acknowledged:
Bits 2 ... 9: Check encoder power supply.
Bits 2 ... 14: Check the corresponding cable.
Bit 15 with no other bits: Check track R, check settings in p0404.
Bit 28: Check the cable between the EnDat 2.2 converter and the measuring unit.
Bit 29 ... 31: Replace the defective measuring unit.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33811 (F, N) Encoder 3: Encoder serial number changed

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The encoder serial number has changed. The change is only checked for encoders with serial number (e.g. EnDat encoders).
- The encoder was replaced.
Note:
With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2).
When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1).
Proceed as follows to hide serial number monitoring:
- set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0.
Remedy: Mechanically adjust the encoder. Accept the new serial number with p0440 = 1.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F33812 (N, A) Encoder 3: Requested cycle or RX-/TX timing not supported

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A cycle requested from the Control Unit or RX/TX timing is not supported.
Fault value (r0949, interpret decimal):
0: Application cycle is not supported.
1: DRIVE-CLiQ cycle is not supported.
2: Distance between RX and TX instants in time too low.
3: TX instant in time too early.
Remedy: Carry out a POWER ON (power off/on) for all components.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33813 Encoder 3: Hardware logic unit failed

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit 0: ALU watchdog has responded.
Bit 1: ALU has detected a sign-of-life error.

Remedy: Replace encoder.

F33820 (N, A) Encoder 3 DRIVE-CLiQ: Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33835 (N, A) Encoder 3 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. The nodes do not send and receive in synchronism.
Fault cause:
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON.
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33836 (N, A) Encoder 3 DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33837 (N, A) Encoder 3 DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.

67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A33840 Encoder 3 DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):
The receive telegram is too early.
32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.
65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.

67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F33845 (N, A) Encoder 3 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON (power off/on).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33850 (N, A) Encoder 3: Encoder evaluation internal software error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: POWER ON

Cause: An internal software error has occurred in the Sensor Module of encoder 3.
Fault value (r0949, interpret decimal):
1: Background time slice is blocked.
2: Checksum over the code memory is not OK.
10000: OEM memory of the EnDat encoder contains data that cannot be interpreted.
11000 ... 11499: Descriptive data from EEPROM incorrect.
11500 ... 11899: Calibration data from EEPROM incorrect.
11900 ... 11999: Configuration data from EEPROM incorrect.
12000 ... 12008: Communication with AD converter faulted.
16000: DRIVE-CLiQ encoder initialization application error.
16001: DRIVE-CLiQ encoder initialization ALU error.
16002: DRIVE-CLiQ encoder HISI / SISI initialization error.
16003: DRIVE-CLiQ encoder safety initialization error.
16004: DRIVE-CLiQ encoder internal system error.

Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33851 (N, A) Encoder 3 DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - Upgrade the firmware of the component involved.
- carry out a POWER ON (power off/on) for the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33860 (N, A) Encoder 3 DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.

Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33875 (N, A) Encoder 3 DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33885 (N, A) Encoder 3 DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33886 (N, A) Encoder 3 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33887 (N, A) Encoder 3 DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component involved (Sensor Module for encoder 3). Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33895 (N, A) Encoder 3 DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33896 (N, A) Encoder 3 DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (Sensor Module for encoder 3), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.

Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33899 (N, A) Encoder 3: Unknown fault

Message value: New message: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A fault occurred on the Sensor Module for encoder 3 that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Fault value (r0949, interpret decimal):
Fault number.
Note:
If required, the significance of this new fault can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the Sensor Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A33902 (F, N) Encoder 3: SPI-BUS error occurred

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Error when operating the internal SPI bus.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A33903 (F, N) Encoder 3: I2C-BUS error occurred

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Error when operating the internal I2C bus.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.
Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F33905 (N, A) Encoder 3: Parameterization error

Message value: Parameter: %1, supplementary information: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 3 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter
xxxx = 421:
For an EnDat/SSI encoder, the absolute position in the protocol must be less than or equal to 30 bits.
yyyy = 0:
No information available.
yyyy = 1:
The component does not support HTL level (p0405.1 = 0) combined with track monitoring A/B <> -A/B (p0405.2 = 1).
yyyy = 2:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please start a new encoder identification.
yyyy = 3:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please select a listed encoder in p0400 with a code number < 10000.
yyyy = 4:
This component does not support SSI encoders (p0404.9 = 1) without track A/B.

yyyy = 5:
For SQW encoder, value in p4686 greater than in p0425.
yyyy = 6:
DRIVE-CLiQ encoder cannot be used with this firmware version.
yyyy = 7:
For an SQW encoder, the Xact1 correction (p0437.2) is only permitted with equidistant zero marks.
yyyy = 8:
The motor pole pair width is not supported by the linear scale being used.
yyyy = 9:
The length of the position in the EnDat protocol may be a maximum of 32 bits.
yyyy = 10:
The connected encoder is not supported.
yyyy = 11:
The hardware does not support track monitoring.

Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
- re parameter number = 314:
- check the pole pair number and measuring gear ratio. The quotient of the "pole pair number" divided by the "measuring gear ratio" must be less than or equal to 1000 ((r0313 * p0433) / p0432 <= 1000).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33912 Encoder 3: Device combination is not permissible

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (IASC/DCBRK, NONE)

Acknowledge: PULSE INHIBIT

Cause: The selected device combination is not supported.
Fault value (r0949, interpret decimal):
1003:
The connected measuring unit cannot be operated with the EnDat 2.2 converter. For instance, the measuring unit has a pulse number/resolution of 2^n.
1005:
The type of measuring unit (incremental) is not supported by the EnDat 2.2 converter.
1006:
The maximum duration (31.25 µs) of the EnDat transfer was exceeded.
2001:
The set combination of current controller cycle, DP cycle and Safety cycle is not supported by the EnDat 2.2 converter.
2002:
The resolution of the linear measuring unit does not match the pole pair width of the linear motor

Remedy: Re fault value = 1003, 1005, 1006:
- Use a measuring unit that is permissible.
For fault value = 2001:
- Set a permissible cycle combination (if required, use standard settings).
For fault value = 2002:
- Use a measuring unit with a lower resolution (p0422).

A33915 (F, N) Encoder 3: Configuration error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The configuration for encoder 3 is incorrect.
Alarm value (r2124, interpret decimal):
1:
Re-parameterization between fault/alarm is not permissible.

419:
When the fine resolution Gx_XIST2 is configured, the encoder identifies a maximum possible absolute position actual value (r0483) that can no longer be represented within 32 bits.

Remedy: Re alarm value = 1:
No re-parameterization between fault/alarm.
Re alarm value = 419:
Reduce the fine resolution (p0419) or deactivate the monitoring (p0437.25), if the complete multiturn range is not required.

Reaction upon F: NONE (IASC/DCBRK)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F33916 (N, A) Encoder 3: Parameterization fault

Message value: Parameter: %1, supplementary information: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 3 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
Parameter number.
Note:
This fault is only output for encoders where r0404.10 = 1 or r0404.11 = 1. It corresponds to A33905 with encoders where r0404.10 = 0 and r0404.11 = 0.

Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33920 (F, N) Encoder 3: Temperature sensor fault

Message value: Fault cause: %1, channel number: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Fault cause:
1 (= 01 hex):
Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2 (= 02 hex):
Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Additional values:
Only for internal Siemens troubleshooting.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = channel number, xx = error cause

Remedy: - check that the encoder cable is the correct type and is correctly connected.
- check the temperature sensor selection in p0600 to p0603.
- replace the Sensor Module (hardware defect or incorrect calibration data).

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A33930 (N) Encoder 3: Data logger has saved data

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: For the activated function "Data logger" (p0437.0 = 1) a fault has occurred with the Sensor Module. This alarm indicates that the diagnostics data corresponding to the fault was saved on the memory card.
The diagnostics data is saved in the following folder:
/USER/SINAMICS/DATA/SMTRC00.BIN
...
/USER/SINAMICS/DATA/SMTRC07.BIN
/USER/SINAMICS/DATA/SMTRCIDX.TXT
The following information is contained in the TXT file:
- Display of the last written BIN file.
- Number of write operations that are still possible (from 10000 downwards).
Note:
Only Siemens can evaluate the BIN files.

Remedy: Not necessary.
The alarm disappears automatically.
The data logger is ready to record the next fault case.

Reaction upon N: NONE

Acknowl. upon N: NONE

A33940 (F, N) Encoder 3: Spindle sensor S1 voltage incorrect

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The voltage of analog sensor S1 is outside the permissible range.
Fault value (r0949, interpret decimal):
Signal level from sensor S1.
Note:
A signal level of 500 mV corresponds to the numerical value 500 dec.

Remedy: - Check the clamped tool.
- Check the tolerance and if required, adapt (p5040).
- Check the thresholds and if required, adapt (p5041).
- Check analog sensor S1 and connections.

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F33950 Encoder 3: Internal software error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (OFF2)

Acknowledge: POWER ON

Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.

Remedy: - If necessary, upgrade the firmware in the Sensor Module to a later version.
- contact the Hotline.

A33999 (F, N) Encoder 3: Unknown alarm

Message value: New message: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A alarm has occurred on the Sensor Module for encoder 3 that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.
Note:
If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the Sensor Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

A34840 VSM DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):
The receive telegram is too early.
32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.

65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F34851 VSM DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Upgrade the firmware of the component involved.

F34860 VSM DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.

21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F34875 VSM DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F34885 VSM DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F34886 VSM DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

F34887 VSM DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component (Voltage Sensing Module) involved. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F34895 VSM DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F34896 VSM DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1

Drive object: All objects

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (Voltage Sensing Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.

Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

F34950 VSM: Internal software error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: POWER ON

Cause: An internal software error in the Voltage Sensing Module (VSM) has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.

Remedy: - If necessary, upgrade the firmware in the Voltage Sensing Module to a later version.
- contact the Hotline.

A35840 TM DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):
The receive telegram is too early.

32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.
65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F35851 TM DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Upgrade the firmware of the component involved.

F35860 TM DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.

17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F35875 TM DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F35885 TM DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F35886 TM DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

F35887 TM DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component (Terminal Module) involved. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F35895 TM DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F35896 TM DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1
Drive object: All objects
Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP1, STOP2)
Acknowledge: IMMEDIATELY
Cause: The properties of the DRIVE-CLiQ component (Terminal Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.
Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

F35950 TM: Internal software error

Message value: %1
Drive object: All objects
Reaction: OFF2 (NONE)
Acknowledge: POWER ON
Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.
Remedy: - If necessary, upgrade the firmware in the Terminal Module to a later version.
- contact the Hotline.

A36840 Hub DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.

16 (= 10 hex):
The receive telegram is too early.
32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.
65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F36851 Hub DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Upgrade the firmware of the component involved.

F36860 Hub DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.

16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

F36875 HUB DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F36885 Hub DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.

Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.

F36886 Hub DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

F36887 Hub DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component (DRIVE-CLiQ Hub Module) involved. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F36895 Hub DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.

Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F36896 Hub DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (DRIVE-CLiQ Hub Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.

Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

F36950 Hub: Internal software error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2 (NONE)

Acknowledge: POWER ON

Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.

Remedy: - if required, upgrade the firmware in the DRIVE-CLiQ hub module to a more recent version.
- contact the Hotline.

F37001 HF damping module: overcurrent

Message value: Fault cause: %1 bin

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The power unit has detected an overcurrent condition.
- HF Choke Module or HF Damping Module defective.
- Resonance frequency of the output filter was excited.
Fault value (r0949, interpret bitwise binary):
Bit 0: Phase U.
Bit 1: Phase V.
Bit 2: Phase W.

Remedy: - Check HF Choke Module and HF Damping Module and if required, replace.
- Reduce the motor power in the proximity of the fault-generating frequency.
Note:
HF choke module (reactor module)
HF Damping Module

F37002 HF damping module: Damping voltage too high

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The damping voltage has reached an inadmissibly high value.
- A motor harmonic with a high amplitude has coincided with the resonance frequency of the output filter.
- The current controller excessively excites the resonance of the output filter.
Fault value (r0949, interpret decimal):
Damping voltage in the case of a fault [mV].
See also: r5171 (HF damping voltage actual value)

Remedy: - Reduce the motor power in the proximity of the fault-generating frequency.
- Check the current controller and if required, adapt.
- If required, use another motor.
Note:
HF Damping Module

F37003 HF damping module: Damping voltage not established

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A damping voltage was not able to be established.
Fault value (r0949, interpret decimal):
Damping voltage in the case of a fault [mV].

Remedy: Check the HF Damping Module wiring.
See also: r5171 (HF damping voltage actual value)

F37004 HF damping module: Heat sink overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The temperature of the heat sink in the HF damping module has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy: - check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.
Note:
HF Damping Module

F37005 HF damping module: I2t overload

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The filter capacitor of the HF Damping Module was overloaded (r5173 = 100 %).
- The filter resonance frequency was excessively excited.
- The HF Choke Module is defective.
Fault value (r0949, interpret decimal):
I2t [100 % = 16384].

Remedy: - Reduce the motor power in the proximity of the fault-generating frequency.
- The system should not stay in a steady-state condition in the vicinity of the fault-generating frequency.
- Check the HF Choke Module and if required replace.
Note:
HF choke module (reactor module)
HF Damping Module
See also: r5173 (HF Damping Module I2t overload)

F37012 HF damping module: Heat sink temperature sensor wire breakage

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The connection to one of the heat sink temperature sensors in the HF Damping Module is interrupted.
Fault value (r0949, interpret hexadecimal):
Bit 0: HF Damping Module
Bit 1: HF Choke Module
Remedy: Contact the manufacturer.
Note:
HF choke module (reactor module)
HF Damping Module

F37013 HF Damping Module: Heat sink temperature sensor short-circuit

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The heat sink temperature sensor in the HF Damping Module is short-circuited.
Fault value (r0949, interpret hexadecimal):
Bit 0: HF Damping Module
Bit 1: HF Choke Module
Remedy: Contact the manufacturer.
Note:
HF choke module (reactor module)
HF Damping Module

F37024 HF Damping Module: Overtemperature thermal model

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The temperature difference between the heat sink and chip has exceeded the permissible limit value.
- the permissible load duty cycle was not maintained.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.
See also: r0037 (Power unit temperatures)
Remedy: - adapt the load duty cycle.
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.

F37025 HF Damping Module: Chip overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The chip temperature has exceeded the permissible limit value.
- the permissible load duty cycle was not maintained.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.
Fault value (r0949, interpret decimal):
Temperature difference between the heat sink and chip [0.01 °C].

Remedy: - adapt the load duty cycle.
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.
Note:
HF Damping Module
See also: r0037 (Power unit temperatures)

A37034 HF Damping Module: Internal overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The alarm threshold for internal overtemperature has been reached.
If the temperature inside the unit continues to increase, fault F37036 may be triggered.
- ambient temperature might be too high.
- insufficient cooling, fan failure.
Fault value (r0949, interpret binary):
Bit 0 = 1: Control electronics range.
Bit 1 = 1: Power electronics range.

Remedy: - check the ambient temperature.
- check the fan for the inside of the unit.
Note:
HF Damping Module

F37036 HF Damping Module: Internal overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The temperature inside the HF Damping Module has exceeded the permissible temperature limit.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret binary):
Bit 0 = 1: Control electronics range.
Bit 1 = 1: Power electronics range.

Remedy: - check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged once the permissible temperature limit minus 5 K has been undershot.
Note:
HF Damping Module

F37040 HF Damping Module: 24 V undervoltage

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Failure of the 24 V power supply for the HF Damping Module.
- The undervoltage threshold was undershot for longer than 3 ms.
Fault value (r0949, interpret decimal):
24 V voltage [0.1 V].
Remedy: - check the 24 V DC voltage supply of the HF Damping Module.
- carry out a POWER ON (power off/on) for the component.
Note:
HF Damping Module

A37041 (F) HF Damping Module: 24 V undervoltage alarm

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Fault in the 24 V power supply for the HF Damping Module.
- the 16 V threshold was undershot..
Fault value (r0949, interpret decimal):
24 V voltage [0.1 V].
Remedy: - check the 24 V DC voltage supply of the HF Damping Module.
- carry out a POWER ON (power off/on) for the component.
Note:
HF Damping Module
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F37043 HF Damping Module: 24 V overvoltage

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: POWER ON
Cause: Overvoltage of the 24 V power supply for the HF Damping Module.
- the 31.5 V threshold was exceeded for more than 3 ms.
Remedy: Check the 24 V DC voltage supply of the HF Damping Module.
Note:
HF Damping Module

A37044 (F) HF Damping Module: 24 V overvoltage alarm

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: Fault in the 24 V power supply for the HF Damping Module.
- the 32.0 V threshold was exceeded.
Remedy: Check the 24 V DC voltage supply of the HF Damping Module.
Note:
HF Damping Module
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F37045 HF Damping Module: Supply undervoltage

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Power supply fault in the HF Damping Module.
- The voltage monitor signals an undervoltage fault on the module.
Fault value (r0949, interpret decimal):
24 V voltage [0.1 V].

Remedy: - check the 24 V DC voltage supply of the HF Damping Module.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.
Note:
HF Damping Module

A37049 HF Damping Module: Internal fan defective

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The internal fan of the HF Damping Module has failed.

Remedy: Check the internal fan of the HF Damping Module and replace if necessary.

F37050 HF Damping Module: 24 V overvoltage fault

Message value: -

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: POWER ON

Cause: The voltage monitor signals an overvoltage fault on the module.

Remedy: - check the 24 V power supply.
- replace the module if necessary.

F37052 HF Damping Module: EEPROM data error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: POWER ON

Cause: EEPROM data error of the HF Damping Module.
Fault value (r0949, interpret hexadecimal):
0: The EEPROM data read in from the HF Damping Module is inconsistent.
1: EEPROM data is not compatible to the firmware of the HF Damping Module.
Additional values:
Only for internal Siemens troubleshooting.

Remedy: For fault value = 0:
Replace the HF Damping Module or update the EEPROM data.
For fault value = 1:
If necessary, upgrade the firmware to a later version.
Note:
HF Damping Module

A37056 (F) HF damping module: Heat sink overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The temperature of the HF Damping Module heat sink has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy:
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.
Note:
HF Damping Module

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A37310 (F) HF Choke Module: Overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: The temperature of the HF Choke Module heat sink has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy:
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.
Note:
HF choke module (reactor module)

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

F37311 HF Choke Module: Heat sink overtemperature

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The temperature of the HF Choke Module heat sink has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy:
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.

Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.
Note:
HF choke module (reactor module)

A37312 (F) HF Choke Module: Overtemperature or fan failure

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The HF Choke Module signals an overtemperature or fan failure.
Fault F37313 is output if the alarm is present for longer than 30 s.
Remedy: - The cable between the HF Choke Module and the HF Damping Module has been withdrawn or is defective (X21).
- Check the fan of the HF Choke Module and replace if necessary.
- check whether the ambient temperature is in the permissible range.
Note:
HF choke module (reactor module)
HF Damping Module
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F37313 HF Choke Module: Overtemperature or fan failure

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Alarm A37312 to display overtemperature or fan failure in the HF Choke Module was signaled for longer than 30 s.
Remedy: - The cable between the HF Choke Module and the HF Damping Module has been withdrawn or is defective (X21).
- Check the fan of the HF Choke Module and replace if necessary.
- check whether the ambient temperature is in the permissible range.
Note:
HF choke module (reactor module)
HF Damping Module

A37502 (F) HF damping module: Damping voltage too high

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The damping voltage has exceeded the alarm threshold.
- A motor harmonic with a high amplitude has coincided with the resonance frequency of the output filter.
- The current controller excessively excites the resonance of the output filter.
If the damping voltage exceeds an inadmissibly high value, F37002 is output.
Alarm value (r2124, interpret decimal):
Damping voltage in the case of a fault [mV].
See also: r5171 (HF damping voltage actual value)
Remedy: - Reduce the motor power in the proximity of the fault-generating frequency.
- Check the current controller and if required, adapt.
- If required, use another motor.
Note:
HF Damping Module
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

N37800 (F) HF Damping Module: Group signal

Message value: -
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: The HF Damping Module has detected at least one fault.
Remedy: Evaluates other actual messages.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY

A37801 (F, N) HF Damping Module: Sign-of-ife missing

Message value: Component number: %1, fault cause: %2
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: NONE
Acknowledge: NONE
Cause: There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: - check the DRIVE-CLiQ connection.
- replace the component involved.
Note:
HF Damping Module
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F37804 (N, A) HF Damping Module: CRC

Message value: %1
Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN
Reaction: OFF2 (OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: A CRC error has occurred for the HF Damping Module.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.
Note:
HF Damping Module
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F37805 HF Damping Module: EPROM checksum incorrect

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Internal parameter data is corrupted.
Fault value (r0949, interpret hexadecimal):
01: EEPROM access error.
02: Too many blocks in the EEPROM.

Remedy: Replace the module.
Note:
HF Damping Module

F37820 HF Damping Module: Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the damping module.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
Note:
HF Damping Module
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37835 HF Damping Module: Cyclic data transmission error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module. The nodes do not send and receive in synchronism.
Fault cause:
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON.
- replace the component involved.
Note:
HF Damping Module
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37836 HF Damping Module: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
Note:
HF Damping Module

F37837 HF Damping Module: Component faulted

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.
Note:
HF Damping Module

A37840 HF Damping Module DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):
The receive telegram is too early.
32 (= 20 hex):
Error in the telegram header.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):
Timeout in the telegram send list.
65 (= 41 hex):
Telegram type does not match send list.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37845 HF Damping Module: Cyclic data transmission error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
Note:
HF Damping Module
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37850 HF Damping Module: Internal software error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: POWER ON

Cause: An internal software error in the HF Damping Module has occurred.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy: - Replace the HF Damping Module
- If required, upgrade the firmware in the HF Damping Module.
- contact the Hotline.
Note:
HF Damping Module

F37851 HF Damping Module (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Upgrade the firmware of the component involved.
Note:
HF Damping Module

F37860 HF Damping Module (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).

2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:
- carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

Note:
HF Damping Module

F37875 HF Damping Module (CU): Supply voltage has failed

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:
- carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F37885 HF Damping Module (CU): Cyclic data transmission error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from the damping module to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
Note:
HF Damping Module

F37886 HF Damping Module (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
Note:
HF Damping Module

F37887 HF Damping Module (CU): Component faulted

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component (HF Damping Module) involved. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.

96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.
Note:
HF Damping Module

F37895 HF Damping Module (CU): Alternating cyclic data transmission error

Message value: Component number: %1, fault cause: %2

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.
Note:
HF Damping Module
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F37896 HF Damping Module (CU): Component properties inconsistent

Message value: Component number: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (HF Damping Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.
Fault value (r0949, interpret decimal):
Component number.

Remedy: - carry out a POWER ON.
- when a component is replaced, the same component type and if possible the same firmware version should be used.
- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).
Note:
HF Damping Module

F37899 (N, A) HF Damping Module: Unknown fault

Message value: New message: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A fault has occurred on the HF Damping Module that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Fault value (r0949, interpret decimal):
Fault number.
Note:
If required, the significance of this new fault can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the HF Damping Module by an older firmware version (r0168).
- upgrade the firmware on the Control Unit (r0018).
Note:
HF Damping Module

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F37903 HF Damping Module: I2C bus error occurred

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowledge: IMMEDIATELY

Cause: Communications error with an EEPROM or A/D converter.
Fault value (r0949, interpret hexadecimal):
80000000 hex:
- internal software error.
00000001 hex ... 0000FFFF hex:
- module fault.

Remedy: Re fault value = 80000000 hex:
- upgrade firmware to later version.
Re fault value = 00000001 hex ... 0000FFFF hex:
- replace the module.
Note:
HF Damping Module

F37950 HF Damping Module: Internal software error

Message value: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: OFF2

Acknowledge: POWER ON

Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.

Remedy: - If necessary, upgrade the firmware in the HF Damping Module to a later version.
- contact the Hotline.
Note:
HF Damping Module

A37999 (F, N) HF Damping Module: Unknown alarm

Message value: New message: %1

Drive object: CU250S_S, CU250S_S_CAN, CU250S_S_DP, CU250S_S_PN

Reaction: NONE

Acknowledge: NONE

Cause: An alarm has occurred on the HF Damping Module that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.
Note:
If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the HF Damping Module by an older firmware version (r0168).
- upgrade the firmware on the Control Unit (r0018).
Note:
HF Damping Module

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP1, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

F40000 Fault at DRIVE-CLiQ socket X100

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X100.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.

Remedy: Evaluate the fault buffer of the specified object.

F40001 Fault at DRIVE-CLiQ socket X101

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X101.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.

Remedy: Evaluate the fault buffer of the specified object.

F40002 Fault at DRIVE-CLiQ socket X102

Message value: %1

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X102.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.

Remedy: Evaluate the fault buffer of the specified object.

F40003 Fault at DRIVE-CLiQ socket X103

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X103.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.
Remedy: Evaluate the fault buffer of the specified object.

F40004 Fault at DRIVE-CLiQ socket X104

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X104.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.
Remedy: Evaluate the fault buffer of the specified object.

F40005 Fault at DRIVE-CLiQ socket X105

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X105.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.
Remedy: Evaluate the fault buffer of the specified object.

A40100 Alarm at DRIVE-CLiQ socket X100

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X100.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.
Remedy: Evaluate the alarm buffer of the specified object.

A40101 Alarm at DRIVE-CLiQ socket X101

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X101.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.
Remedy: Evaluate the alarm buffer of the specified object.

A40102 Alarm at DRIVE-CLiQ socket X102

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X102.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.
Remedy: Evaluate the alarm buffer of the specified object.

A40103 Alarm at DRIVE-CLiQ socket X103

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X103.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.
Remedy: Evaluate the alarm buffer of the specified object.

A40104 Alarm at DRIVE-CLiQ socket X104

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X104.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.
Remedy: Evaluate the alarm buffer of the specified object.

A40105 Alarm at DRIVE-CLiQ socket X105

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X105.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.
Remedy: Evaluate the alarm buffer of the specified object.

F40799 CX32: Configured transfer end time exceeded

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The configured transfer end time when transferring the cyclic actual values was exceeded.
Remedy: - carry out a POWER ON (power off/on) for all components.
- contact the Hotline.

F40820 CX32 DRIVE-CLiQ: Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F40825 CX32 DRIVE-CLiQ: Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the supply voltage wiring of the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the DRIVE-CLiQ component power supply.

F40835 CX32 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved. The nodes do not send and receive in synchronism.
Fault cause:
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F40836 CX32 DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON (power off/on).

F40837 CX32 DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F40845 CX32 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON (power off/on).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F40851 CX32 DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Upgrade the firmware of the component involved.

F40860 CX32 DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
17 (= 11 hex):
CRC error and the receive telegram is too early.
18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.

20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F40875 CX32 DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - carry out a POWER ON (power off/on).
- check the supply voltage wiring of the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the DRIVE-CLiQ component power supply.

F40885 CX32 DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the power supply voltage of the component involved.
- carry out a POWER ON (power off/on).
- replace the component involved.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F40886 CX32 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON (power off/on).

F40887 CX32 DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F40895 CX32 DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON (power off/on).
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

A50001 (F) PROFINET configuration error

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A PROFINET controller attempts to establish a connection using an incorrect configuring telegram. The "Shared Device" function has been activated (p8929 = 2).
Alarm value (r2124, interpret decimal):
10: A/F-CPU configures mixed PZD/PROFIsafe telegram.
13: F-CPU and PROFIsafe is not activated (p9601.3).
15: PROFIsafe telegram of the F-CPU does not match the setting in p9501.30.
See also: p9601 (SI enable functions integrated in the drive (processor 1))
Remedy: Check the configuration of the PROFINET controllers as well as the p8929 setting.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A50010 (F) PROFINET Name of Station invalid

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: PROFINET Name of Station is invalid.
Remedy: Correct the name of the station (p8920) and activate (p8925 = 2).
See also: p8920 (PN Name of Station)
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A50020 (F) PROFINET: Second controller missing

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The PROFINET function "Shared Device" has been activated (p8929 = 2). However, only the connection to a PROFINET controller is present.
Remedy: Check the configuration of the PROFINET controllers as well as the p8929 setting.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F50510 FBLOCKS: Logon of the run-time group rejected

Message value: -
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: When the run-time groups of the free function blocks attempted to log on with the sampling time management, the logon of at least one run-time group was rejected.
Too many different hardware sampling times may have been assigned to the free function blocks.
Remedy: - Check number of available hardware sampling times (T_sample < 8 ms) (r7903).

F50511 FBLOCKS: Memory no longer available for free function blocks

Message value: -
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: When the free function blocks were activated, more memory was requested than was available on the Control Unit.
Remedy: Not necessary.

A50513 (F) FBLOCKS: Run sequence value already assigned

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An attempt was made to assign a run sequence value already assigned to a function block on this drive object to another additional function block on the same drive object. A run sequence value can only be precisely assigned to one function block on one drive object.
Remedy: Set another value that is still available on this drive object for the run sequence.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY

A50517 FBLOCKS: Int. meas. active

Message value: -
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A Siemens internal measurement has been activated.
Remedy: Carry out a POWER ON (power off/on) for the Control Unit involved.

F50518 FBLOCKS: Sampling time of free run-time group differs at download

Message value: %1
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: In the STARTER/SCOUT project that was downloaded, the hardware sampling time of a free run-time group (1 <= p20000[i] <= 256) was set to a value that was either too low or too high.
The sampling time must be between 1 ms and the value r20003 - r20002.
If the sampling time of the selected free run-time group is < 1 ms, the equivalent value of 1 ms is used.
If the value >= r20003, then the sampling time is set to the next higher or the same software sampling time >= r21003.
Fault value (r0949, decimal interpretation):
Number of the p20000 index of the run-time group where the sampling time is incorrectly set.
Number of the run-time group = fault value + 1
Remedy: - correctly set the sampling time of the run-time group.
- if required, take all of the blocks from the run-time group.
Note:
Fault F50518 only detects an incorrectly parameterized run-time group. If, after correcting p20000[i] in the project, this error occurs again at download, then the run-time group involved should be identified using the fault value (r0949) and the sampling time correctly set.

Appendix A

Contents

A.1 ASCII table (excerpt)

The following table includes the decimal and hexadecimal notation of selected ASCII characters.

Table A-1 ASCII table (excerpt)

Character	Decimal	Hexadecimal	Character	Decimal	Hexadecimal
Space characters	32	20	H	72	48
-	45	2D	I	73	49
0	48	30	J	74	4A
1	49	31	K	75	4B
2	50	32	L	76	4C
3	51	33	M	77	4D
4	52	34	N	78	4E
5	53	35	O	79	4F
6	54	36	P	80	50
7	55	37	Q	81	51
8	56	38	R	82	52
9	57	39	S	83	53
A	65	41	T	84	54
B	66	42	U	85	55
C	67	43	V	86	56
D	68	44	W	87	57
E	69	45	X	88	58
F	70	46	Y	89	59
G	71	47	Z	90	5A

A.2 Motor code list

Table A-2 Motor code for synchronous motors

Order No.	Motor type (p0300)	Motor code (p0301)
1LE400x-1ABxx-xxxx	204	20401
1LE400x-1BBxx-xxxx	204	20402

List of abbreviations

B

Abbreviations used with the SINAMICS G120:

Abbreviation	Significance
A	
AC	Alternating Current
A/D	Analog-Digital converter
ADR	Address
AFM	Additional Frequency Modulation
AG	Programmable controller
AI	Analog Input
AK	Request identifier
AO	Analog Output
AOP	Advanced Operator Panel
AR	Automatic Restart
ASIC	Application-Specific Integrated Circuit
ASP	Analog Setpoint
ASVM	Asymmetric Space Vector Modulation
B	
BCC	Block Check Character
BCD	Binary-Coded Decimal
BI	Binector Input
BIA	BG-Institute for Occupational Safety and Health
BICO	Binector-Connector technology
BO	Binector Output
BOP	Basic Operator Panel
C	
C	Commissioning
CB	Communication Board
CCW	Counter-Clockwise
CDS	Command Data Set
CI	Connector Input
CM	Configuration Management
CMD	Command
CO	Connector Output
CO/BO	Connector Output / Binector Output

Abbreviation	Significance
COM	Common contact on a changeover contact (terminal is connected to NO or NC)
CU	Control Unit
CW	Clockwise
D	
D/A	Digital-Analog converter
DC	Direct Current
DDS	Drive Data Set
DI	Digital Input
DIP	DIP switch
DO	Digital Output
DP	Distributed I/O
DS	Drive State
E	
EEC	European Economic Community
EEPROM	Electrically Erasable Programmable Read-Only Memory
ELCB	Earth Leakage Circuit Breaker
EMC	Electromagnetic Compatibility
EMF	Electromagnetic Force
ES	Technical System (Engineering System)
ESB	Equivalent circuit diagram
F	
FAQ	Frequently Asked Questions
FB	Function Block
FCC	Field Current Control
FCL	Fast Current Limitation
FF	Fixed Frequency
FFB	Free Function Block
FLB	Flat-top modulation
FOC	Field-Oriented Control
FP	Function diagram
FREQ	Frequency
FSA	Frame Size A
FSB	Frame Size B
FSC	Frame Size C
FSD	Frame Size D
FSE	Frame Size E
FSF	Frame Size F
G	
GSD	Generic Station Description
GSG	Getting Started Guide
GUI ID	Global Unique Identifier

Abbreviation	Significance
H	
HIW	Main actual value
HMI	Human Machine Interface
HO	High Overload (constant torque)
HSW	Main setpoint
HTL	High-level Transistor Logic
I	
IASC	Internal Armature Short-Circuit
COMM	Commissioning
IGBT	Insulated Gate Bipolar Transistor
I/O	Input/Output
IOP	Intelligent Operator Panel
J	
JOG	Jogging
K	
KDV	Data Cross-Check
KIB	Kinetic Buffering
L	
LCD	Liquid Crystal Display
LED	Light Emitting Diode
LGE	Length
LO	Light Overload (variable torque)
LSTO	Latched Safe Torque Off
LWL	Fiber-optic cable
M	
MHB	Motor Holding Brake
MLP	Multi-Language Package
MOP	Motorized Potentiometer
N	
NC	Normally Closed contact
NEMA	National Electrical Manufacturers Association
NO	Normally Open contact
O	
OLM	Optical Link Module
OLP	Optical Link Plug
OP	Operator Panel
OPI	Operating instructions
P	
P1	CPU 1
P2	CPU 2
Pe	PROFIenergy

Abbreviation	Significance
PID	Proportional Integral Differential
PKE	Parameter identifier
PIV	Parameter Identifier Value
PLC	Programmable Logic Controller
PM	Power Module
PM-IF	Power Module Interface
PPO	Parameter Process Data Object
PTC	Positive Temperature Coefficient
PWE	Parameter value
PWM	Pulse-Width Modulation
pxxxx	Writable parameters
PZD	Process data
Q	
QC	Quick Commissioning
R	
RAM	Random Access Memory
RCCB	Residual Current Circuit Breaker
RCD	Residual Current Device
RFG	Ramp-Function Generator
RFI	Radio Frequency Interference
ROM	Read-Only Memory
RPM	Revolutions Per Minute
rxxxx	Read-only parameters of analog signals
RZM	Space vector modulation (SVM)
S	
SBC	Safe Brake Control
SLS	Safely-Limited Speed
SLVC	Sensorless Vector Control
SOL	Serial Option Link
SS1	Safe Stop 1
STO	Safe Torque Off
STW	Control word
STX	Start of Text
SVM	Space Vector Modulation
T	
TTL	Transistor-Transistor Logic
U	
U/f	Voltage/frequency
USS	Universal serial interface

Abbreviation	Significance
V	
VC	Vector Control
VT	Variable Torque
Z	
ZSW	Status word
ZUSW	Additional setpoint

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C

Numbers

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W

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