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1. Overview

The LCD monitor SCD 1597-Exx has been developed and constructed especially for industrial applications. This monitor can be used in applications where a standard CRT-device would be unsuitable, due to space or environmental restrictions.

Its compact enclosure opens up a wide spectrum of possible application areas for the SCD 1597-Exx, ranging from air-conditioned computer rooms behind a control cabinet door, to the immediate vicinity of machinery in a special protective enclosure. As is the case for all industrial systems, the monitor has been designed to withstand the particular demands placed upon such equipment, e.g., it is immune to electromagnetic radiation and can withstand a large temperature range.

The trend-setting LCD technology in this monitor has relegated picture geometry distortion and colour patches to the past. Even at the low refresh rate of 50 Hz. the screen remains flicker-free. The SCD 1597-Exx thus fulfils even the strictest ergonomic requirements. Pictures of lesser resolution are expanded to fill the screen.

The SCD 1597-Exx can simultaneously display up to 262,144 colours enabling realistic colour images and videos to be displayed. The LCD-monitor contains special hardware to convert a standard analogue VGA video signal for the display controller. Compatibility with conventional CRT monitors is, thus, guaranteed.

It is very easy to adjust the monitor settings using the clearly designed OSD (On Screen Display). The "Automatic Alignment" function does away with the need to carry out tedious adjustments such as picture position and phase. At the press of a button, the monitor performs these alignments automatically.

The SCD 1597-Exx is equipped with an active 15.0" TFT display module with a maximum resolution of 1024x768 pixels. The integrated power management system VESA DPMS, allows a significant reduction in power consumption when the synchronisation signal from the computer has been switched off, compared with that under "normal" operation.

1.1. Layout of this Handbook

This handbook should be kept within reach while installing and operating the LCD-monitor. It has been laid out so that even inexperienced users can find the information they require. Chapters are clearly arranged according to subject.

In detail, the chapters are arranged as follows:

- **Chapter 1 Introduction**
This chapter provides a brief description of the SCD 1597-Exx, including its properties, application areas and special features.
- **Chapter 2 Installation**
This chapter is mainly concerned with preparing the LCD-monitor for use, its installation and cabling.
- **Chapter 3 Operation**
All operations and adjustment possibilities for the SCD 1597-Exx are described here.
- **Chapter 4 Technical Data**
This chapter contains technical details such as dimensions, power supply, environmental considerations and EMC data.

Important: The manufacturer has gone to great lengths to match the quality of the documentation to the high standard of this product. In achieving this, we are reliant on the support of our customers. If anything in this handbook is not clearly understandable or if there are any errors, then please submit a short note to that effect. The same applies for any suggestions for improvement. We are grateful for all such assistance.

1.2. Warnings and Safety Notes

Transport

The LCD-monitor should only be transported in its original packaging to ensure it will be properly protected against shocks and rough handling.

Setting Up

When installing the monitor, it should be noted whether any moisture (condensation) has entered the unit during transport or storage. Additional important installation information can be found in the "Technical Data" chapter.

EMC

This is a Class A piece of equipment (industrial use). In domestic situations, it may cause interference. Under such circumstances, the operator can be required to undertake appropriate measures to minimise problems.

This LCD-monitor is a component designed for building into industrial systems. The operator of the entire plant is responsible for maintaining electromagnetic compatibility according to EMC-law.

Repairs

Before the unit is opened, it must be switched off and the power supply disconnected. Only authorised persons may open the unit.

Additions or changes to the unit may damage the system or affect its EMC behaviour.

Cleaning

The unit must be isolated from the power supply before cleaning. If heavily soiled, the LCD-monitor can be cleaned with a damp cloth and mild detergent. Care must be taken to ensure that no moisture enters the unit during cleaning.

Scouring powders and solvents must never be allowed to come in contact with the unit. Only qualified service technicians should clean the inside of the unit.

1.2.1. Instructions for Handling Assemblies Susceptible to Electrostatic Shock

Most of the assemblies within the SCD 1597-Exx LCD-monitor contain components which can be destroyed by electrostatic voltages. It is also possible for the assemblies to be damaged in such a way that total failure does not occur.

If you (as an authorised service technician) are handling such assemblies then the following precautions should be observed:

- When such assemblies are being handled, a means of electrostatic discharge must be available. This can be, for example, an earthed object, which can be touched to discharge electrostatic voltages.
- This applies to all tools used (insulated). They must also be discharged at an earthed object.
- When assemblies are removed or added to the system, the unit must always be switched off and the power supply cable disconnected.
- Vulnerable assemblies should always be held by their edges. Avoid touching tracks and contact pins.

2. General Installation

Preparations for installing the LCD-monitor include the following points:

- Removal of all packaging
- Checking of components for damage
- Comparison of components received with those on the delivery note
- Connection to the computer system and power supply
- Building into your system, noting technical and ergonomic recommendations

2.1. Removing the Packaging and Checking Individual Parts

After unpacking all the delivered components, they should be checked for completeness and for possible transport damage (visual inspection). If any deficiencies are found then please contact the service department given on the delivery note. Have the delivery note number, serial number and a description of the deficiency to hand.

The original packaging should be kept for future transportation.

2.2. Installing the LCD-Monitor

Using the two fixing brackets, the SCD 1597-Exx can be either attached to a front plate or built into a special enclosure. In order to guarantee safe and interference-free operation, the following points should be borne in mind during installation:

- **Thermal problems**
- **EMC problems**
- **Safety problems**
- **Ergonomics**
- **Mechanical Installation**

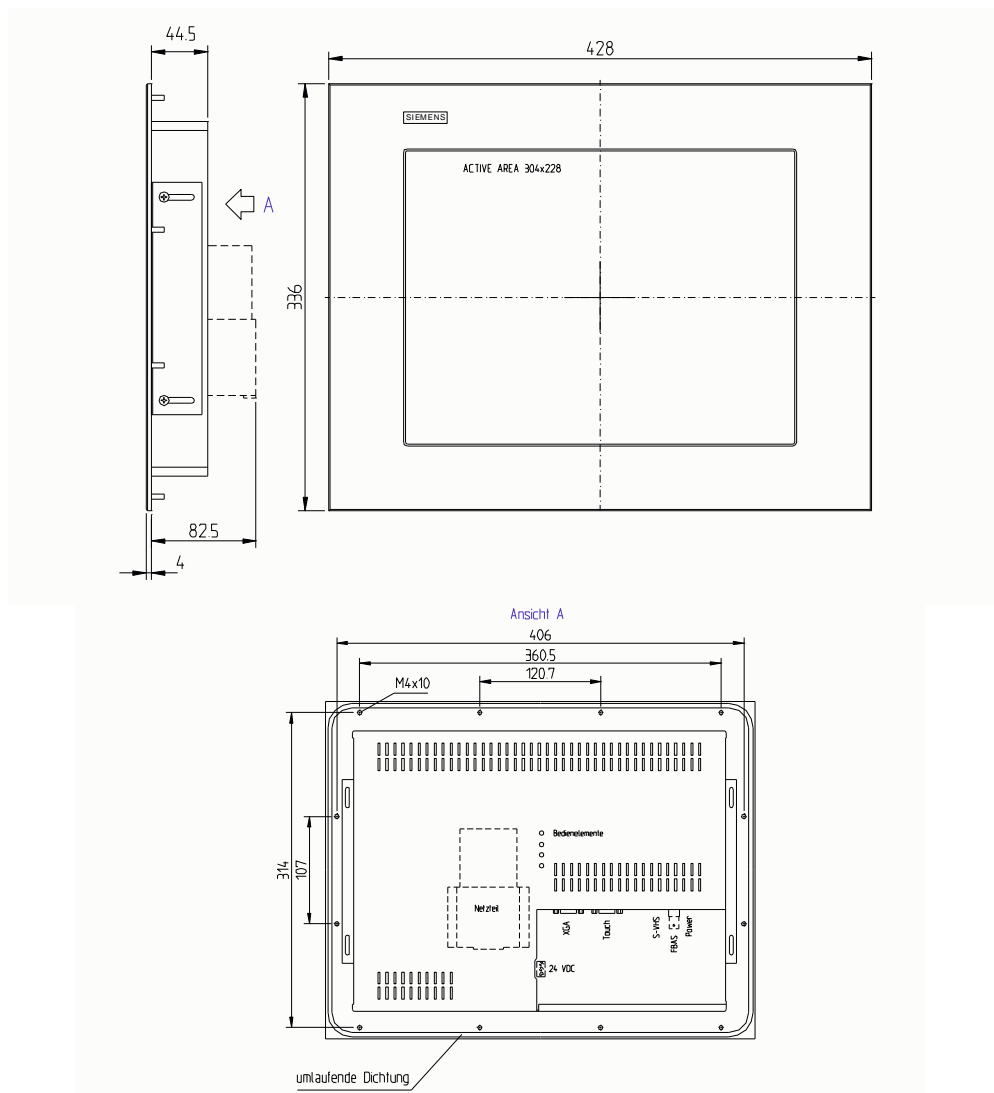


Figure1: Dimensions of the SCD 1597-Exx

Thermal Problems

In order that the LCD-monitor maintains an optimum operating temperature while in use, air must be allowed to circulate freely around the SCD 1597-EXX enclosure. It is particularly important that the rear of the system is not blocked.

Please bear in mind that increased temperatures can lead to defects and to a significant reduction in the lifetime of the monitor.

EMC Problems

This LCD-monitor is a piece of equipment designed for building into an industrial system. The operator of the entire plant is responsible for maintaining electromagnetic compatibility according to EMC laws.

Safety Problems

All voltage and signal connections must adhere to legal requirements.

Ergonomics

The screen should be easily viewable from all sides without reflections.

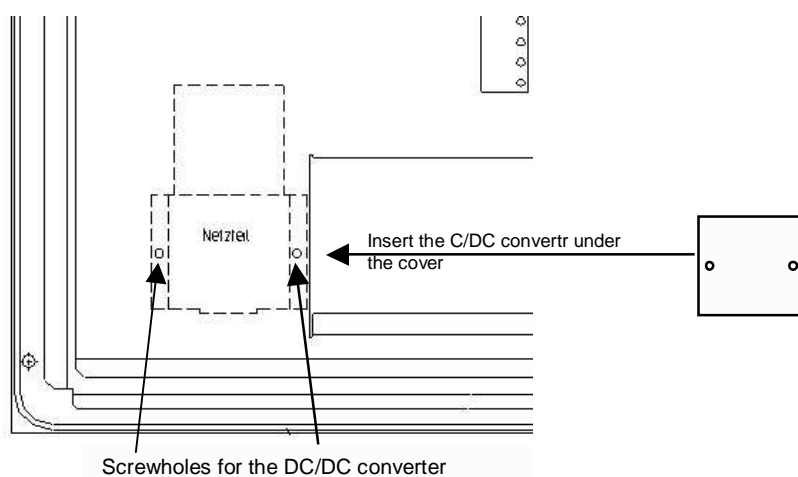
Mechanical Installation

Two securing brackets are used to mount the monitor into the system (see Figure 1, page 11).

2.2.1. Installation of AC/DC-power supply unit or 24V-DC/DC-converter

Either an AC/DC power supply unit or a DC/DC converter can be used to supply the control panel with 24VDC. If an AC/DC power supply unit is used, it is attached to the enclosure

If the DC/DC converter, which is delivered with the unit, is to be used then it should be inserted below the AC/DC power supply unit. so that the 24V connector is accessible. The DC/DC converter should then be screwed to the enclosure using to the two holes provided for the bracket.



The cable from the AC/DC power supply unit (12VDC) or from the DC/DC converter is plugged directly into the socket (power) on the SCD 1597-Exx. It should be secured using a pull-relief.

2.3. Cable Connections and Pin Assignments

The LCD-monitor has been tested and set-up in the factory. Before use, the power supply and the VGA signals should be connected to the sockets provided. Connections to the monitor should adhere to EMC regulations.

A high-quality 75-ohm coaxial cable must be used for the VGA-signals. Low quality cables can result in interference and shadowing on the display.

VGA-Interface

The VGA interface is a standard 15-pin male HD-D-type connector.

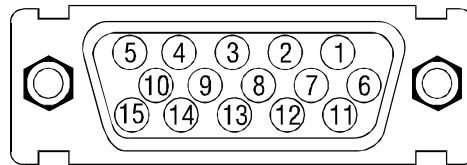


Figure2: VGA-interface

Pin	Signal
1	Video input RED
2	Video input GREEN
3	Video input BLUE
4	Not used
5	Not used
6	GND (RED)
7	GND (GREEN)
8	GND (BLUE)
9	Not used
10	GND
11	Not used
12	Not used
13	H-Sync.
14	V-Sync.
15	Not used

Power Supply

Power is supplied to the SCD 1597-Exx via a standard power connector on the rear of the unit.

Pin	Name	Description
○	GND	Voltage input GND
●	+12V	Power supply +12VDC

2.4. Electrical Installation

Before connecting the SCD 1597-Exx to the power supply, a check should be carried out as to whether the VGA connector is plugged in properly and the screws tightened..

The monitor can be connected directly to the power supply (note the polarity of the supply). If a video signal is connected, the image will appear immediately on the screen.

There are many possible reasons why no image may appear on the display after it has been switched on:

- no video signal connected
- no synchronisation signal connected
- horizontal and vertical synchronisation signals are connected the wrong way round

2.5. Touch-screen version SCD 1597xx/T

The installation of the necessary touch screen driver software is described in the manufactures original touch-screen manual which is enclosed.

3. Operation and Alignment

This chapter contains a description of all the operation and alignment functions.

3.1 Location of the Operation and Adjustment Controls

All controls are accessible from the rear of the unit. Their location is shown in Figure 1 on page 32. These controls are used for the OSD-menu.

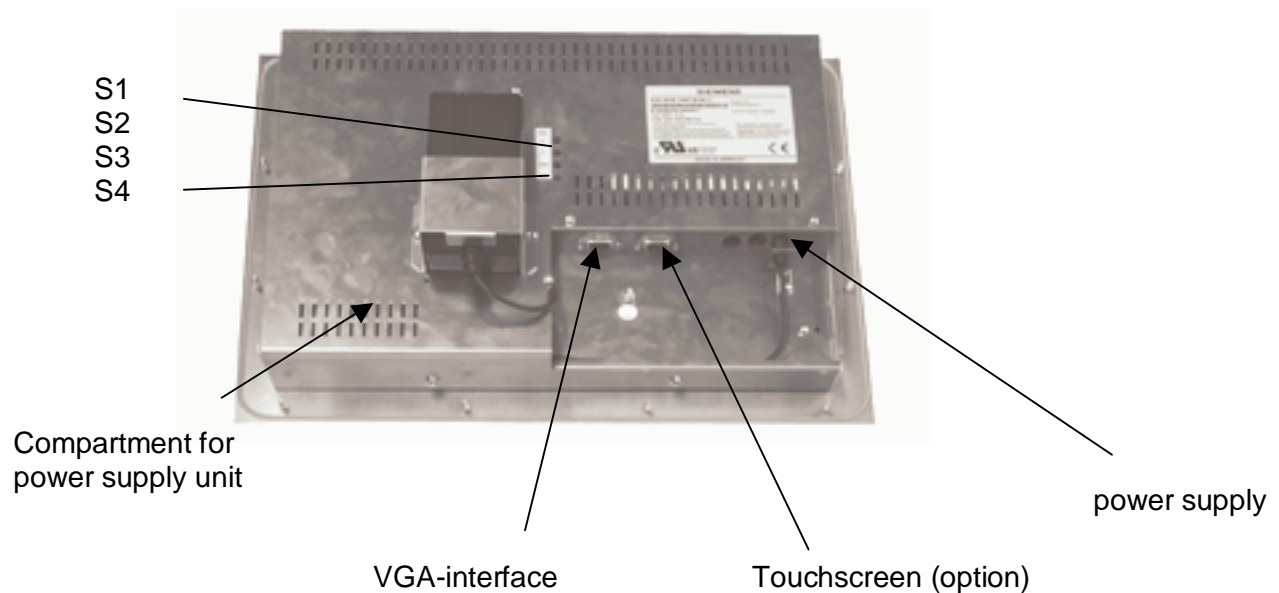


Figure 3: Location of the operation and alignment elements

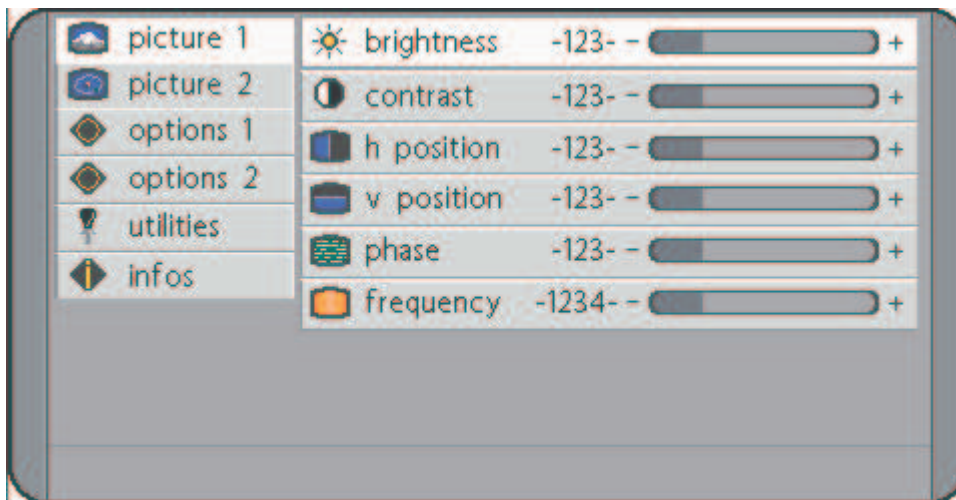
S1	+
S2	-
S3	Menu
S4	Set

3.2 Adjusting the Converter

Since there are no standards for video output signals from VGA cards, the first time the unit is switched on it will automatically adjust itself to the graphic card currently being used.

3.2.1. OSD-Menu

The „On Screen Display“ OSD is a menu system, which is shown on the display. With the help of OSD and the described controls elements, all adjustments of the monitor are executable. There are just 4 keys S1 to S4 to control the OSD.



OSD-Menu / Quick-OSD-Menu

In addition to the **OSD** menu there are more possibilities to adjust important functions like brightness, contrast and automatic adjustment directly via a **Quick-OSD-menu**.

Function(s) of the control keys:

<+>

- Increase value, menu navigation (go to sub menu / go to right)
- Invoke Quick-OSD-menu: To execute an automatic adjustment

<->

- Decrease value, menu navigation (go to left)

MENU

- Invoke OSD
- Menu navigation (switching between main- and sub-menu)

SET

- Menu navigation (go down)
- Invoke Quick-OSD-menu: Brightness and contrast adjustment

3.2.2. Quick-OSD-Menu-Functions

Following adjustments can do via the Quick-OSD-menu:



- Invoke via key **<SET>**

Function	Adjustment/value	Description
Contrast	Range: 0 to 100 via key <+>/<->	Contrast adjustment
Brightness	Range: 0 to 100 via key <+>/<->	Brightness adjustment

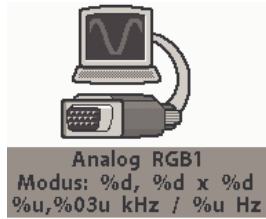
- Invoke via key **<+>**

Function	Adjustment/value	Description
Automatic image adjustment	Press key <+> to start the adjustment	Perform an automatic image adjustment. Adjustment of frequency, phase and image position.

3.2.3. OSD-Menu-Function

- Invoke via key <MENUE>

Main menu	Function	Adjust function / value / range	Description
Picture 1	Brightness	setting range: 0 to 100 through key (+/-)	adjust brightness
	Contrast	setting range: 0 to 100 through key (+/-)	adjust contrast change contrast between dark and light colors
	H Position	setting range: 0 to 100 through key (+/-)	move picture in horizontal direction
	V-Position	setting range : 0 to 100 through key (+/-)	move picture in vertical direction
	Phase	setting range : 0 to 31 through key (+/-)	adjust phase of input signal
	Frequency	setting range : 950 to 1050 (dependent to picture) through key (+/-)	adjust frequency of input signal
Picture 2	Sharpness	1, 2, 3, 4, 5	adjust sharpness of the picture by using no. 1 to 5 1=sharp, 5= soft
	Gamma	Linear or CRT	correction of gamma curve value of colors will be forwarded to the display
	Color temperature	5000 - 6500 – 9300 - VAR	color temperature / adjust color three defined and one adjustable color temperatures are for selection activate „VAR“ - for RGB shows up a adjustment beam. 0 to 100 % (50% correspond to factor 1)
Option 1	OSD	select between nine defined OSD positions f	define position OSD
	OSD H-Position	setting range : 0 to 100 through key (+/-)	move OSD-menu in horizontal position
	OSD V-Position	setting range : 0 to 100 through key (+/-)	move OSD-menu in vertical position
	OSD timeout	5 ... 60 seconds	adjust time after the OSD menu is automatically fade out the adjustment ensures between 5 to 60 s in steps of 5 s.
	OSD background	Opaque – Transparent	select background color of the OSD menu you have the choice between transparent and colored background.
	Backlight	setting range : 0 to 100 through key (+/-)	adjust brightness ob backlight display herewith you can match the brightness of the picture with the brightness of the room.
	Noise suppression	ON - OFF	Standard adjustment OFF. By ON: Activate the function noise suppression. This function suppresses interference at the sync signal lines to avoid A new auto adjustment during short interference.

Main menu	Function	Adjust function / value / range	Description
Option 2	DPMS	ON – OFF	Display Power Management System (DPMS) on or off If DPMS activated, the monitor is turn off (backlight) when a synch signal is left. The screen is dark.
	Source scan	OFF – ON – Standard	Standard: ON Note: To scan new video source is not relevant because the monitor has one RGB input source only.
	Blank color	red – green – blue – black	Choose the background color of the screen when no input signal is present.
	Display	–	Display resolution (not from the input source)
	Info signal source	ON – OFF	Input source icon on or off The icon is shown when input signal are changed. The icon shows the following information's: <ul style="list-style-type: none"> - signal source (e.g. RGB analog) - Mode number (internal mode number of the timing list) - Image resolution of the input signal - H- and V-frequency 
Utilities	Language	Englisch – German	OSD language
	Calibration	<+> press	Adjustment of the internal A/D converter (following the menu instruction)
	Factory reset	<+> press	Reset of values like brightness, contrast,.. to default values
	Installation RGB-Mode	<+> press	Enter a new timing which is not in the internal timing table. This function should used, when the shown image resolution is not the resolution are expect. When press <+> the sub menu expect 9 timing parameter.
	When <+>, H- and V-Frequency	–	Show the H- and V-Frequency of the present input signal.
	H/V-total, H/V-start Option	– Var. RGB-Mode inactive, Mode1, Mode2, Mode3	Show the used timing parameter of the present input signal Inaktiv: used the internal timing table only Mode1: use the timing parameter and perform a complete auto adjustment. (usually used) Mode2: use the timing parameter and perform an auto adjustment without an automatic image position adjustment. Mode3: use the timing parameter and perform an auto adjustment without an automatic frequency adjustment.
	H-resolution	100 to 2000 through key (+/-)	Horizontal image resolution (important parameter)
	V-resolution	100 to 2000 through key (+/-)	Vertical image resolution (important parameter)
	H-total	100 to 2500 through key (+/-)	Whole pixel per line (important parameter)
	H-Start	0 to 750 through key (+/-)	Number of Pixels from H-sync start to image start
V-Start	0 to 500 through key (+/-)	Number of lines from V-sync start to image start	
Install	<+> press	Activate the feed timing parameter	
test pattern	<+> press	Show a test image	
Info	Firmware, Resolution, Timing	–	Show the firmware version and timing data of the present input signal

4. Technical Data

4.1. Display Module

Type	Colour active TFT-LCD
Diagonal	38.1 cm (15.0")
Display area (WxH)	304.1 x 228.1 mm ²
Resolution	1024 x 768 pixels
Pitch	0.273 x 0.273 mm ²
Colours	262144
Backlight	4xCCFT (Cold Cathode Fluorescent Tube)
Brightness (typical)	approx. 250 cd/m ²

4.2. Power Supply

Input voltage	11.4 – 12.6VDC
Power consumption (normal operation)	approx. 18W
Power consumption (StandBy)	approx. 5W

4.3. Operating Conditions

Operating temperature	0 to +40°C
Storage temperature	-25 to +60°C
Humidity	max. 95% (non condensing)

4.4. Protection

Protection class	none
Front screen	none

4.5. Enclosure

Weight	approx. 3.9kg
Enclosure material	steel
Enclosure colour	grey

4.6. Input Signals

Level (Video)	0.7V _{ss} RGB analogue at 75Ω
Bandwidth	140Mhz (-3dB)
Impedance	75Ω
Synchronisation	- Sep. Sync. (TTL) - Sync on green - Composite Sync
H-Frequency	30 to 100 KHz
V-Frequency	50 to 100 Hz**

4.7. EU Declaration of Conformity on EMC

Product	LCD-Monitor SCD 1597-Exx		
Test foundations	EU framework guidelines	No. 89/336/EWG No. 92/031/EWG No. 73/23/EWG No. 93/68/EWG	
Harmonised standards used	EN 55022 Class A +A1/EN55022/A1 EN 50082-2 EN 60950	Edition 05/1995 Edition 08/1994 Edition 02/1996 Edition 11/1997	Interference emissions Interference resistance Safety

