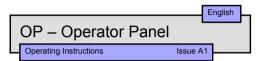
## **SIEMENS**





## 1. Safety Information



- The OP can be fitted to and removed from the inverter whilst power is applied.
- If the OP has been set as the I/O control (P0700 = 1), the drive will stop if the OP is removed.
- The OP does not have an individual UL listing. When the OP is fitted to the inverter the complete unit becomes a UL listed system.

## 2. Operating Instructions

For instructions on fitting the OP to the inverter, please refer to the MICROMASTER 410 Operating Instructions (Appendix A)

For a complete functional description of the OP, please refer to the MICROMASTER 410 Operating Instructions (Section 3).

To submit any suggestions for improvements, please visit the Siemens Standard Drives Web Site at http://www.siemens.de/micromaster



Printed in England

A5E00131089A

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