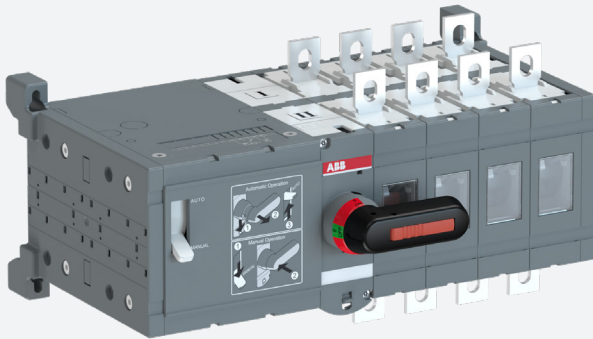


FOR RECYCLING PURPOSES ONLY

# Disassembly Instructions

## Motorized change-over switches OTM160–250\_C



---

# Table of contents

<b>003</b>	<b>Important information</b>
<b>004–005</b>	<b>Disassembly of the motorized change-over switch</b>
<b>006</b>	<b>Disassembly of the handle kit</b>
<b>007</b>	<b>Disassembly of the switch-disconnector</b>
<b>008–009</b>	<b>Disassembly of the pole</b>
<b>010</b>	<b>Disassembly of the mechanism</b>
<b>011–013</b>	<b>Component list</b>
<b>014</b>	<b>Recycling information in accordance with the WEEE</b>

# Important information

This document shows the disassembly process of OTM160–250\_C motorized change-over switches. Accessories, such as shafts, clamps, shrouds, neutral links and auxiliary contacts are not included. **Note! This document is for recycling purposes only.**

## Safety Notes

Before starting the disassembly process it is mandatory to put the motorized change-over switch in open position.

Disassembly of motorized change-over switches must be performed by qualified and skilled personnel in the electrical field (IEV 195-04-01: person with relevant education and experience to enable him or her to perceive risks and to avoid hazards which electricity can create) and having a detailed knowledge of motorized change-over switches.

Disassembly must be done in an ergonomic workspace which can ensure the protection of the person doing the disassembling.

Applicable national legislation and international standards in force at the time of the disassembly of the motorized change-over switches must be taken into account in addition to the prescriptions illustrated in this document.

ABB declines any responsibility for injury to people or damage to property resulting from a failure to comply with the instructions set out in this document and with any applicable safety standard.

## Personal Protective Equipment (PPE)

When doing the disassembling following safety Personal Protective Equipment (PPE) must be worn:

Glasses



Gloves



Safety shoes



Protective clothes



## Tools

The disassembly process requires the use of tools (e.g. screwdriver, torx key, pliers). Tools to be used are specified inside each phase of the disassembly process.

## Disassembly process

For each phase of the disassembly process the following information is provided:

- Part/parts to be disassembled (title of the phase)
- Tools to be used
- Description of actions to be performed
- Pictures showing actions to be performed
- List, quantity and picture of disassembled parts with an indication about separate treatment (when applicable)
- In case of potential hazards signal below is reported:



# Disassembly of the motorized change-over switch

## Phase 1, 2,3,4,5–End plates, contact guide supports, side covers, top cover

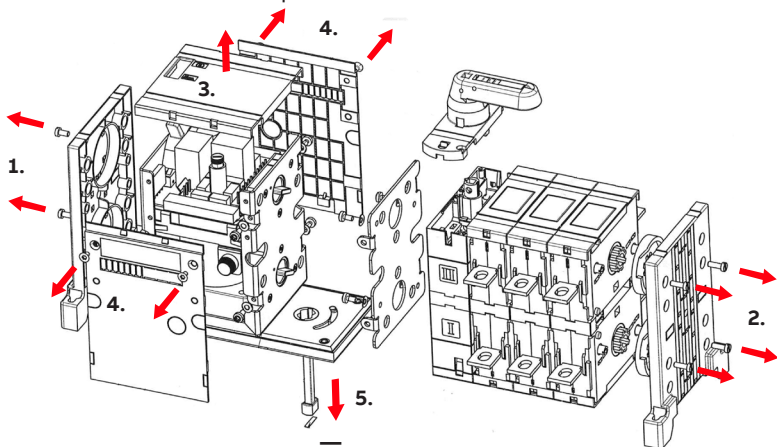
1. Use a torx key (size 15) to unscrew the 3 screws fixing end plate and mounting plate to the motor operator.

2. Use a torx key (size 15) to unscrew the 4 screws fixing end plate, mounting plate and contact guide supports to the change-over switch.

3. Remove the top cover of the motor operator with the help of a flat screwdriver.

4. Use a torx key (size 20) to unscrew the 4 screws fixing the side covers to the motor operator.

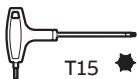
5. Use pliers to separate retaining plate and transmission shaft from the motor operator.



### Tools

Torx key (size 15)

Flat screwdriver

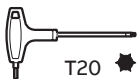


T15



Torx key (size 20)

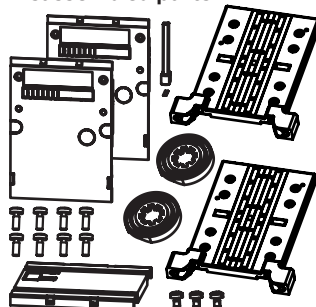
Pliers



T20



### Disassembled parts



- 2 end plates
- 2 contact guide supports
- 4 screws
- 3 screws
- 2 side covers
- 4 screws
- 1 top cover
- 1 transmission shaft
- 1 retaining plate

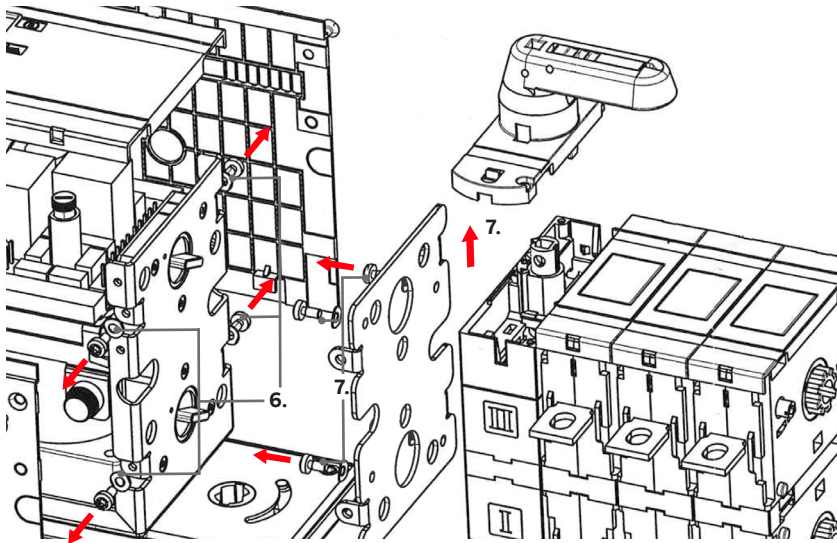
---

### Phase 6,7,8, – Motor operator, handle kit and assembling plate

6. Unscrew the 4 screws fixing assembling plate and change-over switch to the motor operator.

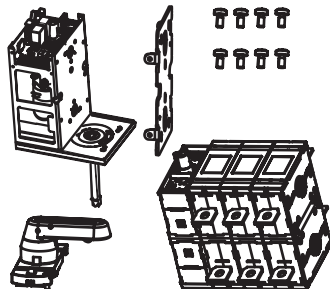
7. Unscrew the 4 screws fixing the assembling plate to the change-over switch.

8. Separate the handle kit from the box (see instructions on the page 7).




---

#### Disassembled parts



- 1 motor operator
- 4 screws
- 1 assembling plate
- 4 screws
- 1 change-over switch

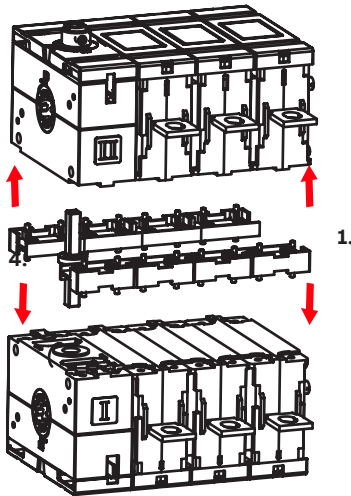
---

# Disassembly of the change-over switch

---

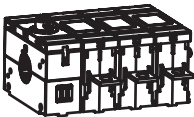
## Phase 1 – Switch-disconnectors and interm covers

1. Separate the switch-disconnectors, interm covers and contact guide supports from each other manually.



---

### Disassembled parts



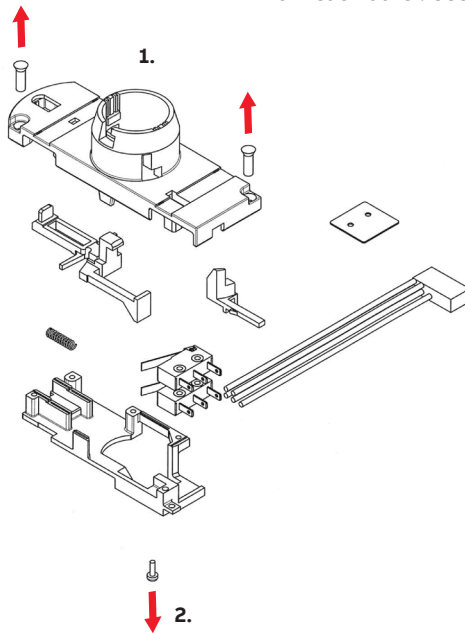
- 1 joint + 8-10 interm covers
- 2 switch-disconnectors

# Disassembly of the handle kit

## Phase 1 & 2 – Handle kit

1. Use a Pozidriv screwdriver (size 0) to unscrew the 2 screws.

2. Use a Pozidriv screwdriver (size 0) to unscrew the 1 screw. Separate the parts from each other. Use pliers if needed.



### Tools

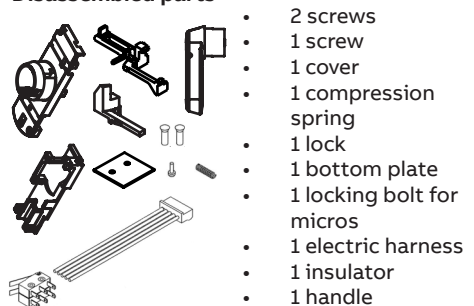
Pozidriv screwdriver



Pliers



### Disassembled parts



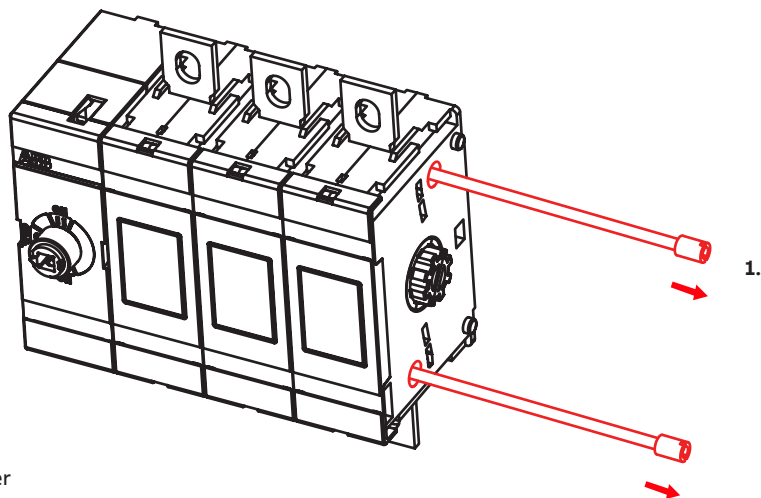
---

# Disassembly of the switch-disconnector

---

## Phase 1 – Stud screws

1. Use a flat screwdriver to unscrew the stud screws fixing the poles to the mechanism.



---

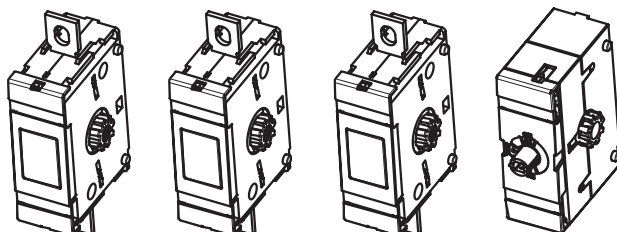
### Tools

Flat screwdriver



---

### Disassembled parts



- 2-4 poles
- Mechanism
- 2 stud screws

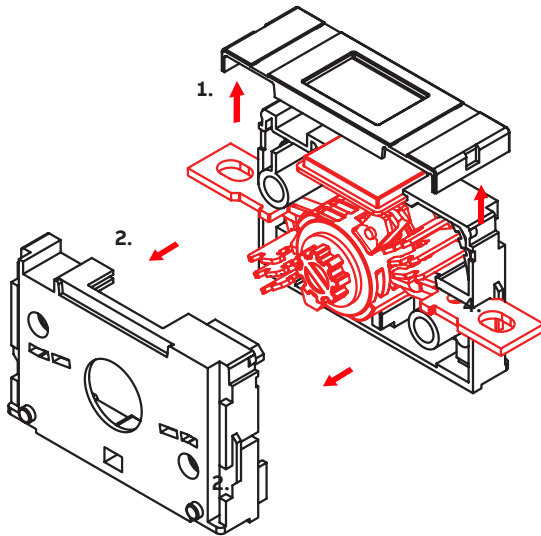


# Disassembly of the pole

## Phase 1 & 2 – Cover, frames and inner parts

1. Use a flat screwdriver to remove the cover.

2. Separate the frames and remove contact construction, arc plates, fixed contacts and window manually.

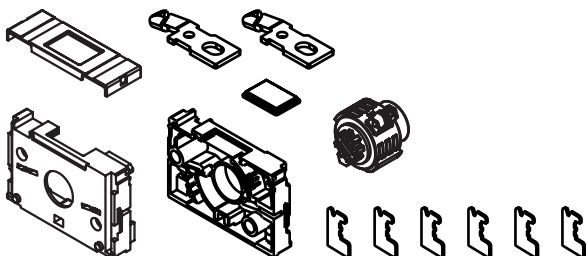


### Tools

Flat screwdriver



### Disassembled parts



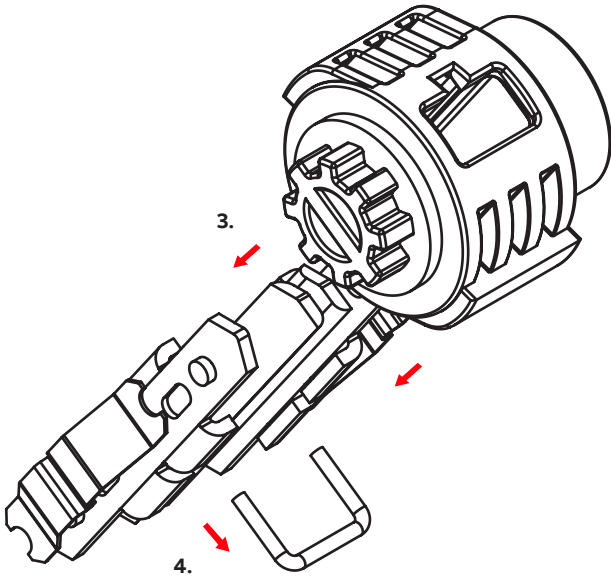
- Frame A
- Frame B
- Contact construction
- 2 fixed contacts
- 6 arc plates
- Cover
- Window



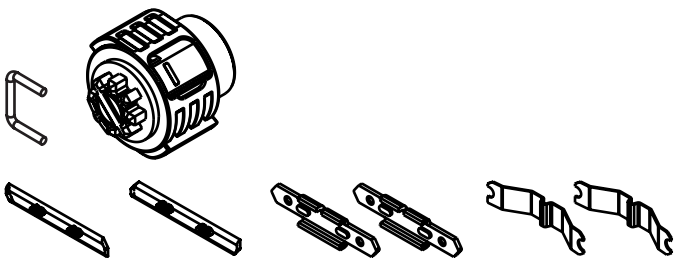
**Phase 3 & 4 – Contact construction**

3. Remove the knife structure from the roll manually.

4. Remove the spring guide and separate contact knives, contact springs and contact irons from each other manually.



**Disassembled parts**



- Roll
- 1 contact knife
- 1 contact knife
- 2 contact irons
- 2 contact springs
- 1 spring guide

# Disassembly of the mechanism

1. Remove the cover with the help of a flat screwdriver.

2. Unscrew the 2 screws with a torx key to remove the upper frame. Remove contact guide support and two steel nuts manually.

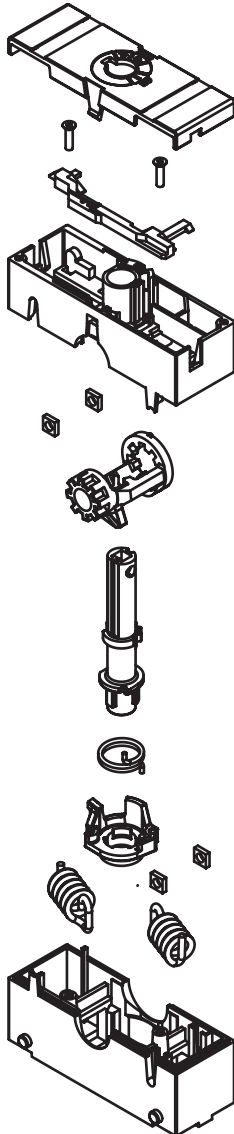
3. Remove the lever.

4. Remove pipesaft, lever and rhythm spring.

5. Remove the springs using pliers. Remove the two steel nuts manually.

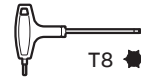


**Note!** Pay special attention to tensioned springs. Use personal protective equipment.



## Tools

Torx key (size 8)



T8

Flat screwdriver



Pliers



## Disassembled parts

- Frame
- 2 springs
- 4 steel nuts
- Lever
- Pipeshaft
- Lever
- Rhythm spring
- Frame
- 4 screws
- Cover
- Contact guide support

# Component list

## Motorized change-over switch OTM160-250\_C

Component name	Quantity	Material(s)	Weight (g/pc)
Change-over switch	1	See component list below	4890-7600
End plate	2	Polyamide	75
Screw	4	Steel	2
Contact guide support	2	Polyamide	9
Screw	3	Steel	2
Motor operator	1	Assembly	3
Handle kit	1	See component list below	90
Transmission shaft	1	Steel	20
Circlip	1	Steel	1

## Change-over switch OT200E\_C

Component name	Quantity	Material(s)	Weight (g/pc)
OT200E_C1	1	See component list below	1300
OT200E_C2	1	See component list below	1300
Joint	1	Steel	20
Interm cover	10	Polycarbonate/polyamide	4

## Switch-disconnector OT200E\_C1

Component name	Quantity	Material(s)	Weight (g/pc)
Mechanism	1	See component list	230
Pole	2-4	See component list	321
Stud screw	2	Steel	10-15

—  
**Switch-disconnector OT200E\_C2**

<b>Component name</b>	<b>Quantity</b>	<b>Material(s)</b>	<b>Weight (g/pc)</b>
Mechanism	1	See component list	230
Pole	2-4	See component list	321
Stud screw	2	Steel	10-15

—  
**Handle kit**

<b>Component name</b>	<b>Quantity</b>	<b>Material(s)</b>	<b>Weight (g/pc)</b>
Cover	1	Polycarbonate	16
Screw	2	Steel	1
Compression spring	1	Steel	0
Lock	1	Polycarbonate	2
Bottom plate	1	Polycarbonate	7
Locking bolt for micros	1	Polycarbonate	1
Electric harness	1	Assembly	0
Screw	1	Steel	0
Insulator	1	Polycarbonate	3
Handle	1	Polyamide	41

—  
**Pole**

<b>Component name</b>	<b>Quantity/pole</b>	<b>Material(s)</b>	<b>Weight (g/pc)</b>
Frame A	1	Polyest-resin	79
Frame B	1	Polyest-resin	78
Contact knife	1	Copper	9
Contact knife	1	Copper	9
Contact iron	2	Steel	12
Contact spring	2	Chromium steel	2
Spring guide	1	Chromium steel	1
Roll	1	Polyest-resin	34
Arc plate	6	Steel	4
Fixed contact	2	Copper	24
Window	1	Polycarbonate	3
Cover	1	Polycarbonate	7

---

**Mechanism**

<b>Component name</b>	<b>Quantity</b>	<b>Material(s)</b>	<b>Weight (g/pc)</b>
Frame	1	Polyamide	54
Frame	1	Polyamide	38
Cover	1	Polycarbonate	8
Pipeaxis	1	Steel	42-50
Lever	1	Zinc alloy	25
Lever	1	Zinc alloy	36
Spring	2	Steel	10
Rhythm spring	1	Steel	3
Steel nut	4	Steel	1
Screw	2	Chromium steel	1

---

## Recycling information in accordance with the WEEE

The product is marked with the wheelie bin symbol. It indicates that at the end of life the product should enter the recycling system.

You should dispose of it separately at an appropriate collection point and not place it in the normal waste stream.

The figure below shows the wheelie bin symbol indicating separate collection for electrical and electronic equipment (EEE).



The horizontal bar underneath the crossed-out wheelie bin indicates that the equipment has been manufactured after the Directive came into force in 2005.

The wheelie bin symbol is added to the type designation label of the product since 2017.



---

## Contact us

**ABB Oy**

P.O. Box 622  
FI-65101 Vaasa  
Finland

**[abb.com/lowvoltage](http://abb.com/lowvoltage)**