

# STARPOWER

SEMICONDUCTOR

**IGBT**

## GD50HHU120C5SD

**1200V/50A 4 in one-package**

### General Description

STARPOWER IGBT Power Module provides ultrafast switching speed as well as short circuit ruggedness. It's designed for the applications such as welding machine and inductive heating.

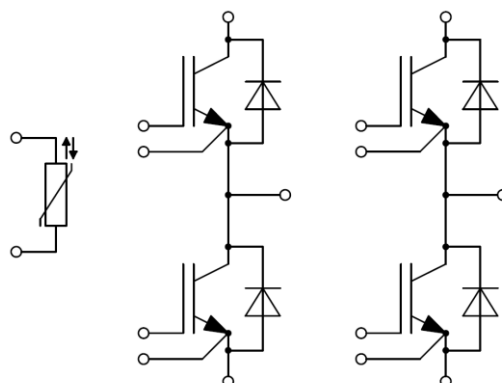
### Features

- NPT IGBT technology
- 10 $\mu$ s short circuit capability
- Low switching losses
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Isolated copper baseplate using DBC technology

### Typical Applications

- Switching mode power supply
- Inductive heating
- Welding machine

### Equivalent Circuit Schematic



**Absolute Maximum Ratings**  $T_C=25^{\circ}\text{C}$  unless otherwise noted**IGBT**

| Symbol    | Description                                              | Values   | Unit |
|-----------|----------------------------------------------------------|----------|------|
| $V_{CES}$ | Collector-Emitter Voltage                                | 1200     | V    |
| $V_{GES}$ | Gate-Emitter Voltage                                     | $\pm 20$ | V    |
| $I_C$     | Collector Current @ $T_C=25^{\circ}\text{C}$             | 77       | A    |
|           | @ $T_C=80^{\circ}\text{C}$                               | 50       | A    |
| $I_{CM}$  | Pulsed Collector Current $t_p=1\text{ms}$                | 100      | A    |
| $P_D$     | Maximum Power Dissipation @ $T_{vj}=150^{\circ}\text{C}$ | 395      | W    |

**Diode**

| Symbol    | Description                                    | Values | Unit |
|-----------|------------------------------------------------|--------|------|
| $V_{RRM}$ | Repetitive Peak Reverse Voltage                | 1200   | V    |
| $I_F$     | Diode Continuous Forward Current               | 50     | A    |
| $I_{FM}$  | Diode Maximum Forward Current $t_p=1\text{ms}$ | 100    | A    |

**Module**

| Symbol      | Description                                              | Values      | Unit               |
|-------------|----------------------------------------------------------|-------------|--------------------|
| $T_{vjmax}$ | Maximum Junction Temperature                             | 150         | $^{\circ}\text{C}$ |
| $T_{vjop}$  | Operating Junction Temperature                           | -40 to +125 | $^{\circ}\text{C}$ |
| $T_{STG}$   | Storage Temperature Range                                | -40 to +125 | $^{\circ}\text{C}$ |
| $V_{ISO}$   | Isolation Voltage RMS, $f=50\text{Hz}$ , $t=1\text{min}$ | 2500        | V                  |

**IGBT Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

| Symbol        | Parameter                               | Test Conditions                                                                                                        | Min. | Typ. | Max. | Unit          |
|---------------|-----------------------------------------|------------------------------------------------------------------------------------------------------------------------|------|------|------|---------------|
| $V_{CE(sat)}$ | Collector to Emitter Saturation Voltage | $I_C=50\text{A}, V_{GE}=15\text{V}, T_{vj}=25^{\circ}\text{C}$                                                         |      | 2.90 | 3.35 | V             |
|               |                                         | $I_C=50\text{A}, V_{GE}=15\text{V}, T_{vj}=125^{\circ}\text{C}$                                                        |      | 3.60 |      |               |
| $V_{GE(th)}$  | Gate-Emitter Threshold Voltage          | $I_C=1.0\text{mA}, V_{CE}=V_{GE}, T_{vj}=25^{\circ}\text{C}$                                                           | 5.0  | 6.1  | 7.0  | V             |
| $I_{CES}$     | Collector Cut-Off Current               | $V_{CE}=V_{CES}, V_{GE}=0\text{V}, T_{vj}=25^{\circ}\text{C}$                                                          |      |      | 5.0  | mA            |
| $I_{GES}$     | Gate-Emitter Leakage Current            | $V_{GE}=V_{GES}, V_{CE}=0\text{V}, T_{vj}=25^{\circ}\text{C}$                                                          |      |      | 400  | nA            |
| $R_{Gint}$    | Internal Gate Resistance                |                                                                                                                        |      | 2.00 |      | $\Omega$      |
| $C_{ies}$     | Input Capacitance                       | $V_{CE}=30\text{V}, f=1\text{MHz}, V_{GE}=0\text{V}$                                                                   |      | 3.41 |      | nF            |
| $C_{res}$     | Reverse Transfer Capacitance            |                                                                                                                        |      | 0.20 |      | nF            |
| $Q_G$         | Gate Charge                             | $V_{GE}=-15\dots+15\text{V}$                                                                                           |      | 0.61 |      | $\mu\text{C}$ |
| $t_{d(on)}$   | Turn-On Delay Time                      | $V_{CC}=600\text{V}, I_C=50\text{A}, R_G=12\Omega, V_{GE}=\pm 15\text{V}, L_S=50\text{nH}, T_{vj}=25^{\circ}\text{C}$  |      | 37   |      | ns            |
| $t_r$         | Rise Time                               |                                                                                                                        |      | 34   |      | ns            |
| $t_{d(off)}$  | Turn-Off Delay Time                     |                                                                                                                        |      | 231  |      | ns            |
| $t_f$         | Fall Time                               |                                                                                                                        |      | 20   |      | ns            |
| $E_{on}$      | Turn-On Switching Loss                  |                                                                                                                        |      | 3.86 |      | mJ            |
| $E_{off}$     | Turn-Off Switching Loss                 |                                                                                                                        |      | 0.89 |      | mJ            |
| $t_{d(on)}$   | Turn-On Delay Time                      | $V_{CC}=600\text{V}, I_C=50\text{A}, R_G=12\Omega, V_{GE}=\pm 15\text{V}, L_S=50\text{nH}, T_{vj}=125^{\circ}\text{C}$ |      | 40   |      | ns            |
| $t_r$         | Rise Time                               |                                                                                                                        |      | 36   |      | ns            |
| $t_{d(off)}$  | Turn-Off Delay Time                     |                                                                                                                        |      | 257  |      | ns            |
| $t_f$         | Fall Time                               |                                                                                                                        |      | 66   |      | ns            |
| $E_{on}$      | Turn-On Switching Loss                  |                                                                                                                        |      | 5.12 |      | mJ            |
| $E_{off}$     | Turn-Off Switching Loss                 |                                                                                                                        |      | 1.68 |      | mJ            |
| $I_{SC}$      | SC Data                                 | $t_P \leq 10\mu\text{s}, V_{GE}=15\text{V}, T_{vj}=125^{\circ}\text{C}, V_{CC}=800\text{V}, V_{CEM} \leq 1200\text{V}$ |      | 350  |      | A             |

**Diode Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

| Symbol    | Parameter                     | Test Conditions                                                                                                                               | Min. | Typ. | Max. | Unit          |
|-----------|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|------|------|------|---------------|
| $V_F$     | Diode Forward Voltage         | $I_F=50\text{A}, V_{GE}=0\text{V}, T_{vj}=25^{\circ}\text{C}$                                                                                 |      | 1.85 | 2.30 | V             |
|           |                               | $I_F=50\text{A}, V_{GE}=0\text{V}, T_{vj}=125^{\circ}\text{C}$                                                                                |      | 1.90 |      |               |
| $Q_r$     | Recovered Charge              | $V_R=600\text{V}, I_F=50\text{A},$<br>$-di/dt=1850\text{A}/\mu\text{s}, V_{GE}=-15\text{V},$<br>$L_S=50\text{nH}, T_{vj}=25^{\circ}\text{C}$  |      | 5.5  |      | $\mu\text{C}$ |
| $I_{RM}$  | Peak Reverse Recovery Current |                                                                                                                                               |      | 73   |      | A             |
| $E_{rec}$ | Reverse Recovery Energy       |                                                                                                                                               |      | 1.77 |      | mJ            |
| $Q_r$     | Recovered Charge              | $V_R=600\text{V}, I_F=50\text{A},$<br>$-di/dt=1790\text{A}/\mu\text{s}, V_{GE}=-15\text{V},$<br>$L_S=50\text{nH}, T_{vj}=125^{\circ}\text{C}$ |      | 10.2 |      | $\mu\text{C}$ |
| $I_{RM}$  | Peak Reverse Recovery Current |                                                                                                                                               |      | 84   |      | A             |
| $E_{rec}$ | Reverse Recovery Energy       |                                                                                                                                               |      | 3.85 |      | mJ            |

**NTC Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

| Symbol       | Parameter              | Test Conditions                                        | Min. | Typ. | Max. | Unit             |
|--------------|------------------------|--------------------------------------------------------|------|------|------|------------------|
| $R_{25}$     | Rated Resistance       |                                                        |      | 5.0  |      | $\text{k}\Omega$ |
| $\Delta R/R$ | Deviation of $R_{100}$ | $T_C=100^{\circ}\text{C}, R_{100}=493.3\Omega$         | -5   |      | 5    | %                |
| $P_{25}$     | Power Dissipation      |                                                        |      |      | 20.0 | mW               |
| $B_{25/50}$  | B-value                | $R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$  |      | 3375 |      | K                |
| $B_{25/80}$  | B-value                | $R_2=R_{25}\exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$  |      | 3411 |      | K                |
| $B_{25/100}$ | B-value                | $R_2=R_{25}\exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$ |      | 3433 |      | K                |

**Module Characteristics**  $T_C=25^{\circ}\text{C}$  unless otherwise noted

| Symbol        | Parameter                                | Min. | Typ.  | Max.  | Unit             |
|---------------|------------------------------------------|------|-------|-------|------------------|
| $L_{CE}$      | Stray Inductance                         |      | 30    |       | nH               |
| $R_{CC'+EE'}$ | Module Lead Resistance, Terminal to Chip |      | 2.20  |       | $\text{m}\Omega$ |
| $R_{thJC}$    | Junction-to-Case (per IGBT)              |      |       | 0.316 | K/W              |
|               | Junction-to-Case (per Diode)             |      |       | 0.545 |                  |
| $R_{thCH}$    | Case-to-Heatsink (per IGBT)              |      | 0.126 |       | K/W              |
|               | Case-to-Heatsink (per Diode)             |      | 0.218 |       |                  |
|               | Case-to-Heatsink (per Module)            |      | 0.020 |       |                  |
| M             | Mounting Torque, Screw M5                | 3.0  |       | 6.0   | N.m              |
| G             | Weight of Module                         |      | 200   |       | g                |

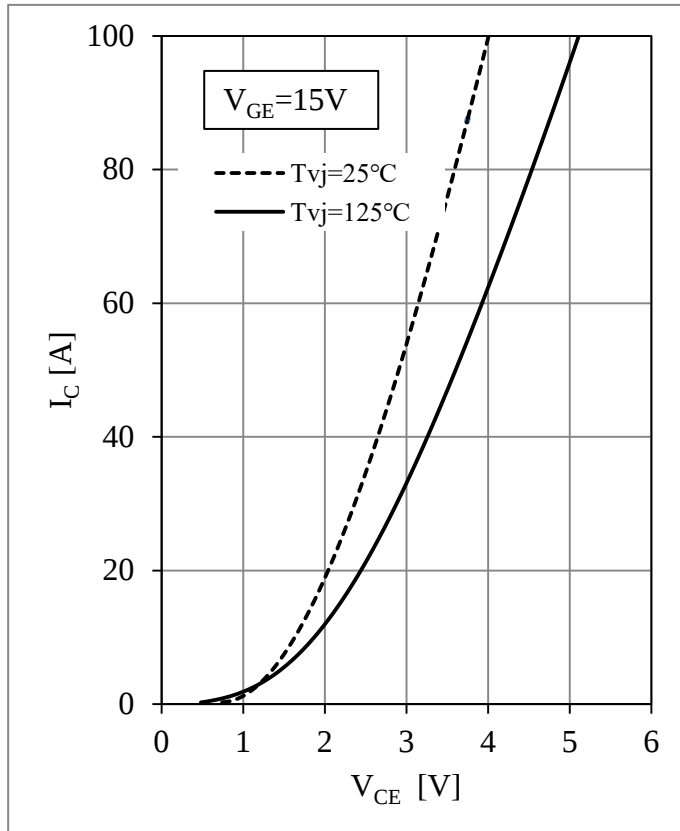


Fig 1. IGBT Output Characteristics

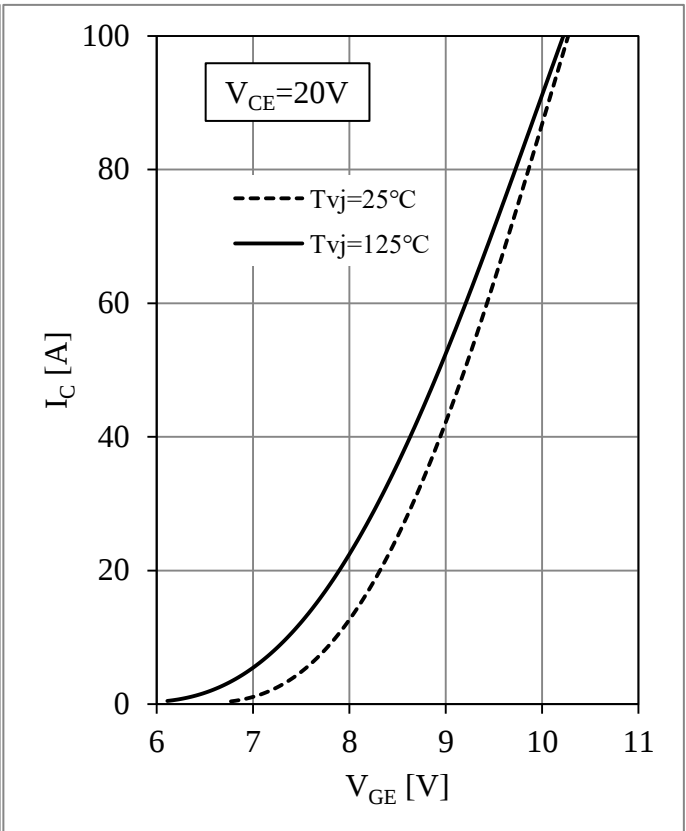
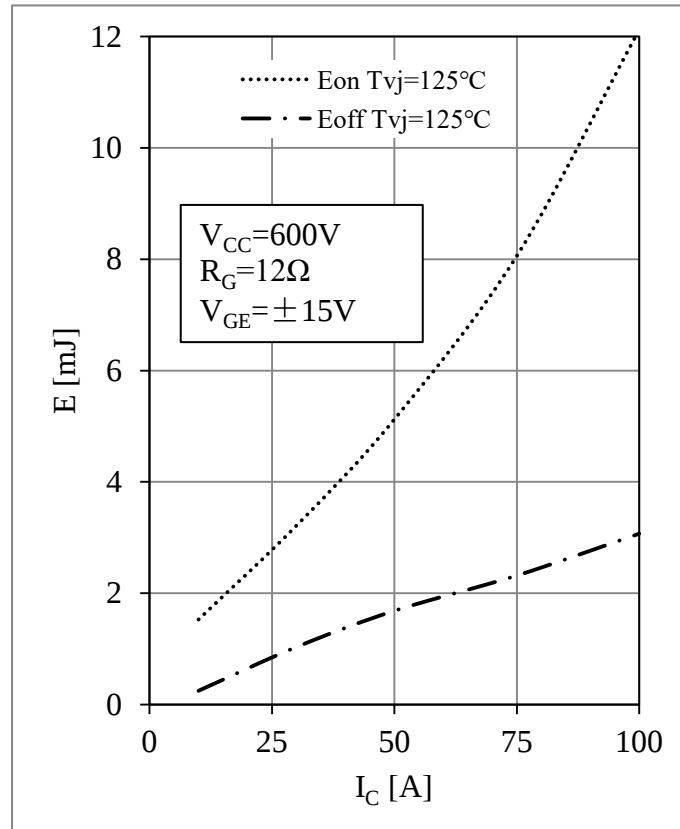
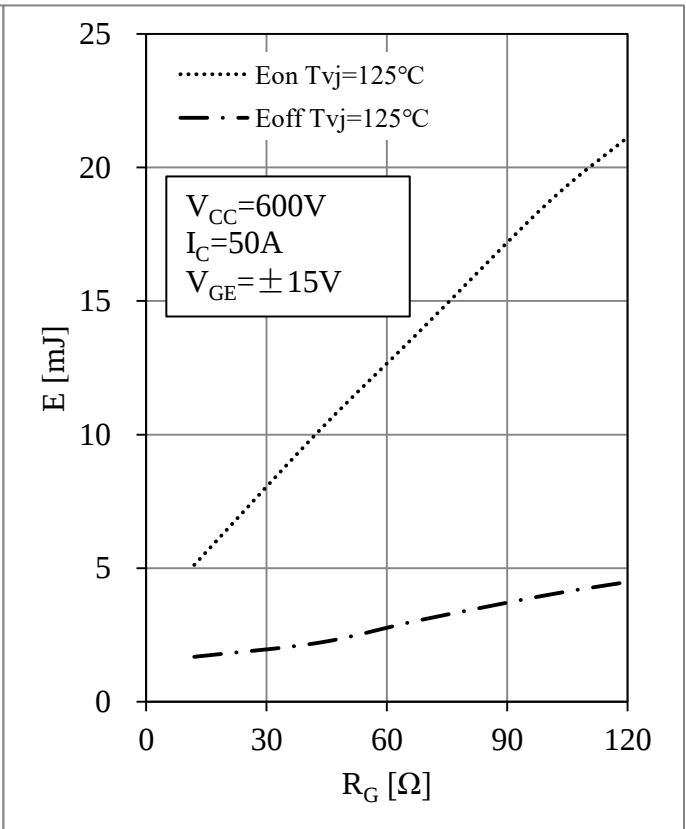


Fig 2. IGBT Transfer Characteristics

Fig 3. IGBT Switching Loss vs.  $I_C$ Fig 4. IGBT Switching Loss vs.  $R_G$

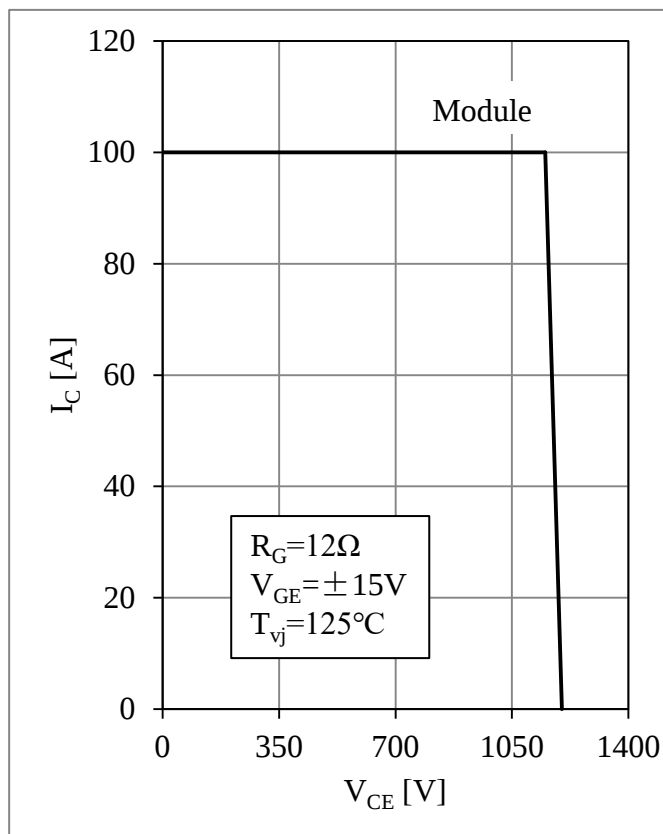


Fig 5. RBSOA

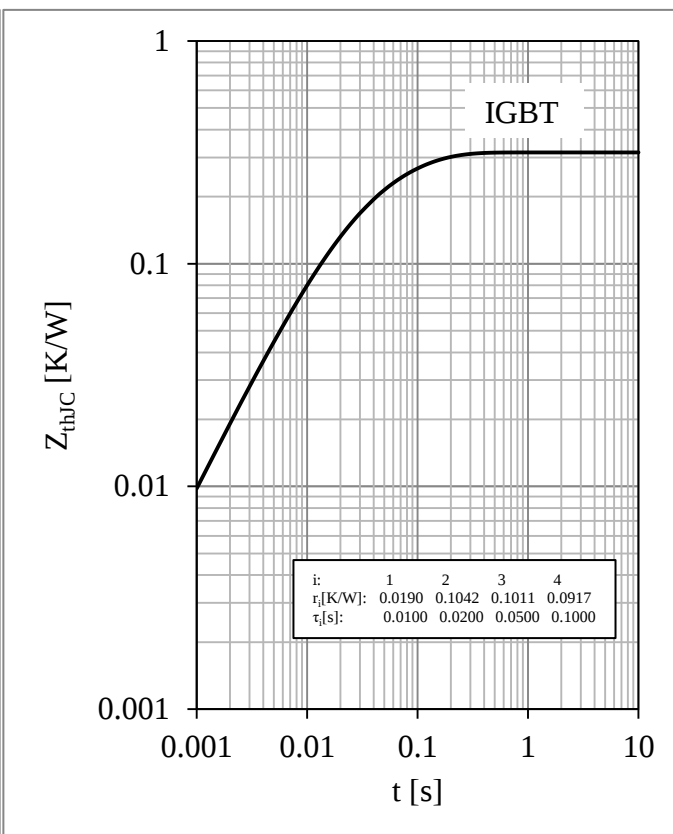


Fig 6. IGBT Transient Thermal Impedance

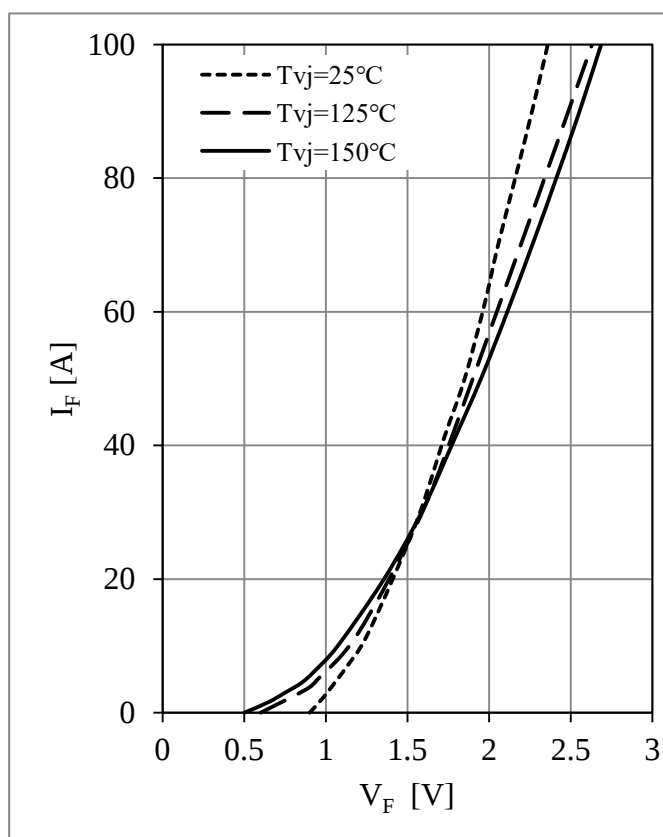
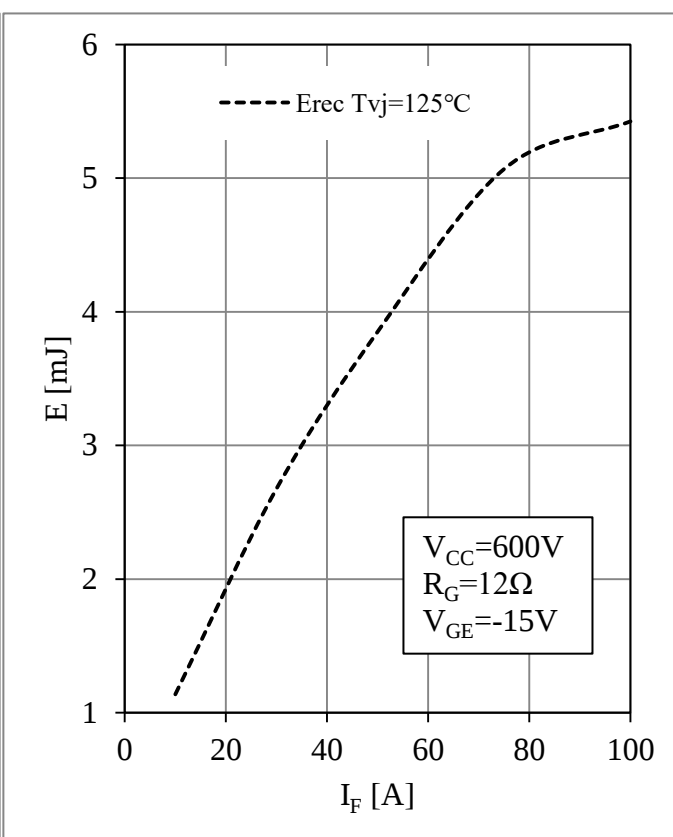
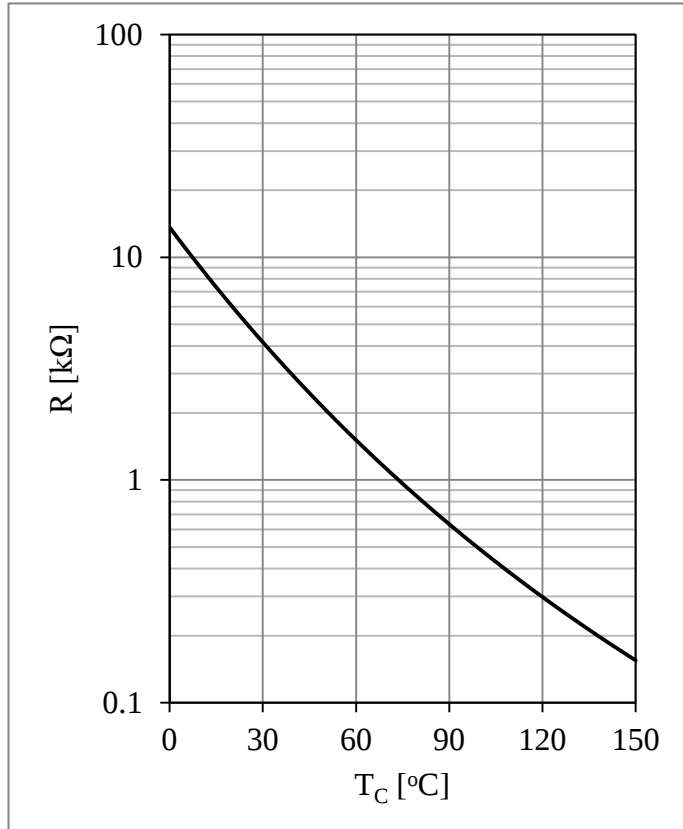
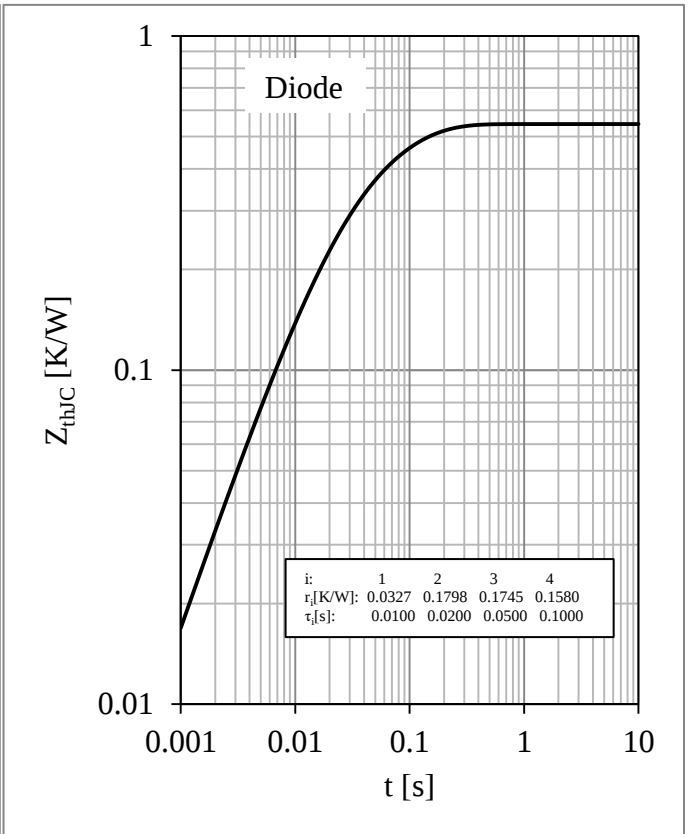
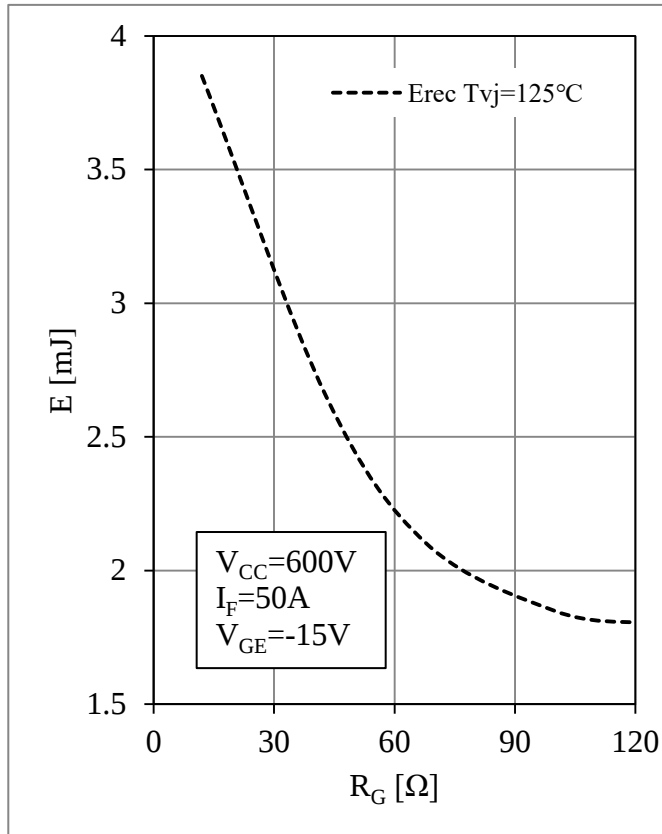
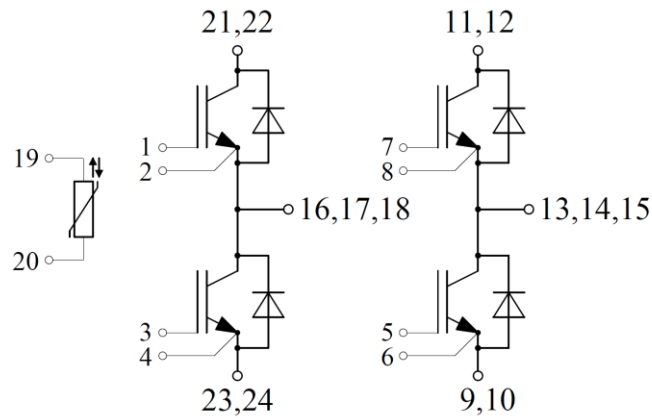


Fig 7. Diode Forward Characteristics

Fig 8. Diode Switching Loss vs.  $I_F$

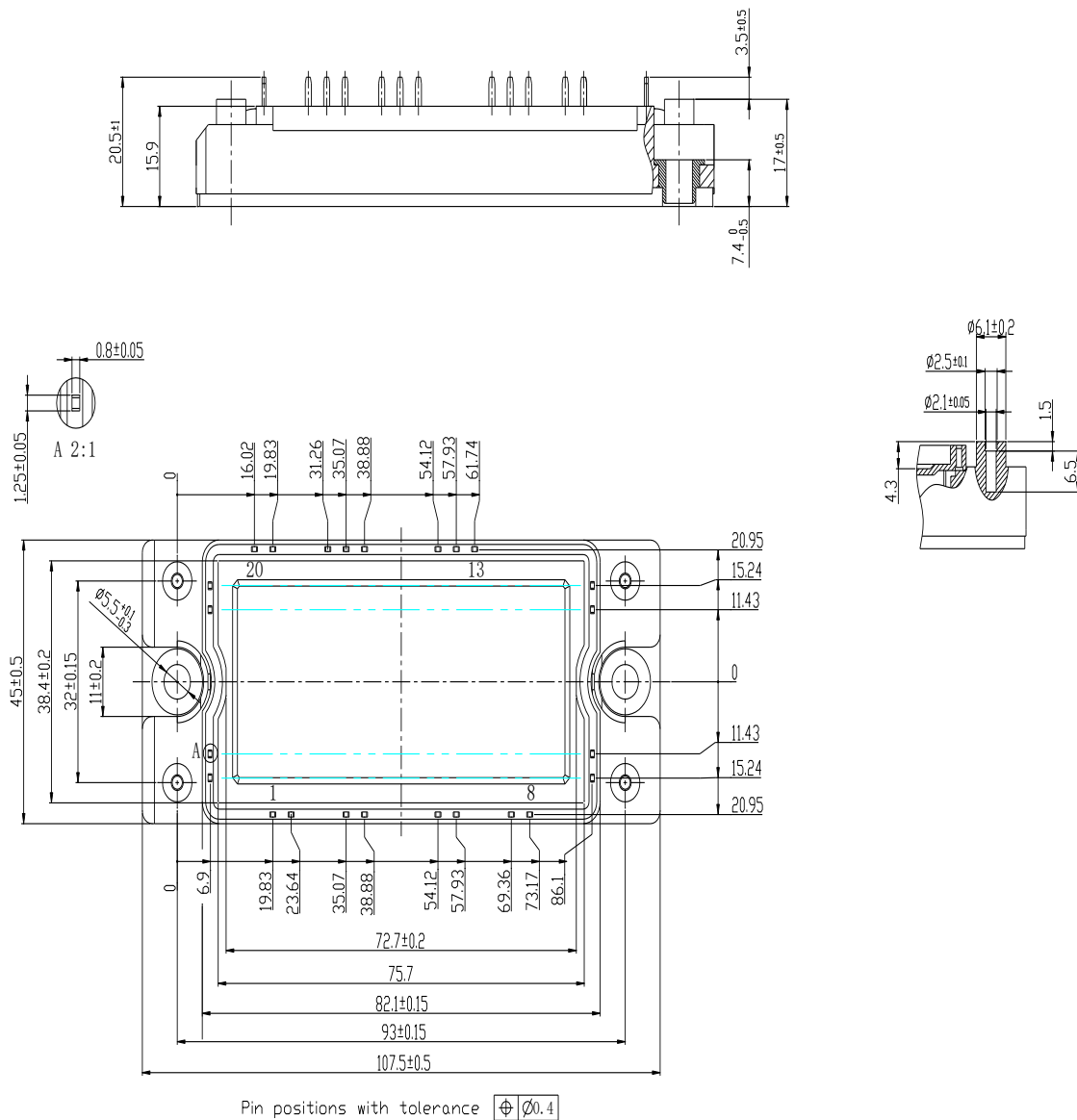


## Circuit Schematic



## Package Dimensions

Dimensions in Millimeters



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