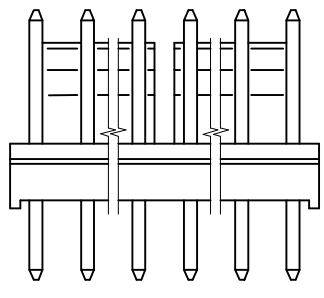
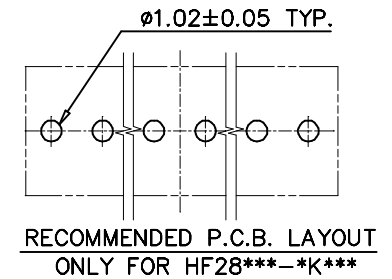
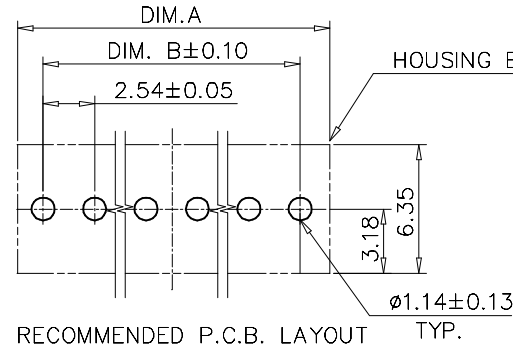
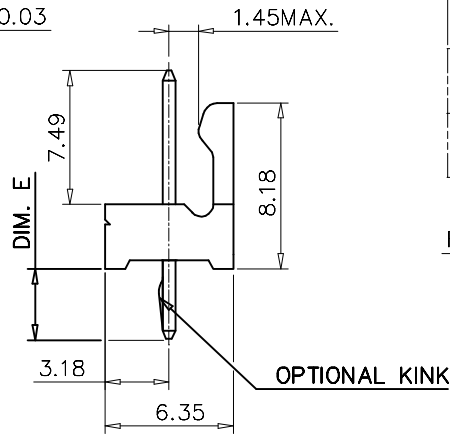
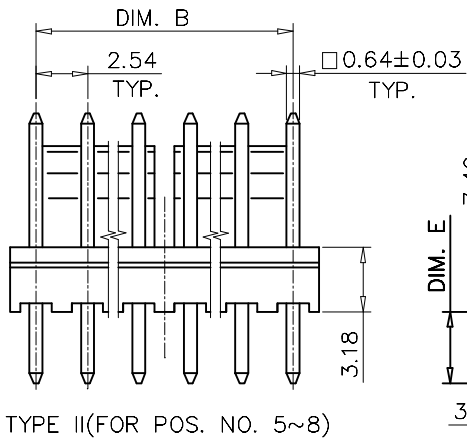
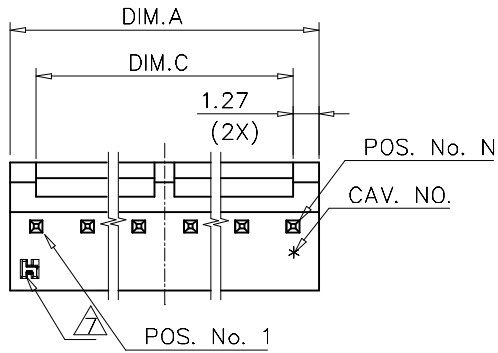


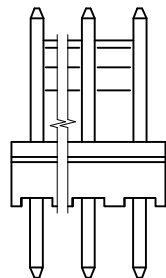
NOTES: (UNLESS OTHERWISE SPECIFICATED)

1. DIMENSIONS SHALL BE INTERPRETED PER ASME Y14.5M-1994.
 2. SPECIFICATION OF PRODUCT IS SHOWN ON DRAWING "307-0300-228".
 3. MATERIALS OF PRODUCT ARE SHOWN ON DRAWING "307-0000-913".
 4. HARMFUL MATERIAL CONTROL PLEASE FOLLOW FOXCONN'S DOC. "EPI12".
 5. PRODUCT NO. MATRIX: SEE DRAWING "307-0000-913".
 6. PLEASE CONTACT FOXCONN'S SALES REPRESENTATIVE TO VERIFY PRODUCT DETAIL & AVAILABILITY.
- △ THE "H" LOGO IS LOCATED APPROX. AS SHOWN.
ONLY FOR HF28***-B WITHOUT "H" LOGO.

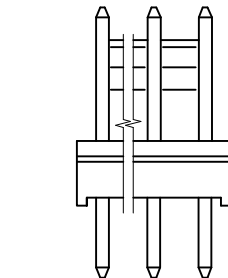
REV.	ECN. No.	APPD.
A	MC993628	Y.K. LU 11/12/99
B	IC022083	Y.K. LU 2/12/02
C	HC0512839	Yusan 2/21/06
D	BC077013983	Yusan



TYPE II (FOR POS. NO. 5~8)
FOR HF28***-B****



TYPE I (FOR POS. NO. 2~4)



TYPE I (FOR POS. NO. 2~4)
FOR HF28***-B****

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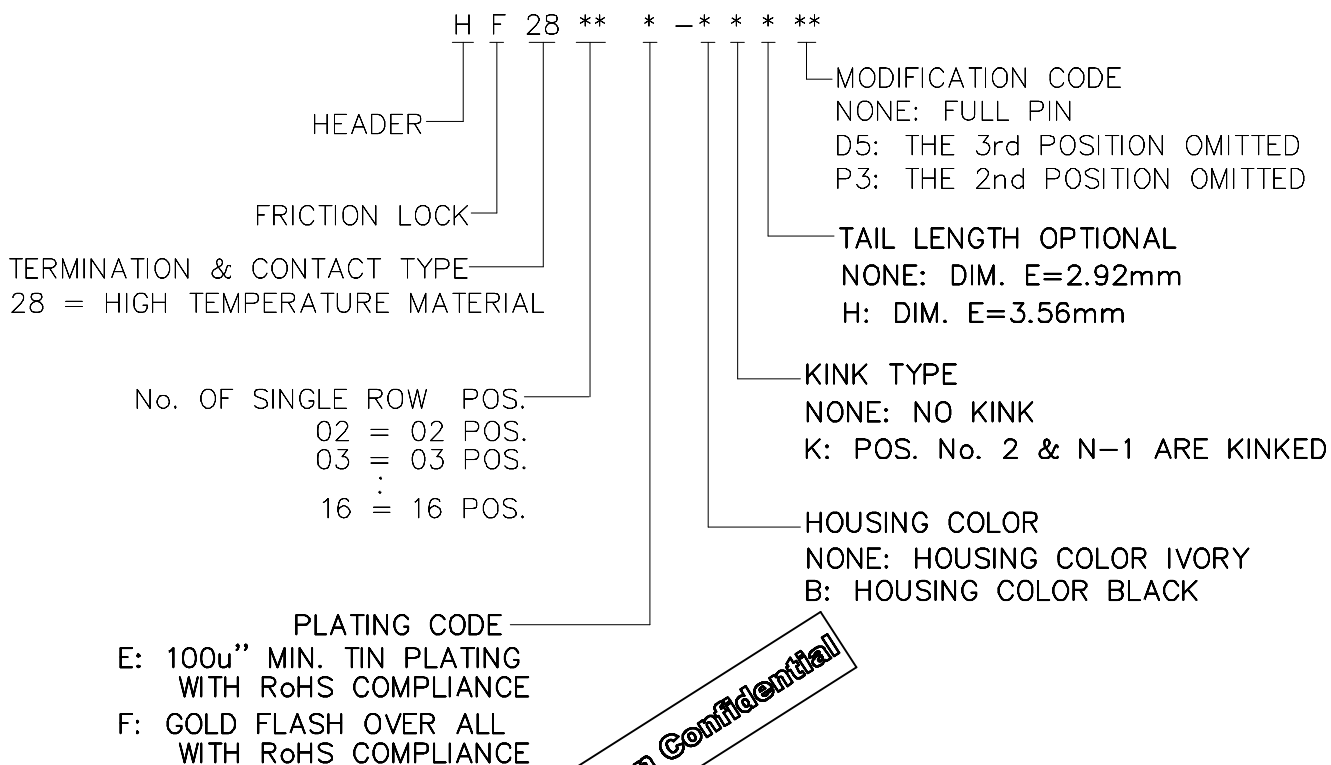
HF2808*-*****	20.32	17.78	17.78	
HF2807*-*****	17.78	15.24	15.24	
HF2806*-*****	15.24	12.70	12.70	
HF2805*-*****	12.70	10.16	10.16	
HF2804*-*****	10.16	7.62	7.62	
HF2803*-*****	7.62	5.08	5.08	
HF2802*-*****	5.08	2.54	2.54	
PRODUCT No.	DIM. A	DIM. B	DIM. C	TYPE

X.±	X'.±	UNITS	NAME (INTENDED USE)	FOXCONN HON HAI PRECISION IND. CO., LTD. TAIPEI, TAIWAN, R.O.C.
.X± 0.38	.X'±	mm	FRICTION HEADER	
.XX± 0.25	.XX'±	MATERIAL	PART NO. (INTENDED USE)	TITLE: CUSTOMER DRAWING
.XXX±	.XXX'±		HF28 SERIES	VERTICAL, T/H, 2.54mm PITCH
Q'TY			APPD: Yusan	DWG NO.: 307-0000-912
THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF HON HAI PRECISION IND. CO., LTD. AND SHALL NOT BE REPRODUCED COPIED OR USED IN ANY MANNER WITHOUT THE PRIOR WRITTEN CONSENT OF HON HAI PRECISION IND. CO., LTD.			CHKD: D.J. Chen	SCALE SHEET REV. N/A 1/1 D
			DR: Nick Yu 4/17'07	

DESC.	Q'TY	MATERIAL	TREATMENT	REMARK
CONTACT	SEE NOTES BELOW	COPPER ALLOY	A) 50u" MIN. NICKEL UNDER PLATING OVER ALL B) TIN PLATING OR GOLD PLATING OVER ALL(SEE NOTES BELOW)	
HOUSING	1	HIGH TEMPERATURE NYLON, THERMOPLASTIC, UL94V-0	HOUSING COLOR (SEE NOTES BELOW)	

NOTES :

- HARMFUL MATERIAL CONTROL PLEASE FOLLOW FOXCONN'S DOC. "EPI12"
- PLEASE CONTACT FOXCONN SALES REPRESENTATIVE TO VERIFY PRODUCT DETAILS & AVAILABILITY.
- PRODUCT NO. MATRIX:



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FOXCONN HON HAI PRECISION IND. CO.,LTD. TAIPEI, TAIWAN, R.O.C.	
APPD.: Yusan	TITLE : MATERIAL SHEET T/H, 2.54mm PITCH,VERTICAL
CHKD.: D.J.Chen	PROD. SERIES : HF28 SERIES
DR.: Nick Yu 5/23'07	DWG. NO : 307-0000-913
	REV. : B SHEET : 1/1

B	BC077013982	Yusan
A	HC993628	Y.K.Liu 11/12'99
REV.	ECN No.	APPD.

PRODUCT SPECIFICATIONS:

1. PHYSICAL:

1-1. HOUSING:

HIGH TEMPERATURE NYLON, THERMOPLASTIC, UL94V-0 RATING.

1-2. CONTACT:

COPPER ALLOY, 50u" MIN. NICKEL UNDER PLATING OVER ALL;
TIN OR GOLD PLATING OVER NICKEL WITH RoHS COMPLIANCE.

2. ELECTRICAL CHARACTERISTICS:

2-1. CONTACT CURRENT RATING: 2 AMPERES PER CONTACT.

2-2. DIELECTRIC WITHSTANDING VOLTAGE: 750V AC
FOR 1 MINUTE AT SEA LEVEL.

2-3. INSULATION RESISTANCE: 1000 MEGOHMS MIN. INITIAL.

2-4. LOW LEVEL CONTACT RESISTANCE : 30 MILLIOHMS MAX. INITIAL;
40 MILLIOHMS MAX. AFTER LIFE TESTING.

3. MECHANICAL CHARACTERISTICS:

3-1. CONTACT RETENTION FORCE: 3 LBS(1.36Kgf) MIN.
PER POS..

4. ENVIRONMENTAL DATA:

4-1. SOLDERABILITY: TERMINALS MUST MEET THE SOLDERING
REQUIREMENTS OF EIA-364-52.

4-2. OPERATION TEMPERATURE: -40°C TO +105°C.

4-3. HARMFUL MATERIAL CONTROL PLEASE FOLLOW
FOXCONN'S DOC. "EPI12".

5. PLEASE CONTACT FOXCONN SALES REPRESENTATIVE TO VERIFY PRODUCT DETAIL AVAILABILITY.

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B	BC077013981	Yusan
A	MC993628	Y.K. Liu 11/12'99
REV.	ECN NO.	APPD.

FOXCONN HON HAI PRECISION IND. CO.,LTD. TAIPEI, TAIWAN, R.O.C.	
APPD. : Yusan	TITLE : SPECIFICATION T/H, 2.54mm PITCH
CHKD. : D.J.Chen	PROD. SERIES : HF28 SERIES
DR. : Nick Yu 4/17'07	DWG. NO : 307-0300-228
	REV. : B SHEET : 1/1